



Proline 15HP
Midsize Traction Unit
Model No. 30177-21000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

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Accessories

Description	Model / Part No.
36" Cutting Unit	Model No. 30135
37" Recycler Deck	Model No. 30137
44" Cutting Unit	Model No. 30144
44" Recycler Deck	Model No. 30146
52" Cutting Unit	Model No. 30153
52" Recycler Deck	Model No. 30154

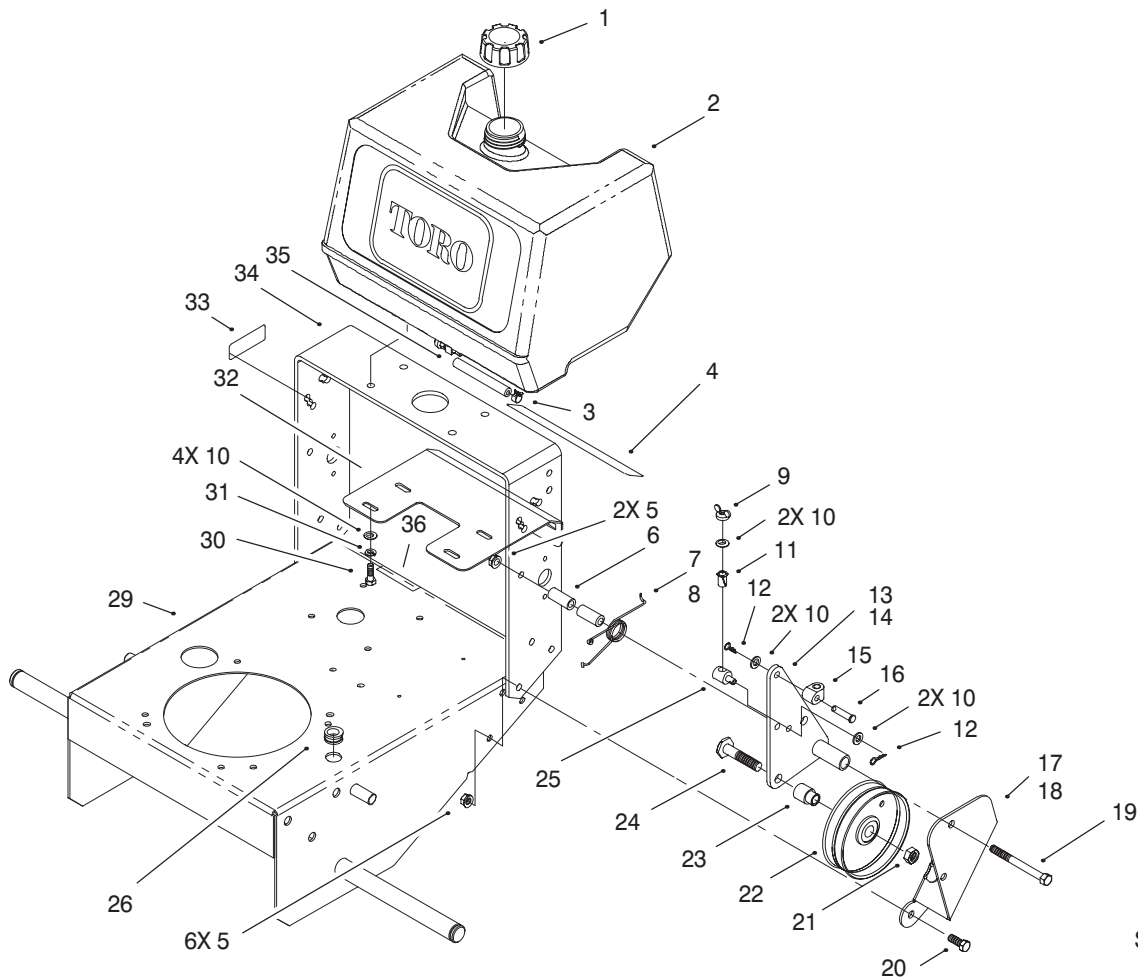
Description	Model / Part No.
BAGGING KITS	
For 37" Deck (Cloth Bag)	Model No. 30129
For 37" Deck (Steel Hopper)	Model No. 30130
For 44"/52" Decks	Model No. 30128
ADDITIONAL OPTIONS	
Front Weight Kit-37" Decks	Part No. 80-3350
Steerable Sulky	Model No. 30123
Electric Start Kit	Part No. 74-0980

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HLH	hex lag head
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming

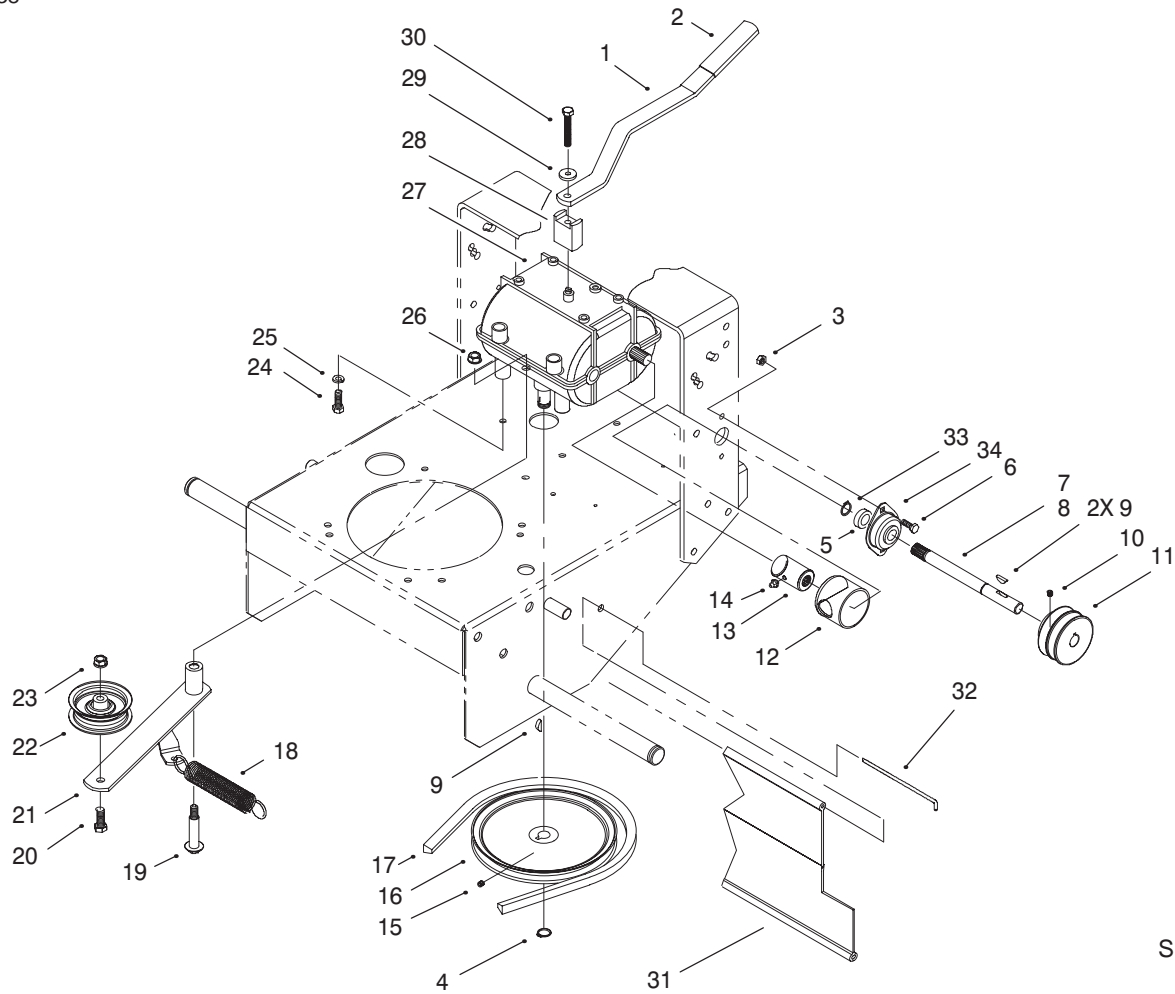
Abbreviation	Meaning
INC	incorporated
LH	left hand
NI	nylon insert
PPH	Phillips pan head
PTH	Phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SQH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	Torx truss head
WH	wing head



