



52 in. Rear Discharge Mower Groundsmaster[®] 200 Series Attachment Model No. 30568—210000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

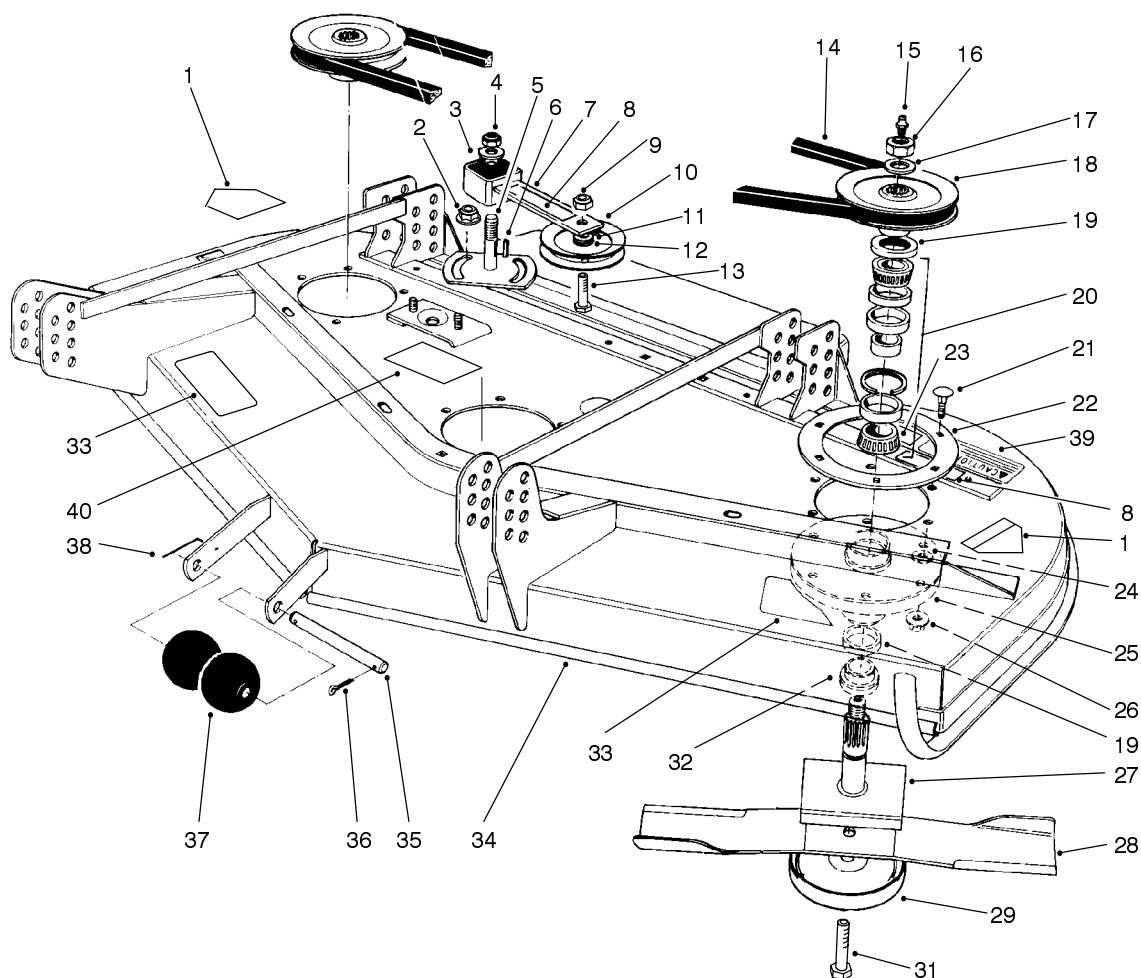
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

