



8 and 11 Blade SPA Cutting Unit

For Greensmaster® 3200

Model No. 04482—200000001 and Up

Model No. 04483—200000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

Contents

Description	Page	Description	Page
Reel Assembly	3	Roller Assembly	4

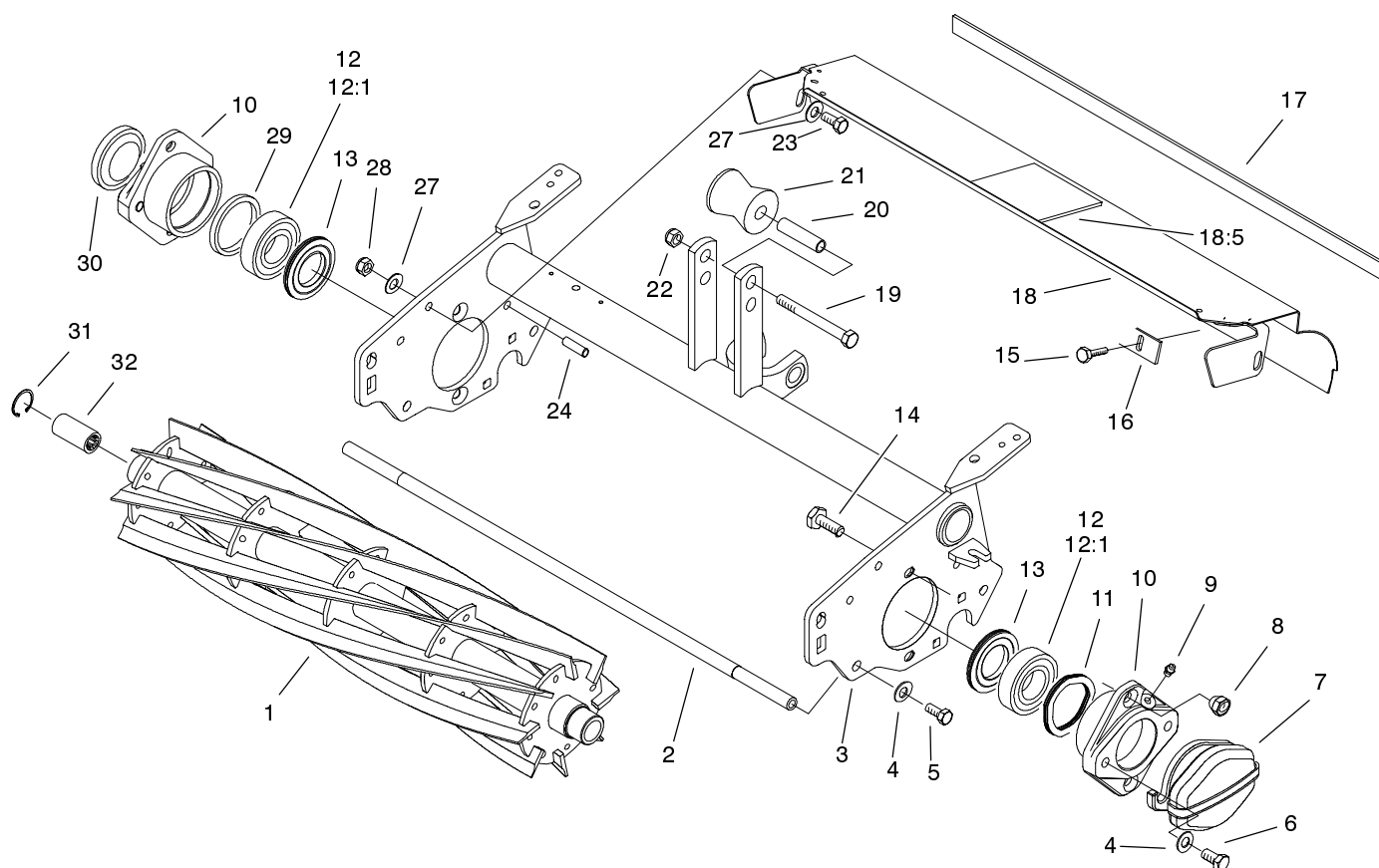
Accessories

Description	Model / Part No.	Description	Model / Part No.
11 Blade Reel Assembly (Only on: 04482) .	94-8037	Front Roller	04486
8 Blade Reel Assembly (Only on: 04483) .	94-8039	Groomer Kit	04490
8 Blade Reel Heavy Duty Assembly	98-2182	Rear Roller	04488
5 Blade Reel Heavy Duty Assembly	98-2181	Rear Roller Brush Kit	
Front Roller Assembly	94-8171	(for units with out groomers)	04489
Front Roller Scraper/Brush	95-1625	Rear Roller Brush Kit	
High Height-of-Cut Kit	99-1496	(for units with groomers installed)	04491
Rear Roller Scraper Kit	95-1600		

