

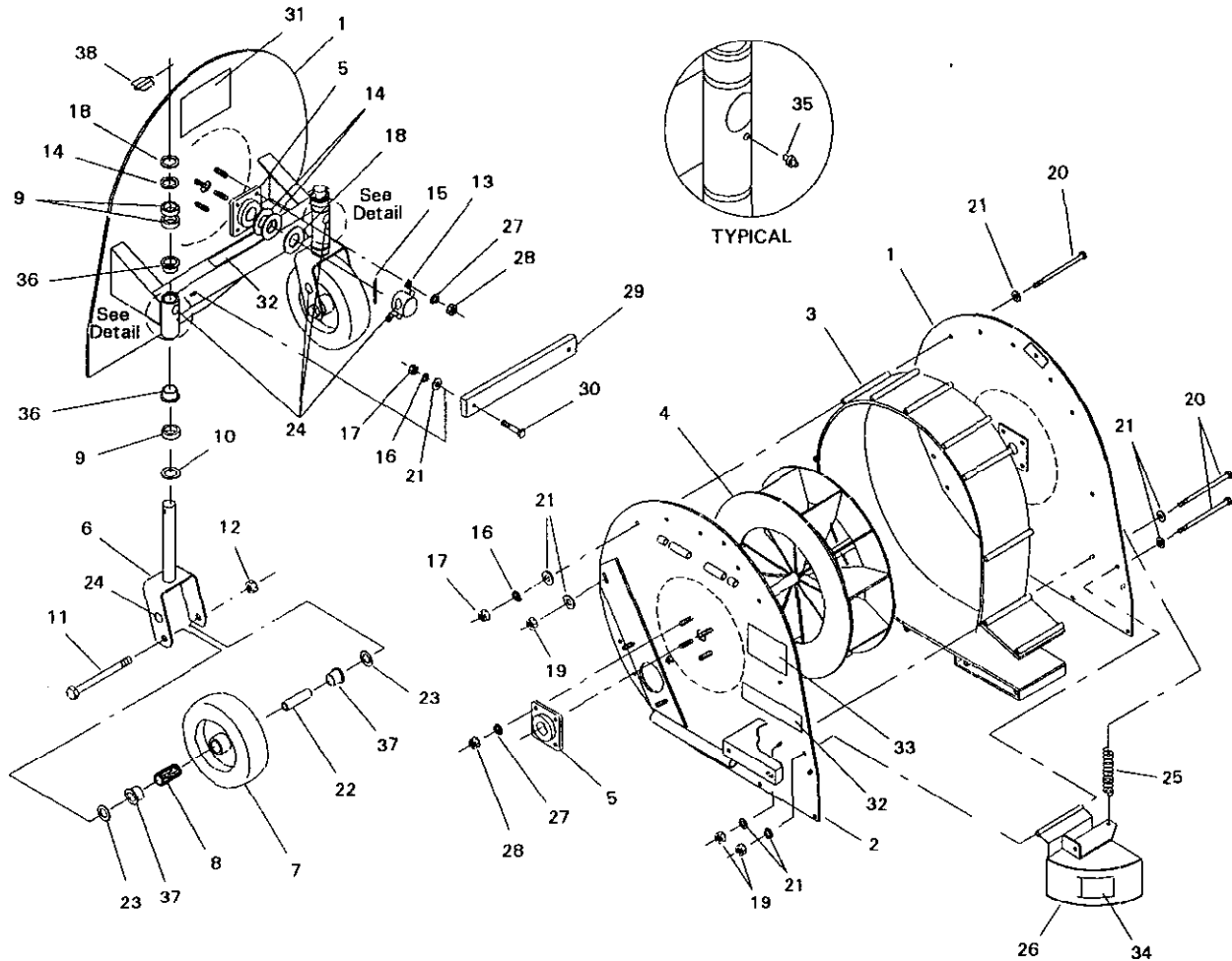


MODEL NO. 44524 - 50181 & UP

PARTS CATALOG

DEBRIS BLOWER 2670

Attachment for 200 & 300 Series Groundsmaster®

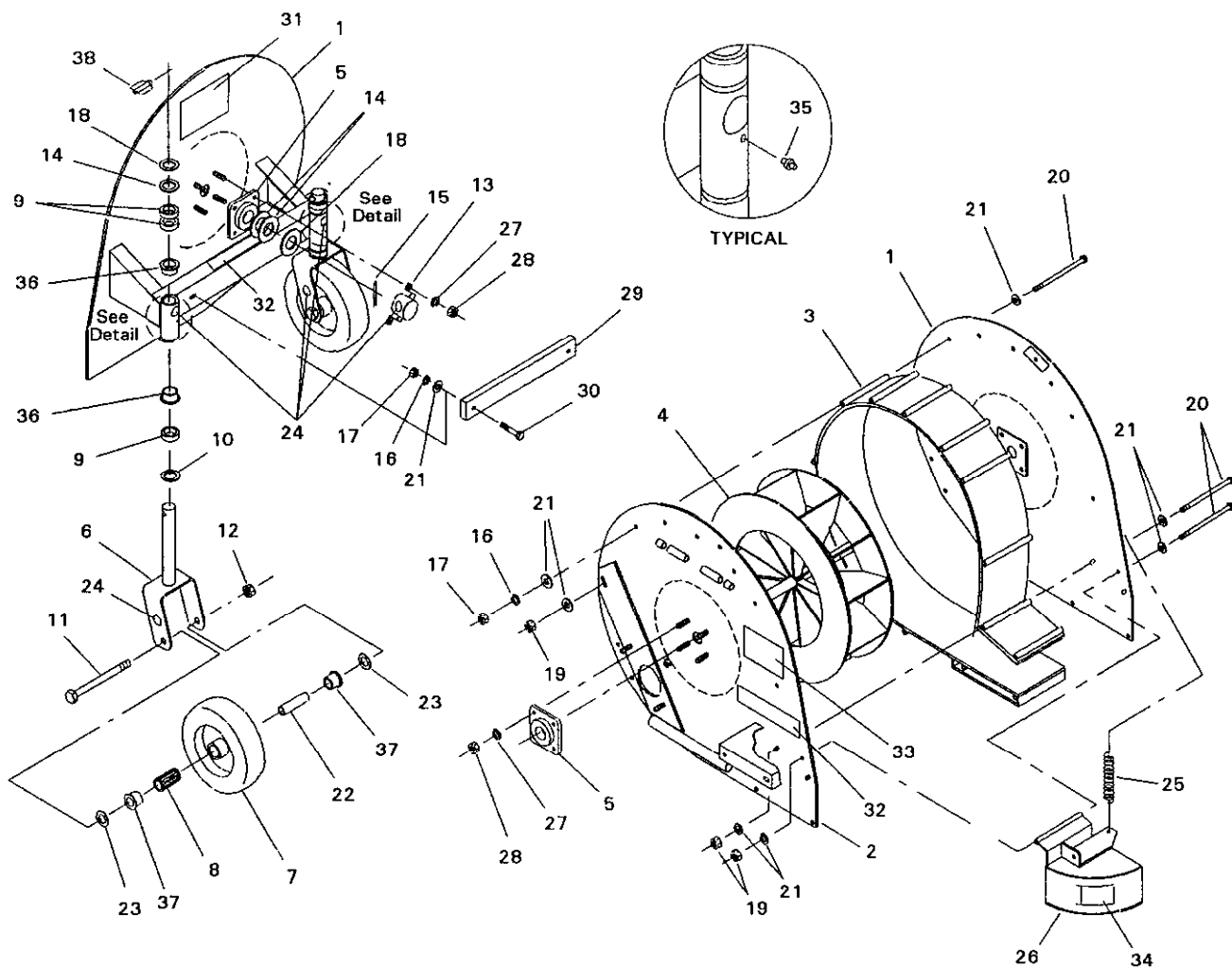


BLOWER ASSEMBLY

67-001

Ref. No.	Part No.	Description	No. Used
1	67-005-2814	Blower Front	1
2	67-005-0072	Blower Back	1
3	67-005-0102	Ring Weldment	1
4	67-005-0062	Fan Blower	1
5	01-100-0180	Bearing	2
6	26-1530	Fork - Front Castor	2
7	92-1655	Wheel - Castor	2
		(Incl. Ref. #8,37)	
8	83-4740	Bearing - Roller	2
9	63-0070	Spacer	6
10	3-6781	Thrust Washer	2
11	325-22	Capscrew - Hex Hd.	2
12	32128-23	Flange-Lock Nut	2
13	67-005-0181	Fan Shaft Guard	1
14	01-168-2014	Machinery Bushing	4(var)
15	3272-25	Cotter Pin	1
16	3253-5	Lock Washer	21

Ref. No.	Part No.	Description	No. Used
17	3217-7	Hex Nut	16
18	01-168-2018	Machinery Bushing	3(var)
19	3296-39	Lock Nut	2
20	323-24	Capscrew - Hex Hd.	16
21	3256-4	Flat Washer	33
22	62-4340	Spanner	2
23	3256-6	Flat Washer	4
24	58-6520	Decal - Grease	5
25	01-261-0340	Spring	1
26	67-005-0092	Deflector	1
27	3253-7	Lock Washer	8
28	3217-9	Hex Nut	8
29	67-004-1521	Front Weight	1
30	323-11	Capscrew - Hex Hd.	2
31	62-7400	Decal - Toro	1
32	01-506-0860	Decal - Debris Blower 2670	2
33	62-5550	Decal - Toro	1

