Form No. 3325-745

# Wiehle Roller Kit

## 27” and 32” Reelmaster® 3100–D Cutting Units

**Model No. 03233**

**Model No. 03234**

# Parts Catalog

### Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

### Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

#### Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

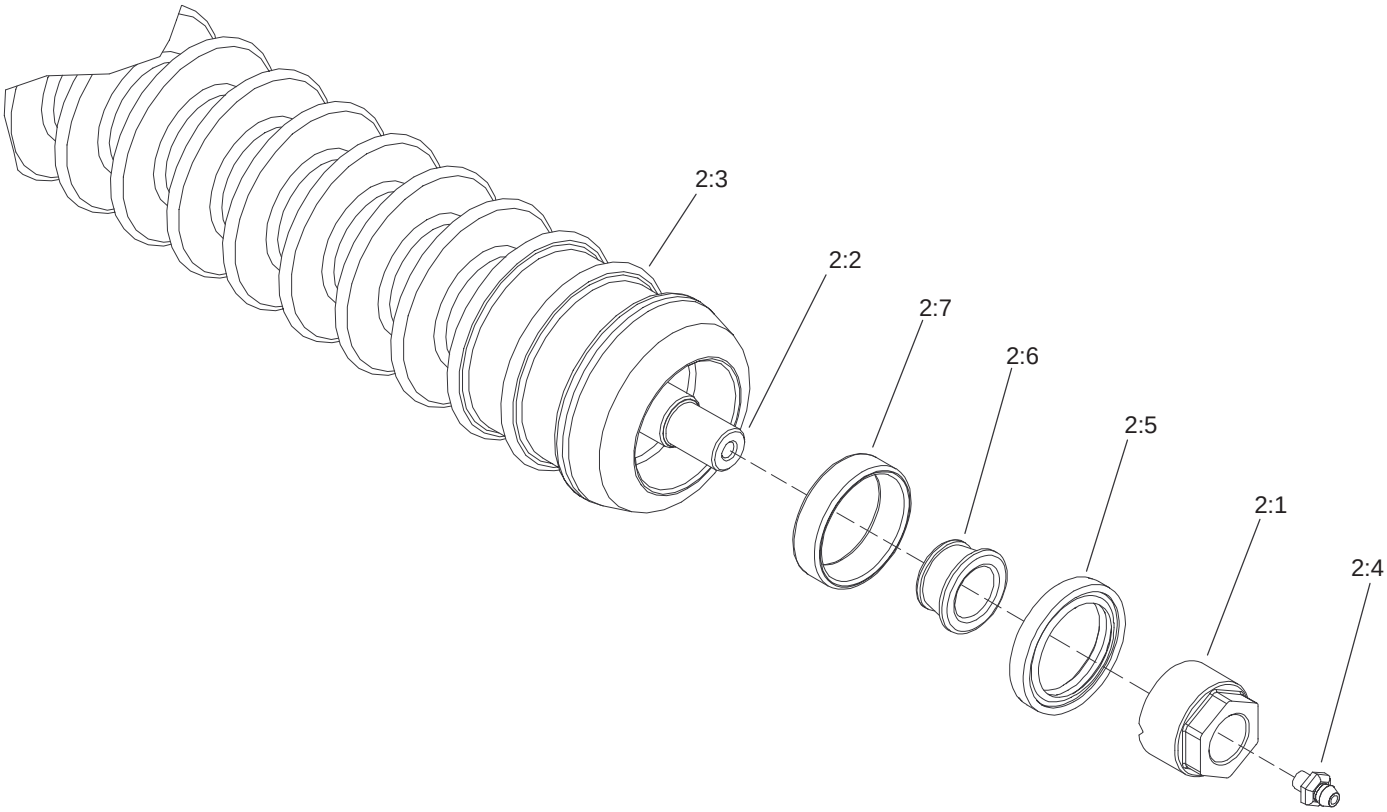
Reference numbers of this type appear in illustrations and in part lists.

#### Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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Sheet No.:0

# Roller Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 2 | 104–1385 | 3 | Wiehle Roller ASM (only on: 03233) |
| 2 | 104–1388 | 3 | Wiehle Roller ASM (only on: 03234) |
| 2:1 | 71–3590 | 2 | Nut–Adjustment |
| 2:2 | 105–0158 | 1 | Shaft–Roller (only on: 03234) |
| 2:2 | 105–0156 | 1 | Shaft–Roller (only on: 03233) |
| 2:3 | 104–1386–03 | 1 | Roller–Wiehle 27” (only on: 03233) |
| 2:3 | 104–1389–03 | 1 | Roller–Wiehle 32” (only on: 03234) |
| 2:4 | 302–5 | 2 | Fitting–Grease |
| 2:5 | 105–0150 | 2 | Seal–Grease |
| 2:6 | 254–78 | 2 | Bearing–Cone |
| 2:7 | 254–79 | 2 | Bearing–Roller, Cup |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|