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

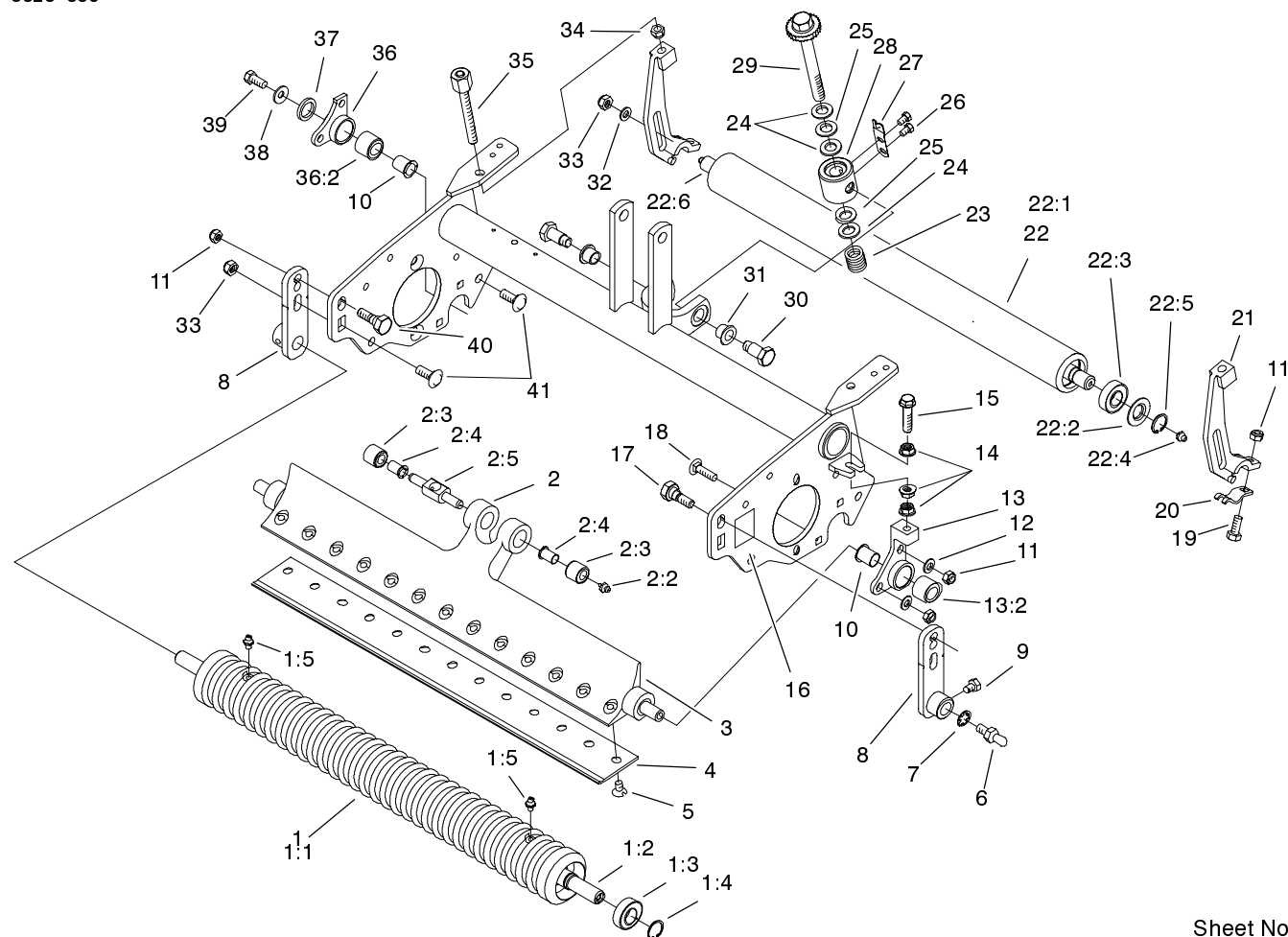
Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	INC	incorporated
ASM	assembly	LH	left hand
CARR	carriage	NI	nylon insert
DEG	degrees	PPH	Phillips pan head
FH	flat head	PTH	Phillips truss head
GA	gauge	PTO	power take off
HF	hex flange	RH	right hand
HH	hex head	SFH	slotted fillister head
HHF	hex head flange	SHH	slotted hex head
HLH	hex lag head	SQH	square head
HJ	hex jam	SHWH	slotted hex washer head
HOC	height-of-cut	SPH	slotted pan head
HS	hex socket	SRH	slotted round head
HSBH	hex socket button head	STD	standard
HSFH	hex socket flat head	TAP	self tapping
HSH	hex socket head	TTH	Torx truss head
HWH	hex washer head	WH	wing head
HWHTF	hex washer head thread forming		



