Form No. 3325–631

52 inch Mower

Wheel Horse® Lawn And Garden Tractor Attachment

Model No. 78281–210000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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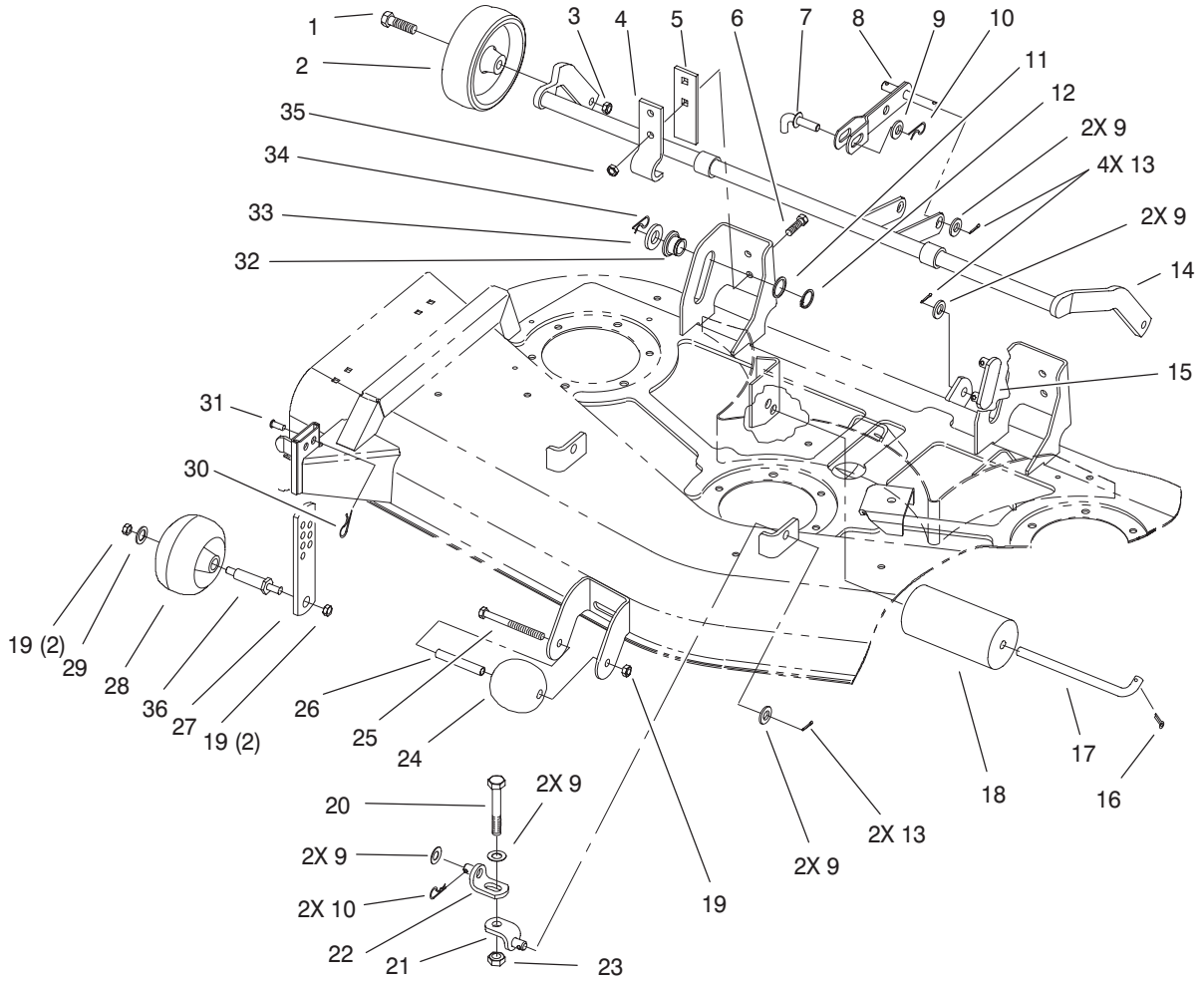
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HLH	hex lag head
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
INC	incorporated
LH	left hand
NI	nylon insert
PPH	Phillips pan head
PTH	Phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SQH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	Torx truss head
WH	wing head

