



72in. Side Discharge Mower Groundsmaster[®] 3000 Traction Units Model No. 30373—210000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

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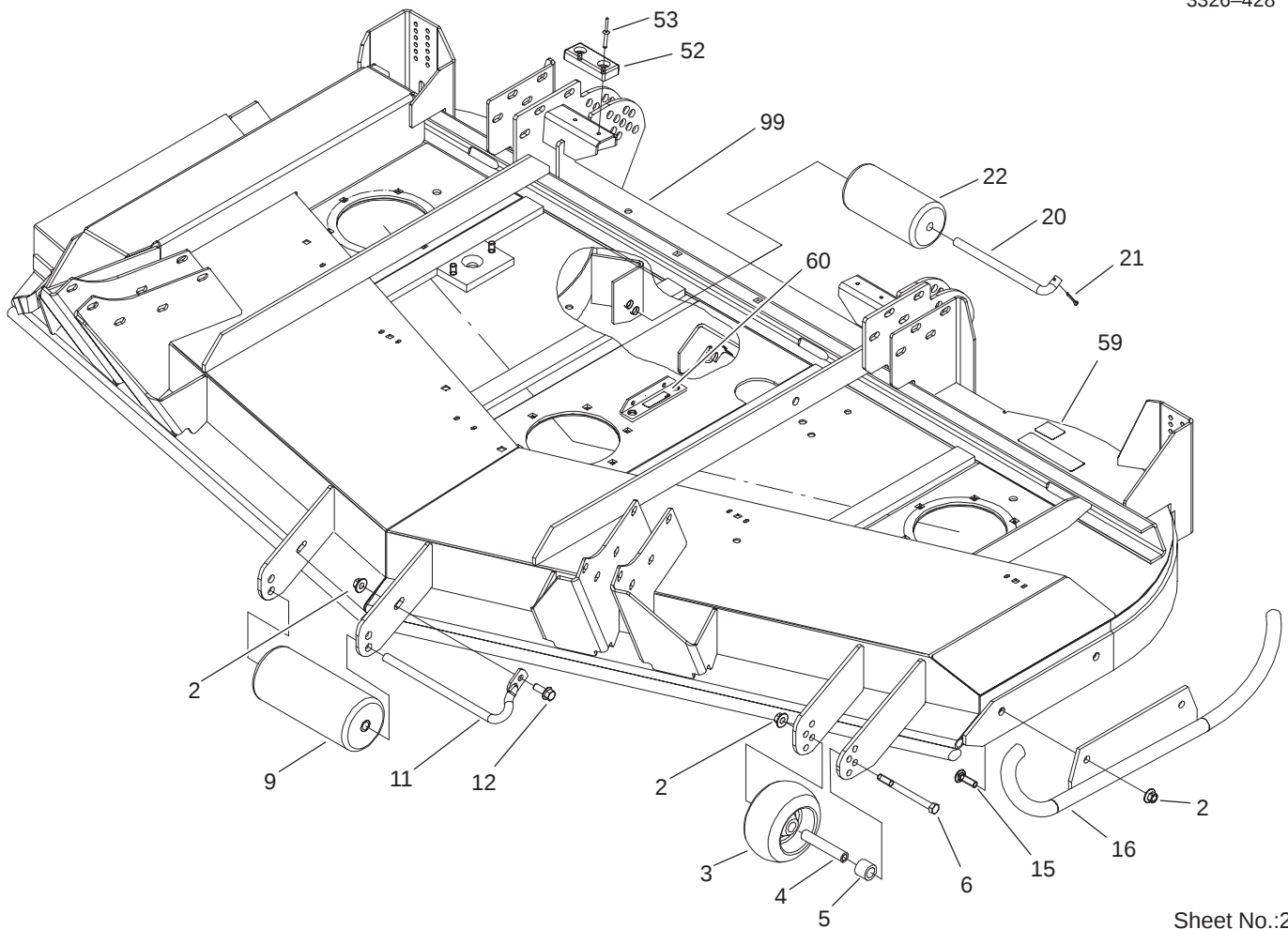
Accessories

Description	Model / Part No.	Description	Model / Part No.
Leaf Mulcher Kit	30779	Leaf Mulcher Discharge Plate	57–0700

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	HYD	hydraulic
ASM	assembly	INC	incorporated
CARR	carriage	LH	left hand
DEG	degrees	NI	nylon insert
FH	flat head	PPH	Phillips pan head
GA	gauge	PTH	Phillips truss head
HF	hex flange	PTO	power take off
HH	hex head	RH	right hand
HHF	hex head flange	SFH	slotted fillister head
HLH	hex lag head	SHH	slotted hex head
HJ	hex jam	SQH	square head
HOC	height-of-cut	SHWH	slotted hex washer head
HS	hex socket	SPH	slotted pan head
HSBH	hex socket button head	SRH	slotted round head
HSFH	hex socket flat head	STD	standard
HSH	hex socket head	TAP	self tapping
HWH	hex washer head	TTH	Torx truss head
HWHTF	hex washer head thread forming	WH	wing head

