Form No. 3323-385 Rev. A

8 and 11 Blade SPA Cutting Unit

For Greensmaster® 3200

Model No. 04482—200000001 and Up

Model No. 04483—200000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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Accessories

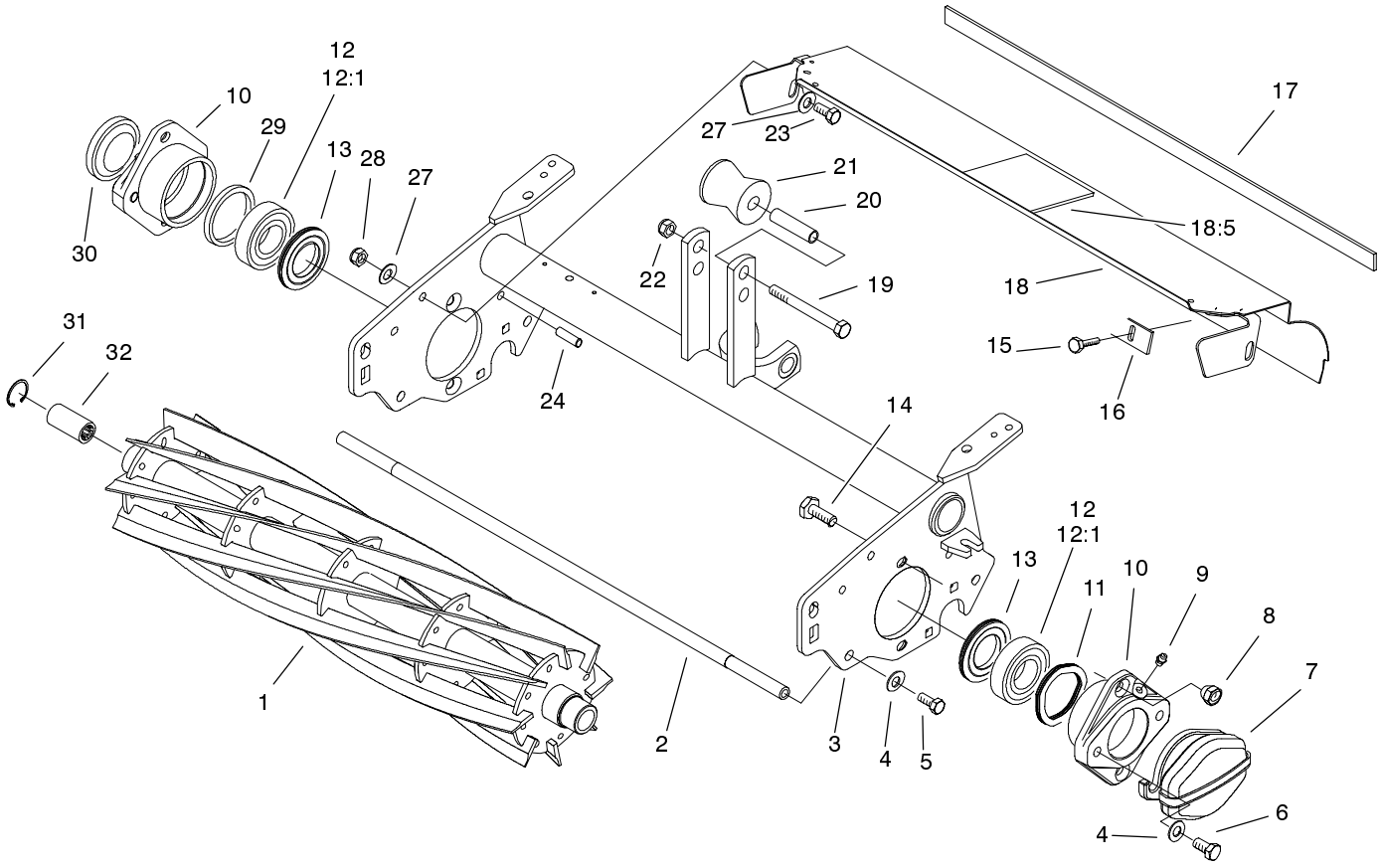
Description	Model / Part No.
11 Blade Reel Assembly (Only on: 04482)	94-8037
8 Blade Reel Assembly (Only on: 04483)	94-8039
8 Blade Reel Heavy Duty Assembly	98-2182
5 Blade Reel Heavy Duty Assembly	98-2181
Front Roller Assembly	94-8171
Front Roller Scraper/Brush	95-1625
High Height-of-Cut Kit	99-1496
Rear Roller Scraper Kit	95-1600

