Form No. 3376-907 Rev C

TORO®

Count on it.

Parts Catalog

Reelmaster® 5010-D Traction Unit

Model No. 03672—Serial No. 313000001 and Up

Register at www.Toro.com.
Original Instructions (EN)

CE

3376-907 C

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

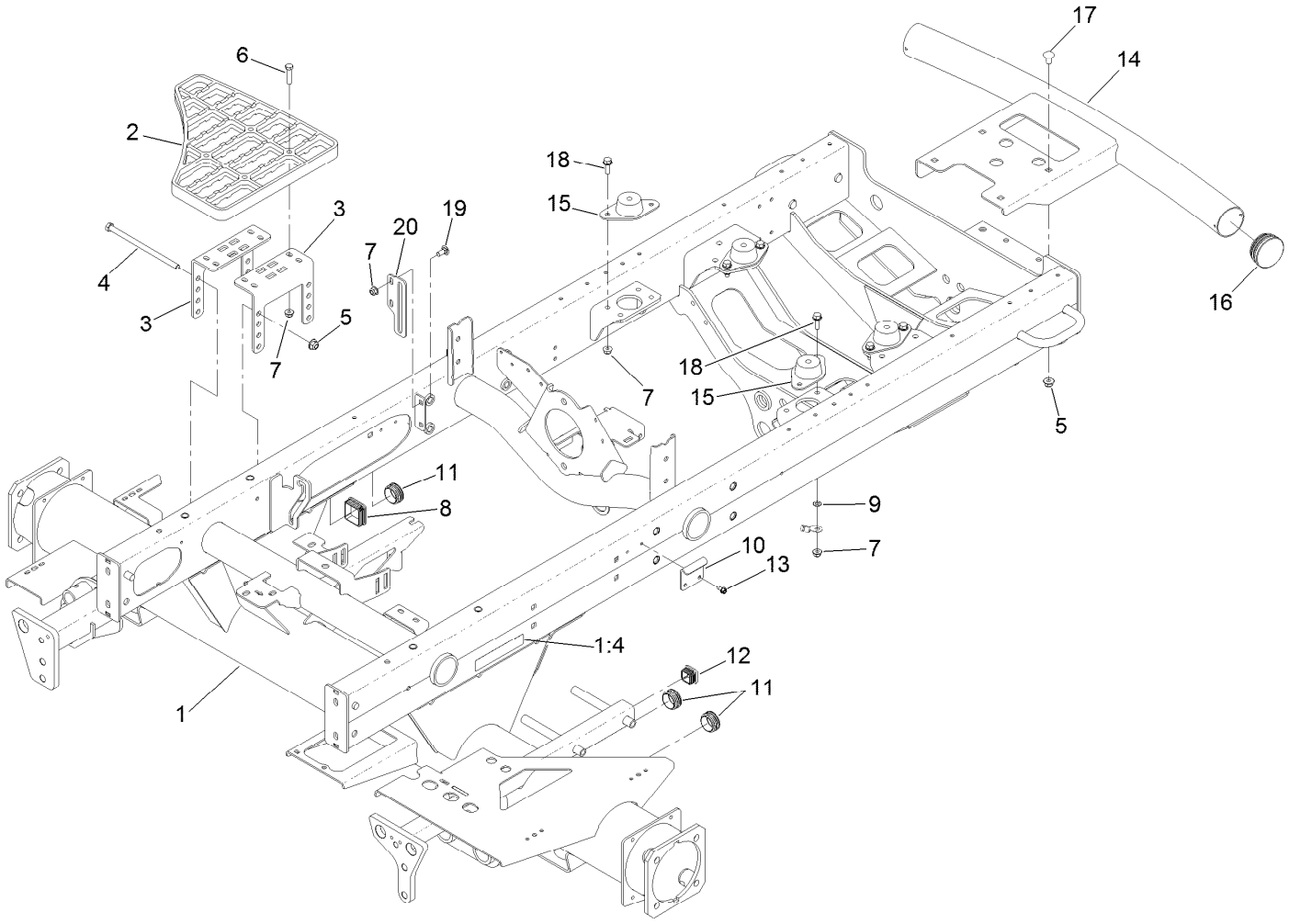
Frame Assembly 5
Operator Platform Assembly 6
Pedal Assembly 7
Steering Assembly 9
Steering Tilt Column Assembly No. 106-3622 10
Steering Valve Assembly No. 106-3621 11
Control Arm Assembly 12
Joystick Bracket Assembly No. 120-5280 14
Front Axle Assembly 15
LH Brake Assembly No. 120-6261 16
RH Brake Assembly No. 120-6260 17
Rear Axle Assembly 18
Tie Rod Assembly No. 110-5334-03 19
Hub and Spindle Assembly No. 117-8961 20
No. 1, 4 and 5 Lift Arm Assembly 21
No. 2 and 3 Lift Arm Assembly 22
Seat and Control Arm Wire Harness Assembly 23
Main Wiring Harrness Assembly 24
Engine Electrical Assembly 25
Gear Pump Mounting Assembly 26
Gear Pump Assembly No. 105-7576 27
Seat Base Assembly 28
Hood Assembly 29
Cooling System Assembly 30
Hydraulic Tank Assembly 31
Fuel System Assembly 32
Seat Mount Assembly 33
Mechanical Seat Suspension Assembly No. 110-8851 34
Traction Pump Mounting Assembly 35
Hydraulic Pump Assembly No. 119-6972 36
Traction Hydraulic Assembly 38
Hydraulic Motor Assembly No. 120-6264 (CCW) 39
Hydraulic Motor Assembly No. 120-6265 (CW) 40
No. 1, 4 and 5 Reel Drive Hydraulic Assembly 41
Hydraulic Motor Assembly No. 112-9200 43
Manifold Assembly No. 121-5628 44
No. 2 and 3 Reel Drive Hydraulic Assembly 45
No. 1, 4 and 5 Lift Arm Hydraulic Assembly 47
Hydraulic Cylinder Assembly No. 119-6988 48
Hydraulic Cylinder Assembly No. 119-6987 49
Hydraulic Manifold Block Assembly No. 105-7577 50
No. 2 and 3 Lift Arm Hydraulic Assembly 51
Steering Hydraulic Assembly 52
Hydraulic Cylinder Assembly No. 110-9035 54
Engine, Air Cleaner and Drive Shaft Assembly 55
Air Cleaner Assembly No. 106-5277 57
Drive Shaft Assembly No. 120-3756 58
Cylinder Block Assembly 59
Gear Housing Assembly 60
Flywheel Housing and Oil Sump Assembly 61
Cylinder Head and Cover Assembly 62
Suction Manifold Assembly 64
Exhaust Manifold Assembly 65
Diesel Particulate Filter Assembly 66

© 2021—The Toro® Company
8111 Lyndale Avenue South
Bloomington, MN 55420

Contact us at www.Toro.com.
Printed in the USA.
All Rights Reserved

Contents (continued)

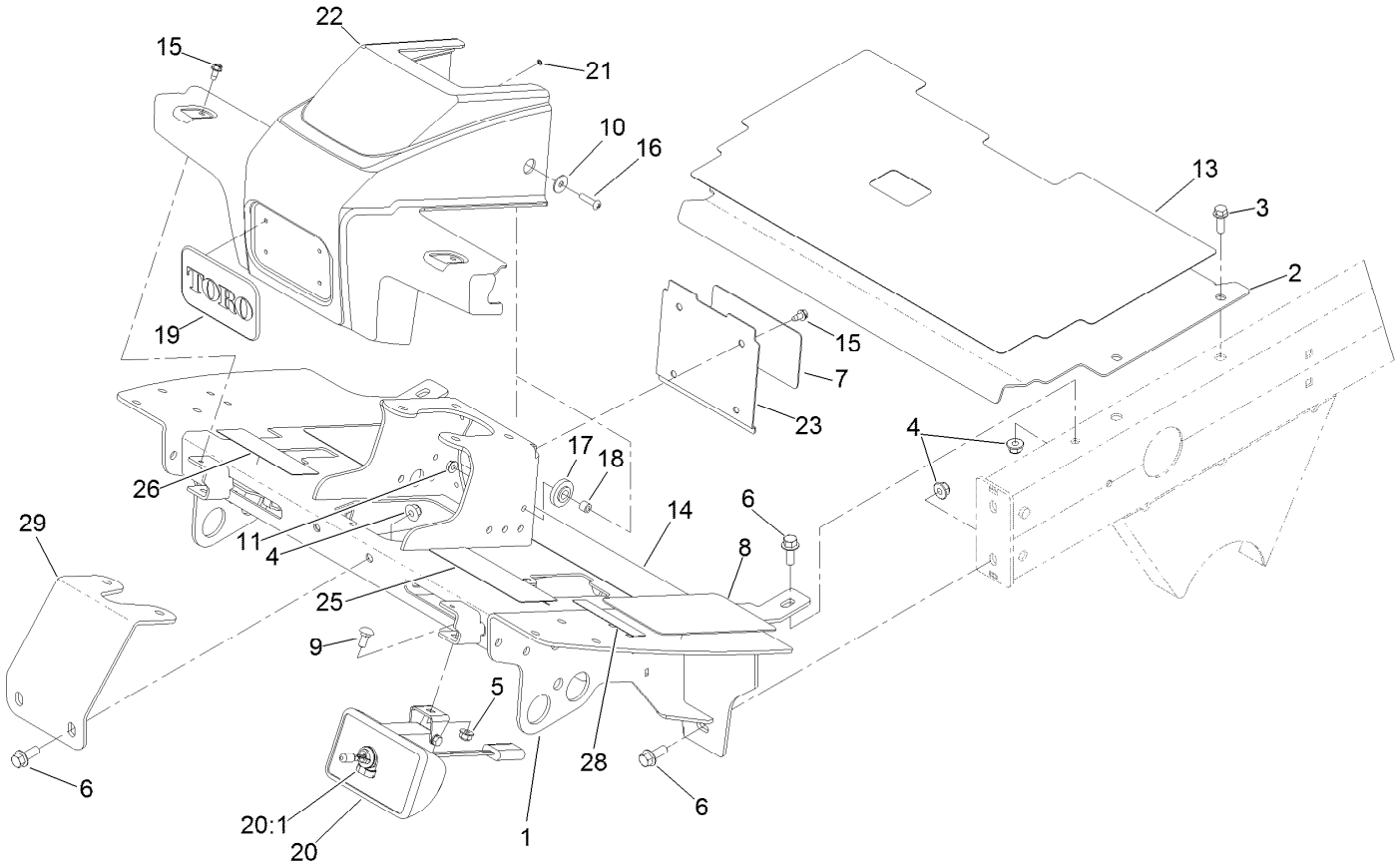
Camshaft and Driving Gear Assembly 68
Crankshaft and Piston Assembly 69
Lubrication and Oil System Assembly 70
Cooling Water System Assembly 71
Fuel System Assembly 72
Fuel Injection Valve Assembly 73
Fuel Line Assembly 74
Starting Motor Assembly 75
Generator Assembly 76
Electronic Control Unit Assembly 77
Electric Parts Assembly 78
Gasket Set 79
Attachments and Accessories 80



Frame Assembly

Ref.	Part Number	Qty.	Description
1	120-3803	1	Frame ASM
1:4	93-6689	2	Decal-No Riders
2	110-9041	2	Step-Aluminum
3	117-5161-01	4	Bracket-Step
4	323-36	4	Screw-HH
5	104-8301	8	Nut-HF, NI
6	322-17	8	Screw-HH
7	104-8300	18	Nut-HF, NI
8	95-9495	1	Cap
9	3255-8	1	Washer-Lock
10	110-8972	1	Hook-Latch

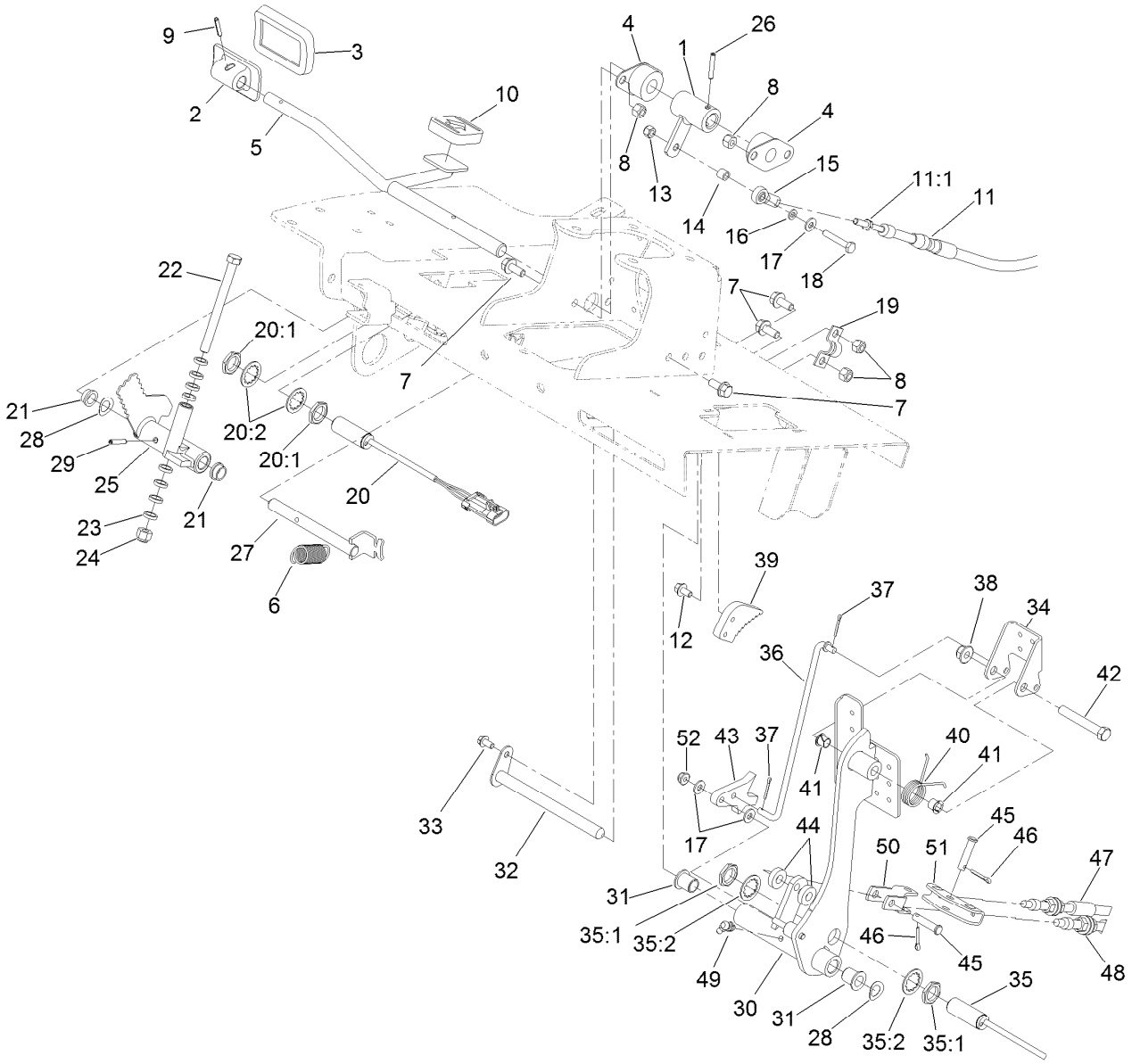
Ref.	Part Number	Qty.	Description
11	110-9012	3	Caplug
12	110-9013	1	Caplug
13	32104-17	2	Screw-HWH
14	110-8951-03	1	Bumper
15	120-6274	4	Mount-Engine
16	2410-42	2	Cap-End
17	3231-21	4	Screw-CARR
18	3234-29	8	Screw-HHF
19	3230-1	2	Bolt-CARR
20	108-7584-01	1	Plate-Guide, Rod



Operator Platform Assembly

Ref.	Part Number	Qty.	Description
1	117-0161-01	1	Platform
2	115-8064-01	1	Plate-Floor
3	3234-17	4	Screw-HHF
4	104-8301	6	Nut-HF, NI
5	104-8300	2	Nut-HF, NI
6	3234-11	6	Screw-HHF
7	110-0986	1	Decal-Plate, Cover
8	125-2910	2	Tread-Floor, Side
9	3230-1	2	Bolt-CARR
10	87-6630	2	Washer-Plain
11	32128-33	2	Nut-HF
13	125-2911	1	Tread-Panel, Service
14	125-2909	1	Tread-Floorboard
15	32104-17	6	Screw-HWH

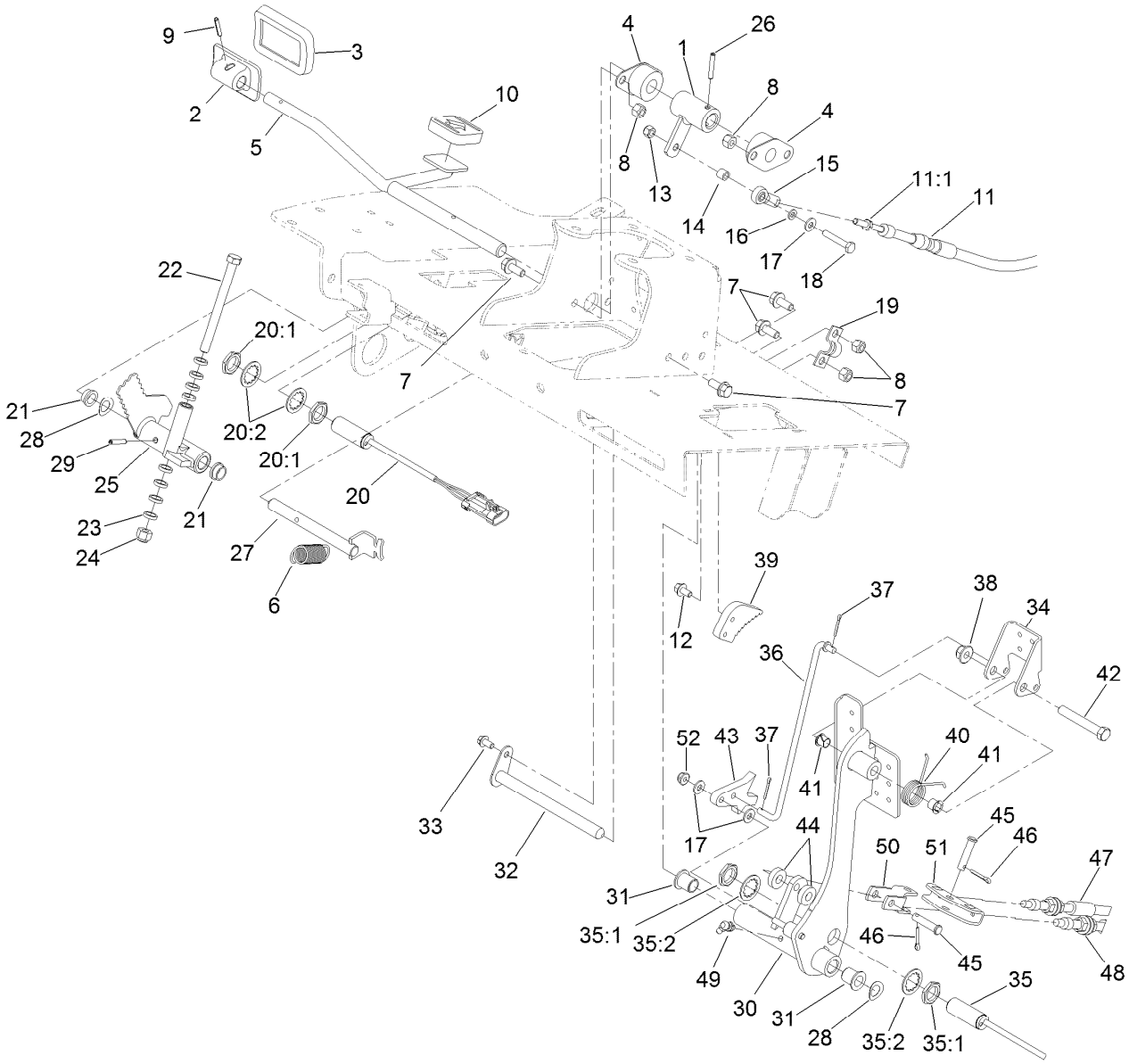
Ref.	Part Number	Qty.	Description
16	106-9518	2	Screw-PRH
17	240-11	2	Bushing-Flange
18	66-8010	2	Spacer
19	93-6028	1	Plate-Logo
20	94-9024	2	Lamp ASM
20:1	95-0909	1	Lamp-12 Volt
21	3254-9	4	Washer-Lock, Internal
22	110-0944	1	Shroud-Platform
23	110-0947-03	1	Plate-Cover
25	110-8924	1	Decal-Danger
26	110-8921	1	Decal-Speed, Mow
28	117-2718	1	Decal-Arrester, Spark
29	110-8876-01	1	Brace-Column



Pedal Assembly

Ref.	Part Number	Qty.	Description
1	117-5199	1	Hub-Pedal, Traction
2	117-9507	1	Pedal-Accelerator
3	74-9100	1	Pad-Pedal, Forward
4	256-236	2	Bearing-Mount, Flange
5	106-3840	1	Pedal-Traction
6	92-7305	1	Spring-Extension
7	3234-5	6	Screw-HHF
8	3296-29	6	Nut-Lock, NI
9	32121-45	1	Pin-Spring
10	74-9110	1	Pad-Pedal, Reverse
11	107-2084	1	Traction Cable ASM
11:1	3220-1	2	Nut-Jam
12	3234-13	2	Screw-HHF
13	3296-42	1	Nut-Lock, NI
14	66-8010	1	Spacer
15	2411-41	1	Rod End-Ball Joint
16	33093-00	1	Washer-Flat
17	3256-22	3	Washer-Flat
18	321-9	1	Screw-HH
19	93-2092	1	Clamp-Cable
20	115-0282	1	Proximity Sensor ASM

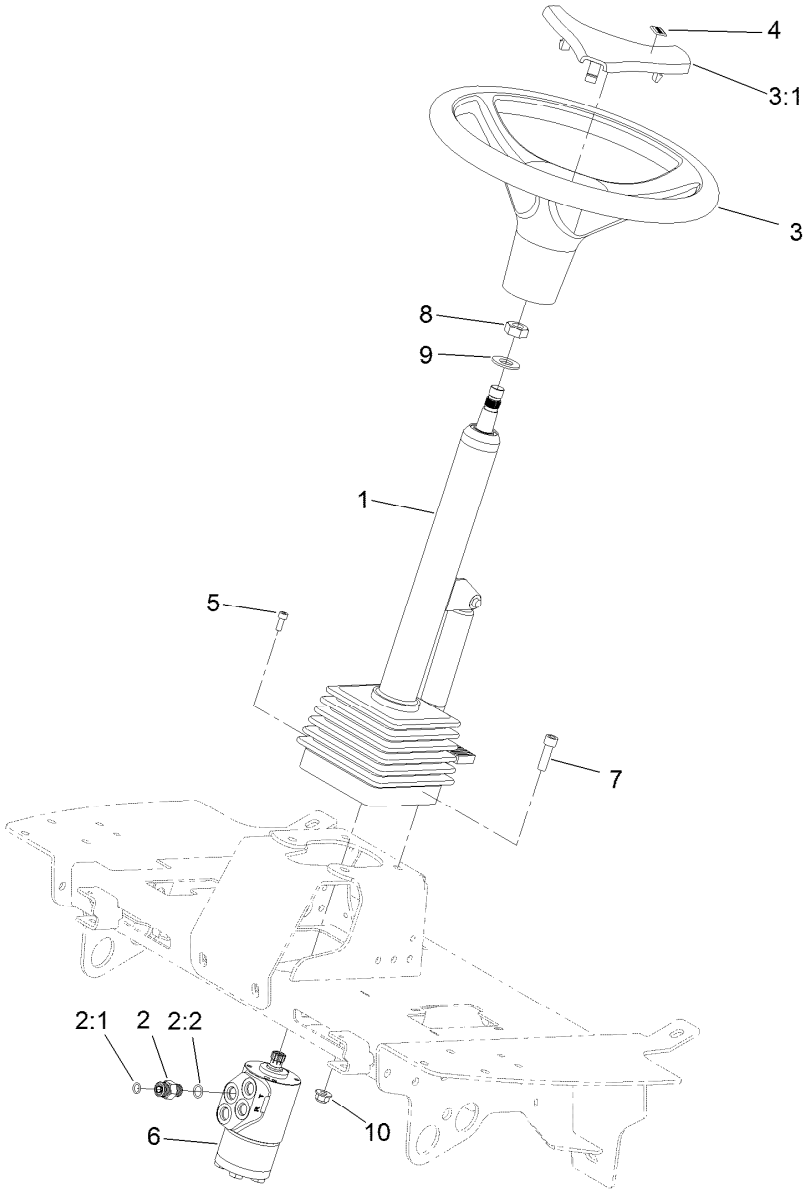
Ref.	Part Number	Qty.	Description
20:1	117-3207	2	Nut-Hex
20:2	117-3208	2	Washer-Lock, Internal Tooth
21	256-156	2	Bushing-Flange
22	323-17	1	Screw-HH
23	62-4420	8	Washer
24	3296-39	1	Nut-Lock, NI
25	117-8066	1	Mow-Stop
26	32121-6	1	Pin-Roll, Slotted
27	106-3731	1	Rod-Pivot
28	110-8982	2	Washer-Spring
29	32121-16	1	Pin-Spring
30	115-0120-03	1	Pedal-Brake
31	256-155	2	Bushing-Flange
32	104-7179	1	Pivot-Pedal
33	32144-4	1	Screw-HWH
34	99-7963-03	1	Pedal-Park
35	115-5300	1	Proximity Switch ASM
35:1	117-3207	2	Nut-Hex
35:2	117-3208	2	Washer-Lock, Internal Tooth
36	115-0129	1	Rod-Pawl, Brake
37	3272-6	2	Pin-Cotter



Pedal Assembly (continued)

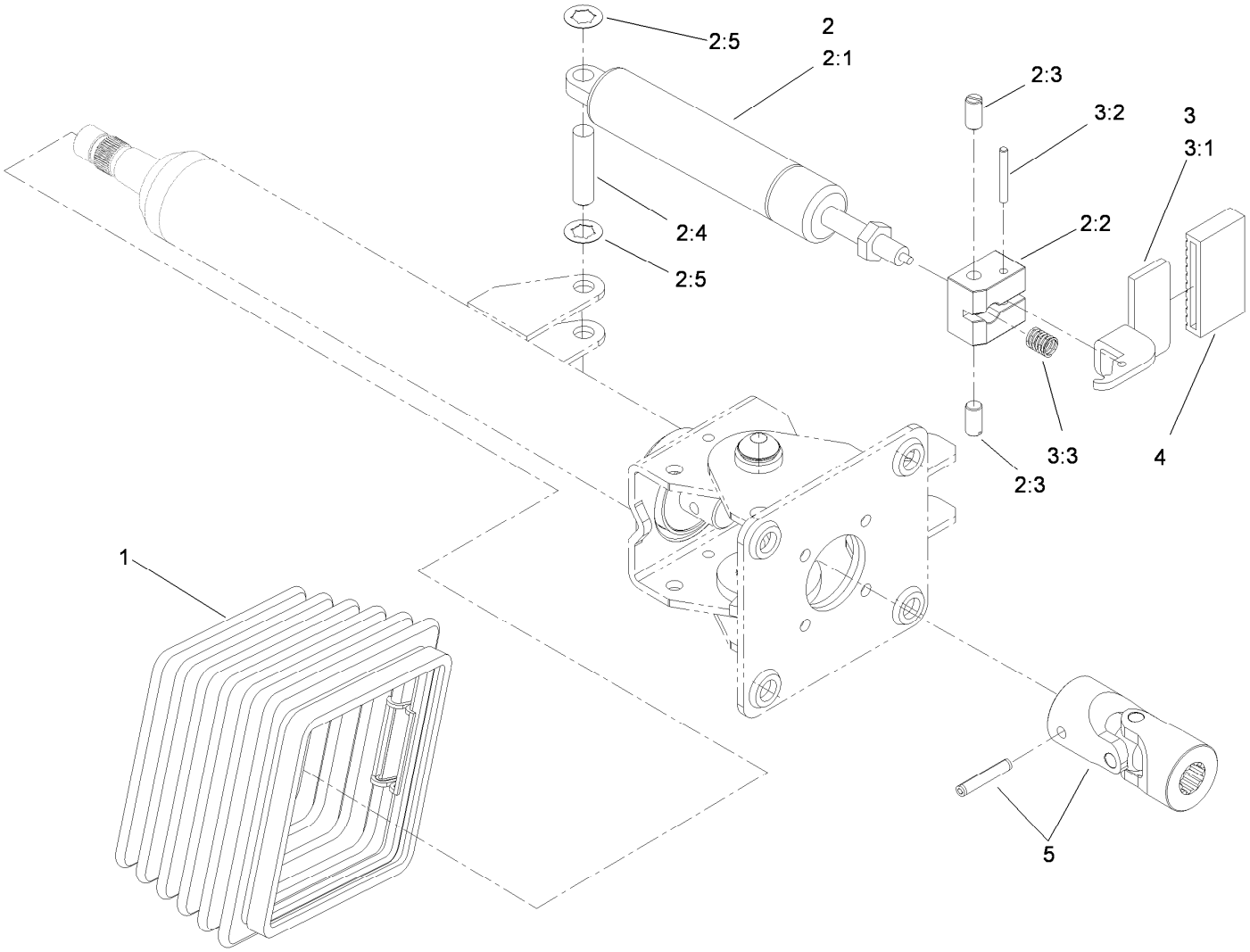
Ref.	Part Number	Qty.	Description
38	104-8301	1	Nut-HF, NI
39	99-7214	1	Pawl-Brake
40	99-7140	1	Spring-Torsion
41	52-2891	2	Bushing-Flanged, Nylon
42	323-12	1	Screw-HH
43	117-0238	1	Detent
44	5-0652	2	Spacer
45	283-14	2	Pin-Clevis

Ref.	Part Number	Qty.	Description
46	3272-10	2	Pin-Cotter
47	117-0106	1	Cable-Brake, RH
48	117-0107	1	Cable-Brake, LH
49	302-60	1	Fitting-Grease
50	115-8060	1	Clevis-Double
51	115-8059	1	Yoke-Cable
52	104-7201	1	Nut-HF, NI



Steering Assembly

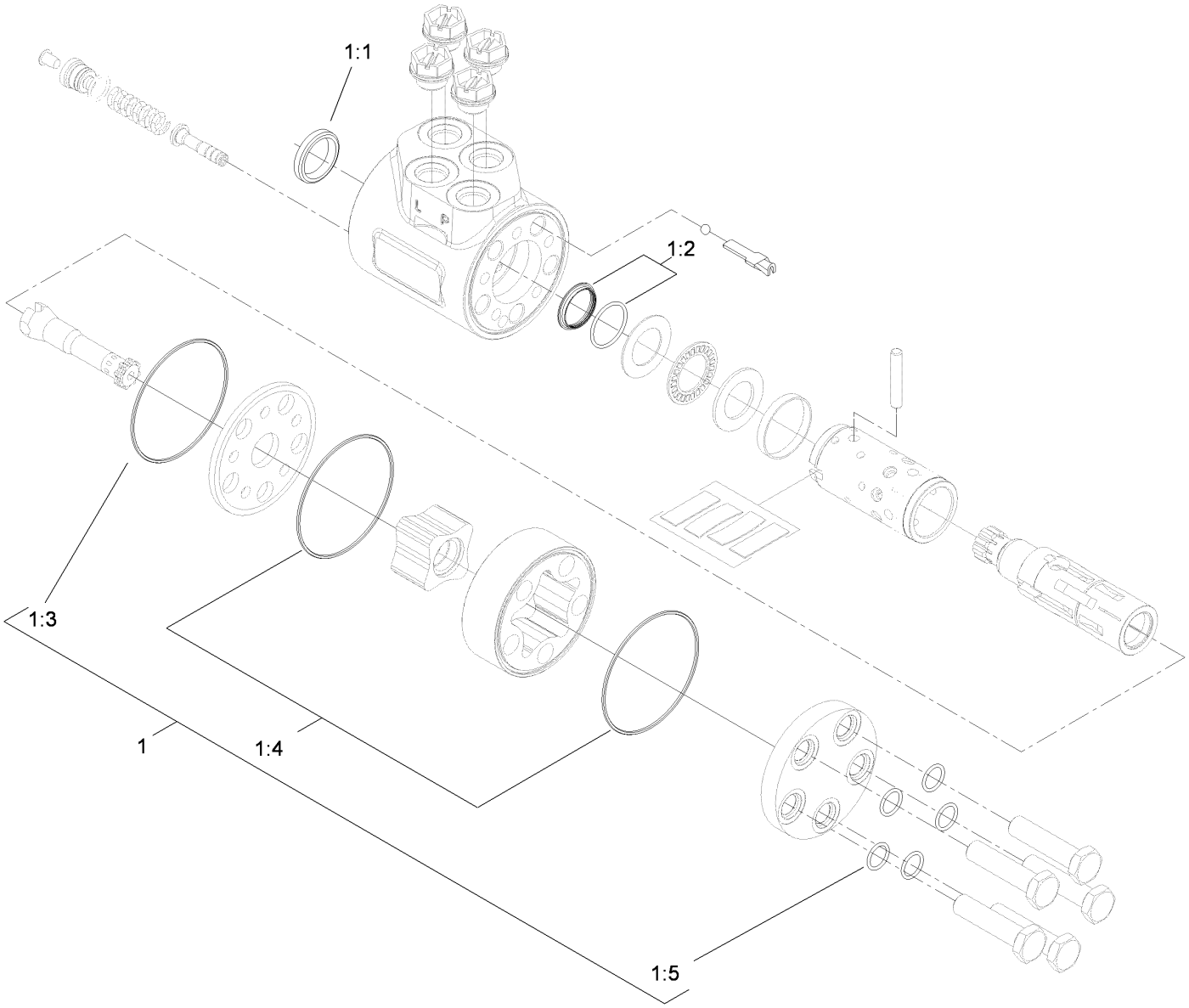
Ref.	*Part Number*	*Qty.*	*Description*
1	106-3622	1	Steering Tilt Column ASM
2	340-2	4	Fitting-Straight
2:1	237-22	1	O-Ring
2:2	237-42	1	O-Ring
3	98-1471	1	Wheel-Steering
3:1	98-1468	1	Cover-Wheel, Steering
4	98-1459	1	Decal
5	105-2409	4	Screw-HSH
6	106-3621	1	Steering Valve ASM
7	3274-1	4	Screw-HSH
8	3296-33	1	Nut-Lock, NI
9	3256-27	1	Washer-Flat
10	104-8301	4	Nut-HF, NI



Steering Tilt Column Assembly No. 106-3622

Ref.	*Part Number*	*Qty.*	*Description*
1	110-6462	1	Bellows-Rubber
2	110-6463	1	Cylinder Service Kit
2:1		1	Cylinder-Gas ●
2:2		1	Block-Pedal ●
2:3		2	Bolt ●
2:4		1	Pin ●
2:5		2	Washer-Lock ●
3	110-6464	1	Pedal Service Kit
3:1		1	Pedal ●
3:2		1	Pin ●
3:3		1	Spring ●
4	110-6465	1	Cover-Pedal
5	120-6256	1	Universal Joint Kit

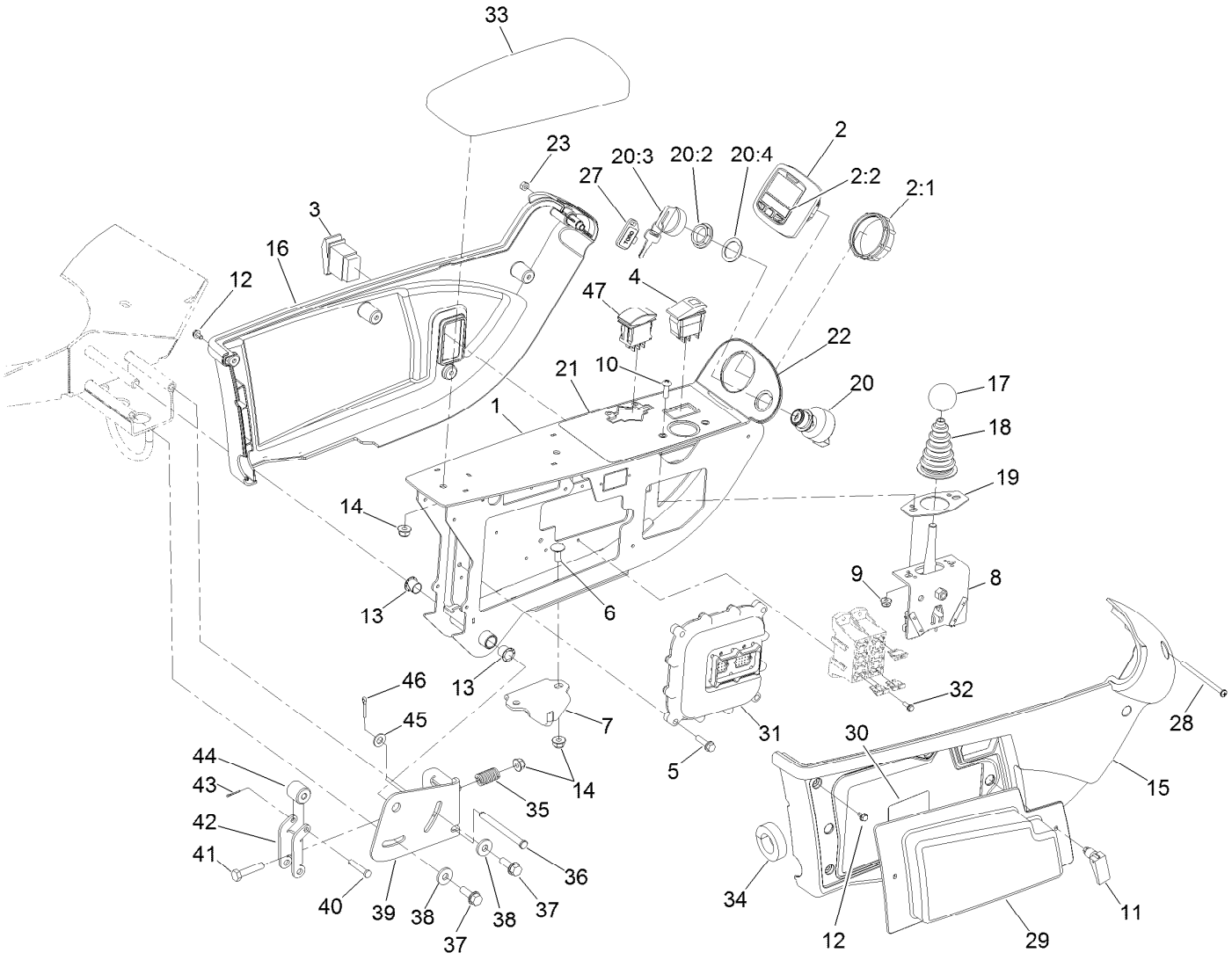
● Not serviced separately



Steering Valve Assembly No. 106-3621

Ref.	*Part Number*	*Qty.*	*Description*
1	106-6716	1	Seal Kit
1:1		1	Ring-Seal, Dust ●
1:2		1	Seal-Shaft ●
1:3		1	O-Ring ●
1:4		2	O-Ring ●
1:5		5	O-Ring ●

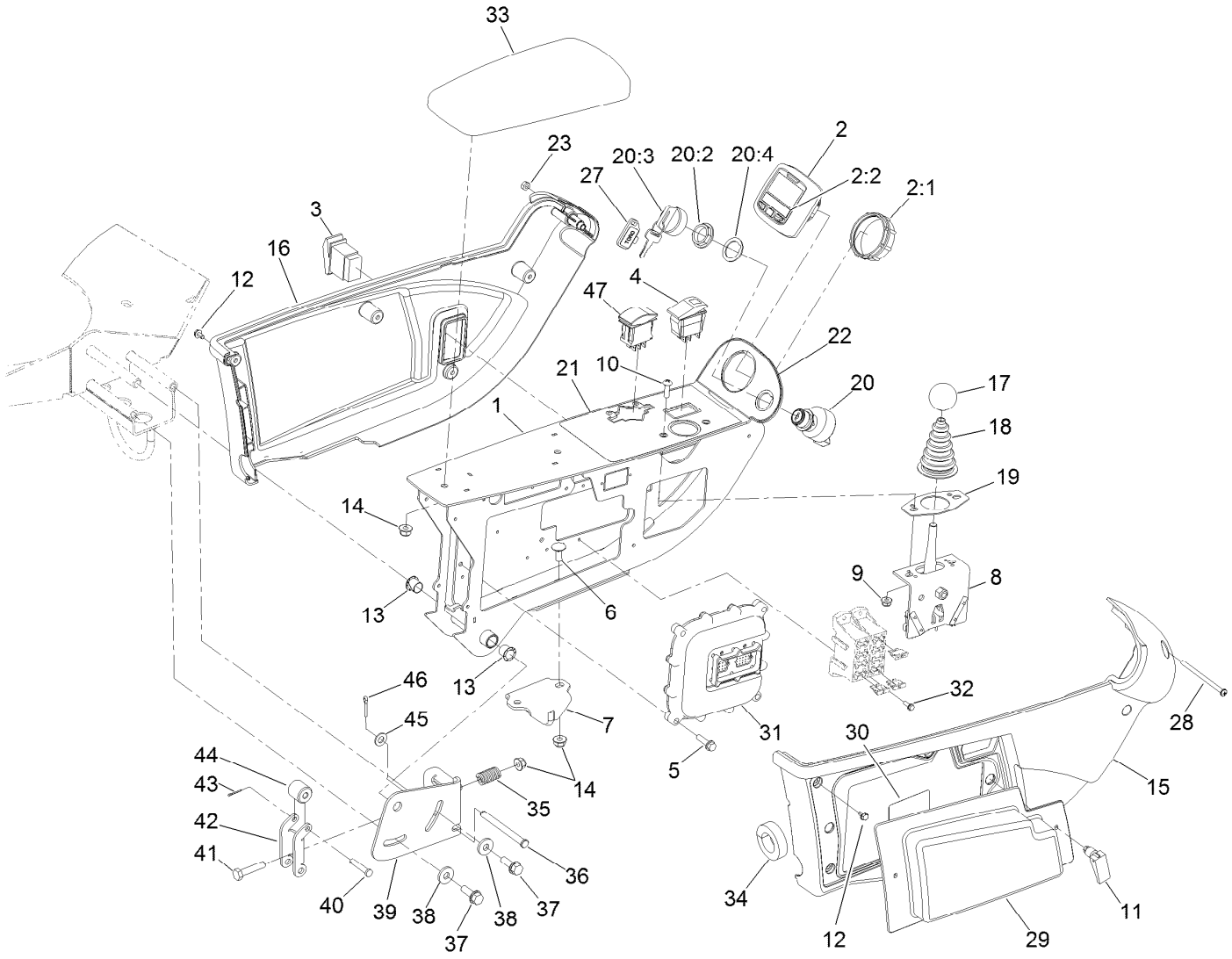
● Not serviced separately



Control Arm Assembly

Ref.	Part Number	Qty.	Description
1	120-3801-03	1	Frame-Arm, Control
2	120-6310	1	LCD Display ASM
2:1	120-4630	1	Nut-Display
2:2	120-6311	1	Decal-Display
3	95-8999	1	Switch
4	105-4232	1	Switch
5	32144-86	4	Screw-HWHTF
6	3230-23	2	Bolt-CARR
7	110-5340	1	Latch
8	120-5280	1	Bracket-Joystick
9	104-7201	2	Nut-HF, NI
10	3258-166	2	Screw-PRH
11	74-5950	2	Latch-Swell
12	104-2065	10	Screw-HWH
13	256-257	2	Bushing-Nyliner
14	104-8300	5	Nut-HF, NI
15	108-7605	1	Cover-RH
16	108-7604	1	Cover-LH
17	233-42	1	Knob
18	93-5961	1	Boot-Lever
19	112-9181	1	Plate-Boot

