Form No. 3382-585 Rev B

TORO®

Count on it.

Parts Catalog

SGR-13 Stump Grinder

Model No. 22615—Serial No. 314000001 and Up

Model No. 22615G—Serial No. 314000001 and Up

Model No. 32611—Serial No. 314000001 and Up

Register at www.Toro.com.
Original Instructions (EN)

3382-585 B

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

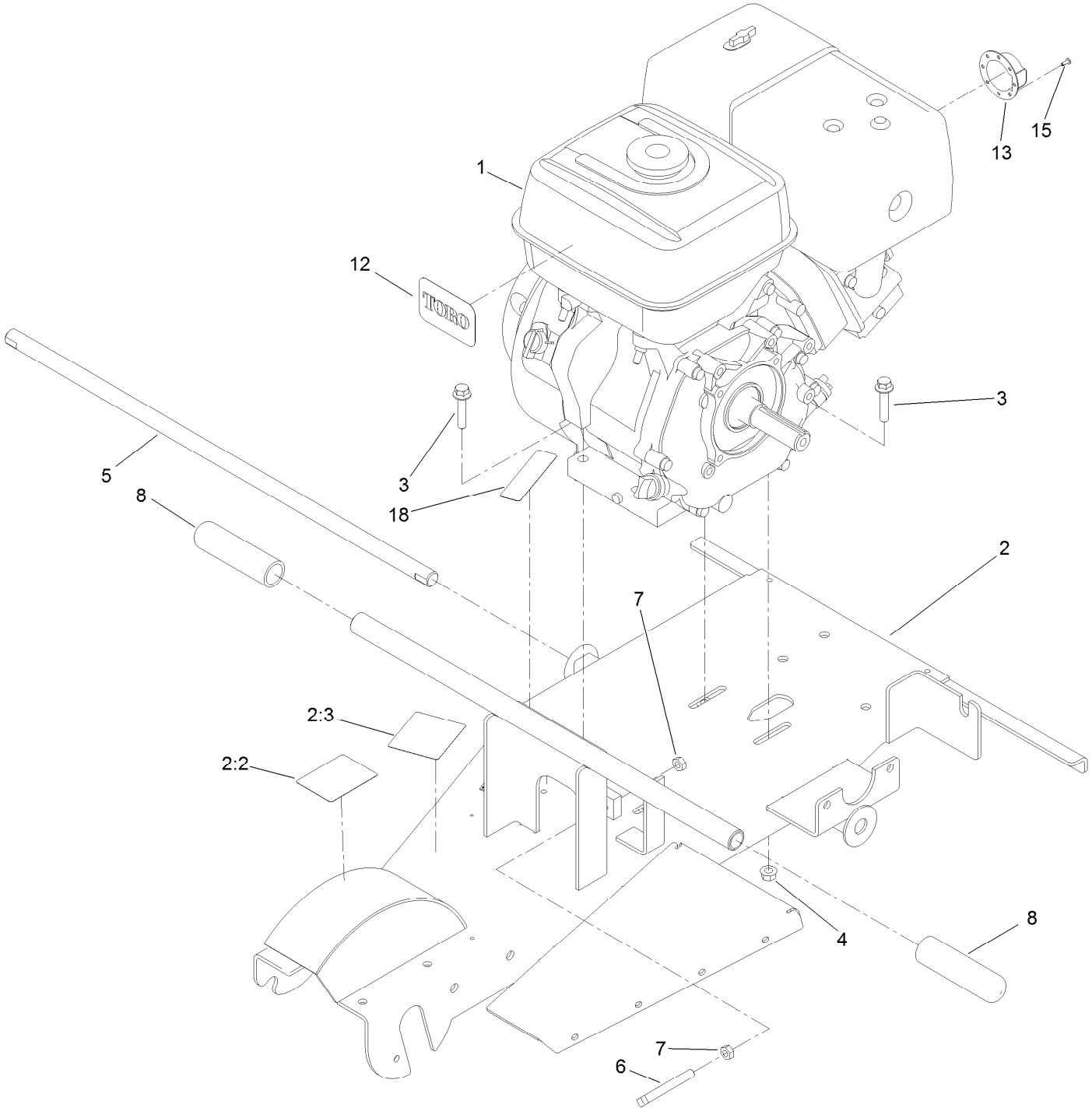
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Engine and Frame Assembly