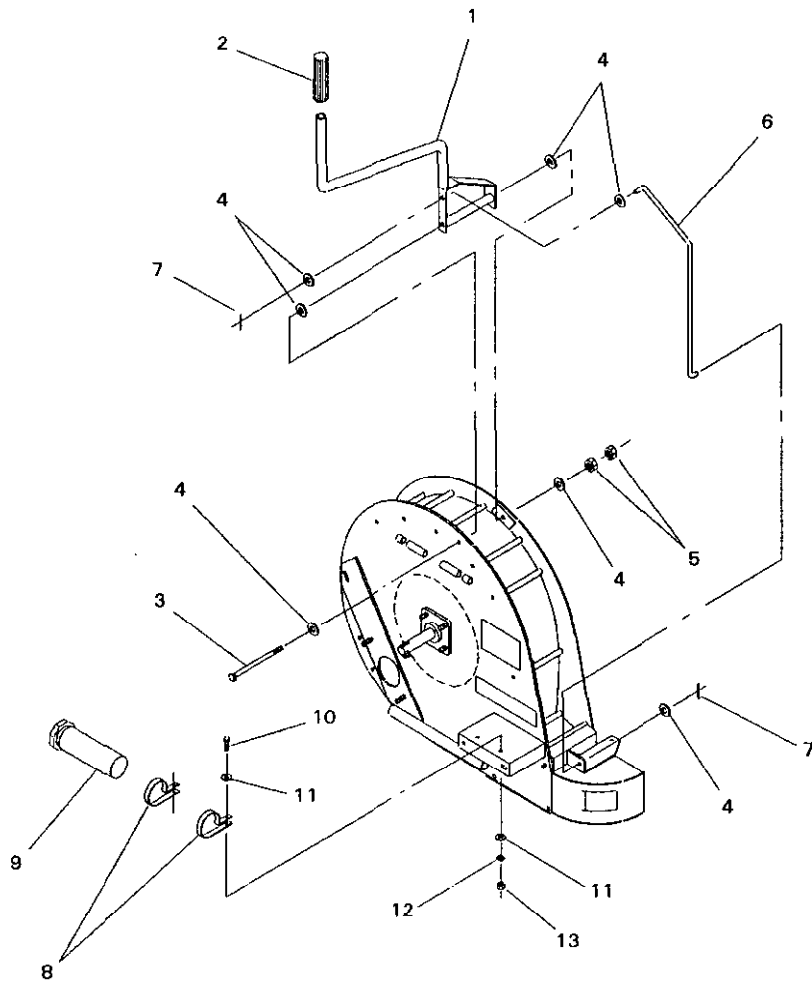


BLOWER ASSEMBLY (Continued)

67-001

Ref. No.	Part No.	Description	No. Used
34	01-506-0110	Decal - Warning	1
35	01-215-0050	Grease Zerk	2
36	28-9290	Bushing - Special	4

Ref. No.	Part No.	Description	No. Used
37	62-5580	Bushing	4
38	3290-384	Pin - Lynch	2