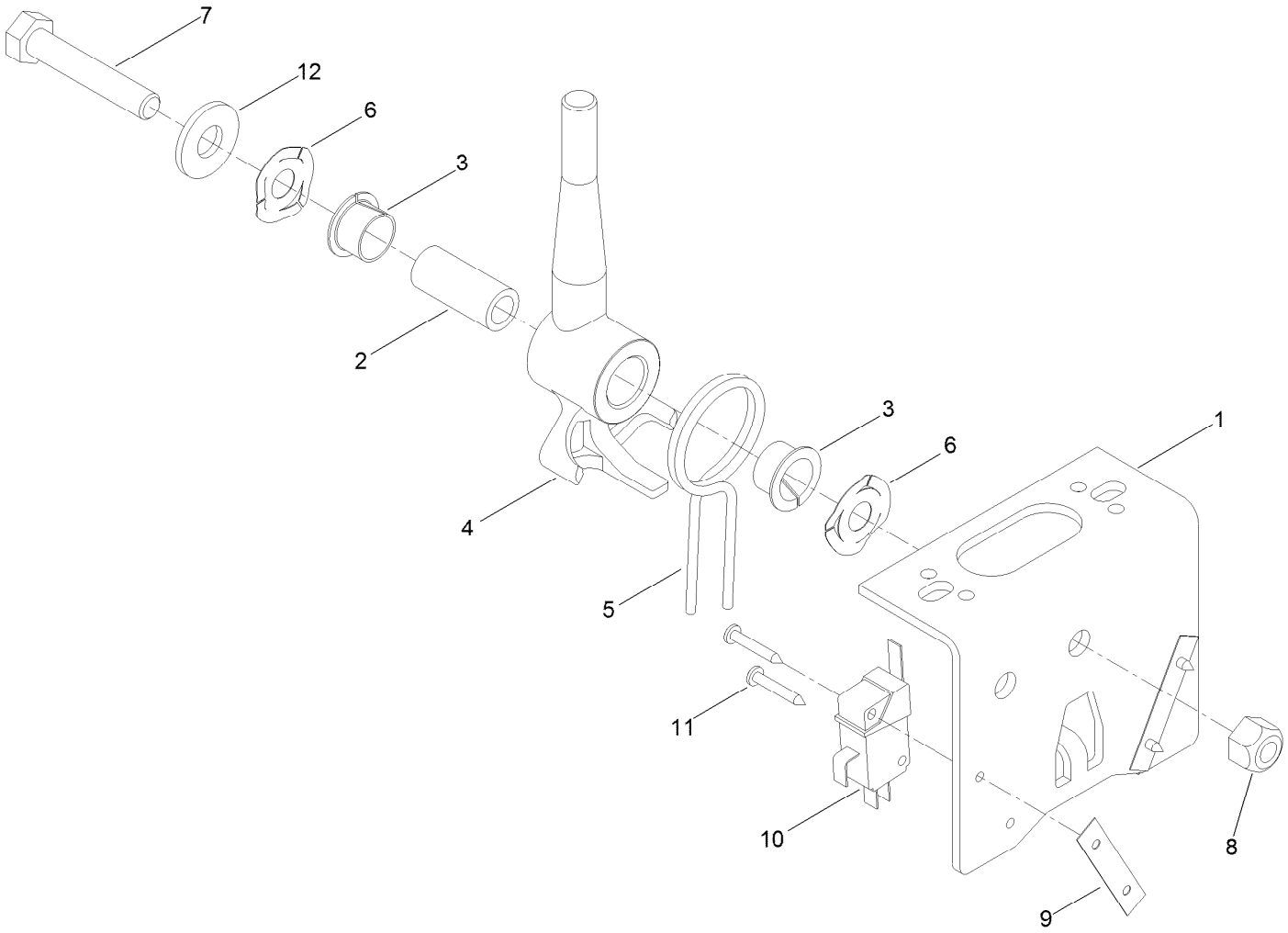
Ref.	Part Number	Qty.	Description
20	106-5269	1	Ignition Switch ASM
20:2	108-8660	1	Nut-Mounting
20:3	106-5270	1	Ignition Key Set
20:4	108-8659	1	Washer-Backup
21	125-8754	1	Decal-Panel, Control
22	120-4158	1	Decal-Console, Upper
23	3296-2	1	Nut-Lock, NI
27	99-8970	1	Key-Latch, Hood
28	3250-22	1	Screw-PPH
29	114-0446	1	Panel-Access
30	117-0169	1	Decal-Fuses
31	114-3321	1	Controller-Tec
32	32144-87	4	Screw-HWHTF
33	108-7602	1	Rest-Arm
34	110-8912	1	Seal-Foam
35	110-5331	1	Spring-Compression
36	283-88	1	Pin-Clevis
37	3234-29	2	Screw-HHF
38	4-2390	2	Washer-Flat
39	110-5313-03	1	Bracket-Retainer
40	283-73	1	Pin-Clevis



Control Arm Assembly (continued)

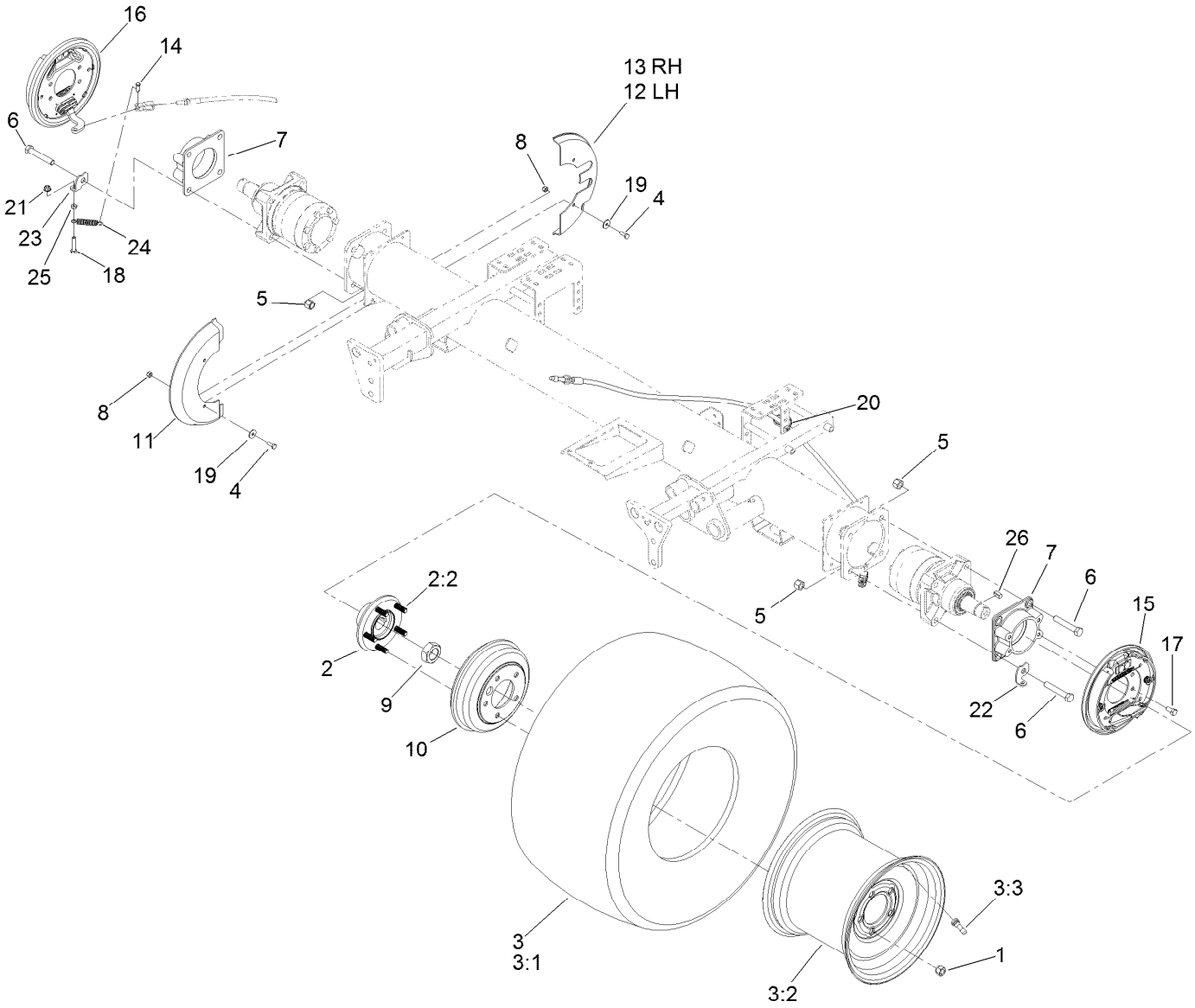
Ref.	Part Number	Qty.	Description
41	322-7	1	Screw-HH
42	110-5314	1	Latch
43	3272-1	1	Pin-Cotter
44	110-8856	1	Spacer

Ref.	Part Number	Qty.	Description
45	3256-23	1	Washer-Plain
46	3272-10	1	Pin-Cotter
47	100-1535	1	Switch-Rocker, (On)-Off-(On)



Joystick Bracket Assembly No. 120-5280

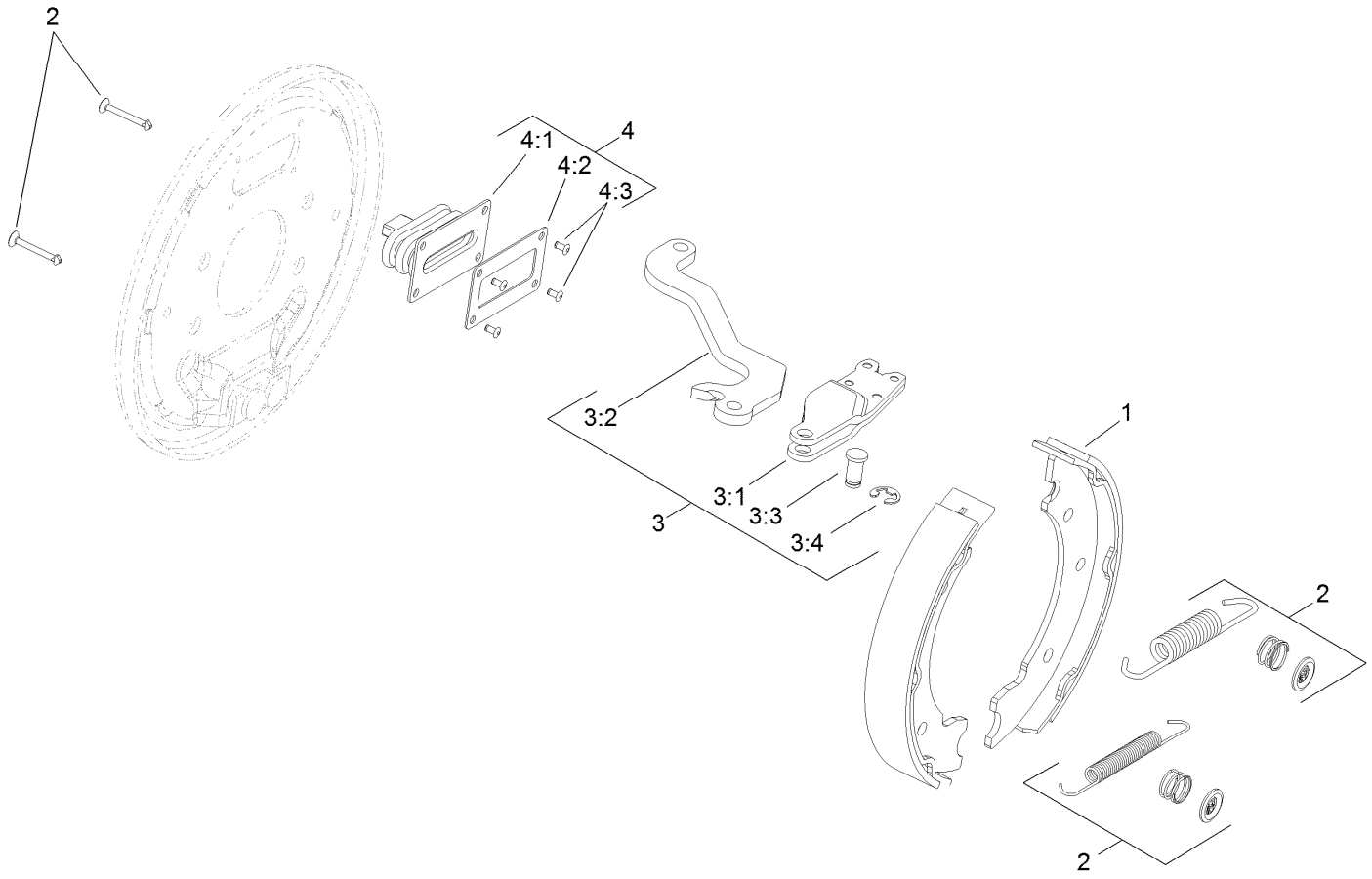
Ref.	*Part Number*	*Qty.*	*Description*
1	115-5357-03	1	Bracket-Joystick
2	106-4192	1	Spacer
3	93-5547	2	Bushing-Nylon
4	119-3540	1	Hub-Pivot, Joystick
5	105-8289	1	Spring-Torsion
6	106-4193	2	Washer-Finger, Spring
7	322-9	1	Screw-HH
8	3296-29	1	Nut-Lock, NI
9	3290-354	2	Nut-Speed
10	108-6496	2	Switch (W/Boot)
11	95-3003	4	Screw-PPHTF
12	3256-3	1	Washer-Flat



Front Axle Assembly

Ref.	Part Number	Qty.	Description
1	242-50	10	Nut-Lug
2	121-5631	2	Hub ASM
2:2	114-3918	5	Stud-Wheel
3	117-5194	2	Tire ASM
3:1	117-5196	1	Tire
3:2	117-5197	1	Wheel
3:3	232-27	1	Stem-Valve
4	321-4	8	Screw-HH
5	3296-23	8	Nut-Lock, NI
6	325-12	8	Screw-HH
7	120-6253-03	2	Adapter-Brake
8	3296-42	8	Nut-Lock, NI
9	117-3290	2	Nut-Hex
10	114-8864	2	Drum-Brake
11	110-0950	2	Shield-Wheel, Front

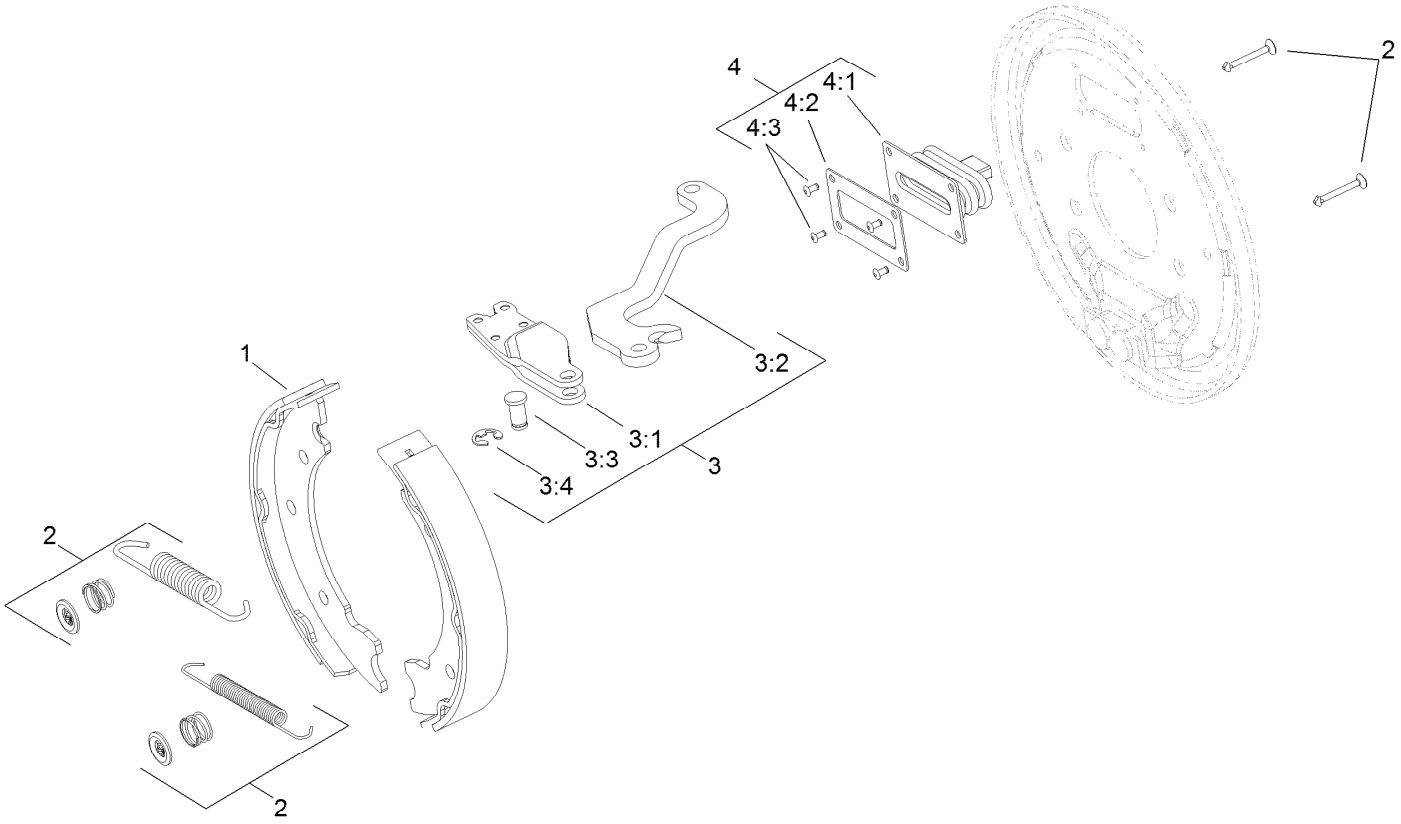
Ref.	Part Number	Qty.	Description
12	110-0951	1	Shield-Wheel, Rear (LH)
13	110-8878	1	Shield-Wheel, Rear (RH)
14	283-62	2	Pin-Clevis
15	120-6261	1	LH Brake ASM
16	120-6260	1	RH Brake ASM
17	323-4	8	Screw-HH
18	322-7	2	Screw-HH
19	3256-67	8	Washer
20	3290-378	2	Tie-Cable
21	104-8300	2	Nut-HF, NI
22	120-6267	1	Clip-Spring, LH
23	120-6266	1	Clip-Spring, RH
24	87-4020	2	Spring-Extension
25	3218-2	2	Nut-Hex Jam
26	117-5198	2	Key-Square



LH Brake Assembly No. 120-6261

Ref.	*Part Number*	*Qty.*	*Description*
1	108-6981	1	Brake Shoe Kit
2	108-6983	1	Brake Hardware Kit
3	110-8910	1	LH Actuator Kit
3:1		1	Housing ●
3:2		1	Lever-LH ●
3:3		1	Pin-Pivot ●
3:4		1	E-Ring ●
4	110-8885	1	Dust Boot Kit
4:1		1	Boot ●
4:2		1	Plate-Back Up ●
4:3		2	Rivet ●

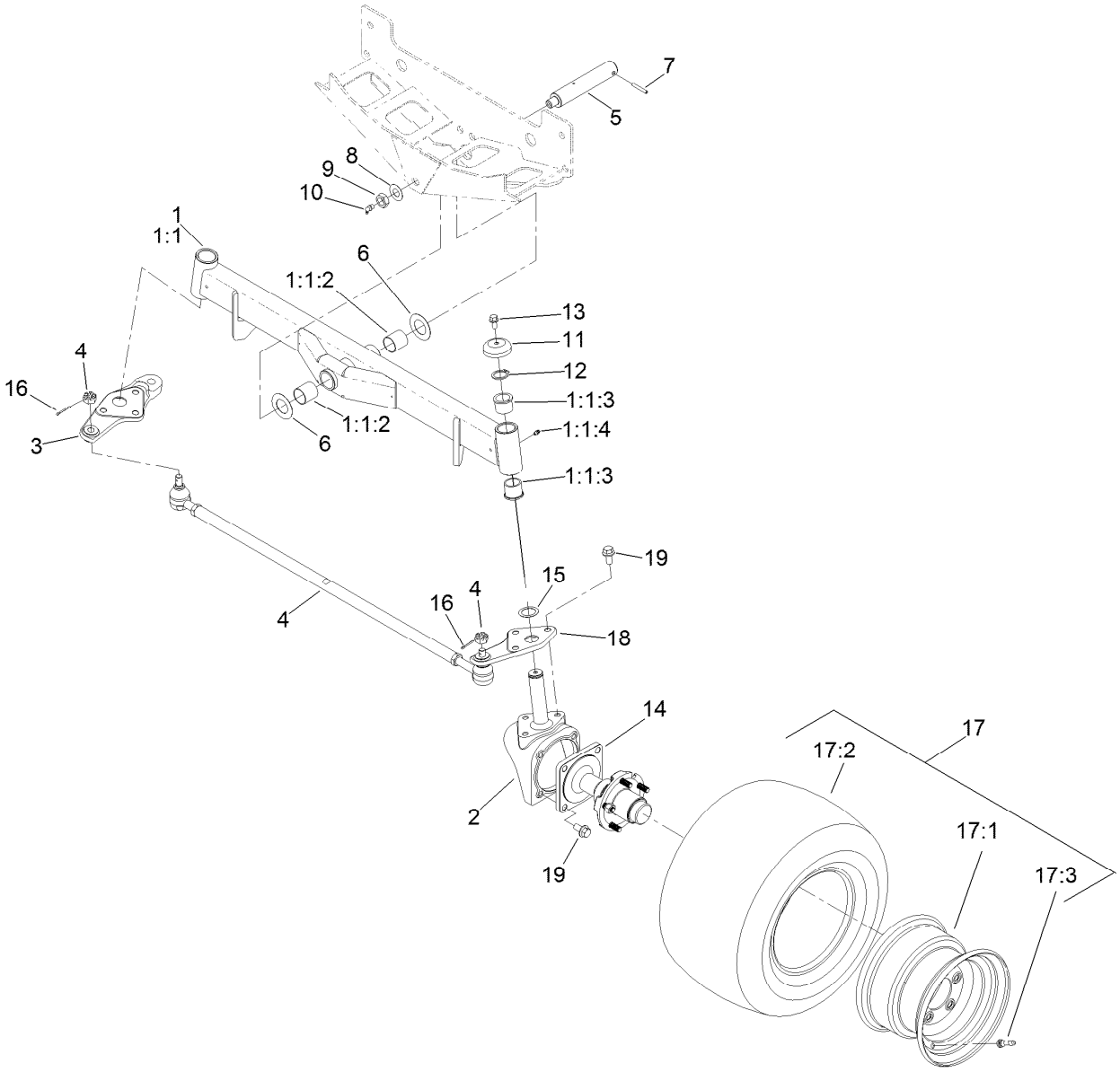
● Not serviced separately



RH Brake Assembly No. 120-6260

Ref.	*Part Number*	*Qty.*	*Description*
1	108-6981	1	Brake Shoe Kit
2	108-6983	1	Brake Hardware Kit
3	110-8884	1	RH Actuator Kit
3:1		1	Housing ●
3:2		1	Lever-RH ●
3:3		1	Pin-Pivot ●
3:4		1	E-Ring ●
4	110-8885	1	Dust Boot Kit
4:1		1	Boot ●
4:2		1	Plate-Back Up ●
4:3		2	Rivet ●

● Not serviced separately

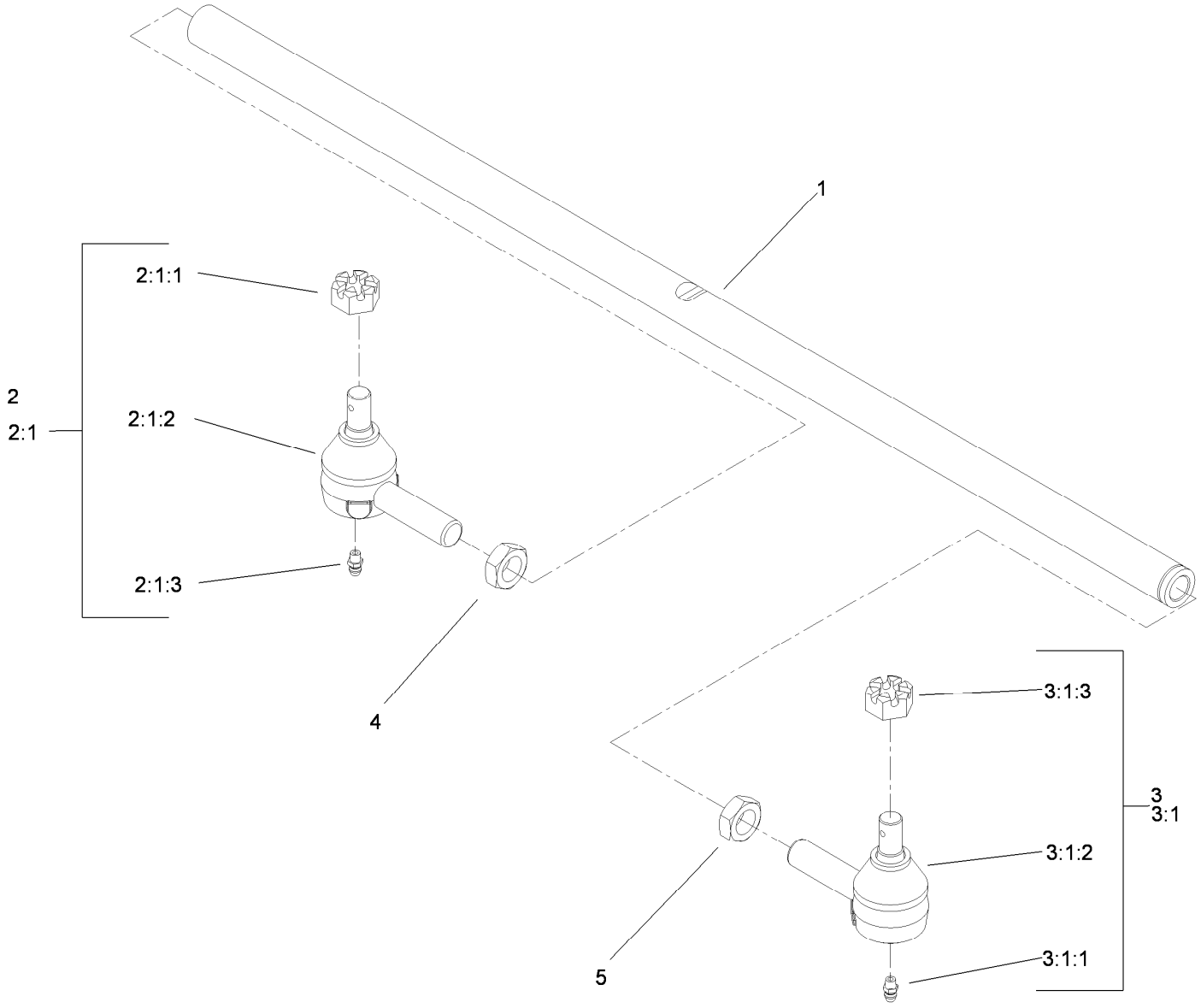


Rear Axle Assembly

Ref.	Part Number	Qty.	Description
1	107-4546-03	1	Axle ASM
1:1		1	Axle ●
1:1:2	99-6964	2	Bushing-Axle
1:1:3	104-0015	4	Bushing-Flange
1:1:4	302-5	2	Fitting-Grease
2	107-4517-03	2	Housing-Motor
3	110-5295-03	1	Link-Drag, RH
4	110-5334-03	1	Tie Rod ASM
5	98-8173	1	Pin-Pivot, Axle
6	99-8432	2	Washer-Thrust
7	32121-32	1	Pin-Roll
8	71-4540	1	Washer-Thrust
9	32146-20	1	Nut-Hex

Ref.	Part Number	Qty.	Description
10	302-33	1	Fitting-Grease
11	69-8890	2	Cap-Spindle
12	32151-77	2	Ring-Retaining, External
13	3234-1	2	Screw-HHF
14	117-8961	2	Hub And Spindle ASM
15	76-2980	2	Washer-Thrust
16	3272-12	2	Pin-Cotter
17	117-0281	2	Rim And Tire ASM
17:1	117-0280	1	Rim
17:2	117-5125	1	Tire
17:3	232-27	1	Stem-Valve
18	110-5297-03	1	Link-Drag, LH
19	3234-6	14	Screw-HHF

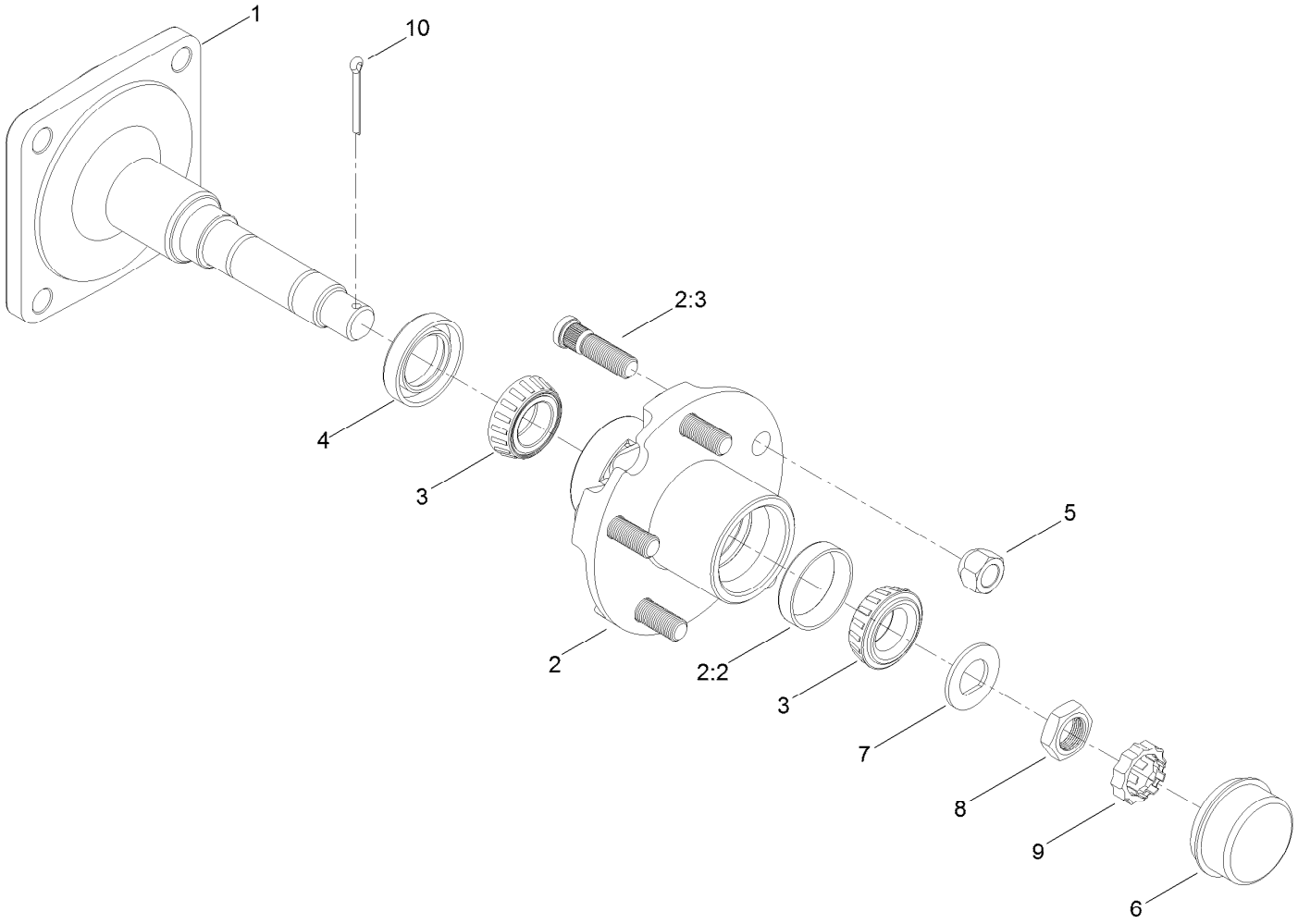
● Not serviced separately



Tie Rod Assembly No. 110-5334-03

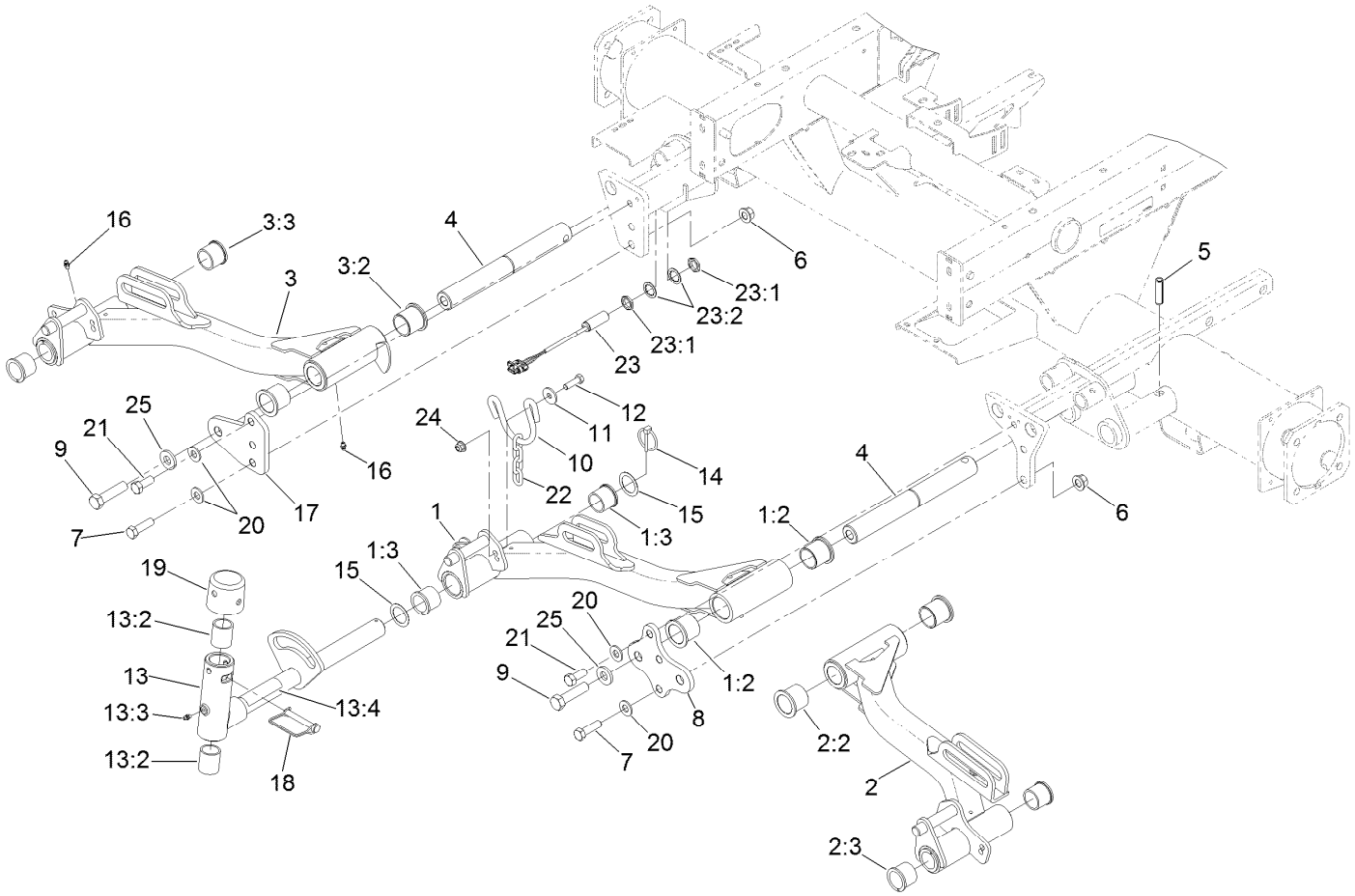
Ref.	*Part Number*	*Qty.*	*Description*
1	110-5335	1	Rod-Tie
2	71-4740-03	1	RH Tie Rod End ASM
2:1		1	End-Rod, Tie (RH) ●
2:1:1	105-7941	1	Nut-Hex, Slotted
2:1:2	105-7835	1	Seal
2:1:3	302-5	1	Fitting-Grease
3	2411-46-03	1	LH Tie Rod ASM
3:1		1	End-Rod, Tie (LH) ●
3:1:1	302-5	1	Fitting-Grease
3:1:2	105-7835	1	Seal
3:1:3	105-7941	1	Nut-Hex, Slotted
4	84-5300	1	Nut-Jam
5	110-5337	1	Nut-Jam

● Not serviced separately



Hub and Spindle Assembly No. 117-8961

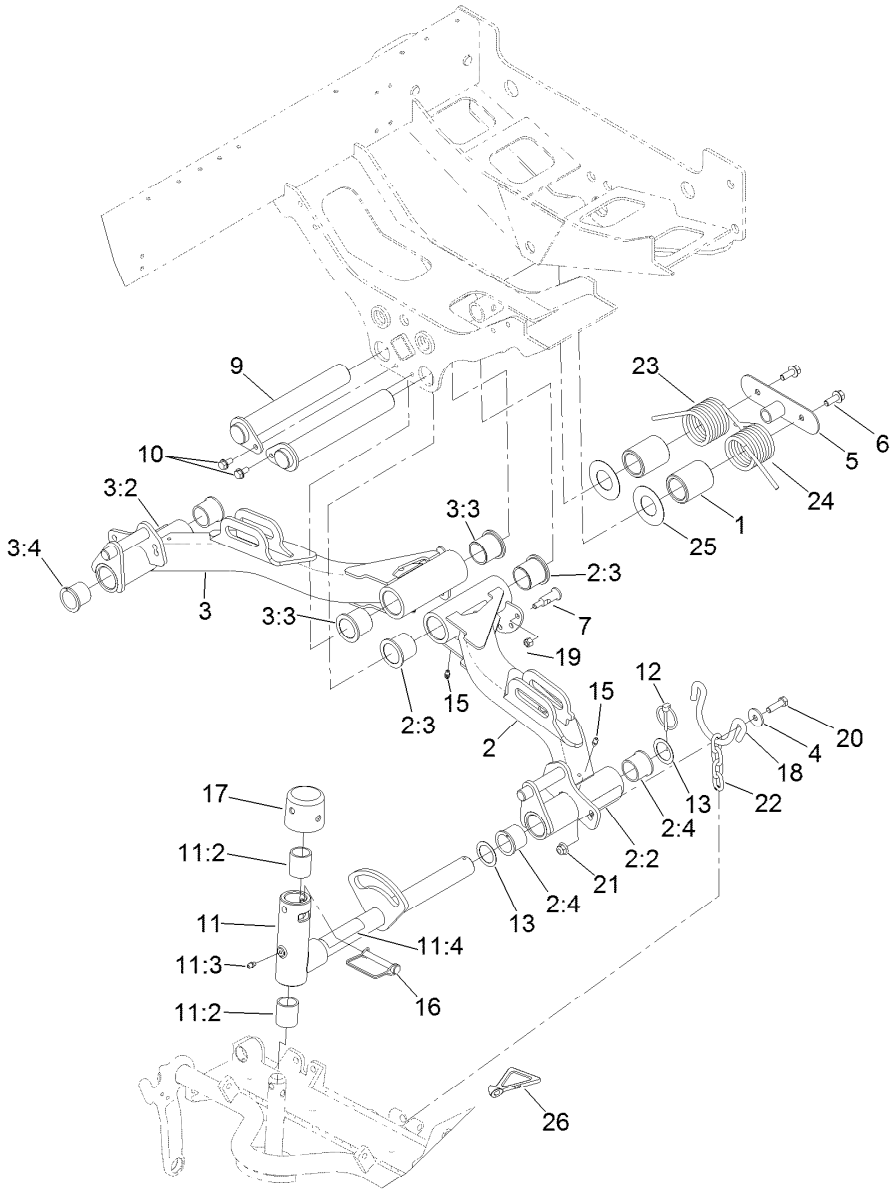
Ref.	*Part Number*	*Qty.*	*Description*
1	117-8958	1	Spindle
2	117-8963	1	Hub ASM
2:2	254-72	2	Bearing-Cup, Tapered
2:3	114-3918	5	Stud-Wheel
3	254-94	2	Bearing-Cone, Tapered
4	112-1690	1	Seal-Oil
5	242-50	5	Nut-Lug
6	241-119	1	Cap-Dust
7	117-8259	1	Washer-Spindle
8	117-8260	1	Nut
9	93-0307	1	Nut-Lock, Retainer
10	3272-18	1	Pin-Cotter



No. 1, 4 and 5 Lift Arm Assembly

Ref.	Part Number	Qty.	Description
1	110-0991	1	No. 1 Lift Arm ASM
1:2	69-6470	2	Bushing-Caster
1:3	104-0015	2	Bushing-Flange
2	114-8874	1	No. 4 Lift Arm ASM
2:2	69-6470	2	Bushing-Caster
2:3	104-0015	2	Bushing-Flange
3	110-0995	1	No. 5 Lift Arm ASM
3:2	69-6470	2	Bushing-Caster
3:3	104-0015	2	Bushing-Flange
4	117-0208	3	Shaft-Pivot, Liftarm
5	32121-122	3	Pin-Roll
6	99-5107	4	Nut-Lock
7	325-7	4	Screw-HH
8	117-5154-01	1	Plate-Bridge 1 And 4
9	327-7	3	Screw-HH
10	110-0922	3	Hoop-Chain
11	63-8410	6	Washer
12	323-7	6	Screw-HH

