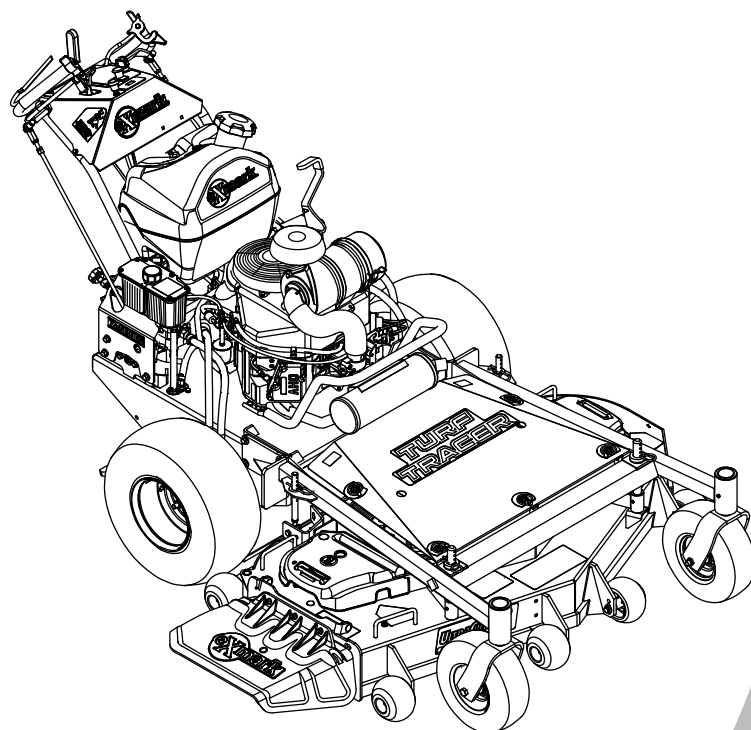




TURF TRACER® X-SERIES

Model No. TTX650EKC604N0—Serial No. 411294212 and Up

Picture below may not reflect actual product.



Parts Manual

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

Contents

Complete Deck Assembly 4

Deck Assembly 6

Deck W/Decals Assembly 8

Deck Idler Assembly No. 126-2314 10

Frame Assembly 12

Front Frame Assembly 14

Engine Deck Assembly 16

Handle Assembly 18

Controls Assembly 20

Engine Assembly 22

Fuel Assembly 24

Hydraulic Assembly 26

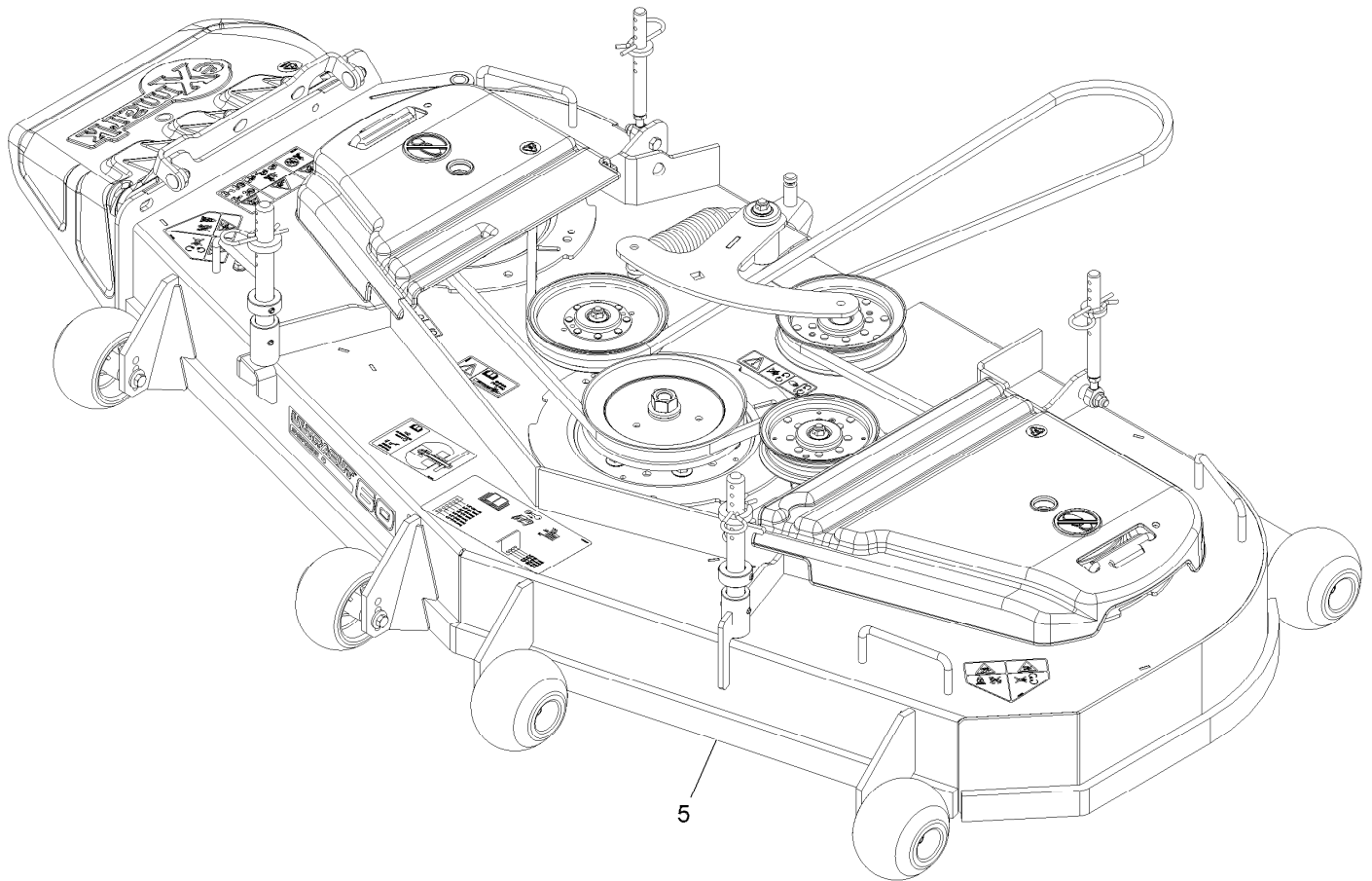
Electrical Assembly 28

StandOn Assembly 30

Drawbar Assembly 32

Wheel Assembly 34

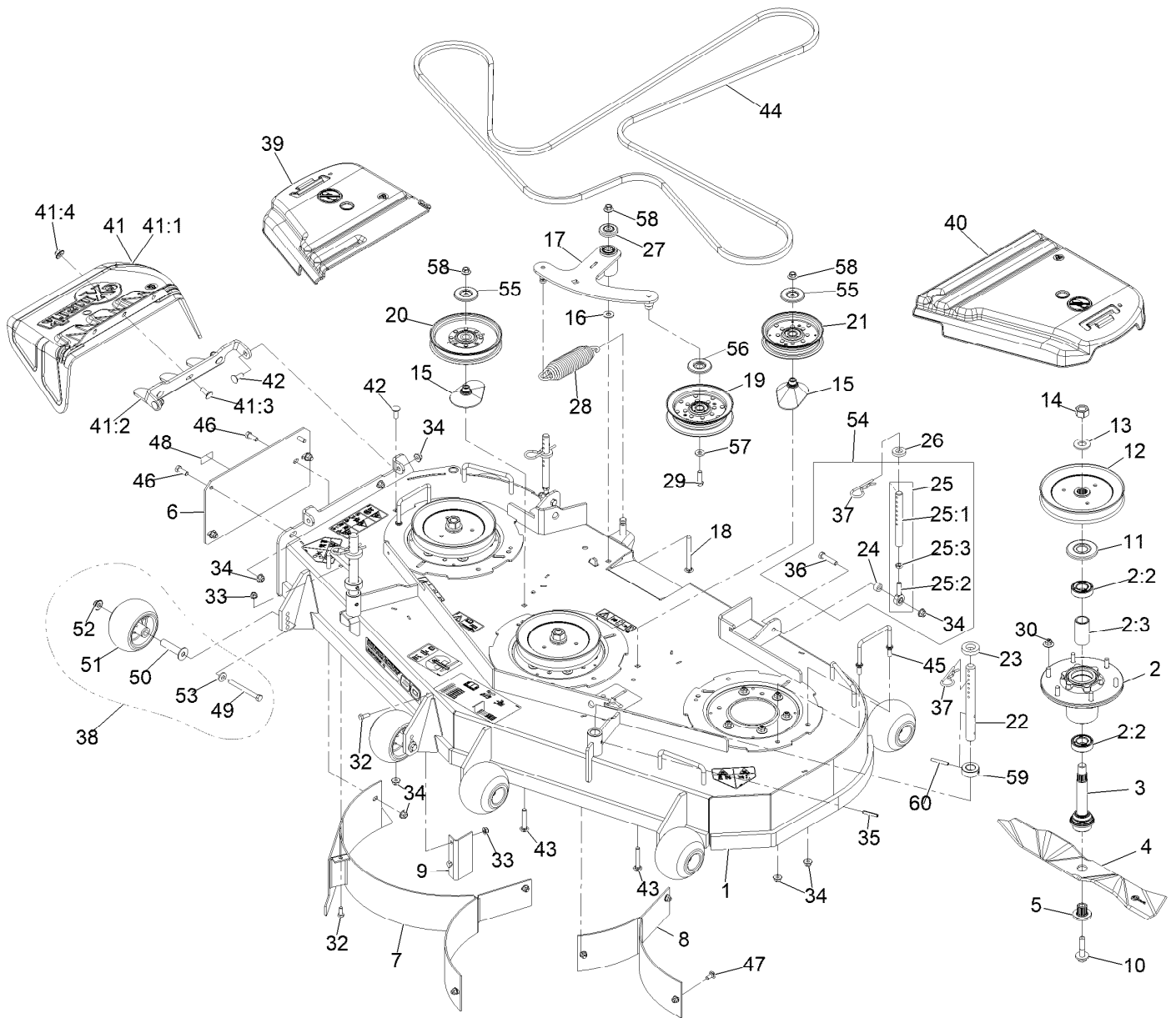
Complete Deck Assembly



Complete Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	126-2537	1	ASM, Complete Deck, 60" Ttx

Deck Assembly



Deck Assembly (continued)