Description	Model / Part No.
Front Roller	04486
Groomer Kit	04490
Rear Roller	04488
Rear Roller Brush Kit (for units with out groomers)	04489
Rear Roller Brush Kit (for units with groomers installed)	04491

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HLH	hex lag head
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
INC	incorporated
LH	left hand
NI	nylon insert
PPH	Phillips pan head
PTH	Phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SQH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	Torx truss head
WH	wing head

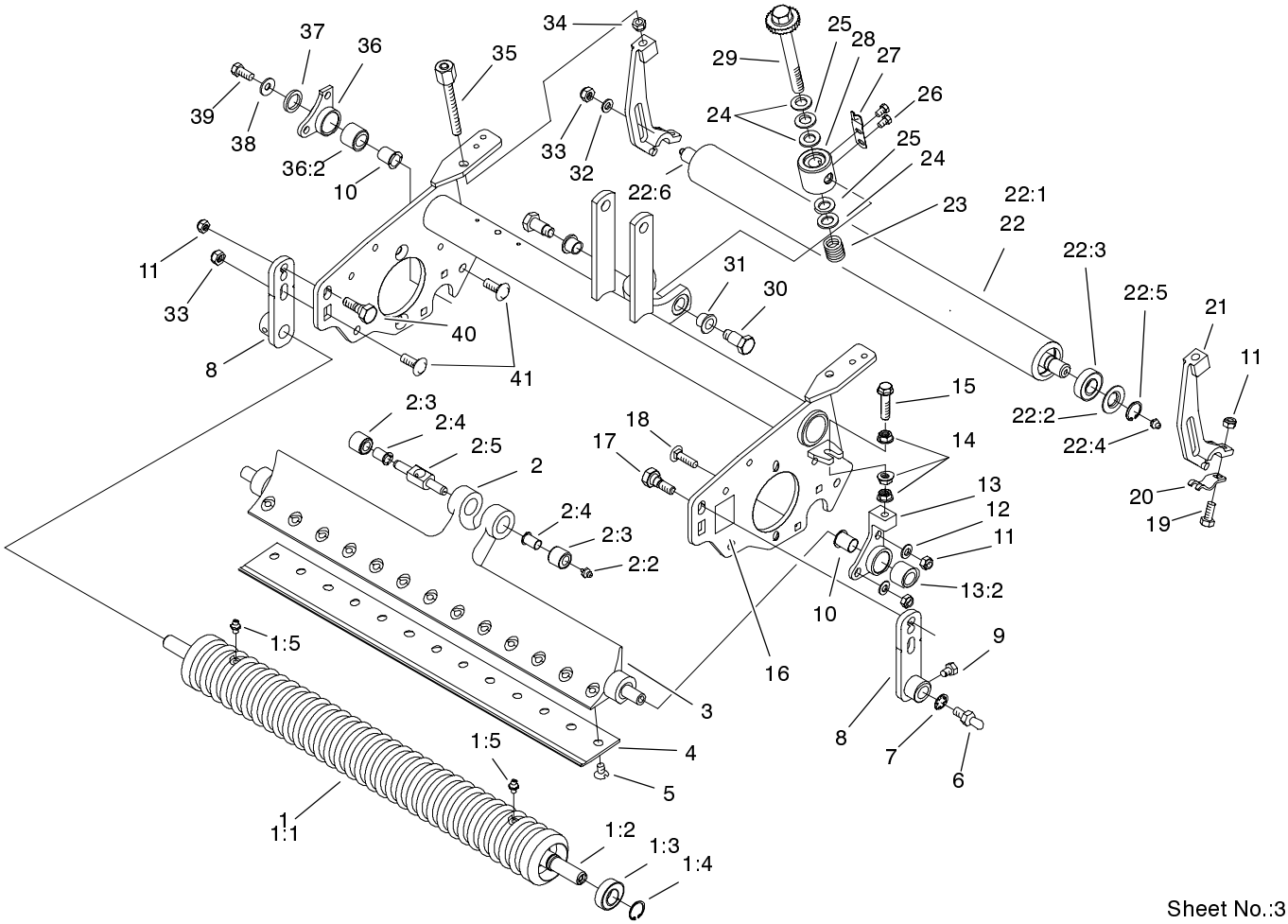


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Reel Assembly

Ref. No.	Part No.	Qty.	Description
1	94-8039	1	8 Bld Reel ASM (only on: 04482)
1	94-8037	1	11 Bld Reel ASM (onlyon: 04483)
2	98-2196	1	Rod - Shield
3	95-1634-01	1	Reel Frame
4	3256-24	4	Washer-Flat
5	33115-020	2	Screw-HH
