



52in Mower

Wheel Horse® 5xi Garden Tractor Attachment

Model No. 78370 – 220000001 and Up

Model No. 78375 – 220000001 and Up

Model No. 78452 – 220000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

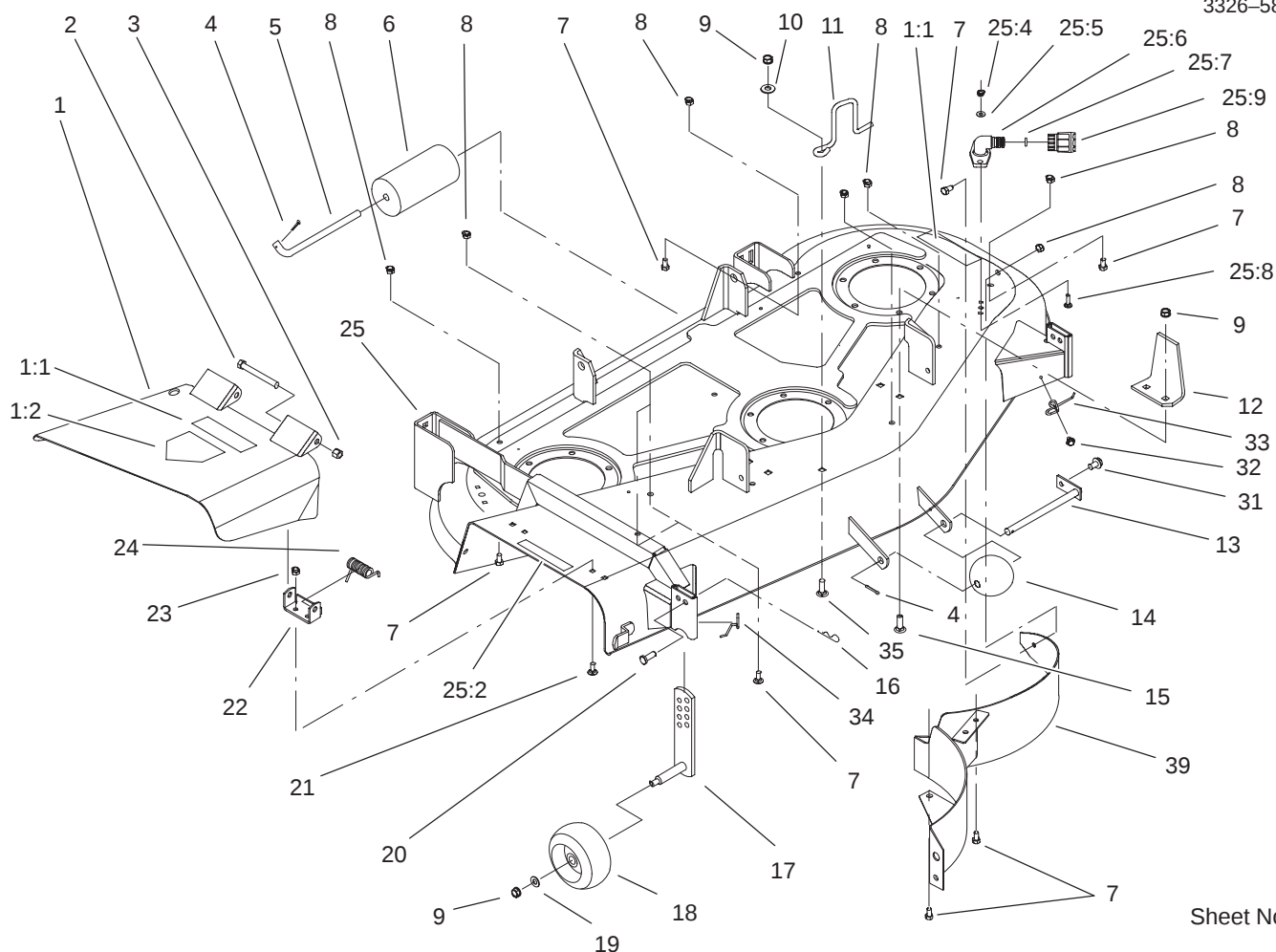
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	HYD	hydraulic
ASM	assembly	INC	incorporated
CARR	carriage	LH	left hand
DEG	degrees	NI	nylon insert
FH	flat head	PPH	Phillips pan head
GA	gauge	PTH	Phillips truss head
HF	hex flange	PTO	power take off
HH	hex head	RH	right hand
HHF	hex head flange	SFH	slotted fillister head
HLH	hex lag head	SHH	slotted hex head
HJ	hex jam	SQH	square head
HOC	height-of-cut	SHWH	slotted hex washer head
HS	hex socket	SPH	slotted pan head
HSBH	hex socket button head	SRH	slotted round head
HSFH	hex socket flat head	STD	standard
HSH	hex socket head	TAP	self tapping
HWH	hex washer head	TTH	Torx truss head
HWHTF	hex washer head thread forming	WH	wing head

