Form No. 3325-616

52 in. Rear Discharge Mower

Groundsmaster® 200 Series Attachment

Model No. 30568—210000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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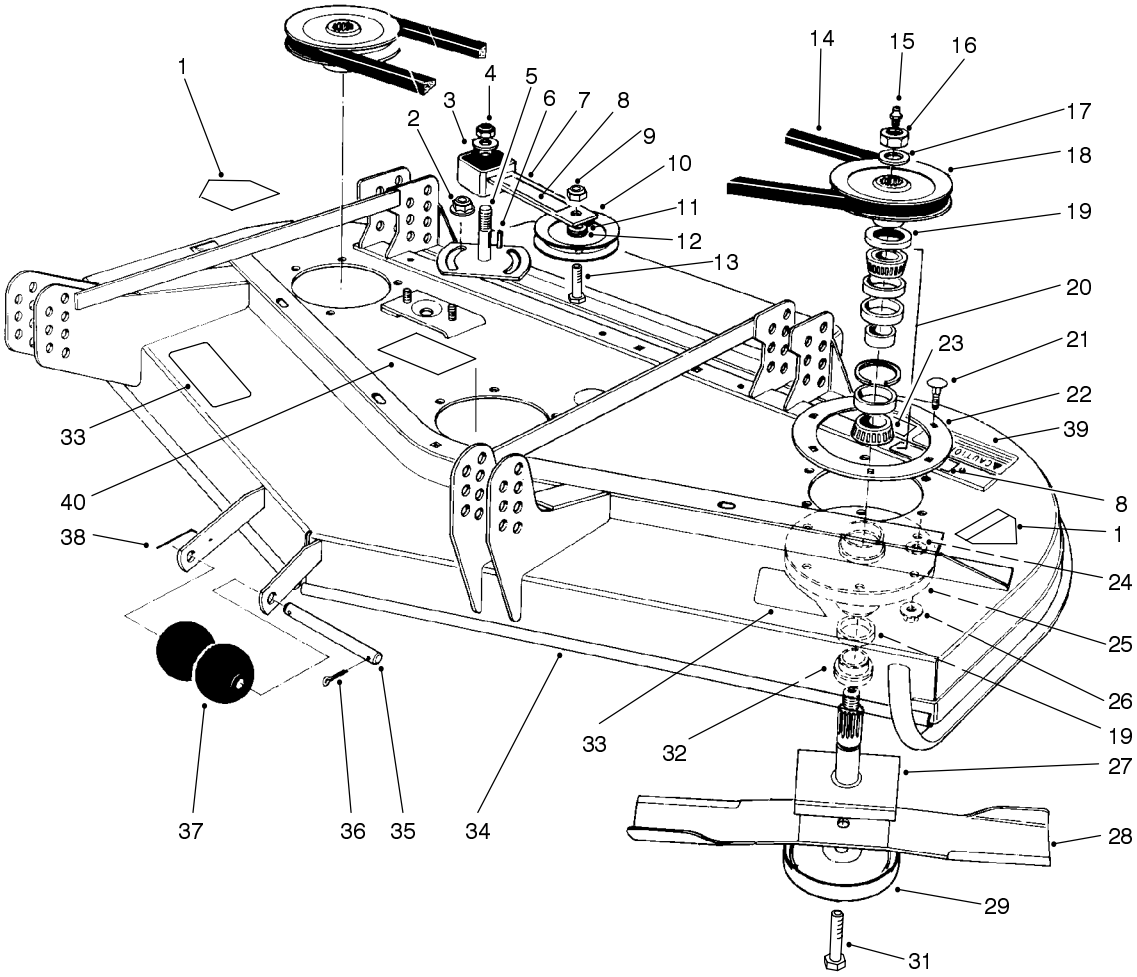
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Part Description Abbreviations

