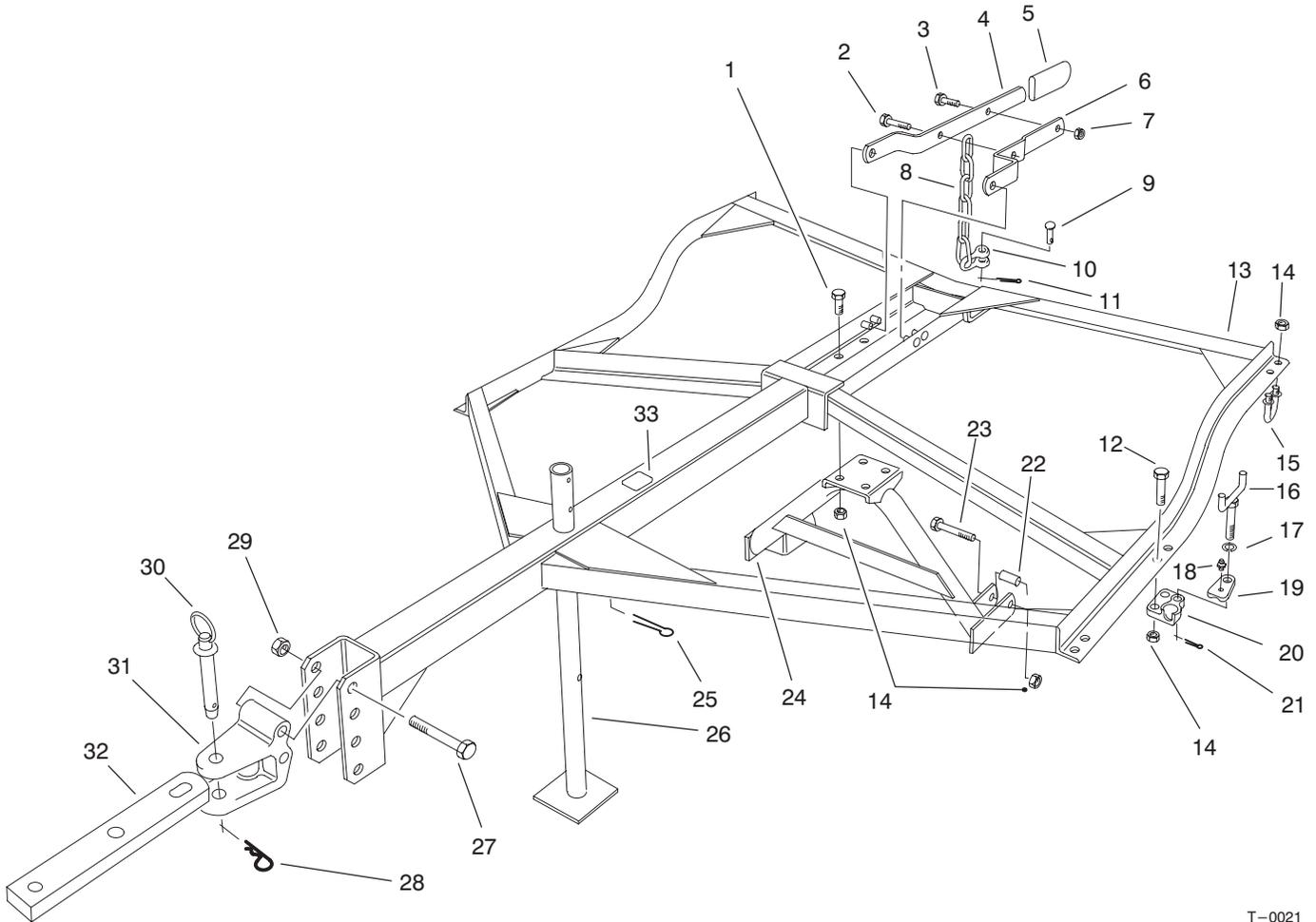




Model No. 33145-20000001 & Up  
 Model No. 33155-20000001 & Up  
 Model No. 33165-20000001 & Up