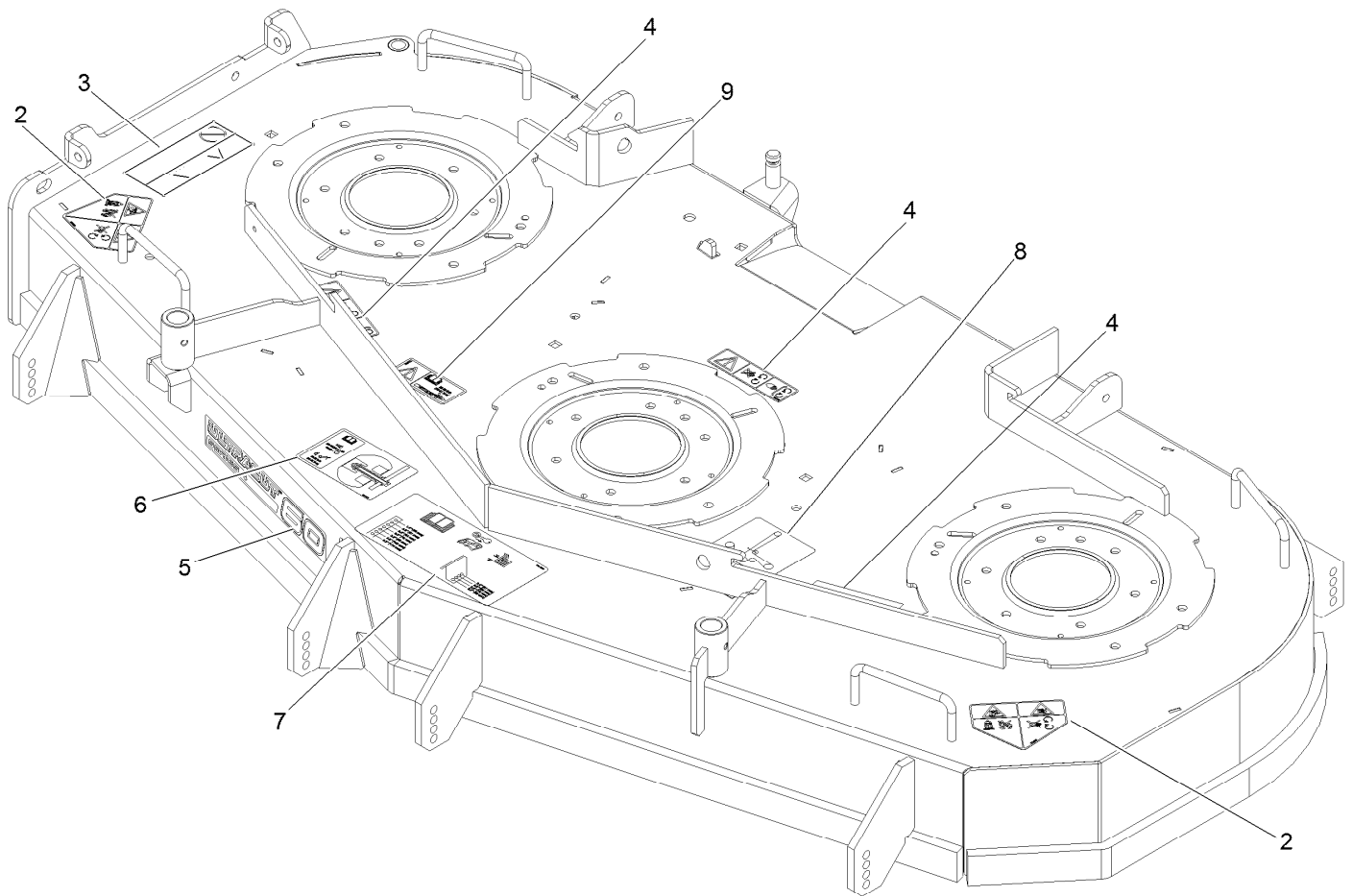
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-2570	1	ASM, Deck W/ Decals, 60"	28	116-6317	1	Spring-Extension
2	116-3344	3	ASM-Cutter Hsg With Bearings	29	323-7	1	Screw-HH 3/8-16 X 1 1/4
2:2	116-0720	2	Bearing-Ball	30	109-6658	18	Nut-Nyloc 3/8-16 Flg
2:3	116-3312	1	Spacer-Bearing	32	322-3	5	Screw-HH 5/16-18 X 3/4
3	116-3341	3	ASM-Spindle And Seal ▲	33	104-8300	8	Nut-Nyloc 5/16-18 Flg
4	103-6383	3	Blade, Solid ●	34	104-8301	14	Nut-Nyloc 3/8-16 Flg
4	103-6388	3	Blade, Low Lift ●	35	1-806332	2	Rollpin 1/4 X 1 1/2
4	103-6393	3	Blade, Mulching ■	36	323-9	2	Screw-HH 3/8-16 X 1 3/4
4	103-6403	3	Blade, Notched	37	1-806009	4	Hairpin-Cotter #206
4	116-5174	3	Blade-Extreme 2, 20.50" ●	38	116-9981	6	Kit, Anti-Scalp Roller
5	103-3037	3	Bushing, Splined	39	116-0094	1	Cover-Belt, RH
6	1-633957-01	1	Plate, Mulch Cover Mk604	40	109-6938	1	Cover-Belt, LH
7	1-632954-03	1	Wld, Baffle RH Mk604	41	109-7188	1	ASM,Discharge Chute
8	1-632948-03	1	Wld, Baffle LH Mk604	41:1	109-2738	1	Chute, Discharge
9	1-633956-03	1	Baffle, Blocker Mk604	41:2	109-8675-01	1	Bracket,Discharge Chute
10	109-9220	3	Screw-Sems 1/2-20 X 2.19	41:3	3231-22	3	Bolt-Carriage 3/8-16 X 1
11	116-1286	3	Guard,Bearing Top .989	41:4	109-6658	3	Nut-Nyloc 3/8-16 Flg
12	116-0676	3	Sheave,Blade Drive 7.25	42	3231-22	3	Bolt-Carriage 3/8-16 X 1
13	103-2802	3	Washer-Spring Disc 3/4	43	3231-40	2	Bolt-Carriage 3/8-16 X 2 1/4
14	116-7306	3	Nut-Hex	44	126-2539	1	Belt, Deck Drive
15	109-2872	2	Spacer-Pulley	45	109-6982	2	Wireform-Cover
16	3256-4	1	Washer-3/8 Std	46	323-6	5	Screw-HH 3/8-16 X 1
17	126-2314	1	ASM, Deck Idler	47	3230-1	3	Bolt-Carriage 5/16-18 X 3/4
18	3231-24	1	Bolt-Carriage 3/8-16 X 3 3/4	48	126-4345	1	Decal-Patent
19	126-9196	1	Idler-Pulley, Flat	49	116-9362	6	Screw-HH 3/8-16 X 3 3/4 GR 8
20	126-7685	1	Idler-Pulley	50	116-8131	6	Axle, Roller
21	126-9187	1	Pulley-Idler, Flat	51	103-8415	6	Roller-Anti-Scalp
22	135-4829	2	Rod, Deck Support	52	109-6658	6	Nut-Nyloc 3/8-16 Flg
23	1-413425	2	Spacer-Deck Support	53	98-5975	6	Washer-Spring Disc 3/8
24	1-603050	2	Spacer	54	1-411532	2	Kit, Support Link W/Pin
25	1-414521	2	Link Assy	55	126-8043	2	Shield-Dust
25:1	1-413525	1	Link, Rear Deck Support	56	126-9195	1	Shield-Guard, Dust
25:2	1-613204	1	Balljoint	57	43-0940	1	Spacer
25:3	3220-3	1	Nut-Jam 3/8-24	58	32128-19	3	Nut-Hex 3/8-16 Side Lock
26	1-323539	2	Spacer-Blade Drive	59	135-4828	2	Collar, Deck Height Pin
27	103-2916	1	Guard-Top	60	32121-32	2	Rollpin 1/4 X 1 3/4

● Optional Equipment

■ Requires installation of mulch kit for proper mulching. See your Exmark dealer for details.

▲ Apply Mobil HTS grease (P/N 103-5217 1.5 oz packet) (or a food-grade anti-seize). See operator s manual for locations.

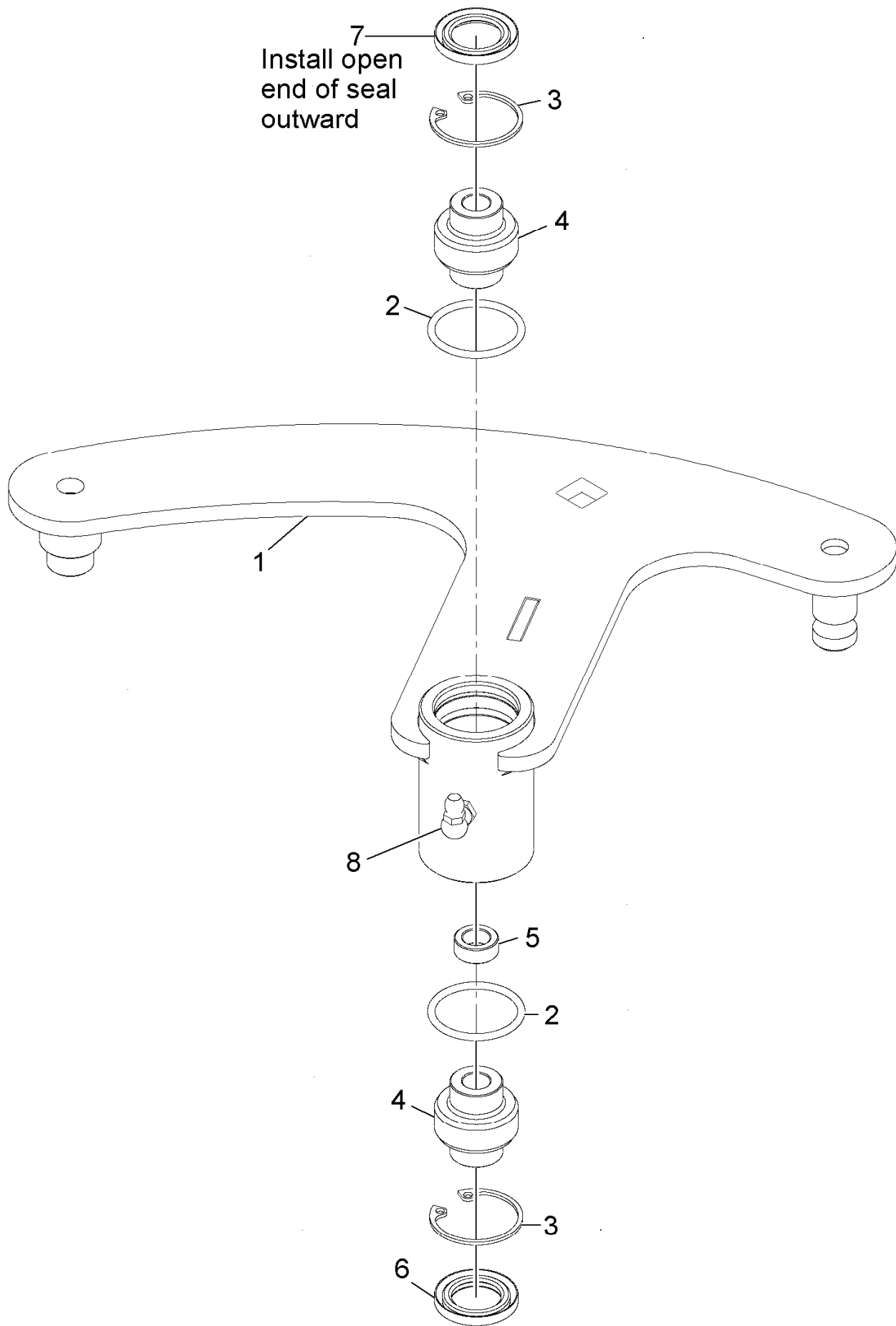
Deck W/Decals Assembly



Deck W/Decals Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	112-8760	2	Decal-Danger	6	126-0898	1	Decal-Roller Mounting
3	135-5210	1	Decal-Warning Thrown Obj	7	116-8278	1	Decal-Anti-Scalp
4	112-9028	3	Decal-Cover, Missing	8	116-8727	1	Decal-Belt Routing
5	126-6589	1	Decal, 604	9	116-8283	1	Decal-Torque, Bolt

