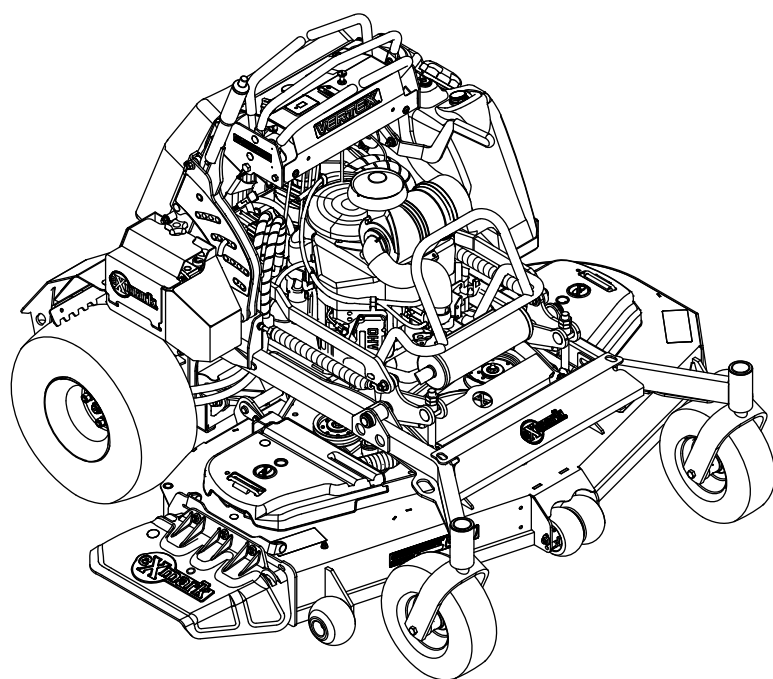




VERTEX® S-SERIES

Model No. VXS740EKC60400—Serial No. 411294212 and Up

Picture below may not reflect actual product.



Parts Manual

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Touch Up Paint

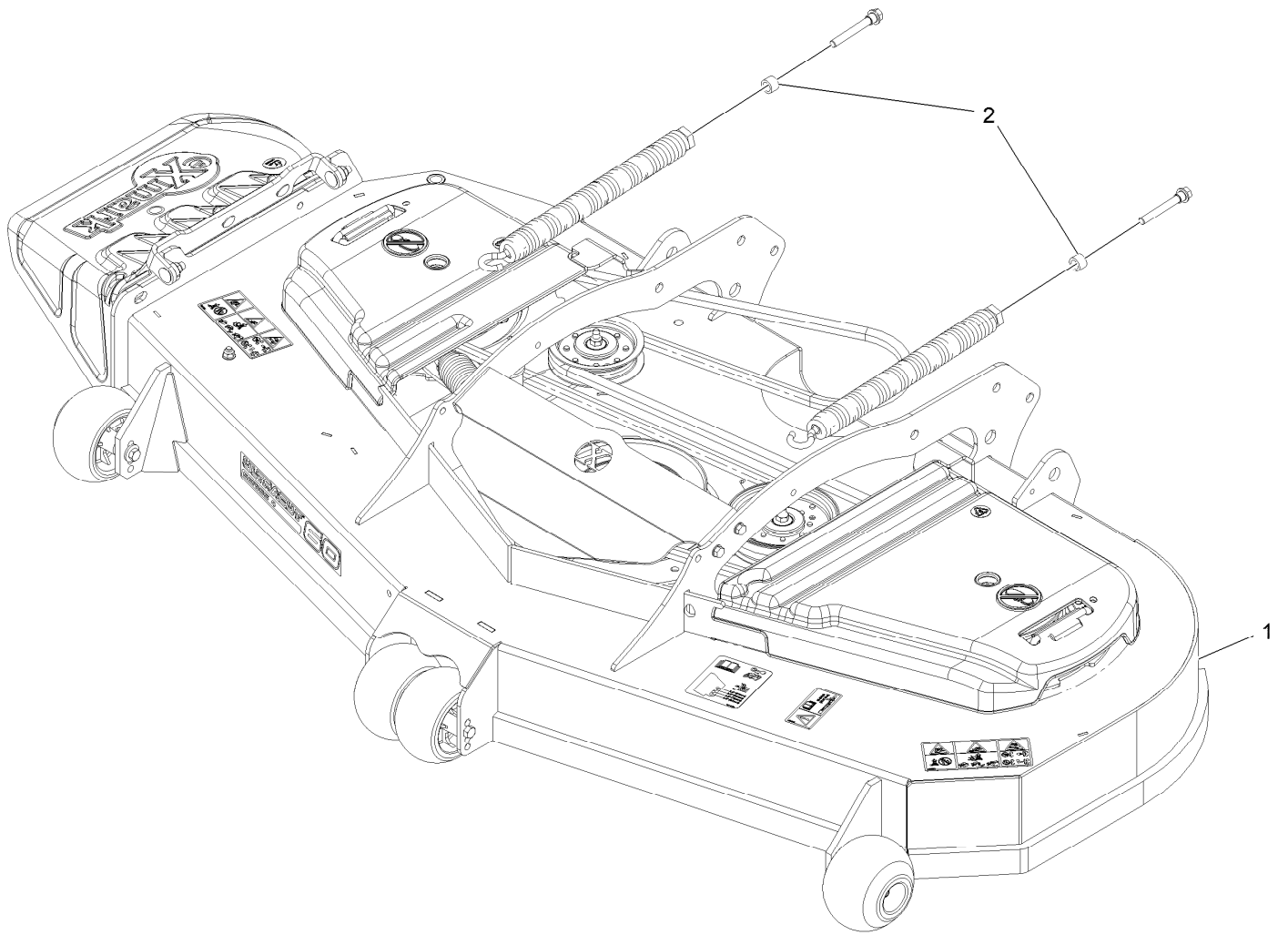
Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

Contents

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Deck W/Decals Assembly	8
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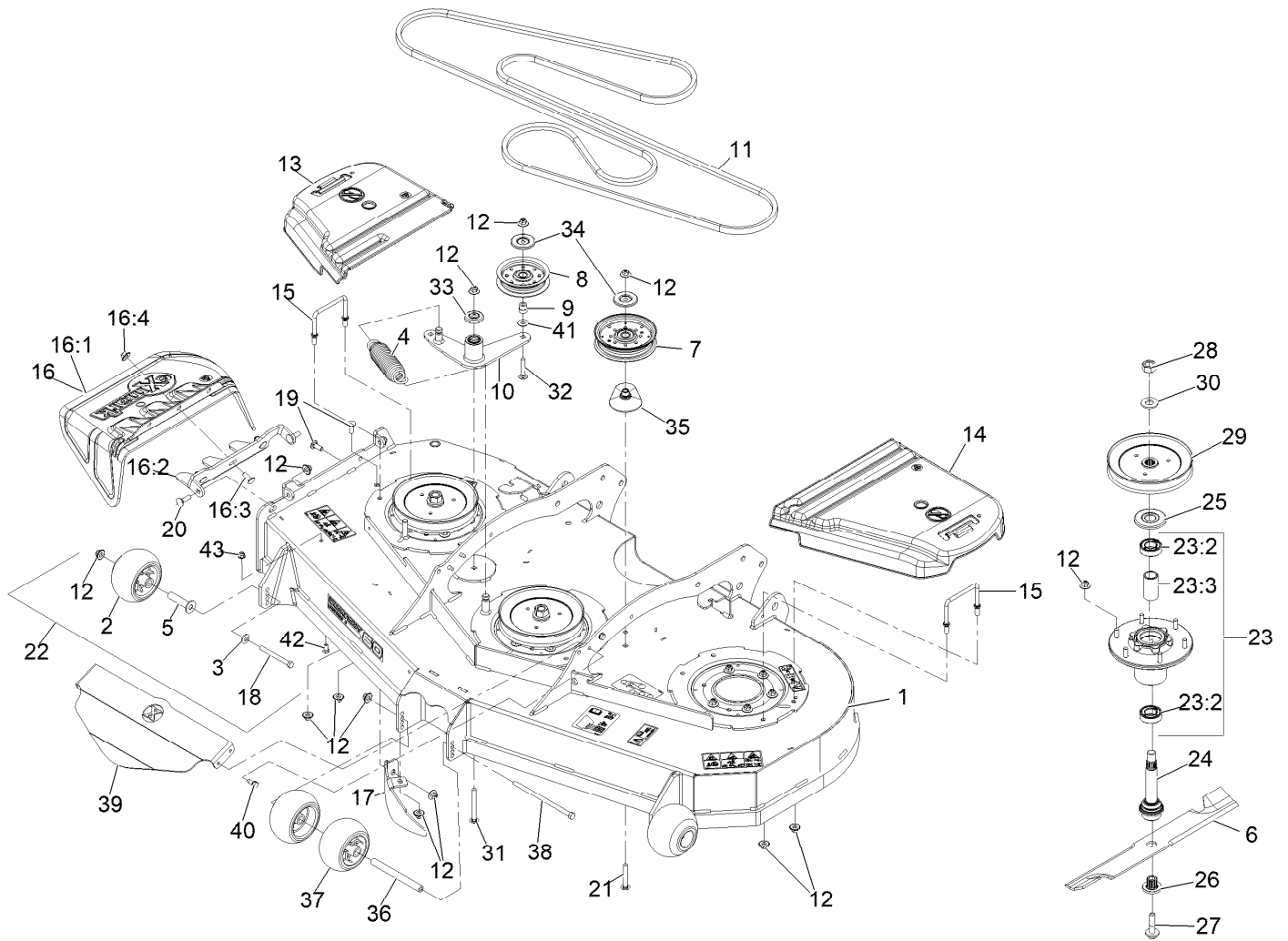
Complete Deck Assembly



Complete Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-8066	1	ASM-Deck Complete 604
2	104-5825	2	Spacer-Clevis

Deck Assembly



Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-5082	1	ASM-Deck W/Decals 604	21	3231-44	1	Bolt-Carriage 3/8-16 X 2 1/2
2	103-8415	2	Roller-Anti-Scalp	22	116-9981	2	Kit, Anti-Scalp Roller
3	98-5975	2	Washer-Spring Disc 3/8	23	116-3344	3	ASM-Cutter Hsg With Bearings
4	116-6317	1	Spring-Extension	23:2	116-0720	2	Bearing-Ball
5	116-8131	3	Axle, Roller	23:3	116-3312	1	Spacer-Bearing
6	116-5174	3	Blade-Extreme 2, 20.50" ●	24	116-3341	3	ASM-Spindle And Seal ◆
6	103-6403	3	Blade, Notched	25	116-1286	3	Guard,Bearing Top .989
6	103-6393	3	Blade, Mulching ▲	26	103-3037	3	Bushing, Splined
6	103-6388	3	Blade, Low Lift ●	27	109-9220	3	Screw-Sems 1/2-20 X 2.19 ■ □
6	103-6383	3	Blade, Solid ●	28	116-7306	3	Nut-Hex 3/4-16 W/Patch
7	126-9187	1	Pulley-Idler, Flat	29	116-0676	3	Sheave,Blade Drive 7.25
8	116-3626	1	Pulley-Idler	30	103-2802	3	Washer-Spring Disc 3/4
9	1-513791	1	Bushing	31	3231-11	1	Bolt-Carriage 3/8-16 X 3 1/2
10	116-3806	1	Idler Arm ASM W/Bearings	32	3231-6	1	Bolt-Carriage 3/8-16 X 2
11	114-8154	1	Belt-V	33	103-2916	1	Guard-Top
12	109-6658	32	Nut-Nyloc 3/8-16 Flg	34	126-8043	2	Shield-Dust
13	116-0094	1	Cover-Belt, RH	35	109-2872	1	Spacer-Pulley
14	109-6938	1	Cover-Belt, LH	36	98-5967	1	Spacer-Wheel
15	109-6982	2	Wireform-Cover	37	1-603299	2	Roller-Scalp, Anti
16	109-7188	1	ASM,Discharge Chute	38	108-5388	1	Screw-HH 3/8-16 X 7 3/8
16:1	109-2738	1	Chute, Discharge	39	142-6764-01	1	Guard-Front Deck
16:2	109-8675-01	1	Bracket,Discharge Chute	40	32144-11	4	Screw-HWH 5/16-18 X 3/4 Tf
16:3	3231-22	3	Bolt-Carriage 3/8-16 X 1	41	3256-4	1	Washer-3/8 Std
16:4	109-6658	3	Nut-Nyloc 3/8-16 Flg	42	322-2	1	Screw-HH 5/16-18 X 5/8
17	116-5614-01	1	Dogleg - Lz60	43	104-8300	1	Nut-Nyloc 5/16-18 Flg
18	116-9362	2	Screw-HH 3/8-16 X 3 3/4 GR 8				
19	3231-22	2	Bolt-Carriage 3/8-16 X 1				
20	3231-25	2	Bolt-Carriage 3/8-16 X 1 1/4				

