Form No. 3326–188

8 and 11 Blade SPA Cutting Units

for Greensmaster® 3000 Series Traction Units

Model No. 04468—200000001 and Up

Model No. 04450—200000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

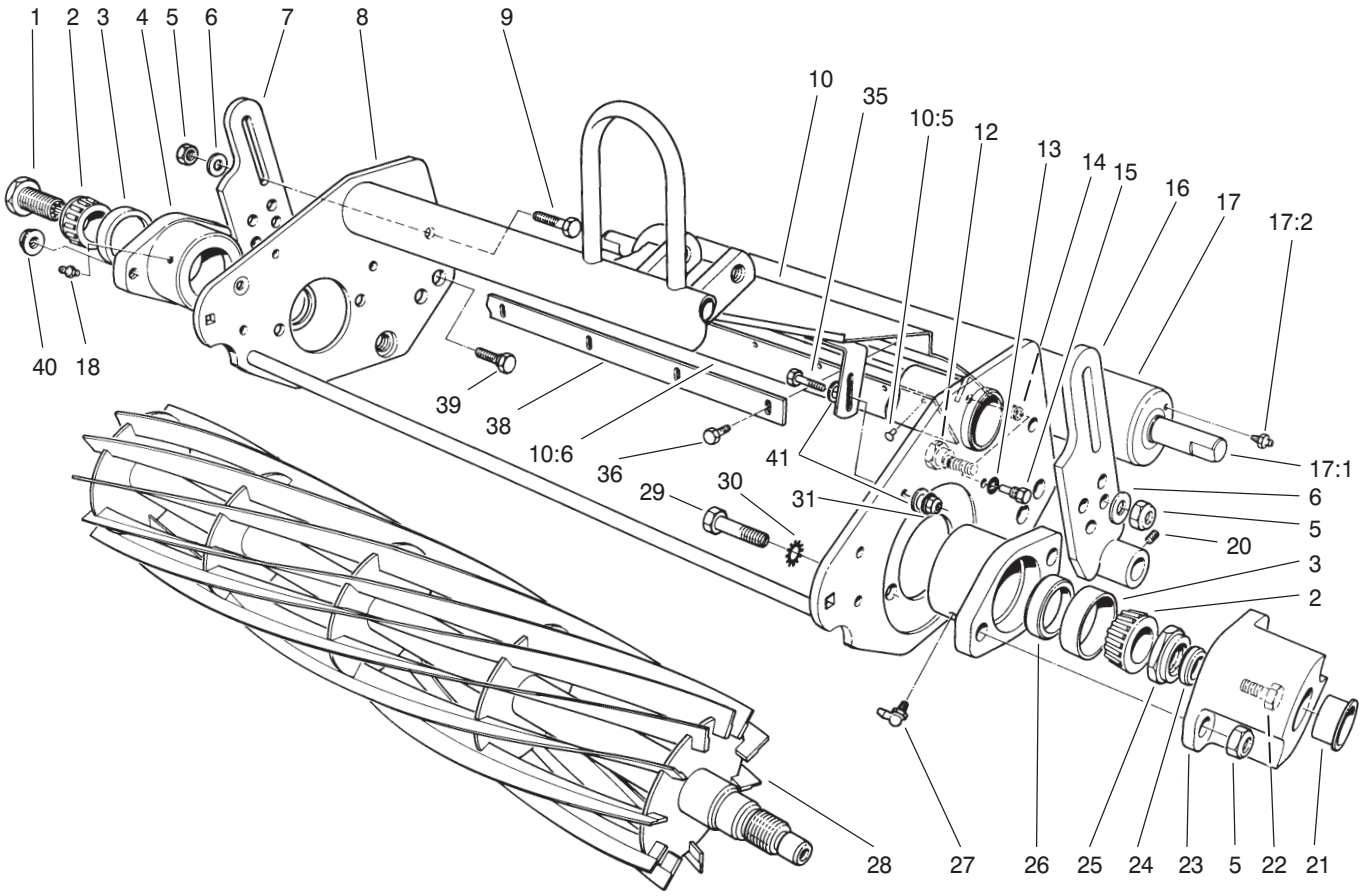
Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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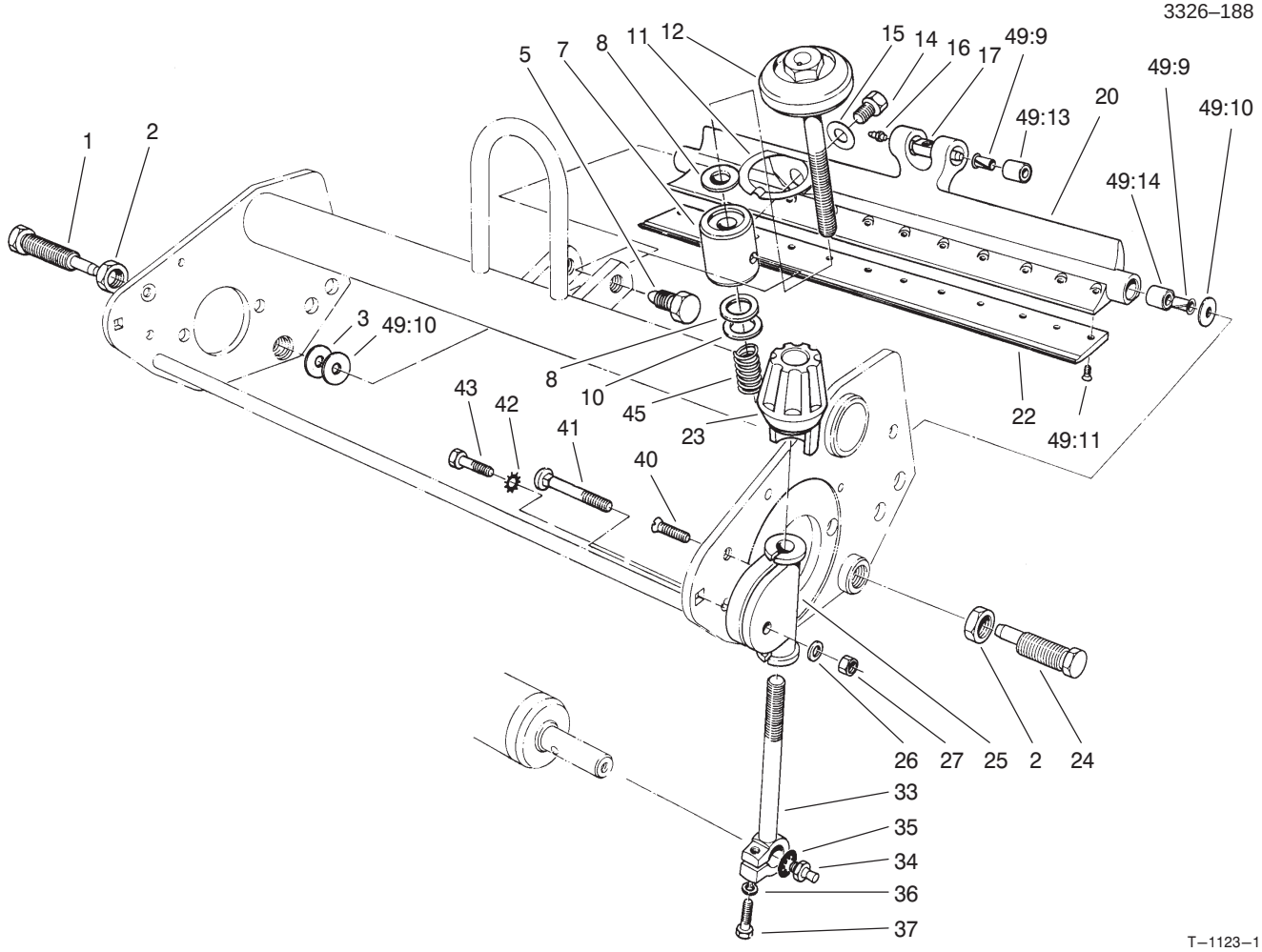
T–0309

