FORM NO. 01-502-1460

TORO®

DRILLING TEMPLATE

INSTALLATION INSTRUCTIONS

THATCHING REEL 8600

(RETROFIT)

DRILLING INSTRUCTIONS

MOUNTING FOR THATCHER 8600

If your Sweeper falls in the serial number range listed below; six holes must be drilled in your Sweeper before installation of the Thatching Reel 8600.

Model #	Serial Numbers affected:
44081	40101-40109
44083	40101-40113
44085	30101-40120
44089	30101-40132

1. Place the Template on the Sweeper as shown in Fig. 1. Line up the two holes in the frame with the holes in the template.

2. Using 3/8 bolts, attach the template to the frame in the holes designated in Fig. 1.

3. Mark and punch the four holes in frame as indicated on the template.

4. Remove the template.

5. Drill the four holes to .531" diameter.

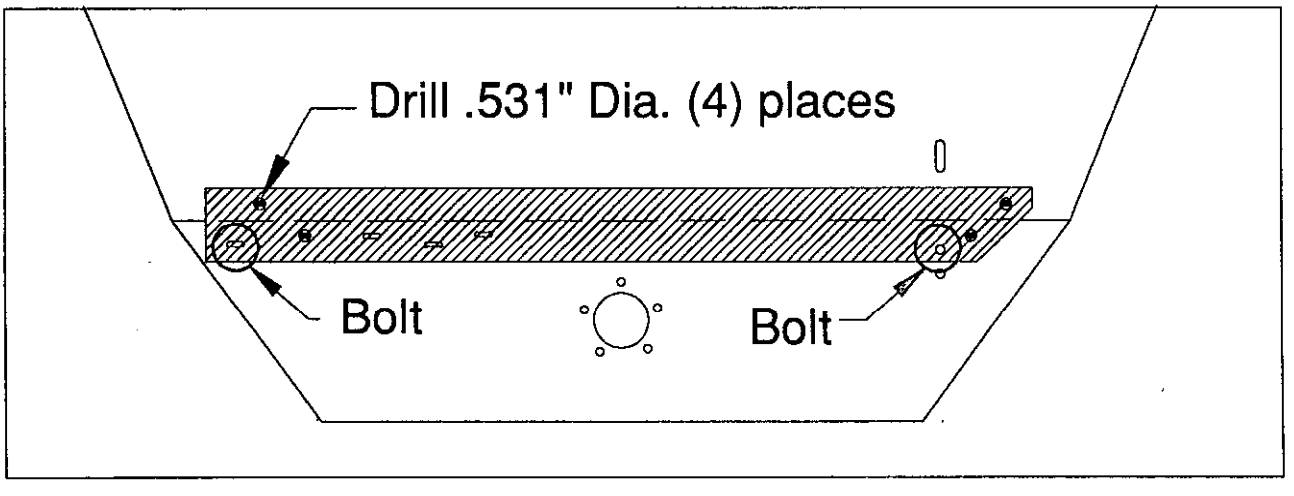


Figure 1

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DRILLING INSTRUCTIONS

6. Measure and mark the two holes under the frame as shown in Fig. 2..

7. Drill the two holes to .656 diameter.

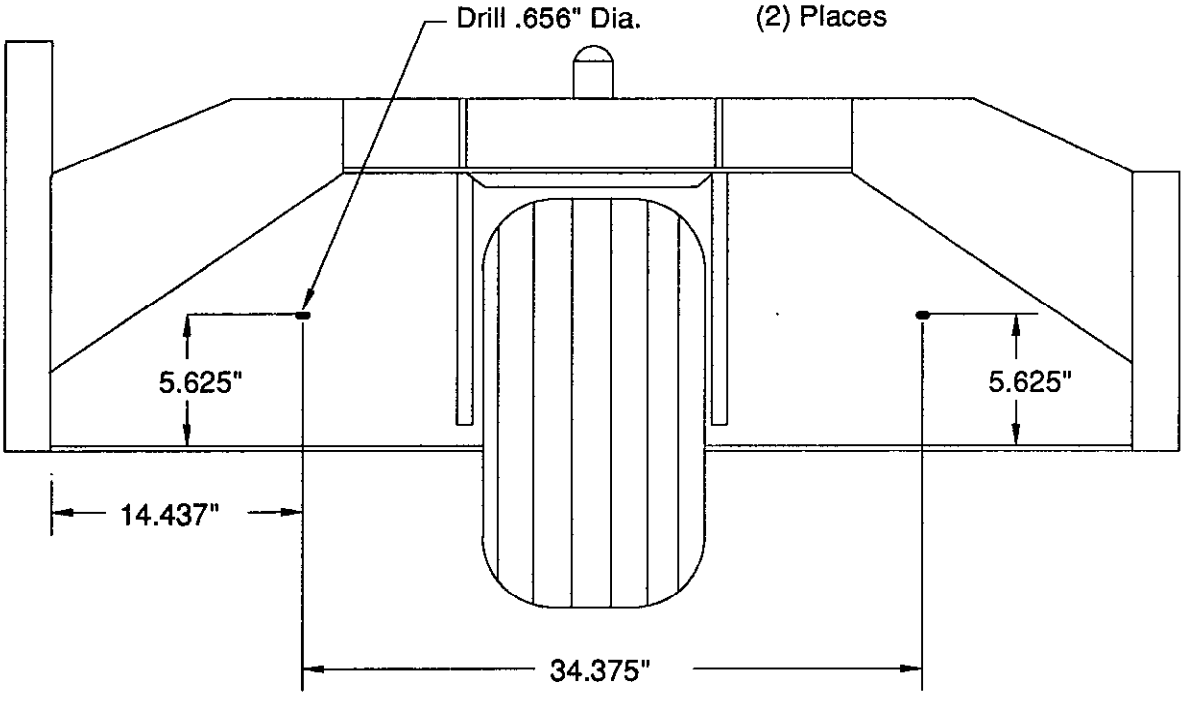


Figure 2