Sheet No.:2

Fuel Tank & Idler Bracket Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	55-3570	1	Gas Cap ASM	29	93-1156-01	1	Frame Wa
2	95-2802	1	Tank - Fuel	30	322-4	4	Screw-HH
3	2412-98	2	Clamp	31	3253-4	4	Washer-Lock
4	82-7750	1	Decal-Ground Speed	32	66-7400-01	1	Plate-Control
5	3296-39	8	Nut-Lock, NI	33	95-2814	1	Decal - Fuel Shut Off
6	74-0040	4	Spacer-Idler Pivot	34	74-0360-01	1	Frame-Rear
7	51-4370	1	Spring-RH Torsion	35	47-2964	1	Hose-Gas
8	51-4380	1	Spring-LH Torsion	36	98-0776	1	Decal-Caution
9	32103-25	2	Nut-Wing				
10	3256-23	10	Washer-Flat				
11	52-2890	2	Bushing-Nylon				
12	3290-307	4	Pin-Hair				
13	74-0230-01	1	Bracket-RH Idler				
14	74-0220-01	1	Bracket-LH Idler				
15	74-0521	2	Fitting-Rod				
16	283-6	2	Pin-Clevis				
17	67-6370-01	1	Bracket-RH Support				
18	67-6380-01	1	Bracket-LH Support				
19	323-16	2	Screw-HH				
20	323-6	6	Screw-HH				
21	3296-23	2	Nut-Lock, NI				
22	95-2800	2	Pulley - Idler				
23	95-2801	2	Spacer - Pulley				
24	51-4450	2	Screw-Leveler				
25	68-9690	2	Fitting-Rod				
26	237-124	1	Grommet				

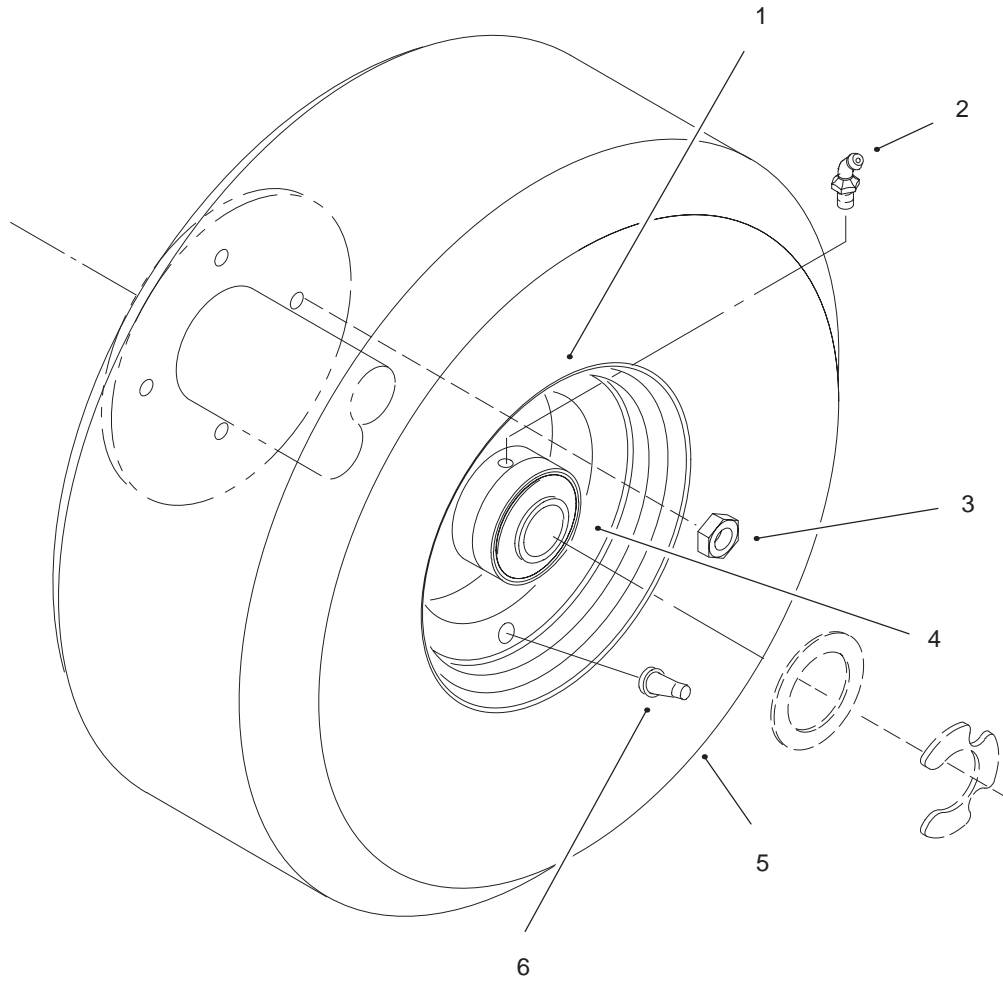


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Transmission & Idler Pulley Assembly

Ref. No.	Part No.	Qty.	Description
1	74-0320-01	1	Lever-Shift
2	47-1970	1	Grip-Engagement
3	3296-42	4	Nut-Lock NI
4	32120-64	1	Ring-Snap, External
5	1-323252	2	Bearing,Trans Shaft
6	321-4	4	Screw-HH
7	98-0788	1	Shaft - Extension, RH
8	98-0787	1	Shaft - Extension, LH
9	3257-5	3	Key-Woodruff
10	3245-3	2	Screw-Hex Socket Set
11	74-0480	2	Drive Pulley Assembly
12	51-4220	2	Guard-Coupler
13	98-0789	2	Coupler
14	302-5	2	Fitting - Grease
15	3245-1	1	Screw-Set, HSH
16	51-4190	1	Pulley-Driven
17	26-9671	1	V-Belt
18	68-2190	1	Spring-Extension
19	27-6230	1	Bolt-Wheel
20	323-8	1	Screw-HH
21	16-7509	1	Lever-Idler w/Bushings
22	62-4540	1	Pulley
23	3296-39	1	Nut-Lock, NI
24	322-2	4	Screw-HH

Ref. No.	Part No.	Qty.	Description
25	3253-4	4	Washer-Lock
26	3296-6	1	Nut-Lock, NI
27	98-0791	1	Transmission
28	72-2190	1	Mount-Shift Lever
29	7-5461	1	Spacer
30	329-10	1	Screw-HH
31	95-1526	1	Shield - Trailing
32	95-1529	1	Rod - Shield
33	32151-62	2	Ring-Retaining
34	1-323254	2	Flange,Output

