



RH Replacement Mower

Groundsmaster[®] 4000-D

Model No. 30415—210000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

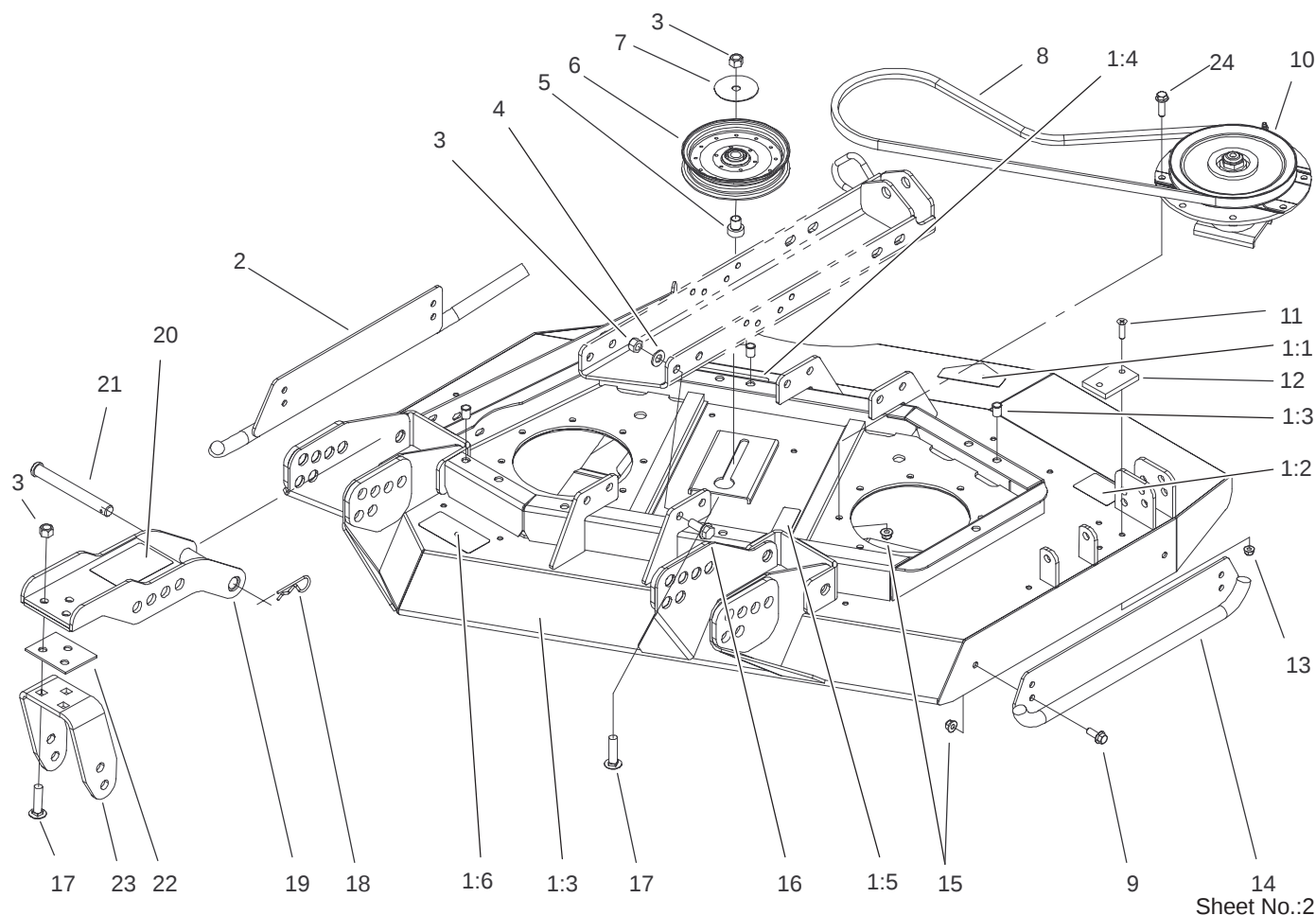
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Part Description Abbreviations