● Optional Equipment

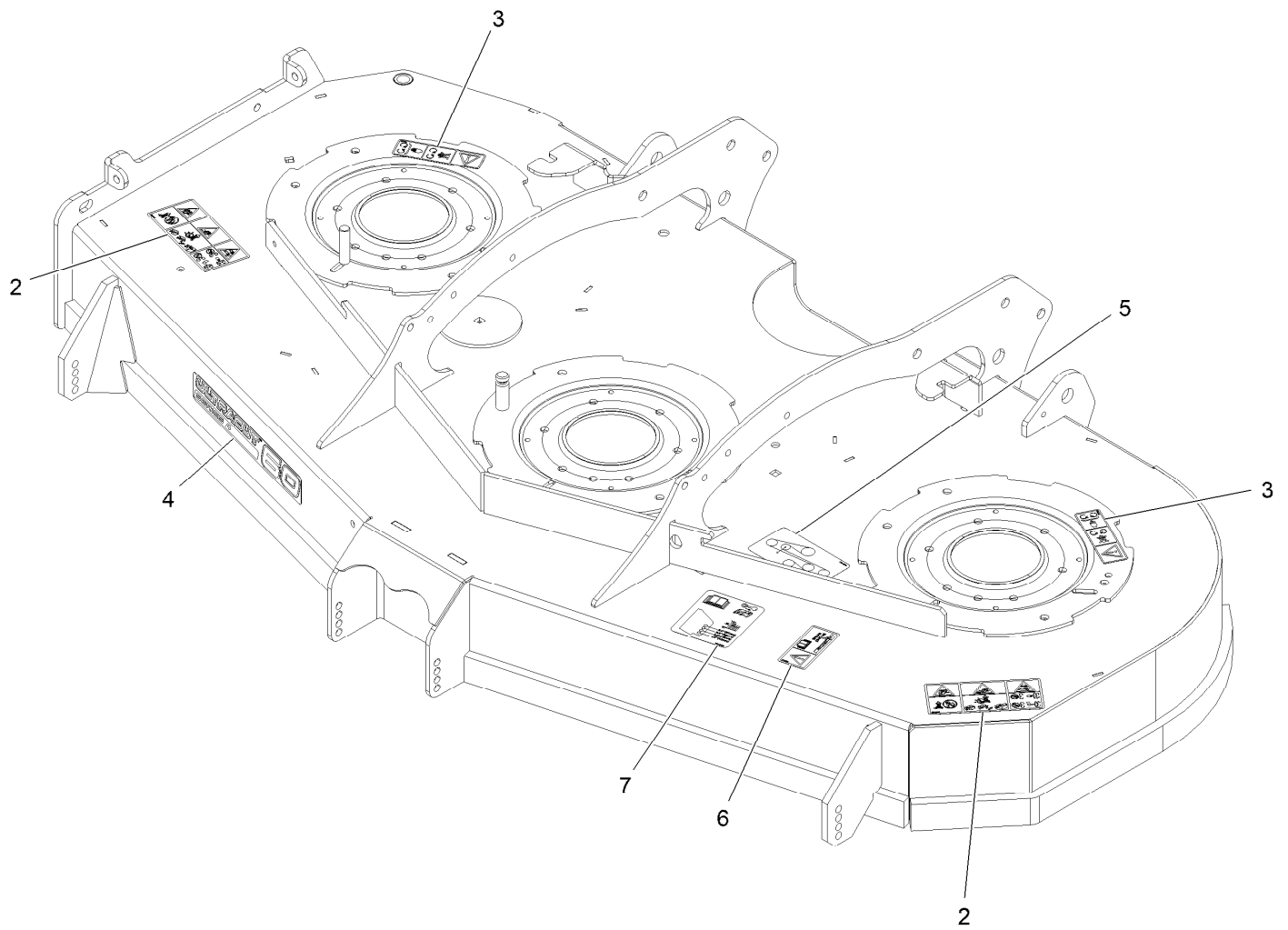
■ Torque to 50-60 ft-lb

▲ Requires installation of mulch kit for proper mulching. See your Exmark dealer for details.

◆ Apply Mobil HTS grease (P/N 103-5217 1.5 oz packet) (or a food-grade anti-seize) to spindle shaft

□ Apply lubricant to threads as needed to prevent seizing. Copper based anti-seize preferable. Grease is an acceptable substitute.

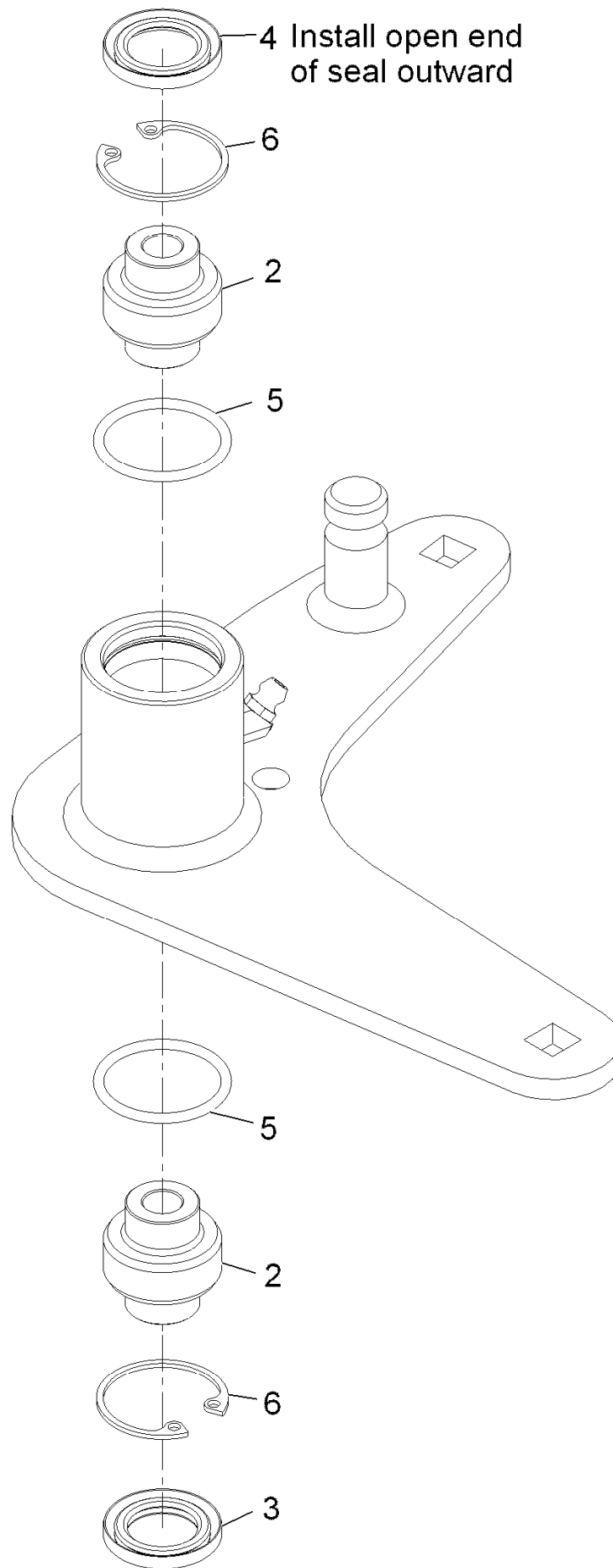
Deck W/Decals Assembly



Deck W/Decals Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	135-5210	2	Decal-Warning Thrown Obj	5	116-8774	1	Decal-Belt Routing
3	112-9028	2	Decal-Cover, Missing	6	116-8283	1	Decal-Torque, Bolt
4	126-6589	1	Decal, 604	7	109-6036	1	Decal-Roller, Anti-Scalp

Idler Arm Assembly No. 116-3806

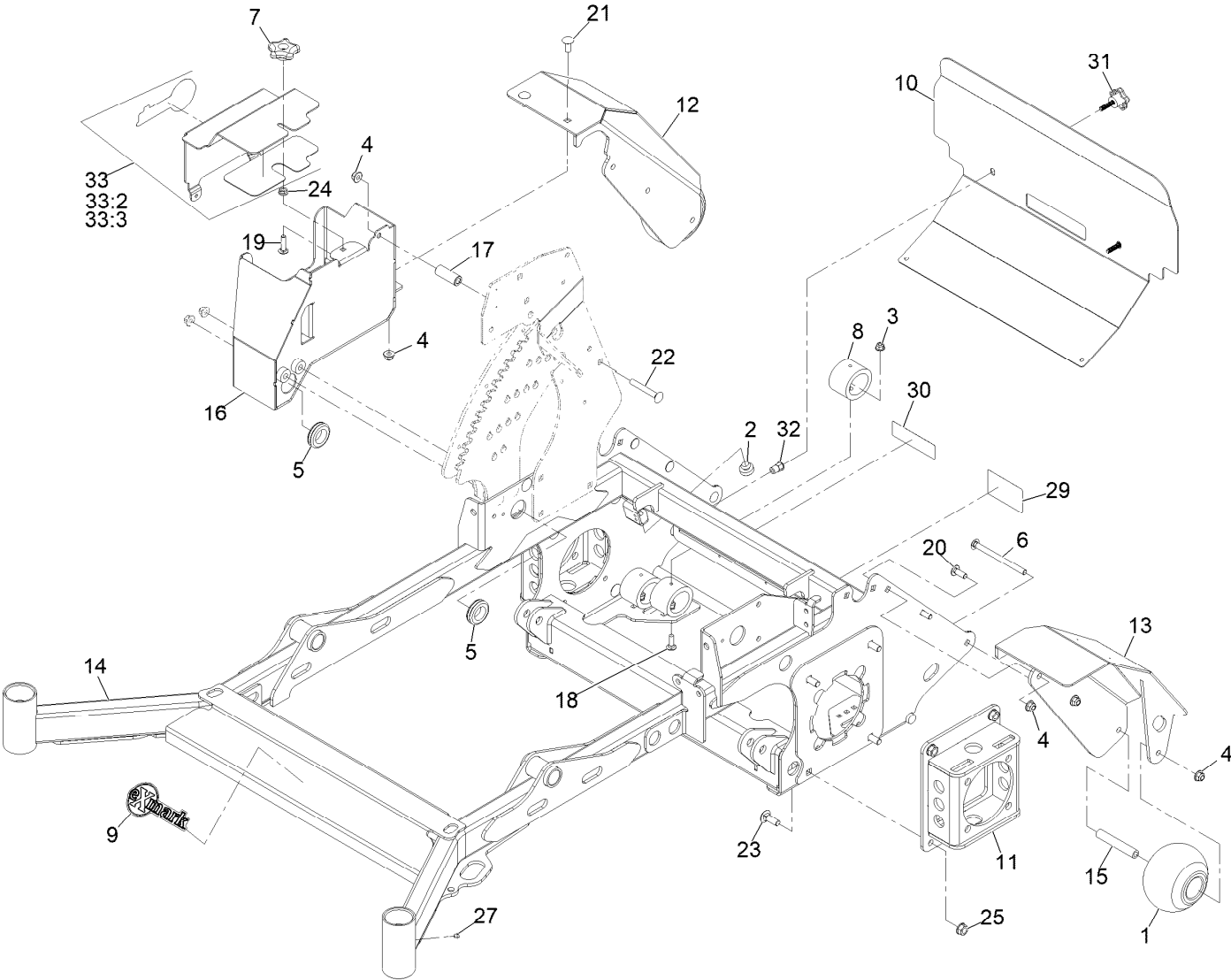


Idler Arm Assembly No. 116-3806 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	103-3504	2	Bearing-Spherical
3	103-3505	1	Seal-Lip, Double
4	103-3506	1	Seal-Single Lip

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	106-7159	2	O-Ring
6	32120-10	2	Ring-Retaining

