



Proline 12.5 HP

Mid–Size Traction Unit

Model No. 30172TE–210000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

Contents

Description	Page	Description	Page
Engine Assembly	3	Control Panel Assembly	9
Fuel Tank Assembly	4	Peerless Transmission Model 700-070A . . .	10-11
Lower Control Assembly	5	Clutch Assembly	12
Transmission Assembly	6	Engine Kawasaki Model	
Wheel Drive & Brake Assembly	7	FB460V Type LS08	13-23
Upper Handle Assembly	8		

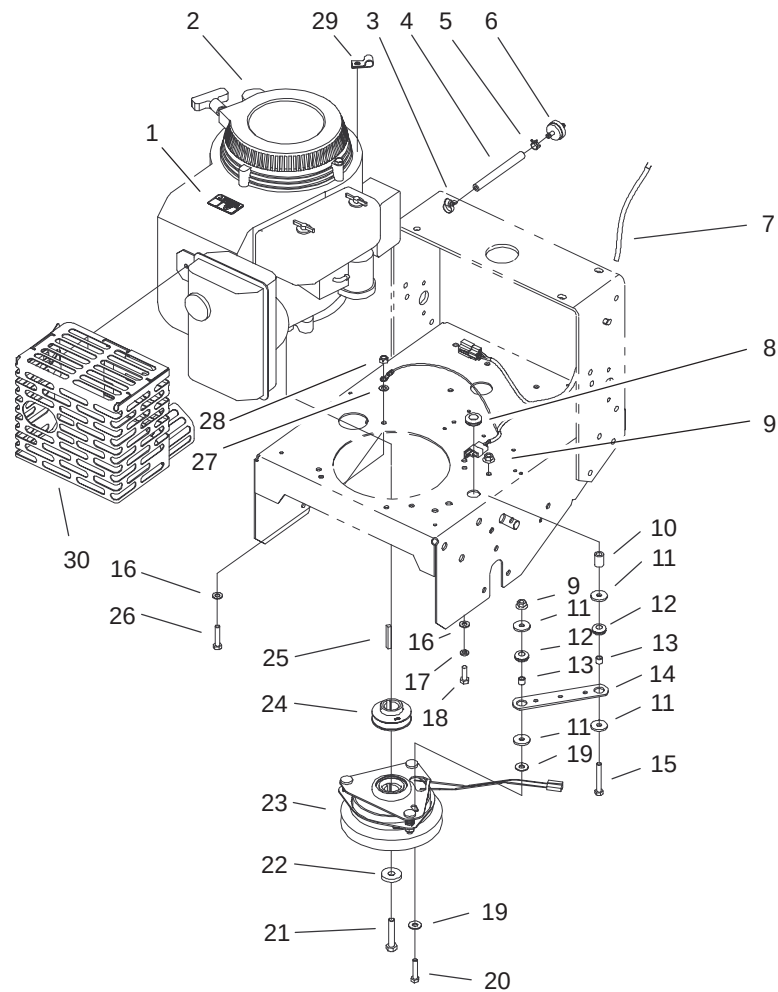
Accessories

Description	Model / Part No.	Description	Model / Part No.
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

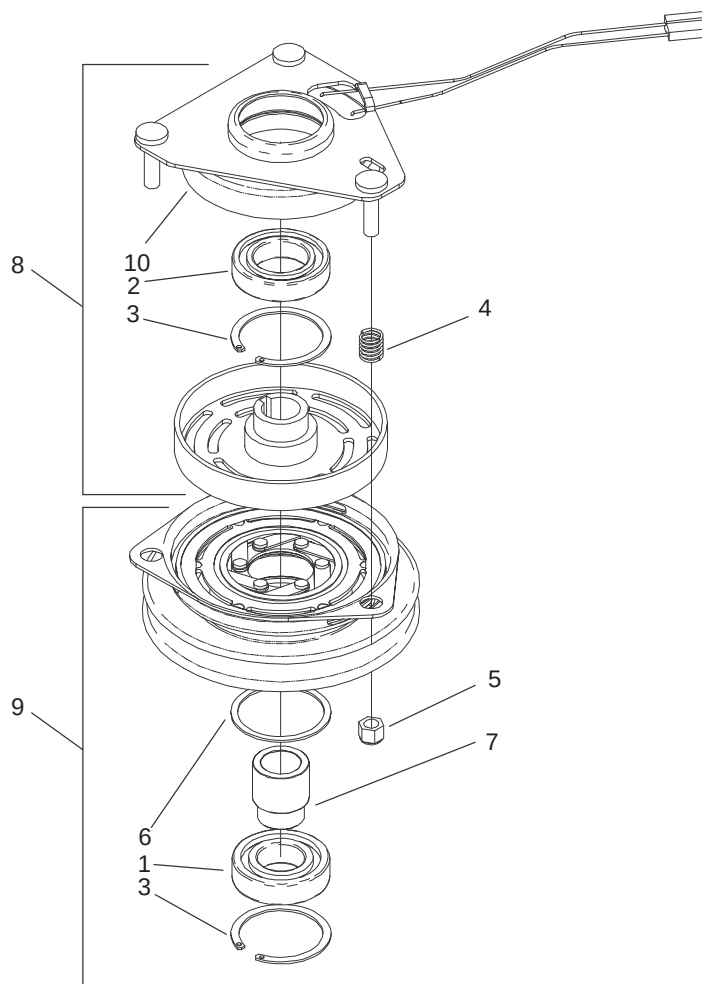
Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	HYD	hydraulic
ASM	assembly	INC	incorporated
CARR	carriage	LH	left hand
DEG	degrees	NI	nylon insert
FH	flat head	PPH	Phillips pan head
GA	gauge	PTH	Phillips truss head
HF	hex flange	PTO	power take off
HH	hex head	RH	right hand
HHF	hex head flange	SFH	slotted fillister head
HLH	hex lag head	SHH	slotted hex head
HJ	hex jam	SQH	square head
HOC	height-of-cut	SHWH	slotted hex washer head
HS	hex socket	SPH	slotted pan head
HSBH	hex socket button head	SRH	slotted round head
HSFH	hex socket flat head	STD	standard
HSH	hex socket head	TAP	self tapping
HWH	hex washer head	TTH	Torx truss head
HWHTF	hex washer head thread forming	WH	wing head



Sheet No.:2

Engine Assembly

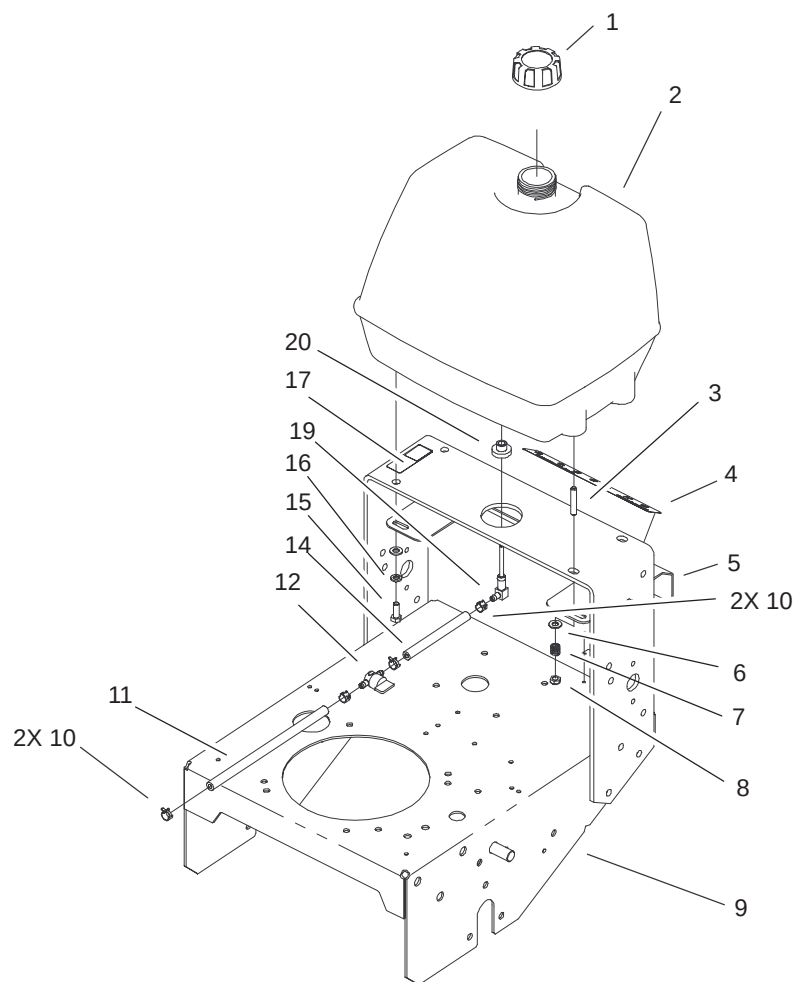
Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	93-8069	1	Decal-Surface Hot	26	57-6370	1	Screw(Eng Ground)
2	100-6466	1	Engine-12.5 Kawasaki Model Fb460v Type Ls08	27	3255-8	1	Washer-Lock/Ext
3	2412-108	1	Clamp-Worm	28	33024-00	1	Nut-Lock
5	2412-98	1	Clamp	29	2412-87	1	Clamp-Cable
5	47-2966	1	Gas Hose	30	105-0857-03	1	Guard-Muffler ASM
6	56-6360	1	Filter-Fuel				
7	104-8135	1	Wire Harness				
8	237-124	1	Grommet				
9	32128-20	2	Nut-HF				
10	104-6373	1	Tube - Retainer				
11	1-613235	4	Washer				
12	1-633630	2	Grommet-Brake				
13	1-633545	2	Spacer-Grommet				
14	1-633543	1	Strap,Clutch/Brake				
15	322-11	1	Screw-HH				
16	3256-23	4	Washer-Flat				
17	3253-4	3	Washer-Lock				
18	33114-025	3	Screw-HH				
19	3256-3	2	Washer-Flat				
20	322-7	1	Screw-HH				
22	112843	1	Washer				
23	54-3200	1	Clutch/Brake				
24	105-0827	1	Pulley-Drive				
25	92-5436	1	Key				



