Form No. 3326–155

Reelmaster® 6700D

Traction Unit

Model No. 03805—210000201 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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Contents

Description	Page
Frame and Body Assembly	4
Frame and Body Assembly (Continued)	5
Steering Tower Assembly	6
Steering Tower Assembly (Continued)	7
Traction and Brake Pedal Assembly	8
Seat Frame Assembly	9
Throttle Assembly	10
Seat Suspension Assembly NO. 75–3000	11
Control Console Assembly	12
Control Console Assembly (Continued)	13
Hydraulic Filter and Reservoir Assembly	14
Fuel Tank and Filter Assembly	15
Fuel Filter Assembly # 76–5300	16
Front Hydraulic Drive and Brake Assembly	17
Front Hydraulic Drive and Brake Assembly (Continued)	18
Planetary Drive Assembly # 92–7415–03	19
LH – Brake Assembly	20
RH – Hydraulic Motor Assembly # 92–7385	21
RH – Brake Assembly	22
LH – Hydraulic Motor Assembly # 93–7476	23
Hydraulic Pump Installation Assembly	24
Gear Pump Assembly # 94–3066	25
Servo Controlled Piston Pump Assembly # 98–3730	26
Servo Controlled Piston Pump Assembly # 98–3730 (Continued)	27
Manual Servo Control # 94–3019	28
Radiator and Shroud Assembly	29
Engine Installation Assembly	30
Engine Components Assembly	31
Air Cleaner Assembly # 93–7485	32
4WD – Rear Axle Assembly	33
4WD – Rear Axle Assembly	34
Hydraulic Motor Assembly # 92–7386	35
Hydraulic Cylinder Assembly No. 98–3806	36
Rear Hydraulic Control Block and Tube Assembly	37
Front Lift Arm Assembly	38
Front Lift Arm Assembly (Continued)	39
Hydraulic Cylinder Assembly # 99–6986	40
Hydraulic Cylinder Assembly # 93–2650	41
Rear Hydraulic Control Block Assembly	42
Manifold Block Assembly No. 100–3780	44
Valve Assembly No. 76–9970	45
Rear Lift Arm Assembly	46
Hydraulic Cylinder Assembly # 99–2550	47
Front Hydraulic Control Block and Hose Assembly	48
Front Manifold Block Assembly # 100–3800	49
Reel Motor and Hose Assembly	50
Reel Motor Assembly # 98–9999	51
End Weight Assembly	52
Lift Arm Assembly	53
Hydraulic Lift Cylinder Assembly No. 93–2631	55
Roll Over Protection System (ROPS)	56
Rear Axle Assembly No. 100–3784 Bevel Pinion Shaft Assembly	57
Rear Axle Assembly No. 100–3784 (Continued) Differential Assembly	58
Rear Axle Assembly No. 100–3784 (Continued) Axle Support Assembly	59
Rear Axle Assembly No. 100–3784 (Continued) Bevel Gear Case Assembly	60
Rear Axle Assembly No. 100–3784 (Continued) Bevel Gear Shaft Assembly	61
Rear Axle Assembly No. 100–3784 (Continued) Axle Case Assembly	62
Rear Axle Assembly No. 100–3784 (Continued) Axle Assembly	63
Crankcase Assembly	64
Crankshaft Assembly	65
Cylinder Head Assembly	66
Camshaft and Fan Support Assembly	70
Timing Cover Assembly	71
Intake and Exhaust Manifold Assembly	72
Oil Pump Assembly	73
Collector Assembly	74
Water Pump Assembly	75
Fuel Injection Pump Assembly	76
Fuel Injector Assembly	77
Alternator Assembly	78
Starter Assembly	79
Glow Plug and Glow Relay	80
Diagnostic ACE Display Assembly	81
Gauge Bar and Backlapping Brush Assembly	82
Hydraulic Schematic	83
Electrical Schematic	84

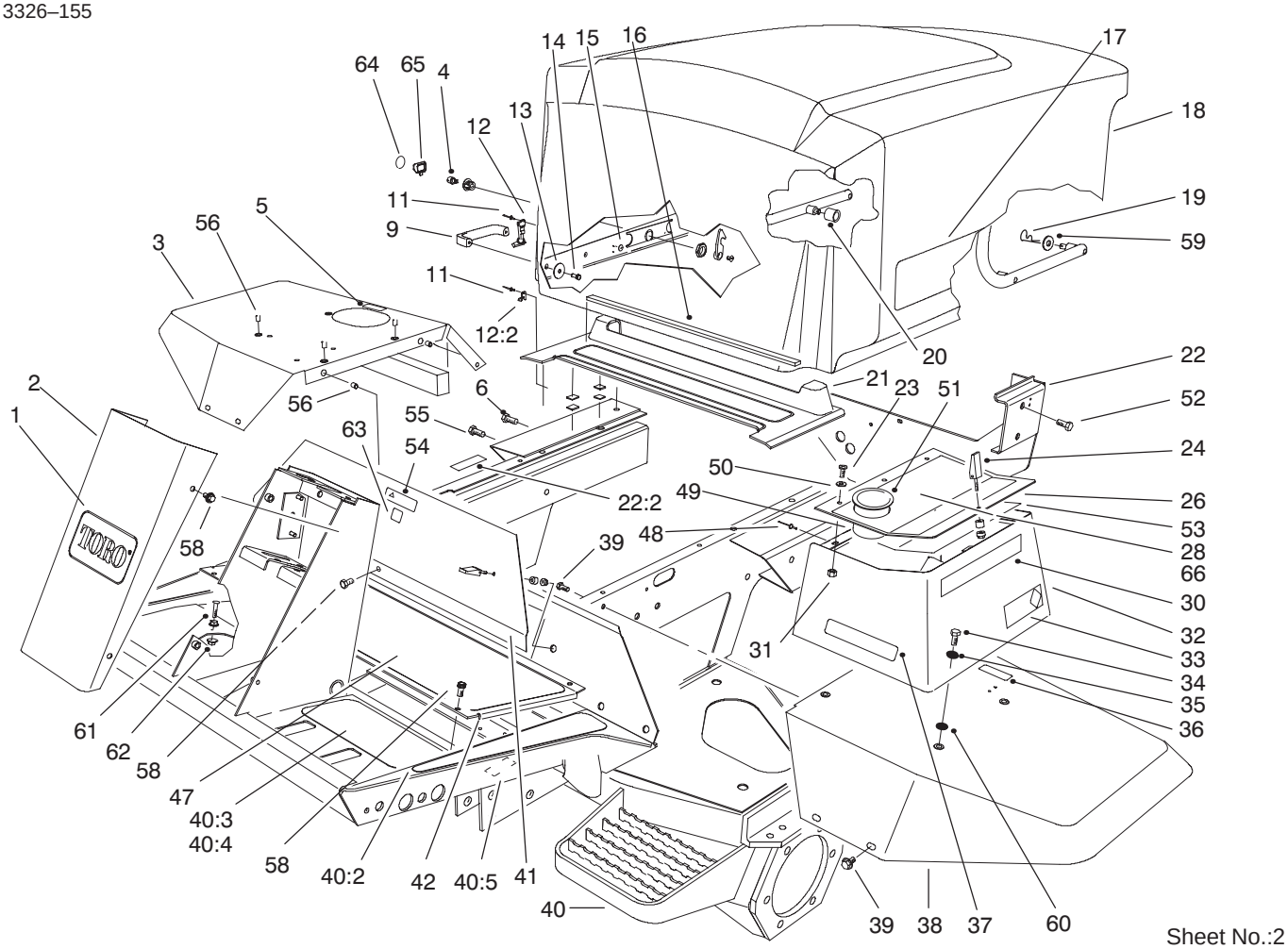
Accessories

Description	Model / Part No.
5 Blade Cutting Unit	03857
7 Blade Cutting Unit	03858
11 Blade Cutting Unit	03859
Dethatching Cutting Unit	03871
Rear Weight Kit	94–2836
Rear Roller Scraper Kit	98–7996
Front Roller Scraper Kit	95–7737
High Height of Cut Kit	03880
Arm Rest Kit	30707
Grass Basket Kit	03882
ROPS Accessories Kit	92–7571
Accessory Kit	99–8957
Japanese, Decal Kit	94–2831
Electronic Leak Detector Kit	03521

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HLH	hex lag head
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
INC	incorporated
LH	left hand
NI	nylon insert
PPH	Phillips pan head
PTH	Phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SQH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	Torx truss head
WH	wing head

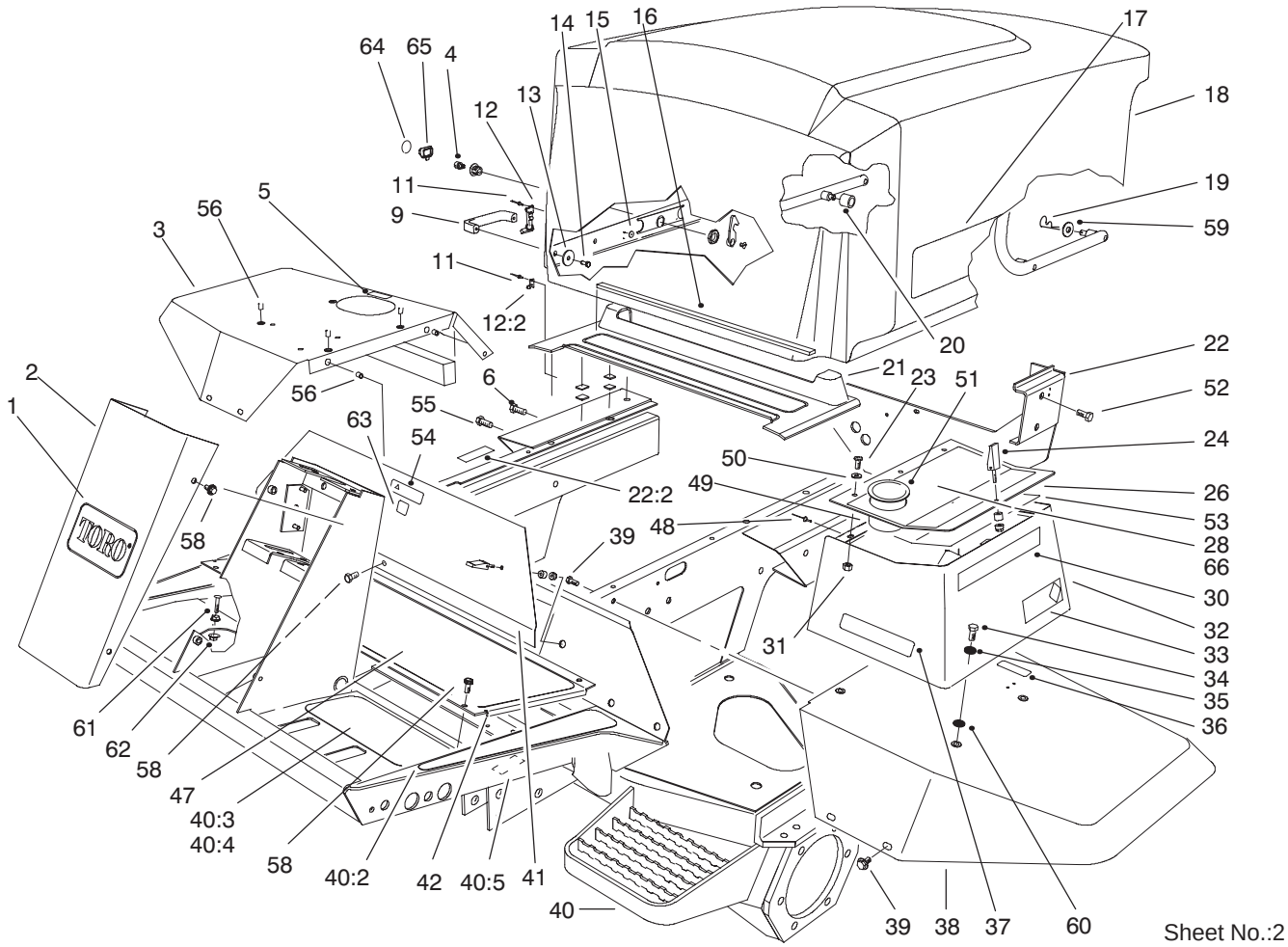


Sheet No.:2

Frame and Body Assembly

Ref. No.	Part No.	Qty.	Description
1	62–5550	1	Decal–Toro
2	93–7996–01	1	Cover – Tower
3	94–3049–01	1	Fender, RH
4	98–5398	1	Latch
5	93–6686	1	Decal–Oil, Hydraulic
6	33106–035	8	Screw–HHF
9	65–5100	1	Handle–Door
11	3269–8	4	Rivet
12	59–9740	1	Flex Draw Latch ASM
12:2	249–40	1	Keeper
13	3256–78	2	Washer–Flat
14	46–8091	2	Screw–HWH
15	3269–10	2	Washer–Back
16	92–7633	1	Bumper – Hood
17	92–7524	2	Decal – Rm 6700
18	99–8952	1	Hood
19	3290–467	2	Pin–Hair
20	93–7582	1	Hose
21	94–2617	1	Pump Cover ASM
22	100–3825	1	Rear Frame ASM
22:2	93–1265	1	Decal – Hot Surface
23	3258–166	3	Screw
24	74–5950	3	Latch–Swell
26	93–9180–03	1	Cover–Tool Box
28	93–1262	1	Decal–Hillside
30	72–3560	1	Decal

Ref. No.	Part No.	Qty.	Description
31	32128–33	3	Nut–HF
32	75–5810–03	1	Box–Tool
33	93–0096	2	Decal–Ace
34	322–3	4	Screw–HH
35	3256–3	4	Washer–Flat
36	93–6680	1	Decal – Diesel Only
37	93–6689	1	Decal – No Riders
38	75–3860	1	Fender–LH
39	3234–14	10	Screw–HHF
40	100–3805	1	Front Frame ASM
40:2	93–7592	2	Tread Foot Rest – LH
40:3	75–0620	1	Tread–Foot, LH
40:4	75–0610	1	Tread–Foot, RH
40:5	93–6693	1	Decal–Plate, Floor
41	75–1390–01	1	Cover–Access, Front
42	75–1410–01	1	Plate–Access, Floor
47	75–0630	1	Tread–Foot, Center
48	93–8744	3	Pop – Rivet
49	75–5780	1	Hinge–Steel
50	3256–1	3	Washer–Flat
51	94–1410	1	Holder–Can, Beverage
52	33108–035	8	Screw–HHF
53	100–3738	1	Decal – Quick Reference
54	93–9425	1	Decal–Danger
55	3234–18	2	Screw–HHF

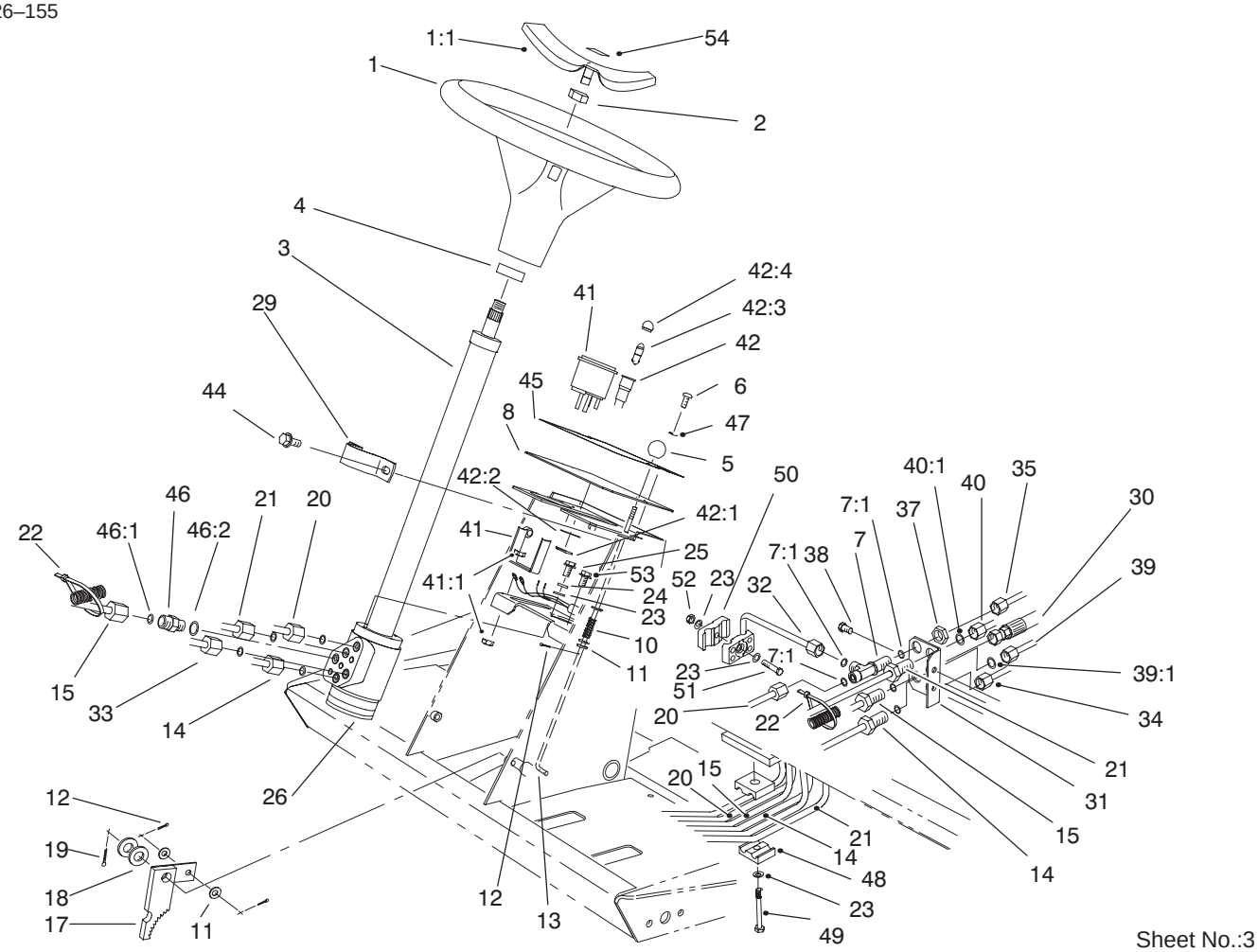


Sheet No.:2

Frame and Body Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
56	32148–7	5	Nut–Insert
58	3234–7	9	Screw–HHF
59	66–6480	2	Washer
60	52–2900	4	Washer
61	17–9420	1	Screw – Handle
62	32128–20	2	Nut–HF
63	93–7252	1	Decal–International
64	99–8970	1	Latch – Key, Hood
65	98–9321	1	Ring–Key
66	95–0832	1	Decal – Service

Ref. No.	Part No.	Qty.	Description



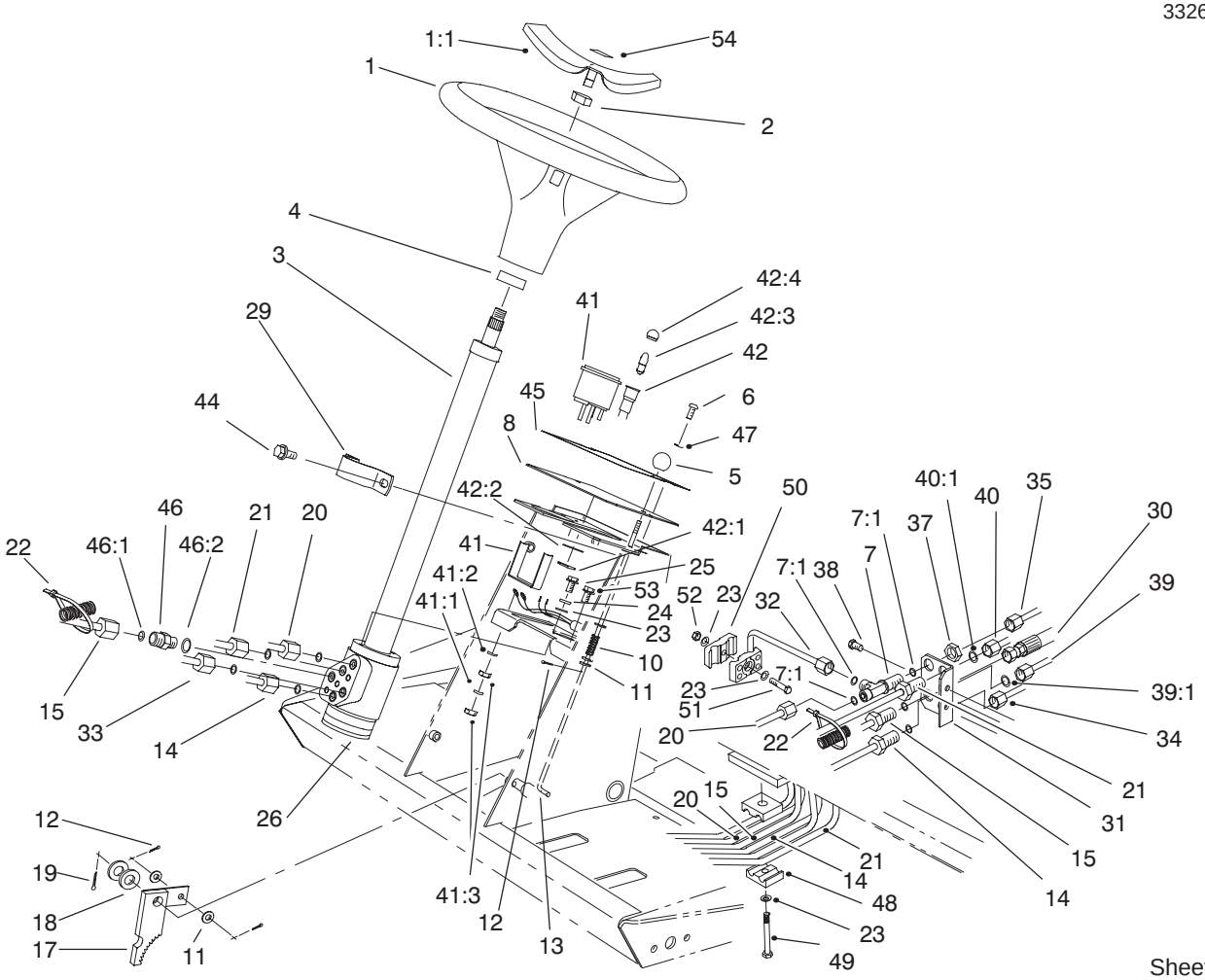
Sheet No.:3

Steering Tower Assembly

Ref. No.	Part No.	Qty.	Description
1	98–1471	1	Wheel – Steering
1:1	98–1468	1	Cover–Wheel Steering
2	94–9952	1	Nut–Hex
3	94–9951	1	Column – Steering
4	21–9260	1	Cover–Dust
5	233–17	1	Knob
6	87–6620	2	Screw–Special
7	340–68	1	Fitting–Tee, Bulkhead
7:1	237–22	3	O–Ring
8	93–7998–03	1	Plate – Instrument
*9	3290–379	1	Tie–Cable
10	95–1821–03	1	Spring – Compression
11	3256–22	5	Washer–Flat
12	3272–5	3	Pin–Cotter
13	75–1490	1	Rod–Brake, Parking
14	94–3059	1	Hyd Tube ASM
15	94–3061	1	Hyd Tube ASM
17	63–7900–03	1	Rack
18	3256–26	2	Washer–Flat
19	3272–10	1	Pin–Cotter
20	94–3062	1	Hyd Tube ASM
21	94–3060	1	Hyd Tube ASM
22	3290–378	4	Tie–Cable
23	3256–23	6	Washer–Flat
24	3255–8	1	Washer–Lock/Ext
25	33103–025	1	Screw–HHF

Ref. No.	Part No.	Qty.	Description
26	100–3793	1	Control–Steering
29	75–2810	1	Bracket–Column, Steering
30	92–7622	1	Hose ASM
31	92–7606–03	1	Bracket – Bulkhead
32	94–1447	1	Steering Return Tube ASM
33	94–3071	1	Hyd Tube ASM
34	92–7601	1	Rear Tube ASM
35	92–7602	1	Aux. Return Tube ASM
37	340–70	5	Locknut–Bulkhead
38	32144–11	2	Screw–TAP
39	92–7494	1	Rear Stearing Tube ASM
39:1	237–22	1	O–Ring
40	92–7495	1	Steering Tube ASM
40:1	237–22	1	O–Ring
41	105–3304	1	Speedometer
41:1	3296–1	3	Nut–Hex
42	44–2210	1	Light–Indicator, Red
42:1	218–535	1	Nut–Hex
42:2	218–536	1	Washer–Lock
42:3	93–7480	1	Led–Miniature
42:4	218–533	1	Lens

* Not illustrated

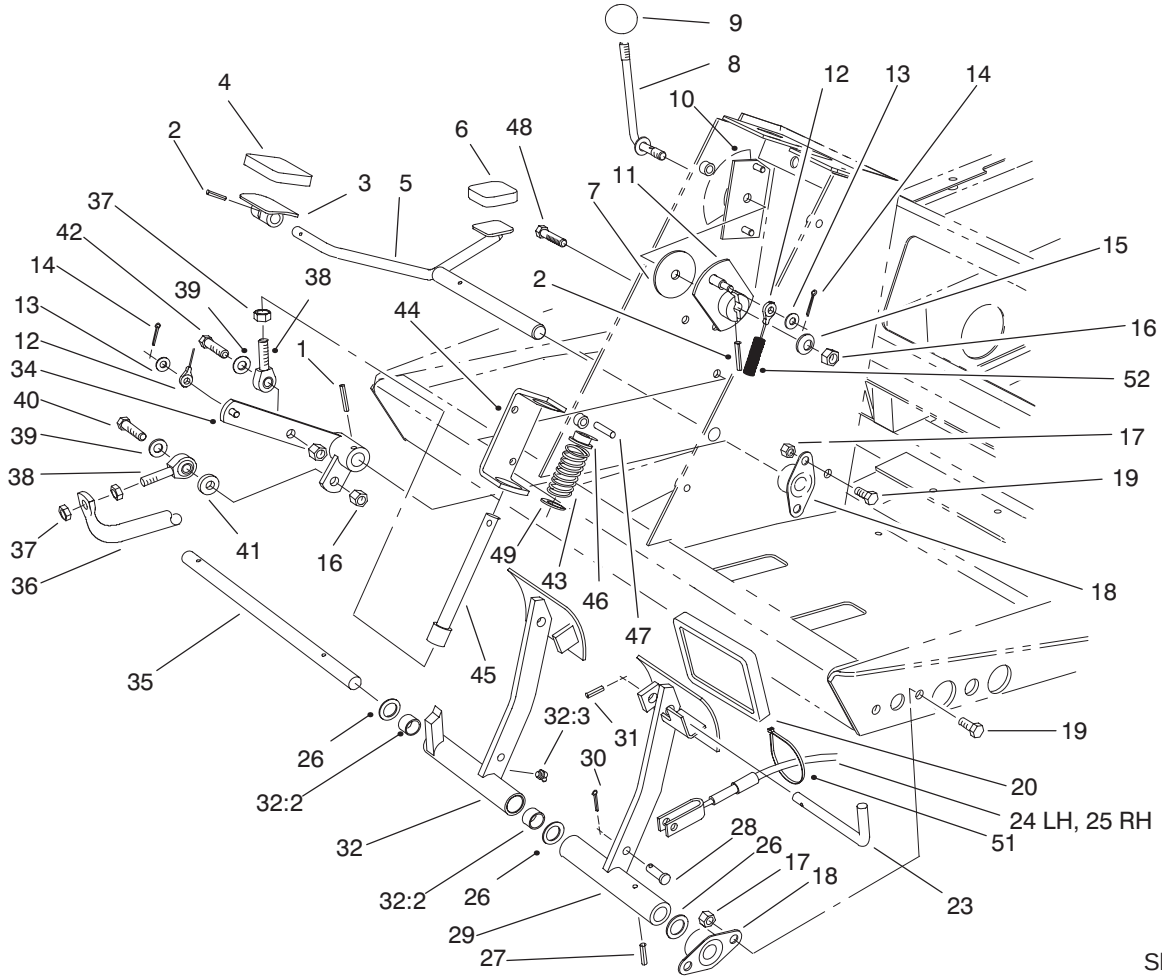


Sheet No.:3

Steering Tower Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
44	3234–7	2	Screw–HHF
45	93–1263	1	Decal–Tower
46	340–2	5	Adapter
46:1	237–22	1	O–Ring
46:2	237–42	1	O–Ring
47	3256–1	2	Washer–Flat
48	56–7973	6	Clamp–Tube
49	322–6	3	Screw–HH
50	56–7972	2	Tube Clamp
51	322–7	1	Screw–HH
52	3296–47	1	Nut–Lock, NI
53	33103–020	2	Screw–HHF
54	98–1459	1	Decal–Toro

Ref. No.	Part No.	Qty.	Description

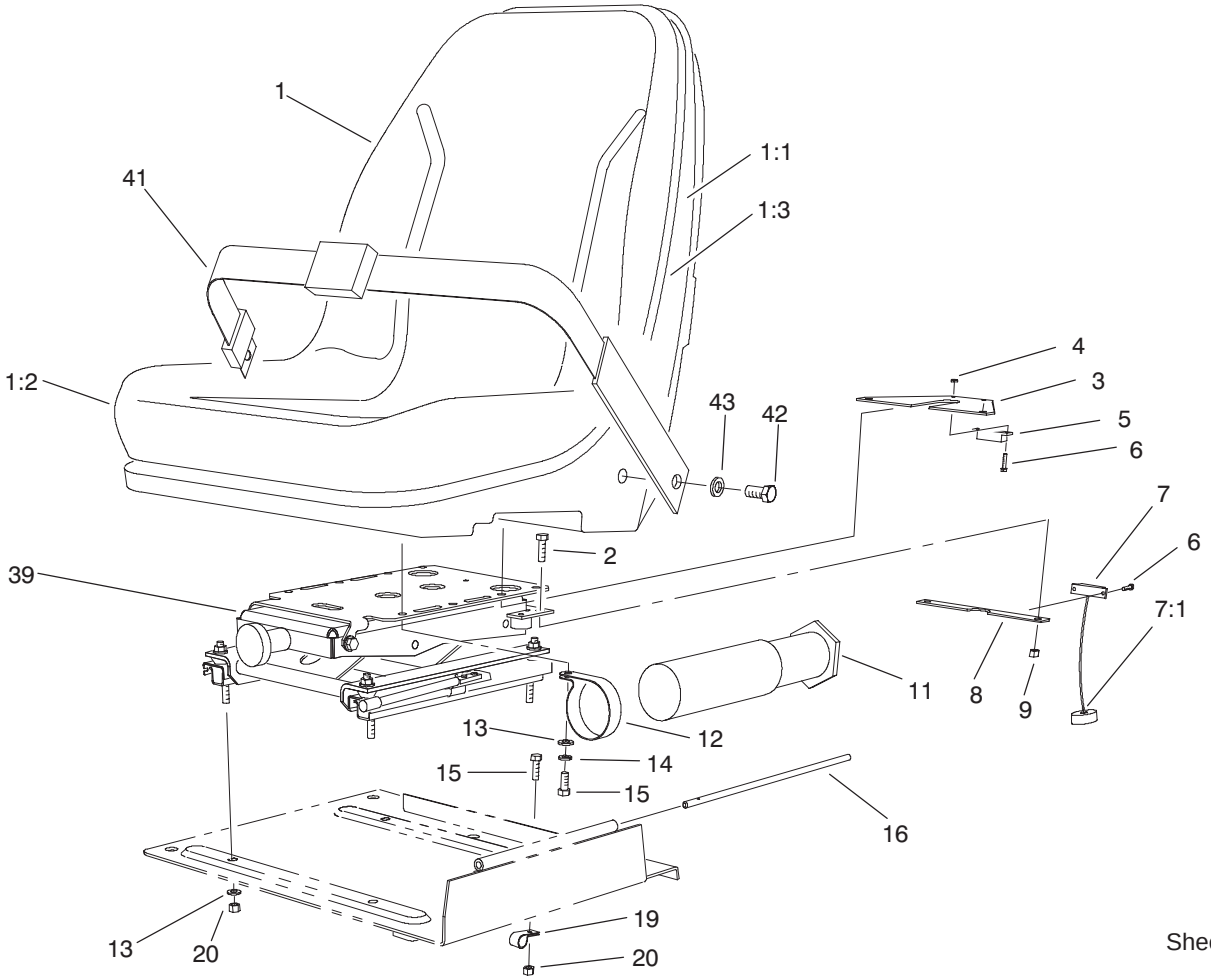


Sheet No.:4

Traction and Brake Pedal Assembly

Ref. No.	Part No.	Qty.	Description
1	32121–6	1	Pin–Roll
2	32121–45	2	Pin–Spring
3	49–6440–03	1	Pedal–Forward
4	74–9100	1	Pad–Pedal, Forward
5	75–2970	1	Pedal–Traction
6	74–9110	1	Pad–Pedal, Reverse
7	75–6550	1	Disc–Friction
8	75–6490	1	Lever
9	233–42	1	Knob
10	93–6699	1	Decal – Fast/Slow
11	75–6510	1	Bracket–Lever
12	75–6580	1	Cable – Pedal
13	3256–22	2	Washer–Flat
14	3272–2	2	Pin–Cotter
15	3290–461	1	Washer–Spring
16	3296–39	3	Nut–Lock, NI
17	32128–20	8	Nut–HF
18	256–236	4	Bearing–Mount, Flange
19	322–3	8	Screw–HH
20	93–8742	2	Footpad – Brake
23	63–7880	1	Pin–Latch, Brake
24	92–7530	1	LH Brake Cable ASM
25	92–7529	1	RH Brake Cable ASM
26	3256–69	3	Washer–Flat
27	32121–16	1	Pin–Spring

Ref. No.	Part No.	Qty.	Description
28	283–58	2	Pin–Clevis
29	75–1440–03	1	Pedal–Brake, LH
30	3272–10	2	Pin–Cotter
31	32121–50	1	Pin–Spring
32	75–1430	1	Pedal–Brake, RH
32:2	256–42	2	Bushing
32:3	302–5	1	Fitting–Grease
34	75–3270–03	1	Hub–Pivot, Traction
35	75–1470	1	Pin–Pivot, Brake
36	92–7531–03	1	Tube – Pump Control
37	3220–3	3	Nut–Jam
38	2411–36	2	Bearing–End, Rod
39	3256–24	2	Washer–Flat
40	323–9	1	Screw–HH
41	5–0652	1	Spacer
42	323–29	1	Screw–HH
43	60–5700	1	Spring
44	92–7608–03	1	Bracket–Spring
45	92–7609	1	Shaft – Spring
46	92–7610	1	Retainer – Spring
47	32121–11	1	Pin–Roll
48	32144–14	2	Screw–HWH
49	3256–5	1	Washer–Flat
51	3290–378	1	Tie–Cable
52	95–7151	1	Tube–Convoluted

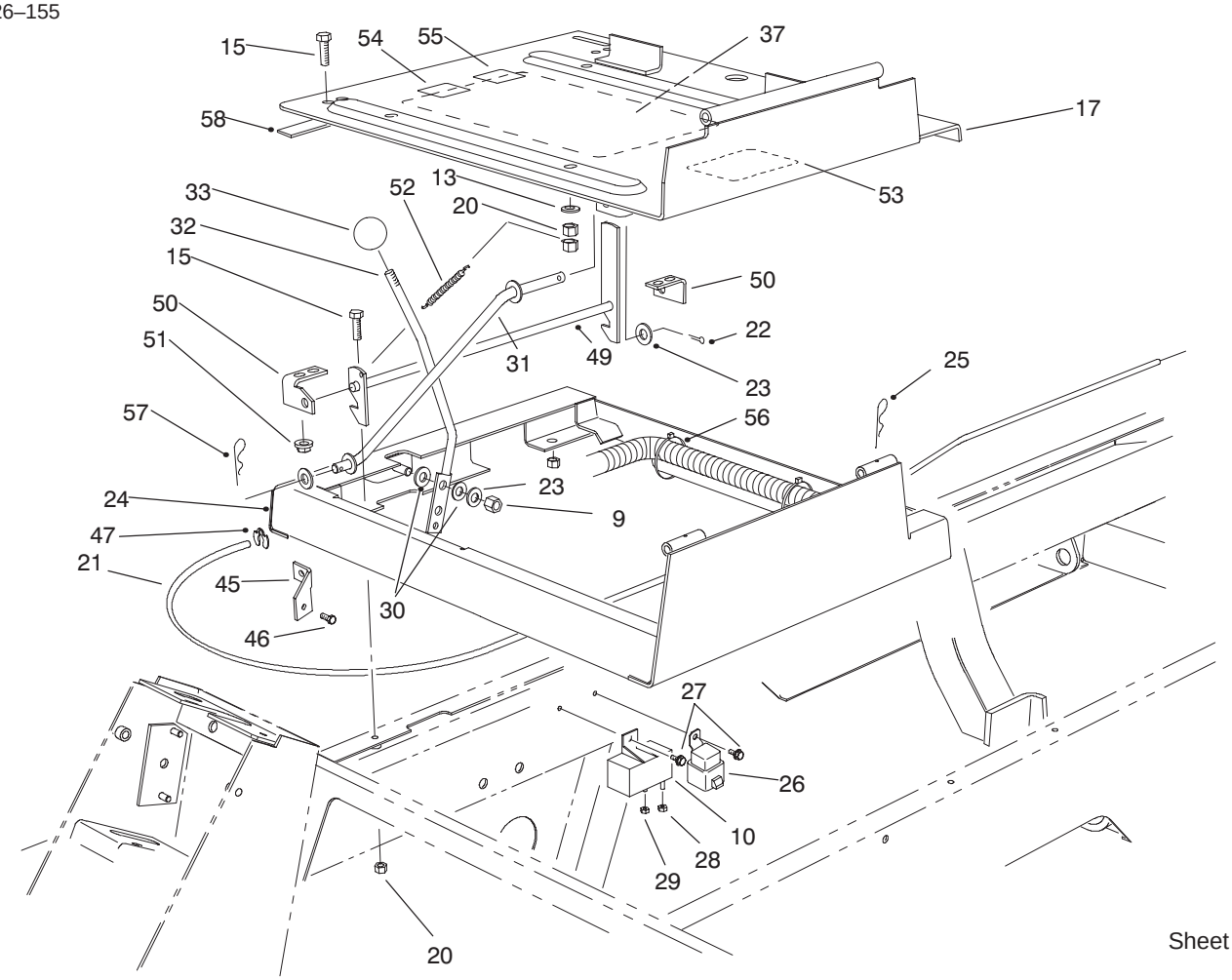


Sheet No.:5
T–3484

Seat Frame Assembly

Ref. No.	Part No.	Qty.	Description
1	92–1180	1	Seat–Olympic
1:1	92–6534	1	Shell
1:2	92–6533	1	Kit–Cushion, Seat
1:3	351–78	1	Edging
2	323–4	2	Screw–HH
3	75–4370–03	1	Bracket–Seat
4	3296–54	4	Nut–Lock NI
5	92–8753	1	Magnet–Switch, Reed
6	3250–29	4	Screw–PPH
7	92–8001	1	Sensor–Switch, Reed
7:1	93–0140	1	Grommet – Rubber
8	75–4360–03	1	Bracket–Suspension, Seat
9	3296–39	3	Nut–Lock, NI
11	74–0720	1	Tube–Manual
12	2412–133	2	R–Clamp
13	3256–23	8	Washer–Flat
14	3253–4	4	Washer–Lock
15	322–3	12	Screw–HH
16	75–3400	1	Shaft–Pivot, Seat
19	2412–93	1	R–Clamp
20	3296–29	10	Nut–Lock
39	75–3000	1	Suspension–Seat
41	21–4191	1	Seat Belt ASM
42	3212–4	2	Screw–HH
43	3253–6	2	Washer–Lock/Sp

Ref. No.	Part No.	Qty.	Description

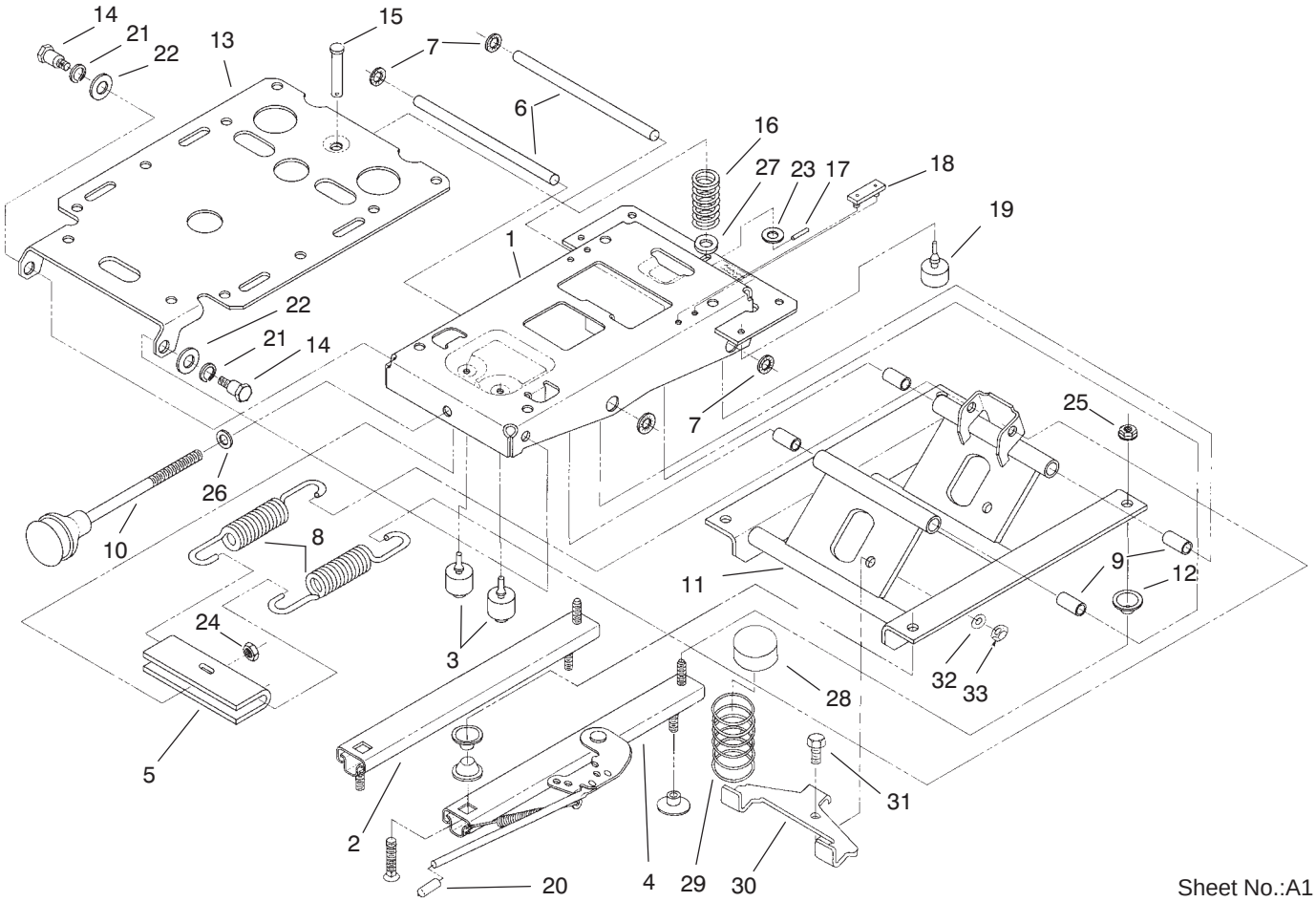


Sheet No.:A
T–3485

Throttle Assembly

Ref. No.	Part No.	Qty.	Description
9	3296–39	3	Nut–Lock, NI
10	76–5260	1	Relay–Glow Plug
13	3256–23	8	Washer–Flat
15	322–3	12	Screw–HH
17	98–2350–03	1	Plate–Seat
20	3296–29	10	Nut–Lock
21	92–7520	1	Throttle Cable ASM
22	3272–10	1	Pin–Cotter
23	3256–24	3	Washer–Flat
24	98–2352–03	1	Frame–Seat
25	3290–467	1	Pin–Hair
26	70–1480	1	Relay
27	32144–10	2	Screw–HWH
28	48–7880	1	Nut–Hex
29	48–7890	1	Nut
30	52–2900	2	Washer
31	75–3680–03	1	Rod–Seat
32	93–7598–03	1	Lever – Throttle
33	233–42	1	Knob
37	98–8110	1	Decal – Clip
45	92–7396–03	1	Mount–Cable
46	49–2040	1	Screw–Tapping
47	52–5910	1	Ring–Retaining
49	98–2354–03	1	Latch–Seat
50	98–2353	2	Bracket–Latch, Seat
51	32128–25	4	Nut–Flange

Ref. No.	Part No.	Qty.	Description
52	66–4190–03	1	Spring–Idler, Clutch
53	98–8109	1	Decal – Rear Manifold Blk
54	63–9920	1	Decal–Level, Noise
55	85–6910	1	Decal–Rating, Noise
56	3290–379	3	Tie–Cable
57	3290–307	1	Pin–Hair
58	94–8146	1	Strip – Foam



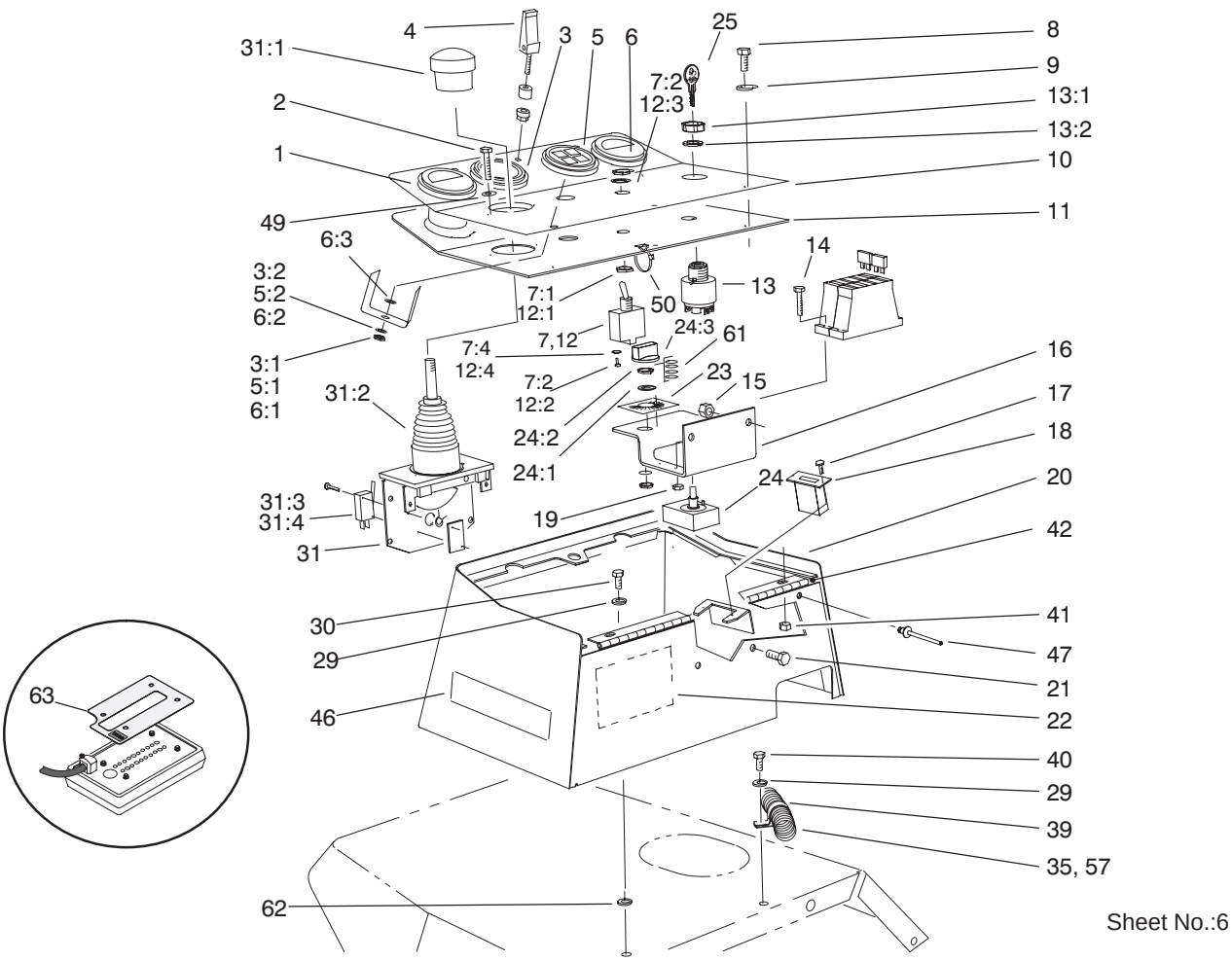
Sheet No.:A1

T–3437

Seat Suspension Assembly NO. 75–3000

Ref. No.	Part No.	Qty.	Description
1	75–3480	1	Frame–Upper
2	66–8530	1	Adjuster
3	66–8520	2	Bumper–Downstop
4	82–9060	1	Adjuster W/Handle
5	77–2870	1	Hanger–Spring
6	76–1910	2	Shaft–Pivot
7	66–8560	4	Nut–Push
8	76–1940	2	Spring–Extension
9	76–1920	4	Bearing–Sleeve
10	76–1930	1	Knob–Adjuster, Tension
11	66–8610	1	Frame–Lower
12	66–9290	6	Spacer–Suspension
13	75–3580	1	Plate–Seat
14	75–3510	2	Bolt
15	80–4860	1	Pin – Clevis
16	75–3530	1	Spring
17	75–3540	1	Pin–Roll
18	75–3550	2	Bumper
19	76–2940	2	Bumper
20	75–3570	1	Tip
21	3253–6	2	Washer–Lock/Sp
22	3256–26	2	Washer–Flat
23	3256–24	1	Washer–Flat
24	3296–44	1	Nut–Lock NI
25	32128–26	4	Nut–Flange

