



SR-210SB
RECYCLER[®] MOWER

Model No. 20487 - 9900001 & Up

Parts Catalog

ORDERING REPLACEMENT PARTS

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Contents

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Accessories

Description	Model / Parts No.	Description	Model / Parts No.
Recycler Side Discharge Kit	Model No. 59197		
Dethatcher Kit	Model No. 59131		
Recycler Bagging Kit	Model No 59195		

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	HWHTF	hex washer head thread forming
ASM	assembly	INC	incorporated
CARR	carriage	LH	left hand
DEG	degrees	PH	pan head
FH	flat head	PPH	Phillips pan head
GA	gauge	PTO	power take off
HF	hex flange	RH	right hand
HFH	hex flange washer	SFH	slotted fillister head
HH	hex head	SH	square head
HHF	hex head flange	SHWH	slotted hex washer head
HHST	hex head self tapping	SPH	slotted pan head
HJ	hex jam	STD	standard
HOC	height-of-cut	TAP	self tapping
HS	hex socket	TH	truss head
HSBH	hex socket button head	TTH	Torx truss head
HSFH	hex socket flat head	WH	wing head
HSH	hex socket head		
HWH	hex washer head		

Important Format Explanations

This catalog uses special formats to convey information in illustrations and parts lists. Specifically, one format is used in conjunction with service assemblies and another with quantities associated with reference numbers.

Service Assemblies

Parts within service assemblies have reference numbers in the form $X:Y$. X is the reference number of the service assembly and Y is a sequential number unique to each part within the service assembly.

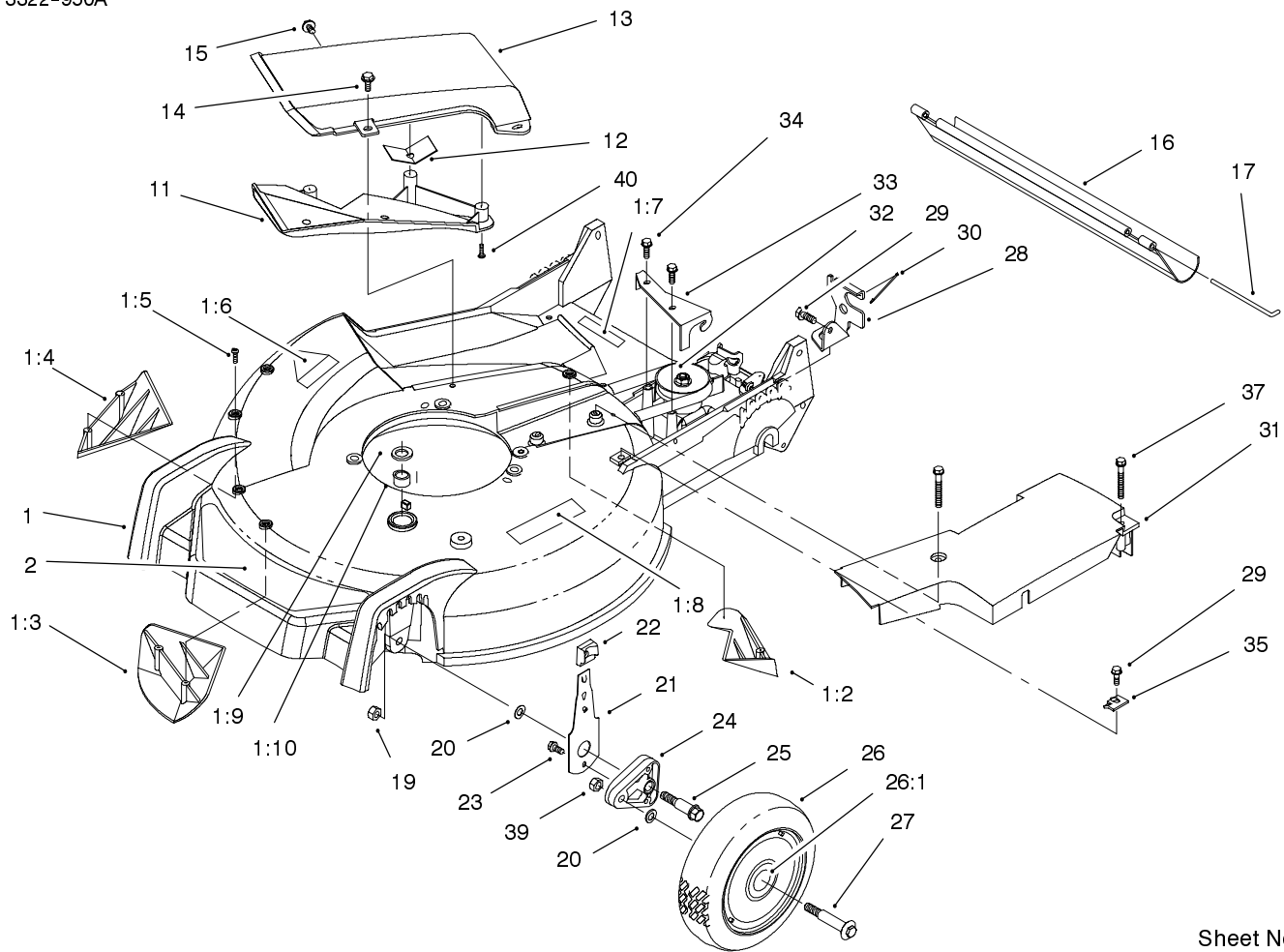
For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in part lists and as callouts in illustrations.

Reference Numbers with Quantities

Illustrations may have a quantity in parentheses next to a reference number, in the form $X (Y)$. X is the reference number. Y in parentheses is the quantity of the part identified by the reference number.

For example, the illustration callout 4 (2) indicates that two parts are used in that instance.