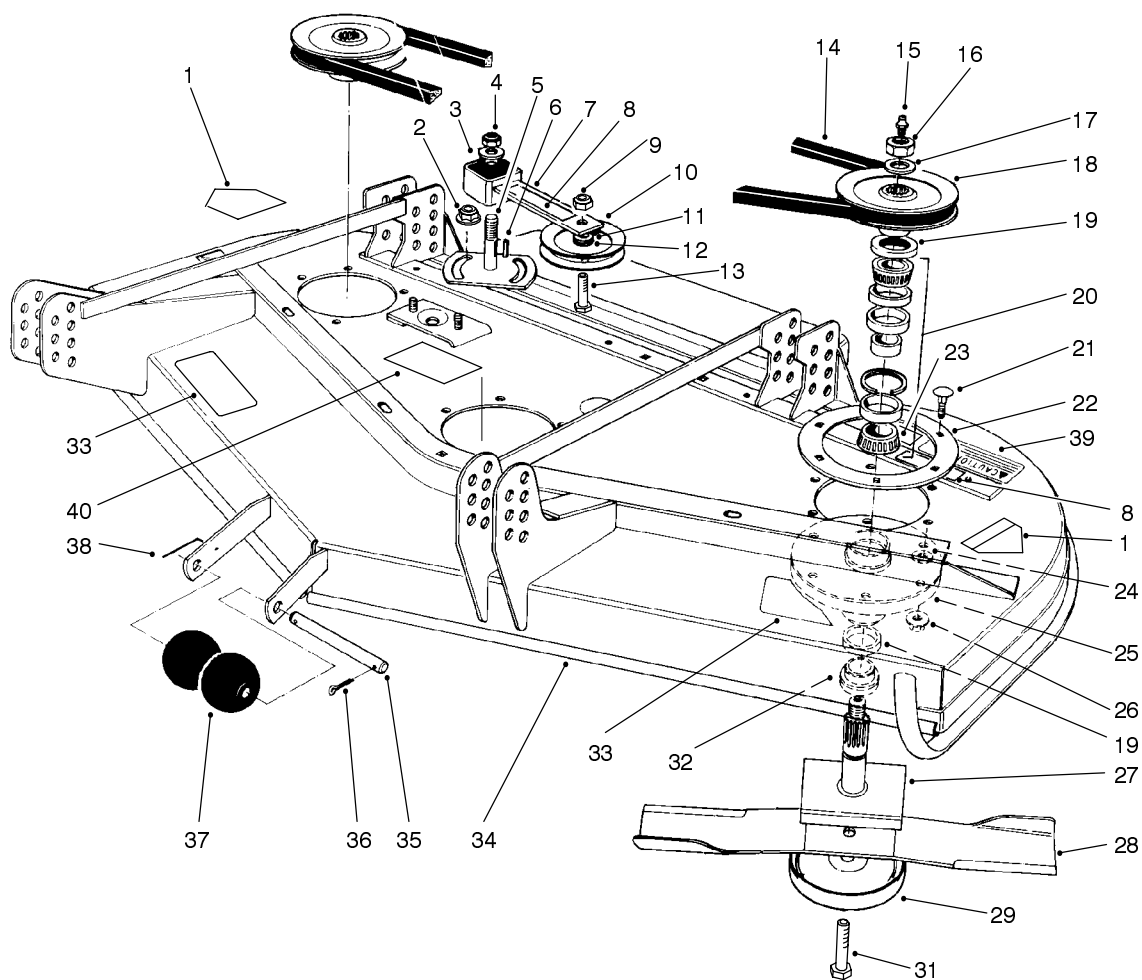
Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	HYD	hydraulic
ASM	assembly	INC	incorporated
CARR	carriage	LH	left hand
DEG	degrees	NI	nylon insert
FH	flat head	PPH	Phillips pan head
GA	gauge	PTH	Phillips truss head
HF	hex flange	PTO	power take off
HH	hex head	RH	right hand
HHF	hex head flange	SFH	slotted fillister head
HLH	hex lag head	SHH	slotted hex head
HJ	hex jam	SQH	square head
HOC	height-of-cut	SHWH	slotted hex washer head
HS	hex socket	SPH	slotted pan head
HSBH	hex socket button head	SRH	slotted round head
HSFH	hex socket flat head	STD	standard
HSH	hex socket head	TAP	self tapping
HWH	hex washer head	TTH	Torx truss head
HWHTF	hex washer head thread forming	WH	wing head



T-0577-3

Deck and Spindle Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	43-8480	2	Decal-Danger	22	27-7680	2	Ring-Deck Support
1	93-7815	2	Decal-Danger (Europe)	23	68-8340	1	Decal-Torque
2	3296-357	2	Nut-HFH	23	93-7818	1	Decal-Torque (Europe)
3	3256-27	1	Washer-Flat	24	3256-24	18	Washer-Flat
4	3296-33	1	Nut-Lock	25	61-4160	3	Housing-Spindle
5	28-9060	1	Plate-Idler	26	32128-21	18	Nut-HFH
6	5-1077	1	Key-Square	27	27-0920	3	Spindle Shaft
7	100-6178	1	Idler Socket (Incl. Ref. #8)	28	27-0990	3	Blade
8	67-5360	1	Decal-Danger	29	72-9361	3	Cup-Anti Scalp
8	93-7273	2	Decal-Danger (Europe)	31	92-5816	3	Screw-Blade
9	3296-5	1	Nut-Lock	32	27-0950	3	Spacer-Spindle Bearing
10	65-5940	1	Pulley-Idler	33	66-1340	2	Decal-Danger
11	7-0081	1	Washer	33	93-7824	2	Decal-Danger (Europe)
12	65-5950	1	Bushing	34	92-8791	1	Cutting Deck (Incl. Ref. #1, 8, 23, 33 & 39)
13	3211-8	1	Screw-HH	34	99-8402	1	Cutting Deck (Europe) (Incl. Ref. #1, 8, 23, 33 & 39)
14	27-1160	1	V-Belt	35	40-6400	1	Shaft-Roller
15	302-2	3	Fitting-Grease	36	3272-11	1	Pin-Cotter
16	32146-20	3	Nut-Lock	37	29-4820	2	Roller
17	7-4150	3	Washer	38	57-0690	1	Pin-Cotter, Special
18	27-0970	3	Pulley				
19	253-139	6	Seal-Wave				
20	46-8530	3	Asm-Bearing				
21	3231-22	18	Bolt-CARR				

