



52" Side Discharge Mower

Yard & Garden Tractor

Model No. 78253-210000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

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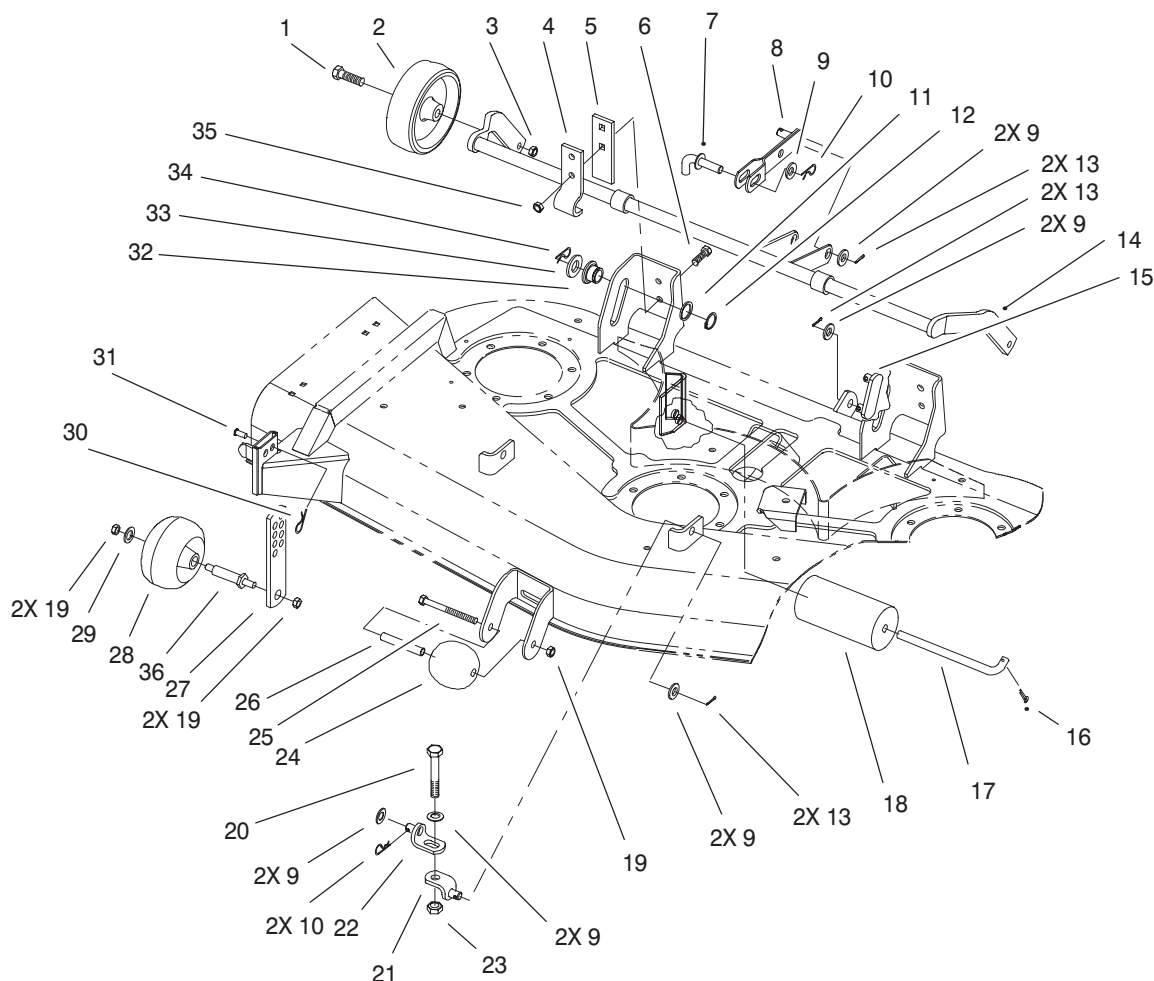
Accessories

Description	Model / Part No.	Description	Model / Part No.
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	HYD	hydraulic
ASM	assembly	INC	incorporated
CARR	carriage	LH	left hand
DEG	degrees	NI	nylon insert
FH	flat head	PPH	Phillips pan head
GA	gauge	PTH	Phillips truss head
HF	hex flange	PTO	power take off
HH	hex head	RH	right hand
HHF	hex head flange	SFH	slotted fillister head
HLH	hex lag head	SHH	slotted hex head
HJ	hex jam	SQH	square head
HOC	height-of-cut	SHWH	slotted hex washer head
HS	hex socket	SPH	slotted pan head
HSBH	hex socket button head	SRH	slotted round head
HSFH	hex socket flat head	STD	standard
HSH	hex socket head	TAP	self tapping
HWH	hex washer head	TTH	Torx truss head
HWHTF	hex washer head thread forming	WH	wing head