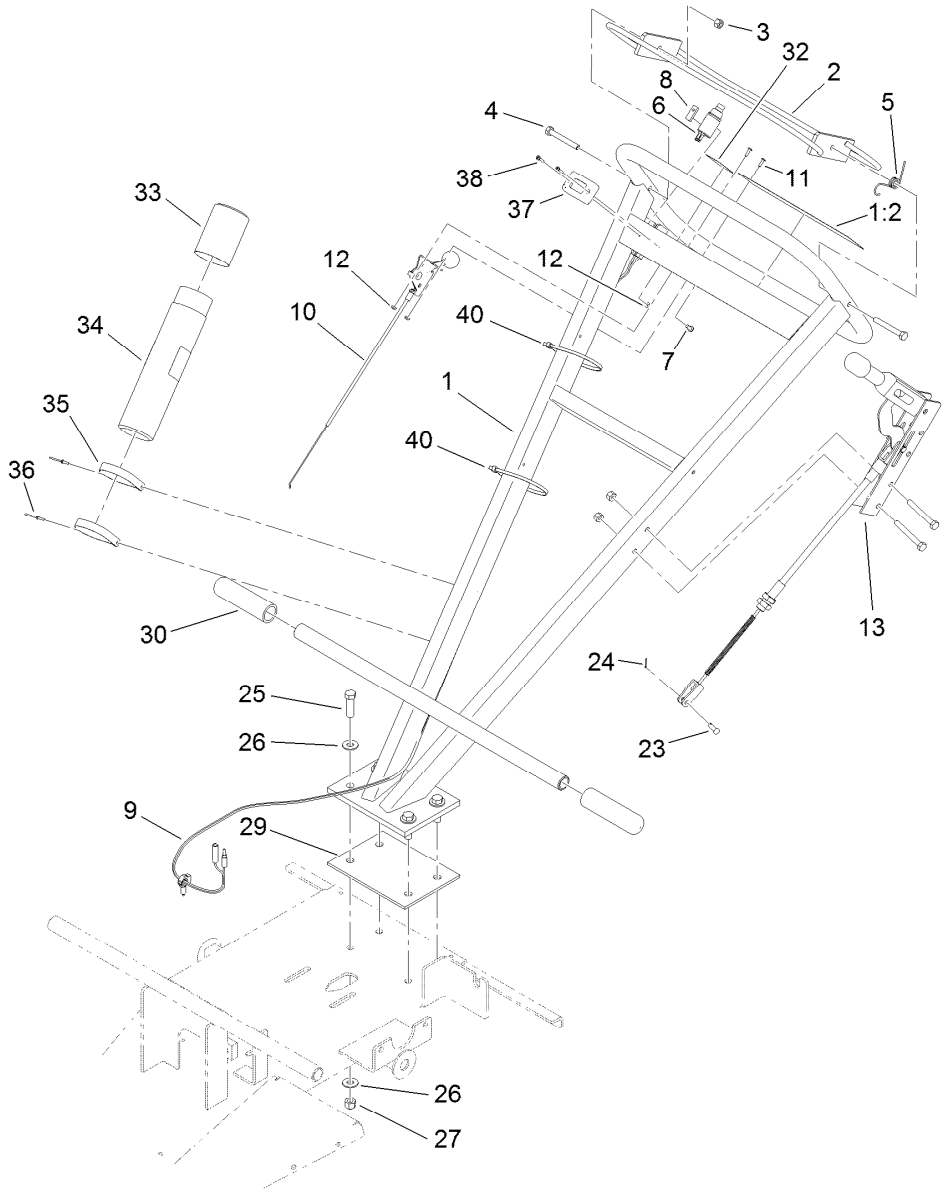


Engine and Frame Assembly (continued)

Ref.	Part Number	Qty.	Description
1		1	Engine-Honda, Gx390Ut2 Qxc9 ●■
2	121-4390	1	Frame ASM
2:2	119-4690	1	Decal-Danger
2:3	119-4693	1	Decal-Caution
3	3234-19	4	Screw-HHF
4	32128-21	4	Nut-HF Lock
5	120-1252	1	Bar-Axle
6	119-4729	1	Screw-Set, SQH
7	3217-7	2	Nut-Hex
8	120-1333	2	Grip-Handle
12	99-2385	1	Decal
13	120-1886	1	Deflector-Exhaust, Honda
15	32144-74	3	Screw-TAP
18	117-2718	1	Decal-Arrester, Spark