Sheet No.:2

Reel Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	94-8039	1	8 Bld Reel ASM (only on: 04482)	20	93-2464	1	Spacer - Roller
1	94-8037	1	11 Bld Reel ASM (onlyon: 04483)	21	93-2463	1	Roller - Lift
2	98-2196	1	Rod - Shield	22	33025-00	1	Nut-Lock NI
3	95-1634-01	1	Reel Frame	23	33114-020	2	Screw-HH
4	3256-24	4	Washer-Flat	24	32121-123	2	Pin-Roll
5	33115-020	2	Screw-HH	27	3256-74	4	Washer-Flat
6	93-2569	4	Screw-HHF	28	33024-00	2	Nut-Lock NI
7	95-1642-01	1	Weight - Counter	29	94-4544	1	Spacer
8	93-2454	4	Nut - Tapered, Lock	30	2410-30	1	Cap-Plastic
9	302-5	2	Fitting-Lube	31	32120-37	1	Ring-Retaining
10	94-4545	2	Housing - Bearing, Mach	32	94-4507	1	Coupler - Splined
11	94-4543	1	Spring-Wire, Flat				
12		2	Bearing, Packed w/Grease				
12:1	93-2489	1	Bearing				
13	94-8908	2	Seal - Grease				
14	95-0745	4	Screw - Tapered				
15	32144-73	5	Screw-HWH				
16	36-7260	1	Bar-Off, Cut				
17	95-1636	1	Strip - Seal				
18	99-4197	1	Rear Shield ASM				
18:5	99-1456	1	Pad-Unit, Cutting				
19	33115-080	1	Screw-HH				