Sheet No.:A1

Ref. No.	Part No.	Qty.	Description
1	251-291	1	Bearing-Pulley
2	251-292	1	Bearing-Field
3	44-8310	2	Ring-Retaining
4	44-8320	3	Spring
5	3296-6	3	Nut-Lock, NI
6	44-8330	1	Spacer-Pulley Bearing
7	44-8340	1	Collar-Bearing
8	44-8360	1	Field Coil-Rotor / Bearing ASM
9	44-8370	1	Armature / Pulley / Bearing ASM
10	54-0230	1	Field Bearing ASM

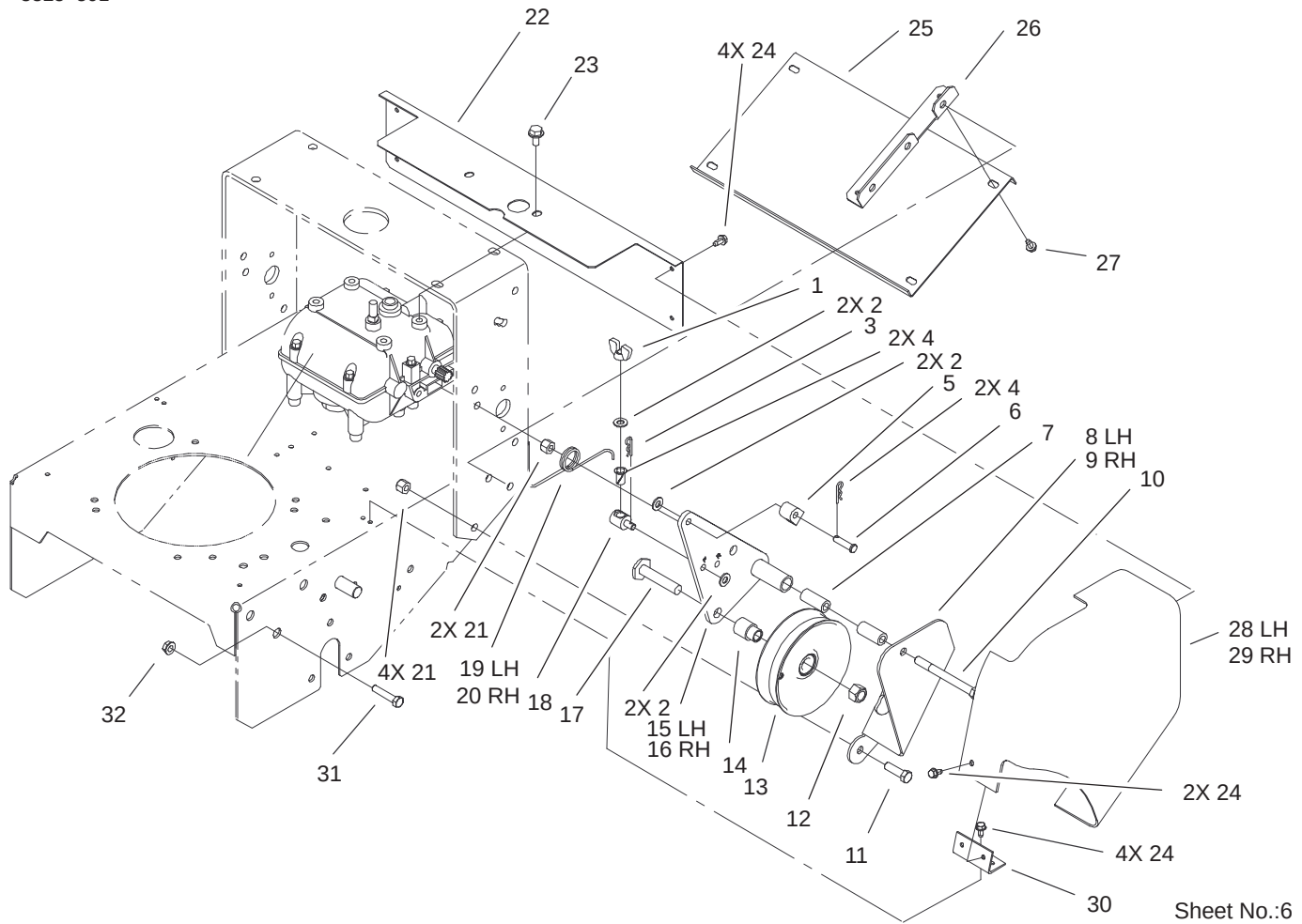
Ref. No.	Part No.	Qty.	Description



Sheet No.:5

Fuel Tank Assembly

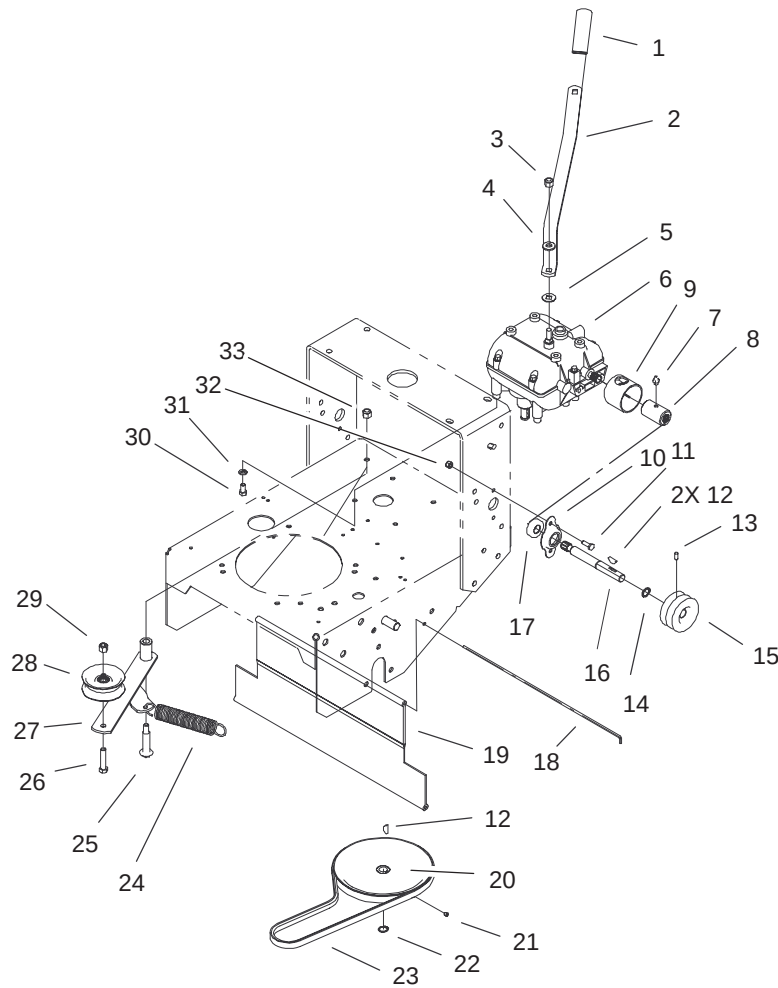
Ref. No.	Part No.	Qty.	Description
1	55-3570	1	Gas Cap ASM
2	1-323551	1	Tank-Fuel
3	104-8121	2	Stud-Threaded
4	98-3264	1	Decal-Ground Speed
5	104-8102-01	1	Plate-Shift Gate
6	3256-23	4	Washer-Flat
7	1-633349	2	Spring-Tank, Fuel
8	3296-47	2	Nut-Lock, NI
9	104-8100-01	1	Traction Frame ASM
10	2412-98	4	Clamp
11	47-2982	1	Hose-Gas
12	1-603770	1	Valve-Fuel
14	47-2966	1	Gas Hose
15	322-4	2	Screw-HH
16	3253-4	2	Washer-Lock
17	93-9353	1	Decal - Fuel Shut Off
19	1-543277	1	Elbow-Tank, Fuel
20	1-513645	1	Bushing-Valve, Fuel



Lower Control Assembly

Ref. No.	Part No.	Qty.	Description
1	32103-25	2	Nut-Wing
2	3256-23	6	Washer-Flat
3	3290-307	4	Pin-Hair
4	52-2890	2	Bushing-Nylon
5	74-0521	2	Fitting-Rod
6	283-6	2	Pin-Clevis
7	74-0040	4	Spacer-Idler Pivot
8	67-6380-01	1	Bracket-LH Support
9	67-6370-01	1	Bracket-RH Support
10	323-16	2	Screw-HH
11	323-7	4	Screw-HH
12	3296-23	2	Nut-Lock, NI
13	95-2800	2	Pulley-Idler
14	95-2801	2	Spacer-Pulley
15	74-0220-01	1	Bracket-LH Idler
16	74-0230-01	1	Bracket-RH Idler
17	51-4450	2	Screw-Leveler
18	68-9690	2	Fitting-Rod
19	51-4380	1	Spring-LH Torsion
20	51-4370	1	Spring-RH Torsion
21	3296-39	6	Nut-Lock, NI
22	104-8158-03	1	Guard-Shaft, Trans
23	32144-14	2	Screw-HWH
24	12-3270	10	Screw
25	93-7437-01	1	Panel - Bottom
26	93-7436-03	2	Angle - Mounting

