



Form No. 3450-827 Rev A

**Count on it.**

# Parts Catalog

## 72in Completion Kit Z Master® 4000 Series Riding Mower

Model No. 78467—Serial No. 400000000 and Up



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

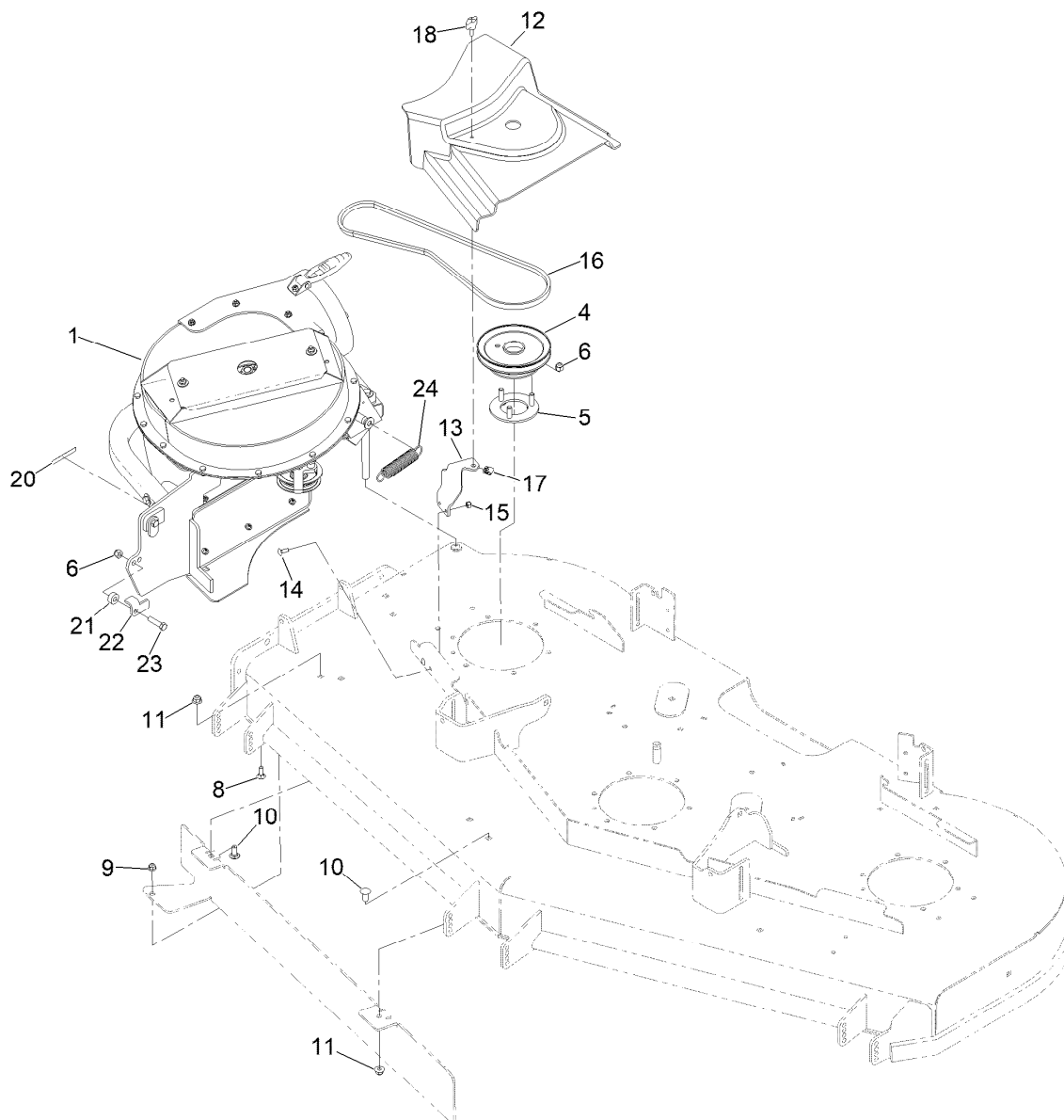
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# Contents