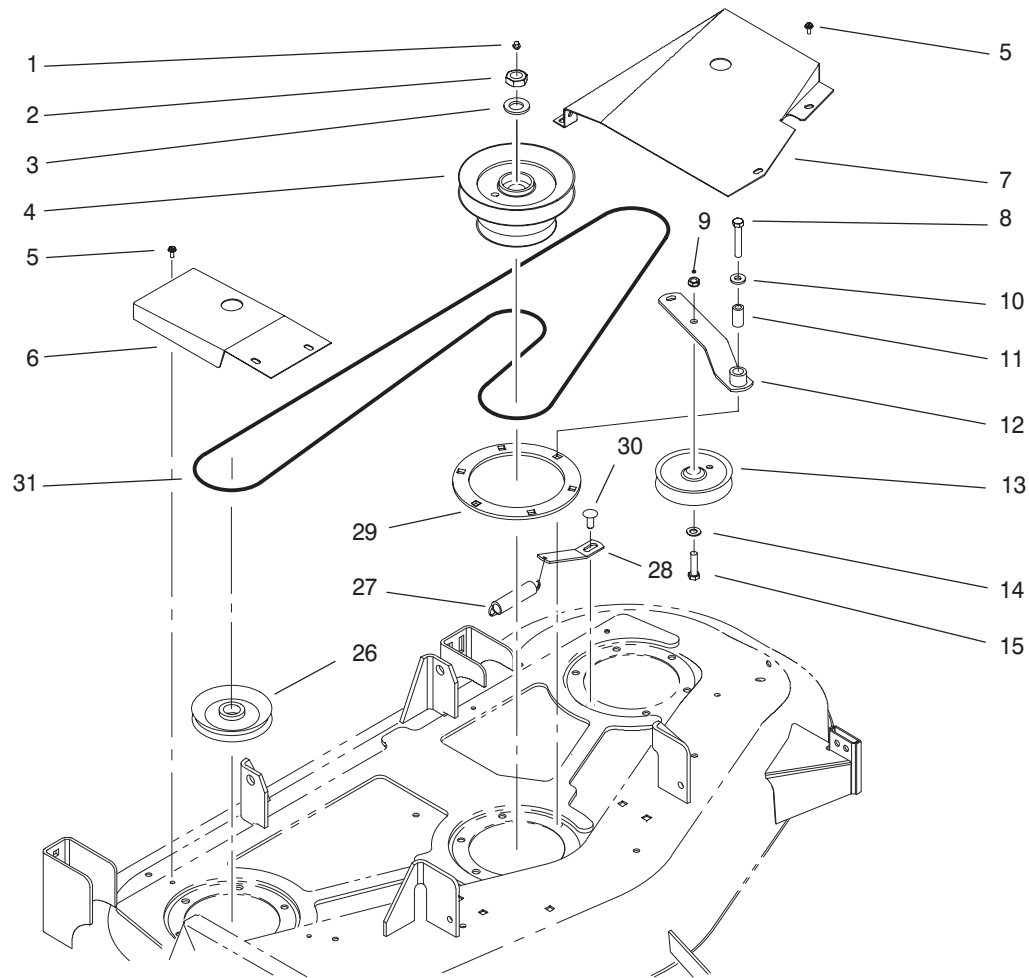


Sheet No.:2

Reinforcement Plate Assembly

Ref. No.	Part No.	Qty.	Description
1	94-1580	1	Deflector ASM (only on: 78370, 78375)
1	94-1581	1	Deflector ASM (only on: 78452)
1:1	93-7317	1	Decal-Danger (only on: 78452)
1:1	92-7108	1	Decal-Danger (only on: 78370, 78375)
1:2	93-1122	1	Decal-Danger (only on: 78370, 78375)
1:2	93-7316	1	Decal-Danger, Int'l (only on: 78452)
2	3211-15	2	Screw-HH
3	3296-5	2	Nut-Lock, NI
4	3272-11	3	Pin-Cotter
5	40-0340	2	Shaft-Roller, Rear
6	36-1740	2	Roller-Deck
7	322-2	8	Screw-HH (only on: 78370)
7	322-2	7	Screw-HH (only on: 78452)
8	3296-29	8	Nut-Lock, NI (only on: 78370)
8	3296-29	7	Nut-Lock, NI (only on: 78452)
