



Wiehle Roller Kit

27" and 32" Reelmaster® 3100-D Cutting Units

Model No. 03233

Model No. 03234

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

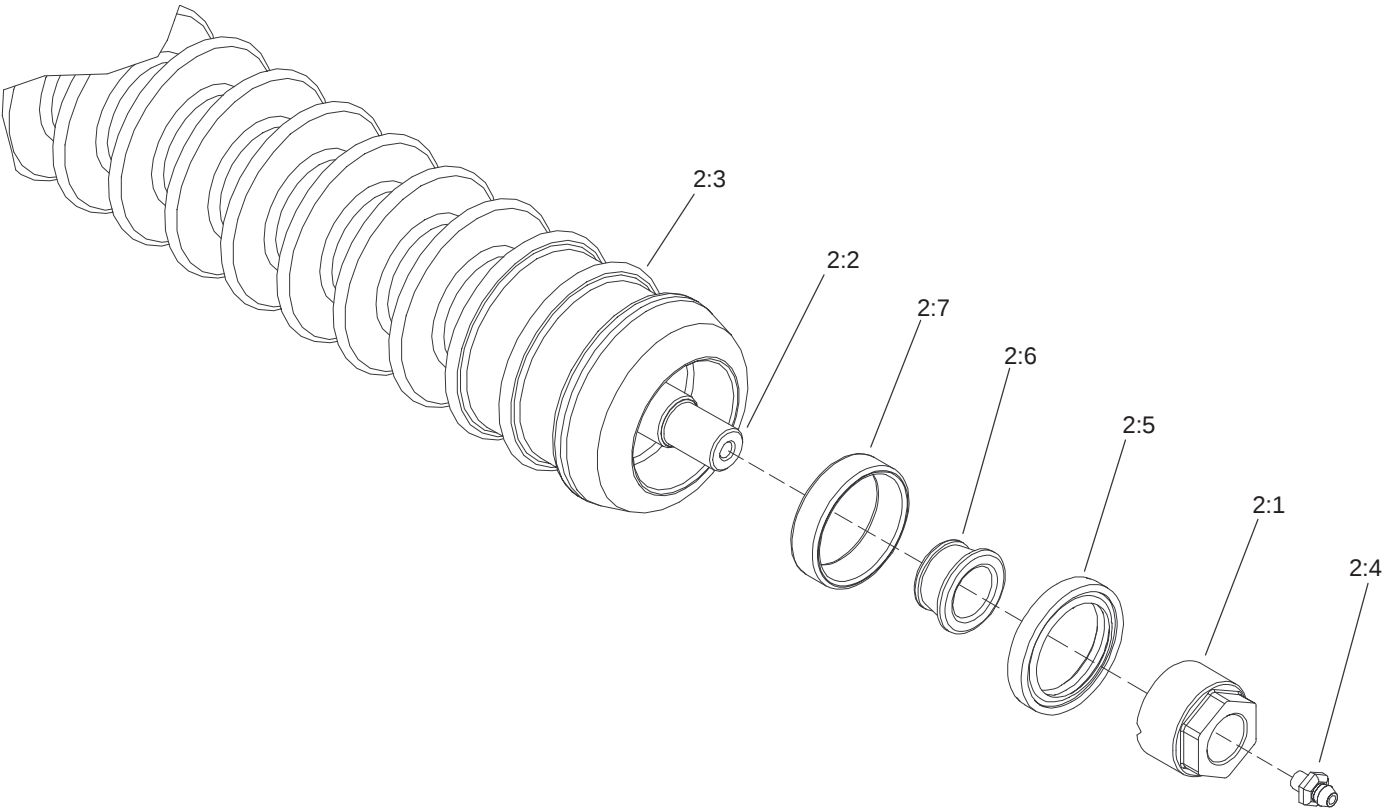
For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.



Sheet No.:0

Roller Assembly

Ref. No.	Part No.	Qty.	Description
2	104-1385	3	Wiehle Roller ASM (only on: 03233)
2	104-1388	3	Wiehle Roller ASM (only on: 03234)
2:1	71-3590	2	Nut-Adjustment
2:2	105-0158	1	Shaft-Roller (only on: 03234)
2:2	105-0156	1	Shaft-Roller (only on: 03233)
2:3	104-1386-03	1	Roller-Wiehle 27" (only on: 03233)
2:3	104-1389-03	1	Roller-Wiehle 32" (only on: 03234)
2:4	302-5	2	Fitting-Grease
2:5	105-0150	2	Seal-Grease
2:6	254-78	2	Bearing-Cone
2:7	254-79	2	Bearing-Roller, Cup

Ref. No.	Part No.	Qty.	Description