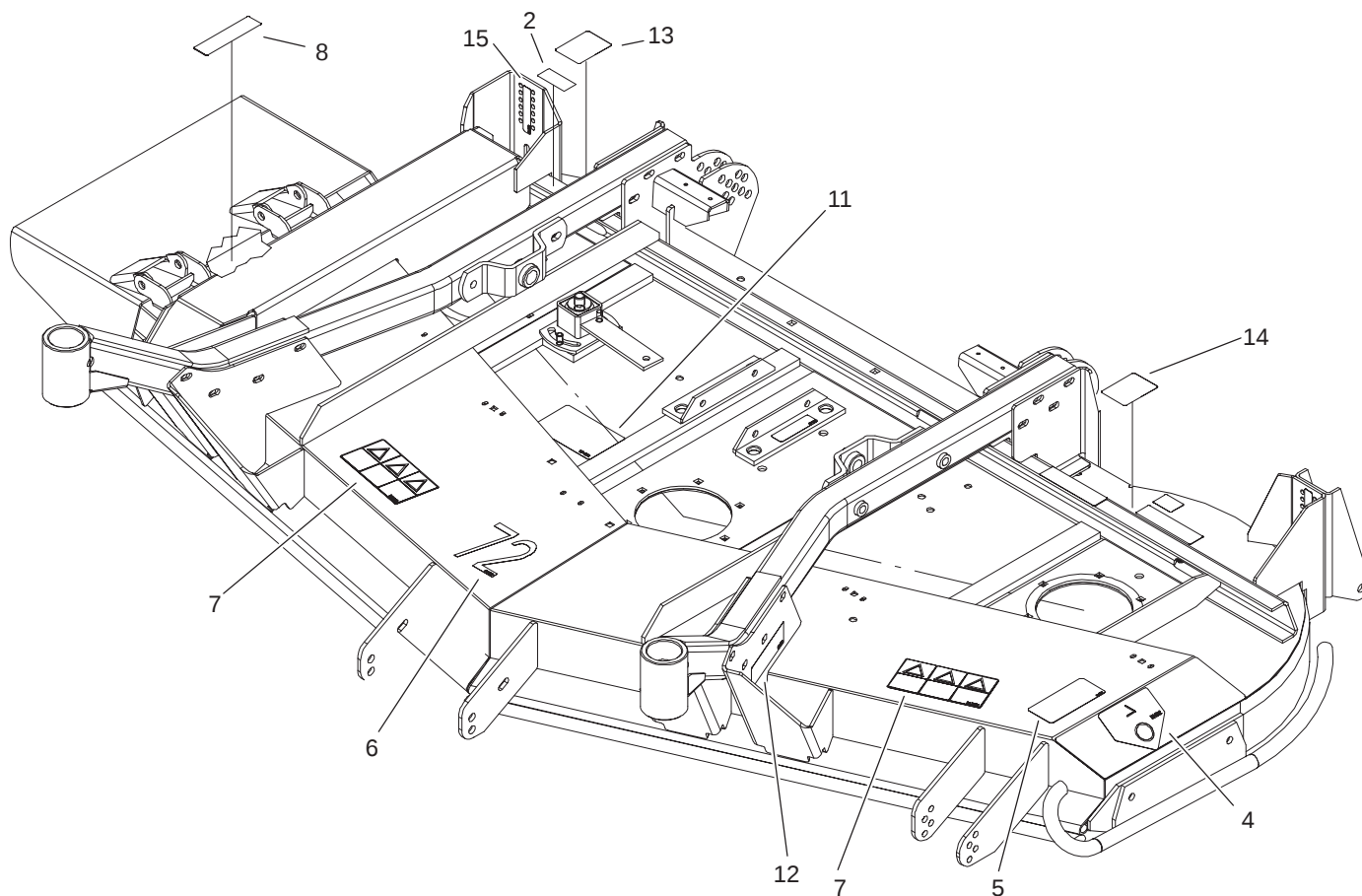


Sheet No.:2

Anti-Scalp Rollers and Skid Assembly

Ref. No.	Part No.	Qty.	Description
2	32128-19	4	Nut-HF
3	68-2730	1	Wheel-Gage
4	98-7912	1	Tube-Spanner
5	98-7913	1	Tube-Spacer
6	323-23	1	Screw-HH
9	68-6710	1	Roller
11	68-6840	1	Shaft-Roller
12	3234-11	1	Screw-HHF
15	3231-22	2	Screw-CARR
16	98-7923-01	1	Skid
20	40-0340	2	Shaft-Roller, Rear
21	3272-11	2	Pin-Cotter
22	36-1740	2	Roller-Deck
52	86-5350	2	Bumper-Rubber
53	3269-11	4	Rivet
59	93-7252	1	Decal-International
60	93-6697	1	Decal-Lube
99	104-1570	1	Deck ASM