**PARTS  
 CATALOG**

**Reelmaster Universal Frame (3-5 & 7 Unit)**



T-0021

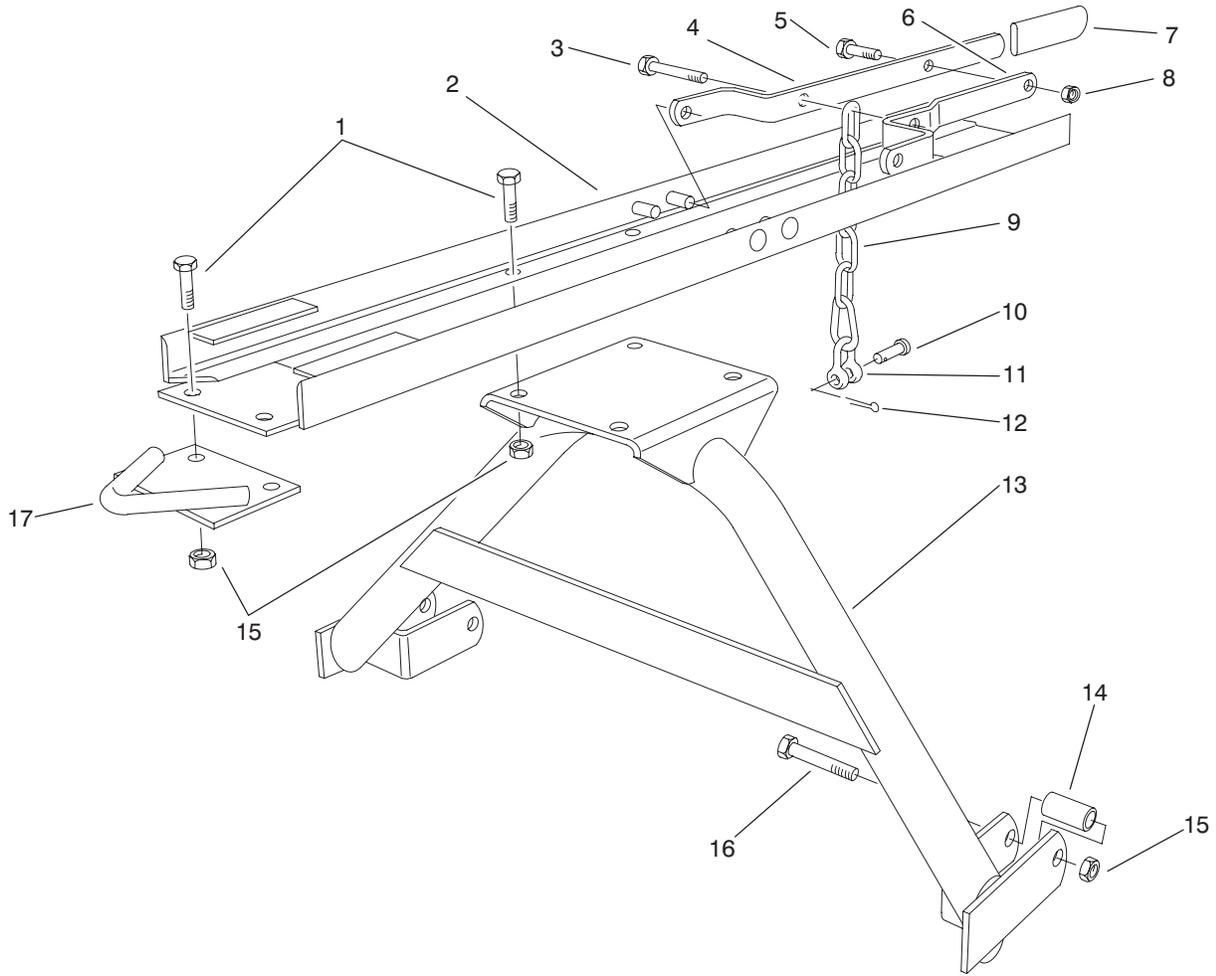
**Center Frame Assembly (3-5-7 Unit)**

| Ref. No. | Part No.   | Description         | No. Used |
|----------|------------|---------------------|----------|
| 1        | 325-5      | Screw-HH            | 4        |
| 2        | 323-7      | Screw-HH            | 1        |
| 3        | 323-6      | Screw-HH            | 1        |
| 4        | 53-5250-01 | Handle-Lift (Long)  | 1        |
| 5        | 62-9130    | Grip-Handle         | 1        |
| 6        | 53-5260-01 | Handle-Lift (Short) | 1        |
| 7        | 32153-2    | Nut-Lock            | 2        |
| 8        | 5-4693     | Chain-Lift          | 1        |
| 9        | 283-10     | Pin-Clevis          | 1        |
| 10       | 282-13     | Shackle             | 1        |
| 11       | 3272-10    | Pin-Cotter          | 1        |
| †12      | 325-5      | Screw-HH            | 8        |
| 13       | 53-5100-01 | Asm-Center Frame    | 1        |
| 14       | 32153-5    | Nut-Lock            | 18       |
| 15       | 12-0010    | U-Bolt              | 2        |
| †16      | 5-1108     | Bolt-Hinge Clamp    | 4        |
| †17      | 3253-7     | Washer-Lock         | 4        |
| †18      | 302-5      | Fitting-Grease      | 4        |