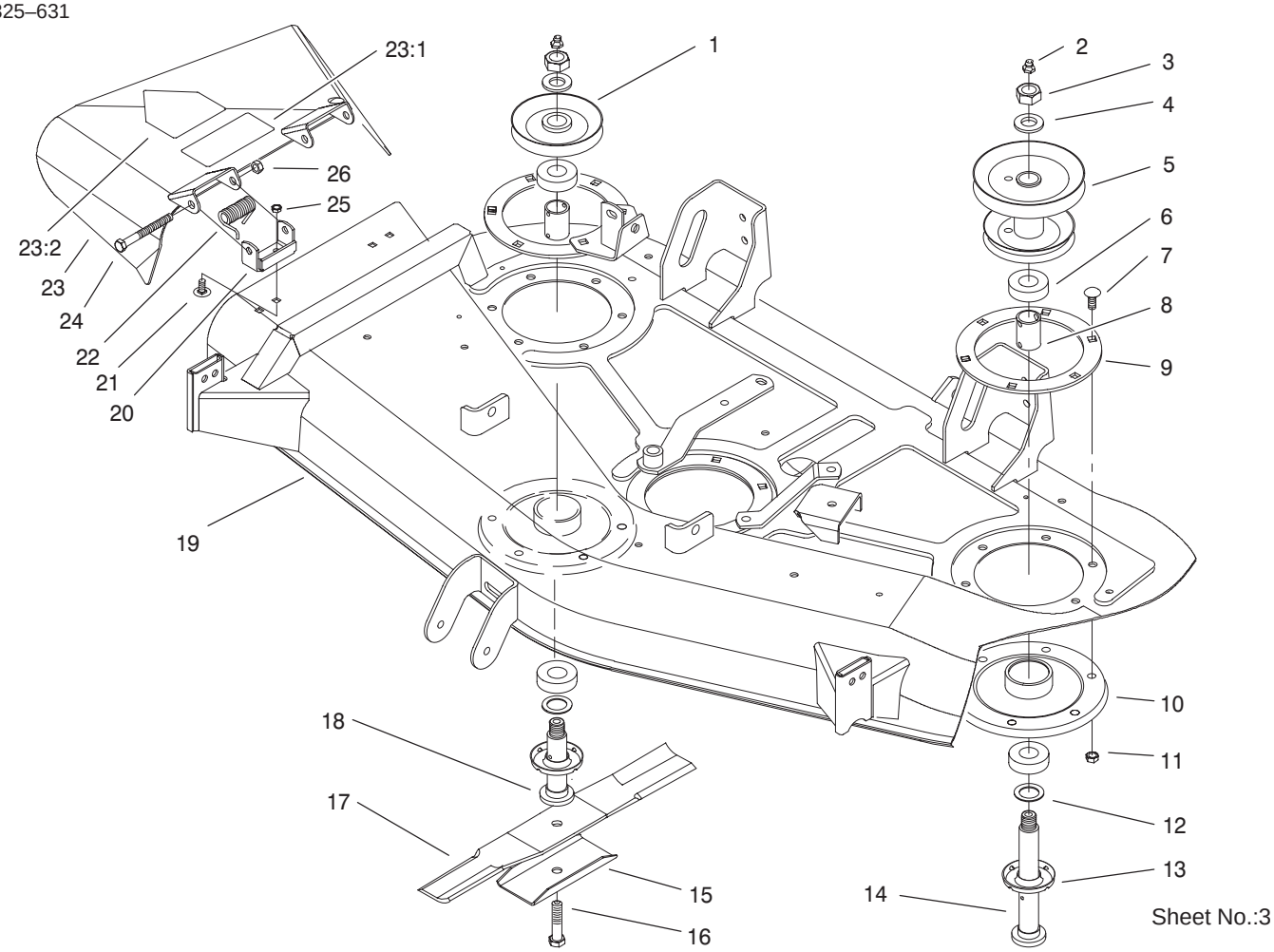


Sheet No.:2

Gage Wheel And Lift Bracket Assembly

Ref. No.	Part No.	Qty.	Description
1	92–1057	2	Bolt–Shoulder
2	92–6959	2	Wheel
3	32146–2	2	Nut–Lock, NI
4	110838–03	2	Bar
5	110837–03	2	Bracket–Pivot
6	323–7	4	Screw–HH
7	100–8734	1	Link Pin ASM
8	100–7503–03	1	Lift Arm ASM
9	3256–26	11	Washer–Flat
10	9335064	3	Pin–Hair Cotter
11	9202394	2	Washer
12	32151–29	2	Ring–Snap, External
13	3272–21	6	Pin–Cotter
14	100–6073–03	1	Wheel Carrier ASM
15	100–7501	1	Link Bracket–Rear
16	3272–11	2	Pin–Cotter
17	40–0340	2	Shaft–Roller, Rear