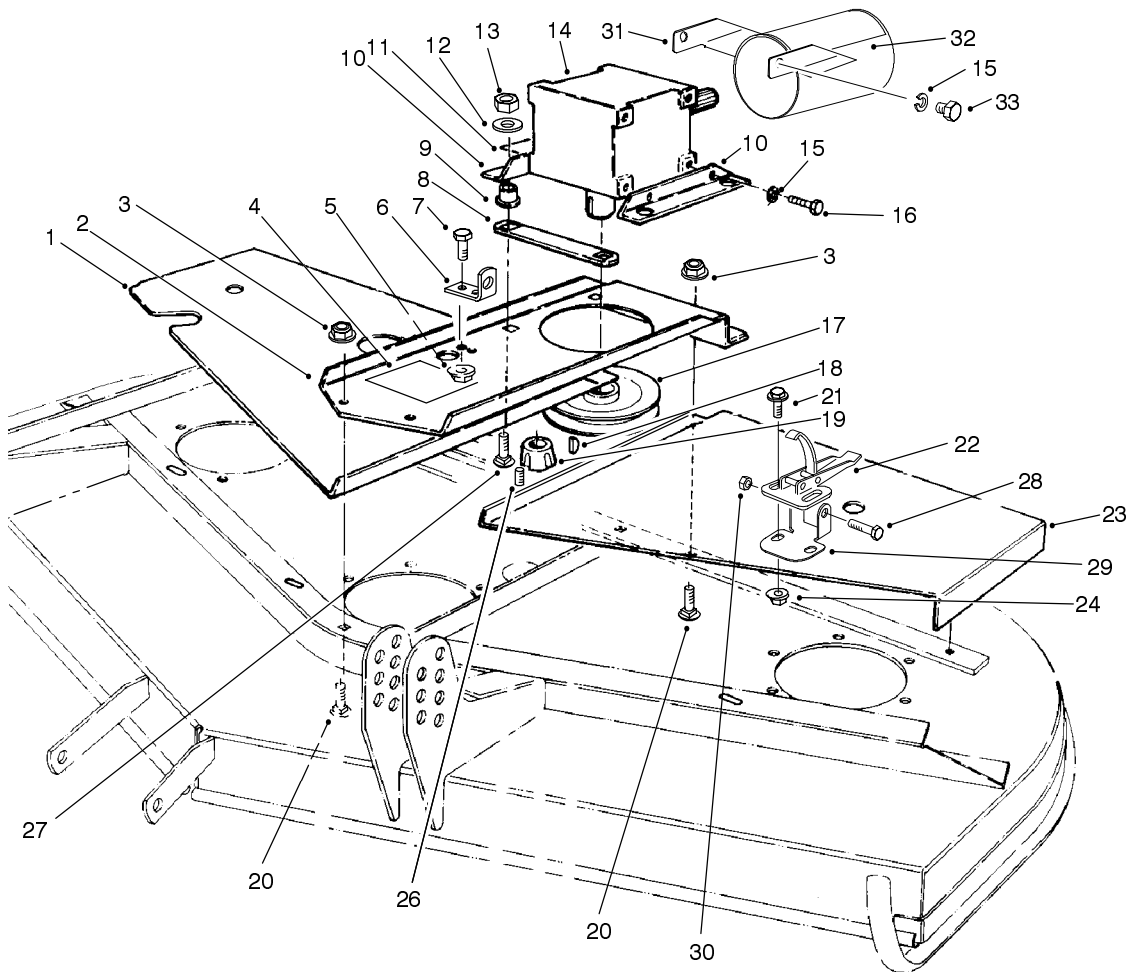


T-0577-3

Deck and Spindle Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
39	92-8779	1	Decal-Warning
39	93-7808	1	Decal-Warning (Europe)
40	99-5171	1	Decal-Belt Routing
*	27-0870	3	Asm-Spindle (Incl. Ref. #15-20, 25, 27 & 32)
*	95-3070	1	Kit-Blade & Belt (Incl. Ref. #14 & 28)
*	95-3078	1	Asm-Spindle (Incl. Ref. #15-21, 24-27 & 29-32)