| Ref. No. | Part No.   | Description                                 | No. Used |
|----------|------------|---|----------|
| †19      | 5-1107-01  | Cap-Hinge                                   | 4        |
| †20      | 5-1103-01  | Socket-Hinge LH                             | 2        |
| †*       | 5-1104-01  | Socket-Hinge RH                             | 2        |
| †21      | 3272-6     | Pin-Cotter                                  | 4        |
| 22       | 5-1091     | Spacer                                      | 2        |
| 23       | 325-10     | Screw-HH                                    | 2        |
| 24       | 53-4910-01 | Drawbar Assembly                            | 1        |
| 25       | 3272-38    | Pin-Cotter                                  | 1        |
| 26       | 53-5230-01 | Support-Frame                               | 1        |
| 27       | 327-23     | Screw-HH                                    | 2        |
| 28       | 3290-343   | Pin-Cotter, Hair                            | 1        |
| 29       | 3296-24    | Nut-Lock                                    | 2        |
| 30       | 13-6200    | Pin-Hitch<br>(Incl. Ref. #28)               | 1        |
| 31       | 47-3550-01 | Clevis-Hitch                                | 1        |
| 32       | 53-4970-01 | Extension-Tractor                           | 1        |
| 33       | 93-7252    | Decal-CE (Europe)<br>(Only on: Model 33145) | 1        |

\*Not Illustrated

†Used with 5 & 7 unit models only.