● Not serviced separately

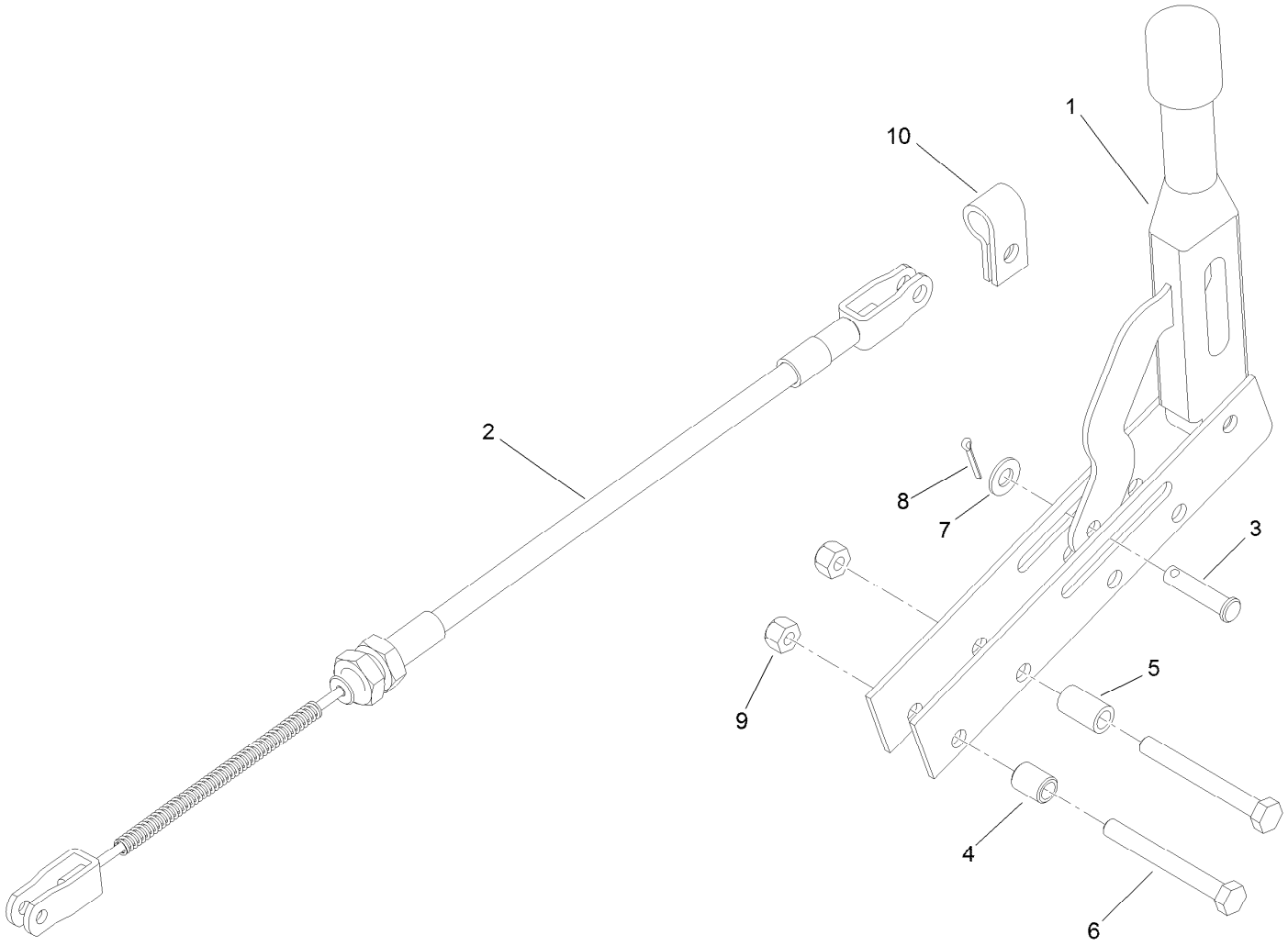
■ Obtain parts from www.honda-engines.com