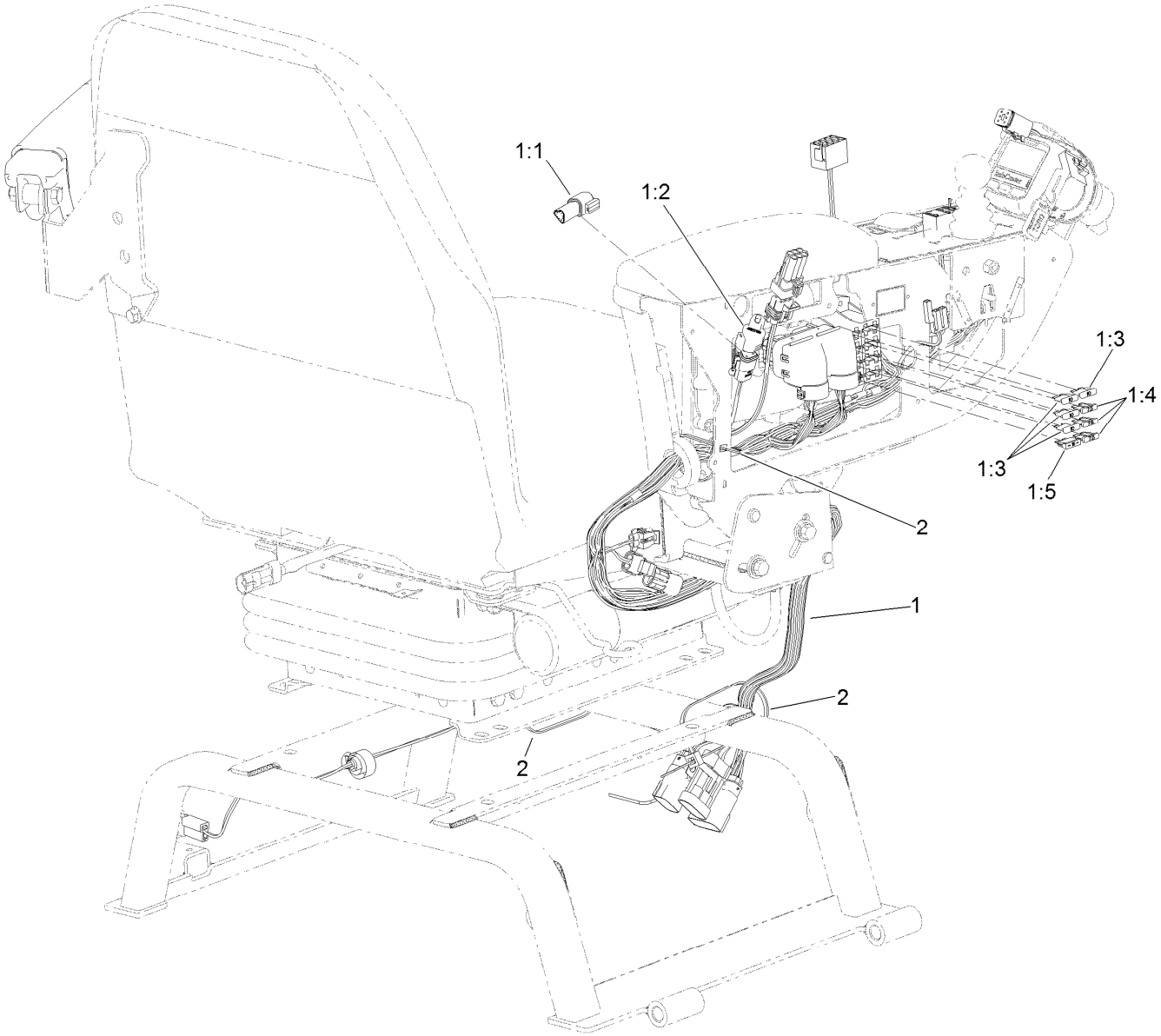
Ref.	Part Number	Qty.	Description
13	107-2052	3	Pivot Yoke ASM
13:2	121-3187	2	Bushing
13:3	302-5	1	Fitting-Grease
13:4	110-9642	1	Decal-Warning
14	92-1298	3	Pin-Lynch
15	76-2980	6	Washer-Thrust
16	302-5	6	Fitting-Grease
17	117-5153-01	1	Plate-Bridge 5
18	107-7400	3	Pin-Lynch
19	107-4027	3	Cap
20	87-7270	6	Washer-Thrust
21	325-5	2	Screw-HH
22	84-2450	3	Chain-Straight, 4-Link
23	115-5300	1	Proximity Switch ASM
23:1	117-3207	2	Nut-Hex
23:2	117-3208	2	Washer-Lock, Internal Tooth
24	104-8301	6	Nut-HF, NI
25	99-7667	3	Washer-Flat



No. 2 and 3 Lift Arm Assembly

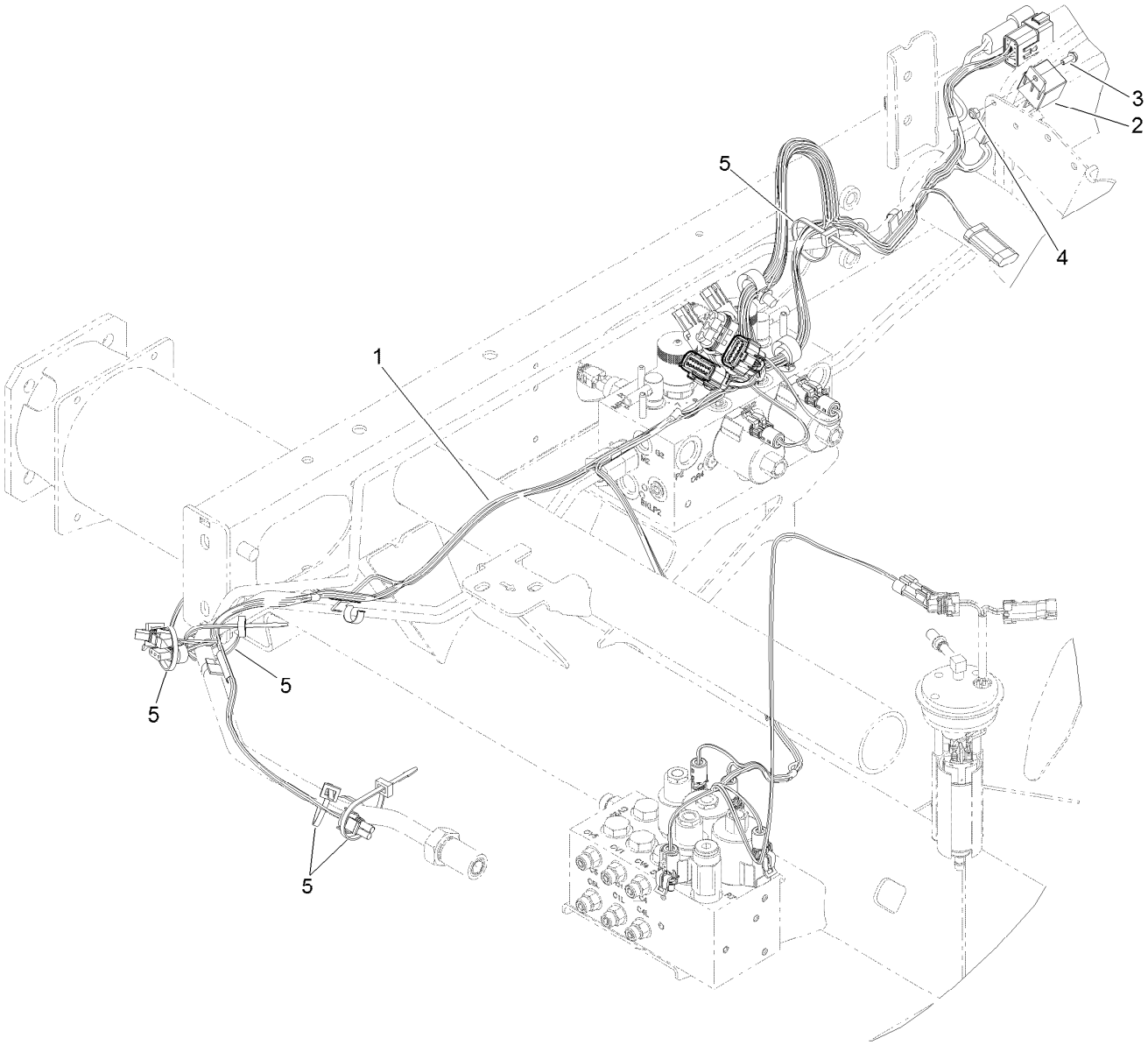
Ref.	Part Number	Qty.	Description
1	110-5339	2	Spacer
2	125-2912	1	Lift Arm 2 ASM
2:2	93-6696	1	Decal-Warning
2:3	69-6470	2	Bushing-Caster
2:4	104-0015	2	Bushing-Flange
3	125-2913	1	Lift Arm 3 ASM
3:2	93-6696	1	Decal-Warning
3:3	69-6470	2	Bushing-Caster
3:4	104-0015	2	Bushing-Flange
4	63-8410	4	Washer
5	110-8874-03	1	Catch
6	3234-11	2	Screw-HHF
7	120-6283	6	Stud-Shouldered
9	107-2062	2	Pin
10	32144-14	2	Screw-HWHTF
11	107-2052	2	Pivot Yoke ASM
11:2	121-3187	2	Bushing

Ref.	Part Number	Qty.	Description
11:3	302-5	1	Fitting-Grease
11:4	110-9642	1	Decal-Warning
12	92-1298	2	Pin-Lynch
13	76-2980	4	Washer-Thrust
15	302-5	4	Fitting-Grease
16	107-7400	2	Pin-Lynch
17	107-4027	2	Cap
18	110-0922	2	Hoop-Chain
19	3296-29	6	Nut-Lock, NI
20	323-7	4	Screw-HH
21	104-8301	4	Nut-HF, NI
22	84-2450	2	Chain-Straight, 4-Link
23	99-5608-03	1	Spring-Torsion, RH
24	99-5609-03	1	Spring-Torsion, LH
25	110-5345	2	Washer
26	119-8010-03	1	Kickstand



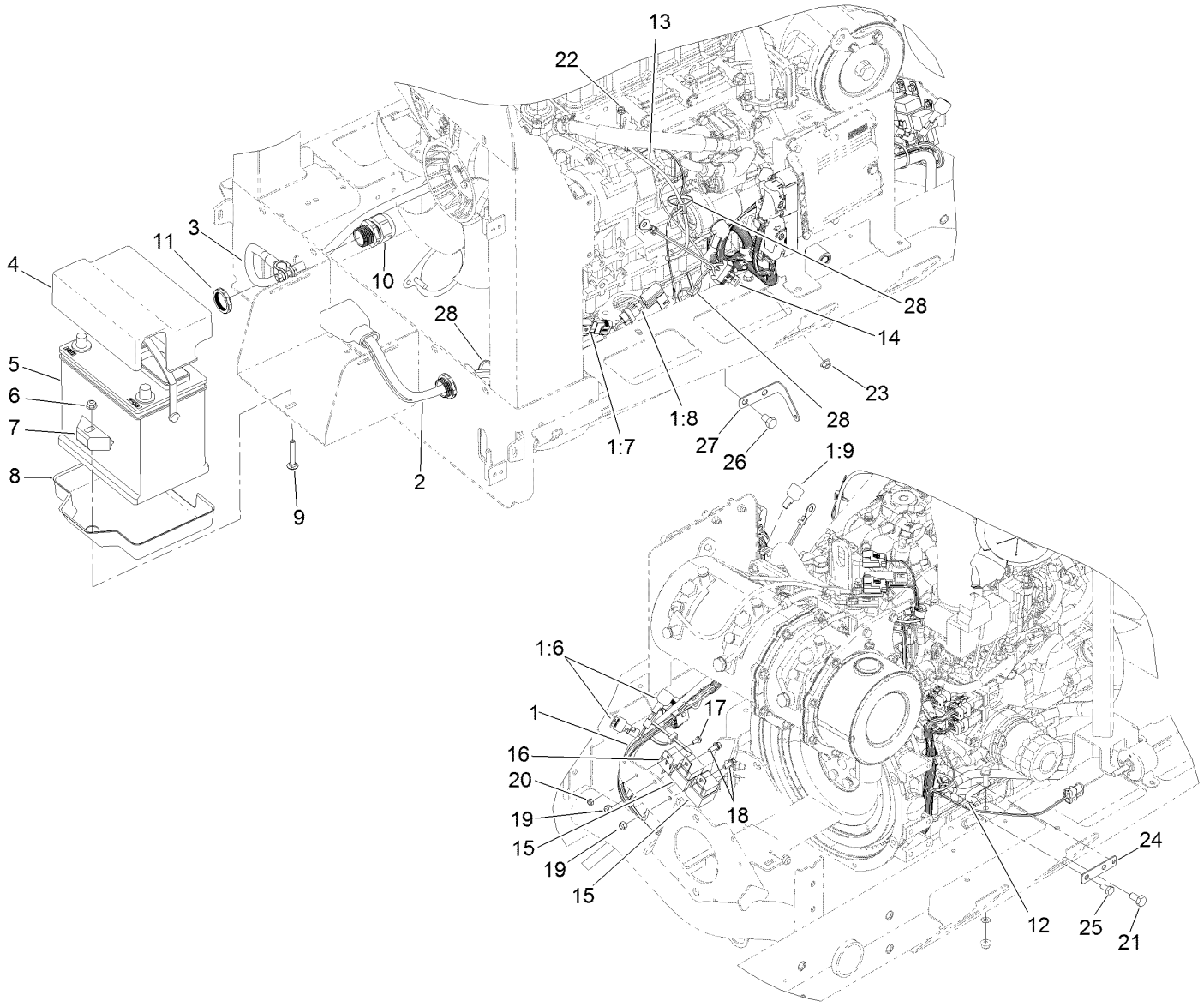
Seat and Control Arm Wire Harness Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	115-8081	1	Harness-Wire, Seat
1:1	32180-043	1	Resistor-120 Ohm
1:2	85-4650	1	Connector
1:3	218-578	4	Fuse-Blade, 10 Amp
1:4	114241	3	Fuse-Blade, 7.5 Amp
1:5	109355	1	Fuse-Blade, 15 Amp
2	3290-378	3	Tie-Cable



Main Wiring Harrness Assembly

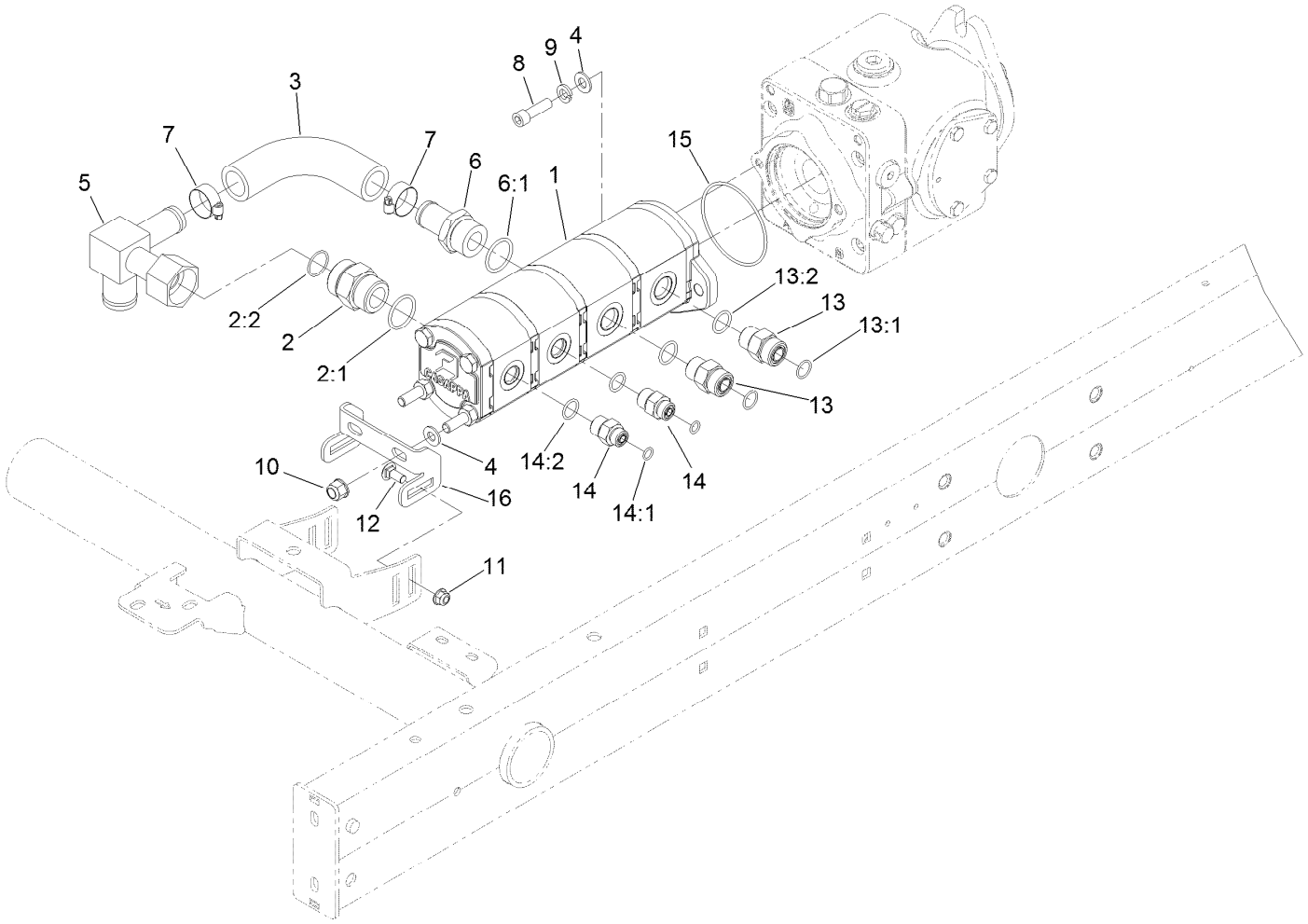
Ref.	*Part Number*	*Qty.*	*Description*
1	120-6356	1	Harness-Wire, Main
2	99-7435	1	Relay
3	3290-321	1	Screw-HWH
4	3296-2	1	Nut-Lock, NI
5	3290-378	10	Tie-Cable



Engine Electrical Assembly

Ref.	Part Number	Qty.	Description
1	120-6355	1	Harness-Wire, Engine
1:6	100-4918	2	Diode
1:7	94-6710	1	Fuse-2 Amp
1:8	218-578	1	Fuse-Blade, 10 Amp
1:9	104-4022	1	Resistor-75 Ohm
2	121-8850	1	Cable-Battery, Positive
3	121-8851	1	Cable-Battery, Negative
4	121-5615	1	Cover-Battery
5	104-9979	1	Battery
6	104-8300	1	Nut-HF, NI
7	66-2490	1	Retainer-Battery
8	99-3513	1	Tray-Battery
9	3230-6	1	Bolt-CARR
10	121-8854	2	Grip-Cord
11	121-8855	2	Locknut-Grip, Cord
12	121-8856	1	Cable-Ground, Engine

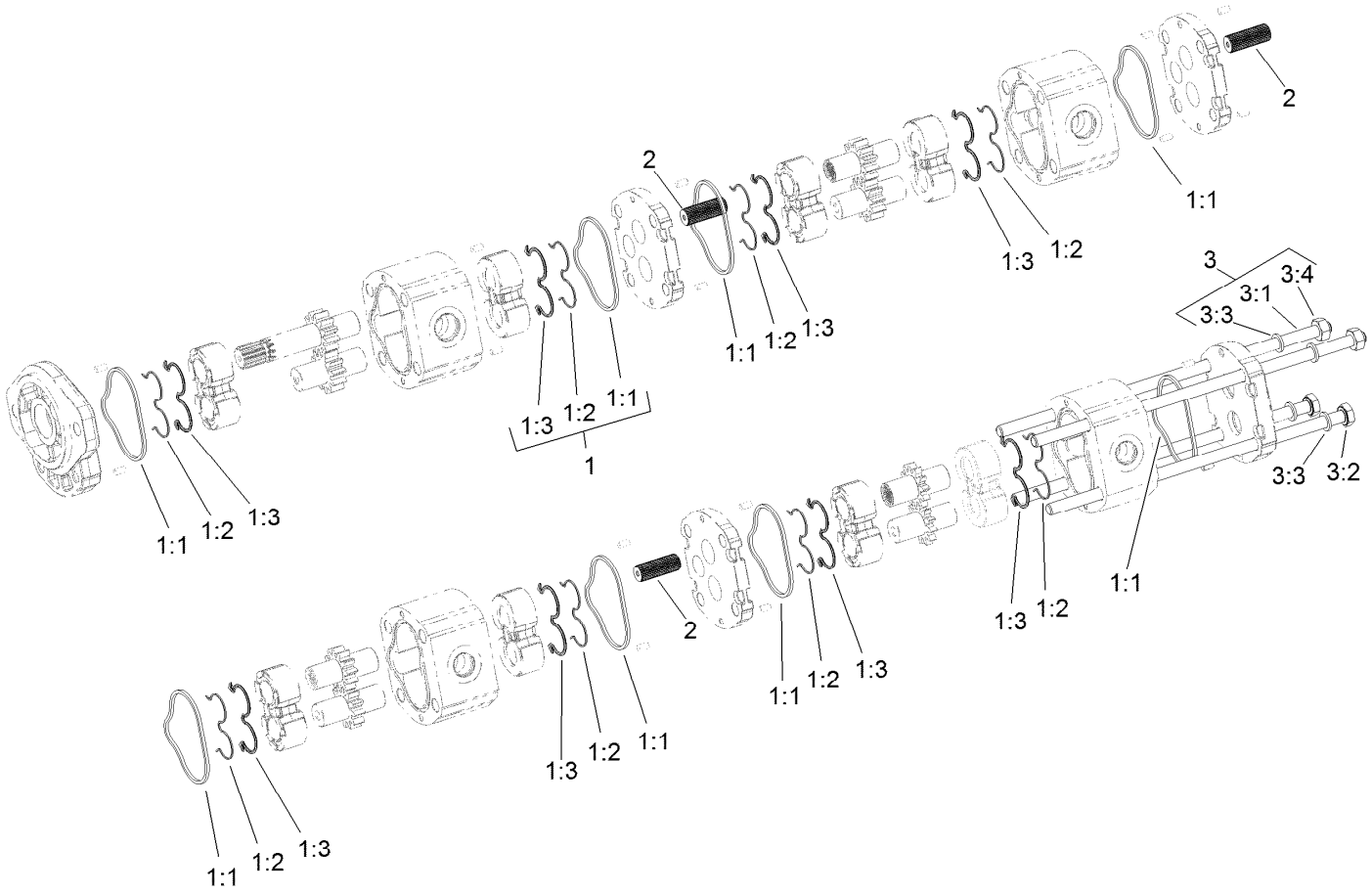
Ref.	Part Number	Qty.	Description
13	100-5552	1	Harness-Wire
14	99-3441	1	Harness-Wire, Fusible Link
15	99-7430	2	Relay-Mini
16	99-7435	1	Relay
17	3290-321	1	Screw-HWH
18	3234-33	2	Screw-HHF
19	3296-42	2	Nut-Lock, NI
20	3296-2	1	Nut-Lock, NI
21	33115-020	1	Screw-HH
22	33003-00	1	Nut-HF
23	33004-00	1	Nut-HF
24	121-5636	1	Tab-Harness
25	33114-016	2	Screw-HH
26	33115-016	2	Screw-HH
27	121-6580	1	Bracket-Harness
28	3290-378	6	Tie-Cable



Gear Pump Mounting Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	105-7576	1	Gear Pump ASM
2	104-3797	1	Fitting-Straight
2:1	237-146	1	O-Ring
2:2	340-65	1	O-Ring
3	108-1683	1	Hose-Formed
4	3256-24	4	Washer-Flat
5	108-1672	1	Manifold-Tube
6	354-78	1	Fitting-STR
6:1	237-146	1	O-Ring
7	2412-34	2	Clamp-Hose
8	3274-1	2	Screw-HSH
9	3253-5	2	Washer-Lock

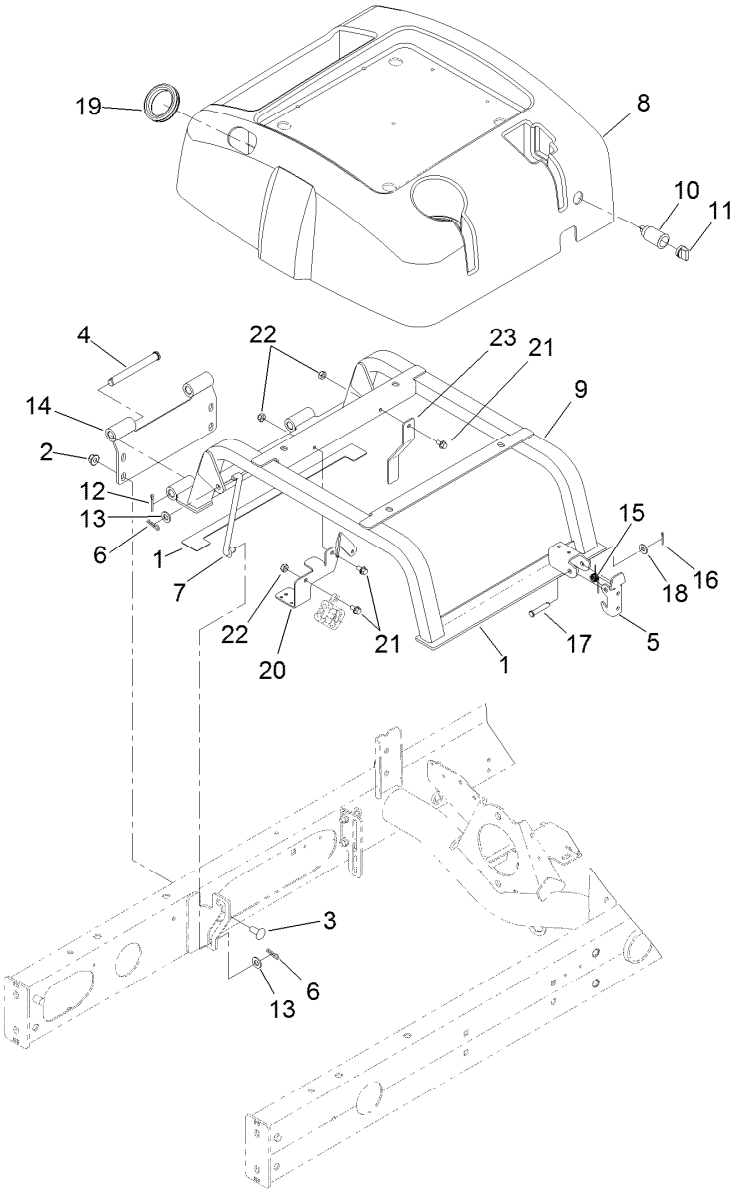
Ref.	*Part Number*	*Qty.*	*Description*
10	103-9511	2	Nut-Lock, NI
11	104-8300	2	Nut-HF, NI
12	3230-1	2	Bolt-CARR
13	340-7	2	Fitting-Straight
13:1	237-65	1	O-Ring
13:2	237-80	1	O-Ring
14	340-3	2	Fitting-Straight
14:1	237-22	1	O-Ring
14:2	237-79	1	O-Ring
15	237-161	1	O-Ring
16	108-1801-01	1	Bracket-Support, Pump



Gear Pump Assembly No. 105-7576

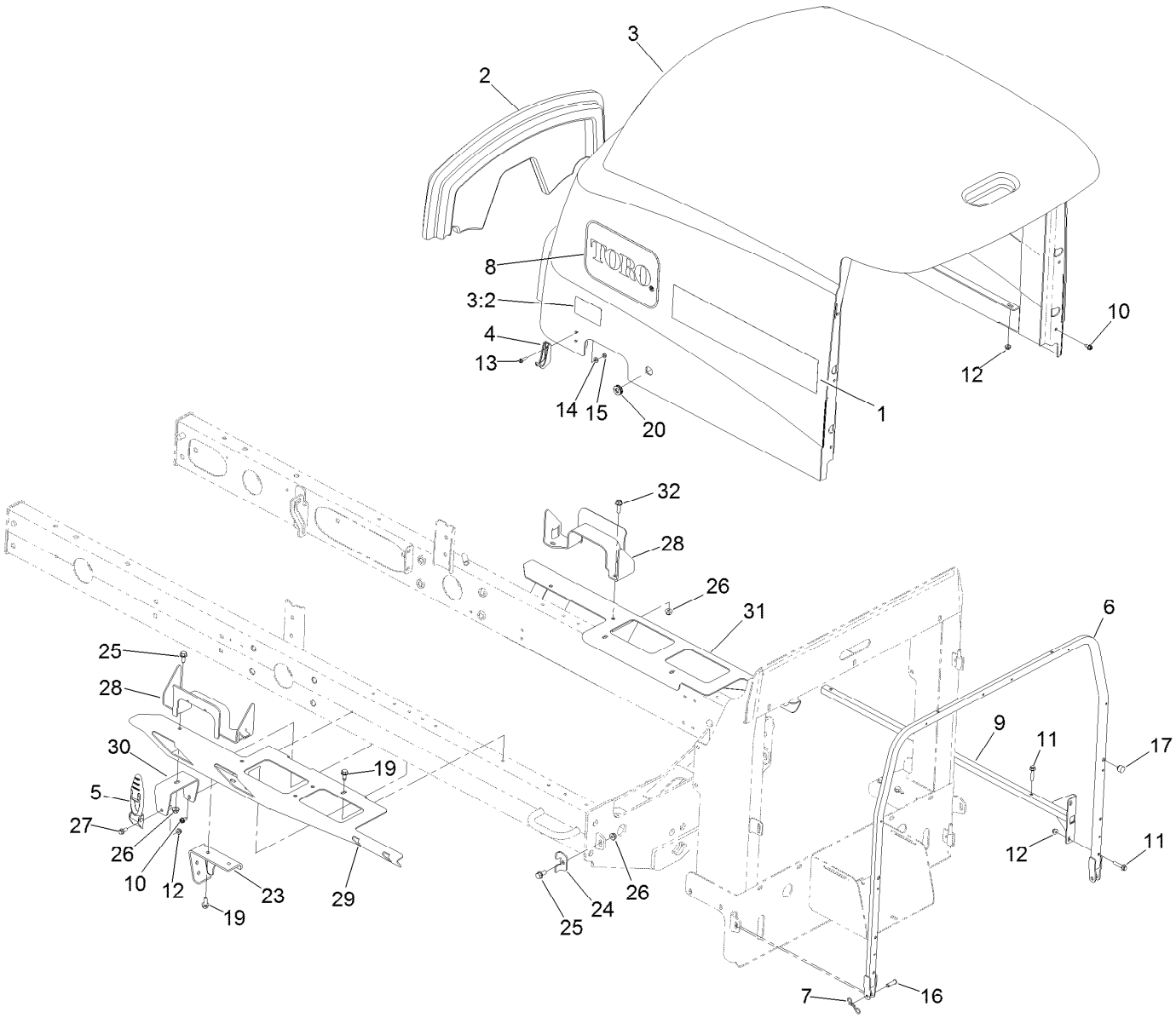
Ref.	*Part Number*	*Qty.*	*Description*
1	108-4595	1	Seal Kit
1:1		8	Seal ●
1:2		8	Seal ●
1:3		8	Ring-Back Up ●
2	120-6284	3	Hub-Connecting
3	125-8759	1	Kit-Bolt
3:1		2	Bolt-Stud ●
3:2		2	Screw ●
3:3		4	Washer ●
3:4		2	Nut ●

● Not serviced separately



Seat Base Assembly

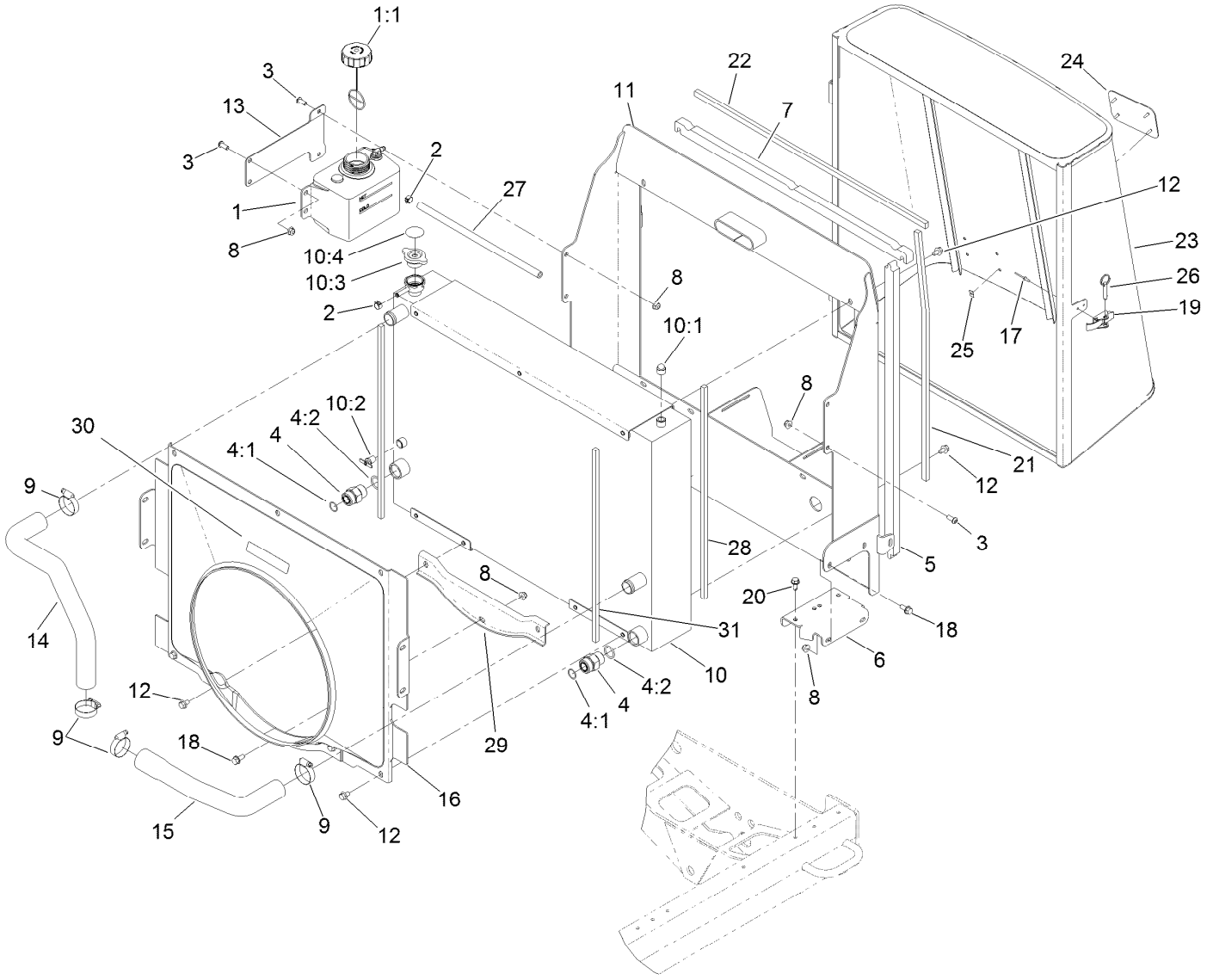
Ref.	Part Number	Qty.	Description
1	110-5255	2	Bumper-Base, Seat
2	104-8301	4	Nut-HF, NI
3	3231-27	4	Screw-CARR
4	283-83	2	Pin-Clevis
5	110-8971	1	Latch
6	3290-307	4	Pin-Cotter
7	98-0917	2	Rod-Prop
8	108-1757	1	Cover-Seatbase
9	108-7577-03	1	Seat Base
10	99-7411	1	Point-Power
11	99-7416	1	Cap
12	3272-11	2	Pin-Cotter
13	3256-24	4	Washer-Flat
14	108-7582-03	1	Plate-Pivot
15	104-4821	1	Spring-Torsion
16	3272-6	1	Pin-Cotter
17	94-3829	1	Pin-Clevis
18	3256-2	1	Washer-Flat
19	240-12	1	Grommet-Rubber
20	119-6973-03	1	Bracket-Harness
21	3234-13	3	Screw-HHF
22	3296-16	3	Nut-Lock, NI
23	121-5603-03	1	Bracket-Harness, Deflector



Hood Assembly

Ref.	Part Number	Qty.	Description
1	125-2928	2	Decal
2	108-7587	1	Saddle-Hood
3	121-5616	1	Hood ASM
3:2	106-6754	1	Decal-Danger
4	103-2897	2	Latch-Catch
5	103-2898	2	Latch-Rubber
6	121-5566-03	1	Frame-Hood
7	105-7512	2	Pin-Tie, Bow
8	66-6140	2	Decal
9	108-1790-03	2	Tube
10	32104-17	12	Screw-HWH
11	3234-21	10	Screw-HHF
12	104-7201	12	Nut-HF, NI
13	32105-13	4	Screw-HWH
14	3256-14	4	Washer-Flat

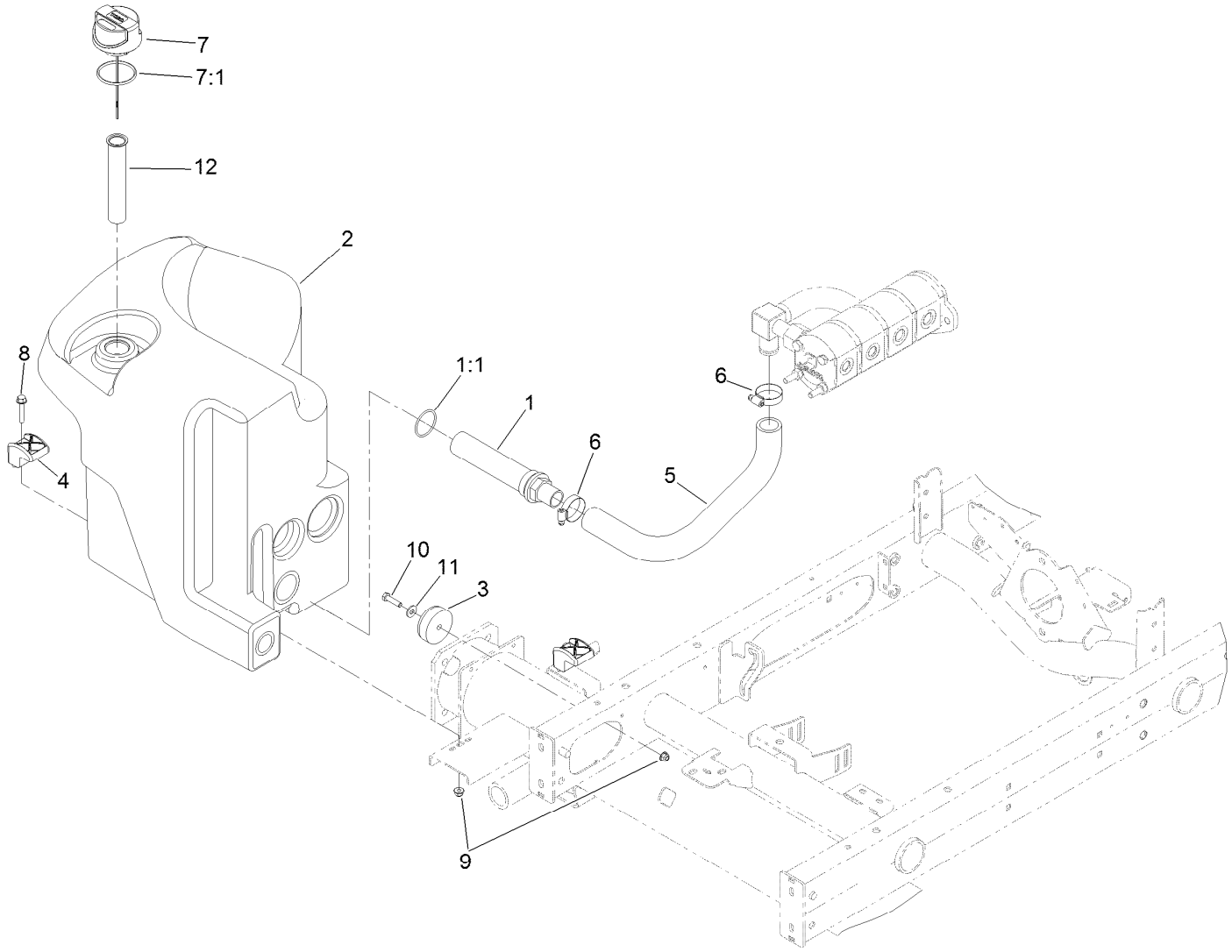
Ref.	Part Number	Qty.	Description
15	3296-12	4	Nut-Lock, NI
16	283-61	2	Pin-Yoke
17	107-8042	2	Bumper-Rubber
19	32104-32	6	Screw-HWH
20	104-1453	1	Grommet
23	110-0979-03	2	Bracket-Deflector
24	110-8946	2	Clamp-Frame, Radiator
25	3234-5	2	Screw-HHF
26	104-8300	6	Nut-HF, NI
27	3234-33	2	Screw-HHF
28	121-5627-03	2	Guide-Hood
29	110-5253-01	1	Adapter-Hood, LH
30	110-5256-01	2	Bracket-Latch, Hood
31	110-5254-01	1	Adapter-Hood, RH
32	3234-17	4	Screw-HHF



