



60" Side Discharge Mower

Wheel Horse[®] 5xi Garden Tractor

Model No. 78395–220000001 and Up

Model No. 78469–220000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

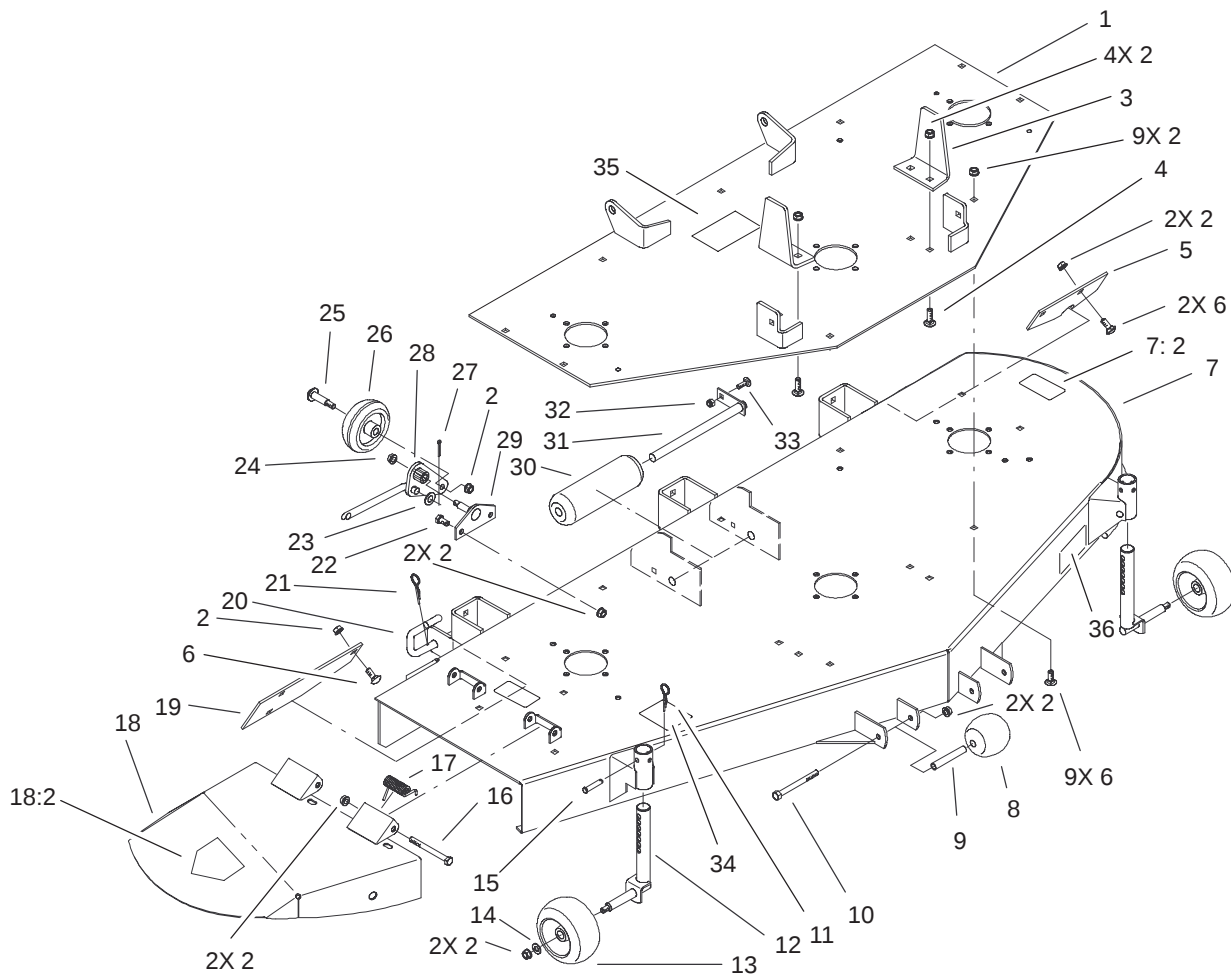
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	HYD	hydraulic
ASM	assembly	INC	incorporated
CARR	carriage	LH	left hand
DEG	degrees	NI	nylon insert
FH	flat head	PPH	Phillips pan head
GA	gauge	PTH	Phillips truss head
HF	hex flange	PTO	power take off
HH	hex head	RH	right hand
HHF	hex head flange	SFH	slotted fillister head
HLH	hex lag head	SHH	slotted hex head
HJ	hex jam	SQH	square head
HOC	height-of-cut	SHWH	slotted hex washer head
HS	hex socket	SPH	slotted pan head
HSBH	hex socket button head	SRH	slotted round head
HSFH	hex socket flat head	STD	standard
HSH	hex socket head	TAP	self tapping
HWH	hex washer head	TTH	Torx truss head
HWHTF	hex washer head thread forming	WH	wing head