T-0022

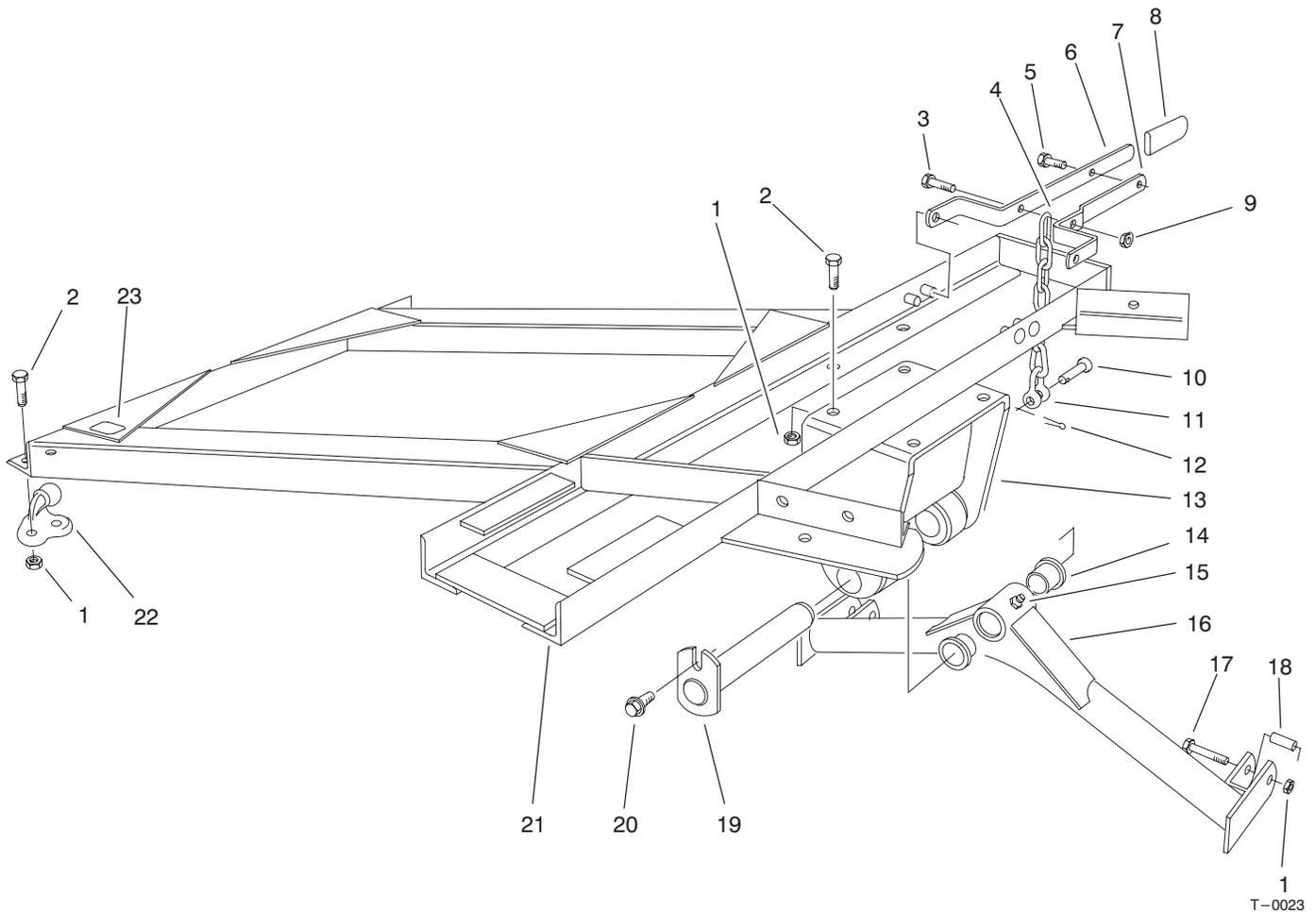
## Trailing Unit Frame Assembly

| Ref. No. | Part No.   | Description         | No. Used |
|----------|------------|---------------------|----------|
| 1        | 325-5      | Screw-HH            | 6        |
| 2        | 53-5010-01 | Asm-Frame           | 1        |
| 3        | 323-7      | Screw-HH            | 1        |
| 4        | 53-5250-01 | Handle-Lift (Long)  | 1        |
| 5        | 323-6      | Screw-HH            | 1        |
| 6        | 53-5260-01 | Handle-Lift (Short) | 1        |
| 7        | 62-9130    | Grip-Handle         | 1        |
| 8        | 32153-2    | Nut-Lock            | 2        |
| 9        | 5-4693     | Chain-Lift          | 1        |

| Ref. No. | Part No.   | Description | No. Used |
|----------|------------|-------------|----------|
| 10       | 283-10     | Pin-Clevis  | 1        |
| 11       | 282-13     | Shackle     | 1        |
| 12       | 3272-10    | Pin-Cotter  | 1        |
| 13       | 53-4910-01 | Asm-Drawbar | 1        |
| 14       | 5-1091     | Spacer      | 2        |
| 15       | 32153-5    | Nut-Lock    | 8        |
| 16       | 325-10     | Screw-HH    | 2        |
| 17       | 53-4870-01 | Hitch       | 1        |

Note: Quantities listed are for One Trailing Unit Assembly.

Ref. page 8, Reelmaster Universal Frame Layout.