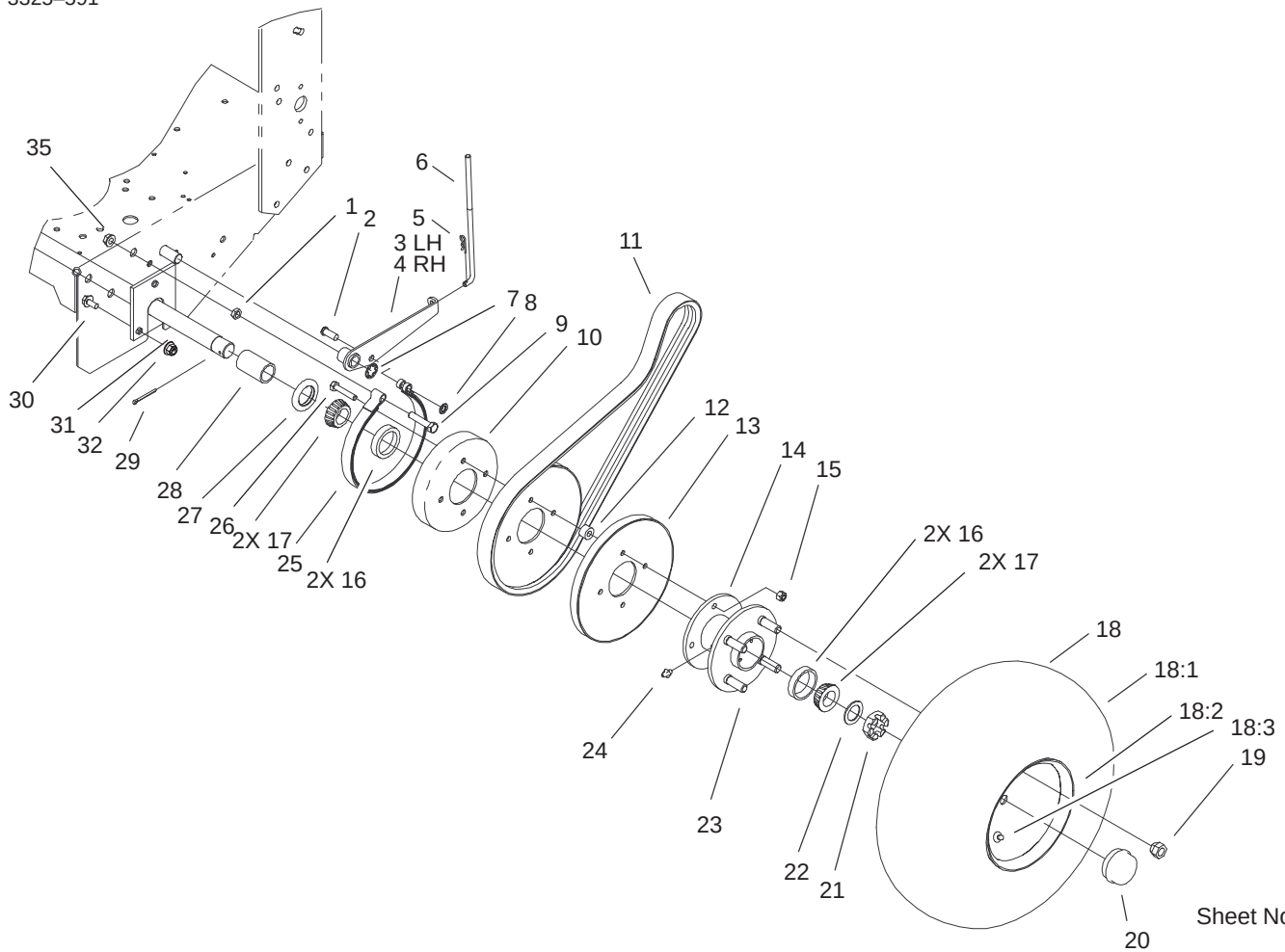
Ref. No.	Part No.	Qty.	Description
27	12-3270	4	Screw
28	104-8159	1	Guard-Belt, LH
29	104-8160	1	Guard-Belt, RH
30	104-6399-01	2	Mount-Belt Guard
31	3234-32	6	Capscrew
32	32128-23	6	Nut-HF



Sheet No.:7

Transmission Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	47-1970	1	Grip-Engagement	25	27-6230	1	Bolt-Wheel
2	98-3274-03	1	Lever-Shift	26	323-9	1	Screw-HH
3	3296-6	1	Nut-Lock, NI	27	16-7509	1	Lever-Idler
4	98-5975	1	Washer-Belleville	28	62-4540	1	Pulley
5	1-323379	1	Washer-Shifter Lever	29	3296-39	1	Nut-Lock, NI
6	1-323500	1	Transmission, Peerless Model 700-070a	30	322-2	4	Screw-HH
7	302-5	2	Fitting-Grease	31	3253-4	4	Washer-Lock
8	98-0789	2	Coupler	32	3296-42	4	Nut-Lock, NI
9	51-4220	2	Guard-Coupler	33	3296-6	1	Nut-Lock, NI
10	1-323254	2	Flange-Output				
11	321-4	4	Screw-HH				
12	3257-5	3	Key-Woodruff				
13	3245-9	2	Screw-Set				
14	32151-62	2	Ring-Retaining				
15	105-0828	2	Pulley-Transmission				
16	104-1102	2	Shaft-Output				
17	1-323252	2	Bearing-Shaft, Transmission				
18	95-1529	1	Rod-Shield				
19	95-1526	1	Shield-Trailing				
20	51-4190	1	Pulley-Driven				
21	3245-1	1	Screw-Set, HSH				
22	32120-64	1	Ring-Snap, External				
23	26-9671	1	V-Belt				
24	68-2190	1	Spring-Extension				

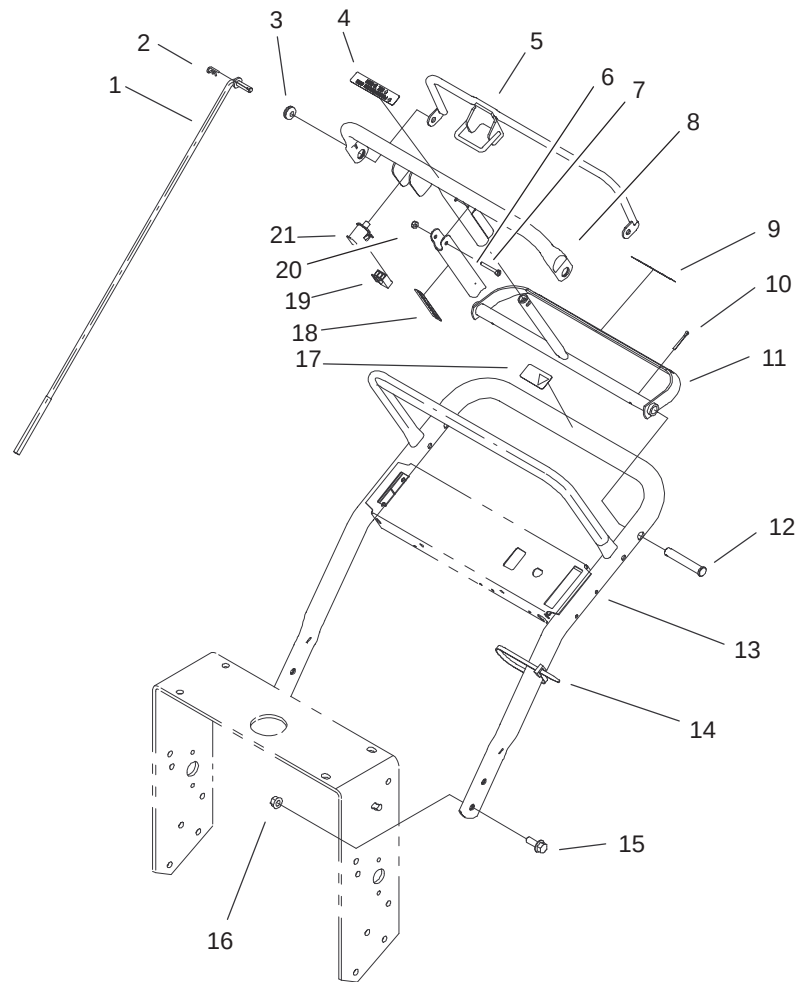


Sheet No.:8

Wheel Drive & Brake Assembly

Ref. No.	Part No.	Qty.	Description
1	3218-3	2	Nut-Jam
2	1-323307	2	Pin - Clevis
3	51-4610-01	1	Arm-LH Brake
4	51-4600-01	1	Arm-RH Brake
5	3290-307	2	Pin-Hair
6	51-4580	2	Rod-Brake
7	32151-40	2	Ring-Retaining
8	32151-56	2	Ring-Retaining, Ext
9	323-9	2	Screw-HH
10	1-323261	2	Drum, Brake
11	104-8152	2	Belt-Traction Drive
12	51-4170	8	Spacer-Pulley
13	51-4160-03	4	Pulley-Wheel
14	1-413333	2	Hub, Wheel W/Cups
15	3296-29	8	Nut-Lock
16	254-72	4	Bearing-Taper/Cup
17	254-94	4	Bearing-Taper/Cone
18	104-6321	2	Wheel And Tire ASM
18:1	104-6322	1	Tire
18:2	104-6323	1	Wheel
18:3	232-27	1	Stem-Valve
19	242-50	8	Nut-Lug
20	241-119	2	Cap-Dust
21	1-809082	2	Nut, SHH
22	1-523157	2	Washer-Spacer
23	1-633926	8	Stud-Wheel

