



(PER PARTS BULLETIN NO. 736)

# INSTALLATION INSTRUCTIONS

## DRIVE SHEAVE REPLACEMENT

AEROSEEDER 84 w/o REVERSE

1. Remove belt guard.
2. Remove belt stop assembly from engine.
3. Remove belts from sheaves.
4. Remove sheaves from engine shaft. Remove sheave and washers from jackshaft.
5. Install spacer #5 (84-004-4121) on jackshaft. Install sheave #1 (01-260-2270) and bushing #8 (01-260-0380) on jackshaft. Secure to jackshaft so there is 1/16" clearance between sheave and idler arm.
6. Install sheave #2 (01-260-2250) on engine shaft and align with sheave #1.
7. Install belt #3 (01-264-0960) on sheaves #1 and #2.
8. Reinstall sheave #4 and bushing on engine shaft and align with blade drive sheave #6.
9. Reinstall belt #7 on sheaves #4 and #6.
10. Reinstall belt stop assembly on engine and adjust all belt tensions for proper operation.
11. Reinstall belt guard.