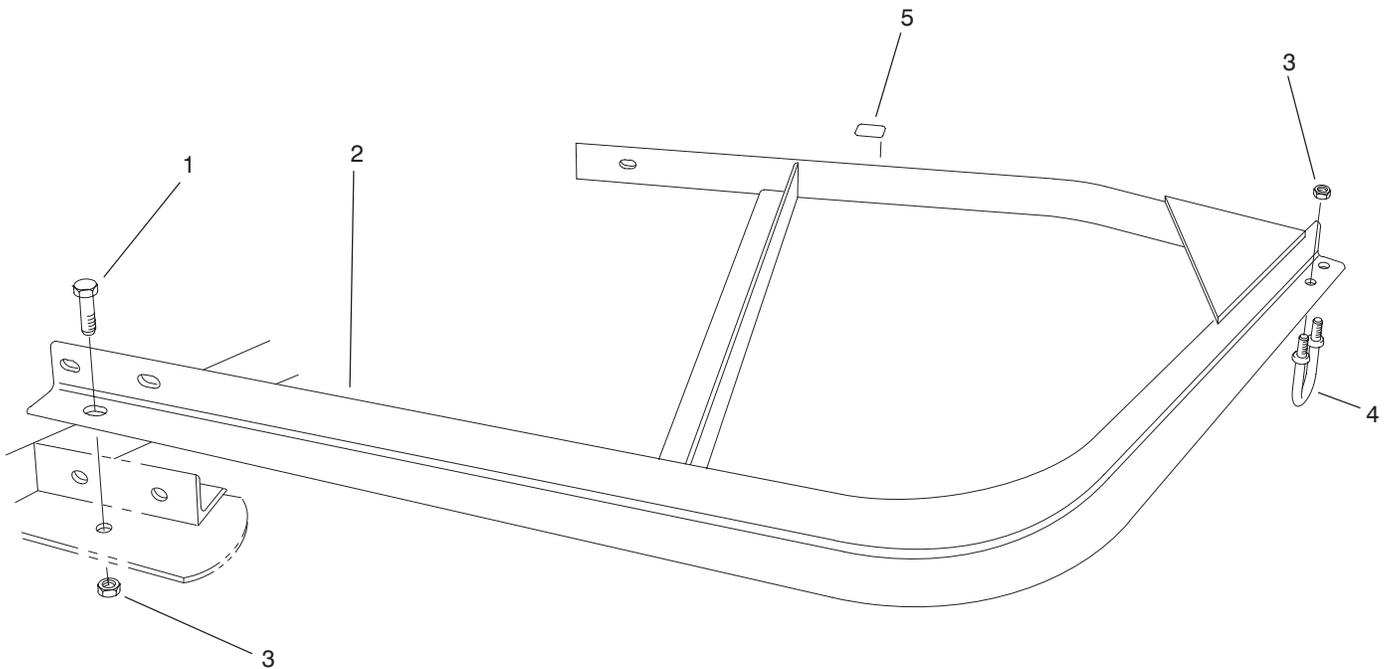
## Wing Unit Frame Assembly

| Ref. No. | Part No.   | Description         | No. Used |
|----------|------------|---------------------|----------|
| 1        | 32153-5    | Nut-Lock            | 10       |
| 2        | 325-5      | Screw-HH            | 8        |
| 3        | 323-7      | Screw-HH            | 1        |
| 4        | 5-4693     | Chain-Lift          | 1        |
| 5        | 323-6      | Screw-HH            | 1        |
| 6        | 53-5250-01 | Handle-Lift (Long)  | 1        |
| 7        | 53-5260-01 | Handle-Lift (Short) | 1        |
| 8        | 62-9130    | Grip-Handle         | 1        |
| 9        | 32153-2    | Nut-Lock            | 2        |
| 10       | 283-10     | Pin-Clevis          | 1        |
| 11       | 282-13     | Shackle             | 1        |
| 12       | 3272-10    | Pin-Cotter          | 1        |
| 13       | 53-5300-01 | Asm-Drawbar Pivot   | 1        |

| Ref. No. | Part No.   | Description                                 | No. Used |
|----------|------------|---|----------|
| 14       | 5-1111     | Bushing                                     | 2        |
| 15       | 302-5      | Fitting-Grease                              | 1        |
| 16       | 54-4130-01 | Asm-Drawbar                                 | 1        |
| 17       | 325-10     | Screw-HH                                    | 2        |
| 18       | 5-1091     | Spacer                                      | 2        |
| 19       | 54-4110-01 | Pin-Pivot                                   | 1        |
| 20       | 32144-41   | Screw-TAP                                   | 1        |
| 21       | 53-5000-01 | Asm-Frame LH                                | 1        |
| *        | 53-5200-01 | Asm-Frame RH                                | 1        |
| 22       | 5-1105-01  | Ball-Hinge LH                               | 2        |
| *        | 5-1106-01  | Ball-Hinge RH                               | 2        |
| 23       | 93-7252    | Decal-CE (Europe)<br>(Only on: Model 33155) | 1        |

\* Not Illustrated

Note: Quantities listed are for One Wing Unit Assembly.  
Ref. page 8, Reelmaster Universal Frame Layout.



