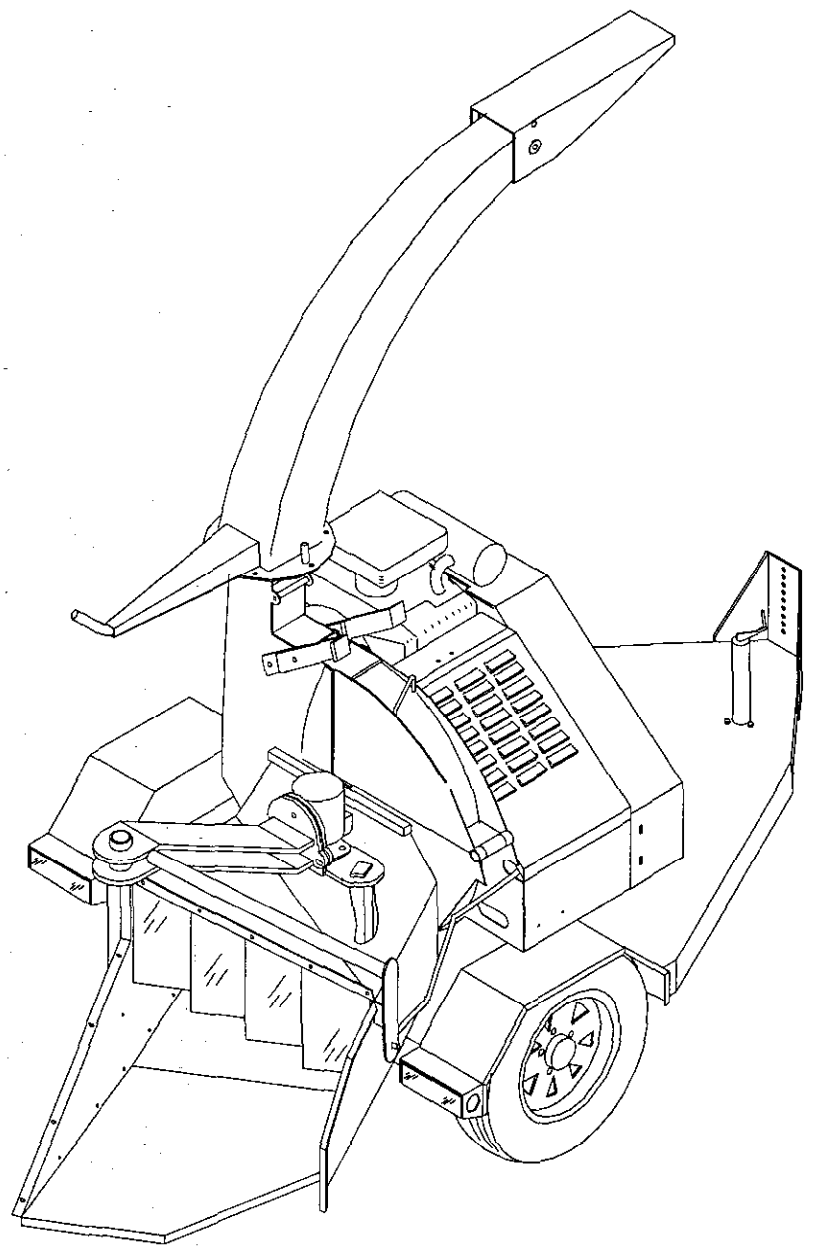
FORM NO. 01-502-0940.2

TORO®

MODEL NO. 44570 - 30101 & UP

OPERATOR'S MANUAL

COMMERCIAL CHIPPER 1820



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FOREWORD

Thank you for buying a high quality Toro turf care product. To get the best performance from this machine, operate and maintain it according to the instructions in this manual.

Toro also wants to stress the importance of safety. You and anyone else using or maintaining this machine are strongly urged to read this manual, especially all the safety instructions.

DANGER, WARNING and CAUTION, used with the triangular safety alert symbol, highlight safety messages. Always read and understand these messages because they relate to personal injury and your safety.

If you ever need help or have questions about your new Toro turf care product, contact your local Authorized Toro Distributor. The Toro Distributor has a complete supply of replacement parts, a full line of accessories and a professional service staff to support you. Keep your Toro all Toro. Buy genuine Toro parts and accessories.

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SAFETY INSTRUCTIONS

The safety alert symbol means CAUTION, WARNING or DANGER - "personal safety instruction". Read and understand the instruction because it has to do with safety. Failure to comply with the instruction may result in personal injury.

BEFORE OPERATING

1. Read and understand the contents of this manual before starting and operating the machine. Become familiar with all controls and know how to stop quickly. A free replacement manual is available by sending complete Model and Serial Number to:

The Toro Company
100 Industrial Parkway
Industrial Airport, Kansas 66031

2. Do not allow children to operate the machine. Do not allow adults to operate the machine without proper instruction.

3. **NEVER** operate the machine while under the influence of drugs or alcohol.

4. Keep all shields and safety devices in place. If a shield, safety device or decal becomes damaged, malfunctioning or illegible, repair or replace it before operation is commenced. Also tighten loose nuts, bolts to ensure machine is in safe operating condition.

5. Before each use, tighten all bolts and nuts.

6. Do not alter this equipment in any manner which may cause hazardous conditions.

7. Fill fuel tank with fuel before starting the engine. Avoid spilling any fuel. Since gas is flammable, handle it carefully.

A. Use a approved fuel container.

B. Do not fill tank when engine is hot or running.

C. Do not smoke while handling fuel.

D. Fill tank outdoors and up to about one inch (25 mm) from the top of the tank.

E. Wipe up any spilled fuel.

SAFETY INSTRUCTIONS (Continued)

WHILE OPERATING

⚠ DANGER

ROTATING CUTTING BLADES

- **NEVER** operate this machine unless drum cover and clean out door are securely fastened.
- **NEVER** open drum cover or clean outdoor while engine is running
- Drum may rotate for up to 5 minutes after engine is stopped.

8. Do not run the engine in a confined area without adequate ventilation. Exhaust fumes are hazardous and could possibly be deadly.

9. **NEVER** direct discharge chute at bystanders.

10. Always keep clear of discharge opening.

11. Do not touch engine, muffler or radiator while engine is running or soon after it is stopped. These areas could be hot enough to cause a burn.

12. **NEVER** leave operating machine unattended. Stop engine and remove key before leaving work area.

13. **NEVER** wear loose fitting clothing. Always wear safety glasses, gloves and ear protection.

MAINTENANCE

14. Remove the key from the ignition switch to prevent accidental starting of the engine when servicing, adjusting or storing the machine.

15. If major repairs are ever needed or assistance desired, contact an Authorized TORO Distributor.

16. Make sure machine is in safe operating condition by keeping nuts, bolts and screws tight.

17. To reduce potential fire hazard, keep the engine free of excessive grease, grass, leaves and accumulations of dirt.

18. Make sure all hydraulic line connectors are tight, and all hydraulic hoses and lines are in good condition before applying pressure to the system.

19. Keep body and hands away from pin hole leaks or nozzles that eject hydraulic fluid under high pressure. Use paper or cardboard, not hands, to search for leaks. Hydraulic fluid escaping under pressure can have sufficient force to penetrate skin and do serious damage. If fluid is injected into the skin it must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result.

20. Do not overspeed the engine by changing the governor settings. Maximum engine speed with no load is 3000 RPM. To ensure safety and accuracy, have an Authorized TORO Distributor check maximum engine speed with a tachometer.

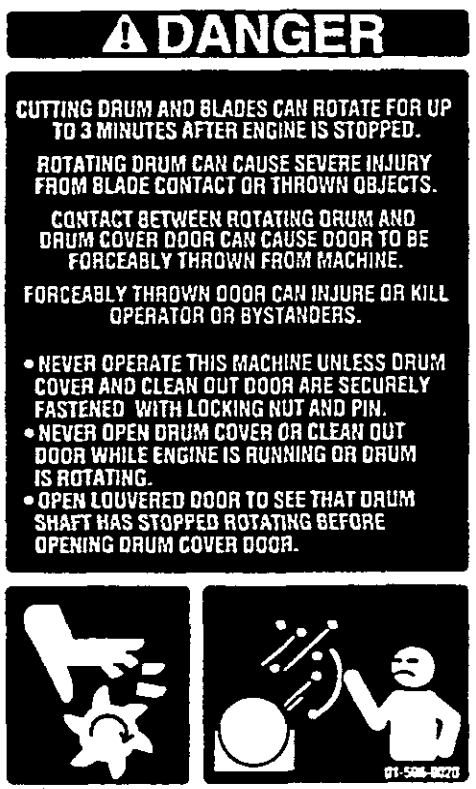
21. Engine must be shut off before checking oil or adding oil to the crankcase.