Deck Idler Assembly No. 126-2314



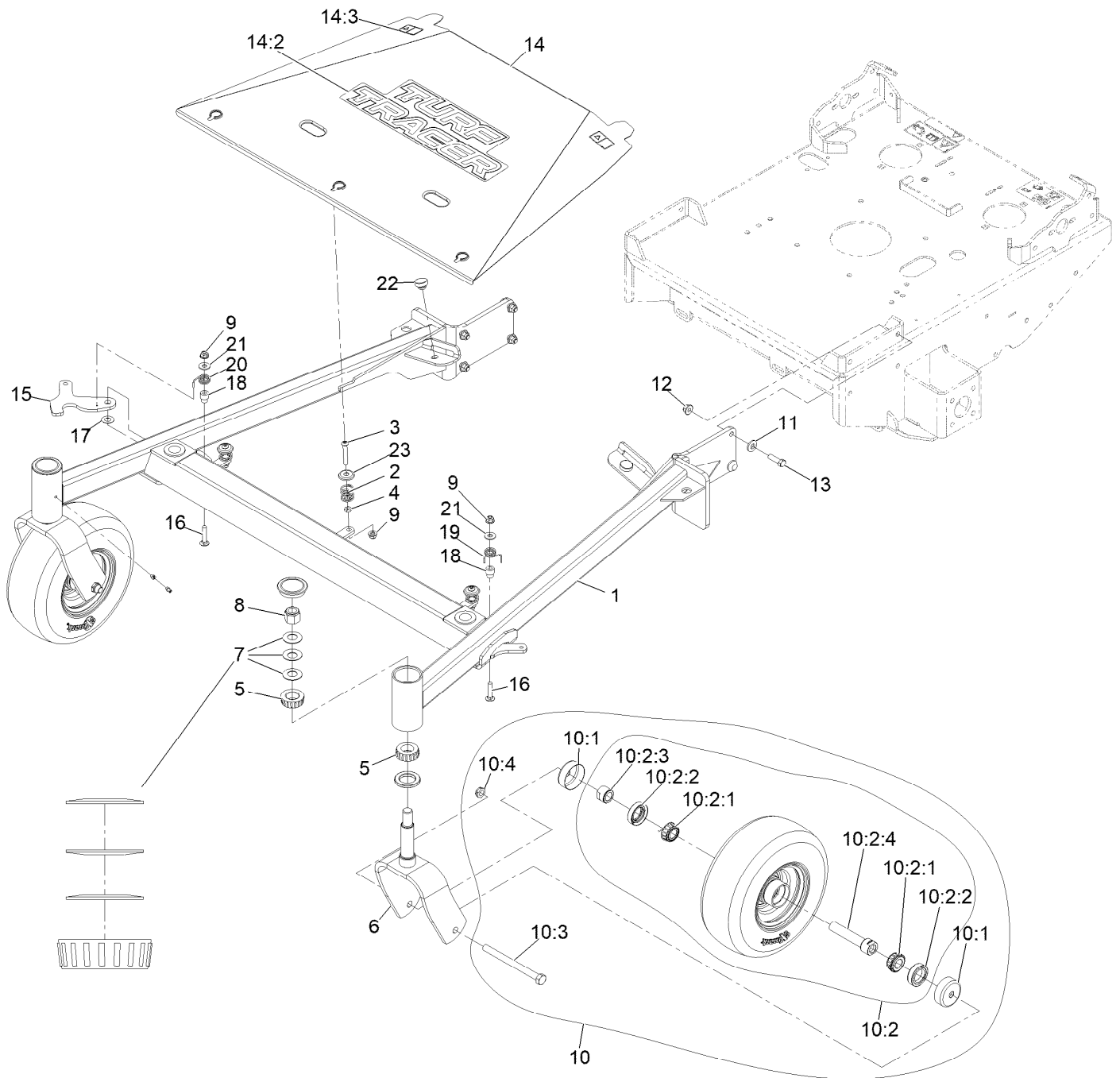
Deck Idler Assembly No. 126-2314 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Weld, Idler Arm ●
2	106-7159	2	O-Ring
3	32120-10	2	Ring-Snap
4	103-3504	2	Bearing-Spherical

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	103-5677	1	Spacer
6	103-3505	1	Seal-Lip, Double
7	103-3506	1	Seal-Lip, Single
8	302-40	1	Fitting-Grease, 90 DEG

● Not serviced separately

Frame Assembly

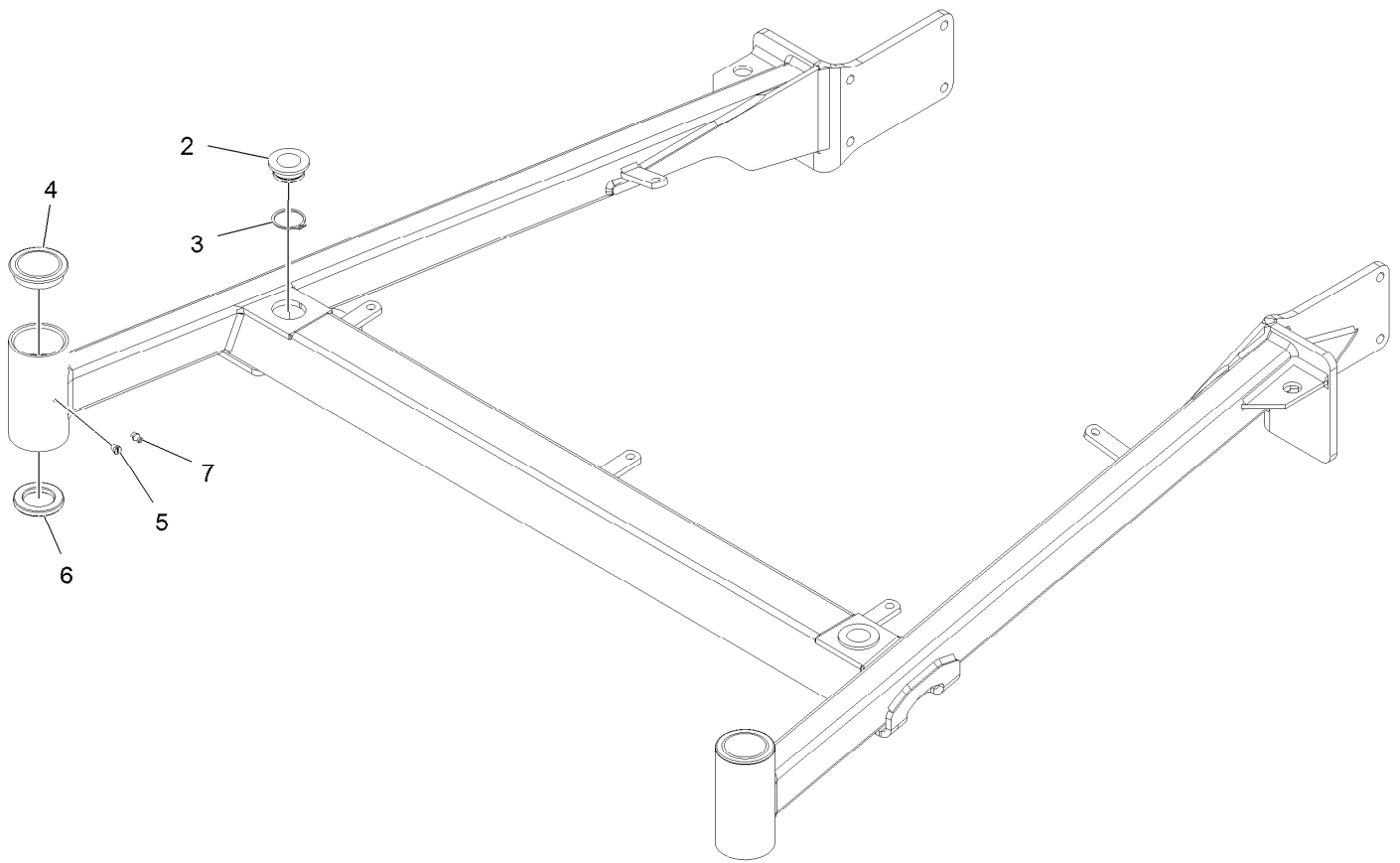


Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-7663	1	ASM-60" Ttx Front Frame	10:3	325-20	1	Screw-HH 1/2-13 X 6
2	126-1503	3	Spring	10:4	3296-45	1	Nut-Nyloc 1/2-13 Thin
3	120-5499	3	Screw-Button Head 5/16-18 X 2.00	11	98-5975	8	Washer-Spring Disc 3/8
4	3218-2	3	Nut-Jam 5/16-18	12	104-8301	8	Nut-Nyloc 3/8-16 Flg
5	1-543509	4	Cone-Bearing Tapered Roller	13	323-7	8	Screw-HH 3/8-16 X 1 1/4
6	103-1891-01	2	Wld, Caster Fork	14	142-7658	1	ASM-60" Ttx Center Shield
7	1-633508	6	Washer-Spring Disc	14:2	126-6892	1	Decal-Turf Tracer
8	3296-51	2	Nut-Nyloc 3/4-10	14:3	106-5517	2	Decal-Warning
9	104-8300	5	Nut-Nyloc 5/16-18 Flg	15	135-4827-01	2	Latch, Deck Height
10	109-3524	2	Asm, Wheel And Bearings	16	3230-4	2	Bolt-Carriage 5/16-18 X 1 1/2
10:1	103-2768	2	Guard-Seal	17	110-4068	2	Washer-Plastic
10:2		1	Wheel And Bearing ASM ●	18	108-9087	2	Collar-Basket
10:2:1	1-633585	2	Bearing-Cone Tapered Roller	19	75-3960	1	Spring-Torsion, LH (Yellow)
10:2:2	103-0063	2	Seal-Double Lip	20	75-3970	1	Spring-Torsion, RH
10:2:3	103-3051	1	Spacer-Nut	21	3256-3	2	Washer-5/16 Std
10:2:4	126-5359	1	Caster Axle ASM	22	104-1412	2	Bumper-Rubber
				23	66-6310	3	Washer-Cup