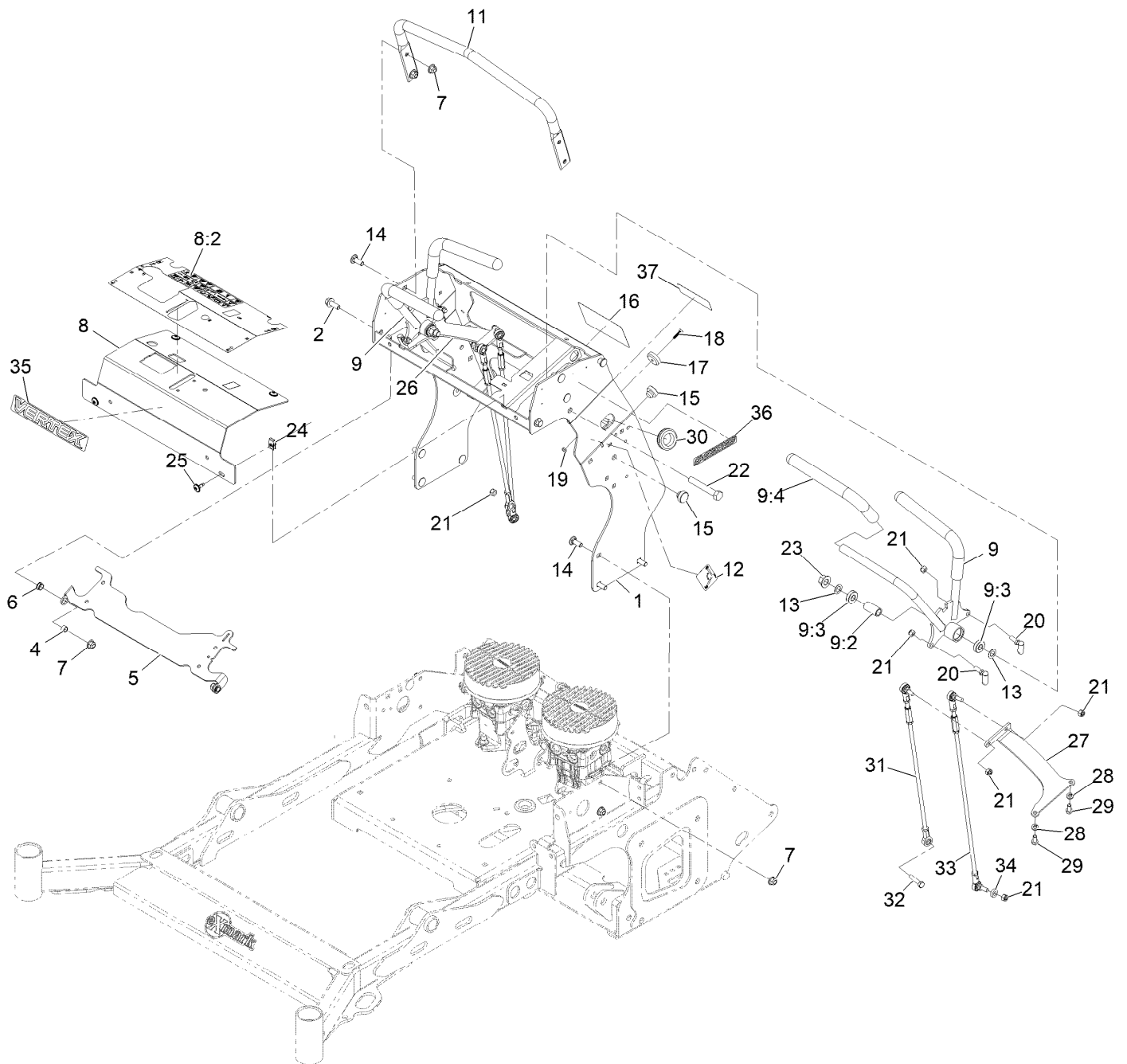
Main Frame Assembly



Main Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	103-8415	2	Roller-Anti-Scalp	18	3230-2	4	Bolt-Carriage 5/16-18 X 1
2	104-1412	2	Bumper-Rubber	19	3230-29	1	Screw-CARR
3	104-8300	4	Nut-Nyloc 5/16-18 Flg	20	3231-22	4	Bolt-Carriage 3/8-16 X 1
4	104-8301	9	Nut-Nyloc 3/8-16 Flg	21	3231-27	2	Bolt-Carriage 3/8-16 X 7/8
5	108-3723	2	Grommet	22	3231-9	1	Bolt-Carriage 3/8-16 X 2 3/4
6	109-6795	2	Bolt-Carriage 3/8-16 X 5	23	3232-2	8	Bolt-CARR
7	117-5976	1	Knob-Handle	24	32128-20	1	Nut-Whizlock 5/16-18
8	135-2548	4	Bumper-Isolator	25	32128-37	8	Nut-Whizlock 7/16-14
9	126-6575	1	Decal-Exmark Logo	27	1-811010	2	Plug
10	142-8804-03	1	Guard-Rear Foot	29	116-8253	1	Decal-Drive Release
11	142-8813-03	2	Wld-Mtr Mount 60	30	112-9028	1	Decal-Cover, Missing
12	142-6264-01	1	Fender- Wheel RH [red]	31	139-2401	2	Knob
13	142-6265-01	1	Fender- Wheel LH [red]	32	137-1218	2	Nut-Clinch
14	142-8842	1	Mainframe ASM - 60	33	142-8510	1	ASM-Lid Battery W/Pad
15	142-6400	2	Spacer- Roller	33:2	142-9384	1	Pad-Battery Box Lid
16	142-6571-03	1	Weld-Battery Box	33:3	126-6575	1	Decal-Exmark Logo
17	142-6675	1	Spacer- Roller				

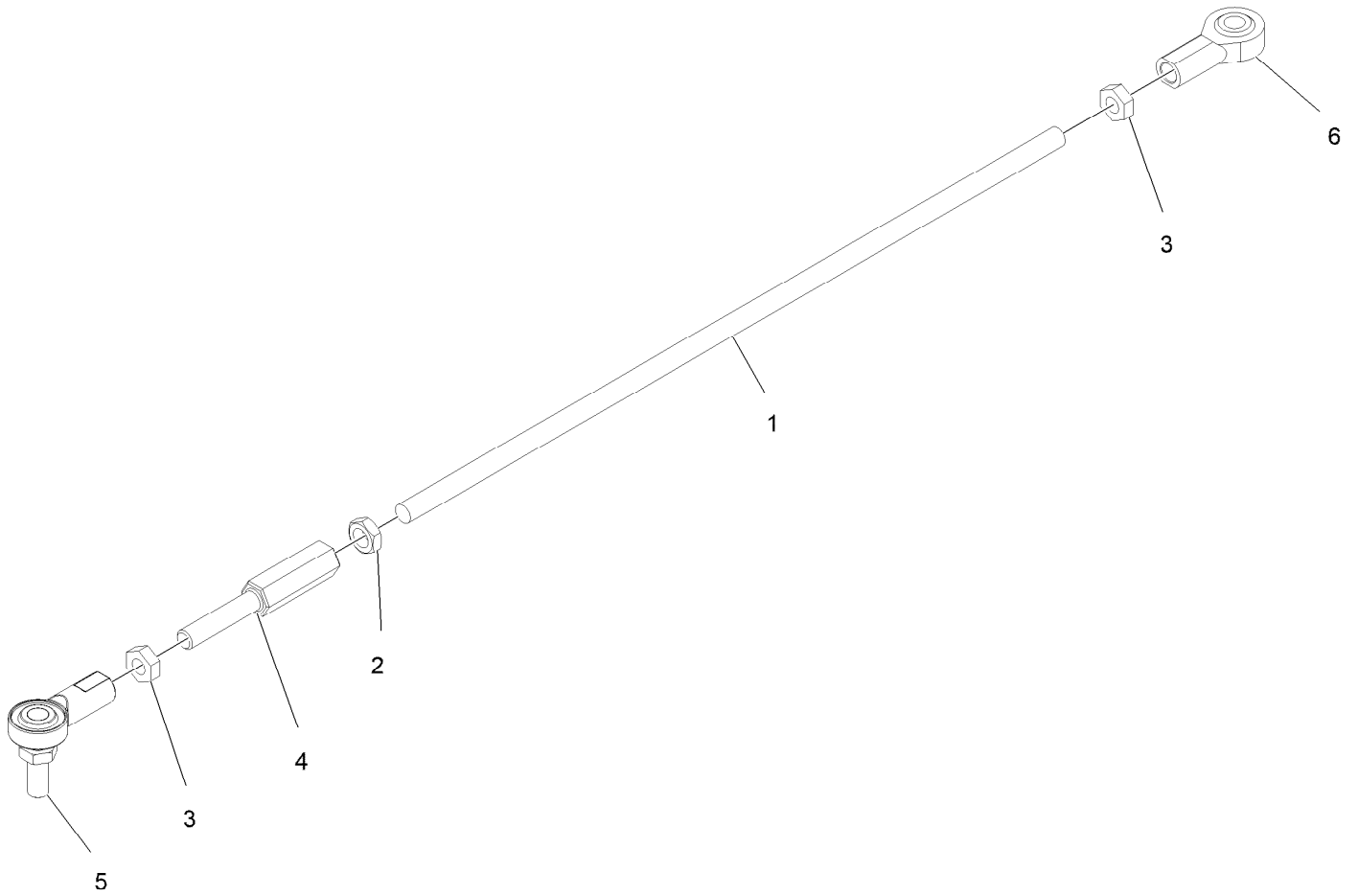
Controls and Tower Assembly



Controls and Tower Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-6031-01	1	ASM-Tower [red]	18	142-7830	2	Screw Flat HD #10-24X1.00
2	3234-42	2	Screw HHF 3/8-16 X 1	19	110-3145	2	Nut-Lock
4	142-7468	2	Spacer-Brake Pivot	20	2411-33	4	Balljoint-RH (W/Grommet)
5	142-7749-03	1	Plate-Motion Cntrl Lock	21	3296-4	11	Nut-Lock 5/16-24
6	116-1393	2	Bushing	22	325-13	2	Screw-HH 1/2-13 X 3 1/4
7	104-8301	12	Nut-Nyloc 3/8-16 Flg	23	99-5107	2	Nut-Lock 1/2-13
8	142-8251	1	Panel-Control W/ Decal	24	107069	4	Nut-Retainer-Panel 1/4-20
8:2	142-8233	1	Decal-Control Panel EFI	25	135-3494	4	Screw, Torx
9	142-6057	2	ASM-Ctrl Lever	26	142-6017-03	1	Bracket-Link Ctrl LH
9:2	142-6579	1	Spacer	27	142-6018-03	1	Bracket-Link Ctrl RH
9:3	52-2450	2	Bearing-Ball	28	3253-4	4	Washer-Lock 5/16
9:4	116-2357	2	Grip-Handle, Control	29	3210-3	4	Screw-HH 5/16-24 X 3/4
11	142-6067-03	1	Bar-Reference	30	108-3723	1	Grommet
12	116-5988	1	Decal-Park Brake, CE	31	142-8611	2	ASM-Motion Control Short
13	98-1629	4	Washer	32	3210-8	1	Screw-HH 5/16-24 X 1 1/2
14	3231-22	10	Bolt-Carriage 3/8-16 X 1	33	142-7545	2	ASM-Motion Control Long
15	104-1412	5	Bumper-Rubber	34	142-7724	2	Spacer
16	142-7432	1	Decal-Service Aid	35	142-8185	1	Decal-Vertex Logo
17	142-7895	2	Magnet-Rare Earth Thigh Pad	36	126-6998	2	Decal-S-Series
				37	142-8303	1	Decal-Fuse

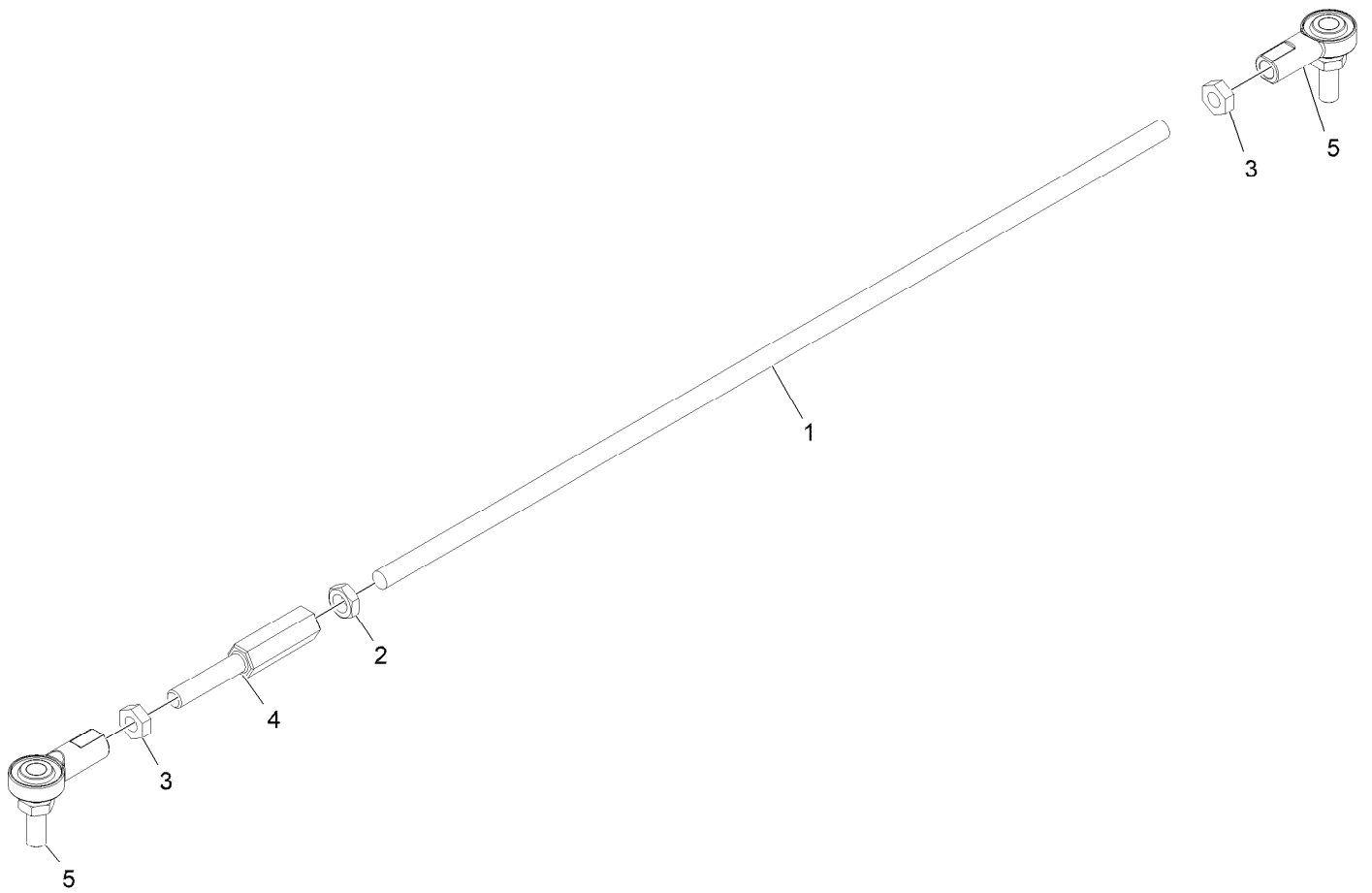
Motion Control Assembly (Short)



