



PART NO. 67-002-2952

INSTALLATION
INSTRUCTIONS

2670 BEARING MOUNT ASSEMBLY SERVICE PROCEDURE

DISASSEMBLY

- 1) All components should be separated and thoroughly cleaned before re-assembly.
- 2) The bearing mount assembly should be secured firmly in a press for component removal.
- 3) Press bearing out of bearing mount from the back side. To reduce risk of damage to bearing, press bearing on the outer race.
- 4) Support bearing by the inner race and press shaft through.
- 5) Remove loctite residue from components using Chisel Gasket Remover 790.

NOTE:
Although replacement components may appear different from the original, all pieces are interchangeable.

ASSEMBLY PROCEDURE

- 1) Clean shaft (1) and inside bearing surface of bearing (2) with Loctite Cleaning Solvent 755 or equivalent.
- 2) Apply 1/16" bead of Loctite 609 around perimeter of the shaft on the end without the keyway (a), also place bead on the the internal perimeter of the bearing on the setscrew end (b).
- 3) Insert shaft into bearing and counter rotate parts as shaft is slid through bearing until the end of shaft is flush with the back of bearing.
- 4) Allow 10 minutes setup time.
- 5) Clean contact area on the outside of bearing and inside of bearing collar with Loctite 755 or equivalent. Be sure surface is free of paint, grease or other foreign material.
- 6) Apply 1/16" bead of Loctite 609 to contact area of bearing about 1/8" in front (setscrew side) of greaseway (c).
- 7) Insert bearing into collar and counter rotate parts as bearing is slid until bottomed out in bearing collar.
- 8) Allow assembly to cure for 10 minutes before handling.
- 9) Insert snap ring (4) into snap ring groove.
- 10) Clean setscrews using Loctite 755, apply Loctite Threadlocker 242 and install.
- 11) Install grease zerk.

