



Count on it.

Parts Catalog

Sand Pro® 5040 Traction Unit

Model No. 08705—Serial No. 407600000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

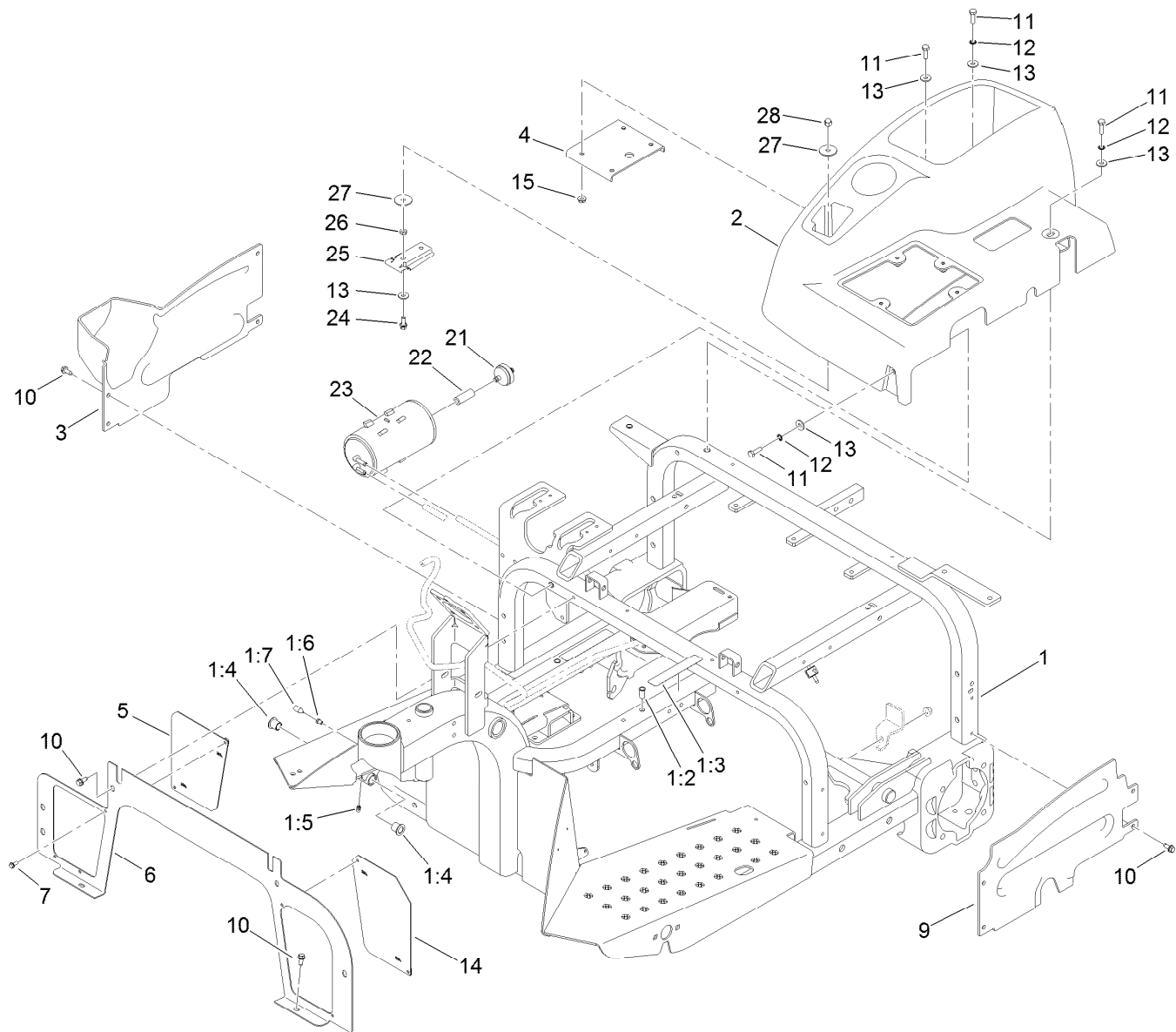
Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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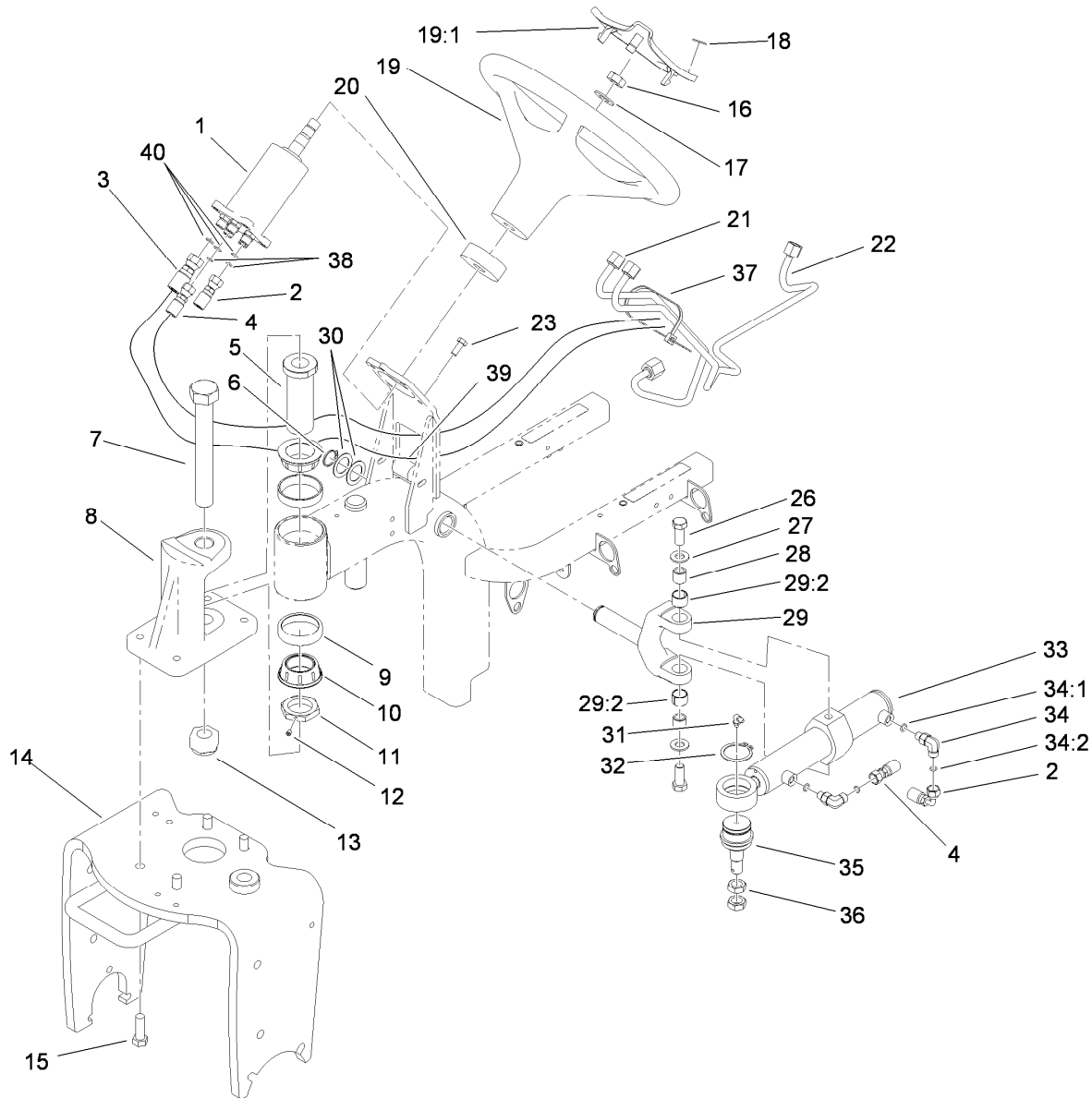
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Frame and Console Assembly

Ref.	Part Number	Qty.	Description
1	110-3367	1	Frame ASM
1:2	32148-11	5	Nut-Clinch
1:3	93-7272	2	Decal-Warning
1:4	256-219	2	Bushing
1:5	302-58	1	Fitting-Straight
1:6	107-1997	1	Fitting-Grease
1:7	107-1998	1	Nozzle-Grease
2	108-2936	1	Console
3	108-6855	1	Shroud-Wheel, RH
4	108-7995-03	1	Plate-Support, Console
5	120-3492-01	1	Screen-Panel, RH
6	112-1443-01	1	Panel-Front
7	3290-321	4	Screw-HWH
9	108-6856	1	Shroud-Wheel, LH

Ref.	Part Number	Qty.	Description
10	32144-10	12	Screw-HWH
11	321-5	7	Screw-HH
12	3254-8	3	Washer-Lock
13	3256-78	8	Washer-Flat
14	120-3491-01	1	Screen-Panel, LH
15	32128-33	4	Nut-HF
21	115-7854	1	Filter-Fuel, Inline
22	106-5317	1	Hose-Fuel
23	127-8685	1	Canister-Carbon
24	3234-33	1	Screw-HHF
25	114-0292	1	Bracket-Canister, Carbon
26	3218-1	1	Nut-Jam
27	3256-57	2	Washer-Flat
28	32111-7	1	Nut-Cap



Steering Assembly

Ref.	Part Number	Qty.	Description
1	108-2924	1	Valve-Steering
2	105-4347	1	Hose-HYD
3	93-5385	1	Hose ASM
4	108-6508	1	Hose-HYD
5	108-8470	1	Sleeve-Steering
6	32151-36	1	Ring-Retaining
7	3216-16	1	Screw-HH
8	108-5431	1	Pivot-Steering
9	107-7590	2	Cup-Bearing
10	107-7589	2	Cone-Bearing (W/ Seal)
11	108-8471	1	Nut-Steering
12	3245-1	1	Screw-Set, HSH
13	104-2024	1	Nut-Hex, NI
14	108-0573-01	1	Fork-Caster
15	325-6	4	Screw-HH
16	3296-33	1	Nut-Lock, NI
17	3256-27	1	Washer-Flat
18	98-1459	1	Decal
19	98-1471	1	Wheel-Steering
19:1	98-1468	1	Cover-Wheel, Steering
20	108-7998	1	Collar-Foam

Ref.	Part Number	Qty.	Description
21	108-8414	1	Tube ASM
22	108-8415	1	Tube ASM
23	33114-020	4	Screw-HH
26	94-7976	2	Screw-HH
27	3256-26	2	Washer-Flat
28	108-8483	2	Spacer-Plain
29	108-8481	1	Yoke And Bushing ASM
29:2	108-8482	2	Bushing-Sleeve
30	1-543436	2	Washer-Spacer
31	302-40	1	Fitting-Grease, 90 DEG
32	32151-104	1	Ring-Retaining, External
33	114-0620	1	Hydraulic Cylinder ASM
34	340-132	2	Fitting-Elbow, 90 DEG
34:1	237-78	1	O-Ring
34:2	237-21	1	O-Ring
35	106-6774	1	Joint-Ball
36	3220-6	2	Nut-Jam
37	3290-379	1	Tie-Cable
38	237-21	2	O-Ring
39	38-3400	2	Guard-Rubber
40	237-22	3	O-Ring



Steering Valve Assembly No. 108-2924

Ref.	Part Number	Qty.	Description
1	106-6716	1	Seal Kit
1:1		1	Ring-Seal, Dust ●
1:2		1	Seal-Shaft ●
1:3		1	O-Ring ●
1:4		2	O-Ring ●
1:5		5	O-Ring ●

● Not serviced separately

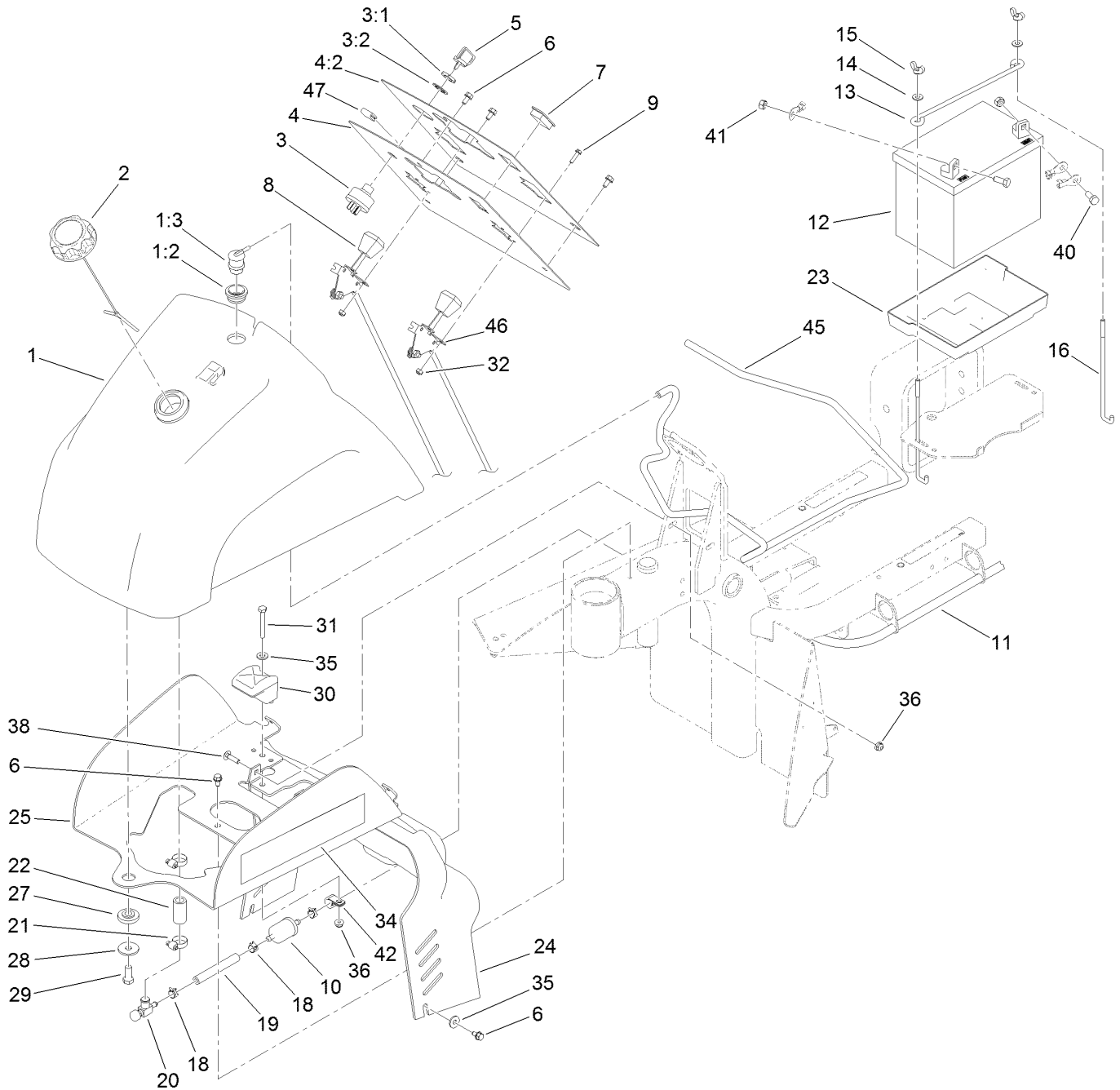


Hydraulic Cylinder Assembly No. 114-0620

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-0622	1	Seal Kit
1:1		1	O-Ring ●
1:2		1	Backup ●
1:3		1	Bp Seal ●
1:4		1	Wear Ring ●
1:5		1	Bs Seal ●
1:6		1	Dust Seal ●
1:7		1	O-Ring ●