Motion Control Assembly (Short) (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-8610	1	Rod-Motion Control Short	4	142-7543	1	Rod-Adjust
2	3220-20	1	Nut-Jam 5/16-24 LH	5	1-513132	1	Joint, Ball
3	3220-2	2	Nut-Jam 5/16-24	6	1-543017	1	Balljoint

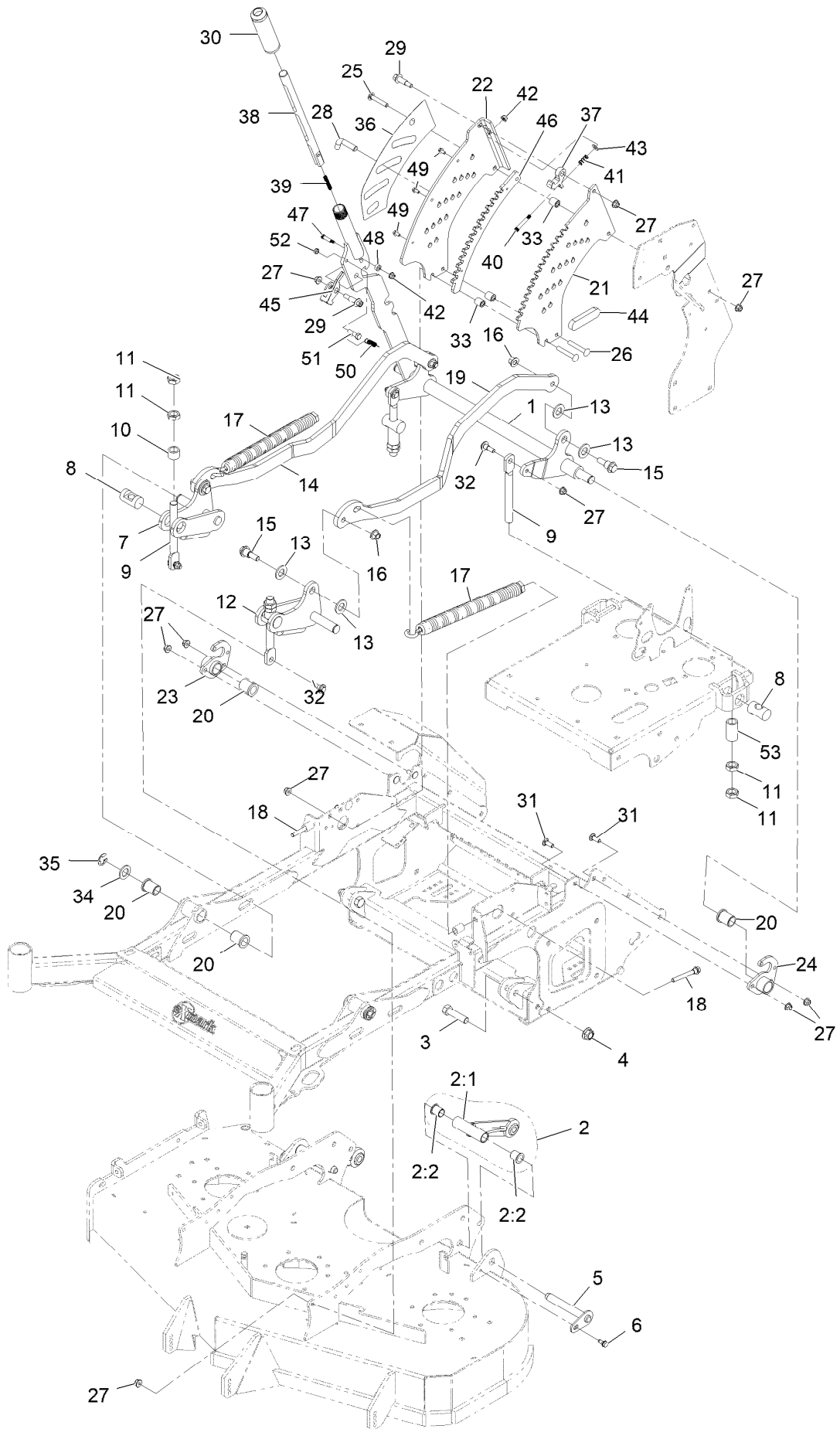
Motion Control Assembly (Long)



Motion Control Assembly (Long) (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-7544	1	Rod-Motion Control Long	4	142-7543	1	Rod-Adjust
2	3220-20	1	Nut-Jam 5/16-24 LH	5	1-513132	2	Joint, Ball
3	3220-2	2	Nut-Jam 5/16-24				

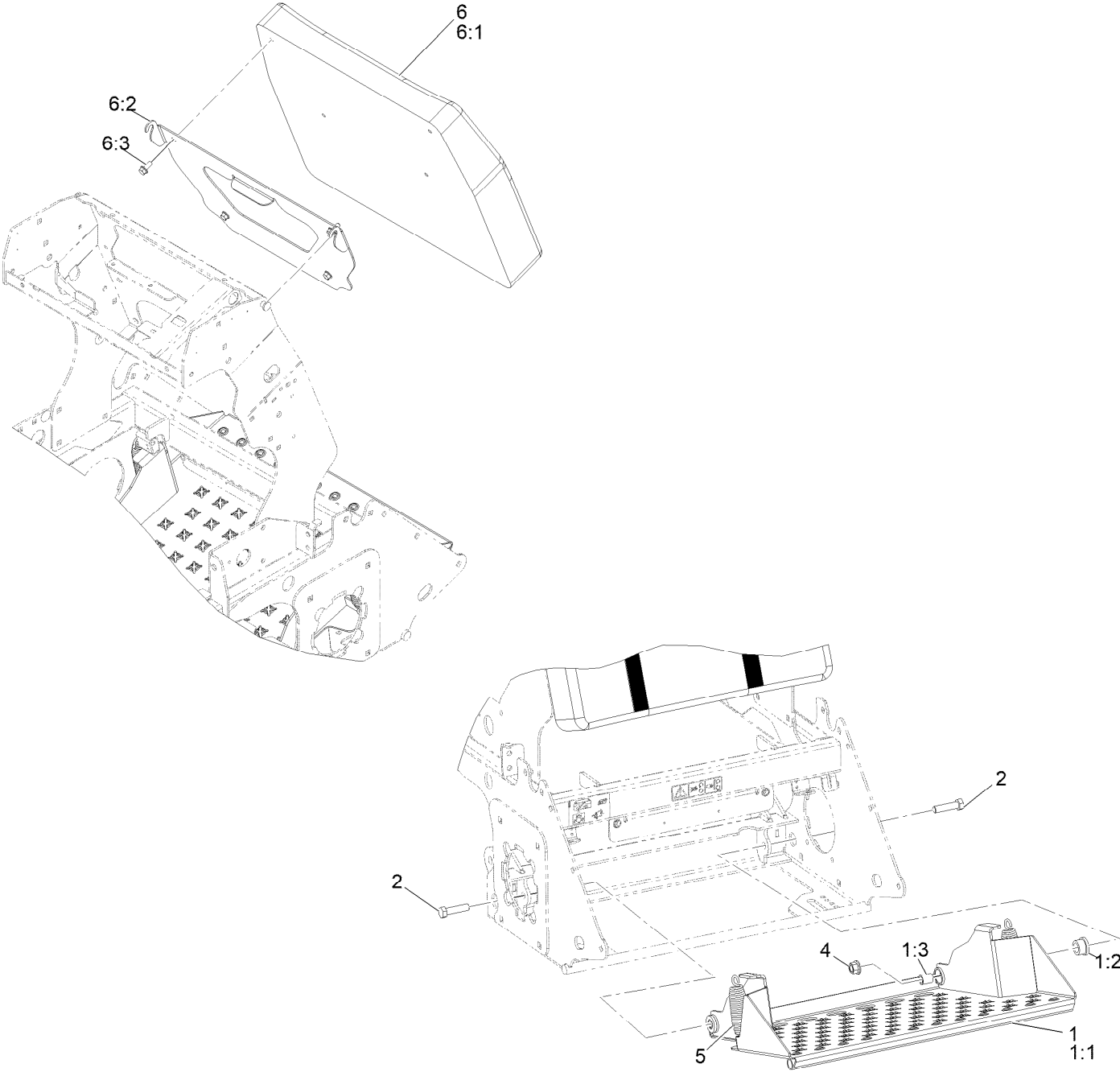
Deck Lift Assembly



Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-8666-03	1	Cross Shaft-Decklift-Rear [black]	26	3231-44	2	Bolt-Carriage 3/8-16 X 2 1/2
2	142-5096	2	ASM-Deck Strut W/Bushings	27	104-8301	13	Nut-Nyloc 3/8-16 Flg
2:1	142-9276	1	ASM-Deck Strut	28	116-5584	1	Pin-HOC
2:2	142-5095	2	Bushing-Igus Flng .75X1	29	62-1330	2	Bolt-Shoulder
3	121-2111	2	Screw-HH	30	142-6679-03	1	Grip-Handle-Decklift
4	142-8396	2	Nut-Flng 5/8-18 Ctrlock GR G	31	3231-22	4	Bolt-Carriage 3/8-16 X 1
5	142-6519	2	ASM-Deck Strut Pin	32	109-9840	4	Screw-Hex Flange 3/8-16 X .80
6	126-4424	2	Screw-HHF Shoulder 3/8-16 X 3/4 Tf	33	142-6720	3	Spacer-HOC
7	142-7944-03	1	Weld-Arm-Decklift-Front-RH	34	103-0357	2	Washer
8	142-7939	4	Trunion-Deck Lift	35	32151-103	2	E-Ring
9	142-9163	4	Link,Deck Lift Adjuster	36	142-6805	1	Decal-Height Of Cut
10	142-7940	2	Spacer-Decklift	37	142-7290	1	Pawl-Decklift
11	3220-7	8	Nut-Jam	38	142-6524	1	Plunger-Top
12	142-7945-03	1	Weld-Arm-Decklift-Front-LH	39	142-7365	1	Spring-Compression
13	3256-28	8	Washer-3/4 SAE	40	142-7437	1	Screw-Shoulder-Cap
14	142-8670-03	1	Link-Decklift-RH	41	117-1031	1	Spring-Compression
15	116-0780	4	Screw-Shoulder HHF 1/2-13 X 1.12	42	104-8300	2	Nut-Nyloc 5/16-18 Flg
16	99-5107	4	Nut-Lock 1/2-13	43	107-0279	1	Washer
17	116-0886	2	Spring-Extension	44	142-7963	1	Plate-Guide HOC Inner
18	92-7674	2	Screw-SHCS 3/8-16 X 2.212	45	142-8673	1	Pawl-Lock-Decklift
19	142-8671-03	1	Link-Decklift-LH	46	142-9151	1	Plate-Doubler-HOC-Lock
20	142-4794	6	Bushing-Flanged	47	142-8707	1	Screw-Shoulder-Cap
21	142-9150	1	Plate-Inner-HOC	48	107-3237	1	Spacer
22	142-8589-03	1	Plate-Outer-HOC	49	119-1065	3	Screw-HWH
23	142-6460	1	Support-HOC Shaft RH	50	110-9458	1	Spring-Extension
24	142-6463	1	Support-HOC Shaft LH	51	121-6991	1	Bolt-Shoulder
25	3231-40	1	Bolt-Carriage 3/8-16 X 2 1/4	52	3296-47	1	Nut-Nyloc 5/16-18 Thin
				53	142-8897	2	Spacer 1.13 O.D. X .81 I.D. X 2.05L