Handle Assembly

Ref.	Part Number	Qty.	Description
1	121-4391	1	Handle ASM
1:2	119-4701	1	Decal-Warning
2	119-4711-01	1	Handle-Safety
3	3296-29	2	Nut-Lock, NI
4	322-12	2	Screw-HH
5	120-1291	1	Spring-Return
6	120-1803	1	Switch-Plunger, No (W/Cover)
7	1-803071	2	Screw
8	1-633181	1	Plate-Tapped
9	120-1823	1	Harness-Wire
10	120-1285	1	Cable-Throttle
11	3249-3	2	Screw-PRH
12	3296-9	2	Nut-Hex
13	120-1797	1	Brake Lever ASM

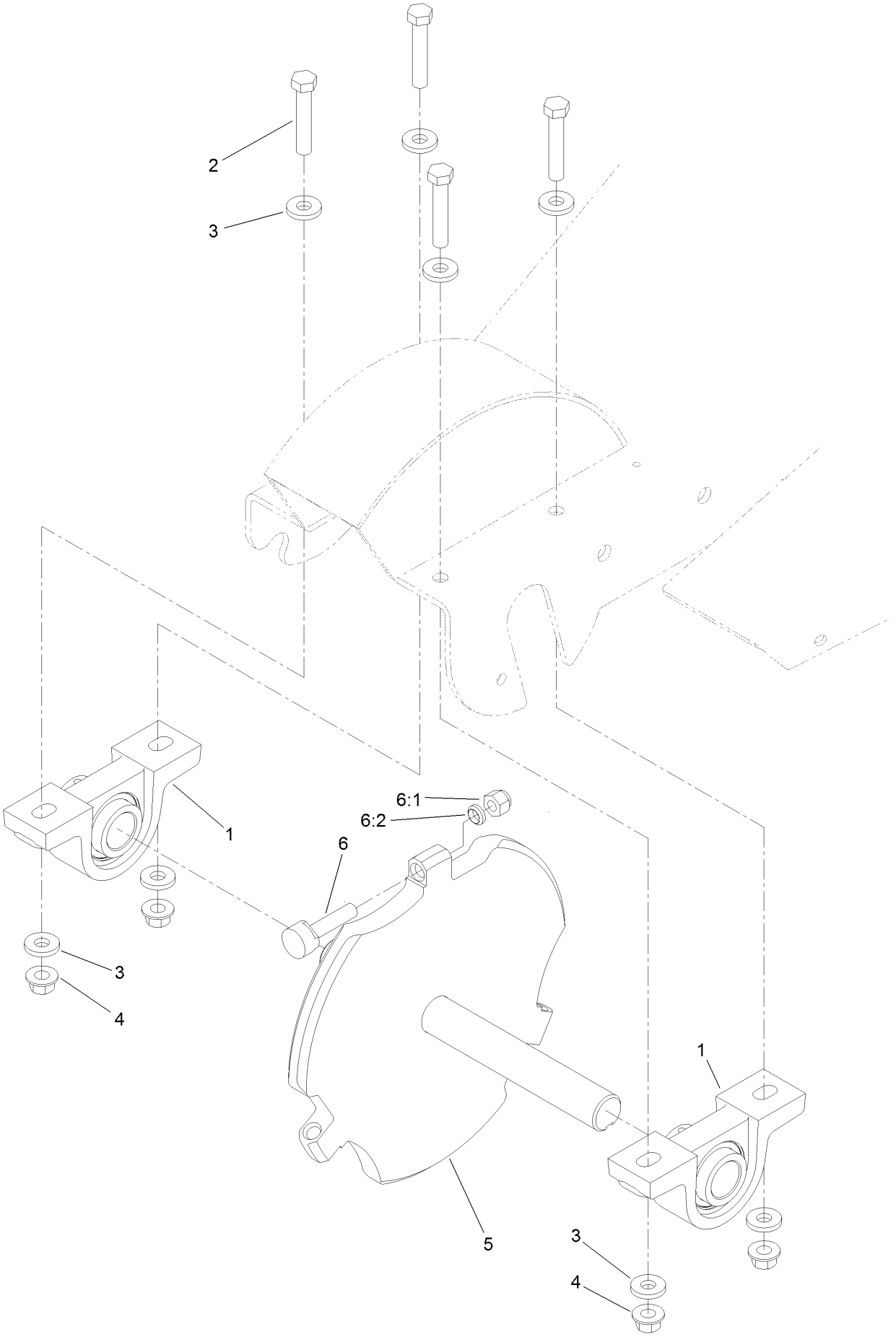
Ref.	Part Number	Qty.	Description
23	1-808265	1	Pin-Clevis
24	3272-1	1	Pin-Cotter
25	324-6	4	Screw-HH
26	3256-4	8	Washer-Flat
27	3296-48	4	Nut-Hex
29	120-1248	1	Gasket-Handle
30	120-1333	2	Grip-Handle
32	119-4721	1	Decal-Engage
33	104-7048	1	Cap-Housing
34	104-7050	1	Tube-Manual
35	2412-120	2	Clamp-R
36	3269-17	2	Rivet-Pop
37	120-1218	1	Hourmeter-Inductive
38	3250-39	2	Screw-PPH
40	3290-379	2	Tie-Cable