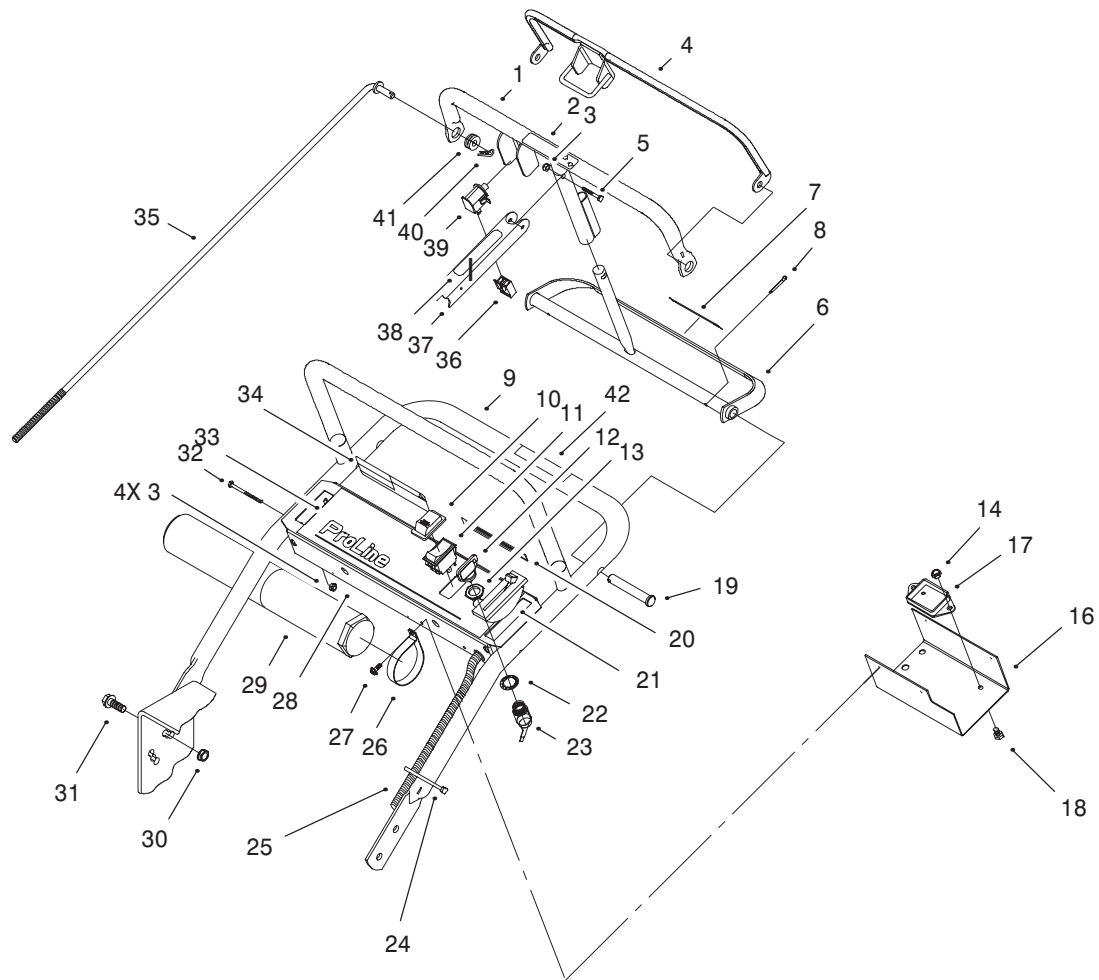


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Wheel Assembly

Ref. No.	Part No.	Qty.	Description
1	242-80	2	Rim
2	302-11	2	Fitting-Grease
3	3296-29	8	Nut-Lock
4	92-1746	4	Bearing
5	231-117	2	Tire-15x6
6	232-27	2	Valve Stem

Ref. No.	Part No.	Qty.	Description

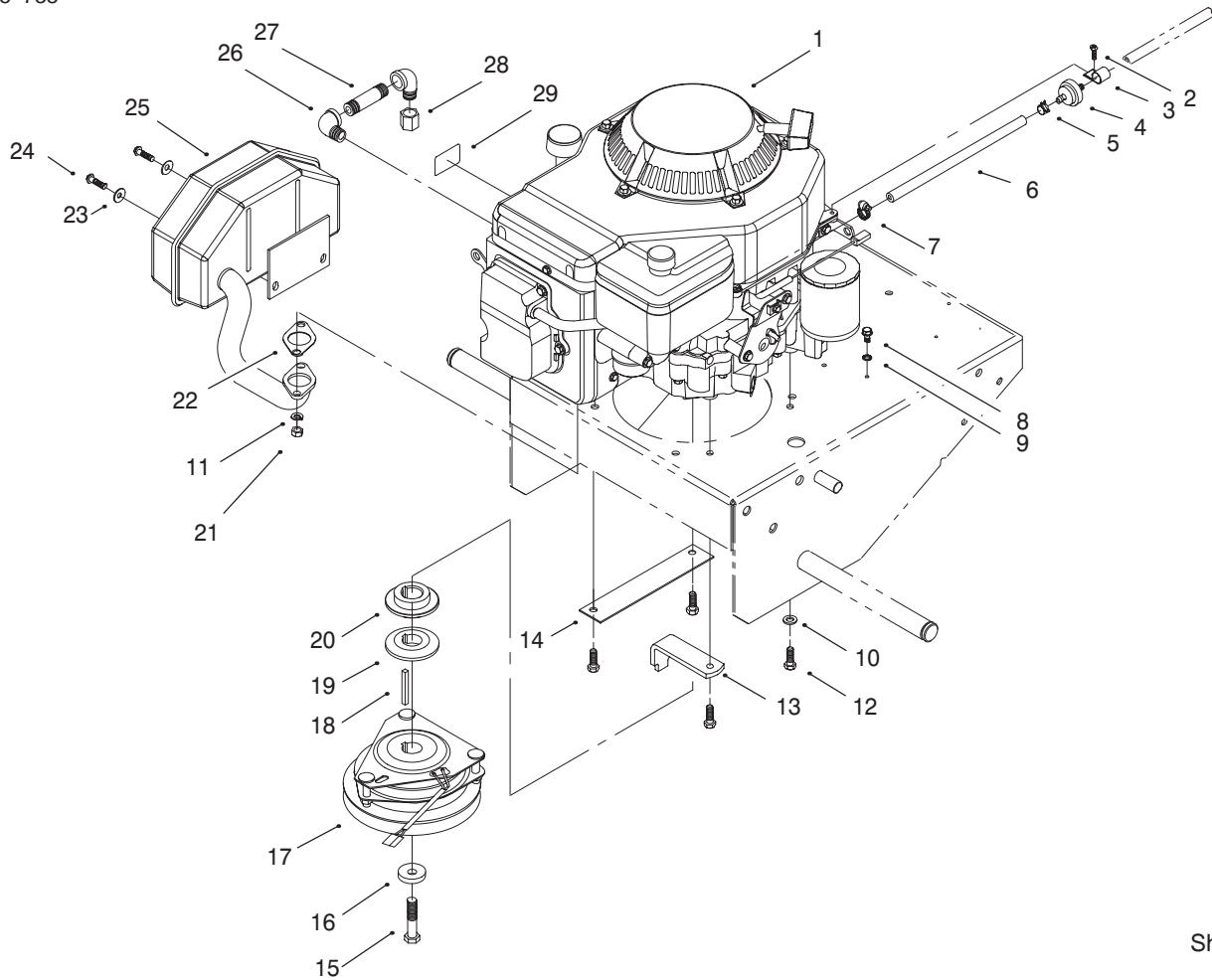


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Handle & Control Panel Assembly

Ref. No.	Part No.	Qty.	Description
1	82-7690-03	1	Bar-Control
2	82-2290	1	Decal - Control Bar
3	3296-2	5	Nut-Lock
4	82-7680-03	1	Bail Wa
5	32105-1	1	Screw-Shh
6	99-8501-03	1	Control-Pivot
7	82-2280	1	Decal-Reverse Handle
8	3272-11	2	Pin-Cotter
9	67-6440-01	1	Handle-Upper
10	82-3820	1	Boot-Switch
11	82-2300	1	Switch
12	63-8360	2	Key-Ignition
13	218-461	1	Nut-HH
14	3296-42	1	Nut-Lock NI
16	93-1187-03	1	Panel - Bottom
17	100-6170	1	Module- Delay
18	321-2	1	Screw-HH
19	283-55	2	Pin-Clevis
20	65-3090	1	Decal - Instruction
21	74-0630	1	Throttle Control
22	3254-5	1	Washer-Lock, Internal
23	29-5560	1	Switch-On Off
24	3290-378	2	Tie-Cable
25	100-3284	1	Harness- Wire,Recoil
26	2412-120	2	R-Clamp