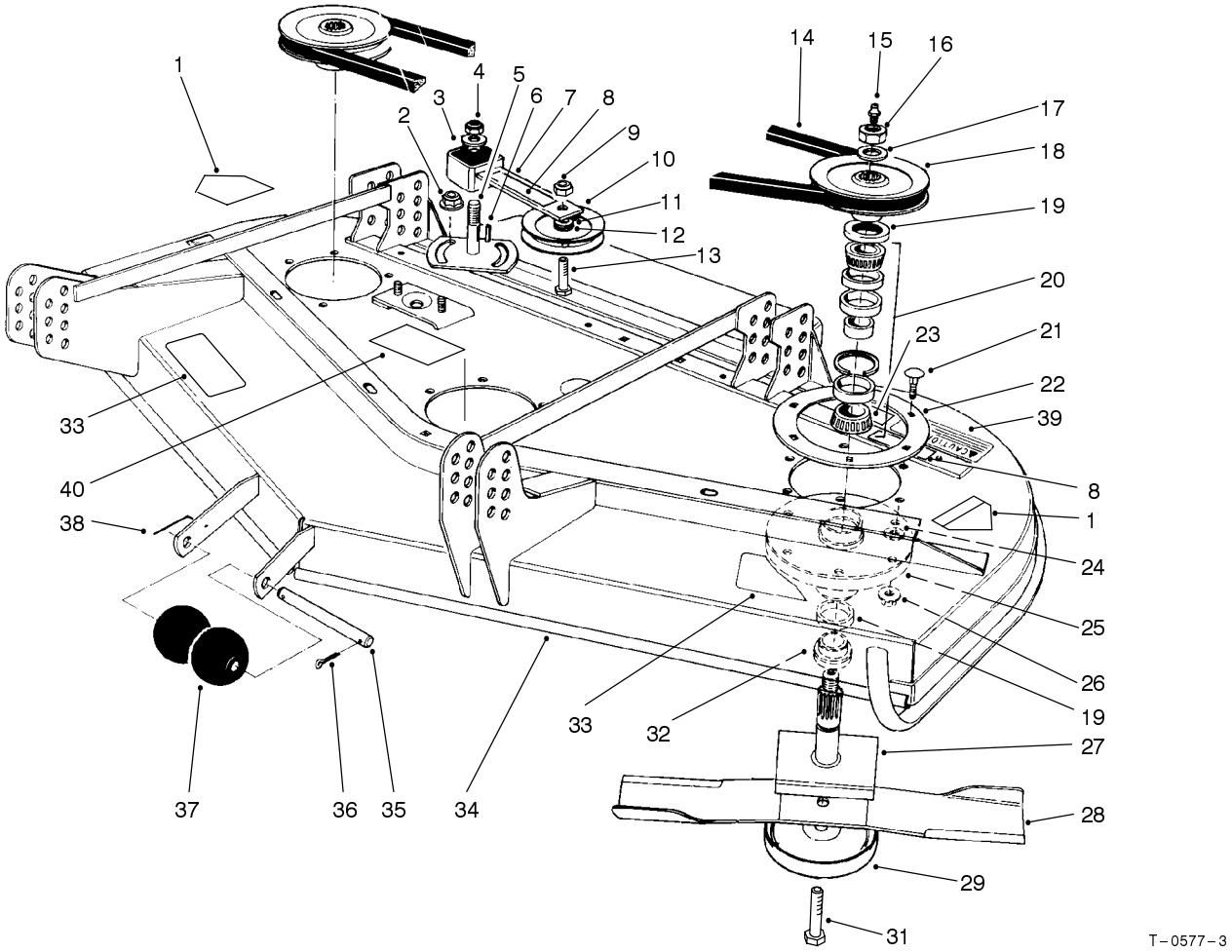
Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HLH	hex lag head
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
INC	incorporated
LH	left hand
NI	nylon insert
PPH	Phillips pan head
PTH	Phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SQH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	Torx truss head
WH	wing head



Deck and Spindle Assembly

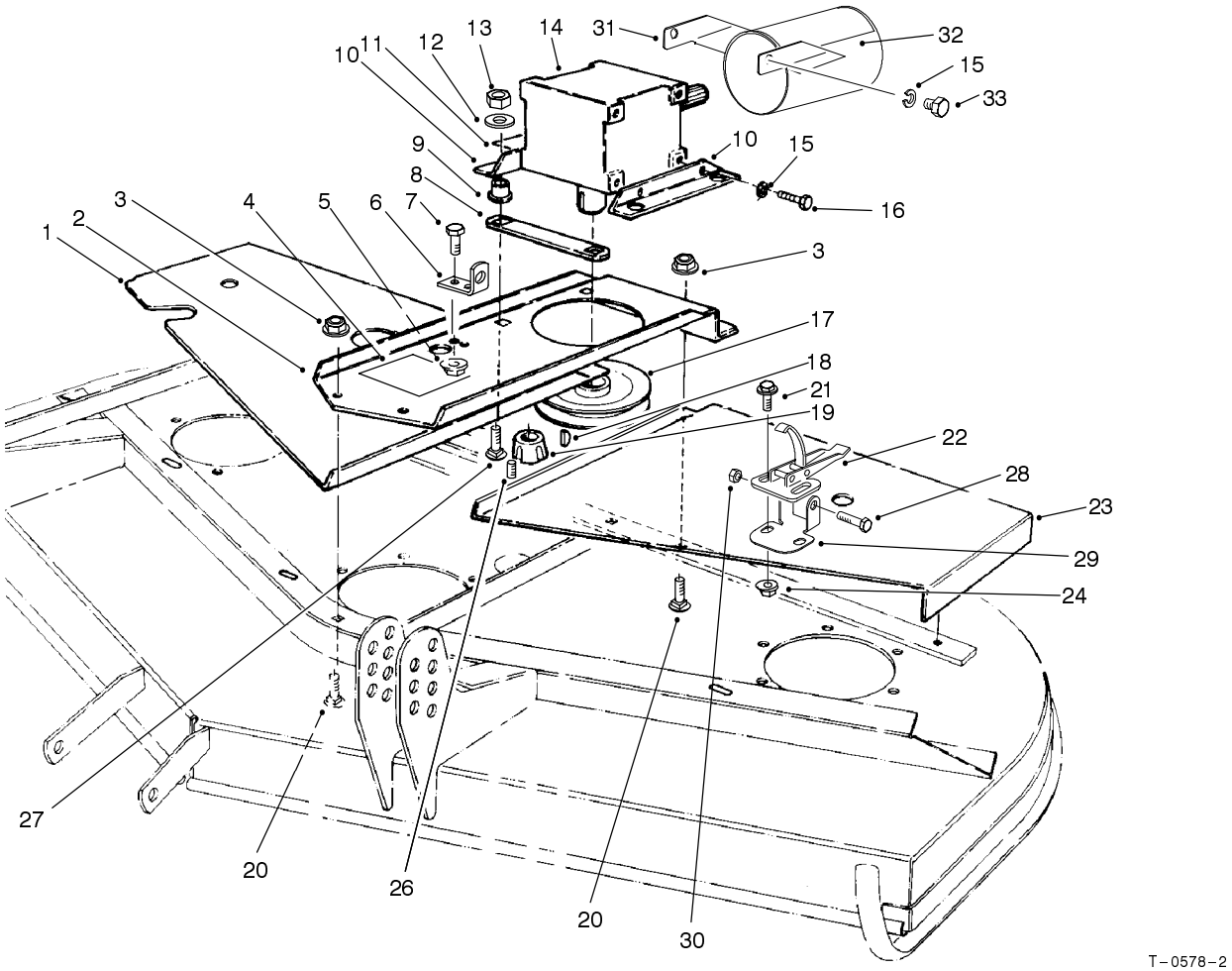
Ref. No.	Part No.	Qty.	Description
1	43-8480	2	Decal-Danger
1	93-7815	2	Decal-Danger (Europe)
2	3296-357	2	Nut-HFH
3	3256-27	1	Washer-Flat
4	3296-33	1	Nut-Lock
5	28-9060	1	Plate-Idler
6	5-1077	1	Key-Square
7	100-6178	1	Idler Socket (Incl. Ref. #8)
8	67-5360	1	Decal-Danger
8	93-7273	2	Decal-Danger (Europe)
9	3296-5	1	Nut-Lock
10	65-5940	1	Pulley-Idler
11	7-0081	1	Washer
