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Form No. 3412-208 Rev C

Parts Catalog

High Flow Hydraulics Kit GrandStand® Multi Force® Mower

Model No. 78601—Serial No. 400000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

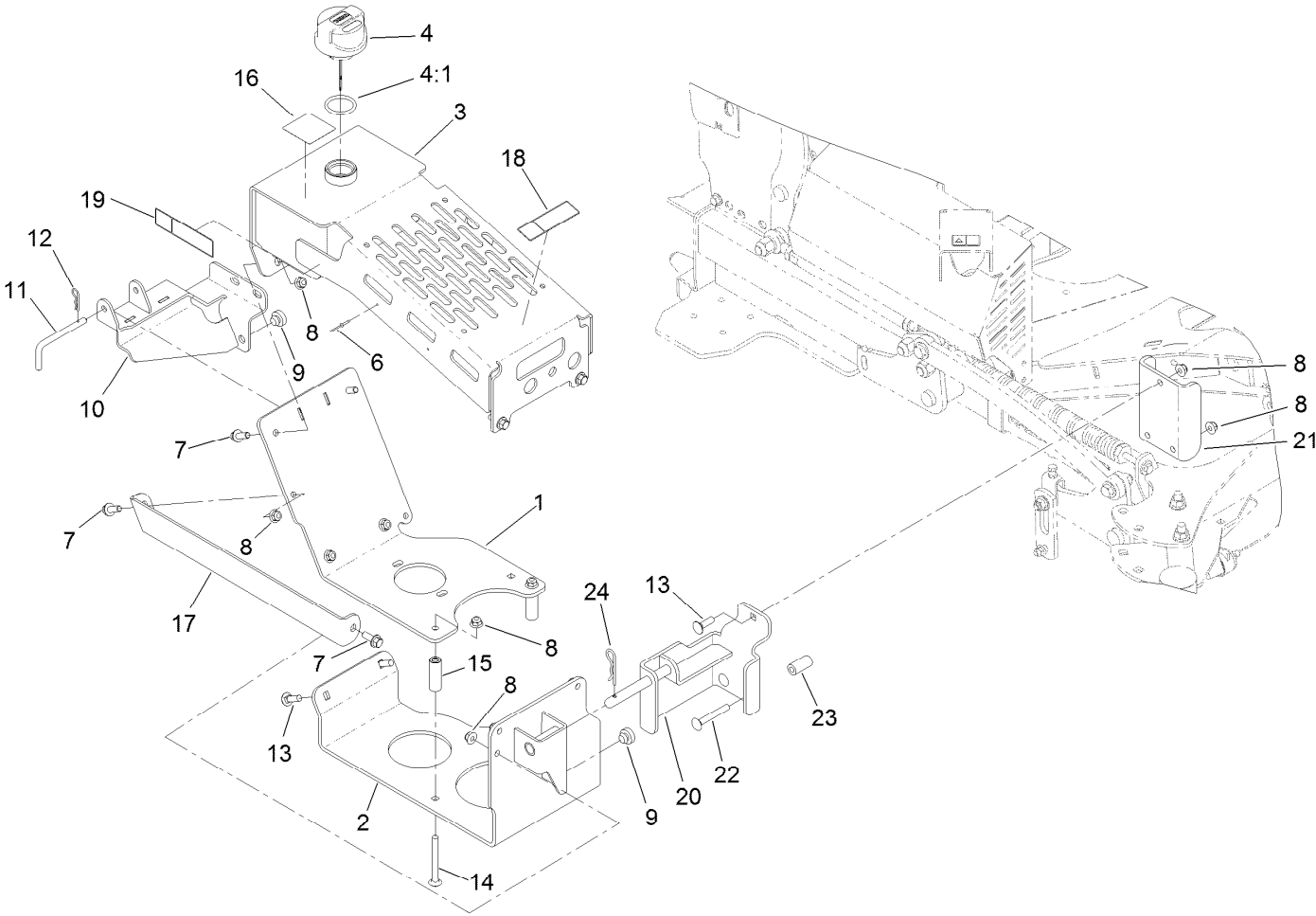
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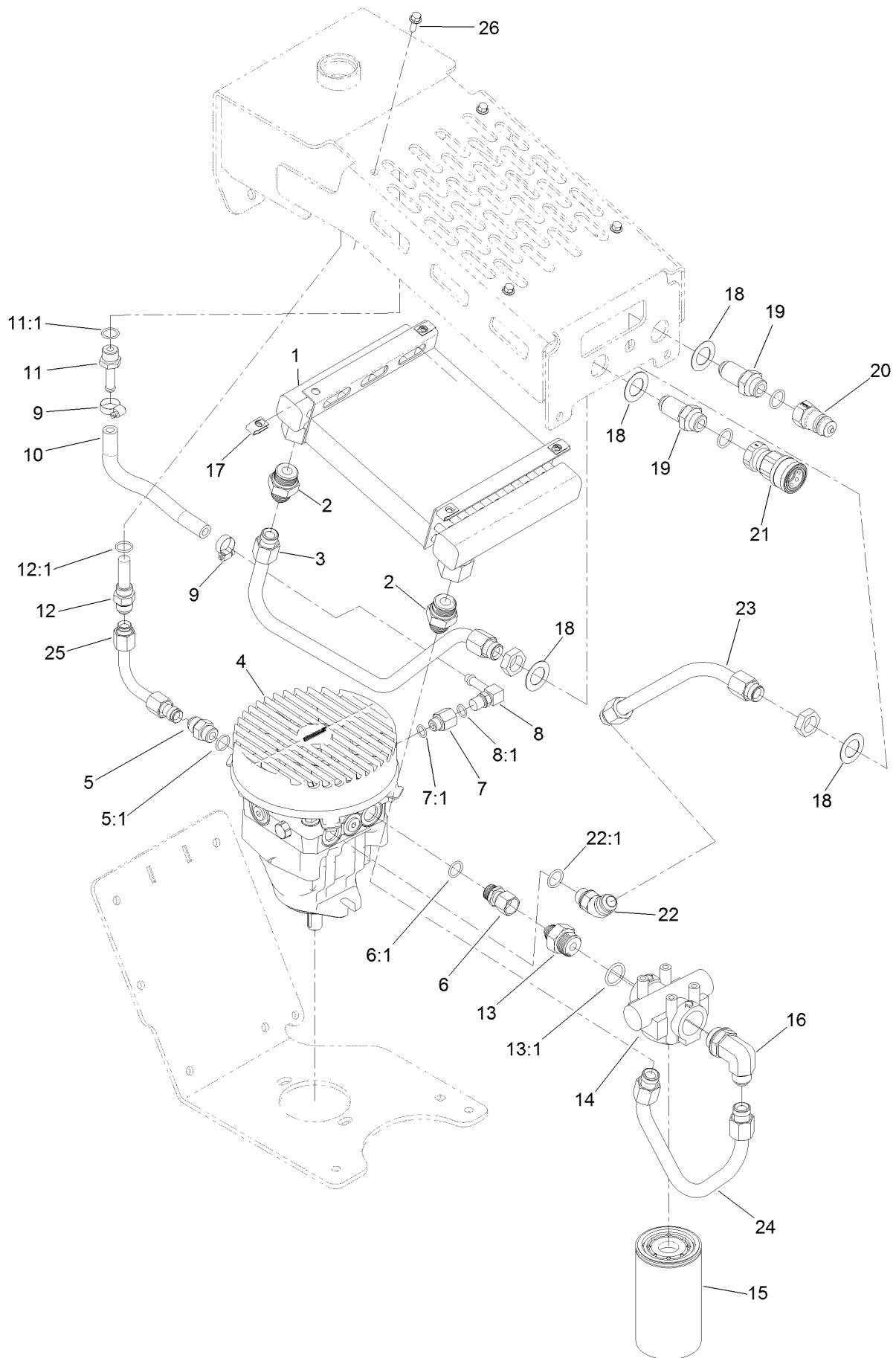
High Flow Hydraulic Assembly