6	93-2569	4	Screw-HHF
7	95-1642-01	1	Weight - Counter
8	93-2454	4	Nut - Tapered, Lock
9	302-5	2	Fitting-Lube
10	94-4545	2	Housing - Bearing, Mach
11	94-4543	1	Spring-Wire, Flat
12		2	Bearing, Packed w/Grease
12:1	93-2489	1	Bearing
13	94-8908	2	Seal - Grease
14	95-0745	4	Screw - Tapered
15	32144-73	5	Screw-HWH
16	36-7260	1	Bar-Off, Cut
17	95-1636	1	Strip - Seal
18	99-4197	1	Rear Shield ASM
18:5	99-1456	1	Pad-Unit, Cutting
19	33115-080	1	Screw-HH

Ref. No.	Part No.	Qty.	Description
20	93-2464	1	Spacer - Roller
21	93-2463	1	Roller - Lift
22	33025-00	1	Nut-Lock Nl
23	33114-020	2	Screw-HH
24	32121-123	2	Pin-Roll
27	3256-74	4	Washer-Flat
28	33024-00	2	Nut-Lock Nl
29	94-4544	1	Spacer
30	2410-30	1	Cap-Plastic
31	32120-37	1	Ring-Retaining
32	94-4507	1	Coupler - Splined



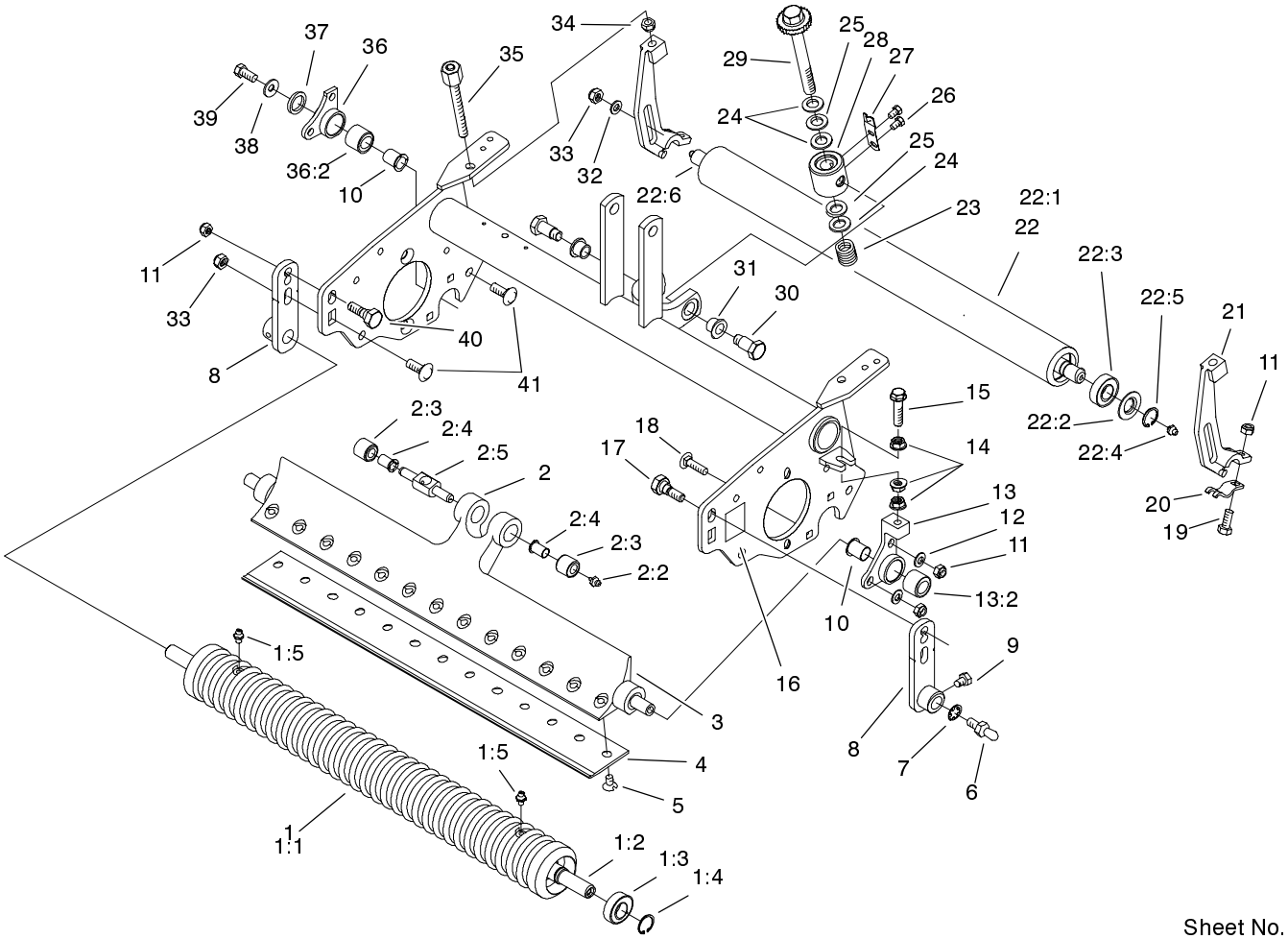
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Roller Assembly