Ref. No.	Part No.	Qty.	Description

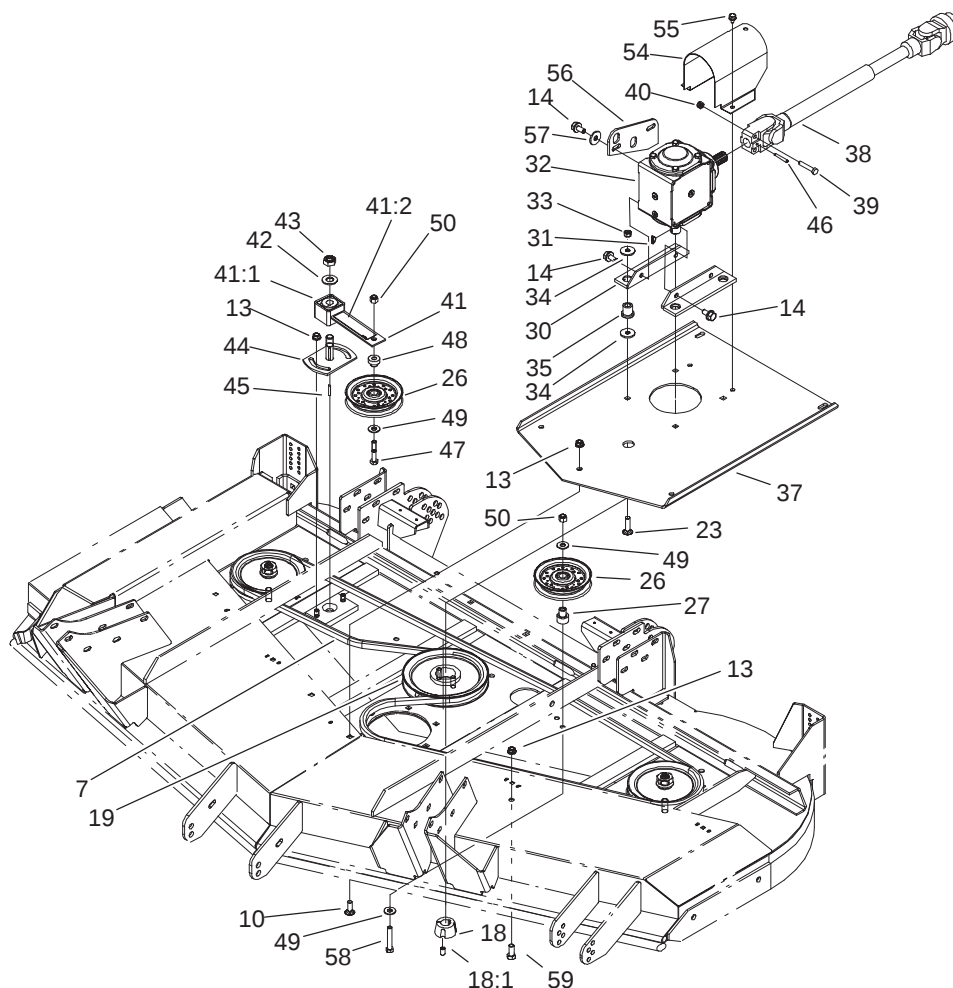


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Deck Assembly No. 104-1570

Ref. No.	Part No.	Qty.	Description
2	100-6578	2	Decal-Danger
4	100-6582	1	Decal-Danger, Int'l
5	93-7818	1	Decal-Torque, Blade Bolt
6	57-0280	1	Decal
7	93-7824	2	Decal-Danger, Int'l
8	100-6553	1	Decal-Danger
11	99-5172	1	Decal-Routing, Belt
12	93-4690	2	Decal-HOC, Front
13	94-3392	1	Decal-Rear HOC, RH
14	93-4691	1	Decal-Rear HOC, LH
15	93-4977	2	Decal-Wheel, Gage