Ref. No.	Part No.	Qty.	Description
24	302-19	2	Fitting-Grease
25	1-323262	2	Band, Brake
26	322-8	8	Screw-HH
27	1-543511	2	Seal-Grease
28	104-1197	2	Spacer-Wheel
29	1-806800	2	Pin-Cotter
30	3234-11	6	Screw-HHF
31	104-1196-01	1	Axle ASM
32	32128-21	6	Nut-HF
35	3290-357	2	Nut-Flange

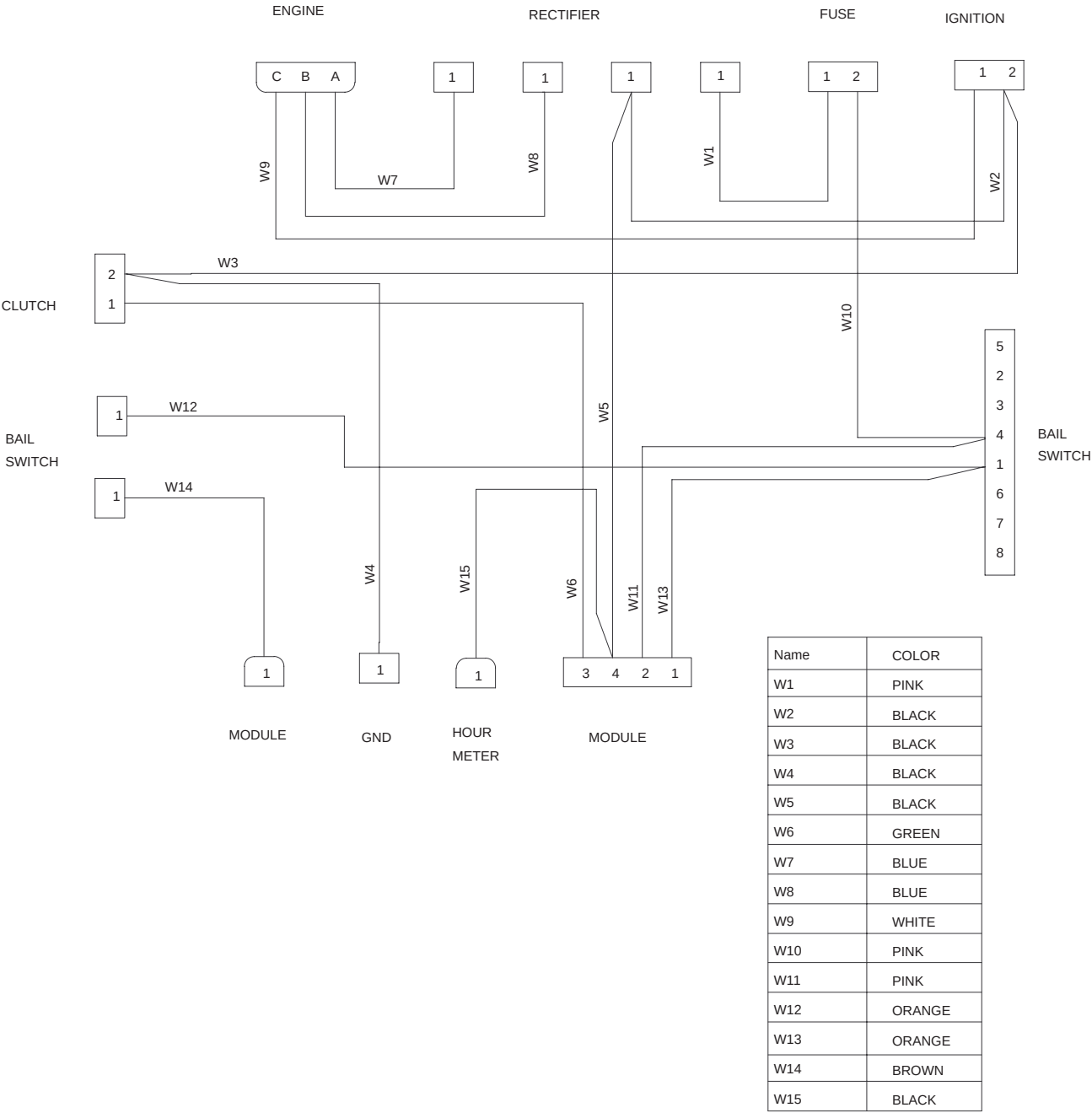


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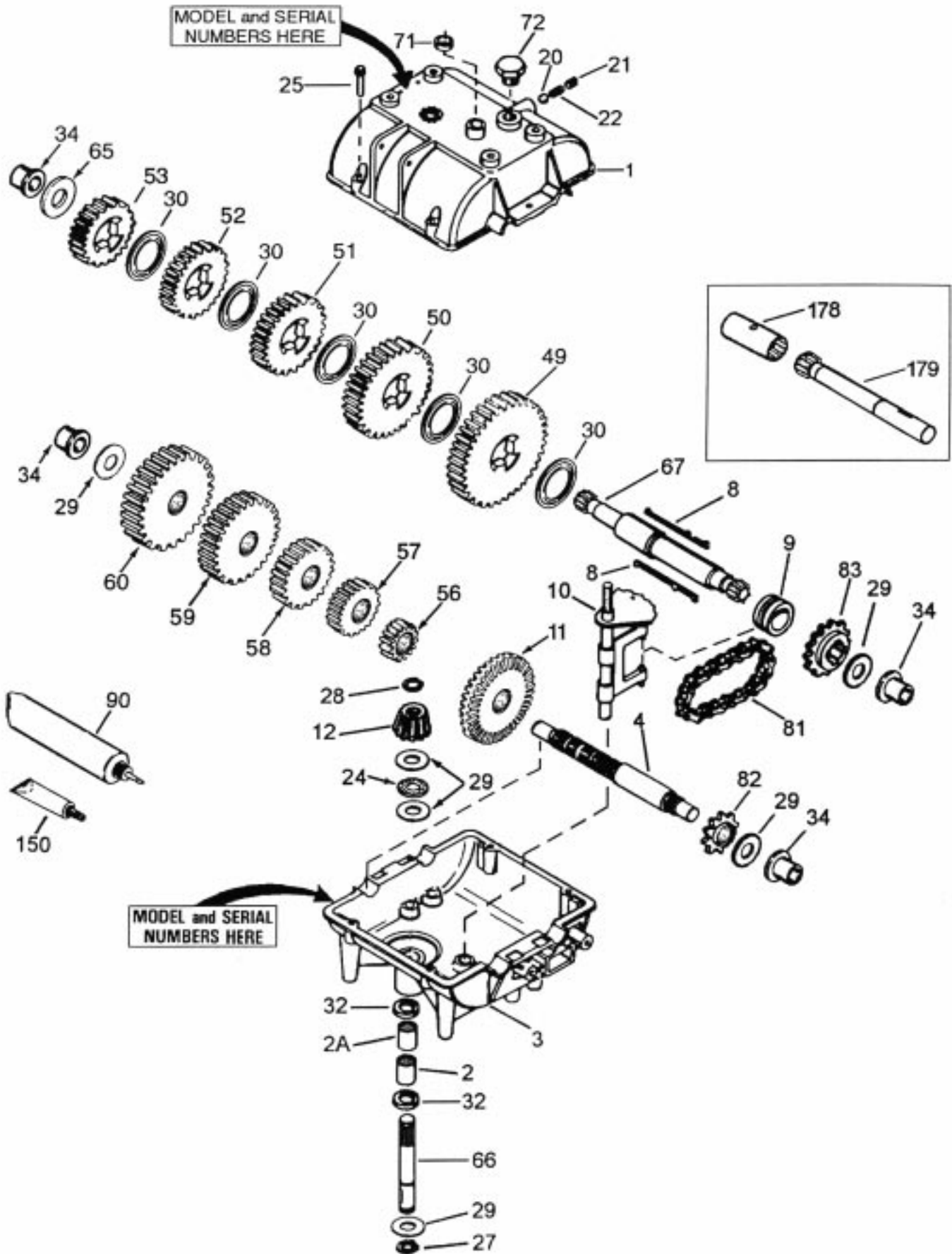
Upper Handle Assembly

Ref. No.	Part No.	Qty.	Description
1	82-7631	2	Rod-Control
2	3290-307	2	Pin-Hair
3	237-141	2	Grommet-Rubber
4	93-7298	1	Decal - Control Bar
5	82-7680-03	1	Bail
6	51-4850-03	1	Lever-Parking Brake
7	32105-1	1	Screw-SHH
8	82-7690-03	1	Bar-Control
9	93-7299	1	Decal - Reverse
10	3272-11	2	Pin-Cotter
11	99-8501-03	1	Control-Pivot
12	283-55	2	Pin-Clevis
13	67-6440-03	1	Handle-Upper
14	3290-378	1	Tie-Cable
15	3234-11	4	Screw-HHF
16	32128-21	4	Nut-HF
17	98-4387	1	Decal-Protection, Ear
18	93-7442	1	Decal - Parking Lever
19	218-595	1	Connector-Body
20	32153-1	1	Nut-Lock
21	82-2190	1	Switch-Bail