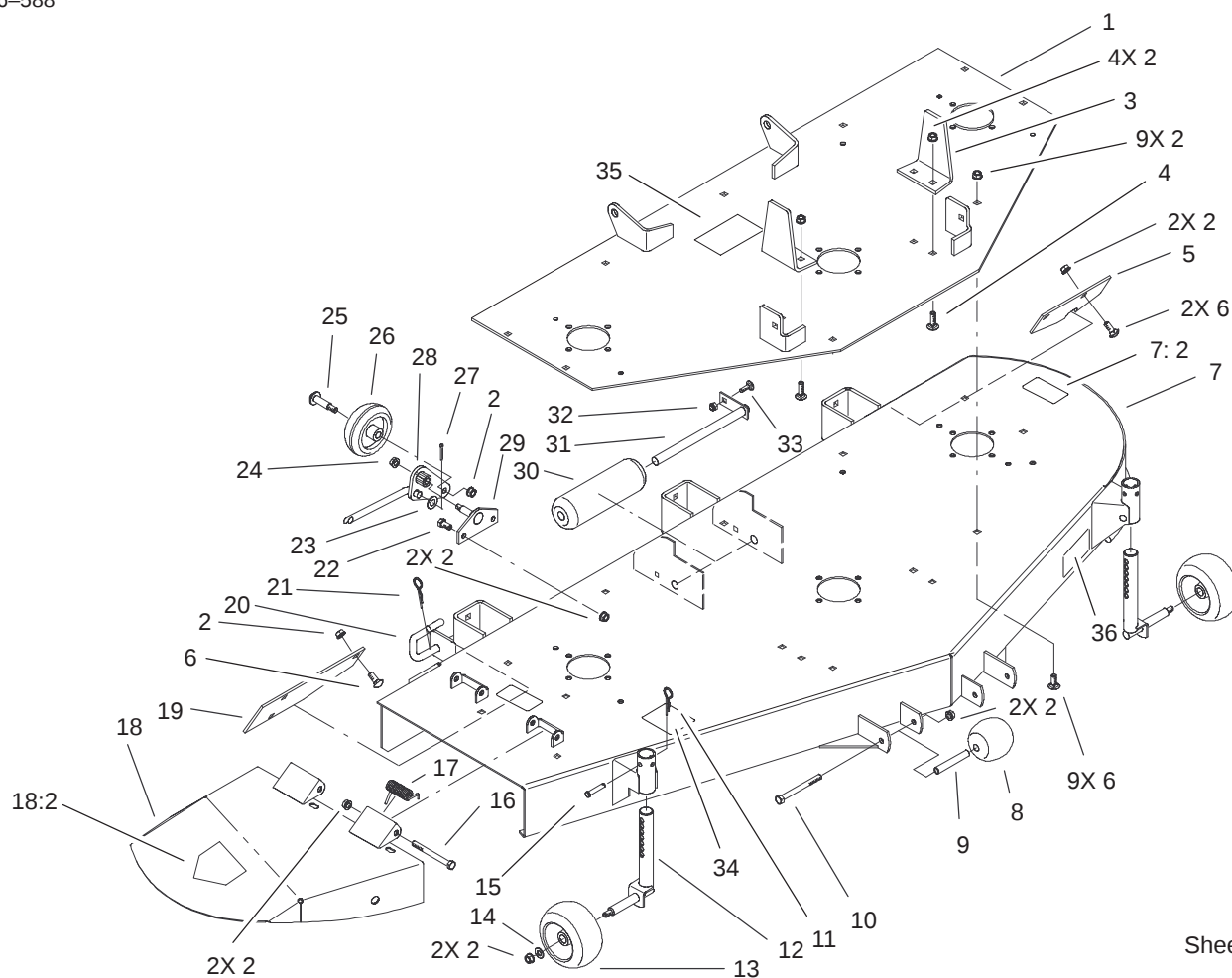


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Deck, Plate and Chute Assembly

Ref. No.	Part No.	Qty.	Description
1	94-2369-01	1	Plate
2	3296-39	25	Nut-Lock, NI
3	94-7642-01	2	Bracket-Guide
4	3231-25	4	Screw-CARR
5	79-1230-03	1	Plate-Wear LH
6	3231-2	12	Screw-CARR
7	99-6133	1	Deck/Decal ASM (only on: 78395)
7	98-5047	1	Deck W/Decal Eur ASM (only on: 78469)
7:2	92-7108	2	Decal-Danger (only on: 78395)
7:2	93-7317	2	Decal-Danger (only on: 78469)
8	29-4820	2	Roller
9	94-2500	2	Tube-Wheel Spacer
10	323-16	2	Screw-HH
11	3290-467	2	Pin-Hair
12	94-2364	2	Support-Gage Wheel
13	68-2730	2	Wheel-Gage
14	3256-24	2	Washer-Flat
15	94-3829	2	Pin-Clevis
16	323-42	2	Screw-HH
17	40-6230	2	Spring

Ref. No.	Part No.	Qty.	Description
18	98-5046	1	Deflector W/Decal ASM (only on: 78469)
18	92-6508	1	Chute/Decal ASM (only on: 78395)
18:2	93-1122	1	Decal-Danger (only on: 78395)
18:2	93-7316	1	Decal-Danger, Int'l (only on: 78469)
19	79-1240-03	1	Plate-Wear RH
20	94-7806	1	Rod - Wheel Pivot
21	9335064	1	Pin-Cotter, Hair
22	323-6	2	Screw-HH
23	3256-26	1	Washer-Flat
24	102809	1	Locknut-Flange
25	56-6591	1	Bolt-Wheel
26	701756	1	Wheel-Gage
27	3272-12	1	Pin-Cotter
28	94-7594	1	Arm-Pivot
29	94-7597	1	Plate-Pivot
30	113349	1	Roller-Anti Scalp
31	113603	1	Roller-Shaft
32	3296-29	1	Nut-Lock, NI
33	3230-1	1	Screw-CARR
34	98-3481	1	Decal-Belt Routing