9	3296-39	7	Nut-Lock, NI

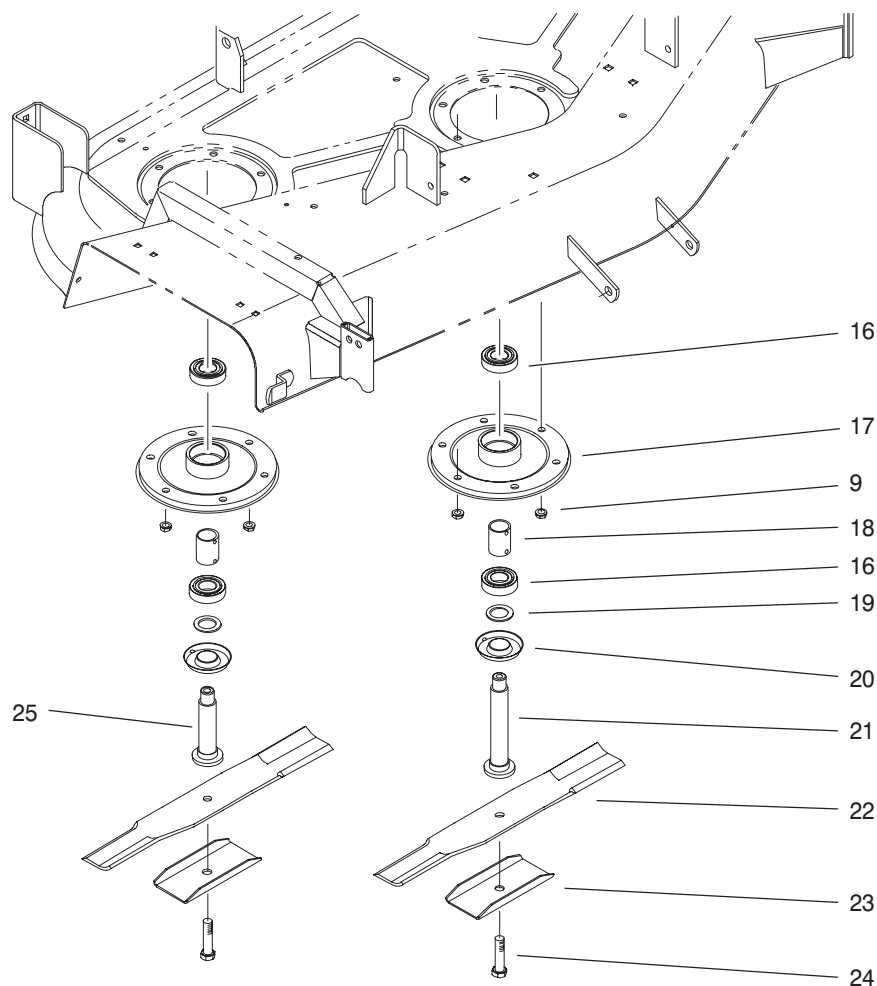
Ref. No.	Part No.	Qty.	Description
10	3256-41	1	Washer-Flat
11	95-3953	1	Guide-Belt
12	94-7952-01	2	Bracket-Guide
13	98-5030	1	Shaft ASM
14	29-4820	2	Roller
15	3231-25	4	Screw-CARR
16	9335054	2	Pin-Hair
17	68-2350	2	Gage-Wheel
18	68-2730	2	Wheel-Gage
19	3256-24	2	Washer-Flat
20	283-2	2	Pin-Clevis
21	3230-18	4	Screw-CARR
22	29-5590-03	2	Bracket-Pivot
23	3296-29	4	Nut-Lock, NI
24	40-6230	2	Spring
25	98-5093	1	Deck ASM (only on: 78452)
25	99-8083	1	Deck ASM (only on: 78370, 78375)
25:2	92-7109	1	Decal-Caution (only on: 78370, 78375)
25:2	93-7009	1	Decal-Danger (only on: 78452)
25:4	3296-16	2	Nut-Lock, NI (only on: 78370, 78375)