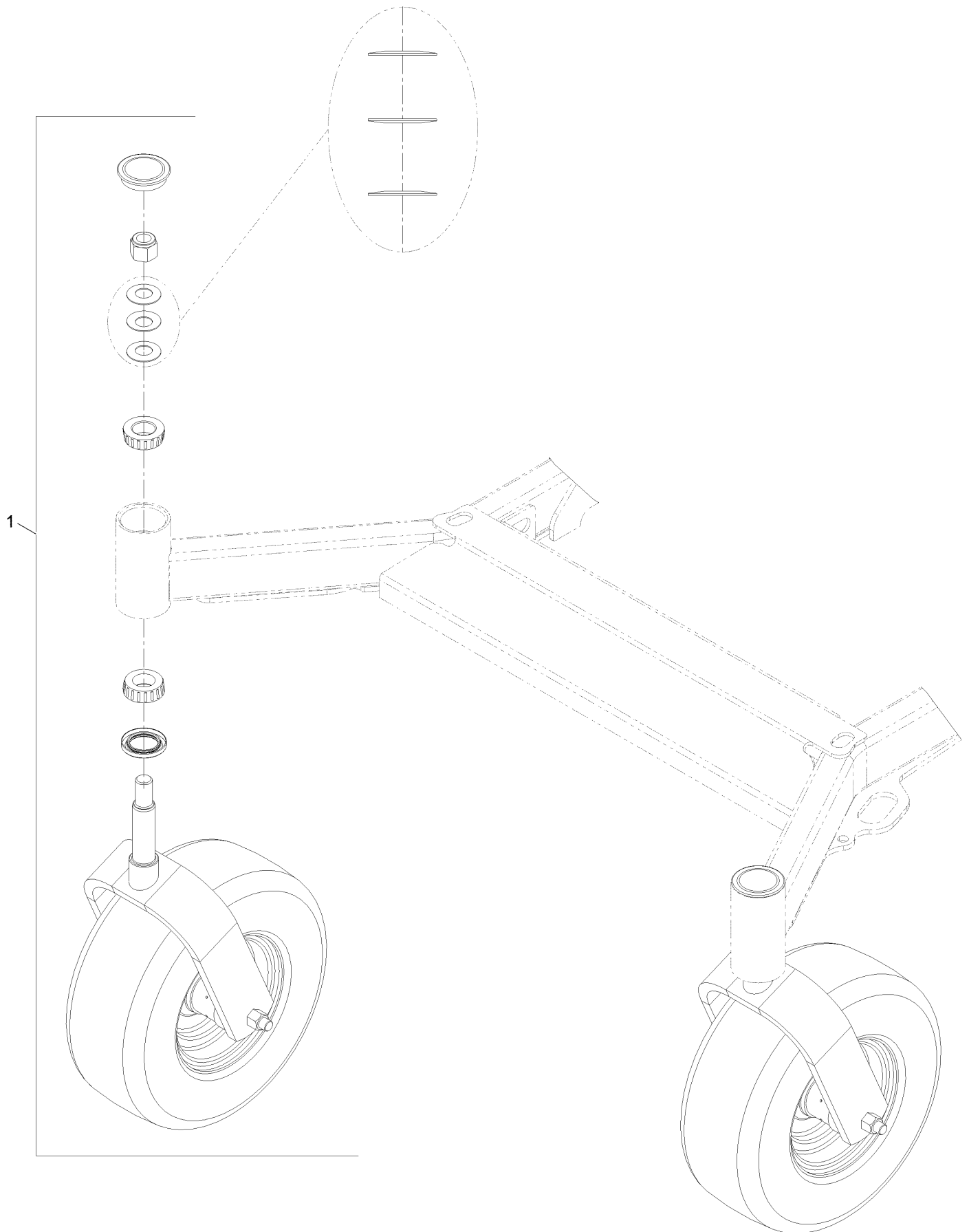
Platform and Pad Assembly



Platform and Pad Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-8866	1	ASM-Operators Platform	4	99-5107	2	Nut-Lock 1/2-13
1:1	142-8852-03	1	ASM-Operator Platform [black]	5	116-6316	2	Spring-Extension
1:2	142-6033	2	Bushing-Rubber	6	142-6003	1	ASM-Thigh Pad
1:3	142-6034	2	Spacer	6:1	142-6002	1	Pad-Thigh
2	325-8	2	Screw-HH 1/2-13 X 1 1/4	6:2	142-7710-01	1	Plate-Hinge-Thigh Pad
				6:3	3234-5	4	Screw-HH Flg 5/16-18 X 3/4

Front Caster and Fork Assembly

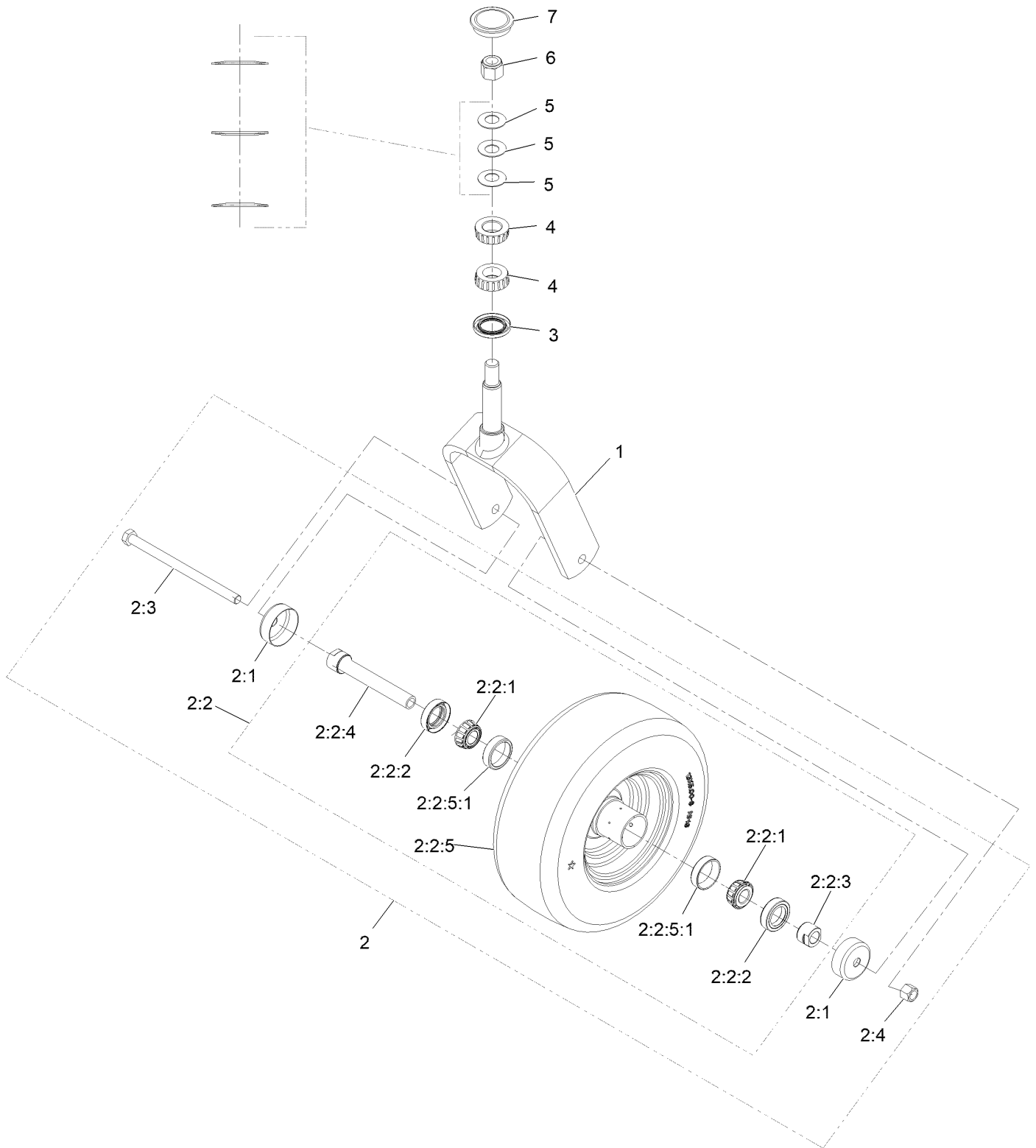


Front Caster and Fork Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		2	ASM-Front Caster W/Fork ●

● Not serviced separately

Caster Wheel and Fork Assembly



Caster Wheel and Fork Assembly (continued)

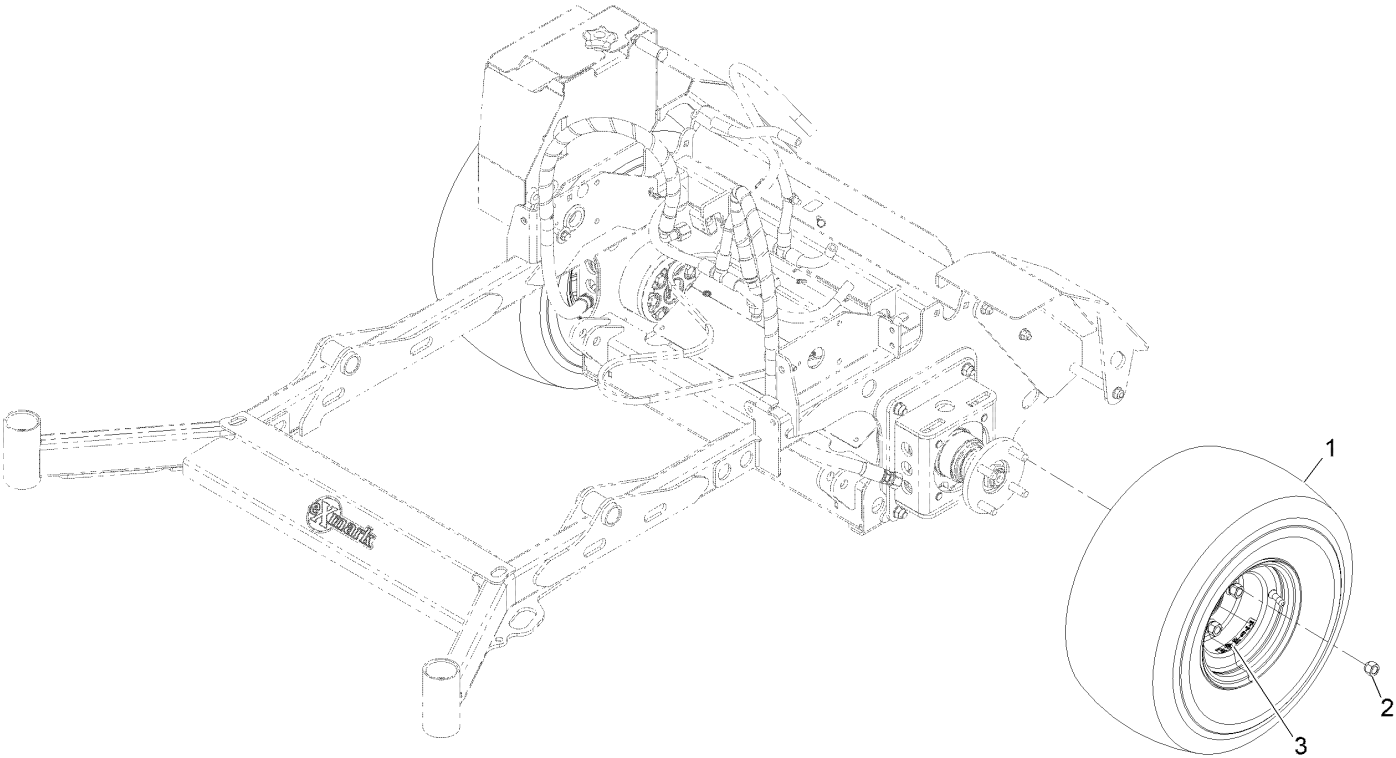
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-4770-01	1	Weld-Caster, Fork
2	109-9126	1	Wheel & Tire ASM
2:1	103-2768	2	Guard-Seal
2:2		1	Wheel And Tire ASM ●
2:2:1	1-633585	2	Bearing-Cone Tapered Roller
2:2:2	103-0063	2	Seal-Double Lip
2:2:3	103-3051	1	Spacer-Nut ■
2:2:4	126-5360	1	Axle-Caster
2:2:5		1	Wheel And Tire ASM ●