12	65-5950	1	Bushing
13	3211-8	1	Screw-HH
14	27-1160	1	V-Belt
15	302-2	3	Fitting-Grease
16	32146-20	3	Nut-Lock
17	7-4150	3	Washer
18	27-0970	3	Pulley
19	253-139	6	Seal-Wave
20	46-8530	3	Asm-Bearing
21	3231-22	18	Bolt-CARR
22	27-7680	2	Ring-Deck Support
23	68-8340	1	Decal-Torque
23	93-7818	1	Decal-Torque (Europe)
24	3256-24	18	Washer-Flat
25	61-4160	3	Housing-Spindle
26	32128-21	18	Nut-HFH
27	27-0920	3	Spindle Shaft
28	27-0990	3	Blade
29	72-9361	3	Cup-Anti Scalp
31	92-5816	3	Screw-Blade
32	27-0950	3	Spacer-Spindle Bearing
33	66-1340	2	Decal-Danger
33	93-7824	2	Decal-Danger (Europe)
34	92-8791	1	Cutting Deck (Incl. Ref. #1, 8, 23, 33 & 39)
34	99-8402	1	Cutting Deck (Europe) (Incl. Ref. #1, 8, 23, 33 & 39)
35	40-6400	1	Shaft-Roller
36	3272-11	1	Pin-Cotter
37	29-4820	2	Roller
38	57-0690	1	Pin-Cotter, Special