SAFETY AND INSTRUCTION DECALS

The following safety and instruction decals are installed on the unit. Replace any decals that becomes damaged or illegible. Part numbers for decals are listed below and in your Parts Catalog. Order replacements from your Authorized Toro Distributor.



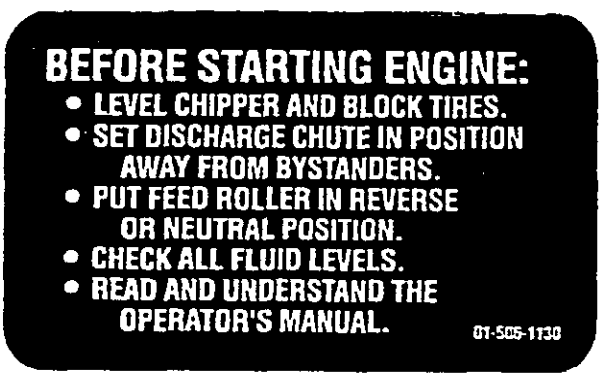
BOTH SIDES OF INFEED CHUTE
(Part No. 01-506-0260)



ON CHIPPER HOOD
(Part No. 01-506-0020)

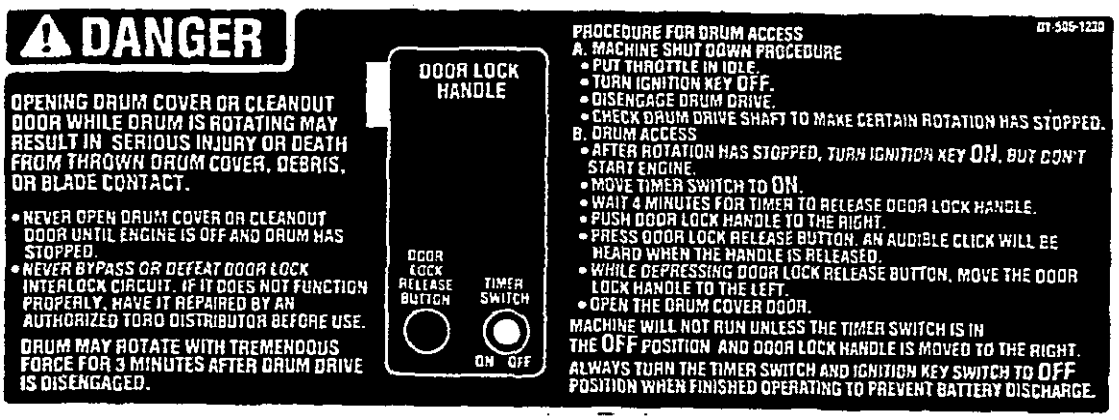


ON DISCHARGE CHUTE
(Part No. 01-506-0290)

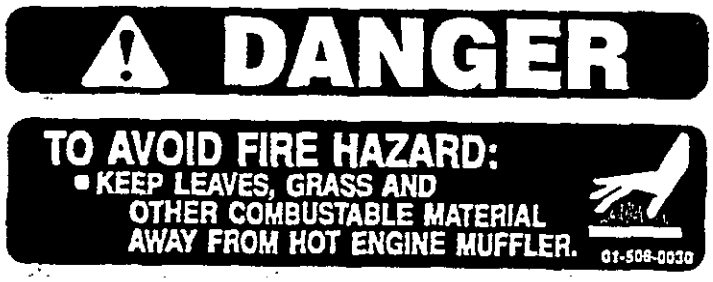


ON BELT GUARD
(Part No. 01-506-1130)

SAFETY AND INSTRUCTION DECALS (Continued)



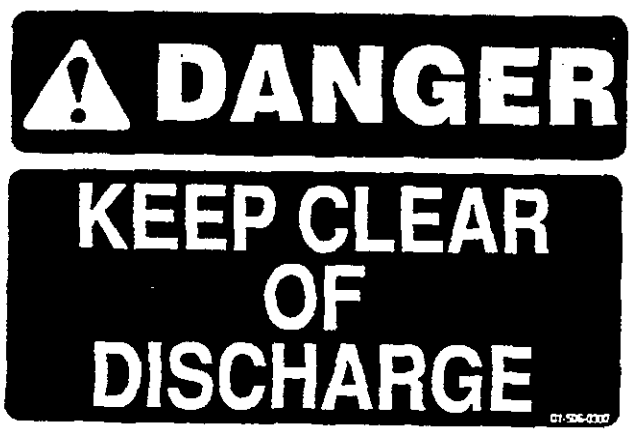
ON LOUVERED COVER
(Part No. 01-506-1230)



ON ENGINE COWLING
(Part No. 01-506-0030)



ON TIMER BOX
(Part No. 01-506-1240)



ON CHUTE DEFLECTOR
(Part No. 01-506-0300)



ON TIMER BOX
(Part No. 01-506-1250)

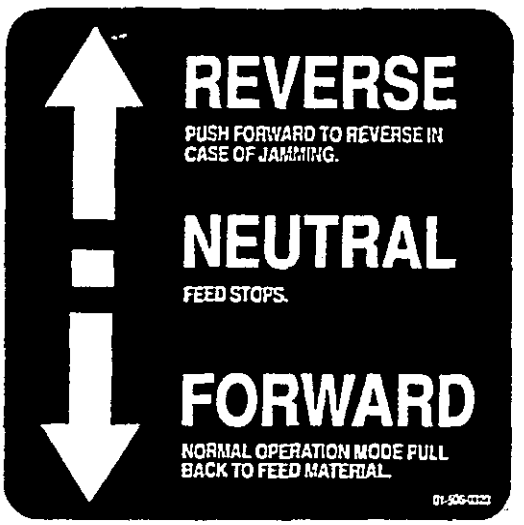
SAFETY AND INSTRUCTION DECALS (Continued)



ON FUEL TANK
(Part No. 01-506-0460)



ON HYDRAULIC OIL TANK
(Part No. 01-506-0560)



BY FEED ROLLER LEVER
(Part No. 01-506-0320)



ON CHIPPER FRAME &
BELT GUARD
(Part No. 01-506-0040)



ON FENDERS
(Part No. 01-506-0540)



NEAR BEARINGS & GREASE
POINTS
(Part No. 01-506-0550)



ON BELT GUARD
(Part No. 01-506-1140)

SPECIFICATIONS

CHASSIS:
Axle: 3500 lb.
Tires: (2) B78-13
Lights: ICC approved
Frame: 10 gauge, 4" x 4" and 2" x 4" tubing
Suspension: Leaf springs

ENGINE:
24 HP ONAN Performer
Fuel Tank: 12 gallon capacity

CHIPPER:
170 degree rotation, no tools needed
Number of Knives: 2
Infeed opening: 12" x 20"
Disc RPM: 1350
Disc shaft size: 2-7/16"
Disc belt: B73 x 4 power band
Bearings: (1) 2-7/16" pillow block, (1) 2" pillow block
Disc sheave: 15.4"
Engine sheave: 5.8"

FEED:
Oil tank capacity: 7 quarts (10W30 SF-CC)
Hydraulic pump: Sundstrand
Feed roller: One, 10" diameter with teeth
Feed table width: 23"
Feed table height from ground: 27"
Discharge: 360 degree rotation, no tools needed.
Chute: 12 gage sides, 10 gage top

DIMENSIONS:
Width - 65"
Length - 112"
Height - 101" with chute "

OPTIONS:
Kubota 21 HP Diesel Engine, Hour Meter, Temperature sensing shut off switch

BEFORE OPERATING

CHECK TIRE PRESSURE

Check tire pressure before each use. Inflate to 50 PSI.

CHECK CRANKCASE OIL

Oil recommendations are: SAE 10W30 SF-CC

The engine is shipped with 2-1/2 quarts of oil in the crankcase; however, level of oil must be checked before and after the engine is first started.