18	36–1740	2	Roller–Deck
19	3296–39	5	Nut–Lock, NI
20	325–13	2	Screw–HH
21	86–9240	2	Bracket–Lift, Lower
22	86–9250	2	Bracket–Lift, Upper
23	3218–5	2	Nut–Jam
24	29–4820	1	Roller
25	323–16	1	Screw–HH
26	94–2500	1	Tube – Wheel Spacer

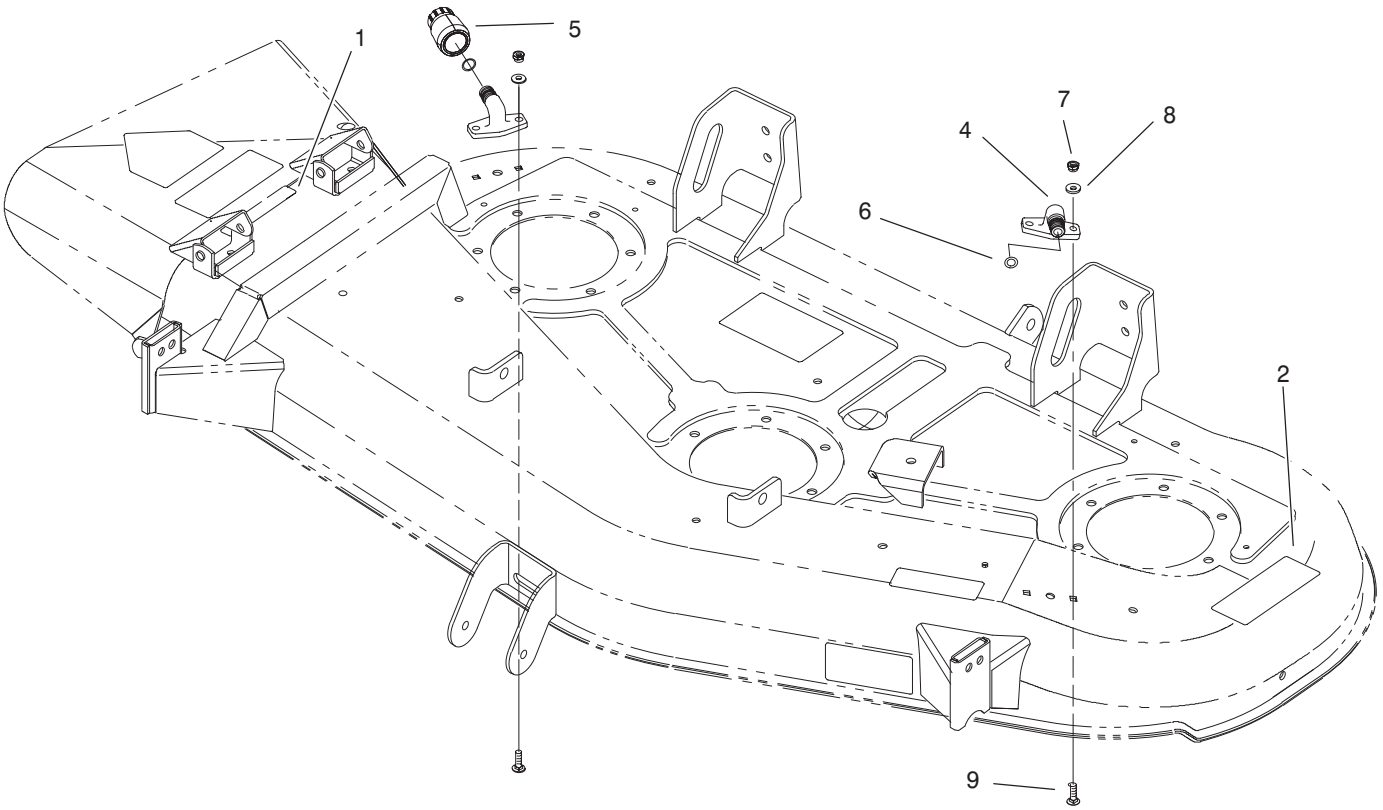
Ref. No.	Part No.	Qty.	Description
27	100–8736	2	Plate–Gage Wheel
28	68–2730	2	Gage–Wheel
29	3256–24	2	Washer–Flat
30	9335054	2	Pin–Hair
31	283–2	2	Pin–Clevis
32	78–7340	2	Roller–Lift
33	3256–28	2	Washer–Flat
34	9335074	2	Pin–Hair
35	32128–21	4	Nut–HF
36	99–2842	2	Spacer–Wheel



