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Form No. 3450-444 Rev A

Parts Catalog

Log Splitter

Model No. 23618HD—Serial No. 400000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Engine, Axle and Hydraulic Tank Assembly 4

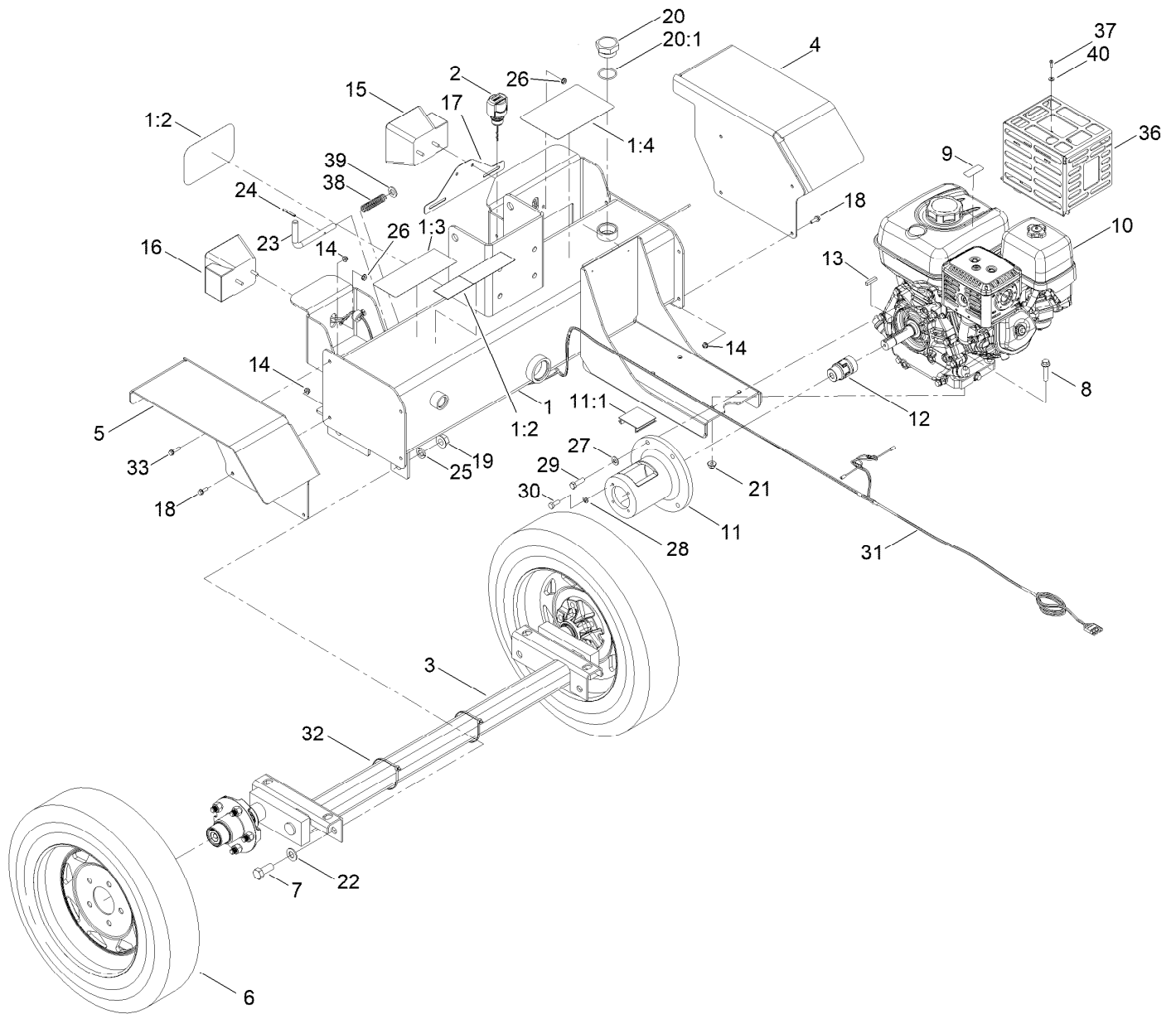
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Engine, Axle and Hydraulic Tank Assembly