Reel and Frame Assembly

Ref. No.	Part No.	Qty.	Description
1	93–1394	1	Nut–Spline
2	254–94	2	Cone–Bearing
3	254–72	2	Cup–Bearing
4	10–5120	2	Housing–Bearing
5	3296–39	6	Nut–Lock
6	3256–24	4	Washer–Flat
7	77–1060	1	Plate–Adjustment, RH
8	70–1200–01	1	Frame–Reel
9	323–7	2	Screw–HH
10	57–5200	1	Grass Shield Assembly
10:5	3295–46	13	Rivet–Pop
10:6	57–5210	1	Flap–Shield
12	52–3100	1	Bolt–Eccentric, HOC LH
13	3254–6	2	Washer–Lock
14	237–84	2	Grommet
15	57–9910	2	Screw–Pivot
16	77–1080	1	Plate–Adjustment, LH
17	52–3120	1	Rear Roller Assembly
17:1	21–6430	2	Bearing–Roller, Rear
17:2	302–5	2	Fitting–Lube
18	302–5	1	Fitting–Lube
20	3246–2	2	Screw–Set
21	12–0460	1	Caplug
22	323–2	1	Screw–HH
23	10–5080–01	1	Cap–End

Ref. No.	Part No.	Qty.	Description
24	253–61	1	Seal
25	3296–60	1	Nut–Lock
26	253–96	2	Seal
27	302–40	1	Fitting–Lube
28	12–2789	1	Reel–11 Blade (Only On: 04450)
28	12–3599	1	Reel–8 Blade (Only On: 04468)
29	57–3210	4	Screw–Special
30	3255–9	4	Washer–Lock
31	3296–42	2	Nut–Lock
*34	77–0490	1	Decal–Bolt, Eccentric
35	321–5	2	Screw–HH
36	104–2065	5	Screw–Self Tapping
38	36–7260	1	Bar–Cut Off
39	52–3110	1	Bolt–Shoulder, RH
40	32128–36	2	Nut–Flange–Lock
41	3256–22	4	Washer–Flat