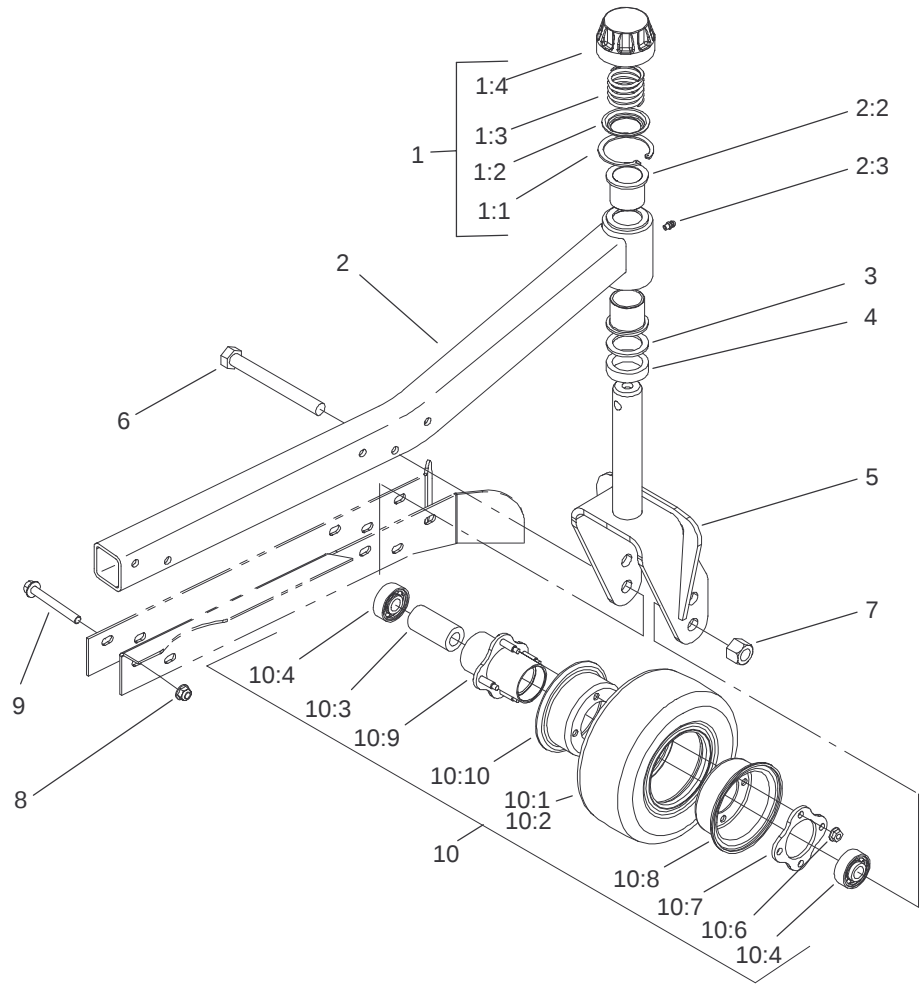
Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	HYD	hydraulic
ASM	assembly	INC	incorporated
CARR	carriage	LH	left hand
DEG	degrees	NI	nylon insert
FH	flat head	PPH	Phillips pan head
GA	gauge	PTH	Phillips truss head
HF	hex flange	PTO	power take off
HH	hex head	RH	right hand
HHF	hex head flange	SFH	slotted fillister head
HLH	hex lag head	SHH	slotted hex head
HJ	hex jam	SQH	square head
HOC	height-of-cut	SHWH	slotted hex washer head
HS	hex socket	SPH	slotted pan head
HSBH	hex socket button head	SRH	slotted round head
HSFH	hex socket flat head	STD	standard
HSH	hex socket head	TAP	self tapping
HWH	hex washer head	TTH	Torx truss head
HWHTF	hex washer head thread forming	WH	wing head