Schematic



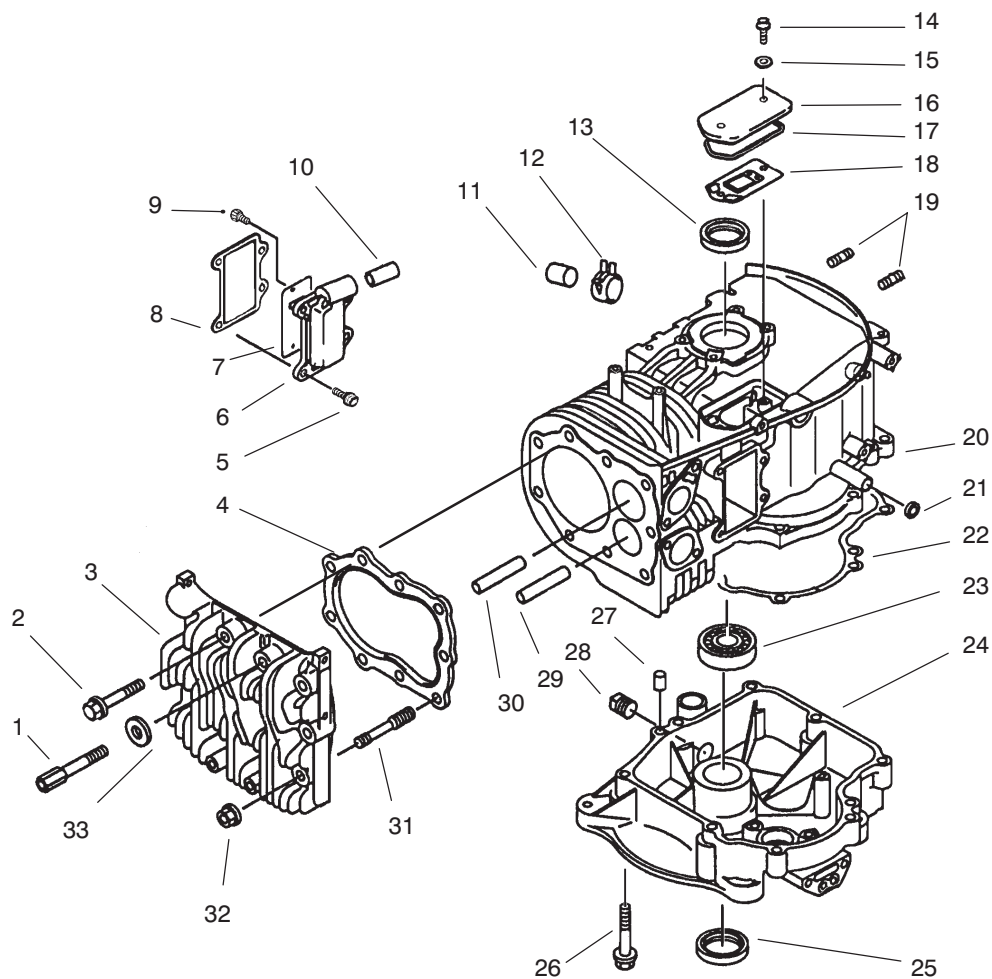
Transmission Assembly No. 1-323500



Transmission Assembly No. 1-323500

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	772083A	1	Transmission Cover				
2	780086A	1	Needle Bearing				
2A	780142	1	Needle Bearing				
3	770061A	1	Transmission Case				
4	776134	1	Countershaft				
8	792089A	4	Shift Key				
9	784266	1	Shift Collar				
10	784376	1	Shift Rod & Fork				
11	778154	1	Bevel Gear (42 Teeth)				
12	778176	1	Bevel Pinion (14 Teeth— Steel)				
20	792077A	1	Ball 5/16" Dia.				
21	792078	1	Set Screw				
22	792079	1	Spring				
24	780071	1	Thrust Bearing				
25	792073A	6	Screw				
27	792035	1	Retaining Ring				
28	788040	1	Retaining Ring				
29	780072	6	Washer				
30	780108	5	Washer				
32	792001	2	O—Ring				
34	780105A	4	Flanged Bushing				
49	778146A	1	Spur Gear (37 Teeth)				
50	778125	1	Spur Gear (35 Teeth)				
51	778239A	1	Spur Gear (32 Teeth—Steel)				
52	778124A	1	Spur Gear (30 Teeth)				
53	778123A	1	Spur Gear (25 Teeth)				
56	778145	1	Spur Gear (12 Teeth—Steel)				
57	778151	1	Spur Gear (15 Teeth)				
58	778240	1	Spur Gear (18 Teeth—Steel)				
59	778126A	1	Spur Gear (20 Teeth)				
60	778127A	1	Spur Gear (25 Teeth)				
65	780139	1	Washer				
66	776135	1	Input Shaft (3—11/16" long)				
67	776402	1	Shifter & Brake Shaft				
71	788069	1	Square Cut Ring				
72	792074	1	Threaded Plug				
81	786081	1	Roller Chain (No. 41 Chain, 24 Links)				
82	786082	1	Sprocket (9 Teeth)				
83	786083	1	Sprocket (18 Teeth)				
90	788067B	1	Grease (32 oz. Bottle Bentonite Grease)				
150	510334	1	Gasket Eliminator (Loctite #515)				
178	786176	1	Coupling (Optional)				
179	776401	1	Connector Shaft (Optional)				

Peerless Transmission Model 700-070A. *Obtain Parts from Peerless.



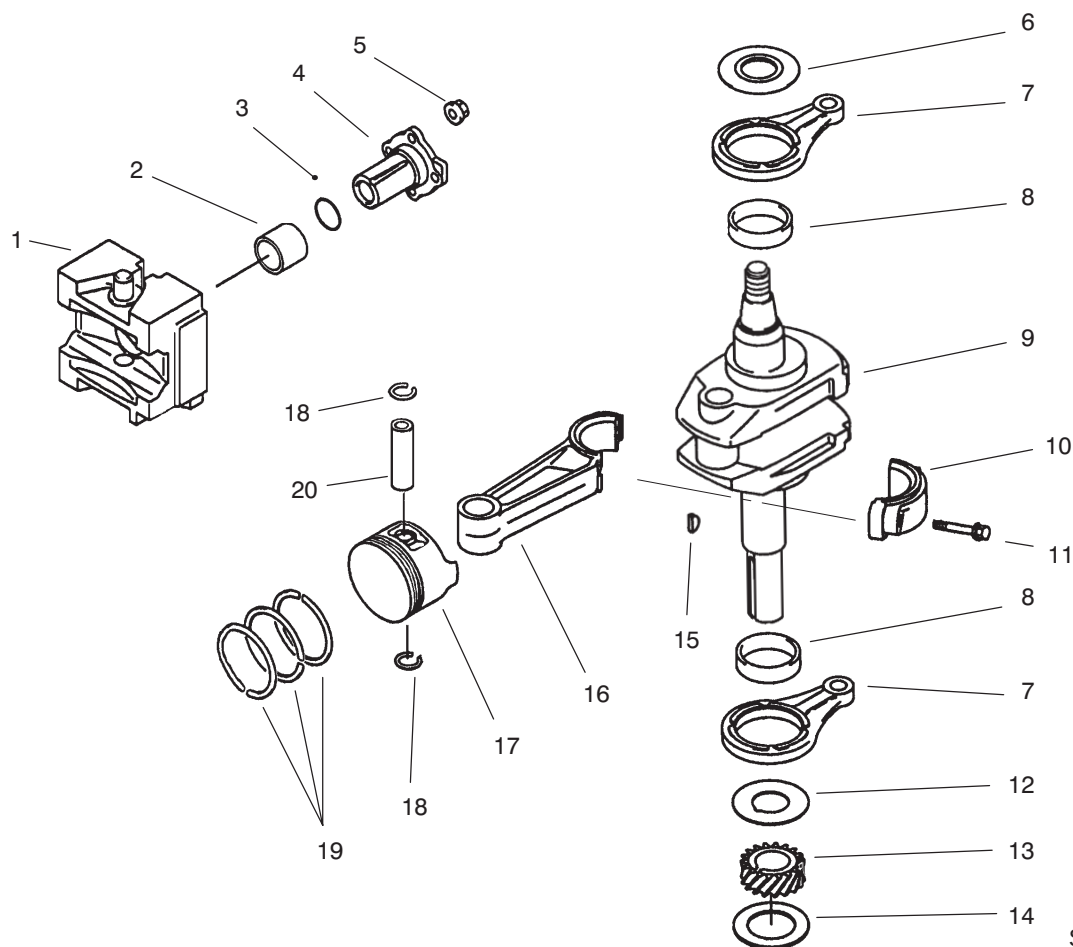
Sheet No.: 201

Crankcase

Ref. No.	Part No.	Qty.	Description
1	92002-2258	2	Bolt
2	130g1055	4	Bolt-Flange
3	11001-2151	1	Head-Cylinder
4	11004-2091	1	Gasket-Head
5	130g0616	4	Bolt-Flange
6	49108-2011	1	Cover-Valve Chamber
7	14025-2143	1	Cover
8	11060-2059	1	Gasket
9	92009-2307	2	Screw
10	92059-2142	1	Tube
11	92066-2096	1	Plug
12	92170-2088	1	Clamp
13	92049-2096	1	Seal-Oil
14	92002-2087	2	Bolt
15	11060-2323	2	Gasket
16	14025-2040	1	Cover-Breather
17	11009-2339	1	Gasket-Cover
18	14069-2062	1	Breather
19	92004-2083	4	Stud-6 X 14
20	49120-6108	1	Crankcase-Complete
21	92049-2097	1	Seal-Oil
22	11060-2015	1	Gasket-Crankcase
23	601a6207	1	Bearing-Ball
24	49015-6176	1	Cover-Crankcase
25	92049-2227	1	Seal-Oil
26	130g0845	8	Bolt-Flange

Ref. No.	Part No.	Qty.	Description
27	92043-1263	2	Pin
28	92066-2097	1	Plug
29	49002-2071	1	Guide-Valve Exhaust
30	49002-2070	1	Guide-Valve Intake
31	92004-2082	3	Stud
32	92015-2115	3	Nut
33	410b1000	2	Washer-Plain