* Not Illustrated

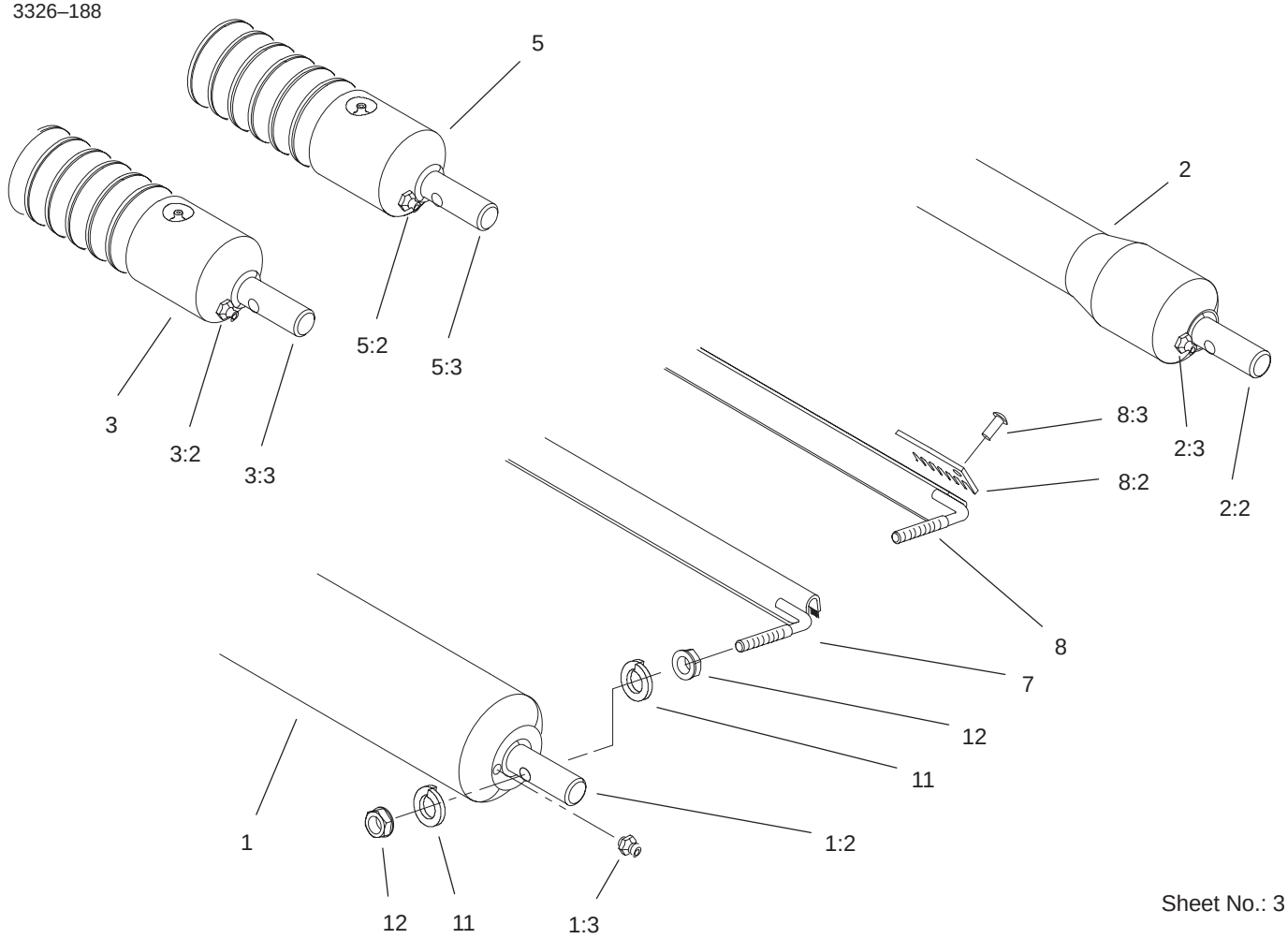


T–1123–1

Bedbar Assembly

Ref. No.	Part No.	Qty.	Description
1	52–2930	1	Bolt–Adjustment, Shoulder
2	3220–6	2	Nut–Hex Jam
3	52–2860	1	Washer
5	66–7240	2	Screw–Pivot, SPA
7	77–0330	1	Pivot–SPA
8	77–0350	2	Retainer–Bearing
10	257–5	1	Washer–Thrust
11	66–7220	1	Arm–Spring
12	77–0300–01	1	Handle Assembly
14	324–25	1	Screw–HH
15	3256–25	1	Washer–Flat
16	302–18	1	Fitting–Lube
17	57–5260	1	Pivot–Bedbar
20	57–4940	1	Bedbar
22	93–4264	1	Bedknife–1/8”
22	62–2500	1	Bedknife–3/16”
22	93–4263	1	Bedknife–Tournament
23	65–8600	2	Knob–Height Adjustment
24	52–2910	1	Bolt–Eccentric Shoulder, LH
25	10–5060	2	Bracket–Height of Cut
26	3256–23	2	Washer–Flat
27	3296–29	2	Nut–Lock

Ref. No.	Part No.	Qty.	Description
33	10–5010	2	Screw–Roller Adjustment
34	94–2958	2	Ball Stud
35	3254–6	2	Washer–Lock
36	3253–3	2	Washer–Lock
37	321–4	2	Screw–HH
40	32108–20	2	Screw–FH
41	3–7253	2	Bolt–Carriage
42	3255–8	2	Washer–Lock
43	322–5	2	Screw–HH
45	66–7230	1	Spring–Compression
49	13–3659	1	Overhaul Kit (Incl. Ref. 2–3, 24 & 26 on page 2)
49:9	52–2890	4	Bushing–Flanged
49:10	52–2900	2	Washer–Poly
49:11	57–4910	13	Screw–Special
49:13	62–5510	2	Rubber Bushing ASM
49:14	63–9510	2	Rubber Bushing ASM



Sheet No.: 3

Roller and Scraper Options

Ref. No.	Part No.	Qty.	Description
1	52–3170	1	Full Front Roller ASM
1:2	52–3180	2	Bearing–Front Roller
1:3	302–5	2	Fitting–Grease
2	52–3590	1	Swaged Roller ASM
2:2	52–3180	2	Bearing–Front Roller
2:3	302–5	2	Fitting–Grease
3	71–1550	1	Wiehle Roller ASM
3:2	302–5	2	Fitting–Grease
3:3	52–3180	2	Bearing–Front Roller
5	88–6790	1	Wiehle Roller ASM
5:2	302–5	2	Fitting–Grease
5:3	52–3180	2	Bearing–Front Roller
7	33–1000	1	Scraper Brush ASM
8	11–0070	1	Scraper Comb ASM
8:2	8–2530	1	Comb
8:3	3295–2	11	Rivet–Semi
11	3254–8	4	Washer–Lock – Int
12	3219–1	4	Nut–Hex

Ref. No.	Part No.	Qty.	Description