Deck, Idler and Skid Assembly

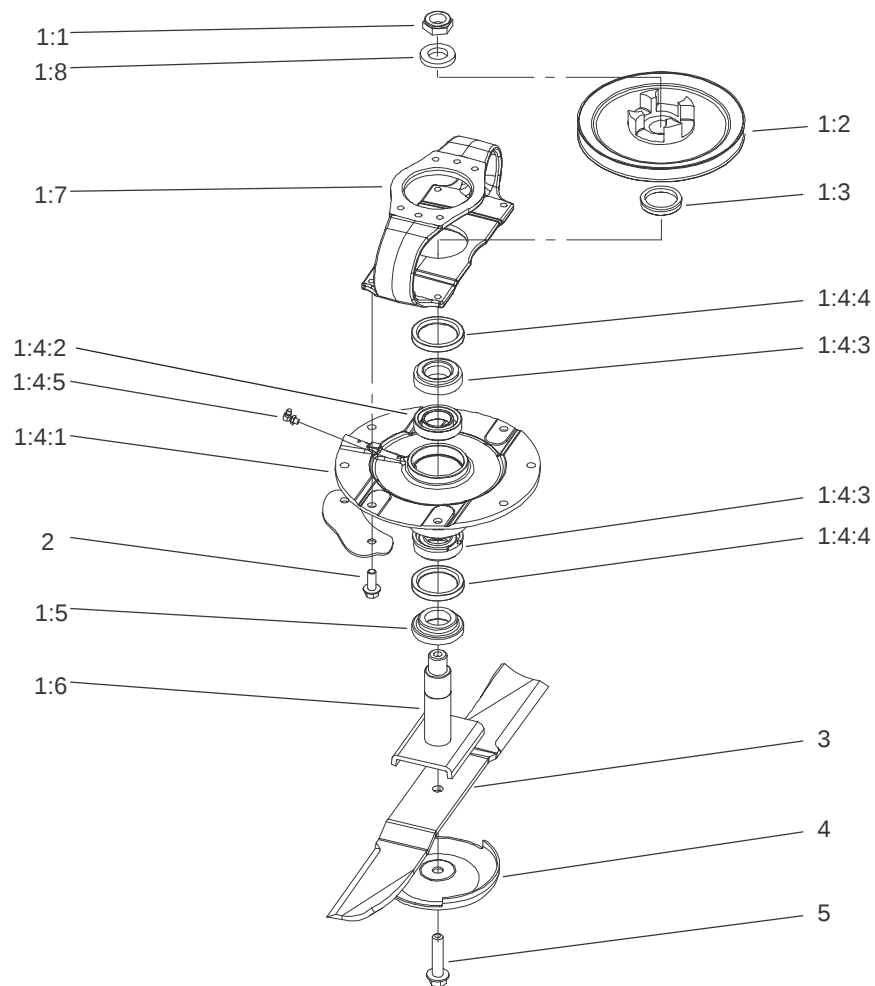
Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	100-3036	1	RH Side Deck ASM	18	3290-343	4	Pin-Hair
1:1	43-8480	1	Decal-Danger	19	104-7529-01	2	Castor Bracket ASM
1:1	100-6583	1	Decal-Danger	20	100-5623	1	Decal-HOC, RH
1:2	100-5694	1	Decal-Rear HOC, RH	21	100-5569	4	Pin-Clevis
1:3	32148-9	3	Nut-Insert	22	104-7524	8	Shim
1:4	100-5622	1	Decal-HOC	23	104-7525-01	2	Bracket-Fork
1:5	100-6578	3	Decal-Danger	24	3234-24	12	Screw-HHF
1:6	93-7818	1	Decal-Torque, Blade Bolt				
2	100-5620-01	1	Skid ASM-RH				
3	3296-25	15	Nut-Lock NI				
4	3256-26	8	Washer-Flat				
5	100-2984	1	Spacer-Idler				
6	99-5493	1	Pulley-Idler				
7	100-3102	1	Washer-Flat				
8	55-7660	1	V-Belt				
9	3234-42	4	Screw-HHF				
10	104-3532	1	Low Driven Spindle ASM				
11	32108-103	2	Screw-FH				
12	69-9290	1	Pad-Bumper				
13	104-8300	2	Nut-Flange, NI				
14	104-2250-01	1	Skid ASM-Side				
15	104-8301	20	Nut-Flange, NI				
16	3234-38	8	Screw-HHF				
17	9002719	7	Screw-CARR				



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Castor Arm and Tire Assembly