Ref. No.	Part No.	Qty.	Description
26	3256–46	1	Washer–Flat
27	3256–5	1	Washer–Flat
28	93–3164	2	Cap
29	93–3163	2	Spring
30	93–3165	1	Bracket
31	322–6	1	Screw–HH
32	3253–33	1	Washer–Lock
33	3217–6	1	Nut–Hex

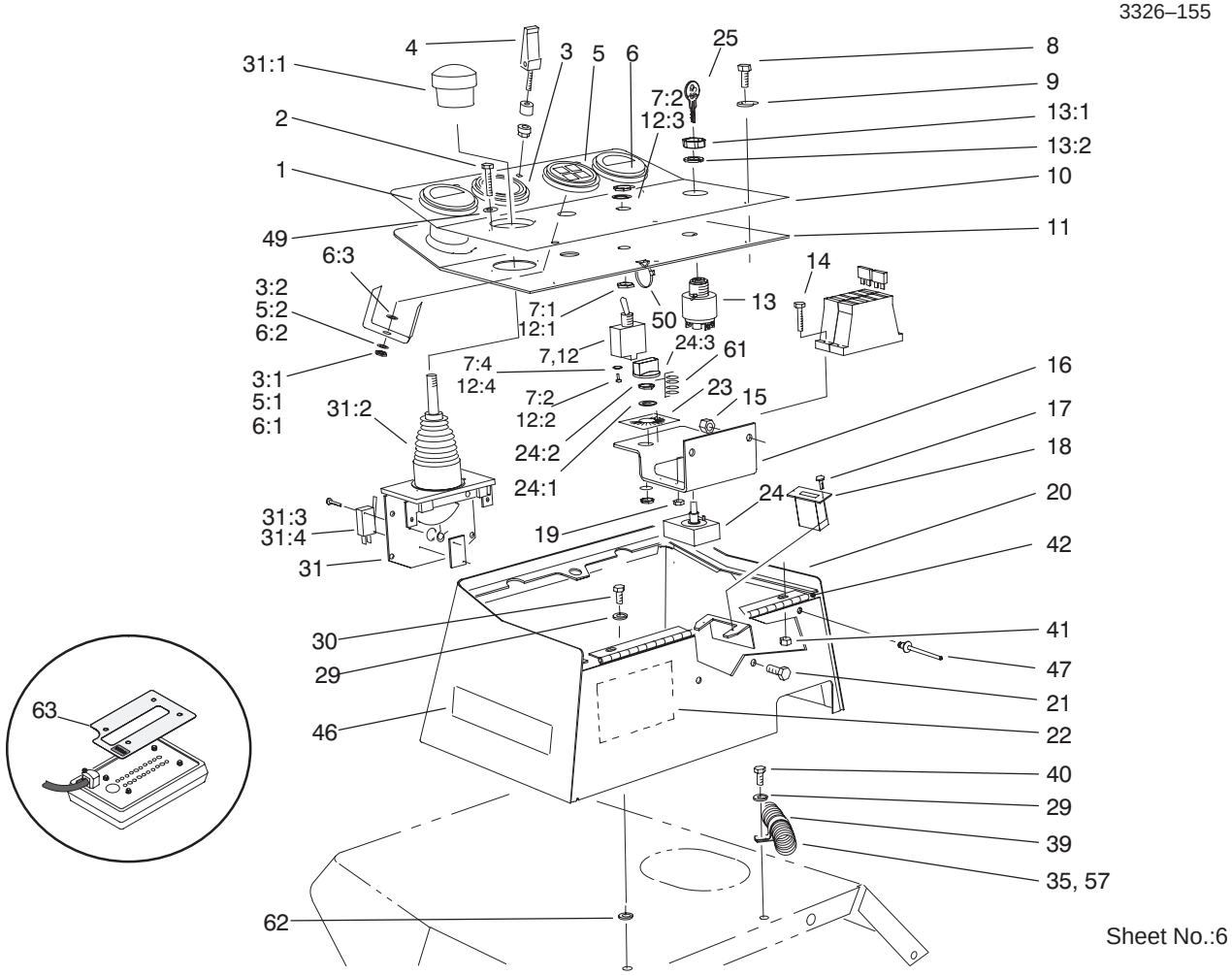


Sheet No.:6

Control Console Assembly

Ref. No.	Part No.	Qty.	Description
1	93–8497	1	Gauge–Fuel
2	60–6500	4	Screw–HH
3	93–7484	1	Cluster–Lamp
3:1	3217–26	1	Nut–Hex
3:2	3254–1	1	Washer–Lock/Int
3:4	87–6270	4	Socket – Light
3:5	219–17	4	Bulb
4	74–5950	1	Latch–Swell
5	93–7483	1	Lamp–Cluster
5:1	3217–26	1	Nut–Hex
5:2	3254–1	1	Washer–Lock/Int
5:4	87–6270	4	Socket – Light
5:5	219–17	4	Bulb
6	76–9060	1	Gauge–Temperature
6:1	3219–14	6	Nut–Hex
6:2	3253–2	5	Washer–Lock/Sp
6:3	3256–14	2	Washer–Flat
7	75–1010	2	Switch – Reels
7:1	218–498	2	Locknut–Hex
7:2	218–589	1	Washer
7:3	218–588	2	Screw
7:4	3253–19	2	Washer–Lock/Sp
8	3258–166	3	Screw
9	3256–1	3	Washer–Flat
10	99–8964	1	Decal – Console
11	94–1401–03	1	Panel,Control–6700d

Ref. No.	Part No.	Qty.	Description
12	99–8352	1	Switch–Backlap, Master
12:1	218–498	2	Locknut–Hex
12:2	218–588	3	Screw
12:3	218–589	1	Washer
12:4	3253–19	3	Washer–Lock/Sp
13	27–2360	1	Switch–Key
13:1	218–446	1	Nut–Hex
13:2	218–447	1	Washer–Lock
14	32105–13	4	Screw–Shh
15	3296–42	2	Nut–Lock NI
16	93–7587	1	Bracket–Fuse Block/Panel
17	32144–18	2	Screw–HH
18	75–6820	1	Hourmeter
19	3296–2	4	Nut–Lock
20	75–5740–03	1	Box–Control
21	321–39	2	Screw–HH
22	94–6349	1	Decal–Fuses
23	93–1268	1	Decal–HOC Selector
24	85–4470	1	Potentiometer ASM
24:1	3220–24	1	Nut–Hex
24:2	3254–6	1	Washer–Lock, Internal
24:3	85–4480	1	Knob
25	63–8360	1	Key–Ignition
29	3256–23	3	Washer–Flat



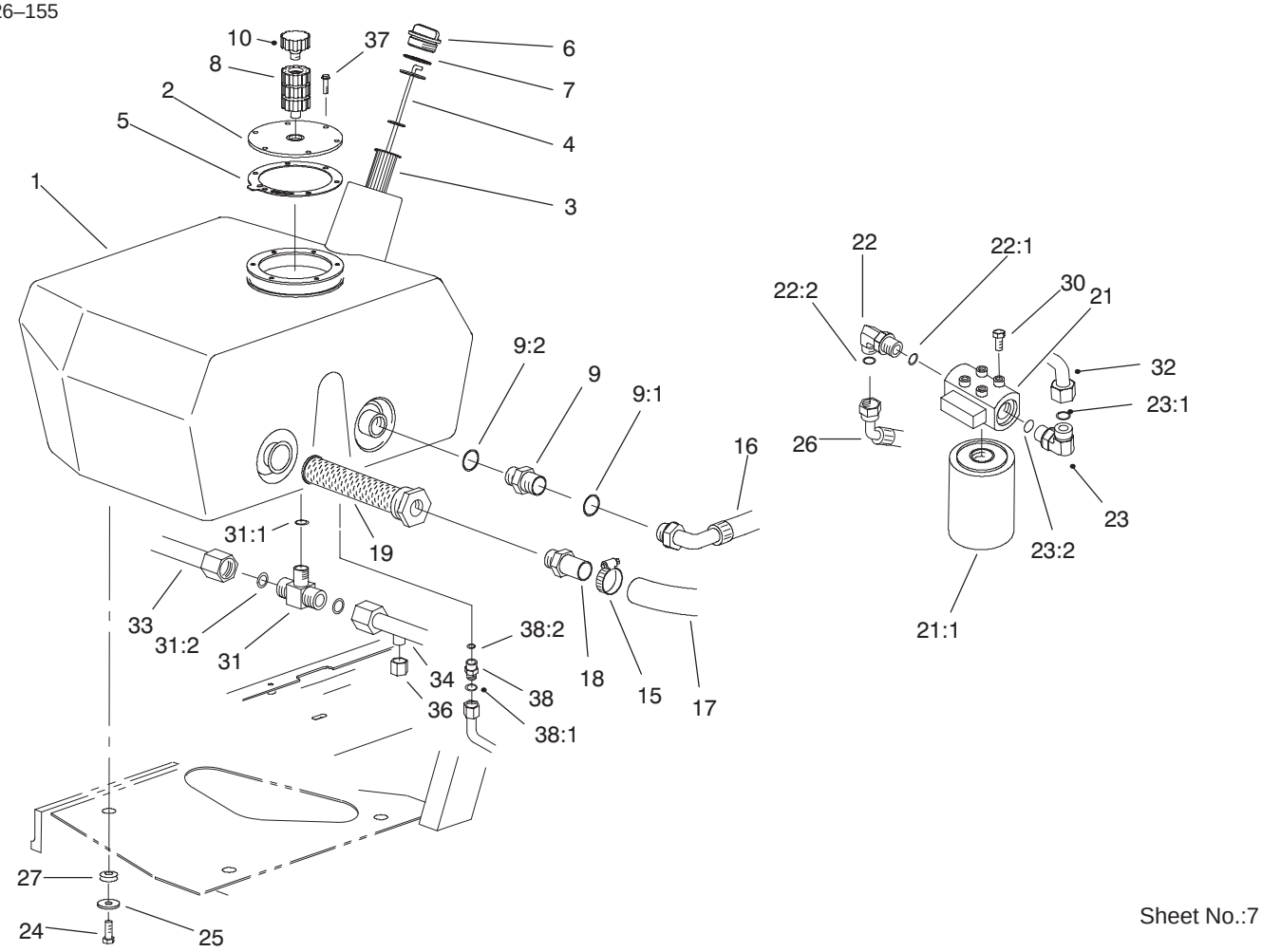
Sheet No.:6

Control Console Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
30	322–3	2	Screw–HH
31	93–9196	1	Joystick – 6 Position
31:1	3290–489	1	Knob
31:2	94–2600	2	Boot – Joystick
31:3	94–2601	4	Microswitch
31:4	94–2602	2	Actuator – Joystick
35	105–3305	1	Harness–Wire, Main
39	2412–126	1	R–Clamp
40	322–5	1	Screw–HH
41	32128–33	3	Nut–HF
42	75–5780	1	Hinge–Steel
46	93–6689	1	Decal – No Riders
47	93–8744	3	Pop – Rivet
49	3256–75	4	Washer–Flat
50	3290–378	2	Tie–Cable
57	94–6343	1	Decal–I.d., Wire
61	237–7	4	O–Ring
62	52–2900	3	Washer
63	99–8983	1	Decal–Controller

Ref. No.	Part No.	Qty.	Description

3326–155

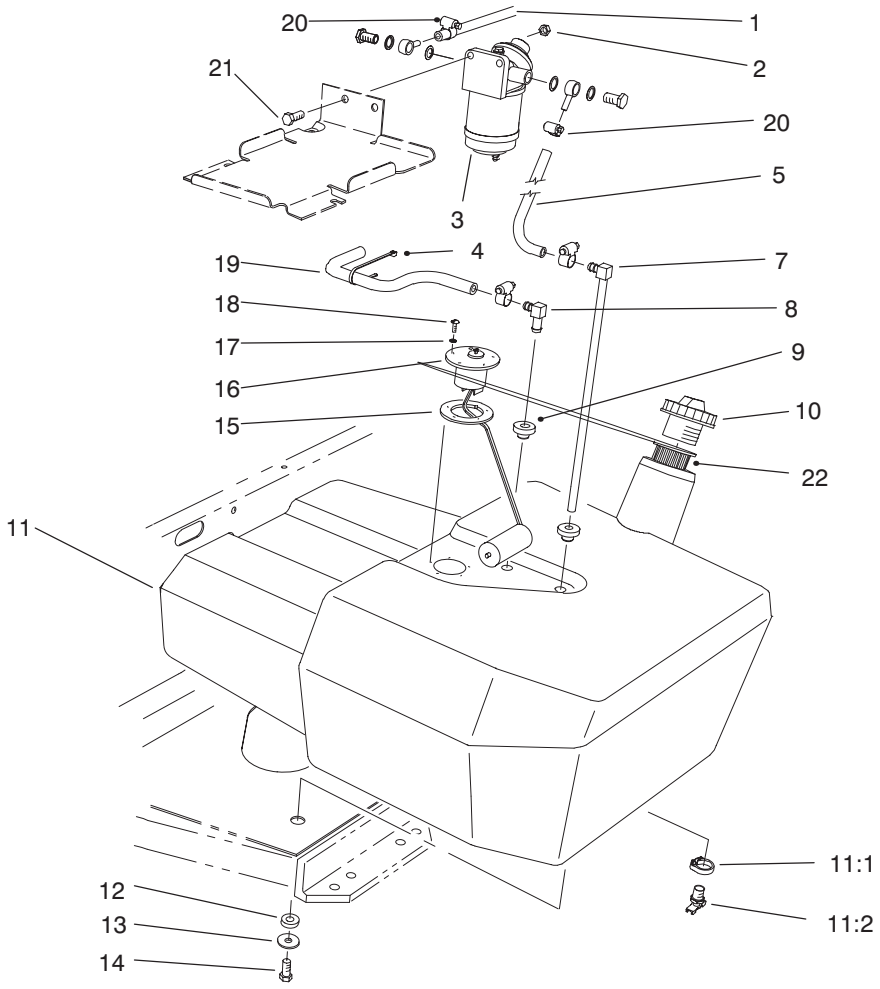


Sheet No.:7

Hydraulic Filter and Reservoir Assembly

Ref. No.	Part No.	Qty.	Description
1	104–0085	1	Tank – Oil
2	99–2580	1	Cover–Tank
3	61–2790	1	Filter–Screen
4	75–3710	1	Dipstick
5	93–7499	1	Gasket
6	93–7498	1	Plug–Plastic
7	94–8166	1	O–Ring
8	92–8020	3	Adapter – Breather
9	340–91	1	Adapter
9:1	237–58	1	O–Ring
9:2	237–146	1	O–Ring
10	68–6150	1	Breather–Air
15	2412–111	1	Clamp
16	92–7489	1	Pump Return Hose ASM
17	92–7465	1	Hose – Suction
18	92–7525	1	Fitting
19	92–7527	1	Strainer – Tank Mount
21	94–2620	1	Filter ASM – Oil
21:1	94–2621	1	Filter Element
22	340–139	1	Fitting–Hyd
22:1	237–81	1	O–Ring
22:2	237–65	1	O–Ring
23	340–142	1	Elbow–90 DEG
23:1	237–58	1	O–Ring
23:2	237–81	1	O–Ring

Ref. No.	Part No.	Qty.	Description
24	33105–025	3	Screw–HHF
25	63–8410	3	Washer
26	92–7490	1	Filter Hose ASM
27	240–11	3	Grommet–Mount, Tank
30	3234–1	2	Screw–HHF
31	340–157	1	Fitting–Hyd
31:1	237–79	1	O–Ring
31:2	237–30	2	O–Ring
32	92–7493	1	Filter Tube ASM
33	92–7478	1	RH Motor Tube ASM
34	94–1446	1	Drain Tube ASM
36	92–7551	1	Fitting
37	33104–020	6	Screw–HHF
38	340–2	1	Adapter
38:1	237–22	1	O–Ring
38:2	237–42	1	O–Ring

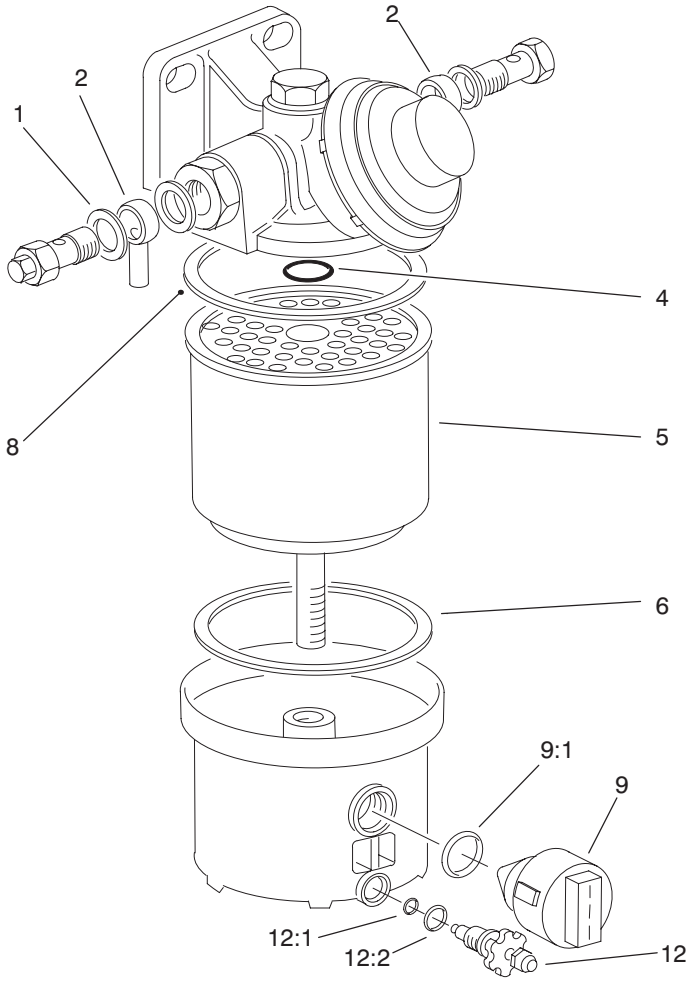


Sheet No.:8

Fuel Tank and Filter Assembly

Ref. No.	Part No.	Qty.	Description
1	63–7627	1	Hose–Fuel
2	33005–00	2	Nut–Hex Flange
3	76–5300	1	Fuel Filter ASM
4	3290–378	3	Tie–Cable
5	92–7522	1	Hose – Fuel Line
7	66–8121	1	Standpipe
8	46–6550	1	Fitting–Hyd, 90
9	46–6560	2	Bushing
10	93–3102	1	Cap–Fuel
11	92–7422	1	Tank – Fuel
11:1	2412–36	1	Clamp–Hose
11:2	304–46	1	Draincock
12	240–11	3	Grommet–Mount, Tank
13	63–8410	3	Washer
14	33105–025	3	Screw–HHF
15	62–7650	1	Gasket
16	63–7640	1	Sender–Fuel
17	3253–15	5	Washer–Lock/Sp
18	32122–24	5	Screw–Pth
19	92–7521	1	Hose – Fuel Line
20	2412–108	4	Clamp–Worm
21	33105–030	2	Screw–HHF
22	61–2790	1	Filter–Screen

Ref. No.	Part No.	Qty.	Description



5 — 4, 6 & 8

Parts not listed in partlist are not serviced separately.

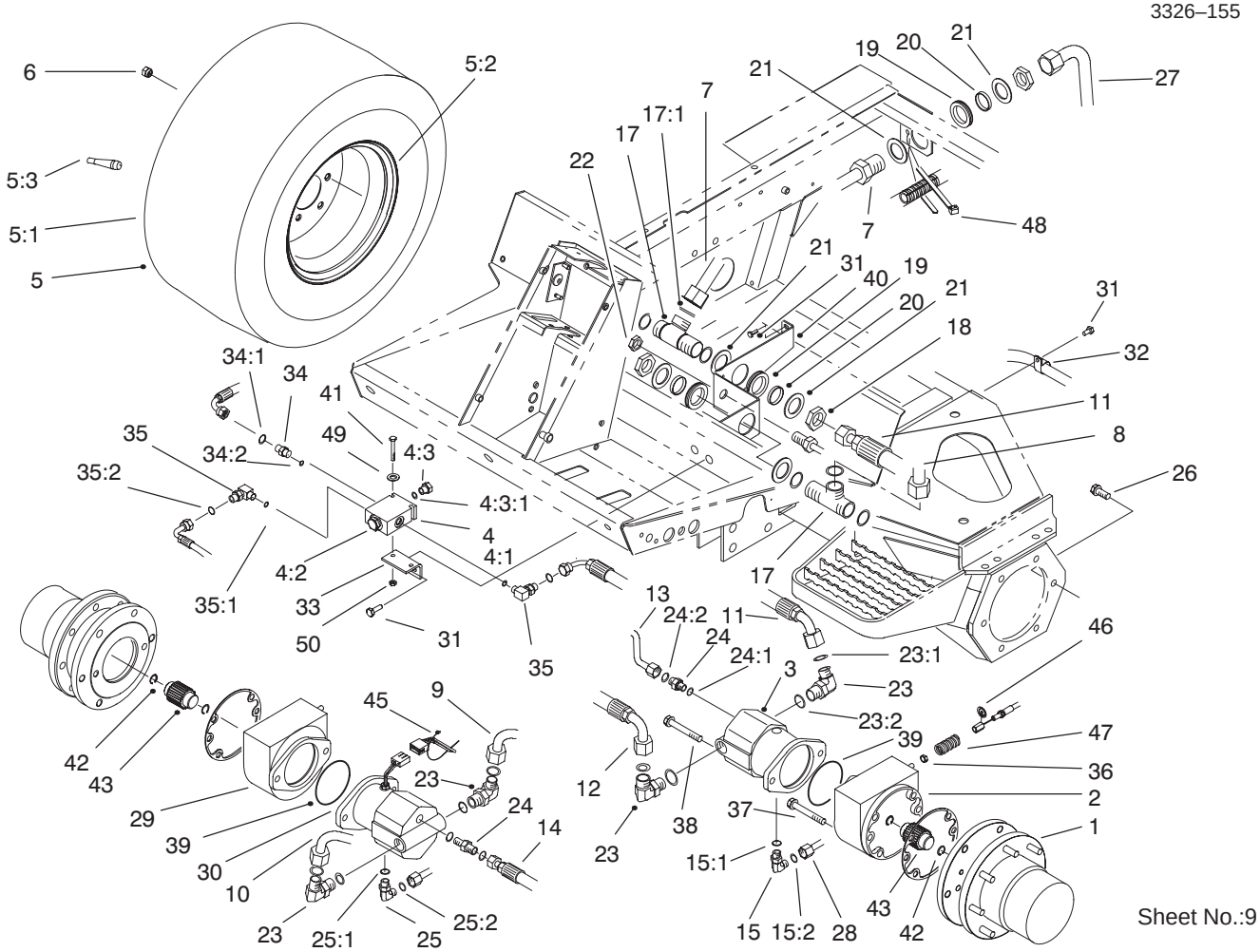
Sheet No.:A2

T–3486

Fuel Filter Assembly # 76–5300

Ref. No.	Part No.	Qty.	Description
1	76–5180	4	Washer–Copper
2	76–5190	2	Fitting–Adj
5	76–5220	1	Element–Filter
9	76–5320	1	Probe–Water Sensor
9:1	94–8025	1	O–Ring
12	94–8026	1	Screw–Vent
12:1	94–8027	1	O–Ring
12:2	94–8028	1	O–Ring

Ref. No.	Part No.	Qty.	Description



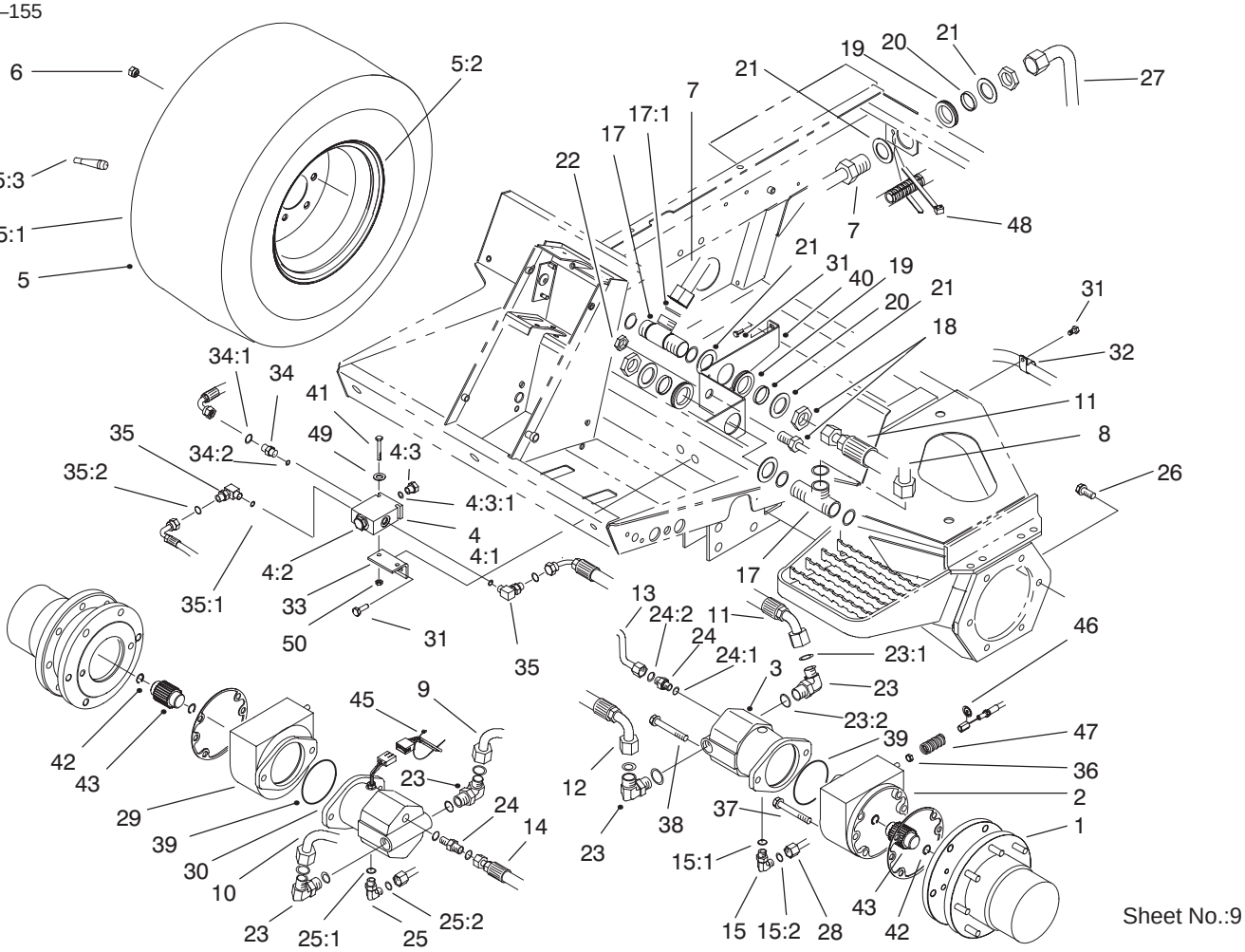
Sheet No.:9

Front Hydraulic Drive and Brake Assembly

Ref. No.	Part No.	Qty.	Description
1	92–7415–03	2	Planetary Drive ASM
2	92–7417–03	1	LH Brake ASM
3	92–7385	1	Motor–Planetary
4	99–6998	1	Divider–Flow
4:1	99–5645	1	Body
4:2	99–5646	1	Cartridge
4:3	353–989	1	Plug–Hex, Hollow
4:3:1	237–42	1	O–Ring
*4:4	99–5647	1	Seal Kit
☆5		2	Wheel & Tire ASM
5:1	95–3465	1	Tire
5:2	95–3464	1	Rim
5:3	232–24	1	Stem–Valve
6	92–7483	16	Lug Nut
7	92–7474	1	Front Tube ASM
8	92–7485	1	Hydraulic Hose ASM
9	92–7475	1	Traction Tube ASM
10	92–7476	1	Traction Tube ASM
11	92–7486	1	Hydraulic Hose ASM
12	92–7487	1	Hydraulic Hose ASM
13	92–7477	1	Motor Drain Tube ASM
14	92–7488	1	Hydraulic Hose ASM
15	340–18	1	Fitting–Hyd, 90 DEG
15:1	237–79	1	O–Ring
15:2	237–22	1	O–Ring
17	92–7550	2	Fitting – Bulkhead Tee

Ref. No.	Part No.	Qty.	Description
17:1	340–65	3	O Ring
18	340–128	3	Nut–Bulkhead
19	240–2	3	Grommet–Rubber
20	69–8950	3	Spacer
21	69–8920	6	Washer
22	340–127	1	Nut–Bulkhead
23	340–142	4	Elbow–90 DEG
23:1	237–58	1	O–Ring
23:2	237–81	1	O–Ring
24	340–5	2	Fitting–Straight
24:1	237–42	1	O–Ring
24:2	237–30	1	O–Ring
25	340–98	1	Fitting–90 DEG
25:1	237–79	1	O–Ring
25:2	237–30	1	O–Ring
26	33106–030	12	Screw–HHF
27	92–7473	1	Rear Tube ASM
*27:1	237–58	1	O–Ring
28	92–7598	1	Front Drain Tube ASM
29	92–7414–03	1	RH Brake ASM
30	93–7476	1	Motor
31	32144–11	6	Screw–TAP
32	2412–93	2	R–Clamp
33	100–3807	1	Bracket–Flow Divider
34	340–1	1	Adapter
34:1	237–35	1	O–Ring

* Not illustrated
☆ Not serviced

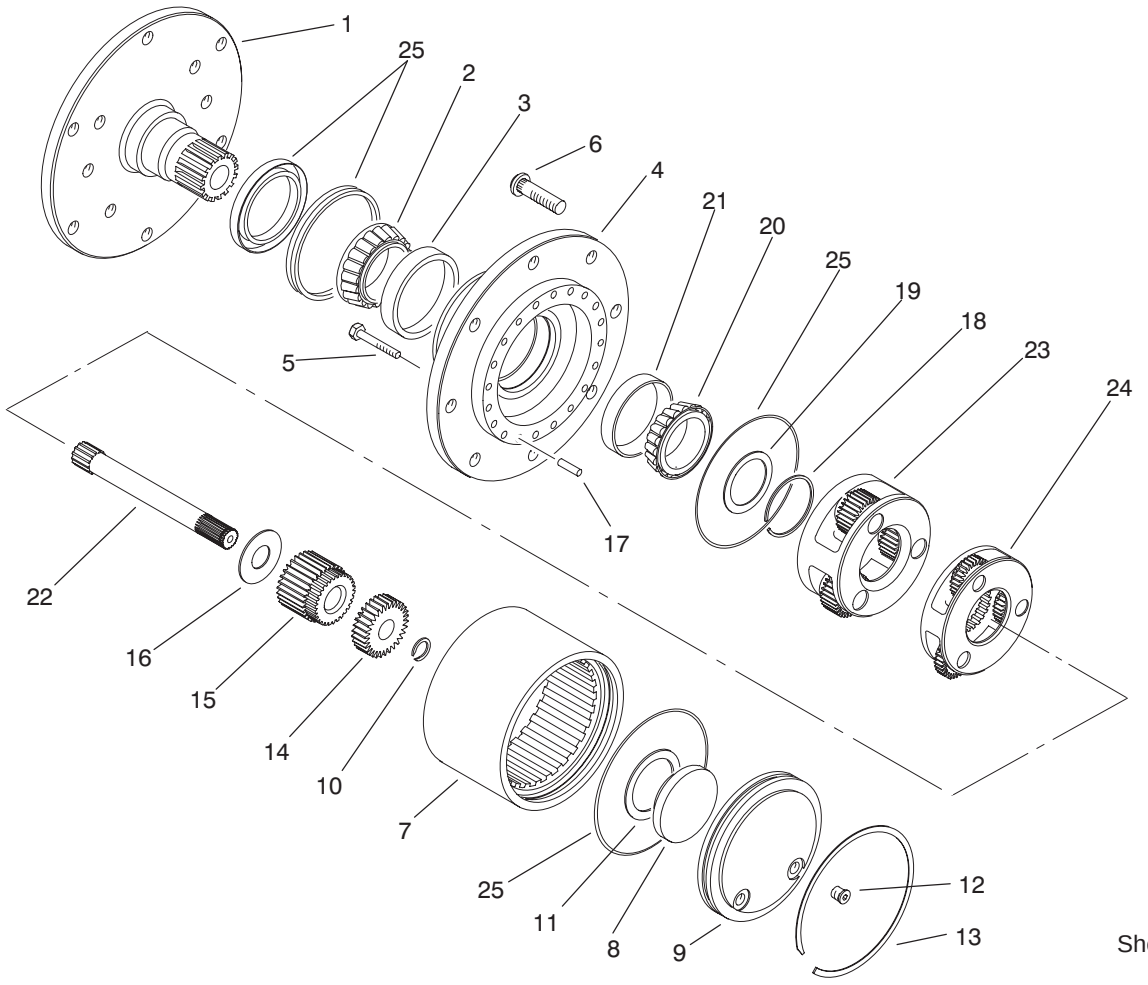


Sheet No.:9

Front Hydraulic Drive and Brake Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
34:2	237–42	1	O–Ring
35	340–82	2	Adapter
35:1	237–42	1	O–Ring
35:2	237–21	1	O–Ring
36	3218–4	2	Nut–Jam
37	33106–090	8	Screw–HHF
38	33116–120	4	Screw–HH
39	237–166	2	O–Ring
40	92–7455–03	1	Plate – Bulkhead
41	321–11	2	Screw–HH
42	93–7972	4	Ring–Retaining, Int.
43	93–7966	2	Shaft–Splined Brake
45	3290–378	2	Tie–Cable
46	94–3050	2	Plate–Spring
47	94–3088	2	Spring–Compression Brake
48	3290–379	4	Tie–Cable
49	3256–2	2	Washer–Flat
50	3296–42	2	Nut–Lock NI

Ref. No.	Part No.	Qty.	Description

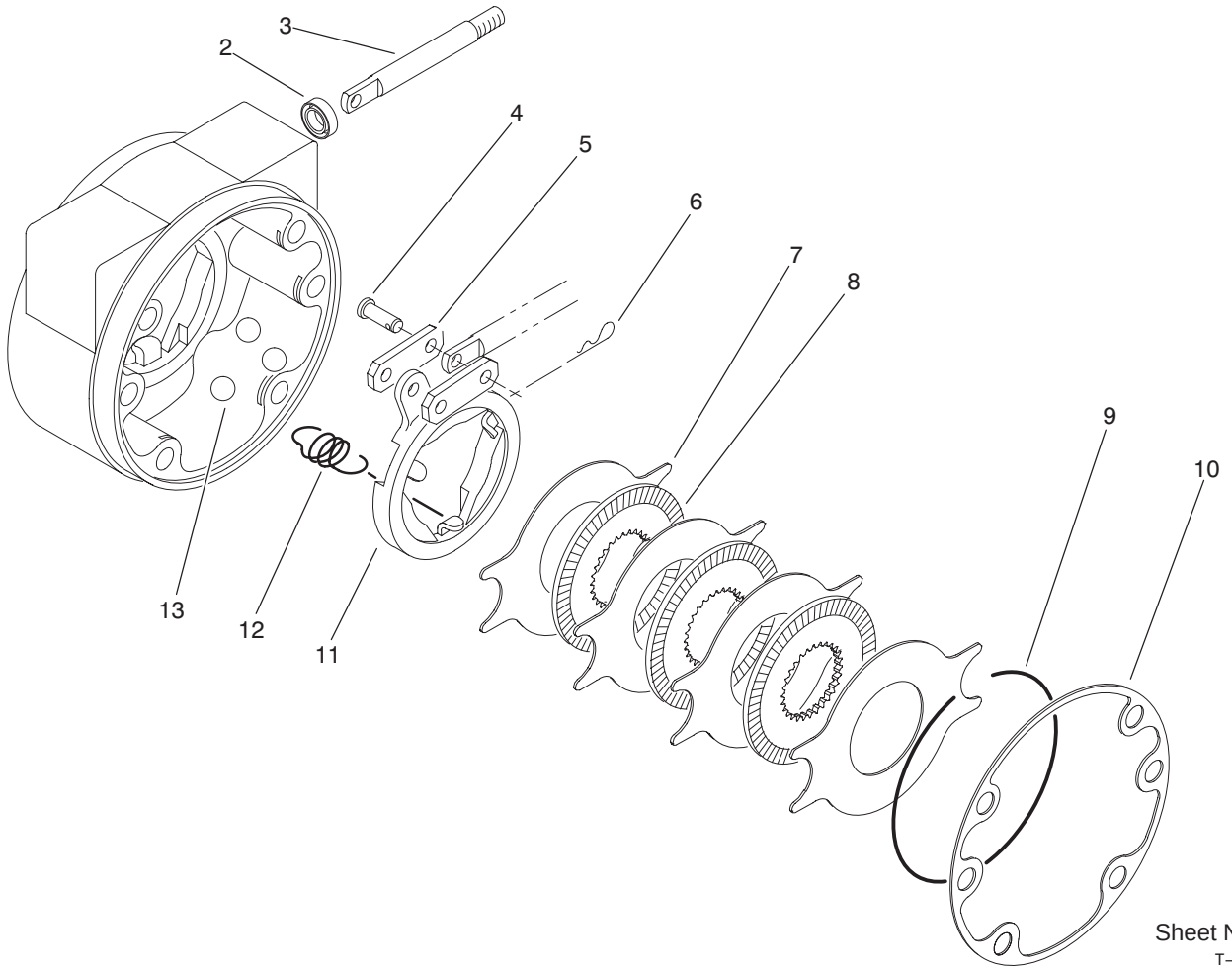


Sheet No.:A3
T–3487

Planetary Drive Assembly # 92–7415–03

Ref. No.	Part No.	Qty.	Description
1	93–7450	1	Spindle
2	93–7451	1	Cone–Bearing
3	93–7452	1	Cup–Bearing
4	93–7453	1	Housing
5	93–7454	18	Bolt–Hex Hd
6	93–7455	8	Stud–Wheel
7	93–7456	1	Gear–Ring
8	93–7457	1	Spacer–Input
9	93–7458	1	Plate–Cover
10	93–7459	1	Ring–Retaining, Ext
11	93–7460	1	Washer–Thrust
12	93–7461	2	Plug–Pipe
13	93–7462	1	Ring–Retaining, Int
14	93–7463	1	Gear–Sun
15	93–7464	1	Gear–Sun
16	93–7465	1	Washer–Thrust
17	93–7466	2	Pin–Dowel
18	93–7467	1	Ring–Retaining, Ext
19	93–7468	1	Washer–Thrust
20	93–7469	1	Cone–Bearing
21	93–7470	1	Cup–Bearing
22	93–7471	1	Shaft–Input
23	93–7472	1	Secondary Carrier ASM
24	93–7473	1	Primary Carrier ASM
25	93–7474	1	Seal Kit

Ref. No.	Part No.	Qty.	Description

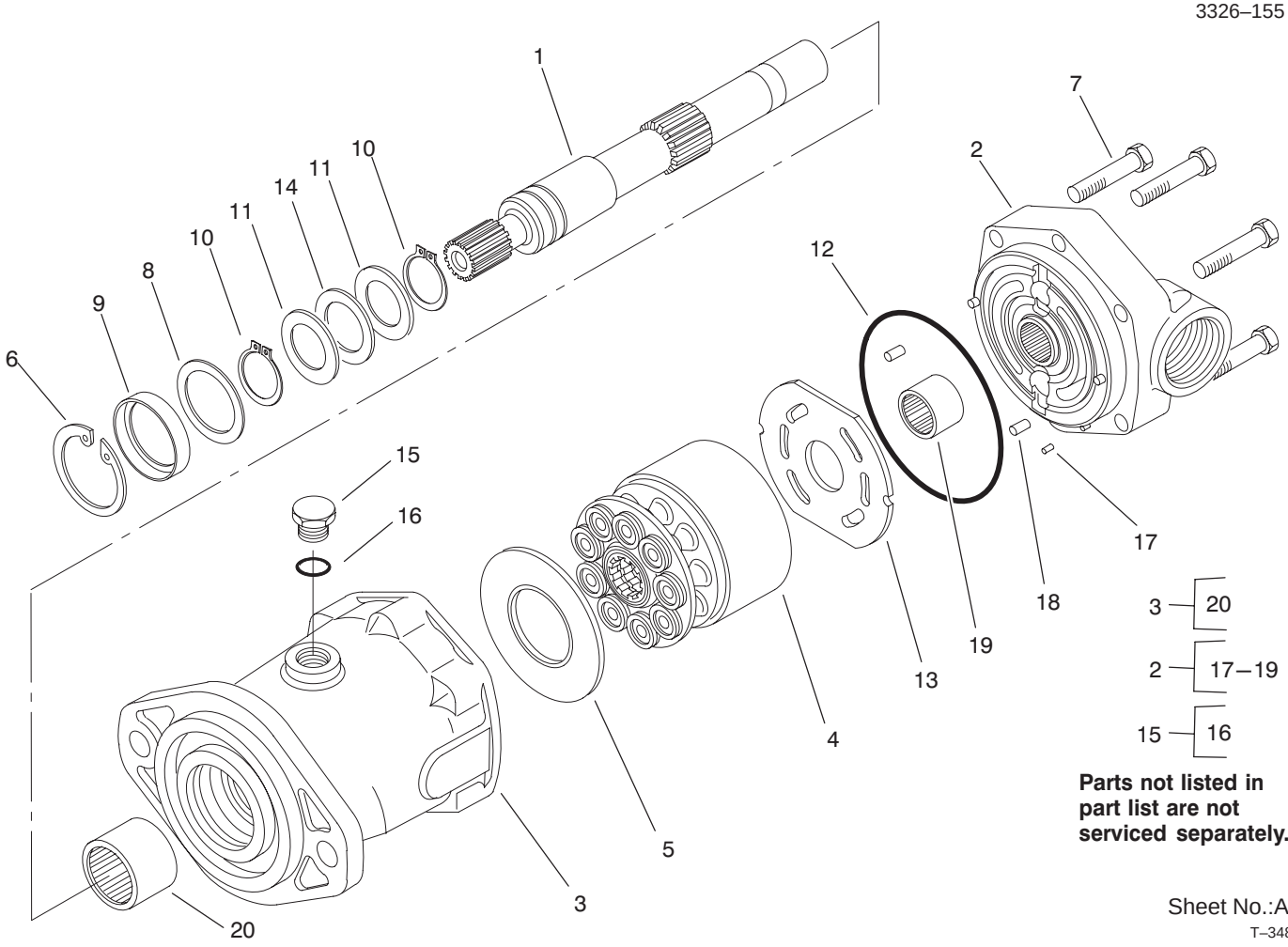


Sheet No.:A4
T–3488

LH – Brake Assembly

Ref. No.	Part No.	Qty.	Description
2	93–7977	1	Seal
3	93–7978	1	Rod–Pull
4	93–7983	2	Pin–Clevis
5	93–7980	2	Link
6	93–7979	2	Pin–Hitch
7	93–7986	4	Disc–Stationary
8	93–7981	3	Disc–Rotating
9	93–7976	1	Ring–Retaining
10	93–7984	1	Gasket
11	93–7982	1	Actuator
12	93–7987	3	Spring–Extension
13	93–7985	3	Ball

