



Debris Blower
Groundsmaster® 4000-D
Model No. 30425—220000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

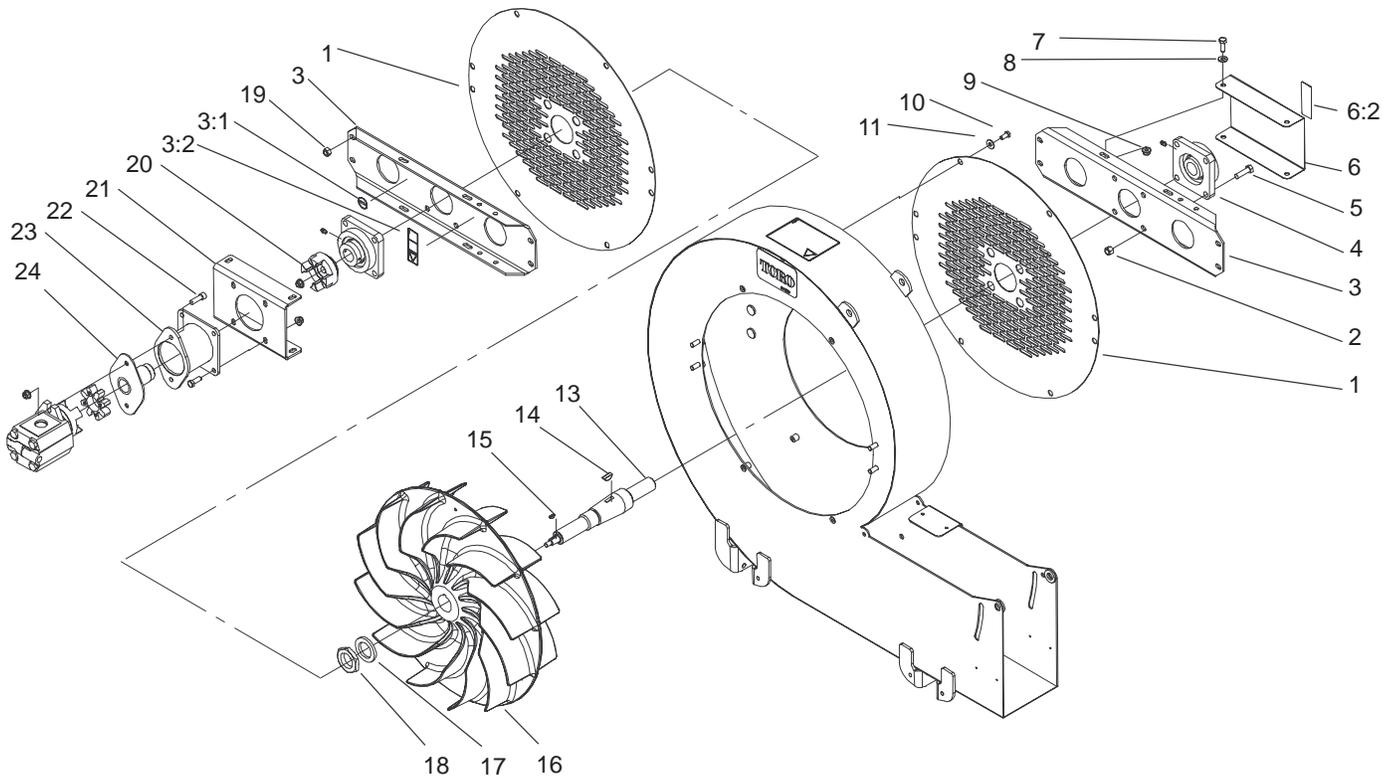
Contents

Description	Page	Description	Page
Fan Drive Assembly	3	Lift Arm and Castor Assembly	5
Housing Assembly	4		

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	HYD	hydraulic
ASM	assembly	INC	incorporated
CARR	carriage	LH	left hand
DEG	degrees	NI	nylon insert
FH	flat head	PPH	Phillips pan head
GA	gauge	PTH	Phillips truss head
HF	hex flange	PTO	power take off
HH	hex head	RH	right hand
HHF	hex head flange	SFH	slotted fillister head
HLH	hex lag head	SHH	slotted hex head
HJ	hex jam	SQH	square head
HOC	height-of-cut	SHWH	slotted hex washer head
HS	hex socket	SPH	slotted pan head
HSBH	hex socket button head	SRH	slotted round head
HSFH	hex socket flat head	STD	standard
HSH	hex socket head	TAP	self tapping
HWH	hex washer head	TTH	Torx truss head
HWHTF	hex washer head thread forming	WH	wing head