Kawasaki Model FB460V Type LS08 *Obtain Parts From Kawasaki



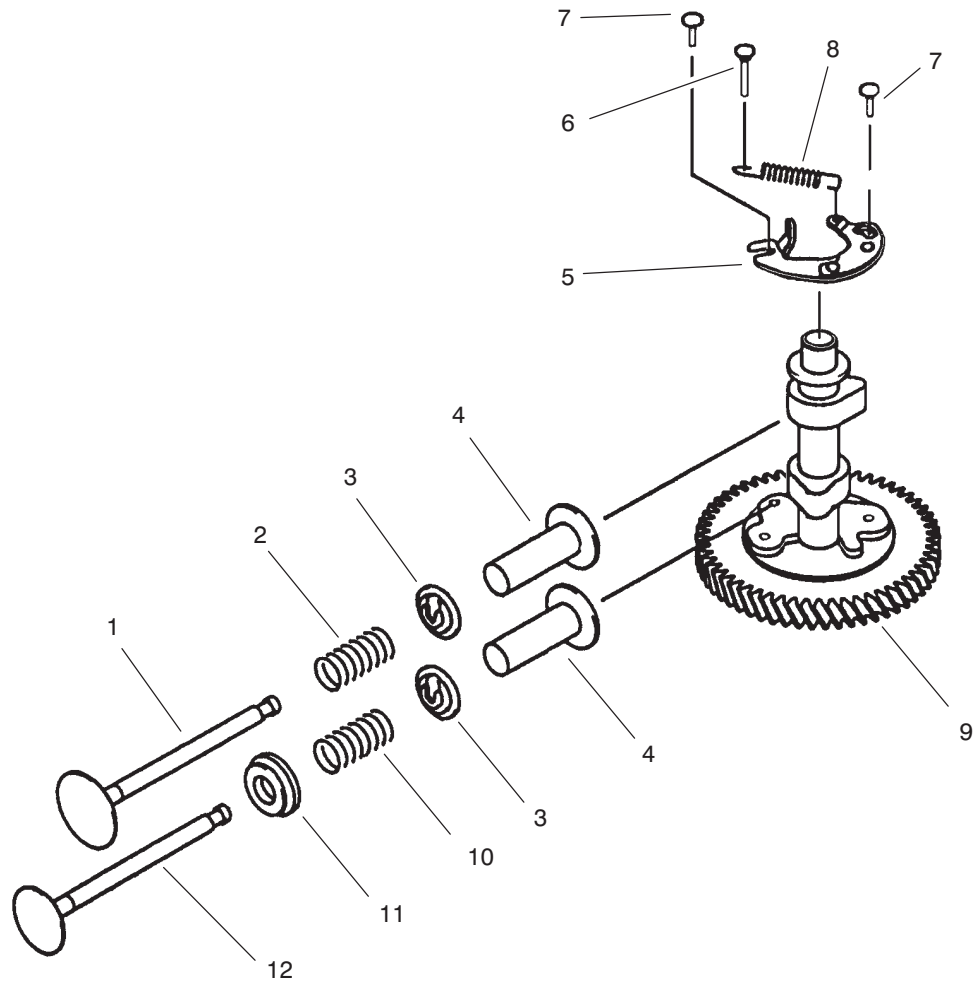
Sheet No.: 202

Piston / Crankshaft

Ref. No.	Part No.	Qty.	Description
1	13042-6006	1	Weight Incl #2
2	92141-2097	1	Bearing-Plane
3	92055-2072	1	O-Ring
4	13107-2253	1	Shaft
5	92015-1193	4	Nut
6	92026-2164	1	Spacer
7	46102-6007	2	Rod Incl #8
8	92141-2108	2	Bearing-Plane
9	49119-2177	1	Crankshaft ASM
11	92050-2193	2	Bolt
12	92026-2156	1	Spacer
13	59056-2105	1	Gear-Helical
14	92025-2145	A/R	Shim T=1.18
14	92025-2146	A/R	Shim T=1.25
14	92025-2147	A/R	Shim T=1.32
14	92025-2148	A/R	Shim T=1.39
14	92025-2149	A/R	Shim T=1.46
14	92025-2150	A/R	Shim T=1.53
14	92025-2151	A/R	Shim T=1.60
14	92025-2152	A/R	Shim T=1.67
14	92025-2153	A/R	Shim T=1.74
14	92180-2015	A/R	Shim T=1.11
14	92180-2016	A/R	Shim T=1.81
15	92038-2094	1	Key
16	13251-6005	1	Rod ASM Incl #10 11

Ref. No.	Part No.	Qty.	Description
16	13251-6007	A/R	Rod ASM Incl #10 11 0.50
17	13001-2084	1	Piston
17	13029-2019	A/R	Piston 0.25
17	13029-2020	A/R	Piston 0.50
18	92033-2066	2	Ring-Snap
19	13008-6001	1	Set-Ring Piston
19	13008-6002	A/R	Set-Ring Piston 0.25
19	13008-6003	A/R	Set-Ring Piston 0.50
20	13002-2066	1	Pin-Piston

Kawasaki Model FB460V Type LS08 *Obtain Parts From Kawasaki



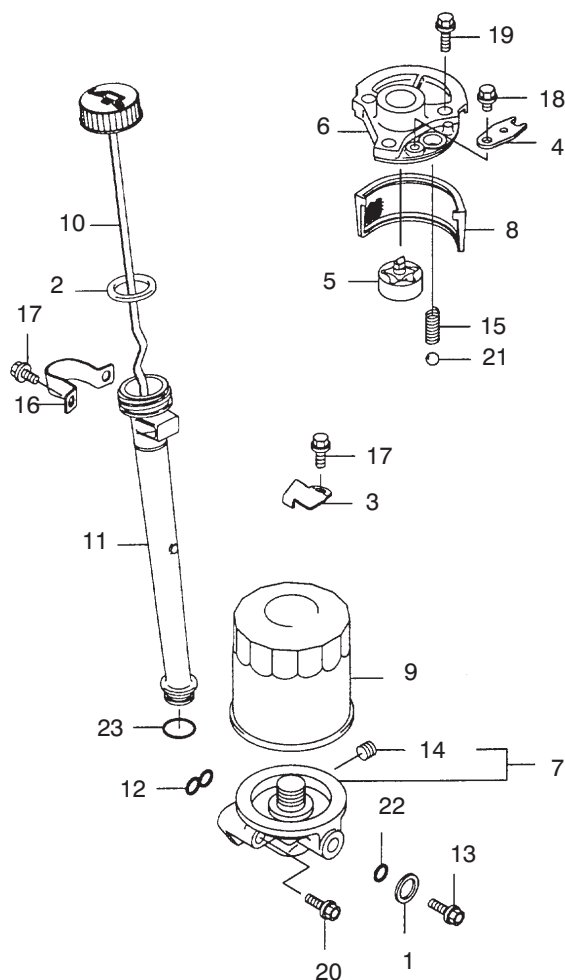
Sheet No.: 203

Valve / Camshaft

Ref. No.	Part No.	Qty.	Description
1	12004-2076	1	Valve-Intake
2	49078-2059	1	Spring-Valve
3	39108-2054	2	Retainer-Spring
4	12032-2058	2	Tappet
5	21118-2068	1	Decompressor
6	92043-2167	1	Pin
7	92043-2113	2	Pin
8	92144-2171	1	Spring
9	49118-2134	1	Camshaft Incl # 5-8
10	49078-2058	1	Spring-Valve
11	12039-2052	1	Rotator
12	12005-2066	1	Valve-Exhaust