Blade, Spindle, And Deflector Assembly

Ref. No.	Part No.	Qty.	Description
1	79–0620	2	Pulley
2	302–2	3	Fitting–Grease
3	3220–7	3	Nut–Jam
4	3256–28	3	Washer–Flat
5	94–4800	1	Pulley – Double
6	113514	6	Bearing
7	3231–22	14	Screw–CARR
8	79–1890	3	Spacer–Bearing
9	27–7680–03	3	Ring–Deck Support
10	79–2480–03	3	Housing–Spindle
11	32128–21	14	Nut–HF
12	88–7540	3	Washer – Backup
13	79–1920	3	Shield–Bearing
14	94–2523	1	Shaft – Spindle
15	92–9820	3	Stiffener – Blade
16	44–2200	3	Screw – Blade
17	27–0990	3	Blade
18	79–1900	2	Shaft–Spindle
19	99–8019	1	Deck ASM
20	29–5590–03	2	Bracket–Pivot
21	3230–18	4	Screw–CARR
22	40–6230	2	Spring
23	94–1580	1	Deflector ASM
23:1	92–7108	1	Decal–Danger
23:2	93–1122	1	Decal–Danger
24	3211–15	2	Screw–HH

Ref. No.	Part No.	Qty.	Description
25	3296–29	4	Nut–Lock
26	3296–5	2	Nut–Lock NI

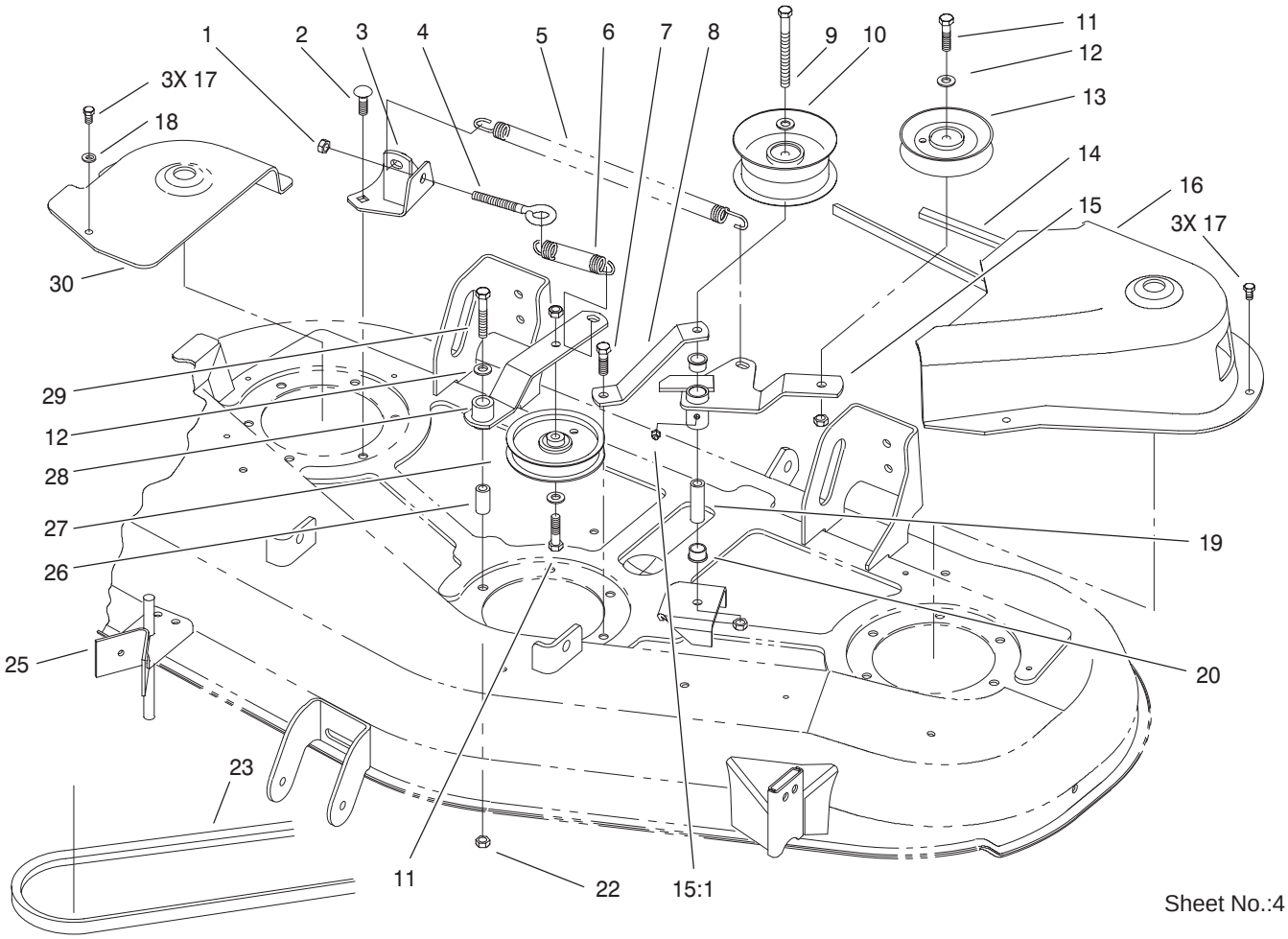


Sheet No.:A1

Deck Assembly No. 99–8019

Ref. No.	Part No.	Qty.	Description
1	92–7109	1	Decal – Caution
2	92–7108	1	Decal–Danger
4	95–2747	2	Fitting–Washout
5	95–3270	1	Connector–Hose
6	46–6290	2	O–Ring
7	3296–16	4	Nut–Lock, NI
8	3256–1	4	Washer–Flat
9	3229–1	4	Screw–CARR