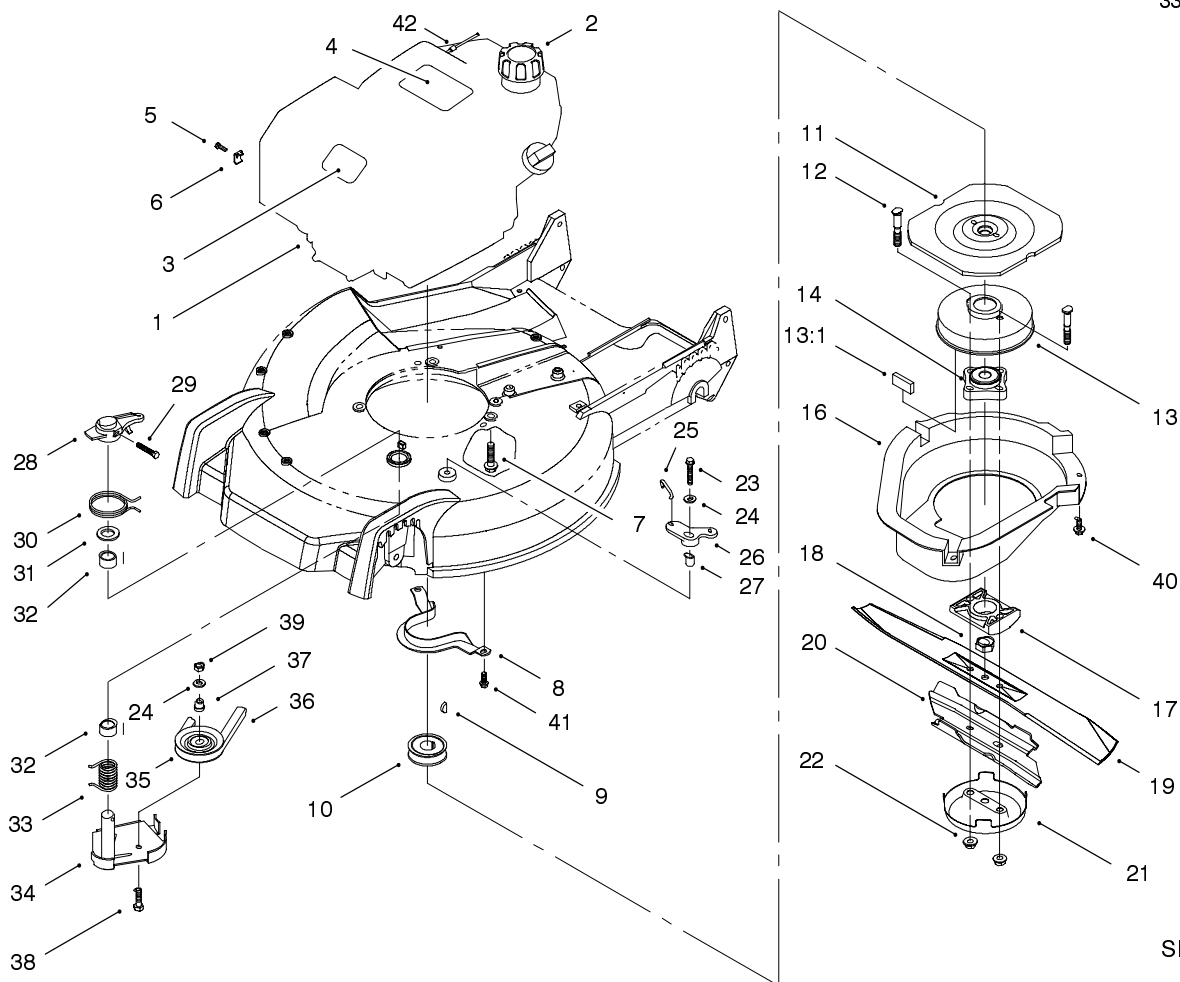


Sheet No.:2

Housing Assembly

Ref. No.	Part No.	Qty.	Description
1	98-8702	1	Housing ASM
1:2	92-1750	1	Plate-Kicker Rear
1:3	92-1720	1	Kicker-RH
1:4	92-1730	1	Kicker-LH
1:5	32144-111	6	Screw - PPH
1:6	43-8480	1	Decal-Danger
1:7	99-6018	1	Decal-Danger
1:8	93-0248	1	Decal-Warning
1:9	70-1160	1	Washer-Pm
1:10	68-9780	2	Bearing
2	99-6010	1	Decal-Deck
11		1	Deflector-Recycler
12		1	Guard-Cover
13	17-5179	1	Cover-Recycler
14	46-6811	3	Screw-HWH
15	46-6810	1	Screw HWH
16	44-0580	1	Shield-Trailing
17	33-3208	1	Rod-Shield
19	3296-6	2	Nut-Lock
20	40-1940	4	Washer
21	66-0541	2	ASM-Spring Arm
22	25-7740	2	Knob-Arm
23	32144-85	2	Screw-HH
24	66-0580	2	Arm-Pivot
25	66-0560	2	Screw-Shoulder
26	98-7130	2	ASM-Wheel

Ref. No.	Part No.	Qty.	Description
26:3	27-6250	4	Bushing
27	92-1057	2	Bolt-Shoulder
28	82-5680-03	1	Bracket-Adjustment
29	32144-70	2	Screw-TAP
30	46-7030	1	Retainer-Cable
31	98-1502	1	Cover-Belt
32	62-6673	1	ASM-Gearcase
33	62-4320-03	1	Bracket-Guide
34	49-2040	2	Screw-HH
35	62-3720	1	Clamp-Cable
37	37-7260	2	Screw-TAP
39	603773	2	Nut-Lock
40		5	Screw-PPH



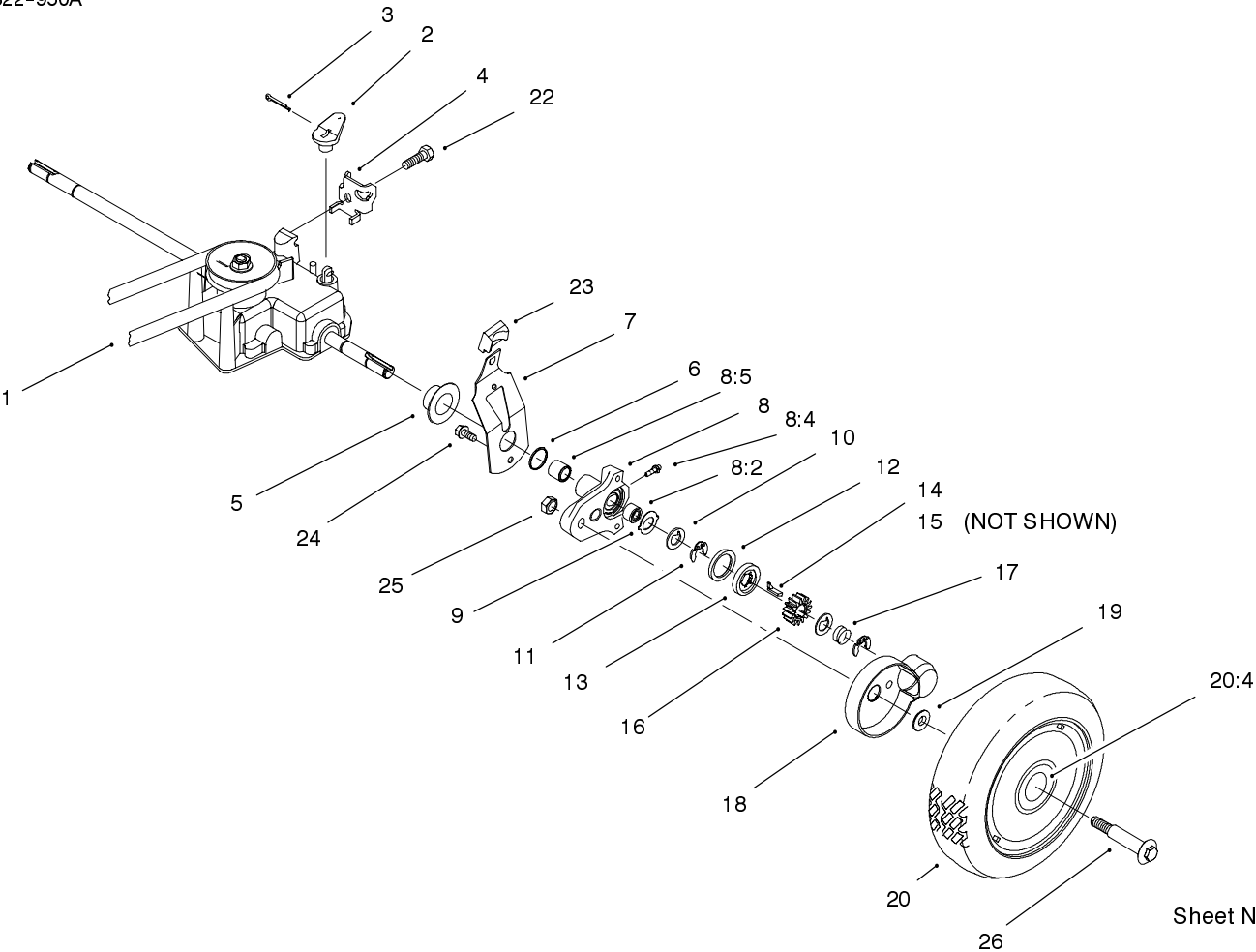
Sheet No.:3

Engine and Blade Assembly

Ref. No.	Part No.	Qty.	Description
1		1	Engine-GTS OHV 200
2	55-3570	1	Cap-Fuel
3	98-3206	1	Plate-Logo
4	99-6012	1	Decal-Recoil
5	93-8470	1	Screw-Clamp
6	2210-249	1	Clamp-Casing
7	32144-102	3	Screw
8	66-0570-03	1	Guide-Belt
9	3257-17	1	Key-Woodruff
10	62-7560	1	Pulley-Driver
11	56-6160	1	Flywheel-BBC
12	42-3190	2	Bolt-Blade
13	94-9431	1	Drum-Brake
13:1	52-3480	2	Damper-Vibration
14	42-6890	1	ASM-Hub
16	46-5693	1	Shield-BBC
17	93-4126	1	Spacer-Blade
18	3296-33	1	Nut-Lock
19	93-4106-03	1	Blade-Generation III
20	93-4181-03	1	Stiffener-Blade
21	80-2770	1	Cup-Anti Scalp
22	54-9190	2	Nut-Lock
23	32104-107	1	Screw-HH
24	3256-23	2	Washer-Flat
25	49-2810	1	Link-Control
26	49-7960	1	Bell Crank

Ref. No.	Part No.	Qty.	Description
27	49-7950	1	Sleeve-Bell Crank
28	49-2820	1	Lever
29	32104-96	1	Screw-HHST
30	49-7970	1	Spring-Torsion
31	70-1160	1	Washer
32	68-9780	2	Bearing
33	46-5670	1	Spring-Torsion
34	94-1601	1	ASM-Brake Plate
35	46-5650	1	Pulley-Idler
36	42-0884	1	V Belt-BBC
37	46-5630	1	Hub-Pulley
38	322-16	1	Screw-HH
39	3296-47	2	Nut-Lock
40	46-6811	3	Screw-HWH
41	32144-70	2	Screw-TAP
42	2210-316	1	Rope-Stop
†	99-2531	1	Short Block