High Flow Hydraulic Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-8305-03	1	Pump Mount ASM	13	3231-25	3	Bolt-CARR
2	136-7429-03	1	Pump Guard Bracket ASM	14	3231-11	2	Screw-CARR
3	136-5738-03	1	Cooler Cover ASM	15	116-5809	2	Spacer-Hydro
4	137-0796	1	Cap-Filler, Breather	16	115-4212	1	Decal-Warning
4:1	237-101	1	O-Ring	17	136-7413-03	1	Plate
6	3269-8	2	Rivet-Blind	18	115-4855	1	Decal-Caution
7	3234-42	6	Screw-HHF	19	93-7814	1	Decal-Danger
8	104-8301	13	Nut-HF, NI	20	136-8361-01	1	Mount-Frame, Front
9	104-1412	3	Bumper-Rubber	21	136-8362-01	1	Backplate
10	136-5740-01	1	Mount-Frame, Rear	22	3231-9	2	Screw-CARR
11	63-7880	1	Pin-Latch, Brake	23	137-2069	2	Spacer
12	3290-250	1	Pin-Cotter	24	1-806005	1	Pin-Cotter

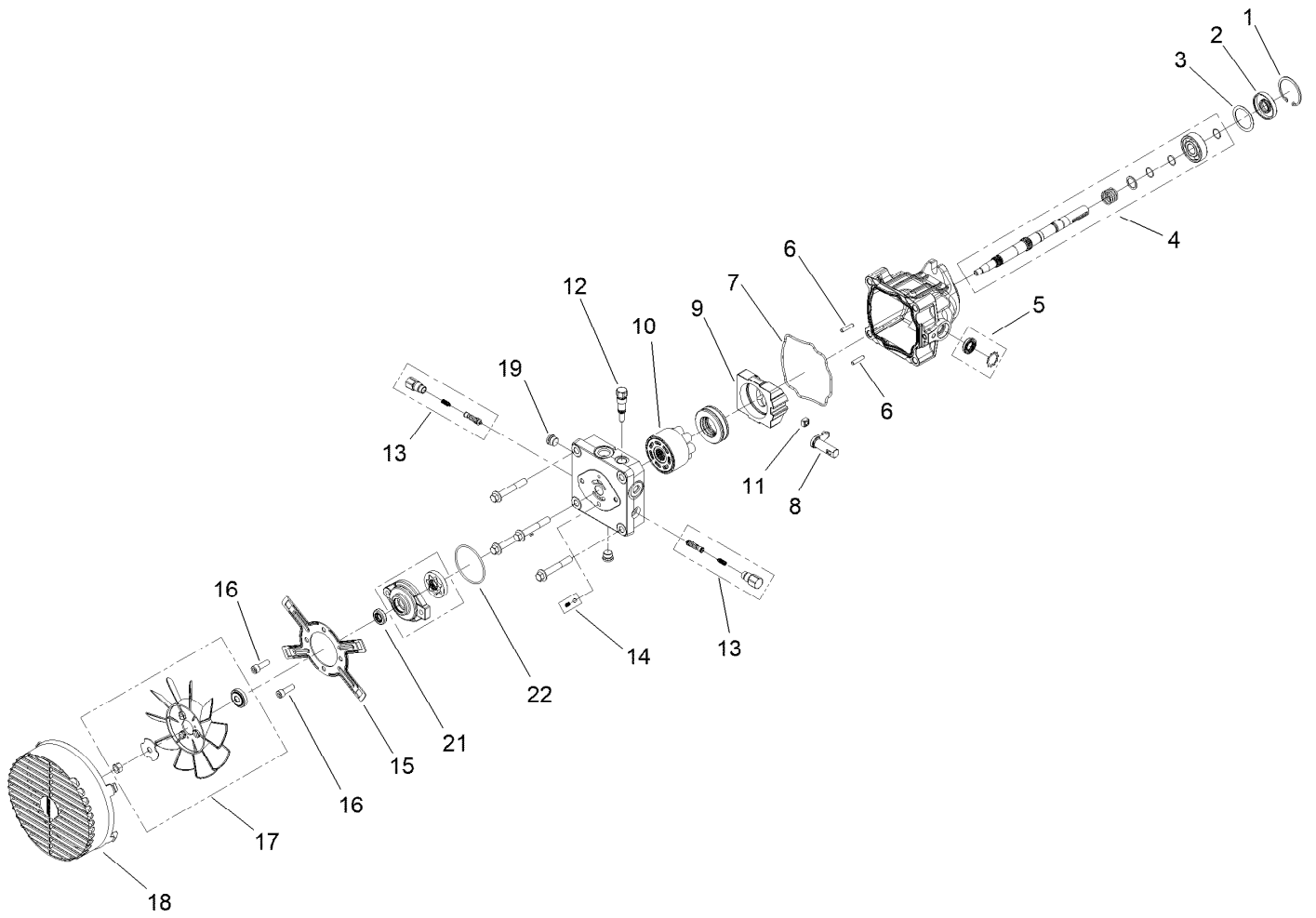
Pump and Cooler Assembly



Pump and Cooler Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-5733	1	Cooler-Hydraulic	12:1	237-79	1	O-Ring