Cooling System Assembly

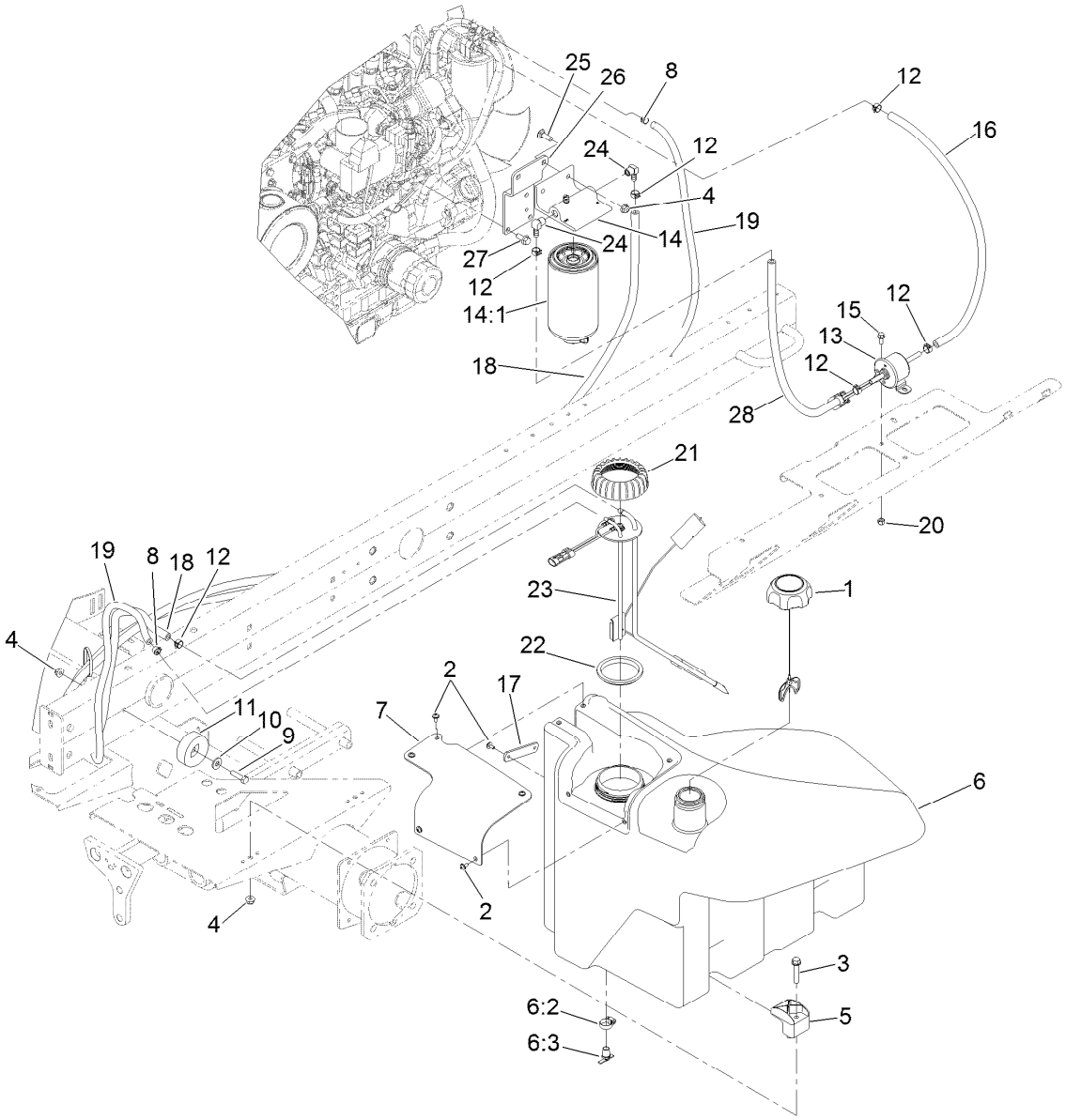
Ref.	Part Number	Qty.	Description
1	120-5573	1	Coolant Reservoir ASM
1:1	87-7050	1	Cap-Reservoir
2	92-2379	2	Clamp-Hose
3	3274-55	5	Screw-HSBH
4	340-9	2	Fitting-STR
4:1	237-58	1	O-Ring
4:2	237-81	1	O-Ring
5	121-5554	2	Seal-Foam
6	110-5310-01	2	Bracket-Mounting
7	110-5276	2	Seal-Foam
8	104-8300	10	Nut-HF, NI
9	2412-3	4	Clamp-Hose
10	120-3840	1	Oil Cooler And Radiator ASM
10:1	281-13	1	Plug-Pipe
10:2	304-46	1	Draincock
10:3	93-5957	1	Cap-Radiator
10:4	106-6755	1	Decal-Cap, Radiator
11	120-3815-03	1	Frame-Radiator
12	3234-30	14	Screw-HHF

Ref.	Part Number	Qty.	Description
13	121-5568-03	1	Braket-Resevoir
14	121-5557	1	Hose-Radiator, Upper
15	121-5558	1	Hose-Radiator, Lower
16	125-2904	1	Shroud-Fan, Diesel
17	3269-15	2	Rivet-Pop
18	3234-5	5	Screw-HHF
19	115-1554	1	Latch-Draw
20	32104-32	6	Screw-HWH
21	121-5575	2	Seal-Foam
22	121-5576	1	Seal-Foam
23	120-3844-03	1	Screen
24	93-6028	1	Plate-Logo
25	94-2638	4	Nut-Flat
26	115-1556	1	Pin-Ball, Detent
27	110-8752	1	Hose-Fuel
28	110-0969	2	Seal-Foam
29	125-2905	1	Cap-Shroud, Diesel
30	93-7272	1	Decal-Warning
31	125-8767	2	Seal-Foam



Hydraulic Tank Assembly

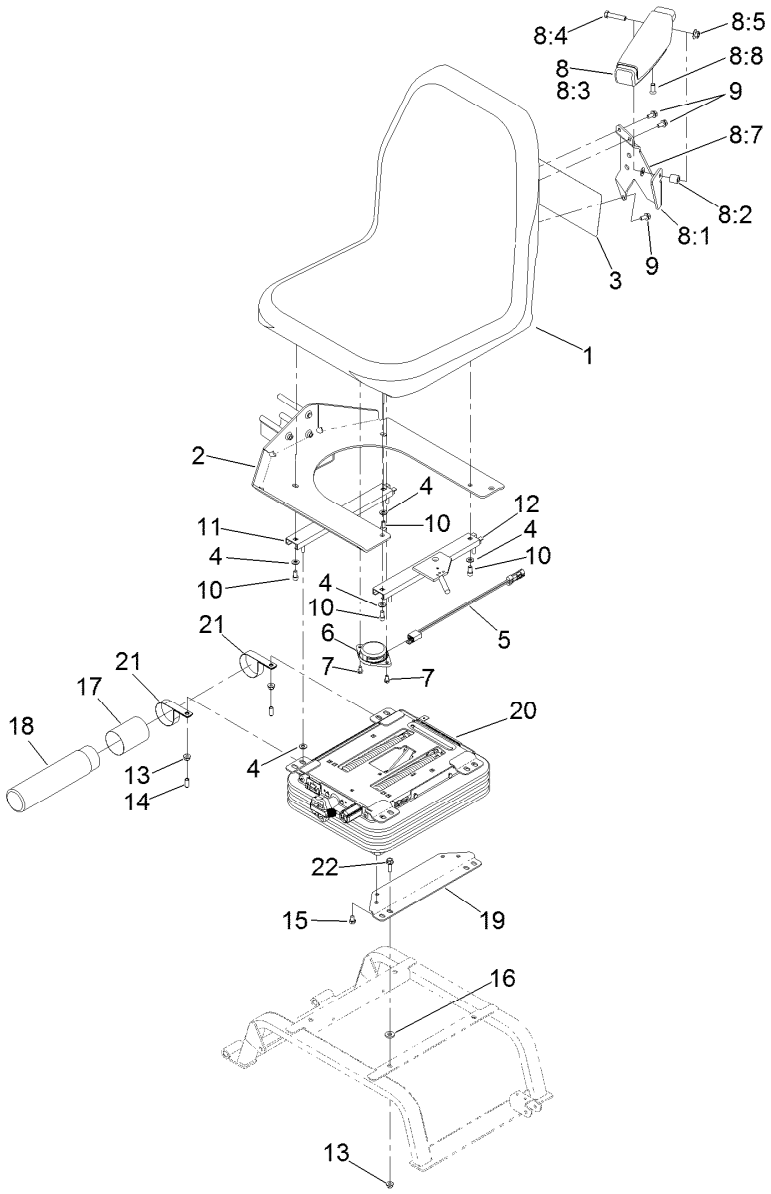
Ref.	*Part Number*	*Qty.*	*Description*
1	105-0131	1	Strainer-Tank, Oil
1:1	340-136	1	O-Ring
2	121-5587	1	Tank-Hydraulic
3	108-1605	1	Bumper-Recess
4	107-4543	2	Clamp
5	108-1685	1	Hose-Formed
6	2412-111	2	Clamp-Hose, W/Liner
7	117-0193	1	Cap-Hydraulic, Vented Breather
7:1	237-101	1	O-Ring
8	94-5780	2	Screw-HWH
9	104-8300	3	Nut-HF, NI
10	322-6	1	Screw-HH
11	3256-3	1	Washer-Flat
12	61-2790	1	Filter-Screen



Fuel System Assembly

Ref.	Part Number	Qty.	Description
1	125-9173	1	Cap-Fuel, Diesel, Ultra Low Sulfur
2	109-2661	7	Screw-PPH
3	94-5780	2	Screw-HWH
4	104-8300	5	Nut-HF, NI
5	107-4543	2	Clamp
6	125-2907	1	Fuel Tank ASM
6:2	2412-36	1	Clamp-Hose
6:3	304-46	1	Draincock
7	125-2903	1	Cover-Pump/Sender
8	2412-98	2	Clamp-Hose
9	322-6	1	Screw-HH
10	3256-3	1	Washer-Flat
11	108-1605	1	Bumper-Recess
12	92-2379	6	Clamp-Hose
13	121-5613	1	Pump-Fuel, Electric

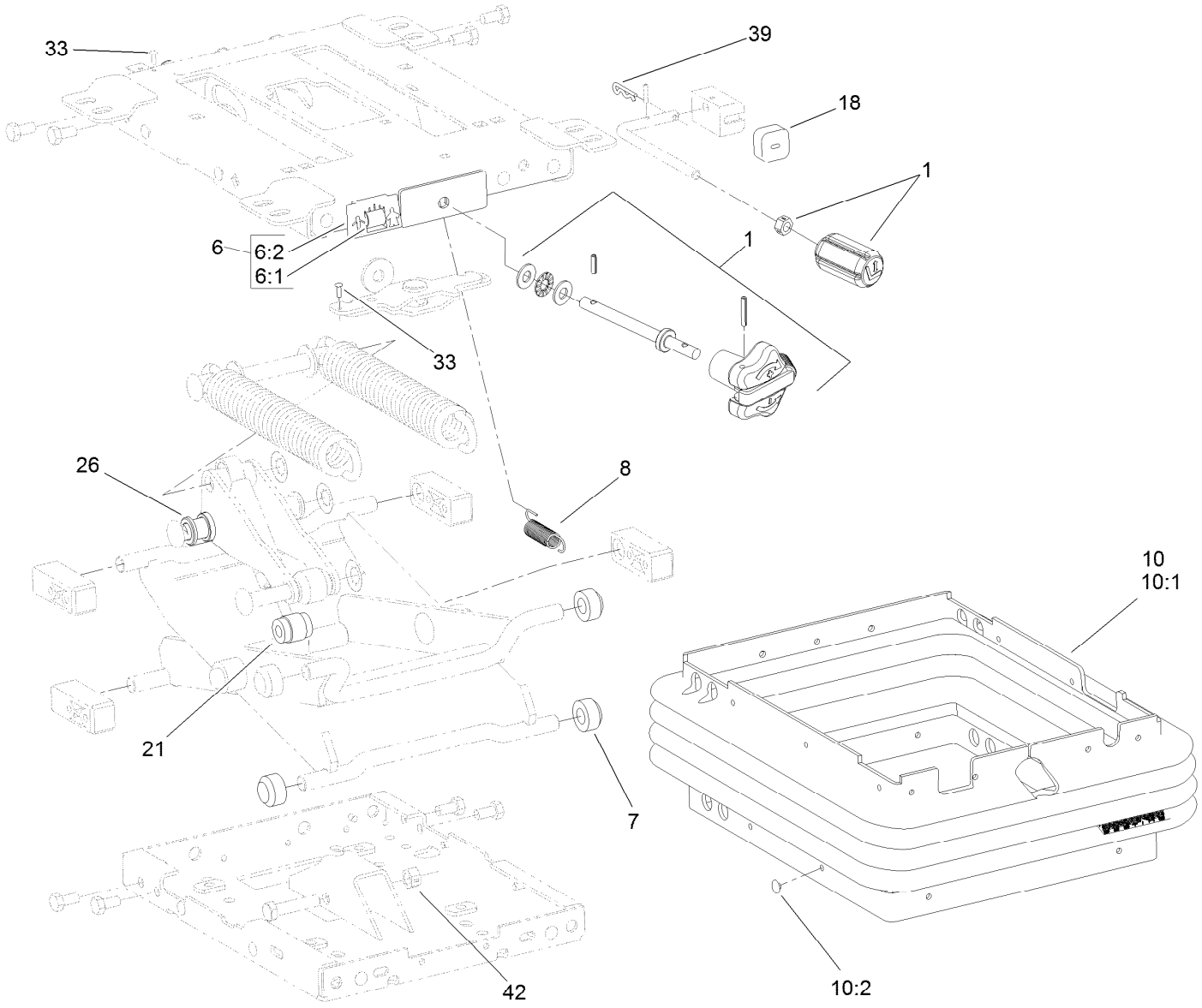
Ref.	Part Number	Qty.	Description
14	125-2914	1	Filter-Separator
14:1	125-2915	1	Filter-Fuel/Water Separator
15	3234-33	2	Screw-HHF
16	109-0308	1	Hose-Fuel
17	125-2945	1	Strap-Cable
18	121-5608	1	Hose-Fuel
19	121-5614	1	Hose-Fuel
20	3296-42	2	Nut-Lock, NI
21	115-2162	1	Cap-Pump, Fuel
22	115-2163	1	Gasket-Pump, Fuel
23	121-5642	1	Sender-Fuel
24	353-781	2	Fitting-HYD, 90
25	3230-2	2	Bolt-CARR
26	120-6299-03	1	Bracket-Separator
27	33104-020	3	Screw-HHF
28	109-0274	1	Hose-Fuel



Seat Mount Assembly

Ref.	Part Number	Qty.	Description
1	104-4620	1	Seat
2	125-2900-03	1	Mount-Seat
3	125-2927	1	Decal-Service
4	3256-23	8	Washer-Plain
5	108-8657	1	Harness-Wire, Seat
6	92-6282	1	Switch-Seat
7	9266714	2	Screw-HWH
8	92-7307	1	LH Armrest ASM
8:1	69-0760	1	Bracket-Arm, LH
8:2	92-7301	1	Spacer
8:3	69-1180	1	Armrest
8:4	323-9	1	Screw-HH
8:5	32128-19	1	Nut-HF Lock,Large Flg
8:7	3256-24	1	Washer-Flat
8:8	92-7318	1	Screw

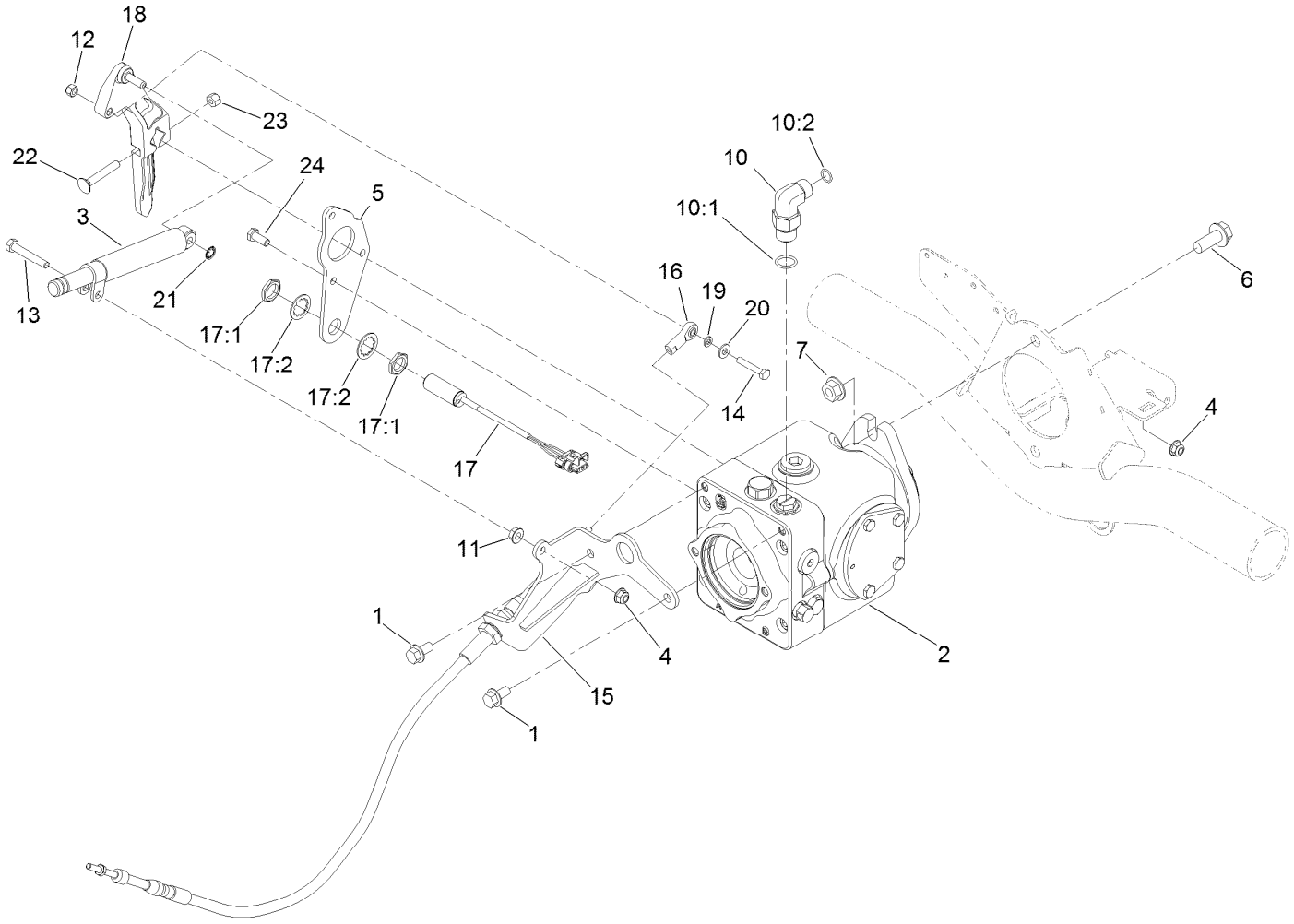
Ref.	Part Number	Qty.	Description
9	3234-14	3	Screw-HHF
10	3274-12	4	Screw-HSH
11	92-8990	1	Adjuster-Seat, Non-Locking
12	92-8991	1	Adjuster (W/Latch)
13	104-8300	8	Nut-HF, NI
14	94-2782	4	Cap-Wire, Lite
15	48-7680	4	Screw-HH
16	71-9310	4	Spacer
17	104-7048	1	Cap-Housing
18	104-7050	1	Tube-Manual
19	108-6590-03	2	Bracket-Seat, Lower
20	110-8851	1	Mechanical Suspension ASM
21	2412-133	2	Clamp-R
22	3234-17	4	Screw-HHF



Mechanical Seat Suspension Assembly No. 110-8851

Ref.	*Part Number*	*Qty.*	*Description*
1	119-8040	1	Knobs Service Kit
6	108-4584	1	Weight Indicator Service Kit
6:1		1	Tape-Weight Adjust ●
6:2		1	Guide-Weight Adjust ●
7	108-9632	4	Roller
8	108-9633	1	Spring-Extension
10	112-0164	1	Boot Kit
10:1		1	Boot-Suspension ●
10:2	108-9641	21	Clip-Plug
18	108-9634	1	Bumper
21	108-9614	1	Damper
26	108-9622	2	Tube
33	3269-16	2	Rivet
39	3272-9	1	Pin-Cotter
42	32152-2	1	Nut-Lock, Cone

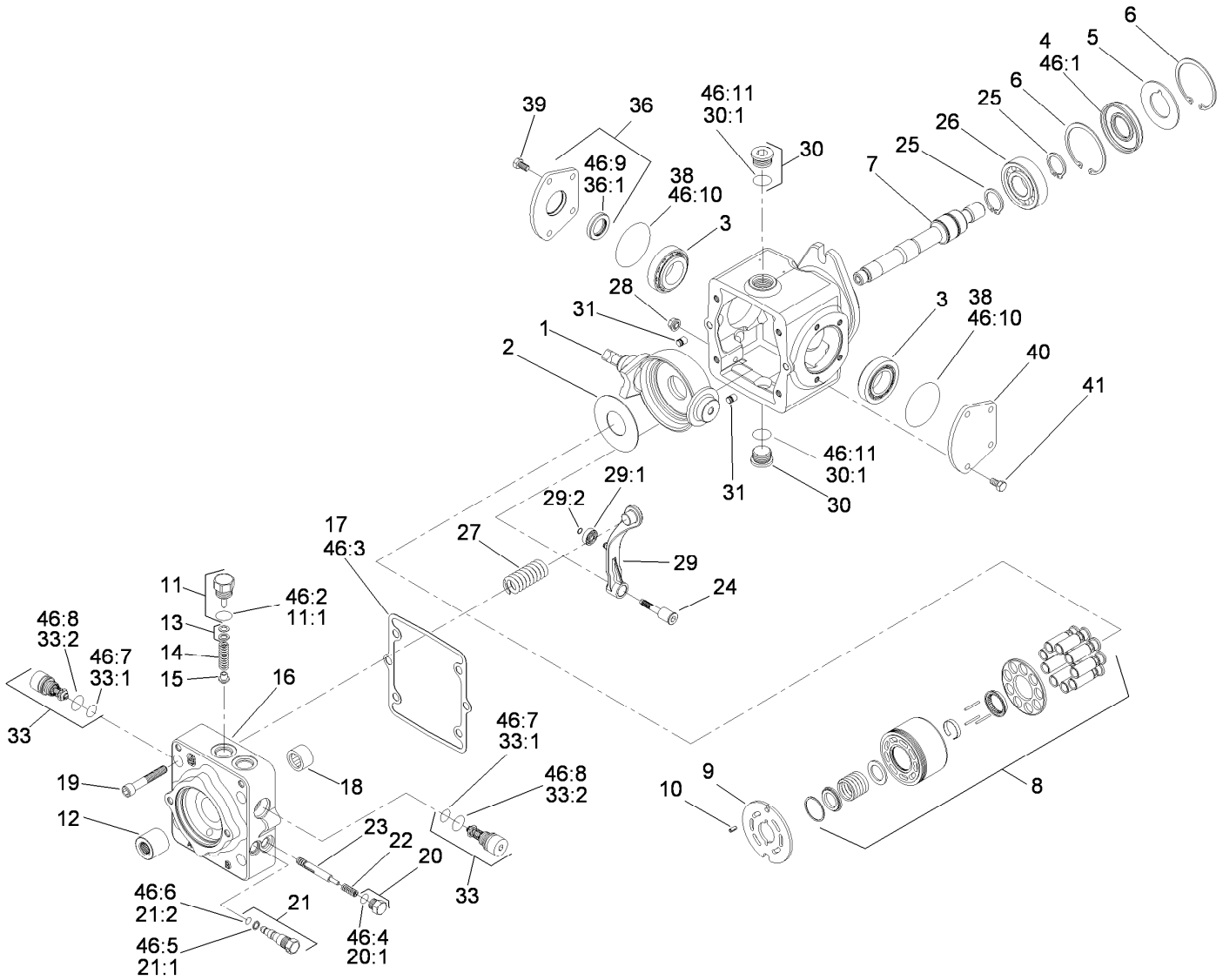
● Not serviced separately



Traction Pump Mounting Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	3234-1	2	Screw-HHF
2	119-6972	1	Variable Hydraulic Pump ASM
3	76-8870	1	Damper-Lever
4	104-8300	1	Nut-HF, NI
5	119-6971-03	1	Plate-Pump
6	3234-38	2	Screw-HHF
7	32128-49	2	Nut-HHF
10	340-105	1	Fitting-Elbow, 90 DEG
10:1	237-80	1	O-Ring
10:2	237-30	1	O-Ring
11	32128-20	1	Nut-HF
12	3296-42	1	Nut-Lock, NI
13	322-10	1	Screw-HH

Ref.	*Part Number*	*Qty.*	*Description*
14	321-9	1	Screw-HH
15	110-5323-03	1	Bracket
16	2411-41	1	Rod End-Ball Joint
17	115-5300	1	Proximity Switch ASM
17:1	117-3207	2	Nut-Hex
17:2	117-3208	2	Washer-Lock, Internal Tooth
18	117-0265	1	Lever-Pump
19	33093-00	1	Washer-Flat
20	3256-22	1	Washer-Flat
21	32151-72	1	Ring-Retaining
22	3230-6	1	Bolt-CARR
23	3296-29	1	Nut-Lock, NI
24	33114-020	3	Screw-HH



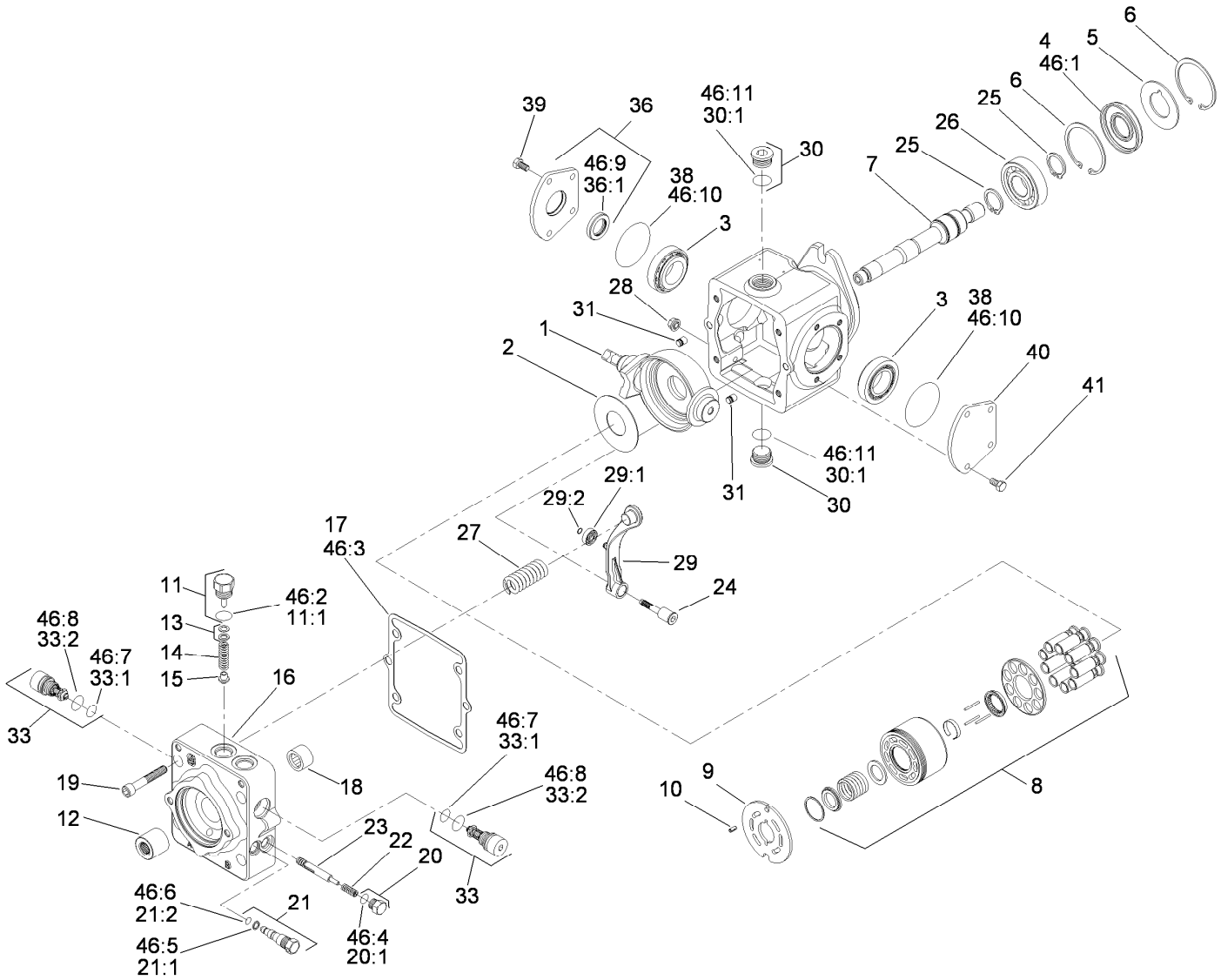
Hydraulic Pump Assembly No. 119-6972

Ref.	Part Number	Qty.	Description
1	115-8092	1	Swashplate
2	75-0400	1	Plate-Thrust
3	110-6483	2	Bearing Kit
4	110-6471	1	Seal-Lip
5	95-4400	1	Washer-Backup
6	69-3200	2	Ring-Retaining
7	110-6484	1	Shaft-Auxiliary
8	110-6472	1	Cylinder Block Kit ASM
9	110-6473	1	Plate-Valve (Clockwise)
10	110-6485	1	Pin-Slotted
11	110-6486	1	Plug-Relief, Charge
11:1	28-3570	1	O-Ring
12	110-6480	1	Coupling
13	92-1353	1	Shim Kit
14	110-6474	1	Spring
15	110-6475	1	Poppet
16	115-8087	1	Cap-End
17	110-6476	1	Gasket-Cap, End

Ref.	Part Number	Qty.	Description
18	75-0500	1	Bearing-Needle
19	110-6489	4	Screw
20	94-9415	2	Plug ASM
20:1		1	O-Ring ■
21	107-4364	1	Bypass Valve ASM
21:1	25-2630	1	Ring-Back Up
21:2	110-6498	1	O-Ring
22	110-6491	2	Spring
23	110-6492	1	Spool-Loop, Flush
24	110-6493	1	Pivot-Return, Neutral
25	69-3170	2	Ring-Retaining
26	75-0460	1	Bearing-Ball
27	115-8085	1	Spring-Neutral Return
28	110-6496	1	Nut-Seal
29	110-6497	1	Neutral Return Arm ASM
29:1	110-6494	1	Bearing-Cam
29:2	110-3056	1	Ring-Retaining
30	69-3130	2	Plug

● Not illustrated

■ Not serviced separately



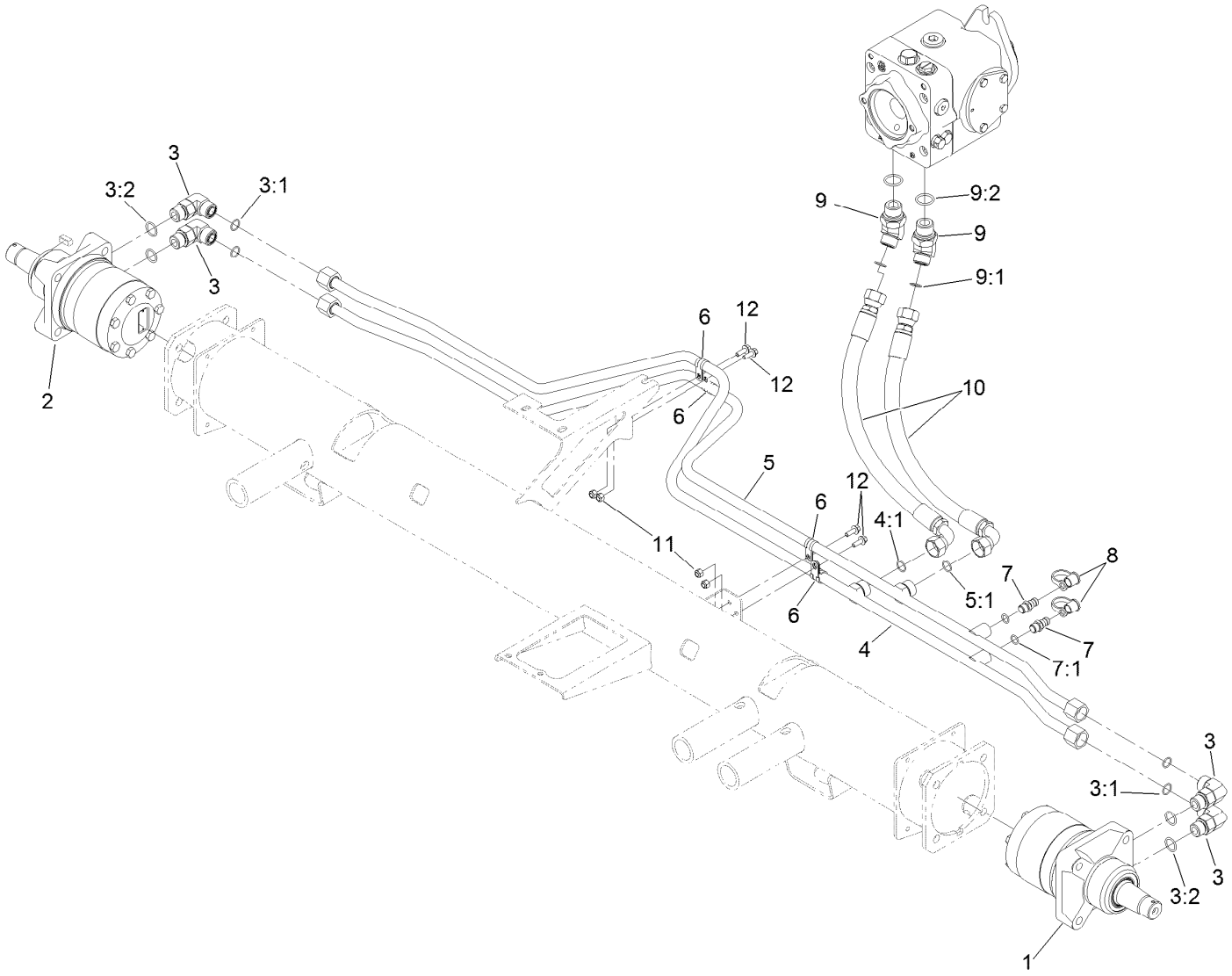
Hydraulic Pump Assembly No. 119-6972 (continued)

Ref.	Part Number	Qty.	Description
30:1		1	O-Ring ■
31	112-0158	2	Pin
33	110-6477	2	Valve-Relief
33:1	75-0240	1	O-Ring
33:2	84-0560	1	O-Ring
36	110-6499	1	Trunnion Cover ASM
36:1	110-6478	1	Seal-Lip
38	84-0430	2	O-Ring
39	112-0150	4	Screw
40	84-0440	1	Cover-Trunnion
41	112-0151	4	Screw
46	110-6481	1	Seal Kit ●

Ref.	Part Number	Qty.	Description
46:1	110-6471	1	Seal-Lip
46:2	28-3570	1	O-Ring
46:3	110-6476	1	Gasket-Cap, End
46:4		1	O-Ring ■
46:5	25-2630	1	Ring-Back Up
46:6	110-6498	1	O-Ring
46:7	75-0240	2	O-Ring
46:8	84-0560	2	O-Ring
46:9	110-6478	1	Seal-Lip
46:10	84-0430	2	O-Ring
46:11		2	O-Ring ■

● Not illustrated

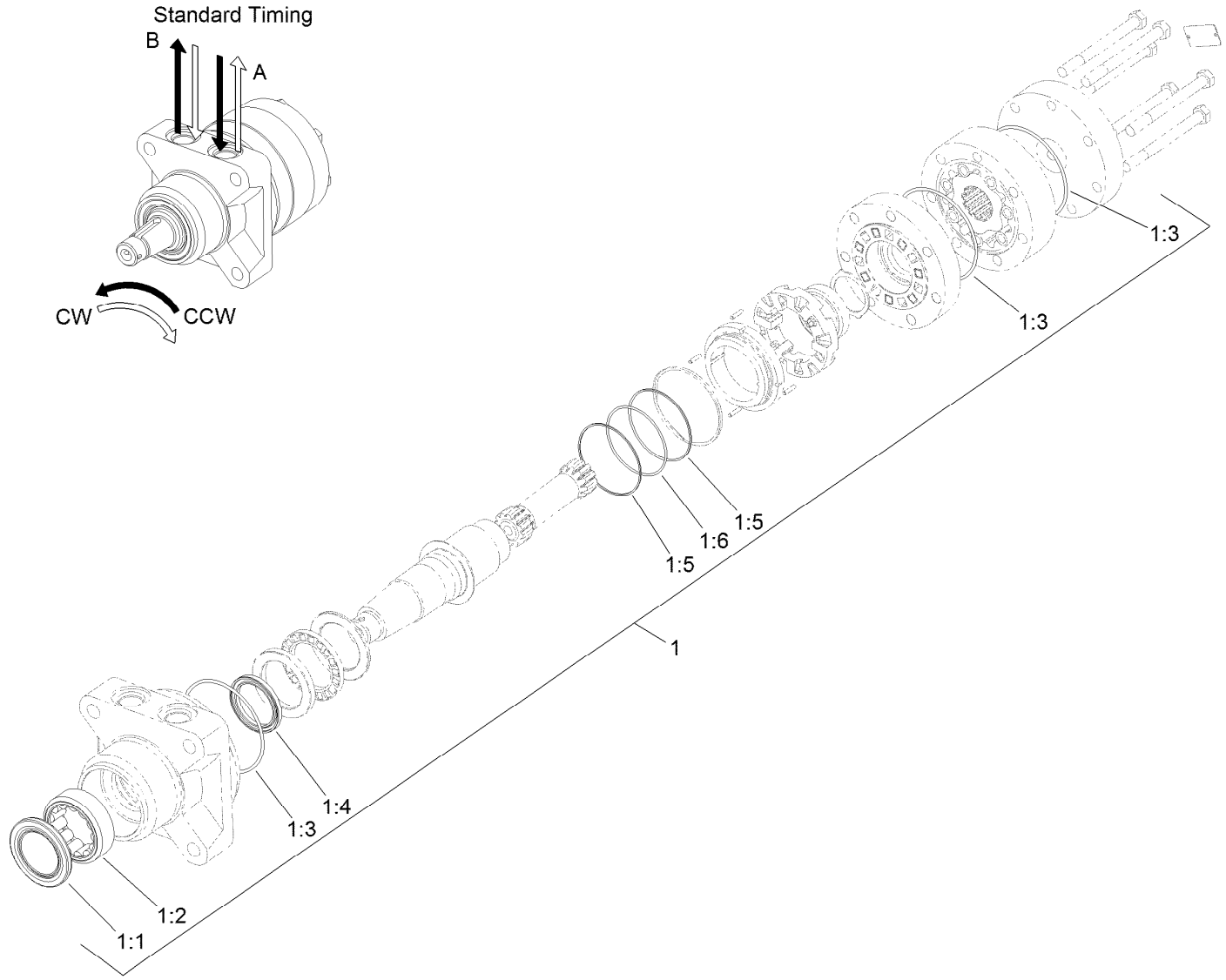
■ Not serviced separately



Traction Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	120-6264	1	Hydraulic Motor ASM (CCW)
2	120-6265	1	Hydraulic Motor ASM (CW)
3	340-17	4	Fitting-Elbow, 90 DEG
3:1	237-65	1	O-Ring
3:2	237-80	1	O-Ring
4	108-7632	1	Tube ASM
4:1	237-65	1	O-Ring
5	108-7633	1	Tube ASM
5:1	237-65	1	O-Ring
6	2412-134	4	Clamp-R

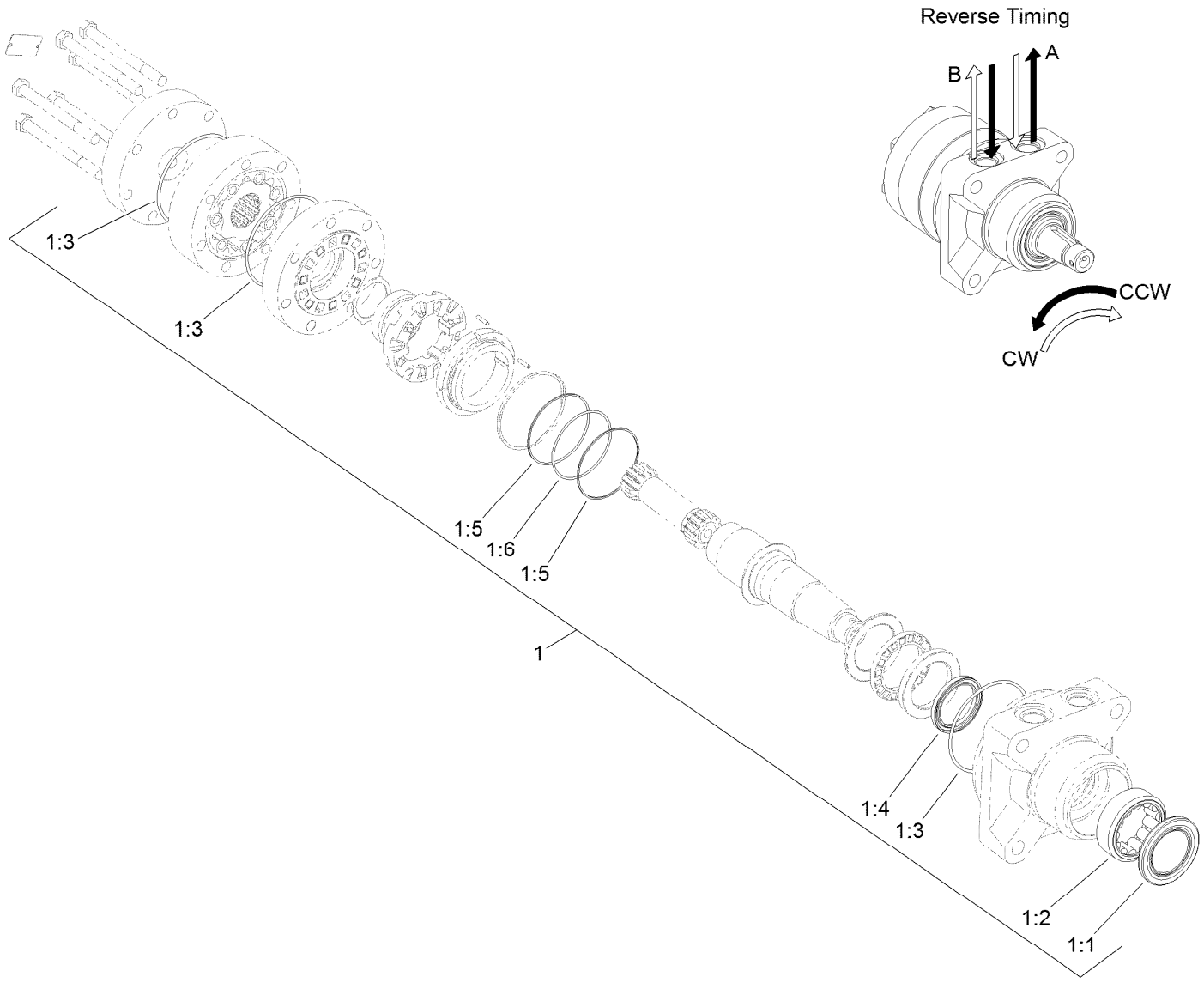
Ref.	Part Number	Qty.	Description
7	59-7410	2	Fitting-Diagnostic
7:1	237-42	1	O-Ring
8	354-79	2	Cap-Dust
9	340-156	2	Fitting-Elbow 45
9:1	237-65	1	O-Ring
9:2	237-81	1	O-Ring
10	108-1679	2	Hose-HYD
11	3296-42	4	Nut-Lock, NI
12	3234-4	4	Screw-HHF



Hydraulic Motor Assembly No. 120-6264 (CCW)

Ref.	*Part Number*	*Qty.*	*Description*
1	120-6268	1	Seal Kit
1:1		1	Seal-Grease ●
1:2		1	Shell-Bearing ●
1:3		3	O-Ring ●
1:4		1	Seal-Shaft ●
1:5		2	Ring-Back Up ●
1:6		1	O-Ring ●