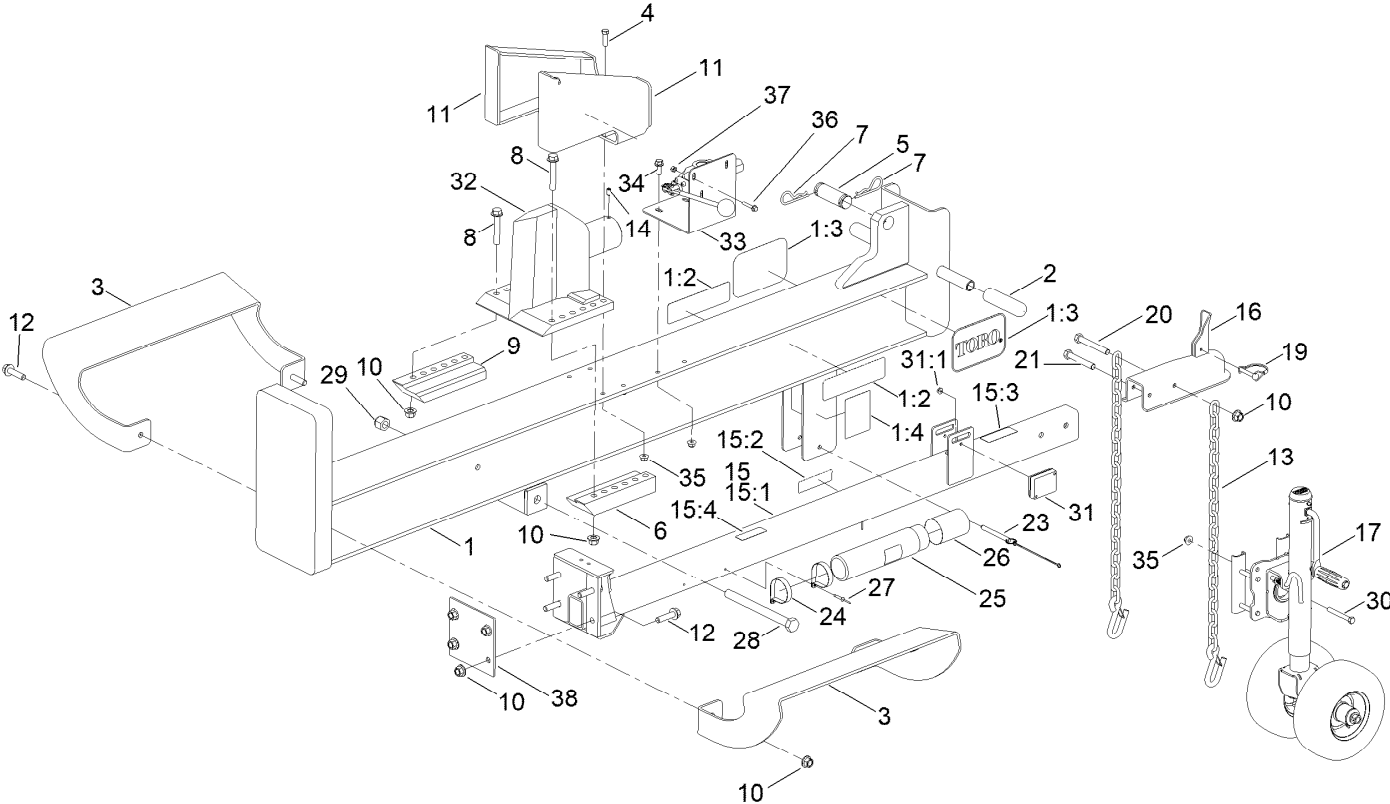


Engine, Axle and Hydraulic Tank Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-0637	1	HYD Tank ASM
1:2	62-5550	1	Decal
1:3	137-0551	1	Decal-Warning
1:4	145-4972	1	Decal-Service
2	132-9292	1	Breather
3	136-4575	1	Axle ASM
4	137-0639-03	1	Fender-LH
5	137-0638-03	1	Fender-RH
6	120-1206	2	Wheel And Tire ASM
7	327-4	4	Screw-HH
8	3234-19	4	Screw-HHF
9	130-8322	1	Decal-Warning, Ethanol
10	145-3189	1	Engine-Honda, Gx270
11	120-1213	1	Housing-Mount,Pump
11:1	120-1846	1	Cover-Access
12	137-0566	1	Coupler-Flex
13	13-2840	1	Key-Square
14	104-7201	8	Nut-HF, NI
15	120-3735	1	Light-Tail, LH
16	120-3734	1	Light-Tail, RH
17	125-8659-03	1	Holder-Plate, License
18	115-5103	6	Screw-HHF