Ref. No.	Part No.	Qty.	Description

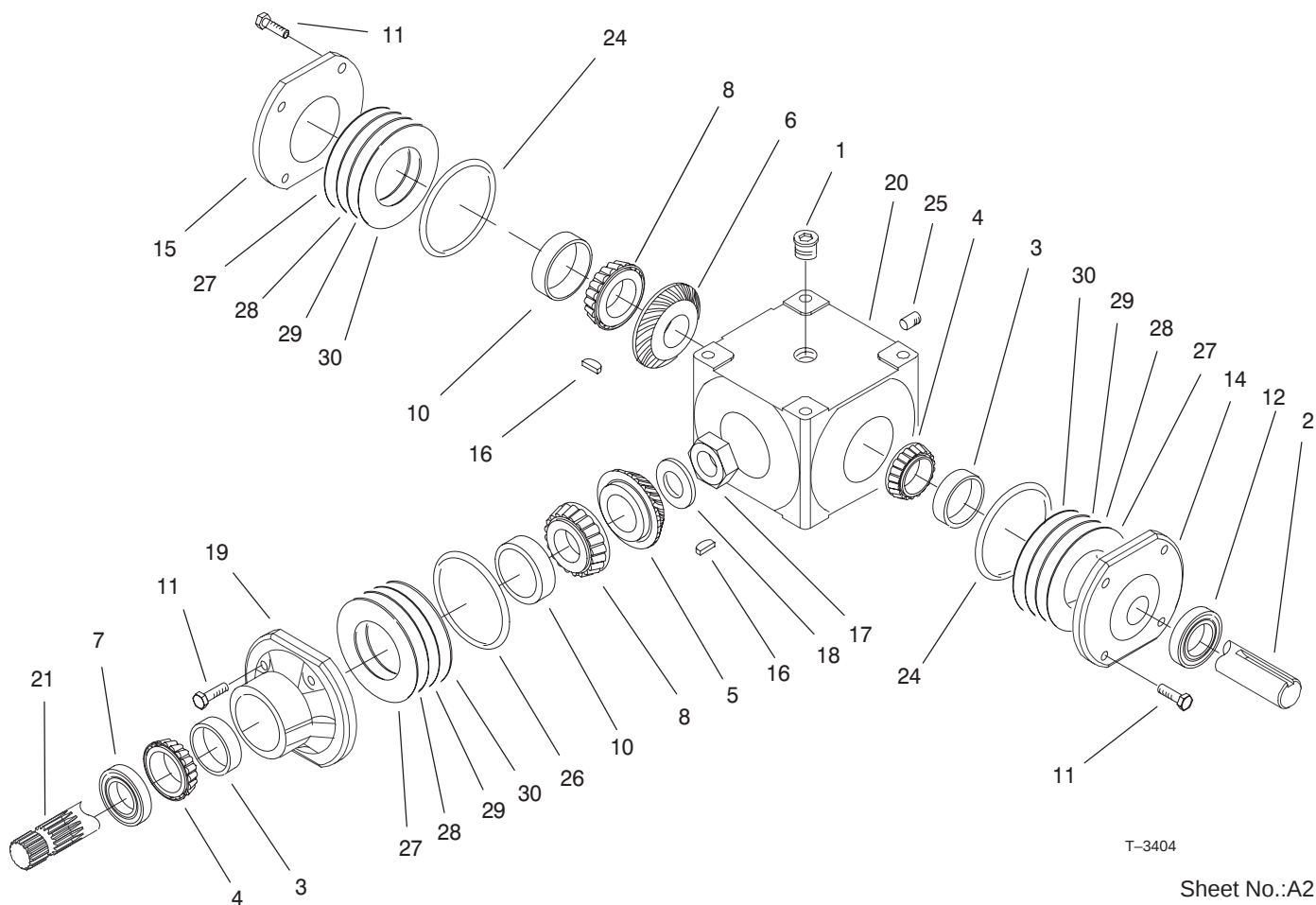


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Belt Drive Assembly

Ref. No.	Part No.	Qty.	Description
7	93-8457	1	V-Belt-Hex
10	3231-27	5	Screw-CARR
13	3290-357	9	Nut-Flange, Lock
14	33105-020	6	Screw-HHF
18	23-1640	1	Bushing-Taperlock
18:1	3247-4	2	Screw-Set
19	85-5860	1	Pulley-Gearbox
23	3231-26	4	Screw-CARR
26	63-1540-03	2	Pulley-Idler
27	104-1550	1	Support - Idler
30	68-8560-03	2	Bracket-Gearbox
31	3257-5	1	Key-Woodruff
32	100-1355	1	Gearbox ASM
33	32153-2	4	Nut-Lock
34	63-8410	8	Washer
35	63-9750	4	Mount
37	104-1535-03	1	Base-Box, Gear
38	93-4524	1	Drive Shaft ASM
39	322-9	2	Screw-HH
40	3296-29	2	Nut-Lock
41	100-6178	1	Idler Arm ASM
41:1	27-8490	1	Bushing-Rubber, Idler
41:2	100-6578	1	Decal-Danger
42	3256-27	1	Washer-Flat
43	3296-33	1	Nut-Lock, NI
44	104-1556	1	Idler Plate ASM