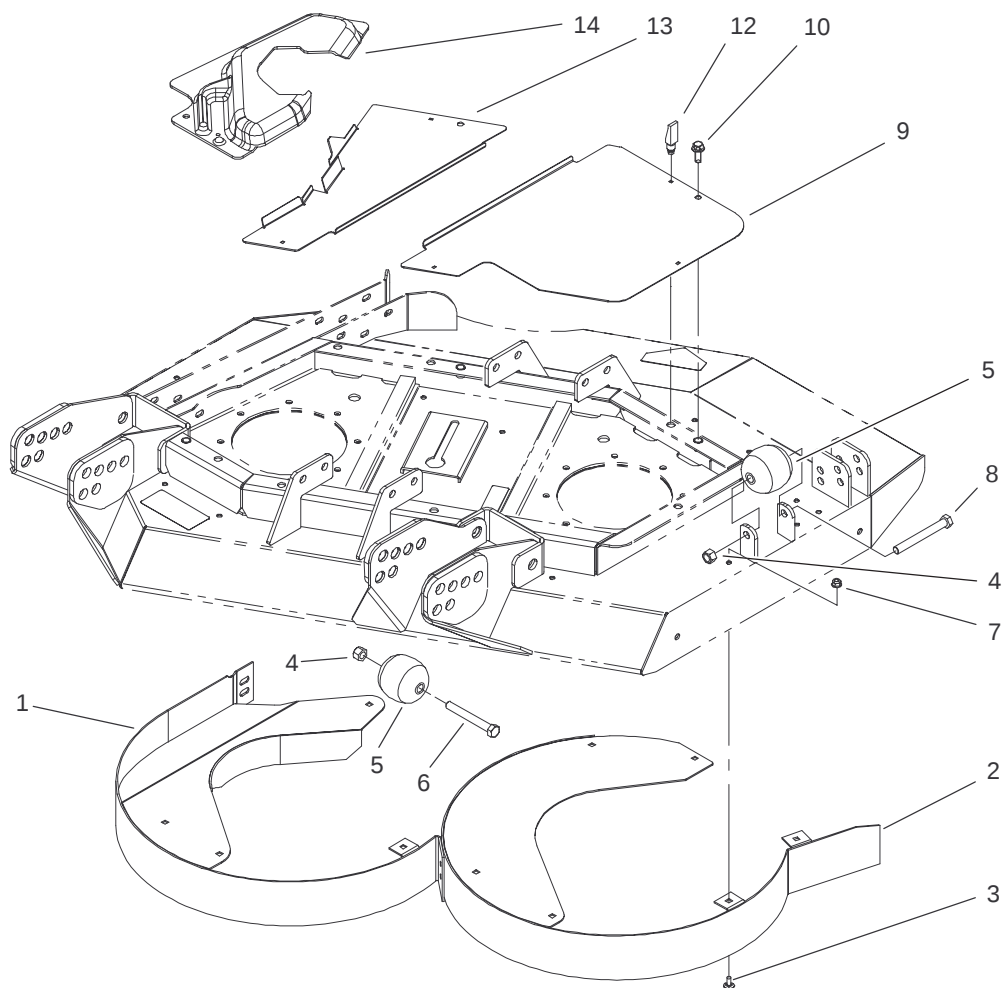
Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	92-9727	1	HOC Cap ASM	10:9	93-5980	2	Hub
1:1	92-5581	1	Ring-Retaining	10:10	95-2741	1	Rim-Wheel, Half
1:2	92-5583	1	Washer-Cap				
1:3	92-9726	1	Spring-Compression				
1:4	92-8861	1	Cap-HOC				
2	100-8093	1	Side Castor Arm ASM				
2:2	104-8340	2	Bushing				
2:3	302-5	1	Fitting-Grease				
3	69-6860	2	Washer-Thrust				
4	69-1510	5	Spacer-Castor				
5	104-0762-01	1	Castor Fork ASM				
6	327-24	3	Screw-HH				
7	3296-53	3	Nut-Lock, NI				
8	104-8301	5	Nut-Flange, NI				
9	3234-41	5	Screw-HHF				
10	93-9938	3	Wheel ASM				
10	93-5974	3	Wheel-8" Castor, Foam Filled				
10:1	93-9939	2	Tire				
10:2	68-8950	1	Tube W/Valve				
10:3	93-4241	2	Spacer-Bearing, Inner				
10:4	93-4237	4	Bearing				
10:6	32128-16	8	Nut-HHF				
10:7	93-4242	2	Plate				
10:8	93-4239	3	Rim-Wheel, Half				



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Spindle Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	104-3529	1	Driving Spindle ASM				
1:1	3296-60	1	Nut-Lock, NI				
1:2	104-3545	1	Pulley-Driving				
1:3	104-3564	1	Seal-V Ring				
1:4	104-3552	1	Spindle Housing ASM				
1:4:2	104-3549	1	Spacer Set-Bearing				
1:4:3	26-1830	1	Bearing ASM				
1:4:4	253-154	2	Seal-Oil				
1:4:5	302-60	1	Fitting-Lube				
1:5	92-9800	1	Spacer-Shaft, Spindle				
1:6	104-3554	1	Spindle Shaft ASM				
1:7	104-3544	1	Mount-Drive Motor				
1:8	104-8322	1	Washer-Hardened				
2	3234-42	4	Screw-HHF				
3	92-5608-03	2	Blade				
4	72-9361	2	Cup-Scalp, Anti				
5	92-5816	2	Bolt-Blade				



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Rear Discharge and Chamber Assembly

Ref. No.	Part No.	Qty.	Description
1	104-2203-01	1	Outer Chamber ASM
2	104-2204-01	1	Inner Chamber ASM
3	3230-18	11	Screw-CARR
4	3296-25	2	Nut-Lock NI
5	29-4820	2	Roller
6	325-17	1	Screw-HH
7	104-8300	11	Nut-Flange, NI
8	325-18	1	Screw-HH
9	100-5668-03	1	Plate-Cover, RH Side
10	3234-42	3	Screw-HHF
12	74-5950	7	Latch-Swell
13	100-5665-03	1	Plate-Cover, RH
14	100-5666	1	Cover-Moter, RH Deck

Ref. No.	Part No.	Qty.	Description

Maintenance Record

[illegible]