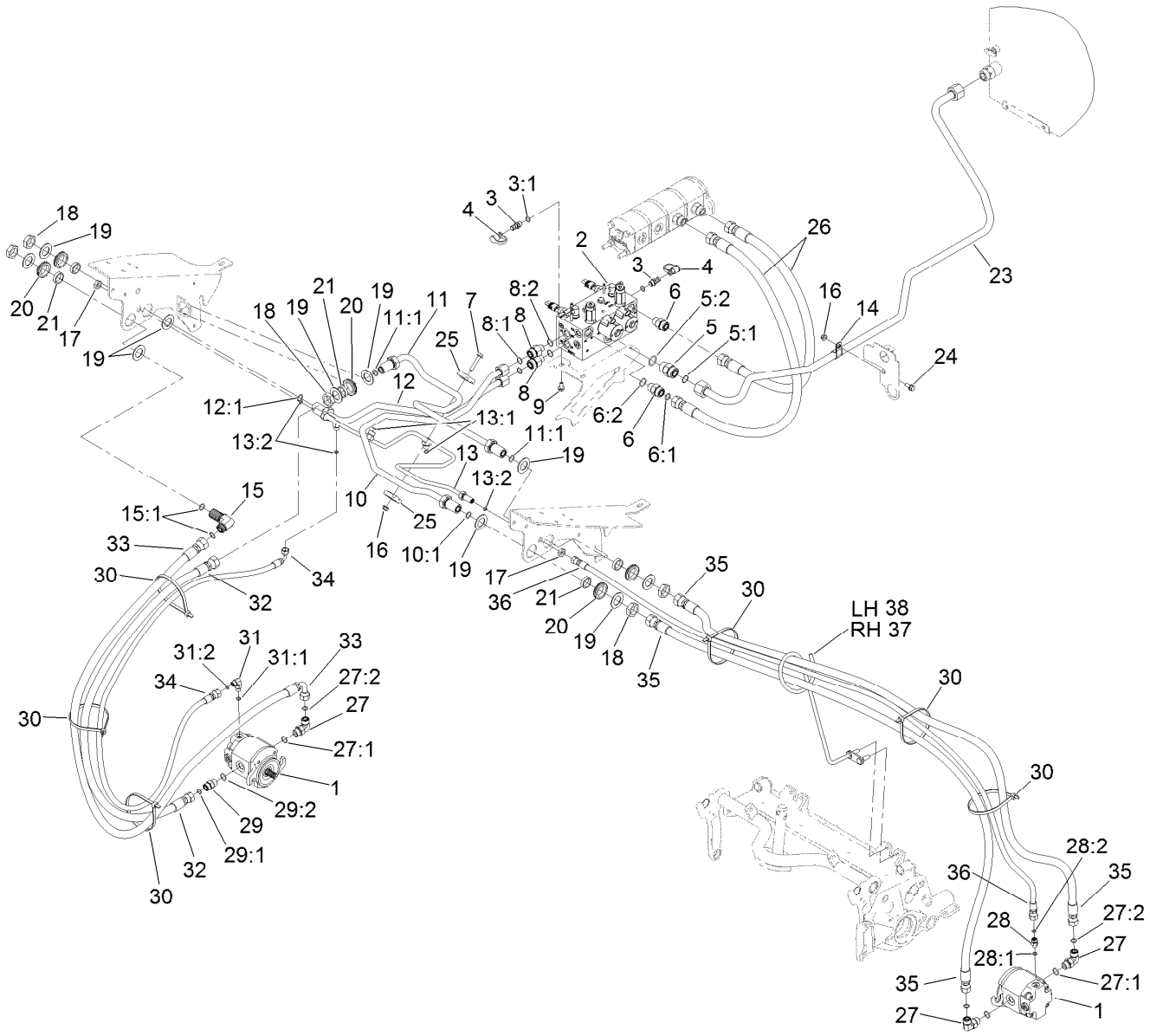
● Not serviced separately



Hydraulic Motor Assembly No. 120-6265 (CW)

Ref.	*Part Number*	*Qty.*	*Description*
1	120-6268	1	Seal Kit
1:1		1	Seal-Grease ●
1:2		1	Shell-Bearing ●
1:3		3	O-Ring ●
1:4		1	Seal-Shaft ●
1:5		2	Ring-Back Up ●
1:6		1	O-Ring ●

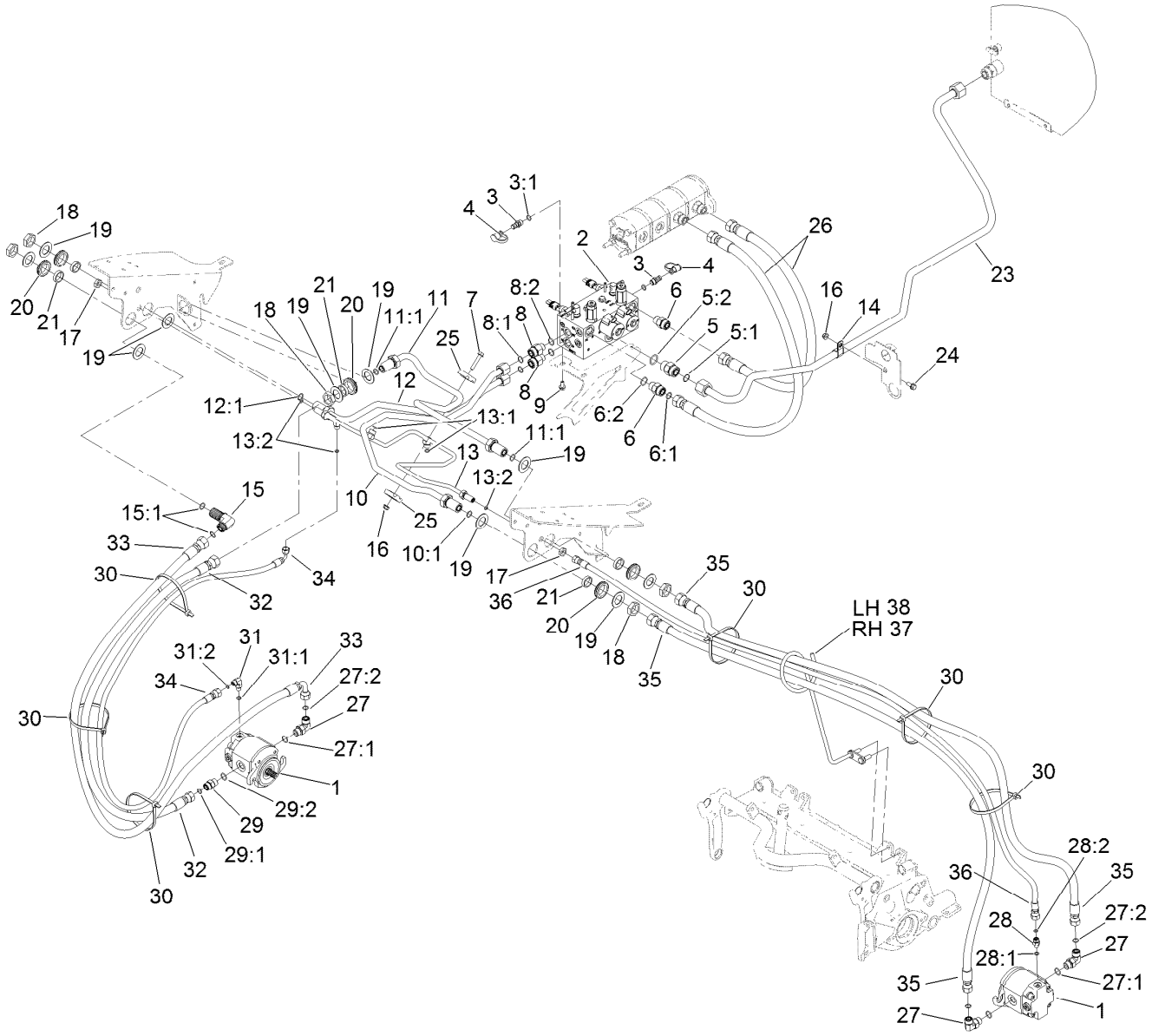
● Not serviced separately



No. 1, 4 and 5 Reel Drive Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	112-9200	3	HYD Motor ASM
2	121-5628	1	Hydraulic Manifold ASM
3	59-7410	2	Fitting-Diagnostic
3:1	237-42	1	O-Ring
4	354-79	2	Cap-Dust
5	340-9	1	Fitting-STR
5:1	237-58	1	O-Ring
5:2	237-81	1	O-Ring
6	340-7	2	Fitting-Straight
6:1	237-65	1	O-Ring
6:2	237-80	1	O-Ring
7	115-1794	1	Screw-HHF
8	340-155	2	Fitting-Straight
8:1	237-79	1	O-Ring
8:2	237-151	1	O-Ring
9	3234-14	3	Screw-HHF
10	117-0138	1	Tube ASM
10:1	237-65	1	O-Ring
11	117-0137	1	Tube ASM
11:1	237-65	2	O-Ring
12	117-0139	1	Tube ASM

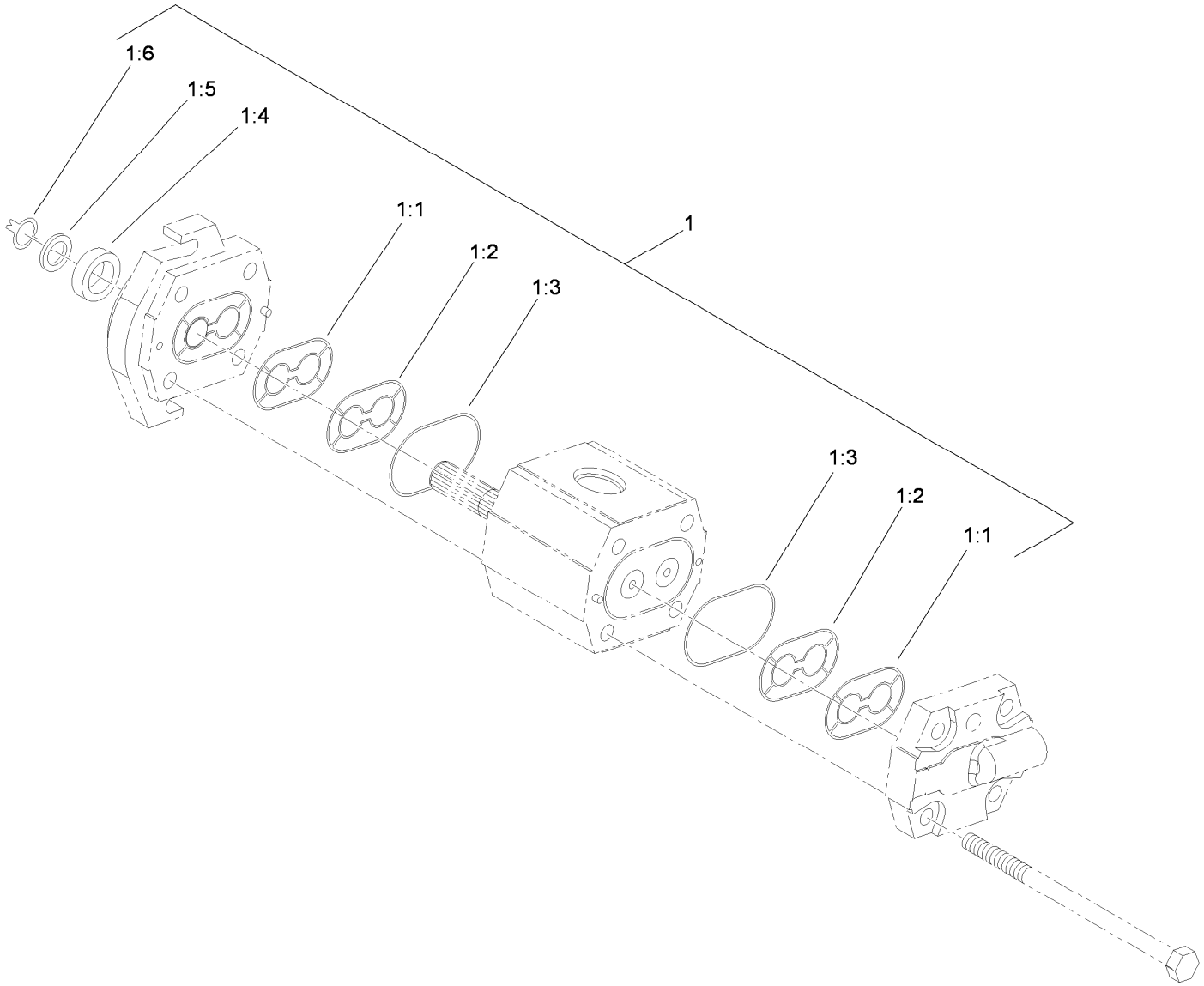
Ref.	Part Number	Qty.	Description
12:1	237-65	1	O-Ring
13	110-5286	1	Tube ASM
13:1	237-22	2	O-Ring
13:2	237-21	3	O-Ring
14	2412-4	1	Clamp-R
15	340-72	1	Fitting-Bulkhead, 90 DEG
15:1	237-65	2	O-Ring
16	104-8300	2	Nut-HF, NI
17	340-78	2	Nut-Lock
18	340-74	5	Nut-Lock, Bulkhead
19	69-9010	10	Washer
20	240-3	5	Grommet-Rubber
21	69-9000	5	Spacer
23	120-3769	1	Hydraulic Tube ASM
24	3234-5	1	Screw-HHF
25	56-7970	2	Clamp-Tube
26	108-1686	2	Hose-HYD
27	340-98	5	Fitting-Elbow, 90 DEG
27:1	237-79	1	O-Ring
27:2	237-30	1	O-Ring
28	340-92	2	Fitting-Straight



No. 1, 4 and 5 Reel Drive Hydraulic Assembly (continued)

Ref.	Part Number	Qty.	Description
28:1	237-78	1	O-Ring
28:2	237-21	1	O-Ring
29	340-4	1	Fitting-Straight
29:1	237-30	1	O-Ring
29:2	237-79	1	O-Ring
30	3334-945	9	Tie-Cable
31	340-132	1	Fitting-Elbow, 90 DEG
31:1	237-78	1	O-Ring

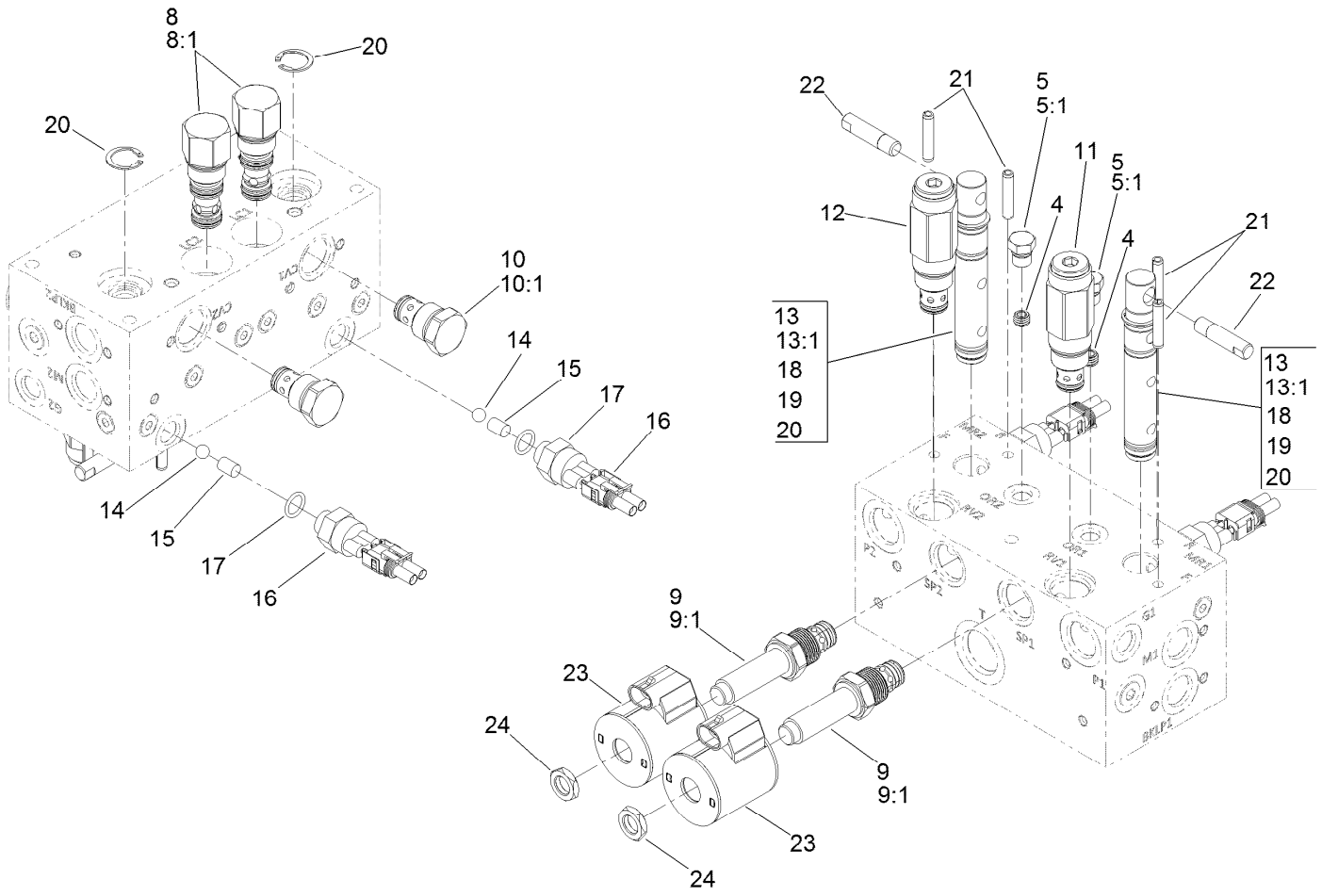
Ref.	Part Number	Qty.	Description
31:2	237-21	1	O-Ring
32	114-0633	1	Hose-HYD
33	117-5190	1	Hose-HYD
34	106-3671	1	Hose-HYD
35	117-5188	4	Hose-HYD
36	106-3680	2	Hose-HYD
37	119-3920	1	Guide-Hose, RH
38	119-3921	1	Guide-Hose, LH



Hydraulic Motor Assembly No. 112-9200

Ref.	*Part Number*	*Qty.*	*Description*
1	112-9184	1	Seal Kit
1:1		2	Seal-Extrusion, Anti ●
1:2		2	Seal-Pressure ●
1:3		2	O-Ring ●
1:4		1	Seal-Shaft ●
1:5		1	Washer-Backup ●
1:6		1	Ring-Snap ●

● Not serviced separately

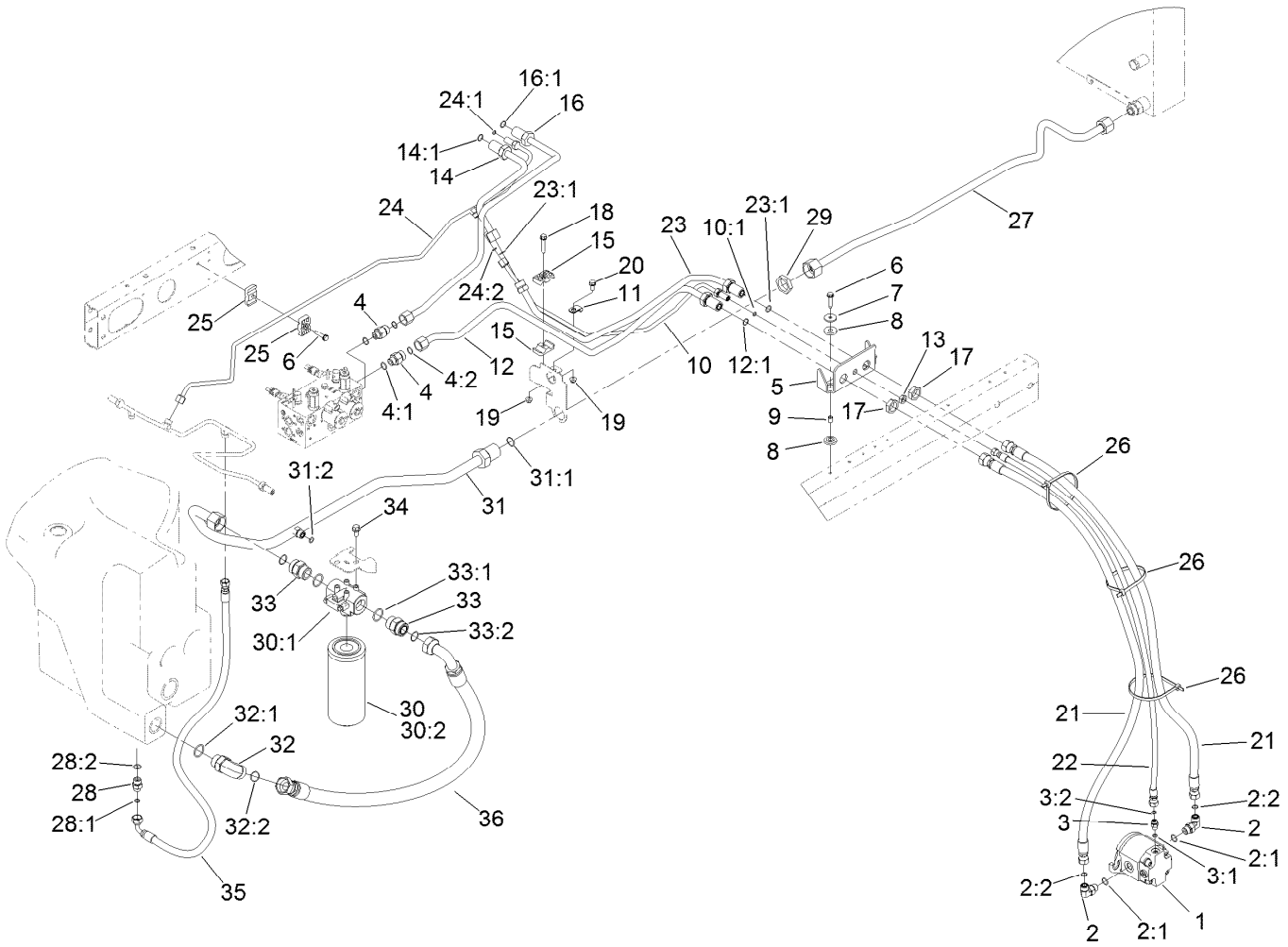


Manifold Assembly No. 121-5628

Ref.	*Part Number*	*Qty.*	*Description*
4	110-8883	1	Plug-Orifice (0.040)
5	117-0115	1	Plug
5:1	237-78	1	O-Ring
8	120-1693	2	Compensator-Pressure
8:1	119-2159	1	Seal Kit
9	120-1694	2	Valve-Proportional, NC
9:1	105-9159	1	Seal Kit
10	110-8881	2	Valve-Check
10:1	105-9159	1	Seal Kit ●
11	125-8757	1	Valve-Relief, 2500 PSI
12	125-8758	1	Valve-Relief
13	117-0108	2	Spool-Rotary

Ref.	*Part Number*	*Qty.*	*Description*
13:1	117-0109	1	Seal Kit
14	117-4605	2	Ball-SS
15	120-1650	2	Pin
16	72-4310	2	Switch-Ball
17	110-8757	2	O-Ring
18	117-4606	6	O-Ring
19	112-6534	4	Ring-Back Up
20	112-6532	4	Ring-Retaining
21	112-6531	4	Pin-Spring
22	110-8758	2	Handle-Spool
23	110-6344	2	Coil-12V, DC
24	110-2634	2	Nut-Coil

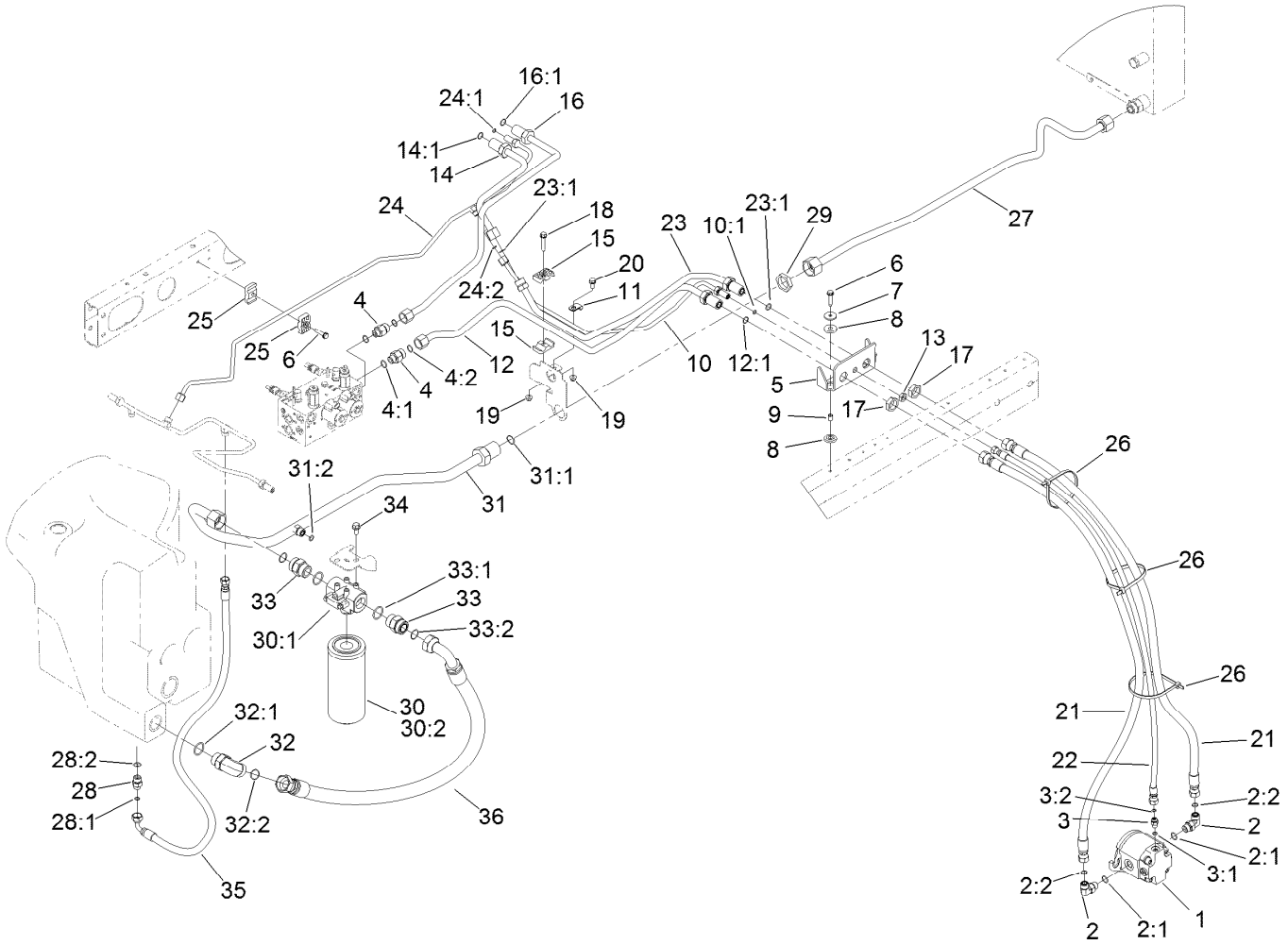
● Not illustrated



No. 2 and 3 Reel Drive Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	112-9200	2	HYD Motor ASM
2	340-98	4	Fitting-Elbow, 90 DEG
2:1	237-79	1	O-Ring
2:2	237-30	1	O-Ring
3	340-92	2	Fitting-Straight
3:1	237-78	1	O-Ring
3:2	237-21	1	O-Ring
4	340-155	2	Fitting-Straight
4:1	237-79	1	O-Ring
4:2	237-151	1	O-Ring
5	117-0174-03	2	Bracket-Bulkhead
6	32144-57	5	Screw
7	105-3048	4	Washer-Flat
8	240-11	8	Bushing-Flange
9	99-8611	4	Spacer
10	120-3772	1	HYD Tube ASM
10:1	237-21	1	O-Ring
11	2412-113	1	Clamp-R
12	120-3774	1	HYD Tube ASM
12:1	237-65	1	O-Ring
13	340-78	2	Nut-Lock

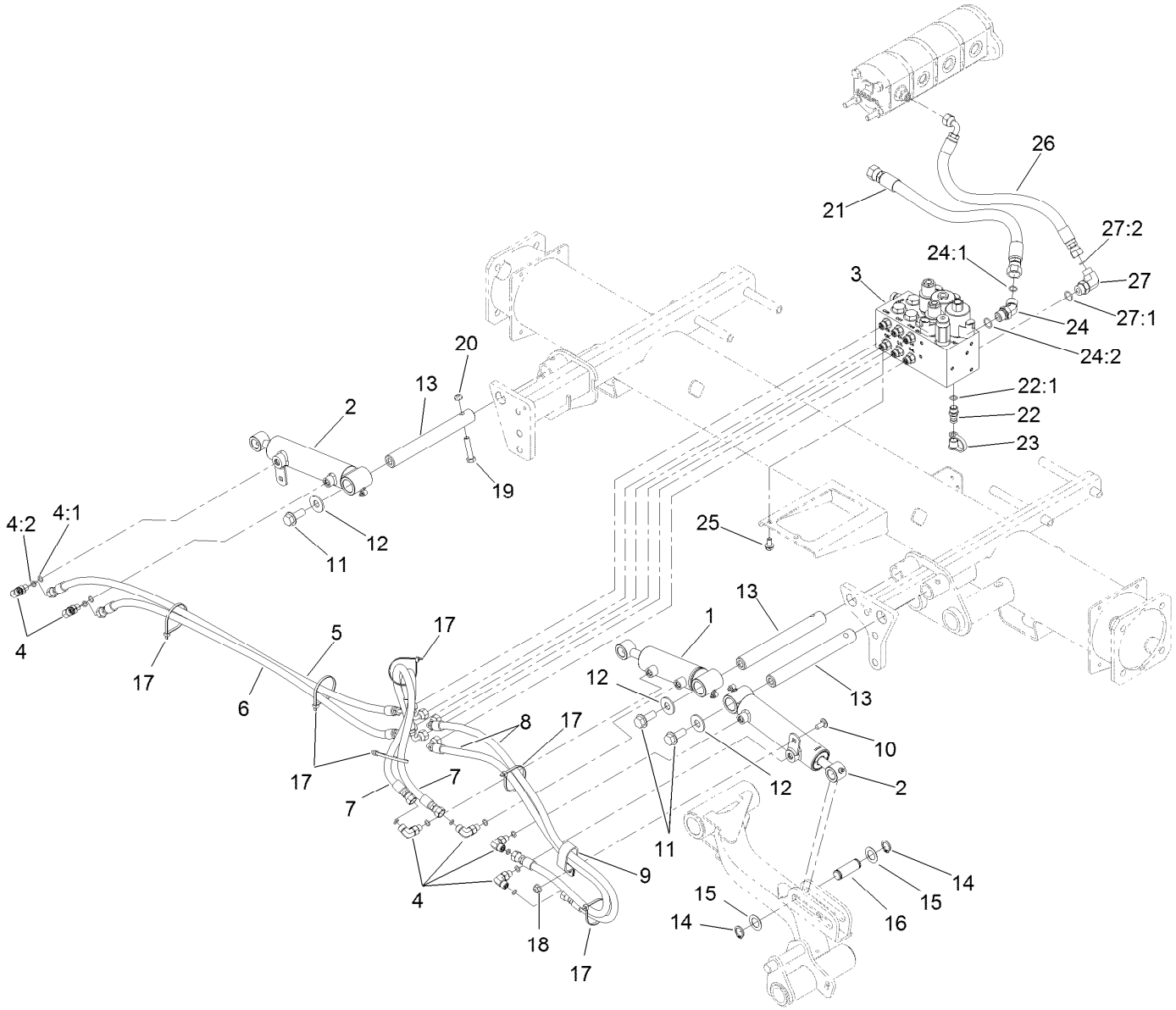
Ref.	Part Number	Qty.	Description
14	117-0140	1	Tube ASM
14:1	237-65	1	O-Ring
15	56-7971	2	Clamp-Tube
16	117-0141	1	Tube ASM
16:1	237-65	1	O-Ring
17	340-74	4	Nut-Lock, Bulkhead
18	115-1794	1	Screw-HHF
19	104-8300	2	Nut-HF, NI
20	3234-5	1	Screw-HHF
21	114-0633	4	Hose-HYD
22	98-4590	2	Hose-HYD
23	120-3775	1	HYD Tube ASM
23:1	237-65	2	O-Ring
24	120-3811	1	HYD Tube ASM
24:1	237-21	1	O-Ring
24:2	237-22	1	O-Ring
25	56-7972	2	Clamp-Tube
26	3334-945	6	Tie-Cable
27	121-5600	1	HYD Tube ASM
28	340-3	1	Fitting-Straight
28:1	237-22	1	O-Ring



No. 2 and 3 Reel Drive Hydraulic Assembly (continued)

Ref.	Part Number	Qty.	Description
28:2	237-79	1	O-Ring
29	340-128	1	Nut-Bulkhead
30	98-3923	1	Oil Filter ASM
30:1	104-0080	1	Filter Head ASM
30:2	94-2621	1	Element-Filter
31	108-1699	1	Tube ASM
31:1	340-65	1	O-Ring
31:2	237-30	1	O-Ring
32	340-129	1	Fitting-Elbow, 90 DEG

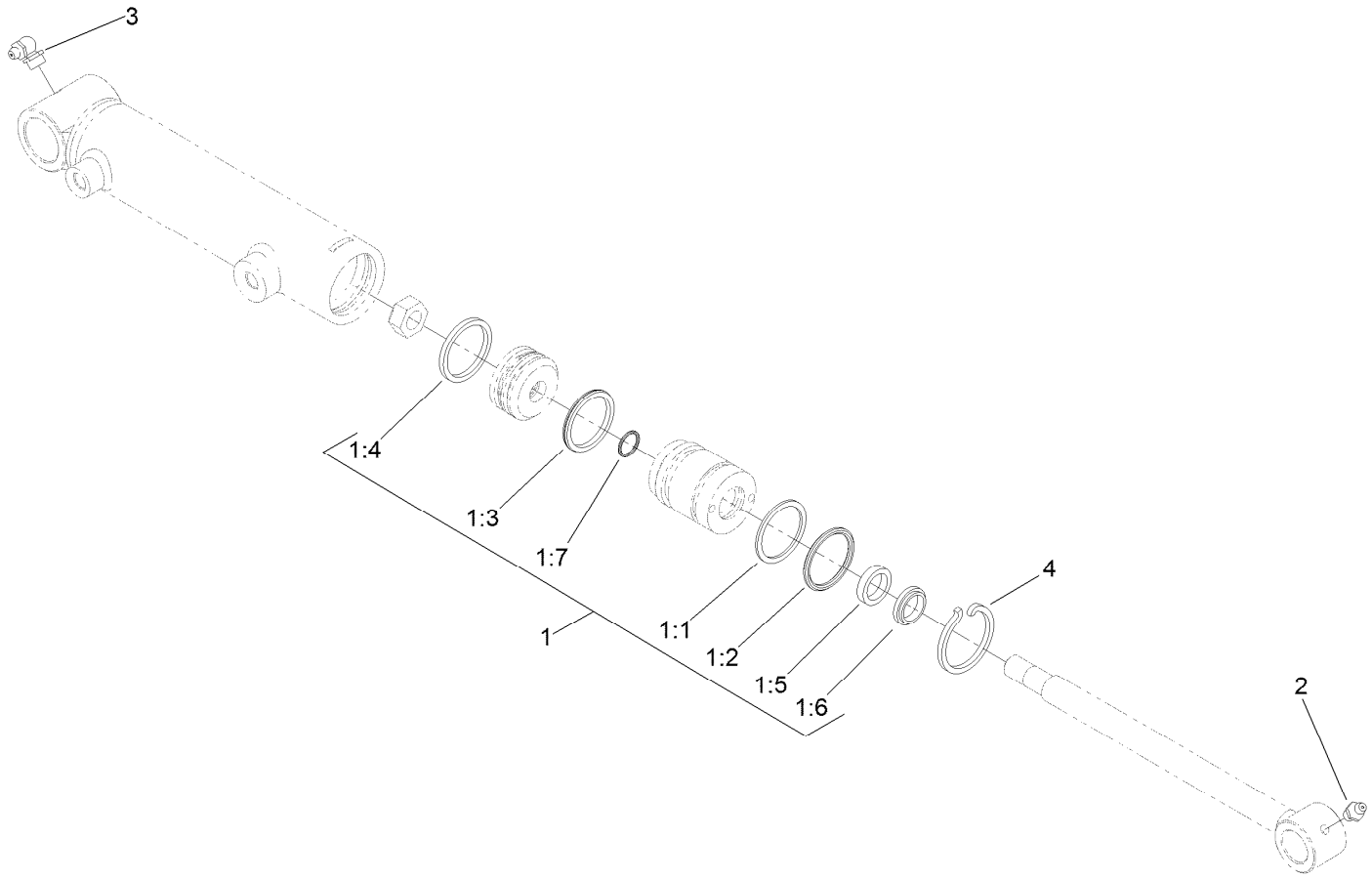
Ref.	Part Number	Qty.	Description
32:1	237-146	1	O-Ring
32:2	340-65	1	O-Ring
33	104-3797	2	Fitting-Straight
33:1	237-146	1	O-Ring
33:2	340-65	1	O-Ring
34	3234-1	2	Screw-HHF
35	66-8490	1	Hose-HYD
36	108-1689	1	Hose-HYD



No. 1, 4 and 5 Lift Arm Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	119-6988	1	HYD Cylinder ASM
2	119-6987	2	HYD Cylinder ASM
3	105-7577	1	HYD Lift Block Manifold ASM
4	340-132	6	Fitting-Elbow, 90 DEG
4:1	237-78	1	O-Ring
4:2	237-21	1	O-Ring
5	106-3692	1	Hose-HYD
6	106-3693	1	Hose-HYD
7	93-6887	2	Hose-HYD
8	85-4940	2	Hose-HYD
9	2412-137	1	Clamp-R, Double
10	3230-23	1	Bolt-CARR
11	3234-38	3	Screw-HHF
12	3256-6	3	Washer-Flat
13	117-0148	3	Pin-Cylinder
14	32120-93	6	Ring-Retaining
15	3-6498	6	Washer-Thrust

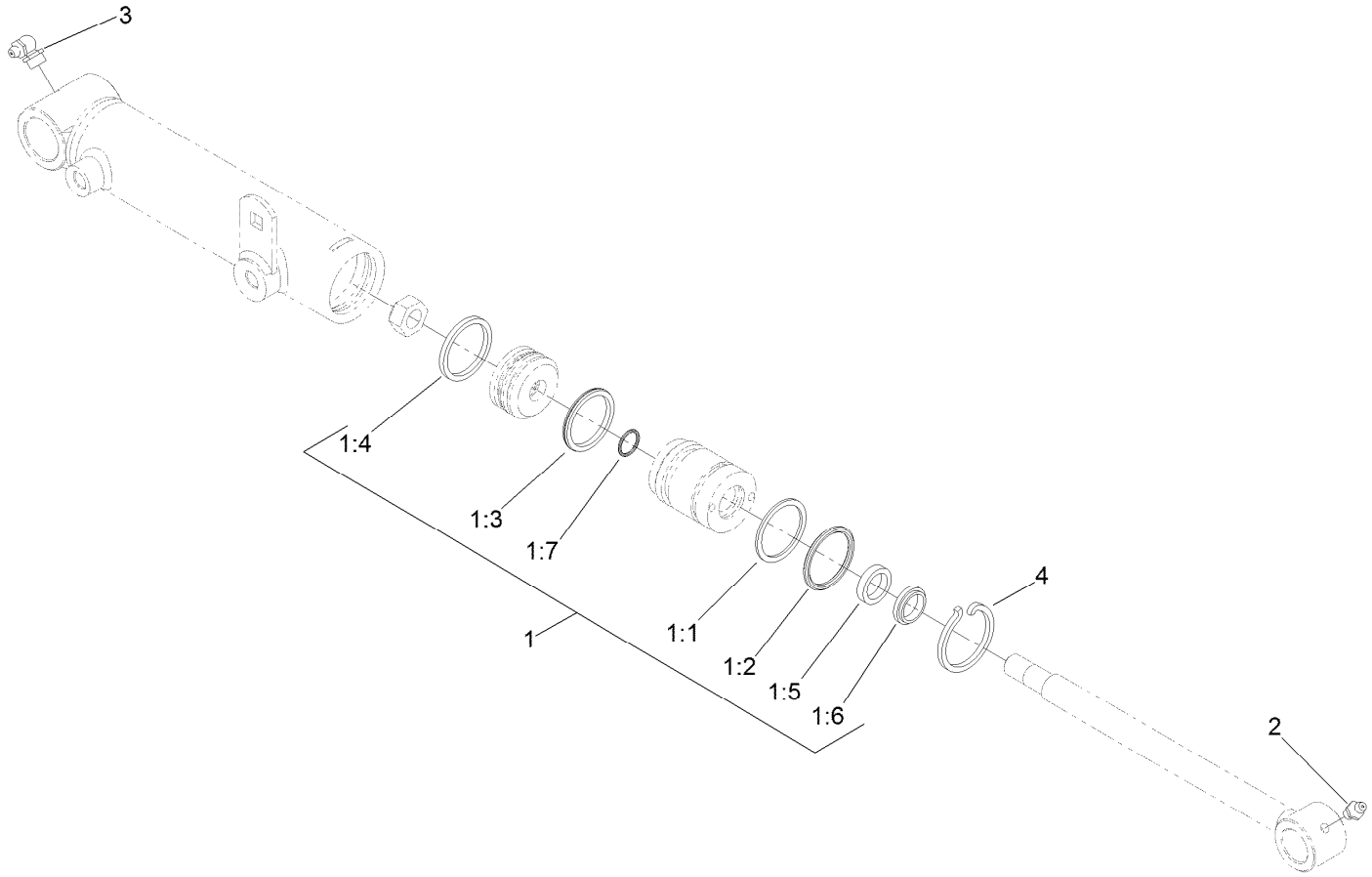
Ref.	Part Number	Qty.	Description
16	104-0046	3	Pin-Slide, Cylinder
17	3290-379	6	Tie-Cable
18	104-8300	1	Nut-HF, NI
19	323-9	3	Screw-HH
20	3296-59	3	Nut-Lock, NI
21	117-0180	1	Hose-HYD
22	59-7410	1	Fitting-Diagnostic
22:1	237-42	1	O-Ring
23	354-79	1	Cap-Dust
24	340-101	1	Fitting-HYD, 45 DEG
24:1	237-30	1	O-Ring
24:2	237-79	1	O-Ring
25	3234-14	2	Screw-HHF
26	92-5694	1	Hose-Hydraulic
27	340-18	1	Fitting-HYD, 90 DEG
27:1	237-79	1	O-Ring
27:2	237-22	1	O-Ring