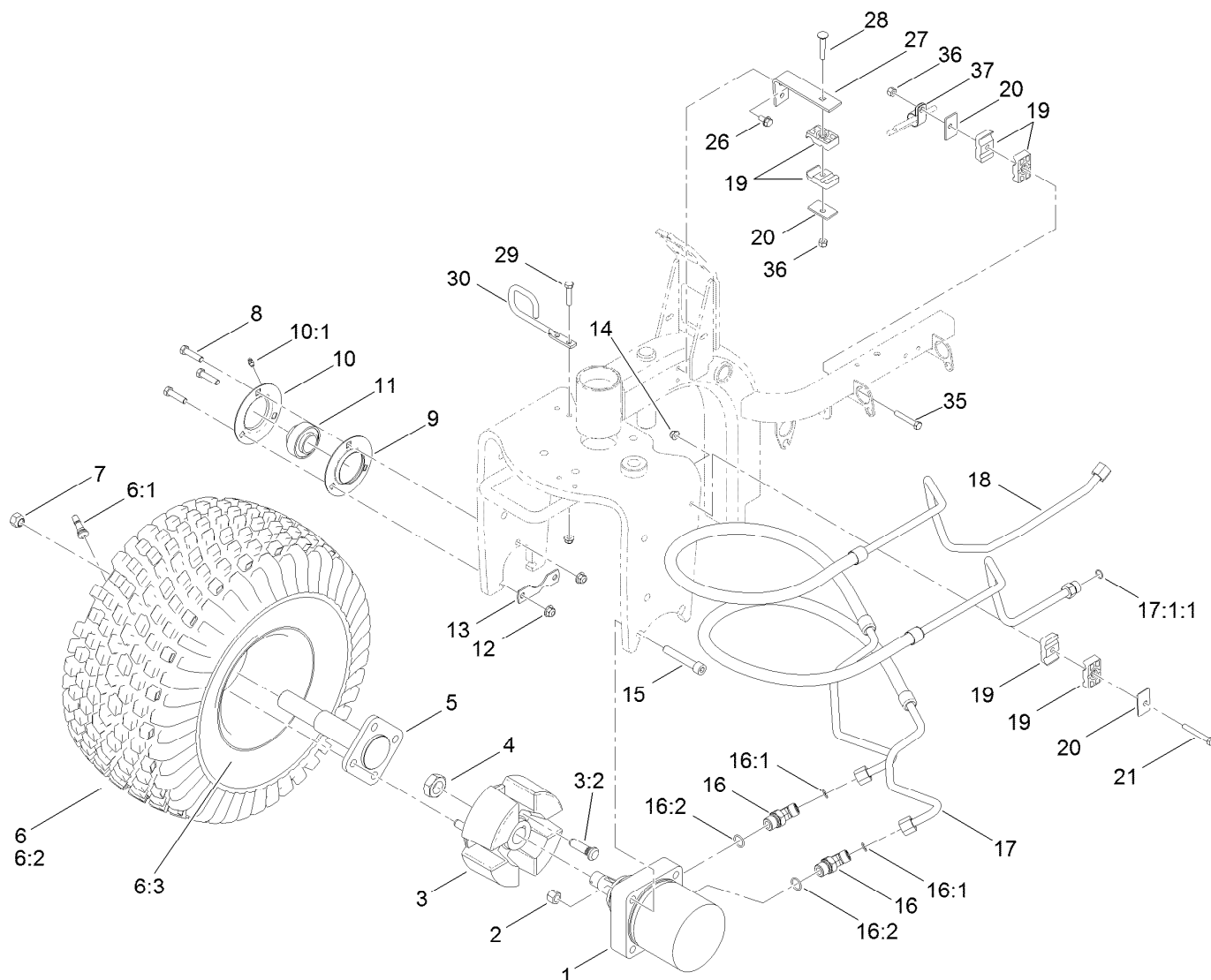
● Not serviced separately

Fuel Tank and Battery Assembly



Fuel Tank and Battery Assembly (continued)

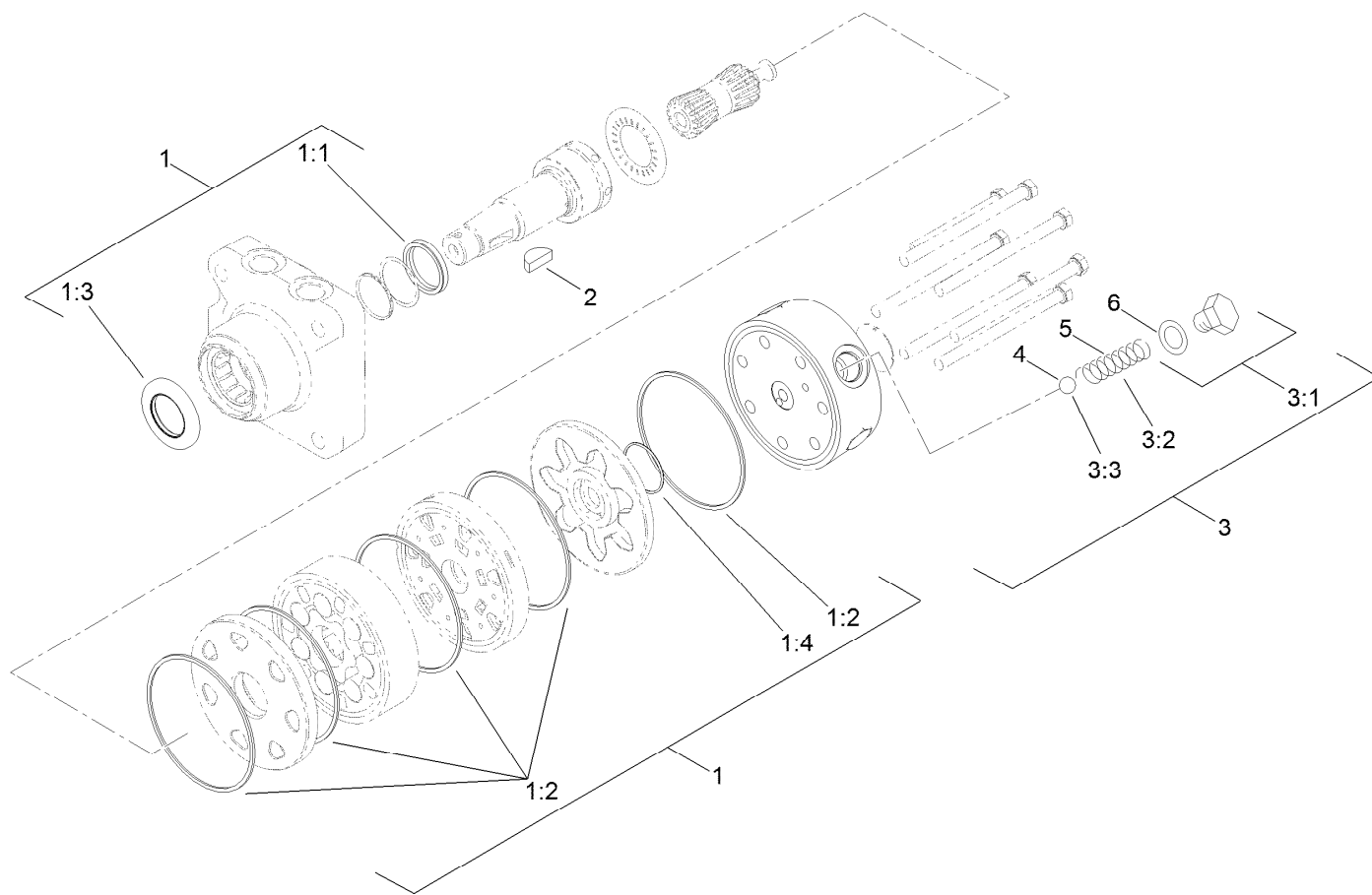
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-3367	1	Fuel Tank ASM	20	83-1390	1	Valve-Shut-Off, Fuel
1:2	114-0284	1	Grommet	21	2412-36	2	Clamp-Hose
1:3	114-0285	1	Valve-Rollover	22	110-3371	1	Hose-Fuel
2	126-1789	1	Cap-Fuel, Ratcheting	23	106948	1	Tray-Battery
3	83-0020	1	Switch-Ignition	24	108-6898	1	Shroud-Dash
3:1	218-461	1	Nut-HH	25	108-6895-01	1	Bracket-Mount, Tank
3:2	3254-5	1	Washer-Lock	27	240-11	1	Bushing-Flange
4	137-3388	1	Control Panel ASM	28	63-8410	1	Washer
4:2	137-3387	1	Decal-Dash	29	323-5	1	Screw-HH
5	63-8360	2	Key-Ignition	30	107-4543	2	Clamp
6	32144-10	6	Screw-HWH	31	321-18	2	Screw-HH
7	99-7420	1	Plug-Hole	32	3296-2	4	Nut-Lock, NI
8	119-7188	1	Throttle Cable ASM	34	108-8419	2	Decal
9	3290-321	4	Screw-HWH	35	3256-78	4	Washer-Flat
10	94-2690	1	Filter-Fuel	36	104-7201	4	Nut-HF
11	110-3372	1	Hose-Fuel	38	3229-1	2	Screw-CARR
12	104-8162	1	Battery	40	322-3	2	Screw-HH
13	100-6434	1	Rod-Hold Down, Battery	41	3217-6	2	Nut-Hex
14	3256-22	2	Washer-Flat	42	92-6064	1	Clamp-R
15	32103-22	2	Nut-Wing	45	117-9568	1	Hose-Vent, Tank
16	100-6435	2	Post-Battery	46	119-7178	1	Choke Cable ASM
18	2412-98	4	Clamp-Hose	47	119-2494	1	Seal-Strip
19	109-0660	1	Hose-Fuel				



Front Wheel Assembly

Ref.	Part Number	Qty.	Description
1	108-2948	1	HYD Motor ASM (CW)
2	3296-23	2	Nut-Lock, NI
3	110-6310	1	Front Wheel Hub ASM
3:2	10-6830	4	Stud-Type, Drive
4	26-3790	1	Nut-Lock
5	110-6314	1	Spindle
6	95-0621	1	Wheel And Tire ASM
6:1	5108	1	Valve
6:2	85-8290	1	Tire-2Ply, Knobby
6:3	94-6116	1	Wheel-Rear
7	242-50	4	Nut-Lug
8	323-8	3	Screw-HH
9	85-8950	1	Flangette-Standard
10	85-8940	1	Flangette-Relube
10:1	302-5	1	Fitting-Grease
11	251-352	1	Bearing
12	104-8301	3	Nut-HF, NI
13	88-8350	1	Tab-Bearing
14	104-8300	3	Nut-HF, NI