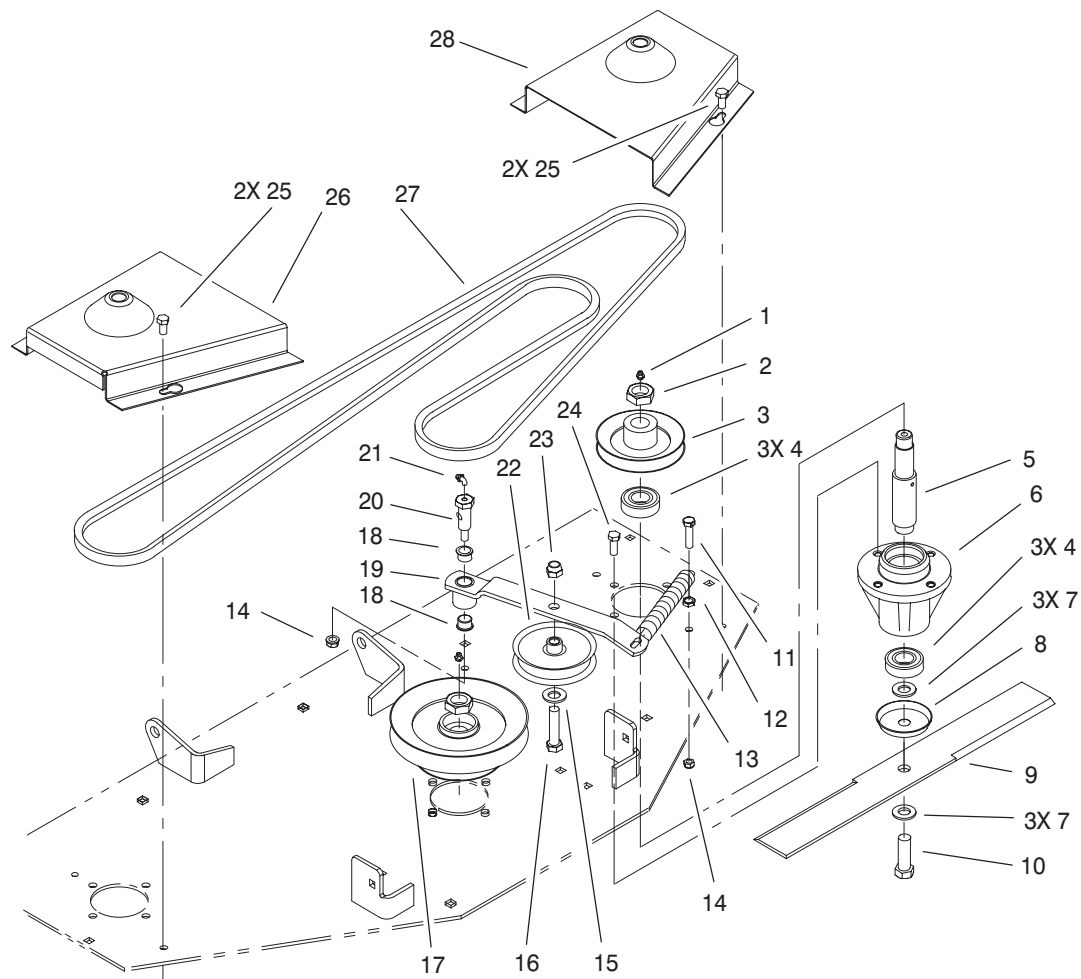


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Deck, Plate and Chute Assembly (continued)

Ref. No.	Part No.	Qty.	Description
35	98-3480	1	Decal-Belt Routing
36	93-7282	1	Decal-Wheel Adjustment