Ref. No.	Part No.	Qty.	Description

Kawasaki Model FB460V Type LS08 *Obtain Parts From Kawasaki



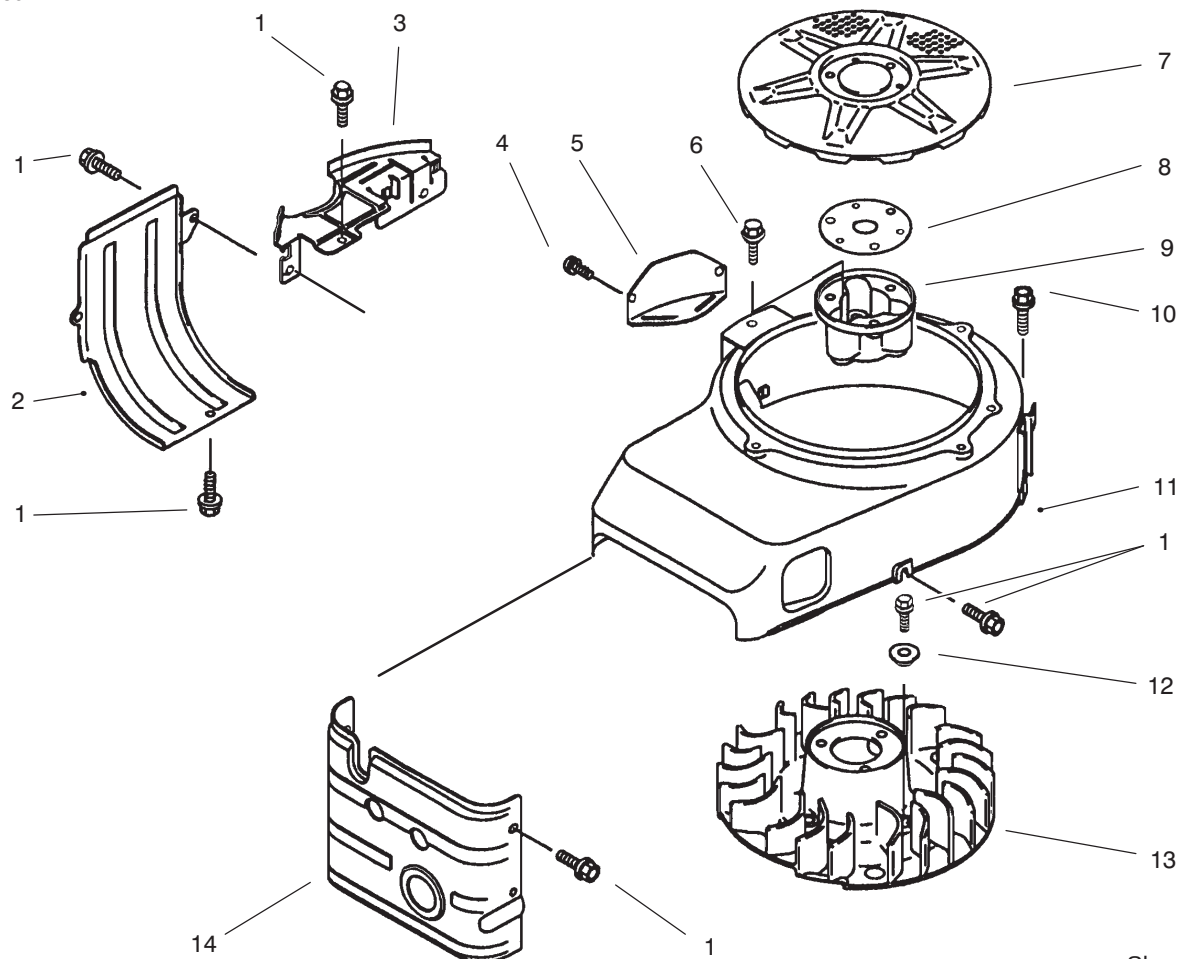
Sheet No.: 204

Lubrication Equipment

Ref. No.	Part No.	Qty.	Description
1	11009-2175	1	Gasket
2	11009-2346	1	Gasket-Oil Gauge
3	13169-2359	1	Plate
4	13270-2054	1	Plate
5	16082-2057	1	Pump Assy-Oil
6	16142-6001	1	Cover-Pump
7	23062-6001	1	Bracket-Comp
8	49065-2056	1	Filter-Oil
9	49065-2071	1	Filter-Oil
10	52005-2058	1	Gauge-Oil
11	59231-2059	1	Filler
12	92055-2063	1	Ring-O
13	92066-2093	1	Plug
14	92066-2211	1	Plug
15	92081-2216	1	Spring
16	92170-2014-9H	1	Clamp
17	130B0508	3	Bolt-Flanged
18	130B610	1	Bolt-Flanged
19	130G0825	3	Bolt-Flanged
20	130G0845	2	Bolt-Flanged
21	600A1000	1	Ball-Steel
22	670D1507	1	O Ring
23	670D2016	1	O Ring

Ref. No.	Part No.	Qty.	Description

Kawasaki Model FB460V Type LS08 *Obtain Parts From Kawasaki

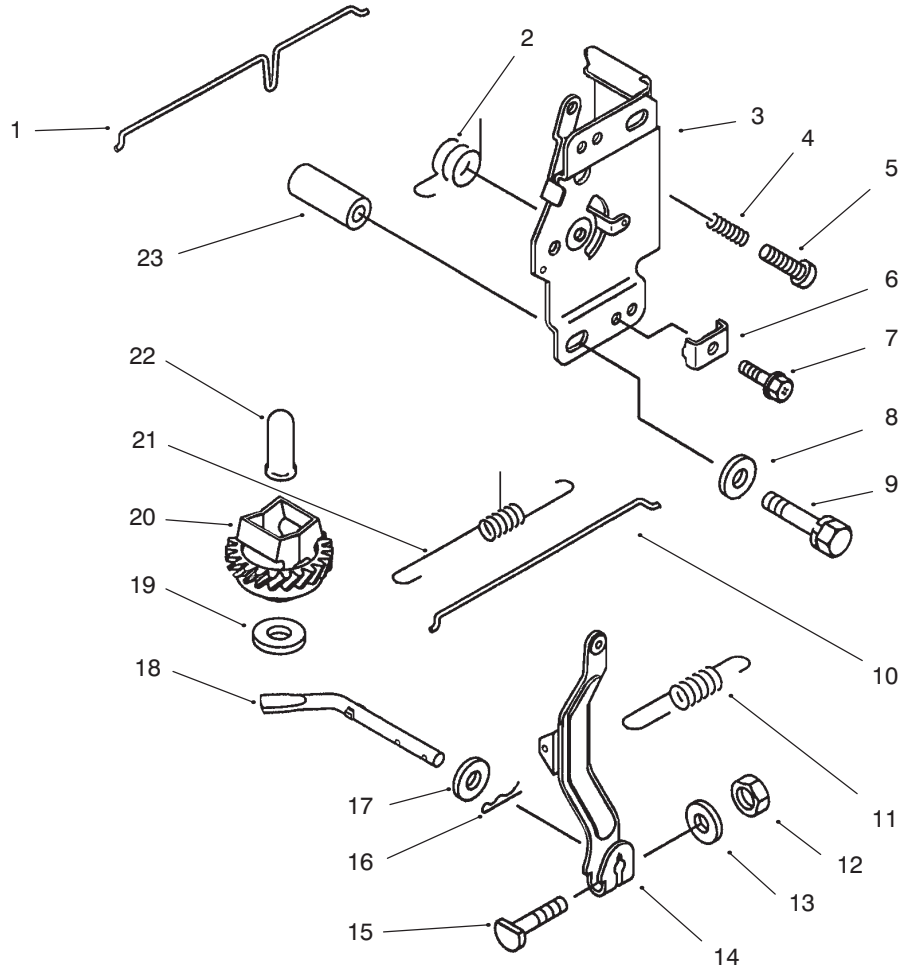


Sheet No.: 205

Cooling Equipment

Ref. No.	Part No.	Qty.	Description
1	130g0610	9	Bolt-Flange
2	49089-2199-9H	1	Shroud-Engine
3	59066-2295-9H	1	Housing-Fan
4	234b0408	2	Screw
5	14024-2038-9H	1	Cover
6	130b0820	3	Bolt-Flange
7	14037-2104-9H	1	Screen
8	92025-2003	1	Shim T-1.20
9	11044-2084	1	Bracket
10	130g0614	6	Bolt-Flange
11	59066-2677-9H	1	Housing-Fan
12	92143-2179	4	Collar
13	59041-2081	1	Fan
14	49089-2181-9H	1	Shroud-Engine

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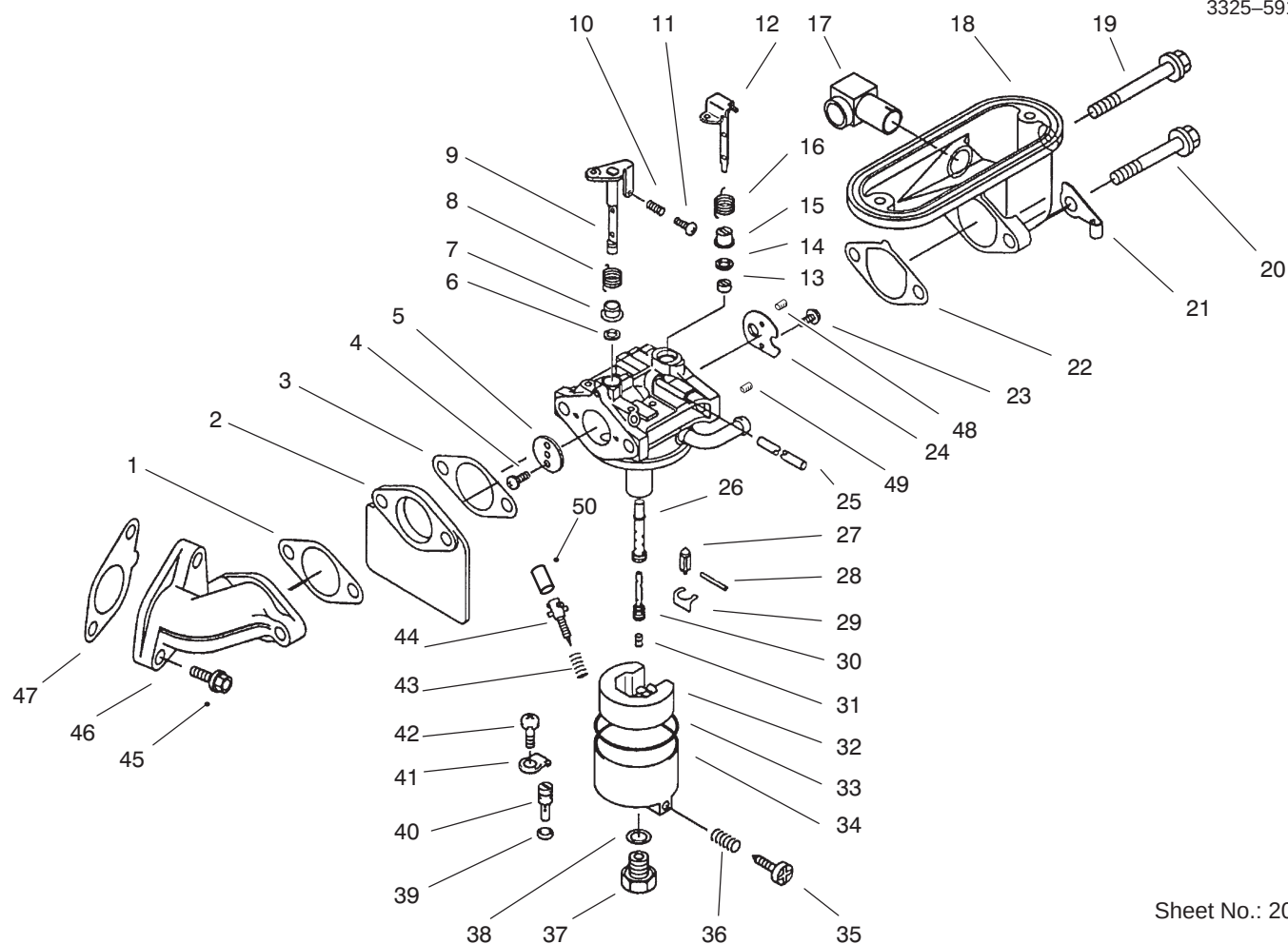