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2:2:5:1	1-633584	2	Bearing-Cup
2:3	325-42	1	Screw-HH 1/2-13 X 8
2:4	3296-23	1	Nut-Nyloc 1/2-13
3	116-5647	1	Seal-Grease
4	1-543509	2	Cone-Bearing Tapered Roller
5	1-633508	3	Washer-Spring Disc
6	3296-51	1	Nut-Nyloc 3/4-10
7	103-4882	1	Cap-Grease

● Not serviced separately

■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

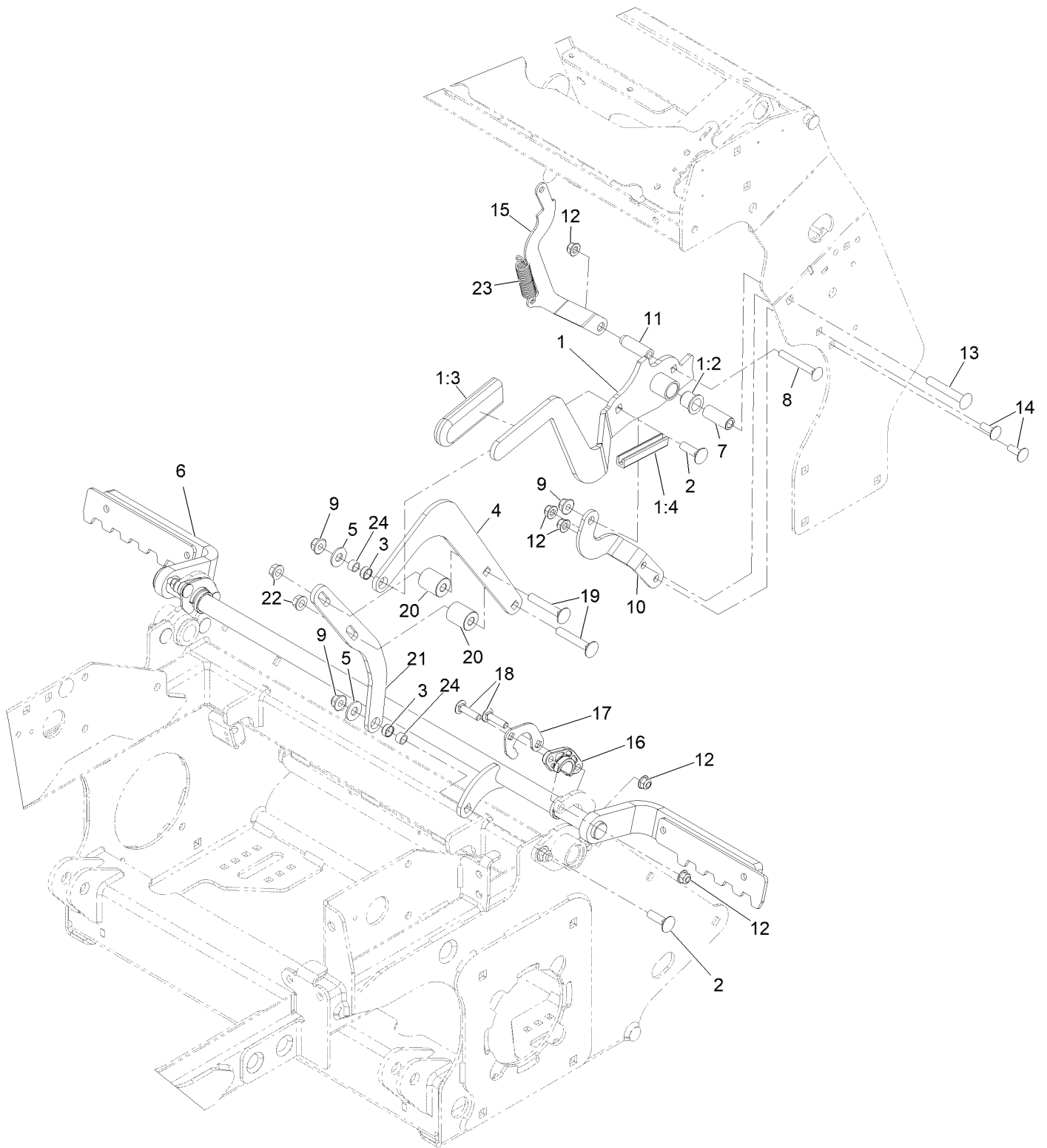
Rear Wheel Assembly



Rear Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-6054	2	Wheel/Tire ASM
2	242-50	8	Nut-Lug
3	126-2055	2	Decal-Torque, Wheel Hub Lug

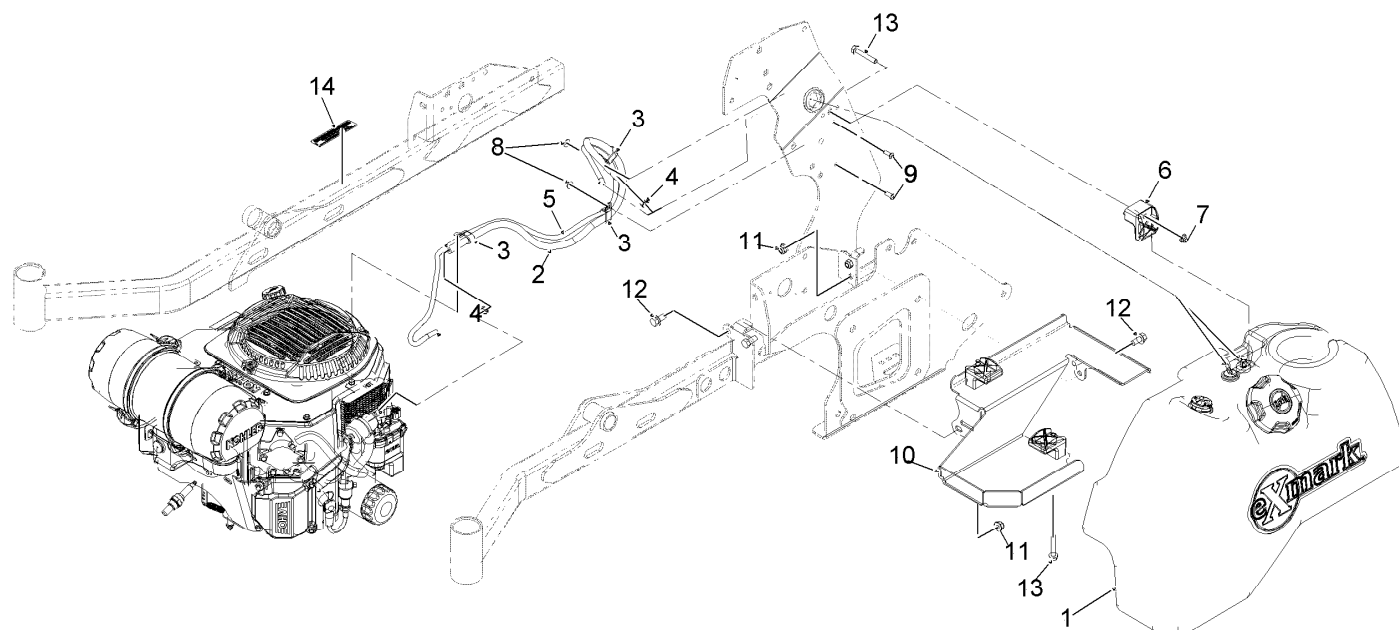
Park Brake Assembly



Park Brake Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-6056	1	ASM-Handle Brake	11	142-6746	1	Spacer-.31 X 1.25 Yz
1:2	108-2974	2	Bushing-Flange	12	104-8300	7	Nut-Nyloc 5/16-18 Flg
1:3	1-633268	1	Grip-Lever	13	3231-44	1	Bolt-Carriage 3/8-16 X 2 1/2
1:4	70-2041	1	Trim - Edge	14	3230-10	2	Bolt-Carriage 5/16-18 X 7/8
2	3231-25	2	Bolt-Carriage 3/8-16 X 1 1/4	15	142-7765-03	1	Link-Brake Control Lock
3	133-5109	2	Bearing-Sleeve	16	115-5065	2	Bushing-Flange
4	142-7464	1	Link-Brake Upper	17	135-7867	2	Support, Bearing
5	3256-4	2	Washer-3/8 Std	18	3230-29	4	Screw-CARR
6	142-7470-03	1	ASM-Brake Shaft [black]	19	3231-7	2	Bolt-Carriage 3/8-16 X 2 1/4
7	142-6079	1	Spacer-Pivot	20	142-7467	2	Spacer-.39 ldx1.0 Odx1.2 L
8	3230-8	1	Bolt-Carriage 5/16-18 X 2 1/2	21	142-7465	1	Link-Brake Lower
9	104-8301	3	Nut-Nyloc 3/8-16 Flg	22	3290-357	2	Nut-Whizlock 3/8-16
10	142-6845-03	1	Bracket-Brake Lever Supt	23	126-2127	1	Spring-Extension
				24	142-7468	2	Spacer-Brake Pivot

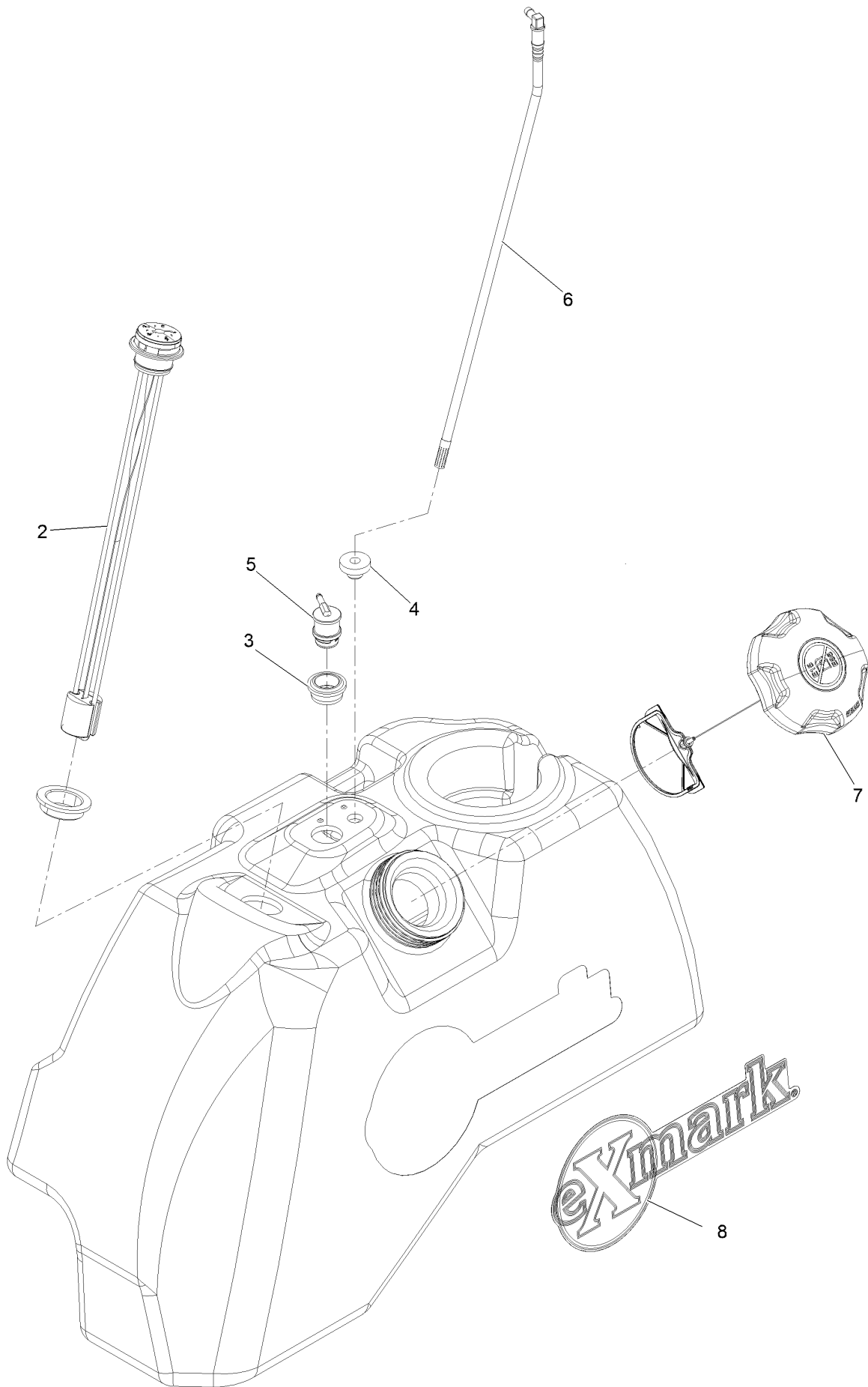
Fuel Assembly



Fuel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-6113	1	ASM, Fuel Tank 8 Gal	8	32128-33	2	Nut-Whizlock 1/4-20
2	109-0275	1	Hose-Fuel Line 32"	9	3274-69	2	Screw-HSBH
3	119-8153	3	Clamp-R, Double Tube	10	142-5959-03	1	Bracket, Fuel Tank
4	2412-98	2	Clamp-Hose	11	104-8301	4	Nut-Nyloc 3/8-16 Flg
5	116-4346	1	Hose-Emissions	12	3234-1	4	Screw-HH Flg 3/8-16 X 3/4
6	107-4543	3	Clamp	13	142-6275	3	Screw-HHF
7	104-8300	3	Nut-Nyloc 5/16-18 Flg	14	133-8062	1	Decal-Arrestor, Spark