Ref. No.	Part No.	Qty.	Description
27	32104-76	4	Screw
28	82-2180-03	1	Panel-Control
29	74-0720	1	Tube-Manual
30	32128-21	4	Nut-HF
31	3234-11	4	Screw-HHF
32	32105-14	4	Screw-Slotted Hd
33	82-7730	1	Decal - Control Panel
34	71-1280	1	Decal-Safety Instruction
35	82-7631	2	Rod-Control
36	218-595	1	Connector-Body
37	51-4850-03	1	Lever-Parking Brake
38	52-2010	1	Decal-Parking Lever
39	82-2190	1	Switch-Bail
40	3290-307	2	Pin-Hair
41	237-141	2	Grommet-Rubber
42	98-4387	1	Decal-Protection, Ear



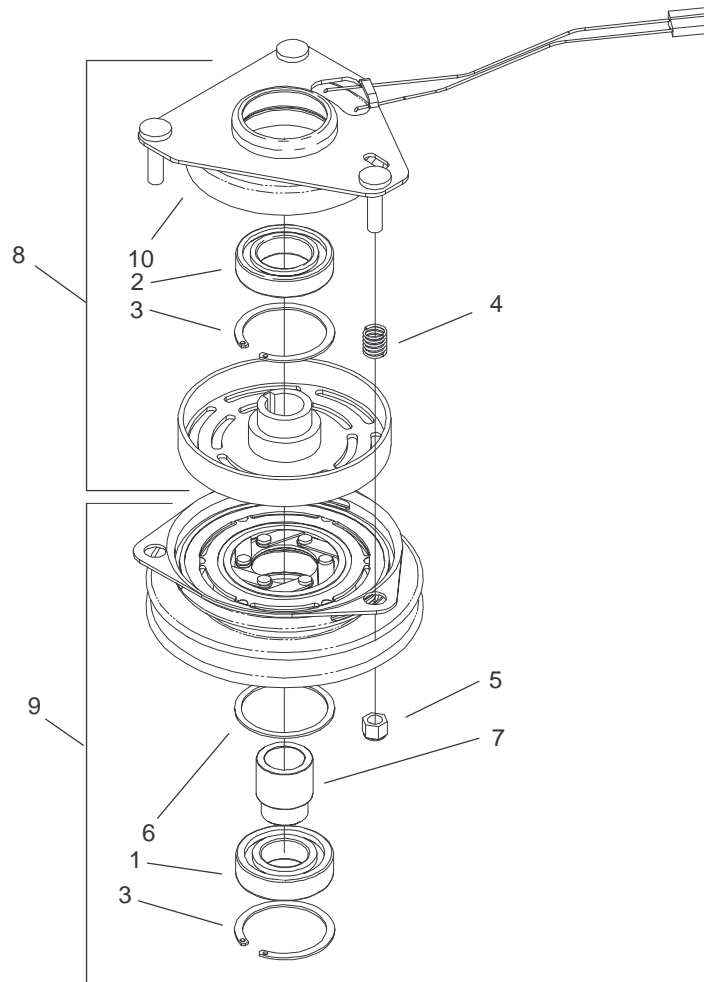
Sheet No.:6

Engine Assembly

Ref. No.	Part No.	Qty.	Description
☆1		1	Engine – 15 Kohler Model Cv15t-41560
2	32144-19	1	Screw-Thread Forming
3	2412-87	1	Clamp-Cable
4	56-6360	1	Filter-Fuel
5	2412-98	1	Clamp
6	47-2982	1	Gas Hose
7	2412-108	1	Clamp-Worm
8	12-3270	1	Screw
9	3255-7	1	Washer-Lock/Ext
10	3256-23	1	Washer-Flat
11	3253-4	2	Washer-Lock
12	33114-025	4	Screw-HH
13	51-4540-03	1	Retainer-Clutch
14	74-0930-01	1	Guard - Pulley
15	3212-9	1	Screw-HH
16	112843	1	Washer
17	54-3200	1	Clutch/Brake
18	608006	1	Key
19	74-0050	1	Sheave-Lower Half
20	74-0060	1	Sheave-Upper Half
21	93-7034	2	Nut-Muffler (w/Engine)
22	93-7032	1	Gasket-Exhaust (w/Engine)

Ref. No.	Part No.	Qty.	Description
23	3256-78	2	Washer-Flat
24	93-7033	2	Screw-Muffler (w/Engine)
25	95-5517	1	Muffler F/W
26	74-0950	2	90° Street Elbow
27	289-20	1	3/8 X 3" Pipe Nipple
28	288-4	1	Pipe Cap
29	63-8440	1	Decal - Hot Surface

