Form No. 3326-330

Dethatcher Kit

Reelmaster® 5500–D and 6000–D Series

Model No. 03872—220000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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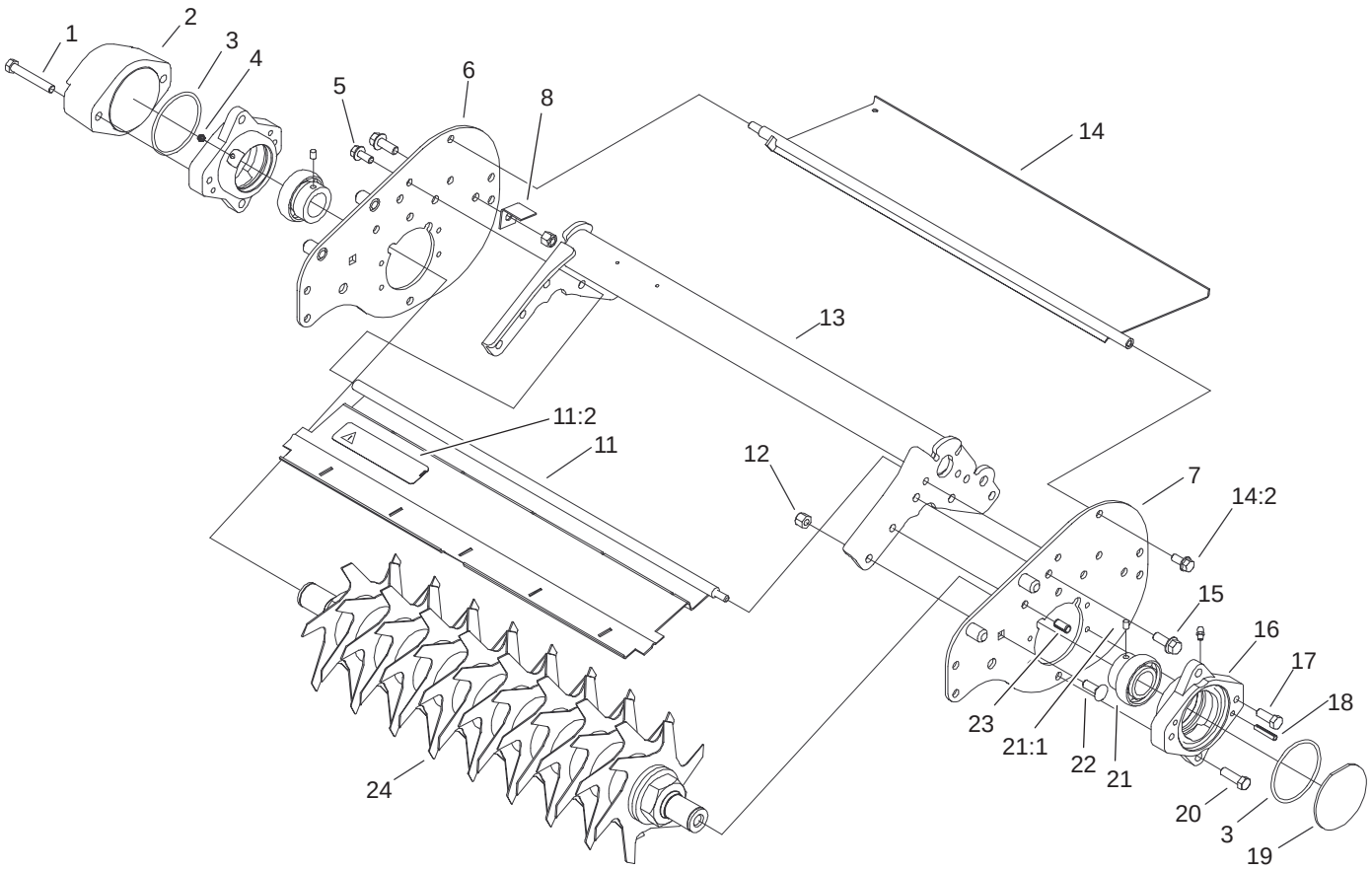
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HLH	hex lag head
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
INC	incorporated
LH	left hand
NI	nylon insert
PPH	Phillips pan head
PTH	Phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SQH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	Torx truss head
WH	wing head