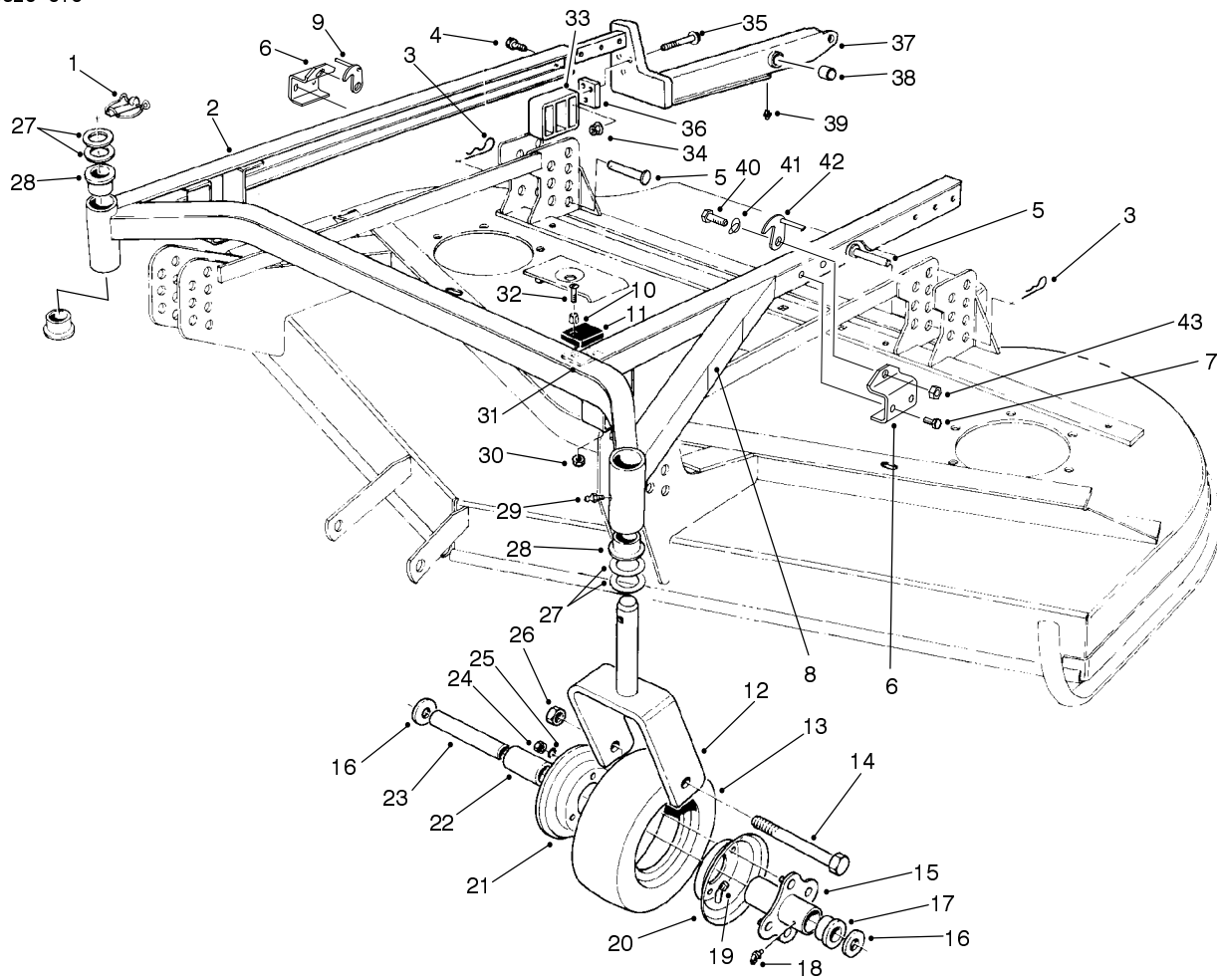
Ref. No.	Part No.	Qty.	Description



T-0578-2

Covers and Gear Box Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	72-9330	1	Cover RH	23	80-0080	1	Cover LH
2	72-9230	1	Base-Gear Box	24	32128-17	4	Nut-HFH
3	3290-357	4	Nut-HFH	26	3245-9	2	Screw-HSH
4	51-3960	1	Decal-52"	27	3231-26	4	Bolt-CARR
5	32128-20	2	Nut-HFH	28	321-8	2	Screw-HH (Europe)
6	72-9240	1	Bracket-Extension	29	93-7043	2	Retainer (Europe)
7	322-4	2	Screw-HH	30	3296-56	2	Nut-Lock (Europe)
8	68-9890	1	Cover-Front Gear Box	31	99-8408	1	Guard-P.T.O. Shaft (Europe)
9	63-9750	4	ISO Mount-Gear Box				(Incl. Ref. #32)
10	68-8560	2	Bracket-Gear Box	32	93-7283	1	Decal-Danger (Europe)
11	70-2560	1	Decal-Lube	33	323-2	2	Screw-HH (Europe)
11	93-6697	1	Decal-Lube (Europe)				
12	63-8410	4	Washer-Lock				
13	32153-2	4	Nut-Lock				
14	104-3441	1	Gear Box				
15	3253-21	4	Washer-Lock				
15	3253-21	6	Washer-Lock (Europe)				
16	323-4	4	Screw-HH				
17	63-9900	1	Pulley				
18	3257-5	1	Key-Woodruff				
19	27-6140	1	Bushing-Taper Lock (Incl. Ref. #26)				
20	3231-22	4	Bolt-CARR				
21	3290-321	6	Screw-HWH				
22	249-21	3	Latch-Draw				