Brake Lever Assembly No. 120-1797

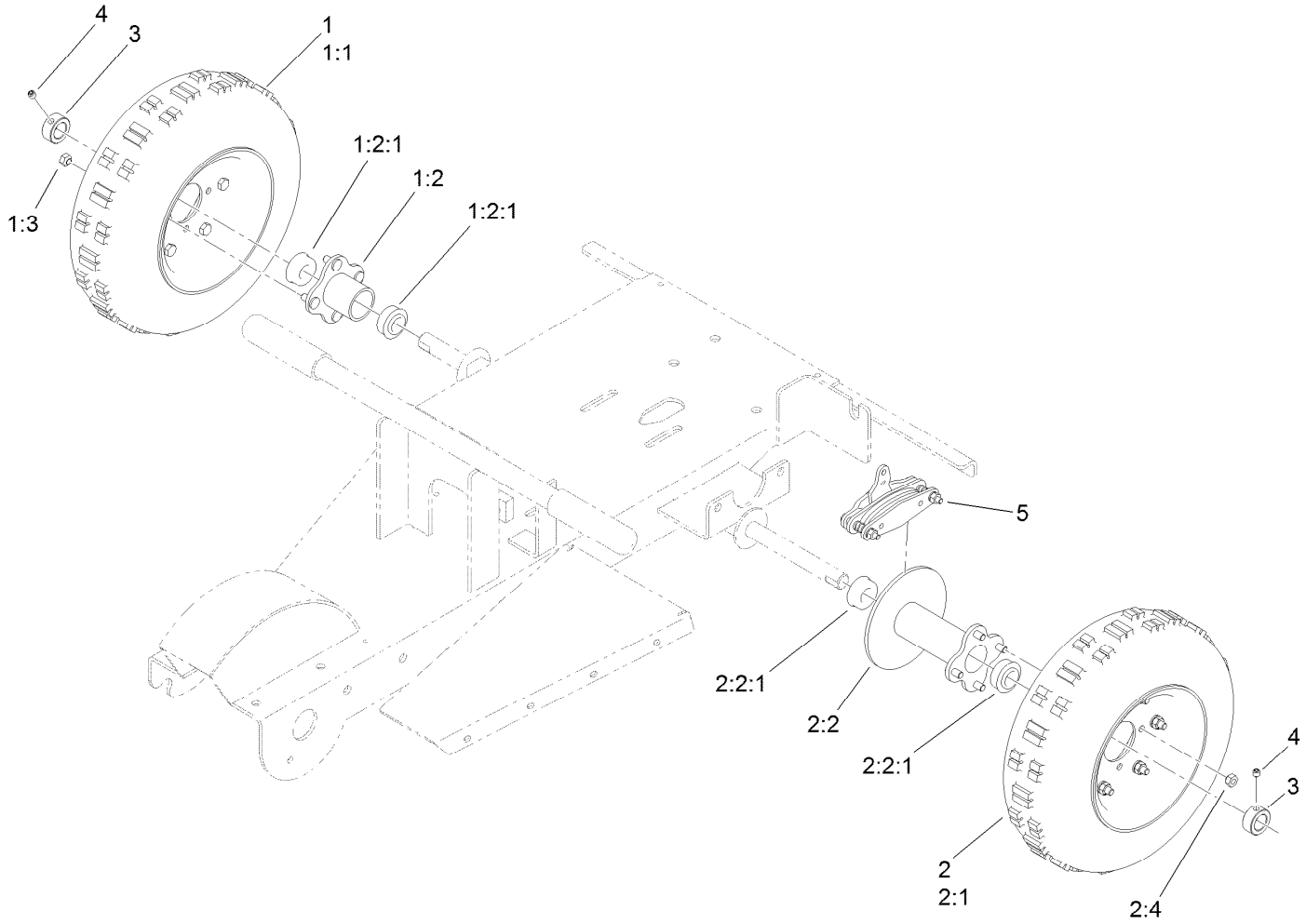
Ref.	*Part Number*	*Qty.*	*Description*
1	120-1219	1	Lever-Brake
2	120-1286	1	Cable-Brake
3	283-14	1	Pin-Clevis
4	88-7450	1	Spacer-Lever, Control
5	115-0826	1	Spacer-Idler
6	322-13	2	Screw-HH
7	3256-23	1	Washer-Plain
8	3272-6	1	Pin-Cotter
9	3296-29	2	Nut-Lock, NI
10	120-1798	1	Clamp-Conduit