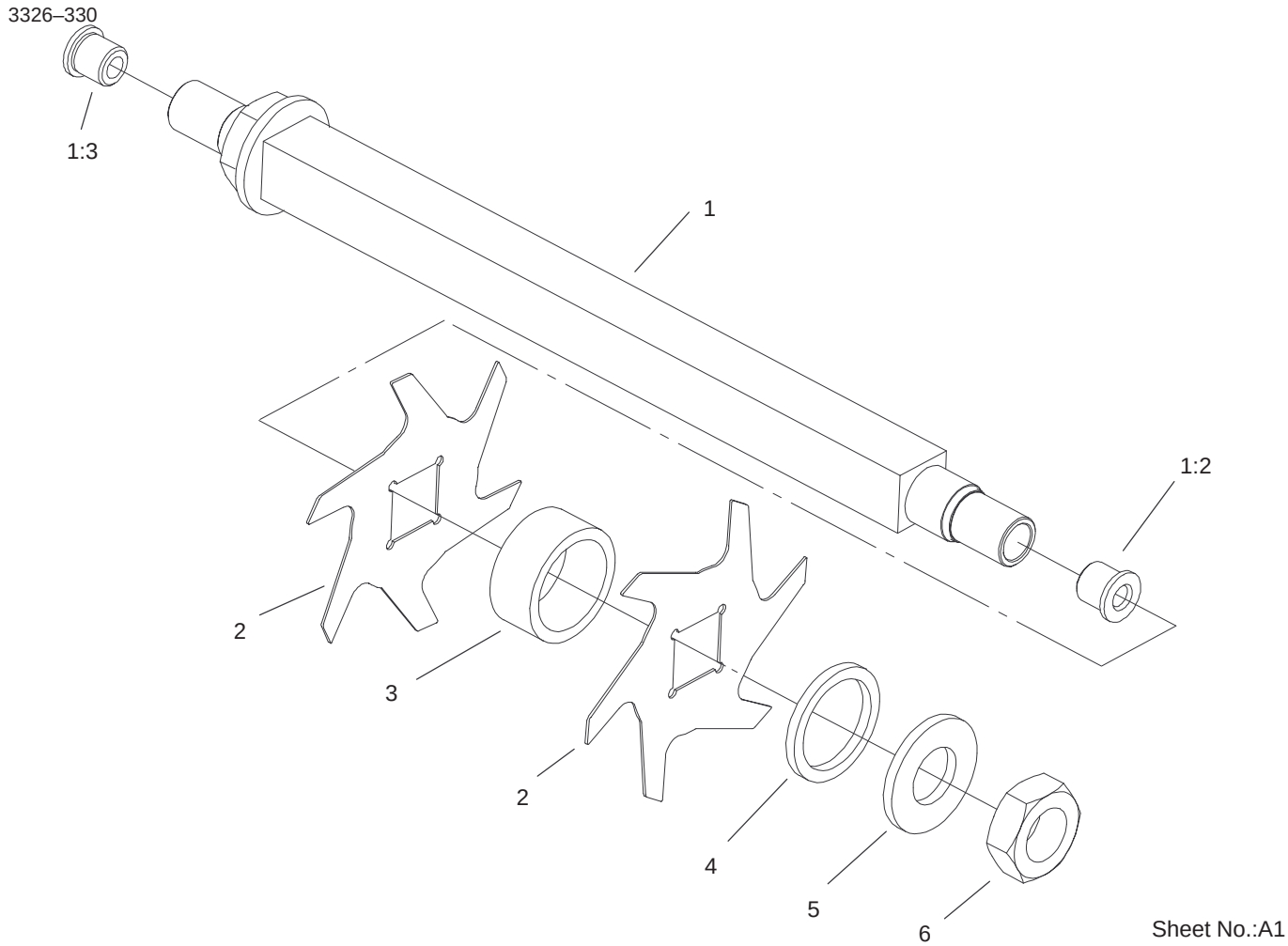
Sheet No.:2

Shaft and Frame Assembly

Ref. No.	Part No.	Qty.	Description
1	323–12	2	Screw–HH
2	105–4011–03	1	Weight–End
3	93–9783	2	O–Ring
4	302–5	2	Fitting–Grease
5	3234–5	1	Screw
6	105–4005–01	1	Plate–Side, RH
7	105–4006–01	1	Plate–Side, LH
8	94–2747	1	Tab–Stop
11	100–9900	1	Front Grass Shield ASM
11:2	67–7960	1	Decal–Danger
11:2	93–6688	1	Decal–Danger, Europe
11:2	94–4584	1	Decal–Danger, Japan
12	3296–39	12	Nut–Lock, NI
13	105–4007–01	1	Frame–Dethatcher
14	105–4012	1	Rear Grass Shield ASM
14:2	3234–5	1	Screw
15	3234–11	6	Screw–HHF
16	105–4015	2	Housing–Bearing
17	323–6	2	Screw–HH
18	32121–69	4	Pin–Spring
19	94–2703	1	Plug
20	323–7	4	Screw–HH
21	94–2710	2	Bearing
21:1	3245–1	1	Screw–Set, HSH

Ref. No.	Part No.	Qty.	Description
22	3231–22	2	Screw–CARR
23	32121–36	4	Pin–Spring
☆24		1	Shaft & Blade ASM