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
19	32128-50	4	Nut-Flange
20	108-8468	1	Plug-HH
20:1	237-101	1	O-Ring
21	104-8301	4	Nut-HF, NI
22	119-1868	4	Washer
23	137-0601	1	Pin-Latch
24	32121-34	1	Pin-Roll
25	3253-23	4	Washer-Lock
26	32149-2	4	Nut-Keps
27	3256-24	4	Washer-Flat
28	3253-4	4	Washer-Lock
29	323-7	4	Screw-HH
30	322-4	4	Screw-HH
31	136-4571	1	Harness-Wire
32	3290-379	2	Tie-Cable
33	120-4654	2	Screw-HHF
36	137-0595-03	1	Guard-Muffler
37	119-7568	2	Screw-HSBH
38	95-4256	1	Spring-Compression
39	106-9888	1	Washer-Flat
40	3256-14	2	Washer-Flat

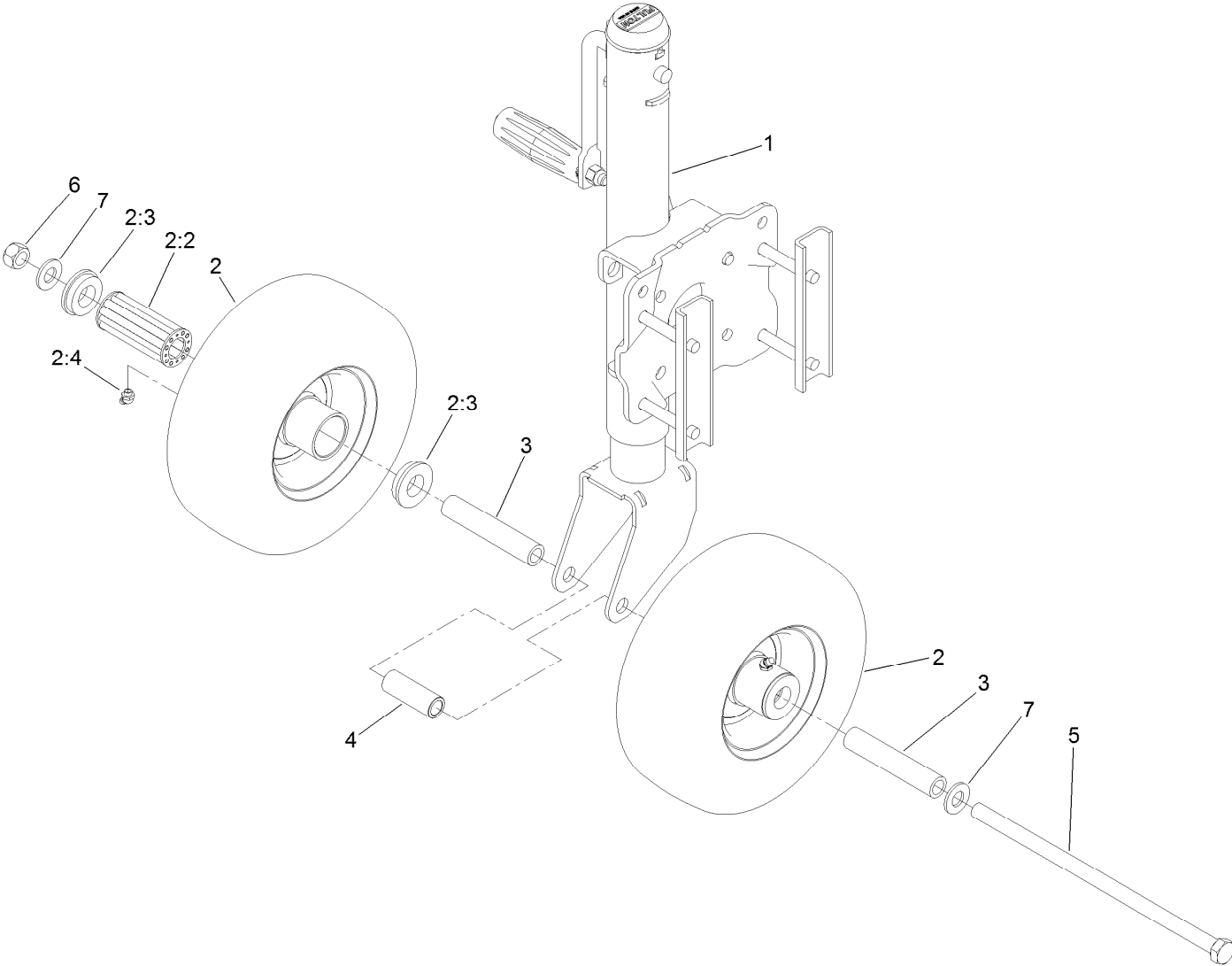
Frame and Jack Assembly



Frame and Jack Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-0634	1	Beam ASM	16	117-8371	1	Receiver-Hitch, Ball
1:2	137-0552	2	Decal	17	120-1421	1	Jack ASM
1:3	62-5550	2	Decal	19	105-9245	1	Pin-Lock
1:4	137-0588	1	Decal-Warning, Pin	20	325-15	1	Screw-HH
2	120-1333	2	Grip-Handle	21	325-13	1	Screw-HH