Sheet No.:3

Pulley and Belt Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	302-2	3	Fitting-Grease				
2	3220-7	3	Nut-Jam				
3	3256-28	3	Washer-Flat				
4	94-2035	1	Pulley-Double				
5	46-8560	7	Screw-HHF				
6	98-1618-01	1	Cover ASM-RH				
7	98-1619-01	1	Cover ASM-LH				
8	323-11	1	Screw-HH				
9	32128-21	19	Nut-HF				
10	3256-3	1	Washer-Flat				
11	51-3640	1	Sleeve-Pivot, Idler				
12	55-7640-03	1	Idler Arm ASM				
13	93-1622	1	Pulley-Idler				
14	3256-24	1	Washer-Flat				
15	323-8	1	Screw-HH				
26	79-0620	2	Pulley				
27	51-3650	1	Spring-Extension				
28	55-7650	1	Plate-Spring				
29	27-7680-03	3	Ring-Deck Support				
30	3231-22	17	Screw-CARR				
31	94-2501	1	V-Belt				

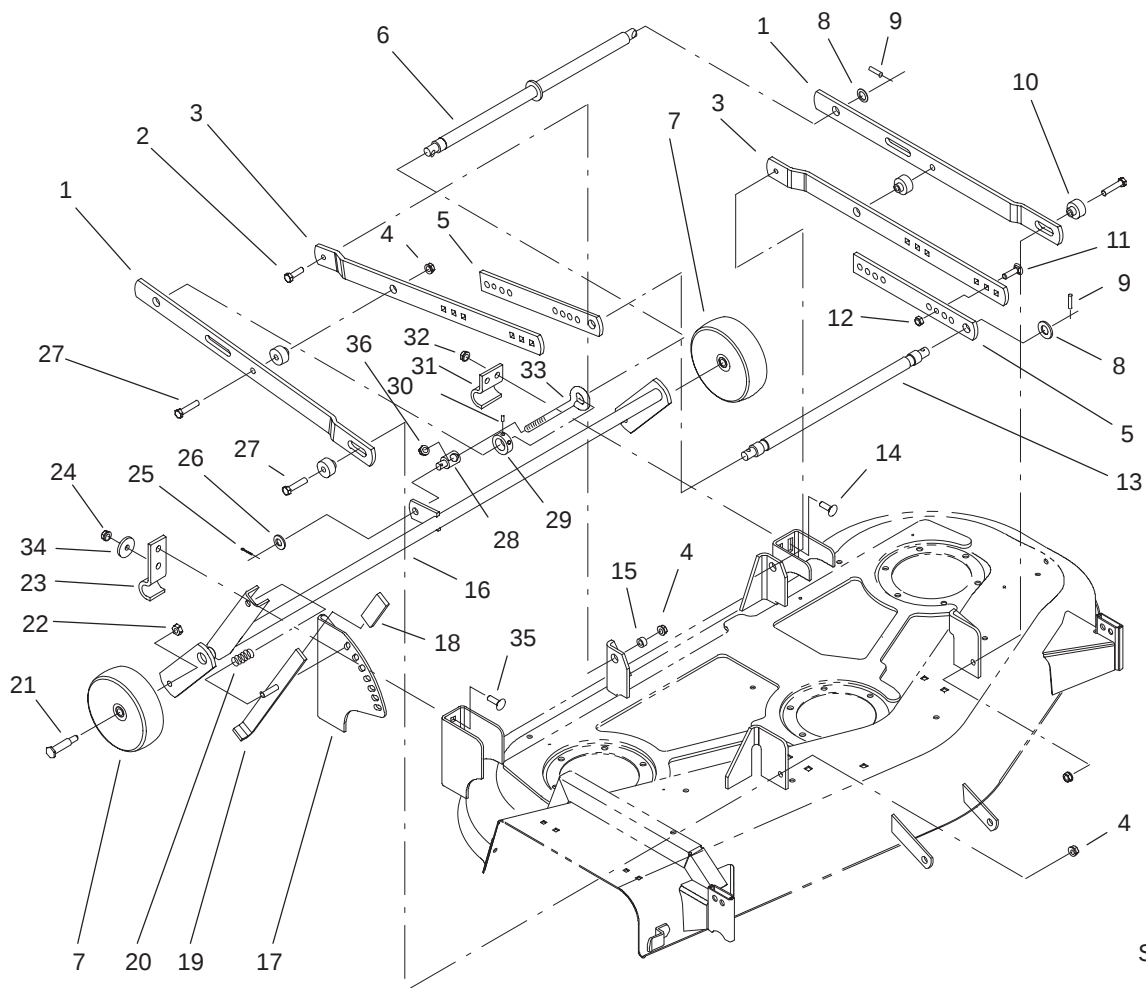


Sheet No.:A

Spindle and Blade Assembly

Ref. No.	Part No.	Qty.	Description
9	32128-21	19	Nut-HF
16	113514	6	Bearing
17	79-2480-03	3	Housing-Spindle
18	79-1890	3	Spacer-Bearing
19	120860	3	Washer-Wheel
20	79-1920	3	Shield-Bearing
21	79-1910	1	Shaft-Spindle
22	92-7961	3	Blade (only on: 78375)
22	27-0990	3	Blade (only on: 78370, 78452)
23	92-9820	3	Stiffener-Blade
24	44-2200	3	Screw-Blade
25	79-1900	2	Shaft-Spindle