Ref. No.	Part No.	Qty.	Description



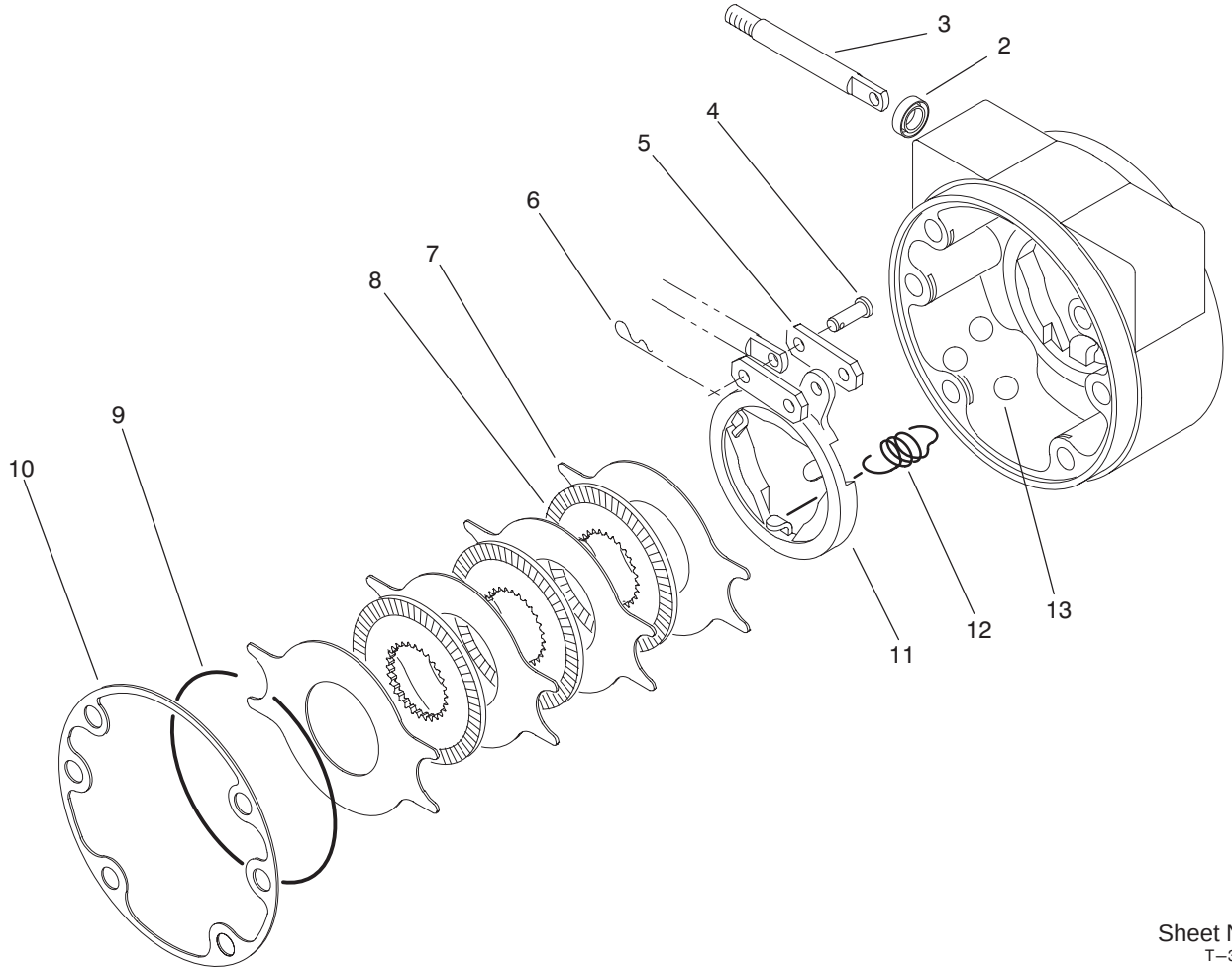
Sheet No.:A5

T–3489

RH – Hydraulic Motor Assembly # 92–7385

Ref. No.	Part No.	Qty.	Description
1	94–3004	1	Shaft – Drive, Splined
2	94–3005	1	Backplate ASM
3	94–3006	1	Housing ASM
4	76–6910	1	Rotating Kit ASM
5	76–6970	1	Insert–Cam Plate
6	76–7010	1	Ring–Retaining
7	94–3002	6	Capscrew
8	94–3007	1	Washer
9	94–3008	1	Seal – Shaft
10	76–7000	2	Ring–Retaining
11	76–6950	2	Race–Thrust
12	76–6980	1	O–Ring
13	94–3003	1	Plate – Valve
14	76–6960	1	Bearing–Thrust
15	94–3009	1	Plug

Ref. No.	Part No.	Qty.	Description

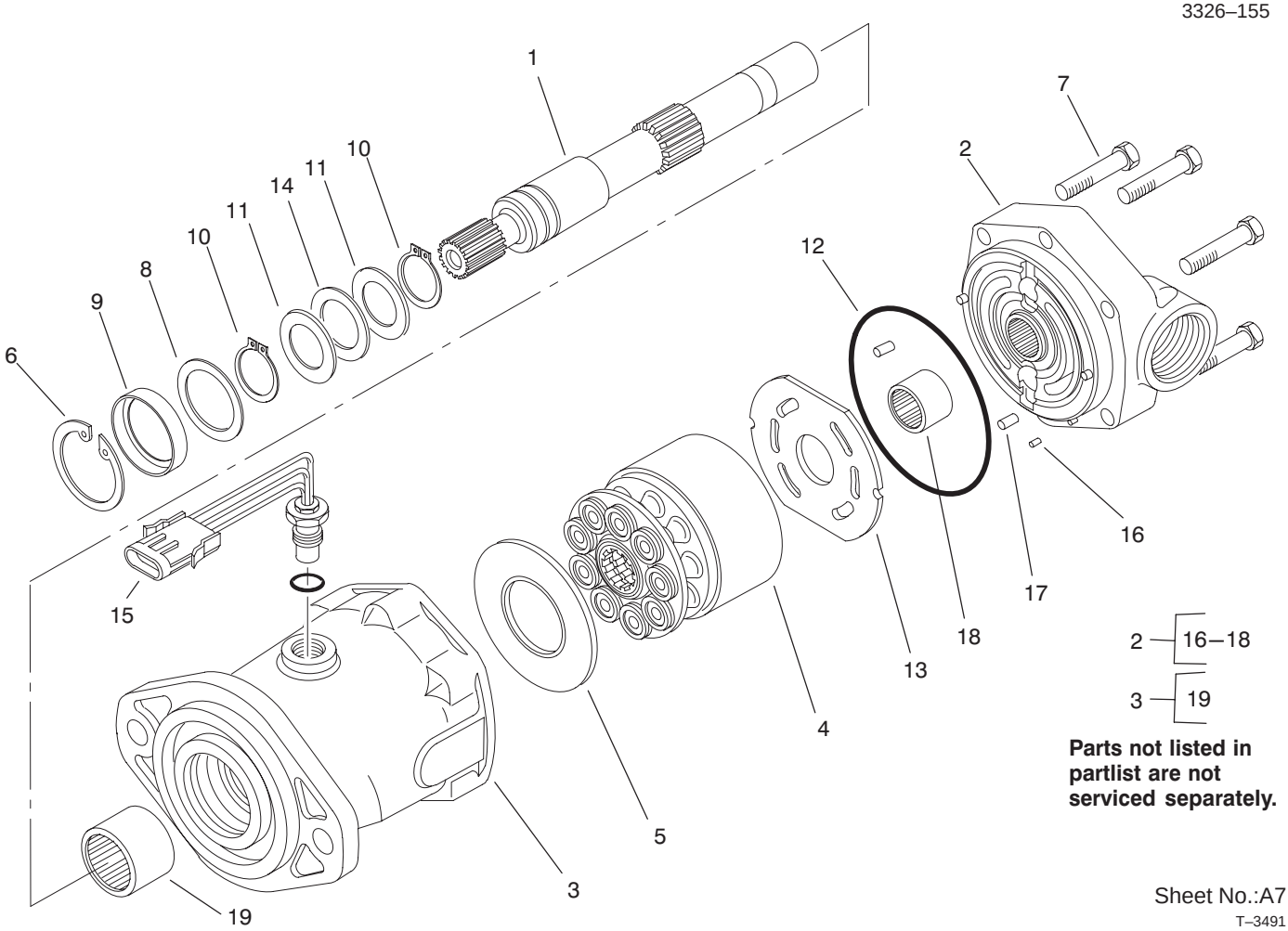


Sheet No.:A6
T–3490

RH – Brake Assembly

Ref. No.	Part No.	Qty.	Description
2	93–7977	1	Seal
3	93–7978	1	Rod–Pull
4	93–7983	2	Pin–Clevis
5	93–7980	2	Link
6	93–7979	2	Pin–Hitch
7	93–7986	4	Disc–Stationary
8	93–7981	3	Disc–Rotating
9	93–7976	1	Ring–Retaining
10	93–7984	1	Gasket
11	93–7982	1	Actuator
12	93–7987	3	Spring–Extension
13	93–7985	3	Ball

Ref. No.	Part No.	Qty.	Description



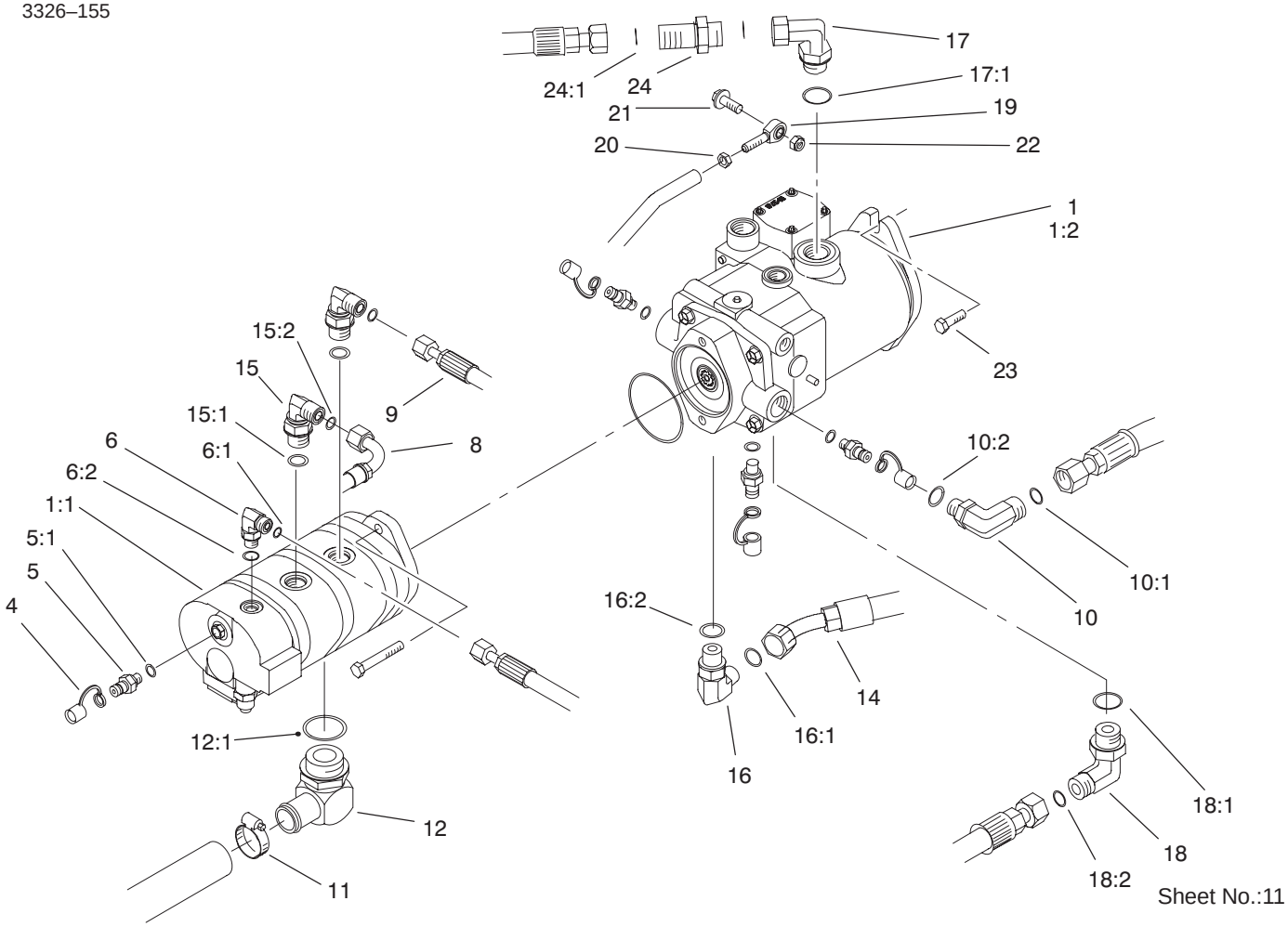
Sheet No.:A7

T–3491

LH – Hydraulic Motor Assembly # 93–7476

Ref. No.	Part No.	Qty.	Description
1	94–3004	1	Shaft – Drive, Splined
2	94–3005	1	Backplate ASM
3	94–3006	1	Housing ASM
4	76–6910	1	Rotating Kit ASM
5	76–6970	1	Insert–Cam Plate
6	76–7010	1	Ring–Retaining
7	94–3002	6	Capscrew
8	94–3007	1	Washer
9	94–3008	1	Seal – Shaft
10	76–7000	2	Ring–Retaining
11	76–6950	2	Race–Thrust
12	76–6980	1	O–Ring
13	94–3003	1	Plate – Valve
14	76–6960	1	Bearing–Thrust
15	94–3010	1	Sensor – Speed Pickup

Ref. No.	Part No.	Qty.	Description

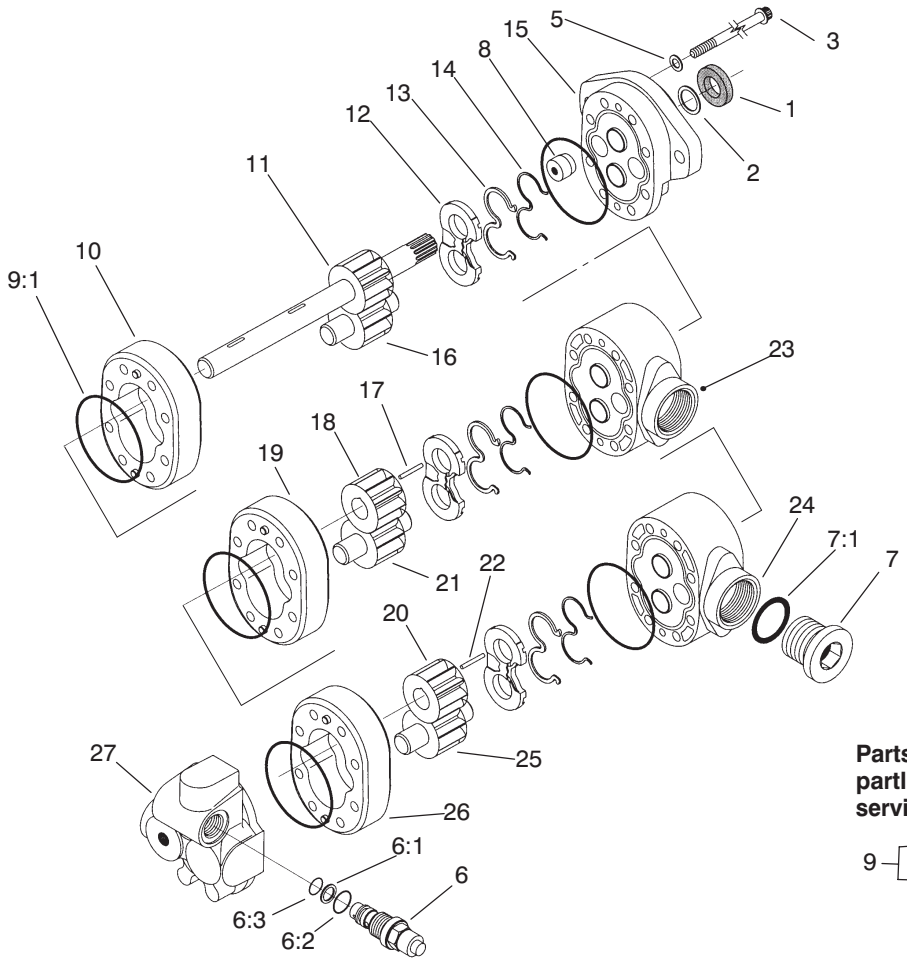


Hydraulic Pump Installation Assembly

Ref. No.	Part No.	Qty.	Description
☆1		1	Pump ASM
1:1	94–3066	1	Gear Pump ASM
1:2	98–3730	1	Servo Pump ASM
4	354–79	4	Cap – Fitting, Yellow
5	354–77	4	Fitting–Quick
5:1	237–78	1	O–Ring
6	340–77	1	Fitting–90 DEG
6:1	237–22	1	O–Ring
6:2	237–42	1	O–Ring
8	92–7491	1	Hose ASM
9	92–7492	1	Hose ASM
10	340–17	1	Adapter
10:1	237–65	1	O–Ring
10:2	237–80	1	O–Ring
11	2412–111	1	Clamp
12	92–7526	1	Fitting – 90 DEG
12:1	237–101	1	O–Ring
14	100–3813	1	Hose ASM
15	340–105	2	Fitting–90 DEG
15:1	237–80	1	O–Ring
15:2	237–30	1	O–Ring
16	340–15	1	Adapter
16:1	237–58	1	O–Ring
16:2	237–146	1	O–Ring
17	94–2636	1	Fitting–Hydraulic
17:1	237–81	1	O–Ring

Ref. No.	Part No.	Qty.	Description
18	340–129	1	Elbow–90 DEG
18:1	237–146	1	O–Ring
18:2	340–65	1	O Ring
19	2411–36	1	Bearing–End, Rod
20	3220–3	1	Nut–Jam
21	3234–11	1	Screw–HHF
22	3296–59	1	Nut–Lock NI
23	82–5050	2	Screw–HH
24	94–2637	1	Fitting – Hyd
24:1	237–58	2	O–Ring

☆ Not serviced



Parts not listed in partlist are not serviced separately.

9 — 9:1, 12–14

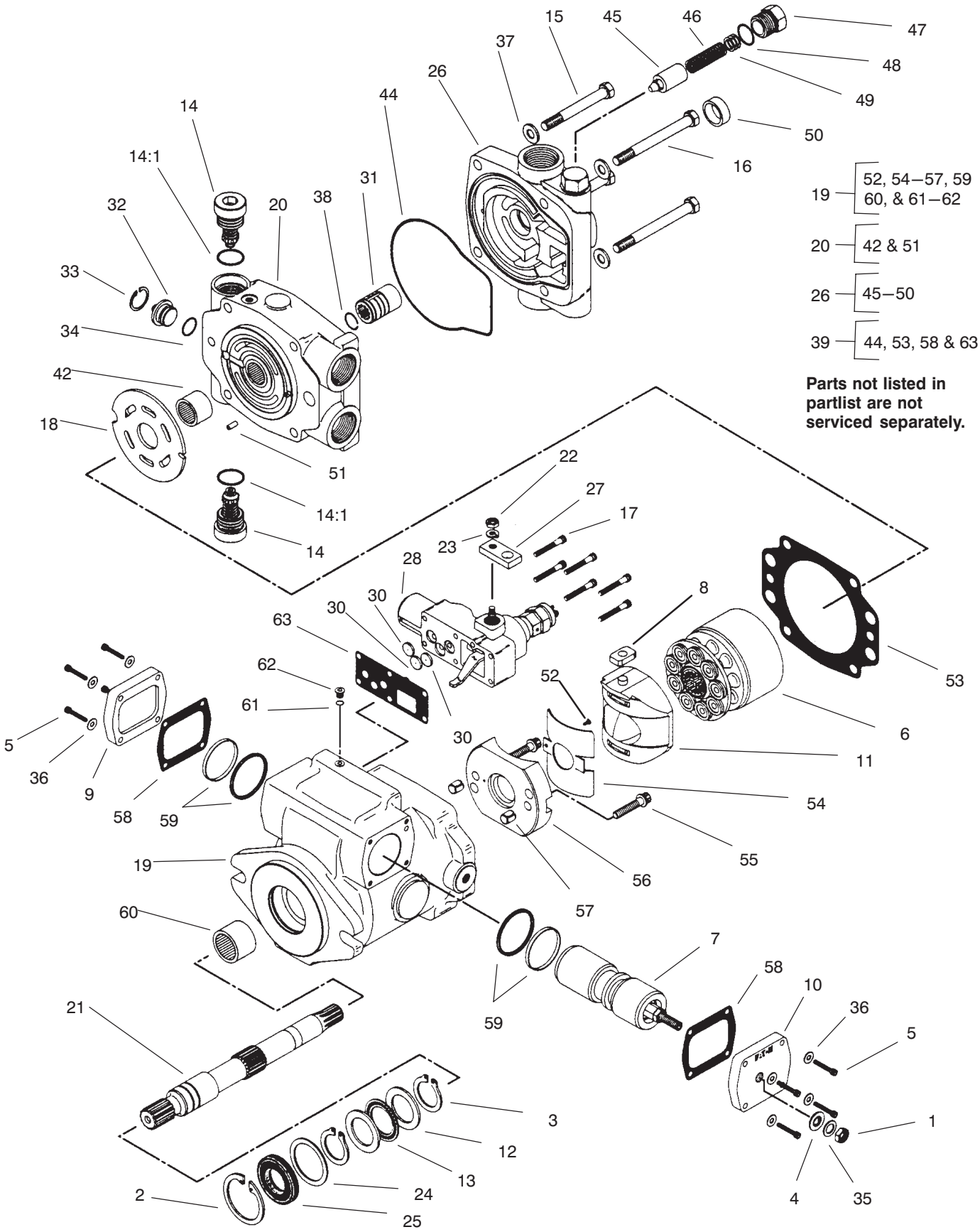
T–3492
Sheet No.:A8

Gear Pump Assembly # 94–3066

Ref. No.	Part No.	Qty.	Description
1	49–2640	1	Seal–Shaft
2	60–5890	1	Washer
3	94–3012	8	Capscrew
5	74–8920	4	Washer – Copper
6	94–3014	1	Relief Valve ASM

Ref. No.	Part No.	Qty.	Description
7	94–3013	1	Plug
8	94–3011	1	Plug
9	94–3015	1	Seal Kit
9:1	56–6710	6	O–Ring – Motor, Gear

Servo Controlled Piston Pump Assembly # 98–3730



Sheet No.:A9

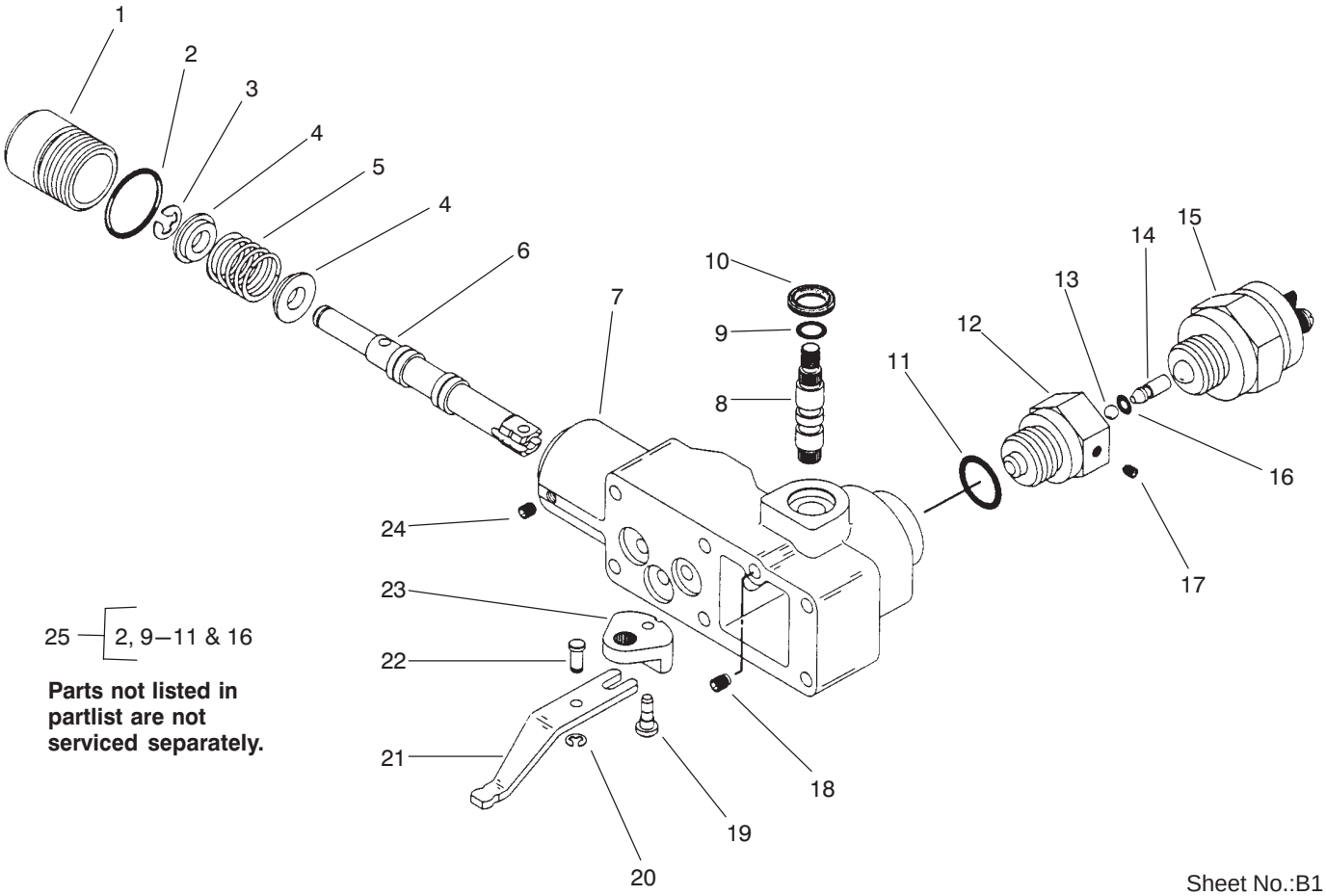
T–3493

Servo Controlled Piston Pump Assembly # 98–3730

Ref. No.	Part No.	Qty.	Description
1	3220–2	1	Nut
2	76–7010	1	Ring–Retaining
3	76–7000	2	Ring–Retaining
4	94–3027	1	Washer – Seal
5	3274–81	8	Screw–HSH
6	94–3021	1	Rotating Kit ASM
7	94–3025	1	Servo Piston ASM
8	94–3032	1	Follower – Piston
9	94–3033	1	Plate – Cover
10	94–3034	1	Plate – Cover
11	94–3026	1	Camplate ASM
12	76–6950	2	Race–Thrust
13	76–6960	1	Bearing–Thrust
14	94–9999	2	Valve–Relief
15	94–3028	2	Capscrew
16	94–3029	2	Capscrew
17	3274–59	6	Screw–HSH
18	94–3022	1	Plate – Valve
19	94–3018	1	Housing ASM
20	98–3727	1	Backplate ASM
21	94–3020	1	Shaft – Drive
22	3217–5	1	Nut–Hex
23	3253–3	1	Washer–Lock
24	94–3007	1	Washer
25	94–3008	1	Seal – Shaft
26	94–3017	1	Charge Adapter ASM
27	94–3031	1	Arm – Control
28	94–3019	1	Manual Servo Control
30	94–3040	2	Orifice
31	94–3023	1	Coupler
32	94–3038	1	Actuator–Dump Valve
33	94–3037	1	Ring – Retaining
34	94–3036	1	Ring – Quad
35	94–3030	1	Washer
36	3256–77	8	Washer–Flat
37	3256–24	4	Washer–Flat
38	94–3035	1	Ring – Lock
39	94–3039	1	Seal Kit
*40	94–3043	1	Switch–Safety, Neutral
*41	94–3044	1	Seal Kit

Ref. No.	Part No.	Qty.	Description

* Not illustrated

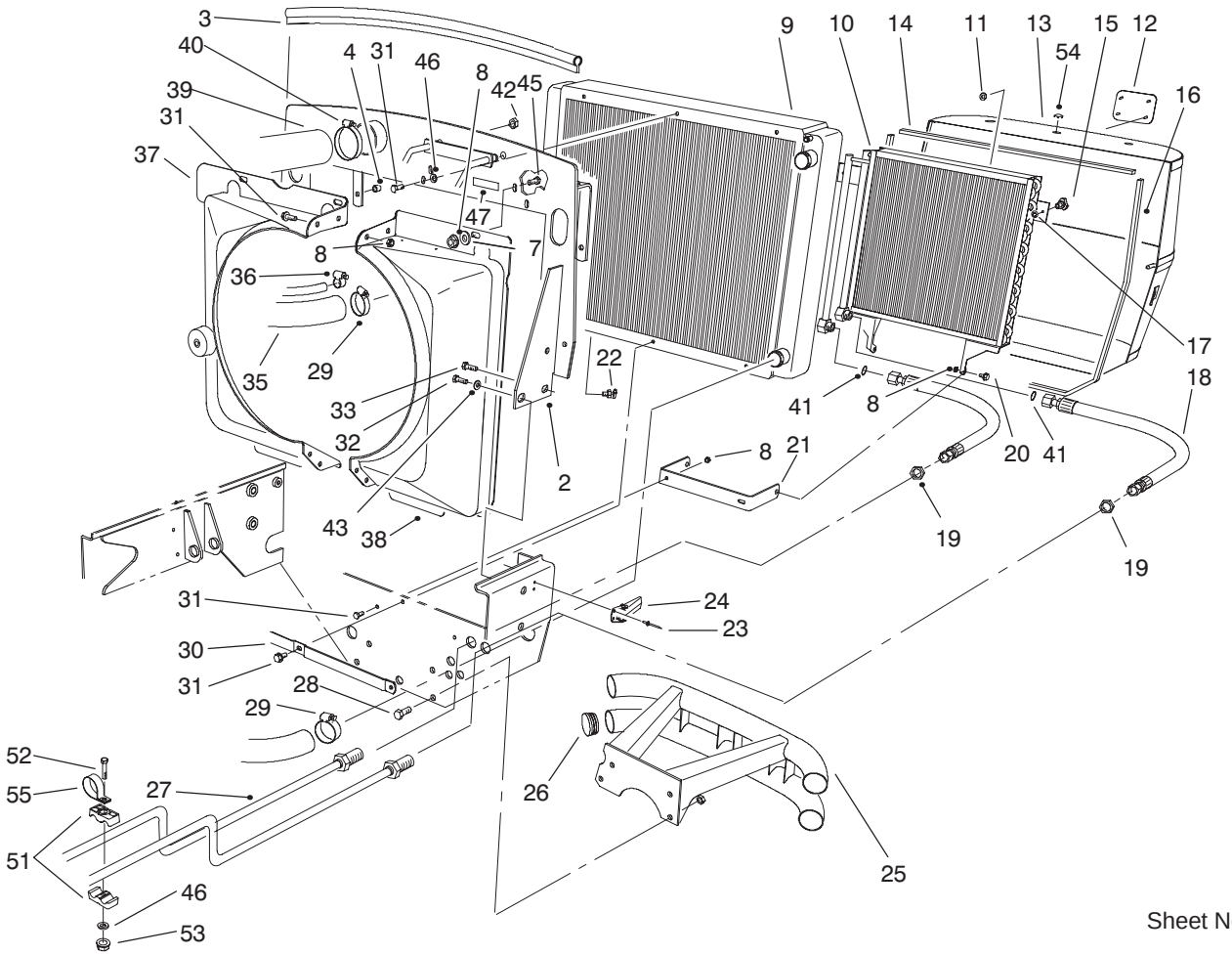


Sheet No.:B1
T–3494

Manual Servo Control # 94–3019

Ref. No.	Part No.	Qty.	Description
15	94–3043	1	Switch–Safety, Neutral
25	94–3044	1	Seal Kit

Ref. No.	Part No.	Qty.	Description

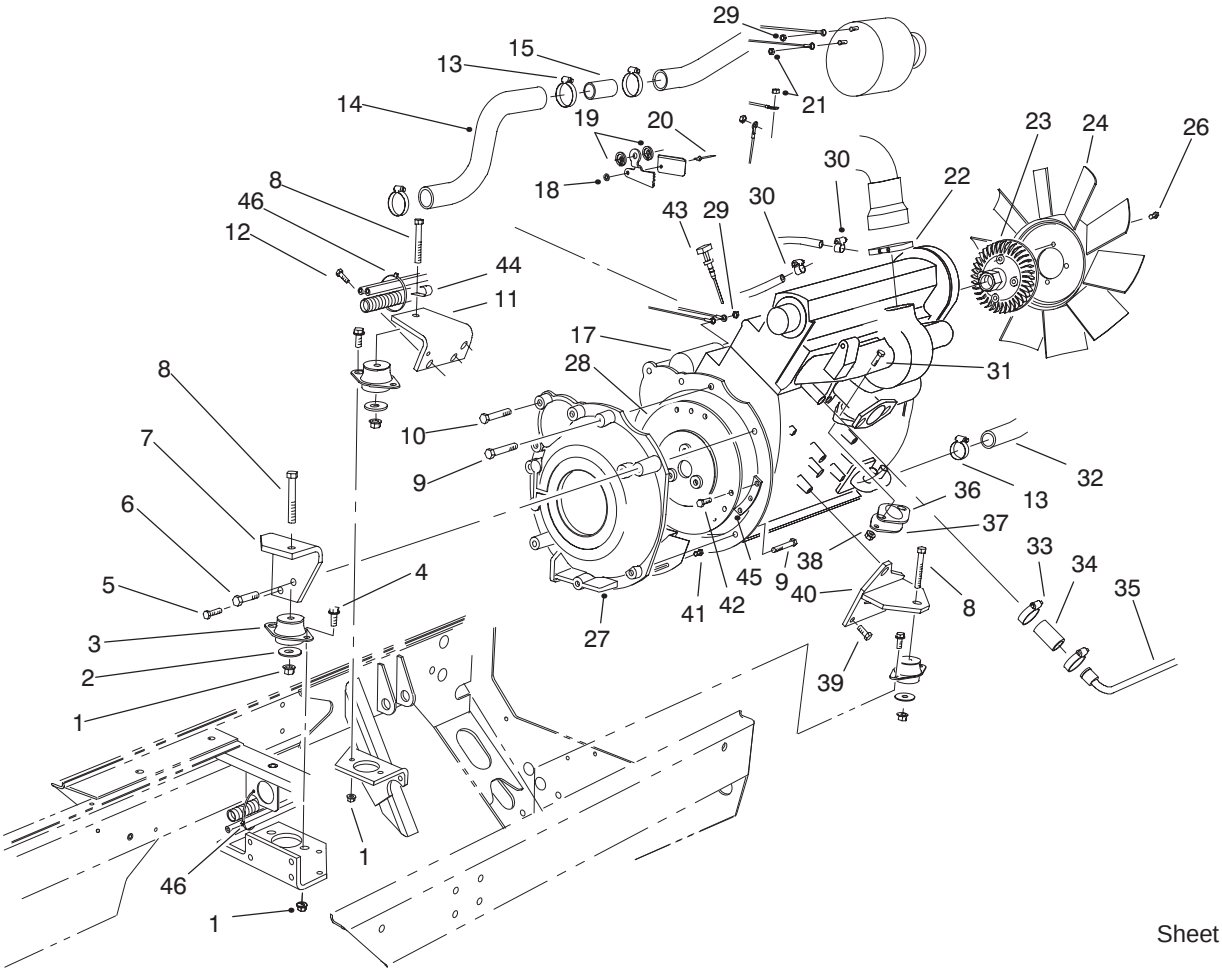


Sheet No.:12

Radiator and Shroud Assembly

Ref. No.	Part No.	Qty.	Description
2	92–7388–03	1	Support–Radiator
3	93–7553	1	Seal – Hood
4	32148–10	2	Insert–Threaded
7	3256–56	3	Washer–Flat
8	32128–20	9	Nut–HF
9	74–3410	1	Radiator ASM
10	82–3740	1	Cooler – Oil
11	94–2638	4	Nut–Tinnerman
12	93–6028	1	Plate – Logo, Toro
13	92–7505–03	1	Screen
14	92–7631	1	Seal – Screen
15	77–3620	2	Knob
16	93–4208	1	Seal – Strip Screen
17	32151–72	2	Ring–Retaining
18	92–7535	2	Hose ASM
19	340–74	2	Locknut–Bulkhead
20	37–8771	2	Bolt–Shoulder
21	92–7516–03	1	Bracket–Support, Cooler Base
22	304–46	1	Draincock
23	3269–4	4	Rivet–Pop
24	69–3020	2	Latch–Camloc
25	100–3758–03	1	Bumper
26	2410–42	4	Cap–End
27	92–7558	1	Right Rear Cooler Tube ASM

Ref. No.	Part No.	Qty.	Description
28	325–6	4	Screw–HH
29	2412–3	2	Clamp–Hose
30	92–7416–03	1	Strap – Radiator
31	3234–5	10	Screw–HHF
32	33118–025	2	Screw–HH
33	3234–18	2	Screw–HHF
35	93–4215	1	Hose–Radiator, Upper Rear
36	2412–36	1	Clamp–Hose
37	92–7374	1	Shroud – Fan, RH
38	92–7375	1	Shroud – Fan, LH
39	93–7584	1	Hose – Intake
40	2412–125	1	Clamp – Hose
41	237–65	2	O–Ring
42	3296–23	2	Nut–Lock, NI
43	3256–27	2	Washer–Flat
45	3230–2	3	Screw–CARR
46	3256–23	4	Washer–Flat
47	93–6681	1	Decal–Warning, Fan
51	94–8105	2	Clamp – Tube
52	322–9	1	Screw–HH
53	3296–47	1	Nut–Lock, NI
54	2410–64	3	Plug–Button
55	2412–147	1	Clamp

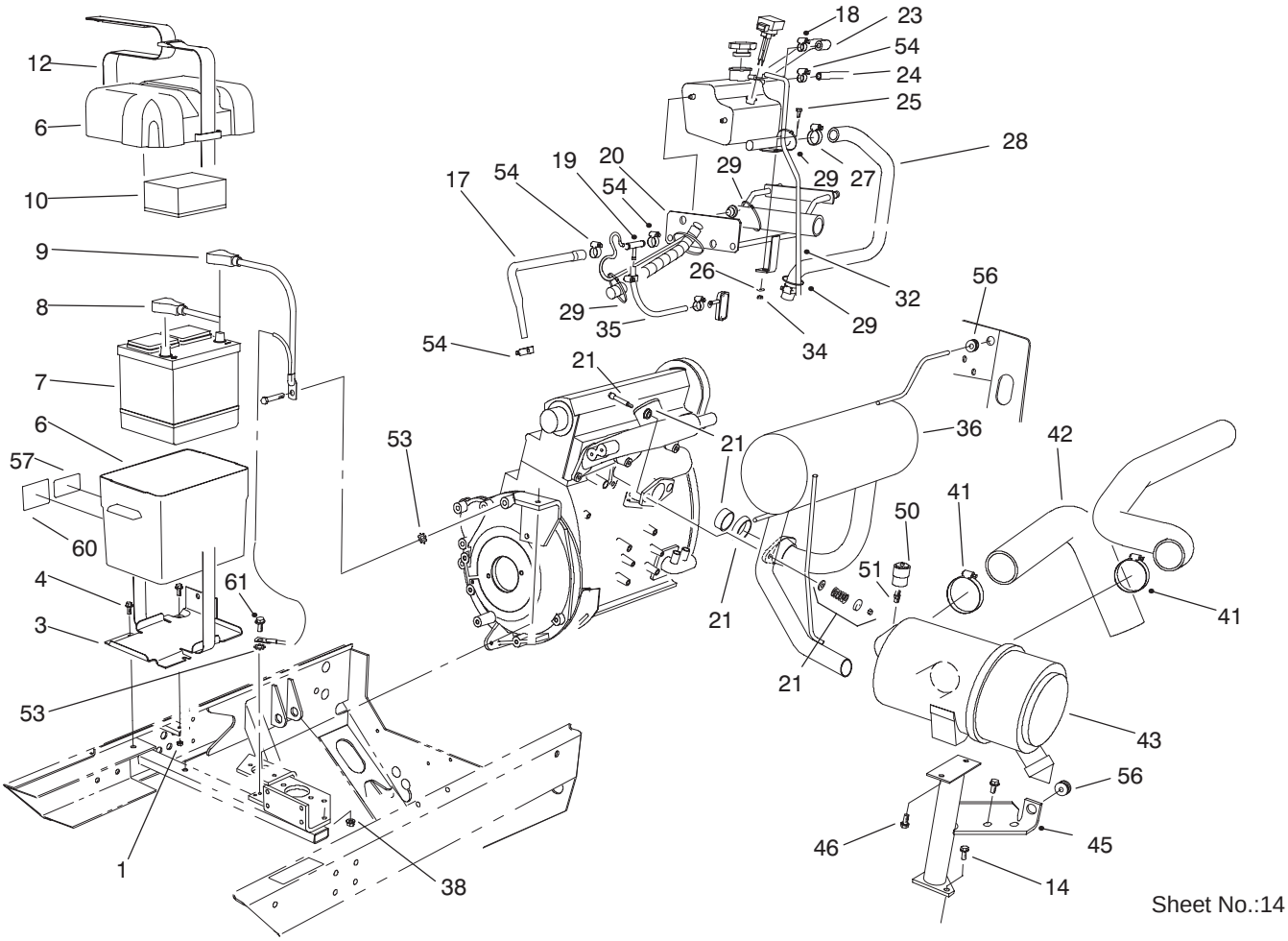


Sheet No.:13

Engine Installation Assembly

Ref. No.	Part No.	Qty.	Description
1	33005–00	9	Nut–Hex Flange
2	87–5100	3	Washer – Snubbing
3	53–9681	3	Mount–Engine
4	33105–030	6	Screw–HHF
5	33115–030	1	Screw–HH
6	48–7840	1	Bolt
7	92–7425–03	1	Support–Engine Mount
8	33105–070	3	Screw–HHF
9	48–7570	3	Screw – HH
10	48–7810	3	Screw
11	92–7429–03	1	Mount–Motor, RH
12	33114–020	4	Screw–HH
13	2412–3	4	Clamp–Hose
14	94–1418	1	Hose–Radiator, Upper
15	93–7594	1	Spacer
17	100–3794	1	Engine ASM
18	3256–49	1	Washer–Flat
19	86–2990	2	Mount–Throttle Cable
20	3290–282	1	Rivet–Pop, Steel
21	48–7880	3	Nut–Hex
22	2412–125	1	Clamp – Hose
23	92–7466	1	Clutch – Fan
24	74–3650	1	Fan
26	33104–016	4	Screw–HHF
27	82–5120–03	1	Adapter Plate

Ref. No.	Part No.	Qty.	Description
28	94–1421	1	Coupling–Center Spring
29	33104–00	2	Nut–Jam
30	2412–108	2	Clamp–Worm
31	33104–020	2	Screw–HHF
32	92–7463	1	Hose–Radiator, Lower
33	2412–129	4	Clamp–Hose
34	74–6490	2	Hose–Water Line
35	92–7381	1	Tube – Water Return
36	77–3700	1	Gasket–Exhaust Muffler
37	92–7382–03	1	Cover
38	33004–00	2	Nut–HF
39	33115–025	3	Screw–HH
40	92–7426–03	1	Mount–Motor, LH
41	33113–012	3	Screw–HH
42	33114–016	6	Screw–HH
43	93–9176	1	Dipstick
44	2412–150	1	J–Clip
45	94–1422	3	Spacer – Coupling
46	3290–378	1	Tie–Cable



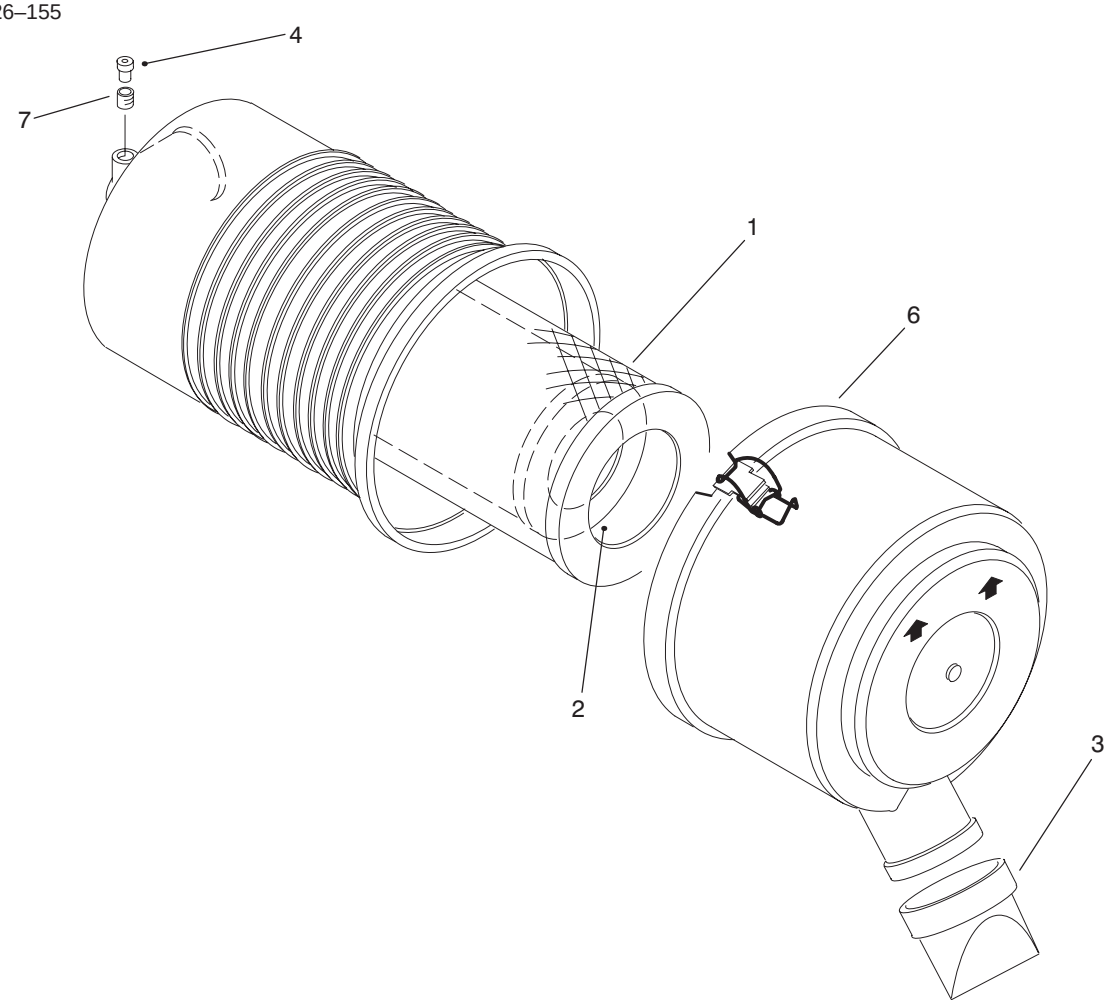
Sheet No.:14

Engine Components Assembly

Ref. No.	Part No.	Qty.	Description
1	3296–29	1	Nut–Lock
3	93–7974–03	1	Plate – Battery Box
4	3234–5	3	Screw–HHF
6	93–7595	1	Box–Battery
7	93–3220	1	Battery
8	75–1370	1	Cable–Battery, Positive
9	94–1411	1	Cable – Battery
10	93–7968	1	Pad – Foam
12	94–1445	1	Strap – Battery
14	33105–030	2	Screw–HHF
17	94–2630	1	Hose – Return
18	2412–108	3	Clamp–Worm
19	93–4207	1	Fitting – Hose Tee
20	94–1408–03	1	Support–Degass
21	94–2814	1	Kit – Exhaust Coupler
23	93–7591	1	Hose – Return
24	92–7424	1	Hose – Radiator Overflow
25	33103–020	1	Screw–HHF
26	33093–00	1	Washer–Flat
27	2412–129	2	Clamp–Hose
28	93–7589	1	Hose – Overflow
29	3290–378	4	Tie–Cable
32	55–4130	1	Hose–Fuel Line
34	33023–00	1	Nut–Lock

Ref. No.	Part No.	Qty.	Description
35	63–7622	1	Hose–Fuel
36	93–9178	1	Muffler ASM
38	33005–00	2	Nut–Hex Flange
41	2412–125	2	Clamp – Hose
42	94–2624	1	Hose – Manifold
43	93–7485	1	Air Filter ASM
45	94–8108–03	1	Support–Air Filter
46	33104–016	2	Screw–HHF
50	93–9164	1	Indicator – Mini
51	94–1416	1	Adapter–Indicator ASM
53	3255–9	2	Washer–Lock/Ext
54	2412–36	4	Clamp–Hose
56	94–2812	2	Grommet
57	93–6668	1	Decal – Battery
60	93–7276	1	Decal–Danger
61	32144–11	1	Screw–TAP