3	136-4668-03	2	Plate-Catch	23	136-4588	1	Pin
4	323-7	4	Screw-HH	24	2412-120	2	Clamp-R
5	120-1420	1	Pin-Pivot	25	104-7050	1	Tube-Manual
6	145-4907-03	1	Bar-Slide, LH	26	104-7048	1	Cap-Housing
7	3290-256	2	Pin-Hair	27	107-0386	3	Rivet-Blind
8	3234-40	12	Screw-HF	28	120-1796	1	Bolt-HH
9	145-4908-03	1	Bar-Slide, RH	29	3296-51	1	Nut-Lock, NI
10	99-5107	20	Nut-Lock	30	323-14	4	Screw-HH
11	140-3617	1	Dislodger Bracket ASM	31	127-7562	2	Lamp-Marker, Front Side
12	133-0041	6	Screw-HF	31:1	32149-2	1	Nut-Keps
13	119-3045	2	Chain-Safety, Trailer	32	137-0569-03	1	Wedge ASM
14	3247-4	1	Screw-Set	33	137-0571-03	1	Bracket-Valve
15	144-2047	1	Decal ASM - Tube	34	3234-42	2	Screw-HHF
15:1	144-2029-01	1	Tongue ASM [red]	35	104-8301	10	Nut-HF, NI
15:2	133-8062	1	Decal-Arrestor, Spark	36	94-5781	3	Screw-HHF
15:3	137-0554	1	Decal-Caution	37	3296-42	3	Nut-Lock, NI
15:4	120-0625	1	Decal-Warning	38	144-2034-01	1	Plate - Backing