Ref. No.	Part No.	Qty.	Description
45	5-1077	1	Key-Square
46	32121-34	1	Pin-Roll
47	3211-8	1	Screw-HH
48	104-1549	1	Bushing - Pulley
49	7-0081	3	Washer-Flat
50	3296-5	2	Nut-Lock NI
54	93-9838-03	1	Shroud-Shaft, Drive
55	32104-82	2	Screw-HHF
56	93-4792	1	Plate - Latch
57	93-4637	2	Washer-Flat
58	3211-10	1	Screw-HH
59	323-4	2	Screw-HH



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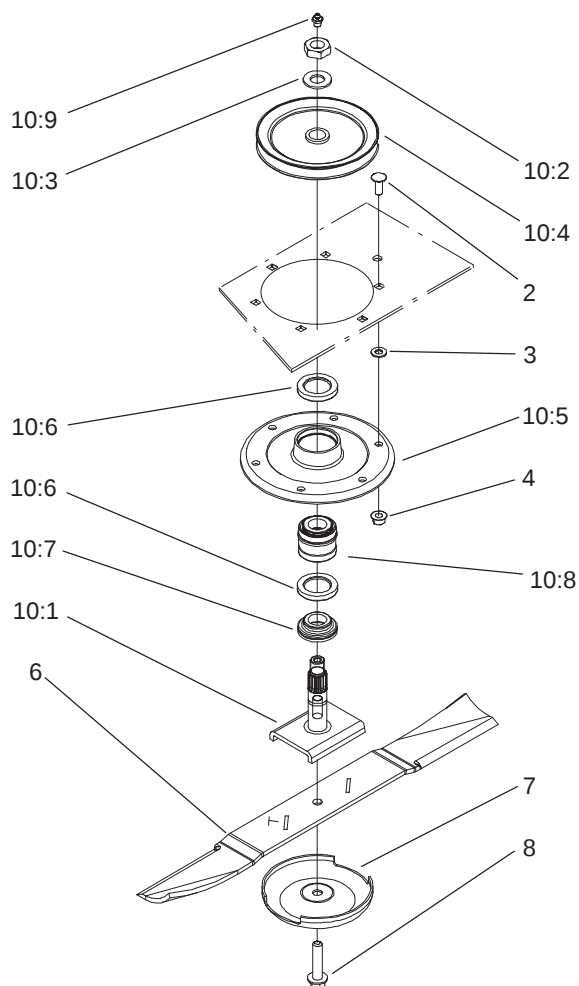
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T-3404

Gearbox Assembly No. 100–1355

Ref. No.	Part No.	Qty.	Description
1	100-5812	3	Plug
2	104-0117	1	Shaft-Cross
3	100-4571	2	Bearing-Cup
4	100-4572	2	Bearing-Cone
5	100-1368	1	Gear-Spiral, LH
6	100-1369	1	Gear-Spiral, RH
7	100-1370	1	Seal-Viton
8	100-5816	2	Bearing-Cone
10	100-5817	2	Bearing-Cup
11	100-5818	12	Screw-HH
12	100-1371	1	Seal-Viton
14	100-1378	1	Cap-End
15	100-1379	1	Cap-End, Closed
16	100-5822	2	Key
17	100-1391	1	Nut-Lock
18	100-1398	1	Washer-Flat
19	100-1392	1	Housing-Pinion
20	100-1380	1	Case
21	104-0118	1	Shaft-Pinion
24	100-1372	2	O-Ring
25	100-4595	1	Plug-Magnetic
26	100-1393	1	O-Ring
27	100-1394	1	Shim-Green (.003)
28	100-1395	1	Shim-Blue (.005)
29	100-1396	1	Shim-Brown (.010)
30	100-1397	1	Shim-Yellow (.020)