☆ Not serviced

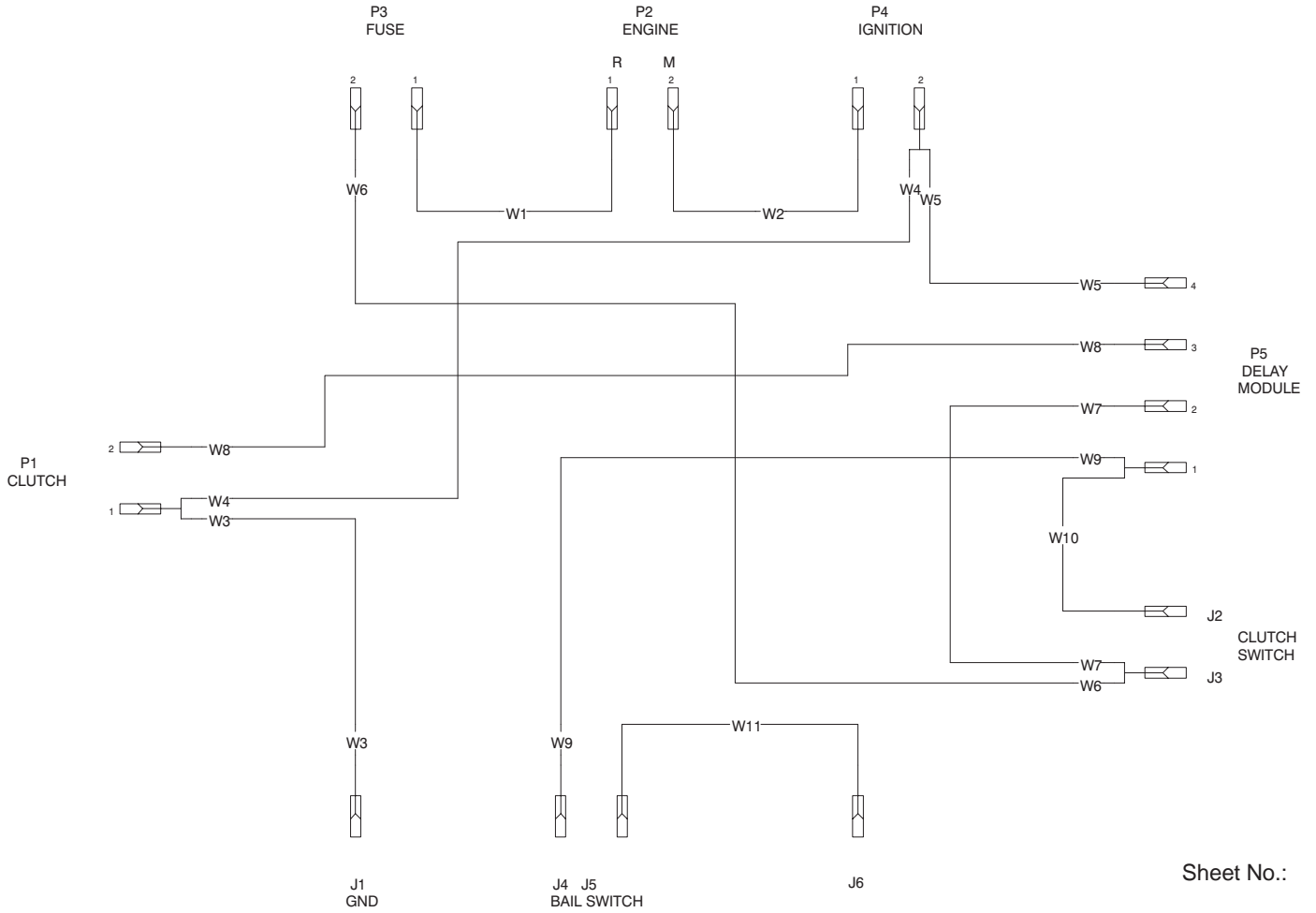


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Clutch Assembly

Ref. No.	Part No.	Qty.	Description
1	251-291	1	Pulley Brg
2	251-292	1	Field Brg
3	44-8310	2	Retaining Ring
4	44-8320	3	Spring
5	3296-6	3	Nut-Lock, NI
6	44-8330	1	Spacer-Pulley Brg
7	44-8340	1	Bearing Collar
8	44-8360	1	Field Coil,Rotor/Brg ASM
9	44-8370	1	Armature/Pulley/Brg
10	54-0230	1	Field ASM/Brg

Ref. No.	Part No.	Qty.	Description

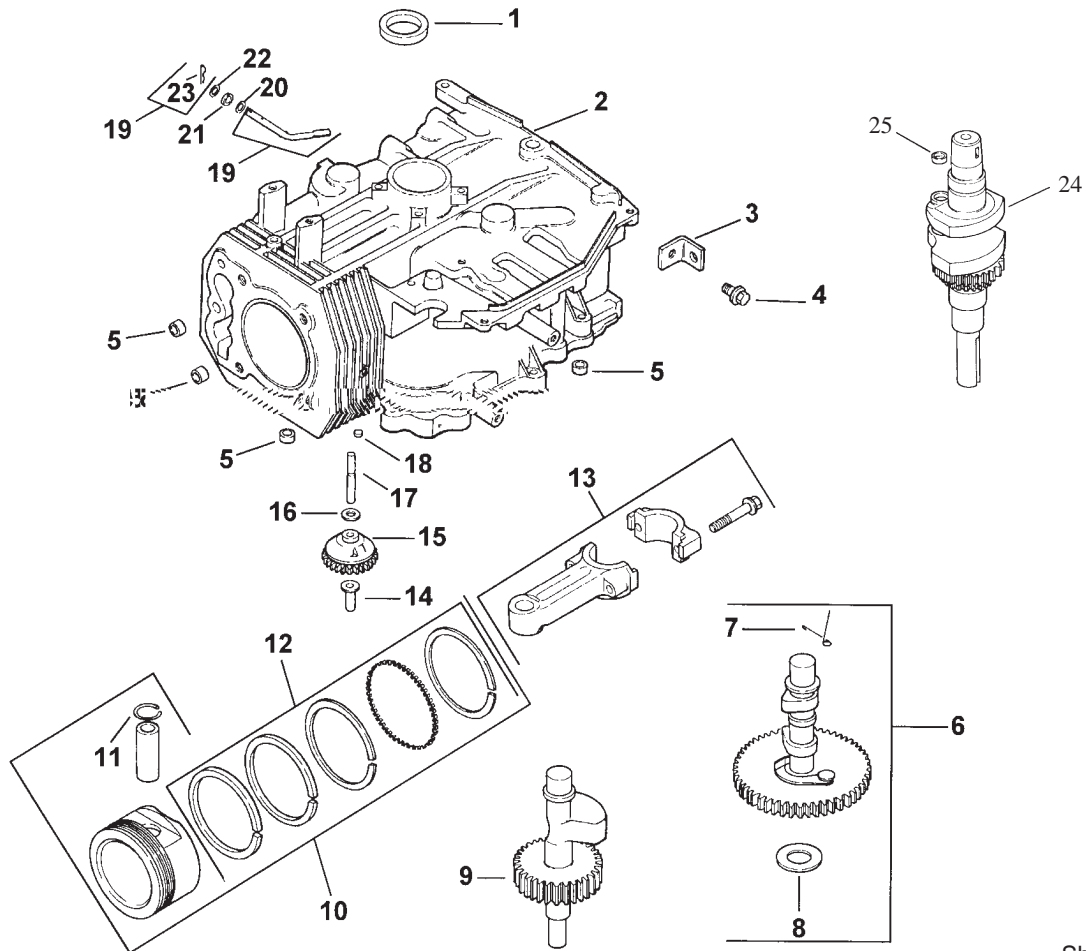


Sheet No.:

Schematic Assembly

Ref. No.	Part No.	Qty.	Description
			Fuse-7.5 Amp

Ref. No.	Part No.	Qty.	Description
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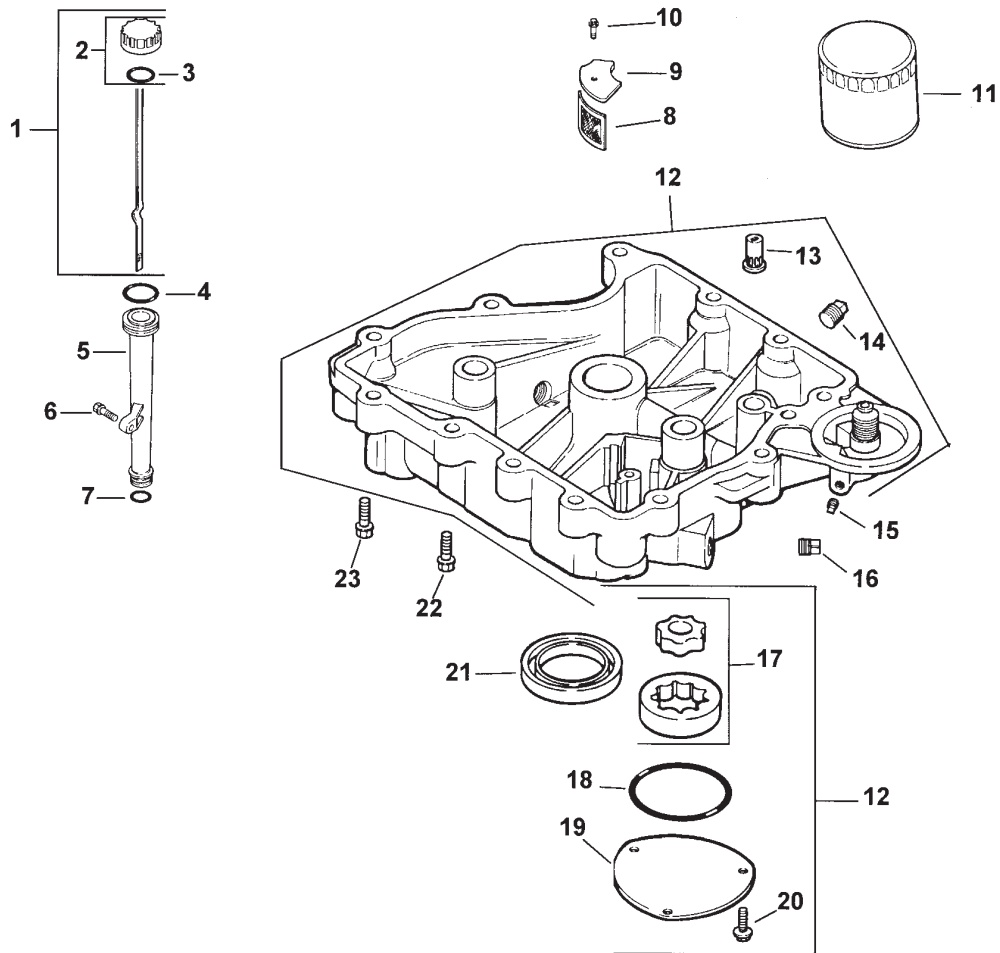
Sheet No.: 2 01