Deck and Spindle Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
39	92-8779	1	Decal-Warning
39	93-7808	1	Decal-Warning (Europe)
40	99-5171	1	Decal-Belt Routing
*	27-0870	3	Asm-Spindle (Incl. Ref. #15-20, 25, 27 & 32)
*	95-3070	1	Kit-Blade & Belt (Incl. Ref. #14 & 28)
*	95-3078	1	Asm-Spindle (Incl. Ref. #15-21, 24-27 & 29-32)

Ref. No.	Part No.	Qty.	Description

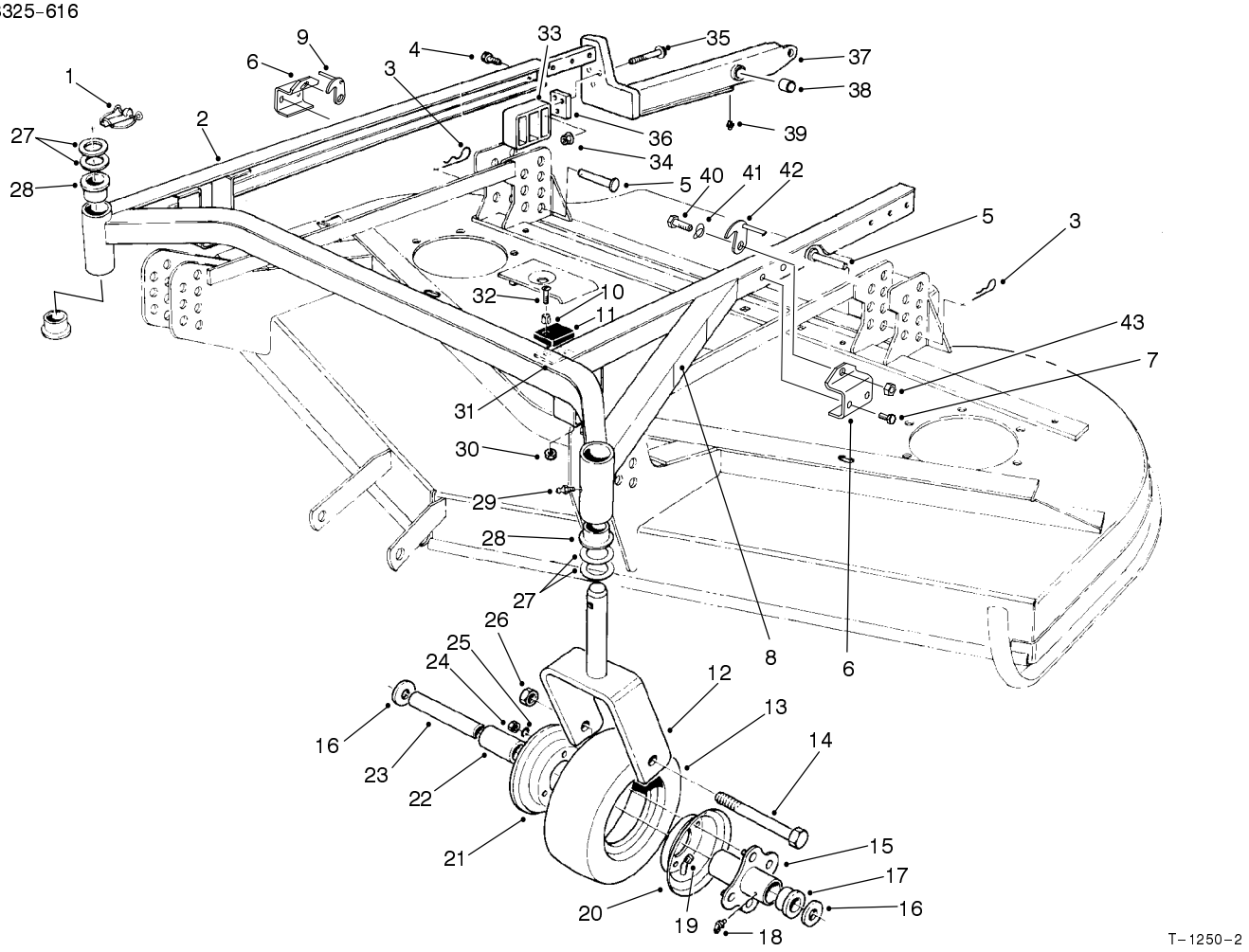


T-0578-2

Covers and Gear Box Assembly

Ref. No.	Part No.	Qty.	Description
1	72–9330	1	Cover RH
2	72–9230	1	Base–Gear Box
3	3290–357	4	Nut–HFH
4	51–3960	1	Decal–52”
5	32128–20	2	Nut–HFH
6	72–9240	1	Bracket–Extension
7	322–4	2	Screw–HH
8	68–9890	1	Cover–Front Gear Box
9	63–9750	4	ISO Mount–Gear Box
10	68–8560	2	Bracket–Gear Box