3326–155

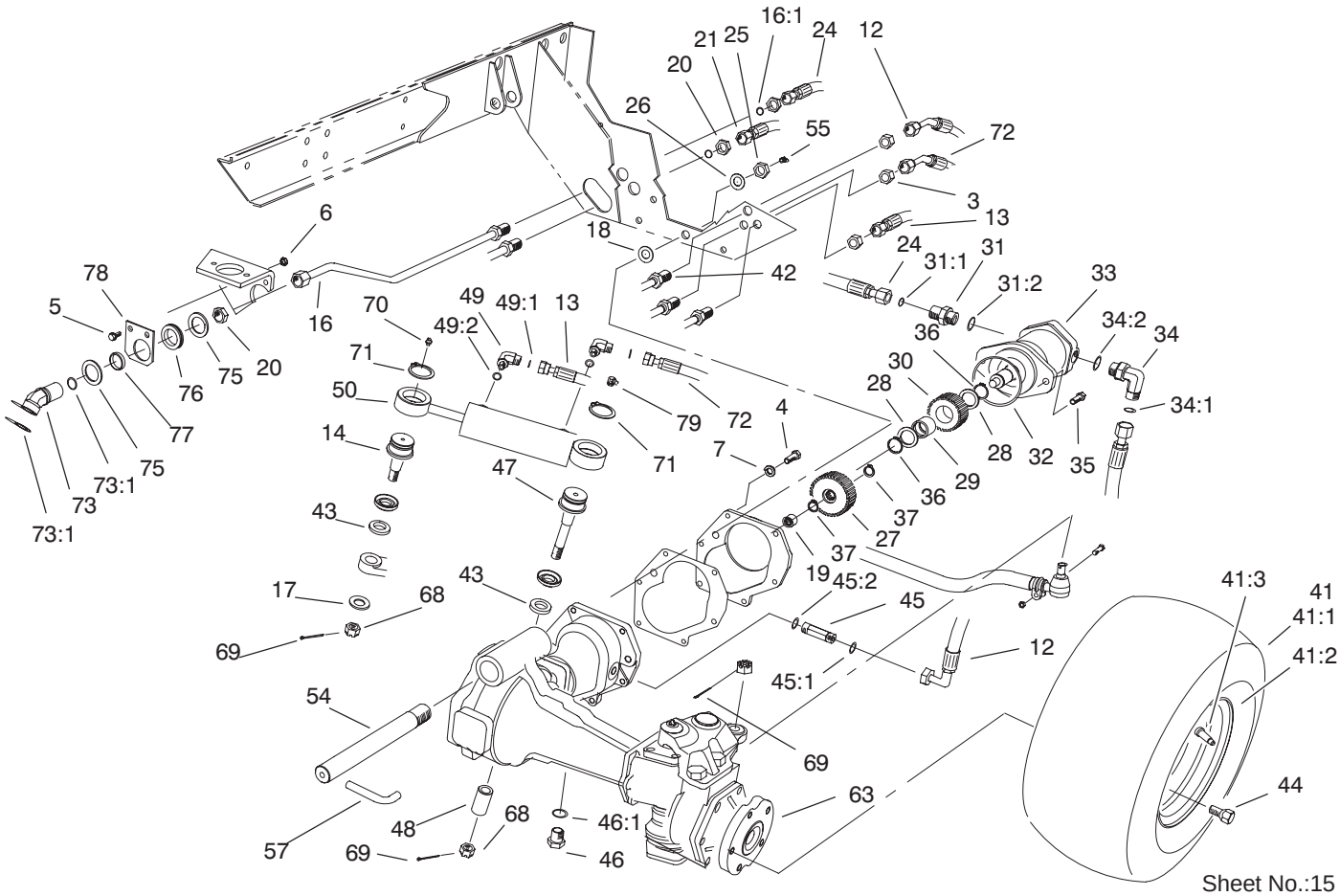


Sheet No.:B2
T–3495

Air Cleaner Assembly # 93–7485

Ref. No.	Part No.	Qty.	Description
1	93–9162	1	Filter–Primary
2	93–9163	1	Filter–Secondary
3	94–1414	1	Valve–Vacuator
4	93–9164	1	Indicator – Mini
6	93–5986	1	Cover ASM
7	94–1416	1	Adapter–Indicator ASM

Ref. No.	Part No.	Qty.	Description



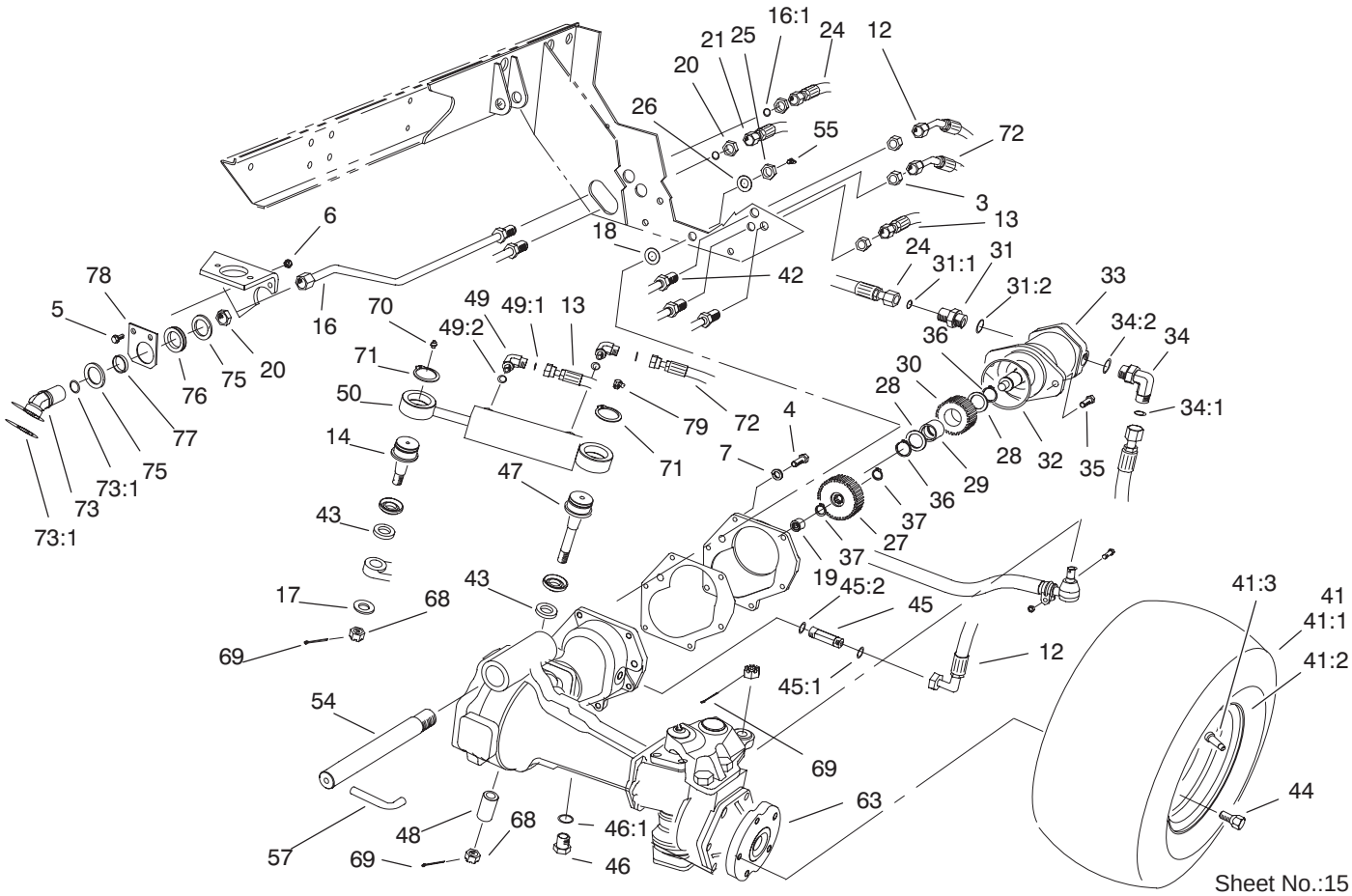
Sheet No.:15

4WD – Rear Axle Assembly

Ref. No.	Part No.	Qty.	Description
3	340–70	3	Locknut–Bulkhead
4	33114–025	6	Screw–HH
5	323–6	2	Screw–HH
6	32128–21	2	Nut–HF
7	3253–4	6	Washer–Lock
12	92–7534	1	Hose ASM
13	92–7538	1	Hose ASM
14	92–5838–01	1	Ball Joint
16	92–7472	1	Rear Tube ASM
16:1	237–58	1	O–Ring
17	92–5836	1	Washer–Axle
18	98–3867	2	Washer – Thrust
19	74–5700	1	Bearing–Needle, Roller
20	340–126	3	Nut–Bulkhead
21	92–7537	1	Hose ASM
24	92–7536	1	Hose ASM
25	3296–68	1	Nut–Lock NI
26	92–1765	1	Washer – Thrust
27	100–3774	1	Gear–Driven,10 Pitch
28	71–4590	2	Washer–Thrust
29	71–4580	1	Bearing
30	100–3775	1	Gear–Driver,10 Pitch
31	340–9	1	Fitting–Straight
31:1	237–58	1	O–Ring
31:2	237–81	1	O–Ring

Ref. No.	Part No.	Qty.	Description
32	237–166	1	O–Ring
33	92–7386	1	Motor–Hydraulic
34	340–142	1	Elbow–90 DEG
34:1	237–58	1	O–Ring
34:2	237–81	1	O–Ring
35	325–4	2	Screw–HH
36	32151–96	2	Ring–Retaining
37	32120–15	2	Ring–Snap, Ext
☆41		2	Tire & Wheel ASM
41:1	86–5910	1	Tire
41:2	100–2582	1	Rim
41:3	232–27	1	Stem–Valve
42	92–7553	1	Tube – Rear Drain
*42:1	237–22	1	O–Ring
43	92–5833	2	Spacer – Ball Joint
44	74–5500	10	Bolt – Wheel
45	340–2	1	Adapter
45:1	237–22	1	O–Ring
45:2	237–42	1	O–Ring
46	353–989	1	Plug–Hex, Hollow
46:1	237–42	1	O–Ring
47	100–3795	1	Ball Joint
48	100–3796	1	Spacer–Ball Joint
49	340–97	2	Fitting–Hyd, 90
49:1	237–22	1	O–Ring
49:2	237–78	1	O–Ring

☆ Not serviced
* Not illustrated

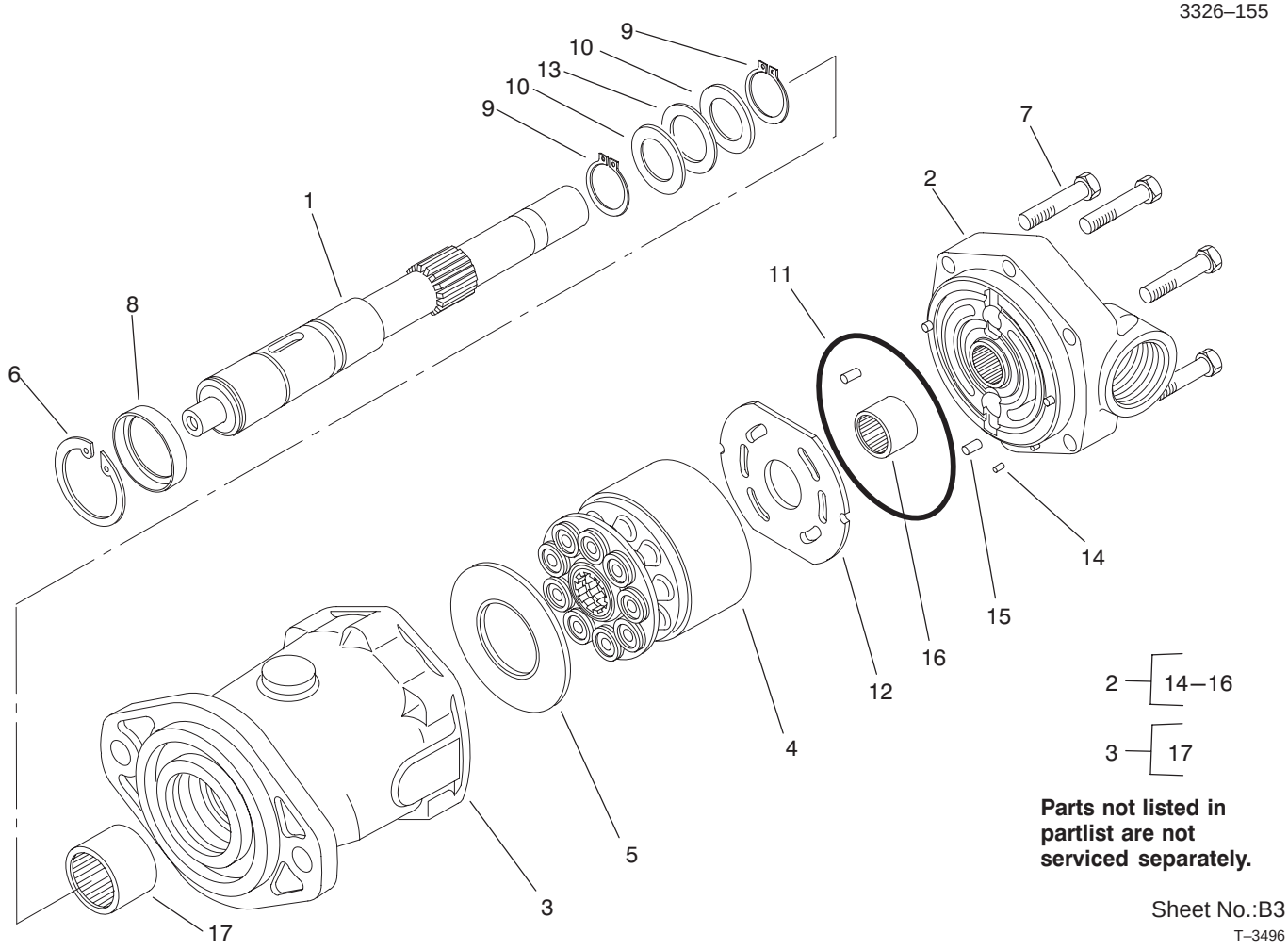


Sheet No.:15

4WD – Rear Axle Assembly

Ref. No.	Part No.	Qty.	Description
50	98–3806	1	Hydraulic Cylinder ASM
54	100–3770	1	Pin–Axle, Pivot
55	302–33	1	Fitting–Grease
57	100–3771	1	Pin–Stop
63	100–3784	1	Drive Axle ASM
68	32136–14	2	Nut–Hex Slotted
69	3272–12	4	Pin–Cotter
70	302–5	1	Fitting–Grease
71	94–9973	2	Ring – Retaining
72	92–7539	1	Hose ASM
73	92–7646	1	Elbow–Bulkhead, 45 DEG
73:1	237–58	2	O–Ring
75	69–8910	2	Washer
76	240–7	1	Grommet–Rubber
77	69–8900	1	Spacer
78	92–7552–03	1	Bracket – Bulkhead
79	302–60	1	Fitting–Lube

Ref. No.	Part No.	Qty.	Description



Parts not listed in partlist are not serviced separately.

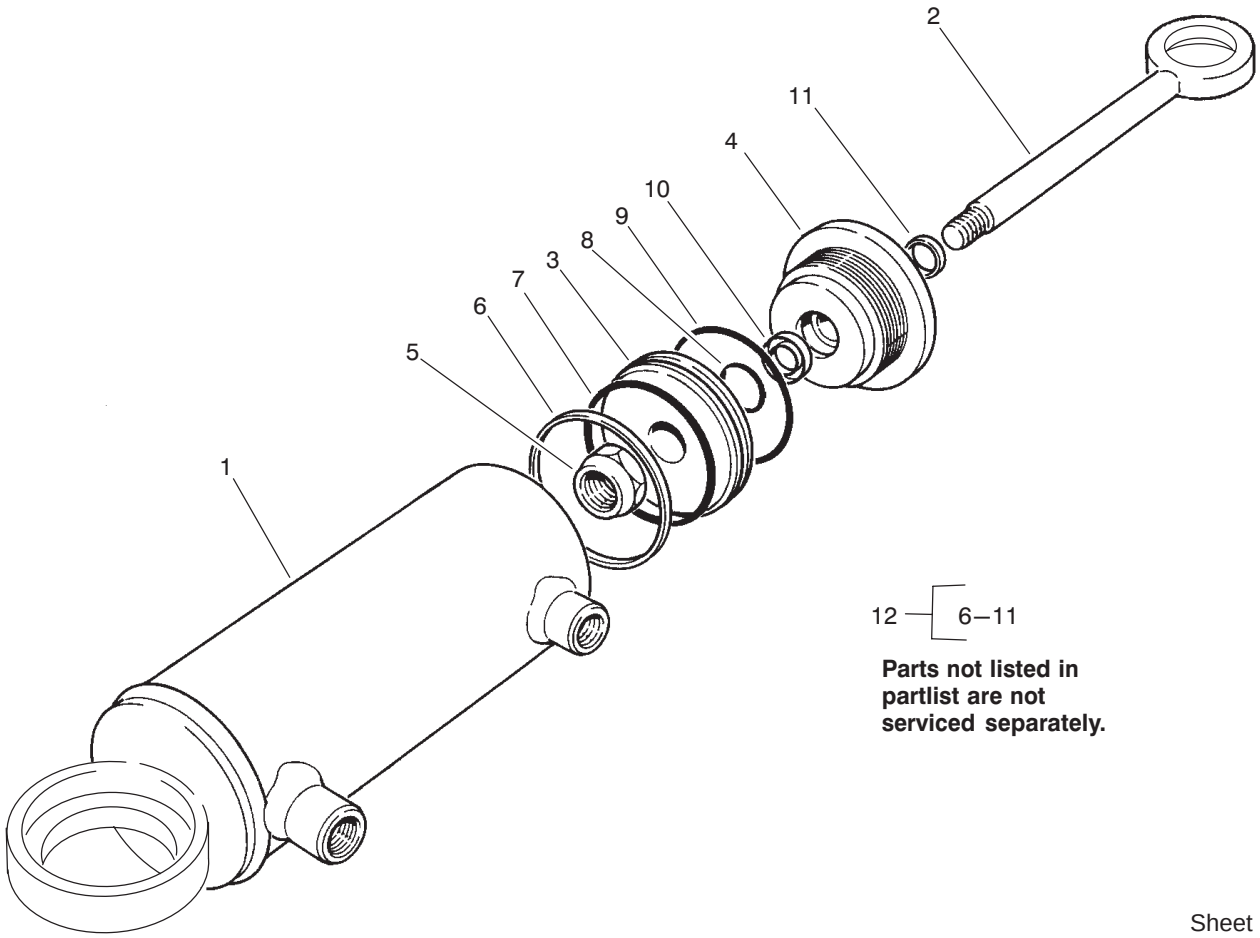
Sheet No.:B3

T–3496

Hydraulic Motor Assembly # 92–7386

Ref. No.	Part No.	Qty.	Description
1	76–6930	1	Shaft–Drive
2	94–3000	1	Backplate ASM
3	94–3001	1	Housing ASM
4	76–6910	1	Rotating Kit ASM
5	76–6970	1	Insert–Cam Plate
6	76–7010	1	Ring–Retaining
7	94–3002	6	Capscrew
8	76–7020	1	Spacer
9	76–7000	2	Ring–Retaining
10	76–6950	2	Race–Thrust
11	76–6980	1	O–Ring
12	94–3003	1	Plate – Valve
13	76–6960	1	Bearing–Thrust

Ref. No.	Part No.	Qty.	Description

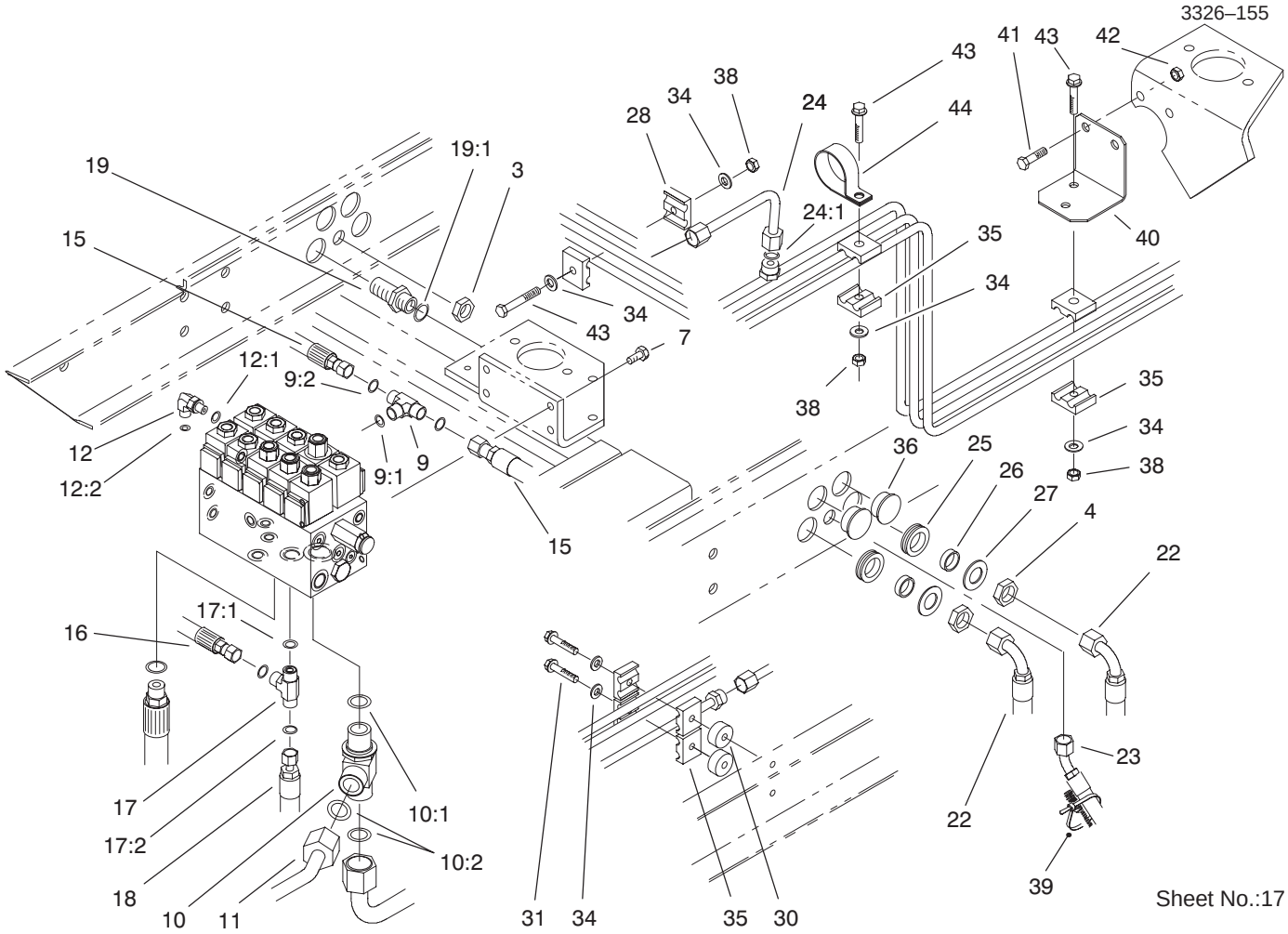


Sheet No.:B4
T–3527

Hydraulic Cylinder Assembly No. 98–3806

Ref. No.	Part No.	Qty.	Description
1	99–4753	1	Butt & Tube ASM
2	99–4754	1	Piston & Rod ASM
3	66–1940	1	Piston
4	92–6588	1	Gland
5	66–1930	1	Locknut
12	92–6593	1	Kit–Packing, 4wd

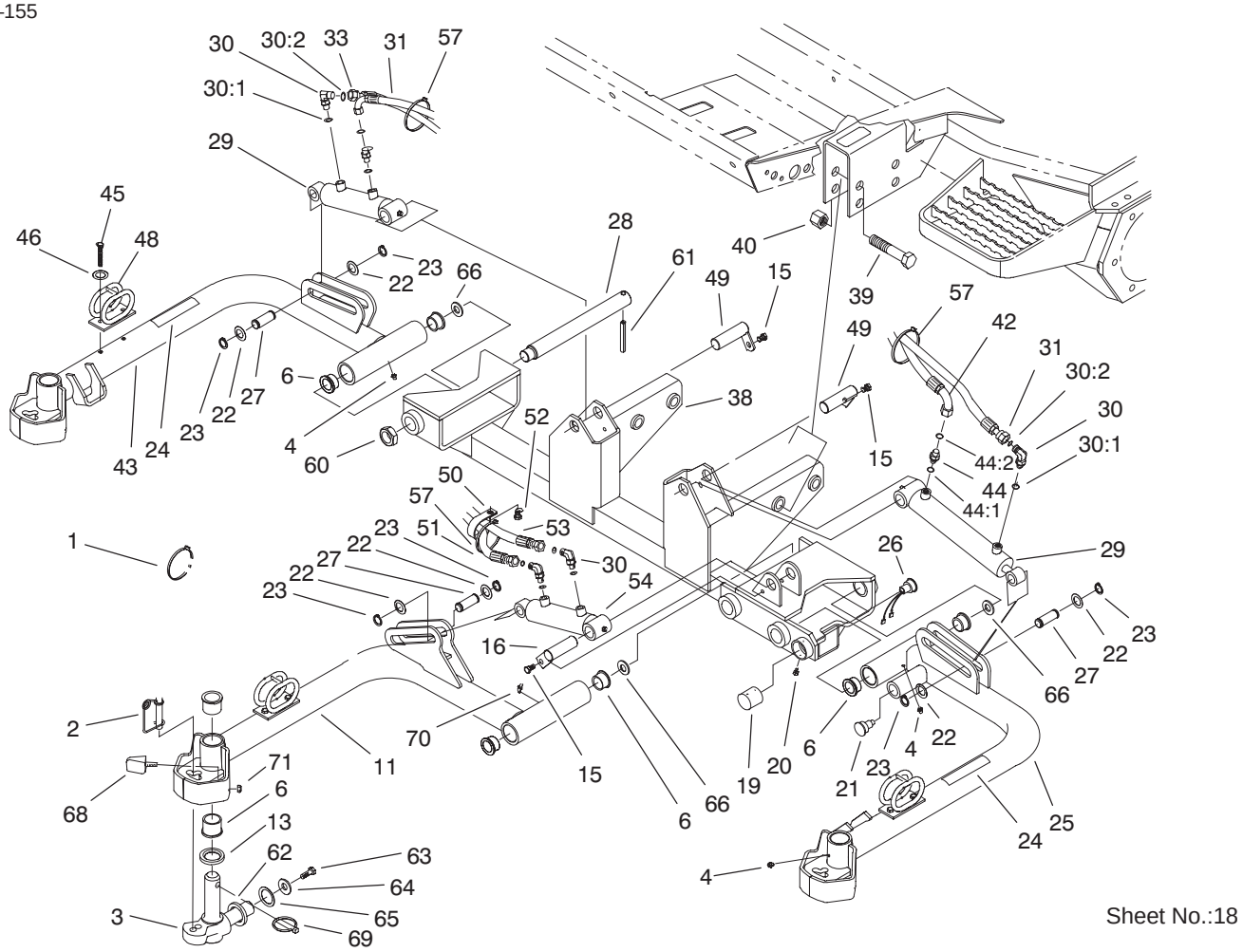
Ref. No.	Part No.	Qty.	Description



Rear Hydraulic Control Block and Tube Assembly

Ref. No.	Part No.	Qty.	Description
3	340–70	2	Locknut–Bulkhead
4	340–127	4	Nut–Bulkhead
7	33104–025	4	Screw–HHF
9	340–125	1	Adapter
9:1	237–21	2	O–Ring
9:2	237–78	1	O–Ring
10	340–148	1	Fitting
10:1	237–81	1	O–Ring
10:2	237–58	2	O–Ring
11	92–7557	1	Front Cooler Tube ASM
12	340–132	1	Fitting–Hyd, 90 DEG
12:1	237–78	1	O–Ring
12:2	237–21	1	O–Ring
15	92–7638	2	Hose ASM
16	100–3798	1	Hose ASM
17	340–140	1	Adapter Tee
17:1	237–21	2	O–Ring
17:2	237–78	1	O–Ring
18	100–3833	1	Hose ASM
19	340–161	1	Fitting–Bulkhead
19:1	237–30	2	O–Ring
22	99–5613	4	Hyd Hose ASM
23	99–5614	2	Hyd Hose ASM
24	93–4206	1	Drain Tube ASM
24:1	237–22	1	O–Ring

Ref. No.	Part No.	Qty.	Description
25	240–5	4	Grommet
26	69–8960	4	Spacer
27	69–8930	8	Washer
28	56–7972	4	Tube Clamp
30	80–8660	2	Spacer – Coupler
31	32104–37	2	Screw–HWH
34	3256–23	9	Washer–Flat
35	56–7973	8	Clamp–Tube
36	94–1402	4	Plug – Hole
38	3296–47	5	Nut–Lock, NI
39	3290–378	6	Tie–Cable
40	94–2834–03	1	Bracket – Clamp
41	323–6	2	Screw–HH
42	32128–21	2	Nut–HF
43	322–7	5	Screw–HH
44	2412–147	1	Clamp

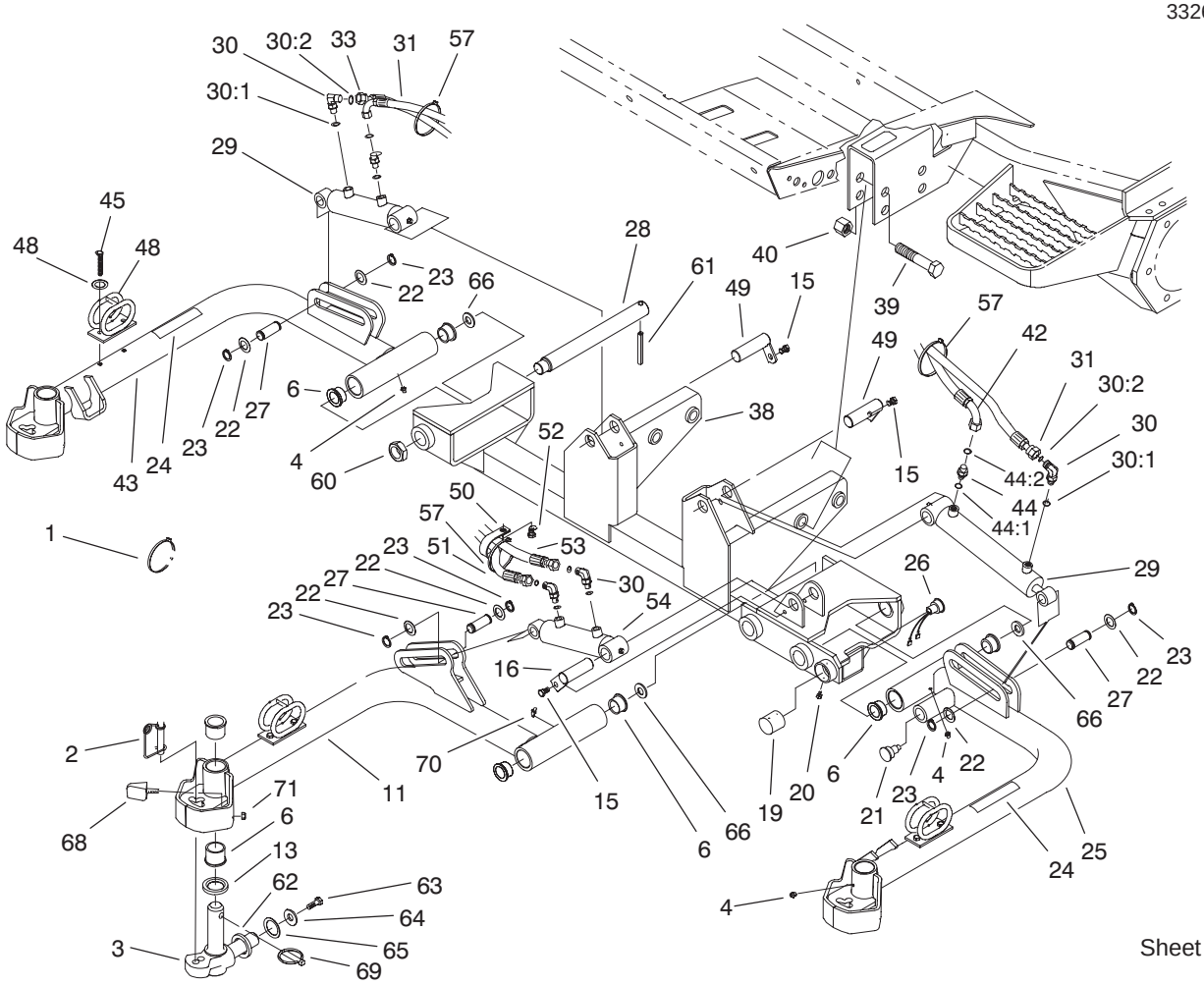


Sheet No.:18

Front Lift Arm Assembly

Ref. No.	Part No.	Qty.	Description
1	3334–945	2	Tie–Cable
2	99–5610	3	Pin
3	98–1880–01	3	Knuckle – Pivot
4	302–5	5	Fitting–Grease
6	94–8947	12	Bushing – Flange
11	99–2561	1	Arm–Lift #1
13	94–8946	3	Washer
15	32144–14	3	Screw–HWH
16	83–6790	1	Pin–Cylinder
19	75–6370	1	Cap – Sensor
20	32104–76	2	Screw
21	92–8754	1	Plug–Reed Switch, Magnet
22	94–9998	6	Washer – Thrust
23	94–9974	6	Ring–Retaining
24	93–6687	2	Decal–Step, No
25	99–2564	1	Arm–Lift, #4
26	92–8002	1	Plug–Reed Switch, Magnet
27	75–5350	3	Pin–Slide, Cylinder
28	95–7158	3	Pin – Pivot
29	99–6986	2	Cylinder–Hydraulic
30	340–132	4	Fitting–Hyd, 90 DEG
30:1	237–78	1	O–Ring
30:2	237–21	1	O–Ring
31	99–5642	2	Hose–Hydraulic

Ref. No.	Part No.	Qty.	Description
33	100–3799	1	Hose ASM
38	99–5615	1	Frame
39	328–7	4	Screw–HH
40	3296–51	4	Nut–Lock, NI
42	100–3811	1	Hyd Hose ASM
43	99–2565	1	Arm–Lift, #5
44	340–92	2	Fitting
44:1	237–78	1	O–Ring
44:2	237–21	1	O–Ring
45	33114–020	6	Screw–HH
46	3253–4	6	Washer–Lock
48	99–5621	3	Guide–Hose
49	83–6780–01	2	Pin–Cylinder
50	2412–96	1	Clamp–R
51	92–7565	1	Hose ASM
52	322–4	1	Screw–HH
53	92–7562	1	Hose ASM
54	93–2650	1	Cylinder – Lift
57	3290–378	3	Tie–Cable
60	3296–49	3	Nut–Lock NI
61	32121–110	3	Pin–Roll, Slotted
62	98–7974	3	Washer – Thrust
63	98–7993	3	Screw–HHF
64	3256–6	3	Washer–Flat
65	3–6781	3	Washer–Thrust
66	76–2980	3	Washer–Thrust

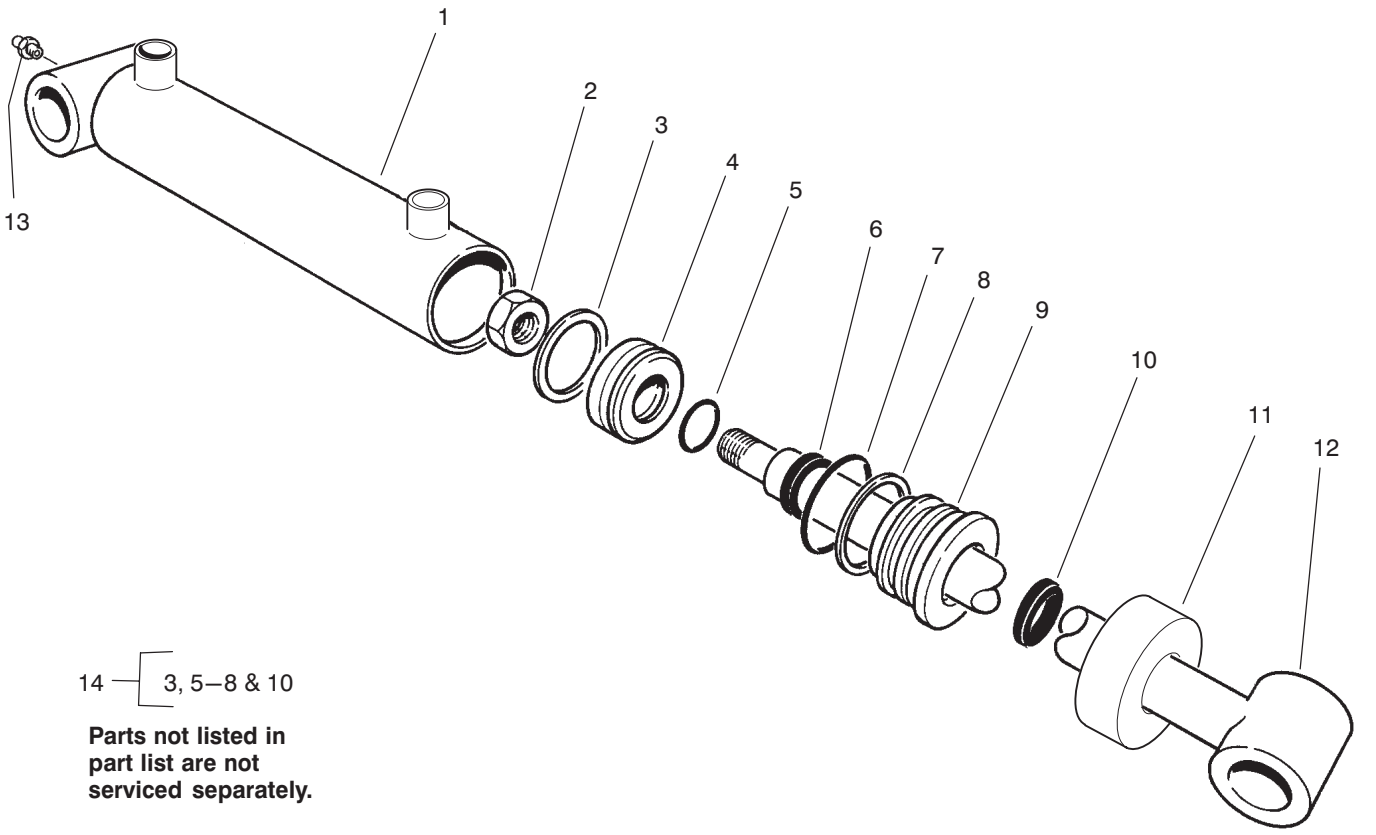


Sheet No.:18

Front Lift Arm Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
68	99–5605	6	Bumper ASM
69	283–71	3	Pin–Lynch
70	302–60	1	Fitting–Lube
71	3296–29	6	Nut–Lock

Ref. No.	Part No.	Qty.	Description



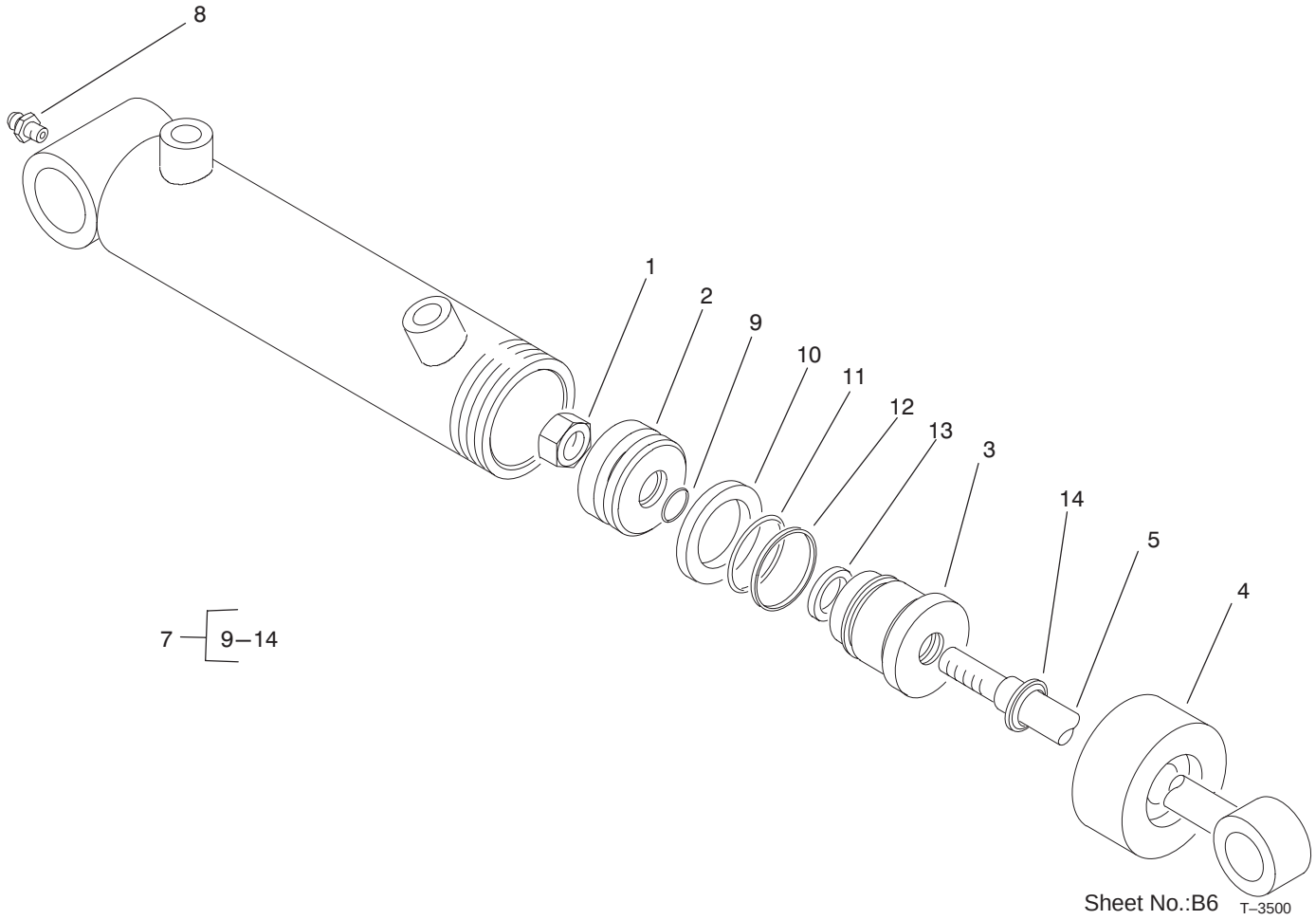
Parts not listed in part list are not serviced separately.