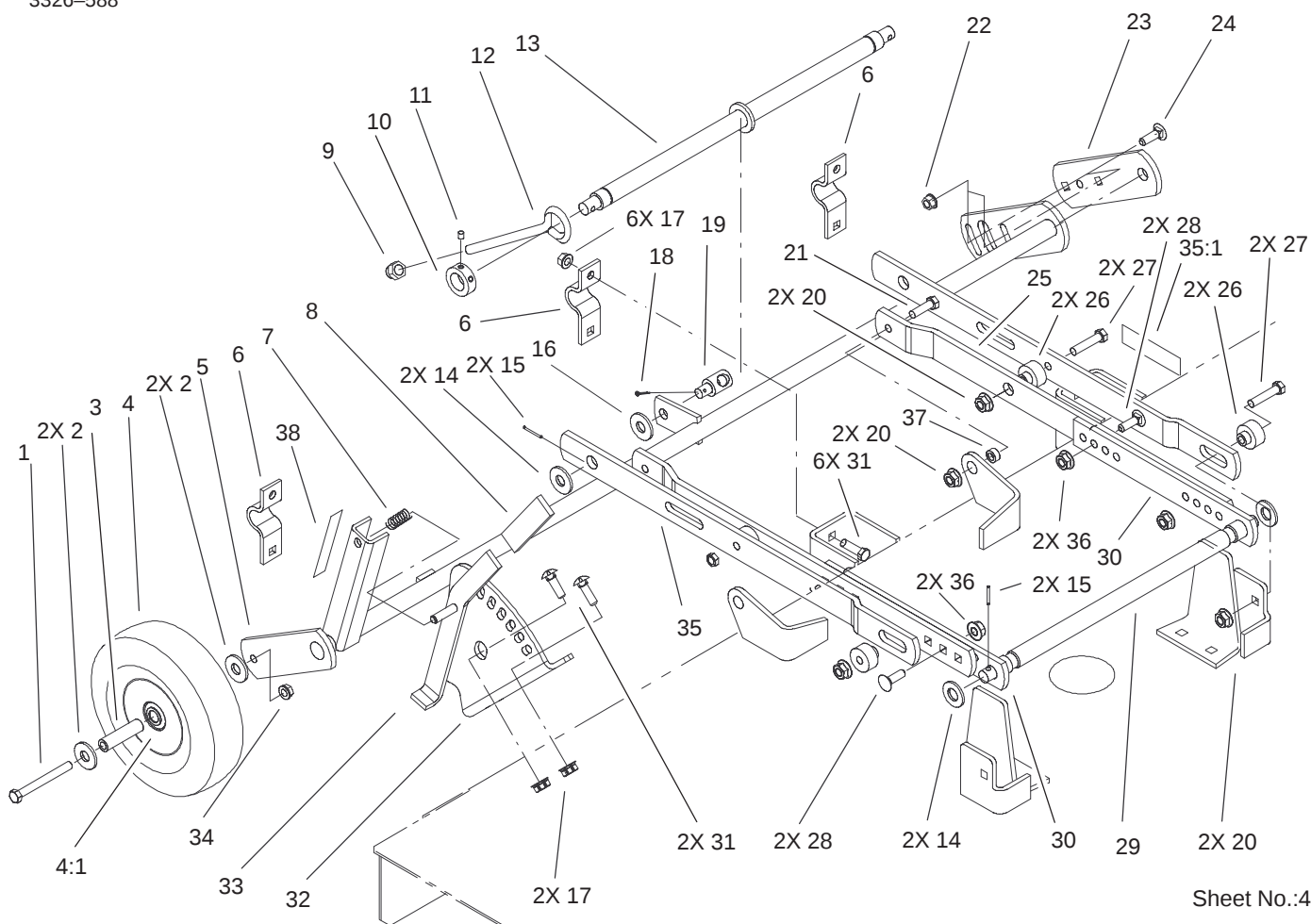
Ref. No.	Part No.	Qty.	Description



Sheet No.:3

Spindle and Blade Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	302-2	3	Fitting-Grease	27	95-4229	1	Belt-V Deck
2	3296-60	3	Nut-Lock, NI	28	95-4241-01	1	Cover-Belt,LH,
3	94-7442	2	Pulley				
4	113514	6	Bearing				
5	94-2315	3	Shaft - Spindle				
6	94-2314	3	Housing - Spindle				
7	920260	6	Washer-Special				
8	113512	3	Cup-Spindle				
9	112947	3	Blade				
10	327-6	3	Screw-HH				
11	323-8	1	Screw-HH				
12	3218-3	1	Nut-Jam				
13	100071	1	Spring-Extension				
14	3296-39	2	Nut-Lock, NI				
15	3256-26	1	Washer-Flat				
16	325-9	1	Screw-HH				
17	104-0579	1	Pulley-Double				
18	109859	2	Bushing				
19	94-2319-03	1	Idler Arm				
20	120060	1	Bolt-Shoulder				
21	302-40	1	Fitting-Grease				
22	114144	1	Pulley-Idler				
23	3296-23	1	Nut-Lock, NI				
24	3235-22	12	Screw-HH				
25	9267154	4	Screw				
26	94-2320-01	1	Cover-Belt, RH,				