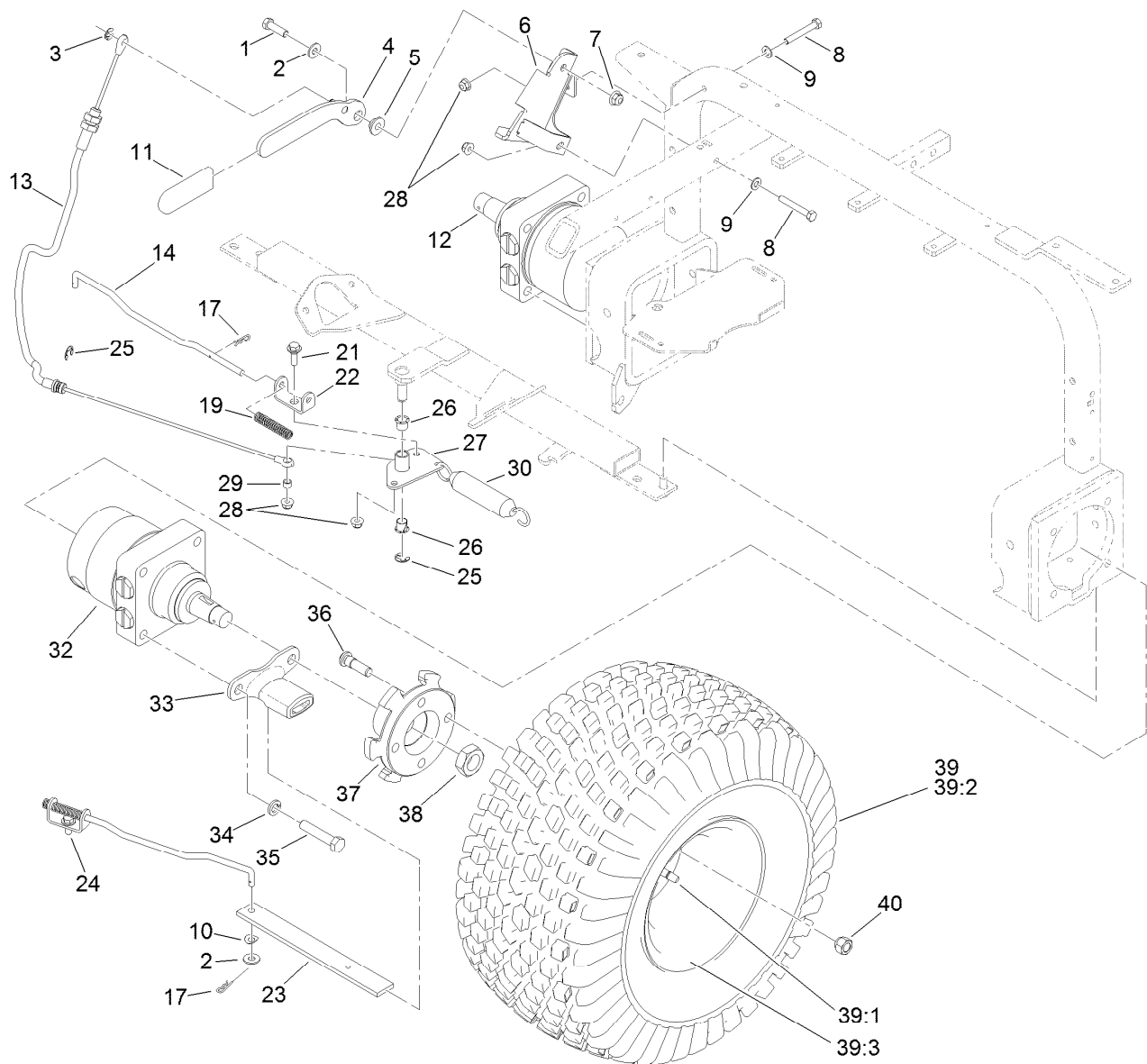
Ref.	Part Number	Qty.	Description
15	3274-74	2	Screw-HSH
16	340-89	2	Fitting-HYD, 45 DEG
16:1	237-30	1	O-Ring
16:2	237-80	1	O-Ring
17	119-6747	1	HYD Hose ASM
17:1:1	237-30	1	O-Ring
18	119-6742	1	HYD Hose ASM
19	56-7976	6	Clamp-Tube
20	69-9760	3	Plate-Cover
21	322-12	1	Screw-HH
26	32144-14	2	Screw-HWHTF
27	108-8455-01	1	Bracket-Clamp
28	3230-6	1	Bolt-CARR
29	322-7	2	Screw-HH
30	130-7873	1	Guide-Hose
35	322-10	1	Screw-HH
36	3296-29	2	Nut-Lock, NI
37	2412-41	1	Clamp-R



Hydraulic Motor Assembly No. 108-2948

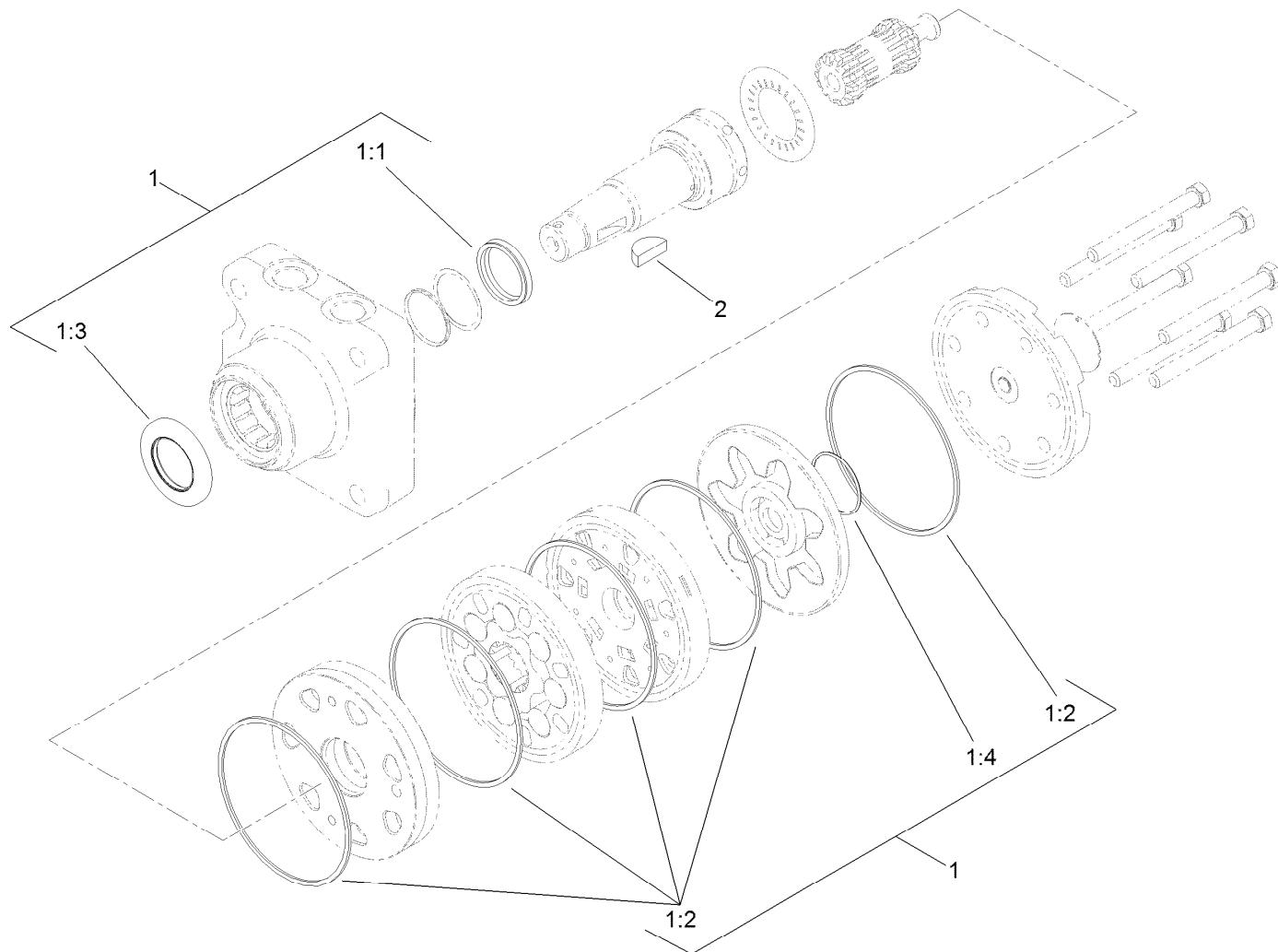
Ref.	Part Number	Qty.	Description
1	110-6459	1	Seal Kit
1:1		1	Seal-Shaft ●
1:2		5	Seal-Body ●
1:3		1	Seal-Dirt/Water ●
1:4		1	Seal-Commutator ●
2	3257-42	1	Key-Woodruff
3	99-3538	1	End Cover ASM
3:1		1	Spring Cap And O-Ring ASM ●
3:2	99-3541	1	Spring
3:3	99-3540	1	Ball
4	99-3540	1	Ball
5	99-3541	1	Spring
6	132-4421	1	O-Ring

● Not serviced separately



Rear Wheel Assembly

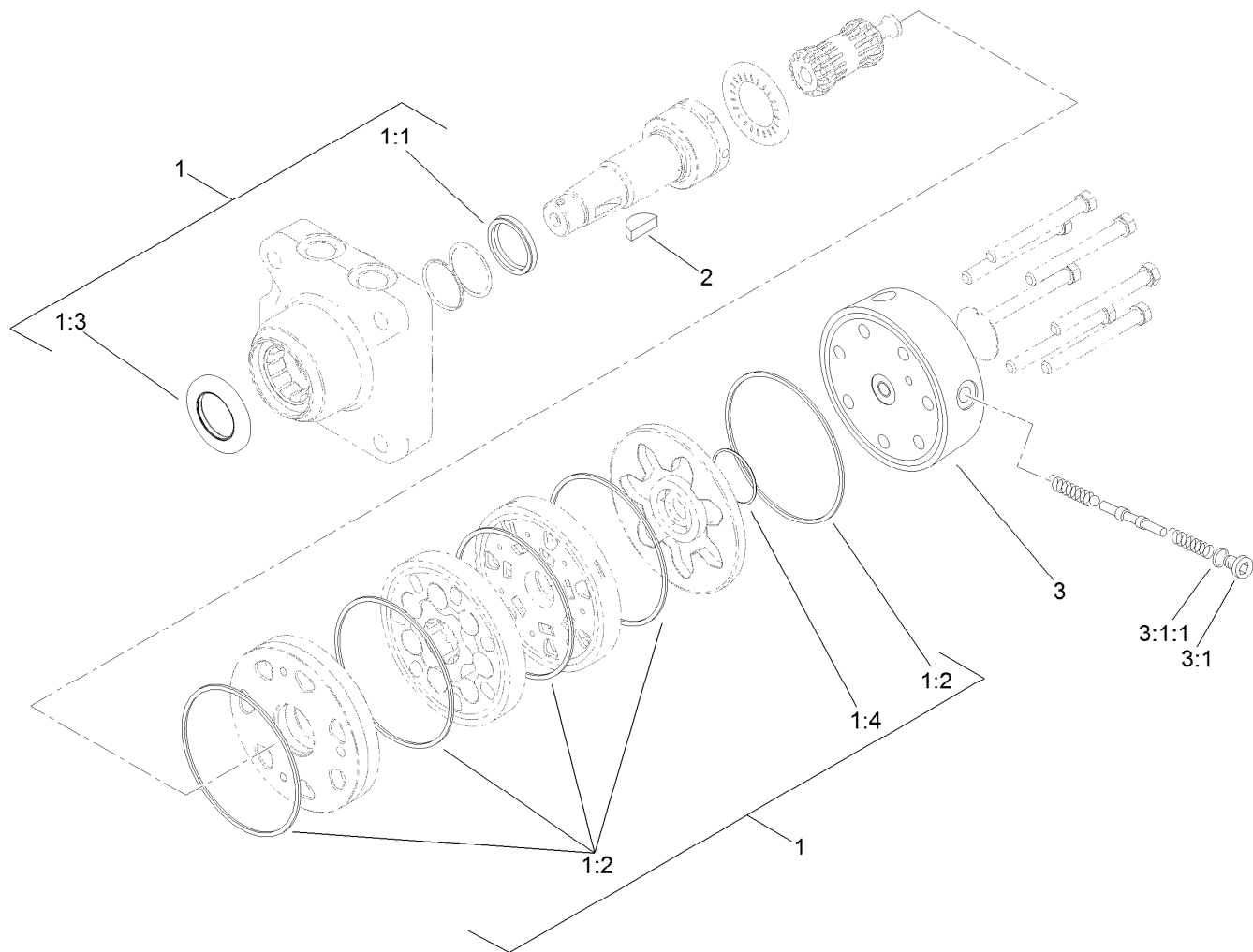
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	323-7	1	Screw-HH	24	19-1470	1	Screw-Shoulder
2	3256-3	3	Washer-Flat	25	32120-47	2	Ring-Retaining, External
3	32151-47	1	Ring-Retaining	26	256-257	2	Bushing-Nyliner
4	108-7991-03	1	Lever-Brake	27	108-7979-0P	1	Bellcrank
5	108-7994	1	Bushing-Pivot, Lever	28	104-8300	4	Nut-HF, NI
6	121-2520	1	Bracket-Lever, Brake	29	108-7983	1	Bushing-Cable
7	104-8301	1	Nut-HF, NI	30	66-4270	1	Spring-Extension
8	322-11	2	Screw-HH	32	108-2947	1	HYD Motor ASM (CCW)
9	3256-23	2	Washer-Plain	33	125-1967	2	Bracket-Brake, Park
10	121-4605	2	Washer-Spring	34	3253-7	8	Washer-Lock
11	21-1880	1	Grip-Handle	35	325-10	8	Screw-HH
12	108-2949	1	HYD Motor ASM (CW)	36	85-6540	8	Stud-Drive
13	108-7913	1	Cable-Brake, Park	37	108-7977-0P	2	Hub-Wheel
14	108-7987	2	Link-Latch, Parking	38	26-3790	2	Nut-Lock
17	3290-307	4	Pin-Cotter	39	95-0621	2	Wheel And Tire ASM
19	107-3376	2	Spring-Compression	39:1	5108	1	Valve
21	19-1471	1	Screw-Shoulder	39:2	85-8290	1	Tire-2Ply, Knobby
22	114-0631	2	Clevis-Latch, Parking	39:3	94-6116	1	Wheel-Rear
23	108-7986-0P	2	Bar-Latch, Parking	40	242-50	8	Nut-Lug



Hydraulic Motor Assembly No. 108-2949

Ref.	Part Number	Qty.	Description
1	110-6459	1	Seal Kit
1:1		1	Seal-Shaft ●
1:2		5	Seal-Body ●
1:3		1	Seal-Dirt/Water ●
1:4		1	Seal-Commutator ●
2	3257-42	1	Key-Woodruff