1. Position the chipper on a level surface and make sure engine is off.

2. Remove the dipstick and wipe it with a clean rag. Push dipstick down into the tube and ensure it is fully seated. Pull dipstick out of the tube and check level of oil. If oil level is low add enough oil to raise level to top notch on dipstick.

IMPORTANT: Check level of oil after every 5 hours of operation or daily. Change oil after every 50 hours of operation and change the oil filter after the first 50 hours and every 100 hours thereafter. Change oil and filter more frequently when engine is operated in extremely dusty conditions.

FILL FUEL TANK WITH GASOLINE (Fig. 1)

THE TORO COMPANY STRONGLY RECOMMENDS THE USE OF FRESH CLEAN,UNLEADED REGULAR GRADE GASOLINE IN TORO GASOLINE POWERED PRODUCTS. UNLEADED GASOLINE BURNS CLEANER, EXTENDS LIFE, AND PROMOTES GOOD STARTING BY REDUCING THE BUILD-UP OF COMBUSTION CHAMBER DEPOSITS.

Note: Do not mix oil with gasoline. Never use methanol, gasoline containing methanol, gasohol, gasoline additives, premium gasoline, or white gas because engine/fuel system damage could result.

⚠ DANGER

Because gasoline is flammable, caution must be used when storing or handling it. Do not fill fuel tank while engine is running, hot or when machine is in an enclosed area. Vapors may build up and be ignited by a spark or flame source many feet away. DO NOT SMOKE while filling the fuel tank to prevent possibility of explosion. Always fill fuel tank outside and wipe up any spilled gasoline before starting engine. Use a funnel or spout to prevent spilling gasoline before starting engine and fill tank to about 1 inch (25 mm) below the filler neck. Store gasoline in a clean safety approved container and keep the cap in place on the container. Keep gasoline in a cool,well ventilated place; never in an enclosed area such as a hot storage shed. To assure volatility, do not buy more than a 30 day supply of gasoline.

Gasoline is a fuel for internal combustion engines; therefore, do not use it for any other purpose. Since many children like the smell of gas, keep it out of their reach because the fumes are explosive and dangerous to inhale.

1. Remove the cap from the fuel tank and fill the 12 gallon tank to within 1 inch (25 mm) from the top with unleaded gasoline. Install fuel cap tightly.

2. Wipe up any gasoline that may have spilled to prevent a fire hazard.

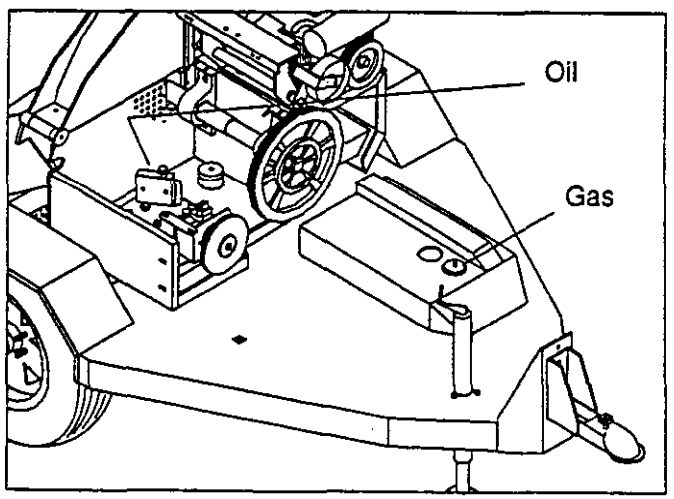


Figure 1

CHECK HYDRAULIC SYSTEM OIL (Fig. 1)

The hydraulic system is designed to operate on any high quality detergent. Oil recommendations are: 10W30 SF-CC

1. Position the chipper on a level surface and make sure engine is off.

2. Pull out the dipstick from the oil filler tube. Check the level indicated on the dipstick.

3. If low add sufficient oil to bring to the "Full" mark. Do Not overfill.

IMPORTANT: When adding oil to the hydraulic system, use a funnel with a fine screen - 200 mesh - and ensure funnel and oil are immaculately clean. This procedure prevents accidental contamination of the hydraulic system which will damage the hydraulic system.

CONNECT BATTERY (Fig. 2)

The chipper is not shipped with a battery. The recommended battery size is a standard 12 volt car battery (22F2).

1. Open the louvered cover on the chipper.

2. Place the battery beside the pump.

3. Slide the Battery Hold down bracket around the battery and through the holes in the bracket on the frame.

4. Secure with 3/8" hex nuts and flatwashers.

5. Install the positive cable to the positive (+) terminal and the negative cable to the negative (-) terminal of the battery and secure with carriage bolts and wing nuts.

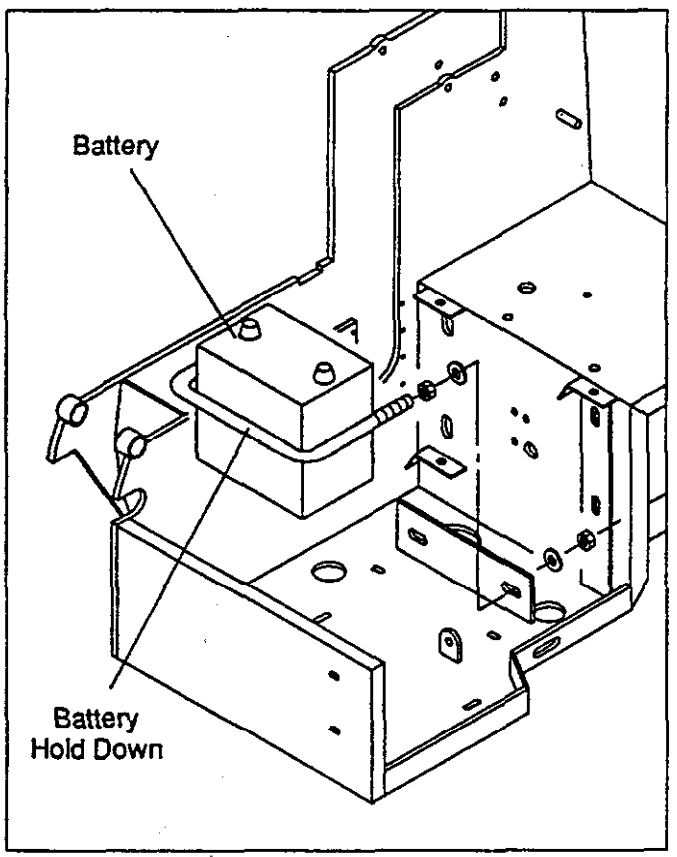


Figure 2

CONTROLS

THROTTLE CONTROL

The throttle is used to operate engine at various speeds. Moving throttle forward increases engine speed; backwards decreases engine speed. The throttle regulates the speed of the sweeper reels and in conjunction with traction pedal controls ground speed of the sweeper.

KEY SWITCH

The key switch, which is used to start and stop the engine, has two positions: "OFF" and "ON". Rotate key clockwise to engage starter motor. When engine starts, release key and it will move automatically to the "ON" position. To shut engine off, rotate key counterclockwise to the "OFF" position.

IDLER HANDLE (Fig. 3)

The Idler handle is used to engage the idler pulley which engages the chipper drum. Always engage and disengage at a low engine RPM (750).

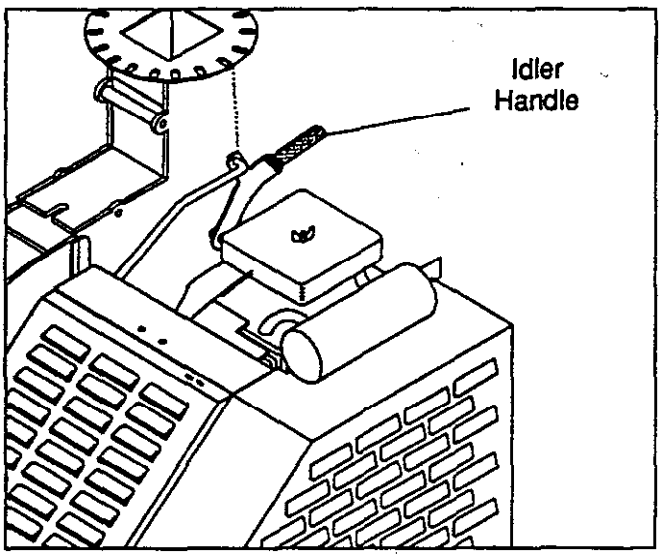


Figure 3

ROLLER ENGAGEMENT HANDLE (Fig. 4)

The roller engagement handle controls the rotation of the feed roller. When pushed forward the roller turns/rotates in reverse.