Hydraulic Cylinder Assembly No. 119-6988

Ref.	*Part Number*	*Qty.*	*Description*
1	119-6992	1	Seal Kit
1:1		1	O-Ring ●
1:2		1	Backup ●
1:3		1	Bp Seal ●
1:4		1	Wear Ring-Ht ●
1:5		1	Bs Seal ●
1:6		1	Dust Seal-Dt ●
1:7		1	O-Ring ●
2	302-5	1	Fitting-Grease
3	302-33	1	Fitting-Grease
4	84-1680	1	Ring-Retaining

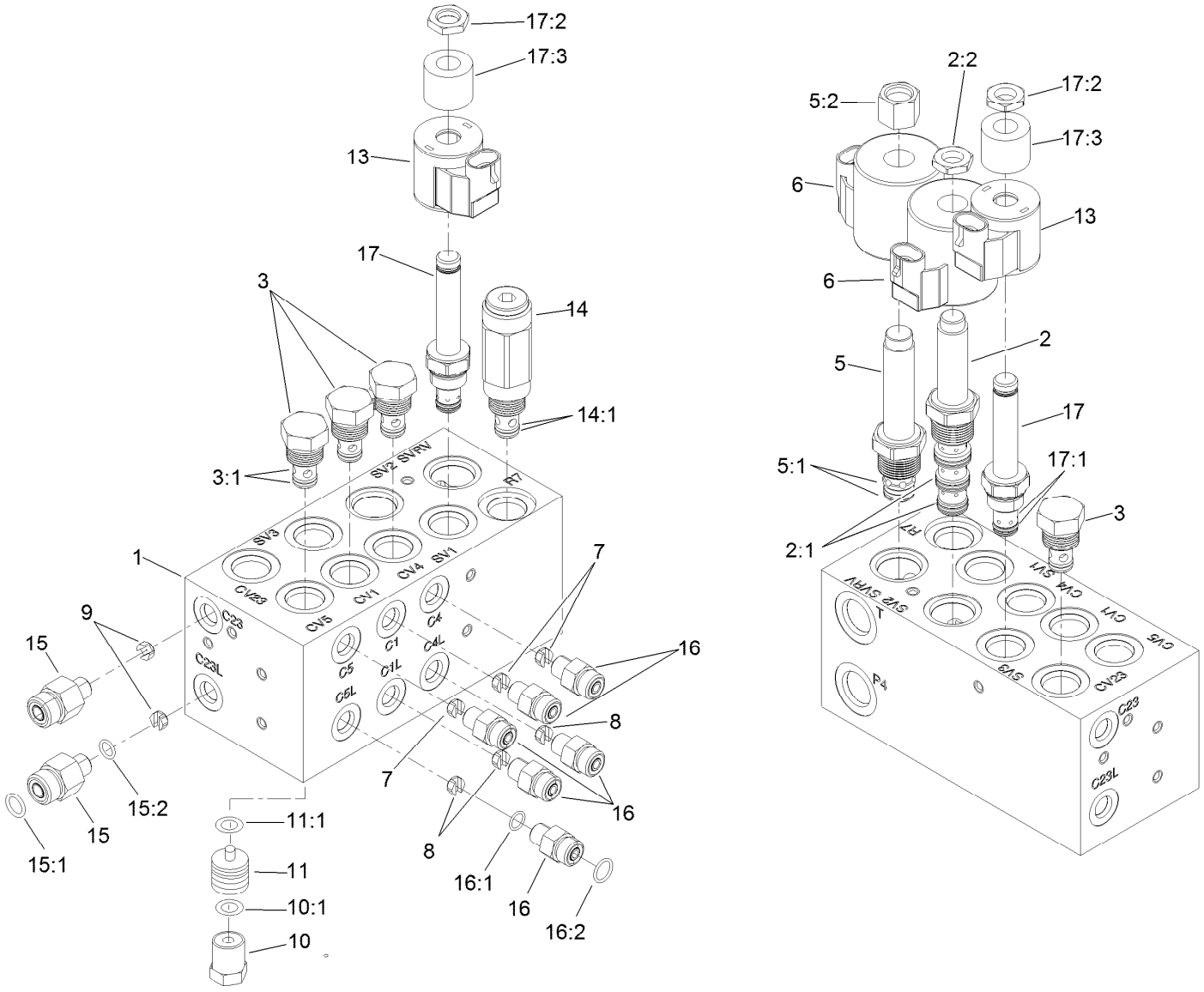
● Not serviced separately



Hydraulic Cylinder Assembly No. 119-6987

Ref.	*Part Number*	*Qty.*	*Description*
1	119-6992	1	Seal Kit
1:1		1	O-Ring ●
1:2		1	Backup ●
1:3		1	Bp Seal ●
1:4		1	Wear Ring-Ht ●
1:5		1	Bs Seal ●
1:6		1	Dust Seal-Dt ●
1:7		1	O-Ring ●
2	302-5	1	Fitting-Grease
3	302-33	1	Fitting-Grease
4	84-1680	1	Ring-Retaining

● Not serviced separately



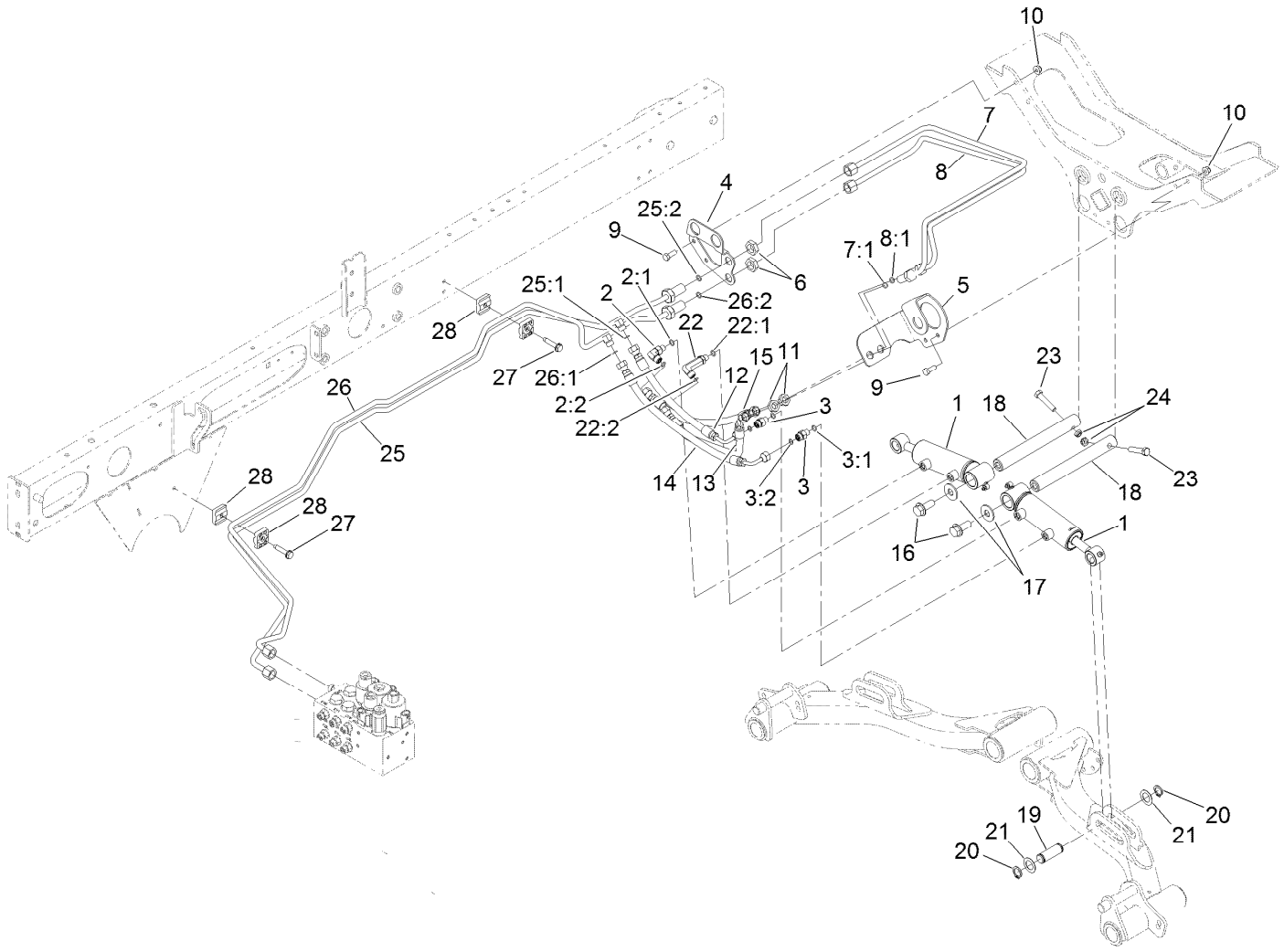
Hydraulic Manifold Block Assembly No. 105-7577

Ref.	Part Number	Qty.	Description
1		1	Block-Manifold ■
2	110-8906	1	Valve-Solenoid
2:1	110-8908	1	Spool Valve Seal Kit
2:2	110-2634	1	Nut-Coil
3	110-9006	4	Valve-Check
3:1	105-9156	1	Seal Kit
5	110-8905	1	Valve-Relief, Solenoid
5:1	110-6316	1	Seal Kit
5:2	130-8180	1	Nut-Coil (9/16-24 Unef-2B)
6	110-6344	2	Coil-12V, DC
7	110-8904	3	Orifice-Control, Flow (0.028)
7	125-8849	3	Orifice-Flow Control ●
8	110-8903	3	Orifice-Control, Flow (0.055)
9	110-8902	2	Orifice-Control, Flow (0.046)
10	354-70	4	Plug-Hex, Hollow
10:1	237-80	1	O-Ring

Ref.	Part Number	Qty.	Description
11	110-8901	4	Piston-Pilot
11:1	110-8900	1	O-Ring
13	110-0497	2	Coil-Solenoid
14	110-8899	1	Valve-Relief
14:1	105-9156	1	Seal Kit
15	340-88	2	Fitting-Straight
15:1	237-22	1	O-Ring
15:2	237-78	1	O-Ring
16	340-92	6	Fitting-Straight
16:1	237-78	1	O-Ring
16:2	237-21	1	O-Ring
17	110-8898	2	Valve-Solenoid
17:1	107-7527	1	Seal Kit
17:2	110-2634	1	Nut-Coil
17:3	110-8909	1	Spacer-Coil

● Optional Equipment

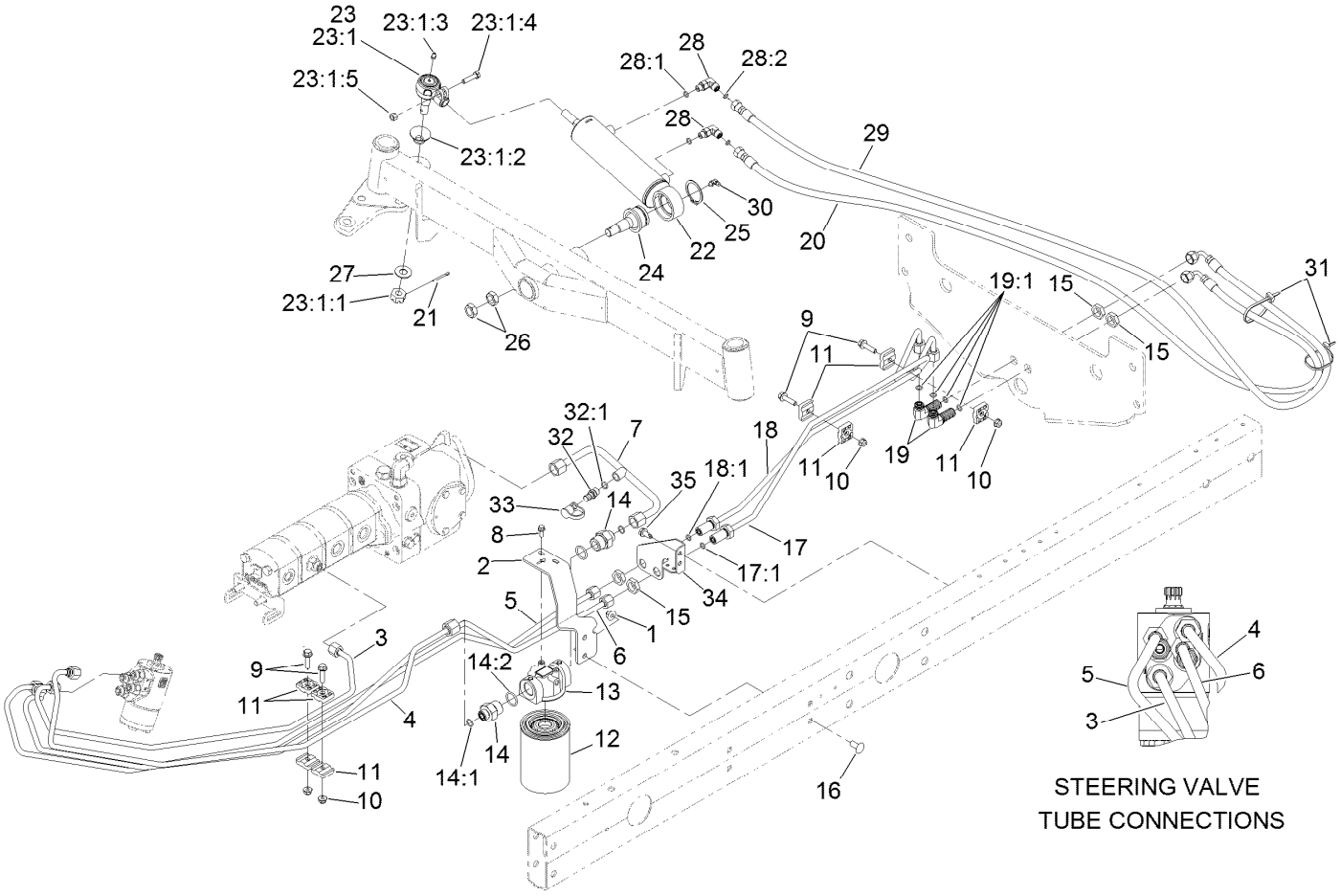
■ Not serviced separately



No. 2 and 3 Lift Arm Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	119-6988	2	HYD Cylinder ASM
2	340-132	1	Fitting-Elbow, 90 DEG
2:1	237-78	1	O-Ring
2:2	237-21	1	O-Ring
3	340-92	2	Fitting-Straight
3:1	237-78	1	O-Ring
3:2	237-21	1	O-Ring
4	120-3782-01	1	Bracket-Bulkhead, RH
5	110-0917-01	1	Bracket-Bulkhead, LH
6	340-70	2	Nut-Lock
7	120-3767	1	HYD Tube ASM
7:1	237-21	1	O-Ring
8	110-9018	1	Tube-HYD
8:1	237-21	1	O-Ring
9	322-4	4	Screw-HH
10	104-8300	4	Nut-HF, NI
11	340-78	2	Nut-Lock
12	110-0930	1	Hose-HYD
13	110-8966	1	Hose-HYD
14	110-0929	1	Hose-HYD

Ref.	Part Number	Qty.	Description
15	110-0931	1	Hose-HYD
16	3234-38	2	Screw-HHF
17	3256-6	2	Washer-Flat
18	117-0148	2	Pin-Cylinder
19	104-0046	2	Pin-Slide, Cylinder
20	32120-93	4	Ring-Retaining
21	3-6498	4	Washer-Thrust
22	100-7695	1	Fitting-Elbow 90
22:1	237-78	1	O-Ring
22:2	237-21	1	O-Ring
23	323-9	2	Screw-HH
24	3296-59	2	Nut-Lock, NI
25	120-3766	1	HYD Tube ASM
25:1	237-21	1	O-Ring
25:2	237-22	1	O-Ring
26	120-3771	1	HYD Tube ASM
26:1	237-21	1	O-Ring
26:2	237-22	1	O-Ring
27	32144-57	2	Screw
28	56-7973	4	Clamp-Tube

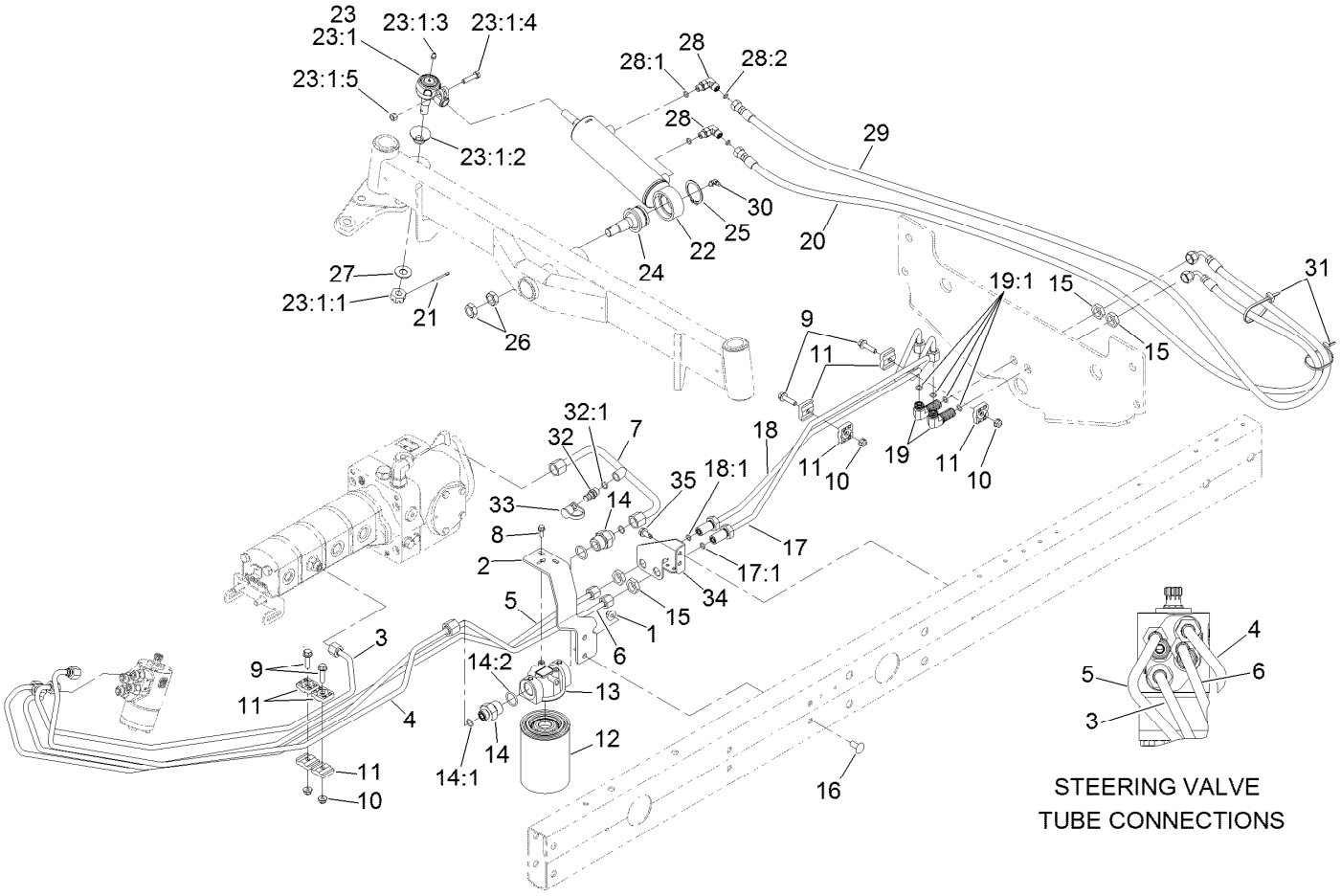


Steering Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	104-8301	2	Nut-HF, NI
2	110-0906-01	1	Support-Filter, Oil
3	108-1710	1	Tube ASM
4	108-1711	1	Tube-HYD
5	120-3764	1	Tube-HYD
6	120-3765	1	Tube-HYD
7	121-5601	1	Tube-HYD
8	3234-33	2	Screw-HHF
9	3234-36	4	Screw-HHF
10	104-8300	4	Nut-HF, NI
11	56-7973	8	Clamp-Tube
12	86-3010	1	Filter-Oil
13	117-5820	1	Head-Filter
14	100-4240	2	Fitting-STR
14:1	237-30	1	O-Ring
14:2	237-81	1	O-Ring
15	340-70	4	Nut-Lock
16	3231-27	2	Screw-CARR

Ref.	Part Number	Qty.	Description
17	120-3763	1	HYD Tube ASM
17:1	237-22	1	O-Ring
18	121-5586	1	HYD Tube ASM
18:1	237-22	1	O-Ring
19	340-154	2	Union-Bulkhead
19:1	237-22	2	O-Ring
20	110-0928	1	Hose-HYD
21	3272-12	1	Pin-Cotter
22	110-9035	1	HYD Cylinder ASM
23	106-6895-03	1	Ball Joint ASM
23:1		1	Joint-Ball ●
23:1:1	32136-13	1	Nut-SHH
23:1:2	106-6896	1	Seal
23:1:3	302-5	1	Fitting-Grease
23:1:4	3210-7	1	Screw-HH
23:1:5	32152-5	1	Nut-Hex
24	106-6774	1	Joint-Ball
25	32151-104	1	Ring-Retaining, External

● Not serviced separately

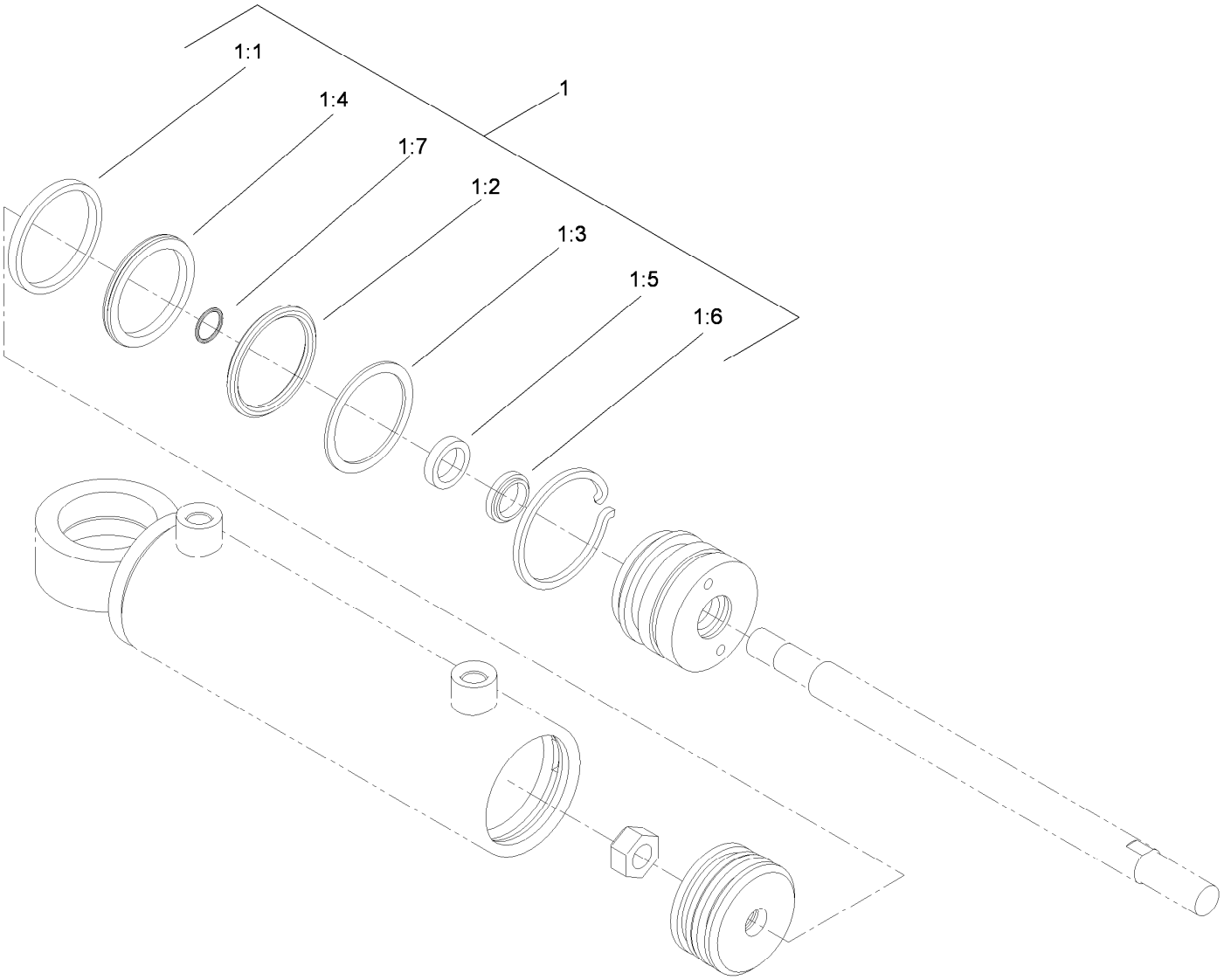


Steering Hydraulic Assembly (continued)

Ref.	Part Number	Qty.	Description
26	3220-6	2	Nut-Jam
27	69-8980	1	Washer
28	340-132	2	Fitting-Elbow, 90 DEG
28:1	237-78	1	O-Ring
28:2	237-21	1	O-Ring
29	110-0973	1	Hose-HYD
30	302-40	1	Fitting-Grease, 90 DEG

Ref.	Part Number	Qty.	Description
31	3290-378	2	Tie-Cable
32	59-7410	1	Fitting-Diagnostic
32:1	237-42	1	O-Ring
33	354-79	1	Cap-Dust
34	120-3781-01	1	Bracket-Bulhead, Steer
35	32104-32	2	Screw-HWH

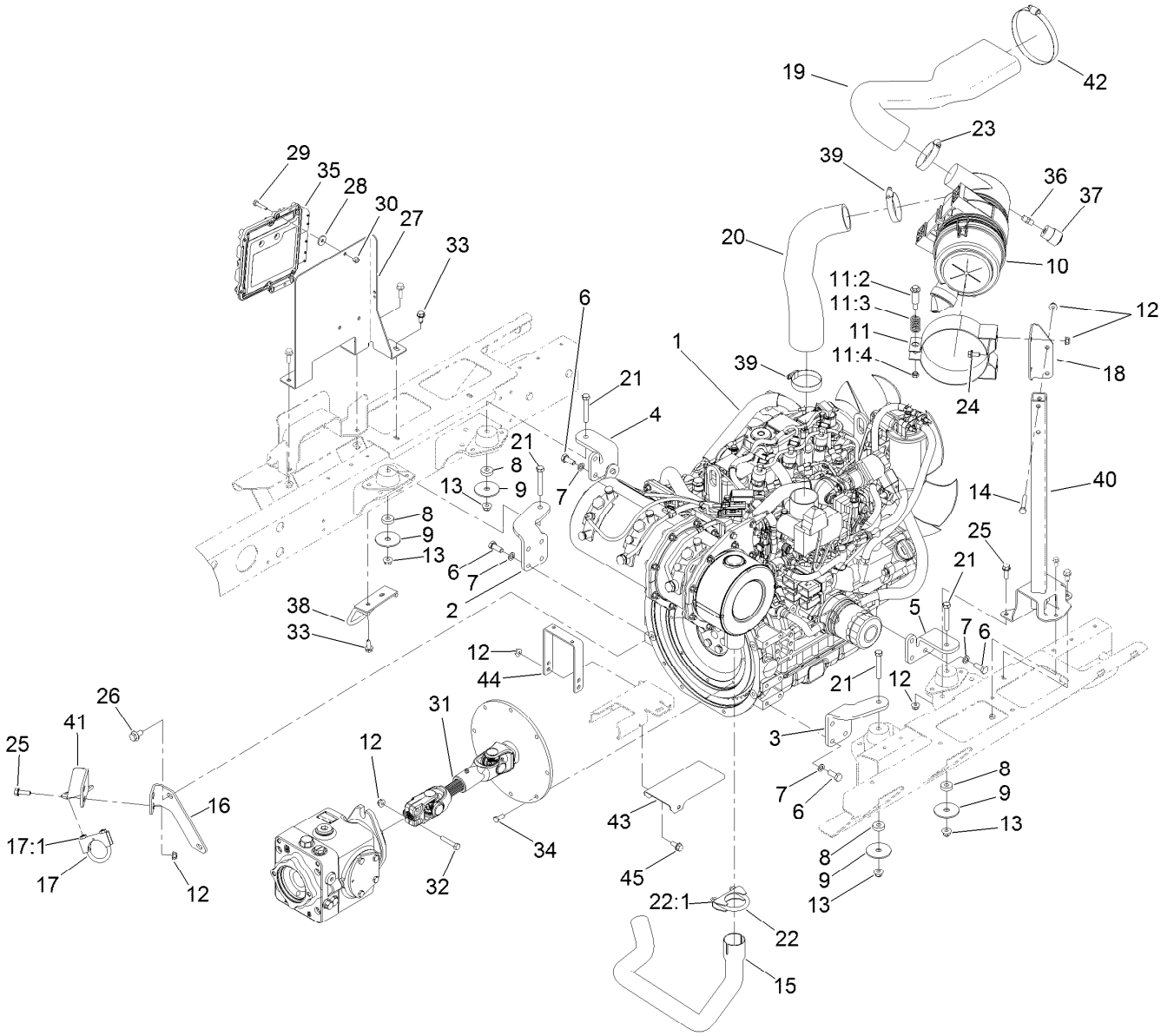
● Not serviced separately



Hydraulic Cylinder Assembly No. 110-9035

Ref.	*Part Number*	*Qty.*	*Description*
1	114-8875	1	Seal Kit
1:1		1	Wear Ring ●
1:2		1	O-Ring ●
1:3		1	Backup ●
1:4		1	Bp Seal ●
1:5		1	Bs Seal ●
1:6		1	Dust Seal ●
1:7		1	O-Ring ●

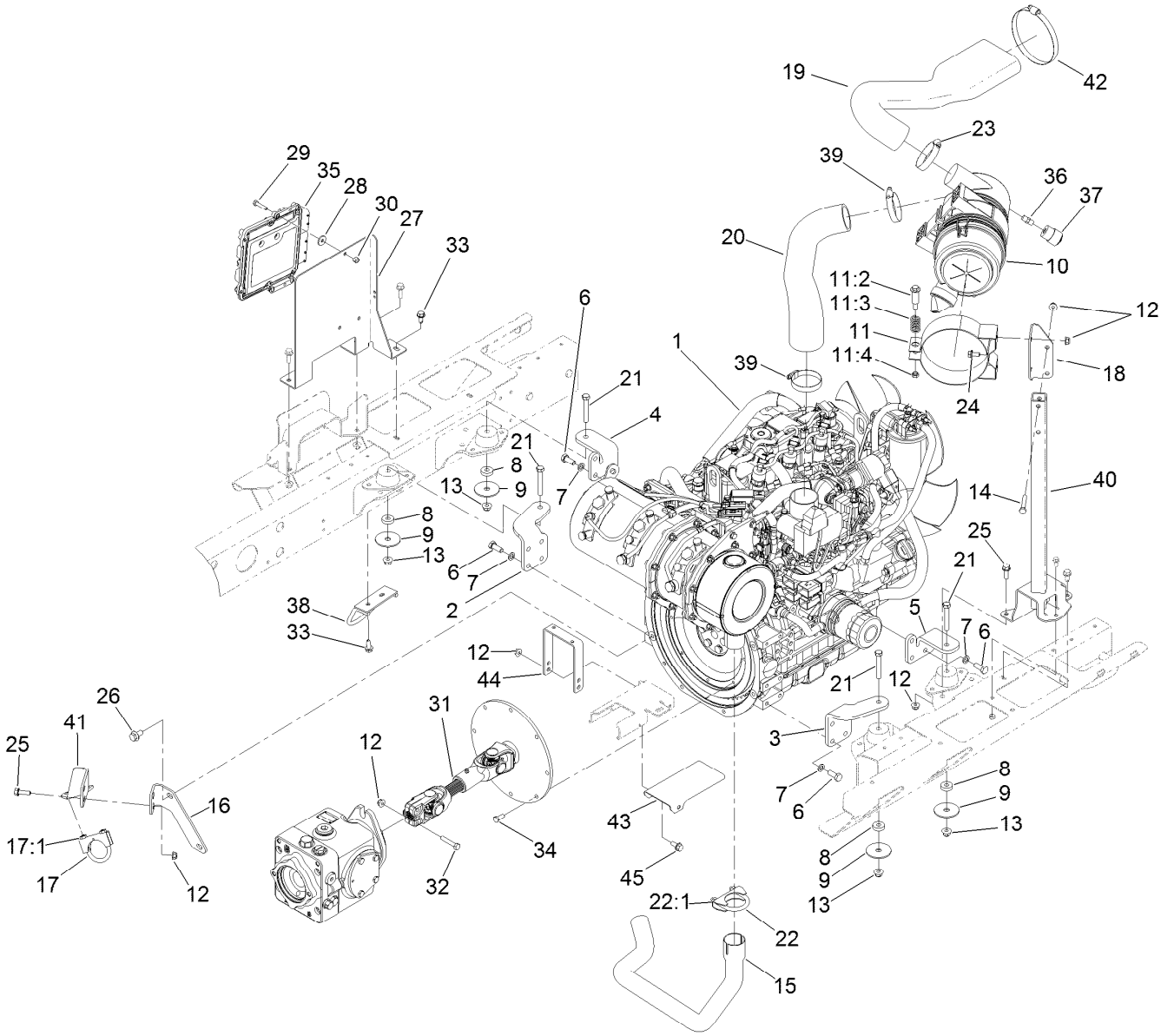
● Not serviced separately



Engine, Air Cleaner and Drive Shaft Assembly

Ref.	Part Number	Qty.	Description
1	120-3796	1	Engine-Yanmar, 3Tnv88C-Dtr
2	120-3777-03	1	Mount-Engine, Right Front
3	120-3778-03	1	Mount-Engine, Left Front
4	120-3779-03	1	Mount-Engine, Right Rear
5	120-3780-03	1	Mount-Engine, Left Rear
6	33115-025	14	Screw-HH
7	48-9590	14	Washer-Lock
8	62-6660	4	Spacer
9	87-5100	4	Washer-Snubbing
10	106-5277	1	Air Cleaner ASM
11	100-4825	1	Band-Mounting, Air Cleaner
11:2	94-3653	1	Bolt
11:3	94-3654	1	Spring
11:4	48-9510	1	Nut
12	104-8300	12	Nut-HF, NI
13	104-8301	4	Nut-HF, NI
14	322-10	2	Screw-HH
15	125-8765	1	Tube-Exhaust
16	125-8763-03	1	Bracket-Tailpipe
17	2112-9	1	Clamp

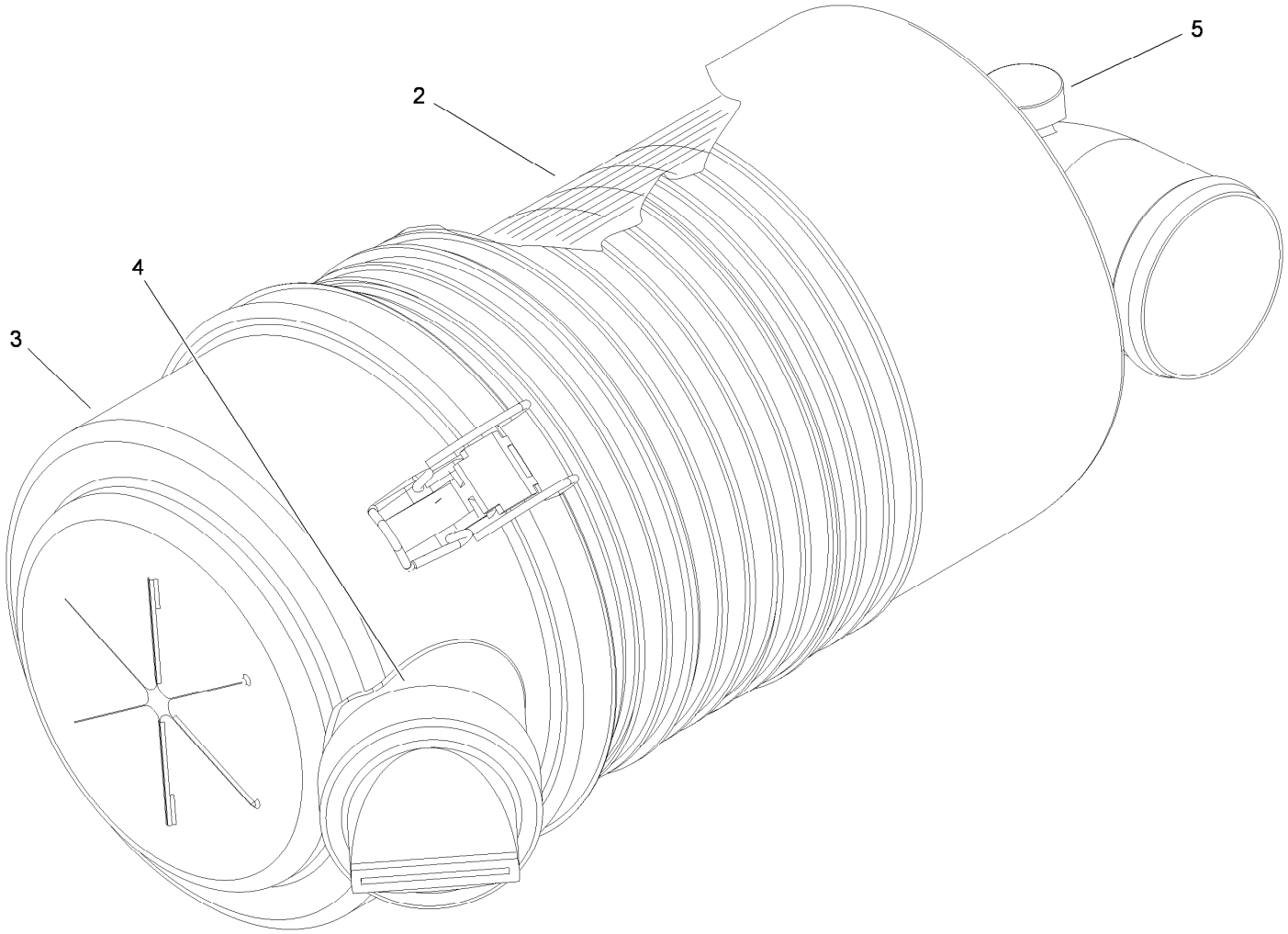
Ref.	Part Number	Qty.	Description
17:1	32128-20	2	Nut-HF
18	120-6298-03	1	Bracket-Aircleaner
19	121-5559	1	Hose-Air Cleaner
20	120-3786	1	Hose-Air Cleaner
21	323-12	4	Screw-HH
22	2112-6	1	Clamp-Muffler
22:1	3218-2	2	Nut-Hex Jam
23	2412-125	1	Clamp-Hose
24	3234-14	2	Screw-HHF
25	3234-29	4	Screw-HHF
26	33105-020	2	Screw-HHF
27	120-3791-03	1	Bracket-Ecu
28	66-2921	4	Washer-Friction
29	321-8	4	Screw-HH
30	3296-42	4	Nut-Lock, NI
31	120-3756	1	Driveshaft ASM
32	322-9	2	Screw-HH
33	32104-32	3	Screw-HWH
34	33114-020	8	Screw-HH
35	121-5592	1	Electronic Control Unit
36	94-1416	1	Adapter-Indicator



Engine, Air Cleaner and Drive Shaft Assembly (continued)

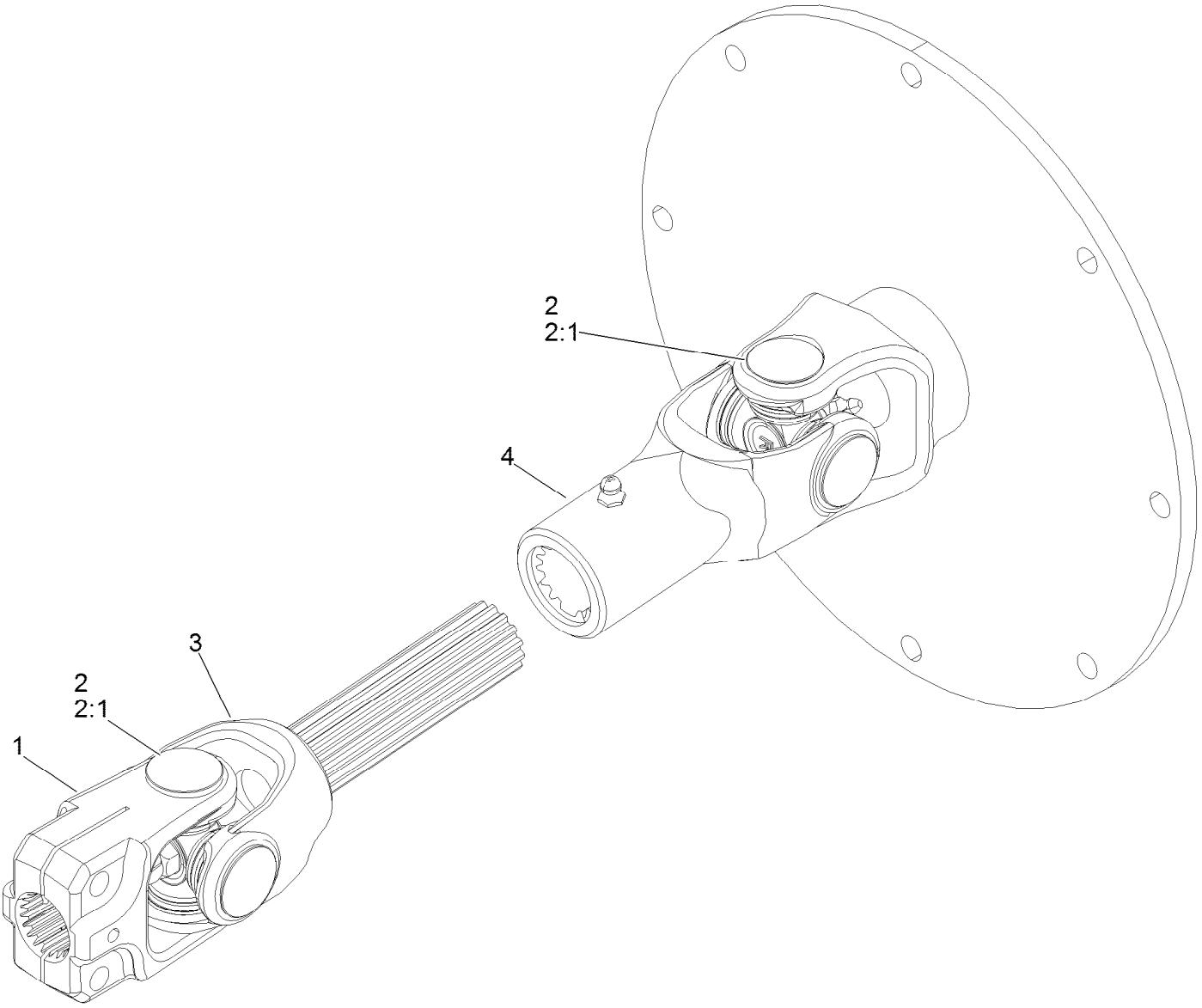
Ref.	Part Number	Qty.	Description
37	93-9164	1	Indicator-Mini
38	110-8999	1	Guard-Muffler
39	2412-130	2	Clamp-Hose
40	120-2949-03	1	Stand
41	125-8764-03	1	Bracket-Tailpipe