Cutter Wheel Assembly



Cutter Wheel Assembly (continued)

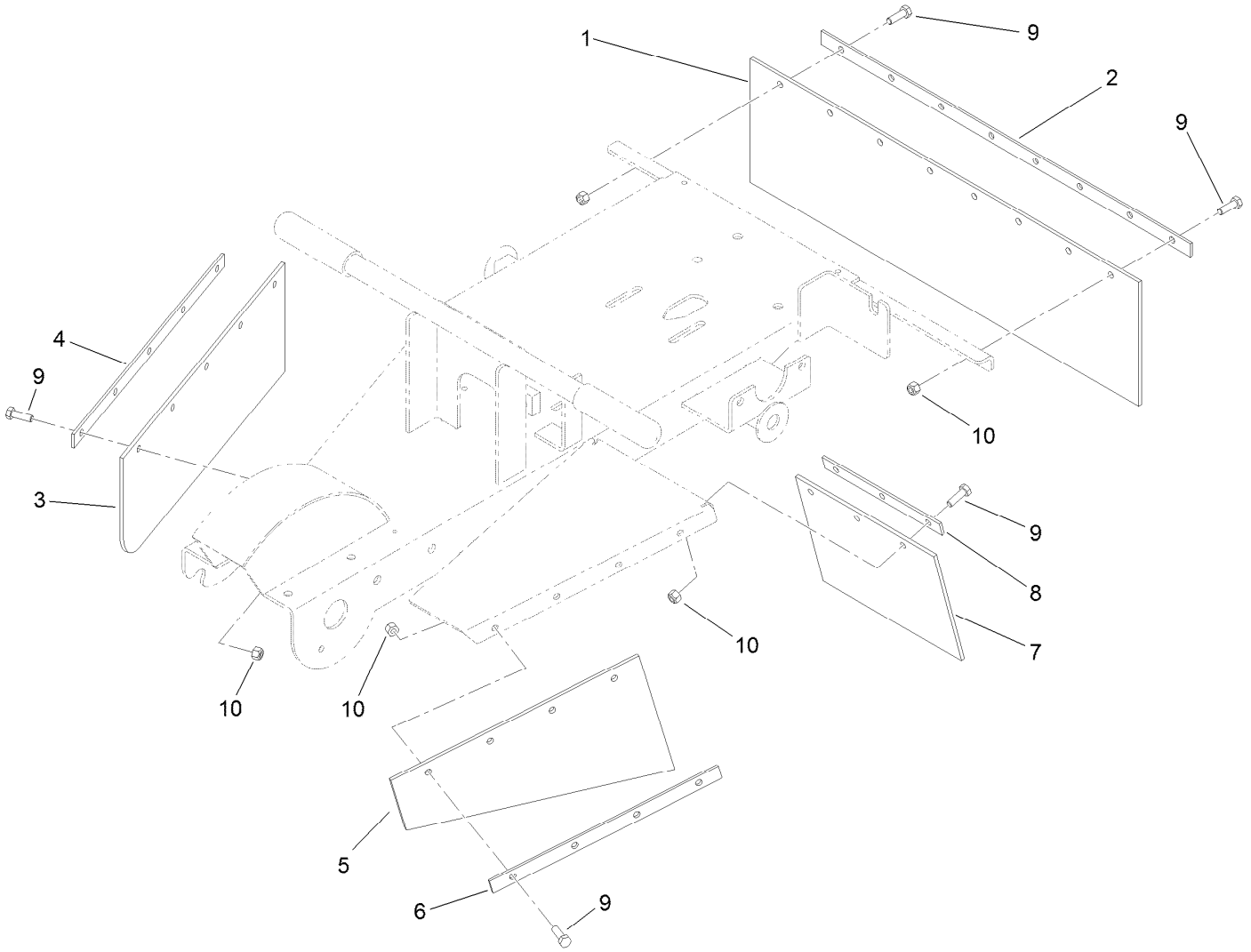
Ref.	Part Number	Qty.	Description
1	120-1211	2	Bearing ASM
2	3211-41	4	Screw-HH
3	71-9310	8	Spacer
4	54-9190	4	Nut-Lock
5	125-3676-03	1	Wheel-Cutter, 3-Tooth
6	115-9385	3	Grinder Tooth ASM
6:1	3296-39	1	Nut-Lock, NI
6:2	121-4365	1	Spacer-Tooth