● Not serviced separately

Front Frame Assembly

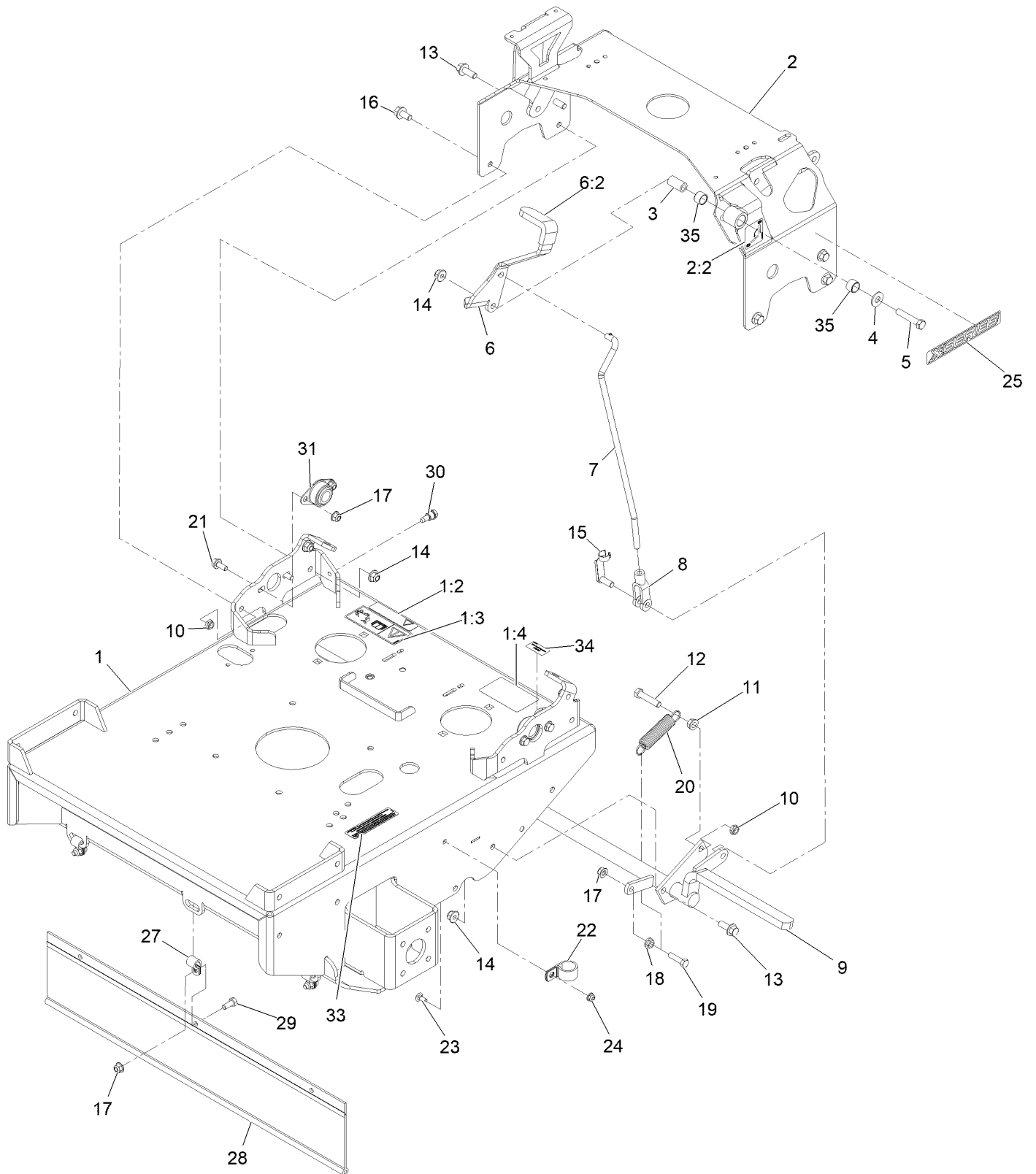


Front Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	1-513336	2	Bushing-Deck
3	32120-33	2	Ring-Retaining
4	103-4882	2	Cap-Grease

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	1-811010	2	Plug
6	1-543511	2	Seal-Grease
7	302-19	1	Zerk-1/4-28 Str

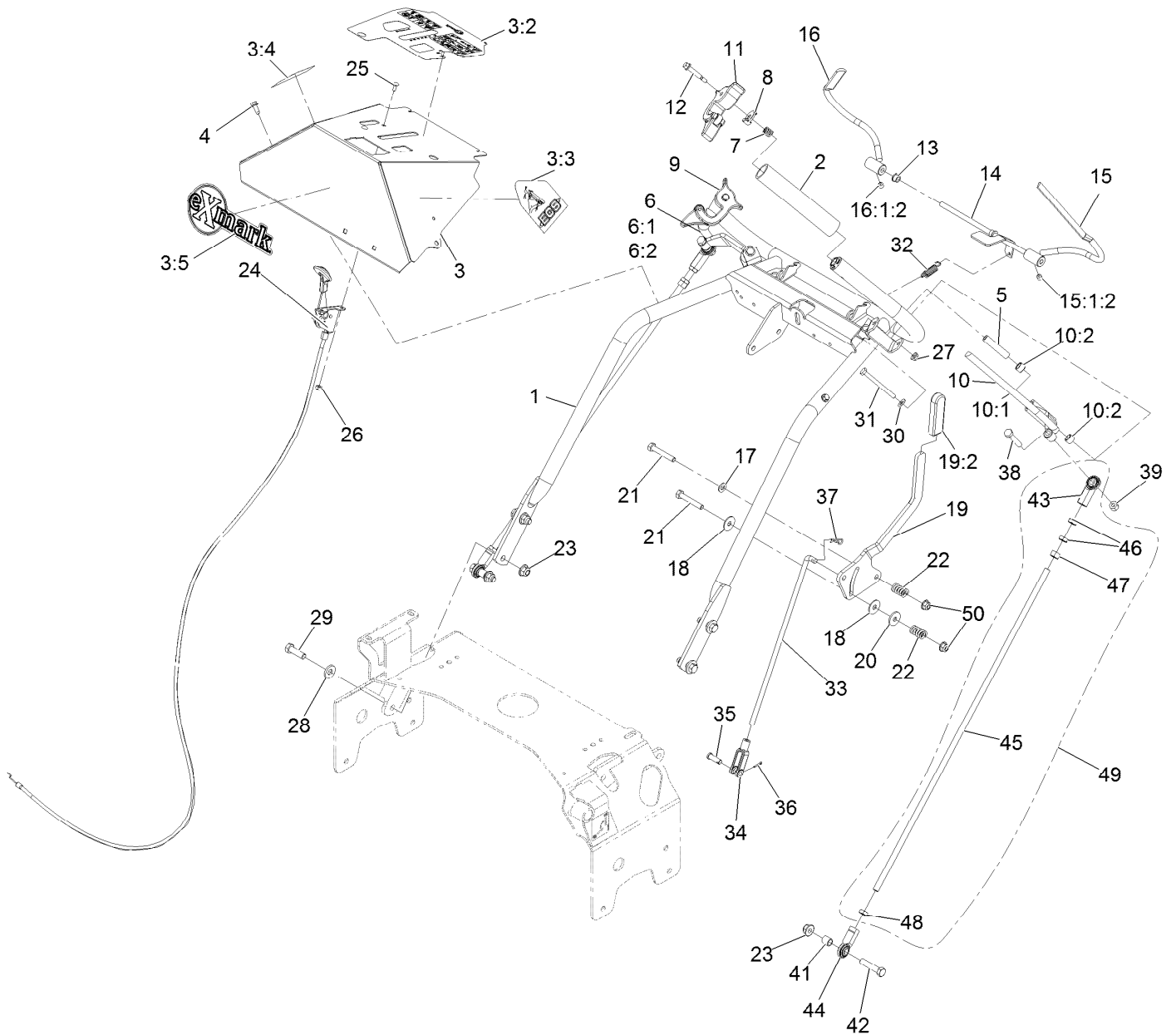
Engine Deck Assembly



Engine Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-2521	1	ASM, Engine Deck W/ Decals	15	103-2399	1	Pin-Clevis Spring 3/8
1:2	98-1977	1	Decal-Warning	16	3234-12	2	Screw-HH Flg 3/8-16 X 3/4
1:3	126-1400	1	Decal-Warning, Sulky	17	104-8300	8	Nut-Nyloc 5/16-18 Flg
1:4	116-8253	1	Decal-Drive Release	18	32128-20	1	Nut-Whizlock 5/16-18
2	142-8015	1	ASM-Tank Support	19	322-6	1	Screw-HH 5/16-18 X 1 1/4
2:2	116-5988	1	Decal-Park Brake, CE	20	1-323161	1	Spring
3	1-413344	1	Bushing-Pivot	21	3234-47	4	Screw-HH Flg 5/16-18 X 3/4
4	3256-4	1	Washer-3/8 Std	22	1-643312	1	Clip-Loom
5	323-10	1	Screw-HH 3/8-16 X 2	23	3229-11	1	Bolt-Carriage 1/4-20 X 5/8
6	126-2180	1	ASM, Brake Lever W/ Grip	24	104-7201	1	Nut-Nyloc 1/4-20 Flg
6:2	1-303020	1	Grip-Lever	25	126-6573	2	Decal-X-Series
7	116-9960	1	Linkage-Brake	27	1-413510	3	Clip-Loom
8	1-633131	1	Yoke-Linkage, Brake	28	103-2224	1	Shield, Drag
9	116-9159	1	Wld,Brake Ttx	29	322-3	3	Screw-HH 5/16-18 X 3/4
10	3296-59	3	Nut-Nyloc 3/8-16 Thin	30	115-1958	1	Bolt-Shoulder
11	3290-357	1	Nut-Whizlock 3/8-16	31	1-633102	2	Bearing-Flanged
12	323-9	1	Screw-HH 3/8-16 X 1 3/4	33	133-8062	1	Decal-Arrestor, Spark
13	3234-42	7	Screw HHF 3/8-16 X 1	34	126-4345	1	Decal-Patent
14	104-8301	8	Nut-Nyloc 3/8-16 Flg	35	1-413347	2	Sleeve-Bushing