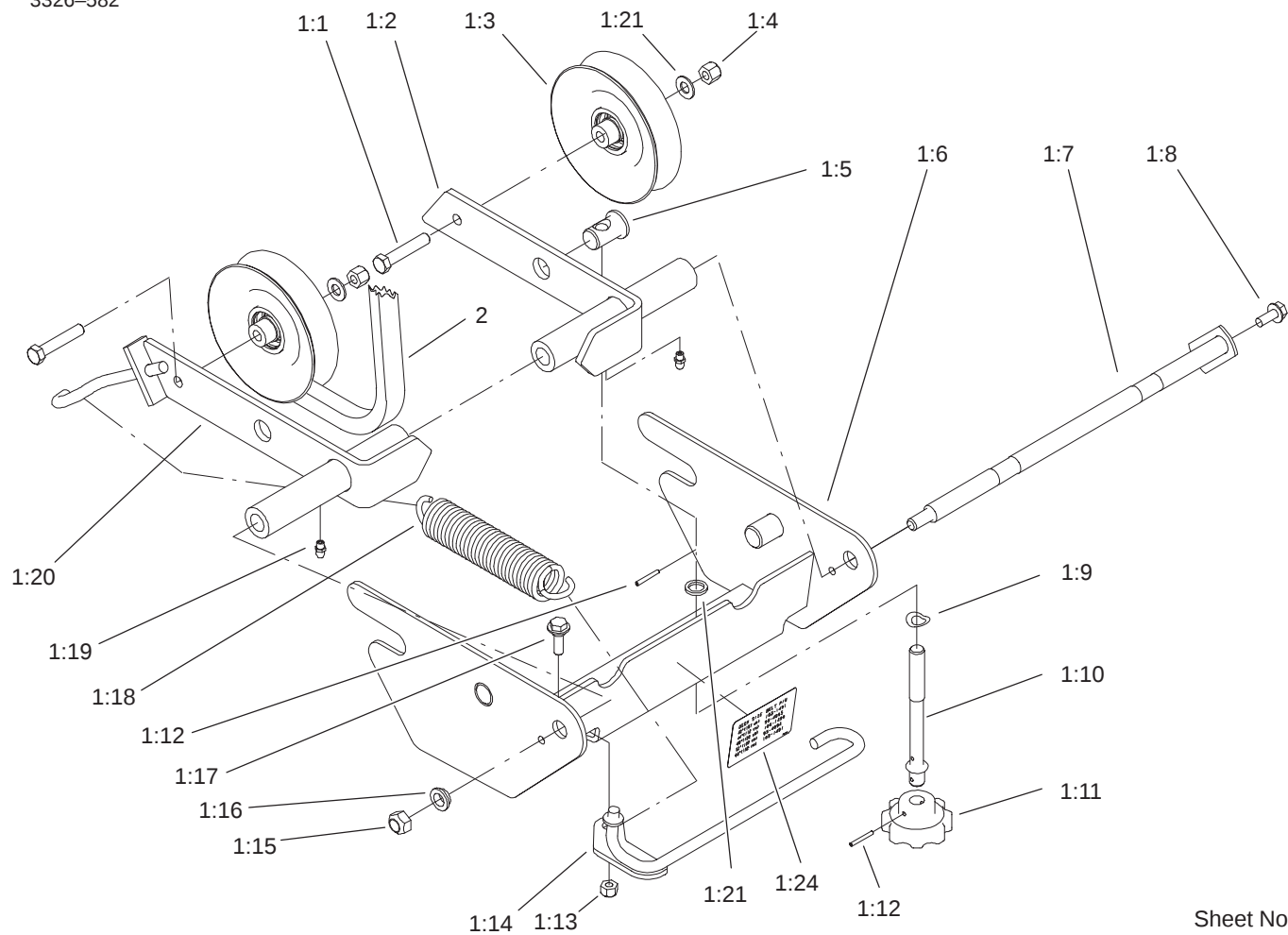
Ref. No.	Part No.	Qty.	Description



Sheet No.:4

Deck Suspension Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	98-5044	1	RH Leveler ASM (only on: 78452)	15	114127	2	Spacer
1	98-5042	1	LH Leveler ASM (only on: 78452)	16	94-2041-01	1	Wheel Support
1	98-5043	1	RH Leveler ASM (only on: 78370, 78375)	17	94-2128-01	1	Quadrant
1	98-5041	1	LH Leveler ASM (only on: 78370, 78375)	18	102597	1	Grip
1	94-2412-03	2	Bar-Leveler	19	94-7965-01	1	Lever-HOC
1:1	98-3478	1	Decal-Warning (only on: 78370, 78375)	20	101853	1	Spring-Compression
1:1	93-9367	1	Decal-Warning (only on: 78452)	21	92-1057	2	Bolt-Shoulder
2	323-7	2	Screw-HH	22	32146-2	2	Nut-Lock, NI
3	94-7801-03	2	Draftbar	23	110837-03	1	Bracket-Pivot
4	102809	6	Locknut-Flange	24	3296-39	2	Nut-Lock, NI
5	94-7804-03	2	Draftbar-Adjustment	25	3272-12	1	Pin-Cotter
6	94-7943-03	1	Shaft-Leveler	26	3256-26	1	Washer-Flat
7	95-4102	2	Wheel	27	323-9	4	Screw-HH
8	3256-69	4	Washer-Flat	28	94-7802	1	Trunnion
9	933216	4	Pin-Roll, Spirol	29	94-7953	1	Collar
10	115706	4	Spacer	30	3245-2	2	Screw-Set, HSH
11	3231-38	4	Screw-CARR	31	94-7543-03	1	Clamp
12	32152-2	4	Nut-Conelock	32	32128-40	2	Nut-Flange
13	94-2130-03	1	Shaft-Draft Bar	33	94-7954	1	Rod-Level Adjustment
14	3231-2	2	Screw-CARR	34	98-3479	1	Washer-Support
				35	3231-4	2	Screw-CARR
				36	3296-23	1	Nut-Lock, NI