Blower Mount Assembly ..... 4

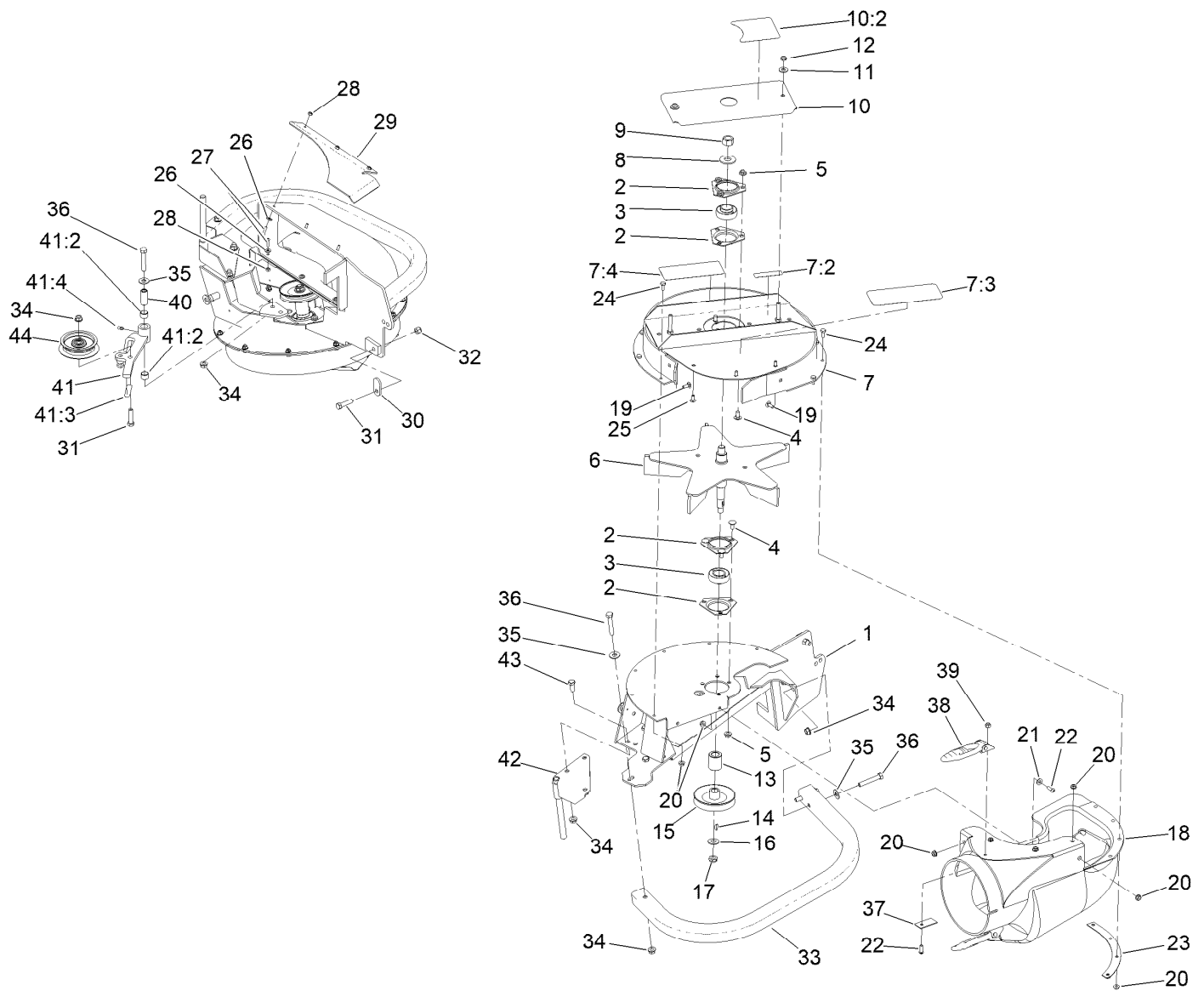
Blower Assembly No. 145-5797 ..... 5



## Blower Mount Assembly

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 1    | 145-5797    | 1    | Blower ASM          |
| 4    | 112-7202-03 | 1    | Pulley-Blower       |
| 5    | 140-4906    | 1    | Pulley Mount ASM    |
| 6    | 3296-39     | 4    | Nut-Lock, NI        |
| 8    | 3230-16     | 1    | Screw-CARR          |
| 9    | 104-8300    | 1    | Nut-HF, NI          |
| 10   | 3231-27     | 2    | Screw-CARR          |
| 11   | 104-8301    | 2    | Nut-HF, NI          |
| 12   | 117-0340    | 1    | Belt Cover          |
| 13   | 117-0342-01 | 1    | Bracket-Cover, Belt |