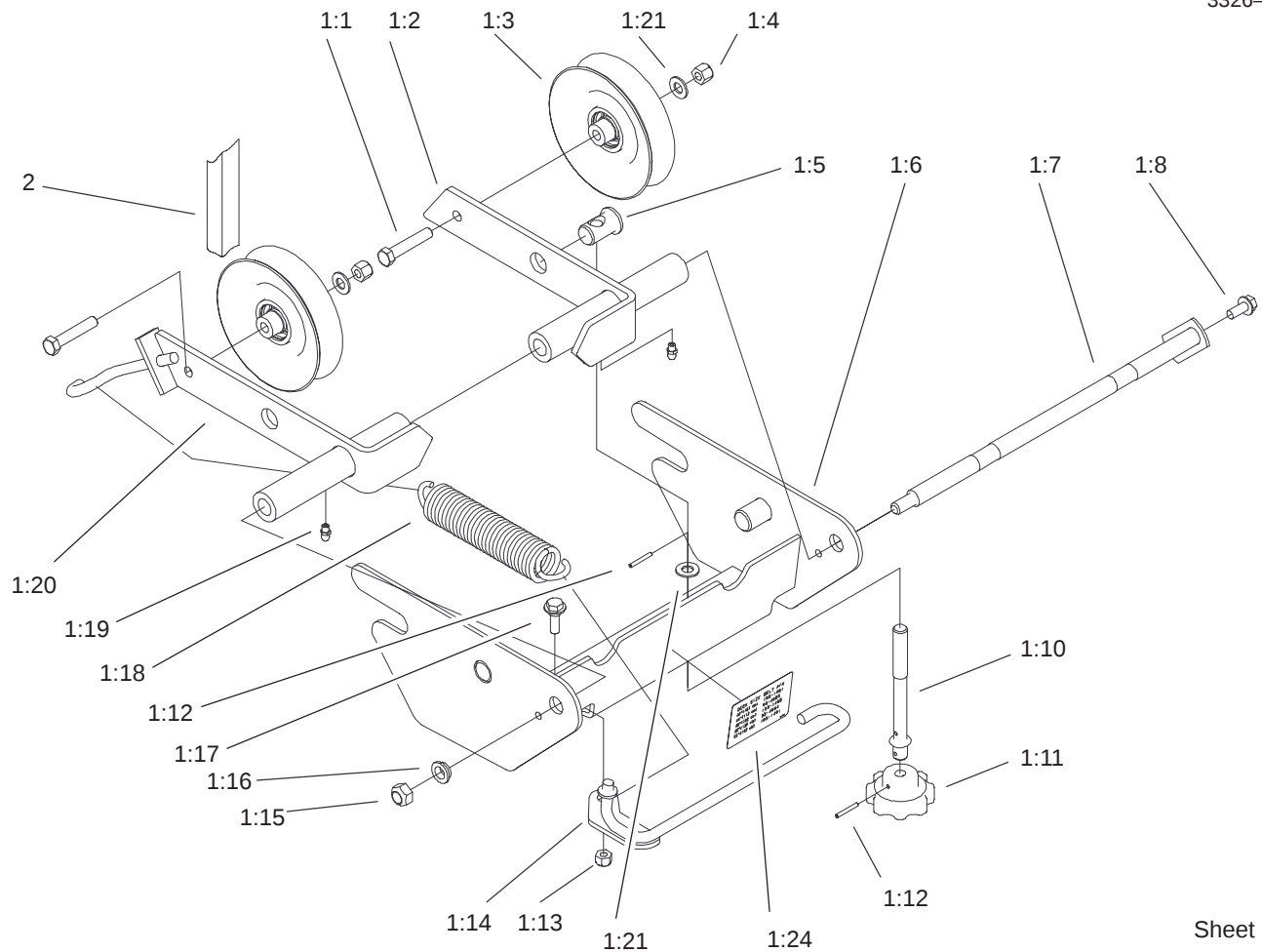


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Deck Suspension Assembly

Ref. No.	Part No.	Qty.	Description
1	323-15	2	Screw-HH
2	3256-24	4	Washer-Flat
3	109901	2	Spacer
4	114275	2	Gauge Wheel ASM
4:1	114276	2	Bearing-Ball
5	94-7584-01	1	Support-Wheel
6	94-7426-03	3	Clamp
7	101853	1	Spring-Compression
8	102597	1	Grip
9	3296-23	1	Nut-Lock, NI
10	94-7953	1	Collar
11	3245-2	2	Screw-Set, HSH
12	94-7954	1	Rod-Adjustment, Level
13	94-7943-03	1	Shaft-Leveler
14	3256-69	4	Washer-Flat
15	933216	4	Pin-Roll, Spirol
16	3256-26	1	Washer-Flat
17	3296-39	8	Nut-Lock, NI
18	3272-12	1	Pin-Cotter
19	94-7802	1	Trunnion
20	102809	6	Locknut-Flange
21	323-7	2	Screw-HH
22	32128-43	2	Nut-Flange
23	94-7580-01	1	Support-Gage Wheel
24	3231-2	2	Screw-CARR

Ref. No.	Part No.	Qty.	Description
25	94-7801-03	2	Draftbar
26	115706	4	Spacer
27	323-9	4	Screw-HH
28	3231-38	4	Screw-CARR
29	94-2130-03	1	Shaft-Draft Bar
30	94-7804-03	2	Draftbar-Adjustment
31	3231-25	8	Screw-CARR
32	94-2321-01	1	Quadrant-Deck
33	94-2046-01	1	Lever-HOC
34	32146-2	2	Nut-Lock, NI
35	98-5042	1	LH Leveler ASM (only on: 78469)
35	98-5043	1	RH Leveler ASM (only on: 78395)