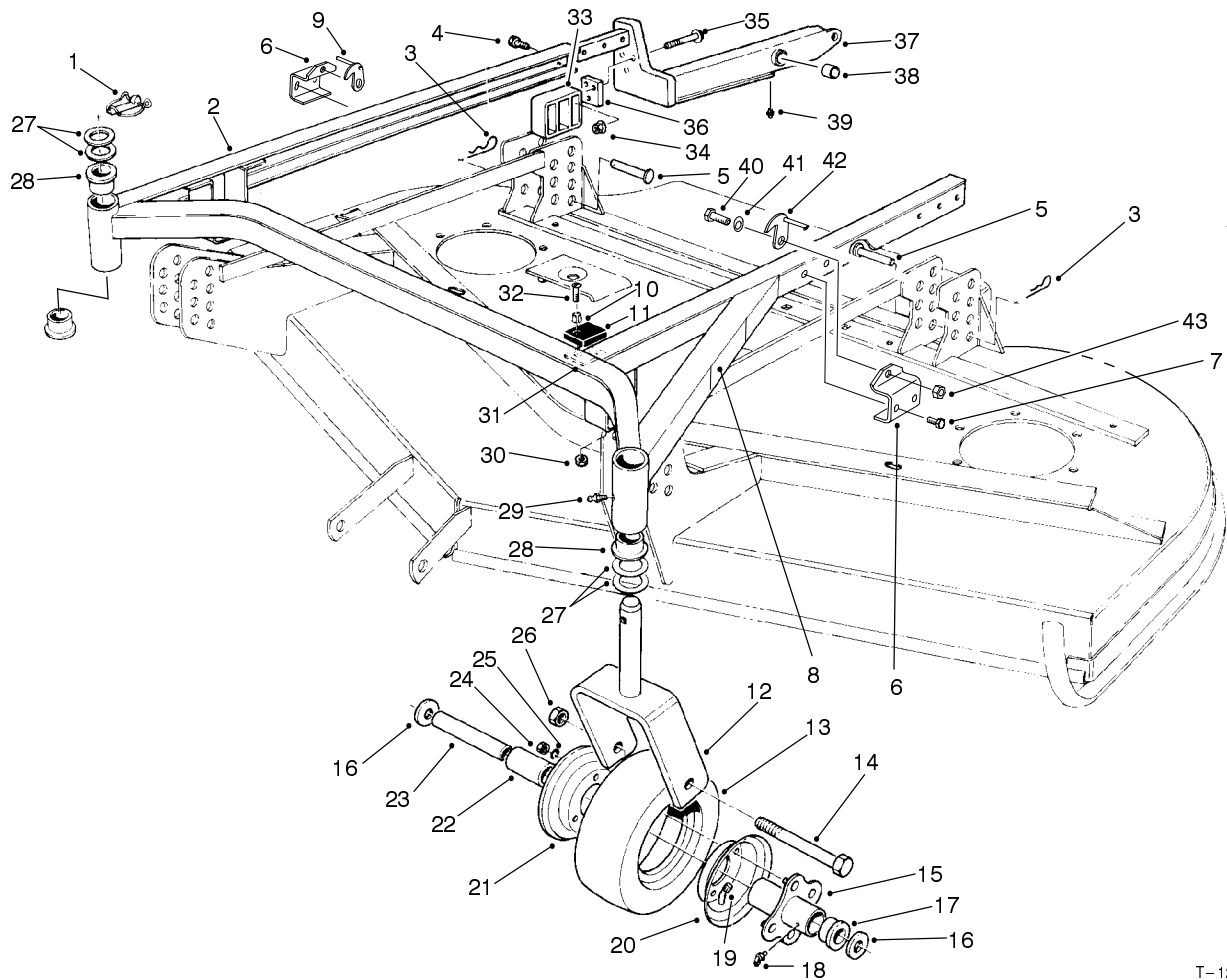


T-1250-2

Carrier Frame Assembly

Ref. No.	Part No.	Qty.	Description
1	283-71	2	Pin-Lynch
2	83-4550	1	Asm-Frame (Incl. Ref. #28 & 29)
3	3290-355	4	Pin-Cotter Hair
4	325-32	6	Screw-HH
5	283-55	4	Pin-Clevis
6	95-2718	2	Bracket-Latch (Europe)
7	32144-11	4	Screw-HH (Europe)
8	71-2760	1	Decal-Height of Cut
8	93-7820	1	Decal-Height of Cut (Europe)
9	95-2715	1	Retainer-Deck RH (Europe)
10	40-9520	4	Spacer-Split
11	40-0330	2	Cushion-Rubber
12	68-8900	2	Fork-Front Castor
13	68-8960	2	Tire
14	325-19	2	Screw-HH
15	68-8940	2	Hub-Center (Incl. Ref. #18)
16	3256-6	4	Washer-Flat
17	62-5580	4	Bushing
18	302-61	2	Fitting-Grease
19	68-8950	2	Tube w/Valve
20	68-8920	2	Wheel Half-Female