Ref.	Part Number	Qty.	Description
42	2412-140	1	Clamp-Hose
43	125-8766-03	1	Shield-Heat
44	108-1799-03	1	Hoop-Guard
45	3234-5	2	Screw-HHF



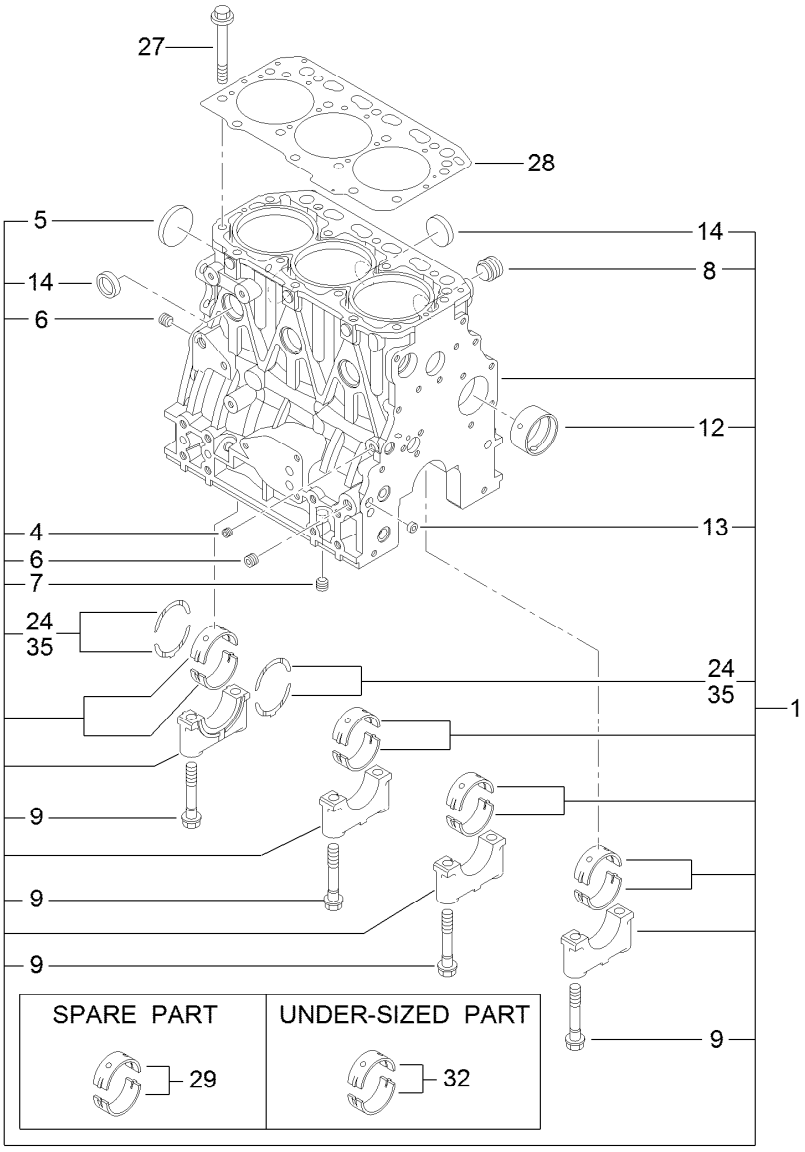
Air Cleaner Assembly No. 106-5277

Ref.	*Part Number*	*Qty.*	*Description*
2	108-3810	1	Filter-Air
3	98-9771	1	Cover ASM
4	87-9400	1	Valve-Vacuator
5	285-17	1	Plug-Pipe



Drive Shaft Assembly No. 120-3756

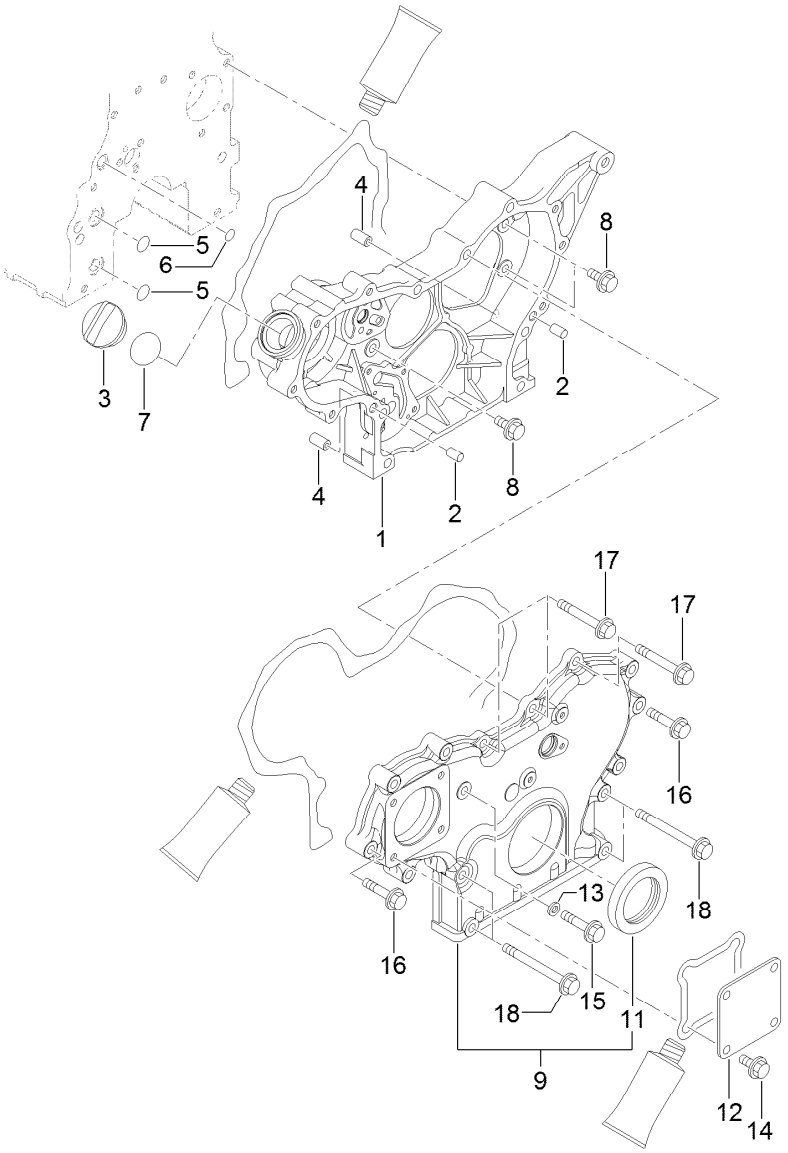
Ref.	*Part Number*	*Qty.*	*Description*
1	54-9040	1	Yoke-End
2	54-9180	2	U-Joint Kit
2:1	62-3820	1	Fitting-Grease
3	125-8768	1	Joint And Shaft ASM
4	125-8769	1	Joint And Yoke ASM



Cylinder Block Assembly

Ref.	Part Number	Qty.	Description
1	127-4717	1	Cylinder Block ASM
4	125-6969	1	Plug
5	125-6980	1	Plug
6	125-6973	2	Plug
7	125-6973	1	Plug
8	125-7170	1	Plug
9	125-7007	8	Bolt
12	125-7108	1	Bushing

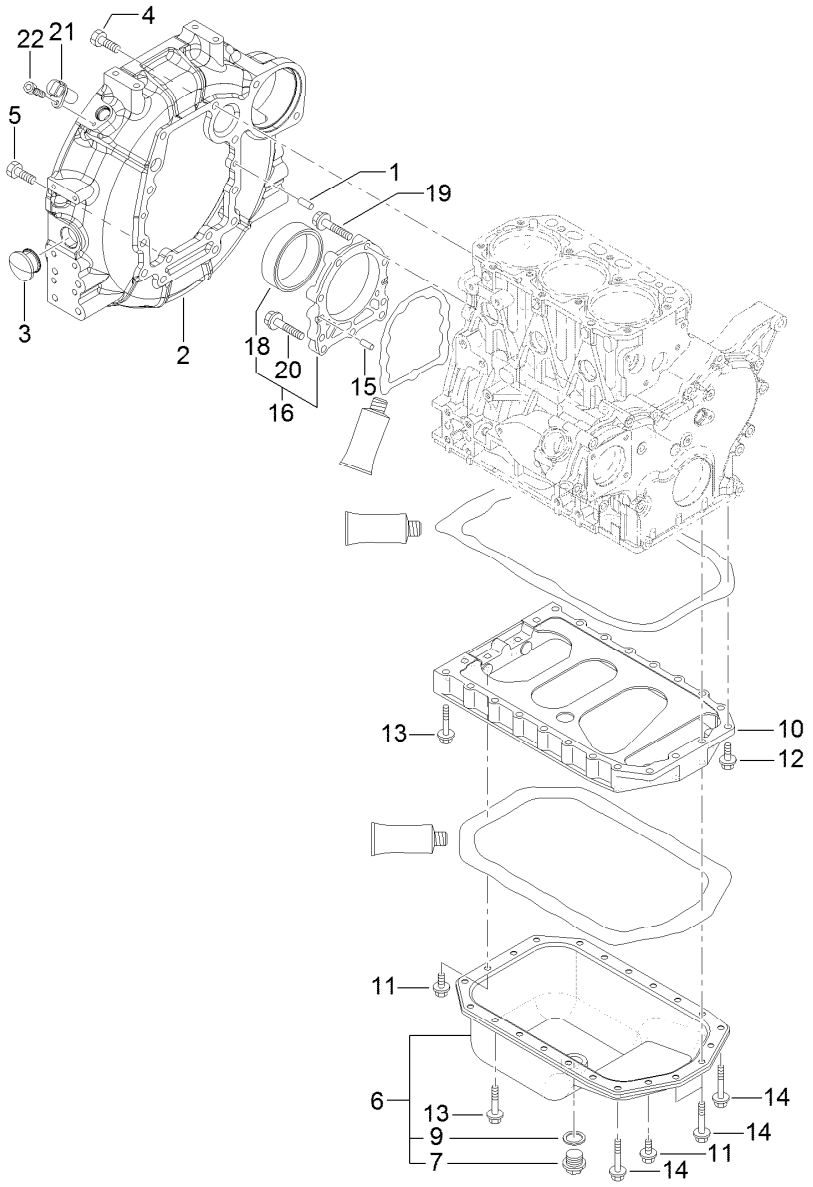
Ref.	Part Number	Qty.	Description
13	125-7237	1	Plug
14	125-7239	6	Plug
24	125-7010	2	Metal-Thrust
27	125-7006	14	Bolt
28	127-4716	1	Head Gasket ASM
29	125-6981	4	Metal-Main
32	125-7009	4	Metal-Main (0.25)
35	125-7011	1	Metal-Thrust (0.25)



Gear Housing Assembly

Ref.	Part Number	Qty.	Description
1	127-3023	1	Case-Gear
2	125-6995	2	Pin
3	125-6972	1	Cover-Filler
4	125-7107	2	Pipe
5	125-6909	2	O-Ring
6	127-2973	1	O-Ring
7	125-7197	1	O-Ring
8	100-6928	3	Bolt
9	127-3024	1	Gearcase Cover ASM

Ref.	Part Number	Qty.	Description
11	125-6944	1	Seal-Oil
12	125-6977	1	Cover
13	125-7174	1	Washer-Seal
14	100-6928	4	Bolt
15	125-7217	1	Bolt
16	125-7218	7	Bolt
17	125-7222	3	Bolt
18	125-7224	4	Bolt

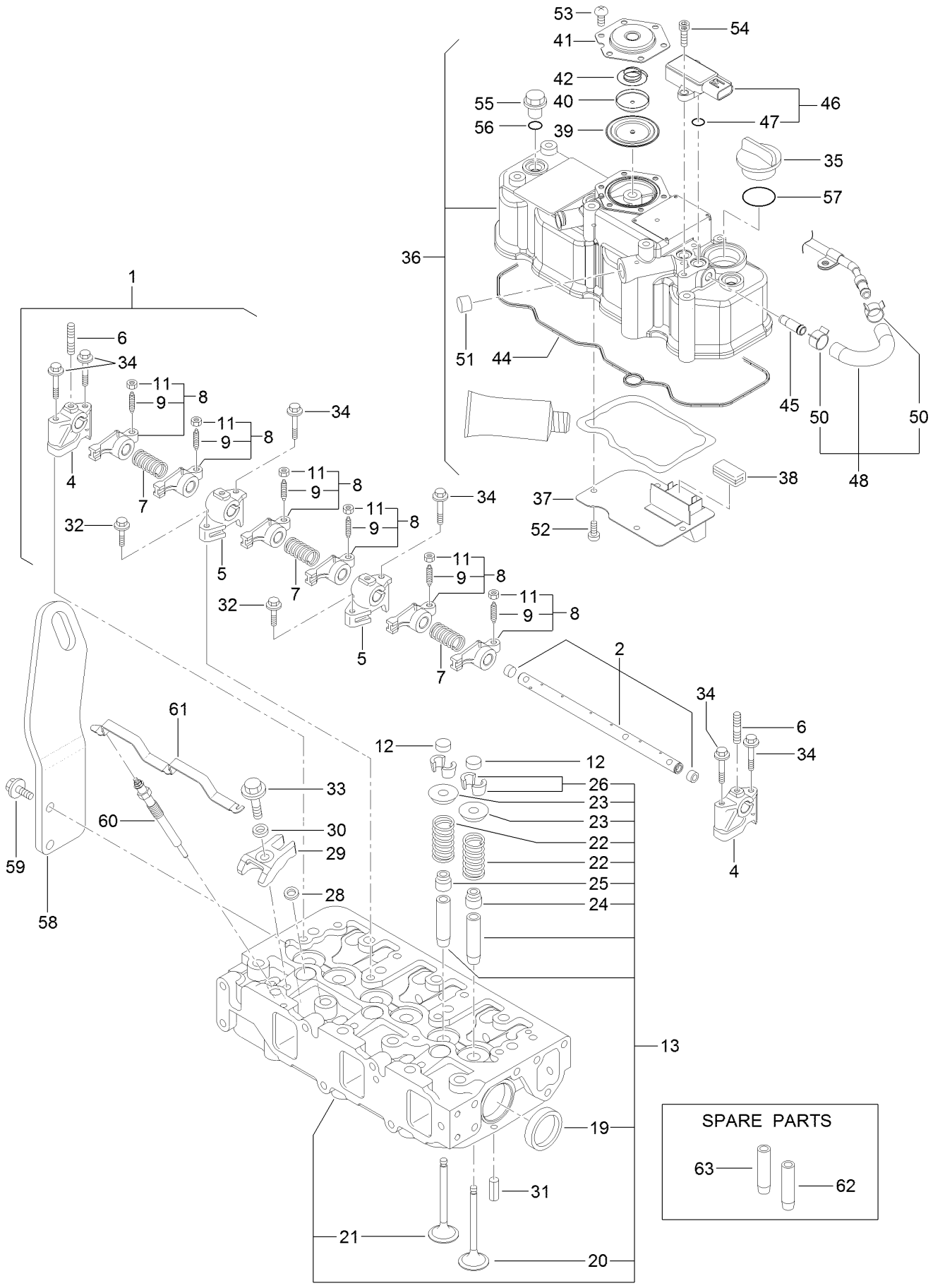


Flywheel Housing and Oil Sump Assembly

Ref.	Part Number	Qty.	Description
1	125-6995	2	Pin
2	127-3025	1	Housing-Flywheel
3	125-6910	1	Cap
4	125-7226	6	Bolt
5	125-7227	4	Bolt
6	127-3755	1	Oil Pan ASM
7	125-6912	1	Plug-Drain
9	125-7177	1	Washer-Seal
10	127-3756	1	Spacer
11	100-6928	4	Bolt

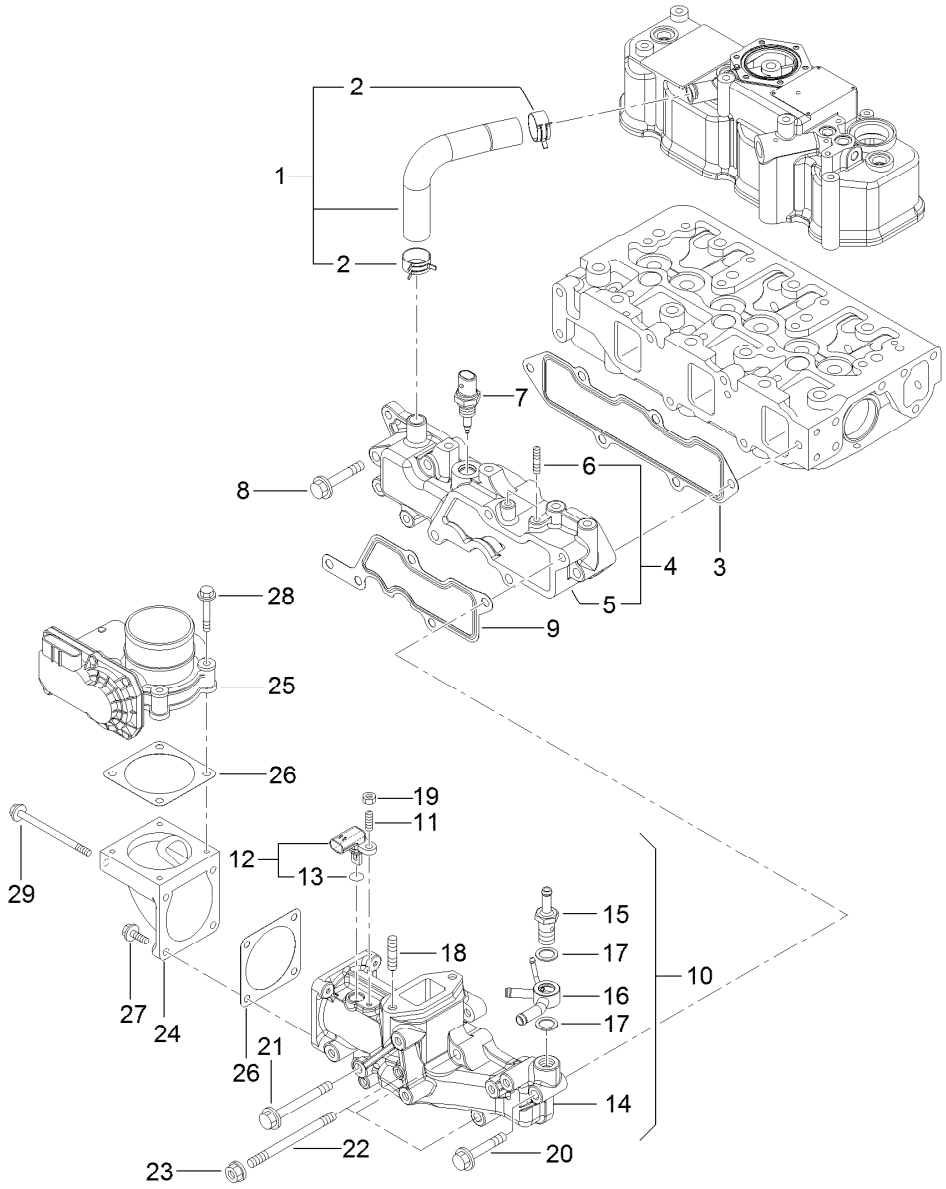
Ref.	Part Number	Qty.	Description
12	125-7215	2	Bolt
13	125-7219	16	Bolt
14	125-7220	4	Bolt
15	125-6995	2	Pin
16	125-6996	1	Case ASM
18	125-7106	1	Seal-Oil
19	125-7045	6	Bolt
20	125-7217	3	Bolt
21	127-3062	1	Sensor-Rev, Flywheel
22	127-3184	1	Bolt

Cylinder Head and Cover Assembly



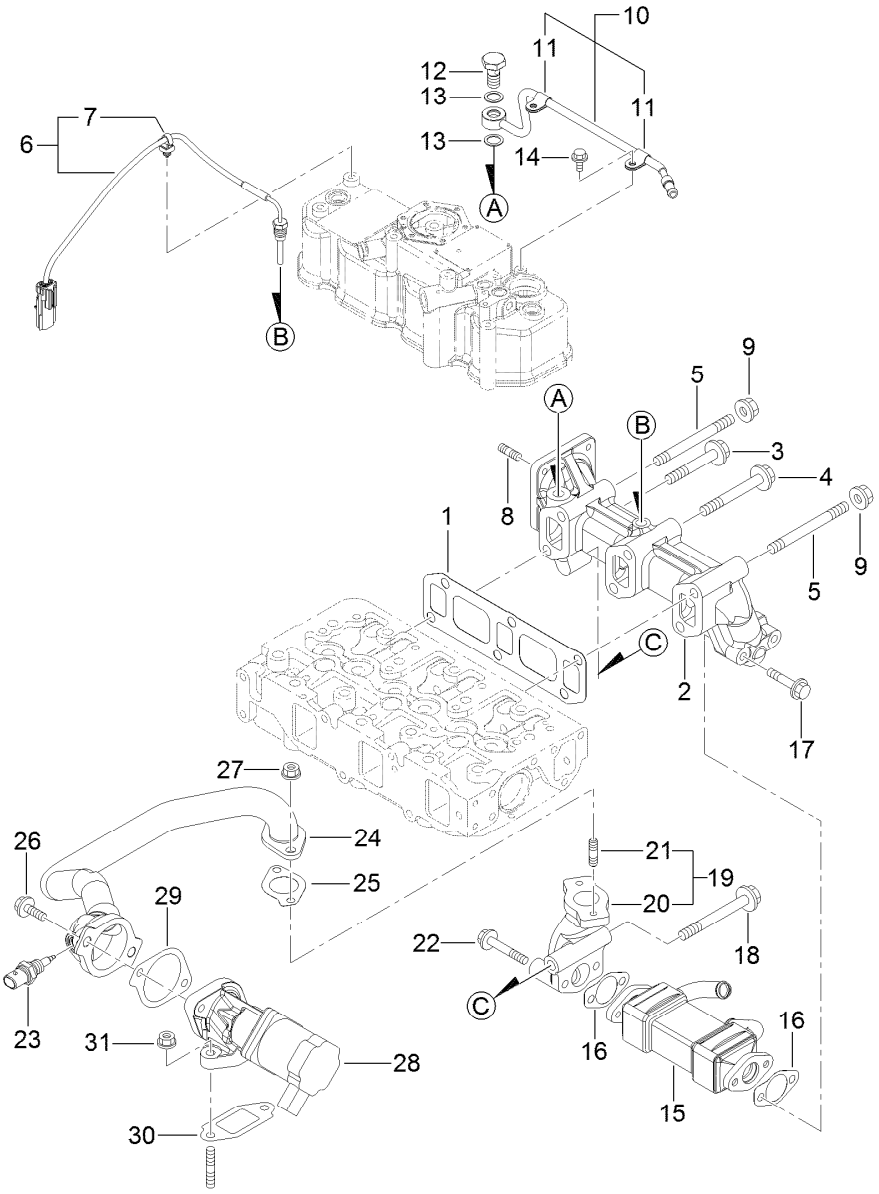
Cylinder Head and Cover Assembly (continued)

Ref.	Part Number	Qty.	Description
1	127-3757	1	Shaft ASM
2	127-3758	1	Shaft
4	127-2974	2	Support
5	127-2975	2	Support
6	127-3759	3	Stud
7	127-2995	3	Spring
8	127-2989	6	Arm-Rocker
9	125-7013	6	Screw-Adjust, Valve
11	125-7014	6	Nut
12	127-2996	6	Cap-Valve
13	127-4720	1	Cylinder Head ASM
19	125-7240	2	Plug
20	127-2990	3	Valve
21	127-4710	3	Valve
22	127-3012	6	Spring
23	127-3013	6	Retainer-Spring
24	127-2986	3	Seal-Stem, Valve
25	127-3027	3	Seal-Stem, Valve
26	127-3186	6	Pin-Cotter
28	127-3021	3	Gasket-Injector
29	127-3028	3	Retainer-Injector
30	127-2980	3	Washer-Injector
31	125-7184	2	Pin-Spring
32	125-7215	2	Bolt
33	125-7217	3	Bolt
34	125-7220	6	Bolt
35	125-6972	1	Cover-Filler
36	127-4719	1	Cylinder Head Cover ASM
37	127-2988	1	Plate
38	125-7012	1	Baffle
39	125-6959	1	Diaphragm
40	125-6960	1	Plate
41	125-6961	1	Plate-Breather
42	125-6962	1	Spring-Diaphragm
44	127-3856	1	Gasket-Valve Cover
45	127-3026	1	Joint
46	127-4723	1	Sensor-Pressure
47	127-3032	2	O Ring-Sensor, Pressure
48	127-3040	1	Hose ASM
50	127-3041	2	Clip-Hose
51	125-6913	1	Plug
52	125-7186	4	Screw
53	125-7186	6	Screw
54	127-3184	2	Bolt
55	125-6974	3	Knob
56	93-0418	3	O-Ring
57	125-7197	1	O-Ring
58	125-7111	1	Lifter
59	100-6928	2	Bolt
60	127-2991	3	Plug-Glow
61	127-3768	1	Connector-Plug, Glow
62	127-2979	3	Guide
63	127-2997	3	Guide-Valve



Suction Manifold Assembly

Ref.	Part Number	Qty.	Description
1	127-4704	1	Pipe
2	125-7040	2	Clip-Hose
3	127-3857	1	Gasket-Manifold, Intake
4	127-4722	1	Intake Manifold ASM
5	127-4721	1	Manifold-Intake
6	127-3180	2	Stud
7	127-3031	1	Sensor-Temp, Air
8	125-7220	3	Bolt
9	127-3034	1	Gasket-Collector
10	127-4725	1	Intake Collector ASM
11	127-4701	1	Stud
12	127-3030	1	Sensor-Temp, Air
13	127-3033	1	O-Ring
14	127-4724	1	Collector-Intake
15	127-3080	1	Joint-Hose
16	127-3081	1	Joint-Hose
17	127-3166	2	Washer-Seal
18	127-4774	2	Stud
19	127-4775	1	Nut
20	125-7220	1	Bolt
21	127-3178	1	Bolt
22	127-3182	3	Stud
23	125-7229	3	Nut
24	127-3035	1	Bend-Inlet
25	127-3036	1	Body-Throttle
26	127-3037	2	Gasket-Throttle
27	125-7209	2	Bolt
28	125-7211	4	Bolt
29	127-3177	2	Bolt

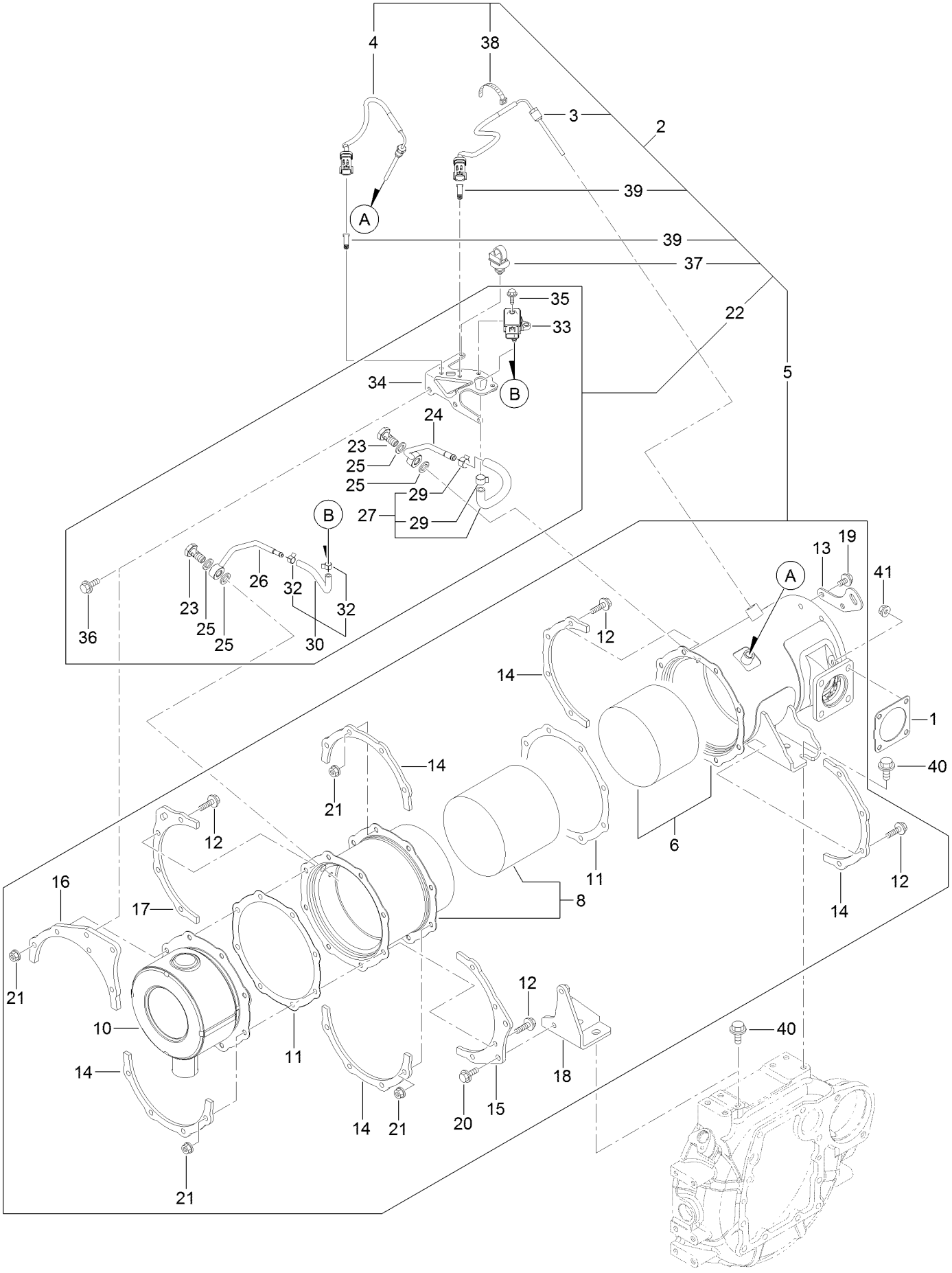


Exhaust Manifold Assembly

Ref.	Part Number	Qty.	Description
1	127-3775	1	Gasket-Manifold, Exhaust
2	127-4727	1	Manifold-Exhaust
3	127-3776	1	Bolt-Flange
4	127-3044	3	Bolt-M10
5	127-4756	2	Stud
6	127-4728	1	Sensor-Temp, Exhaust
7	127-3087	1	Band-Clip
8	125-7043	4	Stud
9	125-7230	2	Nut
10	127-3038	1	Exhaust Pipe ASM
11	127-3173	2	Clamp
12	127-3039	1	Bolt-Joint, Pipe
13	127-3174	2	Gasket
14	125-7206	2	Bolt
15	127-3042	1	Cooler-E G R
16	127-3043	2	Gasket-Cooler, E G R

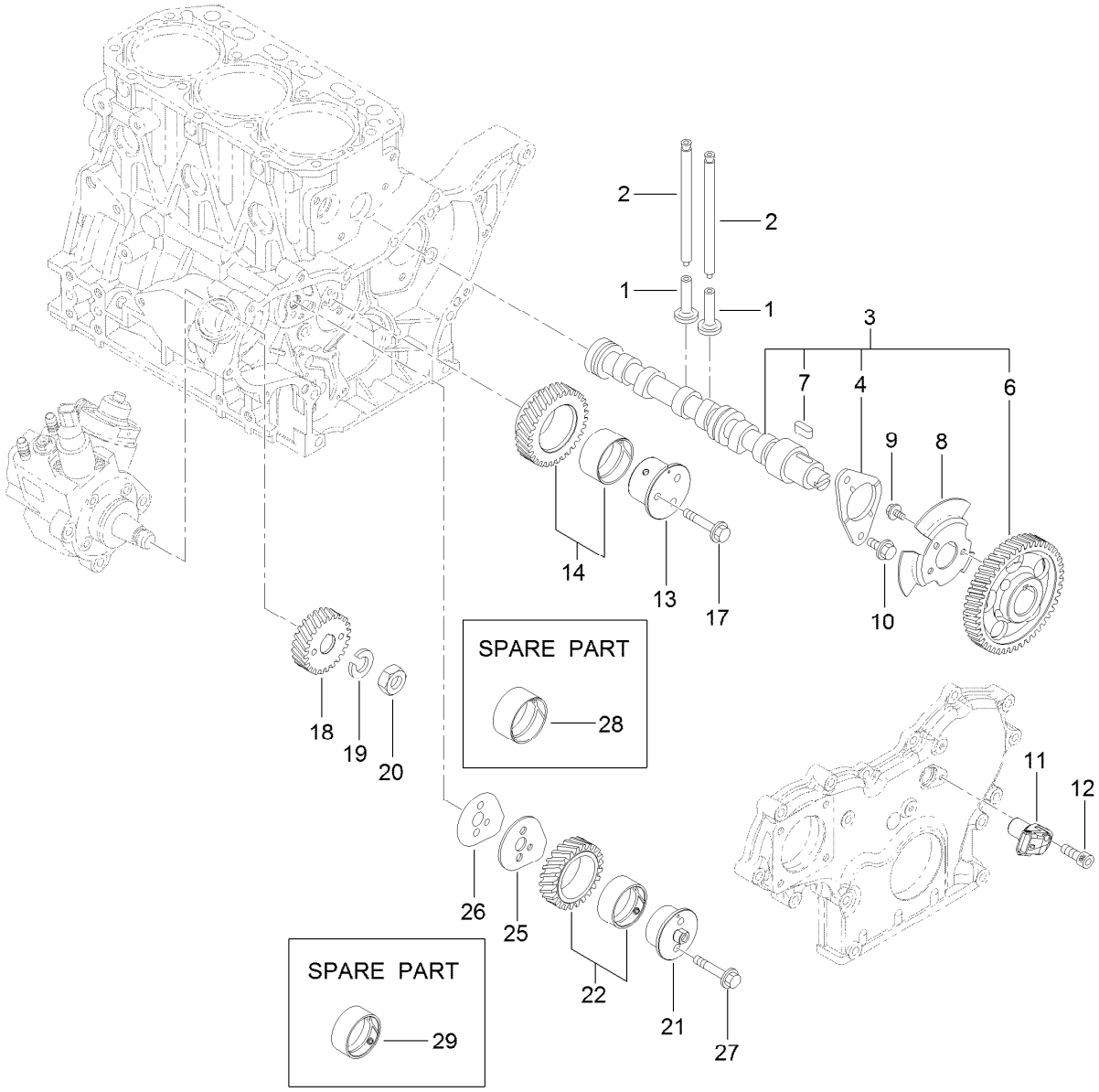
Ref.	Part Number	Qty.	Description
17	127-2976	2	Bolt
18	127-3022	1	Bolt-Flange
19	127-3048	1	E G R Pipe ASM
20	127-3049	1	Pipe-Out, E G R
21	125-7043	2	Stud
22	125-7220	2	Bolt
23	127-3047	1	Sensor-Gas Temp, E G R
24	127-3780	1	E G R Pipe ASM
25	127-3016	1	Gasket
26	125-7215	2	Bolt
27	125-7229	2	Nut
28	127-3781	1	Valve-E G R
29	127-3050	1	Gasket-Intake Valve, E G R
30	127-3051	1	Gasket-Out Valve, E G R
31	125-7229	2	Nut

Diesel Particulate Filter Assembly



Diesel Particulate Filter Assembly (continued)

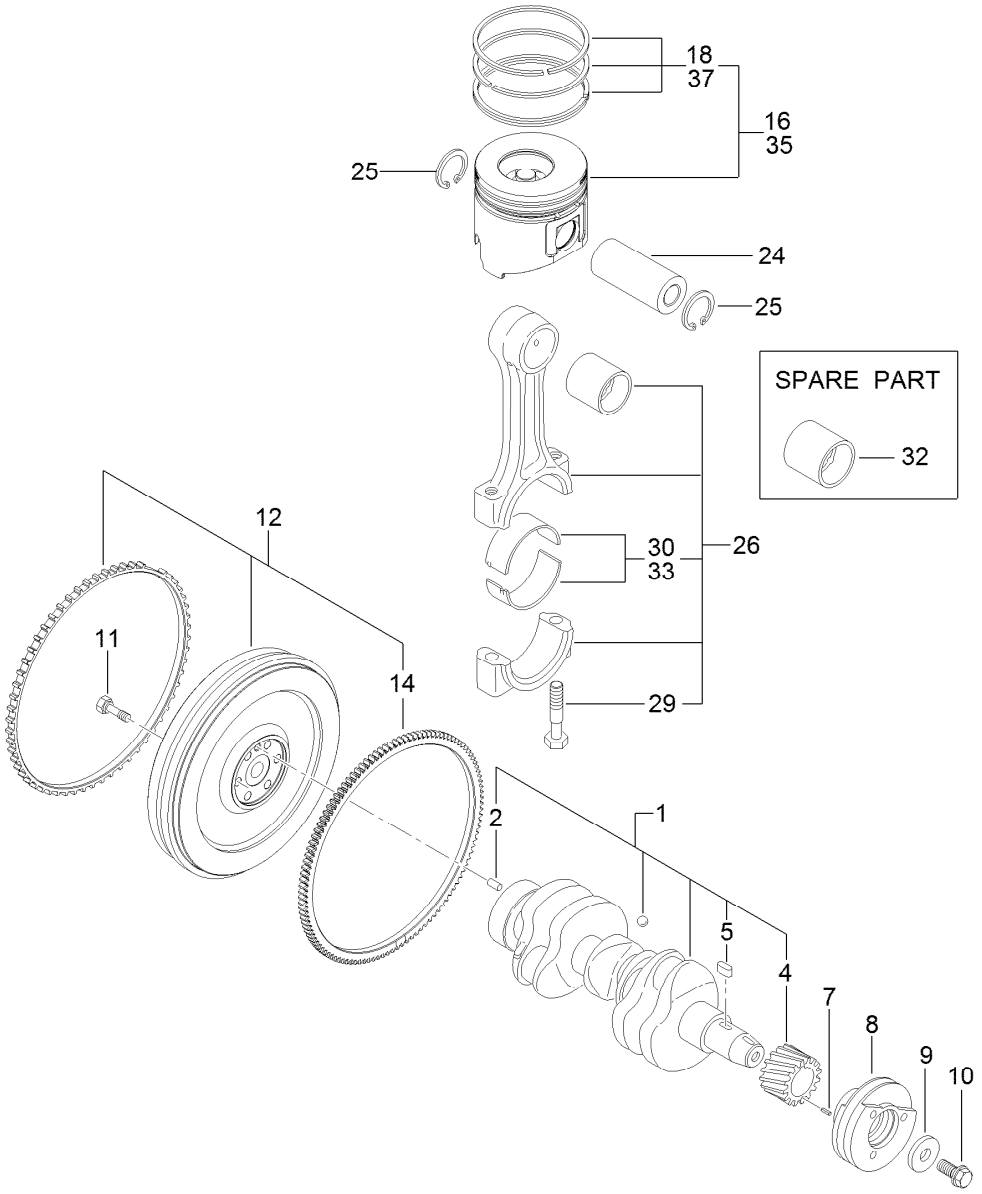
Ref.	Part Number	Qty.	Description
1	127-3019	1	Gasket
2	127-4742	1	Dpf Unit
3	127-3111	1	Sensor-Temp, Exhaust
4	127-3112	1	Sensor-Temp, Exhaust
5	127-4730	1	D P F ASM
6	127-4731	1	Case-Doc
8	127-4733	1	Case-Soot Filter
10	127-3786	1	Silencer-D P F
11	127-3859	2	Gasket-D P F
12	127-3055	16	Bolt
13	127-3788	1	Lifter-D P F
14	127-3789	5	Stiffener-D P F, A
15	127-3790	1	Stiffener-D P F, B
16	127-3791	1	Stiffener-D P F, C
17	127-3792	1	Stiffener-D P F, C
18	127-4737	1	Stay-Dpf
19	125-7213	2	Bolt
20	125-7594	2	Bolt
21	125-7229	16	Nut
22	127-4777	1	Sensor Pressure Unit
23	127-3039	2	Bolt-Joint, Pipe
24	127-3795	1	Pipe-Sensor
25	127-3056	4	Gasket-Sensor
26	127-3796	1	Pipe-Sensor
27	127-4746	1	Exhaust Hose ASM
29	127-3057	2	Clip-Hose
30	127-3059	1	Exhaust Pressure Hose ASM
32	127-3058	2	Clip-Hose
33	127-4749	1	Sensor-Pressure
34	127-3061	1	Bracket-Sensor, Pressure
35	125-7208	2	Bolt
36	125-7595	2	Bolt
37	127-3087	1	Band-Clip
38	127-3124	1	Band
39	127-3088	2	Clip-Connnector
40	127-4773	4	Bolt
41	125-7229	4	Nut



Camshaft and Driving Gear Assembly

Ref.	Part Number	Qty.	Description
1	125-7016	6	Tappet
2	125-7017	6	Rod-Push
3	127-3797	1	Camshaft ASM
4	125-7008	1	Metal-Thrust
6	127-3052	1	Gear-Camshaft
7	125-7185	1	Key
8	127-3053	1	Pulser-Camshaft
9	125-7205	3	Bolt
10	125-7213	2	Bolt
11	127-3054	1	Sensor-Rev, Gear
12	127-3184	1	Bolt
13	127-3063	1	Shaft-Idle, Gear A