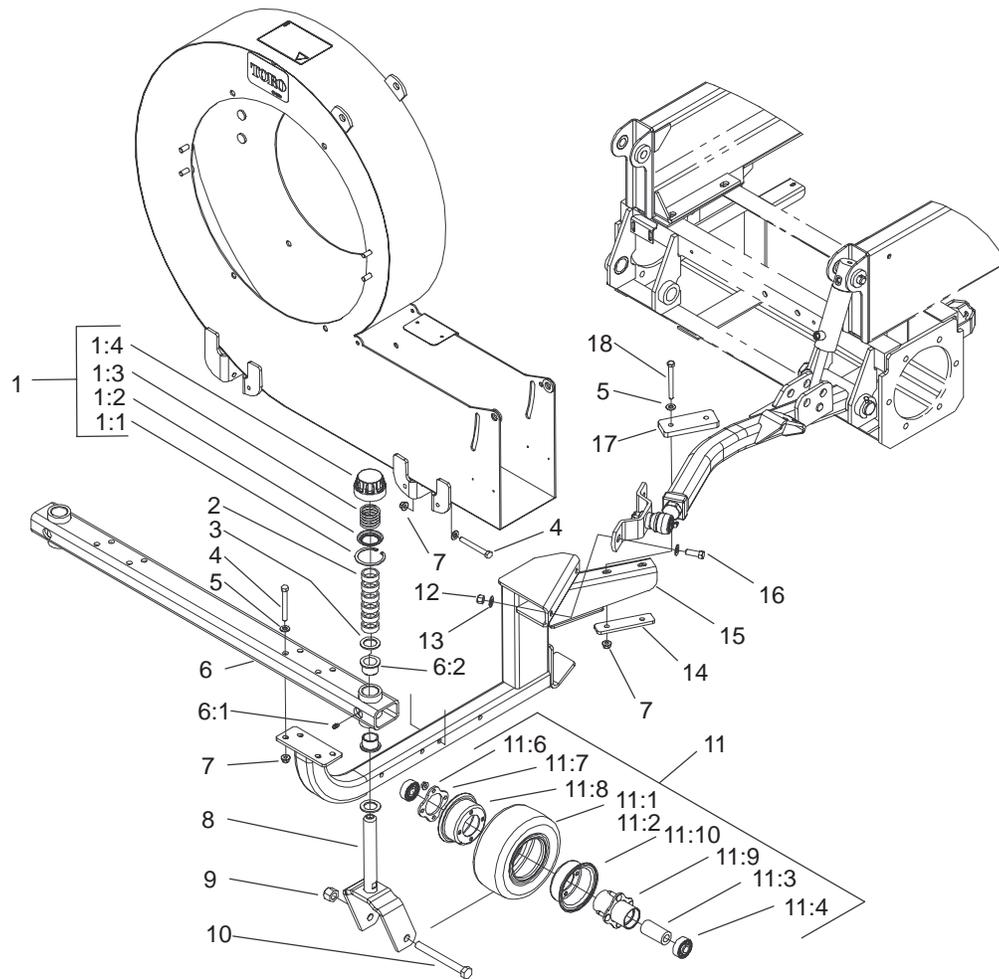


Sheet No.:2

Fan Drive Assembly

Ref. No.	Part No.	Qty.	Description
1	98-5877-01	2	Screen
2	3296-48	8	Nut-Lock NI
3	105-4595	2	Bracket-Mount, Bearing
3:1	58-6520	1	Decal-Grease
3:2	105-4593	1	Decal-Shield
4	94-8987	2	Bearing
5	324-6	8	Screw-HH
6	106-2002	1	Shield ASM
6:2	105-4593	1	Decal-Shield
7	323-6	12	Screw-HH
8	3256-24	12	Washer-Flat
9	104-8301	15	Nut-Flange, NI
10	33114-020	8	Screw-HH
11	3256-23	8	Washer-Flat
13	105-2839	1	Shaft-Fan
14	3257-42	1	Key-Woodruff
15	3257-3	1	Key-Woodruff
16	94-8950	1	Fan
17	77-0950	1	Washer-Castor
18	3218-17	1	Nut-Jam
19	33025-00	8	Nut-Lock
20	104-3541	1	Hub-Spider
21	105-2826-01	1	Bracket-Mount
22	3274-1	2	Screw-HSH

Ref. No.	Part No.	Qty.	Description
23	105-2838-01	1	Mount ASM
24	105-2830-03	1	Tool ASM



Sheet No.:4

Lift Arm and Castor Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	92-9727	2	HOC Cap ASM	12	3296-48	4	Nut-Lock NI
1:1	92-5581	1	Ring-Retaining	13	3256-25	8	Washer-Flat
1:2	92-5583	1	Washer-Cap	14	105-4575	2	Plate-Reinforcing
1:3	92-9726	1	Spring-Compression	15	105-4520-01	1	RH Arm ASM
1:4	92-8861	1	Cap-HOC	15	105-4521-01	1	LH Arm ASM
2	63-0070	12	Spacer	16	324-5	4	Screw-HH
3	3-6781	4	Washer-Thrust	17	105-4519	2	Plate-Clamping
4	323-20	12	Screw-HH	18	323-42	4	Screw-HH
5	3256-24	16	Washer-Flat				
6	95-3251	1	Bumper ASM				
6:1	302-5	2	Fitting-Grease				
6:2	94-1291	4	Bushing-Special				
7	104-8301	16	Nut-Flange, NI				
8	98-7069-01	2	Castor Fork ASM				
9	3296-53	2	Nut-Lock, NI				
10	327-24	2	Screw-HH				
11	93-9938	2	Wheel ASM				
11:1	93-9939	1	Tire				
11:2	68-8950	1	Tube-Inner (W/Valve)				
11:3	93-4241	1	Spacer-Bearing, Inner				
11:4	93-4237	2	Bearing				
11:6	32128-16	4	Nut-HHF				
11:7	93-4242	1	Plate				
11:8	93-4239	1	Rim-Wheel, Half				
11:9	93-5980	1	Hub				
11:10	95-2741	1	Rim-Wheel, Half				