Handle Assembly



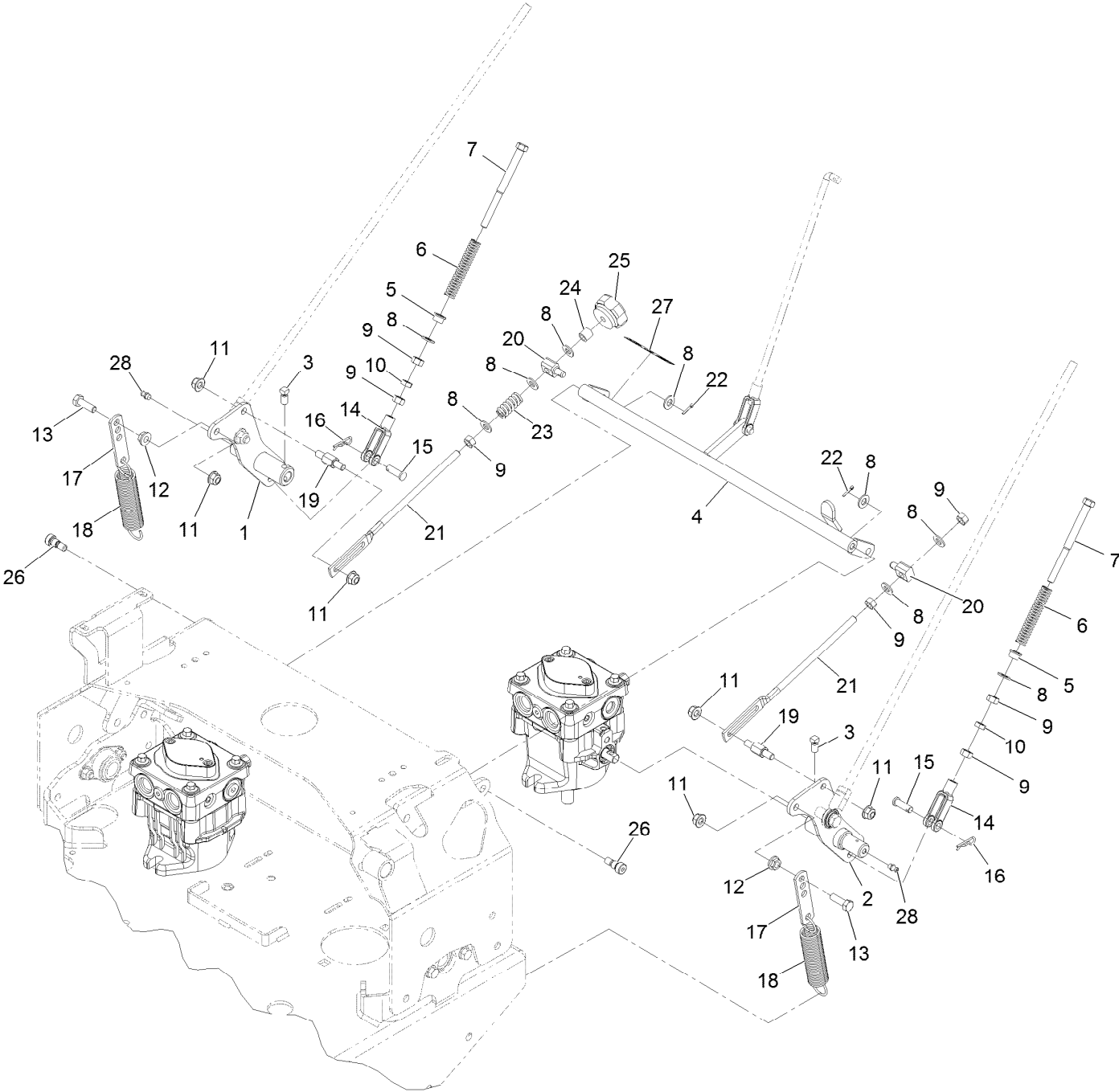
Handle Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-2642-03	1	Weld, Handle	20	1-603716	1	Washer-Friction Disc
2	103-0815	2	Grip-Bar, Handle	21	322-11	2	Screw-HH 5/16-18 X 2 1/4
3	126-2820	1	ASM, Console W/ Decals	22	1-323245	2	Spring-Compression
3:2	135-2862	1	Decal-Console	23	104-8301	6	Nut-Nyloc 3/8-16 Flg
3:3	103-2242	1	Decal, Ecs Instruction LH	24	109-3958	1	Control-Throttle
3:4	103-2243	1	Decal, Ecs Instruction RH	25	1-807513	2	Bolt-Carriage #10-24 X 1/2
3:5	126-6877	1	Decal, Exmark Logo	26	3296-2	2	Nut-Nyloc #10-24
4	32144-10	2	Screw-HWH 1/4-20 X .62	27	104-7201	2	Nut-Nyloc 1/4-20 Flg
5	103-0027	2	Bushing-Lever, Drive	28	98-5975	4	Washer-Spring Disc 3/8
6	103-2513	1	Asm, Drive Lever RH	29	323-7	4	Screw-HH 3/8-16 X 1 1/4
6:1	116-4082	1	Wld,RH Drive Lever	30	3256-22	2	Washer-1/4 SAE
6:2	126-9366	2	Bushing, Sleeve	31	321-14	2	Screw-HH 1/4-20 X 2 3/4
7	1-633349	2	Spring-Compression	32	1-303363	1	Spring-Extension
8	126-2921	2	Latch, Ecs	33	1-413225	1	Rod, Speed Control
9	103-1371	1	Thumb Latch Asm RH	34	1-303105	1	Yoke-Adjustable
10	103-2514	1	Asm, Drive Lever LH	35	1-808280	1	Pin-Clevis 5/16 X 1 49/64
10:1	116-4081	1	Wld,LH Drive Lever	36	3272-5	1	Pin-Cotter 3/32 X 1/2
10:2	126-9366	2	Bushing, Sleeve	37	1-806003	1	Hairpin-Cotter
11	103-1372	1	Thumb Latch Asm LH	38	322-9	2	Screw-HH 5/16-18 X 1 3/4
12	126-2931	2	Screw-Shoulder	39	3296-29	2	Nut-Nyloc 5/16-18
13	1-303365	2	Bushing-Nylon	41	103-1166	2	Spacer-Tube, Pump Link
14	103-0769-03	1	Rod Weldment, OPC	42	323-9	2	Screw-HH 3/8-16 X 1 3/4
15	116-4079	1	Wld,LH OPC Lever ■	43	103-2463	4	Balljoint
15:1:2	1-803322	1	Setscrew-5/16-24 X 5/16 ●	44	103-1167	2	Joint-Ball End
16	116-4080	1	Wld,RH OPC Lever ■	45	103-1148	2	Rod,Drive Lever
16:1:2	1-803322	1	Setscrew-5/16-24 X 5/16 ●	46	3220-3	4	Nut-Jam 3/8-24
17	3256-23	1	Washer-5/16 SAE	47	3219-3	2	Nut-Hex 3/8-24
18	1-323244	2	Washer-Friction	48	3220-16	2	Nut-Jam 3/8-24 LH
19	126-0148	1	Lever, Shift W/Grip	49	116-3414	2	Drive Link ASM
19:2	103-5994	1	Grip-Handle, Steering	50	104-8300	2	Nut-Nyloc 5/16-18 Flg

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

■ Use Pro-Lock retaining type, Part no. 1-840023 (.5cc tube) on inside of bore of OPC hub.

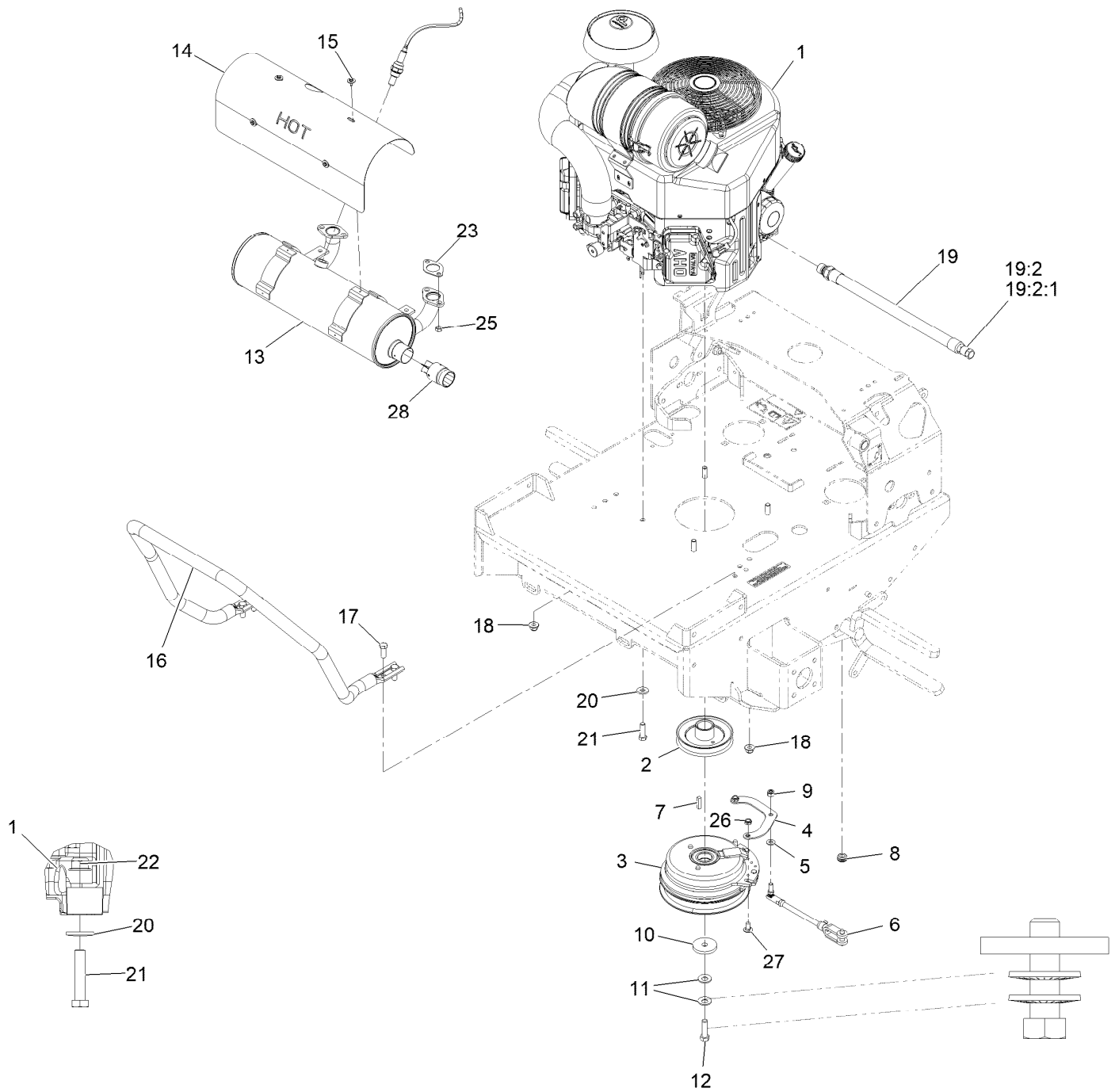
Controls Assembly



Controls Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-9975	1	Weld, Motion Control, Rt	15	1-808280	2	Pin-Clevis 5/16 X 1 49/64
2	116-9974	1	Weld, Motion Control, Lt	16	1-806003	2	Hairpin-Cotter
3	1-803022	2	Setscrew-5/16-18 X 5/8	17	1-613089	2	Tab-Spring, Extension
4	126-2982-01	1	Weld, Speed Control	18	1-603693	2	Spring
5	1-603735	2	Bushing-Flanged	19	126-0610	2	Pin, Motion Control
6	103-0265	2	Spring, Neutral Return	20	126-8571	2	Swivel-Adjustable, Short
7	1-603737	2	Bolt-Neutral Return	21	1-413350	2	Link-Control, Speed
8	3256-23	9	Washer-5/16 SAE	22	3272-5	2	Pin-Cotter 3/32 X 1/2
9	3219-2	7	Nut-Hex 5/16-24	23	1-323245	1	Spring-Compression
10	3220-2	2	Nut-Jam 5/16-24	24	1-603903	1	Spacer
11	104-8300	6	Nut-Nyloc 5/16-18 Flg	25	103-3060	1	Knob-Tracking
12	32128-20	2	Nut-Whizlock 5/16-18	26	1-809056	2	Screw-Sh 5/16-18 X 1 3/8
13	322-5	2	Screw-HH 5/16-18 X 1	27	116-7918	1	Decal-Tracking Adjustment
14	1-303105	2	Yoke-Adjustable	28	302-19	2	Zerk-1/4-28 Str

Engine Assembly



Engine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Engine, Kohler Ecv650-3017 ▲◆	15	116-1103	4	Screw-HH #8-18 X 1/2 Tf
2	126-2605	1	Sheave W/ Hub	16	135-4730-03	1	Tube-Guard Air Cleaner
3	126-2601	1	Clutch, 200 Ft/Lbs, 1.13	17	323-6	4	Screw-HH 3/8-16 X 1
4	126-2602	1	Strap, Clutch	18	104-8301	4	Nut-Nyloc 3/8-16 Flg
5	3256-23	1	Washer-5/16 SAE	19	116-5316	1	Oil Drain Hose ASM □■
6	126-0620	1	ASM, Clutch Anchor	19:2	353-508	1	Plug-W/O-Ring ●
7	1-807259	1	Key-Machine 1/4 X 1/4 X 1 ▶	19:2:1	237-42	1	O-Ring
8	237-136	1	Grommet	20	1-303334	4	Washer-Spring Disc 5/16
9	3296-4	1	Nut-Lock 5/16-24	21	322-7	4	Screw-HH 5/16-18 X 1 1/2
10	109-6919	1	Washer-Clutch	22	104-8300	4	Nut-Nyloc 5/16-18 Flg
11	1-603610	2	Washer-Spring Disc 7/16	23	110-6697	2	Gasket-Exhaust
12	87-2080	1	Bolt-Hex, TAP ○	25	68-9400	4	Nut-Flange
13	116-8653	1	Muffler-Ttx, EFI	26	3296-47	2	Nut-Nyloc 5/16-18 Thin
14	116-8654	1	Shield-Muffler,Ttx EFI	27	3230-18	2	Bolt-Carriage 5/16-18 X 5/8
				28	142-7683	1	Screen-Spark Arrestor

● Torque to 24-26 ft-lb

▲ Not serviced separately

□ Use a Teflon Pipe Sealant or equivalent on threads.