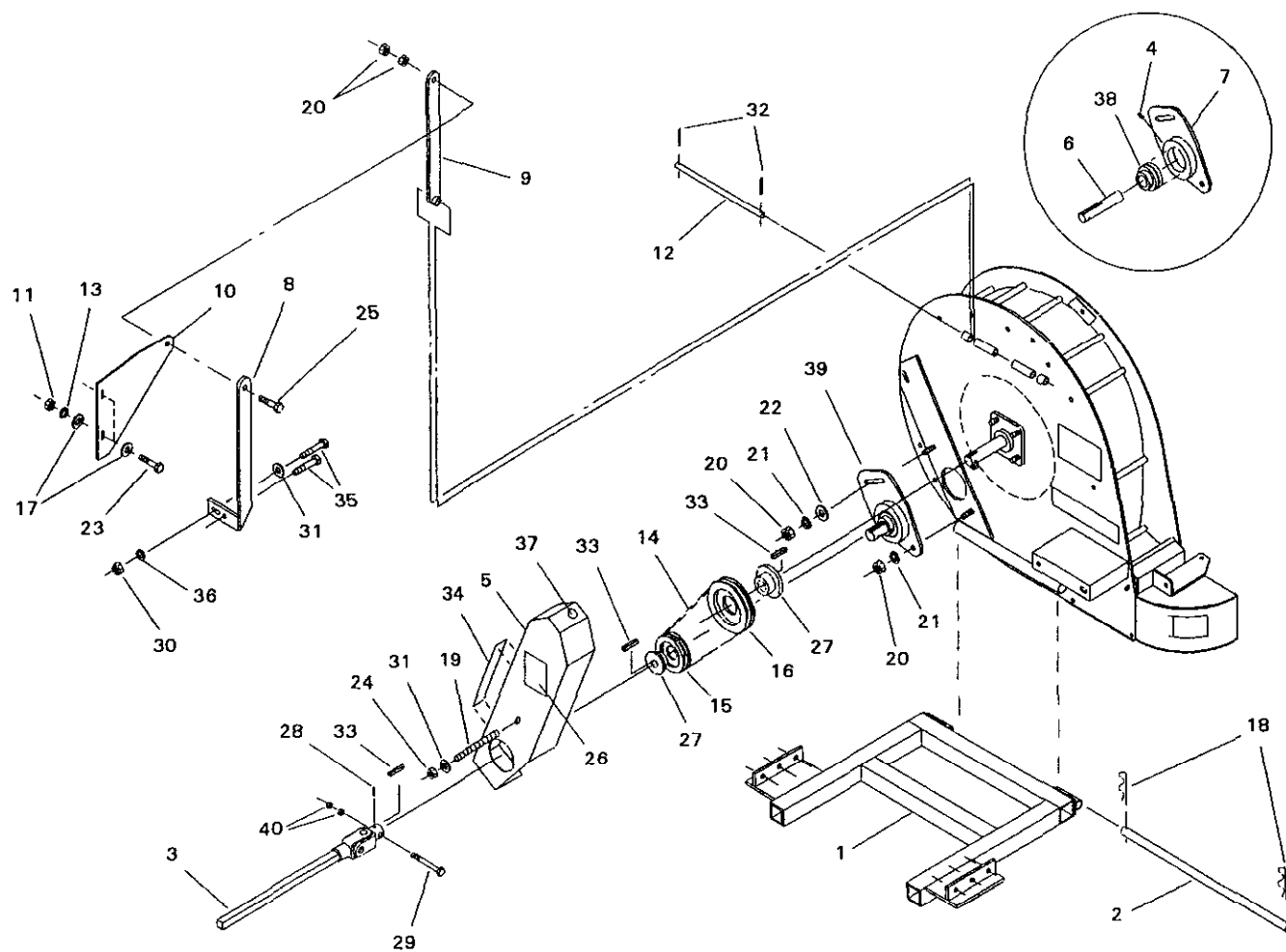


DEFLECTOR HANDLE & MANUAL TUBE ASSEMBLY

67-007

Ref. No.	Part No.	Description	No. Used
1	67-005-1551	Deflector Handle	1
2	01-259-0010	Handle Grip	1
3	01-178-0870	Capscrew - Hex Hd.	1
4	3256-6	Flat Washer	7
5	3218-5	Jam Nut	2
6	67-004-0451	Linkage Rod	1
7	3272-11	Cotter Pin	2

Ref. No.	Part No.	Description	No. Used
8	2412-133	Tube Clamps	2
9	74-0720	Tube	1
10	321-4	Capscrew - Hex Hd.	2
11	3256-2	Flat Washer	4
12	3253-3	Lock Washer	2
13	3217-5	Hex Nut	2