35	98-5044	1	RH Leveler ASM (only on: 78469)
35	98-5041	1	LH Leveler ASM (only on: 78395)
35:1	93-9367	1	Decal-Warning (only on: 78469)
35:1	98-3478	1	Decal-Warning (only on: 78395)
36	32152-2	4	Nut-Conelock
37	114127	2	Spacer
38	111655	1	Decal-HOC (only on: 78395)



Sheet No.:5

Pulley Box Assembly No. 104-4699

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
*1	104-4699	1	Pulley Box ASM				
1:1	323-10	2	Screw-HH				
1:2	105-1390-03	1	LH Tension Bracket ASM				
1:3	94-2447	2	Pulley-Idler				
1:4	3296-39	2	Nut-Lock, NI				
1:5	105-1397	1	Ferrule-Adjuster				
1:6	105-1388-03	1	Pulley Box ASM				
1:7	94-2423	1	Rod-Pivot				
1:8	32144-70	1	Screw-HH				
1:10	105-1398	1	Rod-Tension				
1:11	105-1492	1	Knob-Adjusting				
1:12	933156	2	Pin-Spirol, Roll				
1:13	3296-29	1	Nut-Lock, NI				
1:14	94-7764	1	Tensioner-Idler				
1:15	3296-48	1	Nut-Lock NI				
1:16	105-1399	1	Spacer-Shoulder				
1:17	19-1471	1	Screw-Shoulder				
1:18	100-1196	1	Spring-Extension				
1:19	302-5	2	Fitting-Grease				
1:20	105-1393-03	1	RH Tension Bracket ASM				
1:21	48-9220	2	Washer				
1:23	9202634	1	Washer				
1:24	105-1500	1	Decal-5xi Pulley Box				
2	105-1491	1	Belt-V				

* Not illustrated