Sheet No.:B5
T–3499

Hydraulic Cylinder Assembly # 99–6986

Ref. No.	Part No.	Qty.	Description
2	32152–10	1	Locknut–Deform, Top
14	100–8023	1	Kit–Repair, Seal

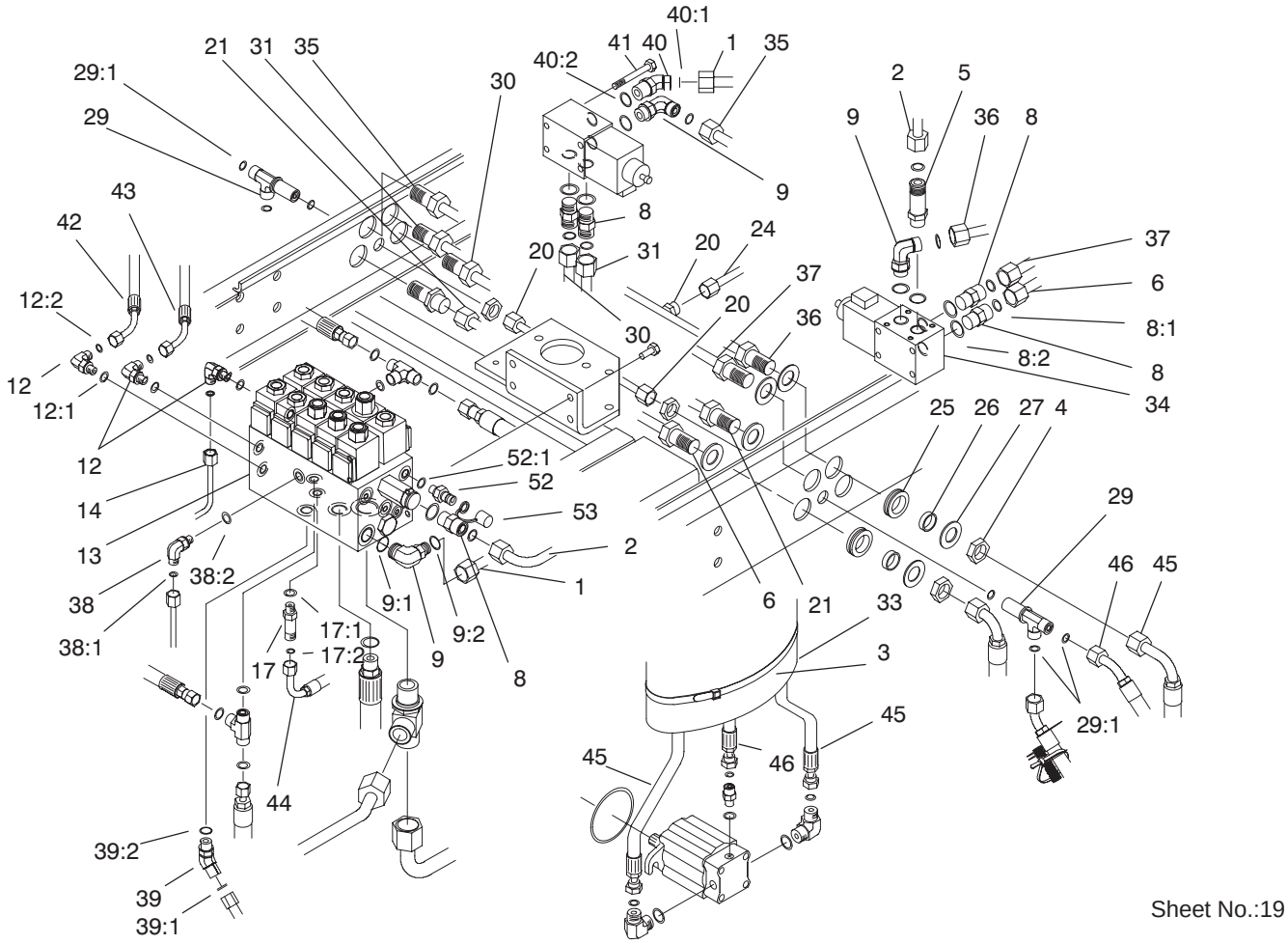
Ref. No.	Part No.	Qty.	Description



Hydraulic Cylinder Assembly # 93–2650

Ref. No.	Part No.	Qty.	Description
1	32152–10	1	Locknut–Deform, Top
2	70–2780	1	Piston
3	93–7990	1	Head
4	93–7991	1	Collar
5	94–2644	1	Shaft With Tube
7	86–7330	1	Kit–Seal
8	302–5	1	Fitting–Grease

Ref. No.	Part No.	Qty.	Description

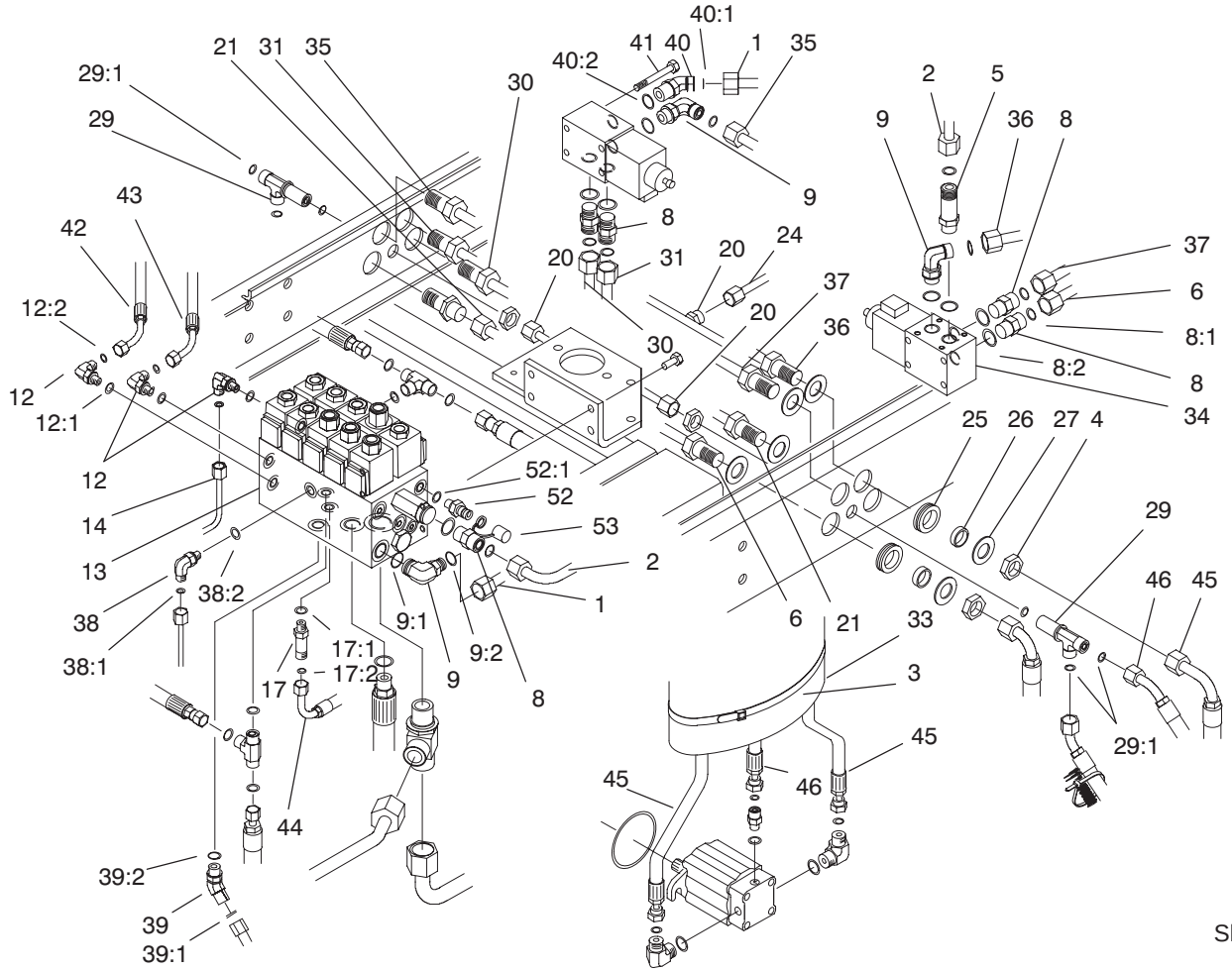


Sheet No.:19

Rear Hydraulic Control Block Assembly

Ref. No.	Part No.	Qty.	Description
1	93–7951	1	Tube ASM
2	93–7950	1	Tube ASM
3	3290–378	4	Tie–Cable
4	340–127	4	Nut–Bulkhead
5	94–2628	1	Adapter – Hyd
6	93–7954	1	Hydraulic Tube ASM
8	340–4	5	Adapter
8:1	237–30	1	O–Ring
8:2	237–79	1	O–Ring
9	340–98	3	Fitting–90 DEG
9:1	237–79	1	O–Ring
9:2	237–30	1	O–Ring
12	340–132	2	Fitting–Hyd, 90 DEG
12:1	237–78	1	O–Ring
12:2	237–21	1	O–Ring
13	100–3780	1	Rear Manifold Block ASM
14	92–7592	1	Tube ASM
17	94–1403	1	Adapter – Hyd
17:1	237–78	1	O–Ring
17:2	237–21	1	O–Ring
20	93–7959	1	Hydraulic Tube ASM
21	93–7958	1	Hydraulic Tube ASM
24	94–2629	1	Drain Tube ASM
25	240–5	4	Grommet
26	69–8960	4	Spacer

Ref. No.	Part No.	Qty.	Description
27	69–8930	8	Washer
29	340–68	2	Fitting–Tee, Bulkhead
29:1	237–22	3	O–Ring
30	93–7956	1	Hydraulic Tube ASM
31	93–7957	1	Hydraulic Tube ASM
33	100–3814	2	Sleeve – Protective
34	76–9970	2	Valve – 4wd
35	93–7955	1	Hydraulic Tube ASM
36	93–7952	1	Hydraulic Tube ASM
37	93–7953	1	Hydraulic Tube ASM
38	340–77	1	Fitting–90 DEG
38:1	237–22	1	O–Ring
38:2	237–42	1	O–Ring
39	340–87	1	Fitting–45 DEG
39:1	237–22	1	O–Ring
39:2	237–42	1	O–Ring
40	340–101	1	Fitting–Hyd, 90 DEG
40:1	237–30	1	O–Ring
40:2	237–79	1	O–Ring
41	322–13	4	Screw–HH
42	92–7635	1	Hose ASM
43	92–7641	1	Hose ASM
44	92–7640	1	Hose ASM
45	99–5631	4	Hydraulic Hose ASM
46	94–1433	2	Hydraulic Hose ASM
52	354–77	1	Fitting–Quick

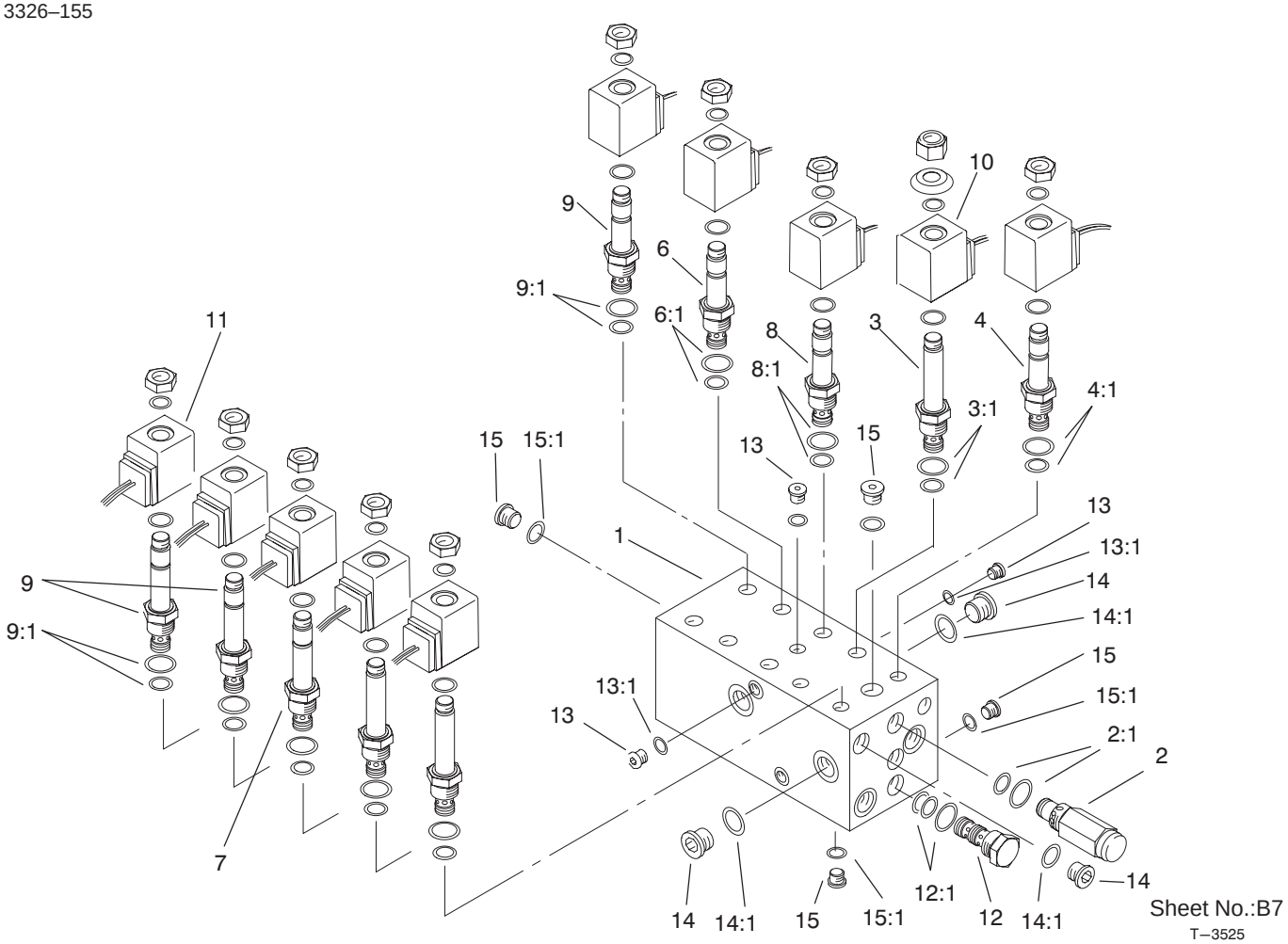


Sheet No.:19

Rear Hydraulic Control Block Assembly

Ref. No.	Part No.	Qty.	Description
52:1	237–78	1	O–Ring
53	354–79	1	Cap – Fitting, Yellow

Ref. No.	Part No.	Qty.	Description

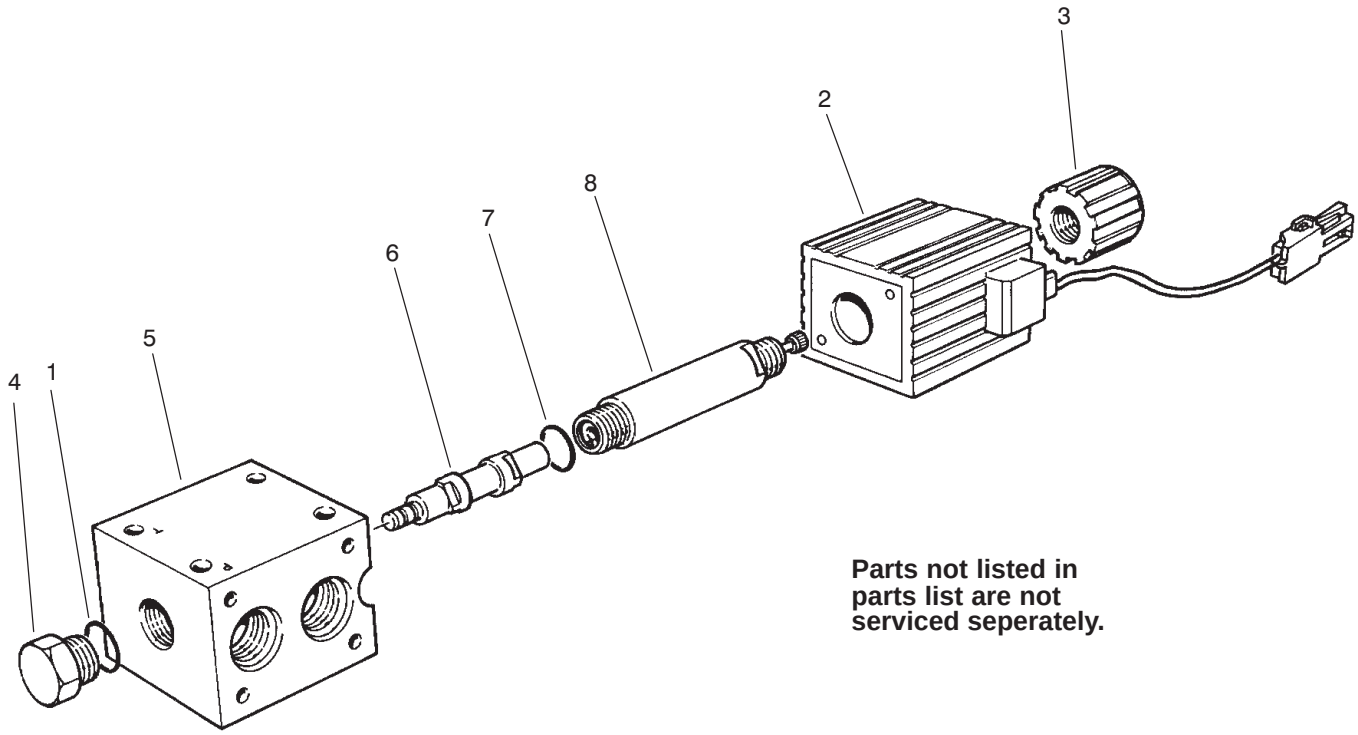


Manifold Block Assembly No. 100–3780

Ref. No.	Part No.	Qty.	Description
1	94–2625	1	Body – Manifold
2	75–0920	1	Cartridge–Relief
2:1	95–5645	1	Seal Kit
3	95–3459	1	Cartridge–N.o. Flow Control
3:1	95–5645	1	Seal Kit
4	95–3459	1	Cartridge–N.o. Flow Control
4:1	95–5645	1	Seal Kit
6	92–6315	1	Cartridge–N.c. Poppet
6:1	95–5643	1	Kit–Seal
7	93–7495	1	Cartridge – 3w/2p
8	94–2627	1	Cartridge
8:1	95–5642	1	Kit–Seal
9	94–2685	3	Cartridge – N.c. Spool
9:1	95–5645	1	Seal Kit
10	88–9200	1	Solenoid Coil Kit
11	88–9190	9	Kit–Coil, Solenoid
12	93–7491	1	Cartridge – Pilot Check
12:1	95–5643	1	Kit–Seal
13	353–991	13	Plug–Hex, Hollow
13:1	237–156	1	O–Ring
14	353–990	5	Plug
14:1	237–78	1	O–Ring
15	353–989	5	Plug–Hex, Hollow

Ref. No.	Part No.	Qty.	Description
15:1	237–42	1	O–Ring
*19	95–5645	6	Seal Kit
*20	95–5643	2	Kit–Seal
*21	95–5624	1	Kit–Seal

* Not illustrated



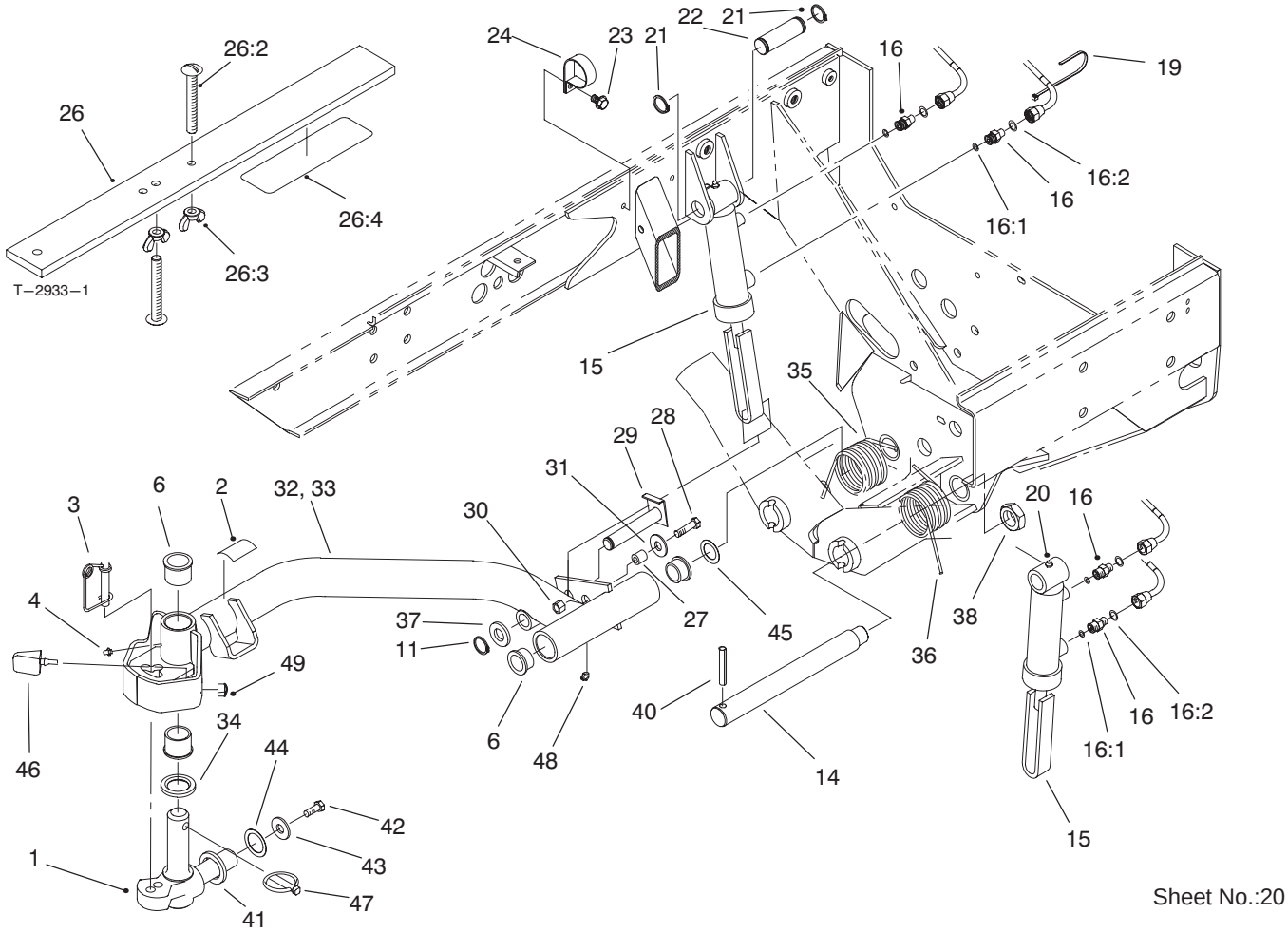
Parts not listed in parts list are not serviced seperately.

Sheet No.:B8
T–3640

Valve Assembly No. 76–9970

Ref. No.	Part No.	Qty.	Description
1	237–80	2	O–Ring
2	218–591	1	Coil ASM
3	218–592	1	Nut–Coil

Ref. No.	Part No.	Qty.	Description

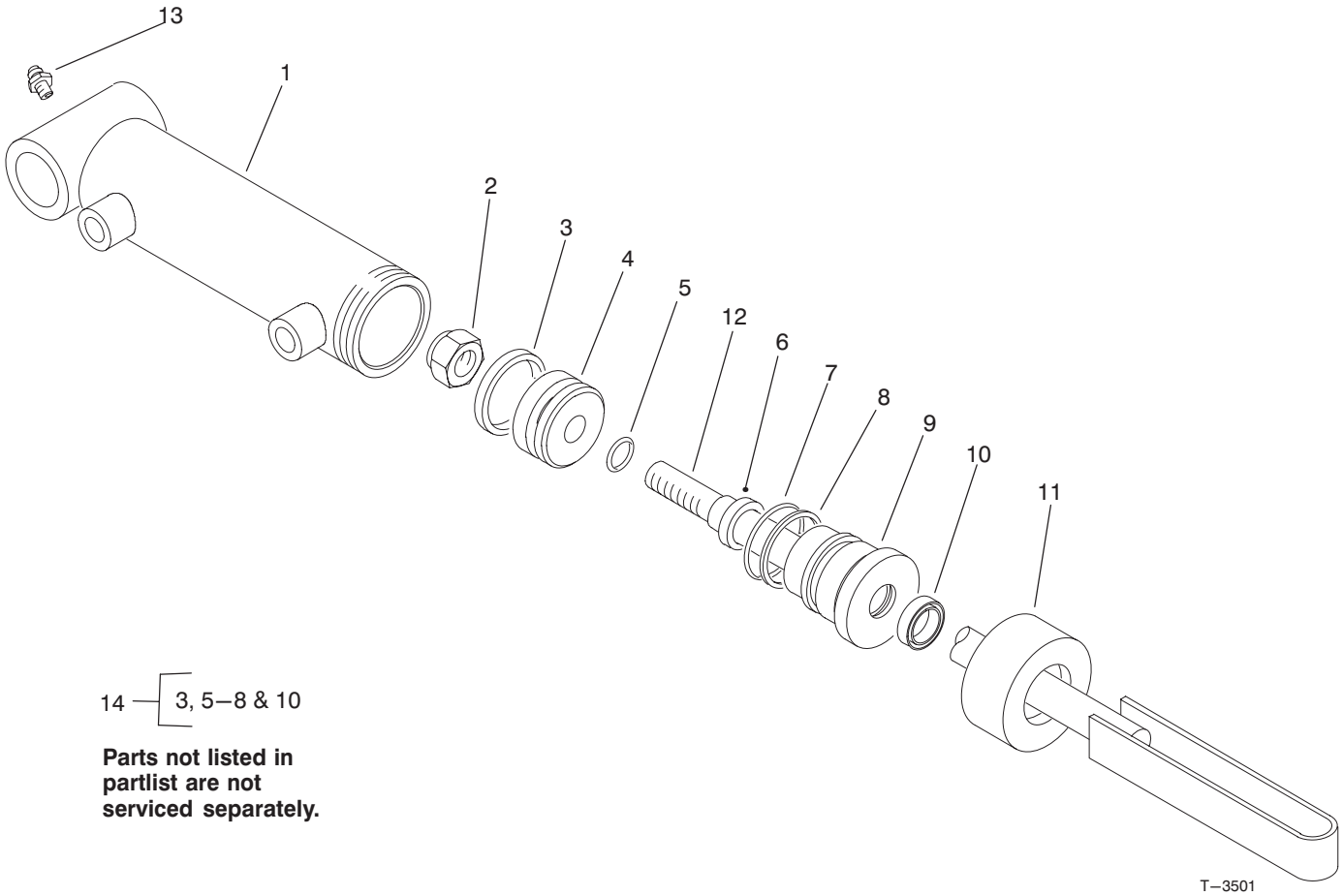


Sheet No.:20

Rear Lift Arm Assembly

Ref. No.	Part No.	Qty.	Description
1	98–1880–01	2	Knuckle – Pivot
2	93–6696	2	Decal–Loaded, Spring
3	99–5610	2	Pin
4	302–5	2	Fitting–Grease
6	94–8947	8	Bushing – Flange
11	94–9974	2	Ring–Retaining
14	95–7158	2	Pin – Pivot
15	99–2550	2	Cylinder–Hyd
16	340–92	4	Fitting
16:1	237–78	1	O–Ring
16:2	237–21	1	O–Ring
19	3290–378	2	Tie–Cable
20	302–61	2	Zerk
21	32151–36	4	Ring–Retaining
22	92–7548	2	Pin–Cylinder
23	32144–11	1	Screw–TAP
24	2412–96	1	Clamp–R
26	98–1852	1	Gauge Bar ASM
26:2	32122–54	2	Screw–Head, Truss
26:3	32103–3	2	Nut–Wing
26:4	98–7976	1	Decal–Bar, Gauge
27	82–6840	2	Spacer
28	322–7	2	Screw–HH
29	99–2560	2	Pin
30	3296–29	2	Nut–Lock
31	3256–3	2	Washer–Flat

Ref. No.	Part No.	Qty.	Description
32	99–2563	1	Arm–Lift #3,
33	99–2562	1	Arm–Lift, #2
34	94–8946	2	Washer
35	99–5608	1	Spring–Torsion, RH
36	99–5609	1	Spring–Torsion, LH
37	67–6570	2	Spacer–Wheel
38	3296–49	2	Nut–Lock NI
40	32121–110	2	Pin–Roll, Slotted
41	98–7974	2	Washer – Thrust
42	98–7993	2	Screw–HHF
43	3256–6	2	Washer–Flat
44	3–6781	2	Washer–Thrust
45	76–2980	2	Washer–Thrust
46	99–5605	4	Bumper ASM
47	283–71	2	Pin–Lynch
48	302–11	2	Fitting–Lube, 45 DEG
49	3296–29	4	Nut–Lock

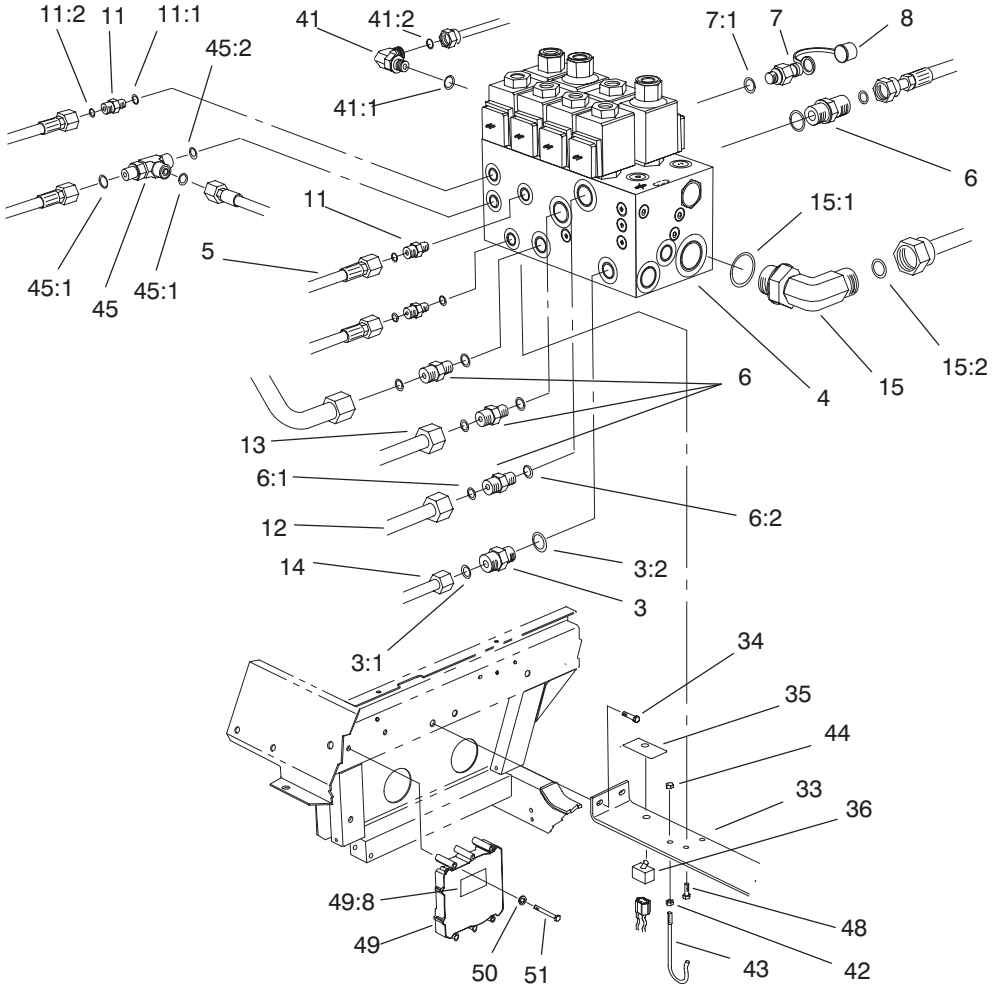


Sheet No.:B9

Hydraulic Cylinder Assembly # 99–2550

Ref. No.	Part No.	Qty.	Description
2	32152–10	1	Locknut–Deform, Top
13	302–5	1	Fitting–Grease
14	100–8023	1	Kit–Repair, Seal

Ref. No.	Part No.	Qty.	Description



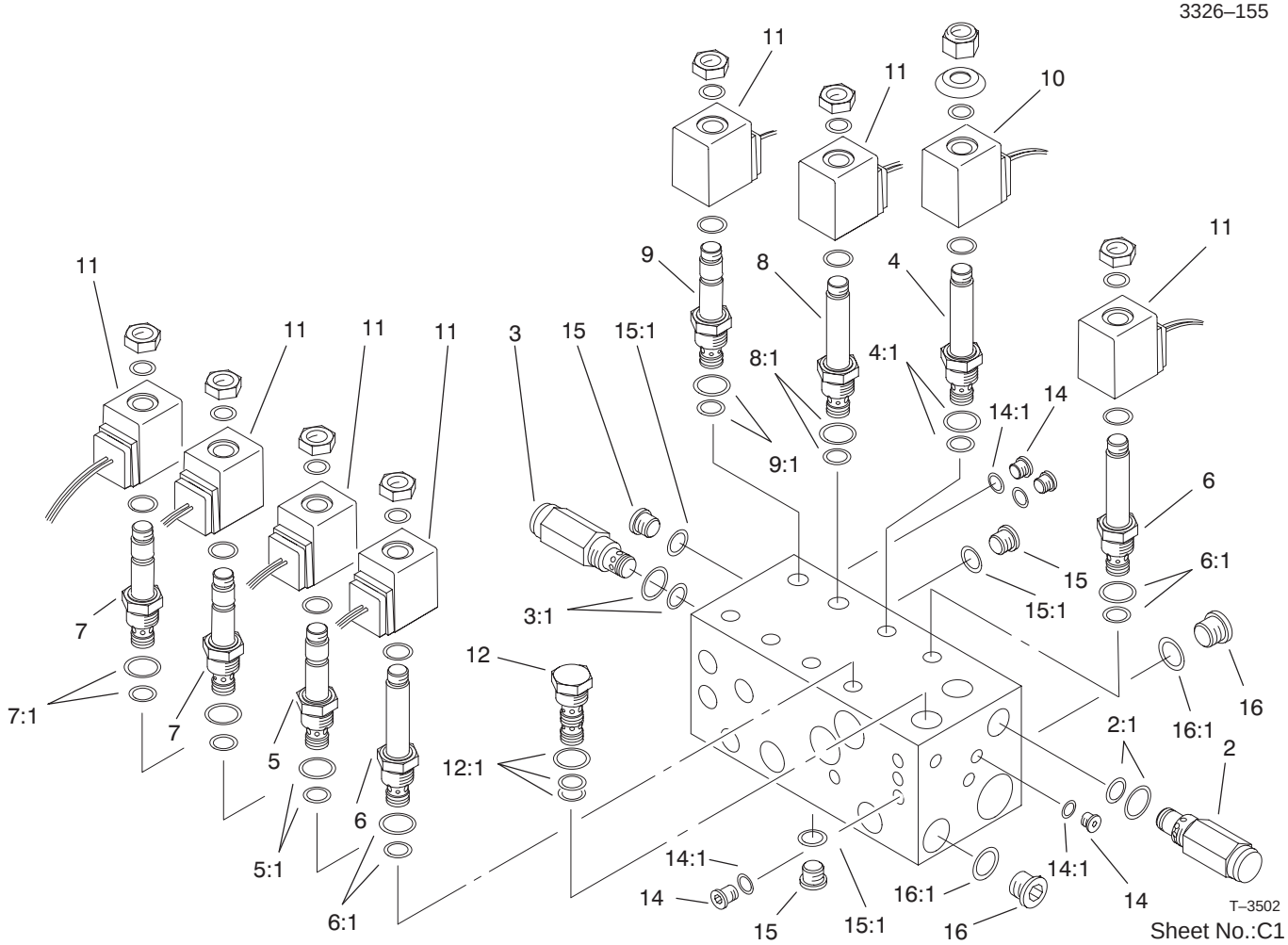
Sheet No.:21

Front Hydraulic Control Block and Hose Assembly

Ref. No.	Part No.	Qty.	Description
3	340–2	1	Adapter
3:1	237–22	1	O–Ring
3:2	237–42	1	O–Ring
4	100–3800	1	Front Manifold Block ASM
5	100–3783	1	Hose ASM
6	340–4	4	Adapter
6:1	237–30	1	O–Ring
6:2	237–79	1	O–Ring
7	354–77	1	Fitting–Quick
7:1	237–78	1	O–Ring
8	354–79	1	Cap – Fitting, Yellow
11	340–92	3	Fitting
11:1	237–78	1	O–Ring
11:2	237–21	1	O–Ring
12	93–4216	1	Tube ASM
*12:1	237–30	1	O–Ring
13	93–4217	1	Tube ASM
14	93–4222	1	Drain Return Tube ASM
15	340–139	1	Fitting–Hyd
15:1	237–81	1	O–Ring
15:2	237–65	1	O–Ring
33	92–7519–01	1	Bracket–Manifold Block
34	3234–17	4	Screw–HHF

Ref. No.	Part No.	Qty.	Description
35	93–1264	1	Decal – Backlap Switch
36	93–7487	1	Switch – Toggle
41	340–132	1	Fitting–Hyd, 90 DEG
41:1	237–78	1	O–Ring
41:2	237–21	1	O–Ring
42	3217–6	1	Nut–Hex
43	93–7970	1	Wireform – Hose Hanger
44	3296–29	1	Nut–Lock
45	340–140	1	Adapter Tee
45:1	237–21	2	O–Ring
45:2	237–78	1	O–Ring
48	33104–016	4	Screw–HHF
49	92–5720	2	Controller–Electronic
49:8	93–8053	1	Decal
50	3253–3	3	Washer–Lock
51	321–15	3	Screw–HH

* Not illustrated

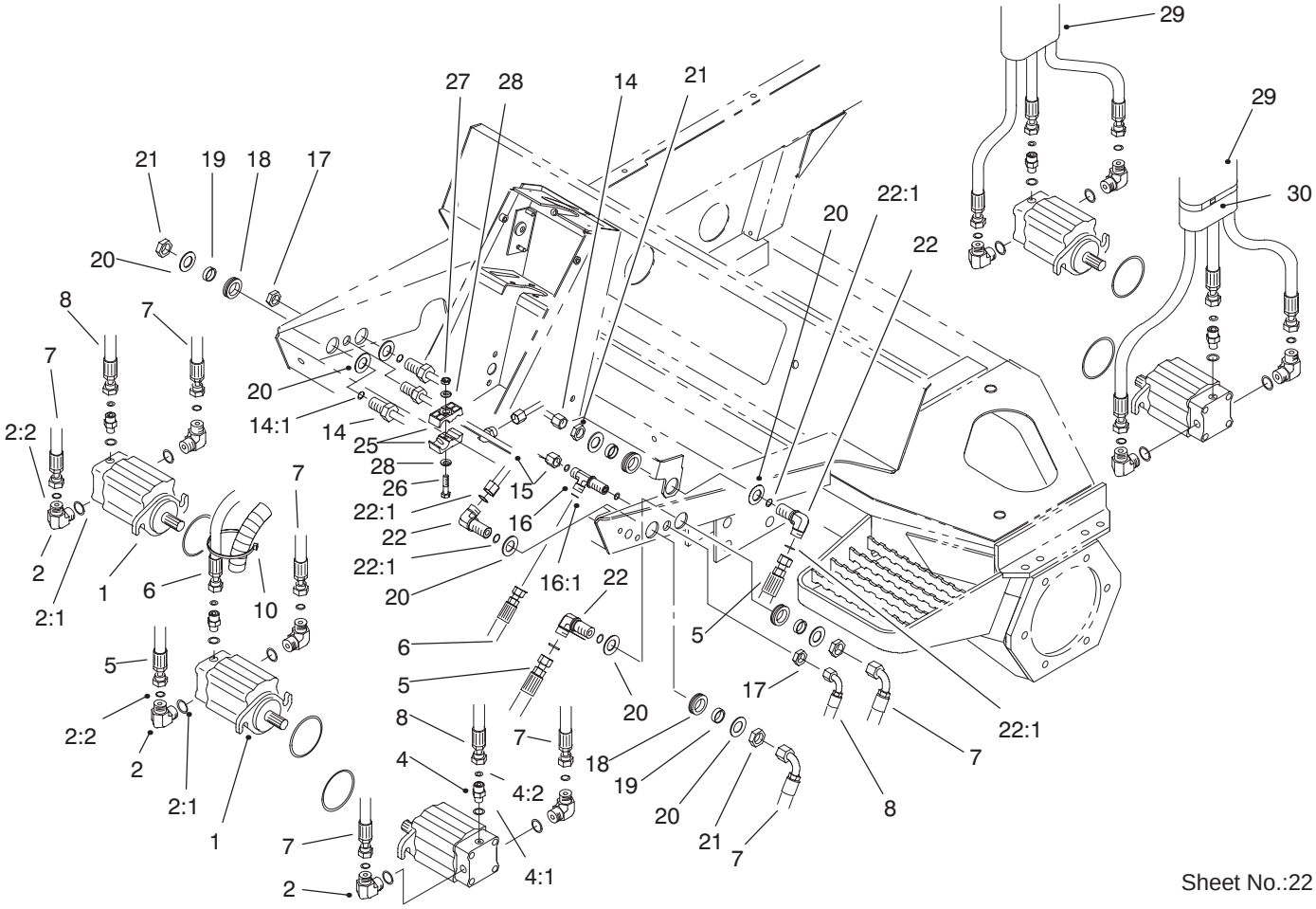


Front Manifold Block Assembly # 100–3800

Ref. No.	Part No.	Qty.	Description
2	75–0920	1	Cartridge–Relief
2:1	95–5645	1	Seal Kit
3	93–7492	1	Cartridge – Relief
3:1	95–5645	1	Seal Kit
4	95–3459	1	Cartridge–N.o. Flow Control
4:1	95–5645	1	Seal Kit
5	88–6980	1	Cartridge–N.c.
5:1	95–5645	1	Seal Kit
6	93–7494	2	Cartridge
6:1	95–5645	1	Seal Kit
7	92–6315	1	Cartridge–N.c. Poppet
7:1	95–5643	1	Kit–Seal
8	92–3071	1	Solenoid
8:1	69–4260	1	Kit–Seal
9	94–2685	2	Cartridge – N.c. Spool
9:1	95–5645	1	Seal Kit
10	88–9200	1	Solenoid Coil Kit
11	88–9190	7	Kit–Coil, Solenoid
12	93–7491	1	Cartridge – Pilot Check
12:1	95–5643	1	Kit–Seal
14	353–991	10	Plug–Hex, Hollow
14:1	237–156	1	O–Ring
15	353–990	10	Plug
15:1	237–78	1	O–Ring

Ref. No.	Part No.	Qty.	Description
16	353–989	5	Plug–Hex, Hollow
16:1	237–42	1	O–Ring
*20	95–5645	7	Seal Kit
*21	95–5643	2	Kit–Seal

* Not illustrated



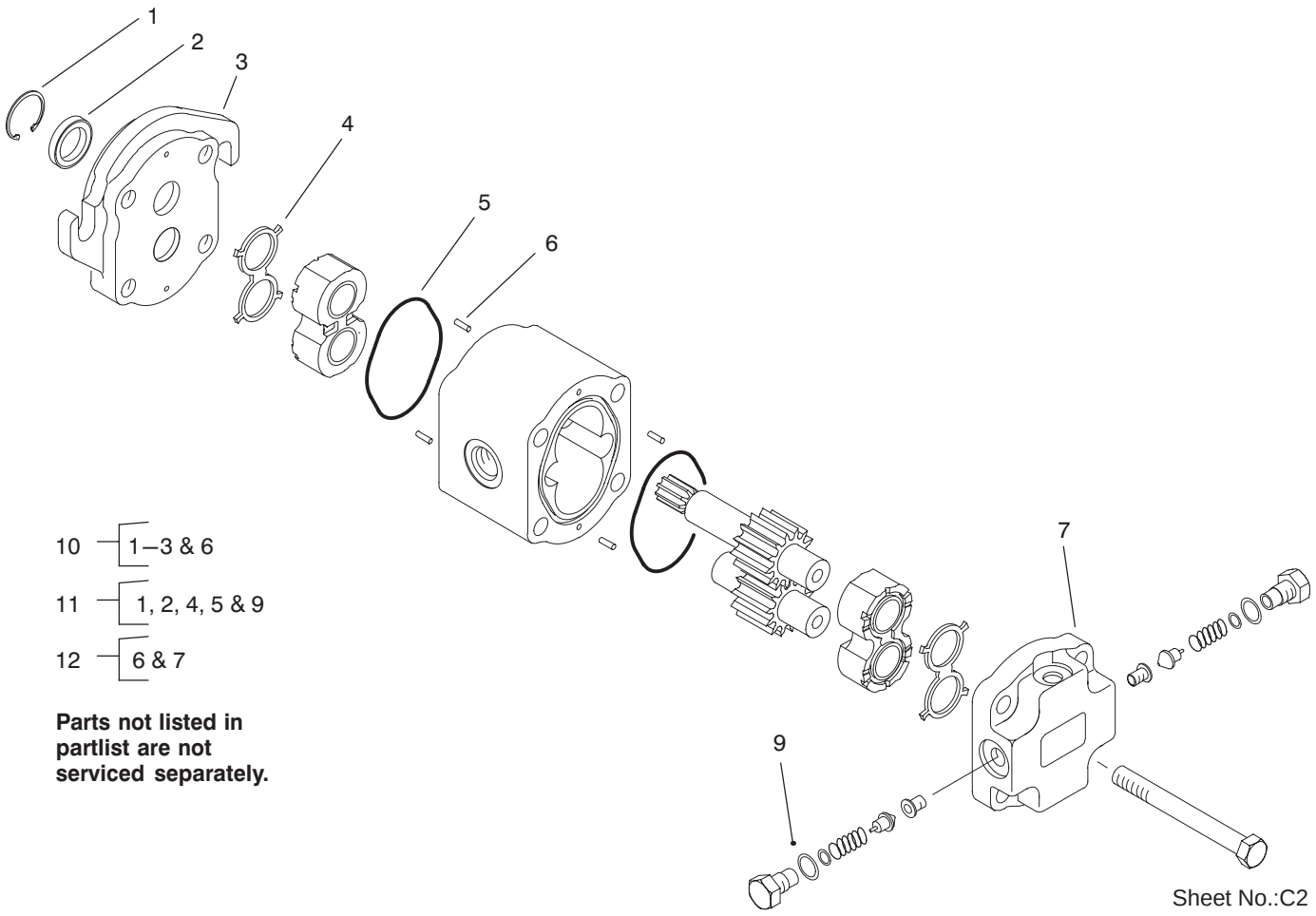
Sheet No.:22

Reel Motor and Hose Assembly

Ref. No.	Part No.	Qty.	Description
1	98–9999	7	Motor–Hydraulic
2	340–98	14	Fitting–90 DEG
2:1	237–79	1	O–Ring
2:2	237–30	1	O–Ring
4	340–92	7	Fitting
4:1	237–78	1	O–Ring
4:2	237–21	1	O–Ring
5	99–5629	2	Hose ASM
6	92–7560	1	Hydraulic Hose ASM
7	99–5630	4	Hose ASM
8	92–7559	2	Hydraulic Hose ASM
10	3290–378	5	Tie–Cable
14	93–4219	1	Tube ASM
14:1	237–30	1	O–Ring
15	93–4223	1	Front Drain Tube ASM
*15:1	237–22	1	O–Ring
16	340–68	1	Fitting–Tee, Bulkhead
16:1	237–22	3	O–Ring
17	340–70	2	Locknut–Bulkhead
18	240–5	5	Grommet
19	69–8960	5	Spacer
20	69–8930	10	Washer
21	340–127	5	Nut–Bulkhead
22	93–9151	3	Fitting–Hydraulic
22:1	237–30	2	O–Ring
25	56–7972	4	Tube Clamp

Ref. No.	Part No.	Qty.	Description
26	322–7	2	Screw–HH
27	3296–47	2	Nut–Lock, NI
28	3256–23	4	Washer–Flat
29	99–5617	5	Sleeve – Protection
30	3290–379	10	Tie–Cable

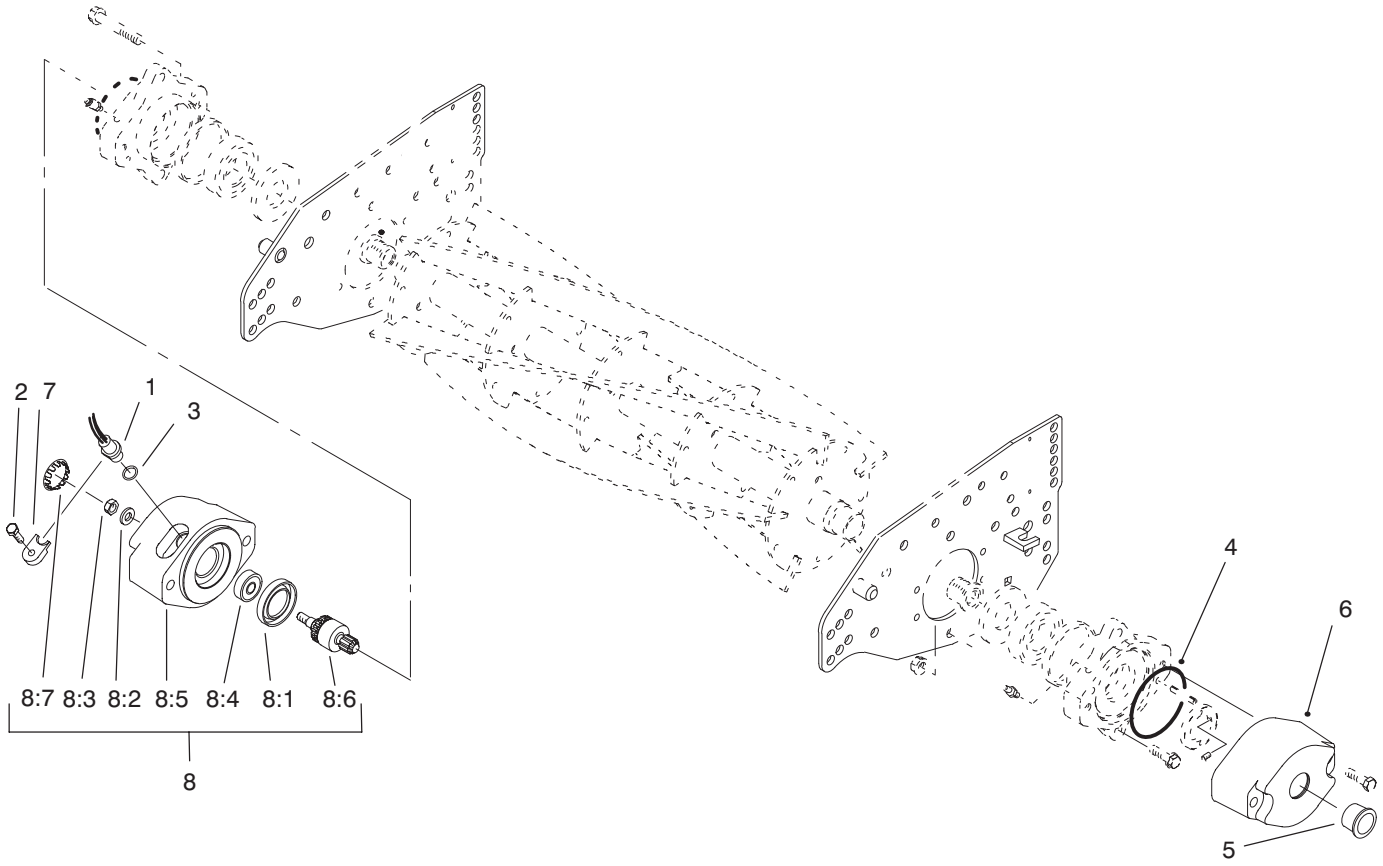
* Not illustrated



Reel Motor Assembly # 98–9999

Ref. No.	Part No.	Qty.	Description
10	93–9152	1	Flange Kit
11	98–9997	1	Seal Kit
12	93–9154	1	Valve Block Kit