☆ Not serviced separately

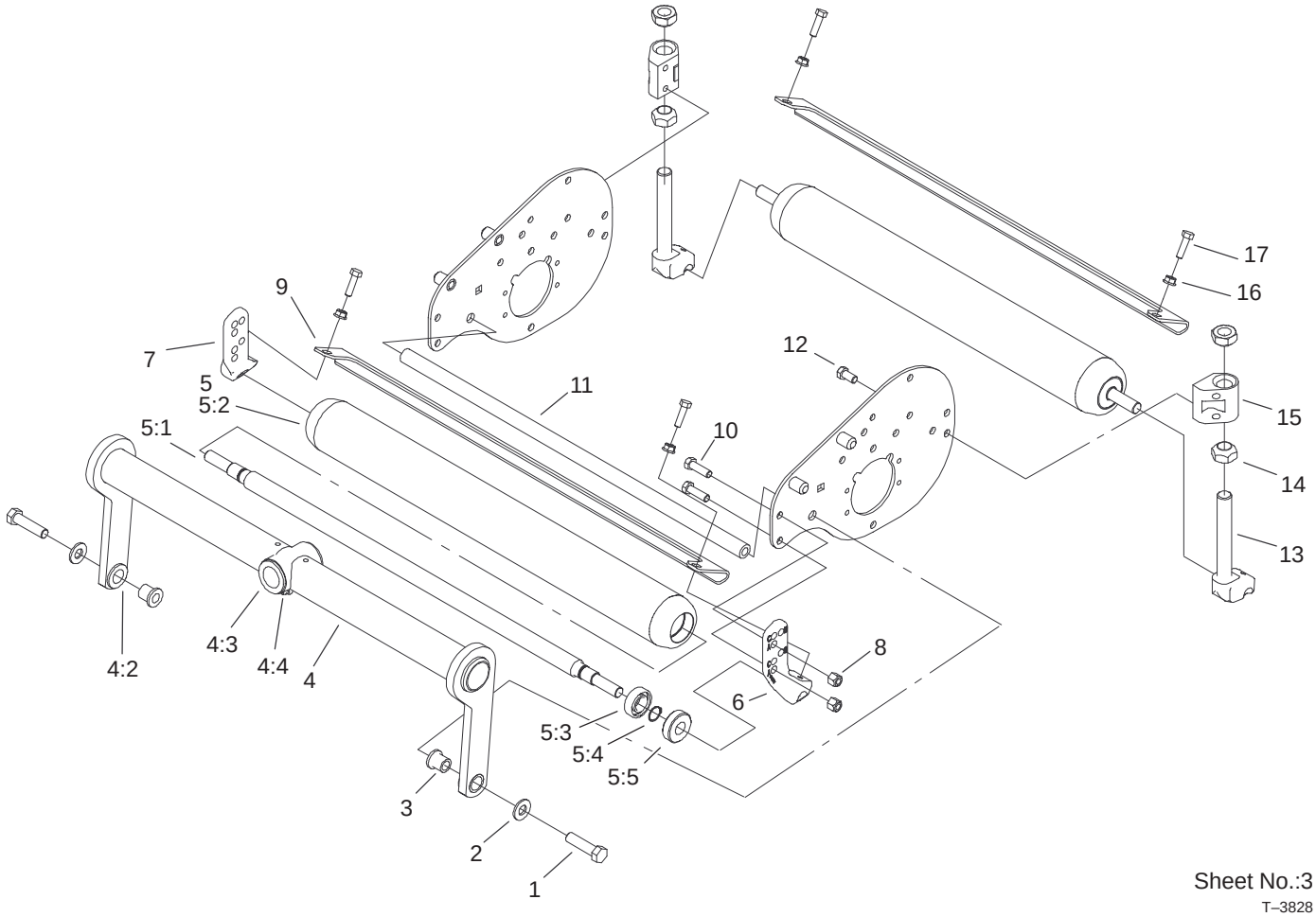


Sheet No.:A1

Shaft and Blade Assembly

Ref. No.	Part No.	Qty.	Description
1	105–4017	1	Shaft ASM
1:2	94–2732	1	Insert–Threaded, RH
1:3	94–2733	1	Insert–Threaded, LH
2	93–3038–03	16	Blade–Dethatcher
3	105–0172	15	Spacer
4	105–0177	1	Spacer
5	105–0173	1	Washer
6	3220–25	1	Nut–Jam

Ref. No.	Part No.	Qty.	Description



Sheet No.:3

T–3828

Roller and Carrier Frame Assembly

Ref. No.	Part No.	Qty.	Description
1	325–8	2	Screw–HH
2	87–7270	2	Washer–Thrust
3	100–2276	2	Spacer–Frame
4	105–4014	1	Frame ASM
4:2	93–2877	2	Bushing
4:3	94–1291	2	Bushing–Special
4:4	302–60	1	Fitting–Lube
5	104–1814	2	Full Roller ASM
5:1	104–1815	1	Shaft–Roller
5:2	104–1816–03	1	Roller Tube ASM
5:3	251–347	2	Bearing–Ball
5:4	32120–15	2	Ring–Snap, Ext
5:5	99–3842	2	Seal–Oil
6	104–3375–01	1	Bracket–HOC, LH
7	104–3373–01	1	Bracket–HOC, RH
8	3296–39	4	Nut–Lock, NI
9	105–4019–03	2	Scraper–Full
10	323–7	4	Screw–HH
11	105–4021	1	Rod–Support
12	323–4	4	Screw–HH
13	100–2263	2	Support–Rod
14	95–2789	4	Nut–Cone
15	100–2262–01	2	Bracket–HOC, Rear
16	32128–20	4	Nut–HF
17	322–16	4	Screw–HH

Ref. No.	Part No.	Qty.	Description

Maintenance Record

Date								

Maintenance Record

Date								


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