11	70–2560	1	Decal–Lube
11	93–6697	1	Decal–Lube (Europe)
12	63–8410	4	Washer–Lock
13	32153–2	4	Nut–Lock
14	104–3441	1	Gear Box
15	3253–21	4	Washer–Lock
15	3253–21	6	Washer–Lock (Europe)
16	323–4	4	Screw–HH
17	63–9900	1	Pulley
18	3257–5	1	Key–Woodruff
19	27–6140	1	Bushing–Taper Lock (Incl. Ref. #26)
20	3231–22	4	Bolt–CARR
21	3290–321	6	Screw–HWH
22	249–21	3	Latch–Draw

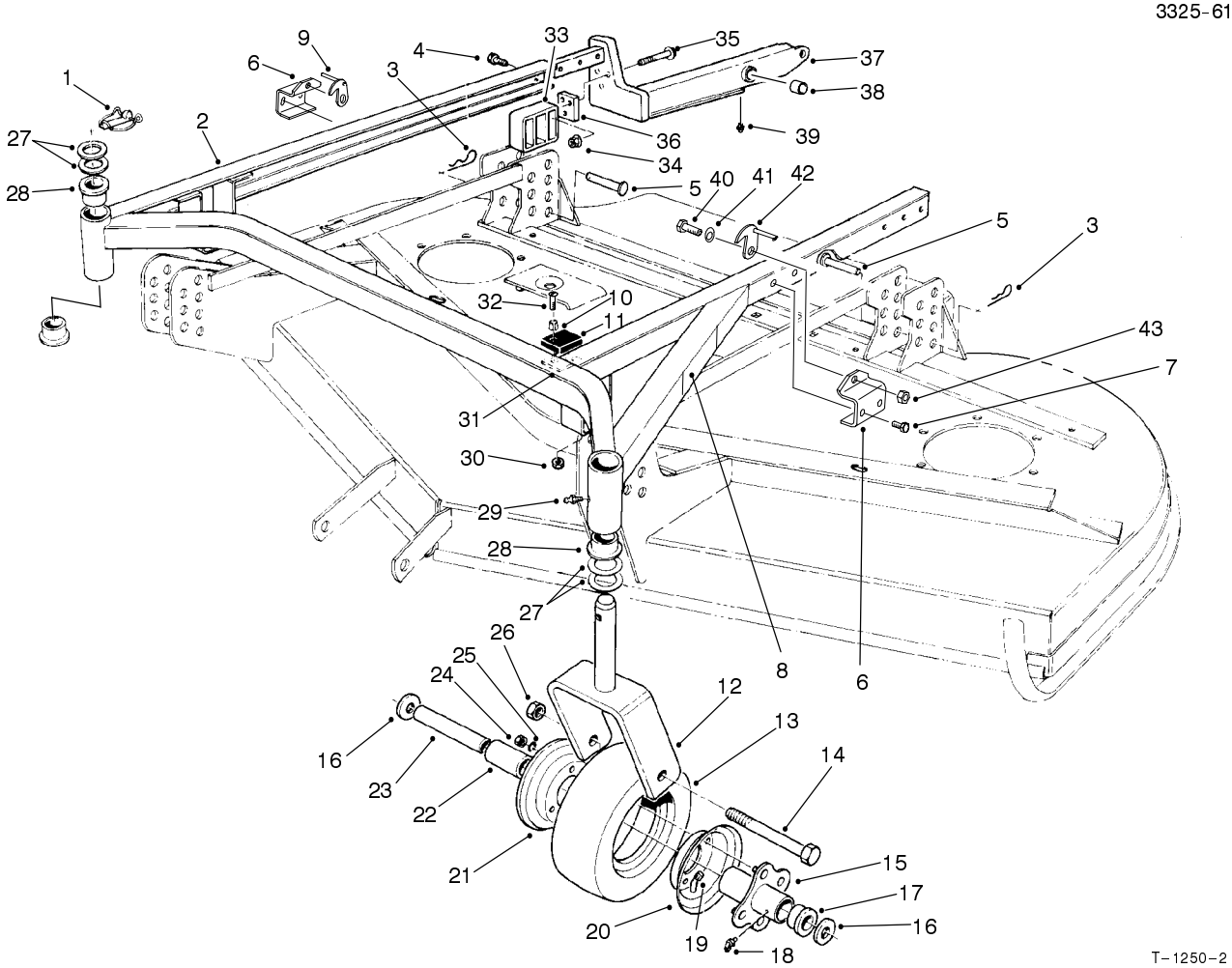
Ref. No.	Part No.	Qty.	Description
23	80–0080	1	Cover LH
24	32128–17	4	Nut–HFH
26	3245–9	2	Screw–HSH
27	3231–26	4	Bolt–CARR
28	321–8	2	Screw–HH (Europe)
29	93–7043	2	Retainer (Europe)
30	3296–56	2	Nut–Lock (Europe)
31	99–8408	1	Guard–P.T.O. Shaft (Europe) (Incl. Ref. #32)
32	93–7283	1	Decal–Danger (Europe)
33	323–2	2	Screw–HH (Europe)