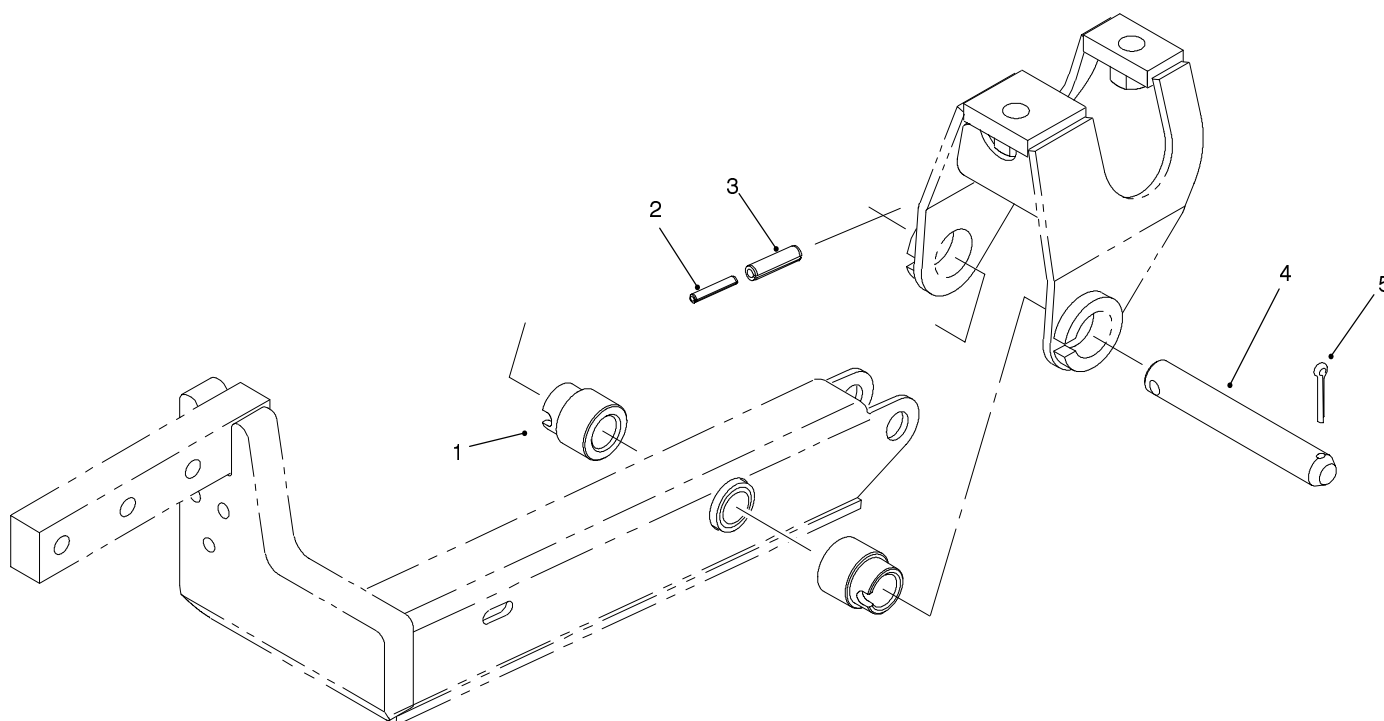
Ref. No.	Part No.	Qty.	Description
21	68-8930	2	Wheel Half-Male
22	62-5570	2	Bearing-Roller
23	68-8980	2	Bushing-Spanner
24	3219-2	8	Nut-Hex.
25	3253-4	8	Washer-Lock
26	32153-5	2	Nut-Lock
27	3-6781	8	Washer-Thrust
28	94-1291	4	Bushing-Special
29	302-5	2	Fitting-Grease
30	3296-2	4	Nut-Lock
31	42-6200	3	Shim-Cushion
32	32122-28	4	Screw-Mach. Truss HD
33	83-4520	2	Cradle-Rear
34	32128-40	6	Nut-HFH
35	66-9302	6	Screw-HFH
36	83-4580	2	Spacer
37	76-3080	1	Lift Arm-RH (Incl. Ref. #38 & 39)
*	76-3090	1	Lift Arm-LH (Incl. Ref. #38 & 39)
38	92-5648	4	Bushing
39	302-62	2	Fitting-Grease
40	3214-2	2	Screw-HH (Europe)
41	3290-317	2	Washer-Wave (Europe)



T-1250-2

Carrier Frame Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
42	95-2716	1	Retainer-Deck LH (Europe)
43	3296-33	2	Nut-Lock (Europe)
*	68-8970	2	Asm-Castor Wheel (Inc. Ref. #13, 15, 17-22 & 24-25)
*	95-3077	1	Castor Wheel Set ((Incl. Ref. #13-26)