Ref. No.	Part No.	Qty.	Description

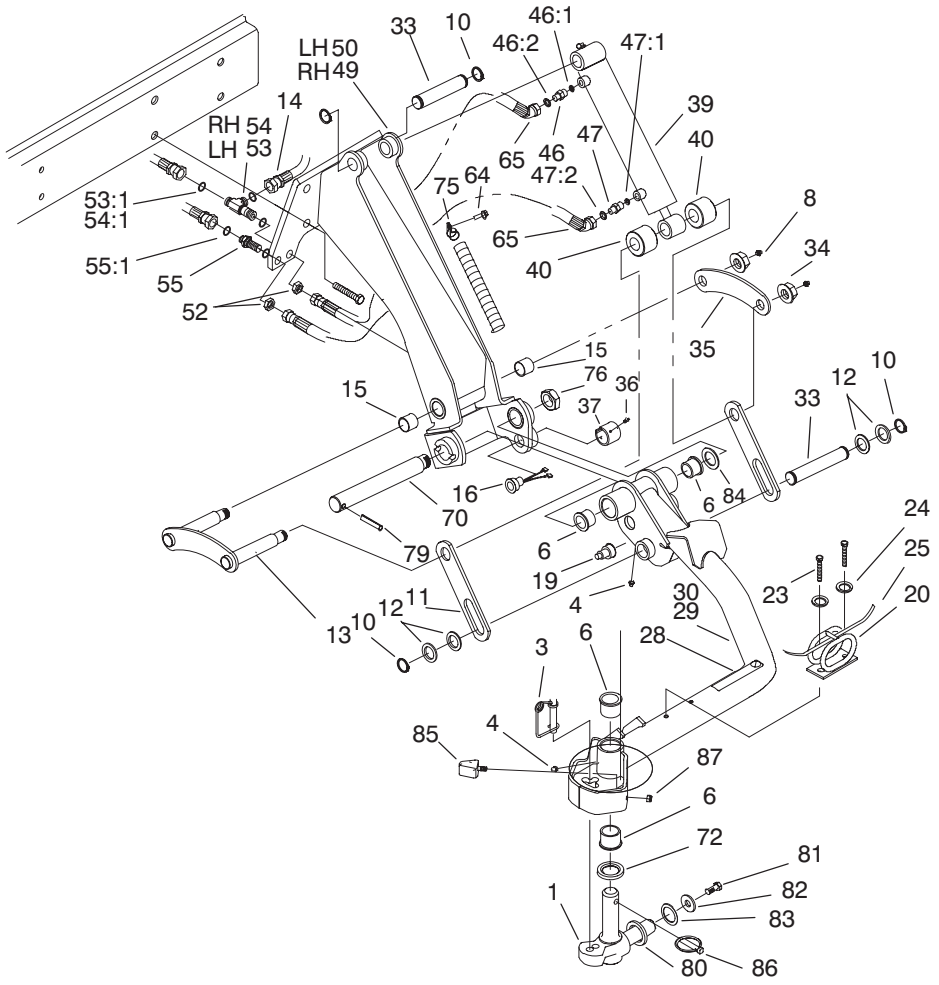


Sheet No.:23

End Weight Assembly

Ref. No.	Part No.	Qty.	Description
1	95–7156	2	Sensor – Speed
2	33103–020	2	Screw–HHF
3	237–30	2	O–Ring
4	93–9783	14	O–Ring
5	93–8717	5	Plug–Pipe
6	94–4347–03	5	Weight–End
7	93–3088	2	Sensor Clamp
8	93–3076	2	End Weight ASM
8:1	253–165	1	Oil Seal
8:2	3256–23	1	Washer–Flat
8:3	33024–00	1	Nut–Lock
8:4	93–2956	1	Bearing – Ball
8:5	93–3080–03	1	Housing, End Cap
8:6	93–3085	1	Magnet Shaft ASM
8:7	93–3094	1	Plug – Cap

Ref. No.	Part No.	Qty.	Description

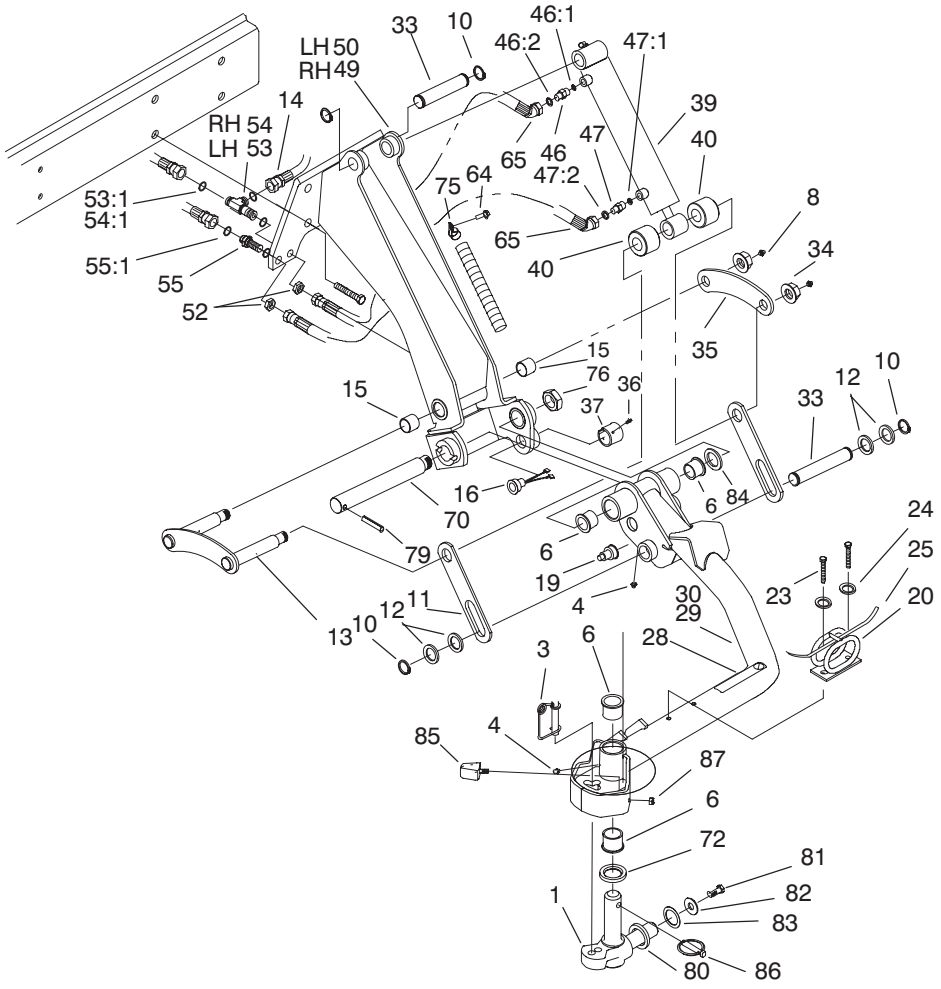


Sheet No.:24

Lift Arm Assembly

Ref. No.	Part No.	Qty.	Description
1	98–1880	2	Knuckle–Pivot
3	99–5610	2	Pin
4	302–5	4	Fitting–Grease
6	94–8947	8	Bushing – Flange
8	302–2	4	Fitting–Grease
10	32151–36	8	Ring–Retaining
11	93–2704	4	Link–Left
12	10–8110	8	Washer–Thrust
13	98–8823	2	Link
14	92–7637	1	Hose ASM
15	67–1750	4	Bushing
16	92–8002	2	Plug–Reed Switch, Magnet
19	92–8754	2	Plug–Reed Switch, Magnet
20	99–5621	2	Guide–Hose
23	33114–020	4	Screw–HH
24	3253–4	4	Washer–Lock
25	3334–945	2	Tie–Cable
28	93–6687	2	Decal–Step, No
29	99–2566	1	Arm–Lift #6
30	99–2567	1	Arm–Lift #7
33	93–2699	4	Pin
34	33029–00	4	Nut–Lock NI
35	98–8821	2	Link – Rear
36	32104–76	4	Screw

Ref. No.	Part No.	Qty.	Description
37	75–6370	2	Cap – Sensor
39	93–2631	2	Cylinder Lift
40	93–2700	4	Roller – Plastic
46	340–92	2	Fitting
46:1	237–78	1	O–Ring
46:2	237–21	1	O–Ring
47	94–1449	2	Fitting
47:1	237–78	1	O–Ring
47:2	237–21	1	O–Ring
49	98–2427	1	Arm–Support, RH #7
50	98–2426	1	Arm–Support, LH #6
52	340–78	4	Locknut–Bulkhead
53	340–75	1	Bulkhead Tee
53:1	237–21	3	O–Ring
54	94–1443	1	Elbow – Union Bulkhead
54:1	237–21	2	O–Ring
55	94–1444	2	Union Bulkhead
55:1	237–21	2	O–Ring
64	32144–11	6	Screw–TAP
65	92–7643	4	Hydraulic Hose ASM
70	98–8826	2	Pin–Pivot
72	94–8946	2	Washer
75	2412–93	6	R–Clamp
76	3296–49	2	Nut–Lock NI
79	32121–110	2	Pin–Roll, Slotted

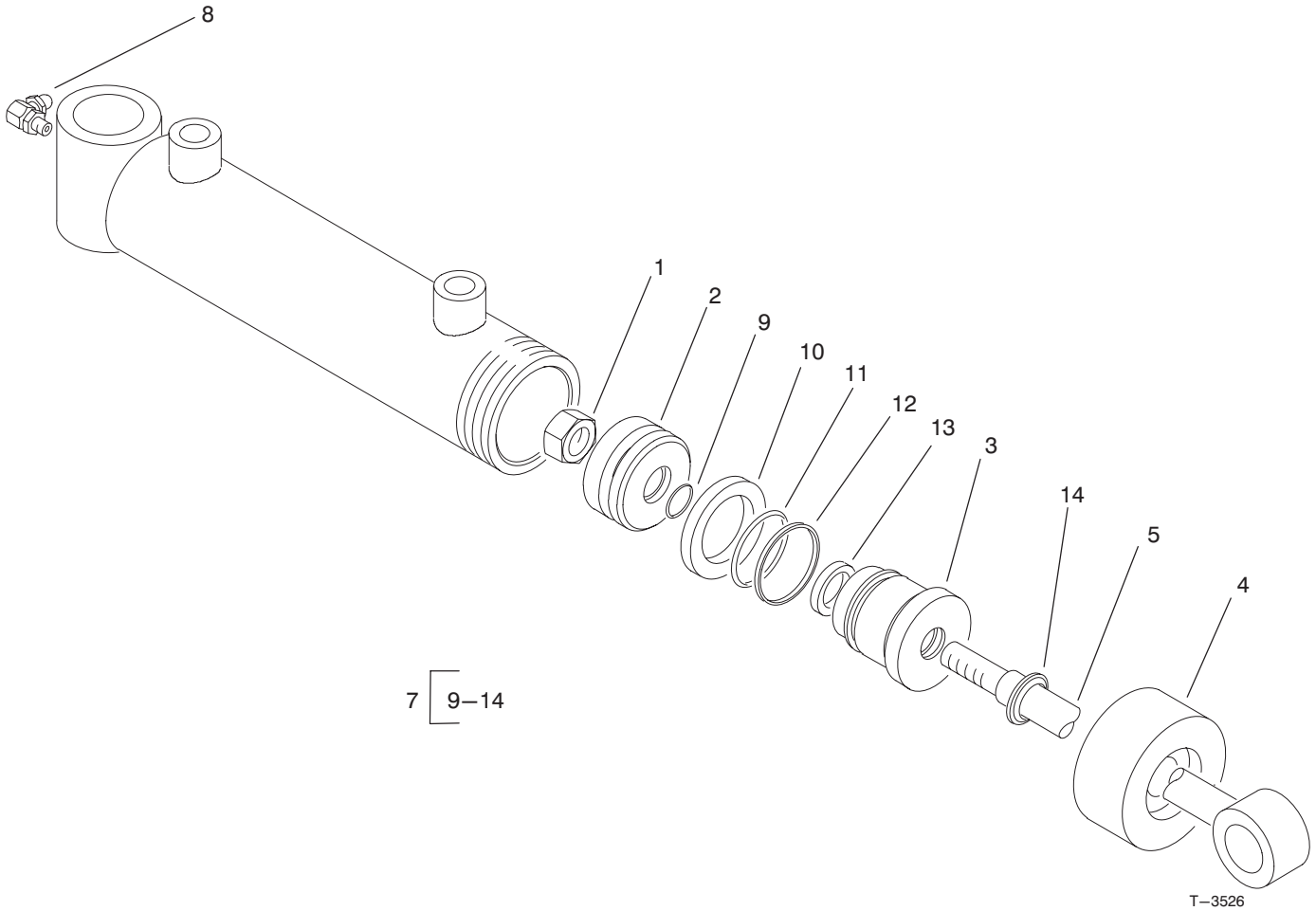


Sheet No.:24

Lift Arm Assembly

Ref. No.	Part No.	Qty.	Description
80	98–7974	2	Washer – Thrust
81	98–7993	2	Screw–HHF
82	3256–6	2	Washer–Flat
83	3–6781	2	Washer–Thrust
84	76–2980	2	Washer–Thrust
85	99–5605	4	Bumper ASM
86	283–71	2	Pin–Lynch
87	3296–29	4	Nut–Lock

Ref. No.	Part No.	Qty.	Description

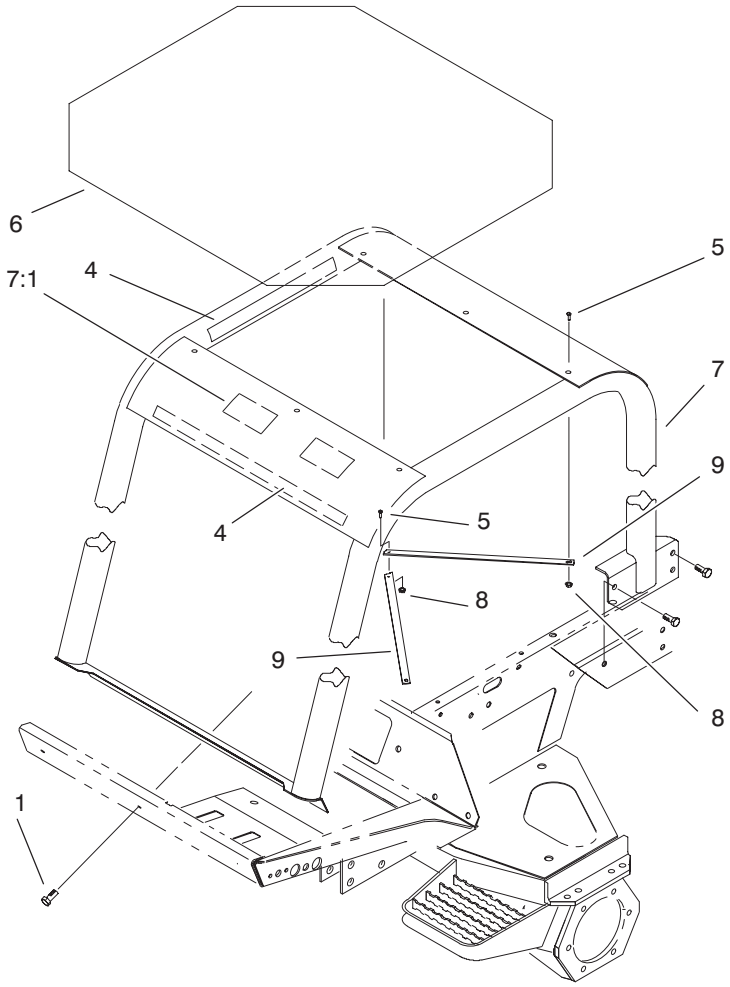


Sheet No.:C3

Hydraulic Lift Cylinder Assembly No. 93–2631

Ref. No.	Part No.	Qty.	Description
1	32152–10	1	Locknut–Deform, Top
2	94–2603	1	Piston
3	94–2604	1	Head
4	94–2605	1	Collar
5	94–2606	1	Shaft ASM
7	94–2608	1	Seal Repair Kit
8	302–33	1	Fitting–Grease

Ref. No.	Part No.	Qty.	Description

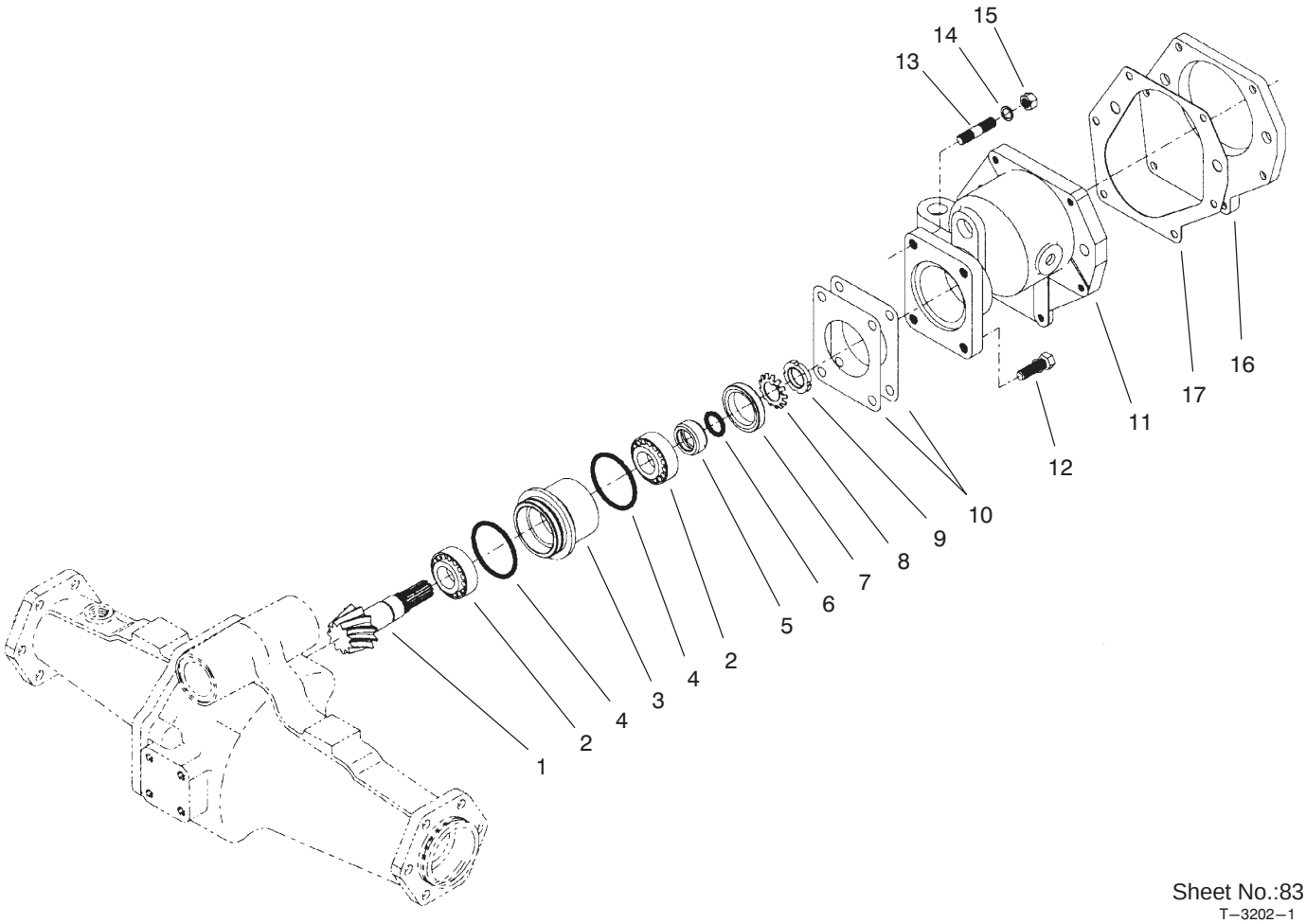


Sheet No.:25

Roll Over Protection System (ROPS)

Ref. No.	Part No.	Qty.	Description
1	33106–035	3	Screw–HHF
4	93–9157	4	Velcro Hook
5	33104–030	5	Screw–HHF
6	93–9160	1	Cover–Rops
7	94–2643	1	Rops ASM
7:1	93–8050	1	Decal–Roof, Rops
8	33024–00	5	Nut–Lock
9	93–9159	2	Strap–Cover

Ref. No.	Part No.	Qty.	Description

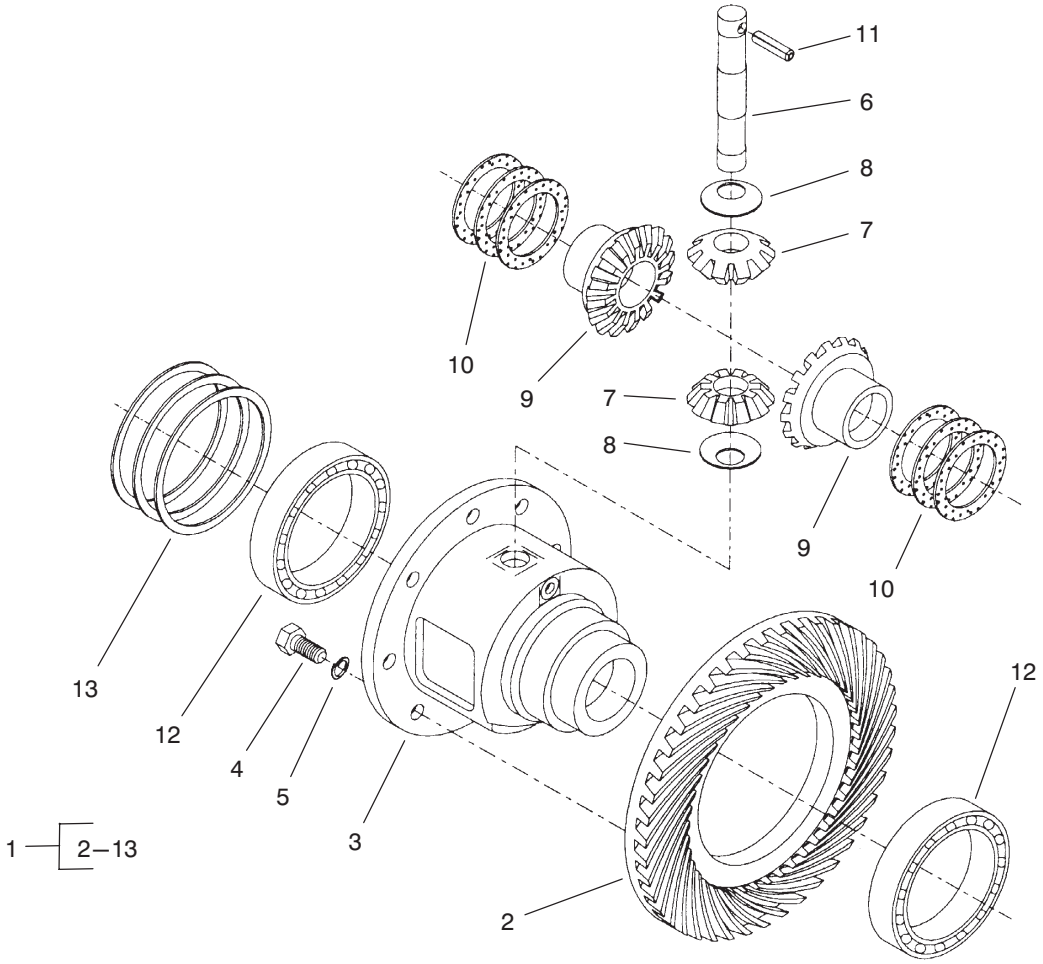


Sheet No.:83
T–3202–1

Rear Axle Assembly No. 100–3784
Bevel Pinion Shaft Assembly

Ref. No.	Part No.	Qty.	Description
1	100–2555	1	Ring And Pinion Matched Set
2	99–7570	2	Bearing–Taper Roller
3	95–7534	1	Case–Bearing
4	99–7571	2	O–Ring
5	99–7572	1	Collar–Oil Seal
6	99–7573	1	O–Ring
7	99–7574	1	Seal–Oil
8	99–7559	1	Washer–Lock
9	99–7560	1	Nut–Lock
10	99–7550	2	Shim 0.1
10	99–7551	2	Shim 0.2
11	95–7533	1	Case–Gear
12	99–7575	2	Bolt
13	100–2556	2	Stud
14	99–7527	2	Washer–Spring
15	99–7526	2	Nut
16	95–7541	1	Plate–Cover
17	95–7540	1	Gasket

Ref. No.	Part No.	Qty.	Description

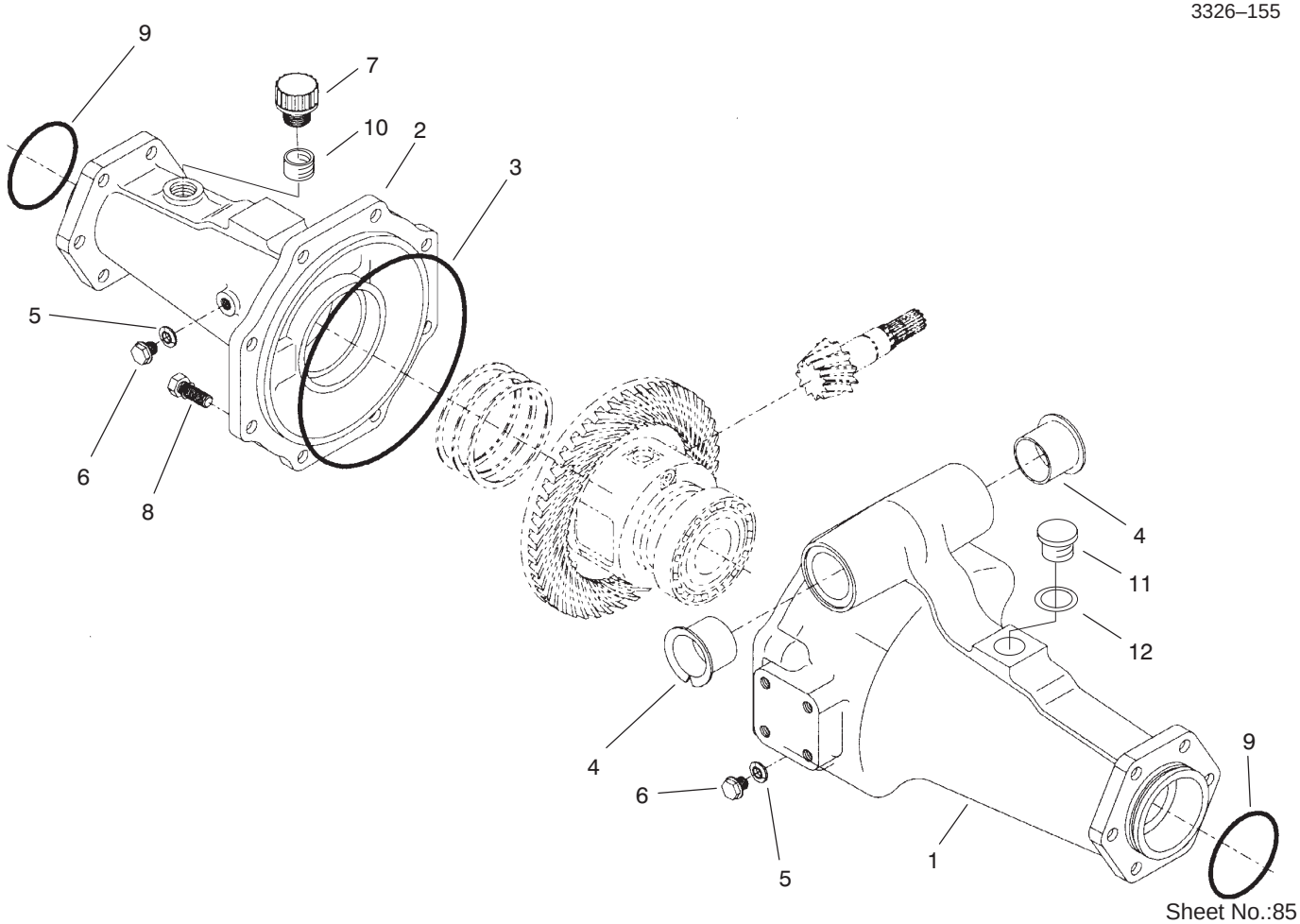


Sheet No.:84
T–3203–1

Rear Axle Assembly No. 100–3784 (Continued)
Differential Assembly

Ref. No.	Part No.	Qty.	Description
1	95–7503	1	Differential ASM
2	100–2555	1	Ring And Pinion Matched Set
3	95–7502	1	Case–Differential
4	99–7576	8	Bolt
5	99–7577	8	Washer–Spring
6	99–7578	1	Shaft–Differential
7	99–7579	2	Pinion–Differential
8	99–7580	2	Washer–Differential
9	99–7581	2	Gear–Differential
10	99–7582	2	Washer–Differential
10	99–7583	2	Washer–Differential
10	99–7584	2	Washer–Differential
11	99–7588	1	Pin–Spring
12	99–7562	2	Bearing–Ball
13	99–7585	2	Shim 0.1
13	99–7586	2	Shim 0.2
13	99–7587	2	Shim 0.4

Ref. No.	Part No.	Qty.	Description



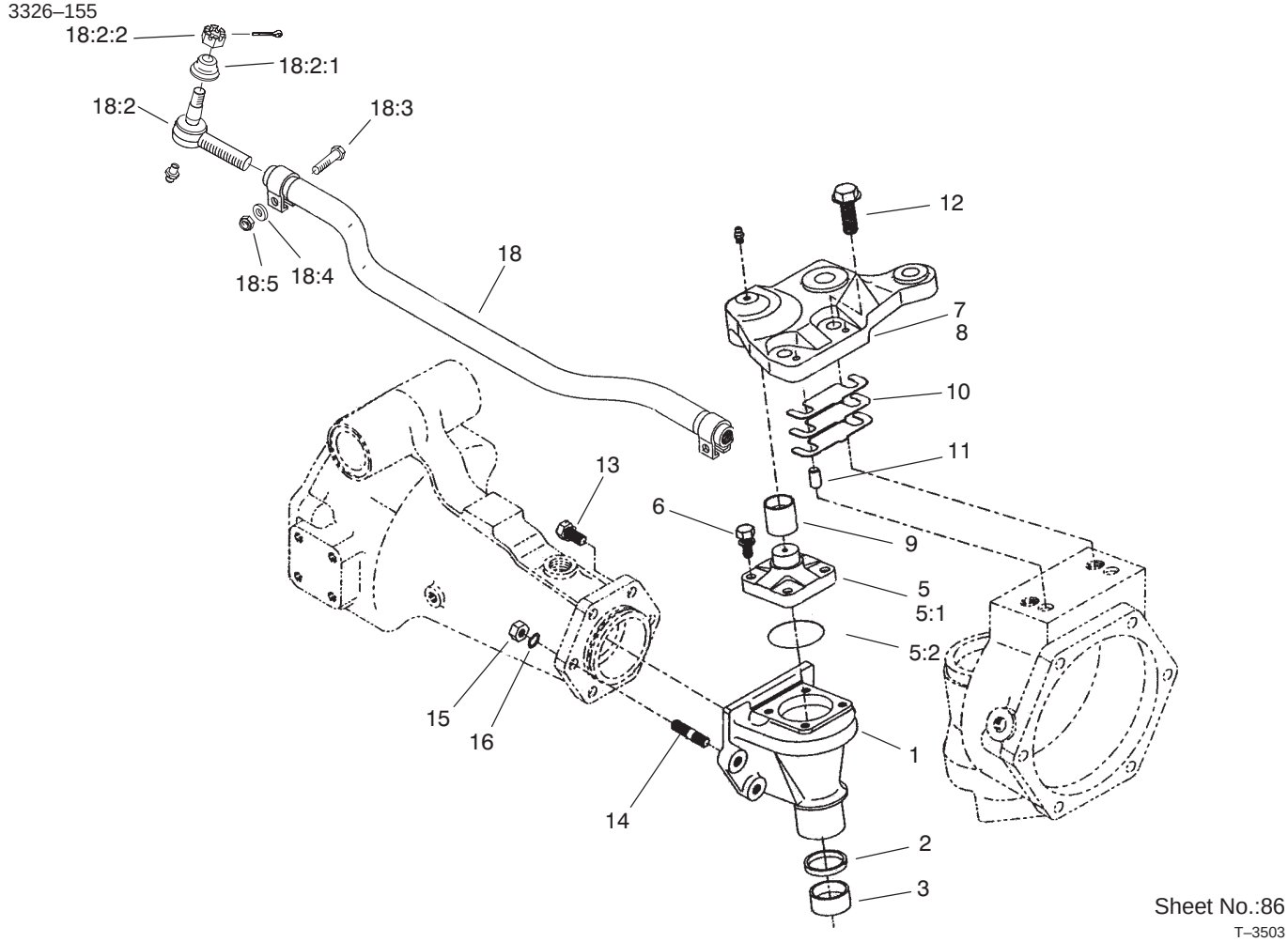
Sheet No.:85

T–3204–1

Rear Axle Assembly No. 100–3784 (Continued)
Axle Support Assembly

Ref. No.	Part No.	Qty.	Description
1	95–7508	1	Support–Axle
2	95–7506	1	Support–Axle
3	95–7507	1	O–Ring
4	95–7537	2	Bushing–Flanged
5	99–7590	2	Washer–Seal
6	99–7589	2	Plug
7	99–7591	1	Oil Plug ASM
8	99–7592	8	Bolt
9	99–7593	2	O–Ring
10	104–2377	1	Extension, Vent
11	104–8643	1	Plug
12	104–8644	1	O–Ring

Ref. No.	Part No.	Qty.	Description

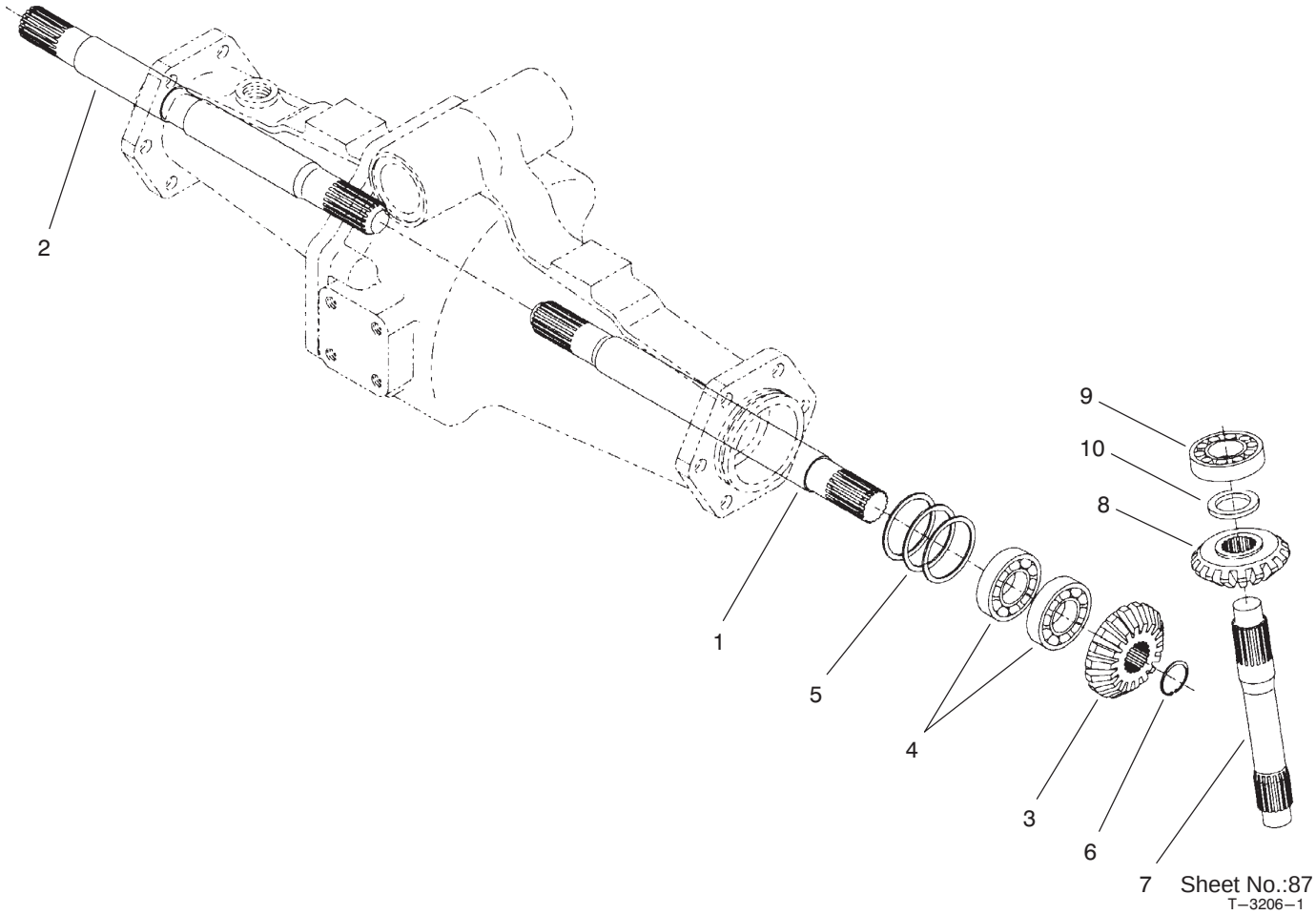


Rear Axle Assembly No. 100–3784 (Continued)
Bevel Gear Case Assembly

Ref. No.	Part No.	Qty.	Description
1	95–7538	2	Case–Bevel Gear
2	100–2557	2	Seal–Oil
3	104–2378	2	Bushing
5	104–2376	2	Knuckle ASM
5:1	104–2373	1	Knuckle
5:2	104–2372	1	O–Ring
6	104–2374	8	Bolt
7	100–3768	1	LH Steering Arm ASM
8	100–3766	1	RH Steering Arm ASM
10	95–7547	2	Shim 0.1
10	95–7548	2	Shim 0.2
10	95–7549	2	Shim 0.4
11	99–7597	4	Pin–Dowel
12	104–2375	4	Bolt
13	99–7599	8	Bolt
14	99–7525	4	Stud
15	99–7526	4	Nut
16	99–7527	4	Washer–Spring
18	100–3762	1	Tie Rod ASM
*18:1	100–3851	1	LH Tie Rod End ASM
*18:1:1	100–3853	1	Cover–Dust
*18:1:2	100–3854	1	Nut–Castle
18:2	100–3852	1	RH Tie Rod End ASM
18:2:1	100–3853	1	Cover–Dust

Ref. No.	Part No.	Qty.	Description
18:2:2	100–3854	1	Nut–Castle
18:3	100–3855	2	Bolt
18:4	99–7527	2	Washer–Spring
18:5	99–7526	2	Nut

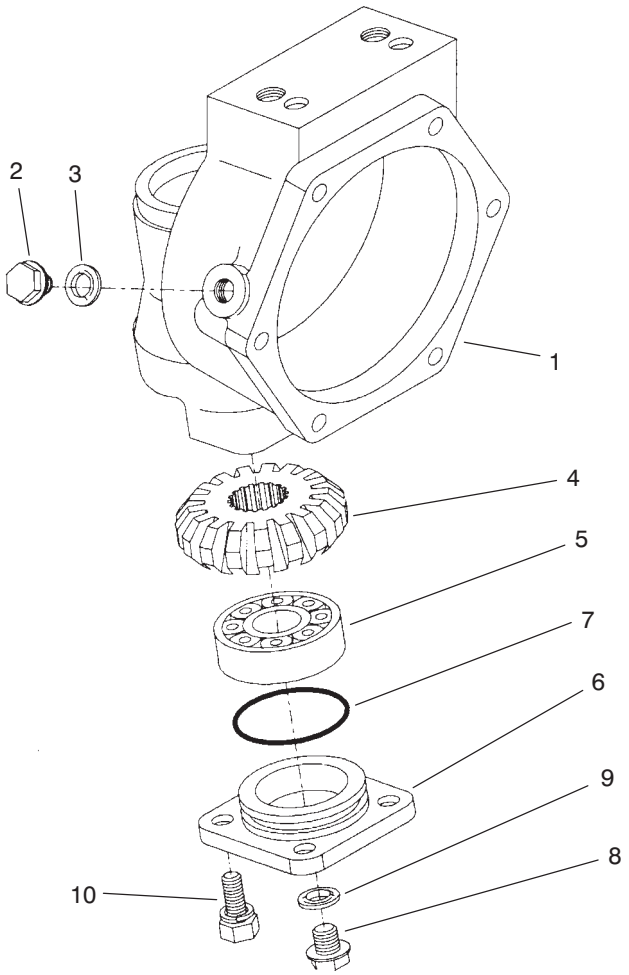
* Not illustrated



Rear Axle Assembly No. 100–3784 (Continued)
Bevel Gear Shaft Assembly

Ref. No.	Part No.	Qty.	Description
1	95–7509	1	Shaft–Gear, Differential
2	95–7512	1	Shaft–Gear, Differential
3	95–7517	2	Gear–15 Tooth Bevel
4	99–7530	4	Bearing–Ball
5	99–7552	2	Shim 0.1
5	99–7553	2	Shim 0.2
5	99–7554	2	Shim 0.5
6	99–7531	2	Clip
7	95–7529	2	Shaft–Bevel Gear
8	95–7519	2	Gear–17 Tooth Bevel
9	99–7532	2	Bearing–Taper Roller
10	99–7558	2	Collar

Ref. No.	Part No.	Qty.	Description

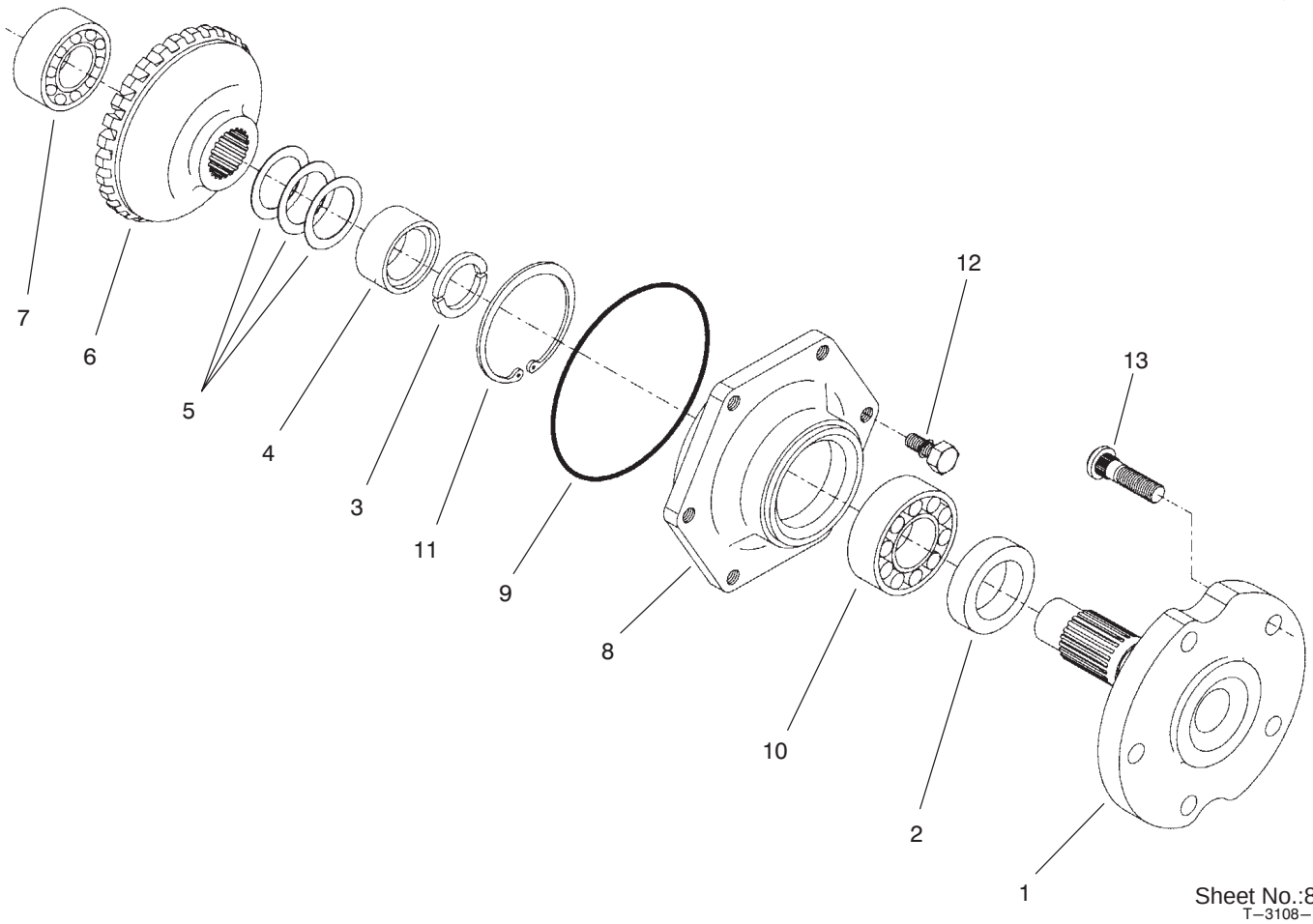


Sheet No.:88
T–3207–1

Rear Axle Assembly No. 100–3784 (Continued)
Axle Case Assembly

Ref. No.	Part No.	Qty.	Description
1	95–7531	2	Case–Axle
2	99–7535	2	Plug
3	99–7536	2	Washer–Seal
4	95–7527	2	Gear–17 Tooth Bevel
5	99–7532	2	Bearing–Taper Roller
6	100–2560	2	Cover
7	100–2561	2	O–Ring
8	99–7589	2	Plug
9	99–7590	2	Washer–Seal
10	100–2562	8	Bolt

Ref. No.	Part No.	Qty.	Description

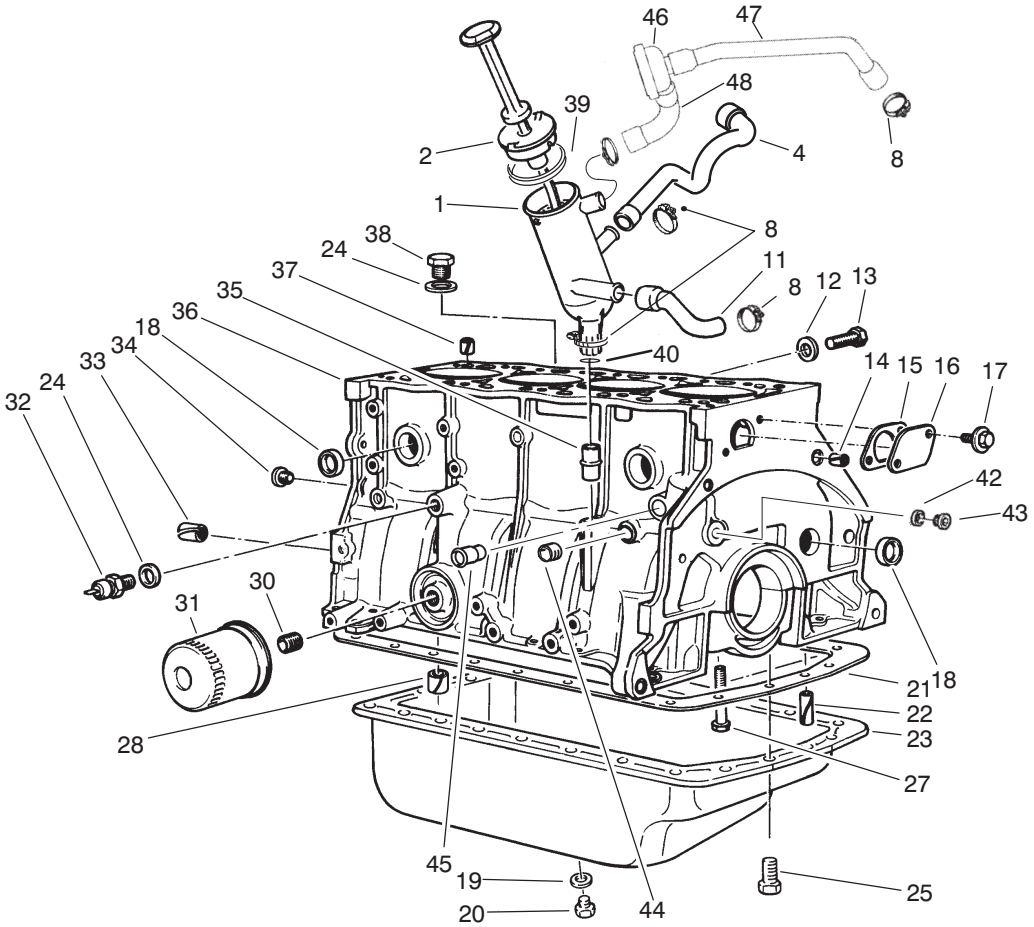


Sheet No.:89
T–3108–1

Rear Axle Assembly No. 100–3784 (Continued)
Axle Assembly

Ref. No.	Part No.	Qty.	Description
1	95–7522	2	Axle
2	99–7564	2	Seal–Oil
3	95–7544	4	Clip
4	95–7523	2	Spacer
5	99–7555	2	Shim 0.3
5	99–7556	2	Shim 0.2
5	99–7557	2	Shim 0.5
6	95–7524	2	Gear–29 Tooth Bevel
7	99–7534	2	Bearing–Ball
8	95–7521	2	Cover–Axle
9	99–7538	2	O–Ring
10	99–7561	2	Bearing–Ball
11	99–7539	2	Clip
12	99–7596	12	Bolt
13	99–7563	10	Stud