Ref. No.	Part No.	Qty.	Description

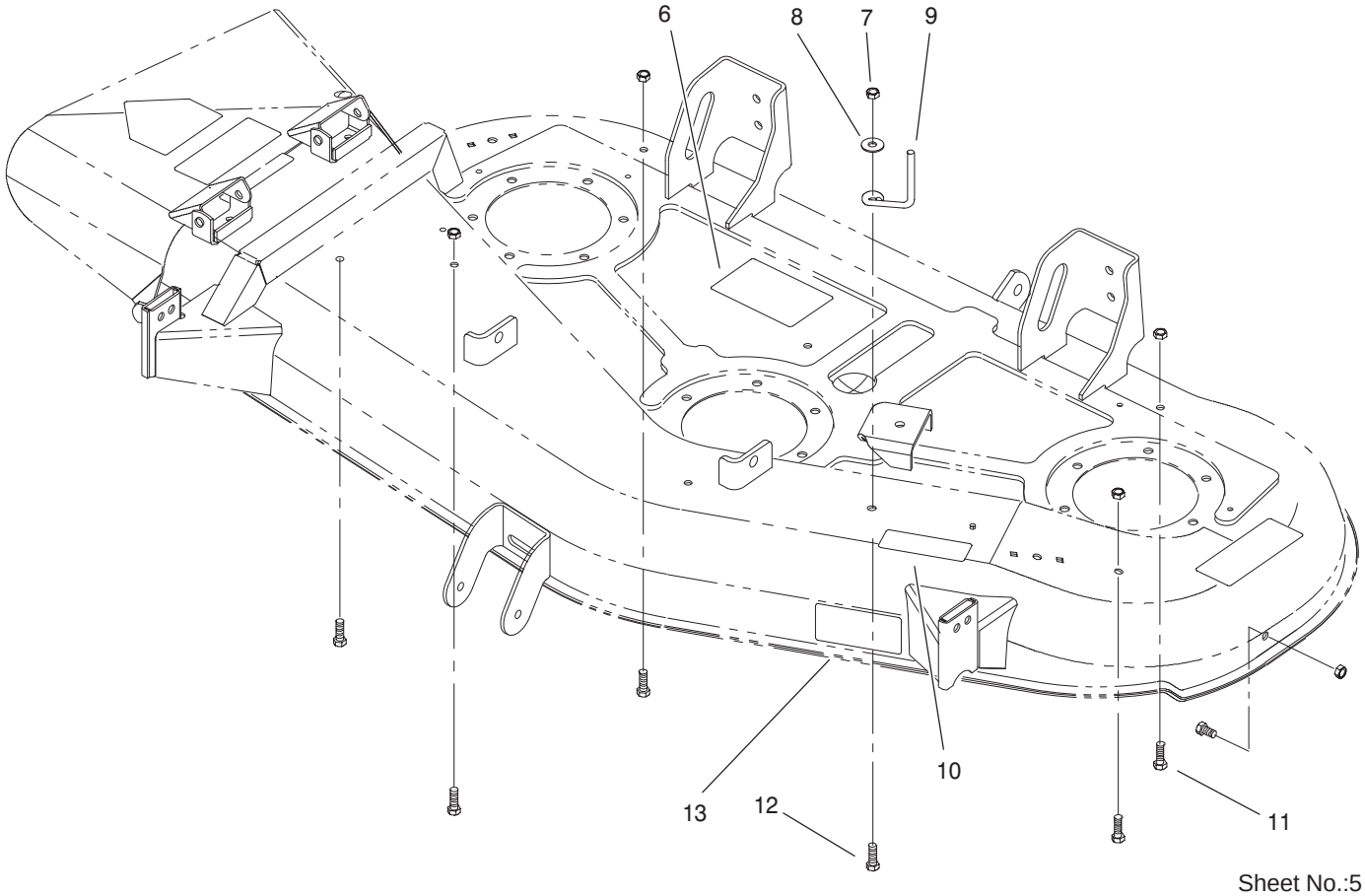


Sheet No.:4

Drive Pulley And Belt Cover Assembly

Ref. No.	Part No.	Qty.	Description
1	3296–39	1	Nut–Lock, NI
2	3231–22	2	Screw–CARR
3	94–2546–03	1	Bracket–Spring
4	94–2547	1	Eyebolt
5	94–5385	1	Spring – Extension
6	51–3650	1	Spring – Extension
7	323–44	1	Screw–HH
8	94–4801–03	1	Strap–Support
9	323–16	1	Screw–HH
10	94–4935	1	Pulley – Idler
11	323–8	2	Screw–HH
12	3256–24	4	Washer–Flat
13	92–7099	1	Pulley–Idler
14	94–2501	1	V–Belt
15	95–7897	1	Idler Arm Assembly
15:1	302–5	1	Fitting–Grease
16	94–2522	1	Cover – Belt, LH
17	46–8560	6	Screw–HHF
19	79–2760	1	Spacer
20	109859	2	Bushing
22	32128–21	7	Nut–HF
23	94–2513	1	Belt – V
25	100–7540–03	1	Deck Upstop ASM
26	51–3640	1	Sleeve–Pivot, Idler
27	93–1622	1	Pulley–Idler
28	55–7640–03	1	Idler Arm ASM

Ref. No.	Part No.	Qty.	Description
29	323–11	1	Screw–HH
30	94–2524	1	Cover – Belt, RH



Sheet No.:5

Belt Guide And Plug Bolt Assembly

Ref. No.	Part No.	Qty.	Description
6	94–4937	1	Decal – Belt Routing
7	3296–29	7	Nut–Lock
8	3256–23	1	Washer–Flat
9	94–2535	1	Guide – Belt
10	94–2543	1	Decal – Belt Routing
11	322–2	6	Screw–HH
12	322–5	1	Screw–HH
13	93–7282	1	Decal–Wheel Adjustment

Ref. No.	Part No.	Qty.	Description


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