Ref. No.	Part No.	Qty.	Description



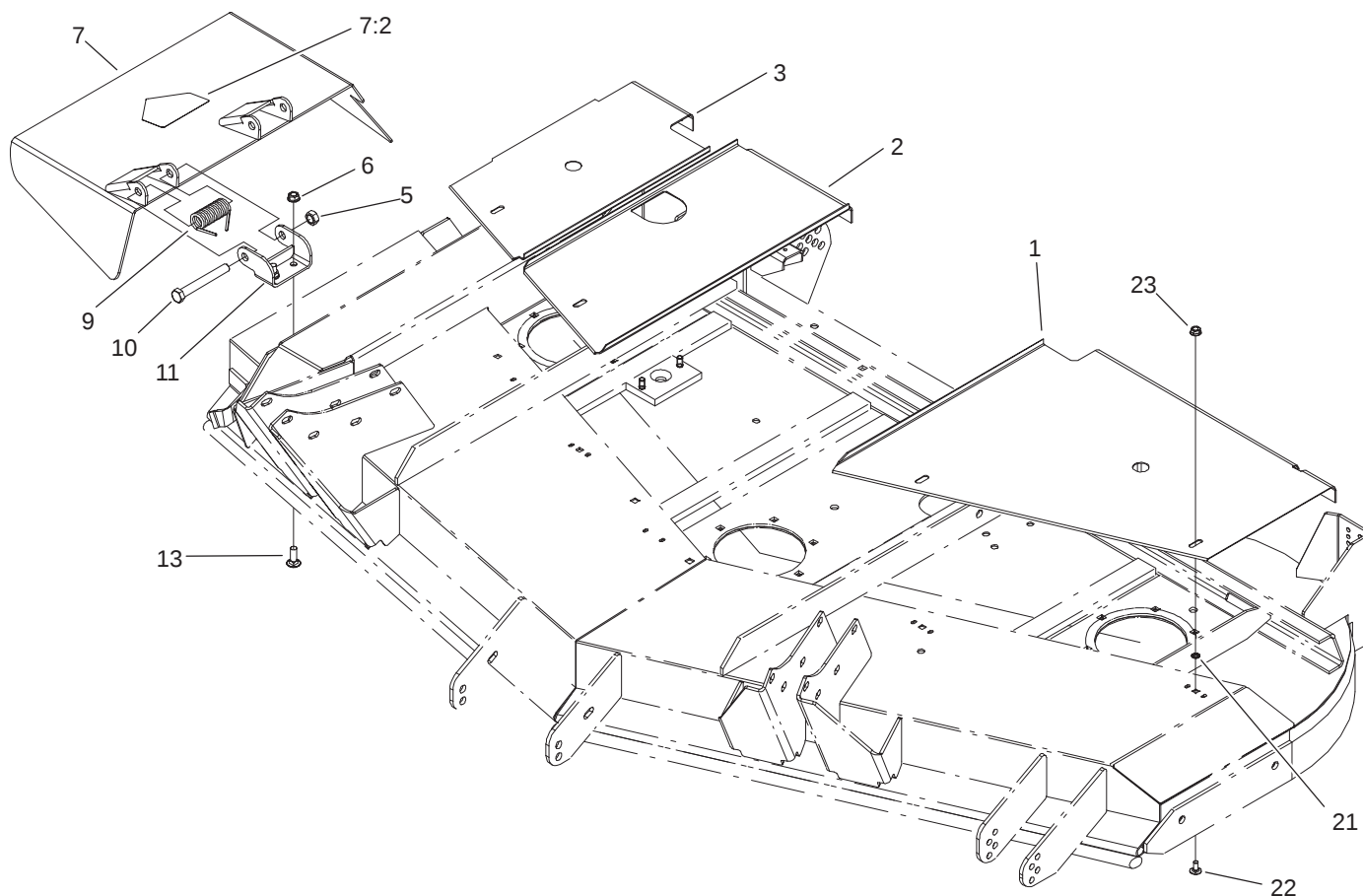
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Spindle and Blade Assembly

Ref. No.	Part No.	Qty.	Description
2	3231-22	18	Screw-CARR
3	3256-24	2	Washer-Flat
4	32128-21	18	Nut-HF
6	104-4569-03	3	Blade - 24.75"
7	72-9361	3	Cup-Scalp, Anti
8	92-5816	3	Bolt-Blade
☆10		3	Spindle ASM
10:1	27-0920	1	Shaft-Spindle
10:2	32146-20	1	Nut-Jam
10:3	7-4150	1	Washer-Pinion
10:4	104-1501-03	1	Pulley ASM
10:5	61-4160	1	Housing-Spindle
10:6	253-139	2	Seal-Oil
10:7	27-0950	1	Spacer-Bearing, Spindle
10:8	46-8530	1	Bearing ASM
10:9	302-2	1	Fitting-Grease