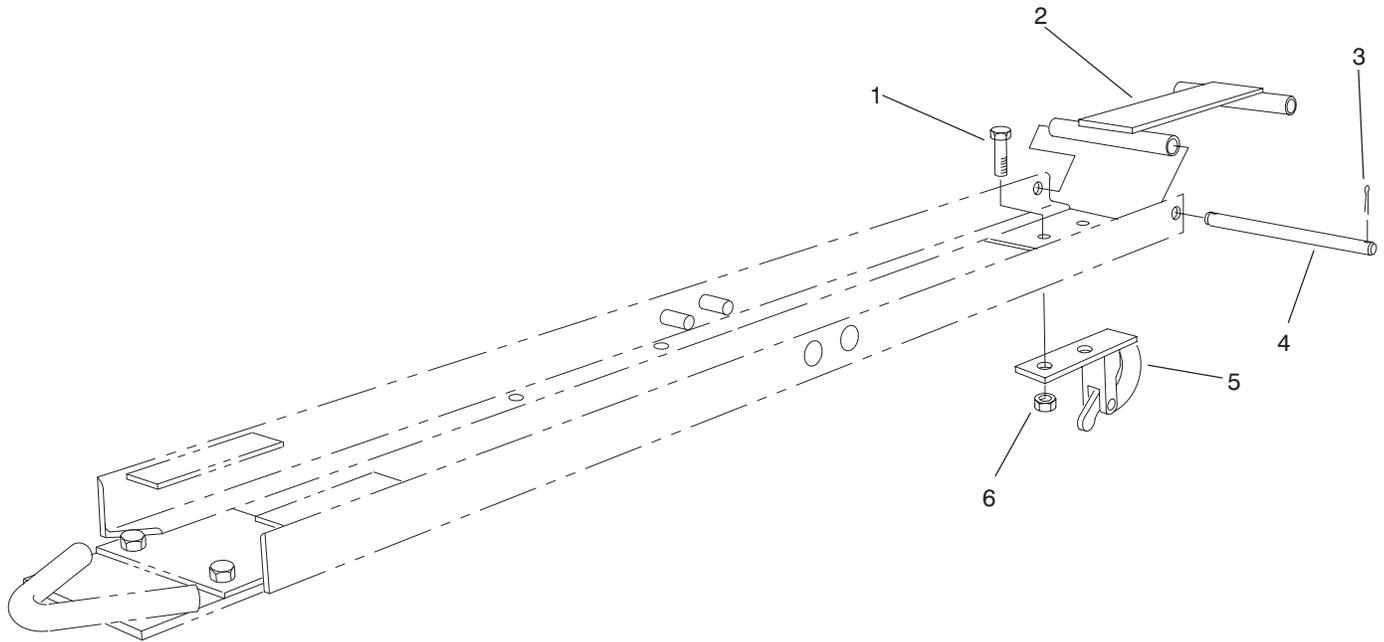
T-0024

## Wing Extension Frame Assembly

| Ref. No. | Part No.   | Description             | No. Used |
|----------|------------|-------------------------|----------|
| 1        | 325-4      | Screw-HH                | 6        |
| 2        | 54-4190-01 | Frame-Wing Extension LH | 1        |
| *        | 54-4200-01 | Frame-Wing Extension RH | 1        |
| 3        | 32153-5    | Nut-Lock                | 8        |

| Ref. No. | Part No. | Description                                 | No. Used |
|----------|----------|---|----------|
| 4        | 12-0010  | U-Bolt                                      | 1        |
| 5        | 93-7252  | Decal-CE (Europe)<br>(Only On: Model 33165) | 1        |

\* Not Illustrated  
 Note: Quantities listed are for One Wing Extension Assembly.  
 Ref. page 8, Reelmaster Universal Frame Layout.