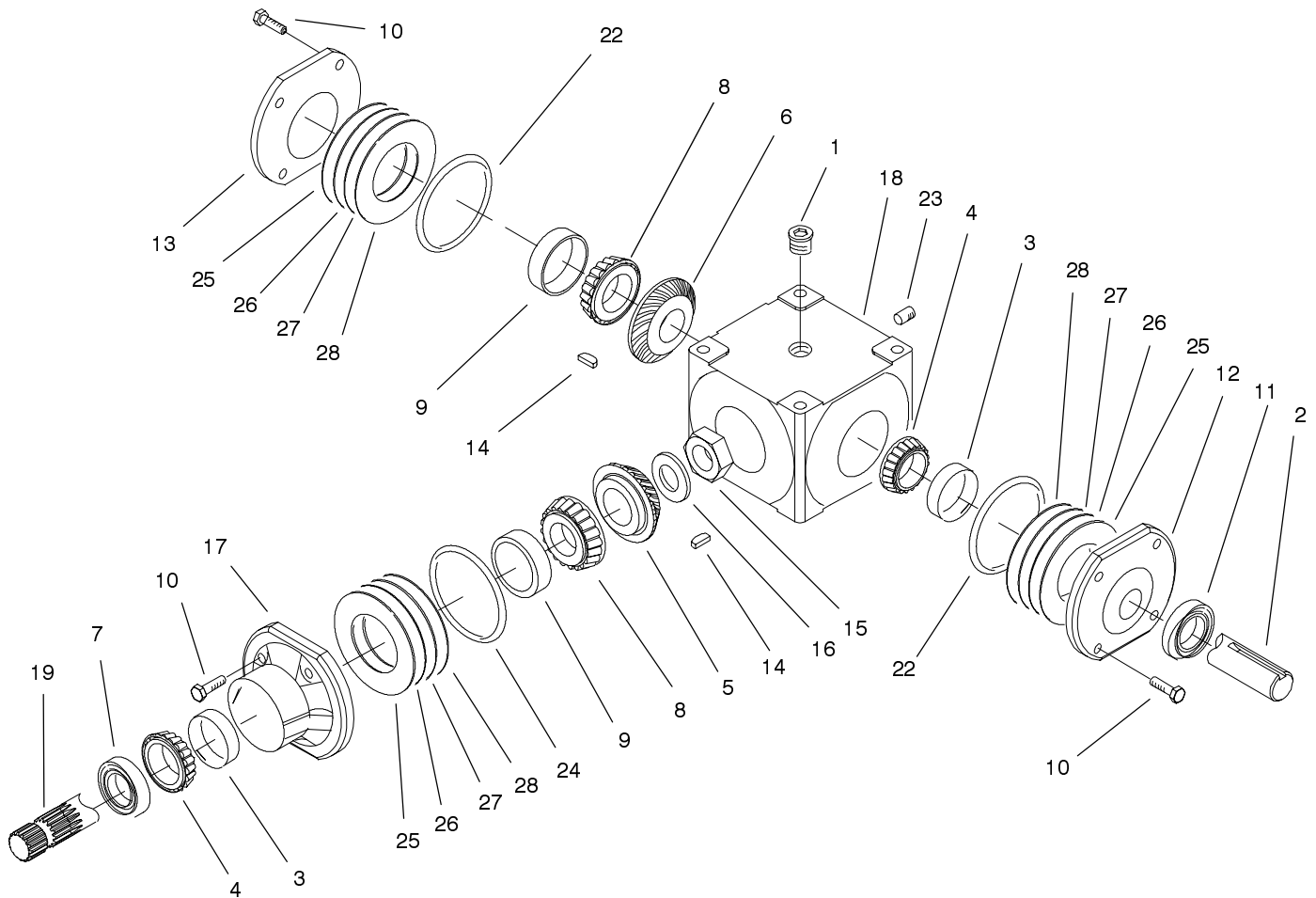


T-3199

Pivot Pin and Spacer Assembly

Ref. No.	Part No.	Qty.	Description
1	98-7926	4	Spacer-Lift Arm
2	32121-71	2	Pin-Spring
3	32121-49	2	Pin-Spring
4	98-2348	2	Asm-Pin, Pivot (Incl. Ref. #2 & 3)
5	3272-17	2	Pin-Cotter

Ref. No.	Part No.	Qty.	Description

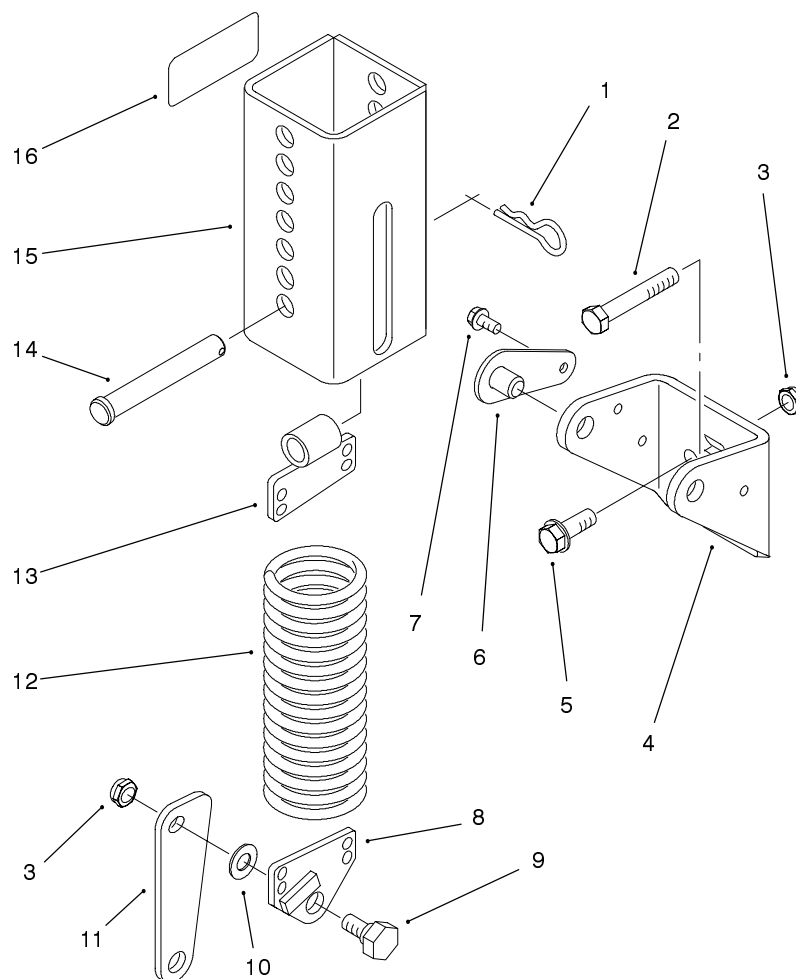


T-3697

Gear Box Assembly No. 104-3441

Ref. No.	Part No.	Qty.	Description
1	100-5812	3	Plug
2	100-9980	1	Shaft-Cross
3	100-4571	2	Bearing-Cup
4	100-4572	2	Bearing-Cone
5	100-9981	1	Gear-Spiral, RH
6	100-9982	1	Gear-Spiral, LH
7	100-4575	1	Seal
8	100-5816	2	Bearing-Cone
9	100-5817	2	Bearing-Cup
10	100-5818	12	Screw-HH
11	100-4576	1	Seal
12	100-5820	1	Cap - End
13	100-9984	1	Cap-End, Closed
14	100-5822	2	Key
15	100-5823	1	Nut - Lock
16	100-5824	1	Washer
17	100-5825	1	Housing - Pinion
18	100-9985	1	Case
19	104-0118	1	Shaft - Pinion
22	100-1372	2	O-Ring
23	100-4579	1	Plug
24	100-1393	1	O-Ring
25	100-1394	1	Shim-Green (.003)
26	100-1395	1	Shim-Blue (.005)
27	100-1396	1	Shim-Brown (.010)
28	100-1397	1	Shim-Yellow (.020)