Reverse is used in case the material becomes jammed. It is also used in emergency situations to reverse the flow into the drum.

CHUTE ROTATION HANDLE (Fig. 4)

The chute rotation handle is used to rotate the chute 360 degrees. Always set the chute in the discharge position BEFORE starting the engine.

JACK (Fig. 4)

The jack levels the chipper when operating. It is also used to attach the unit to the towing vehicle.

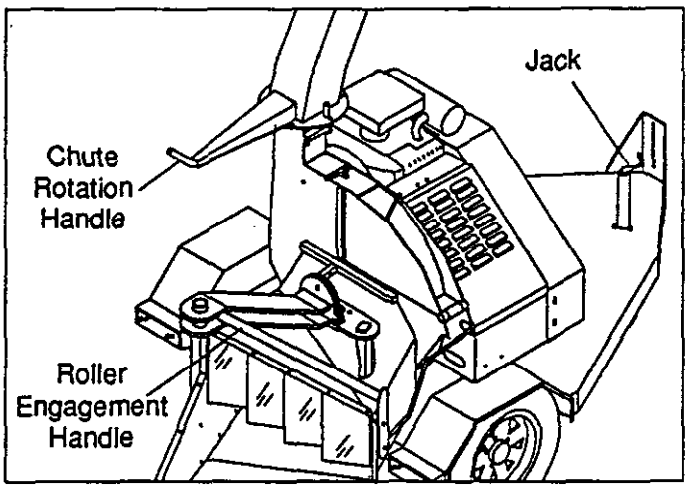


Figure 4

HEAD ROTATION LEVER (Fig. 5)

1. To rotate the chipper head, loosen the head rotation lever located on the trailer.

2. Rotate the head to the desired position.

3. Lock into position using the notches in the rotate stop and tighten the lever.

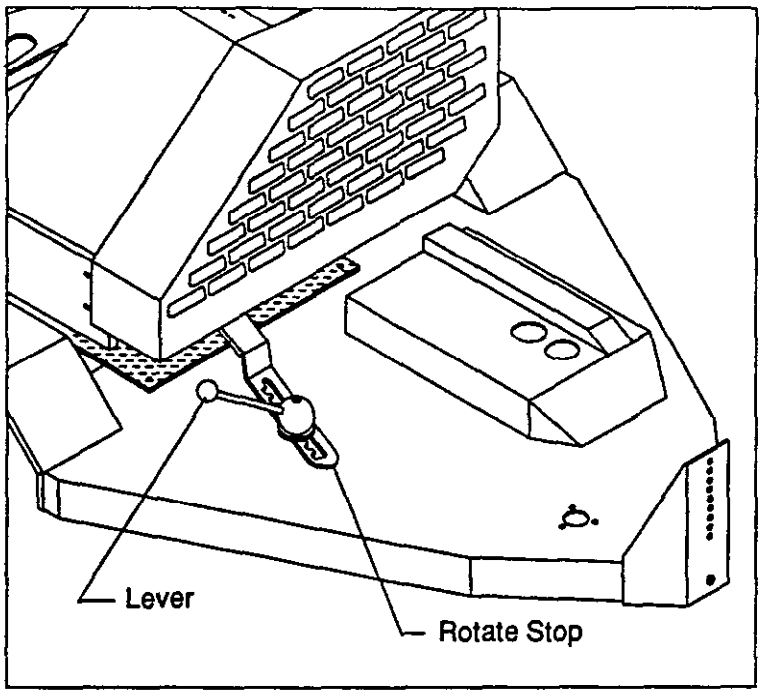


Figure 5

TIMER BOX ASSEMBLY (FIG. 6)

1. Door Lock Handle - The Handle locks the Drum Cover into closed position until it is released by the Timer.

2. Door Release Button - The button is used to release the Door Lock Handle to open the Drum Cover.

3. Timer Switch - The Timer Switch prevents the operator from opening the Drum Cover until 4 minutes after the engine is shut off.

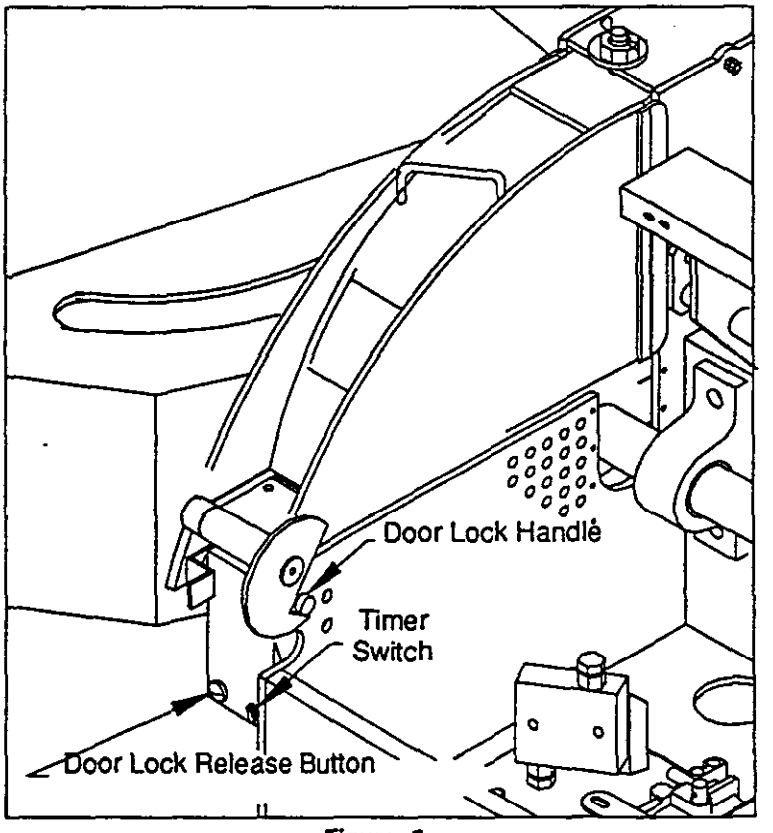


Figure 6

OPERATING INSTRUCTIONS

BEFORE STARTING ENGINE

1. Park the unit on a level surface and block tires.

2. Set discharge chute in position away from bystanders.

3. Put roller engagement handle in reverse or neutral position.

STARTING/STOPPING ENGINE

4. Turn the Timer Switch to the OFF position and the move the Door Lock Handle to the right.

5. Start engine with the throttle at 1/2 open and choke activated. When engine starts, close the choke gradually.

IMPORTANT: NEVER turn the starter switch while the engine is running.

If the engine does not start after 10 seconds, wait for another 30 seconds and then start the engine starting sequence over again.

CHIPPING MATERIAL

⚠ DANGER

OBJECTS ARE DISCHARGED FROM CHUTE WITH CONSIDERABLE FORCE AND CAN CAUSE SERIOUS INJURY.

- **NEVER** direct discharge opening toward bystanders.
- Keep clear of discharge opening

6. With engine running and throttle at slow position, slowly engage the idler handle.

7. After engagement of idler, run engine for one minute and move throttle to the full open position.

8. Push the roller engagement handle to the forward position to begin chipping.

⚠ CAUTION

- **ALWAYS** wear safety glasses, gloves and ear protection.
- **ALWAYS** feed the butt end first to eliminate dragging down of the engine.

⚠ DANGER

- If the material becomes jammed, reverse the feed roller to remove the branch.
- **DO NOT** attempt to feed short pieces of material into the feed roller, If short pieces are left in the feed area, let the next load carry them through.
- **NEVER** hang onto the material while it is being fed into the infeed chute. Release the material as soon as the feed roller grabs it.
- **NEVER** allow any parts of your body get near the feed roller while it is engaged.