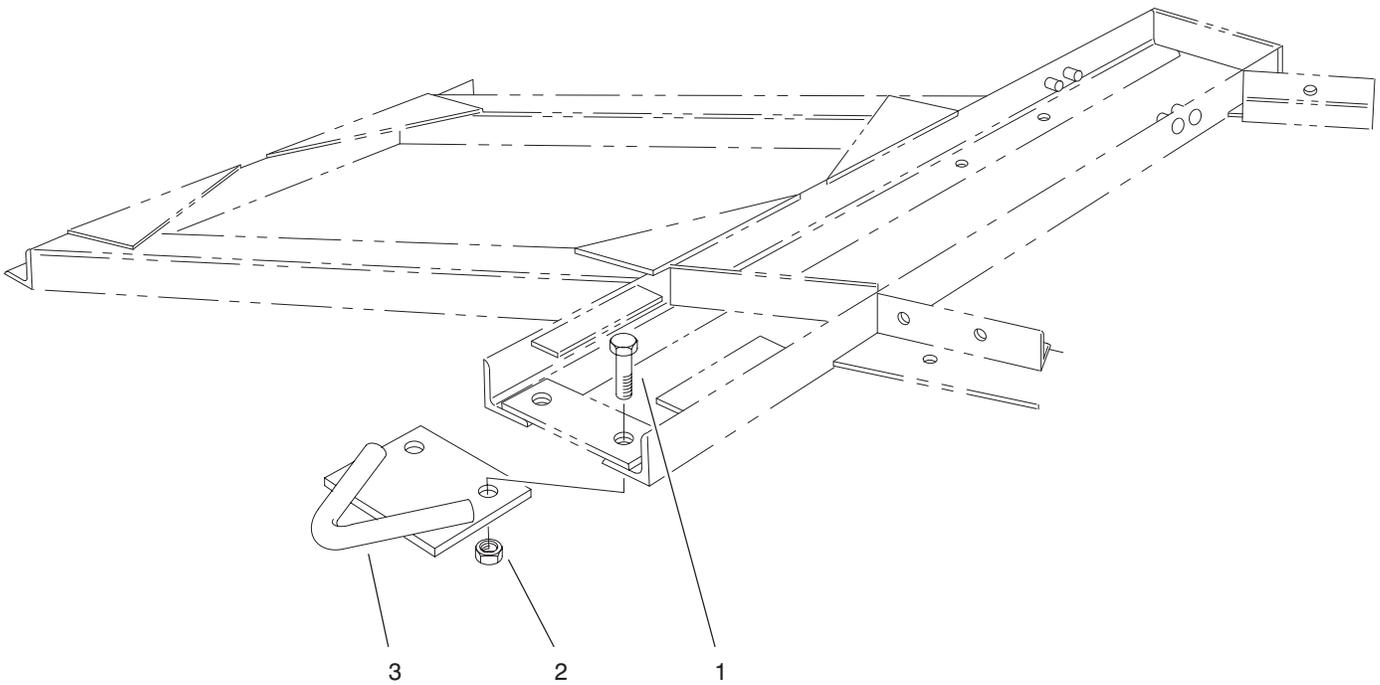
T-0025

## Trailing Unit Trailing Kit (Optional)

| Ref. No. | Part No. | Description  | No. Used |
|----------|----------|--------------|----------|
| 1        | 325-5    | Screw-HH     | 2        |
| 2        | 5-1117   | Bar-Trailing | 1        |
| 3        | 3272-11  | Pin-Cotter   | 4        |

| Ref. No. | Part No. | Description | No. Used |
|----------|----------|-------------|----------|
| 4        | 5-1118   | Pin-Hinge   | 2        |
| 5        | 5-1097   | Hook-Snap   | 1        |
| 6        | 32153-5  | Nut-Lock    | 2        |

Note: Quantities listed are for One Kit.  
Ref. page 8, Trailing Kit Application Guide.



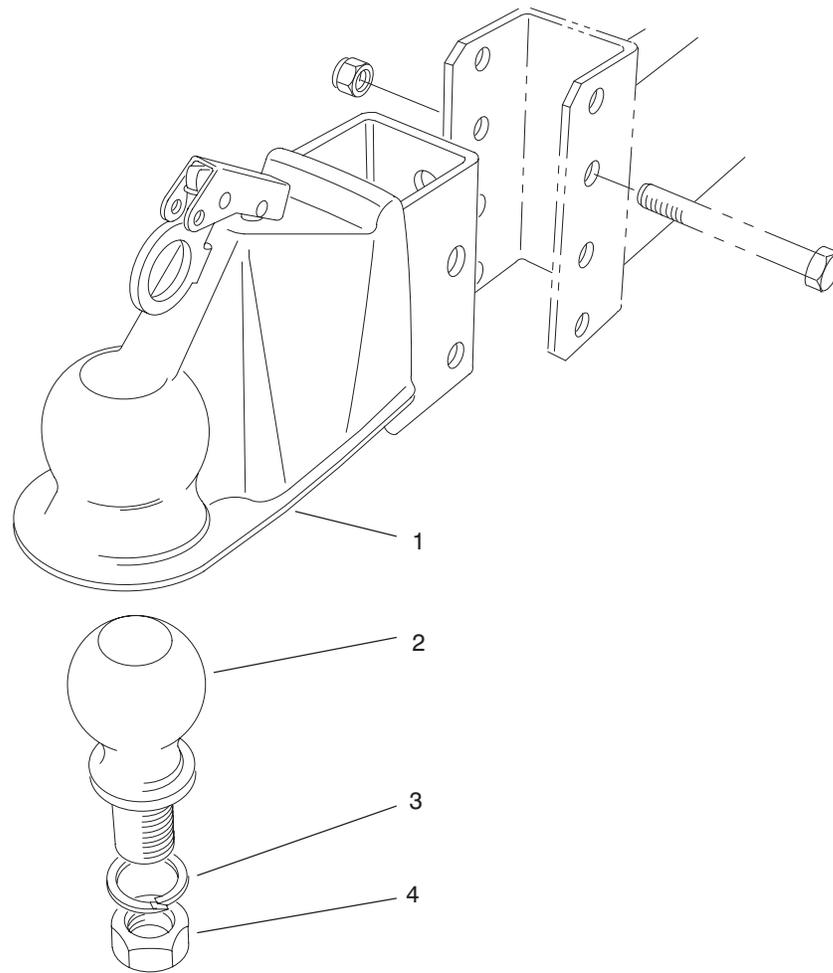
T-0026

## Wing Unit Trailing Kit (Optional)

| Ref. No. | Part No. | Description | No. Used |
|----------|----------|-------------|----------|
| 1        | 325-5    | Screw-HH    | 2        |
| 2        | 32153-5  | Nut-Lock    | 2        |