Ref. No.	Part No.	Qty.	Description

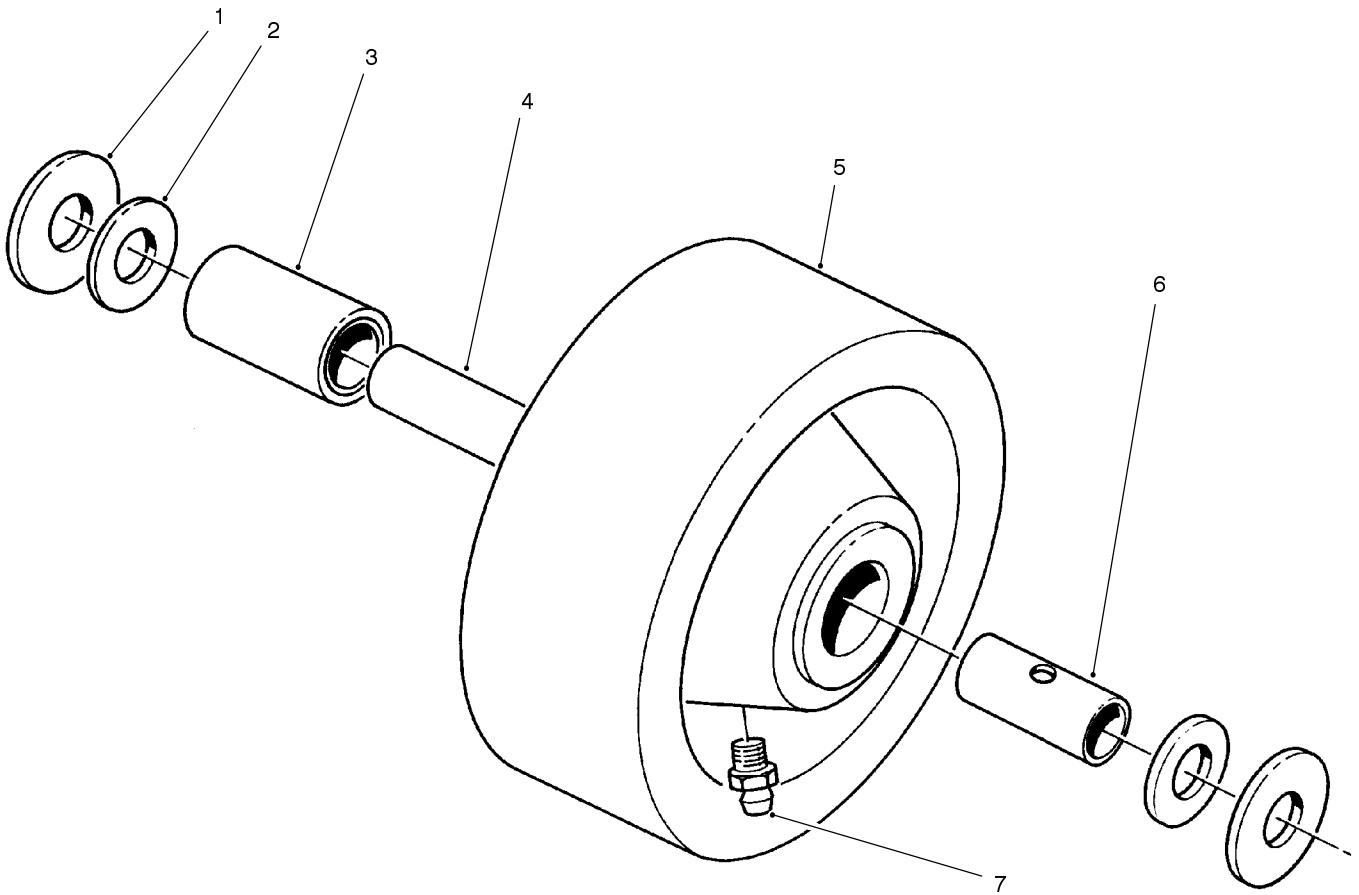


T-2508-2

Counter Balance Assembly

Ref. No.	Part No.	Qty.	Description
1	3290-355	1	Pin-Hair
2	323-11	2	Screw-HH
3	3296-44	4	Nut-Lock
4	66-8460	1	Bracket-Mounting
5	3234-11	2	Screw-HFH
6	70-7920	2	Asm-Pin, Lock
7	12-3270	2	Screw-TAP
8	66-8420	1	End-Spring
9	46-3380	2	Bolt-Shoulder
10	3256-24	2	Washer-Flat
11	66-8450	1	Link-Knee
12	66-8390	1	Spring-Extension
13	70-7940	1	End-Spring
14	283-69	1	Pin-Clevis
15	70-7970	1	Asm-Cover, Spring
16	55-4300	2	Decal-Caution
16	93-6696	2	Decal-Caution (Europe)
*	70-8090	1	Asm-Counter Balance (Incl. Ref.# 1-16)

Ref. No.	Part No.	Qty.	Description



†Must be ordered separately for use with 1/2" bolt.

T-0633-1

Phenolic Wheel Assembly No. 104-3441 (Optional)

Ref. No.	Part No.	Qty.	Description
1	27-1170	2	Washer-Thrust
2	27-1180	2	Retainer-Bearing
3	27-1210	1	Bearing-Roller
†4	68-8980	1	Bushing-Spanner
5	27-1190	1	Wheel-Caster
6	27-1200	1	Bushing-Spanner
7	302-55	1	Fitting-Grease

Ref. No.	Part No.	Qty.	Description