† Not Illustrated

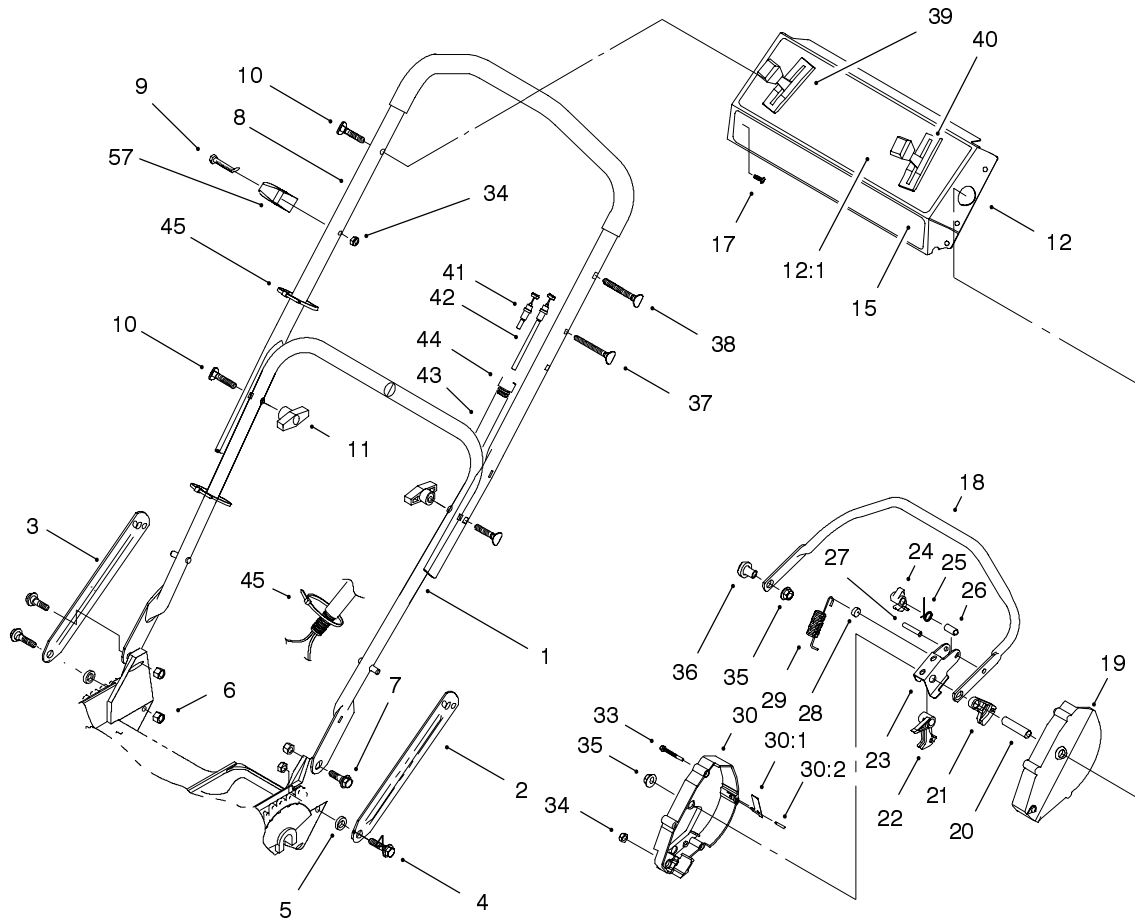


Sheet No.:4

Rear Axle Assembly

Ref. No.	Part No.	Qty.	Description
1	62-3900	1	V-Belt
2	60-8821	1	Lever-Shift
3	3272-10	1	Pin-Cotter
4	82-8780	1	Retainer-Cable
5	42-3520	2	Cap-End
6	237-153	2	O-Ring
7	63-8721	2	Arm ASM
8	63-8701	2	Pivot ASM
8:2	48-2060	2	Bearing-Needle
8:4	302-56	2	Fitting-Grease
8:5	70-9760	2	Bushing
9	65-4730	2	Washer-Thrust
10	65-4740	4	Washer-Thrust
11	65-2720	4	Ring-Retaining
12	65-4710	2	Ring-Friction
13	65-4760	2	Washer
14	66-6050	1	Key-Rocking LH
15	66-6040	1	Key-Locking RH
16	65-4750	2	Gear-Pinion
17	65-4720	2	Spring-Compression
18	74-1660	2	Cover-Wheel
19	74-1671	2	Spacer-Cover
20	98-7135	2	Wheel ASM
20:4	27-6250	4	Bushing
22	32144-70	1	Screw-TAP
23	25-7740	2	Knob-Arm

Ref. No.	Part No.	Qty.	Description
24	32144-85	2	Screw-HH
25	603773	2	Nut-Lock
26	92-1057	2	Bolt-Shoulder

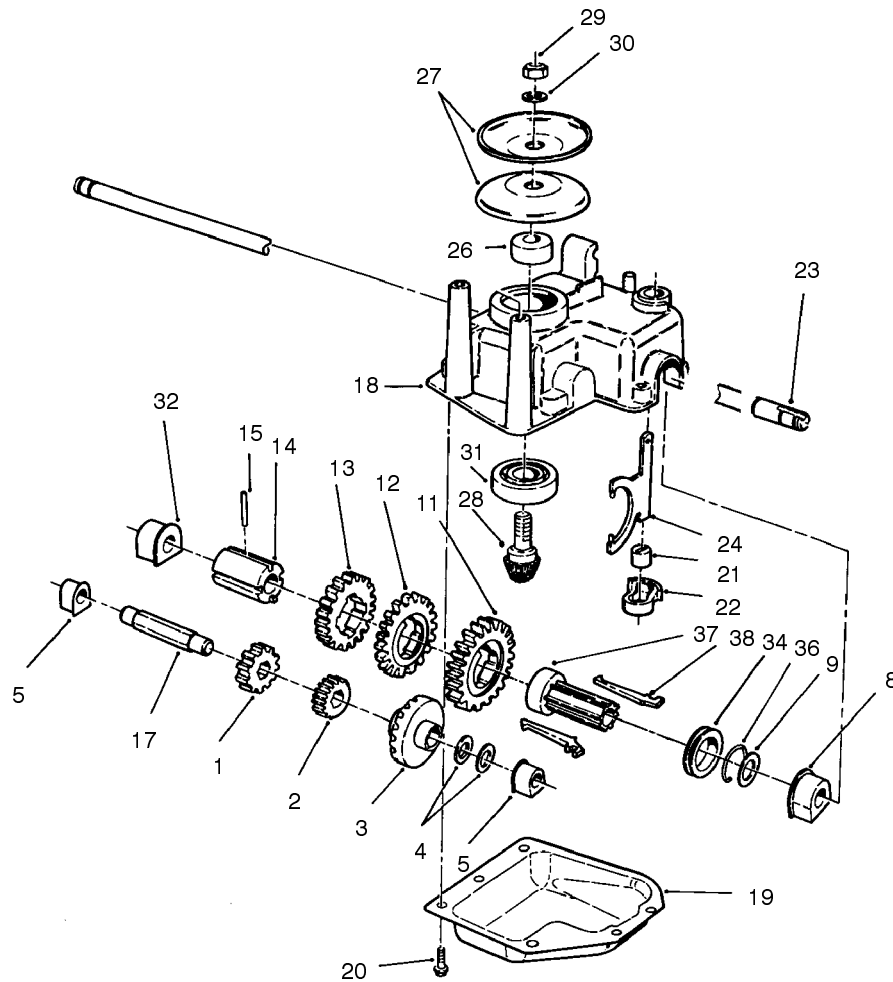


Sheet No.:5

Handle Assembly

Ref. No.	Part No.	Qty.	Description
1	82-5531-03	1	Handle ASM
2	84-8361-03	1	Latch-Handle
3	84-8401-03	1	Latch-Handle
4	27-7210	2	Screw-Shoulder
5	3-3287	2	Spacer
6	3296-72	3	Nut-Lock
7	27-7211	2	Screw-Shoulder
8	92-2277-03	1	Handle-Upper
9	321-51	1	Bolt-Hex
10	92-2260	3	Screw-Handle
11	98-7134	2	Knob
12	98-9242	1	Panel-Control
12:1	98-1523	1	Decal-Instruction
15	99-6312	1	Decal-Panel
17	92-9665	4	Screw-Phillips
18	52-7430-03	1	Bar-Control
19	46-5460	1	Housing-Control
20	46-5590	1	Spacer
21	46-5520	1	Lever-Traction
22	66-0180	1	Rocker
23	46-5540	1	Lever-Cable
24	46-5530	1	Hook-Control
25	46-5510	1	Spring-Torsion
26	46-5550	1	Bushing
27	32121-9	1	Pin-Roll
28	66-0170	1	Washer-Nylon

Ref. No.	Part No.	Qty.	Description
29	66-0190	1	Spring-Detent
30	12-3429	1	Housing-Control
30:1	52-7410	1	Spring-Leaf
30:2	57-6290	1	Pin-Insert
33	46-7040	3	Screw-HWH
34	3296-75	2	Nut-Lock
35	3296-74	2	Nut-Flange
36	49-1630	1	Spacer-Support
37	92-2267	1	Screw-Handle
38	17-9429	1	Screw-Handle
39	76-2712	1	Control-Speed
40	98-1524	1	Control-Throttle
41	83-6600	1	Cable-Clutch
42	46-5480	1	Cable-Traction
43	46-6440	1	Cover-Cables
44	2412-50	3	Clip-Tubing
45	3290-378	3	Tie-Cable
57	93-7383	1	Guide-Rope