| Ref. No. | Part No. | Description    | No. Used |
|----------|----------|----------------|----------|
| 3        | 53-4870  | Hitch-Trailing | 1        |

Note: Quantities listed are for One Kit.  
 Ref. page 8, Trailing Kit Application Guide  
**6**



T-0027

### Ball Coupler Kit No. 53-9760 (Optional)

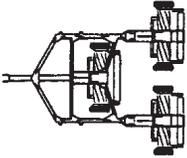
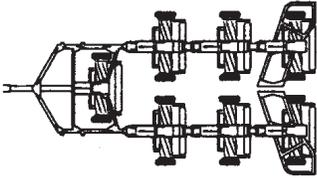
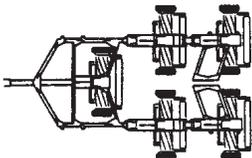
| Ref. No. | Part No. | Description  | No. Used | Ref. No. | Part No. | Description             | No. Used |
|----------|----------|--|----------|----------|----------|-------------------------|----------|
| 1        | 53-9780  | Asm-Coupler, Ball<br>Ball-Coupling<br>(Incl. Ref. # 3 & 4) | 1        | ☆3       |          | Washer-Lock<br>Nut-Full | 1        |
| 2        | 53-9770  |  | 1        | ☆4       |          |                         | 1        |

☆ Not Serviced

## Table of Contents

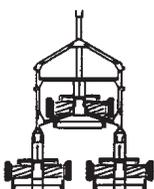
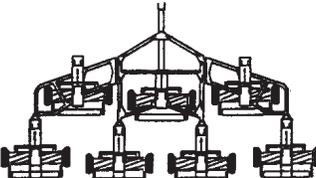
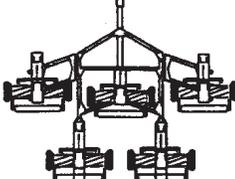
| Description                                | Page | Description                                   | Page |
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| Center Frame Assembly (3-5 & 7 Unit) ..... | 1    | Trailing Unit Trailing Kit (Optional) .....   | 5    |
| Trailing Unit Frame Assembly .....         | 2    | Wing Unit Trailing Kit (Optional) .....       | 6    |
| Wing Unit Frame Assembly .....             | 3    | Ball Coupler Kit No. 53-9760 (Optional) ..... | 7    |
| Wing Extension Frame Assembly .....        | 4    | Trailing Kit Application Guide .....          | 8    |

## Trailing Kit Application Guide

|   |   |
|---|---|
| <p><b>3 UNIT UNIVERSAL FRAME TRAILING KITS REQ'D.</b><br/>No Additional Kits Needed</p>                                    | <p><b>7 UNIT UNIVERSAL FRAME TRAILING KITS REQ'D.</b><br/>4-Trailing Unit Trailing Kits    2-Wing Unit Trailing Kits</p>  |
| <p><b>5 UNIT UNIVERSAL FRAME TRAILING KITS REQ'D.</b><br/>2-Trailing Unit Trailing Kits    2-Wing Unit Trailing Kits</p>  |   |

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## Reelmaster Universal Frame Layout

|  |   |
|--|---|
| <p><b>3 UNIT UNIVERSAL FRAME CONTAINS</b><br/>1-Center Frame                      2-Trailing Units</p>    | <p><b>7 UNIT UNIVERSAL FRAME CONTAINS</b><br/>1-Center Frame                      4-Trailing Units<br/>1-Right Hand Wing Unit            1-Left Hand Wing Unit<br/>1-Right Hand Wing Extension    1-Left Hand Wing Extension</p>  |
| <p><b>5 UNIT UNIVERSAL FRAME CONTAINS</b><br/>1-Center Frame                      2-Trailing Units<br/>1-Right Hand Wing Unit            1-Left Hand Wing Unit</p>  |   |

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