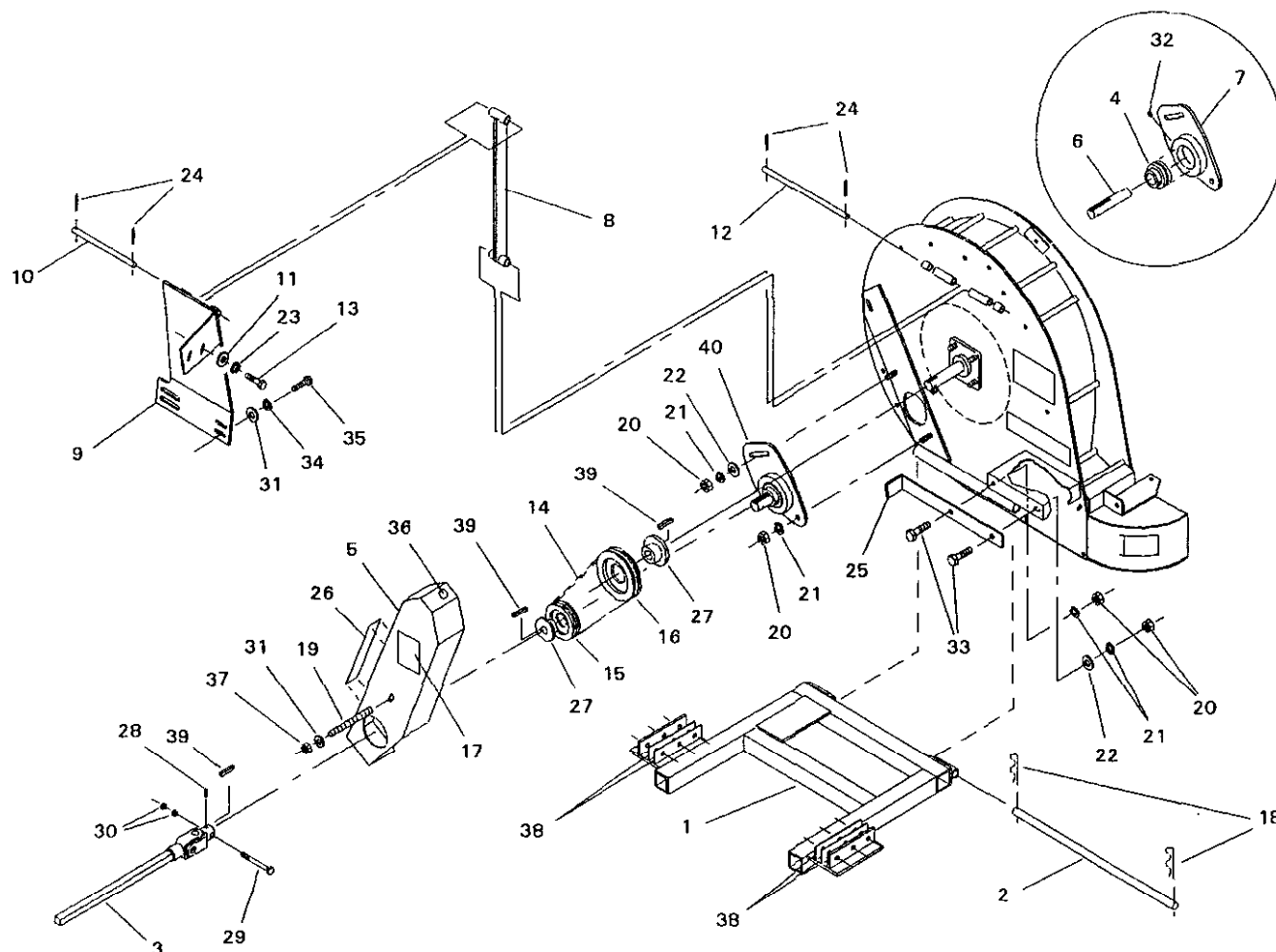
200 SERIES MOUNTING KIT MODEL NO. 44529

67-003

Ref. No.	Part No.	Description	No. Used
1	67-005-2612	Mounting Frame	1
2	67-004-1161	Lower Mounting Pin	1
3	01-282-0600	PTO Assembly	1
4	01-215-0050	Grease Zerk	1
5	67-005-0241	Belt Guard	1
6	67-004-2731	Pulley Shaft	1
7	67-005-2822	Bearing Mount	1
8	67-005-0131	Lower Support Arm	1
9	67-005-0121	Upper Support Arm	1
10	67-004-1371	Upper Support Arm Brace	1
11	3217-5	Hex Nut	2
12	67-004-0401	Upper Support Hinge Rod	1
13	3253-3	Lock Washer	2
14	01-264-0350	Belt	1
15	01-260-0060	Sheave	1
16	01-260-0150	Sheave	1
17	3256-2	Flat Washer	4
18	01-159-0010	Presto Pin	2
19	01-650-0110	All Thread	1
20	3217-9	Hex Nut	4
21	3253-7	Lock Washer	2

Ref. No.	Part No.	Description	No. Used
22	3256-6	Flat Washer	1
23	321-6	Capscrew - Hex Hd.	2
24	3296-39	Lock Nut	1
25	325-6	Capscrew - Hex Hd.	1
26	01-506-0040	Decal - Danger	1
27	01-260-0240	Bushing	2
28	01-163-0030	Socket Head Set Screw	1
29	322-13	Capscrew - Hex Hd.	1
30	3217-7	Hex Nut	2
31	3256-4	Flat Washer	3
32	3272-11	Cotter Pin	2
33	82-004-1171	Key	3
34	01-506-0130	Decal - Danger	1
35	323-8	Capscrew - Hex Hd.	2
36	3253-5	Lock Washer	2
37	58-6520	Decal - Grease	1
38	01-100-0340	Bearing (see note)	1
39	67-002-2952	Bearing Mount Assembly (Incl. Ref. #4,6,7,38)	1
40	3217-6	Hex Nut	2

Note: When installing bearing, apply #609 Loctite to bearing before pressing into collar.