⚠ DANGER

TO AVOID SERIOUS INJURY FROM BLADE CONTACT AND THROWN OBJECTS:

- **NEVER** operate this machine unless drum cover and clean out door are securely fastened with locking nut and pin.
- **NEVER** open drum cover or clean outdoor until engine is off and drum has stopped.
- Drum may rotate for up to 4 minutes after engine is stopped.
- **NEVER** open drum cover or clean outdoor while drum is rotating.
- **NEVER NEVER** bypass or defeat Door Lock Interlock Circuit. If it does not function properly, have it repaired by an authorized Toro Distributor before use.

OPERATING INSTRUCTIONS (Continued)

STOPPING THE CHIPPER

IMPORTANT: Always slow engine down to 750 RPM before disengaging idler.

9. When finished chipping material allow the roller to run for a few minutes to clean out any remaining material.

10. Move the roller engagement handle to reverse to clear remaining material. Set the roller engagement in reverse for the next start up.

STOPPING THE CHIPPER (Cont.)

11. Slow engine to 750 RPM.

12. Disengage the idler and run for a few minutes until drum stops.

13. Turn key to OFF and remove from switch.

DRUM ACCESS

14. After rotation has stopped, turn key ON, but don't start engine.

15. Move Timer Switch to ON.

16. Wait 4 minutes for timer to release Door Lock Handle.

17. Push Door Lock Handle to right.

18. Press Door Lock Release Button; an audible click will be heard when handle is released.

19. While depressing Door Lock Release Button, move the Door Lock Handle to the left.

20. Open Drum Cover Door.

TOWING THE CHIPPER

21. Use a 2" ball on the towing vehicle to tow the chipper.

22. Raise the jack, attach chipper to towing vehicle. Lock jack into towing position.

23. Attach the safety chains to the towing vehicle. When attaching the chains ALWAYS:

A. Attach the chains in a "X" pattern to the towing vehicle.

B. Leave some slack in the chain but do not allow to drag on the ground.

C. The hook on the end of the chain must be hooked back into the chain link not to the chipper, towing vehicle or anywhere else.

24. Always use care when towing the chipper. Beware of the chipper at all times.

LUBRICATION

BEARINGS (Fig. 7)

The chipper has two self sealing bearings that must be lubricated with a No. 2 Lithium based grease.

IMPORTANT: Lubricate the bearings to maintain a slight leakage on the seals. Too much grease can cause overheating.

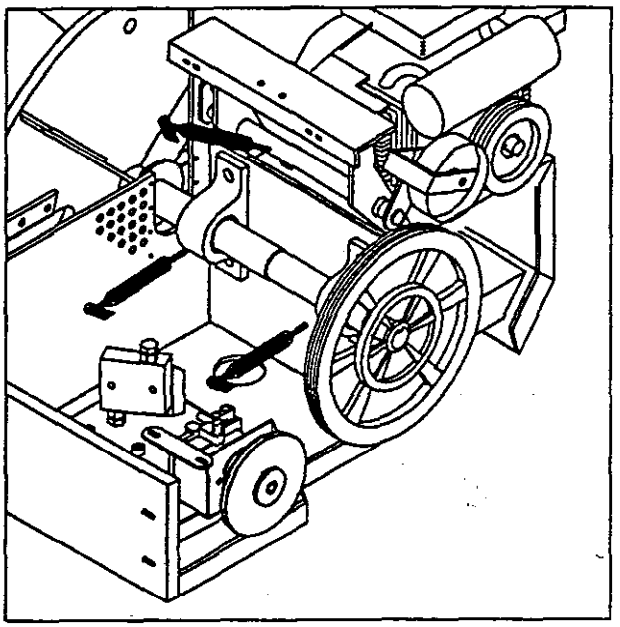


Figure 7

WHEELS AND WHEEL BEARINGS (Fig. 8)

The bearings in the axles should be repacked every 12 months or 12,000 miles. The chipper axles are E-Z lube axles. The procedure is as follows:

A. Remove the rubber plug from the end of the grease cap.

B. Attach a standard grease gun to the grease zerk located in the end of the spindle. Make sure the grease gun nozzle is fully seated on the fitting.

C. Pump grease into the zerk. The old, displaced grease will begin to flow back out of the cap and around the grease gun nozzle.

D. When the new, clean grease begins to flow out, remove the grease gun, wipe up any excess grease and install the rubber plug in the cap.

GREASE FITTINGS (Fig. 7 & 8)

There are four grease fittings that must be lubricated with a No. 2 Lithium based grease. Grease fittings every 100 hours of operation or as needed to maintain a slight leakage at the points.

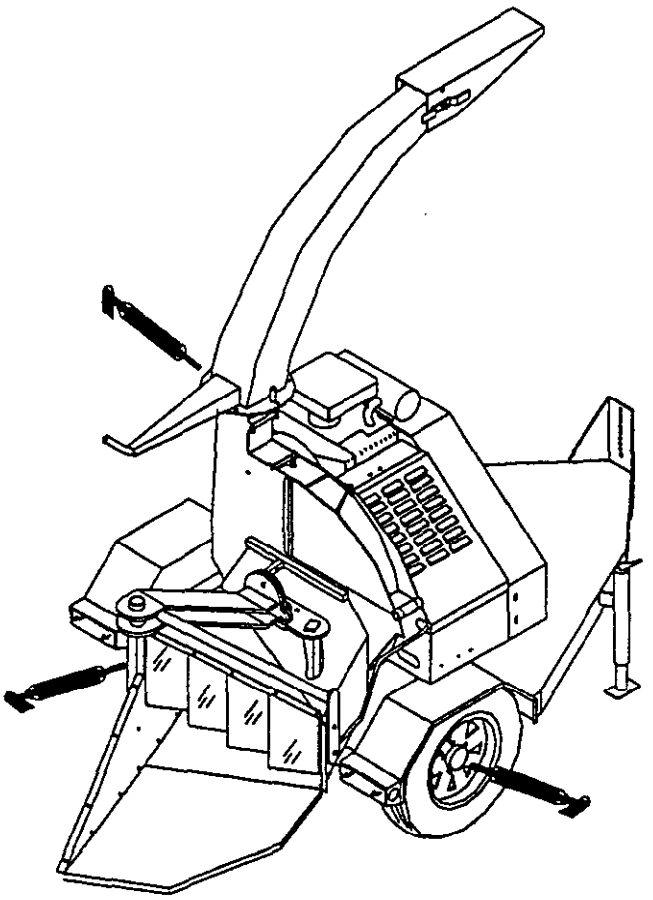


Figure 8

LUBRICATION (Continued)

CHECKING HYDRAULIC LINES AND HOSES

After every 100 operating hours, check hydraulic lines and hoses for leaks, kinked lines, loose mounting supports, wear, loose fittings, weather deterioration and chemical deterioration. Make all necessary repairs before operating.

⚠ WARNING

Keep body and hands away from pin hole leaks or nozzles that eject high pressure hydraulic fluid. Use a cardboard or paper to find hydraulic leaks. Hydraulic fluid escaping under pressure can penetrate skin and cause injury. Fluid accidentally injected into the skin must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result.

MAINTENANCE

BELT TENSION (Fig. 9)

The idler belt has 1/4" deflection with 5 lbs. of force and the idler lever locks over center when properly adjusted.

If the lever fails to lock over center or will not remain in the correct position, adjust with the nuts on the end of the rod until correct adjustment is achieved.

To decrease tension, rotate the adjusting nuts counterclockwise; clockwise to increase tension.

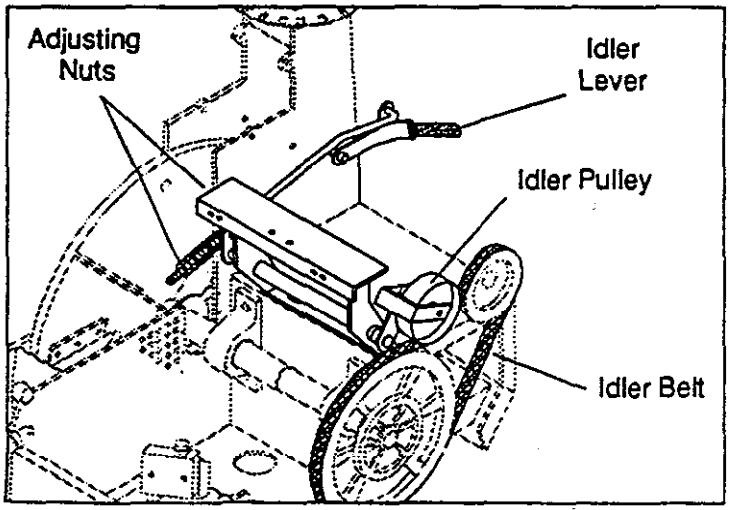


Figure 9

PUMP BELT TENSION (Fig. 10)

Adjust the tension of the pump belt with the adjusting bolt located by the pump. Loosen the bolts attaching the pump to the frame. Turn the bolt on the push/pull tab until the belt has 1/8" deflection with 4.5 pounds of force. Tighten the pump bolts and the adjustment bolt.