Crankcase

Ref. No.	Part No.	Qty.	Description
1	12 032 03	1	Seal-Crankshaft
2	12 522 18	1	Shortblock
3	12 445 02	1	Strap-Lifting
4	M-0839025	1	Screw M8x1.25x22
5	12 380 17	4	Dowel-Locating
6	12 755 49	1	Kit-Camshaft INC 7-8
7	12 089 31	1	Spring-Actuating
8	12 422 07	A/R	Shim-Camshaft A/R
8	12 422 08	1	Shim-Camshaft A/R
8	12 422 09	A/R	Shim-Camshaft A/R
8	12 422 10	A/R	Shim-Camshaft A/R
8	12 422 11	A/R	Shim-Camshaft A/R
8	12 422 12	A/R	Shim-Camshaft A/R
8	12 422 13	A/R	Shim-Camshaft A/R
9	12 144 27	1	Shaft-Balance
10	12 847 07	1	Set Piston w/Ring STD
10	12 847 08	1	Set-Piston w/Ring .25
10	12 847 09	1	Set-Piston w/Ring .50
11	12 018 02	2	Retainer-Piston Pin
12	12 108 07	1	Ring Set STD
12	12 108 08	1	Ring Set .25
12	12 108 09	1	Ring Set .50
13	12 067 05	1	Rod Connecting STD
13	12 067 06	1	Rod Connecting .25

Ref. No.	Part No.	Qty.	Description
14	12 380 01	1	Pin-Governor Regulating
15	12 043 05	1	Gear-Governor ASM
16	M-0631005	1	Washer-Governor
17	12 144 02	1	Shaft-Governor Gear
18	52 139 09	1	Plug-Cup
19	12 755 64	1	Kit - Shaft-Governor Cross (Incl. Ref.#23)
20	X-25-102	1	Washer-Flat
21	12 032 01	1	Seal-Governor Shaft
22	M-0631015	1	Washer-Governor Shaft
23	12 154 05	1	Clip - Hitch Pin
24	12 014 30	1	Crankshaft ASM
25	12 139 01	1	Plug-Cup
*	12 030 02	1	Bearing - Crankshaft 0.25
*	12 030 03	1	Bearing - Crankshaft 0.50
*	12 755 82	1	Set - Gasket

* Not illustrated
 ENGINE KOHLER MODEL NO. CV15T Spec 41560
 Obtain Parts From Kohler



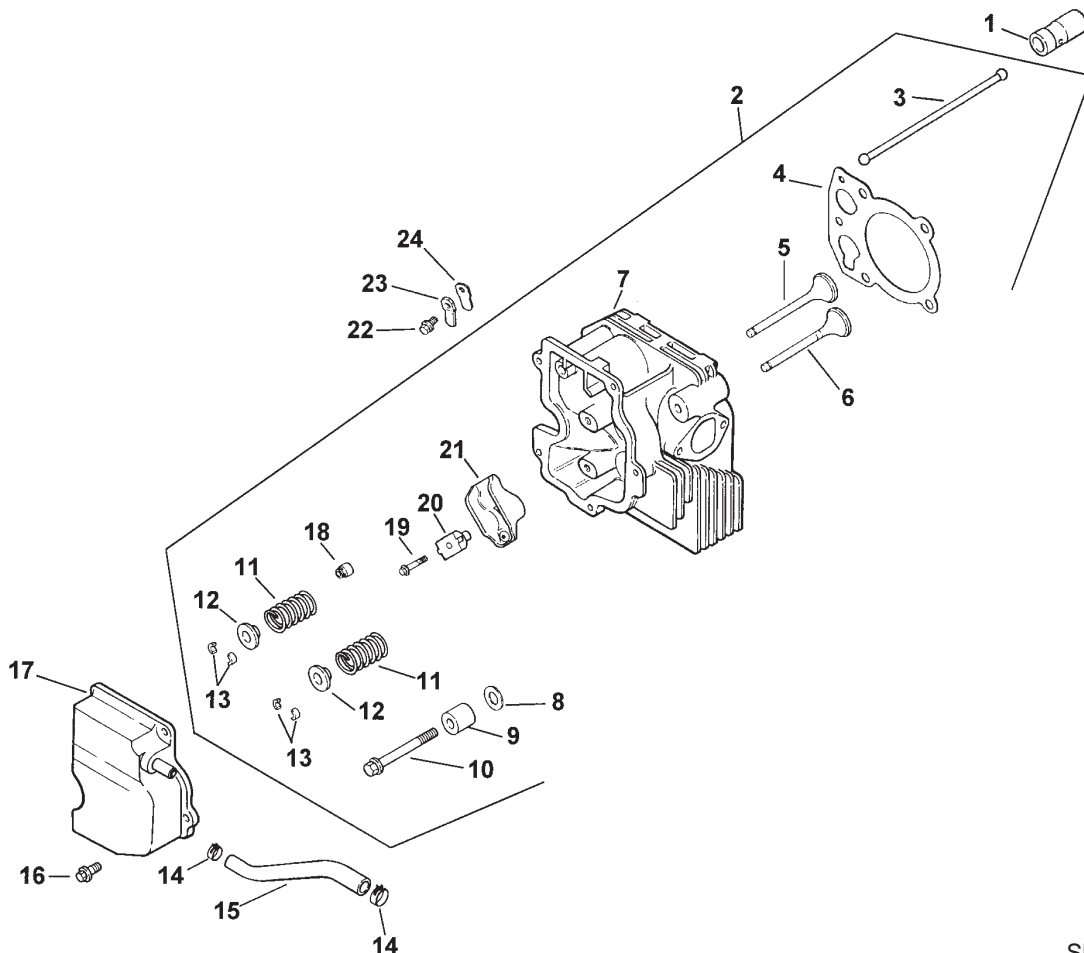
Sheet No.: 2 02

Oil Pan / Lubrication

Ref. No.	Part No.	Qty.	Description
1	12 038 01	1	Dipstick INC 2-3
2	25 755 13	1	Kit-Oil Cap INC 3
3	12 153 03	1	O Ring-Fill Cap
4	12 153 02	1	O Ring-Upper Fill Tube
5	12 123 04	1	Tube-Oil Fill
6	M-0545020	1	Screw M5x0.8x20
7	12 153 01	2	O Ring-Lower Fill Tube
8	25 162 07	1	Screen-Oil
9	12 096 03	1	Cover-Oil Pickup Screen
10	M-0545016	1	Screw M5x0.8x16
11	52 050 02	1	Filter-Oil
12	12 199 45	1	Pan - Oil (Incl. Ref. #13, 14, 17-20)
13	25 462 09	1	Valve - Oil Pressure
14	X-75-2	2	Plug-1/4nptf
15	X-75-1	2	Plug-1/8nptf
16	X-75-10	2	Plug-SH 3/8 NPTF
17	12 393 01	1	Pump-Oil
18	12 153 06	1	O Ring-Oil Pump Cover
19	12 096 34	1	Cover-Oil Pump
20	M-0545016	3	Screw M5x0.8x16
21	12 032 03	1	Seal-Crankshaft

Ref. No.	Part No.	Qty.	Description
22	24 086 16	11	Screw-M8X1.25X45
23	24 068 17	1	Screw-M5X1.25X45