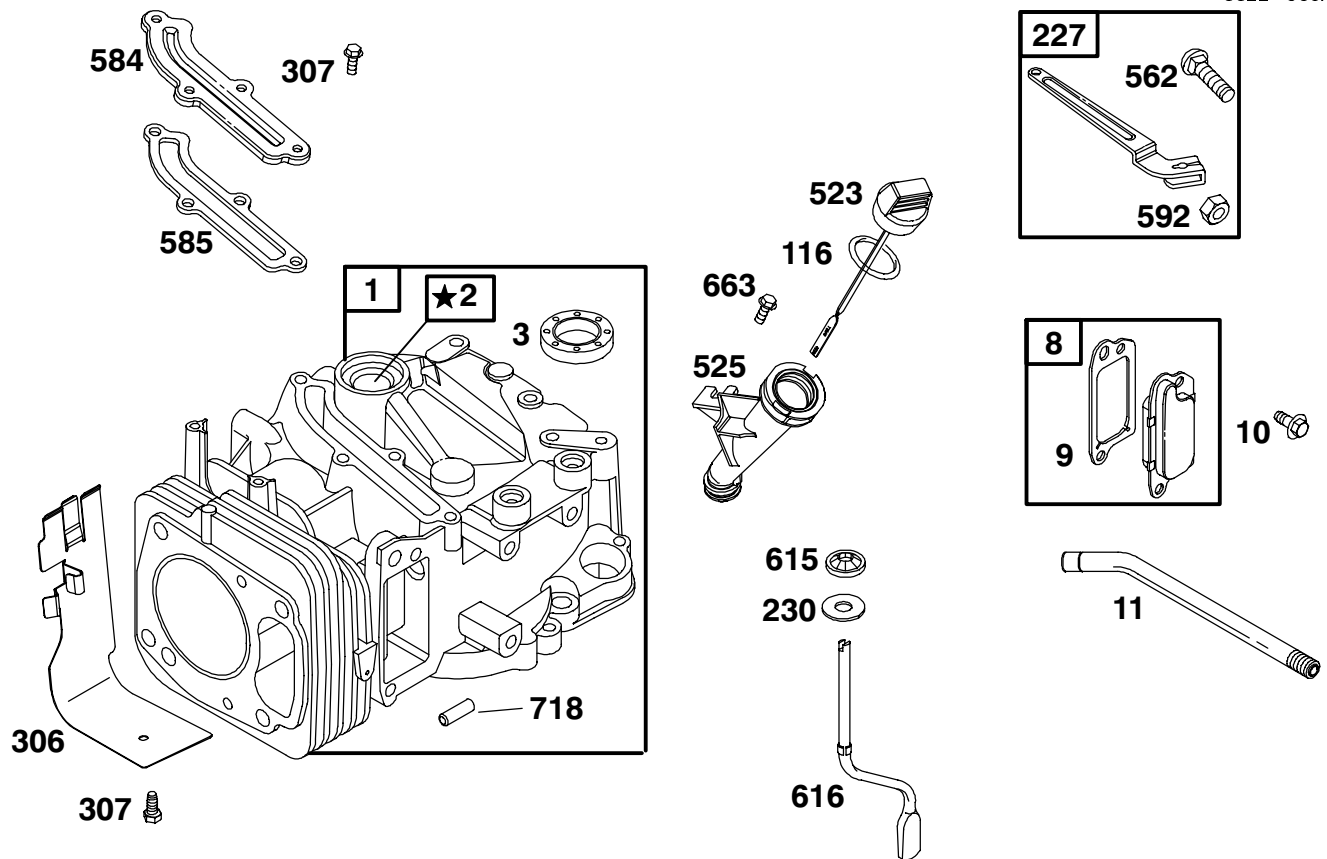


Sheet No.:101

Gear Case Assembly

Ref. No.	Part No.	Qty.	Description
1	55-3800	1	Pinion 25t 3rd Gear
2	55-3780	1	Pinion 20t 2nd Gear
3	55-3760	1	15 T Pinion
4	36-4791	2	Washer-Thrust
5	60-8750	2	Bushing
8	60-8770	1	Bushing-Output Shaft
9	36-4780	1	Washer-Thrust
11	55-3770	1	Gear 49t 1st Gear
12	55-3790	1	Gear 44t 2nd Gear
13	55-3810	1	Gear 39t 3rd Gear
14	60-8790	1	Sleeve-Gear
15	32121-120	1	Pin-Coil
17	60-8800	1	Shaft-Intermediate
18	60-8710	1	Gearcase-Upper 3 Sp
19	60-8730	1	Cover-Gearcase
20	49-2040	6	Screw-HH
21	29-9570	1	Bushing-Yoke
22	60-8810	1	Retainer-Shift-Fork
23	65-4770	1	Shaft-Output
24	60-8870	1	Yoke-Shift
26	62-6660	1	Spacer-Pulley
27	100-1176	2	Pulley-Half
28	60-8890	1	Gear-Pinion
29	3296-5	1	Nut-Lock
30	3256-24	1	Washer-Flat
31	38-7820	1	Bearing-Ball

Ref. No.	Part No.	Qty.	Description
32	60-8850	1	Bushing-Output
34	76-0770	1	Collar-Shift
36	65-5250	1	Clip-Spring
37	76-0780	1	Sleeve-Shift Key
38	76-0760	2	Key-Shift



★ REQUIRES SPECIAL TOOLS
TO INSTALL. SEE REPAIR
INSTRUCTION MANUAL.

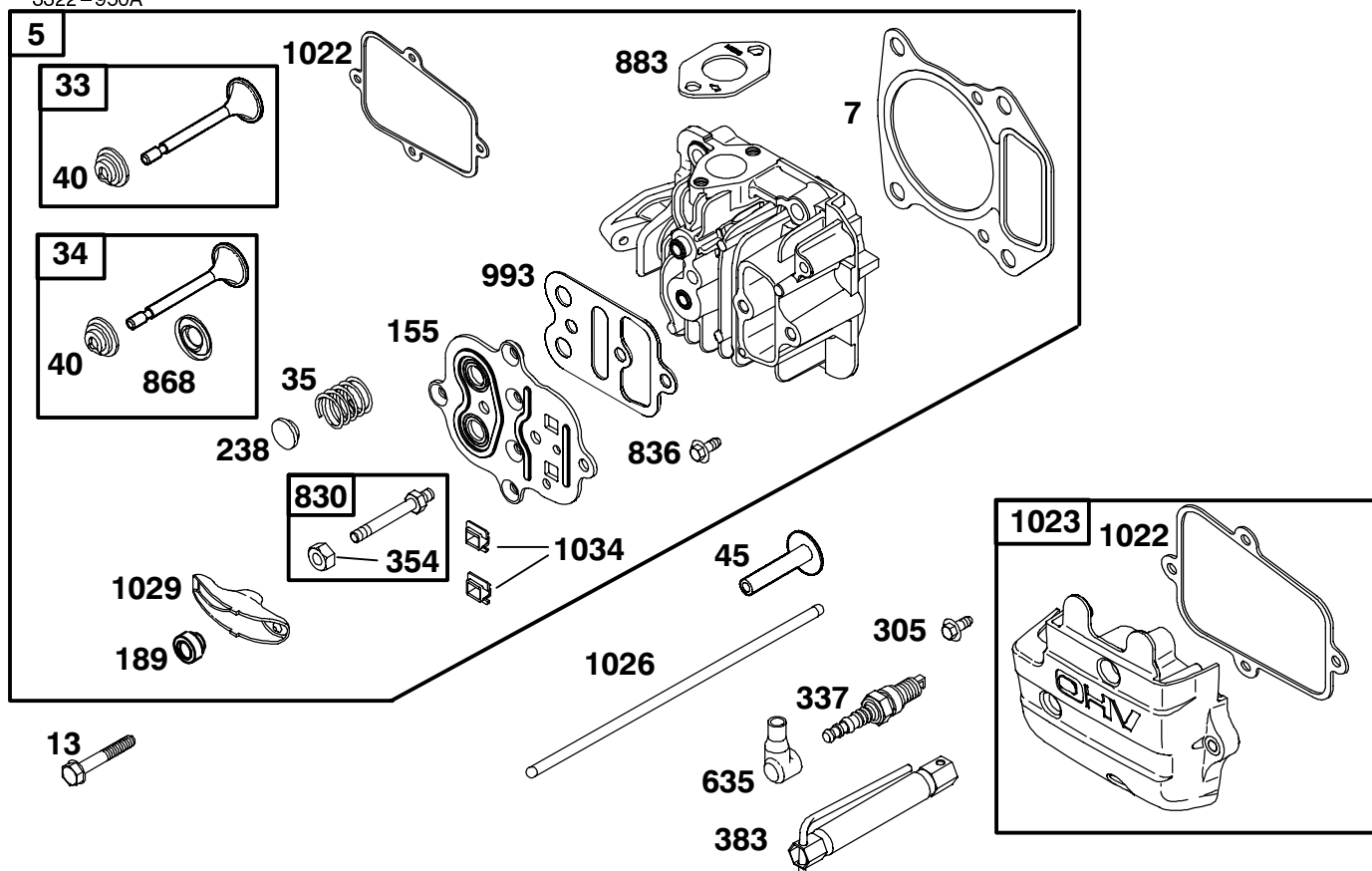
Assemblies include all parts shown in frames.