Carrier Frame Assembly

Ref. No.	Part No.	Qty.	Description
1	283-71	2	Pin-Lynch
2	83-4550	1	Asm-Frame (Incl. Ref. #28 & 29)
3	3290-355	4	Pin-Cotter Hair
4	325-32	6	Screw-HH
5	283-55	4	Pin-Clevis
6	95-2718	2	Bracket-Latch (Europe)
7	32144-11	4	Screw-HH (Europe)
8	71-2760	1	Decal-Height of Cut
8	93-7820	1	Decal-Height of Cut (Europe)
9	95-2715	1	Retainer-Deck RH (Europe)
10	40-9520	4	Spacer-Split
11	40-0330	2	Cushion-Rubber
12	68-8900	2	Fork-Front Castor
13	68-8960	2	Tire
14	325-19	2	Screw-HH
15	68-8940	2	Hub-Center (Incl. Ref. #18)
16	3256-6	4	Washer-Flat
17	62-5580	4	Bushing
18	302-61	2	Fitting-Grease
19	68-8950	2	Tube w/Valve
20	68-8920	2	Wheel Half-Female

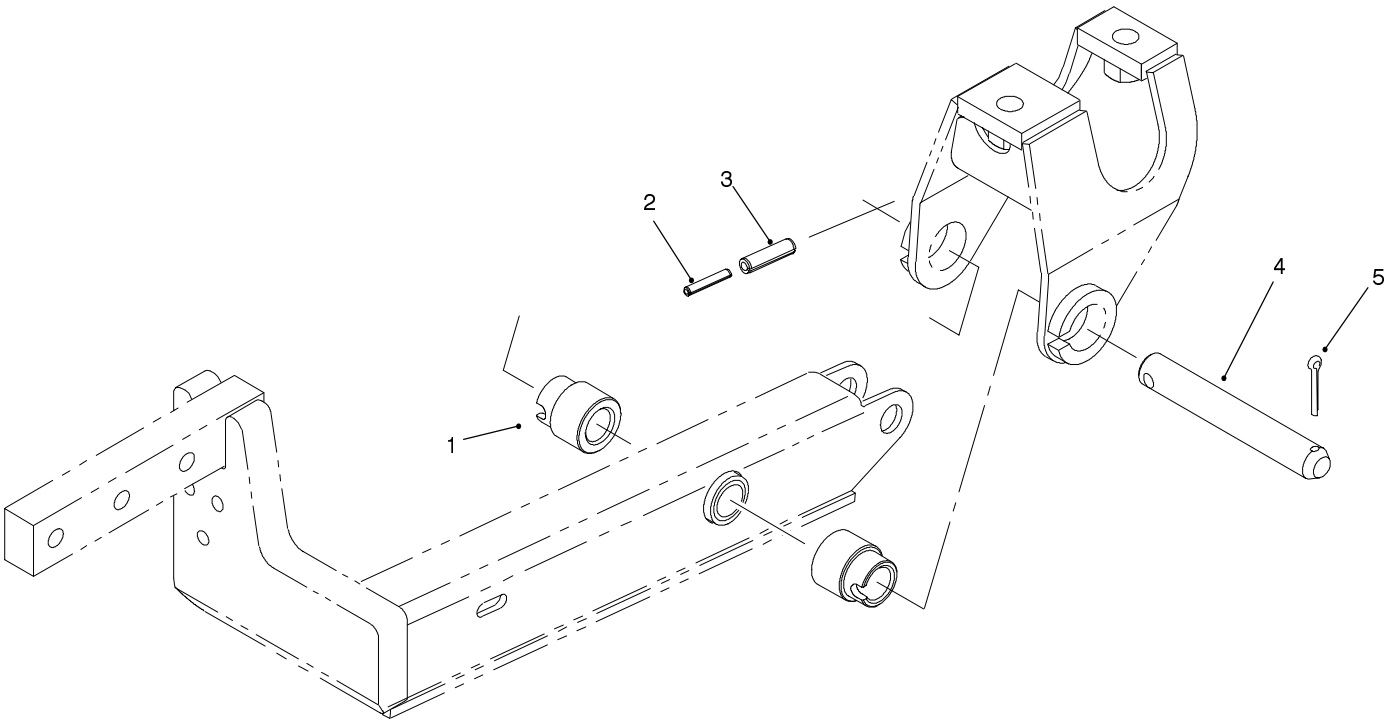
Ref. No.	Part No.	Qty.	Description
21	68-8930	2	Wheel Half-Male
22	62-5570	2	Bearing-Roller
23	68-8980	2	Bushing-Spanner
24	3219-2	8	Nut-Hex.
25	3253-4	8	Washer-Lock
26	32153-5	2	Nut-Lock
27	3-6781	8	Washer-Thrust
28	94-1291	4	Bushing-Special
29	302-5	2	Fitting-Grease
30	3296-2	4	Nut-Lock
31	42-6200	3	Shim-Cushion
32	32122-28	4	Screw-Mach. Truss HD
33	83-4520	2	Cradle-Rear
34	32128-40	6	Nut-HFH
35	66-9302	6	Screw-HFH
36	83-4580	2	Spacer
37	76-3080	1	Lift Arm-RH (Incl. Ref. #38 & 39)
*	76-3090	1	Lift Arm-LH (Incl. Ref. #38 & 39)
38	92-5648	4	Bushing
39	302-62	2	Fitting-Grease
40	3214-2	2	Screw-HH (Europe)
41	3290-317	2	Washer-Wave (Europe)