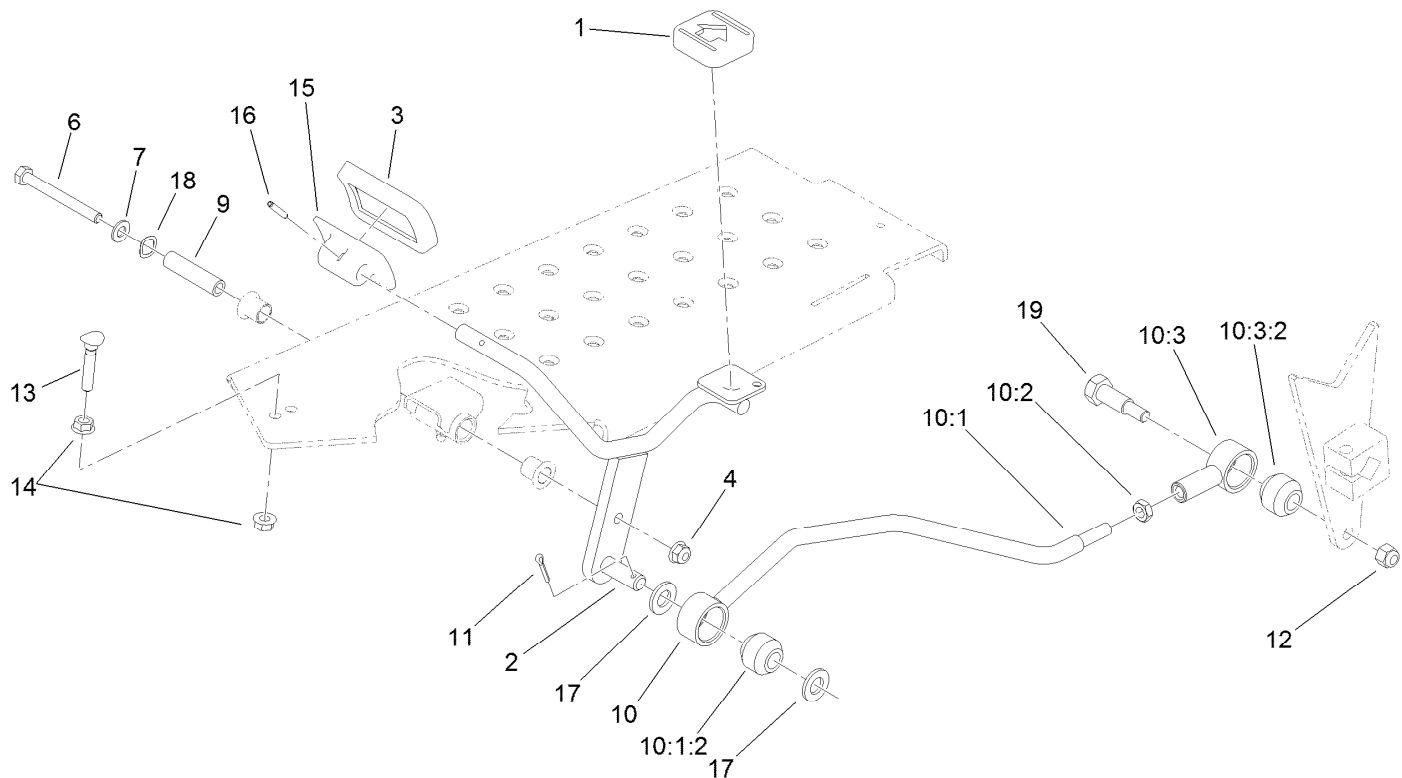
● Not serviced separately



Hydraulic Motor Assembly No. 108-2947

Ref.	Part Number	Qty.	Description
1	110-6459	1	Seal Kit
1:1		1	Seal-Shaft ●
1:2		5	Seal-Body ●
1:3		1	Seal-Dirt/Water ●
1:4		1	Seal-Commutator ●
2	3257-42	1	Key-Woodruff
3	110-3381	1	End Cover ASM
3:1	353-990	1	Plug ASM
3:1:1	237-78	1	O-Ring

● Not serviced separately

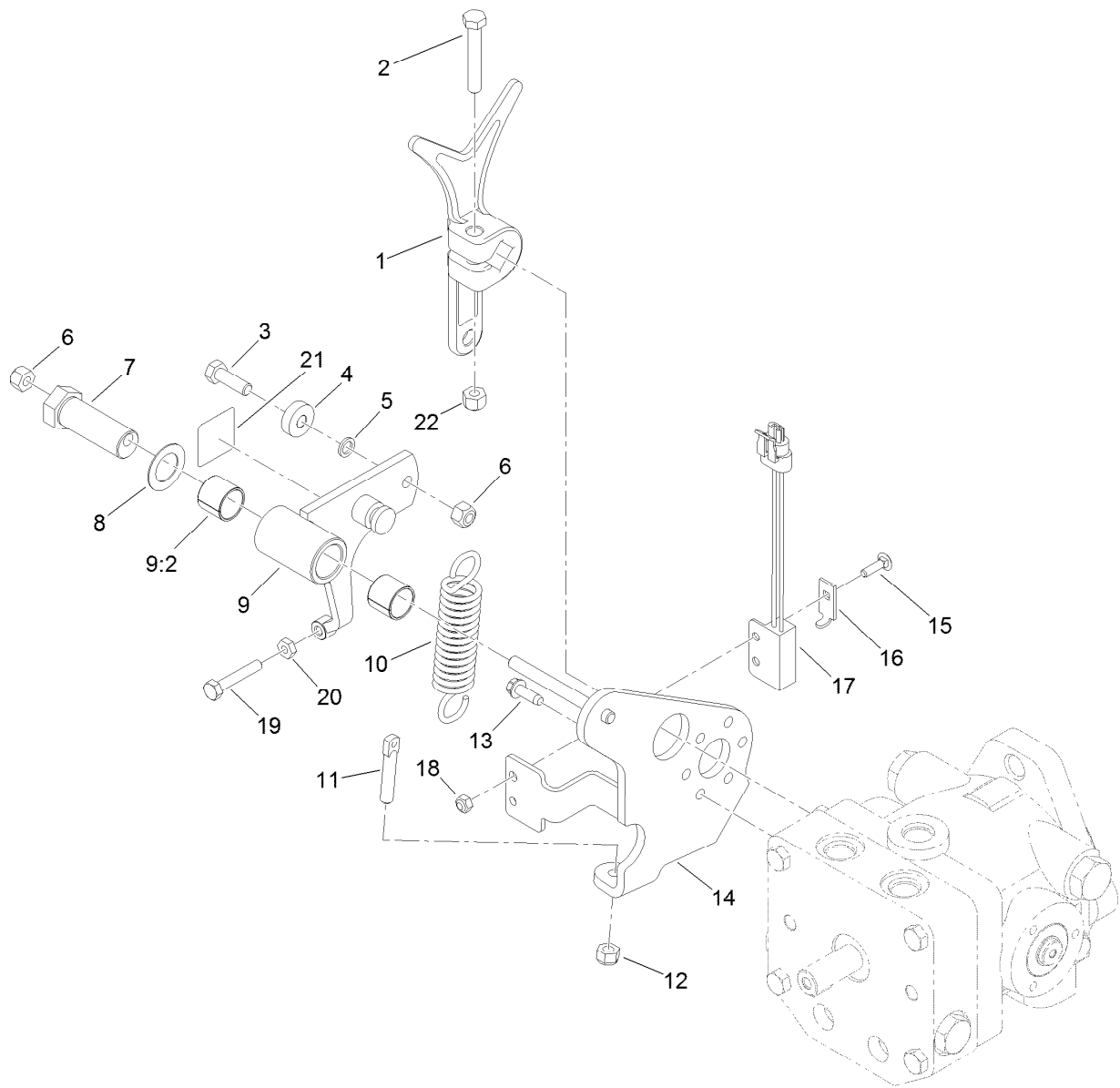


Traction Pedal Assembly

Ref.	Part Number	Qty.	Description
1	74-9110	1	Pad-Pedal, Reverse
2	108-5498-01	1	Pedal
3	74-9100	1	Pad-Pedal, Forward
4	104-8300	1	Nut-HF, NI
6	322-14	1	Screw-HH
7	3256-23	1	Washer-Plain
9	85-8960	1	Spacer
10		1	Traction Rod ASM ●
10:1	115-5626	1	Rod ASM
10:1:2	23-2270	1	Bushing-Rubber
10:2	3220-3	1	Nut-HJ

Ref.	Part Number	Qty.	Description
10:3	115-5623	1	Isolated Rod End ASM
10:3:2	23-2270	1	Bushing-Rubber
11	3272-10	1	Pin-Cotter
12	3296-39	1	Nut-Lock, NI
13	17-9420	1	Screw-Handle
14	32128-20	2	Nut-HF
15	117-9507	1	Pedal-Accelerator
16	32121-45	1	Pin-Spring
17	106-9888	2	Washer-Flat
18	108473	1	Washer-Wave
19	117-4698	1	Screw-Shoulder, HH

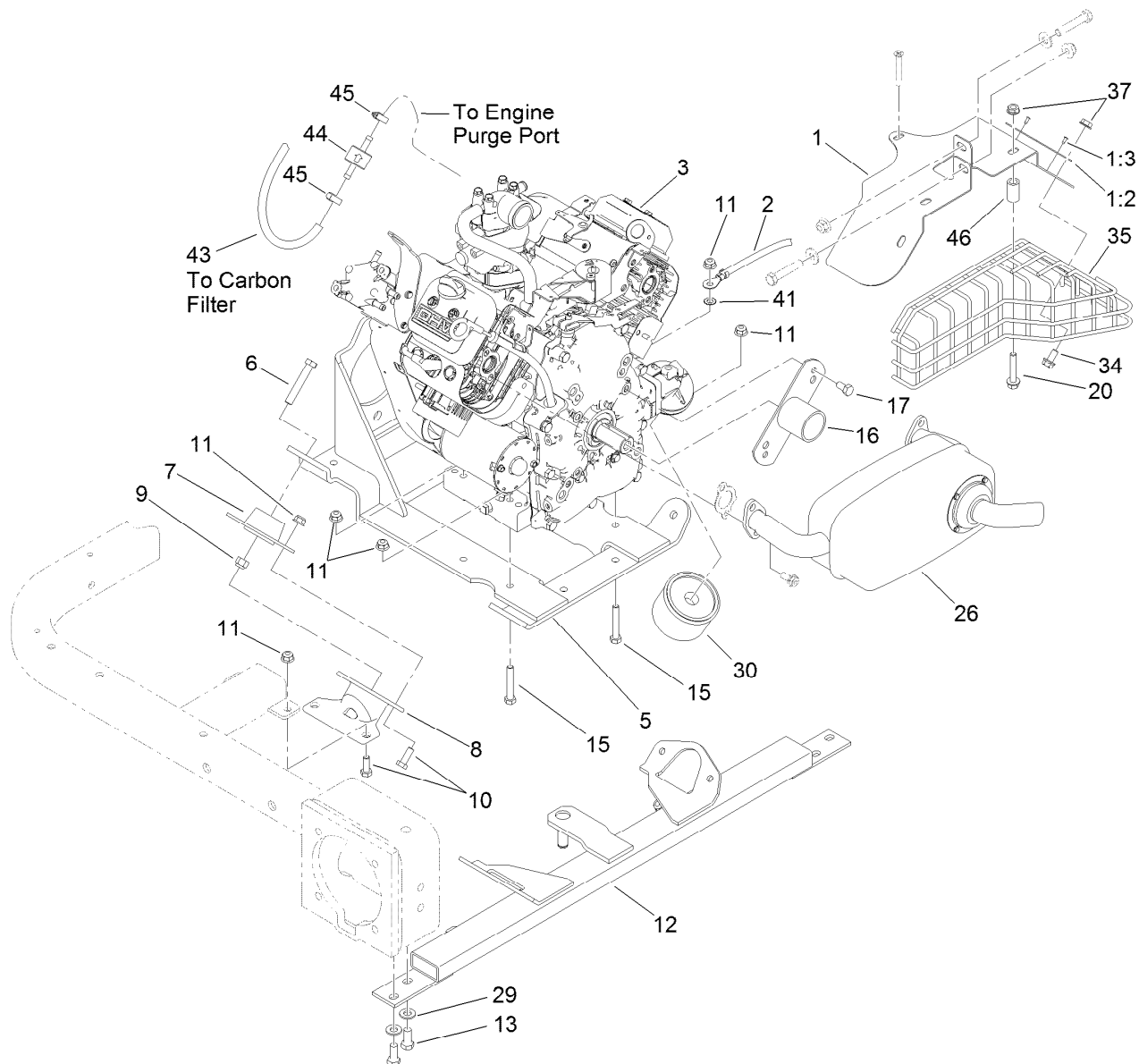
● Not serviced separately



Pump Control Lever Assembly

Ref.	Part Number	Qty.	Description
1	131-4399	1	Lever, Pump
2	323-11	1	Screw-HH
3	322-5	1	Screw-HH
4	251-307	1	Bearing-Ball
5	75-5470	1	Spacer-Bearing
6	3296-29	2	Nut-Lock, NI
7	76-8640	1	Stud-Traction
8	3-6498	1	Washer-Thrust
9	130-7832	1	Arm ASM
9:2	94-9609	2	Bushing-Straight
10	85-9030	1	Spring-Extension
11	18-6380	1	Pin-Adjustment, Steering

Ref.	Part Number	Qty.	Description
12	3296-4	1	Nut-Lock
13	49-2040	3	Screw-HWHTF
14	108-5490-0P	1	Plate-Pump
15	3229-20	1	Screw-CARR
16	100-4872	1	Plate-Switch, Neutral
17	105-0023	1	Switch-Proximity
18	3296-2	1	Nut-Lock, NI
19	321-43	1	Capscrew
20	3218-1	1	Nut-Jam
21	93-9051	1	Decal-Bolt, Eccentric
22	3296-39	1	Nut-Lock, NI