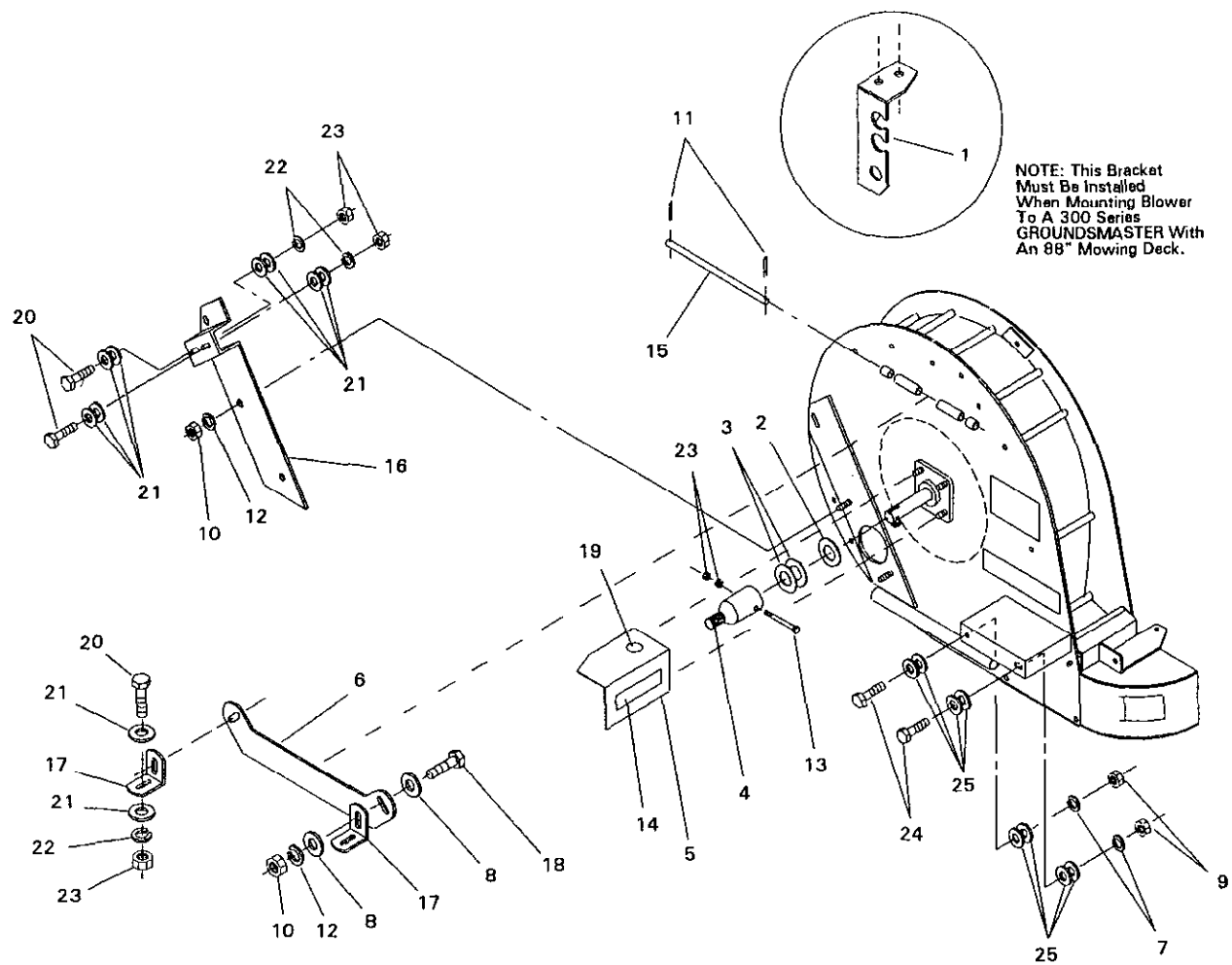
220-D SERIES MOUNTING KIT MODEL NO. 44533

67-006

Ref. No.	Part No.	Description	No. Used
1	67-005-2572	Mounting Frame	1
2	67-004-1161	Lower Mounting Pin	1
3	01-282-0600	PTO Assembly	1
4	01-100-0340	Bearing (see note)	1
5	67-005-0241	Belt Guard	1
6	67-004-2731	Pulley Shaft	1
7	67-005-2822	Bearing Mount	1
8	67-005-2411	Support Arm	1
9	67-005-2421	Support Bracket	1
10	67-004-2301	Support Pin	1
11	3256-2	Flat Washer	2
12	67-004-0401	Upper Support Hinge Rod	1
13	321-4	Capscrew - Hex Hd.	2
14	01-264-0350	Belt	1
15	01-260-0060	Sheave	1
16	01-260-0150	Sheave	1
17	01-506-0040	Decal - Danger	1
18	01-159-0010	Presto Pin	2
19	01-650-0110	All Thread	1
20	3217-9	Hex Nut	4
21	3253-7	Lock Washer	4

Ref. No.	Part No.	Description	No. Used
22	3256-6	Flat Washer	2
23	3253-3	Lock Washer	2
24	3272-11	Cotter Pin	4
25	67-004-2261	Stop Bracket	1
26	01-506-0130	Decal - Danger	1
27	01-260-0240	Bushing	2
28	01-163-0030	Socket Head Set Screw	1
29	322-13	Capscrew - Hex Hd.	1
30	3217-6	Hex Nut	2
31	3256-4	Flat Washer	5
32	01-215-0050	Grease Zerk	1
33	325-6	Capscrew - Hex Hd.	2
34	3253-5	Lock Washer	4
35	323-8	Capscrew - Hex Hd.	4
36	58-6520	Decal - Grease	1
37	3296-39	Lock Nut	1
38	67-004-2341	Mounting Shim	4
39	82-004-1171	Key	3
40	67-002-2952	Bearing Mount Assembly (Incl. Ref. #4,6,7,32)	1

Note: When installing bearing, apply #609 Loctite to bearing before pressing into collar.



300 SERIES MOUNTING KIT MODEL NO. 44535

67-006

Ref. No.	Part No.	Description	No. Used
1	67-005-2371	Toro Hydraulic Bracket	1
2	01-168-2018	Machinery Bushing	1(var)
3	01-168-2014	Machinery Bushing	2(var)
4	67-004-2671	PTO Adapter	1
5	67-004-1011	PTO Guard	1
6	67-005-0191	Upper Support Brace	1
7	3253-6	Lock Washer	2
8	3256-6	Flat Washer	4
9	3217-8	Hex Nut	2
10	3217-9	Hex Nut	4
11	3272-11	Cotter Pin	2
12	3253-7	Lock Washer	4
13	323-13	Capscrew - Hex Hd.	1