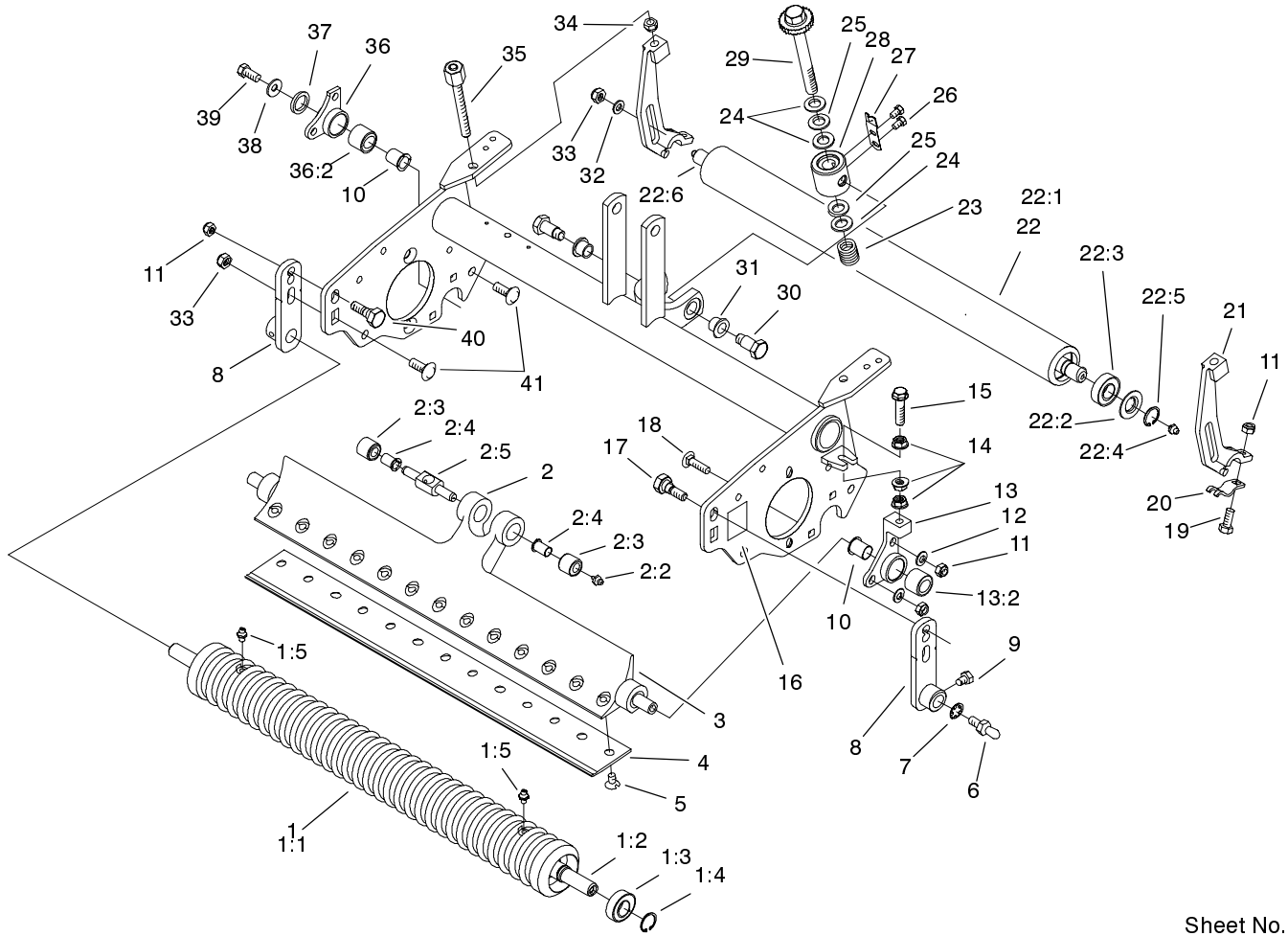
Sheet No.:3

Roller Assembly

Ref. No.	Part No.	Qty.	Description
1	99-4211	1	Front Roller ASM
1:1	99-4147	1	Roller-Wiehle
1:2	93-2470	1	Shaft - Roller
1:3	93-2559	2	Bearing - Ball
1:4	93-2525	2	Ring - Retaining
1:5	302-5	2	Fitting-Lube
2		1	Bedbar & Bushing
2:2	302-18	1	Grease Fitting
2:3	62-5510	2	Bushing-Rubber
2:4	52-2890	2	Bushing-Nylon
2:5	52-2920	1	Bedbar Pivot
3	93-2511-01	1	Bedbar
4	93-4263	1	Bedknife - Tournament
*4	94-6393	1	Bedknife-Ser., 13 Hole Fairwy
*4	94-6392	1	13 Hole Hicut, Ser Bedknife
*4	93-4264	1	Bedknife - 1/8 Cut
*4	93-4262	1	Bedknife - Micro
5	57-4910	13	Screw-Spec
6	94-2958	2	Stud-Ball
7	3254-6	2	Washer-Lock/Int
8	94-8170	2	Bracket - Front
9	33113-012	2	Screw-HH
10	93-7502	2	Bushing-Flanged

Ref. No.	Part No.	Qty.	Description
11	33024-00	8	Nut-Lock NI
12	87-7510	2	Washer - Flat, Hardened
13	100-3381	1	LH Pivot Hub ASM
13:2	93-7501	1	Bushing ASM
14	33004-00	3	Nut-HF
15	94-3489	1	Capscrew - HH
16	94-8169	2	Decal-Position, Bracket
17	95-1618	1	Bolt-Shoulder
18	33124-025	4	Screw-CARR
19	33114-020	2	Screw-HH
20	99-8168	2	Collar-HOC
21	95-1638	2	Bracket-Rear, HOC Adj
22	95-2910	1	Roller ASM
22:1	95-2913	1	Roller Tube ASM
22:2	302-5	2	Fitting-Lube
22:3	85-9970	2	Bearing
22:4	85-7190	2	Washer - Shield
22:5	32151-12	2	Ring-Retaining
22:6	95-2912	1	Shaft - Roller
23	93-2562	1	Spring - Compression
24	257-5	3	Washer-Thrust
25	77-0350	2	Washer-Thrust, Nylon
26	33113-008	2	Screw-HH

* Not illustrated



Sheet No.:3

Roller Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
27	93-2522	1	Arm- Spring				
28	93-2518	1	Housing - Pivot, SPA				
29	93-2550	1	SPA Adjustor ASM				
30	93-2545	2	Screw - Pivot, SPA				
31	93-2891	2	Bushing - Plastic				
32	3256-46	2	Washer-Flat				
33	33025-00	4	Nut-Lock NI				
34	3296-5	2	Nut-Lock, NI				
35	95-1633	2	HOC Adj ASM				
36	100-3380	1	RH Pivot Hub ASM				
36:2	93-7501	1	Bushing ASM				
37	93-7510	1	Ring - Quad				
38	3256-82	1	Washer-Flat				
39	33104-020	1	Screw-HHF				
40	95-1617	1	Bolt-Eccentric				
41	33125-025	4	Screw-CARR				

[illegible]