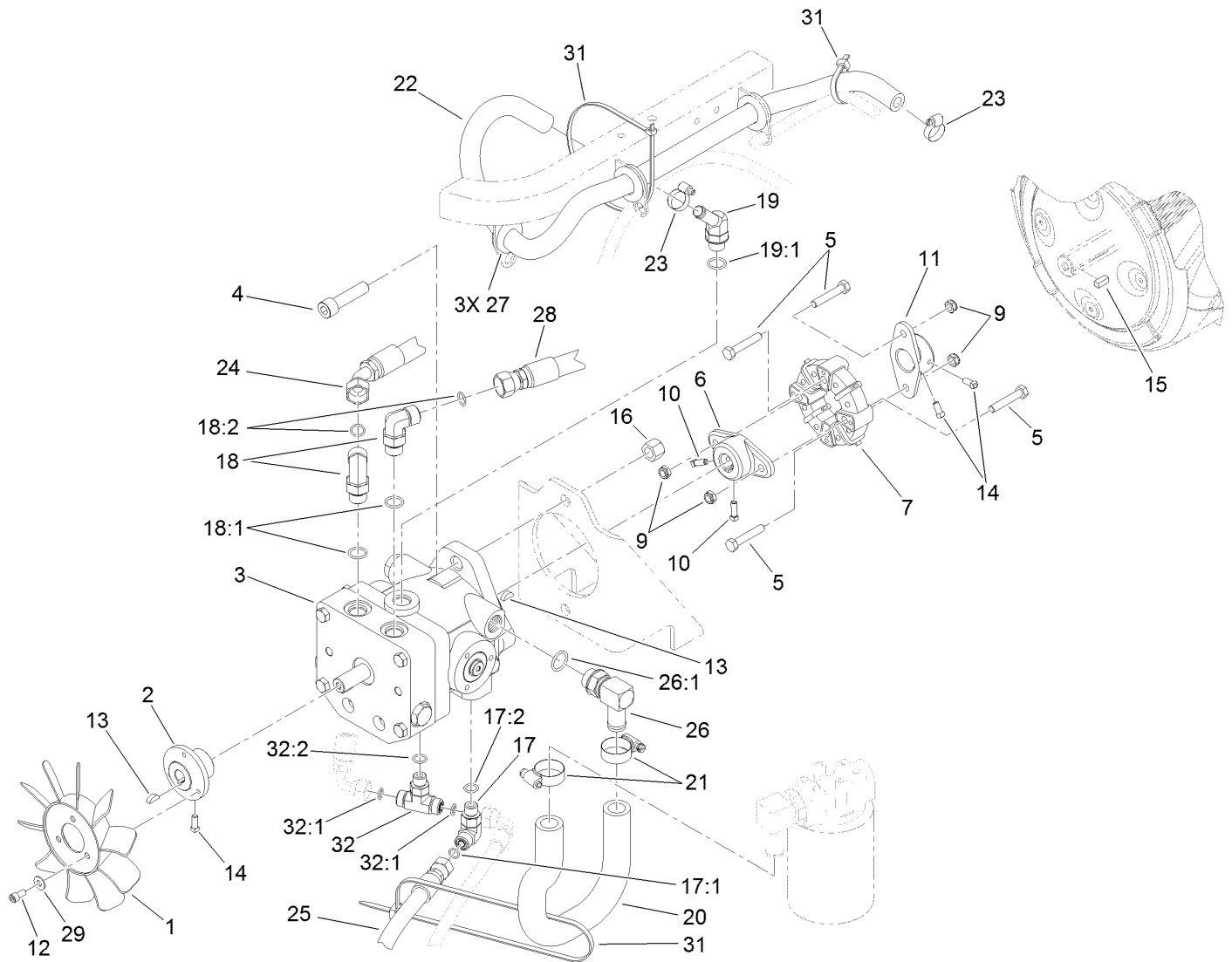
Engine Installation Assembly

Ref.	Part Number	Qty.	Description
1	119-7191	1	Muffler Shield ASM
1:2	95-0645	1	Plate-Surface, Hot
1:3	3269-32	2	Rivet-Pop
2	54-3093	1	Cable-Battery, Negative
3	140-0283	1	Engine ●
5	108-2809-0P	1	Support-Engine
6	323-11	4	Screw-HH
7	121-9076	4	Mount-Engine
8	125-1954	2	Mount-Front
9	104-8301	4	Nut-HF, NI
10	322-4	12	Screw-HH
11	104-8300	16	Nut-HF, NI
12	120-3461-01	1	Mount-Engine
13	323-5	4	Screw-HH
15	322-10	4	Screw-HH

Ref.	Part Number	Qty.	Description
16	95-0632-03	1	Cover
17	3210-2	2	Screw-HH
20	94-5780	2	Screw-HWH
26	120-3476	1	Muffler-Dual Inlet
29	3256-24	4	Washer-Flat
30	107-7817	1	Filter-Oil, Engine
34	3234-14	2	Screw-HHF
35	110-6348-03	1	Shield-Exhaust
37	32128-25	4	Nut-HF
41	3255-8	1	Washer-Lock
43	117-9569	1	Hose-Fuel
44	133-8499	1	Valve-Check, Vacuum
45	2412-108	2	Clamp-Worm
46	59-2580	2	Spacer-Tubular

● Obtain parts from www.briggsandstratton.com

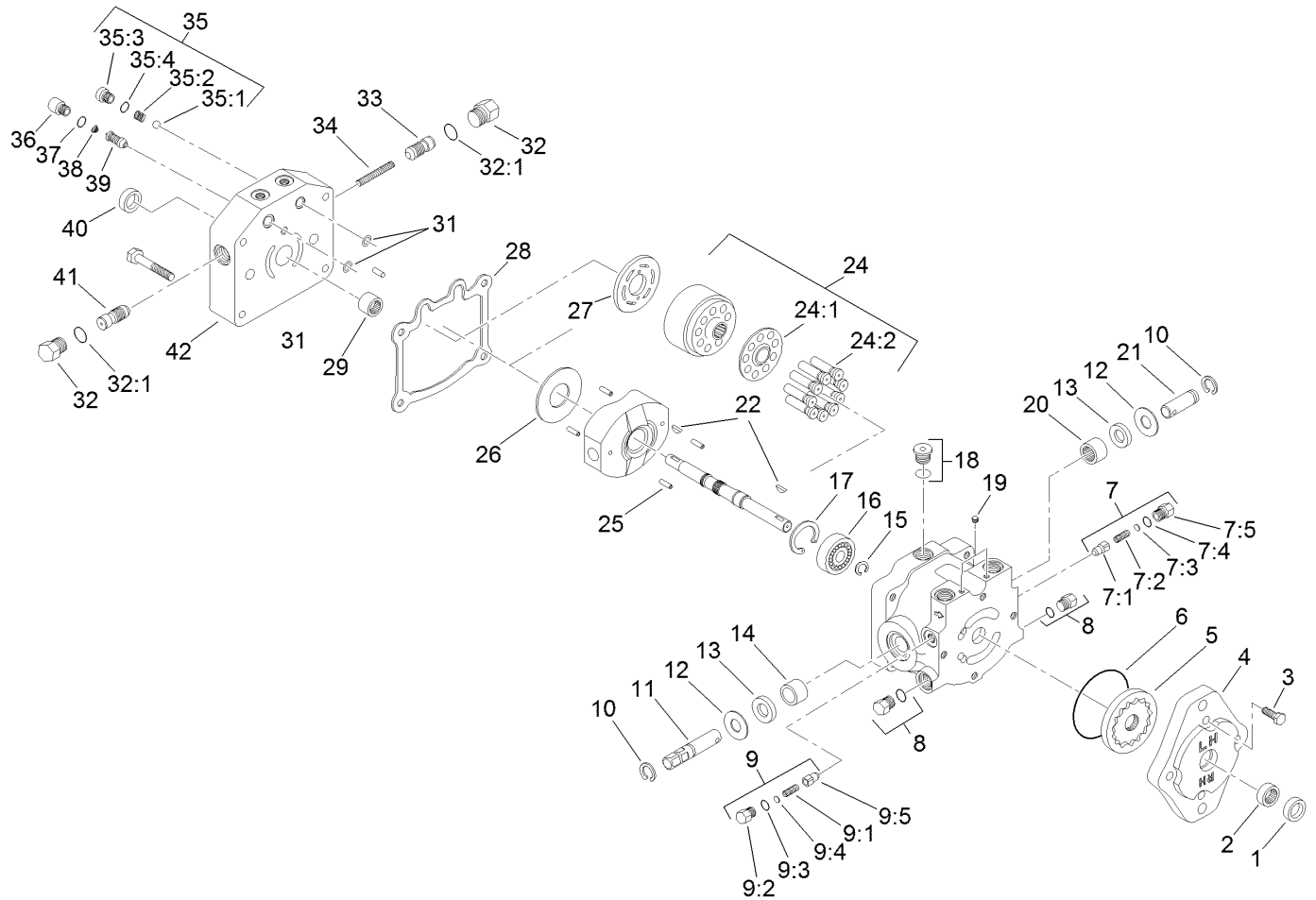
Pump and Coupling Assembly



Pump and Coupling Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	1-633869	1	Fan-Pump, Cooling	18:1	237-79	1	O-Ring
2	108-5484	1	Hub-Fan	18:2	237-30	1	O-Ring
3	132-4350	1	Pump-Piston, Variable	19	354-126	1	Fitting-Elbow, 45
4	3274-5	2	Screw-HSH	19:1	237-79	1	O-Ring
5	322-9	4	Screw-HH	20	108-5481	1	Hose-Suction
6	110-9695	1	Hub-Pump	21	2412-129	2	Clamp-Hose
7	119-0652	1	Coupler-Rubber	22	110-1325	1	Hose-Return
9	3296-47	4	Nut-Lock, NI	23	2412-36	2	Clamp-Hose
10	3241-6	2	Screw-SQH	24	108-8440	1	Hose ASM
11	110-5236	1	Hub-Engine	25	108-8428	1	HYD Hose ASM
12	3274-52	3	Screw-HSH	26	87-8170	1	Fitting-90
13	3257-32	2	Key-Woodruff	26:1	237-80	1	O-Ring
14	3241-7	4	Screw-SQH	27	240-4	3	Grommet-Rubber
15	85-9020	1	Key-Square	28	110-1322	1	HYD Hose ASM
16	3296-23	2	Nut-Lock, NI	29	3256-22	3	Washer-Flat
17	340-77	1	Fitting-Elbow, 90 DEG	31	3290-379	4	Tie-Cable
17:1	237-22	1	O-Ring	32	340-94	1	Adapter
17:2	237-42	1	O-Ring	32:1	237-22	2	O-Ring
18	340-98	2	Fitting-Elbow, 90 DEG	32:2	237-42	1	O-Ring