Fuel Tank Assembly

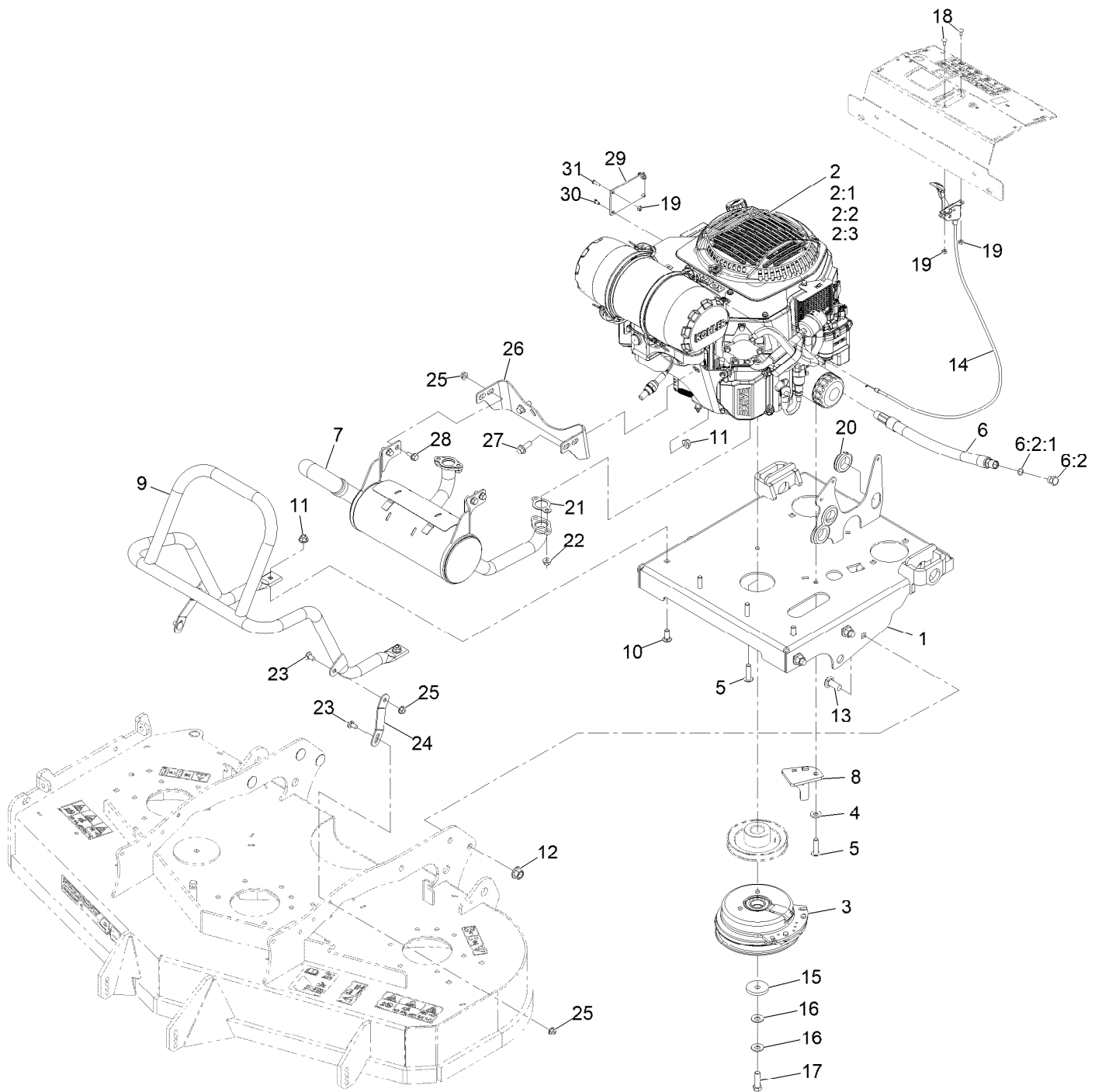


Fuel Tank Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	142-8013	1	ASM-Fuel Gauge	7	137-4119	1	Cap-Fuel, Ratcheting
3	114-0284	1	Grommet	8	142-6800	1	Decal-Exmark Logo Fuel
4	46-6560	1	Bushing	99	135-3694	1	Kit-Fuel Gauge Replacement ●
5	119-3547	1	Valve-Vent, Fuel				
6	132-9905	1	Pipe-Stand				

● Not illustrated

Engine Assembly



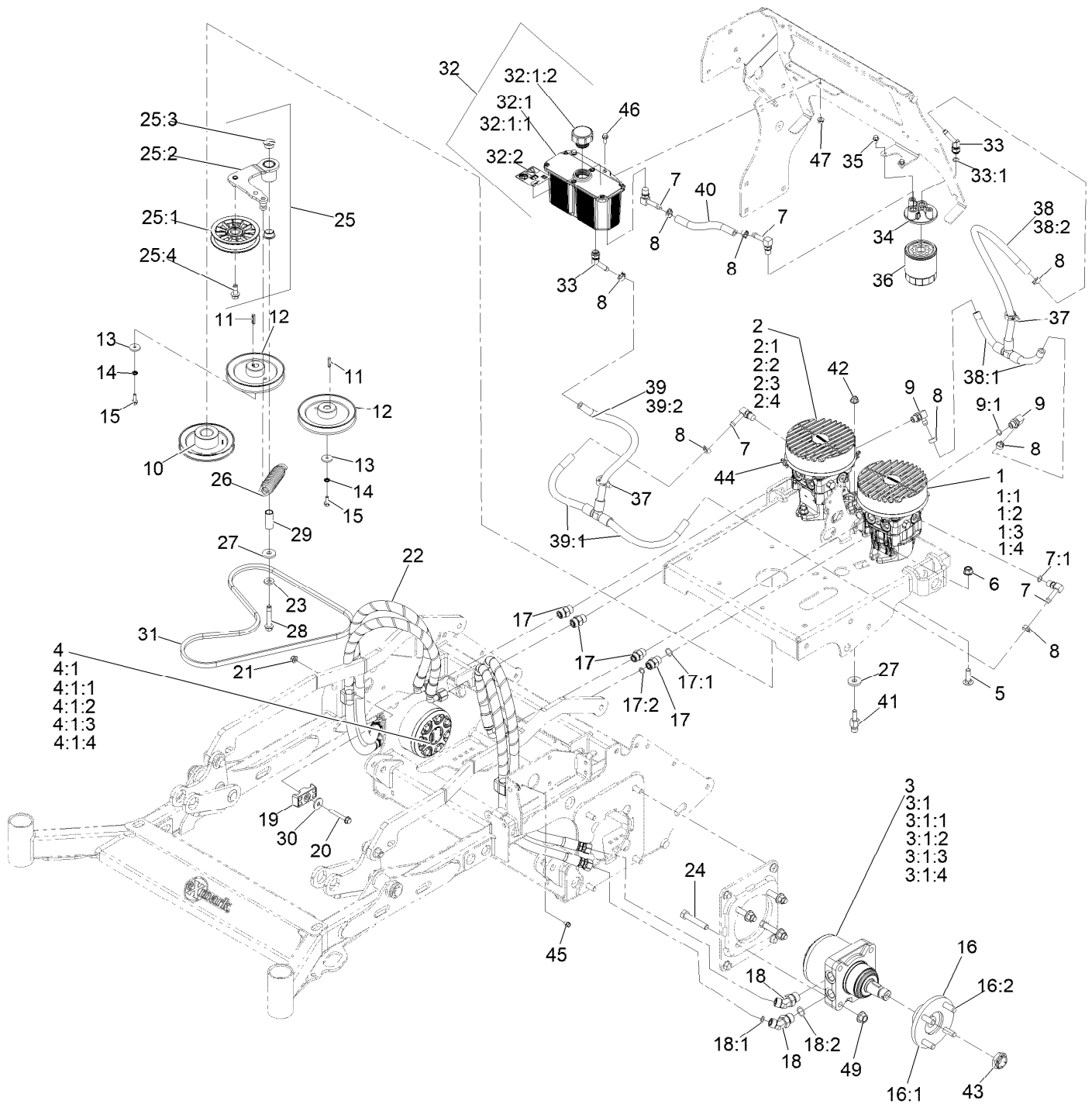
Engine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-8814-01	1	Wld-Engine Deck	13	3233-26	6	Screw-CARR,Shortneck
2		1	Engine-Kohler, Ek-Ecv740-3070 ■▲	14	135-2169	1	Control, Throttle
2:1		1	Kohler 52 050 02-S Engine Oil Filter ■▲	15	109-6919	1	Washer-Clutch
2:2		1	Kohler 25 083 01-S Engine Air Filter ■▲	16	1-603610	2	Washer-Spring Disc 7/16
2:3		1	Kohler 25 083 04-S Safety Filter ■▲	17	109-9761	1	Screw-HH 7/16-20 X 1 1/2 W/Loctite
3	116-1604	1	Clutch	18	1-807513	2	Bolt-Carriage #10-24 X 1/2
4	98-5975	3	Washer-Spring Disc 3/8	19	3296-2	4	Nut-Nyloc #10-24
5	126-0983	4	Screw-BHTF	20	108-3723	3	Grommet
6	116-5108	1	Oil Drain Hose ASM	21	110-6697	2	Gasket-Exhaust
6:2	353-508	1	Plug-W/O-Ring ●	22	68-9400	4	Nut-Flange
6:2:1	237-42	1	O-Ring	23	3230-18	4	Bolt-Carriage 5/16-18 X 5/8
7	142-8063	1	Muffler- Kohler, EFI	24	142-7748-03	2	Strap, Muffler Guard
8	142-6567	1	ASM-Clutch Anchor	25	32128-25	8	Nut-Hex 5/16-18 Side Lock
9	142-6783-03	1	Tube-Guard Muffler	26	132-1168	1	Bracket-Muffler
10	3231-22	2	Bolt-Carriage 3/8-16 X 1	27	3234-42	2	Screw HHF 3/8-16 X 1
11	104-8301	4	Nut-Nyloc 3/8-16 Flg	28	3234-5	4	Screw-HH Flg 5/16-18 X 3/4
12	99-5107	6	Nut-Lock 1/2-13	29	142-9198	1	Bracket-Ecu
				30	121-6320	2	Screw-HH
				31	104-2408	2	Screw-HSBH