ENGINE GTS-200

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	99-0900	Cylinder Assembly	1	523	77-7260	Dipstick	1
2	99-0911	Bushing	1	525	99-0906	Tube - Oil Filler	1
★3	99-0912	Seal - Oil	1	562	99-0921	Screw - Hex.	1
8	77-9260	Breather Assy.	1	584	99-0922	Baffle - Cylinder	1
†★9	99-0913	Gasket - Breather	1	★585	99-0923	Gasket - Breather	1
10	99-0914	Screw - Hex.	1	592	99-0924	Nut - Hex.	1
11	99-0915	Tube - Breather	1	615	99-0925	Fastener	1
★116	99-0916	Seal - O Ring	1	616	99-0926	Crank - Governor	1
227	99-0917	Lever Assembly - Gov.	1	663	99-0927	Screw - Hex.	1
230	99-0918	Washer - Gov. Crank	1	718	99-0928	Dowel - Sleeve	1
306	99-0919	Shield - Cylinder	1				
307	99-0920	Screw - Hex.	1				

★ Included in Gasket Set - Part No. 99-0902

† Included in Valve Overhaul Gasket Set - Part No. 99-0904



Assemblies include all parts shown in frames.

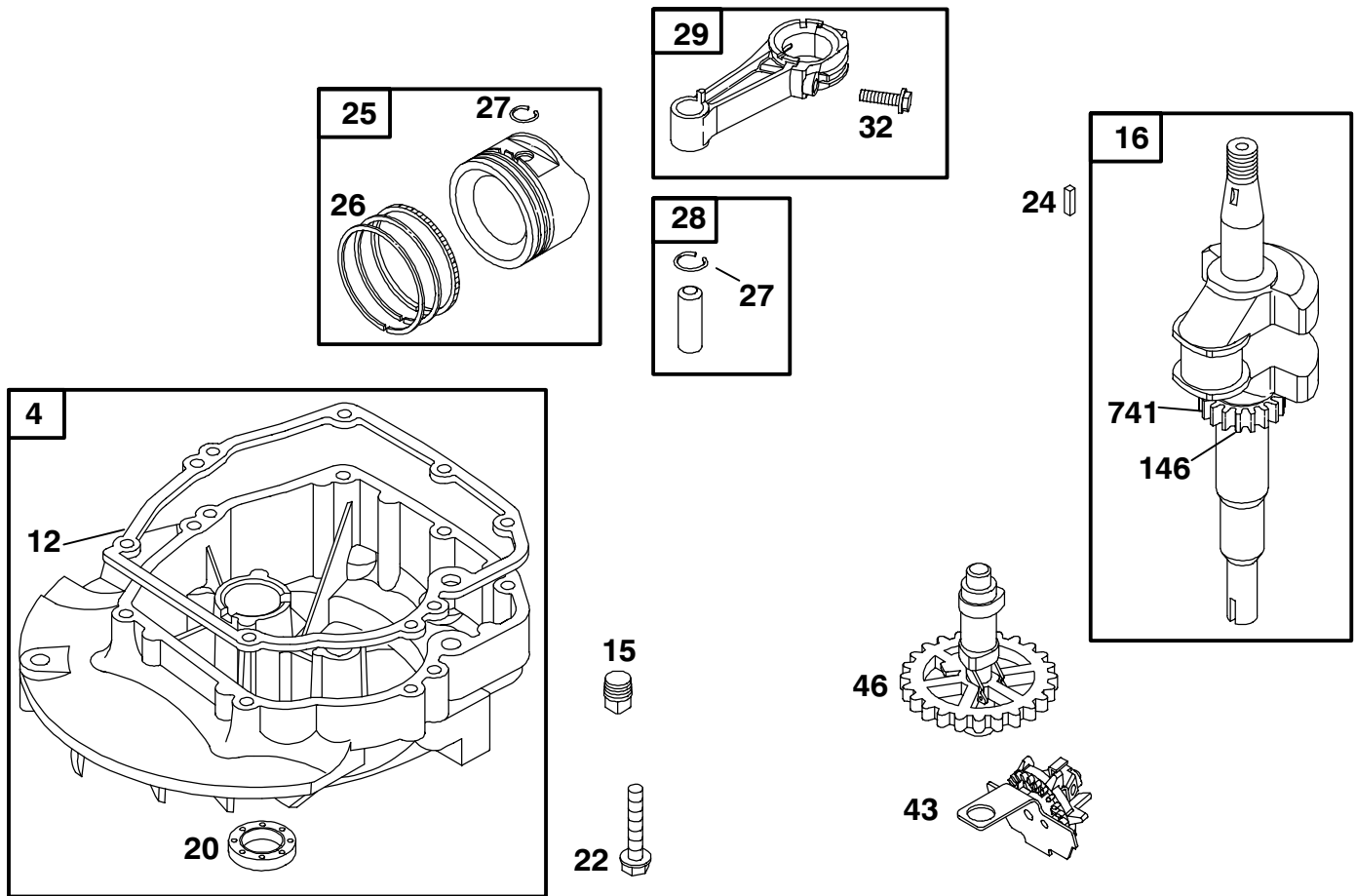
ENGINE GTS-200

Ref. No.	Part No.	Description	No. Used
5	99-0929	Head - Cylinder	1
†★7	99-0930	Gasket - Cylinder Head	1
13	99-0931	Screw - Hex.	1
33	99-0932	Valve - Exhaust	1
34	99-0933	Valve - Intake	1
35	99-0934	Spring - Valve	1
40	99-0935	Retainer - Valve Spring	1
45	99-0936	Tappet - Valve	1
155	99-0938	Plate - Cylinder Head	1
189	99-0939	Ball - Rocker Arm	1
238	99-0940	Cap - Valve	1
305	99-0942	Screw - Hex.	1
337	77-7330	Plug - Spark	1
354	77-7330	Nut - Hex. (Sold in Kit Only)	1

★ Included in Gasket Set-Part No. 99-0902

Ref. No.	Part No.	Description	No. Used
383	99-0944	Wrench - Spark Plug	1
635	77-9190	Elbow - Spark Plug	1
830	99-0945	Stud - Rocker Arm	1
836	99-0941	Screw - Hex.	1
†★868	99-0946	Seal - Valve	1
†★883	99-0947	Gasket - Exhaust	1
†★993	99-6264	Gasket - Plate	1
†★1022	99-0907	Gasket - Rocker Cover	1
1023	98-9211	Cover - Rocker	1
1026	99-0949	Rod - Push	1
1029	99-0950	Arm - Rocker	1
1034	99-0951	Guide - Push Rod	1

†Included in Valve Overhaul Gasket Set-Part No. 99-0904

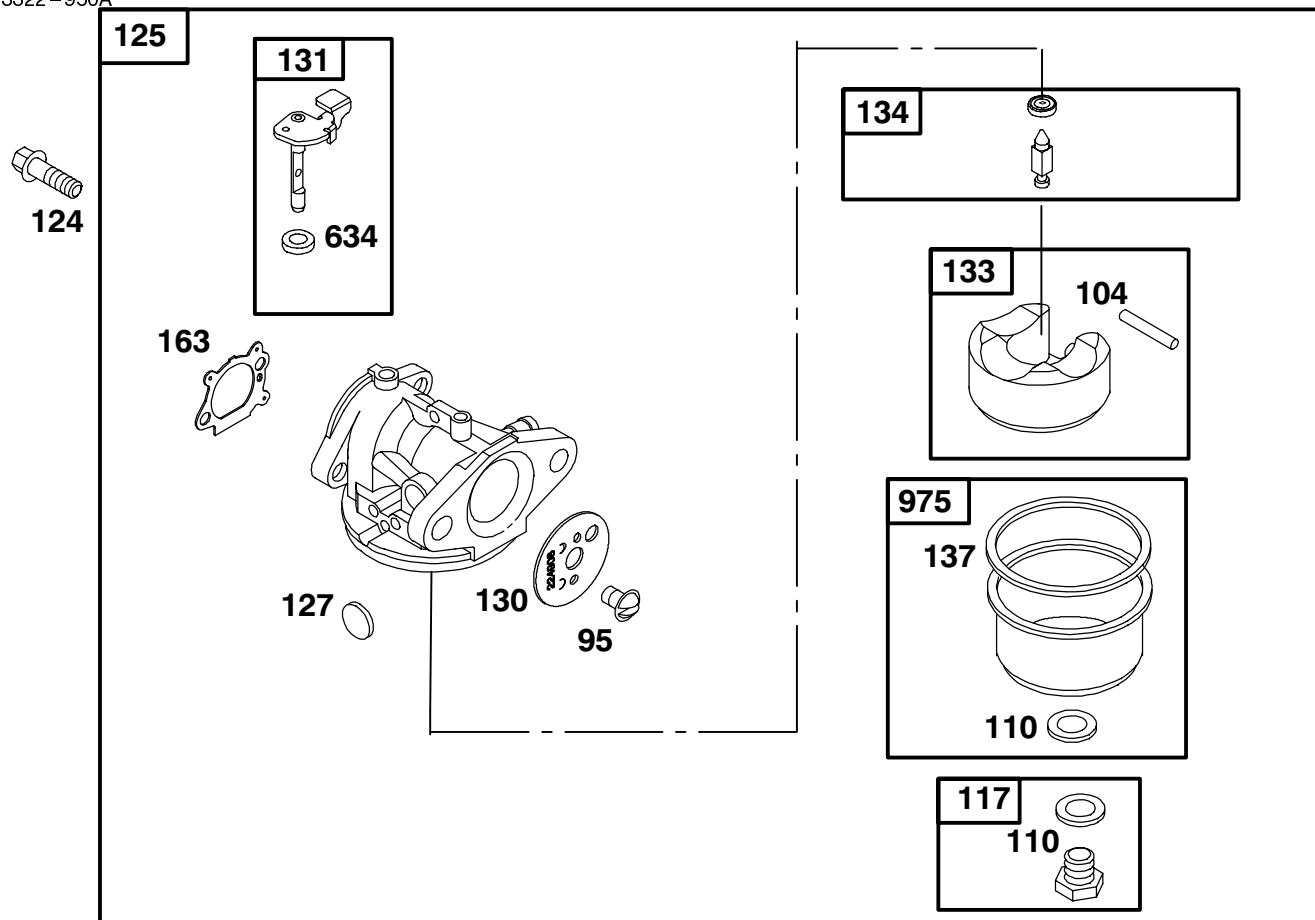


Assemblies include all parts shown in frames.