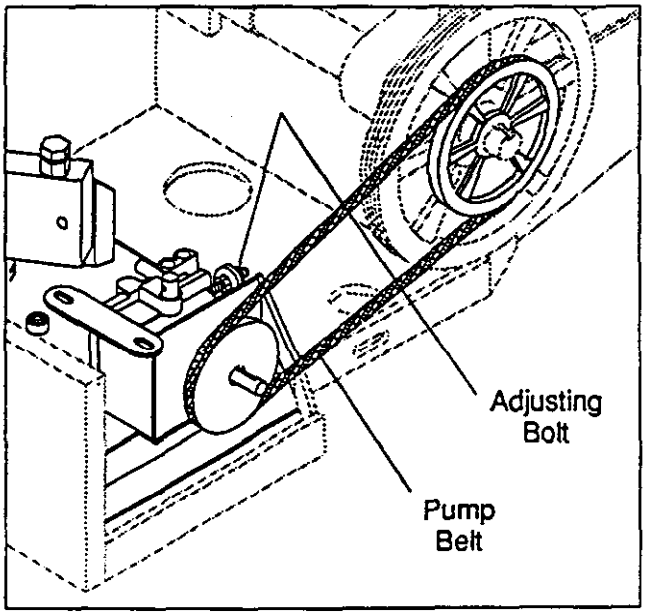


Figure 10

FEED ROLLER ADJUSTMENT (Fig. 11)

1. To adjust the feed roller, tighten the bolt until the boss(welded on the feed roller) contacts the flange on the roller motor.

2. Periodically check the feed roller adjusting bolt for tightness. Access to this bolt is through the bottom of the feed table.

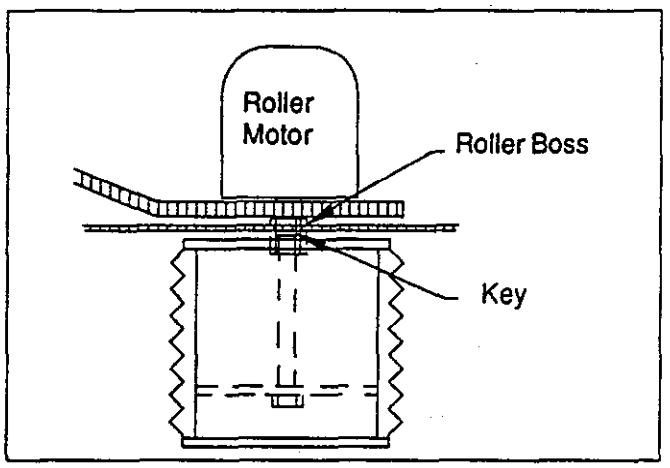


Figure 11

FEED ROLLER SPRING TENSION (Fig. 12)

1.The tension of the feed roller is controlled with the spring rod attached to the roller arm.

2. The five springs when compressed should maintain 22-1/2" to keep the proper tension on the feed roller (Fig. 12).

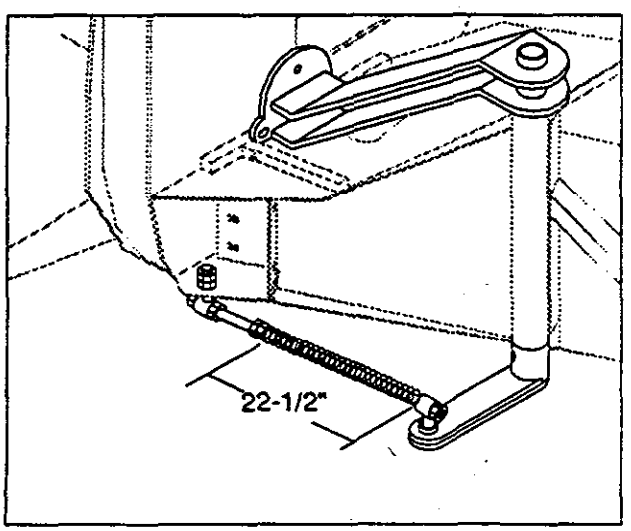


Figure 12

TIMER BOX ASSEMBLY (Fig. 13)

1. The Timer Box Assembly is sealed with 100% Silicone Sealant. The box should always be resealed if opened to prevent moisture from getting into the box.

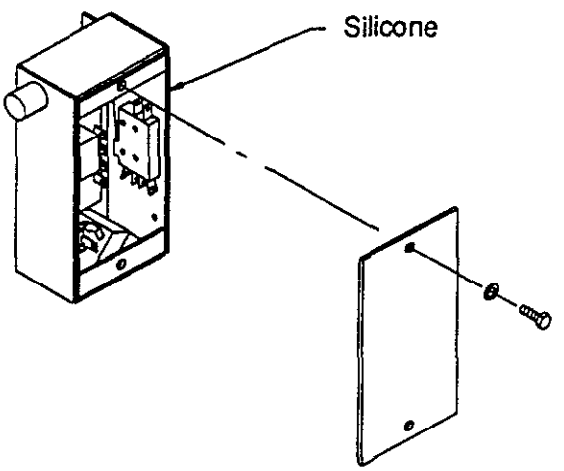


Figure 13

CUTTER BAR ADJUSTMENT (Fig. 14)

1. To adjust the cutter bar, loosen both cutter bar bolts.

2. Turn adjusting bolts until the cutter bar becomes flush with the inside lip of housing as shown. Be sure that the cutter bar is flush all the way down.

3. Tighten both cutter bar bolts and the adjusting bolts. See the illustration below for adjustment.

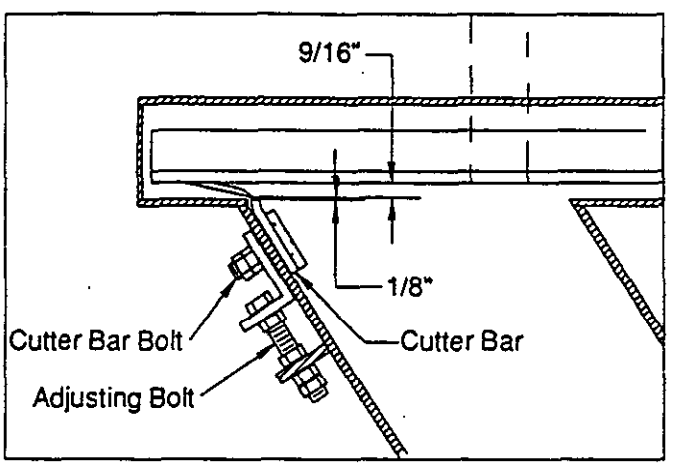


Figure 14

BLADE MAINTENANCE (Fig. 14)

New blades are 3" wide and can be sharpened several times. When the width gets between 2-13/16" to 2-9/16", one galvanized spacer (18-204-3131) should be added between the blade and the drum to hold the 9/16" as shown in Fig. 14 (see note below). When the width of the blade is 2-1/2" and 2-1/4", a second spacer should be added with the first one. Replace the blades that are less than 2-1/4"wide. The 9/16" shown above should be maintained at all times.

Note: A 10 gauge spacer will already be installed between the drum and the blade when shipped from the factory. This spacer should be left in place and the galvanized spacer added to hold the 9/16" dimension. If the distance between the chipper blade and cutter bar becomes greater than 1/8", stringy chips may be ejected or the chipper may feed improperly (Fig. 14).

BLADE SHARPENING MAINTENANCE (Fig. 15)

The life of the chipper blade is determined by the time and care spent in keeping the cutting edges sharp. Maintenance of the chipper blades should be a high priority to add longer life and superior performance, which in turn lowers cost.