Variable Piston Pump Assembly No. 132-4350

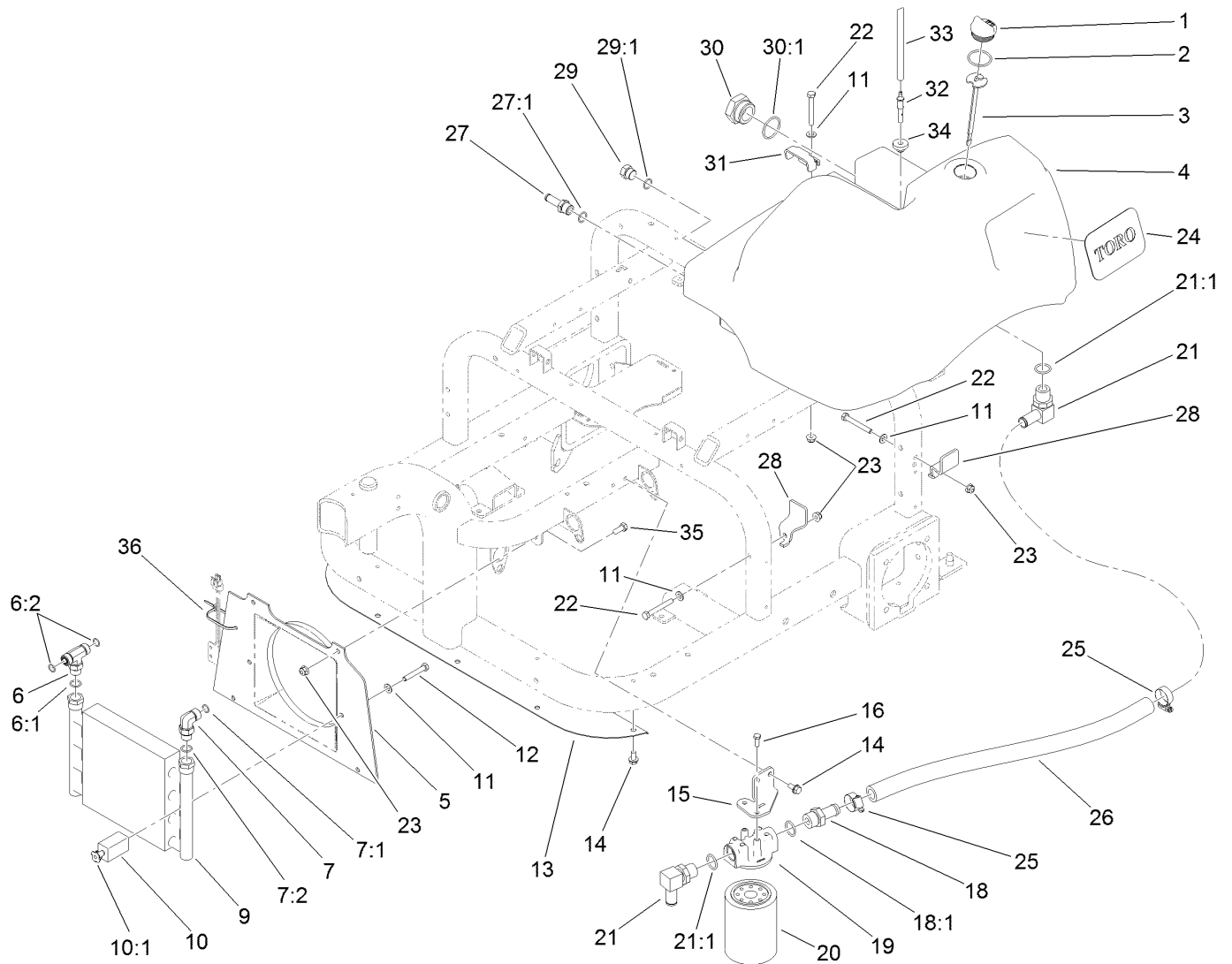


Variable Piston Pump Assembly No. 132-4350 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	93-4133	1	Seal-Lip	20	252-82	1	Bearing-Needle
2	67-8050	1	Bearing-Needle	21	25-2500	1	Shaft-Trunnion
3	322-4	4	Screw-HH	22	3257-32	2	Key-Woodruff
4	114-0611	1	Housing-Pump, Charge	24	48-1800	1	Cylinder Block Kit
5	95-5812	1	Gerotor ASM	24:1		1	Retainer-Slipper ●
6	237-95	1	O-Ring	24:2		9	Piston ASM ●
7	49-8520	1	Implement Relief Kit	25	32121-91	4	Pin-Spring
7:1	83-7260	1	Cone-Relief, Charge	26	25-2380	1	Plate-Thrust
7:2	25-2570	1	Spring-Valve	27	88-8160	1	Plate-Valve
7:3	25-2470	1	Pack-Shim	28	25-2400	1	Gasket
7:4	237-86	1	O-Ring	29	110-6341	1	Bearing-Roller
7:5	25-2460	1	Plug-HH	31	112-7652	2	O-Ring
8	67-8030	2	Plug ASM	32	28-3440	2	Plug-Threaded
9	49-8510	1	Valve Kit	32:1	75-0240	1	O-Ring
9:1	25-2480	1	Spring-Valve	33	98-0920	1	Valve-Acceleration
9:2	25-2460	1	Plug-HH	34	25-2610	1	Spring-Valve
9:3	237-86	1	O-Ring	35	99-5689	1	Check Valve Kit
9:4	25-2470	1	Pack-Shim	35:1	25-2490	1	Ball
9:5	83-7260	1	Cone-Relief, Charge	35:2	25-2640	1	Spring-Valve
10	32151-46	2	Ring-Retaining	35:3	25-2650	1	Plug-Valve, Check
11	88-8180	1	Shaft-Trunnion	35:4	237-86	1	O-Ring
12	25-2510	2	Washer-Flat	36	75-0190	1	Plug-Special
13	25-3210	2	Seal-Lip	37	75-0240	1	O-Ring
14	88-8190	1	Bearing-Journal	38	110-6342	1	Spring
15	32151-83	1	Ring-Snap	39	110-6343	1	Valve-Scr
16	95-5809	1	Bearing-Ball	40	132-4357	1	Seal-Lip
17	32151-75	1	Ring-Retaining	41	98-0920	1	Valve-Acceleration
18	67-9090	1	Plug	42	112-7651	1	Cap-End
19	75-0160	1	Plug-Pipe				

● Not serviced separately

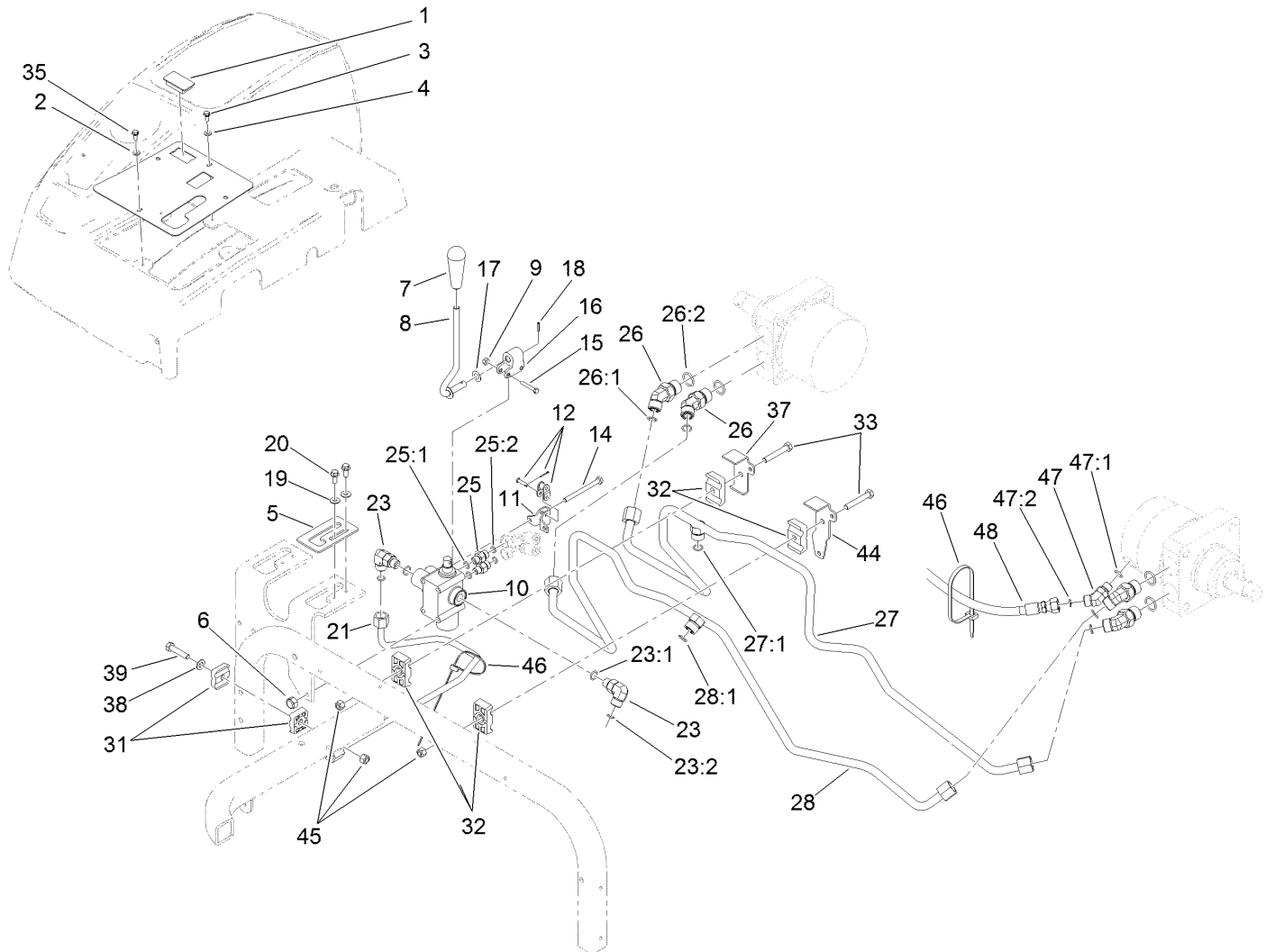
Hydraulic Tank, Filter and Cooler Assembly



Hydraulic Tank, Filter and Cooler Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	93-7498	1	Plug-Plastic	19	68-8990	1	Head-Filter
2	237-101	1	O-Ring	20	54-0110	1	Filter-Oil, Transmission
3	108-7996	1	Dipstick	21	353-987	2	Fitting-Elbow, 90
4	119-9040	1	Tank-Hydraulic	21:1	237-81	1	O-Ring
5	108-5477	1	Shroud-Fan	22	322-12	5	Screw-HH
6	340-157	1	Fitting-HYD, Tee	23	104-8300	9	Nut-HF, NI
6:1	237-79	1	O-Ring	24	108-8452	1	Decal-Logo
6:2	237-30	2	O-Ring	25	2412-129	2	Clamp-Hose
7	340-98	1	Fitting-Elbow, 90 DEG	26	108-5483	1	Hose-Suction, Tank
7:1	237-79	1	O-Ring	27	354-121	1	Fitting-STR
7:2	237-30	1	O-Ring	27:1	237-79	1	O-Ring
9	108-8457	1	Cooler-Oil	28	108-7965	2	Clamp-Tank, HYD
10	85-9550	2	Rubber Clamp ASM	29	353-550	1	Plug-HYD, HH
10:1	85-9670	1	Nut-T	29:1	237-79	1	O-Ring
11	3256-23	7	Washer-Plain	30	108-8468	1	Plug-HH
12	322-11	2	Screw-HH	30:1	237-101	1	O-Ring
13	121-2474-0P	1	Panel-Cooler	31	108-7903	1	Clamp-Tank
14	32144-14	7	Screw-HWHTF	32	110-1372	1	Fitting-Vent, Tank
15	108-5482	1	Bracket-Filter, Oil	33	110-8181	1	Hose-Fuel
16	3234-4	2	Screw-HHF	34	46-6560	1	Bushing
18	354-73	1	Fitting	35	322-3	4	Screw-HH
18:1	237-81	1	O-Ring	36	3290-379	1	Tie-Cable

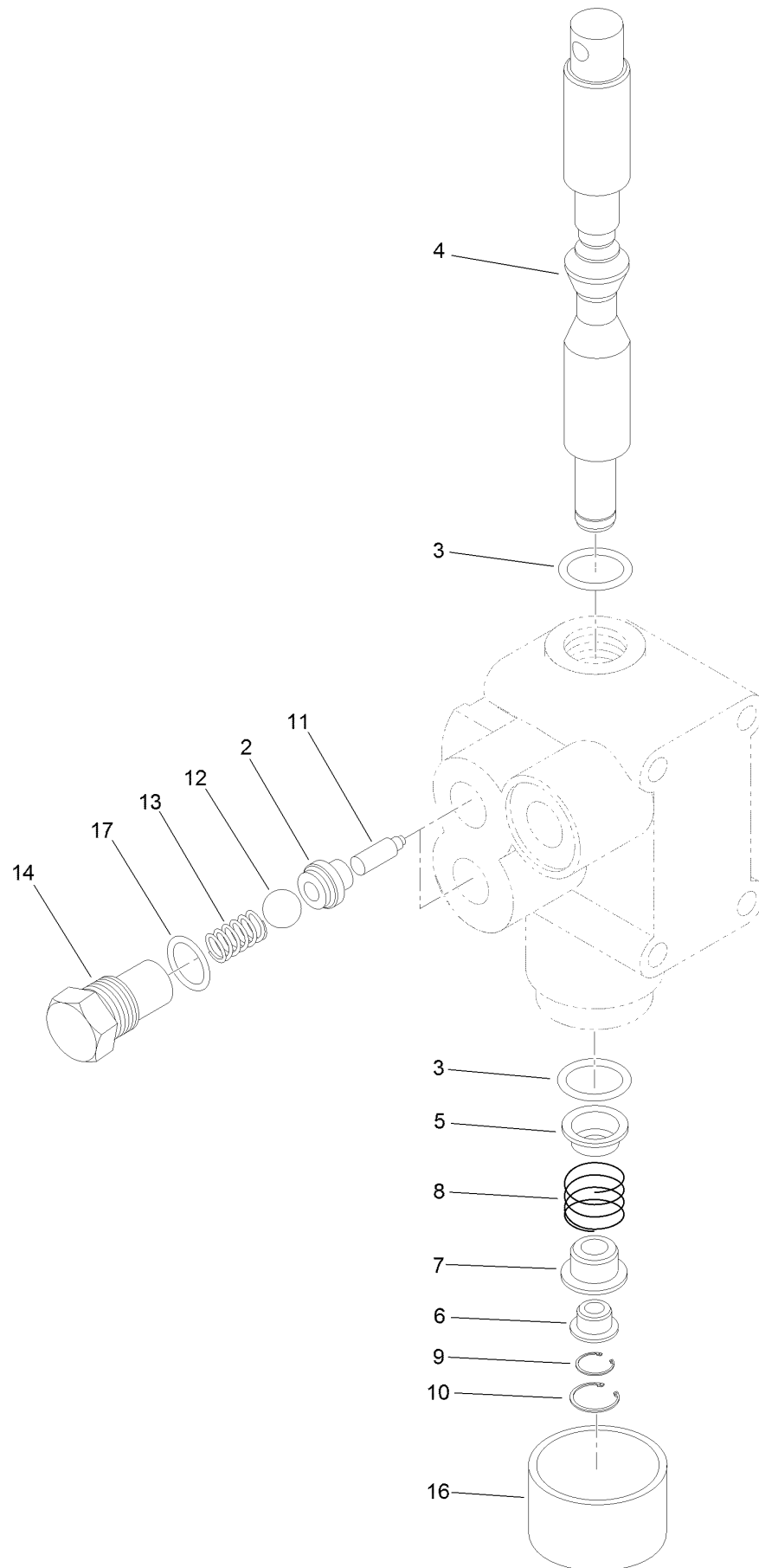
Lift Valve and Rear Tube Assembly



Lift Valve and Rear Tube Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	99-7420	1	Plug-Hole	25:1	237-78	1	O-Ring
2	108-7909-03	1	Panel-Control	25:2	237-21	1	O-Ring
3	3290-321	4	Screw-HWH	26	340-89	4	Fitting-HYD, 45 DEG
4	3256-51	4	Washer-Flat	26:1	237-30	1	O-Ring
5	108-7941	1	Plate-Guide, Lever	26:2	237-80	1	O-Ring
6	3296-42	3	Nut-Lock, NI	27	108-8406	1	Tube ASM
7	98-0152	1	Knob-Tapered	27:1	237-30	1	O-Ring
8	108-7942	1	Lever-Rear	28	110-1323	1	Tube ASM
9	3296-2	2	Nut-Lock, NI	28:1	237-30	1	O-Ring
10	121-9070	1	Valve ASM	31	56-7973	2	Clamp-Tube
11	88-8480	1	Bracket-Pivot	32	56-7976	4	Clamp-Tube
12	2710-20	1	Link-Offset	33	322-10	2	Screw-HH
14	321-23	3	Screw-HH	35	108-8484	1	Decal-Lift, Rear
15	3290-360	2	Screw-HH	37	110-1333	1	Bracket-Clamp
16	125-1944	1	Pivot-Hinge	38	3256-23	1	Washer-Plain
17	3290-477	1	Washer-Curved	39	322-7	1	Screw-HH
18	32121-73	1	Pin-Roll	44	110-1332	1	Bracket-Clamp
19	3256-1	2	Washer-Flat	45	3296-29	3	Nut-Lock, NI
20	3234-33	2	Screw-HHF	46	3290-378	2	Tie-Cable
21	108-8416	1	Tube ASM	47	340-87	1	Fitting-Elbow, 45 DEG
23	340-77	2	Fitting-Elbow, 90 DEG	47:1	237-22	1	O-Ring
23:1	237-22	1	O-Ring	47:2	237-42	1	O-Ring
23:2	237-42	1	O-Ring	48	112-1411	1	Hose-HYD
25	340-92	2	Fitting-Straight				