Ref. No.	Part No.	Qty.	Description



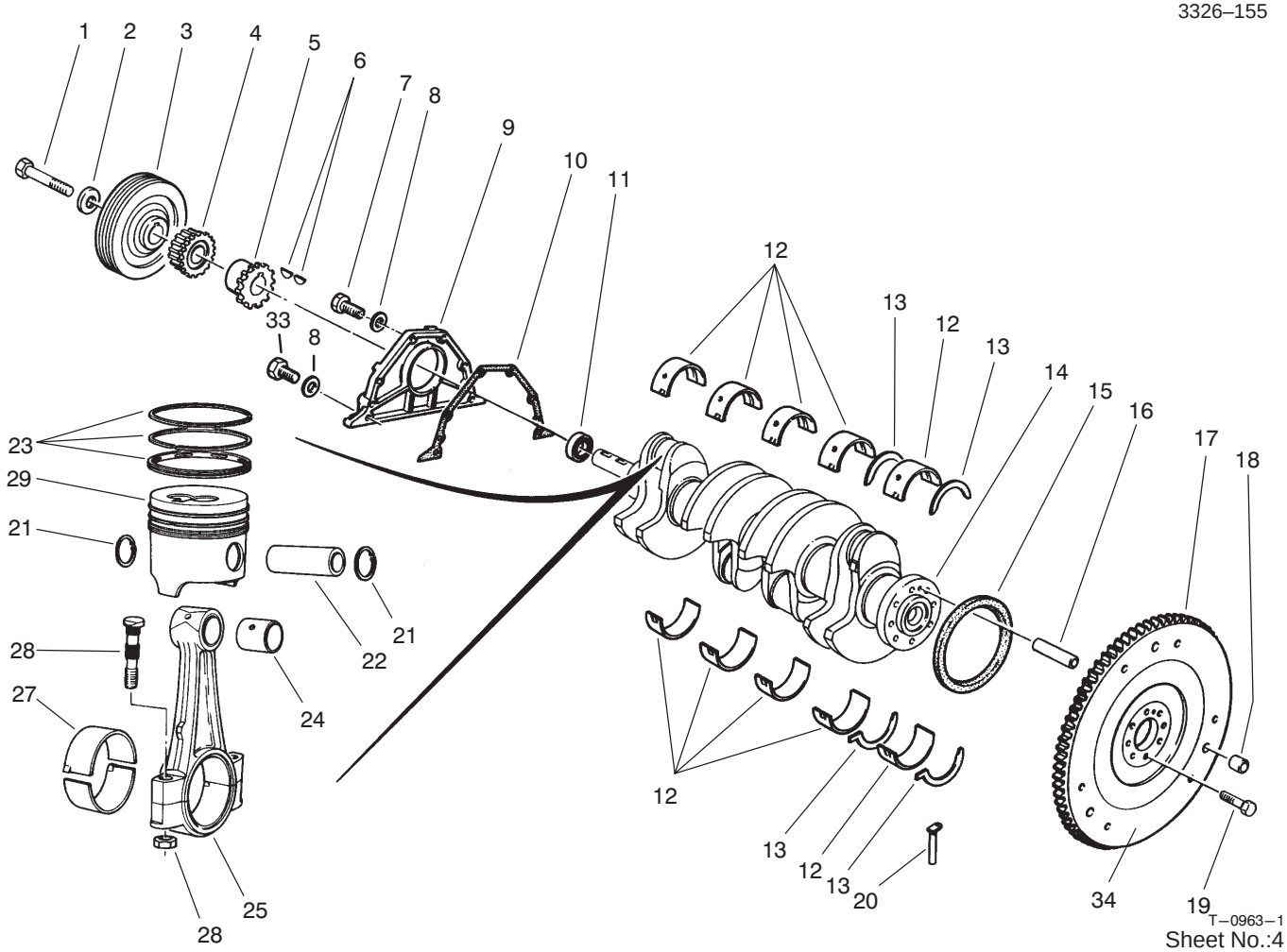
Sheet No.:3
T–2142–1

Crankcase Assembly

Ref. No.	Part No.	Qty.	Description
1	94–3181	1	Oil Filler
2	94–3182	1	Plug
4	94–3184	1	Hose–Crankcase
8	2412–129	8	Clamp–Hose
11	74–7770	1	Hose – Crank Case
12	74–7780	1	Gasket
13	74–7790	1	Screw
14	74–7800	2	Spring Pin
15	74–7810	1	Gasket–Plate
16	74–7820	1	Plate
17	94–3112	2	Screw
18	74–7840	8	Plug
18	94–3108	8	Plug–27.5mm
18	94–3109	9	Plug–28.5mm
19	74–7320	1	Gasket–Oil Drain Plug
20	74–7310	1	Oil Drain Plug
21	74–7380	1	Oil Sump Gasket
22	94–3111	2	Pin
23	74–7300	1	Oil Sump Assy
24	74–7850	2	Gasket
25	74–7330	23	Screw–HH
26	77–3790	1	Drain Plug
27	74–7930	10	Capscrew–Bearing
28	74–7940	1	Spring Bushing
29	74–7950	6	Plate Screw
30	74–7960	1	Filter Stud

Ref. No.	Part No.	Qty.	Description
31	74–7970	1	Oil Filter
32	94–3180	1	Pressure Switch
33	74–7990	4	Spring Pin
34	74–8000	2	Plug
35	74–8010	1	Tube
36	94–3100	1	Cylinder Block
37	74–8030	1	Spring Pin
38	74–8040	1	Plug
39	94–3183	1	Gasket
40	94–3186	1	O–Ring
42	94–3106	2	Gasket
43	94–3104	2	Plug–Threaded
44	94–3103	1	Plug–Threaded
45	94–3110	1	Stud
46	74–5760	1	Valve Pvc F/W
47	94–3192	1	Hose–Manifold
48	94–3191	1	Hose–Pcv Valve
*52	94–3101	1	Gasket Set
*53	77–3600	1	Shield–Adapter

* Not illustrated

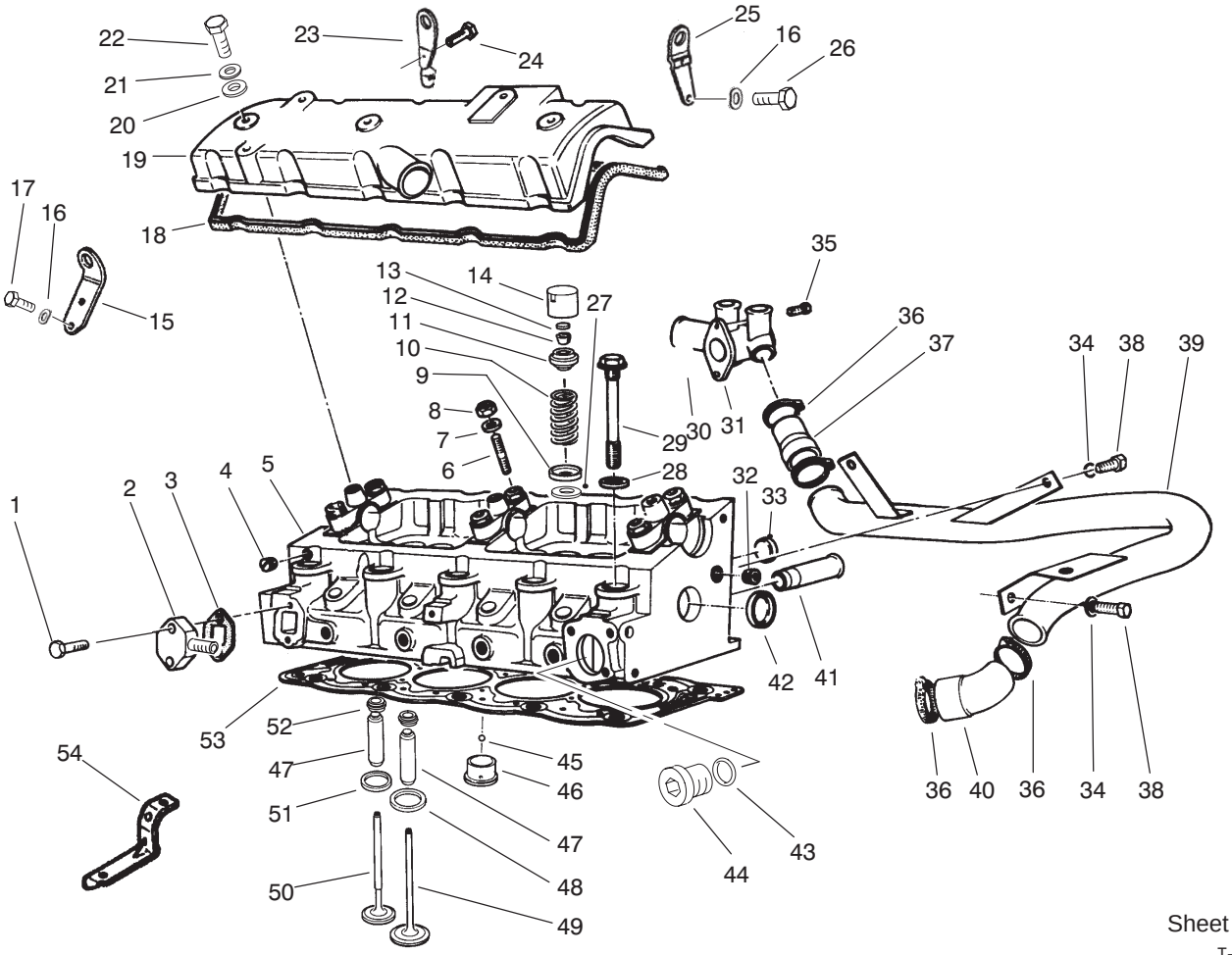


Sheet No.:4

Crankshaft Assembly

Ref. No.	Part No.	Qty.	Description
1	94–3145	1	Screw–Pulley
2	74–8080	1	Washer
3	94–3144	1	Pulley–Crankshaft
4	74–8100	1	Pinion Gear
5	74–8110	1	Oil Pump Sprocket
6	74–8120	2	Key – Woodruff
7	94–3150	4	Screw–HH
8	94–3151	6	Washer–Spring
9	74–8140	1	Cover
10	74–8150	1	Cover Gasket
11	94–3148	1	Gasket
12	74–8170	5	Bearing Set (STD)
12	74–8180	2	Bearing Set (.30mm Os)
13	74–8200	2	Thrust Bearing Set
13	74–8210	2	Thrust Bearing Set
13	74–8220	2	Thrust Bearing Set
13	94–3141	2	Flange Set
14	74–8230	1	Crank Shaft
15	74–8240	1	Seal
16	74–7990	1	Spring Pin
17	94–3149	1	Gear–Flywheel
18	74–8270	3	Pin
19	74–8280	8	Screw Hex Hd
20	74–8290	2	Cap–Bearing
21	74–8300	8	Piston Pin Clip

Ref. No.	Part No.	Qty.	Description
22	74–8310	4	Piston Pin
23	74–8320	4	Piston Ring Set
23	74–8330	4	Piston Ring Set
23	74–8340	4	Piston Ring Set
23	94–3158	4	Piston Ring Set
24	94–3154	4	Bushing
25	94–3153	4	Connecting Rod Set
27	74–8380	4	Bearing–Connecting Rod
27	94–3155	1	Bearing Set–1st Repair
28	74–8400	8	Bolt – Connecting Rod
29	74–8420	1	Piston Set
29	74–8430	1	Piston Set
29	74–8440	1	Piston Set
29	94–3157	1	Piston Set
33	94–3152	2	Screw–HH
34	74–8260	1	Flywheel



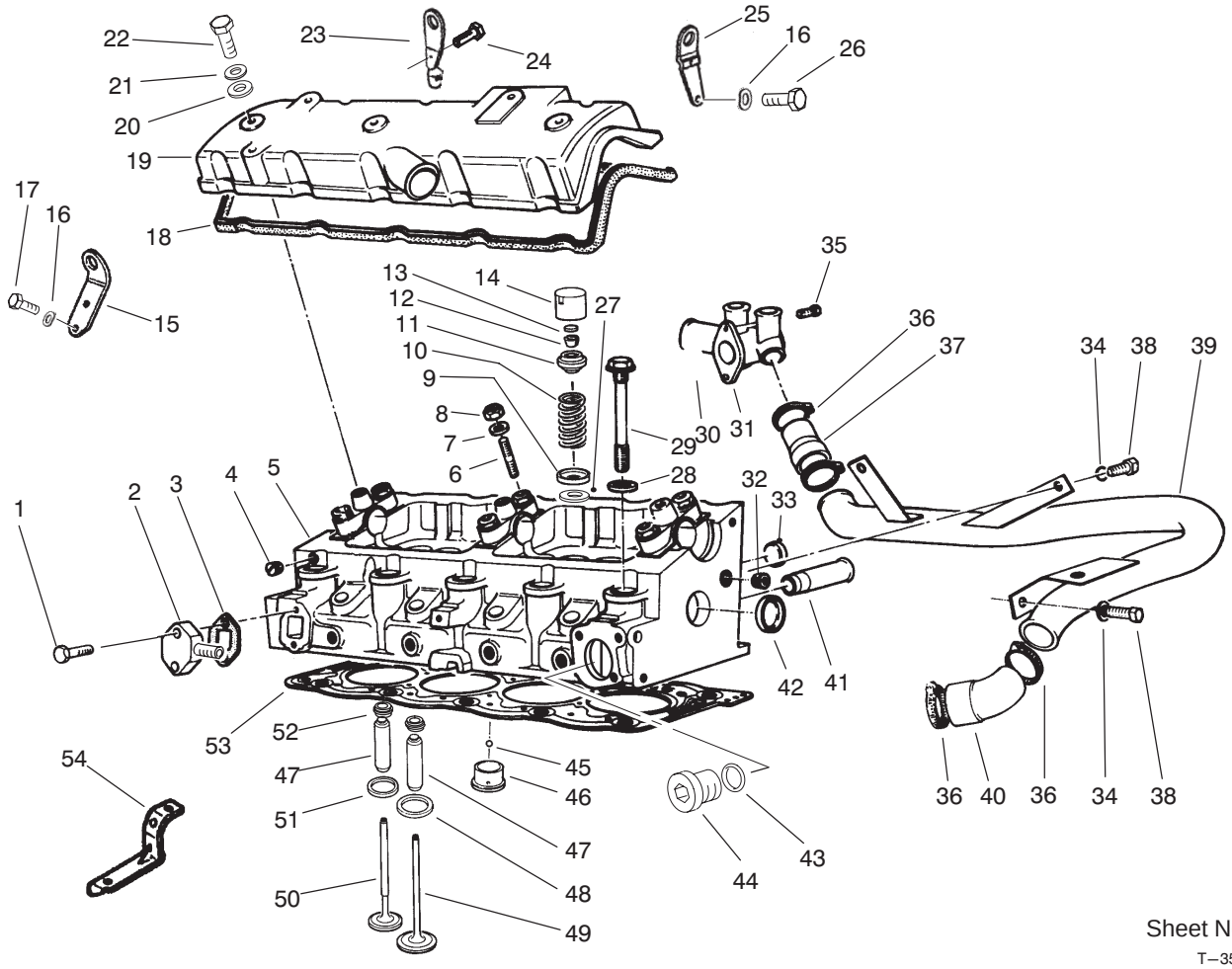
Sheet No.:5

T–3504

Cylinder Head Assembly

Ref. No.	Part No.	Qty.	Description
1	94–3123	2	Capscrew
2	94–3117	1	Plate
3	94–3116	1	Gasket
4	74–7600	4	Plug
5	94–3113	1	Cylinder Head
5	94–9965	1	Cylinder Head ASM
6	76–5130	6	Stud
7	74–8900	6	Washer – Flat
8	94–3115	6	Nut
9	74–6570	8	Cup–Lower Valve Spring
10	74–6560	8	Valve Spring
11	74–6550	8	Cup
12	74–7240	16	Split Collar
13	74–6580	8	Insert – Valve (1.65mm)
13	74–6590	8	Insert –Valve (1.725mm)
13	74–6600	8	Insert –Valve (1.800mm)
13	74–6610	8	Insert –Valve (1.900mm)
13	74–6620	8	Insert –Valve (1.975mm)
13	74–6630	8	Insert –Valve (2.050mm)

Ref. No.	Part No.	Qty.	Description
13	74–6640	8	Insert –Valve (2.125mm)
13	74–6650	8	Insert –Valve (2.225mm)
13	74–6660	8	Insert –Valve (2.250mm)
13	74–6670	8	Insert –Valve (2.275mm)
13	74–6680	8	Insert –Valve (2.300mm)
13	74–6690	8	Insert –Valve (2.325mm)
13	74–6700	8	Insert –Valve (2.350mm)
13	74–6710	8	Insert –Valve (2.375mm)
13	74–6720	8	Insert –Valve (2.400mm)
13	74–6730	8	Insert –Valve (2.425mm)
13	74–6740	8	Insert –Valve (2.450mm)
13	74–6750	8	Insert –Valve (2.475mm)
13	74–6760	8	Insert –Valve (2.500mm)



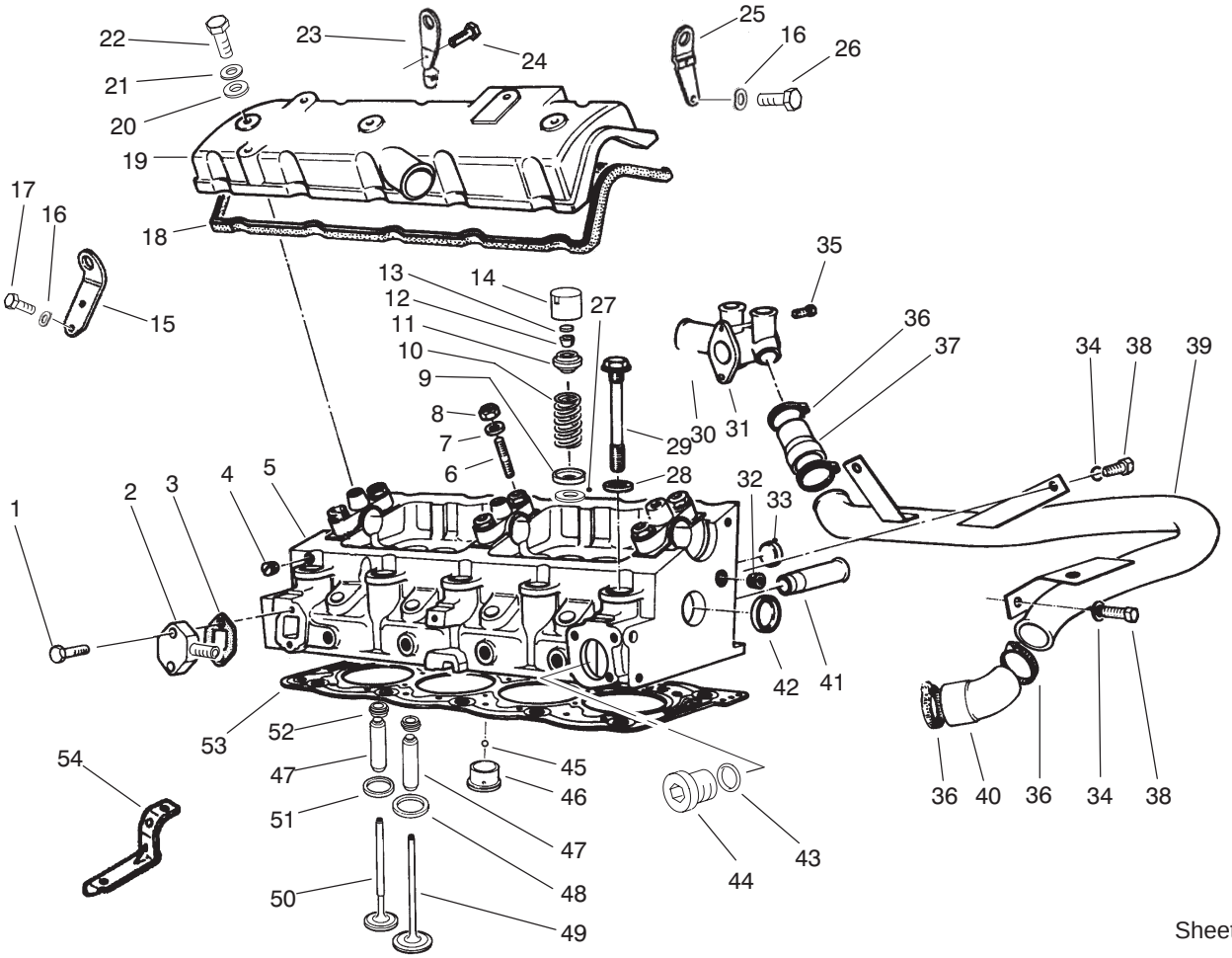
Sheet No.:5

T–3504

Cylinder Head Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
13	74–6770	8	Insert –Valve (2.525mm)
13	74–6780	8	Insert –Valve (2.550mm)
13	74–6790	8	Insert –Valve (2.575mm)
13	74–6800	8	Insert –Valve (2.600mm)
13	74–6810	8	Insert –Valve (2.625mm)
13	74–6820	8	Insert –Valve (2.650mm)
13	74–6830	8	Insert –Valve (2.675mm)
13	74–6840	8	Insert –Valve (2.700mm)
13	74–6850	8	Insert –Valve (2.725mm)
13	74–6860	8	Insert –Valve (2.750mm)
13	74–6870	8	Insert –Valve (2.775mm)
13	74–6880	8	Insert –Valve (2.800mm)
13	74–6890	8	Insert –Valve (2.825mm)

Ref. No.	Part No.	Qty.	Description
13	74–6900	8	Insert –Valve (2.850mm)
13	74–6910	8	Insert –Valve (2.875mm)
13	74–6920	8	Insert –Valve (2.900mm)
13	74–6930	8	Insert –Valve (2.925mm)
13	74–6940	8	Insert –Valve (2.950mm)
13	74–6950	8	Insert –Valve (2.975mm)
13	74–6960	8	Insert –Valve (3.000mm)
13	74–6970	8	Insert –Valve (3.025mm)
13	74–6980	8	Insert –Valve (3.050mm)
13	74–6990	8	Insert –Valve (3.075mm)
13	74–7000	8	Insert –Valve (3.100mm)
13	74–7010	8	Insert –Valve (3.125mm)
13	74–7020	8	Insert –Valve (3.150mm)



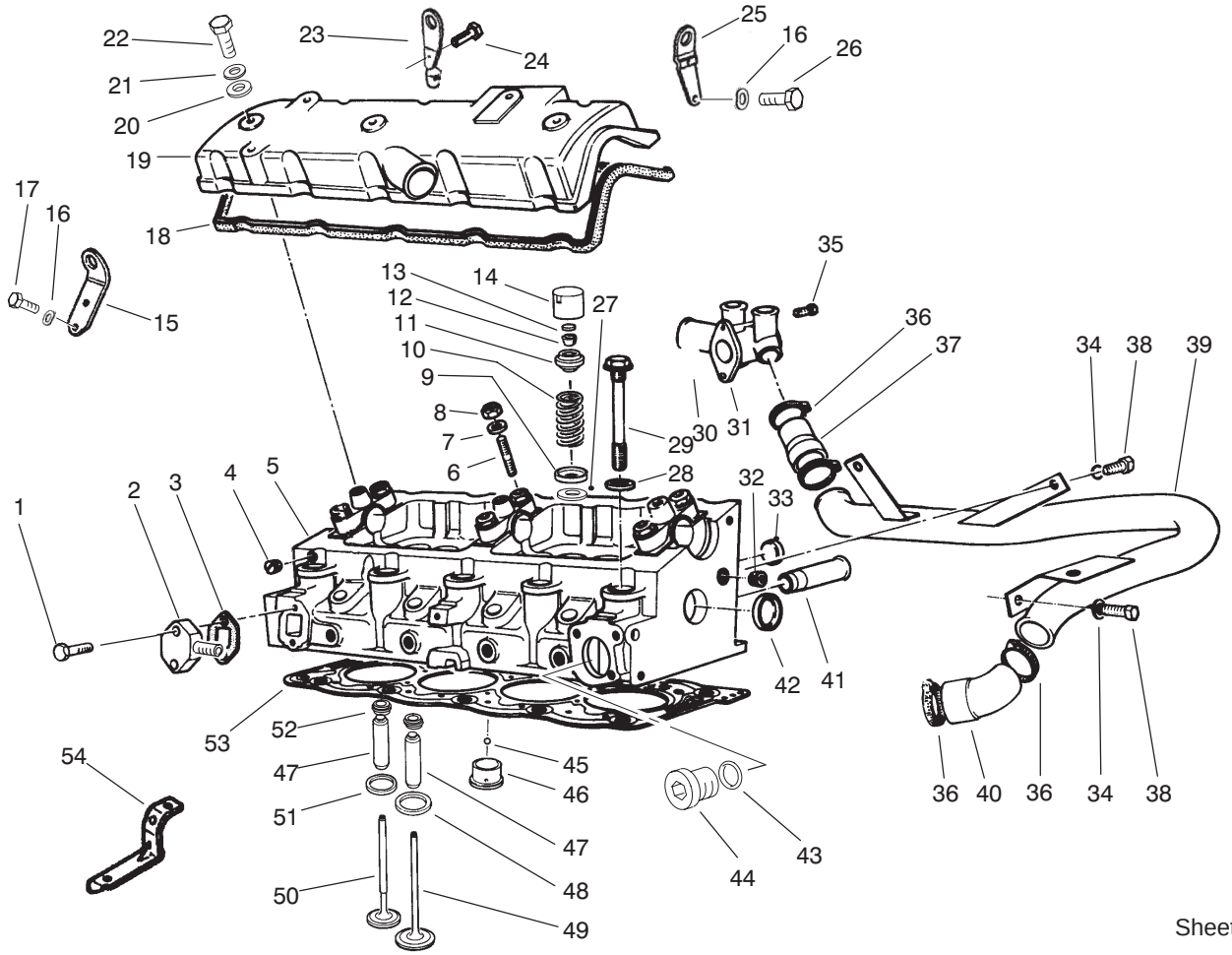
Sheet No.:5

T–3504

Cylinder Head Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
13	74–7030	8	Insert –Valve (3.175mm)
13	74–7040	8	Insert –Valve (3.200mm)
13	74–7050	8	Insert –Valve (3.225mm)
13	74–7060	8	Insert –Valve (3.250mm)
13	74–7070	8	Insert –Valve (3.275mm)
13	74–7080	8	Insert –Valve (3.300mm)
13	74–7090	8	Insert –Valve (3.325mm)
13	74–7100	8	Insert –Valve (3.350mm)
13	74–7110	8	Insert –Valve (3.375mm)
13	74–7120	8	Insert –Valve (3.400mm)
13	74–7130	8	Insert –Valve (3.425mm)
13	74–7140	8	Insert –Valve (3.450mm)
13	74–7150	8	Insert –Valve (3.475mm)

Ref. No.	Part No.	Qty.	Description
13	74–7160	8	Insert –Valve (3.500mm)
13	74–7170	8	Insert –Valve (3.550mm)
13	74–7180	8	Insert –Valve (3.625mm)
13	74–7190	8	Insert –Valve (3.700mm)
13	74–7200	8	Insert –Valve (3.775mm)
13	74–7210	8	Insert –Valve (3.850mm)
13	74–7220	8	Insert –Valve (3.925mm)
13	74–7230	8	Insert –Valve (4.000mm)
14	74–6540	8	Tappet – Valve
15	94–3155	1	Bearing Set–1st Repair
16	74–7560	3	Lockwasher
17	76–5470	2	Capscrew – Hex Head
18	74–7630	1	Gasket – Valve Cover
19	74–7640	1	Valve Cover
20	74–7650	3	Washer – Flat
21	94–3125	3	Washer–Plate
22	94–3124	3	Screw–HH



Sheet No.:5

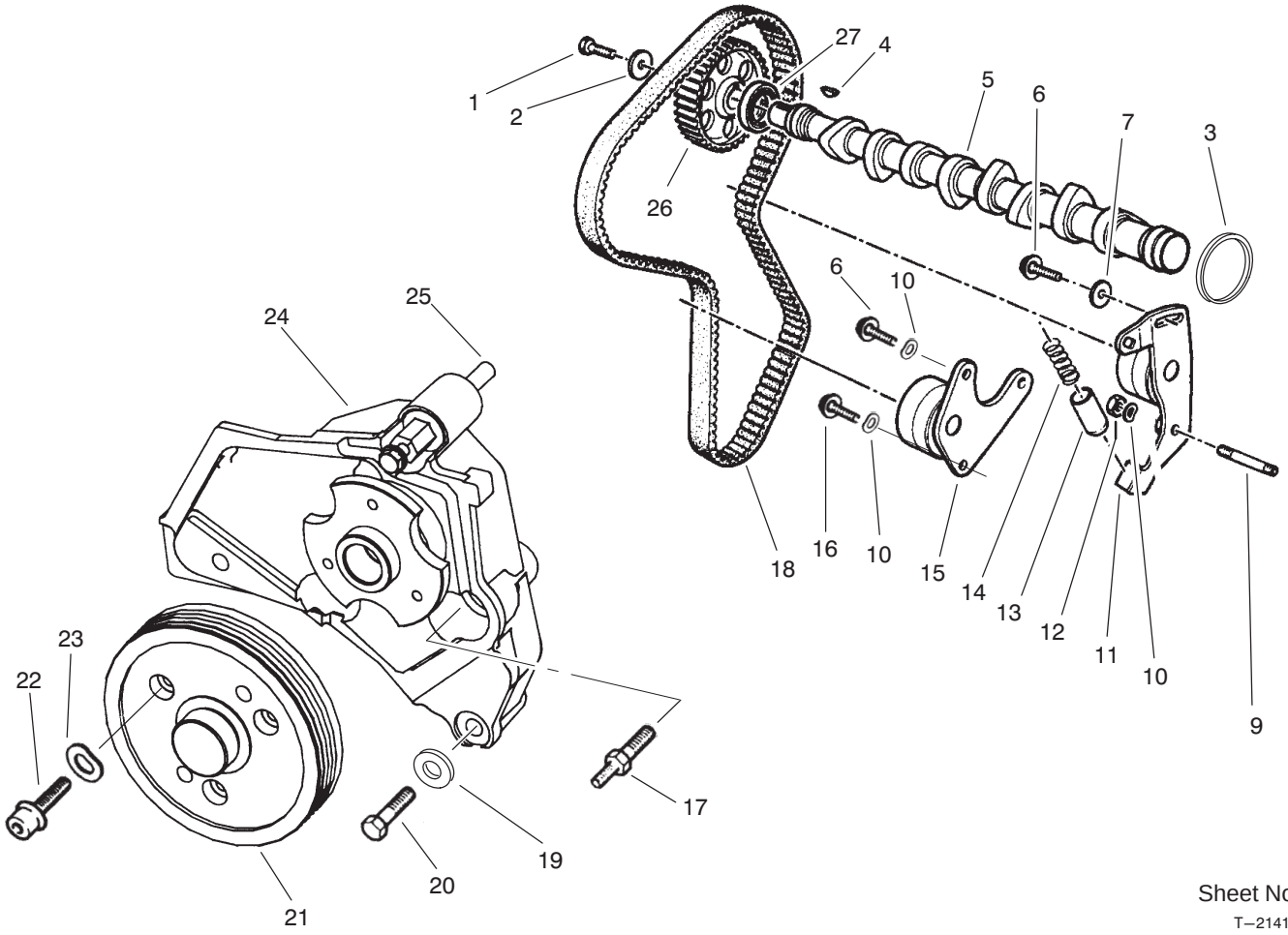
T–3504

Cylinder Head Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
23	94–3136	1	Bracket–Lifting
24	94–3138	1	Screw–HH
25	94–3137	1	Bracket–Lifting
26	94–3139	1	Screw
27	94–3174	8	Washer–Repair
28	74–7270	10	Washer–Flat
29	74–7260	10	Head Bolt
30	94–3197	1	O–Ring
31	94–3196	1	Water–Inlet
32	94–3118	1	Plug
33	74–7840	2	Plug
33	94–3108	2	Plug–27.5mm
33	94–3109	2	Plug–28.5mm
34	68–9420	5	Washer–Lock
35	48–9460	2	Capscrew–Hex
36	2412–129	4	Clamp–Hose
37	94–3200	1	Hose–By Pass
38	48–7700	3	Screw
39	94–3199	1	Pipe–By Pass
40	94–3201	1	Hose–By Pass
41	74–7400	1	Tube
42	74–7840	2	Plug
43	94–3122	1	Gasket
44	94–3121	1	Plug
45	74–7420	4	Ball
46	74–7430	4	Chamber–Turbulence

Ref. No.	Part No.	Qty.	Description
46	74–7440	4	Chamber – Turbulence
47	92–7792	8	Valve Guide (14.29 Mm)
47	92–7793	8	Valve Guide (14.59 Mm)
48	74–7450	4	Exhaust Valve Seat
48	74–7460	4	Seat–Intake Valve (39.5)
49	74–7480	4	Intake Valve
50	92–7794	4	Valve – Exhaust
51	92–7795	4	Valve Seat
52	92–7791	8	Valve – Stem Seal
53	94–8132	1	Gasket – Head, 1.48
53	94–8133	1	Gasket – Head, 1.52
53	94–8134	1	Gasket – Head, 1.58
53	94–8135	1	Gasket – Head, 1.62
54	94–3120	1	Bracket
*55	74–7670	1	Head Bolt & Washer Set
*56	94–3119	1	Gasket Set

* Not illustrated



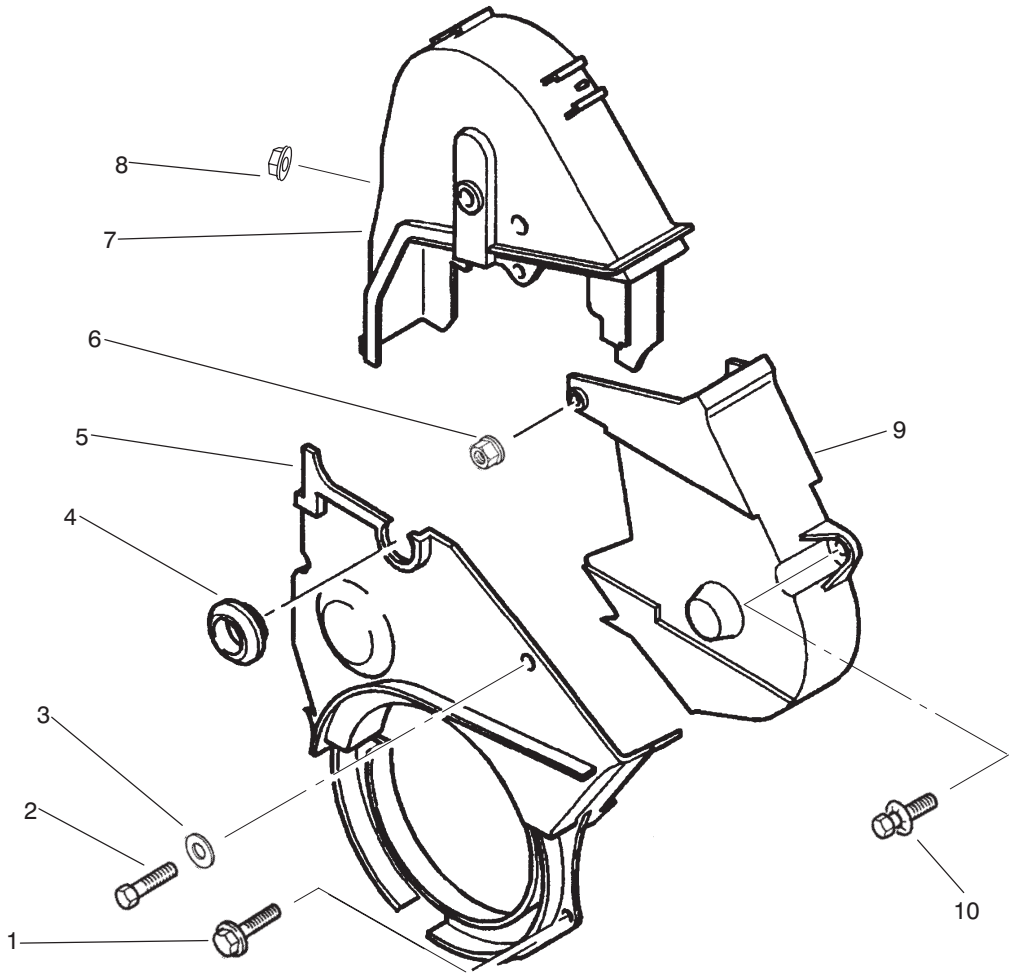
Sheet No.:6

T–2141–2

Camshaft and Fan Support Assembly

Ref. No.	Part No.	Qty.	Description
1	98–9968	2	Screw
2	77–3450	2	Washer
3	77–3420	1	Gasket
4	98–9967	1	Key
5	77–3400	1	Cam Shaft
6	94–3163	1	Screw–HH
7	94–3166	1	Washer–Plate
8	94–9994	1	Gasket – Camshaft
9	94–3162	1	Stud
10	94–3164	4	Washer–Spring
11	94–3159	1	Tensioner
12	94–3165	1	Nut–Hex
13	77–3520	1	Cup
14	77–3510	1	Spring
15	94–3160	1	Roller
16	94–3161	2	Screw–HH
17	94–3170	1	Screw
18	74–8830	1	Belt – Timing
19	94–3172	3	Washer
20	94–3171	2	Screw–HH
21	94–3168	1	Pulley–Fan
22	94–3173	3	Capscrew
23	76–5010	3	Washer–Spring
24	94–3167	1	Bracket–Fan
25	94–3169	1	Screw
26	98–9966	1	Gear – Camshaft

Ref. No.	Part No.	Qty.	Description

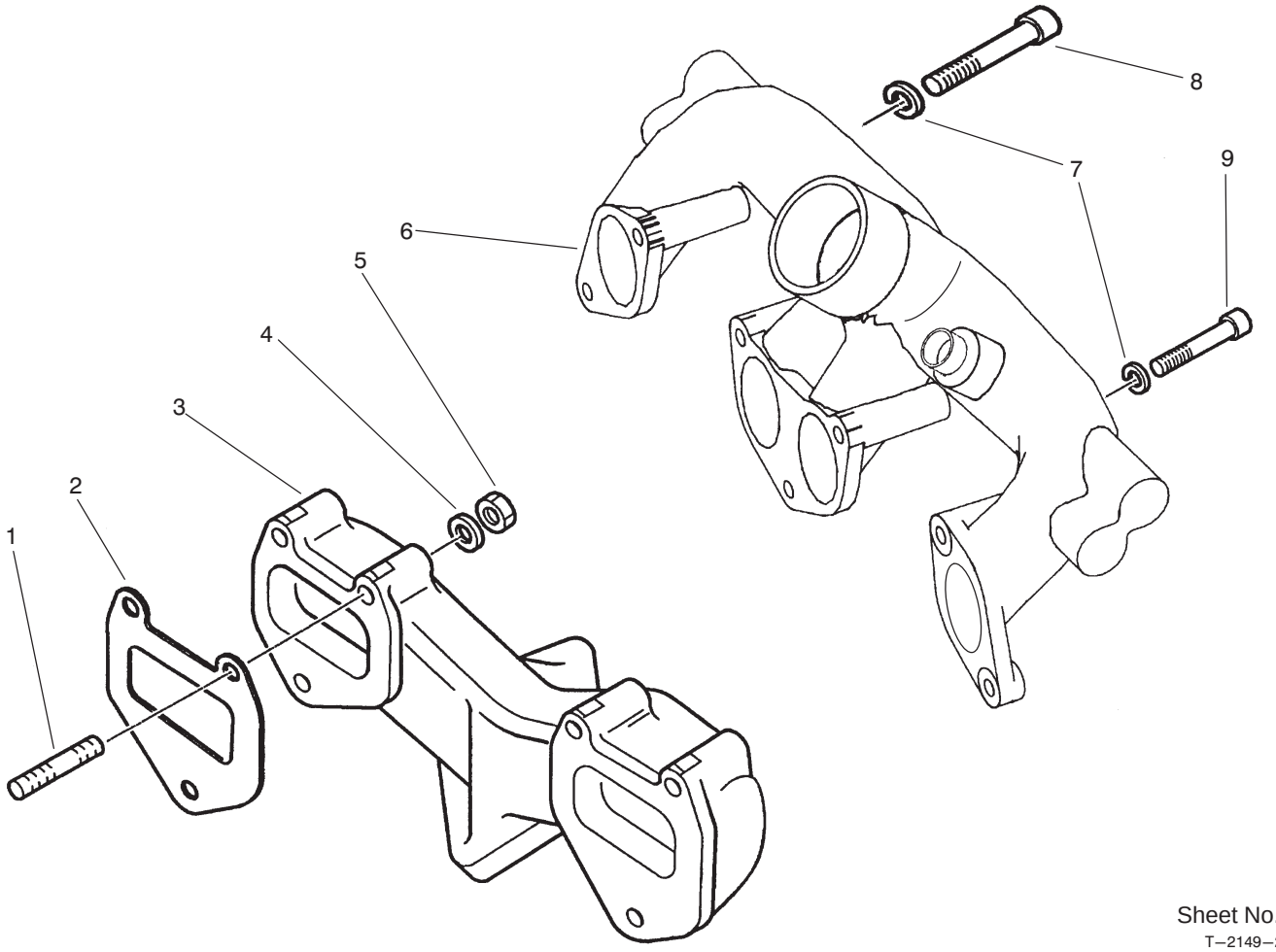


Sheet No.:7
T–2140–1

Timing Cover Assembly

Ref. No.	Part No.	Qty.	Description
1	94–3132	2	Screw–HHF
2	94–3130	1	Screw–HH
3	94–3125	1	Washer–Plate
4	94–3129	1	Plug
5	94–3126	1	Protector–Lower
6	94–3133	1	Nut–w/Washer
7	94–3127	1	Timing Case–Left
8	94–3134	1	Nut
9	94–3128	1	Timing Case Right
10	94–3131	1	Screw–HH

Ref. No.	Part No.	Qty.	Description



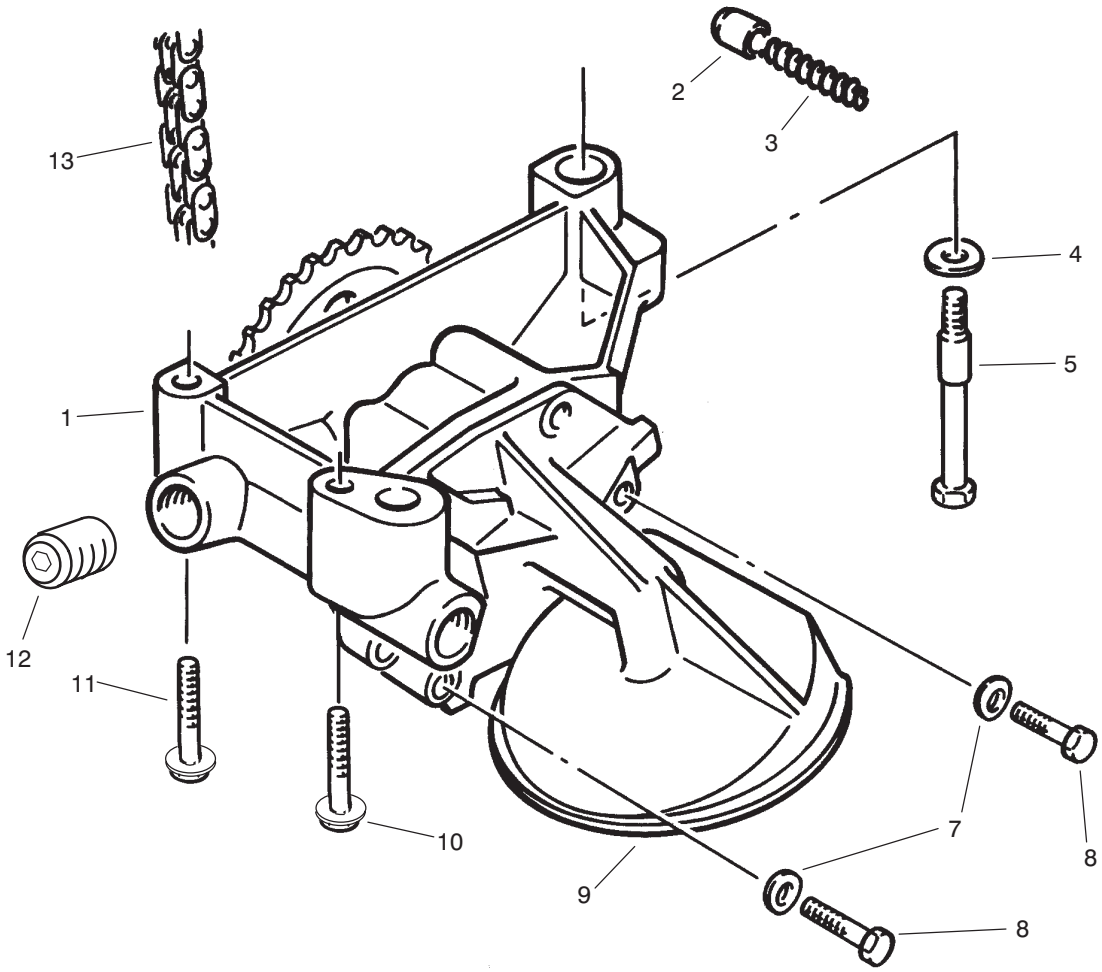
Sheet No.:8
T–2149–2

Intake and Exhaust Manifold Assembly

Ref. No.	Part No.	Qty.	Description
1	77–3300	6	Stud
2	77–3310	2	Gasket
3	77–3340	1	Manifold – Exhaust
4	68–9420	6	Washer–Lock
5	77–3320	6	Nut – Hex
6	94–3215	1	Manifold–Intake
7	94–3164	7	Washer–Spring
8	94–3216	5	Capscrew
9	94–3217	4	Capscrew
9	94–3218	1	Screw
*11	94–2815	1	Sleeve – Exhaust Flange
*12	94–2814	1	Kit – Exhaust Coupler