Ref. No.	Part No.	Description	No. Used
14	01-506-0130	Decal - Danger	1
15	67-004-0401	Upper Support Hinge Rod	1
16	67-004-1512	Lower Lift Arm Bracket	1
17	67-004-0511	Upper Support Bracket	2
18	325-6	Capscrew - Hex Hd.	2
19	58-6520	Decal - Grease	1
20	323-8	Capscrew - Hex Hd.	4
21	3256-4	Flat Washer	12
22	3253-5	Lock Washer	4
23	3217-7	Hex Nut	6
24	324-6	Capscrew - Hex Hd.	2
25	3256-5	Flat Washer	8

PART NUMBER INDEX

Part No.	Description	Pg. No.	Ref. No.	Qty.	Part No.	Description	Pg. No.	Ref. No.	Qty.
01-100-0180	Bearing	1	5	2	323-24	Capscrew - Hex Hd.	1	20	16
01-100-0340	Bearing	4	38	1	323-8	Capscrew - Hex Hd.	4	35	2
01-100-0340	Bearing	5	4	1	323-8	Capscrew - Hex Hd.	5	35	4
01-159-0010	Presto Pin	4	18	2	323-8	Capscrew - Hex Hd.	6	20	4
01-159-0010	Presto Pin	5	18	2	324-6	Capscrew - Hex Hd.	6	24	2
01-163-0030	Socket Head Set Screw	4	28	1	325-22	Capscrew - Hex Hd.	1	11	2
01-163-0030	Socket Head Set Screw	5	28	1	325-6	Capscrew - Hex Hd.	4	25	1
01-168-2014	Machinery Bushing	1	14	4	325-6	Capscrew - Hex Hd.	5	33	2
01-168-2014	Machinery Bushing	6	3	2	325-6	Capscrew - Hex Hd.	6	18	2
01-168-2018	Machinery Bushing	1	18	3	3253-3	Lock Washer	3	12	2
01-168-2018	Machinery Bushing	6	2	1	3253-3	Lock Washer	4	13	2
01-178-0870	Capscrew - Hex Hd.	3	3	1	3253-3	Lock Washer	5	23	2
01-215-0050	Grease Zerk	2	35	2	3253-5	Lock Washer	1	16	21
01-215-0050	Grease Zerk	4	4	1	3253-5	Lock Washer	4	36	2
01-215-0050	Grease Zerk	5	32	1	3253-5	Lock Washer	5	34	4
01-259-0010	Handle Grip	3	2	1	3253-5	Lock Washer	6	22	4
01-260-0060	Sheave	4	15	1	3253-6	Lock Washer	6	7	2
01-260-0060	Sheave	5	15	1	3253-7	Lock Washer	1	27	8
01-260-0150	Sheave	4	16	1	3253-7	Lock Washer	4	21	2
01-260-0150	Sheave	5	16	1	3253-7	Lock Washer	5	21	4
01-260-0240	Bushing	4	27	2	3253-7	Lock Washer	6	12	4
01-260-0240	Bushing	5	27	2	3256-2	Flat Washer	3	11	4
01-261-0340	Spring	1	25	1	3256-2	Flat Washer	4	17	4
01-264-0350	Belt	4	14	1	3256-2	Flat Washer	5	11	2
01-264-0350	Belt	5	14	1	3256-4	Flat Washer	1	21	33
01-282-0600	PTO Assembly	4	3	1	3256-4	Flat Washer	4	31	3
01-282-0600	PTO Assembly	5	3	1	3256-4	Flat Washer	5	31	5
01-506-0040	Decal - Danger	4	26	1	3256-4	Flat Washer	6	21	12
01-506-0040	Decal - Danger	5	17	1	3256-5	Flat Washer	6	25	8
01-506-0110	Decal - Warning	2	34	1	3256-6	Flat Washer	1	23	4
01-506-0130	Decal - Danger	4	34	1	3256-6	Flat Washer	3	4	7
01-506-0130	Decal - Danger	5	26	1	3256-6	Flat Washer	4	22	1
01-506-0130	Decal - Danger	6	14	1	3256-6	Flat Washer	5	22	2
01-506-0860	Decal - Debris Blower 2670	1	32	2	3256-6	Flat Washer	6	8	4
01-650-0110	All Thread	4	19	1	3272-11	Cotter Pin	3	7	2
01-650-0110	All Thread	5	19	1	3272-11	Cotter Pin	4	32	2
2412-133	Tube Clamps	3	8	2	3272-11	Cotter Pin	5	24	4
26-1530	Fork - Front Castor	1	6	2	3272-11	Cotter Pin	6	11	2
28-9290	Bushing - Special	1	36	4	3272-25	Cotter Pin	1	15	1
3-6781	Thrust Washer	1	10	2	3290-384	Pin - Lynch	1	38	2
321-4	Capscrew - Hex Hd.	3	10	2	3296-39	Lock Nut	1	19	2
321-4	Capscrew - Hex Hd.	5	13	2	3296-39	Lock Nut	4	24	1
321-6	Capscrew - Hex Hd.	4	23	2	3296-39	Lock Nut	5	37	1
32128-23	Flange Lock Nut	1	12	2	58-6520	Decal - Grease	1	24	5
3217-5	Hex Nut	3	13	2	58-6520	Decal - Grease	4	37	1
3217-5	Hex Nut	4	11	2	58-6520	Decal - Grease	5	36	1
3217-6	Hex Nut	4	40	2	58-6520	Decal - Grease	6	19	1
3217-6	Hex Nut	5	30	2	62-4340	Spanner Bushing	1	22	2
3217-7	Hex Nut	1	17	16	62-5550	Decal - Toro	1	33	1
3217-7	Hex Nut	4	30	2	62-5580	Bushing	1	37	4
3217-7	Hex Nut	6	23	6	62-7400	Decal - Toro	1	31	1
3217-8	Hex Nut	6	9	2	63-0070	Spacer	1	9	6
3217-9	Hex Nut	1	28	8	67-002-2952	Bearing Mount Assembly	4	39	1
3217-9	Hex Nut	4	20	4	67-002-2952	Bearing Mount Assembly	5	40	1
3217-9	Hex Nut	5	20	4	67-004-0401	Upper Support Hinge Rod	4	12	1
3217-9	Hex Nut	6	10	4	67-004-0401	Upper Support Hinge Rod	5	12	1
3218-5	Jam Nut	3	5	2	67-004-0401	Upper Support Hinge Rod	6	15	1
322-13	Capscrew - Hex Hd.	4	29	1	67-004-0451	Linkage Rod	3	6	1
322-13	Capscrew - Hex Hd.	5	29	1	67-004-0511	Upper Support Bracket	6	17	2
323-11	Capscrew - Hex Hd.	1	30	2	67-004-1011	PTO Guard	6	5	1
323-13	Capscrew - Hex Hd.	6	13	1	67-004-1161	Lower Mounting Pin	4	2	1