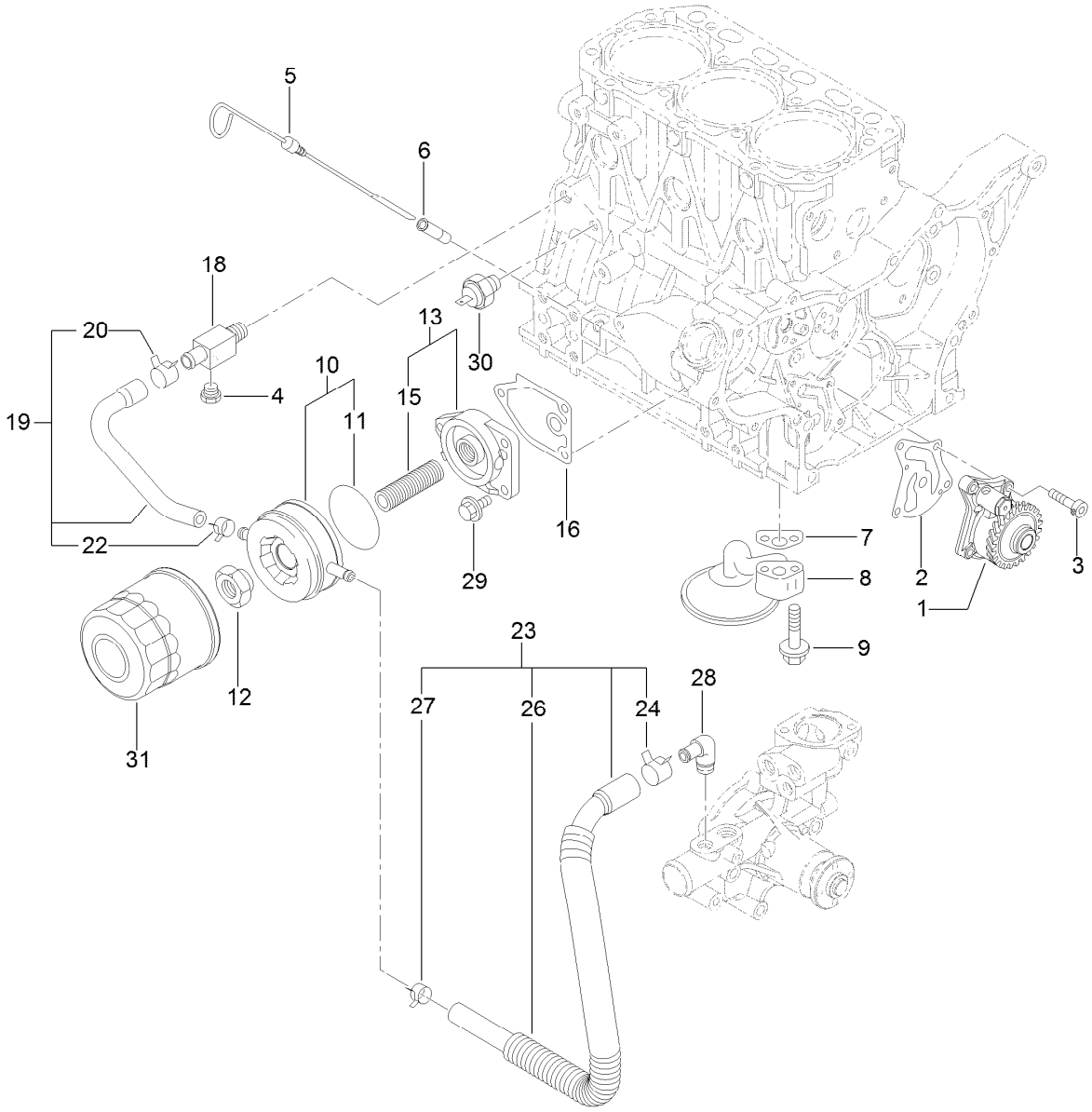
Ref.	Part Number	Qty.	Description
14	127-3066	1	Idle Gear A ASM
17	125-7219	3	Bolt
18	127-3070	1	Gear-Pump, Supply
19	127-3167	1	Washer-Spring
20	127-3185	1	Nut-Lock
21	127-3064	1	Shaft-Idle, Gear B
22	127-3067	1	Idle Gear B ASM
25	127-3068	1	Plate-Idle, Shaft
26	127-3069	1	Gasket-Idle, Shaft B
27	125-7218	2	Bolt
28	125-6927	1	Bushing
29	127-3065	1	Bushing



Crankshaft and Piston Assembly

Ref.	Part Number	Qty.	Description
1	127-3800	1	Crankshaft ASM
2	125-6995	1	Pin
4	125-6937	1	Gear
5	125-7185	1	Key
7	125-7182	1	Pin-Spring
8	127-3801	1	Pulley-V
9	125-7109	1	Washer
10	125-6956	1	Bolt
11	125-6951	6	Bolt
12	127-3802	1	Flywheel ASM
14	125-6943	1	Gear

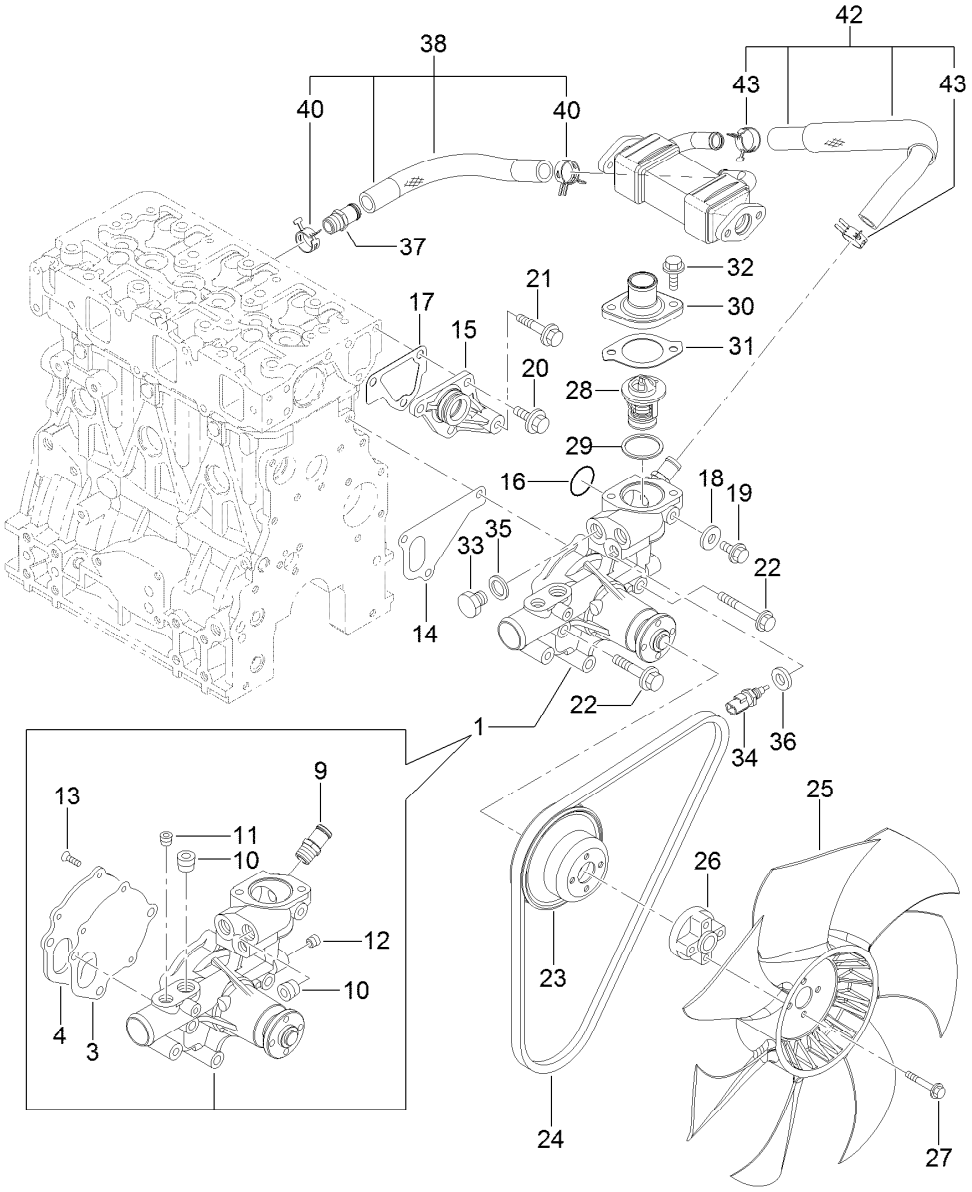
Ref.	Part Number	Qty.	Description
16	127-4766	3	Piston ASM
18	127-4751	3	Piston Ring ASM
24	125-7030	3	Pin
25	125-7180	6	Ring
26	125-7242	3	Connecting Rod ASM
29	125-6955	6	Bolt
30	125-7018	3	Pin-Crank
32	125-6997	3	Pin-Piston
33	125-7019	3	Pin-Crank (.25)
35	127-4767	3	Piston ASM (0.25 O S)
37	127-4752	3	Ring Set (0.25 O S)



Lubrication and Oil System Assembly

Ref.	Part Number	Qty.	Description
1	127-4753	1	Oil Pump ASM
2	127-3004	1	Gasket
3	125-7232	4	Bolt
4	125-7171	1	Plug-Drain
5	125-6987	1	Dipstick
6	125-6954	1	Guide-Dipstick
7	125-7022	1	Gasket
8	127-3803	1	Pipe ASM
9	125-7217	2	Bolt
10	125-7074	1	Cooler ASM
11	125-7075	1	O-Ring
12	125-7041	1	Nut-Cooler, Oil
13	125-6989	1	Bracket ASM
15	125-7042	1	Stud

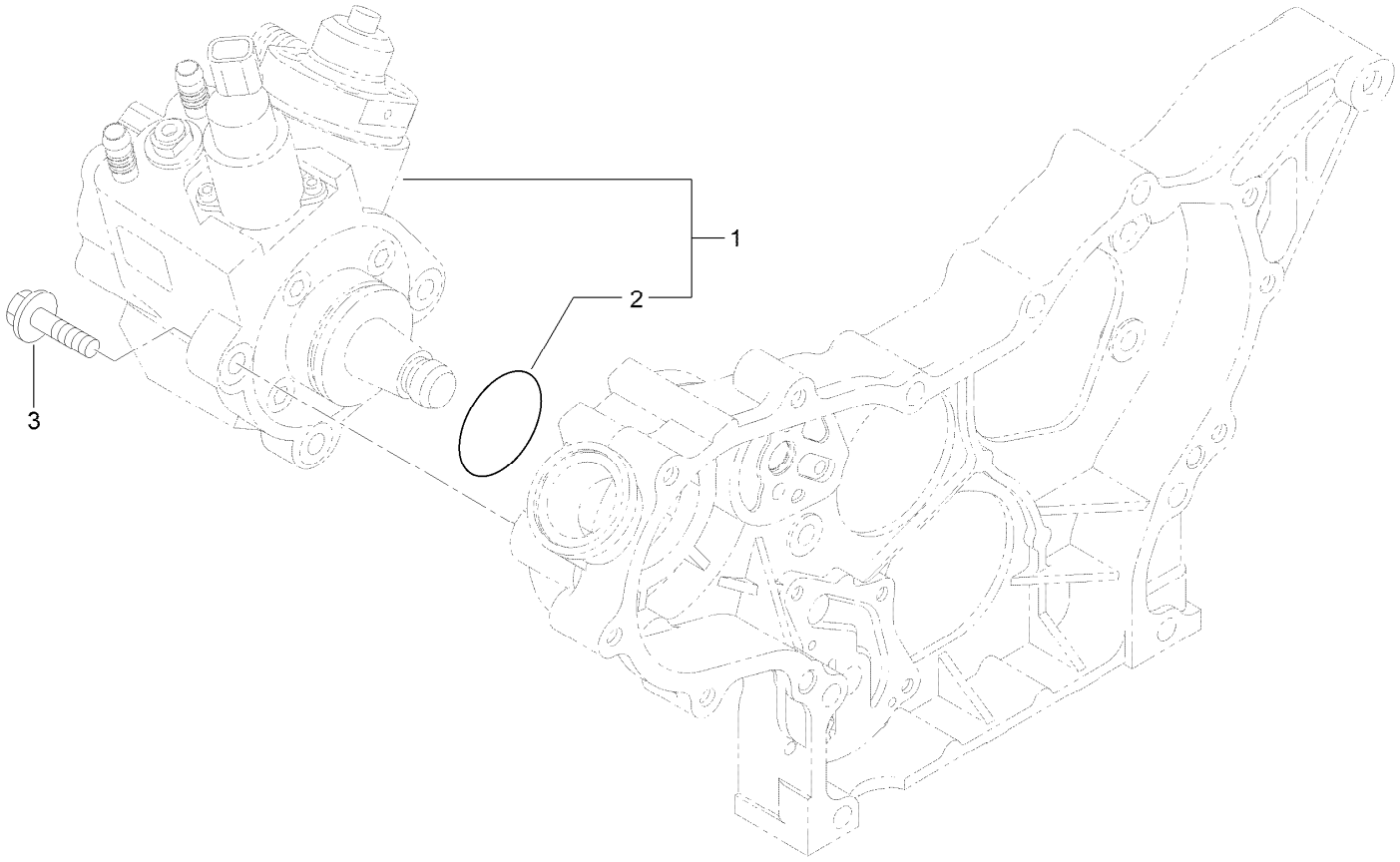
Ref.	Part Number	Qty.	Description
16	125-7024	1	Gasket
18	125-6990	1	Joint
19	125-7078	1	Pipe ASM
20	125-7162	1	Clip
22	125-7191	1	Clamp-Hose
23	127-3804	1	Pipe ASM
24	125-7162	1	Clip
26	127-3805	1	Tube
27	125-7191	1	Clamp-Hose
28	125-7001	1	Elbow
29	125-7595	3	Bolt
30	125-6918	1	Switch-Oil
31	125-7025	1	Filter-Engine, Oil



Cooling Water System Assembly

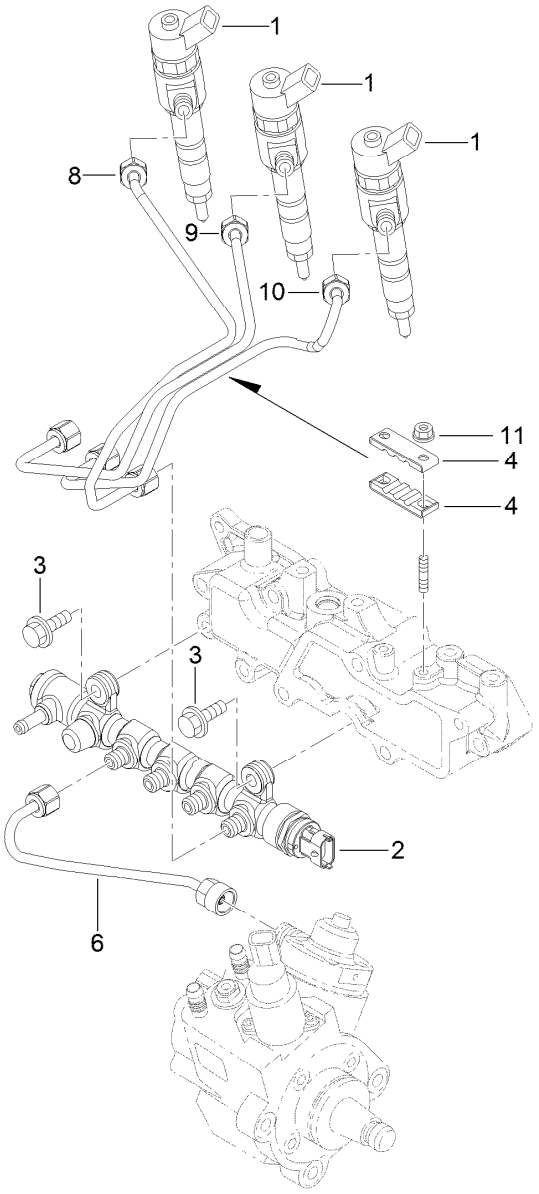
Ref.	Part Number	Qty.	Description
1	127-3071	1	Water Pump ASM
3	125-6998	1	Gasket
4	125-6999	1	Plate
9	127-3017	1	Joint
10	125-7123	2	Plug
11	127-3175	1	Plug
12	125-7195	1	Plug
13	125-7234	3	Screw
14	125-7047	1	Gasket
15	125-6986	1	Joint
16	125-7048	1	O-Ring
17	125-6978	1	Gasket
18	125-7192	1	Gasket
19	93-0362	1	Bolt
20	100-6928	3	Bolt
21	125-7219	1	Bolt
22	125-7222	3	Bolt
23	125-7039	1	V-Pulley

Ref.	Part Number	Qty.	Description
24	127-2998	1	V-Belt
25	127-4713	1	Fan
26	127-4768	1	Spacer
27	125-7211	4	Bolt
28	125-7029	1	Thermostat
29	125-7026	1	Gasket
30	125-7034	1	Cover
31	125-7110	1	Gasket
32	125-7594	2	Bolt
33	125-6953	1	Plug
34	125-7124	1	Sensor-Thermostat, CW
35	125-6979	1	Gasket
36	125-7176	1	Washer-Seal
37	127-3017	1	Joint
38	127-3072	1	Water In Pipe ASM
40	127-3020	2	Clip-Hose
42	127-3811	1	CW Pipe ASM
43	127-3020	2	Clip-Hose



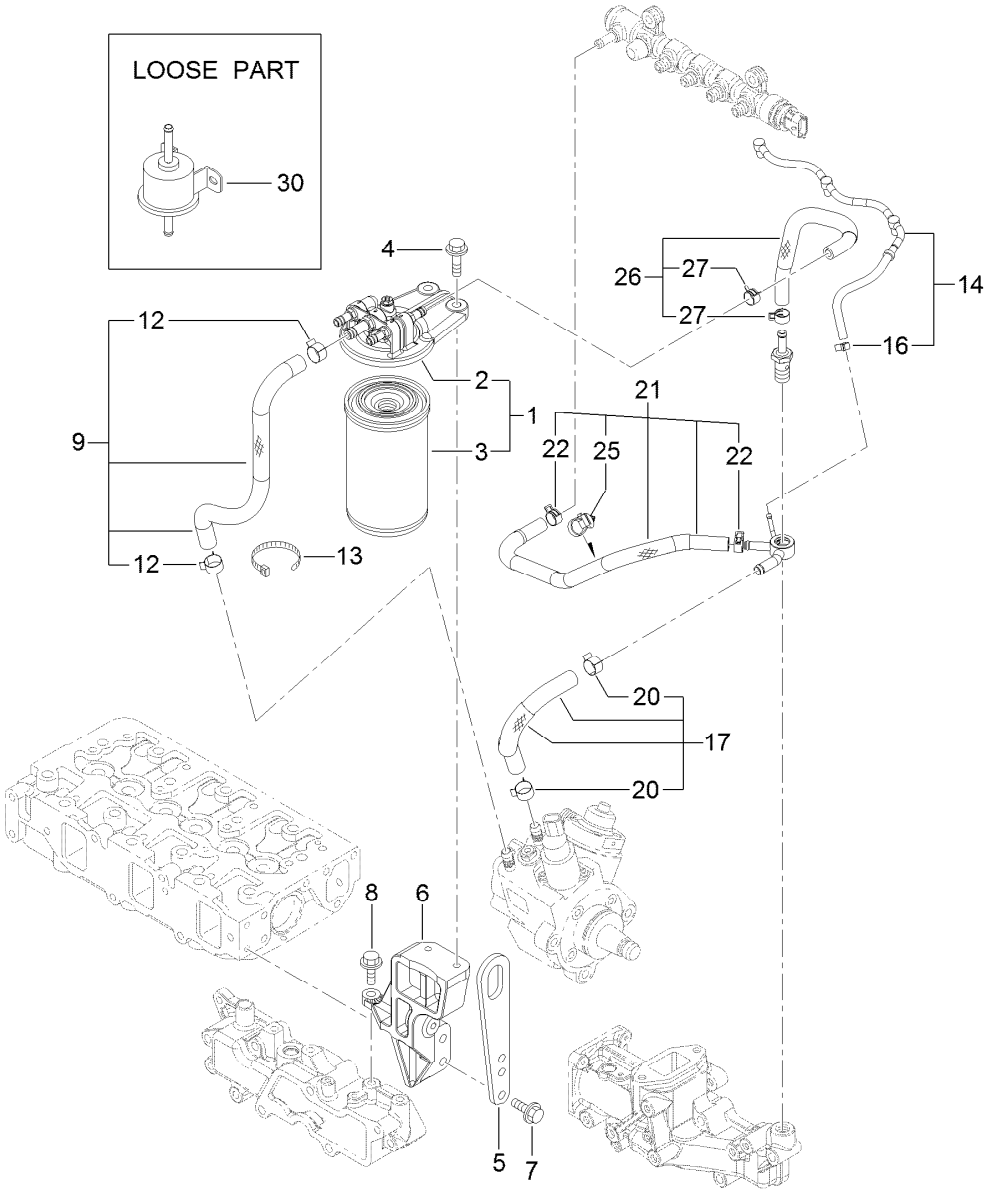
Fuel System Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	127-3073	1	Fuel Pump ASM
2	127-3074	1	O-Ring
3	125-7216	3	Bolt



Fuel Injection Valve Assembly

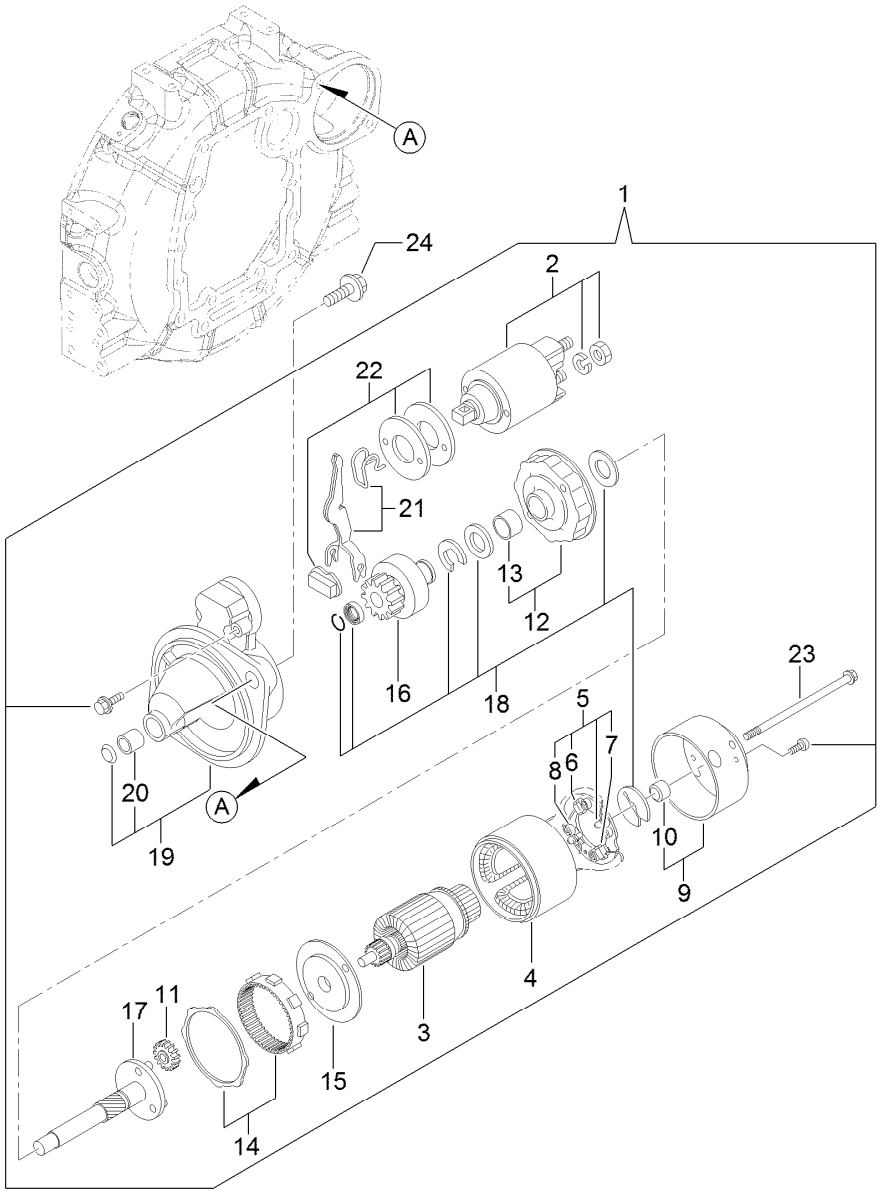
Ref.	*Part Number*	*Qty.*	*Description*
1	127-4754	3	Injector ASM
2	127-3812	1	Rail ASM
3	125-7215	2	Bolt
4	127-3813	2	Retainer
6	127-3082	1	Rail In Pipe ASM
8	127-3814	1	Injection Pipe ASM
9	127-3083	1	Injection Pipe ASM
10	127-3084	1	Injection Pipe ASM
11	125-7231	2	Nut



Fuel Line Assembly

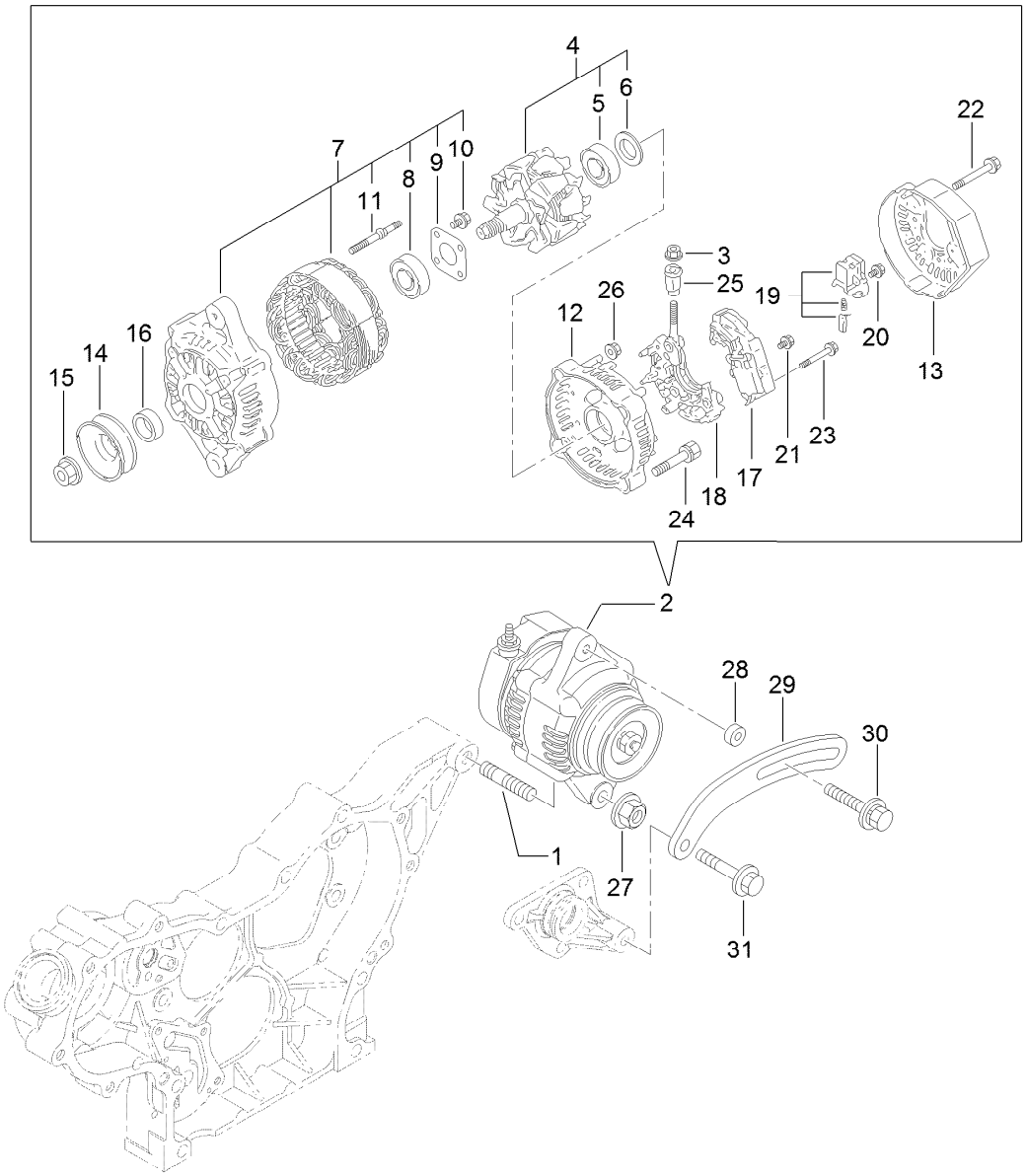
Ref.	Part Number	Qty.	Description
1	127-3075	1	Fuel/Oil Filter ASM
2	127-3076	1	Fuel/Oil Filter Bracket ASM
3	125-8752	1	Filter-Fuel/Oil
4	125-7216	2	Bolt
5	125-7111	1	Lifter
6	127-3815	1	Filter Bracket ASM
7	125-7215	2	Bolt
8	125-7215	1	Bolt
9	127-3077	1	Fuel Pipe ASM
12	125-7191	2	Clamp-Hose
13	127-2981	1	Band

Ref.	Part Number	Qty.	Description
14	127-3816	1	Fuel/Oil Return Pipe ASM
16	127-3172	1	Clamp-Hose
17	127-3078	1	Fuel Pipe ASM
20	125-7191	2	Clamp-Hose
21	127-3817	1	Fuel Pipe ASM
22	127-2950	2	Clip-Hose
25	127-3087	1	Band-Clip
26	127-3079	1	Fuel Pipe ASM
27	127-2950	2	Clip-Hose
30	127-3008	1	Fuel Feed Pump ASM



Starting Motor Assembly

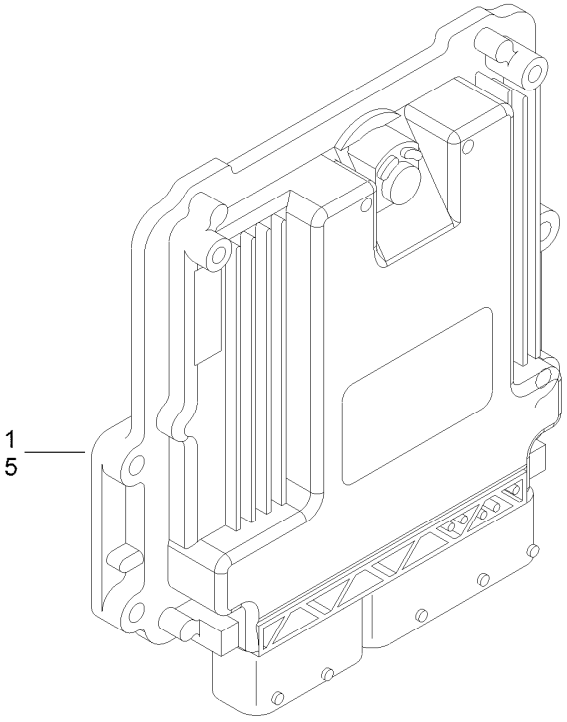
Ref.	Part Number	Qty.	Description
1	127-3818	1	Starter ASM
2	127-3819	1	Switch ASM
3	127-3820	1	Armature ASM
4	127-3821	1	Yoke ASM
5	127-3822	1	Brush Holder ASM
6	127-3823	2	Brush
7	127-3824	1	Brush Set
8	127-3825	4	Spring
9	127-3826	1	Cover ASM
10	127-3827	1	Metal
11	127-3828	3	Gear
12	127-3829	1	Bracket
13	127-3830	1	Bracket
14	127-3831	1	Gear
15	127-3832	1	Bracket
16	127-3833	1	Pinion ASM
17	127-3834	1	Shaft
18	127-3835	1	Washer Set
19	127-3836	1	Case ASM
20	127-3837	1	Metal-Starter
21	127-3838	1	Lever Set
22	127-3839	1	Dust Cover ASM
23	127-3840	2	Bolt-Through
24	125-7225	2	Bolt



Generator Assembly

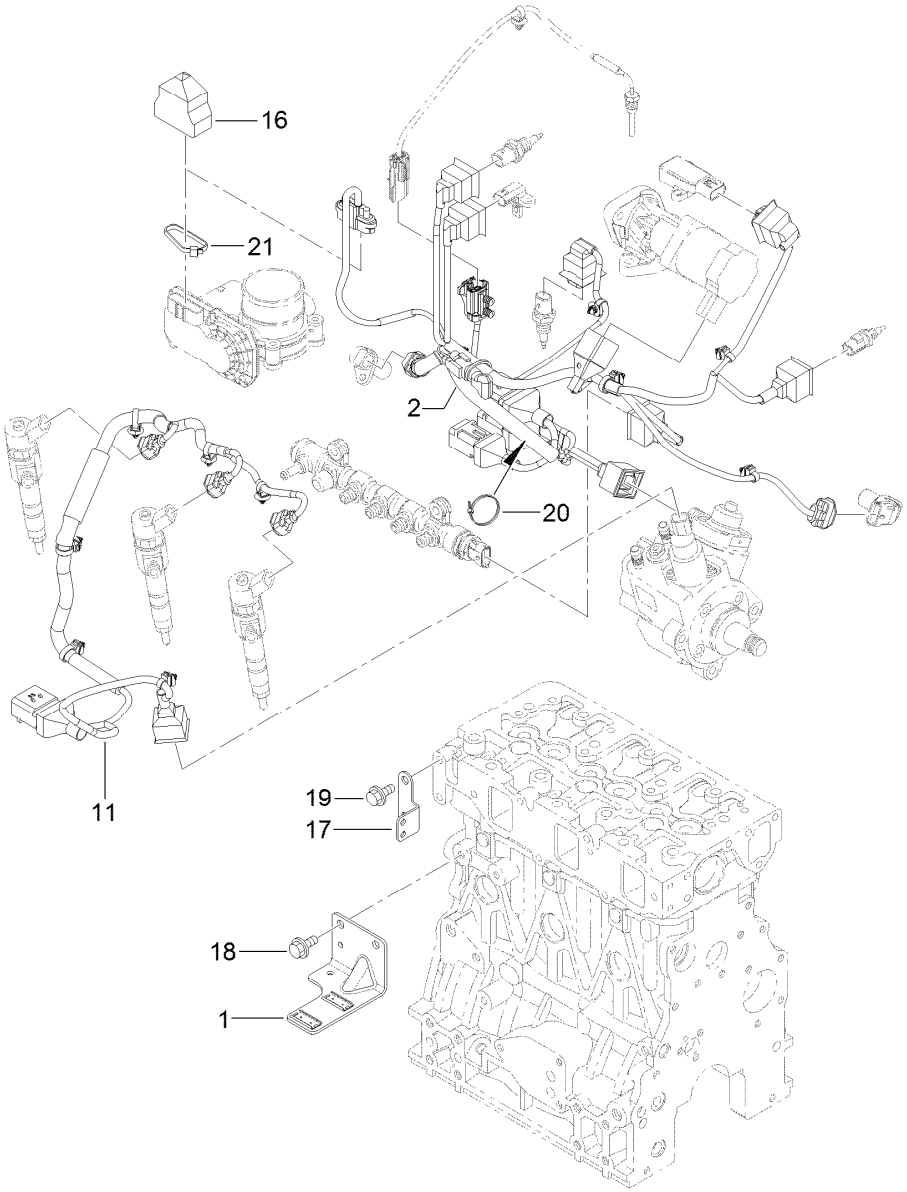
Ref.	Part Number	Qty.	Description
1	127-3011	1	Stud
2	127-3841	1	Generator
3	127-3190	1	Nut
4	127-3843	1	Rotor ASM
5	127-2983	1	Bearing-Ball
6	127-2962	1	Cover
7	127-3844	1	Frame ASM
8	127-2958	1	Bearing-Ball
9	127-2959	1	Plate-Retainer
10	127-2960	4	Screw
11	127-2961	2	Stud
12	127-3845	1	Frame
13	127-3846	1	Cover
14	127-2954	1	Pulley
15	127-2955	1	Nut
16	127-2957	1	Collar

Ref.	Part Number	Qty.	Description
17	127-3847	1	Regulator ASM
18	127-3848	1	Holder
19	127-2993	1	Holder
20	127-2965	6	Screw
21	127-2966	1	Screw
22	127-2967	3	Bolt
23	127-2968	2	Screw
24	127-2969	2	Bolt
25	127-2970	1	Bushing-Insulation
26	127-2971	2	Nut
27	125-7230	1	Nut
28	125-6947	1	Spacer
29	127-2977	1	Adjuster
30	125-7134	1	Bolt
31	125-7219	1	Bolt



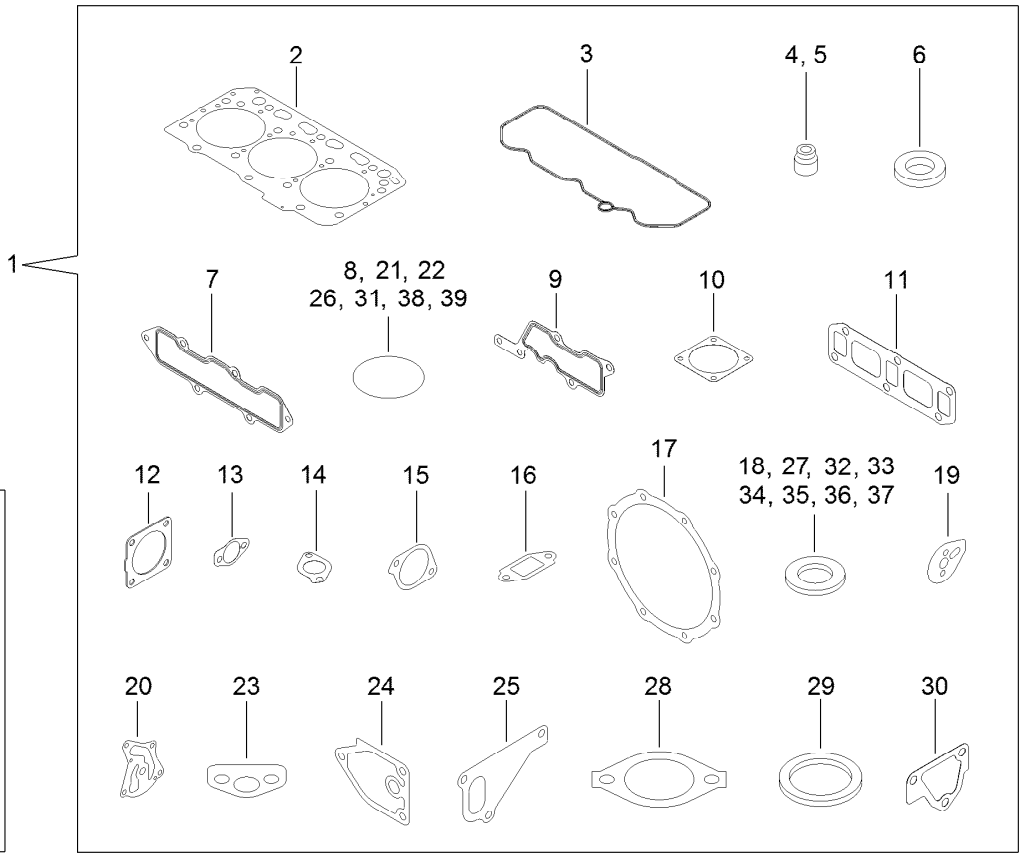
Electronic Control Unit Assembly

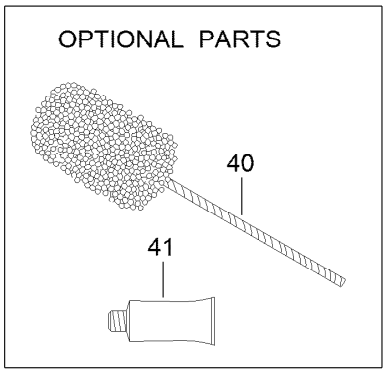
Ref.	*Part Number*	*Qty.*	*Description*
1	127-4762	1	E C U ASM
5	127-3085	1	E C U ASM



Electric Parts Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	127-3086	1	Bracket-Connector
2	127-4755	1	Harness
11	127-3851	1	Harness
16	127-3089	1	Boot-Type, Cap
17	127-3090	1	Bracket-Harness
18	93-0362	2	Bolt
19	93-0362	2	Bolt
20	127-3187	1	Band
21	127-3188	1	Band





Gasket Set

Ref.	Part Number	Qty.	Description
1	127-4776	1	Gasket Kit
2	127-4716	1	Head Gasket ASM
3	127-3856	1	Gasket-Valve Cover
4	127-2986	3	Seal-Stem, Valve
5	127-3027	3	Seal-Stem, Valve
6	127-3021	3	Gasket-Injector
7	127-3857	1	Gasket-Manifold, Intake
8	127-3033	1	O-Ring
9	127-3034	1	Gasket-Collector
10	127-3037	2	Gasket-Throttle
11	127-3775	1	Gasket-Manifold, Exhaust
12	127-3019	1	Gasket
13	127-3043	2	Gasket-Cooler, E G R
14	127-3016	1	Gasket
15	127-3050	1	Gasket-Intake Valve, E G R
16	127-3051	1	Gasket-Out Valve, E G R
17	127-3859	2	Gasket-D P F
18	127-3056	4	Gasket-Sensor
19	127-3069	1	Gasket-Idle, Shaft B
20	127-3004	1	Gasket
21	125-6909	2	O-Ring

Ref.	Part Number	Qty.	Description
22	127-2973	1	O-Ring
23	125-7022	1	Gasket
24	125-7024	1	Gasket
25	125-7047	1	Gasket
26	125-7048	1	O-Ring
27	125-6979	1	Gasket
28	125-7110	1	Gasket
29	125-7026	1	Gasket
30	125-6978	1	Gasket
31	127-3074	1	O-Ring
32	125-7174	1	Washer-Seal
33	125-7176	1	Washer-Seal
34	127-3166	2	Washer-Seal
35	125-7177	1	Washer-Seal
36	125-7192	1	Gasket
37	127-3174	2	Gasket
38	93-0418	3	O-Ring
39	125-7197	2	O-Ring
40	127-3000	1	Hone
41	125-7248	1	Gasket-Liquid

Attachments and Accessories

For 03672 Reelmaster 5010-D Traction Unit

Product Name	Model/Part
8-Blade DPA Cutting Unit with 5in Reel	03661
5 Inch Verticutter	03664
Air Ride Seat Suspension Kit	03667
Four-Wheel Drive Kit	03671
Turf Evaluator	04399
Premium Bio-Degradable Hydraulic Fluid (5 Gallon Pail)	100-7674
Wheel Weight Kit	104-1478
Premium All Season Hydraulic Fluid (55 Gallon Drum)	108-1177
Premium All Season Hydraulic Fluid (5 Gallon Pail)	108-1178
Premium Bio-Degradable Hydraulic Fluid (55 Gallon Drum)	108-1189
Premium All Purpose Grease (Tube)	108-1190
Gauge Bar Assembly	108-6715
ROPS Extension Kit	110-8030
Operator Fan Kit - US Sales Only, 3in ROPS Post	110-8804
Two-Post ROPS Kit	110-8860
Weight Plate	110-8985-03
5in Air Cleaner Safety Element	114-4057
Premium Synthetic Bio-Degradable Hydraulic Fluid (5 Gallon Pail)	119-2157
Premium Synthetic Bio-Degradable Hydraulic Fluid (55 Gallon Drum)	119-2158
Cutting Unit Hydraulic Hose Kit	119-6955
Premium Engine Oil 10w30 (55 Gallon Drum)	121-6392
Premium Engine Oil 10w30 (5 Gallon Pail)	121-6393
Brush and Handle Kit	29-9100
400-Hour Filter Maintenance Kit	30054
Universal Sunshade	30349
Diagnostic Display Box	85-4750
Plastic Plug	93-7498
Spark Arrestor	98-9099

Notes:

Notes:

Notes:

Count on it.