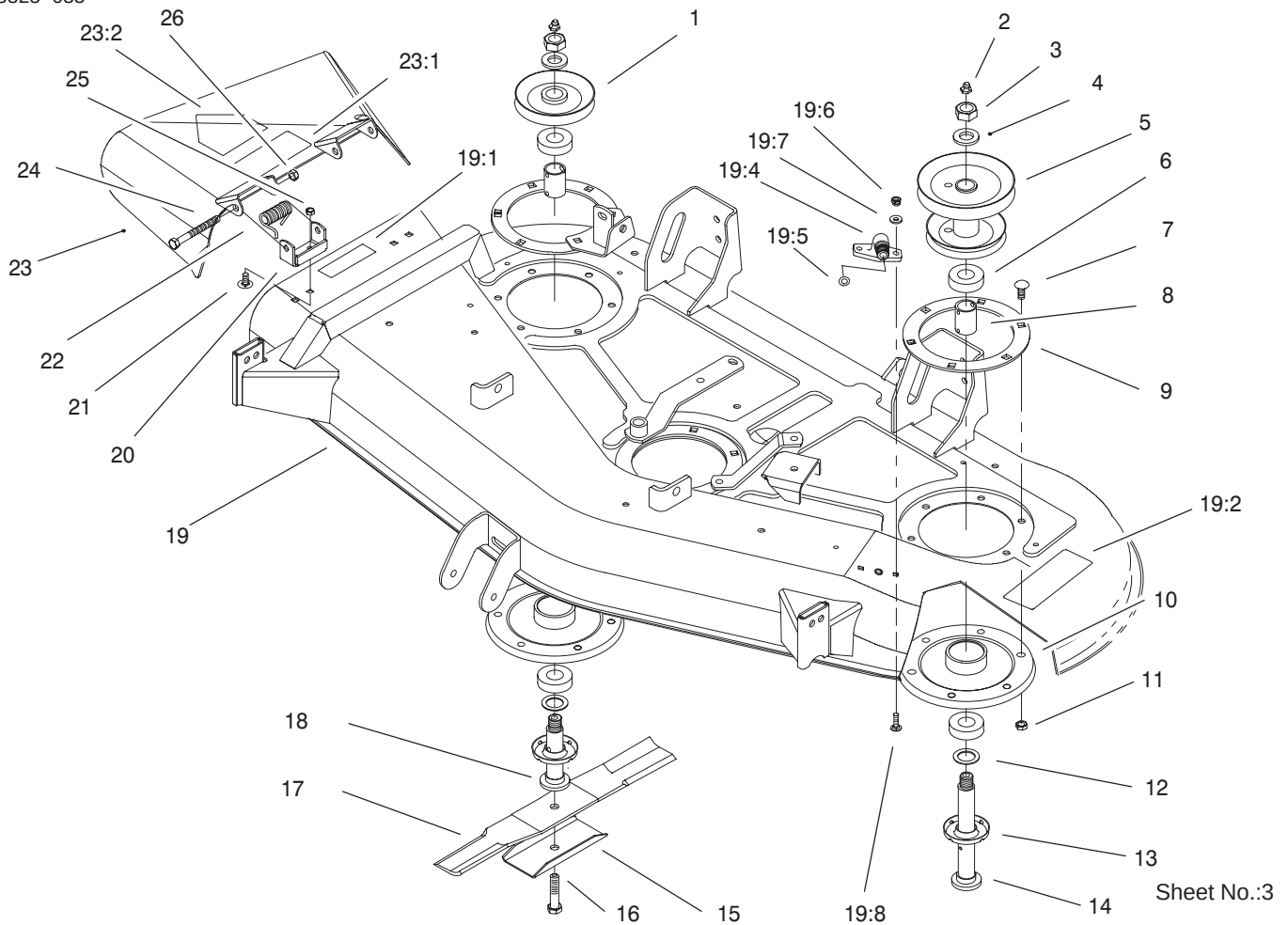


Sheet No.:2

Gage Wheels & Lift Brackets Assembly

Ref. No.	Part No.	Qty.	Description
1	92-1057	2	Bolt-Shoulder
2	92-6959	2	Wheel
3	32146-2	2	Nut-Lock, NI
4	110838-03	2	Bar
5	110837-03	2	Bracket-Pivot
6	323-7	4	Screw-HH
7	100-8734	1	Link Pin ASM
8	100-7503-03	1	Lift Arm ASM
9	3256-26	11	Washer-Flat
10	9335064	3	Pin-Hair
11	9202394	2	Washer
12	32151-29	2	Ring-Snap, External
13	3272-21	6	Pin-Cotter
14	100-6073-03	1	Wheel Carrier ASM
15	100-7501	1	Link Bracket-Rear
16	3272-11	2	Pin-Cotter
17	40-0340	2	Shaft-Roller, Rear