Wheel and Brake Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	120-1216	1	Tire ASM (W/ Hub)
1:1	120-1287	1	Tire ASM
1:2	120-1295	1	Hub
1:2:1	120-1296	2	Bearing-Wheel
1:3	120-1304	4	Nut-Wheel
2	120-1214	1	Tire ASM (W/ Hub And Brake)
2:1	120-1287	1	Tire ASM
2:2	120-1297	1	Hub
2:2:1	120-1296	2	Bearing-Wheel
2:4	120-1304	4	Nut-Wheel
3	120-1294	2	Collar-Set
4	3246-2	2	Setscrew 5/16-18 X 5/16 ●
5	120-1773	1	Brake-Caliper

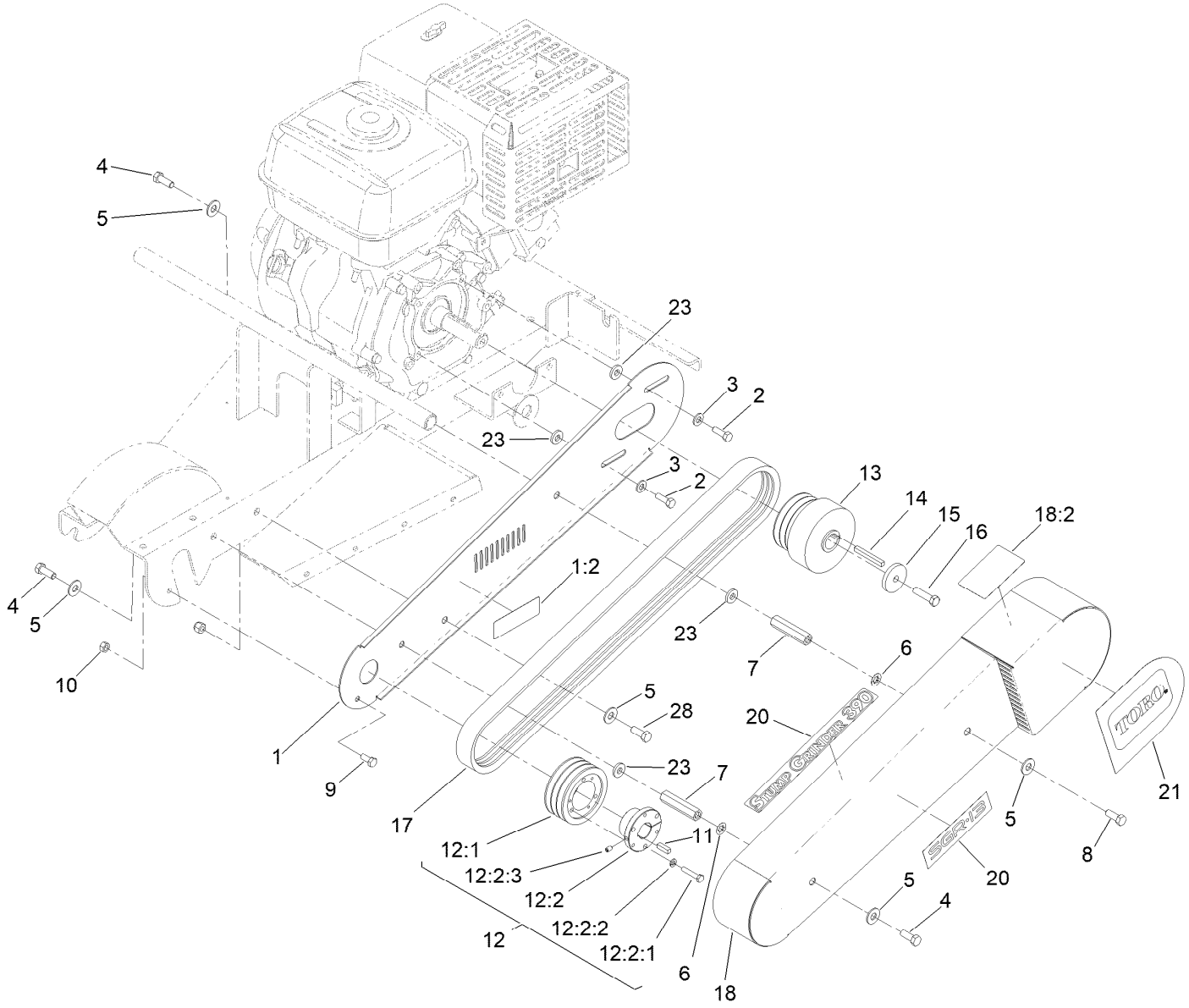
● Use Pro-Lock retaining type, Part no. 1-840023 (.5cc tube) on threads.



Flap Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	120-1236	1	Flap-Rear
2	120-1238-01	1	Plate-Mounting, Flap
3	120-1240	1	Flap-RH
4	120-1241-01	1	Bracket-Support, Flap (RH)
5	120-1242	1	Flap-LH
6	120-1243-01	1	Bracket-Support, Flap (LH)
7	120-1244	1	Flap-Small
8	120-1246-01	1	Bracket-Support, Flap
9	322-5	20	Screw-HH
10	3296-29	20	Nut-Lock, NI

Belt Drive Assembly



Belt Drive Assembly (continued)

Ref.	Part Number	Qty.	Description