● Torque to 24-26 ft-lb
▲ Obtain parts from www.kohlerplus.com

■ Not serviced separately

Hydraulic Assembly



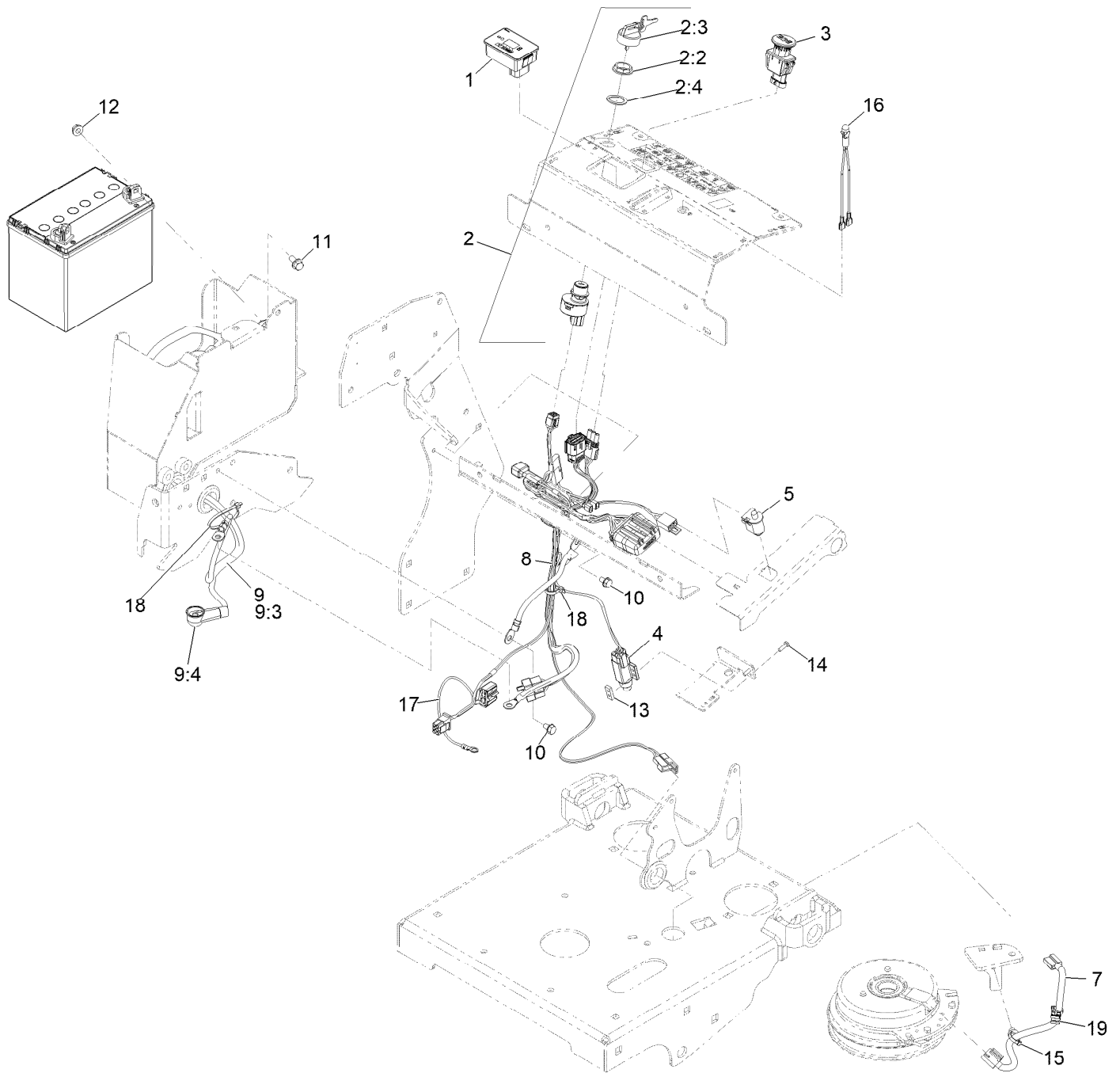
Hydraulic Assembly (continued)

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	142-8892	1	Pump-12Cc Lt W/Shock Valve	18:1	237-30	1	O-Ring
1:1	126-2479	1	Kit, 10Cc/12Cc Pump Kit	18:2	237-80	1	O-Ring
1:2	105-6184	1	Seal Overhaul Kit	19	94-8105	4	Clamp-Tube
1:3	103-7489	1	Guard, Pw Pump Fan	20	139-4479	2	Screw-HHF
1:4	103-7488	1	Fan, Pw Pump Cooling	21	104-8300	2	Nut-Nyloc 5/16-18 Flg
2	142-8893	1	Pump-12Cc Rt W/Shock Valve	22	142-6300	4	Hose ASM-HYD HP
2:1	126-2479	1	Kit, 10Cc/12Cc Pump Kit	23	98-5975	1	Washer-Spring Disc 3/8
2:2	105-6184	1	Seal Overhaul Kit	24	325-11	8	Screw-HH 1/2-13 X 2 3/4
2:3	103-7489	1	Guard, Pw Pump Fan	25	142-6821	1	ASM-Pump Idler
2:4	103-7488	1	Fan, Pw Pump Cooling	25:1	109-4077	1	Pulley-Idler, Flat
3	142-8578	1	Motor, TI240 LH	25:2	142-6820	1	ASM-Pump Idler Arm
3:1	130-1788	1	Seal Kit	25:3	109-8054	2	Bushing-Flanged
3:1:1		5	Seal-Ring, Viton ●■	25:4	126-1680	1	Screw-HHF
3:1:2		1	Seal-Commutator ●■	26	135-1272	1	Spring, Extension
3:1:3		1	Seal-Dirt/Water, Hi Temp ●■	27	1-373034	2	Washer
3:1:4		1	Seal-Shaft ●■	28	126-2956	1	Screw-HHF 3/8-16 X 2 1/4
4	142-8577	1	Motor, TI240 RH	29	126-2954	1	Pivot, Idler
4:1	130-1788	1	Seal Kit	30	52-2861	2	Washer
4:1:1		5	Seal-Ring, Viton ●■	31	142-8149	1	Belt- Cog A 54
4:1:2		1	Seal-Commutator ●■	32	126-1248	1	ASM, HYD Reservoir
4:1:3		1	Seal-Dirt/Water, Hi Temp ●■	32:1		1	Reservoir-HYD ■
4:1:4		1	Seal-Shaft ●■	32:1:1	103-1948	1	Cap-Reservoir, HYD
5	3232-3	4	Bolt-Carriage 7/16-14 X 1 1/2	32:1:2	103-1949	1	Gasket-Cap
6	114-8417	4	Nut-HF, NI	32:2	115-4212	1	Decal-Warning
7	100-4887	4	Fitting-Elbow, 90	33	103-1807	2	Fitting-Barbed, 45 DEG
7:1	237-42	1	O-Ring	33:1	237-42	1	O-Ring
8	103-1988	8	Clamp-Hose 11/16	34	103-2888	1	Head-Filter
9	126-2927	2	Fitting-90 DEG	35	3234-13	2	Screw-HH Flg 1/4-20 X 1/2
9:1	237-42	1	O-Ring	36	109-4180	1	Element, Oil Filter
10	116-1946	1	Sheave-Pump, Drive	37	32180-030	2	Clip-Tie
11	135-7971	2	Key	38	142-7809	1	ASM-Hydraulic Lo-Pres
12	142-6433	2	Sheave-Pump	38:1	142-6776	2	Hose, LP Hydro
13	142-8011	2	Washer-1.00 OD X .25 ID	38:2	142-6775	1	Hose, LP Hydro
14	1-323235	2	Washer-Spring	39	142-7810	1	ASM-Hydraulic Lo-Pres
15	142-8012	2	Screw-HHF	39:1	142-6773	2	Hose, LP Hydro
16	18-3209	2	Wheel Hub/Stud ASM	39:2	142-6772	1	Hose, LP Hydro
16:1	10-6870-03	1	Hub-Wheel	40	142-6771	1	Hose, LP Hydro
16:2	10-6830	4	Stud-Type, Drive	41	126-0423	1	Pin-Spring, Anchor
17	340-4	4	Fitting-Straight	42	104-8301	1	Nut-Nyloc 3/8-16 Flg
17:1	237-30	1	O-Ring	43	116-1399	2	Locknut
17:2	237-79	1	O-Ring	44	1-303287	4	Tie-Cable 5 1/2 (Small)
18	340-89	4	Fitting-HYD, 45 DEG	45	137-4795	2	Screw
				46	3234-4	2	Screw-HH Flg 1/4-20 X 3/4
				47	32128-32	2	Nut-Hex 1/4-20 Side Lock
				49	99-5107	8	Nut-Lock 1/2-13

● Not illustrated

■ Not serviced separately

Electrical Assembly

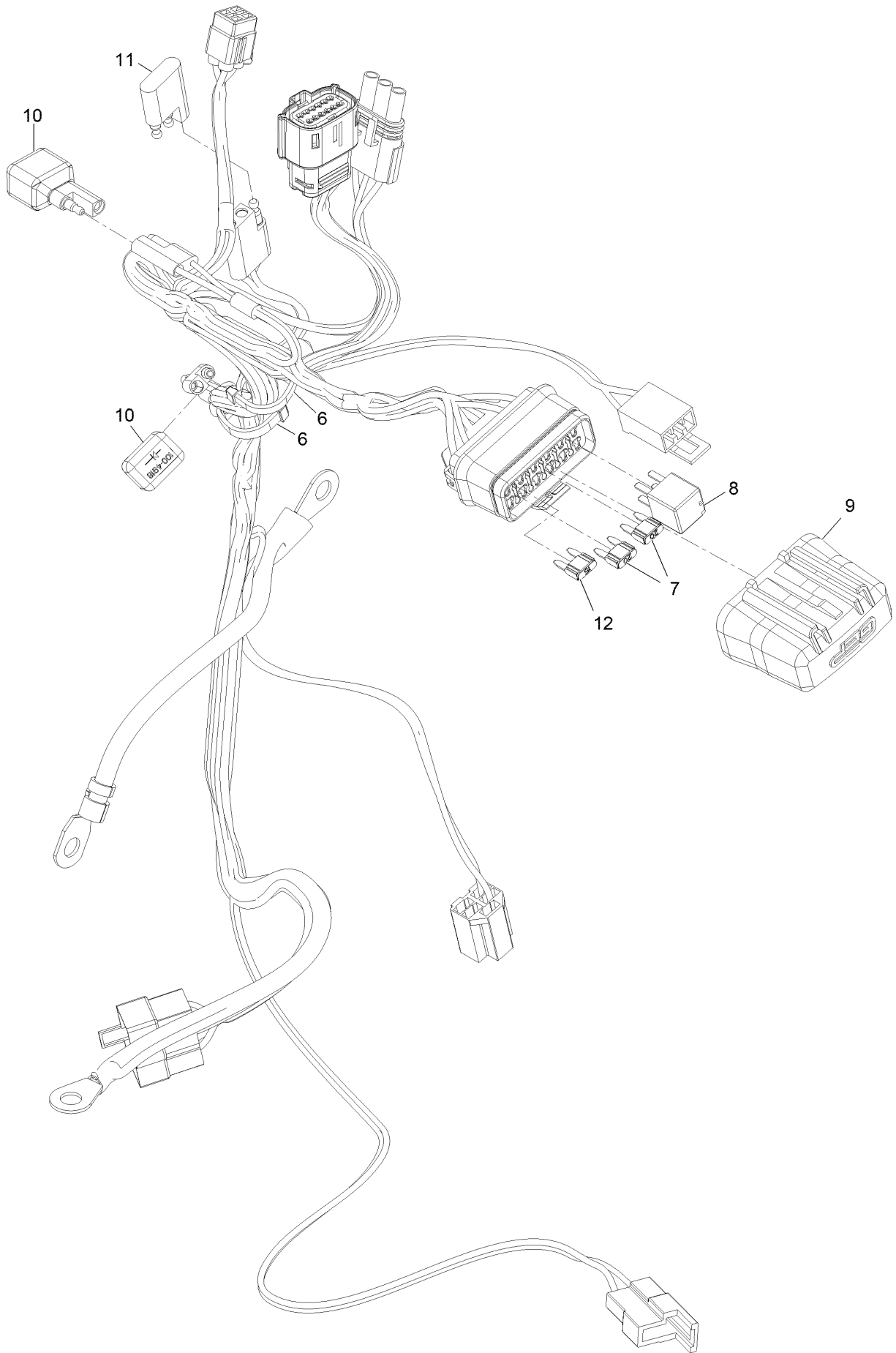


Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-7401	1	Module-Hour Meter	9:4	AU21001545	1	Boot-Battery, Red
2	126-6285	1	Ignition Switch ASM	10	32104-82	2	Screw-HHF 5/16-18 X 1/2 Tc
2:2	108-8660	1	Nut-Mounting	11	3234-5	2	Screw-HH Flg 5/16-18 X 3/4
2:3	106-5270	1	Ignition Key Set	12	32128-20	2	Nut-Whizlock 5/16-18
2:4	108-8659	1	Washer-Backup	13	1-633181	1	Plate-Tapped
3	126-6187	1	Switch-PTO, Sealed	14	3290-500	2	Screw-PPH #10-24 X 5/8
4	99-7407	1	Switch	15	32180-030	1	Clip-Tie
5	82-2190	1	Switch	16	1-643267	1	Indicator-Red LED
7	126-0624	1	Harness-Clutch Pigtail	17	142-8461	1	Harness-Indicator Light, EFI
8	142-6462	1	Harness-Wiring ●	18	3290-378	4	Tie-Cable
9	142-6765	1	Harness-Battery	19	32180-078	1	Clip-Edge
9:3	32180-008	1	Insulator-Lug, Red				

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Harness Assembly



Harness Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	32180-030	2	Clip-Tie	10	100-4918	2	Diode
7	121-8868	2	Fuse-Mini Blade, 20 Amp	11	32180-197	1	Cap-Plug
8	126-3991	1	Relay-Micro	12	121-8867	1	Fuse-Mini Blade, 15 Amp
9	32180-176	1	Cover-Block, Fuse				

Notes:

Notes:

Notes:



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