18	36-1740	2	Roller-Deck
19	3296-39	5	Nut-Lock, NI
20	325-13	2	Screw-HH
21	86-9240	2	Bracket-Lift, Lower
22	86-9250	2	Bracket-Lift, Upper
23	3218-5	2	Nut-Jam
24	29-4820	1	Roller
25	323-16	1	Screw-HH
26	94-2500	1	Tube - Wheel Spacer

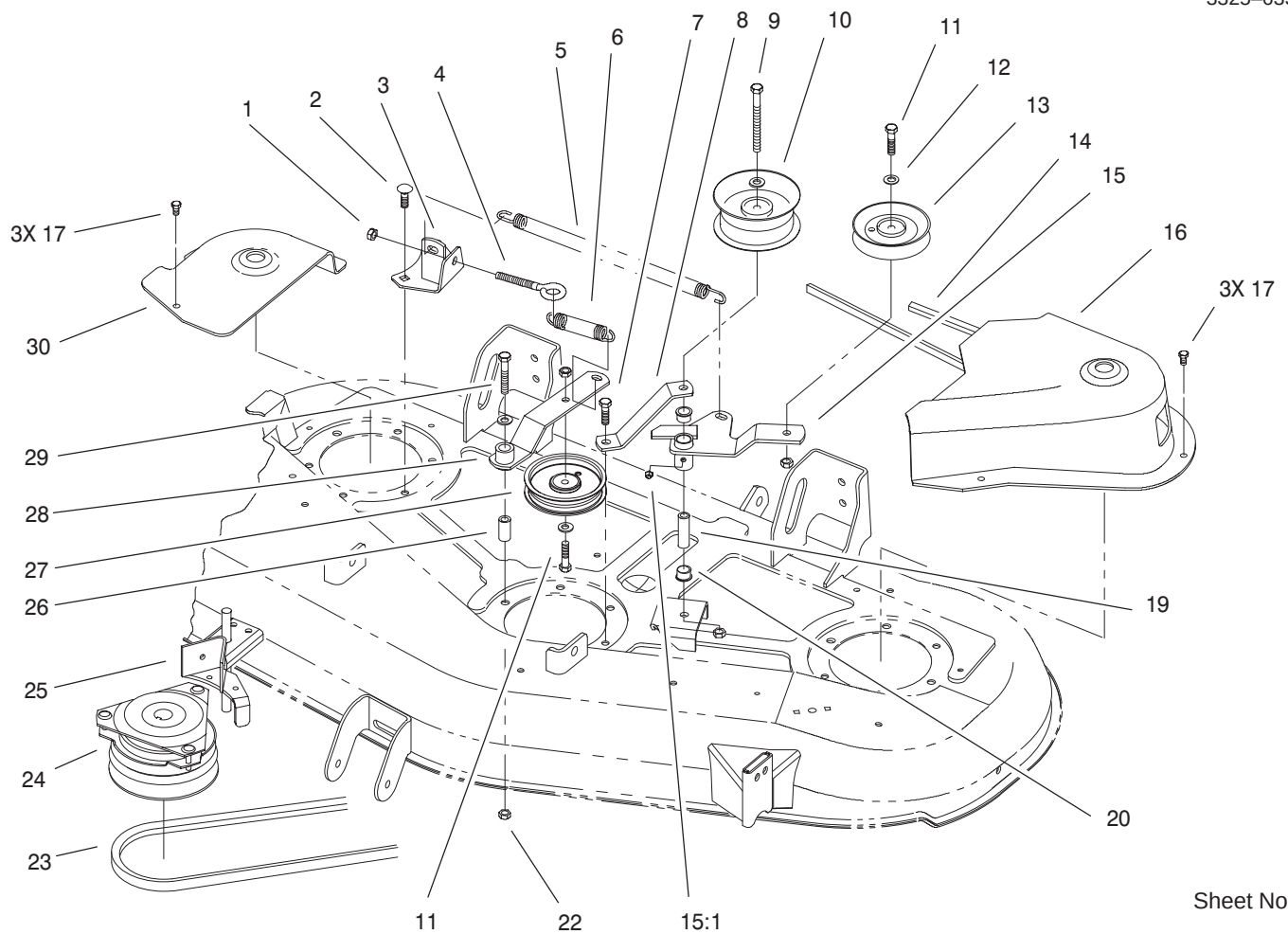
Ref. No.	Part No.	Qty.	Description
27	100-8736	2	Plate-Gage Wheel
28	68-2730	2	Gage-Wheel
29	3256-24	2	Washer-Flat
30	9335054	2	Pin-Hair
31	283-2	2	Pin-Clevis
32	78-7340	2	Roller-Lift
33	3256-28	2	Washer-Flat
34	9335074	2	Pin-Hair
35	32128-21	4	Nut-HF
36	99-2842	2	Spacer-Wheel