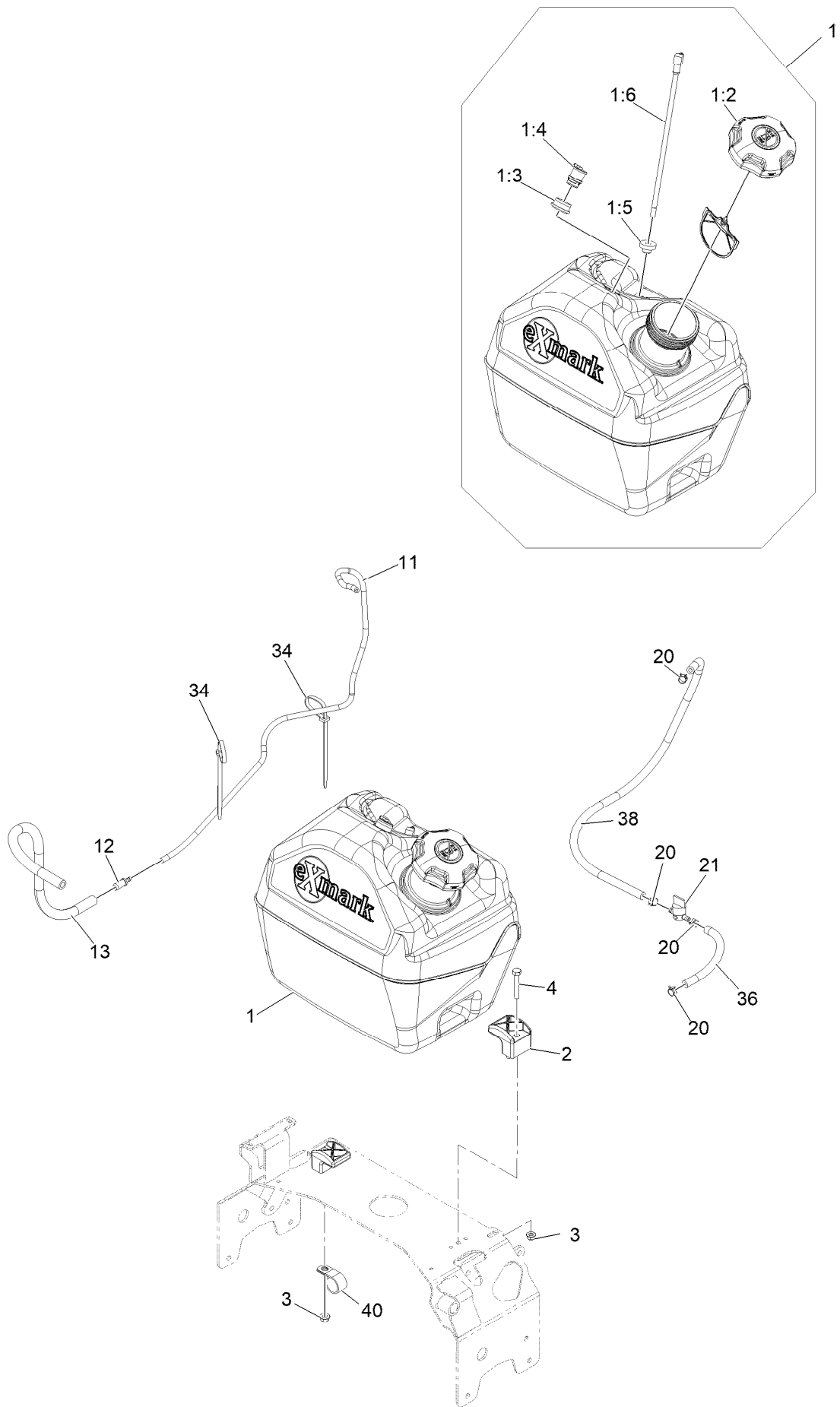
○ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

▶ Apply anti-seize compound to engine crankshaft, pulley hub I.D., clutch bore I.D. and square key.

■ Torque to 17-23 ft-lb

◆ Obtain parts from www.kohlerplus.com

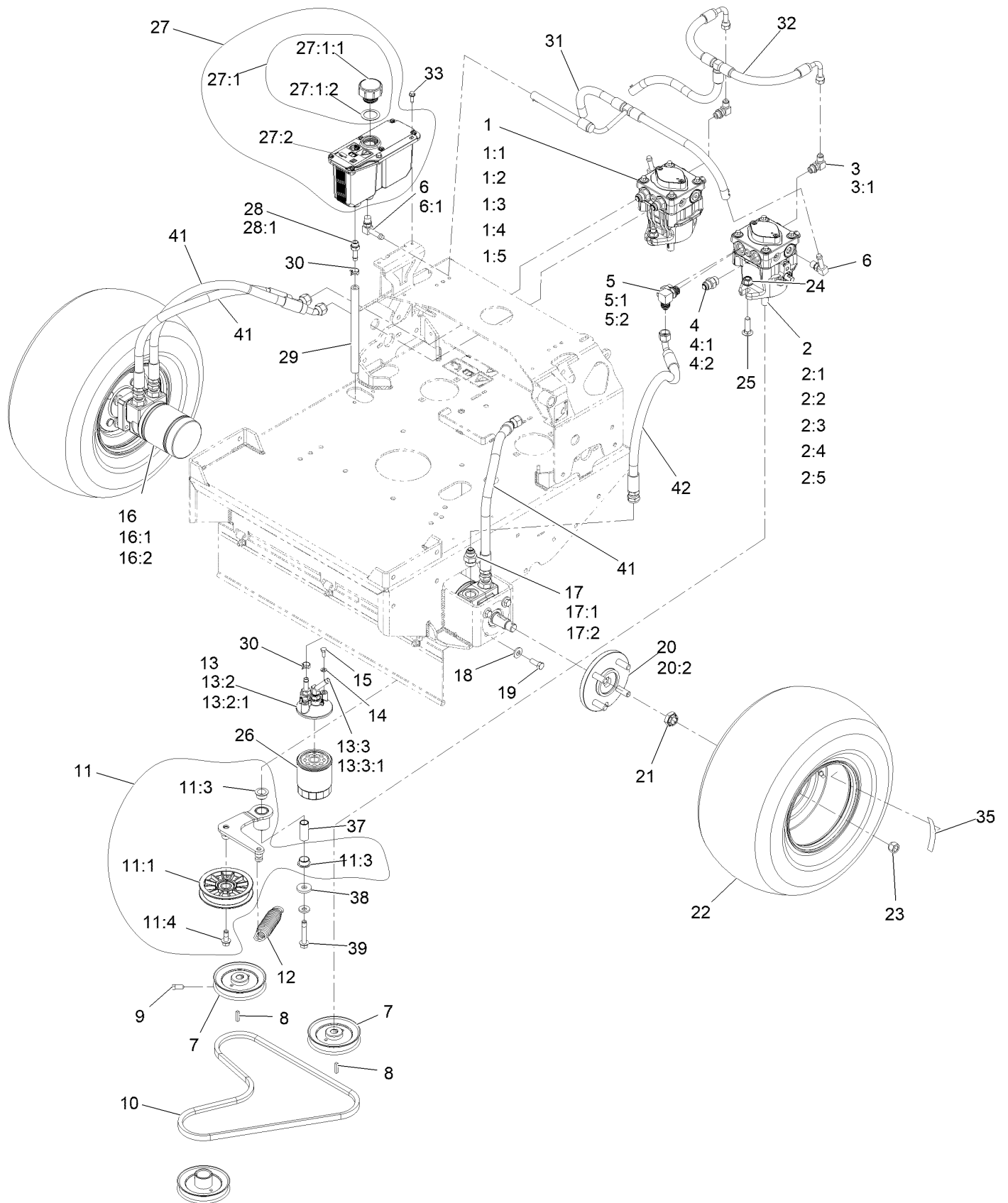
Fuel Assembly



Fuel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-4343	1	Fuel Tank ASM, 5 Gal	11	126-1679	1	Hose, Emissions
1:2	137-4119	1	Cap-Fuel, Ratcheting	12	98-2952	1	Fitting-Straight
1:3	114-0284	1	Grommet	13	119-8562	1	Hose-Fuel
1:4	119-3547	1	Valve-Vent, Fuel	20	2412-98	4	Clamp-Hose
1:5	46-6560	1	Bushing	21	1-603770	1	Valve-Fuel
1:6	109-9364	1	Fitting-Fuel (W/Line And Screen)	34	3290-378	1	Tie-Cable
2	107-4543	2	Clamp	36	110-1876	1	Hose-Fuel
3	104-8300	2	Nut-Nyloc 5/16-18 Flg	38	109-0275	1	Hose-Fuel Line 32"
4	322-10	2	Screw-HH 5/16-18 X 2	40	1-643312	1	Clip-Loom