2	AU218-5063	2	Fitting-Straight	13	353-620	1	Fitting-Straight
3	136-7412	1	Hydraulic Tube ASM	13:1	237-81	1	O-Ring
4	136-1242	1	Pump-Hydro	14	136-8346	1	Filter Head ASM
5	353-388	1	Fitting-Straight	15	137-4102	1	Filter-Oil, Transmission
5:1	237-79	1	O-Ring	16	AU218-5119	1	Adaptor-Elbow
6	94-7166	1	Adapter	17	107069	4	Clip
6:1	237-79	1	O-Ring	18	110-6767	4	Washer-Thrust
7	136-8308	1	Fitting-Straight	19	136-5728	2	Fitting-Bulkhead ASM
7:1	237-42	1	O-Ring	20	144-1597	1	Quick Coupler-Male
8	100-4887	1	Fitting-Elbow, 90	21	136-5706	1	Disconnect-Quick, Female
8:1	237-42	1	O-Ring	22	136-7403	1	Fitting-Elbow
9	2412-36	2	Clamp-Hose	22:1	237-79	1	O-Ring
10	133-2082	1	Hose-HYD	23	136-7402	1	Tube, Return
11	115-2231	1	Fitting-STR	24	136-7415	1	Hydraulic Tube ASM
11:1	237-79	1	O-Ring	25	136-7383	1	Tube, Suction
12	136-5732	1	Fitting-Screen	26	3234-4	4	Screw-HHF