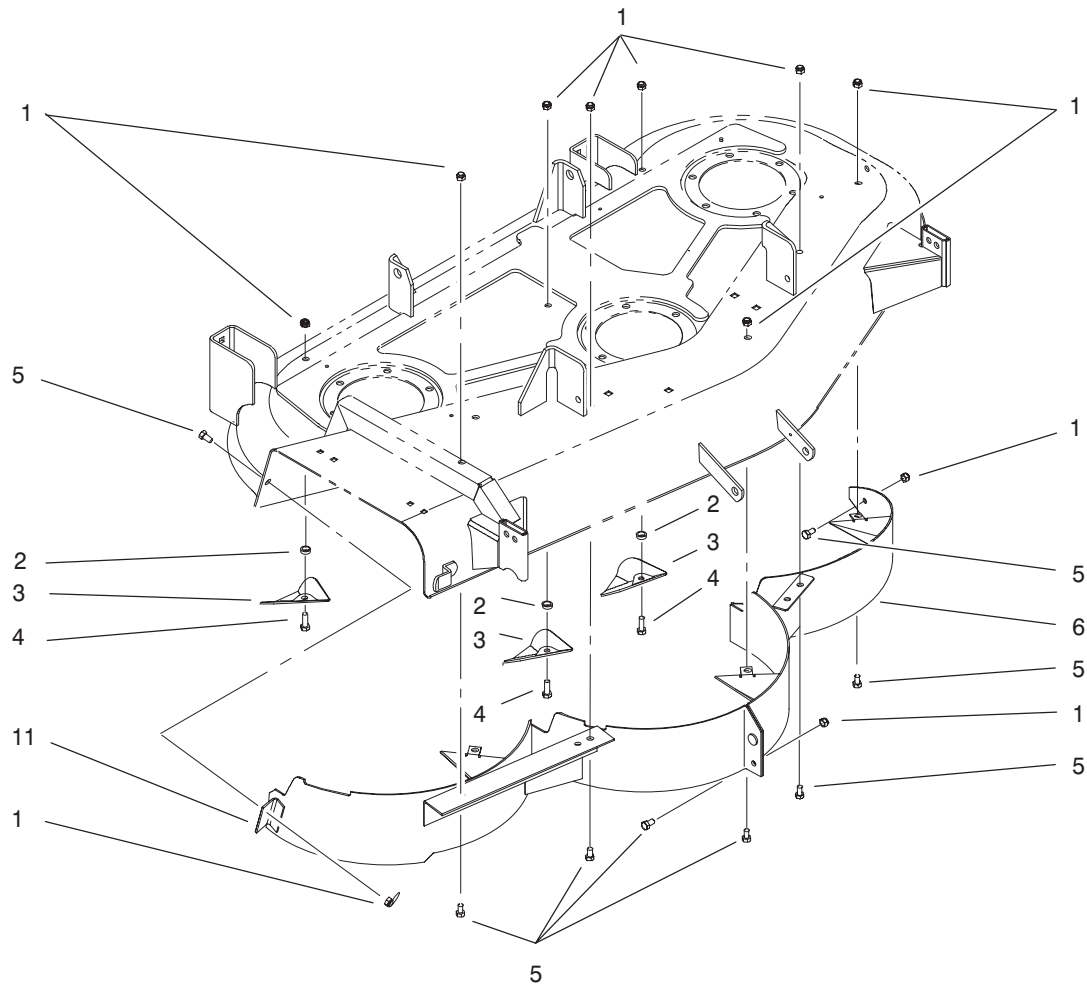


Sheet No.:5

Pulley Box Assembly

Ref. No.	Part No.	Qty.	Description
1	104-4699	1	Pulley Box ASM
1:1	323-10	2	Screw-HH
1:2	105-1390-03	1	LH Tension Bracket ASM
1:3	94-2447	2	Pulley-Idler
1:4	3296-39	2	Nut-Lock, NI
1:5	105-1397	1	Ferrule-Adjuster
1:6	105-1388-03	1	Pulley Box ASM
1:7	94-2423	1	Rod-Pivot
1:8	32144-70	1	Screw-HH
1:10	105-1398	1	Rod-Tension
1:11	105-1492	1	Knob-Adjusting
1:12	933156	2	Pin-Spirol, Roll
1:13	3296-29	1	Nut-Lock, NI
1:14	94-7764	1	Tensioner-Idler
1:15	3296-48	1	Nut-Lock NI
1:16	105-1399	1	Spacer-Shoulder
1:17	19-1471	1	Screw-Shoulder
1:18	100-1196	1	Spring-Extension
1:19	302-5	2	Fitting-Grease
1:20	105-1393-03	1	RH Tension Bracket ASM
1:21	48-9220	2	Washer
1:23	9202634	1	Washer
1:24	105-1500	1	Decal-5xi Pulley Box
2	95-4094	1	Belt-V