Hydraulic Assembly



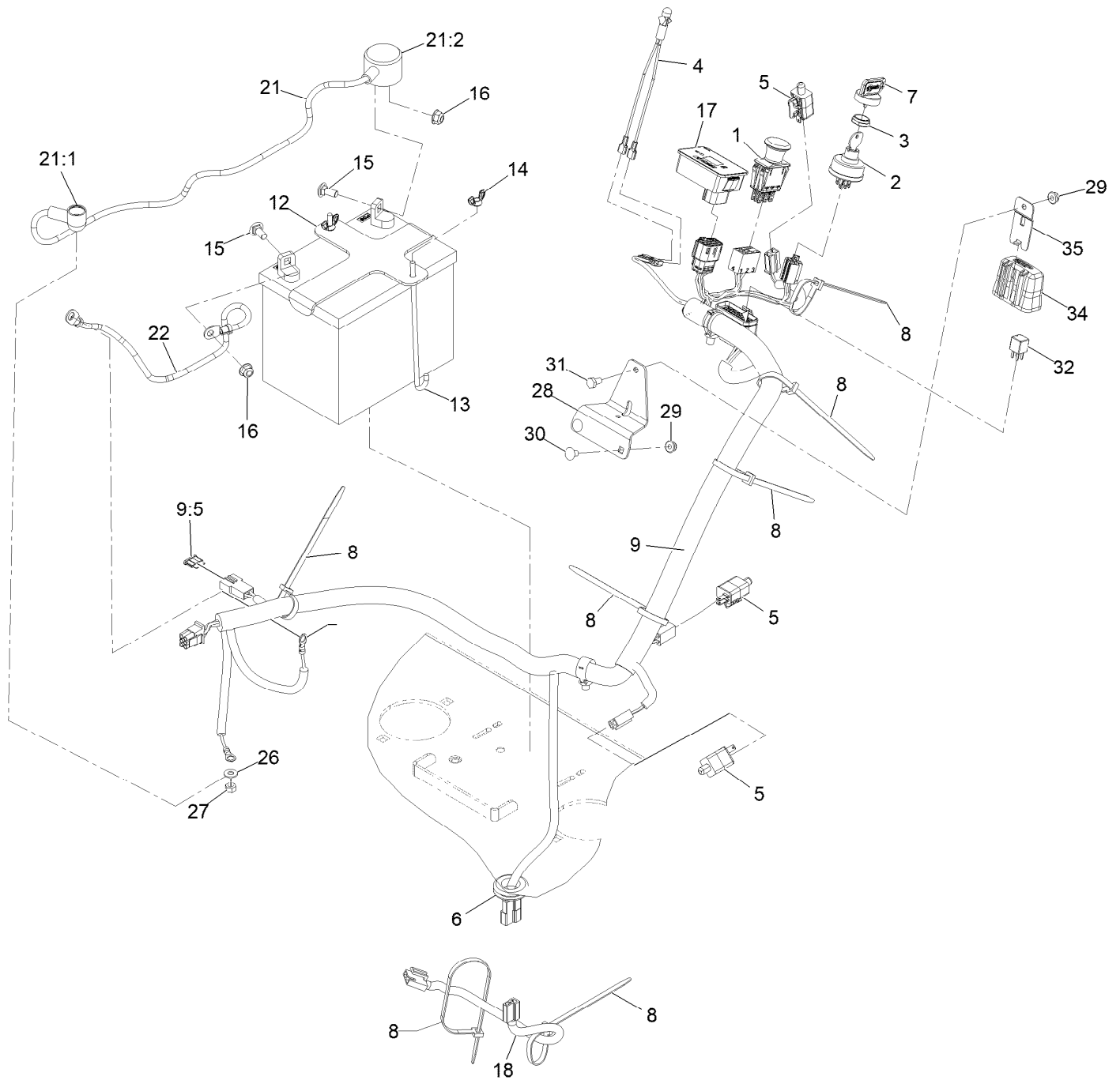
Hydraulic Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-2495	1	Pump-HYD Pe RH TTH	15	321-3	2	Screw-HH 1/4-20 X 5/8
1:1	103-2664	1	Input Shaft Kit	16	1-603718	2	HYD Motor ASM
1:2	94-6922	1	Bearing-Thrust	16:1	1-000119	1	Seal Kit
1:3	103-2666	1	Cylinder Block Kit	16:2	1-000138	1	Bearing And Seal Kit
1:4	105-6184	1	Seal Overhaul Kit	17	1-603991	4	Adapter-Straight
1:5	126-2479	1	Kit, 10Cc/12Cc Pump Kit	17:1	237-80	1	O-Ring
2	116-2494	1	Pump-HYD Pe LH TTH	17:2	1-603992	1	O-Ring-37 Flare #8
2:1	103-2664	1	Input Shaft Kit	18	98-5975	9	Washer-Spring Disc 3/8
2:2	94-6922	1	Bearing-Thrust	19	323-6	8	Screw-HH 3/8-16 X 1
2:3	103-2666	1	Cylinder Block Kit	20	112-9049	2	Wheel Hub ASM
2:4	105-6184	1	Seal Overhaul Kit	20:2	1-633926	4	Stud-Wheel
2:5	126-2479	1	Kit, 10Cc/12Cc Pump Kit	21	116-2839	2	Nut-Lock
3	103-1802	2	Fitting-Elbow, 90 DEG	22	103-1715	2	Tire And Wheel Assy
3:1	237-42	1	O-Ring	23	242-50	8	Nut-Lug 1/2-20
4	1-603990	3	Adapter-Straight	24	114-8417	4	Nut-HF, NI
4:1	1-603920	1	O-Ring-SAE #8	25	3232-3	4	Bolt-Carriage 7/16-14 X 1 1/2
4:2	1-603992	1	O-Ring-37 Flare #8	26	109-4180	1	Element, Oil Filter
5	103-2153	1	Elbow-90°	27	126-1248	1	ASM, HYD Reservoir ■
5:1	1-603920	1	O-Ring-SAE #8	27:1		1	Reservoir-HYD ●
5:2	1-603992	1	O-Ring-37 Flare #8	27:1:1	103-1948	1	Cap-Reservoir, HYD
6	100-4887	3	Fitting-Elbow, 90	27:1:2	103-1949	1	Gasket-Cap
6:1	237-42	1	O-Ring	27:2	115-4212	1	Decal-Warning
7	1-413010	2	Sheave ASM	28	103-1912	1	Adapter-Straight
8	1-807272	2	Key-5Mm X 5Mm X 25Mm	28:1	237-42	1	O-Ring
9	120-6474	4	Screw-Set, SQH 5/16-18 X 3/4	29	103-2959	1	Hose-Charge
10	103-4761	1	Belt	30	103-1988	6	Clamp-Hose 11/16
11	126-2531	1	ASM, Pump Idler	31	126-2550	1	Hose, Case
11:1	109-4077	1	Pulley-Idler, Flat	32	126-2555	1	Hose, Charge
11:3	109-8054	2	Bushing-Flanged	33	32144-44	2	Screw-HWH 1/4-20 X 3/4
11:4	126-1680	1	Screw-HHF	35	126-2056	2	Decal-Torque Wheel Lug-Hub
12	116-6316	1	Spring-Extension	37	126-2954	1	Pivot, Idler
13	126-0621	1	ASM, Filter Head	38	1-373034	1	Washer
13:2	103-1912	1	Adapter-Straight	39	126-2956	1	Screw-HHF 3/8-16 X 2 1/4
13:2:1	237-42	1	O-Ring	41	116-8646	3	Hose,Hydraulic W/Cover
13:3	103-1807	1	Fitting-Barbed, 45 DEG	42	119-7827	1	HYD Hose ASM
13:3:1	237-42	1	O-Ring				
14	1-805004	2	Washer-Lock 1/4 Heavy				

● Not serviced separately

■ Use Exmark Premium Hydro Oil P/N 109-9828 (32oz)

Electrical Assembly



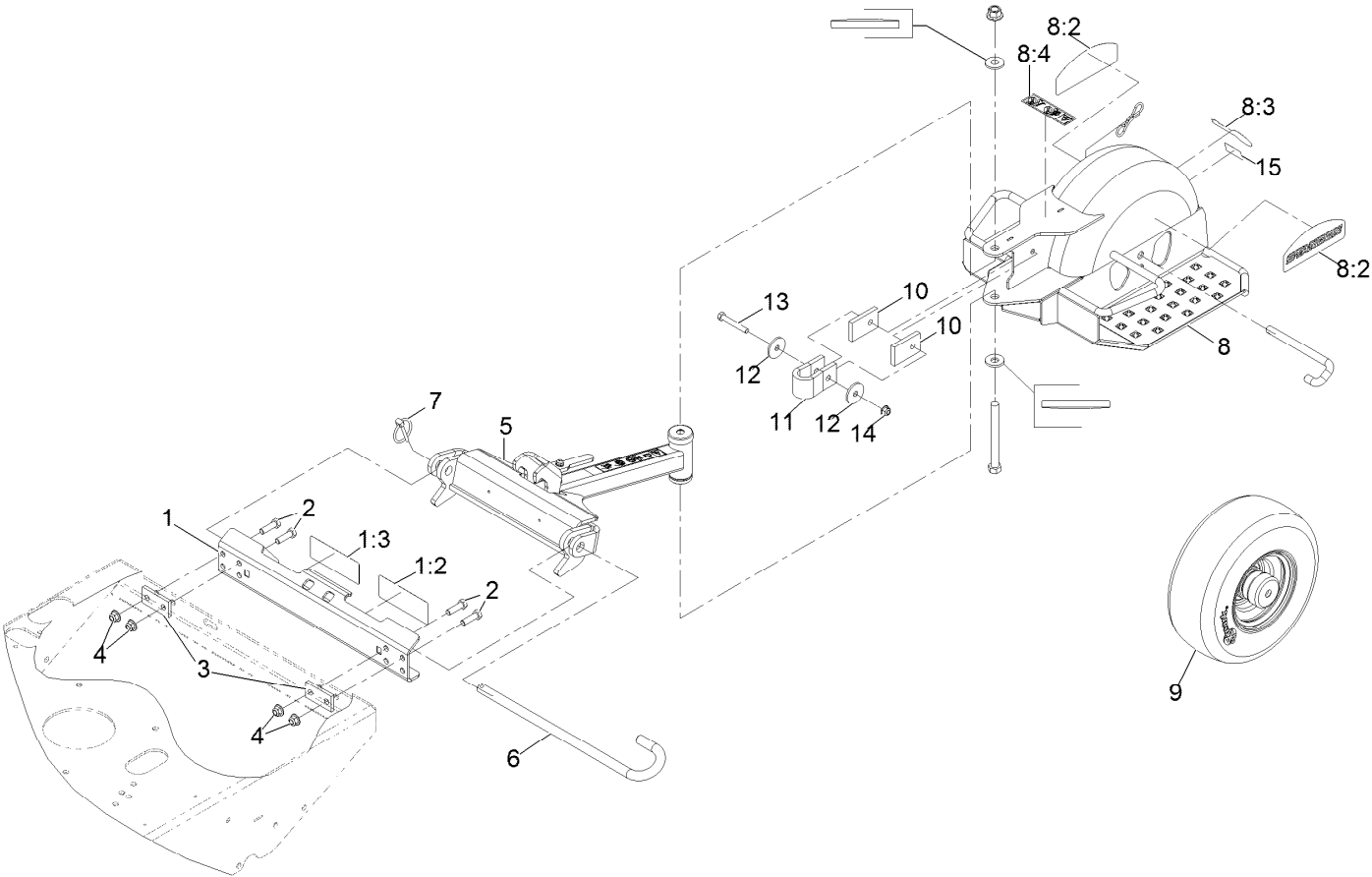
Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	103-5221	1	Switch-PTO	18	126-0624	1	Harness-Clutch Pigtail
2	135-2253	1	Switch, Key Start	21	109-7621	1	Positive Battery Cable ASM
3	103-0498	1	Nut-Ignition	21:1	1-543393	1	Insulator-Solenoid
4	1-643267	1	Indicator-Red LED	21:2	109-2407	1	Insulator-Battery
5	110-6765	3	Switch	22	1-413540	1	Cable-Battery, Negative ●
6	1-543286	1	Grommet	26	3256-22	1	Washer-1/4 SAE
7	103-2106	1	Key-Exmark Logo	27	3217-5	1	Nut-Hex 1/4-20
8	3290-378	7	Tie-Cable	28	126-6603-03	1	Bracket-Mounting, Fuseblock
9	126-6170	1	Harness-Wire ■	29	104-7201	3	Nut-Nyloc 1/4-20 Flg
9:5	1-816001	1	Fuse-Blade Type, 20 Amp	30	3229-10	2	Bolt-Carriage 1/4-20 X 1/2
12	135-2056	1	Bracket, Battery Hold Down	31	321-2	1	Screw-HH 1/4-20 X 1/2
13	1-633651	2	Bolt-Holddown	32	126-3991	1	Relay-Micro
14	1-543792	2	Wingnut-Nyloc 1/4-20	34	32180-176	1	Cover-Block, Fuse
15	3230-1	2	Bolt-Carriage 5/16-18 X 3/4	35	32180-177	1	Clip-Mounting
16	104-8300	2	Nut-Nyloc 5/16-18 Flg				
17	142-2440	1	Module-Hour Meter				