PART NUMBER INDEX (Continued)

Part No.	Description	Pg. No.	Ref. No.	Qty.	Part No.	Description	Pg. No.	Ref. No.	Qty.
67-004-1161	Lower Mounting Pin	5	2	1	67-005-0241	Belt Guard	4	5	1
67-004-1371	Upper Support Arm Brace	4	10	1	67-005-0241	Belt Guard	5	5	1
67-004-1512	Lower Lift Arm Bracket	6	16	1	67-005-0251	Bearing Mount	5	7	1
67-004-1521	Front Weight	1	29	1	67-005-1551	Deflector Handle	3	1	1
67-004-2261	Stop Bracket	5	25	1	67-005-2151	Pulley Shaft	5	6	1
67-004-2301	Support Pin	5	10	1	67-005-2371	Toro Hydraulic Bracket	6	1	1
67-004-2341	Mounting Shim	5	38	4	67-005-2411	Support Arm	5	8	1
67-004-2671	PTO Adapter	6	4	1	67-005-2421	Support Bracket	5	9	1
67-004-2731	Pulley Shaft	4	6	1	67-005-2572	Mounting Frame	5	1	1
67-004-2731	Pulley Shaft	5	6	1	67-005-2612	Mounting Frame	4	1	1
67-005-0062	Fan Blower	1	4	1	67-005-2814	Blower Front	1	1	1
67-005-0072	Blower Back	1	2	1	67-005-2822	Bearing Mount	4	7	1
67-005-0092	Deflector	1	26	1	67-005-2822	Bearing Mount	5	7	1
67-005-0102	Ring Weldment	1	3	1	74-0720	Tube	3	9	1
67-005-0121	Upper Support Arm	4	9	1	82-004-1171	Key	4	33	3
67-005-0131	Lower Support Arm	4	8	1	82-004-1171	Key	5	39	3
67-005-0181	Fan Shaft Guard	1	13	1	83-4740	Bearing - Roller	1	8	2
67-005-0191	Upper Support Brace	6	6	1	92-1655	Wheel - Castor	1	7	2

PRODUCT CHANGES

In an effort to make improvements available to TORO owners as quickly as possible minor changes are incorporated into Toro's products from time to time that do not become immediately shown in the Parts Catalog. If such a change has been made in your unit which is not reflected in your manual see your TORO Distributor or an Authorized Service Dealer for information and part numbers.

IDENTIFICATION & ORDERING

MODEL AND NUMBERS

The Debris Blower 2670 has two identification numbers; a model number and a serial number. The two numbers are stamped on a plate which is located on the blower housing. In any correspondence concerning the Debris Blower 2670, supply model and serial numbers to assure that correct information and replacement parts are obtained.

To order replacement parts from your TORO Distributor or an Authorized Service Dealer, supply the following information:

1. Model and serial number of the unit.
2. Part number description and the quantity of part(s) desired.

NOTE: Do not order by reference number if a parts catalog is being used: use the PART NUMBER.

TABLE OF CONTENTS

Description	Page	Description	Page
Blower Assembly	1 - 2	220-D Series Mounting Kit -	
Deflector Handle		Model No. 44533	5
& Manual Tube Assembly	3	300 Series Mounting Kit -	
200 Series Mounting Kit -		Model No. 44535	6
Model No. 44529	4	Part Number Index	7 - 8

NOTES

NOTES

MAINTENANCE RECORD

[illegible]