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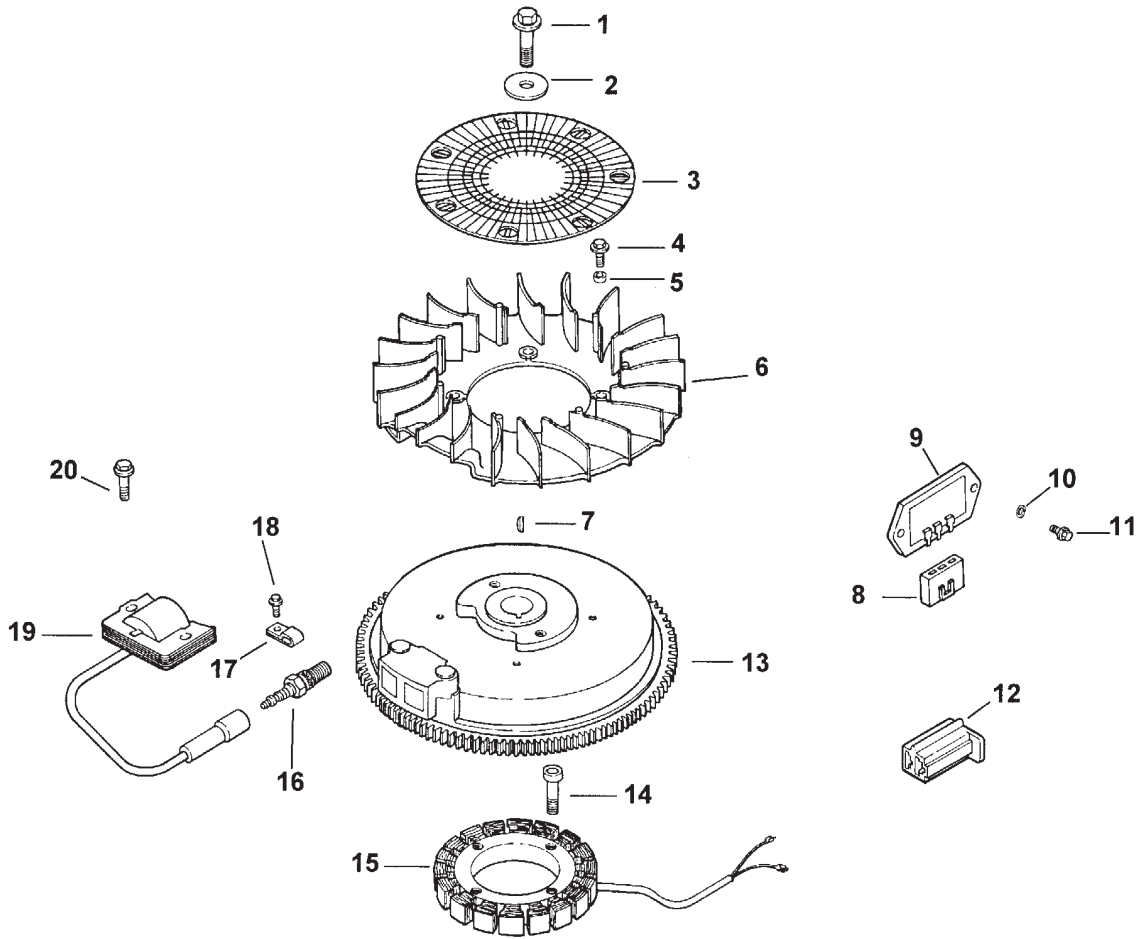
Sheet No.: 2 03

Cylinder Head, Valves And Breather

Ref. No.	Part No.	Qty.	Description
1	12 351 02	2	Lifter-Valve
2	12 755 81	1	Kit-Cylinder Head
3	12 411 01	2	Rod-Push
4	12 041 10	1	Gasket-Cylinder Head
5	12 017 01	1	Valve-Intake STD
5	12 017 02	1	Valve-Intake .25
6	12 016 01	1	Valve-Exhaust STD
6	12 016 02	1	Valve-Exhaust .25
7	12 318 19	1	Head - Cylinder
8	12 468 05	1	Washer-Flat
9	12 112 13	1	Spacer-Head Bolt Exhaust
10	12 086 15	5	Screw M10x1.5x80
11	12 089 01	1	Spring-Valve
12	12 173 01	2	Cap-Valve Spring
13	12 755 03	2	Kit-Retainer
14	X-426-9	2	Clamp-Hose
15	12 326 03	1	Hose-Breather
16	M-0645020	3	Screw-HH M6x1.0x20
17	12 096 07	1	Cover-Valve w/Nipple
18	24 023 05	1	Seal-Valve Spring
19	M-0640034	2	Screw M6x1.0x34
20	12 599 03	2	Pivot - Rocker Arm
21	25 186 01	2	Arm-Rocker
22	M-0545010	1	Screw M5x0.8x10

Ref. No.	Part No.	Qty.	Description
23	12 018 01	1	Retainer-Breather Reed
24	12 402 02	1	Reed-Breather

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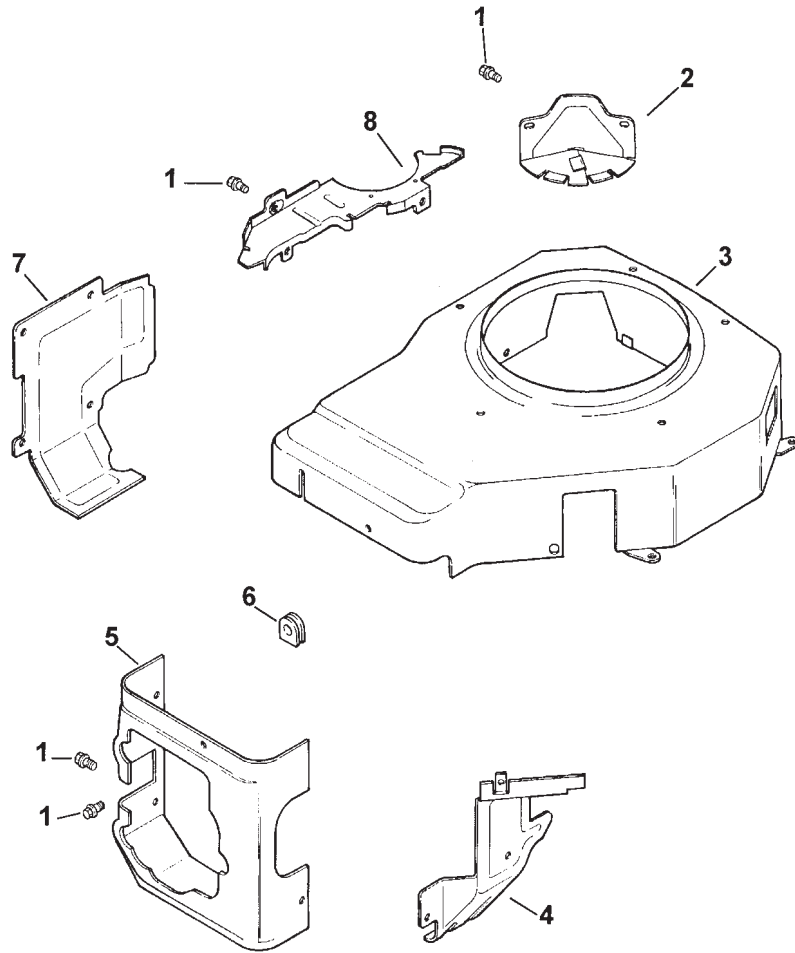
Sheet No.: 2 04