ENGINE GTS-200

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
4	99-0952	Sump - Engine	1	25	99-0958	Piston Assy. (Standard)	1
★12	99-0953	Gasket - Crankcase	1	26	99-0959	Ring Set (Standard)	1
15	99-0954	Plug - Oil Drain	1	27	99-0960	Lock - Piston Pin	1
16	98-9213	Crankshaft	1	28	99-0961	Pin - Piston (Standard)	1
★20	77-7570	Seal - Oil	1	29	99-0962	Rod - Connecting	1
22	99-0956	Screw - Hex.	1	32	99-0963	Screw - Connecting Rod	1
		Note: 99-1040		43	99-0964	Governor/Oil Slinger	1
		Screw - Hex.		46	99-0965	Gear - Cam	1
		(One (1) Used in Hole		146	99-0966	Key - Timing	1
		Nearest Breather.)	1	741	99-0967	Gear - Timing	1
24	77-8340	Key - Flywheel	1				

★ Included in Gasket Set-Part No. 99-0902



Assemblies include all parts shown in frames.

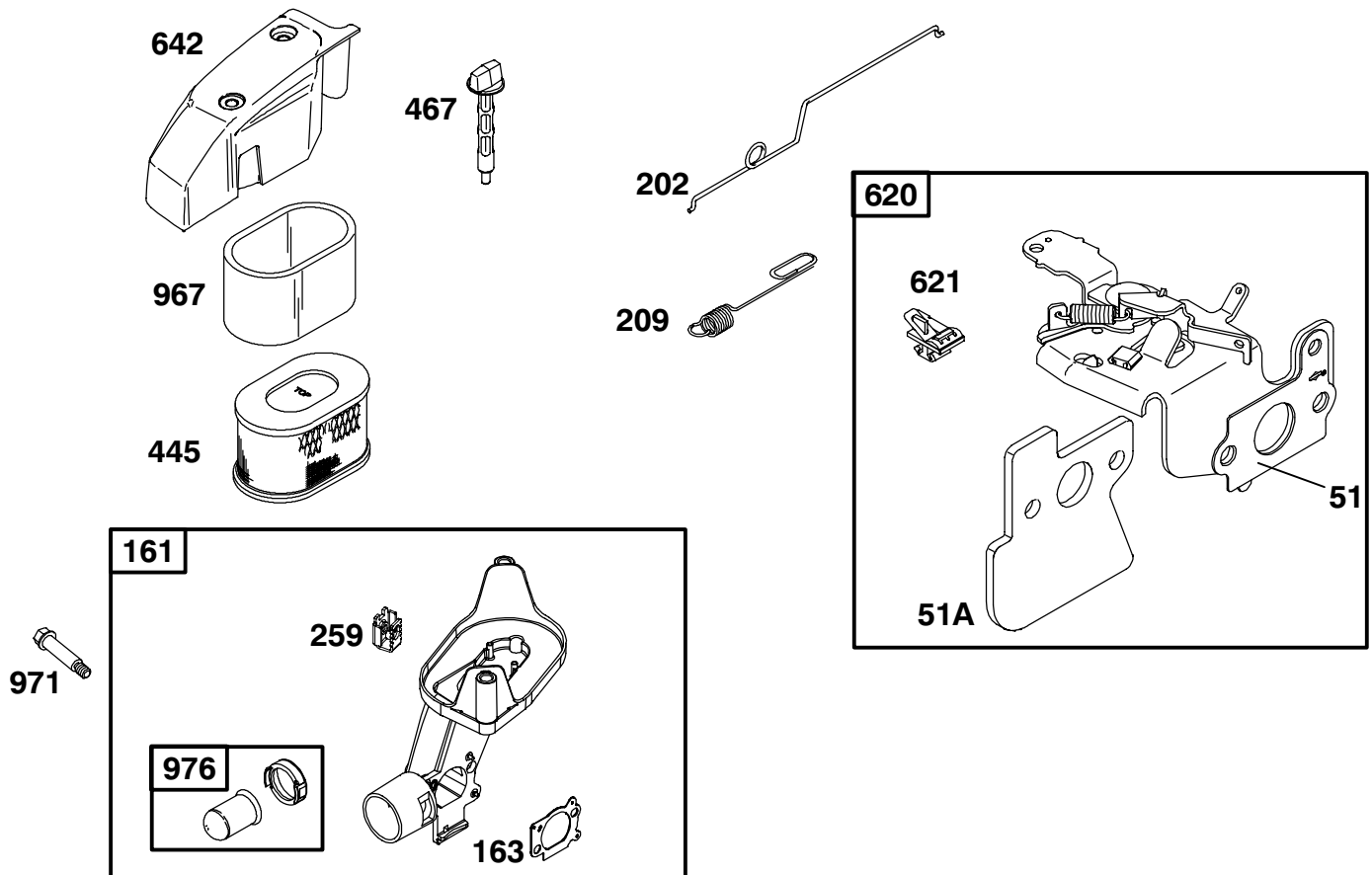
ENGINE GTS-200

Ref. No.	Part No.	Description	No. Used
95	99-0969	Screw - Slotted	1
●104	99-0970	Pin - Float Hinge	1
◆110		Washer - Bowl (Sold in Kit Only).	1
117	99-0971	Jet - Main (Std.) Note: 99-1041 Jet - Main (High Altitude)	1
124	99-0972	Screw - Shoulder	1
125	99-0973	Carburetor	1
●127		Plug - Welch (Sold in Kit Only).	1

Ref. No.	Part No.	Description	No. Used
130	99-0974	Valve - Throttle	1
131	99-0975	Shaft - Throttle	1
133	77-8170	Float - Carburetor	1
●134	77-8110	Valve - Needle	1
◆137		Gasket - Bowl (Sold in Kit Only).	1
◆◆163	99-0976	Gasket - Air Cleaner	1
◆◆634		Washer - Foam (Sold in Kit Only).	1
975	99-0977	Bowl - Float	1

● Included in Carburetor Kit - Part No. 99-0901
◆ Included in Carburetor Gasket Set - Part No. 99-0903

★ Included in Gasket Set - Part No. 99-0902
† Included in Valve Overhaul Gasket Set - Part No. 99-0904



Assemblies include all parts shown in frames.

ENGINE GTS-200

Ref. No.	Part No.	Description	No. Used
51	99-0968	Gasket - Intake	1
51A	99-0978	Gasket - Intake	1
161	99-0979	Base - Air Cleaner/Primer	1
◆◆★163	99-0976	Gasket - Air Cleaner	1
202	99-0981	Link - Governor	1
209	99-0982	Spring - Governor	1
259	99-0984	Grommet	1
445	98-9212	Filter - Air	1