Jack Assembly No. 120-1421

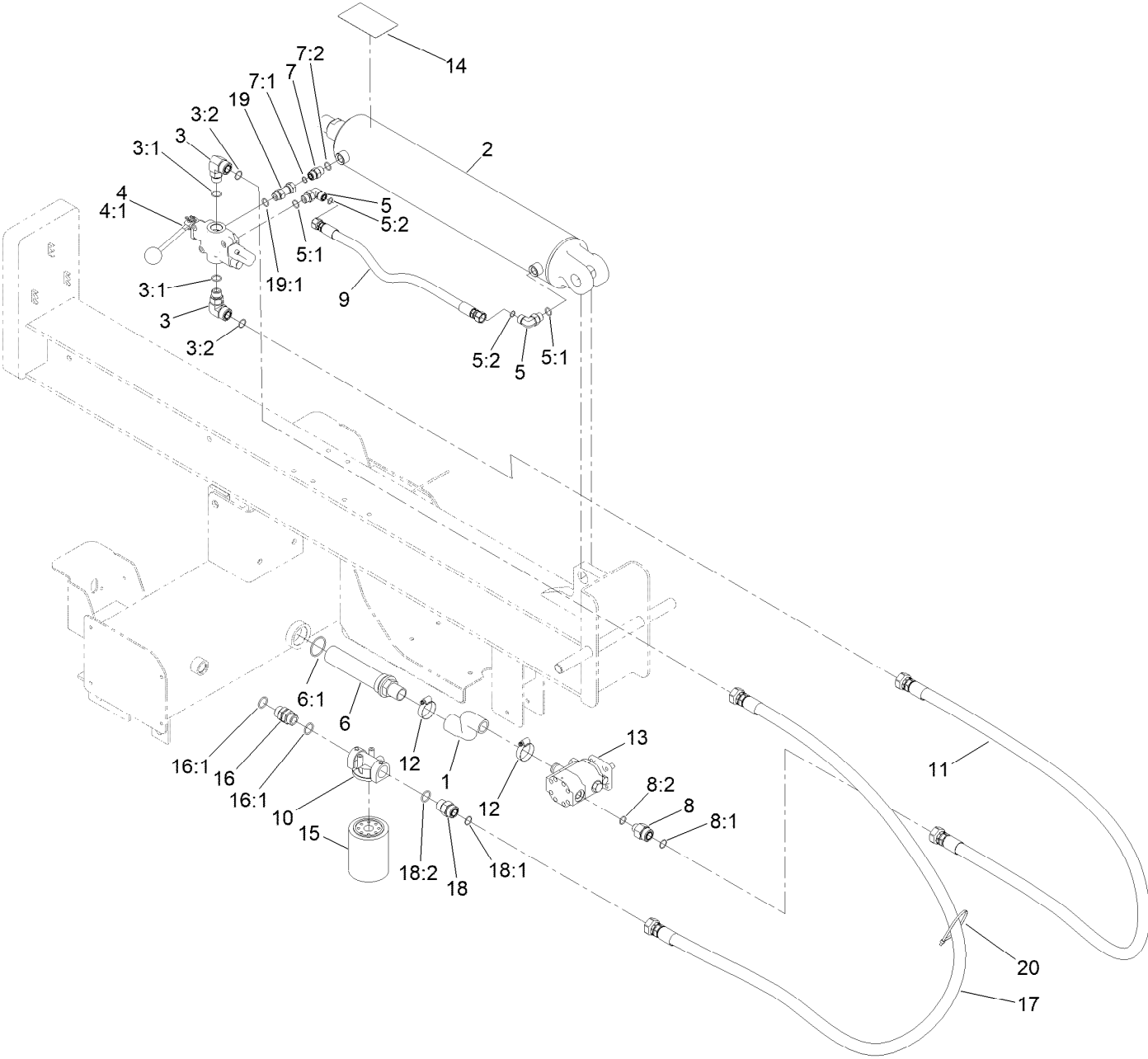


Jack Assembly No. 120-1421 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-1208	1	Jack-Trailer
2	110-5024	2	Wheel And Tire ASM
2:2	112-7066	1	Bearing-Roller
2:3	1-513810	2	Bushing
2:4	302-61	1	Fitting-Grease

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	100-6453	2	Bushing-Spanner
4	109-6653	1	Spacer
5	120-1827	1	Screw-HH
6	32153-5	1	Nut-Hex
7	3256-26	2	Washer-Flat

Hydraulic Pump Assembly



Hydraulic Pump Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-4675	1	Hose-Molded	8:2	237-79	1	O-Ring
2	136-4562	1	Cylinder- HYD	9	144-7460	1	Hose ASM-HYD
3	340-16	2	Fitting-HYD, 90 DEG	10	92-5821	1	Head-Filter
3:1	237-80	1	O-Ring	11	144-7461	1	Hose ASM-HYD
3:2	237-58	1	O-Ring	12	2412-111	2	Clamp-Hose, W/Liner
4	136-4583	1	Valve-Control	13	136-4569	1	Pump-HYD
4:1	144-2041	1	Kit-Handle, Valve	14	137-0587	1	Decal- Caution, Control
5	340-98	2	Fitting-Elbow, 90 DEG	15	54-0110	1	Filter-Oil, Transmission
5:1	237-79	1	O-Ring	16	98-9906	1	Fitting-Thread, Straight
5:2	237-30	1	O-Ring	16:1	237-81	2	O-Ring
6	105-0131	1	Strainer-Tank, Oil	17	144-7462	1	Hose ASM-HYD
6:1	340-136	1	O-Ring	18	340-9	1	Fitting-STR
7	340-4	1	Fitting-Straight	18:1	237-58	1	O-Ring
7:1	237-30	1	O-Ring	18:2	237-81	1	O-Ring
7:2	237-79	1	O-Ring	19	100-7671	1	Adapter-HYD
8	98-9921	1	Fitting-Straight	19:1	237-79	1	O-Ring
8:1	237-145	1	O-Ring	20	3290-379	3	Tie-Cable

Attachments and Accessories

For 23618HD Log Splitter

Product Name	Model/Part
Spark Arrester Kit	137-0592
Pump Service Kit	137-4850
Cylinder Service Kit	137-4852

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Count on it.