● Not illustrated

■ Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

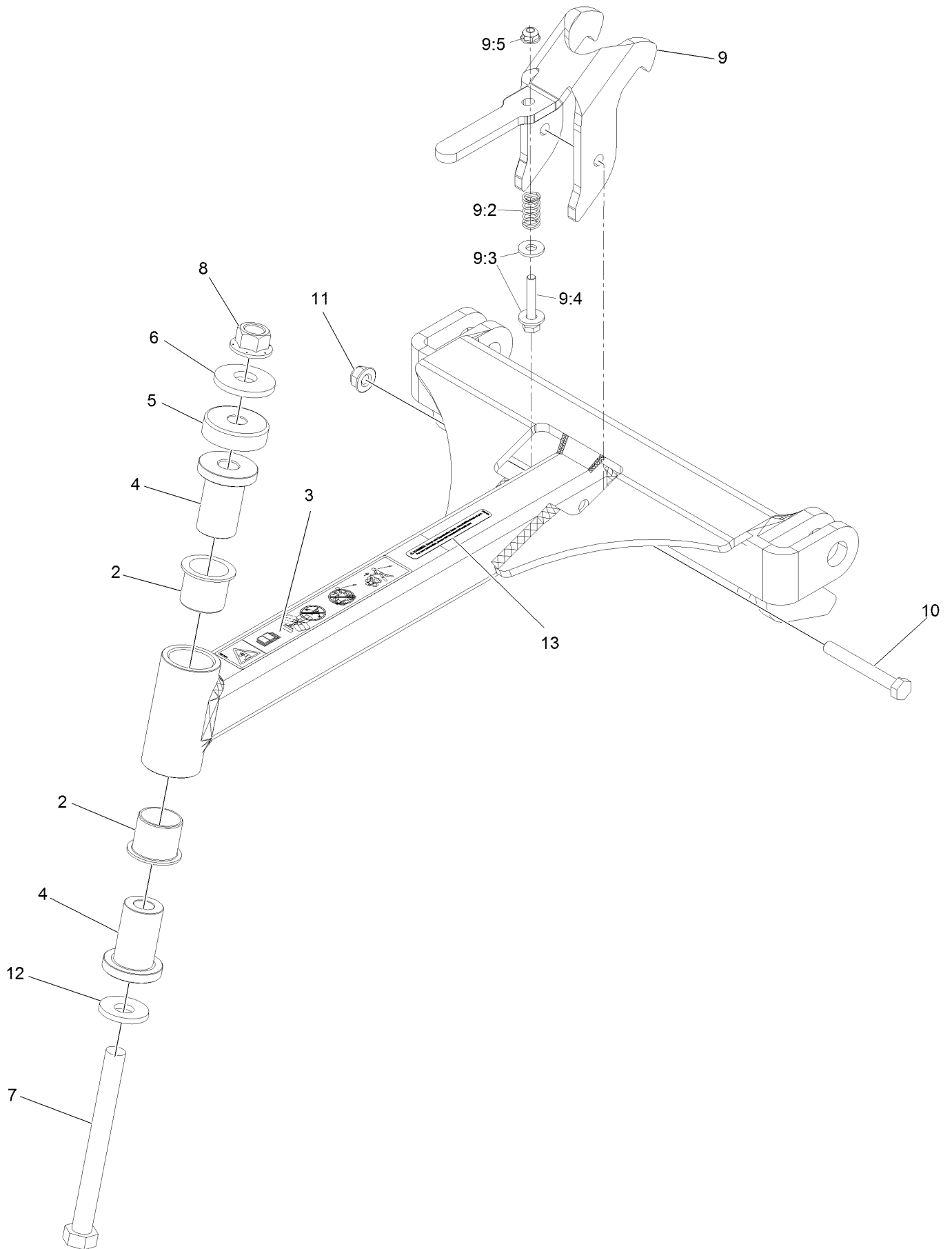
StandOn Assembly



StandOn Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-1955	1	ASM, Mount Plate W/ Decals	8:2	126-6893	2	Decal, Standon
1:2	116-8225	1	Decal-Belt Drive Warning	8:3	126-6894	1	Decal, Exmark
1:3	126-1400	1	Decal-Warning, Sulky	8:4	135-0300	1	Decal-Warning Hand Pinch
2	323-7	4	Screw-HH 3/8-16 X 1 1/4	9	116-7228	1	ASM, Wheel And Bearings
3	103-6663	2	Plate, Back-Up	10	103-6654	2	Pad, Stop
4	104-8301	4	Nut-Nyloc 3/8-16 Flg	11	126-9101	1	Stop, Rotation
5	126-1958	1	ASM, Draw Bar	12	1-213069	2	Washer
6	116-6302	1	Pin, Pivot	13	322-11	1	Screw-HH 5/16-18 X 2 1/4
7	92-1298	1	Pin-Lynch	14	104-8300	1	Nut-Nyloc 5/16-18 Flg
8	126-1952	1	ASM-Sulky Frame W/ Decals	15	126-4345	1	Decal-Patent

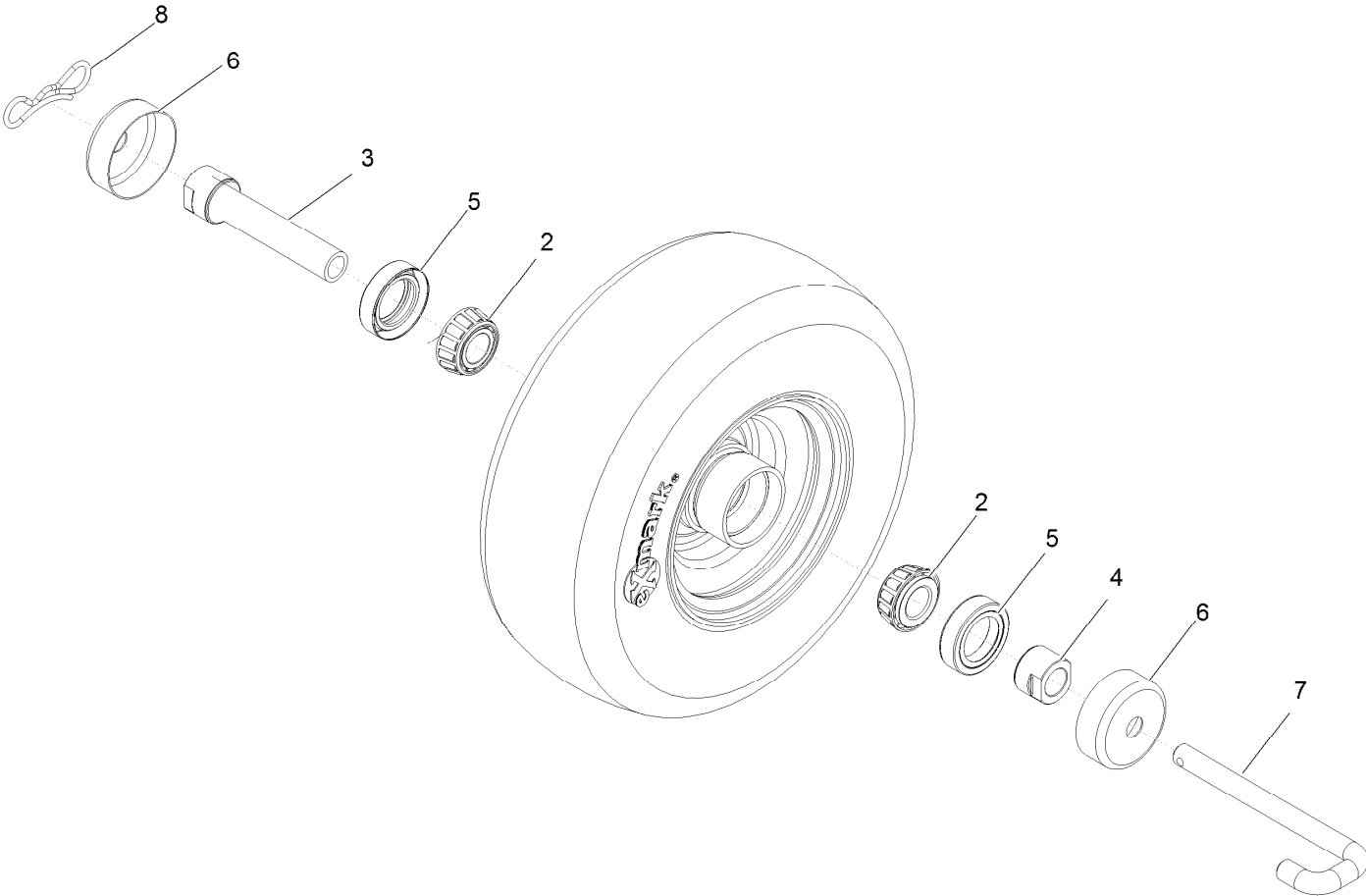
Drawbar Assembly



Drawbar Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	126-1963	2	Bushing-Pivot	9:2	116-6523	1	Spring, Compression
3	126-1411	1	Decal-Sulky Hazard	9:3	3256-2	2	Washer-1/4 Std
4	126-1964	2	Spacer, Pivot	9:4	321-37	1	Screw-HH
5	116-6313	1	Cover, Dust	9:5	104-7201	1	Nut-Nyloc 1/4-20 Flg
6	116-8429	1	Washer-Belleville	10	322-12	1	Screw-HH 5/16-18 X 2 1/2
7	325-19	1	Screw-HH 1/2-13 X 5	11	104-8300	1	Nut-Nyloc 5/16-18 Flg
8	99-5107	1	Nut-Lock 1/2-13	12	1-513435	1	Washer-Spring Disc 1/2
9	126-2125	1	Transport Latch ASM	13	133-8061	1	Decal-Warning

Wheel Assembly



Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	1-633585	2	Bearing-Cone Tapered Roller	5	103-0063	2	Seal-Double Lip
3	126-5359	1	Caster Axle ASM	6	103-2768	2	Guard-Seal
4	103-3051	1	Spacer-Nut	7	116-6017	1	Pin, Caster
				8	116-6392	1	Pin-Cotter, Locking

Notes:

Notes:

Notes:



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LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
MICRO-MULCH SYSTEM	ULTRA VAC QUICK DISPOSAL SYSTEM
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MICRO-MULCH SYSTEM	STANDON

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