Ignition / Electrical

Ref. No.	Part No.	Qty.	Description
1	12 086 14	1	Screw-Flywheel Mounting
2	12 486 03	1	Washer-Flat
3	12 162 03	1	Screen-Grass
4	M-0639016	4	Screw M6x1.0x16
5	12 112 01	4	Spacer-Fan
6	12 157 02	1	Fan
7	X-42-15	1	Key
8	236602	1	Connector-Regulator
9	12 403 01	1	Rectifier-Unregulated
10	X-22-11	2	Washer - Lock
11	M-0639016	2	Screw M6x1.0x16
12	41 155 03	1	Connector
13	12 025 33	1	Flywheel ASM
14	M-0548025	4	Screw M5x0.8x25
15	54 755 09	1	Kit - Stator-15 Amp (Incl. Bracket P/N #24 126 71)
16	12 132 02	1	Spark Plug
17	X-728-1	2	Clip-Kill Lead
18	M-0545010	1	Screw M5x0.8x10
19	12 584 02	1	Module-Ignition
20	M-0545020	2	Screw M5x0.8x20
*	X-25-5	1	Washer
*	12 518 01	1	Lead-White
*	25 518 05	1	Lead-Black

Ref. No.	Part No.	Qty.	Description
*	25 518 29	1	Lead-Black
*	24 126 71	1	Bracket - Stator Wire

* Not illustrated
 ENGINE KOHLER MODEL NO. CV15T Spec 41560
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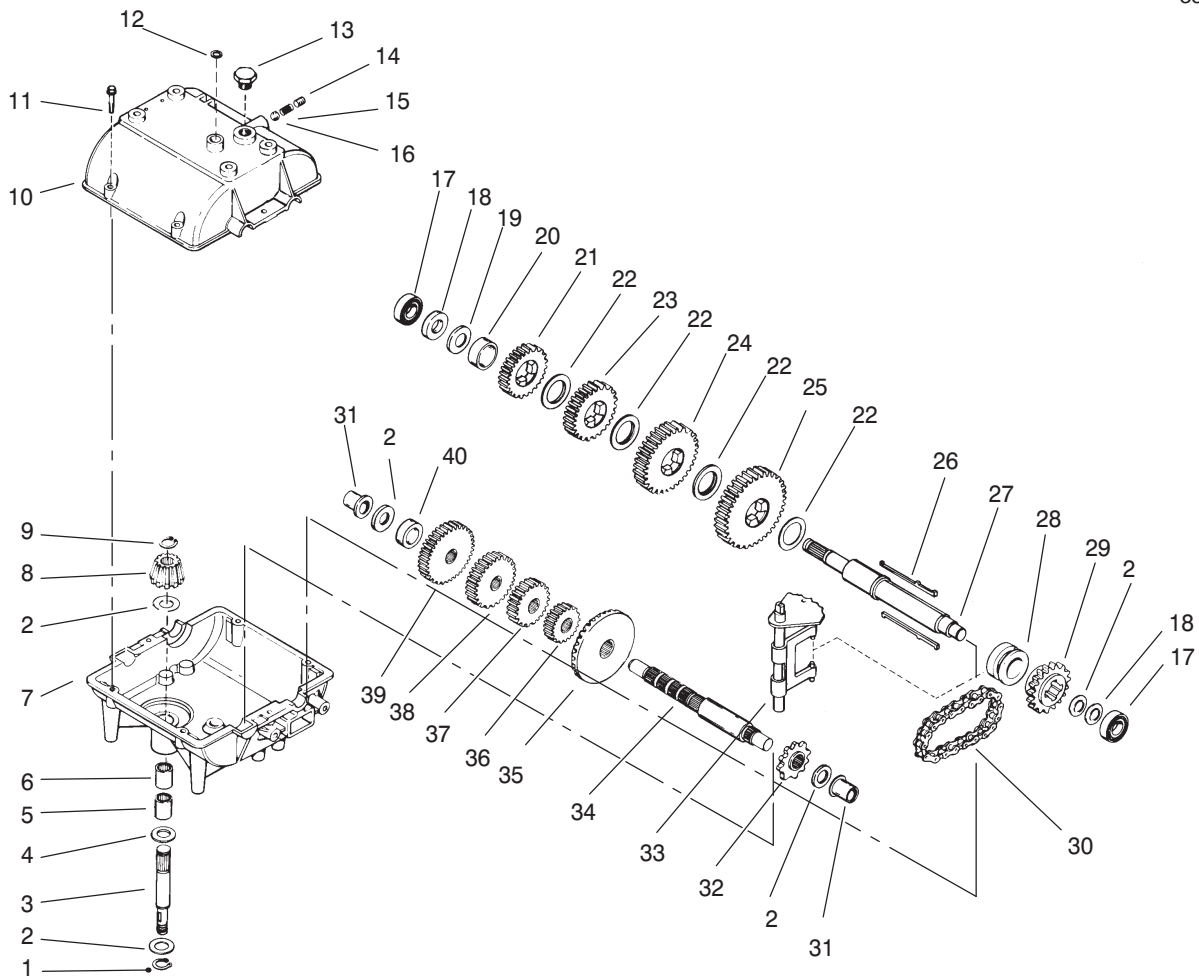


Sheet No.: 2 05

Blower Housing And Baffles

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	M-0545010	15	Screw M5x0.8x10				
2	12 096 29	1	Cover-Starter				
3	12 027 37	1	Housing-Blower				
4	12 063 05	1	Baffle-Carburetor				
5	12 063 08	1	Baffle-Cyl. Head				
6	12 313 03	1	Grommet-Blower				
7	12 063 01	1	Baffle-Cylinder				
8	12 146 07	1	Plate-Blower Housing				
*	12 133 67	1	Decal-Horsepower				

* Not illustrated
 ENGINE KOHLER MODEL NO. CV15T Spec 41560
 Obtain Parts From Kohler



Peerless Transmission Model 700-082

Ref. No.	Part No.	Qty.	Description
1	792035	1	Ring – Retaining
2	780072	5	Washer – Thrust
3	776135	1	Shaft – Input
4	792001	2	"O"Ring
5	780142	1	Bearing – Needle
6	780086A	1	Bearing – Needle
7	770090A	1	Case – Transmission
8	778153	1	Bevel Pinion – Input
9	788040	1	Ring – Retaining
10	772099A	1	Cover – Transmission
11	792073A	6	Screw – Self Tapping
12	788069	1	Seal – Square Cut
13	792074	1	Plug – Threaded
14	792078	1	Screw – Set
15	792079	1	Spring
16	792077A	1	Ball – Steel
17	780092	2	Bearing – Ball
18	780065	2	Washer – Thrust
19	780139	1	Washer – Thrust
20	786072	1	Spacer
21	778123A	1	Gear – Spur (25 Teeth)
22	780108	4	Washer – Thrust
23	778250	1	Gear – Spur (27 Teeth)
24	778124A	1	Gear – Spur (30 Teeth)
25	778125	1	Gear – Spur (35 Teeth)
26	792089A	4	Key

Ref. No.	Part No.	Qty.	Description
27	776421	1	Shaft – Shifter & Brake
28	784266	1	Collar – Shift
29	786083	1	Sprocket (18 Teeth)
30	786081	1	Chain – Roller (No. 41 Chain 24 Links)
31	780105A	2	Bushing – Flanged
32	786082	1	Sprocket (9 Teeth)
33	784267	1	Rod & Fork Asm – Shift
34	776134	1	Shaft – Counter
35	778154	1	Gear – Bevel (42Teeth)
36	778136	1	Gear – Spur (15 Teeth)
37	778126A	1	Gear – Spur (20 Teeth)
38	778249	1	Gear – Spur (23 Teeth)
39	778127A	1	Gear – Spur (25 Teeth)
40	786071	1	Spacer
*	788067B	1	Grease 32oz Bottle
*	510334	1	Grease Eliminator

*Not Illustrated

Order Parts from Peerless