Hydraulic Valve Assembly No. 121-9070

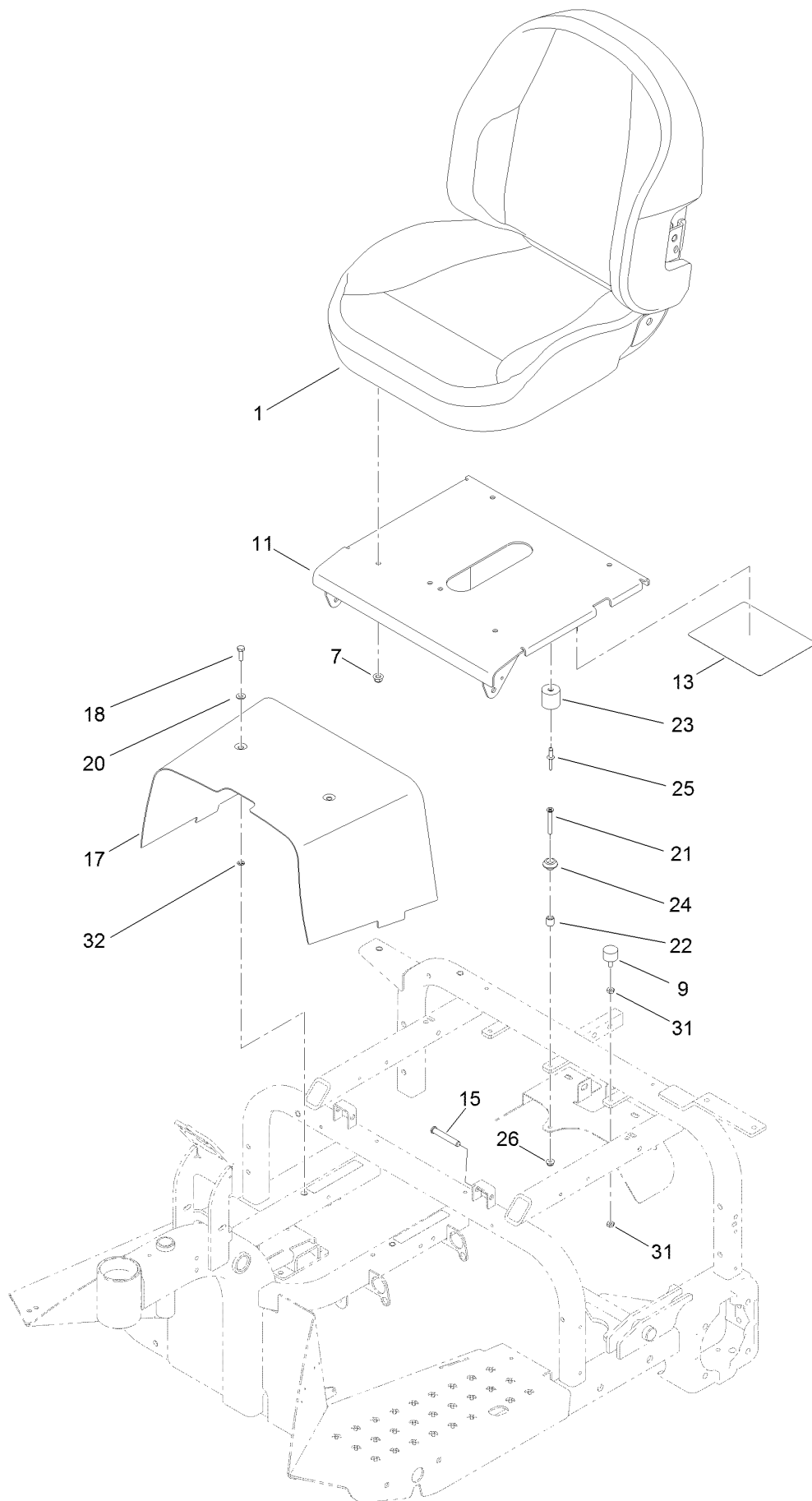


Hydraulic Valve Assembly No. 121-9070 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	22-8370	2	Seat-Valve
3	22-8500	2	O-Ring
4	22-8420	1	Spool
5	22-8380	1	Retainer
6	22-8400	1	Spacer
7	22-8390	1	Retainer
8	22-8410	1	Spring
9	22-8480	1	Ring-Snap

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	22-8490	1	Ring-Snap
11	22-8360	2	Pin
12	22-8350	2	Ball
13	22-8340	2	Spring
14	22-8330	2	Plug
16	138-2229	1	Cap
17	237-42	2	O-Ring

Seat and Shroud Assembly

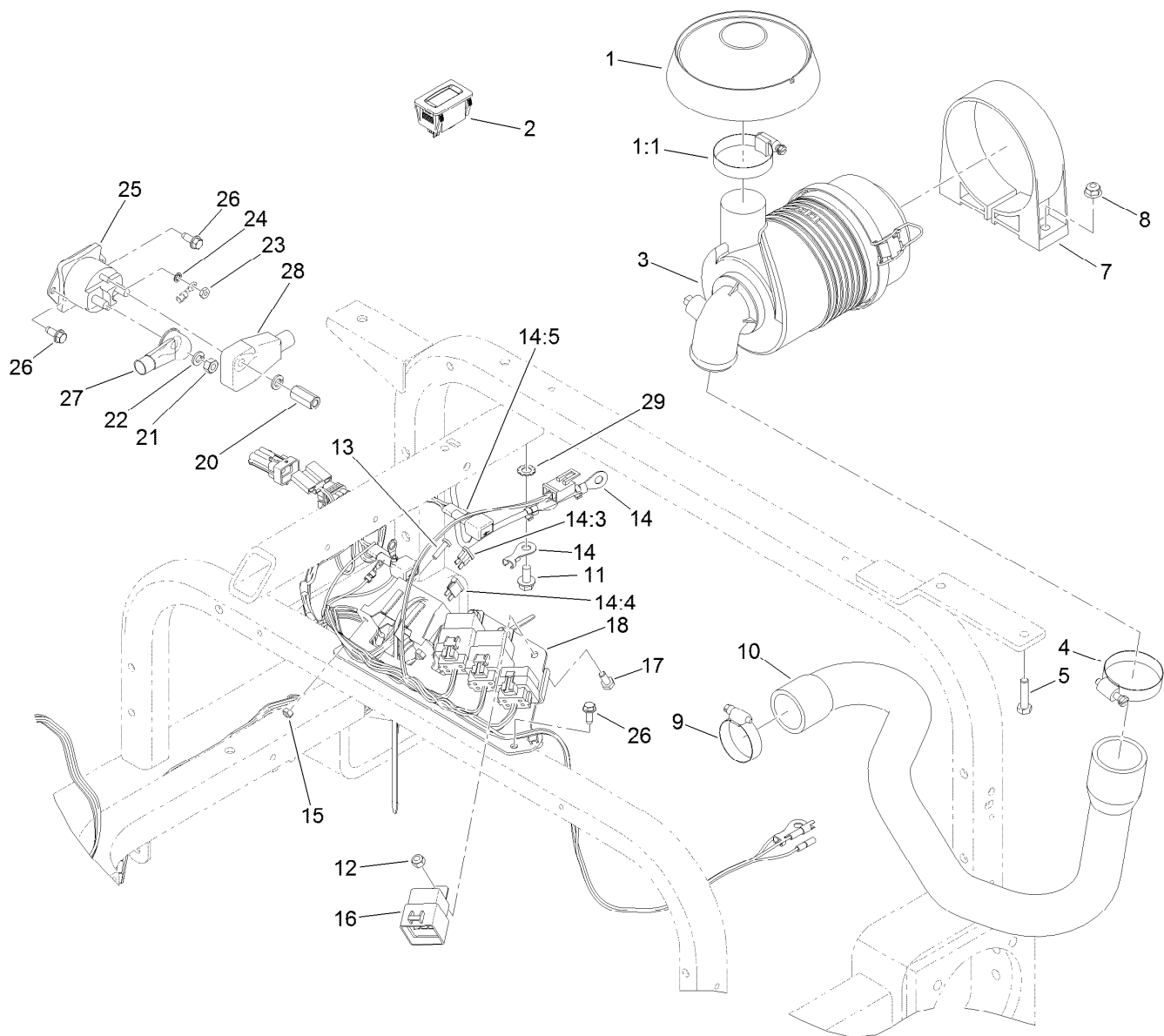


Seat and Shroud Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	144-1350	1	Seat ASM
1:1	144-7068	1	Track ASM ●
1:2	144-7069	1	Cushion Cover ●
1:3	144-7070	1	Back Cover ●
1:4	82-2190	1	Switch-Bail ●
1:5	140-3468	1	Cap-Switch, Actuator ●
7	104-8300	4	Nut-HF, NI
9	1-523420	2	Bumper
11	144-1375	1	Base-Seat
13	138-9101	1	Decal-Service
15	112-7153	2	Pin

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
17	108-6859-01	1	Shroud-Center
18	321-5	2	Screw-HH
20	3256-1	2	Washer-Flat
21	363-1571	1	Screw-PFH
22	609588	1	Spacer
23	99-7830	1	Receptical-Rubber
24	99-7833	1	Post-Holding
25	3290-412	1	Rivet-Blind
26	104-7201	1	Nut-HF
31	3218-1	4	Nut-Jam
32	32115-15	2	Nut-Push