Ref. No.	Part No.	Qty.	Description

* Not illustrated

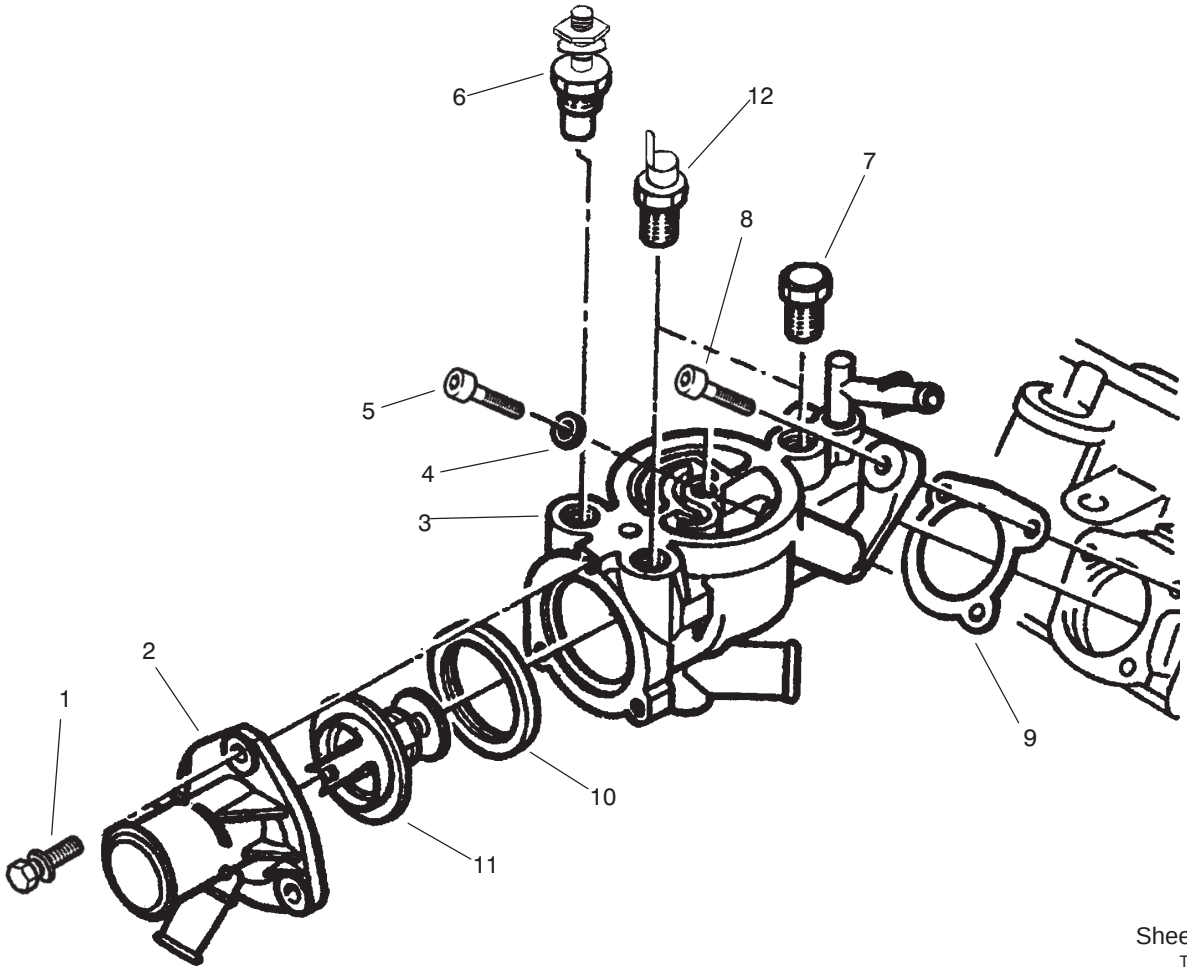


Sheet No.:9
T–0964–1

Oil Pump Assembly

Ref. No.	Part No.	Qty.	Description
1	76–5070	1	Oil Pump ASM
2	94–3176	1	Valve–Relief
3	76–5090	1	Piston Spring
4	94–3179	3	Washer–Spring
5	76–5100	1	Bolt–Shoulder
6	76–5010	5	Washer–Spring
7	94–3124	2	Screw–HH
9	94–3178	1	Strainer
10	77–3470	1	Screw
11	77–3490	1	Screw
12	94–3177	2	Plug
13	76–5170	1	Chain–Drive, Pump

Ref. No.	Part No.	Qty.	Description

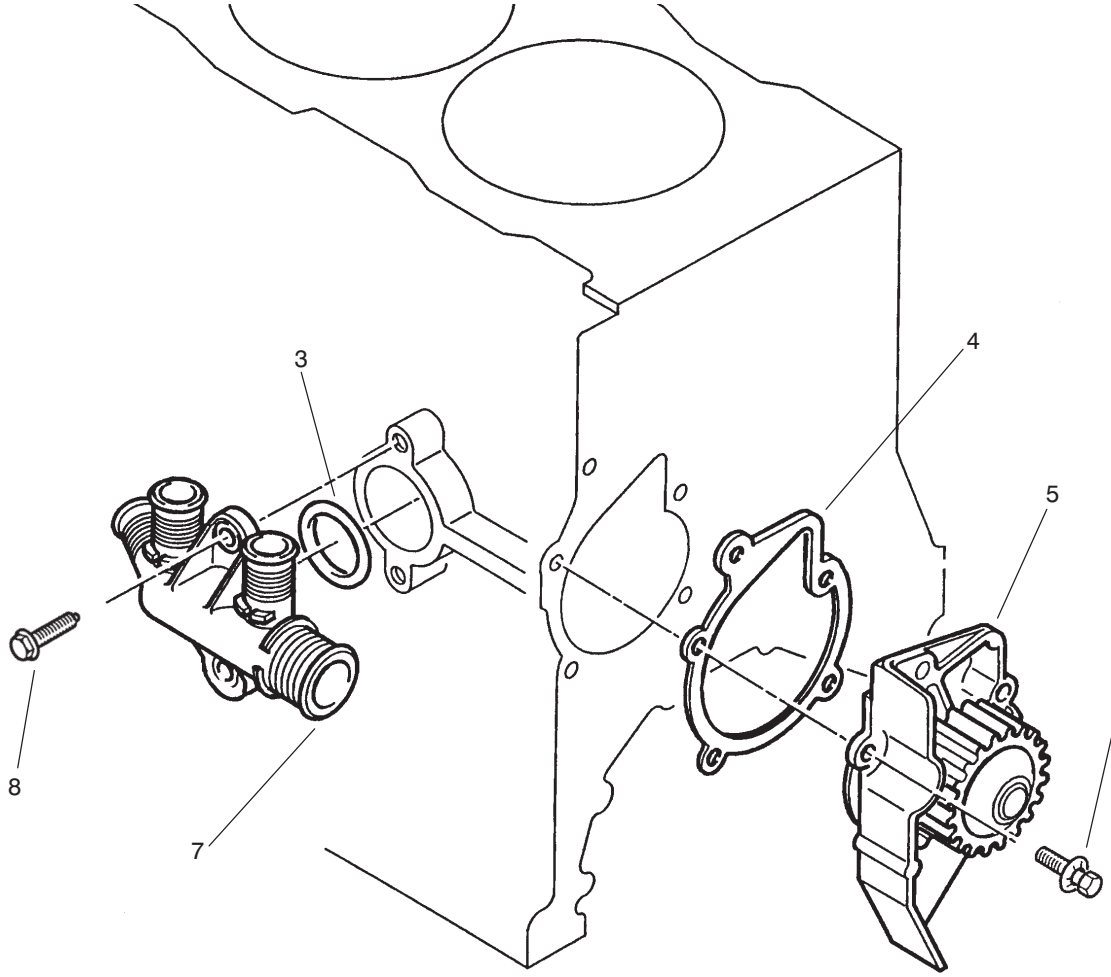


Sheet No.:10
T–2143–1

Collector Assembly

Ref. No.	Part No.	Qty.	Description
1	94–3131	3	Screw–HH
2	94–3208	1	Outlet Stub
3	94–3205	1	Outlet Box
4	94–3207	1	Ring
5	94–3214	1	Capscrew
6	76–5380	1	Temp Sending Unit
7	94–3212	1	Plug
8	94–3213	1	Capscrew
9	94–3206	1	Gasket
10	94–3210	1	Gasket
11	94–3209	1	Thermostat
12	76–5400	1	Switch – Temp 105 DEG C

Ref. No.	Part No.	Qty.	Description



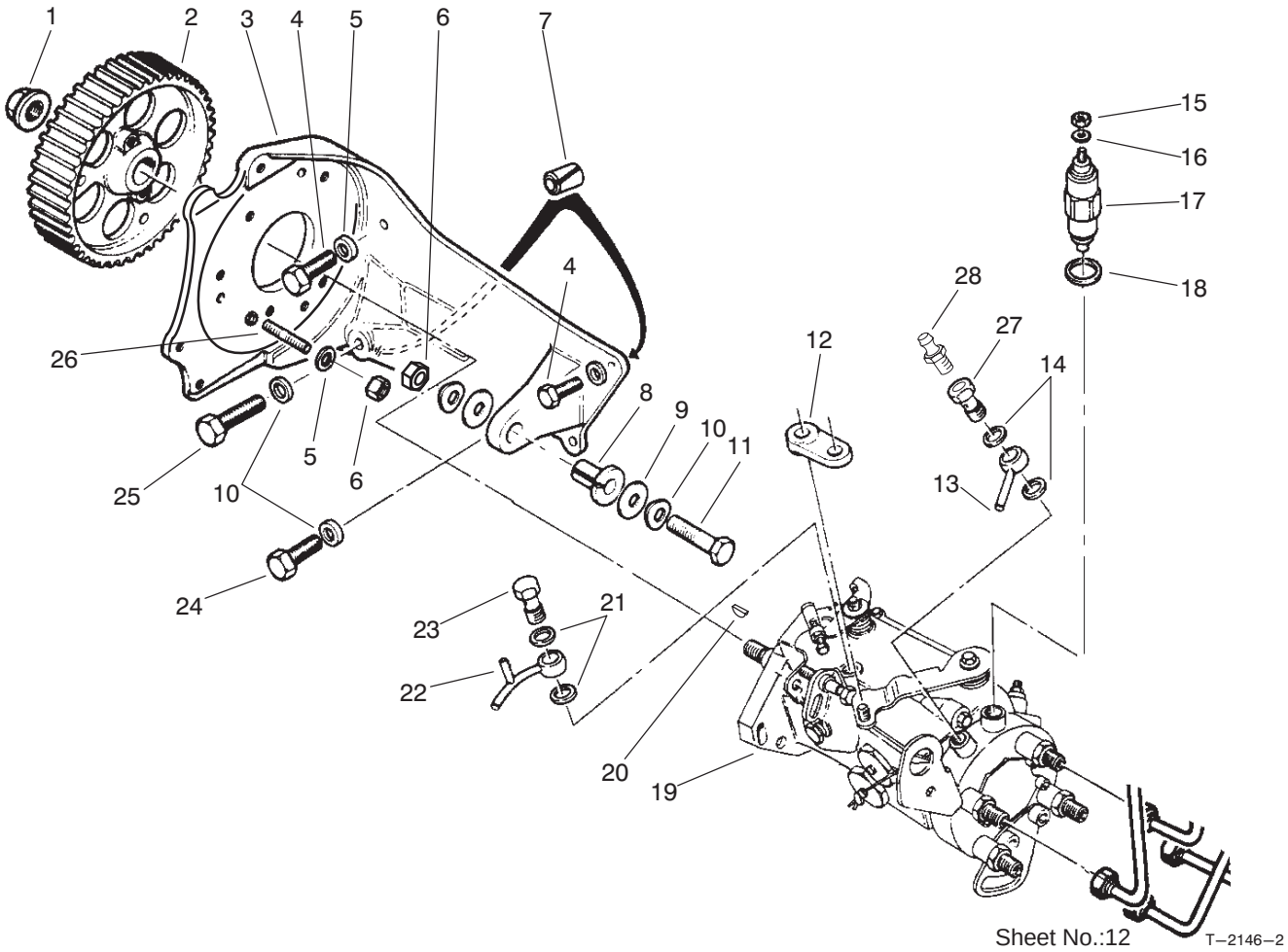
Sheet No.:11
T–2144–1

Water Pump Assembly

Ref. No.	Part No.	Qty.	Description
3	94–3197	1	O–Ring
4	94–3195	1	Gasket–Water Pump
5	94–3194	1	Cover–Water Pump
6	76–5500	5	Capscrew Hex Hd
7	94–3196	1	Water–Inlet
8	94–3198	2	Screw–HHF

Ref. No.	Part No.	Qty.	Description

* Not illustrated

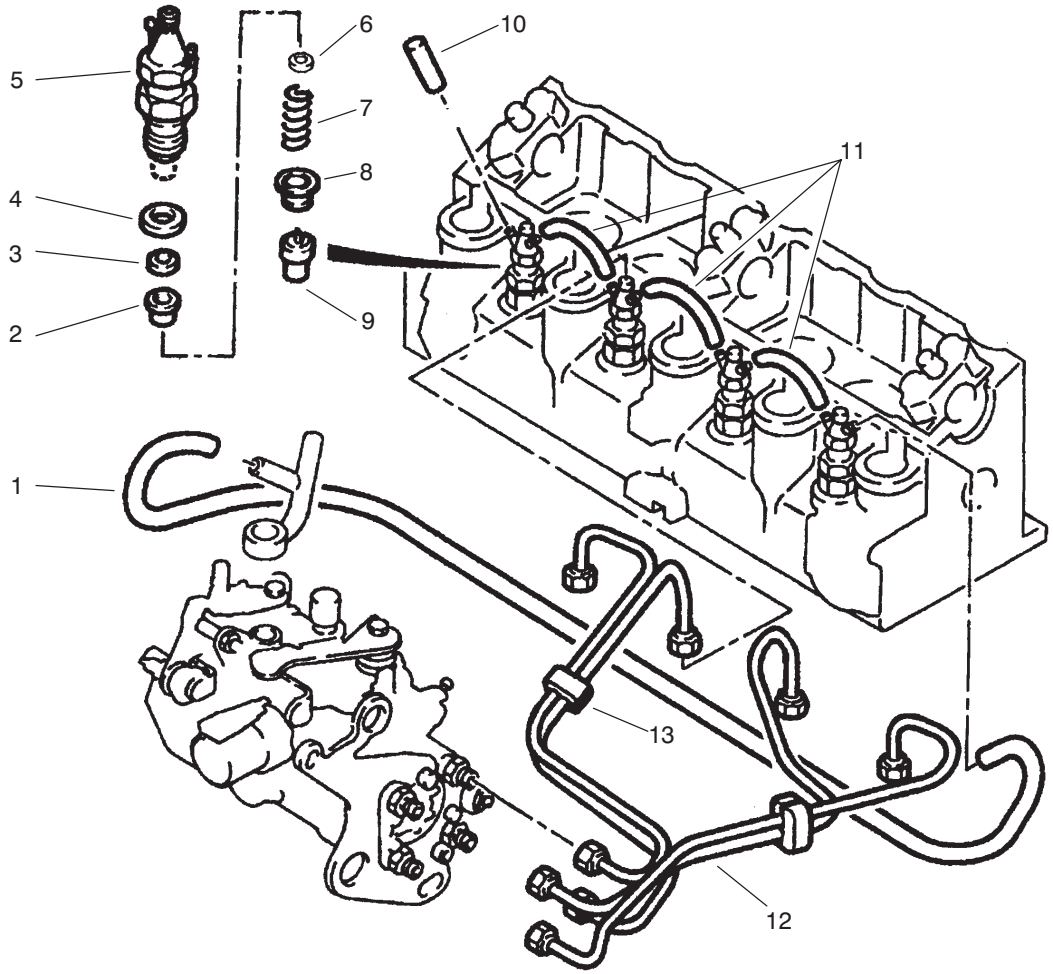


Sheet No.:12 T–2146–2

Fuel Injection Pump Assembly

Ref. No.	Part No.	Qty.	Description
1	76–4950	1	Flange Nut
2	76–4940	1	Pump Pulley
3	94–3220	1	Bracket
4	94–3225	2	Screw–HH
5	76–4930	3	Washer
6	94–3165	4	Nut–Hex
7	74–8610	2	Spring Pin
8	74–8630	1	Flange Bushing
9	94–3224	2	Washer–Plate
10	94–3164	6	Washer–Spring
11	94–3221	1	Screw–HH
12	74–8650	1	Pacer
13	74–8670	1	Fuel Inlet ASM
14	74–8680	2	Gasket
15	94–3251	1	Nut–Lock
16	74–8710	1	Washer
17	93–5856	1	Solenoid Valve
18	94–3274	1	O–Ring
19	94–3219	1	Pump–Injection
20	94–3222	1	Key
21	74–8870	2	Gasket
22	94–3249	1	Outlet Tube
23	94–3250	1	Screw
24	94–3161	1	Screw–HH
25	94–3223	1	Screw–HH
26	76–4910	3	Stud

Ref. No.	Part No.	Qty.	Description
27	94–9969	1	Screw – Connection
28	94–9970	1	Screw – Purge



Sheet No.:13

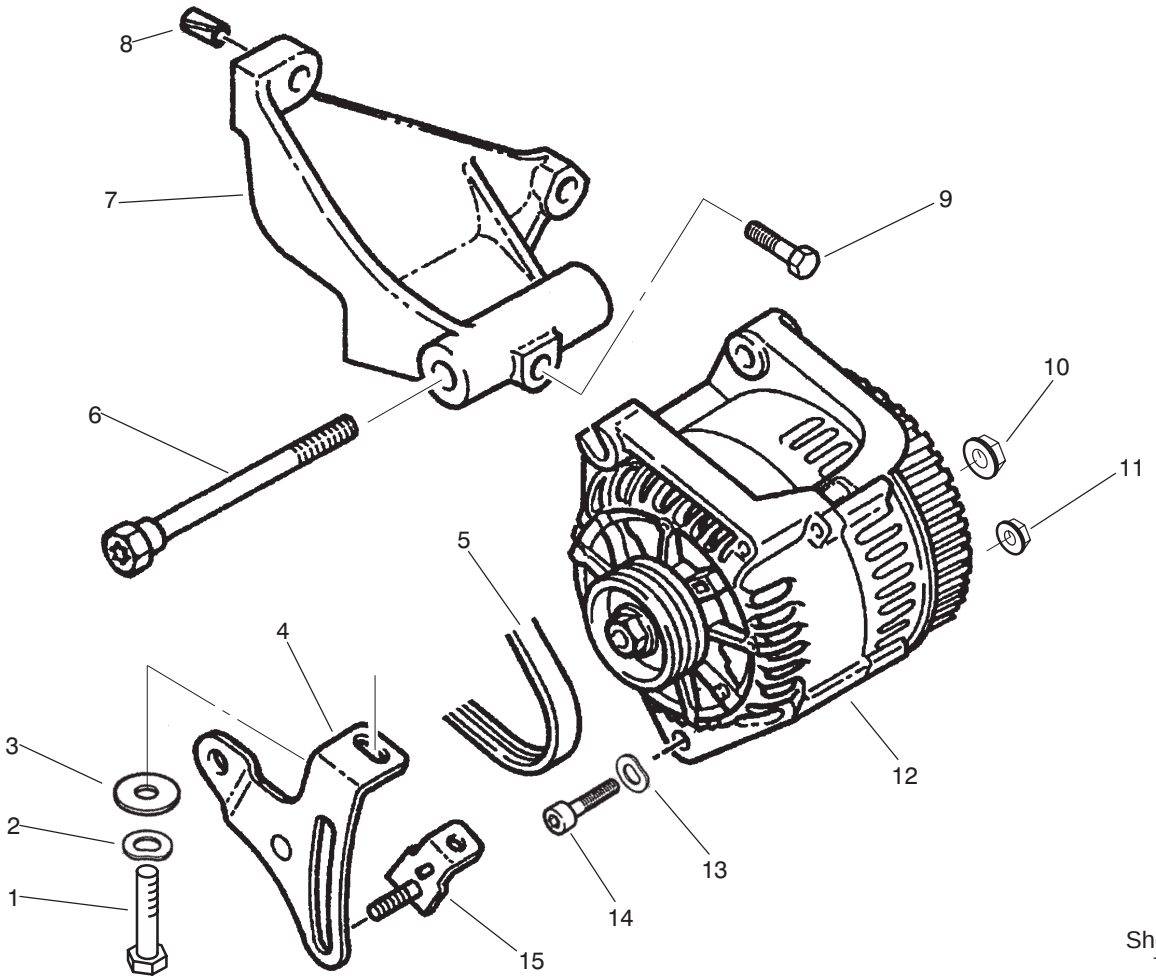
T–2145–1

Fuel Injector Assembly

Ref. No.	Part No.	Qty.	Description
1	94–3230	1	Hose – Injection
2	76–5540	4	Injector Bushing
3	76–5530	4	Washer
4	94–3226	4	Gasket–Injector
5	76–5520	4	Fuel Injector Holder
6	94–3232	4	Washer–Calibration (.79)
6	94–3233	4	Washer–Calibration (.82)
6	94–3234	4	Washer–Calibration (.85)
6	94–3235	4	Washer–Calibration (.88)
6	94–3236	4	Washer–Calibration (.91)
6	94–3237	4	Washer–Calibration (.94)
6	94–3238	4	Washer–Calibration (.97)
6	94–3239	4	Washer–Calibration (1.0)
6	94–3240	4	Washer–Calibration (1.03)
6	94–3241	4	Washer–Calibration (1.06)

Ref. No.	Part No.	Qty.	Description
6	94–3242	4	Washer–Calibration (1.30)
6	94–3243	4	Washer–Calibration (1.33)
6	94–3244	4	Washer–Calibration (1.36)
6	94–3245	4	Washer–Calibration (1.39)
6	94–3246	4	Washer–Calibration (1.42)
6	94–3247	4	Washer–Calibration (1.45)
6	94–3248	4	Washer–Calibration (1.48)
7	94–3228	4	Spring
8	94–3227	4	Spacer
9	94–8147	4	Nozzle – Injector
10	74–8770	1	Plug
11	94–3229	3	Hose – Injector
12	74–8750	1	Injection Tube Set
13	94–3231	2	Bracket
*14	76–5600	4	Fuel Injector ASM

* Not illustrated

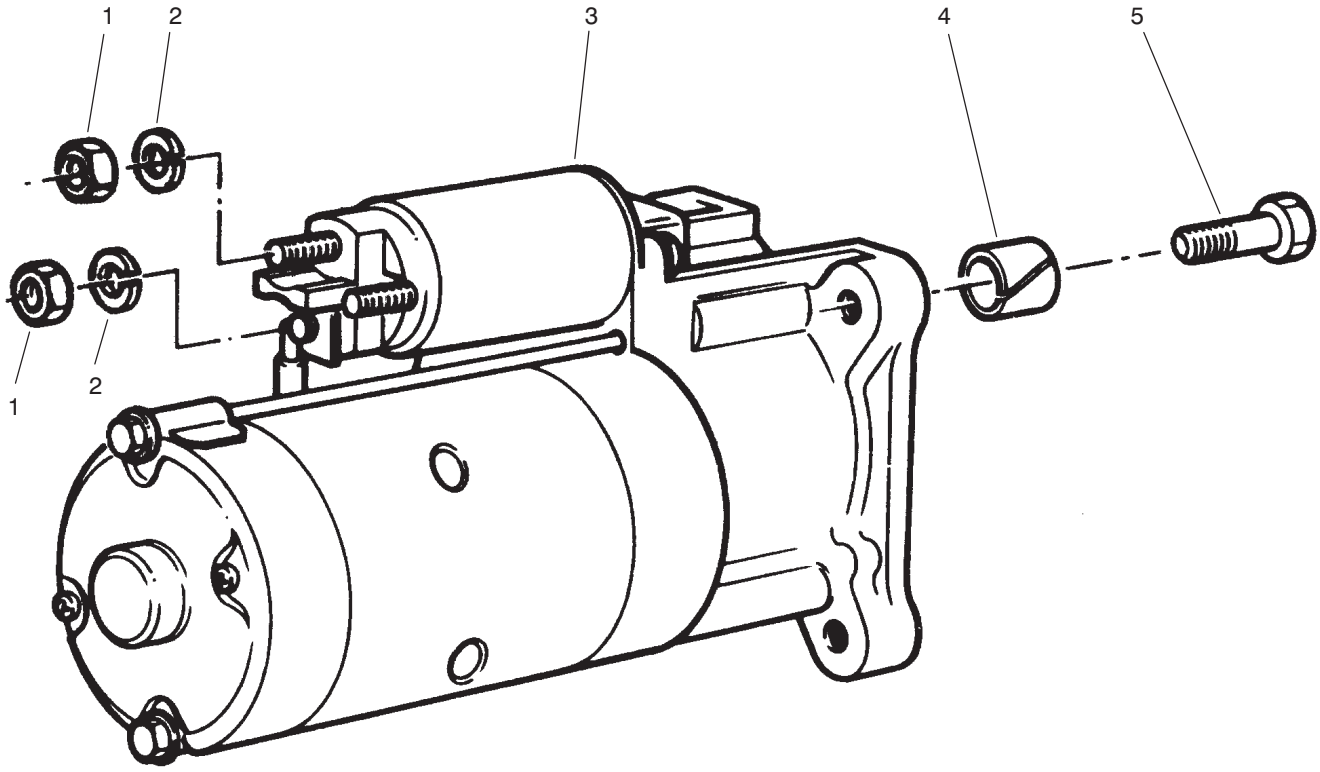


Sheet No.:14
T–2147–1

Alternator Assembly

Ref. No.	Part No.	Qty.	Description
1	76–5060	1	Screw–HH
2	76–5010	1	Washer–Spring
3	94–3260	1	Washer–Flat
4	94–3255	1	Slide
5	94–3256	1	Belt
6	94–3254	1	Screw
7	94–3253	1	Bracket–Alternator
8	74–8610	2	Spring Pin
9	76–5000	1	Adj Bolt
10	94–3262	1	Nut–HHF
11	94–3261	1	Nut–HHF
12	94–3252	1	Alternator
13	94–3257	1	Washer–Spring
14	94–3258	1	Capscrew
15	76–4990	1	Bolt–Slide

Ref. No.	Part No.	Qty.	Description



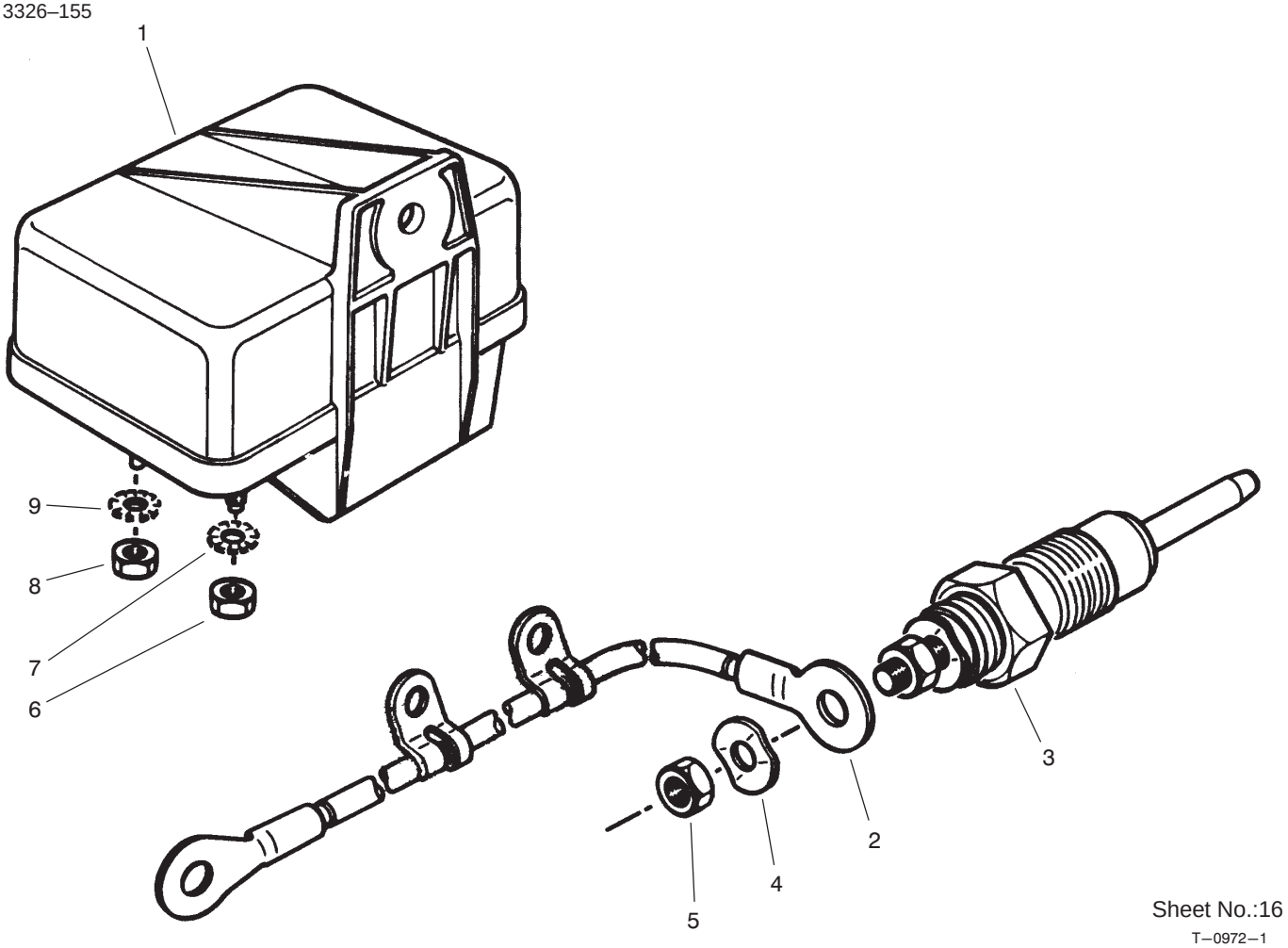
Sheet No.:15
T–0968–1

Starter Assembly

Ref. No.	Part No.	Qty.	Description
1	46–0330	2	Nut–Lock
2	76–5570	2	Lockwasher
3	94–3263	1	Starter
4	76–5590	1	Sleeve–Spring
5	48–7810	3	Screw

Ref. No.	Part No.	Qty.	Description

3326–155



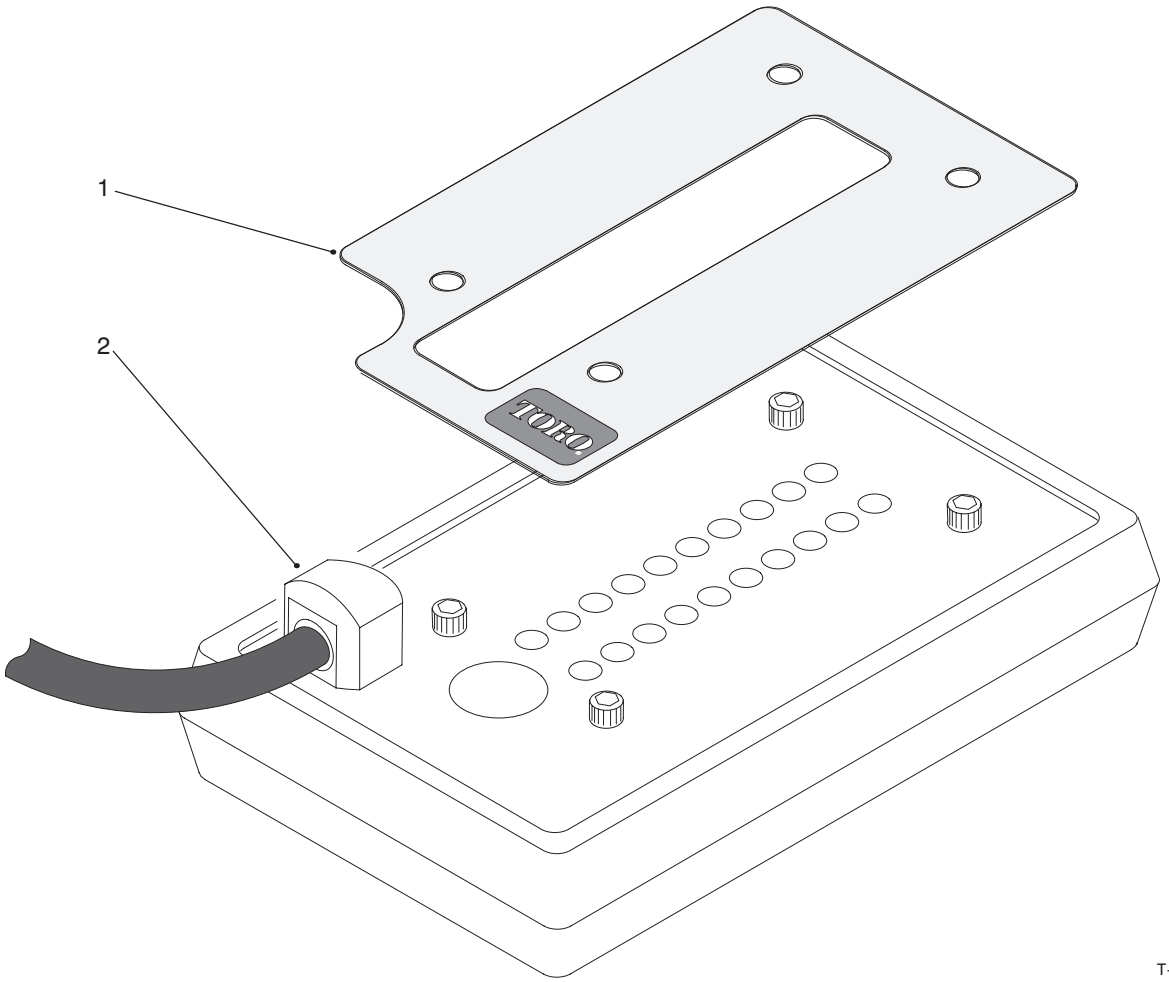
Sheet No.:16

T–0972–1

Glow Plug and Glow Relay

Ref. No.	Part No.	Qty.	Description
1	76–5260	1	Relay–Glow Plug
2	94–3265	4	Glow Plug Cable ASM
3	94–3264	4	Plug–Glow
4	76–5290	4	Spring Washer
5	94–3266	4	Nut
6	94–3267	1	Nut–Lock
7	76–5310	1	Washer
8	94–3251	1	Nut–Lock
9	74–8710	1	Washer

Ref. No.	Part No.	Qty.	Description

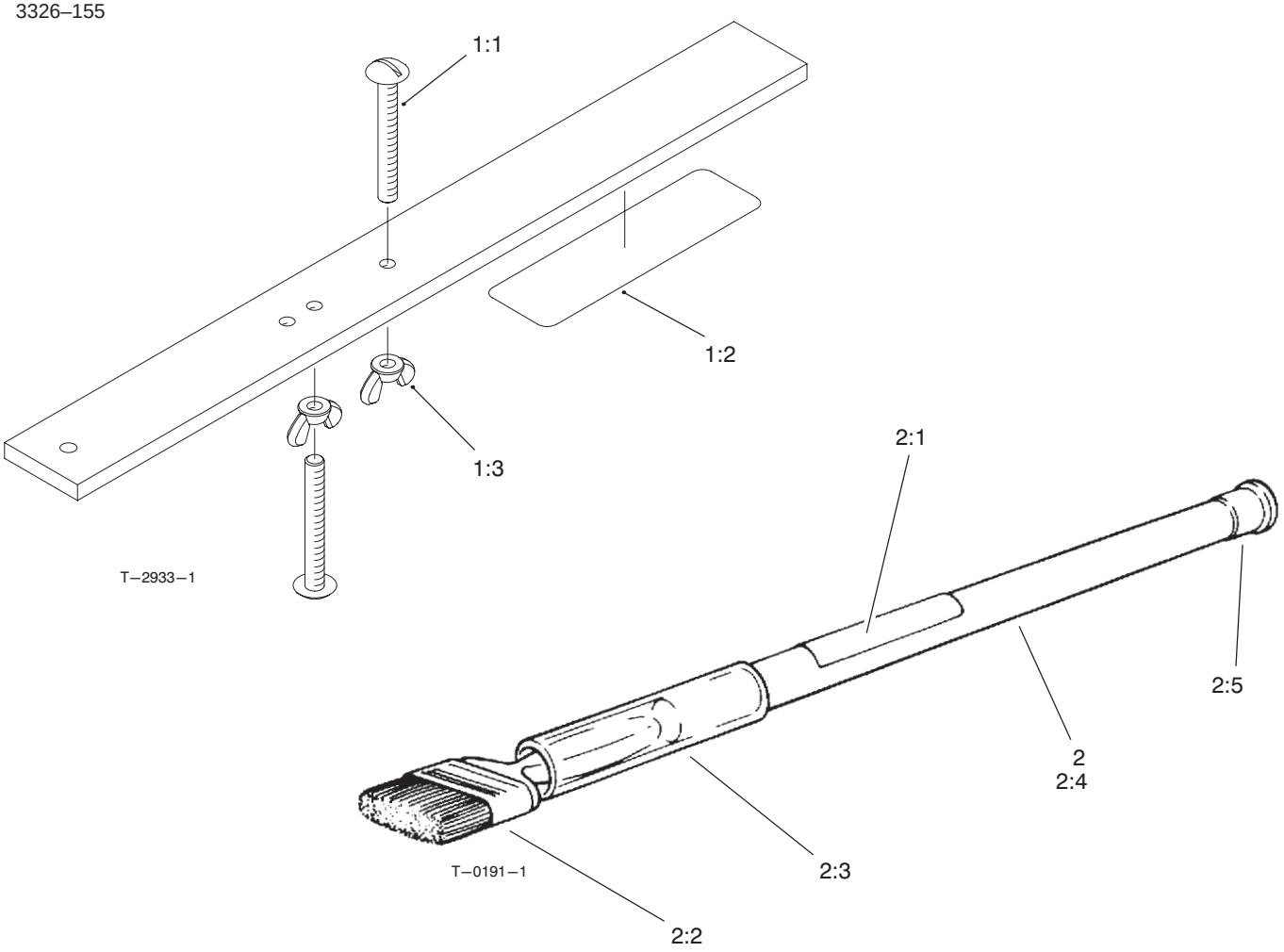


T–1458–1

Diagnostic ACE Display Assembly

Ref. No.	Part No.	Qty.	Description
1	99–8983	1	Decal–Diagonstic
1	99–8985	1	Decal–Diagonstic (Danish)
1	99–8986	1	Decal–Diagonstic (Dutch)
1	99–8987	1	Decal–Diagonstic (Finnish)
1	99–8988	1	Decal–Diagonstic (French)
1	99–8989	1	Decal–Diagonstic (German)
1	99–8990	1	Decal–Diagonstic (Italian)
1	99–8991	1	Decal–Diagonstic (Norwegian)
1	99–8992	1	Decal–Diagonstic (Portuguese)
1	99–8993	1	Decal–Diagonstic (Spanish)
1	99–8994	1	Decal–Diagonstic (Swedish)
1	99–8984	1	Decal–Diagonstic (Japan)
2	85–4750	1	Display–Diagnostic ACE

Ref. No.	Part No.	Qty.	Description



Gauge Bar and Backlapping Brush Assembly

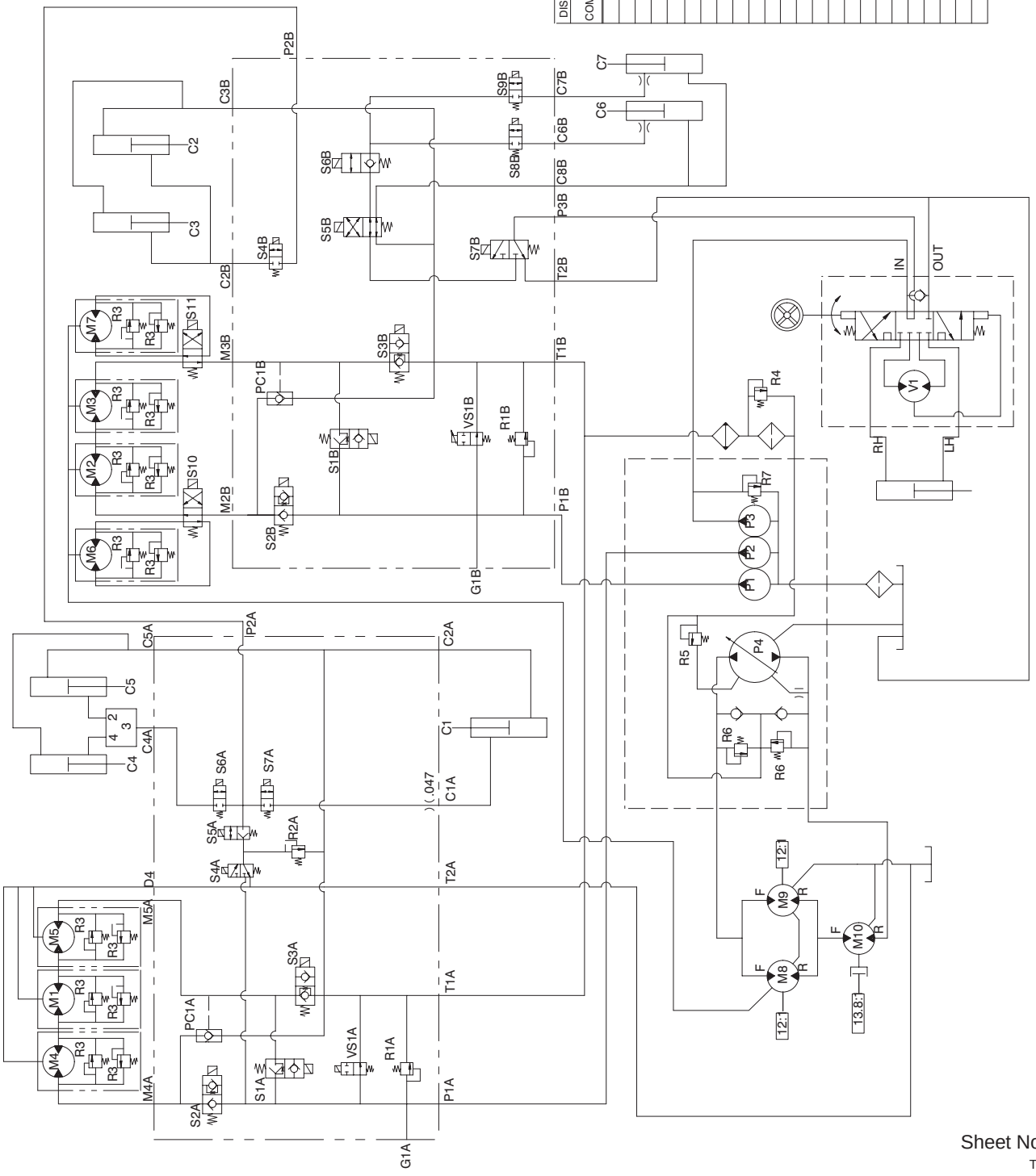
Ref. No.	Part No.	Qty.	Description
1	98–1852	1	Gauge Bar ASM
1:1	32122–54	2	Screw
1:2	98–7976	1	Decal
1:3	32103–3	2	Nut–Wing
2	29–9100	1	Backlapping Brush ASM
2:1	12–9140	1	Decal
2:2	36–4310	1	Brush
2:3	29–9090	1	Hose–Handle
2:4	29–9080	1	Handle
2:5	2410–18	1	Plug

Ref. No.	Part No.	Qty.	Description

Hydraulic Schematic

DISPLACEMENT, FLOW RATE, AND PRESSURE CHART							
COMPONENT	DISPLACEMENT		PRESSURE		FLOW RATE *		
	in³/rev	cm³/rev	lb/in²	BARS	GPM	LPM
P1	.58	9.5			6.8	25.6
P2	.58	9.5			6.8	25.6
P3	.31	5.1			3.6	13.7
P4	2.48	40.6			28.9	109.5
M1	1.16	19				
M2	1.16	19				
M3	1.16	19				
M4	1.16	19				
M5	1.16	19				
M6	1.16	19				
M7	1.16	19				
M8	2.01	32.9				
M9	2.01	32.9				
M10	2.48	40.6				
V1	.66	10.8				
R1A			3000	207		
R1B			3000	207		
R2A			2750	190		
R3			1500	103		
R4			50	3		
R5			180	12		
R6			4000	276		
R7			1250	86		

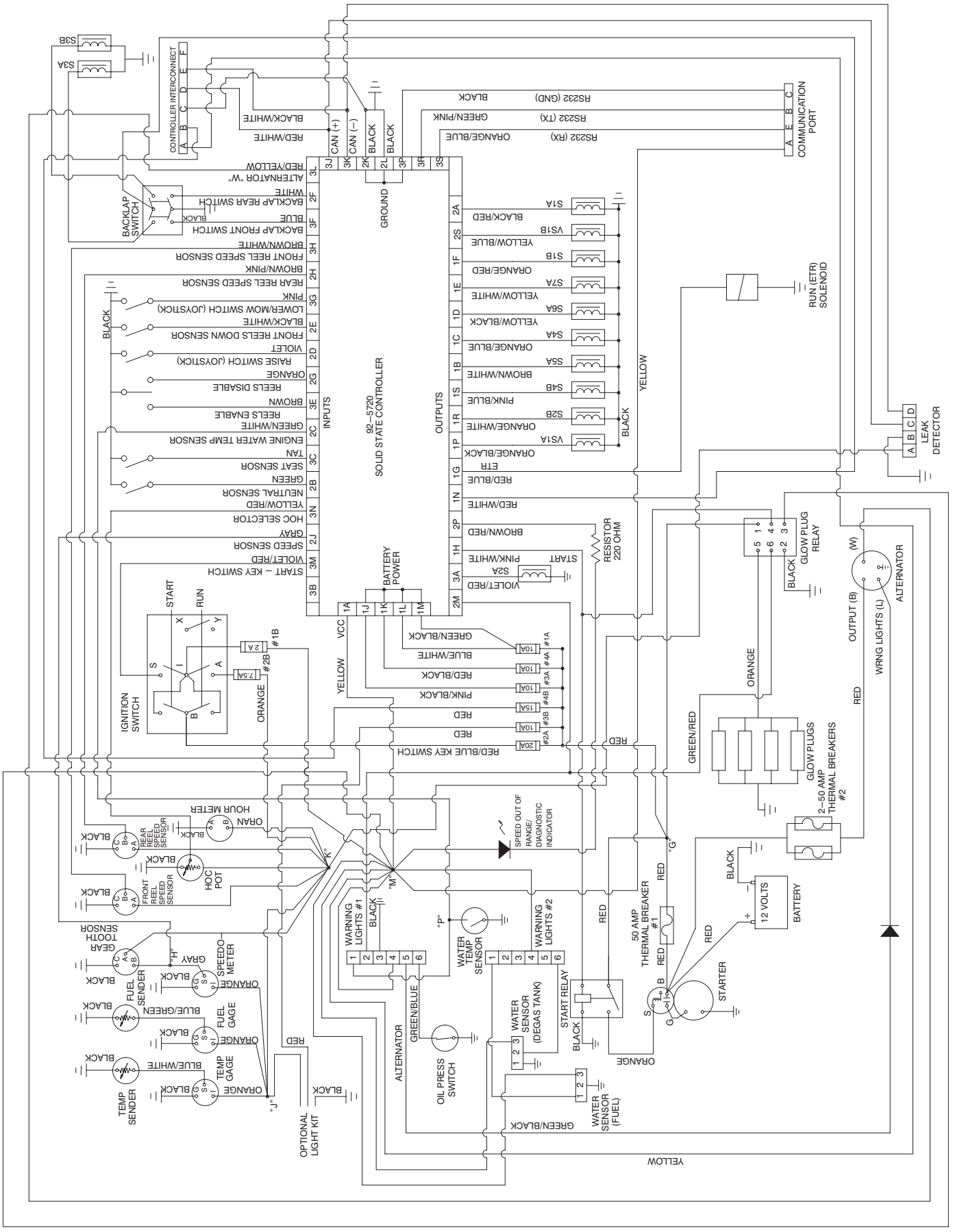
* FLOW RATE CALCULATED AT 2750 RPM AND 98% EFFICIENCY.



Sheet No.:31

T–3524

Electrical Schematic



Sheet No.:34

T–3507

Maintenance Record

Date								

Maintenance Record

Date								

Maintenance Record

Date								


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