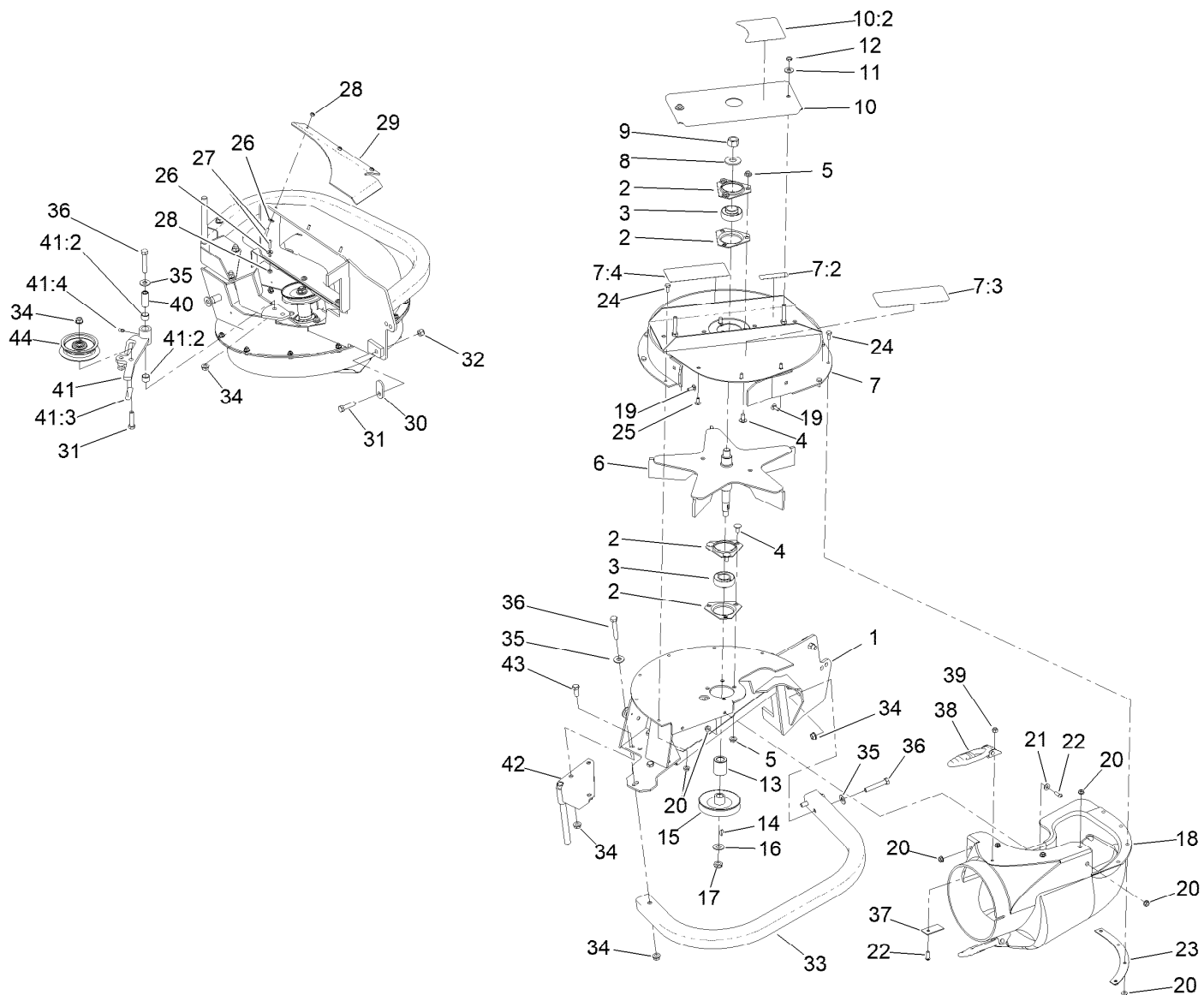
| Ref. | Part Number | Qty. | Description      |
|------|-------------|------|------------------|
| 14   | 3229-1      | 2    | Screw-CARR       |
| 15   | 3296-42     | 2    | Nut-Lock, NI     |
| 16   | 112-2384    | 1    | Belt-V           |
| 17   | 609900      | 1    | Nut-Speed        |
| 18   | 98-8332     | 1    | Knob             |
| 20   | 133-8061    | 1    | Decal-Warning    |
| 21   | 104-8426    | 1    | Spacer           |
| 22   | 112-1787    | 1    | Latch-Stop       |
| 23   | 323-8       | 1    | Screw-HH         |
| 24   | 1-603693    | 1    | Spring-Extension |