Blades, Spindles & Deflector Assembly

Ref. No.	Part No.	Qty.	Description
1	79-0620	2	Pulley
2	302-2	3	Fitting-Grease
3	3220-7	3	Nut-Jam
4	3256-28	3	Washer-Flat
5	94-4800	1	Pulley - Double
6	113514	6	Bearing
7	3231-22	14	Screw-CARR
8	79-1890	3	Spacer-Bearing
9	27-7680-03	3	Ring-Deck Support
10	79-2480-03	3	Housing-Spindle
11	32128-21	14	Nut-HF
12	88-7540	3	Washer - Backup
13	79-1920	3	Shield-Bearing
14	94-2523	1	Shaft - Spindle
15	92-9820	3	Stiffener - Blade
16	44-2200	3	Screw - Blade
17	27-0990	3	Blade
18	79-1900	2	Shaft-Spindle
19	94-9793	1	Deck ASM
19:1	93-7009	1	Decal-Danger
19:2	93-7317	1	Decal - Danger
19:4	95-2747	2	Fitting-Washout
19:5	46-6290	2	O-Ring
19:6	3296-16	4	Nut-Lock, NI
19:7	3256-1	4	Washer-Flat
19:8	3229-1	4	Screw-CARR

Ref. No.	Part No.	Qty.	Description
20	29-5590-03	2	Bracket-Pivot
21	3230-18	4	Screw-CARR
22	40-6230	2	Spring
23	94-1581	1	Deflector ASM
23:1	93-7317	1	Decal - Danger
23:2	93-7316	1	Decal - Danger
24	3211-15	2	Screw-HH
25	3296-29	4	Nut-Lock
26	3296-5	2	Nut-Lock NI



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Drive & Belt Covers Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	3296-39	1	Nut-Lock, NI	28	55-7640-03	1	Idler Arm ASM
2	3231-22	2	Screw-CARR	29	323-11	1	Screw-HH
3	94-2546-03	1	Bracket-Spring	30	94-2524	1	Cover - Belt, RH
4	94-2547	1	Eyebolt				
5	94-5385	1	Spring - Extension				
6	51-3650	1	Spring - Extension				
7	323-44	1	Screw-HH				
8	94-4801-03	1	Strap-Support				
9	323-16	1	Screw-HH				
10	94-4935	1	Pulley - Idler				
11	323-8	2	Screw-HH				
12	3256-24	4	Washer-Flat				
13	92-7099	1	Pulley-Idler				
14	94-2501	1	V-Belt				
15	95-7897	1	Idler Arm Assembly				
15:1	302-5	1	Fitting-Grease				
16	94-2522	1	Cover - Belt, LH				
17	46-8560	6	Screw-HHF				
19	79-2760	1	Spacer				
20	109859	2	Bushing				
22	32128-21	7	Nut-HF				
23	94-2513	1	Belt - V				
24	100-6059	1	Clutch-PTO				
25	100-7540-03	1	Deck Upstop ASM				
26	51-3640	1	Sleeve-Pivot, Idler				
27	93-1622	1	Pulley-Idler				

Maintenance Record

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