Ref. No.	Part No.	Qty.	Description

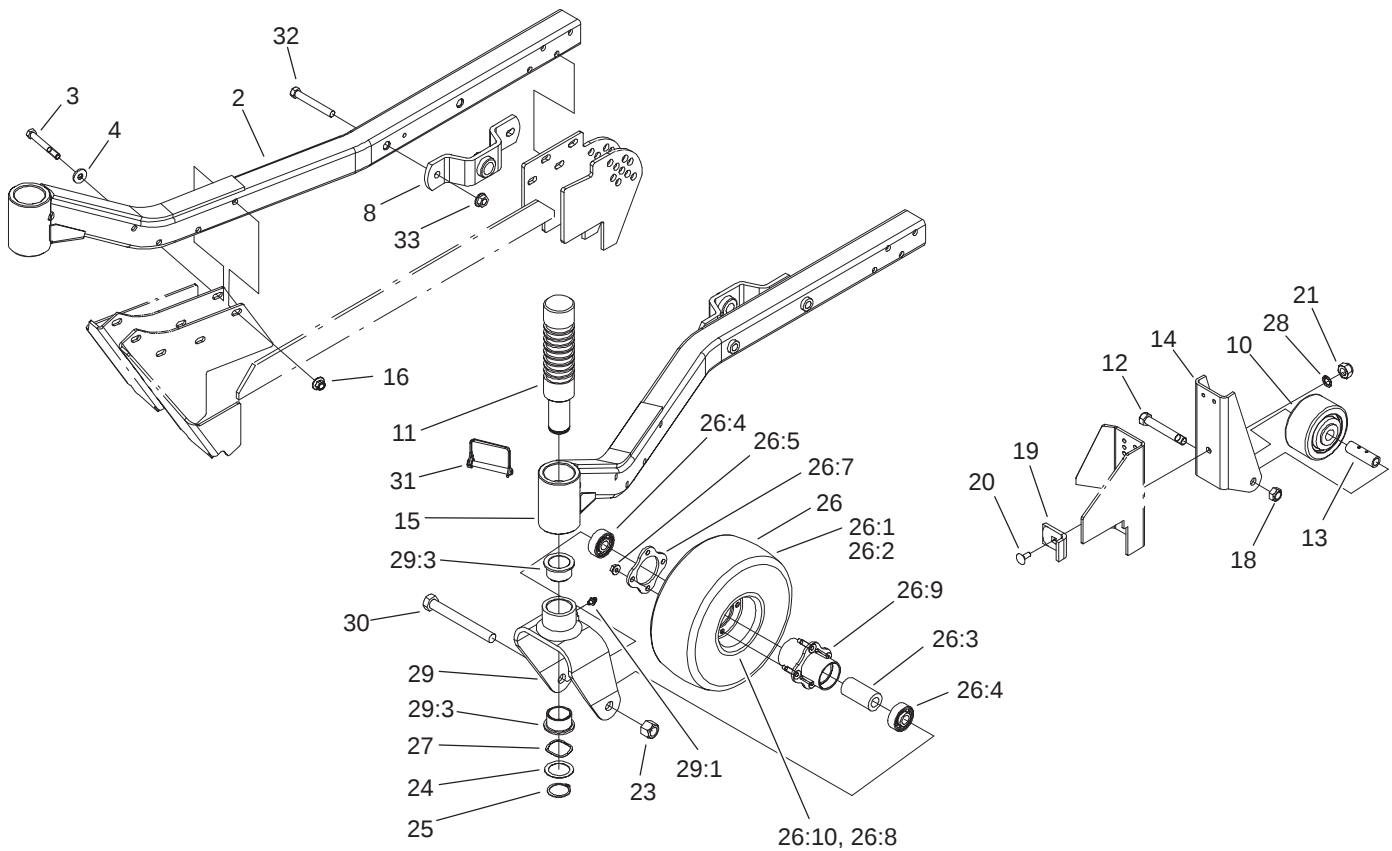
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Cover and Deflector Assembly

Ref. No.	Part No.	Qty.	Description
1	104-1552-03	1	Cover-Belt, LH
2	104-1542-03	1	Cover-Belt, Center
3	104-1541-03	1	Cover-Belt, RH
5	32153-5	2	Nut-Lock
6	3290-357	4	Nut-Flange, Lock
7	100-6181	1	Int'l Deflector ASM
7:2	100-6582	1	Decal-Danger, Int'l
9	51-1550	2	Spring
10	325-17	2	Screw-HH
11	51-1530-01	2	Bracket-Hinge
13	3231-27	4	Screw-CARR
21	104-8310	4	Ring-Retaining
22	3230-18	4	Screw-CARR
23	32128-35	4	Nut-HF

