



# Clutch Replacement Kit

For Groundsmaster® 455D

Part No. 98-7254

## Parts Catalog

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### Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

### Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

### Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

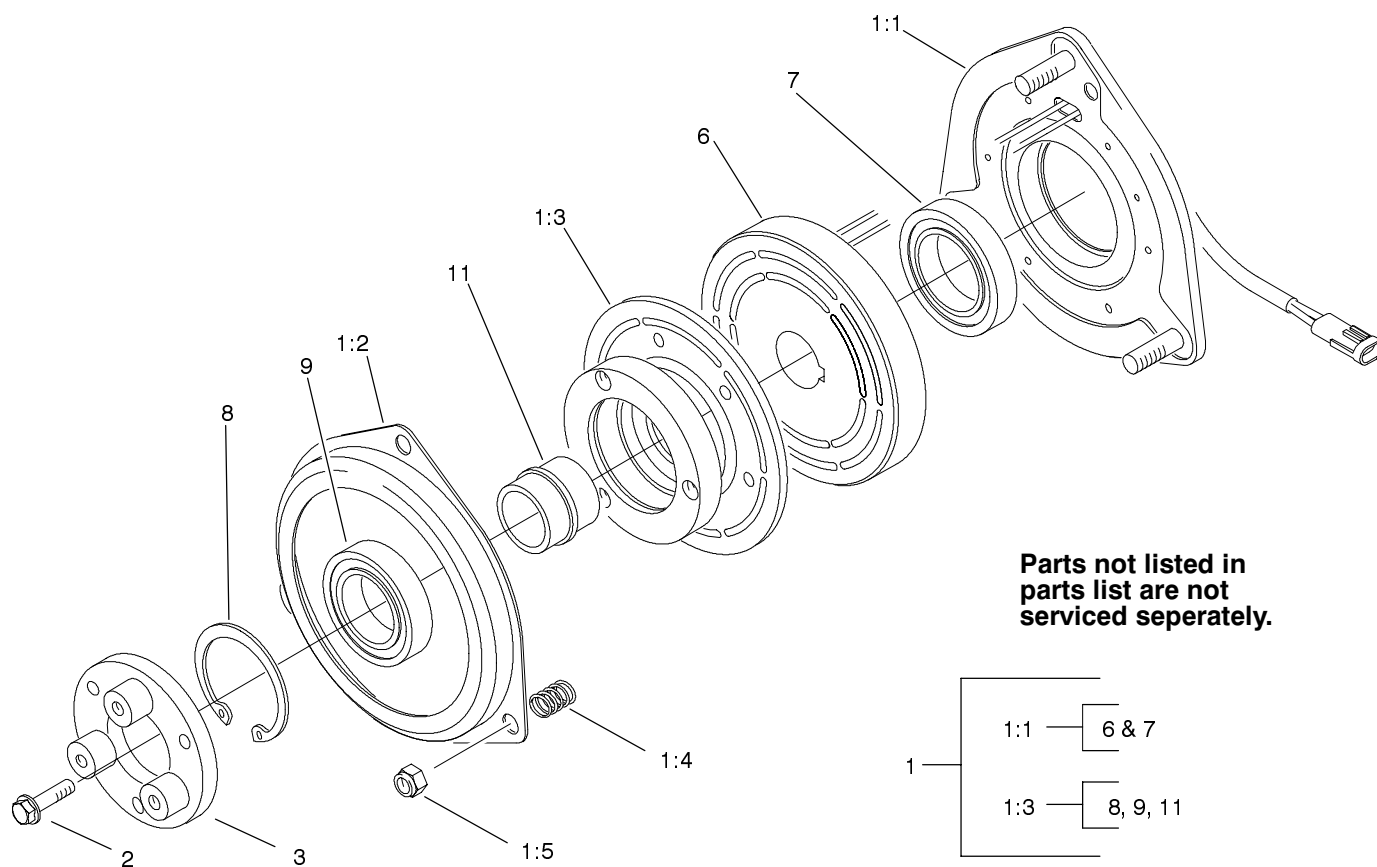
For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

### Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.



**Parts not listed in parts list are not serviced seperately.**

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## Clutch Replacement Kit Assembly

| Ref. No. | Part No.    | Qty. | Description       |
|----------|-------------|------|-------------------|
| 1        | 98-7250     | 1    | Clutch-PTO        |
| 1:1      | 88-1610     | 1    | Field & Rotor ASM |
| 1:2      | 88-1370     | 1    | Plate-Brake       |
| 1:3      | 98-7253     | 1    | Armature ASM      |
| 1:4      | 44-8320     | 3    | Spring            |
| 1:5      | 3296-6      | 3    | Nut-Lock, NI      |
| 2        | 3234-19     | 1    | Screw-Hfh         |
| 3        | 104-2350-03 | 1    | Adapter-Clutch    |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
|          |          |      |             |