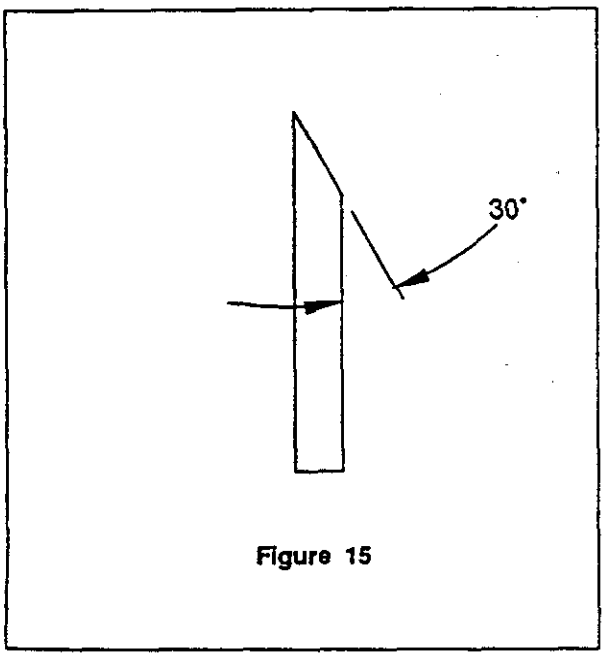


Figure 15

The blade is no better than its cutting edge. Dull blades are caused by:

1. Stopping the feed of the wood and allowing the blades to rub against the unfed wood.

2. Excessive resin or glue on material being cut.

3. Feed speed too slow for chipping machine speed.

4. Use of wrong cutting angles and bevels.

5. Improper care of blades.

6. Long overdue blade changes.

7. Poor grinding procedures.

When sharpening the blades there are a few procedures to follow to get the best performance out of the blades.

1. Keep the grinding wheel speed between 3500 and 4500 RPM. The depth of each cut should be no more than .002 with each pass.

2. More blades are ruined by excessive heat during grinding than any other cause. Excessive heat can be caused by excessive speed, insufficient cooling and the grinding wheel being too hard.

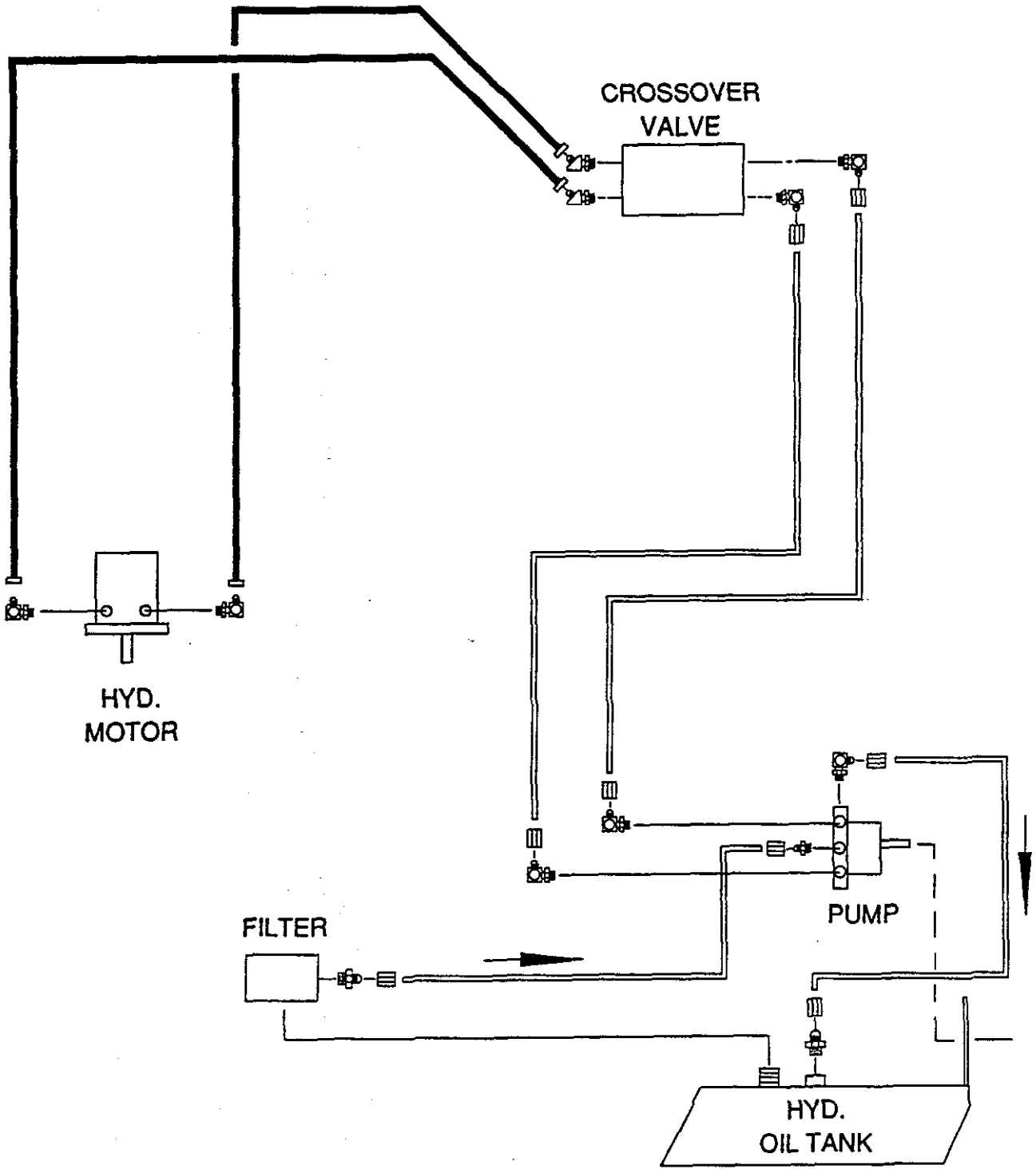
3. The grinding wheel should be a SA-46-G8-VI or equivalent. Meaning: SA(abrasive-friable aluminous oxide), 46(grain size-medium), G(hardness-soft), 8(structure-open), VI(bond-vitrified).