Carrier Frame Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
42	95-2716	1	Retainer-Deck LH (Europe)
43	3296-33	2	Nut-Lock (Europe)
*	68-8970	2	Asm-Castor Wheel (Inc. Ref. #13, 15, 17-22 & 24-25)
*	95-3077	1	Castor Wheel Set ((Incl. Ref. #13-26)

Ref. No.	Part No.	Qty.	Description

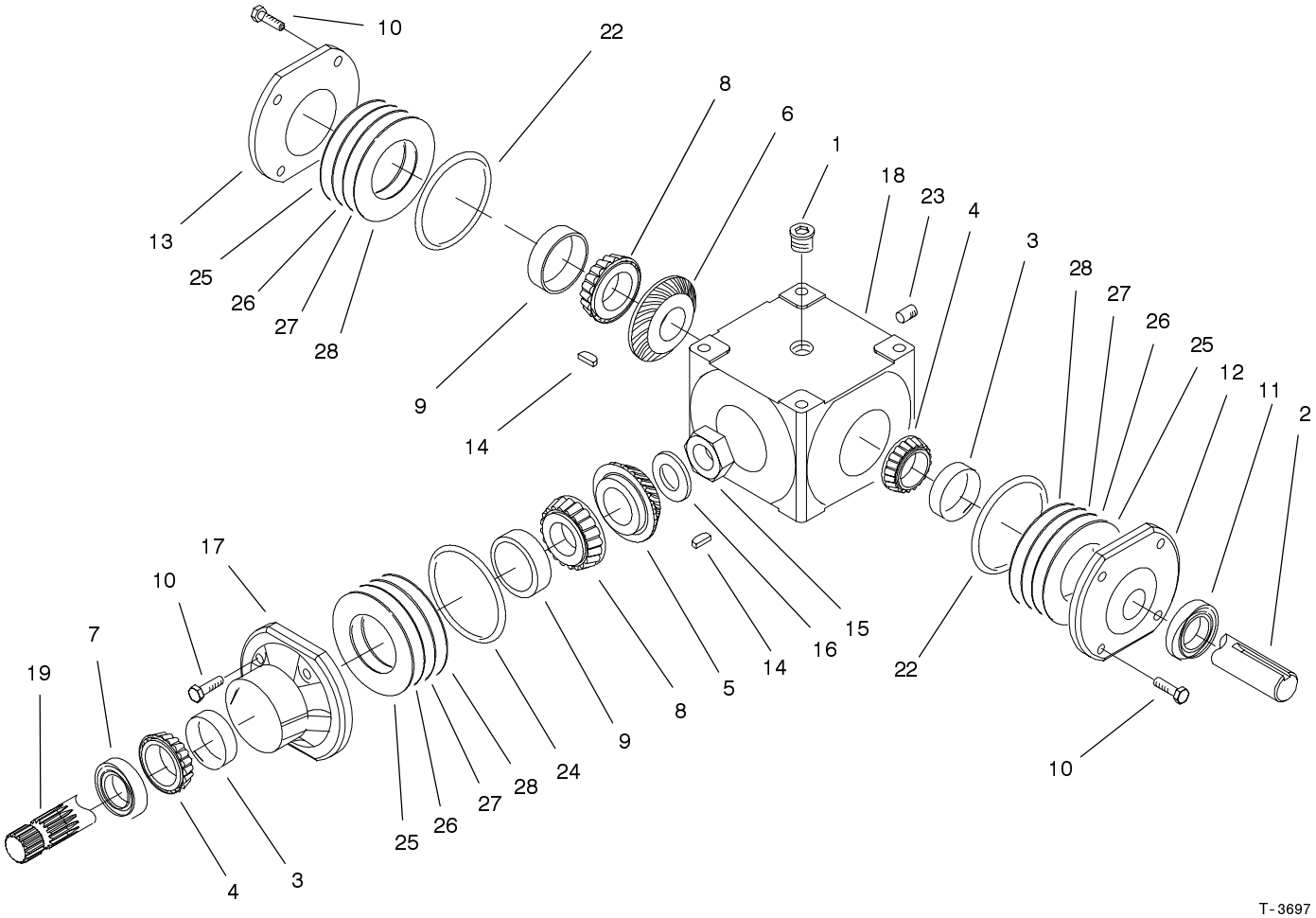


T-3199

Pivot Pin and Spacer Assembly

Ref. No.	Part No.	Qty.	Description
1	98-7926	4	Spacer-Lift Arm
2	32121-71	2	Pin-Spring
3	32121-49	2	Pin-Spring
4	98-2348	2	Asm-Pin, Pivot (Incl. Ref. #2 & 3)
5	3272-17	2	Pin-Cotter

Ref. No.	Part No.	Qty.	Description

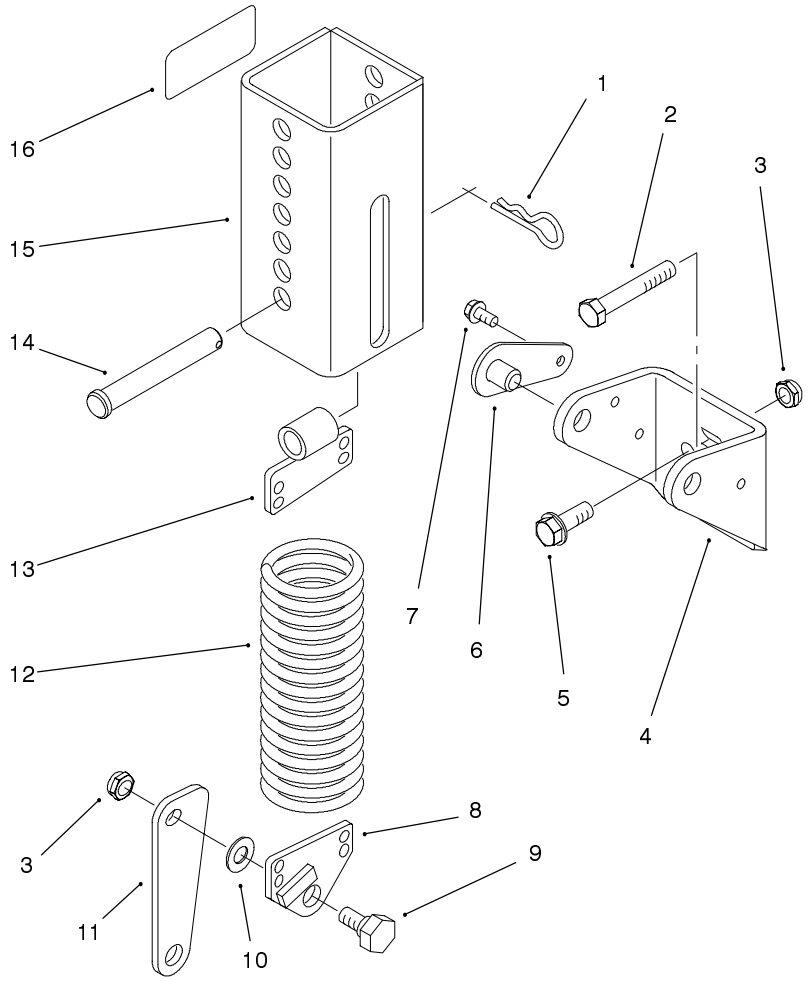


T-3697

Gear Box Assembly No. 104-3441

Ref. No.	Part No.	Qty.	Description
1	100-5812	3	Plug
2	100-9980	1	Shaft-Cross
3	100-4571	2	Bearing-Cup
4	100-4572	2	Bearing-Cone
5	100-9981	1	Gear-Spiral, RH
6	100-9982	1	Gear-Spiral, LH
7	100-4575	1	Seal
8	100-5816	2	Bearing-Cone
9	100-5817	2	Bearing-Cup
10	100-5818	12	Screw-HH
11	100-4576	1	Seal
12	100-5820	1	Cap - End
13	100-9984	1	Cap-End, Closed
14	100-5822	2	Key
15	100-5823	1	Nut - Lock
16	100-5824	1	Washer
17	100-5825	1	Housing - Pinion
18	100-9985	1	Case
19	104-0118	1	Shaft - Pinion
22	100-1372	2	O-Ring
23	100-4579	1	Plug
24	100-1393	1	O-Ring
25	100-1394	1	Shim-Green (.003)
26	100-1395	1	Shim-Blue (.005)
27	100-1396	1	Shim-Brown (.010)
28	100-1397	1	Shim-Yellow (.020)