Ref. No.	Part No.	Qty.	Description
1	99-4211	1	Front Roller ASM
1:1	99-4147	1	Roller-Wiehle
1:2	93-2470	1	Shaft - Roller
1:3	93-2559	2	Bearing - Ball
1:4	93-2525	2	Ring - Retaining
1:5	302-5	2	Fitting-Lube
2		1	Bedbar & Bushing
2:2	302-18	1	Grease Fitting
2:3	62-5510	2	Bushing-Rubber
2:4	52-2890	2	Bushing-Nylon
2:5	52-2920	1	Bedbar Pivot
3	93-2511-01	1	Bedbar
4	93-4263	1	Bedknife - Tournament
*4	94-6393	1	Bedknife-Ser.,13 Hole Fairwy
*4	94-6392	1	13 Hole Hicut,Ser Bedknife
*4	93-4264	1	Bedknife - 1/8 Cut
*4	93-4262	1	Bedknife - Micro
5	57-4910	13	Screw-Spec
6	94-2958	2	Stud-Ball
7	3254-6	2	Washer-Lock/Int
8	94-8170	2	Bracket - Front
9	33113-012	2	Screw-HH
10	93-7502	2	Bushing-Flanged

Ref. No.	Part No.	Qty.	Description
11	33024-00	8	Nut-Lock NI
12	87-7510	2	Washer - Flat, Hardened
13	100-3381	1	LH Pivot Hub ASM
13:2	93-7501	1	Bushing ASM
14	33004-00	3	Nut-HF
15	94-3489	1	Capscrew - HH
16	94-8169	2	Decal-Position, Bracket
17	95-1618	1	Bolt-Shoulder
18	33124-025	4	Screw-CARR
19	33114-020	2	Screw-HH
20	99-8168	2	Collar-HOC
21	95-1638	2	Bracket-Rear, HOC Adj
22	95-2910	1	Roller ASM
22:1	95-2913	1	Roller Tube ASM
22:2	302-5	2	Fitting-Lube
22:3	85-9970	2	Bearing
22:4	85-7190	2	Washer - Shield
22:5	32151-12	2	Ring-Retaining
22:6	95-2912	1	Shaft - Roller
23	93-2562	1	Spring - Compression
24	257-5	3	Washer-Thrust
25	77-0350	2	Washer-Thrust, Nylon
26	33113-008	2	Screw-HH

* Not illustrated



Sheet No.:3

Roller Assembly

Ref. No.	Part No.	Qty.	Description
27	93-2522	1	Arm- Spring
28	93-2518	1	Housing - Pivot, SPA
29	93-2550	1	SPA Adjustor ASM
30	93-2545	2	Screw - Pivot, SPA
31	93-2891	2	Bushing - Plastic
32	3256-46	2	Washer-Flat
33	33025-00	4	Nut-Lock NI
34	3296-5	2	Nut-Lock, NI
35	95-1633	2	HOC Adj ASM
36	100-3380	1	RH Pivot Hub ASM
36:2	93-7501	1	Bushing ASM
37	93-7510	1	Ring - Quad
38	3256-82	1	Washer-Flat
39	33104-020	1	Screw-HHF
40	95-1617	1	Bolt-Eccentric
41	33125-025	4	Screw-CARR

Ref. No.	Part No.	Qty.	Description

Maintenance Record

Date								

Maintenance Record

Date								


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