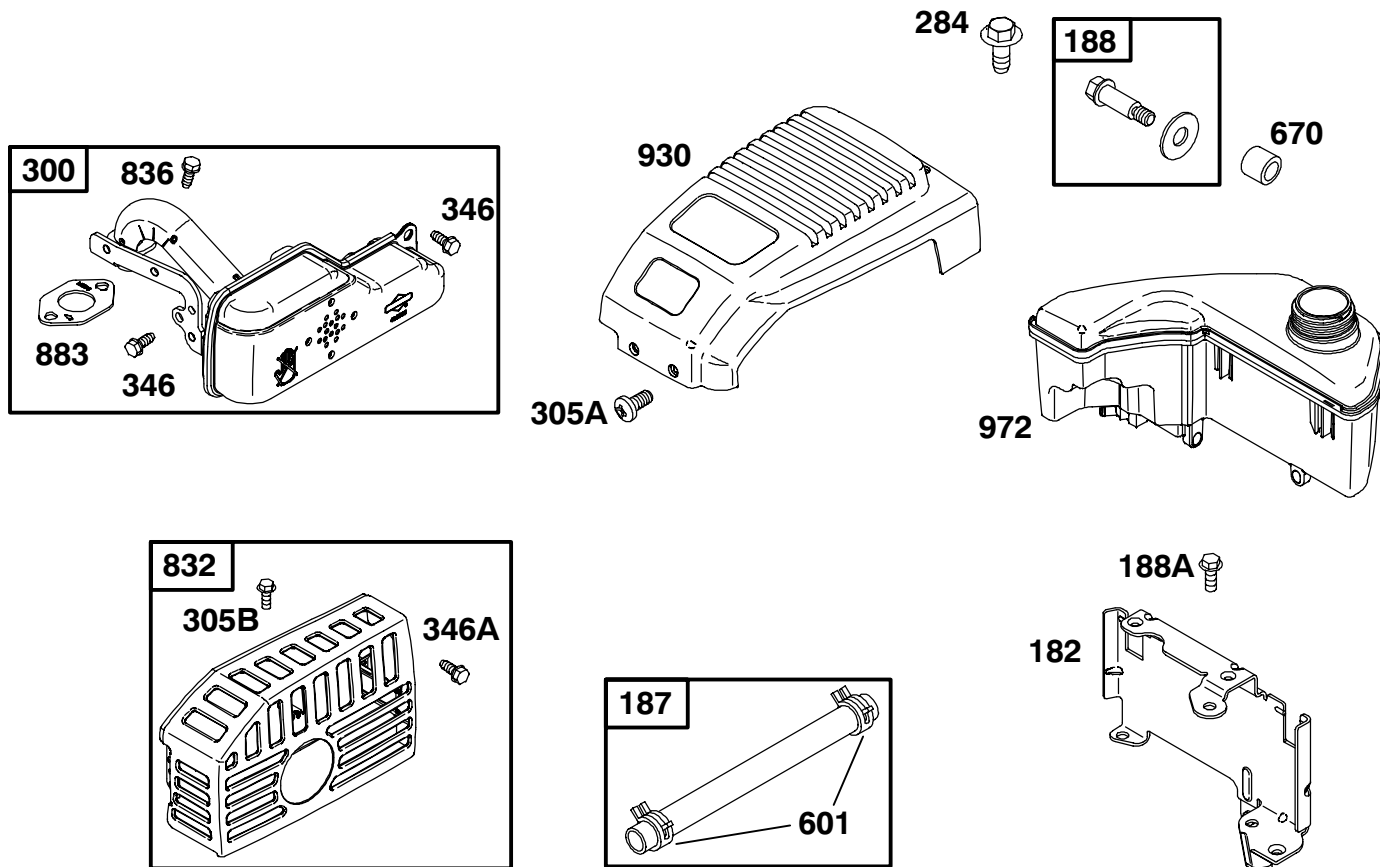
◆ Included in Carburetor Kit - Part No. 99-0901

◆ Included in Carburetor Gasket Set - Part No. 99-0903

Ref. No.	Part No.	Description	No. Used
467	98-9208	Knob	1
620	99-0908	Bracket - Control	1
621	99-0986	Switch - Stop	1
642	98-9207	Cover - Air Cleaner	1
967	99-0989	Filter - Air	1
971	99-0990	Screw - Hex.	1
976	99-0991	Primer - Carburetor	1

★ Included in Gasket Set - Part No. 99-0902

† Included in Valve Overhaul Gasket Set - Part No. 99-0902



Assemblies include all parts shown in frames.

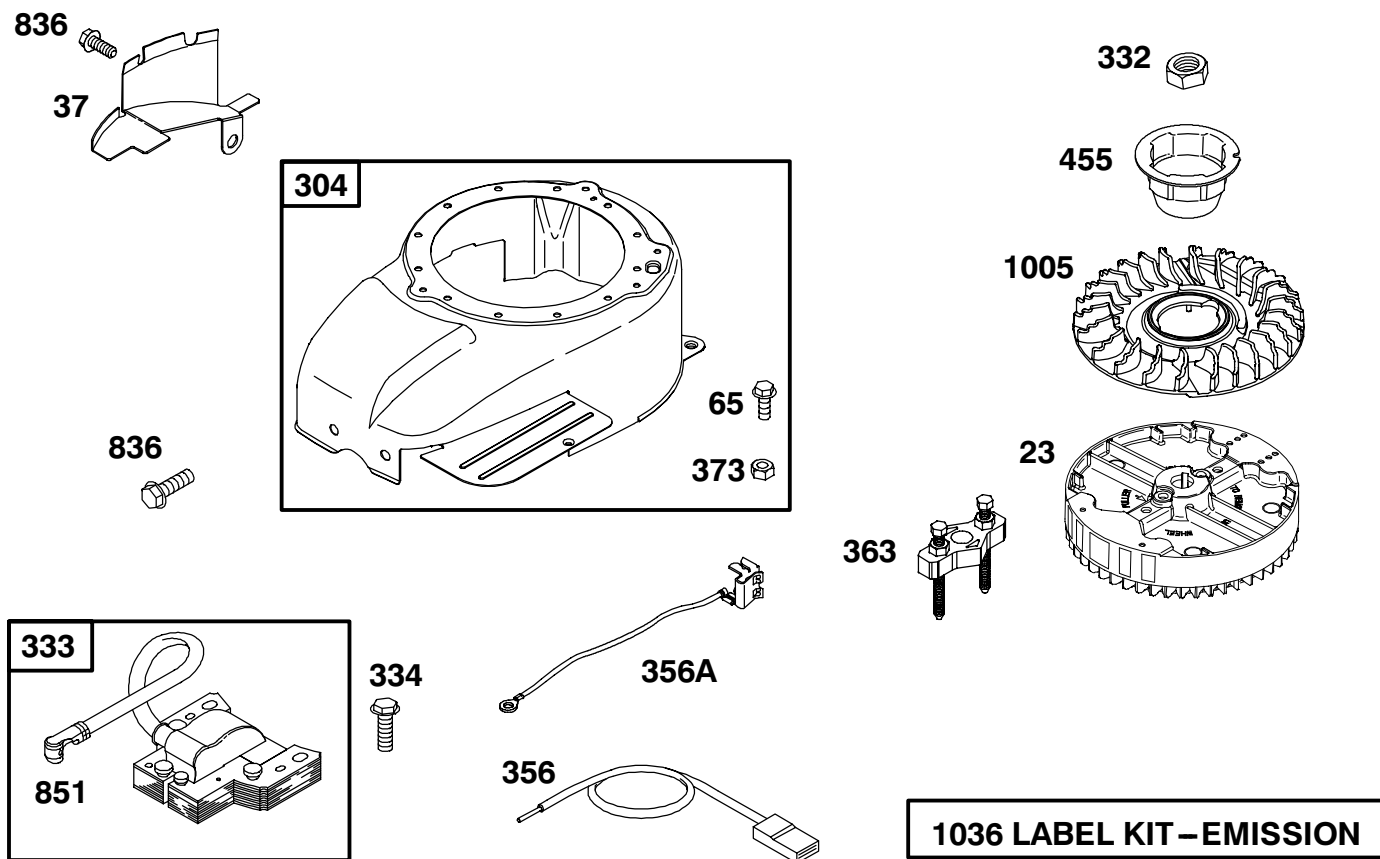
ENGINE GTS–200

Ref. No.	Part No.	Description	No. Used
182	98–9205	Bracket – Tank Mounting	1
187	99–0992	Line – Fuel	1
		(Cut to Required Length)	1
188	99–0993	Screw – Shoulder	1
188A	98–9202	Screw – Hex.	1
284	99–0994	Screw – Hex.	1
300	99–0995	Muffler – Exhaust	1
305A	98–9204	Screw – Torx®	1
305B	94–1674	Screw – Hex.	1

Ref. No.	Part No.	Description	No. Used
346	99–1047	Screw – Hex.	1
346A	99–0999	Screw – Hex.	1
601	99–0996	Clamp – Hose	1
670	99–0997	Spacer – Fuel Tank	1
832	98–9206	Guard – Muffler	1
836	99–0941	Screw – Hex.	1
†★883	99–0947	Gasket – Exhaust	1
930	98–9203	Guard – Rewind	1
972	99–1000	Tank – Fuel	1