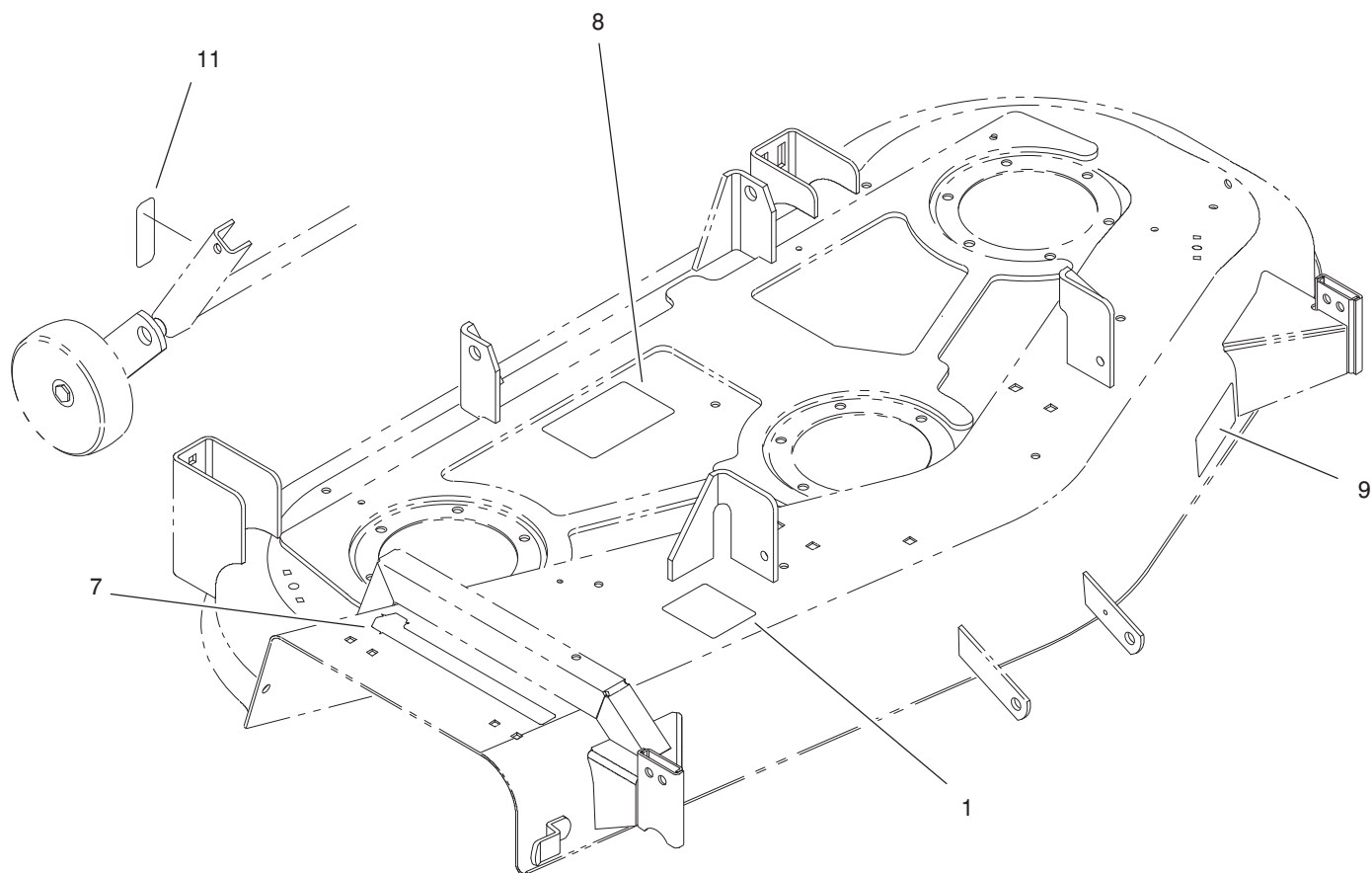
Ref. No.	Part No.	Qty.	Description



Sheet No.:6

Baffle Assembly

Ref. No.	Part No.	Qty.	Description
1	3296-29	11	Nut-Lock, NI (only on: 78375)
2	59-4310	3	Spacer (only on: 78375)
3	84-5760	3	Plate-Kicker (only on: 78375)
4	322-4	3	Screw-HH (only on: 78375)
5	322-2	8	Screw-HH (only on: 78375)
6	94-2505-03	1	Left Baffle ASM (only on: 78375)
11	94-2504-03	1	Right Baffle ASM (only on: 78375)



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Decal Assembly

Ref. No.	Part No.	Qty.	Description
1	98-3481	1	Decal-Belt Routing
7	94-4943	1	Decal-Deck (only on: 78375)
8	98-3480	1	Decal-Belt Routing
9	93-7282	1	Decal-Wheel Adjustment
11	111655	1	Decal-HOC (only on: 78370, 78375)

Ref. No.	Part No.	Qty.	Description

Maintenance Record

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