4. After grinding, the blades should be honed to remove the wire or feather edge left by the grinding wheel.

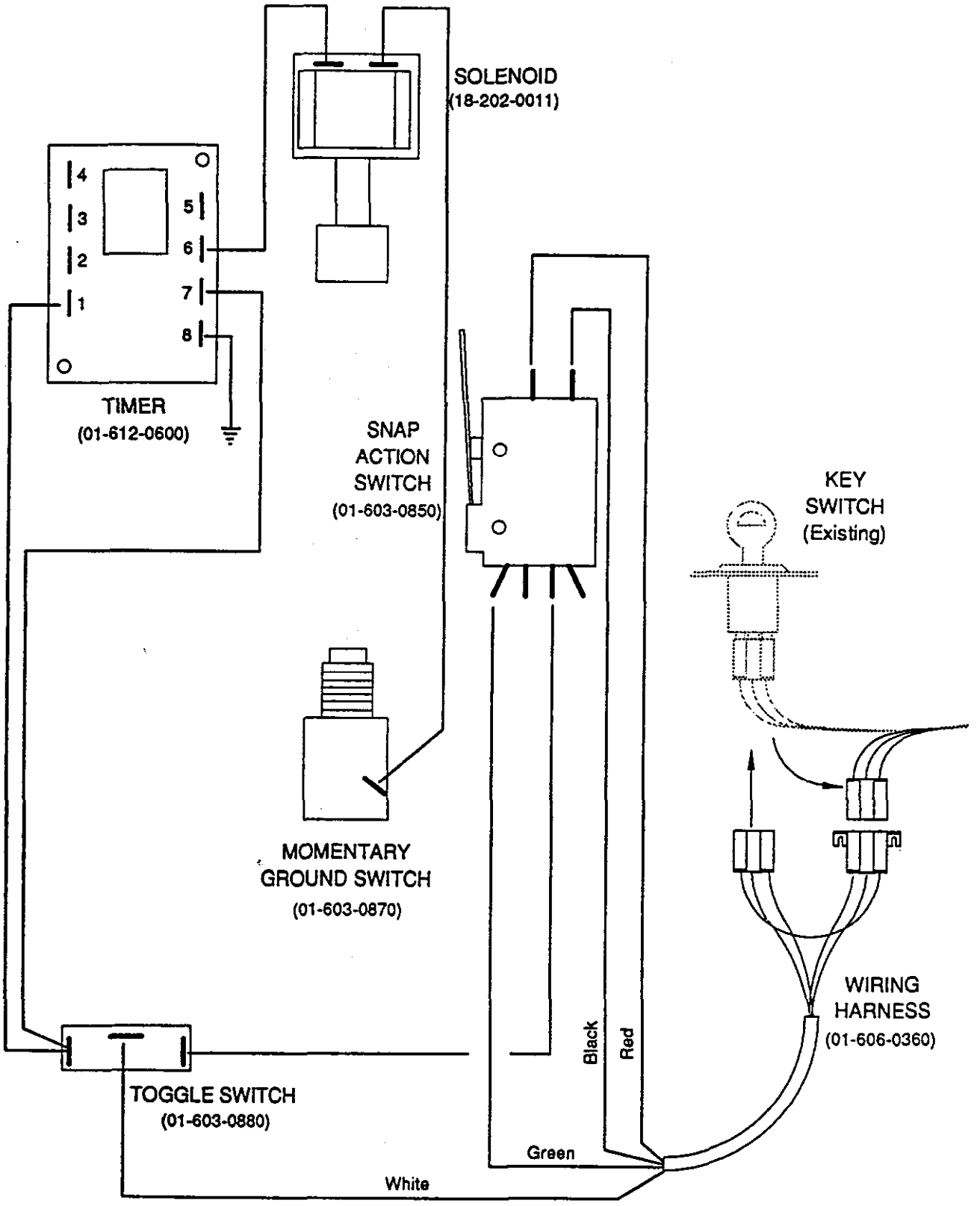
5. Follow the specifications listed in the manual on the degree to sharpen and the length at which the blade can no longer be used.

6. When replacing the blades with new blades, always replace every blade. When resharpening the blades should be kept as close as possible to the same length. Various lengths of blades could result in a drum that is out of balance.

HYDRAULIC SCHEMATIC



DOOR LOCK BOX WIRING DIAGRAM



TROUBLESHOOTING

CONDITION	CAUSE	CORRECTION
DRUM SLIPPING/NOT ROTATING	• Drum belt may be broken.	• Replace belt.
	• Check if sheaves are turning. A key may be sheared.	• Replace key.
FEED ROLLER NOT TURNING	• Belt on pump may be broken.	• Replace belt.
	• Key may be sheared on pump sheave.	• Replace key.
	• Key may be sheared on roller boss.	• Replace key. (See maintenance section)
	• Bolt connecting roller motor to roller may be broken or lose.	• Replace bolt. (See maintenance section)
EXCESSIVE	• Check bearings on the drum shaft. If they are excessively hot they may be damaged.	• Replace bearings.
	• Drum shaft may have spun inside the bearing race. Check for bearing and shaft damage.	• Replace bearings and/or repair or replace the drum.
	• If shaft and bearings are good, the drum may be out of balance.	• Balance or replace the drum.
NOT CHIPPING PROPERLY/STRINGY MATERIAL	• Blades are dull.	• Resharpen blades. See specifications in maintenance section.
	• If material is stringy, blades are too far away from the cutter bar.	• Adjust cutter bar. (See in maintenance section)

STORAGE

1. Thoroughly clean the chipper so it is free of dirt, leaves and debris.

2. Inflate tires to 50 PSI.

3. Check all fasteners. Tighten as necessary.

4. Grease or oil all grease fittings and bearings. Wipe off excess lubricant.

5. Drain and replace hydraulic fluid and filter. Inspect all hydraulic lined and fittings. Replace if necessary. Refer to the Maintenance section.

6. Check the tension and condition of the drive belts.

7. Remove the blades and sharpen them.

8. Service the battery and cables as follows:

   A. Remove the battery terminals from the battery posts.

   B. Clean the battery, terminals and posts with a wire brush and baking soda solution.

   C. Coat the cable terminals and battery posts with Grafo 112X skin over grease (Toro Part Number 505-46), or petroleum jelly to prevent corrosion.

   D. Slowly recharge the battery every 60 days for 24 hours to prevent lead sulfating of the battery.

ENGINE

1. Drain the engine oil from the oil pan and replace drain plug.

2. Remove and discard the oil filter. Install a new oil filter.

3. Refill oil pan with 2-1/2 quarts of SF - CC, 10W30 motor oil.

4. Start the engine and run at idle speed for approximately two minutes.

5. Stop the engine.

6. Thoroughly drain all fuel from the fuel tank, lines and the fuel pump filter.

7. Flush the fuel tank with fresh clean gasoline.

8. Re-secure all fuel system fittings.

IDENTIFICATION AND ORDERING

MODEL AND SERIAL NUMBER

The COMMERCIAL CHIPPER 1820 has two identification numbers: a model and serial number. The two numbers are stamped on a plate riveted to the housing under the louver cover. In any correspondence concerning the COMMERCIAL CHIPPER 1820, supply model and serial numbers to be sure that the correct information and replacement parts are obtained.

To order replacement parts from an authorized TORO Distributor,supply the following information.

1. Model and serial numbers of the machine.

2. Part number, description and quantity of parts desired.

Note: Do not order by reference number if a parts catalog is being used; use the part number.

MAINTENANCE CHART

Date	Hours Used	Oil Change	Lubrication	Tire Pressure	Belts	Hyd. Hoses /Fittings	Storage	

The Toro Promise

A ONE YEAR LIMITED WARRANTY

The Toro Company promises to repair your TORO Product if defective in materials or workmanship. The following time periods from the date of purchase apply:

Commercial Products ..... 1 Year

The costs of parts and labor are included, but the customer pays the transportation costs on walk rotary mowers with cutting widths of less than 25".

If you feel your TORO product is defective and wish to rely on The Toro Promise, the following procedure is recommended:

1. Contact your Authorized TORO Distributor or Commercial Dealer (the Yellow Pages of your telephone directory is a good reference source).
2. The TORO Distributor or Commercial Dealer will advise you on the arrangements that can be made to inspect and repair your product.
3. The TORO Distributor or Commercial Dealer will inspect the product and advise you whether the product is defective and, if so, make all repairs necessary to correct the defect without an extra charge to you.

If for any reason you are dissatisfied with the distributor's analysis of the defect or the service performed, you may contact us.

Write:

TORO Commercial Products Service Department
100 Industrial Parkway
Industrial Airport, Ks. 66031

The above remedy of the product defects through repair by an Authorized TORO Distributor or Commercial Dealer is the purchaser's sole remedy for any defect.

THERE IS NO OTHER EXPRESS WARRANTY. ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR USE ARE LIMITED TO THE DURATION OF THE EXPRESS WARRANTY.

Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

This Warranty applies only to parts or components which are defective and does not cover repairs necessary due to normal wear, misuse, accidents, or lack of proper maintenance. Regular, routine maintenance of the unit to keep it in proper condition is the responsibility of the owner.

All warranty repairs reimbursable under the Toro Promise must be performed by an Authorized TORO Commercial Dealer or Distributor using Toro approved replacement parts.

Repairs or attempted repairs by anyone other than an Authorized TORO Distributor or Commercial Dealer are not reimbursable under the Toro Promise. In addition, these unauthorized repair attempts may result in additional malfunctions, the correction of which is not covered by warranty.

THE TORO COMPANY IS NOT LIABLE FOR INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES IN CONNECTION WITH THE USE OF THE PRODUCT INCLUDING ANY COST OR EXPENSE OF PROVIDING SUBSTITUTE EQUIPMENT OR SERVICE DURING PERIODS OF MALFUNCTION OR NON-USE.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

COUNTRIES OTHER THAN THE UNITED STATES OR CANADA

Customers who have purchased TORO products exported from the United States or Canada should contact their TORO Distributor (Dealer) to obtain guarantee policies for your country, province or state. If for any reason you are dissatisfied with your Distributor's service or have difficulty obtaining guarantee information, contact the TORO importer. If all other remedies fail, you may contact us at The Toro Company.