★ Included in Gasket Set—Part No. 99–0902

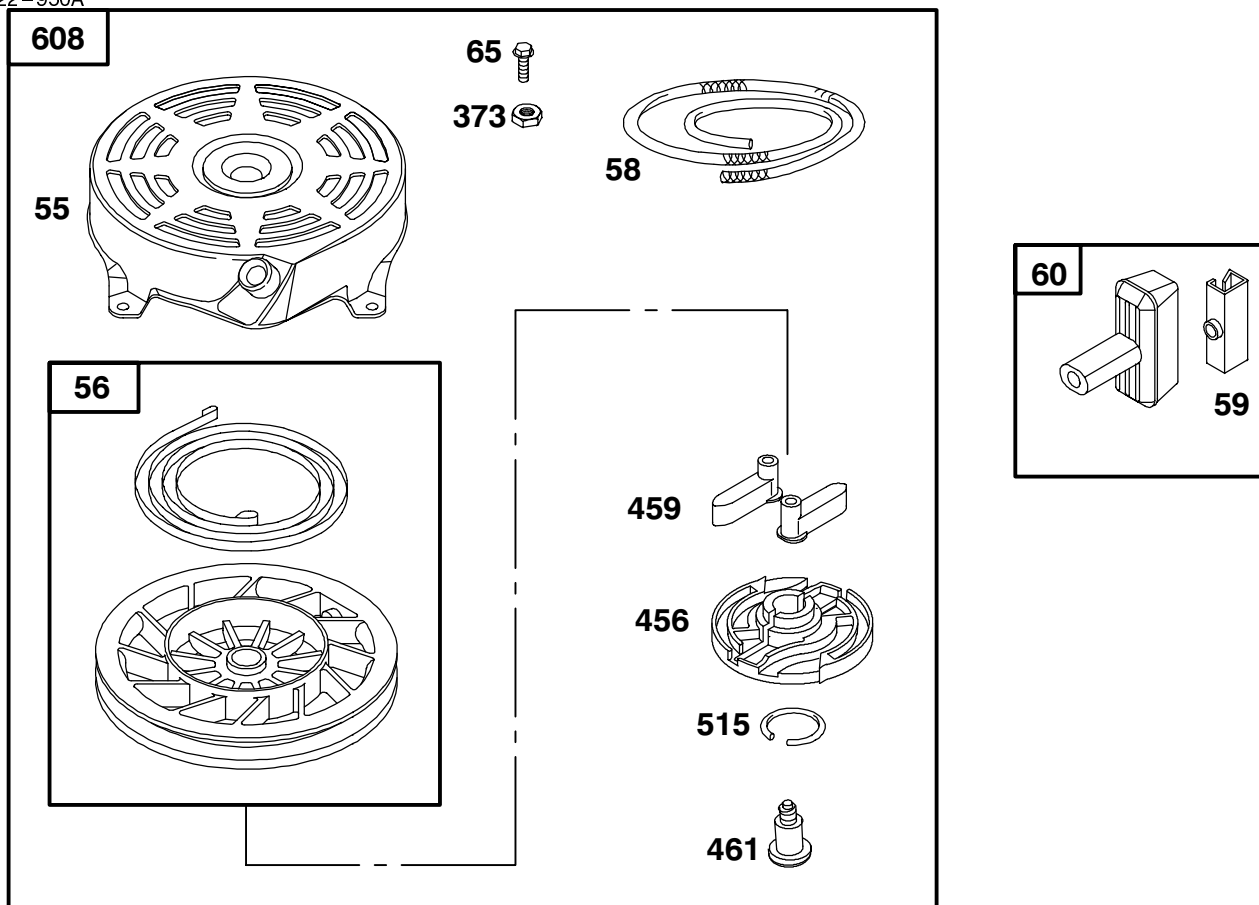
†Included in Valve Overhaul Gasket Set—Part No. 690220.



Assemblies include all parts shown in frames.

ENGINE GTS-200

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
23	99-1001	Flywheel	1	356A	99-0910	Wire - Stop	1
37	99-0905	Guard - Flywheel	1	363	99-1008	Puller - Flywheel	1
65	99-1002	Screw - Hex.	1	373	99-1009	Nut - Hex.	1
304	99-0909	Housing - Blower	1	455	99-1010	Cup - Flywheel	1
332	99-1004	Nut - Flywheel	1	836	99-0941	Screw - Hex.	1
333	99-1005	Armature - Magneto	1	851	77-9450	Terminal - Cable	1
334	99-1006	Screw - Hex.	1	1005	99-1015	Fan - Flywheel	1
356	99-1007	Wire - Stop	1	1036	99-1016	Label Kit - Emission	1

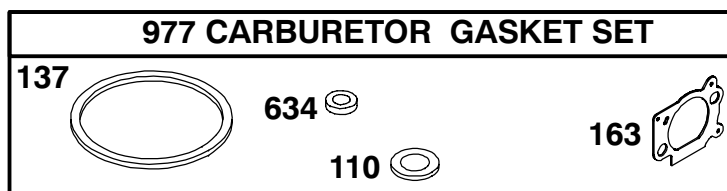
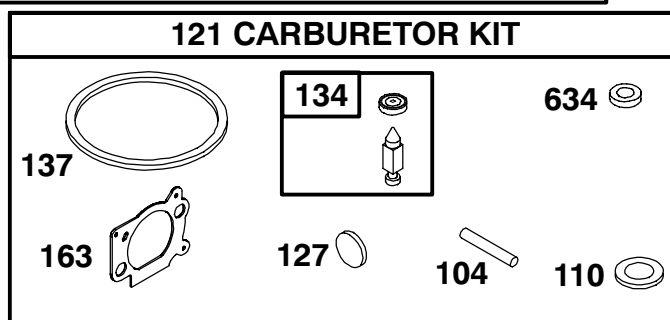
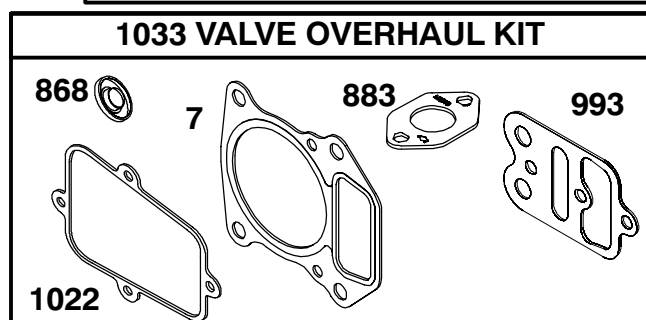
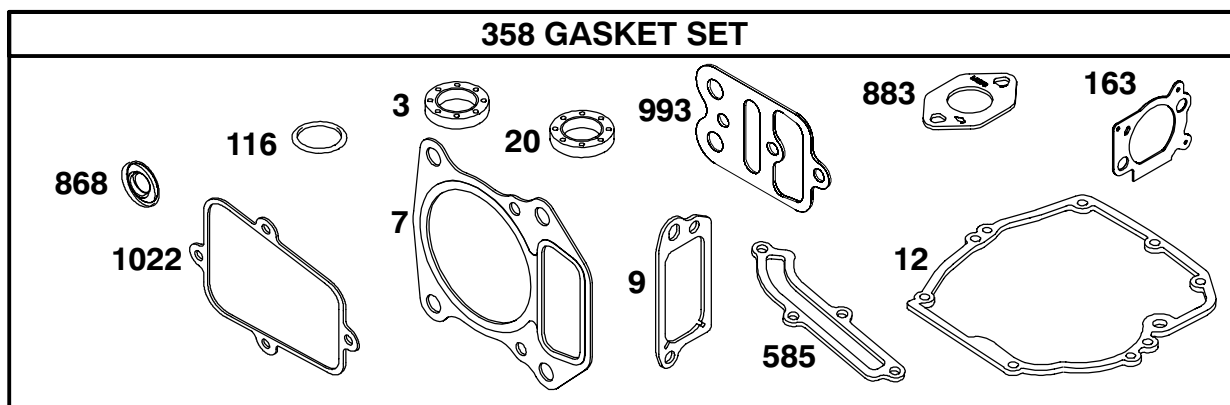


Assemblies include all parts shown in frames.

ENGINE GTS-200

Ref. No.	Part No.	Description	No. Used
55	99-1048	Housing - Rewind Starter	1
56	94-1657	Pulley - Starter	1
58	94-1668	Rope - Starter	1
59	77-7210	Insert - Starter Grip	1
60	77-8520	Grip - Starter Rope	1
65	99-1002	Screw - Hex.	1

Ref. No.	Part No.	Description	No. Used
373	99-1009	Nut - Hex.	1
456	94-1659	Retainer - Spring	1
459	94-1654	Pawl - Ratchet	1
461	94-1660	Screw - Shoulder	1
515	94-1655	Spring - Friction	1
608	98-9215	Starter - Rewind	1



Assemblies include all parts shown in frames.

ENGINE GTS-200

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
★3	99-0912	Seal - Oil	1	◆◆★163	99-0971	Gasket - Air Cleaner	1
†★7	99-0930	Gasket - Cylinder Head	1	358	99-0902	Gasket Set	1
†★9	99-0913	Gasket - Breather	1	★585	99-0923	Gasket - Breather	1
★12	99-0953	Gasket - Crankcase	1	◆◆634		Washer - Foam (Sold in Kit Only).	1
★20	77-7570	Seal - Oil	1	†★868	99-0946	Seal - Valve	1
●104	99-0970	Pin - Float Hinge	1	†★883	99-0947	Gasket - Exhaust	1
◆◆110		Washer - Bowl (Sold in Kit Only).	1	977	99-0903	Gasket Set - Carburetor	1
★116	99-0916	Seal - O Ring	1	†★993	99-0948	Gasket - Plate	1
121	99-0901	Carburetor Kit	1	†★1022	99-0907	Gasket - Rocker Cover	1
●127		Plug - Welch (Sold in Kit Only).	1	1033	99-0904	Gasket Set - Valve Overhaul	1
●134	77-8110	Valve - Needle	1				
◆◆137		Gasket - Bowl (Sold in Kit Only).	1				

- Included in Carburetor Kit - Part No. 99-0901
- ◆ Included in Carburetor Gasket Set - Part No. 99-0903

- ★ Included in Gasket Set - Part No. 99-0902
- † Included in Valve Overhaul Gasket Set - Part No. 99-0904

Maintenance Record

[illegible]

Maintenance Record

[illegible]

Maintenance Record

[illegible]