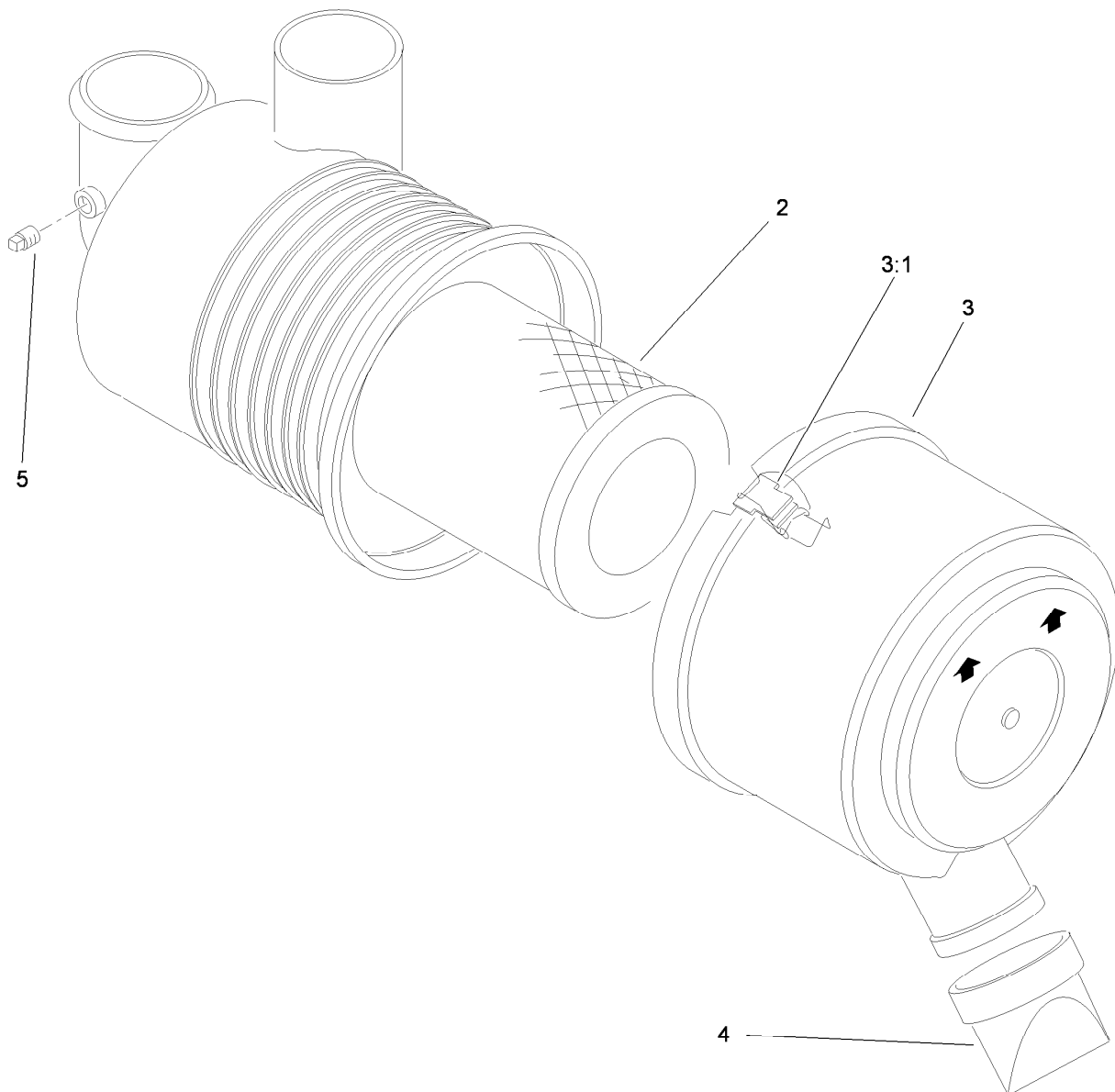
● Not illustrated



Wire Harness, Air Cleaner and Hose Assembly

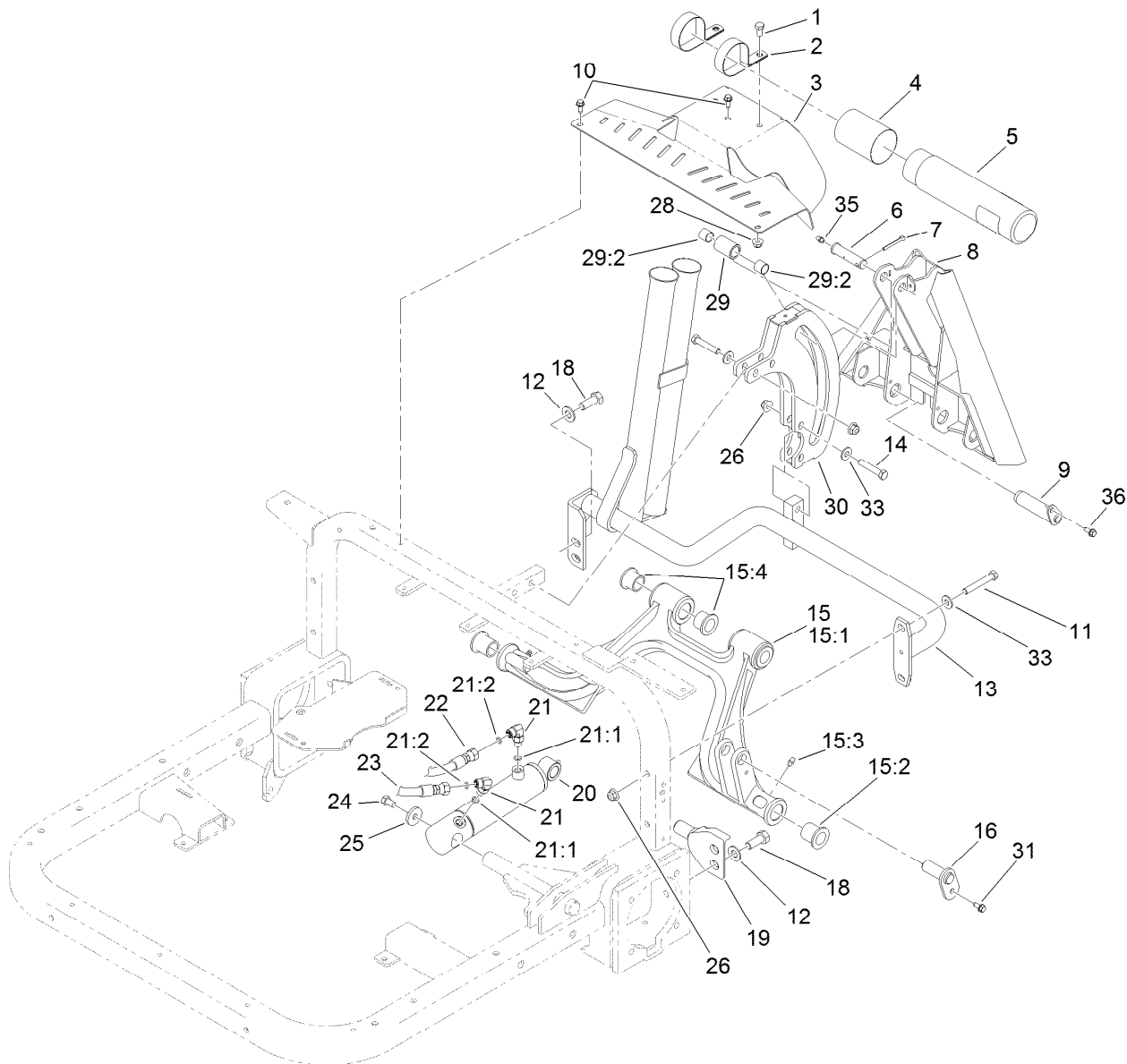
Ref.	Part Number	Qty.	Description
1	136-7859	1	Rain Cap Kit
1:1	1-643009	1	Clamp-Hose
2	120-2244	1	Hourmeter
3	93-2190	1	Air Cleaner ASM
4	2412-92	1	Clamp-Hose
5	322-6	2	Screw-HH
7	95-5806	1	Bracket-Mounting, Air Cleaner
8	104-8300	2	Nut-HF, NI
9	2412-3	1	Clamp-Hose
10	117-9576	1	Hose-Air
11	32144-14	1	Screw-HWHTF
12	3296-42	3	Nut-Lock, NI
13	3250-13	2	Screw-PPH
14	122-1403	1	Harness-Wire
14:3	218-578	2	Fuse-Blade, 10 Amp

Ref.	Part Number	Qty.	Description
14:4	109101	1	Fuse-Blade, 20 Amp
14:5	100-4918	2	Diode
15	3296-2	2	Nut-Lock, NI
16	99-7430	3	Relay-Mini
17	321-3	3	Screw-HH
18	112-1444-01	1	Bracket-Relay
20	110-3380	1	Nut-Standoff
21	3218-13	1	Nut-Jam, Brass
22	3253-4	2	Washer-Lock
23	3219-14	2	Nut-Hex
24	3254-1	2	Washer-Lock, Int
25	28-4210	1	Solenoid
26	32144-10	4	Screw-HWH
27	110-3315	1	Cable-Positive, Starter
28	110-3314	1	Cable-Positive, Battery
29	3255-9	1	Washer-Lock



Air Cleaner Assembly No. 93-2190

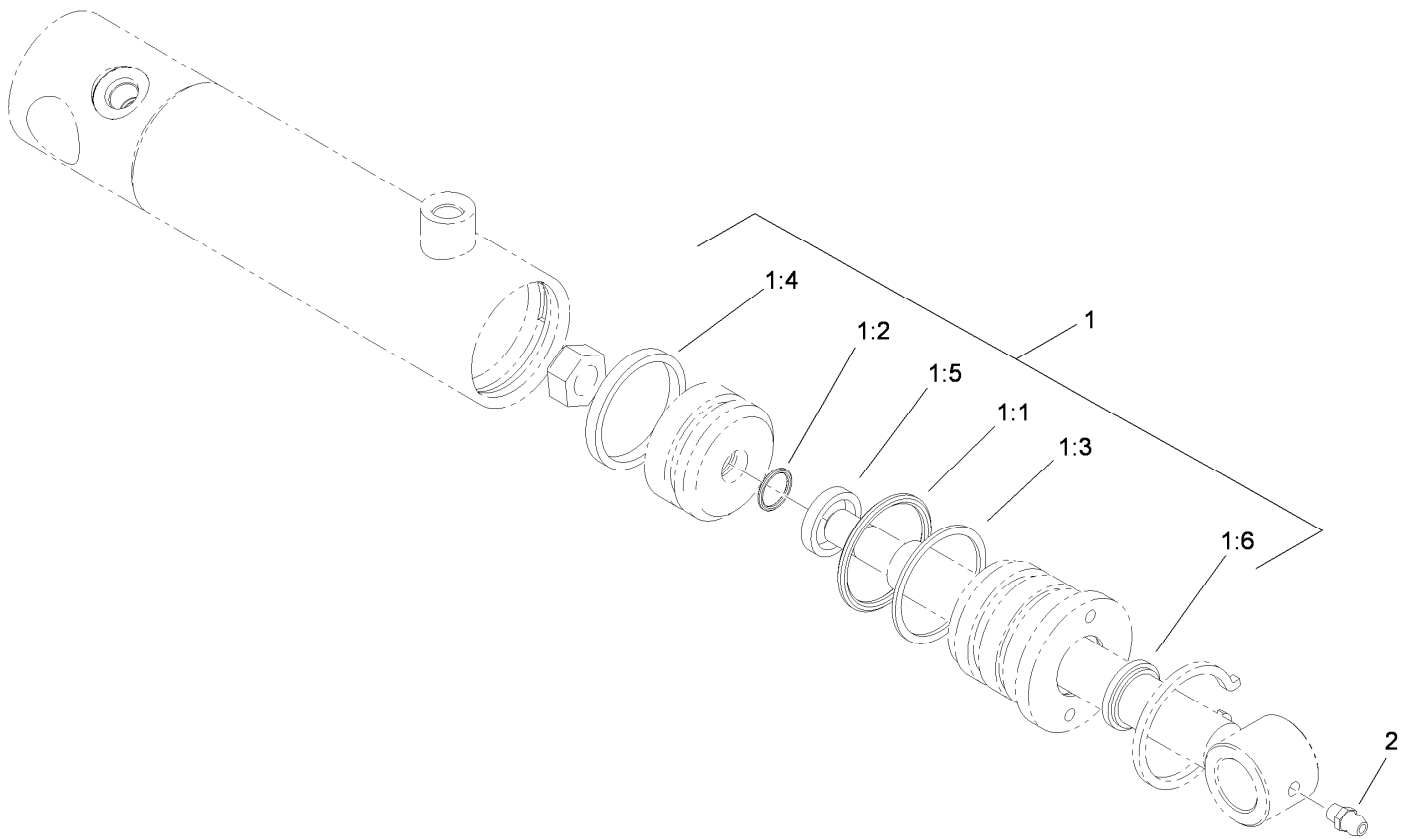
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	108-3811	1	Filter-Air
3	94-3652	1	Cover ASM
3:1	1-643283	2	Latch-Cleaner, Air
4	87-9400	1	Valve-Vacuator
5	285-17	1	Plug-Pipe



Rear Hitch Assembly

Ref.	Part Number	Qty.	Description
1	322-2	2	Screw-HH
2	2412-133	2	Clamp-R
3	121-9081-01	1	Cover-Rear
4	104-7048	1	Cap-Housing
5	104-7050	1	Tube-Manual
6	108-2282	1	Pin-Clevis
7	3272-23	1	Pin-Cotter
8	130-7879-01	1	Frame-Adapter
9	108-6885	2	Pin ASM
10	32144-10	3	Screw-HWH
11	323-12	2	Screw-HH
12	3256-26	4	Washer-Flat
13	120-3465-03	1	Frame-Hitch
14	323-10	4	Screw-HH
15	120-3457	1	Rear Hitch ASM
15:1	115-5609-01	1	Hitch
15:2	95-3577	2	Bushing
15:3	302-5	4	Fitting-Grease
15:4	33-3090	4	Bushing
16	115-5648	1	Pin-Flag

Ref.	Part Number	Qty.	Description
18	325-5	4	Screw-HH
19	115-5618	2	Pivot-Hub
20	115-5647	1	HYD Lift Cylinder ASM
21	340-132	2	Fitting-Elbow, 90 DEG
21:1	237-78	1	O-Ring
21:2	237-21	1	O-Ring
22	95-8837	1	Hose ASM
23	100-3833	1	Hose-HYD
24	323-34	1	Screw-HH
25	53-6380	1	Washer-Flat
26	104-8301	6	Nut-HF, NI
28	104-8300	2	Nut-HF, NI
29	108-5472	1	Tube ASM
29:2	256-311	2	Bushing-Split
30	110-1368-01	1	Plate-Roller
31	32144-10	1	Screw-HWH
33	3256-3	6	Washer-Flat
35	302-5	1	Fitting-Grease
36	99-8445	2	Screw-HWH



Hydraulic Lift Cylinder Assembly No. 115-5647

Ref.	Part Number	Qty.	Description
1	108-4597	1	Seal Kit
1:1		1	O-Ring ●
1:2		1	O-Ring ●
1:3		1	Ring-Back Up ●
1:4		1	Seal-Psp ●
1:5		1	Seal-Rod ●
1:6		1	Seal-Dust ●
2	302-5	1	Fitting-Grease

● Not serviced separately

Attachments and Accessories

For 08705 Sand Pro 5040 Traction Unit

Product Name	Model/Part
Front Lift Frame	08712
Manual Blade.....	08714
Midmount Toolbar System	08731
LED Light Kit.....	08740
Tooth Rake	08751
Spring Rake	08752
Rear Broom	08753
Finish Grader.....	08754
Spiker	08755
Drag Mat Carrier System	08756
QAS Nail Drag	08761
QAS Bunker Pump	08765
Rear Remote Hydraulic Kit	08781
Hydraulic Switch Kit.....	08783
Turf Groomer, Sand Pro Traction Unit with QAS	08794
Yellow Hydraulic Cap	107-1576
Yellow Hydraulic Fluid Cap (Tethered)	107-2174
Premium All Purpose Grease (Tube)	108-1190
Premium Engine Oil SAE 30 (Drum)	108-1196
Premium Engine Oil SAE 30 (Pail).....	108-1197
Armrest Kit.....	108-6163
Speed Limiter Kit	110-1371
Draw Bar Hitch Assembly	110-1375
Smooth Wheel and Tire Assembly	112-0034
Drag Mat Assembly	112-1424
Variable Orifice Kit	112-1433
Wireless Hourmeter	115-4754
Infield Pro 5040 Decal Kit	115-5620
Carbide Tine Pack	119-2152
Spark Arrestor Screen	119-7185
Wheel and Tire Assembly	121-9077
PX Hydraulic Fluid (5 Gal)	133-8086
PX Hydraulic Fluid (55 Gal).....	133-8087
MVP Filter Kit.....	30035
MVP Kit 1000 Hour	44957

Notes:



Count on it.