1	121-4413	1	Plate-Guard
1:2	117-4979	1	Decal-Warning
2	131-5919	2	Screw-HH, Patch
3	3256-38	2	Washer-Flat
4	323-6	3	Screw-HH
5	3256-4	4	Washer-Flat
6	3296-39	2	Nut-Lock, NI
7	120-1234	2	Spacer-Guard
8	3247-8	1	Screw-Set, HSH
9	322-3	1	Screw-HH
10	3217-6	1	Nut-Hex
11	10-7070	1	Key-Square
12	120-1298	1	Sheave ASM
12:1	95-0883	1	Pulley
12:2	61-3340	1	Bushing
12:2:1	321-13	3	Screw-HH
12:2:2	3253-2	3	Washer-Lock
12:2:3	3245-2	1	Screw-Set, HSH
13	120-1204	1	Clutch
14	63-8150	1	Key-Square
15	110-9981	1	Washer-Plain
16	3211-6	1	Screw-HH ●
17	120-1203	1	Belt-3V
18	121-4414	1	Belt Guard ASM
18:2	119-4692	1	Decal-Caution
20	120-1816	1	Decal
21	119-4724	1	Decal
23	43-0940	4	Spacer
28	126-4246	1	Screw-HH

● Use Pro-Lock retaining type, Part no. 1-840023 (.5cc tube) on threads.

Attachments and Accessories

For 32611 SGR-13 Stump Grinder

Product Name	Model/Part
Stump Grinder Blade Tote	22607
Blade Tote (Set of 6-Sharpened)	22607-SH

Notes:



Count on it.