Pump Assembly No. 136-1242

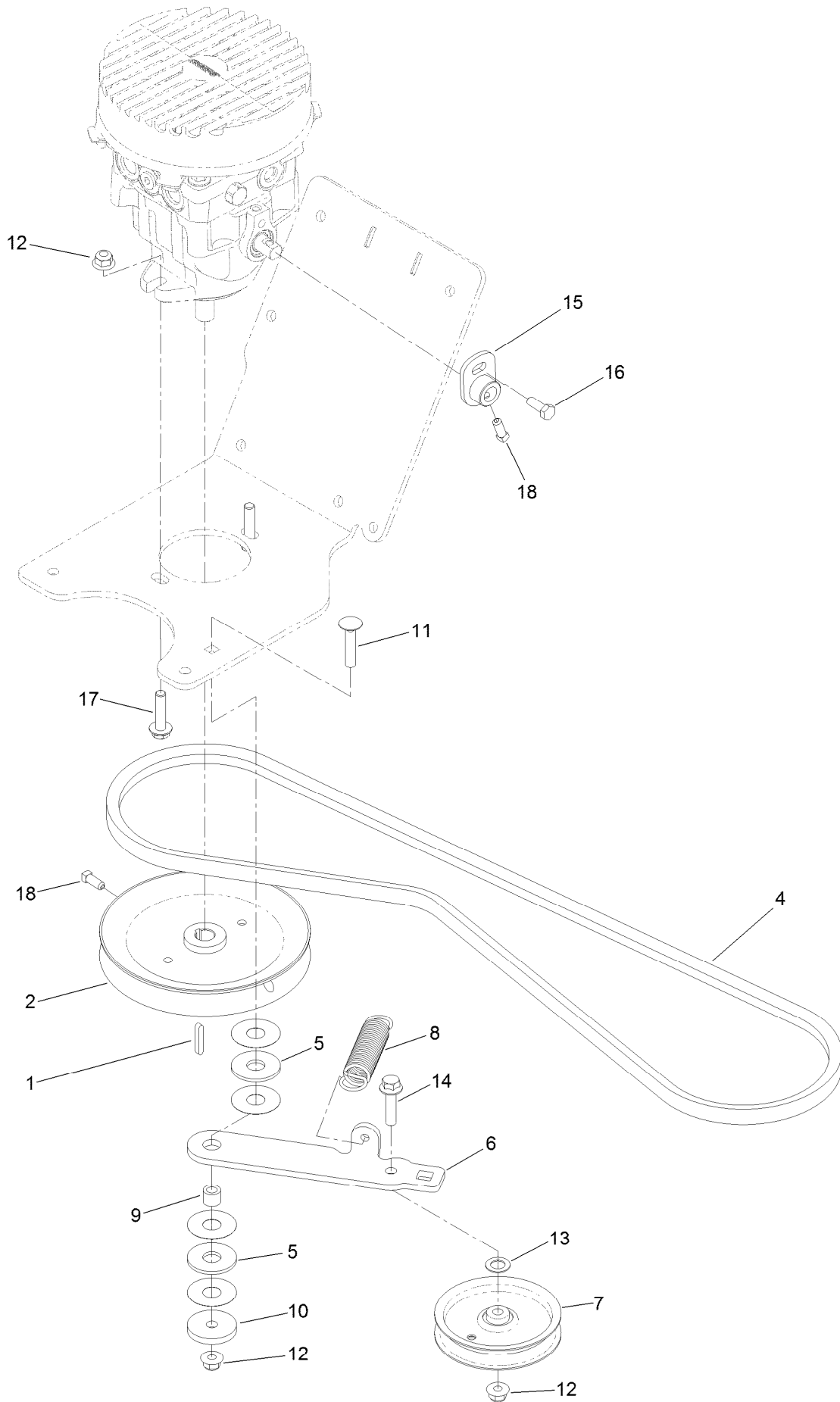


Pump Assembly No. 136-1242 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-5414	1	Ring-Retaining
2	136-5416	1	Seal-Lip
3	136-5415	1	Washer-Flat
4	109-2863	1	Bearing, Input Shaft Pr
5	114-8155	1	Trunnion Seal Kit
6	106-8753	2	Pin-Headless, Straight
7	136-5417	1	O-Ring
8	112-4152	1	Arm-Trunnion
9	112-4153	1	Swashplate
10	120-1092	1	Cylinder Block Kit
11	94-1910	1	Guide-Slot

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
12	106-8759	1	Bypass Valve Kit
13	108-2109	2	Shock Valve Kit
14	112-4164	1	Charge Relief Kit
15	136-5419	1	Bracket-Fan
16	112-4161	2	Bolt
17	136-5418	1	Fan Hub Kit
18	116-0917	1	Guard-Fan, Pump
19	104-2189	1	Plug-Thread, Straight
21	144-7018	1	Shaft Seal
22	144-7019	1	O-Ring Seal

Pulley Assembly



Pulley Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	103-2739	1	Key	11	3231-5	1	Screw-CARR
2	133-2039	1	Pulley W/Hub	12	104-8301	4	Nut-HF, NI
4	104-8120	1	V-Belt, PTO	13	18-9810	1	Washer-Thrust
5	114-0463	2	Washer-Friction, Composite	14	114-4681	1	Screw-HHF
6	133-2033-03	1	Arm-Idler	15	136-7409	1	Control Arm ASM
7	93-1622	1	Pulley-Idler	16	104-6560	1	Screw-HH
8	66-4180	1	Spring-Brake, Main	17	3234-18	2	Screw-HHF
9	1-413088	1	Bushing-Lever, Lift	18	120-6474	3	Screw-Set, SQH
10	110-9981	1	Washer-Plain				



Count on it.