## Blower Assembly No. 145-5797

| Ref. | Part Number | Qty. | Description                |
|------|-------------|------|----------------------------|
| 1    | 110-0329-03 | 1    | Mount-Blower               |
| 2    | 1-513013    | 4    | Housing-Flange             |
| 3    | 1-653346    | 2    | Bearing                    |
| 4    | 3230-18     | 6    | Screw-CARR                 |
| 5    | 32128-20    | 6    | Nut-HF                     |
| 6    | 103-0455    | 1    | Impeller                   |
| 7    | 145-8454    | 1    | Housing W/Decal-Upper      |
| 7:2  | 127-2857    | 1    | Decal - Vib, Pinch Warning |
| 7:3  | 112-1770    | 1    | Decal                      |
| 7:4  | 126-9451    | 1    | Decal-Warning              |
| 8    | 1-513208    | 1    | Washer-Spring              |
| 9    | 3219-6      | 1    | Nut-Hex                    |
| 10   | 145-8453    | 1    | Cover-Bearing W/Decal      |
| 10:2 | 126-9595    | 1    | Decal-Warning              |
| 11   | 3256-3      | 2    | Washer-Flat                |
| 12   | 3296-47     | 2    | Nut-Lock,NI                |
| 13   | 103-0460    | 1    | Spacer                     |
| 14   | 3257-32     | 1    | Key-Woodruff               |
| 15   | 103-0456    | 1    | Sheave                     |
| 16   | 3256-26     | 1    | Washer-Flat                |
| 17   | 3296-28     | 1    | Nut-Lock, NI               |

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 18   | 109-1134    | 1    | Chute-Blower          |
| 19   | 3229-1      | 2    | Screw-CARR            |
| 20   | 32128-33    | 17   | Nut-HF                |
| 21   | 3256-22     | 2    | Washer-Flat           |
| 22   | 3274-69     | 4    | Screw-HSBH            |
| 23   | 103-0461-03 | 1    | Plate-Backing, Blower |
| 24   | 321-3       | 10   | Screw-HH              |
| 25   | 3229-11     | 3    | Screw-CARR            |
| 26   | 3256-16     | 6    | Washer-Flat           |
| 27   | 104-2408    | 6    | Screw-HSBH            |
| 28   | 3296-2      | 6    | Nut-Lock, NI          |
| 29   | 110-0328-03 | 1    | Plate-Bottom          |
| 30   | 1-353054    | 1    | Latch-Catcher, Grass  |
| 31   | 323-8       | 2    | Screw-HH              |
| 32   | 3296-39     | 1    | Nut-Lock, NI          |
| 33   | 103-0458-01 | 1    | Bumper                |
| 34   | 3290-357    | 8    | Nut-HSF               |
| 35   | 3256-4      | 4    | Washer-Flat           |
| 36   | 323-11      | 4    | Screw-HH              |
| 37   | 103-3093    | 2    | Plate-Backing         |
| 38   | 103-2898    | 2    | Latch-Rubber          |



## Blower Assembly No. 145-5797 (continued)

| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 39   | 3296-42     | 2    | Nut-Lock, NI         |
| 40   | 1-603044    | 1    | Bushing              |
| 41   | 145-8455    | 1    | Idler Arm W/Bushings |
| 41:2 | 1-653600    | 2    | Bushing              |
| 41:3 | 126-4659    | 1    | Decal-Warning        |

| Ref. | Part Number | Qty. | Description    |
|------|-------------|------|----------------|
| 41:4 | 302-19      | 1    | Fitting-Grease |
| 42   | 103-0445-03 | 1    | Pin-Mount      |
| 43   | 323-5       | 3    | Screw-HH       |
| 44   | 103-1103    | 1    | Idler-Flat     |

**Notes:**



**Count on it.**