Sheet No.: 207

Control Equipment

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	16169-2126	1	Link-choke				
2	92081-2316	1	Spring				
3	49113-2067	1	Panel Incl #2 4-7				
4	92144-2266	1	Spring				
5	214b0425	1	Screw				
6	92037-2020	1	Clamp				
7	92150-2128	1	Bolt				
8	92200-2070	2	Washer				
9	180b0650	2	Bolt				
10	16171-2083	1	Link				
11	39129-2010	1	Spring-Governor				
12	311b0600	1	Nut-HH				
13	411b0600	1	Washer				
14	21187-2052	1	Arm ASM				
15	92002-2269	1	Bolt				
16	554a0600	1	Pin-Snap				
17	92200-2029	1	Washer				
18	39003-2072	1	Arm-Pivot				
19	92200-2036	1	Washer				
20	49110-2067	1	Governor ASM				
21	92081-2213	1	Spring				
22	42036-2060	1	Sleeve				
23	92027-2071	2	Collar				

Kawasaki Model FB460V Type LS08 *Obtain Parts From Kawasaki



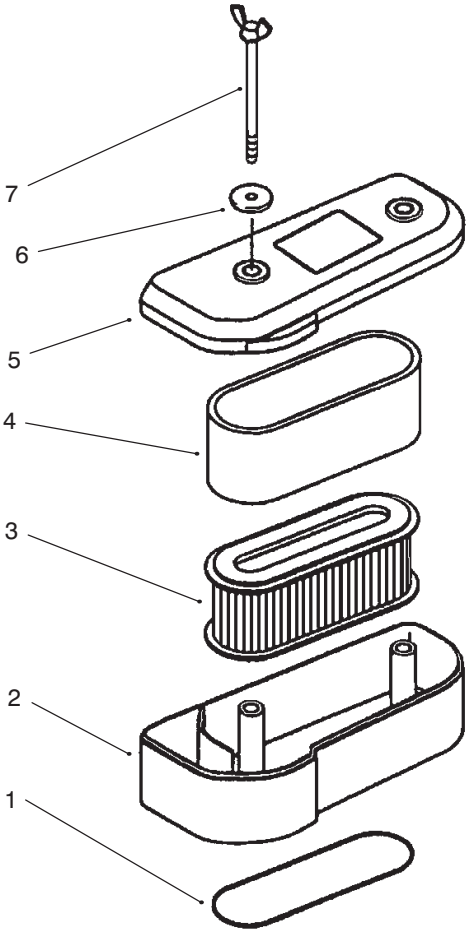
Sheet No.: 208

Carburetor

Ref. No.	Part No.	Qty.	Description
0	15003-2467	1	Carburetor ASM
1	11060-2338	1	Gasket-Intake Pipe
2	16073-2091	1	Insulator
3	11060-2339	2	Gasket-Carburetor
4	92009-2080	2	Screw
5	16025-2141	1	Valve-Throttle #110
6	92093-2082	1	Seal
7	92027-2025	1	Collar
8	92081-2077	1	Spring
9	16041-2009	1	Shaft-Throttle
10	92081-2046	1	Spring
11	92009-2079	1	Screw
12	16041-2010	1	Shaft-Choke
13	92027-2003	1	Collar
14	92093-2069	1	Seal
15	92143-2142	1	Collar
16	92144-2160	1	Spring
17	59071-2062	1	Joint
18	16060-2108	1	Pipe-Intake
19	92002-2254	1	Bolt
20	92002-2253	1	Bolt
21	92170-2019	1	Clamp
22	11009-2025	1	Gasket
23	92009-2081	2	Screw
24	16126-2206	1	Valve-Choke
25	92059-2266	1	Tube

Ref. No.	Part No.	Qty.	Description
26	49121-2207	1	Nozzle-Main
27	16030-2073	1	Valve-Float
28	92043-2006	1	Pin
29	92033-2067	1	Ring-Snap
30	49123-2078	1	Holder-Main Jet
31	92063-2294	1	Jet-Main
32	16031-2066	1	Float
33	11009-2024	1	Gasket
34	16020-2109	1	Chamber-Float Incl 35
35	92009-2015	1	Screw
36	92081-2009	1	Spring
37	92150-2146	1	Bolt
38	1100a-2025	1	Gasket
39	16038-024	1	Gasket
40	92064-2108	1	Jet-Pilot
41	13183-2252	1	Plate
42	92009-2244	1	Screw
43	92081-2008	1	Spring
44	16014-2076	1	Screw-Pilot Air
45	130g0825	2	Bolt-Flange
46	16060-2109	1	Pipe-Intake
47	11060-2337	1	Gasket-Intake Pipe
48	16035-2063	1	Jet-Air #0.9
49	16035-2051	1	Jet-Air #1.4
50	39076-2053	1	Limiter

Kawasaki Model FB460V Type LS08 *Obtain Parts From Kawasaki

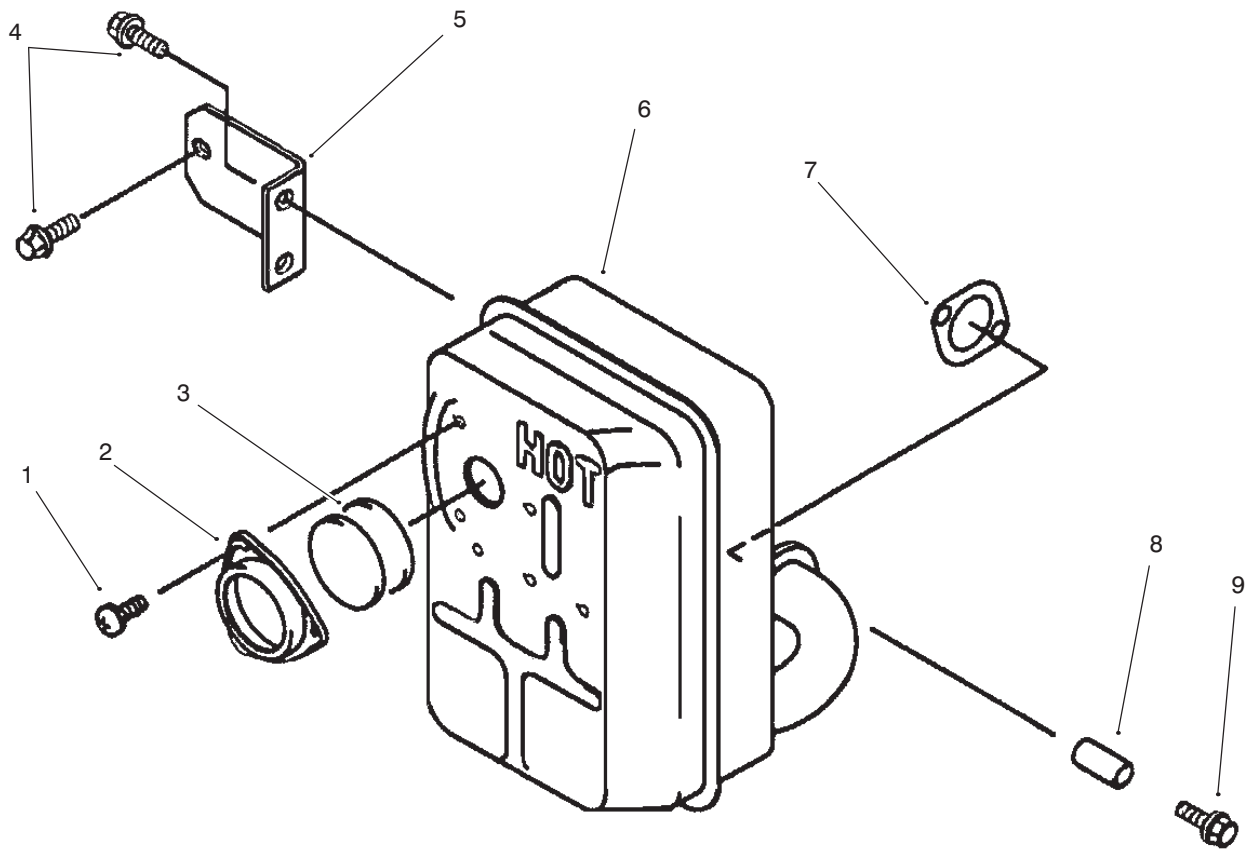


Sheet No.: 210

Air Filter

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	11009-2443	1	Gasket-Air Filter				
2	11011-2174	1	Case-Air Filter				
3	11013-2021	1	Element-Air Filter				
4	11013-2020	1	Element-Air Filter				
5	11012-2192	1	Cap-Air Filter				
6	92022-2220	2	Washer				
7	92002-2230	2	Bolt				
	11010-2291	1	Filter ASM				

Kawasaki Model FB460V Type LS08 *Obtain Parts From Kawasaki



Sheet No.: 211

Muffler

Ref. No.	Part No.	Qty.	Description
1	92009-2166	2	Screw
2	11012-2165-9Y	1	Cap-Spark Arrestor
3	18077-2054	2	Arrestor-Spark
4	130b0812	4	Bolt-Flange
5	11044-2069-9Y	1	Bracket
6	49069-2190-9Y	1	Muffler ASM
7	11009-2527	1	Gasket-Muffler
8	92027-2081	1	Collar
9	130g0845	1	Bolt-Flange

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Maintenance Record

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Maintenance Record

[illegible]

Maintenance Record

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