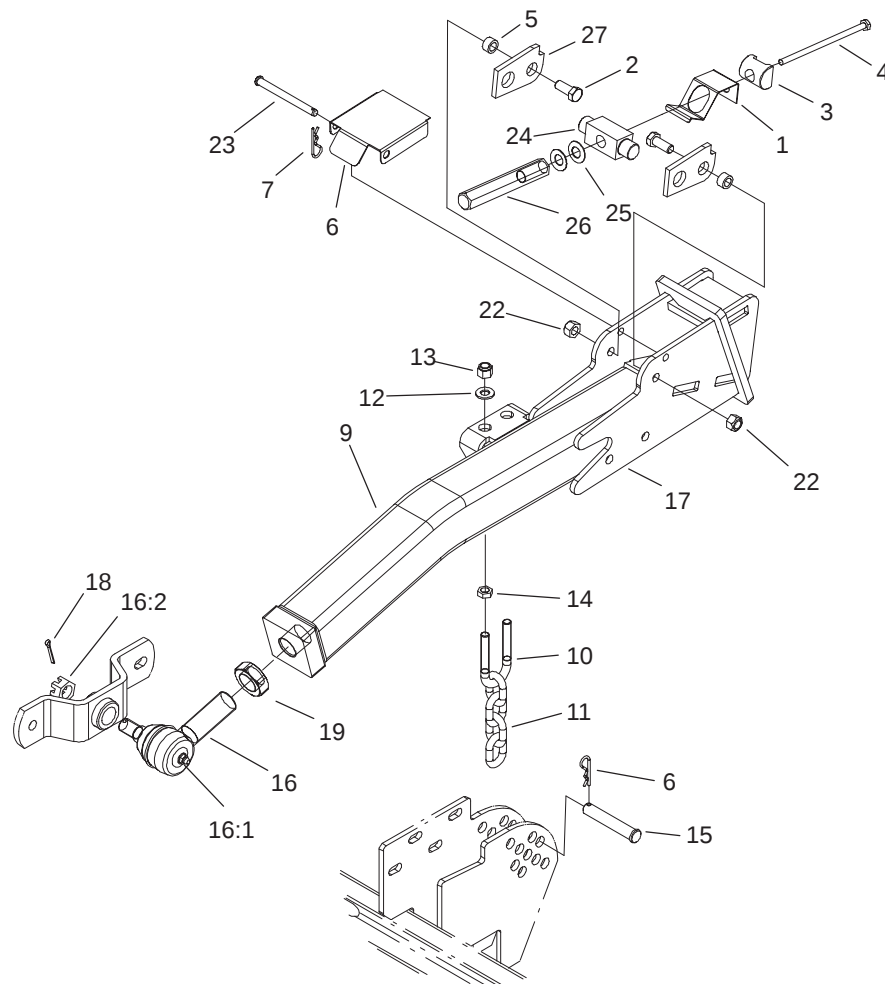


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Castor Arm, Castor and Roller Assembly

Ref. No.	Part No.	Qty.	Description
2	104-1528-01	1	RH Castor Arm ASM
3	323-14	16	Screw-HH
4	5-0838	16	Washer
8	93-4781-01	2	Mount-Balljoint, RH
10	93-4747	2	Wheel-Gage
11	93-4582	2	Shaft-Castor
12	93-4806	2	Bolt/Axle-Wheel
13	93-4764	2	Spanner-Wheel
14	93-4737-01	2	Support-Wheel
15	104-1527-01	1	LH Castor Arm ASM
16	32128-19	16	Nut-HF
18	3296-28	2	Nut-Lock NI
19	104-1547	2	Clamp-Channel
20	33125-030	2	Screw-CARR
21	33025-00	2	Nut-Lock
23	33028-00	2	Nut-Lock NI
24	93-4628	2	Washer
25	32120-84	2	Ring-Snap, External
26	93-4240	2	Wheel ASM
26:1	93-4243	1	Tire
26:2	93-4244	1	Tube-Inner (W/Valve)
26:3	93-4241	1	Spacer-Bearing, Inner
26:4	93-4237	2	Bearing
26:5	32128-16	4	Nut-HHF
26:7	93-4242	1	Plate
26:8	93-4239	1	Rim-Wheel, Half

Ref. No.	Part No.	Qty.	Description
26:9	93-5980	1	Hub
26:10	95-2741	1	Rim-Wheel, Half
27	93-4632	2	Washer-Wavey
28	3256-24	2	Washer-Flat
29	93-4824	2	Fork-Castor, Guardian
29:1	302-5	1	Fitting-Grease
29:3	93-4510	2	Bushing-Castor
30	33118-140	2	Screw-HH
31	93-4696	2	Pin-Snapper
32	324-13	4	Screw-HH
33	32128-42	4	Nut-HF



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Lift Arm Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	93-4818	2	Spring-Lever				
2	33115-025	4	Screw-HH				
3	93-4676	2	Shaft-Latch				
4	3213-24	2	Screw-HH				
5	93-4618	4	Spacer-Pivot				
6	99-5769-01	2	Cover-Latch				
7	3290-467	4	Pin-Hair				
9	104-1526-01	1	RH Lift Arm ASM				
10	104-0108	2	U-Bolt				
11	95-6231	2	Chain-HOC				
12	3256-26	4	Washer-Flat				
13	3296-25	4	Nut-Lock NI				
14	3218-5	4	Nut-Jam				
15	283-55	2	Pin-Clevis				
16	86-8100	2	Joint-Ball				
16:1	302-5	1	Fitting-Grease				
16:2	32136-2	1	Nut-SHH				
17	99-5779-01	1	RH Lift Arm ASM				
18	3272-11	2	Pin-Cotter				
19	21-3000	2	Nut-HJ, Push Arm				
22	33025-00	4	Nut-Lock				
23	283-88	2	Pin-Clevis				
24	93-4677	2	Hub-Release				
25	3290-413	4	Washer-Belleville				
26	93-4678	2	Lever-Release				
27	93-4675	4	Plate-Release				