Ref. No.	Part No.	Qty.	Description

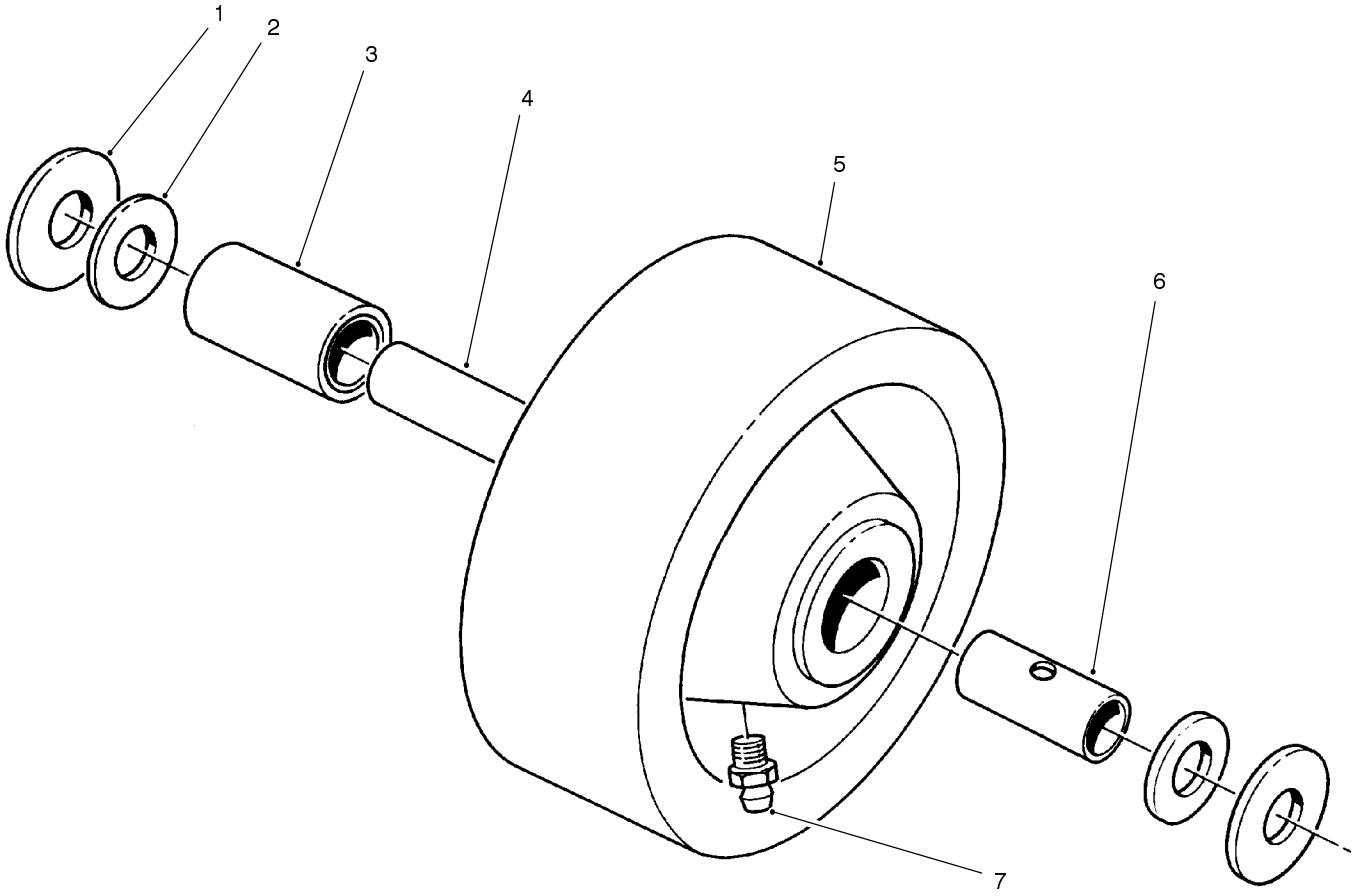


T-2508-2

Counter Balance Assembly

Ref. No.	Part No.	Qty.	Description
1	3290-355	1	Pin-Hair
2	323-11	2	Screw-HH
3	3296-44	4	Nut-Lock
4	66-8460	1	Bracket-Mounting
5	3234-11	2	Screw-HFH
6	70-7920	2	Asm-Pin, Lock
7	12-3270	2	Screw-TAP
8	66-8420	1	End-Spring
9	46-3380	2	Bolt-Shoulder
10	3256-24	2	Washer-Flat
11	66-8450	1	Link-Knee
12	66-8390	1	Spring-Extension
13	70-7940	1	End-Spring
14	283-69	1	Pin-Clevis
15	70-7970	1	Asm-Cover, Spring
16	55-4300	2	Decal-Caution
16	93-6696	2	Decal-Caution (Europe)
*	70-8090	1	Asm-Counter Balance (Incl. Ref.# 1-16)

Ref. No.	Part No.	Qty.	Description



†Must be ordered separately for use with 1/2" bolt.

T-0633-1

Phenolic Wheel Assembly No. 104-3441 (Optional)

Ref. No.	Part No.	Qty.	Description
1	27-1170	2	Washer-Thrust
2	27-1180	2	Retainer-Bearing
3	27-1210	1	Bearing-Roller
†4	68-8980	1	Bushing-Spanner
5	27-1190	1	Wheel-Caster
6	27-1200	1	Bushing-Spanner
7	302-55	1	Fitting-Grease

Ref. No.	Part No.	Qty.	Description


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