Form No. 3326-588

60” Side Discharge Mower

Wheel Horse ® 5xi Garden Tractor

Model No. 78395–220000001 and Up
Model No. 78469–220000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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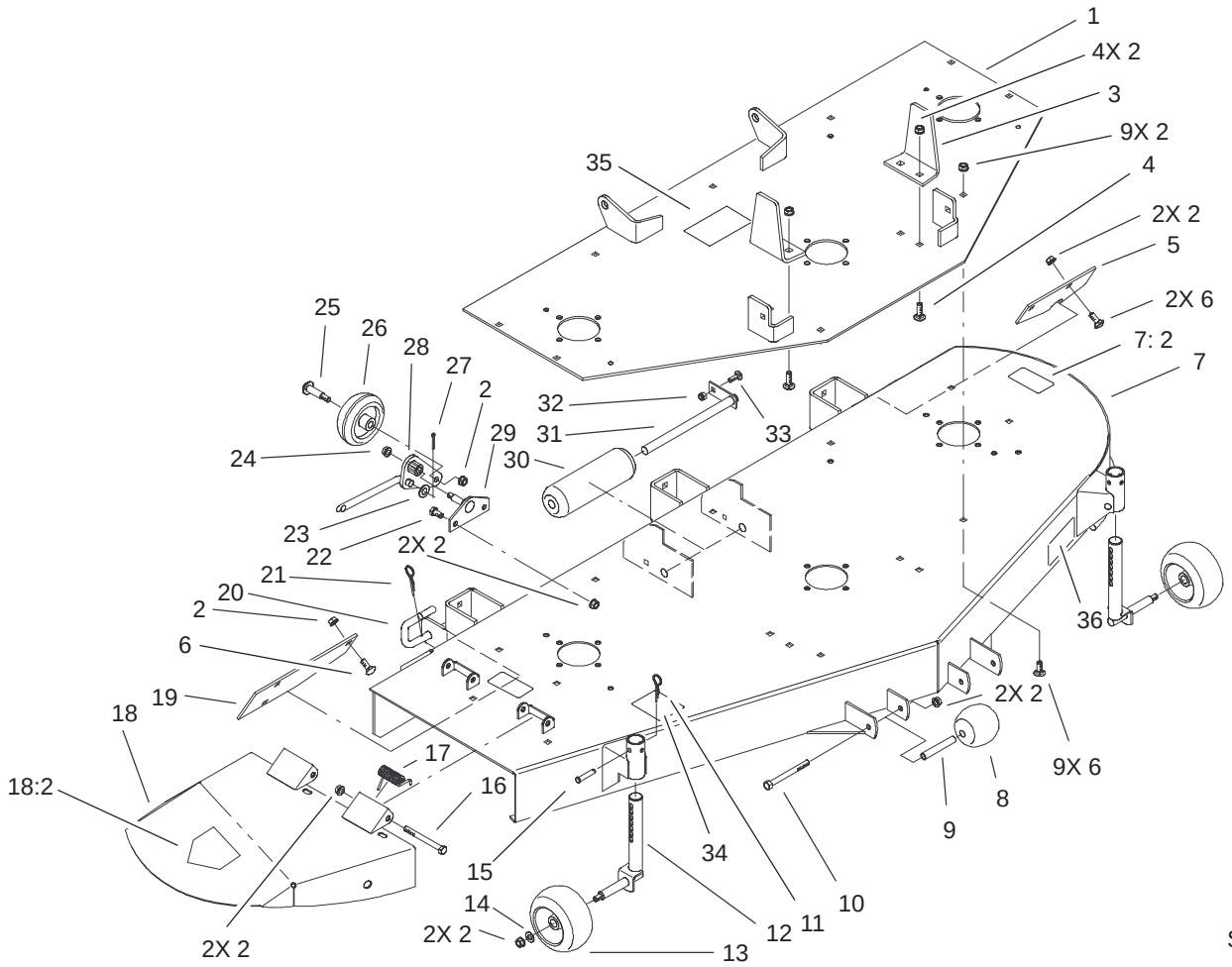
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HLH	hex lag head
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
INC	incorporated
LH	left hand
NI	nylon insert
PPH	Phillips pan head
PTH	Phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SQH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	Torx truss head
WH	wing head

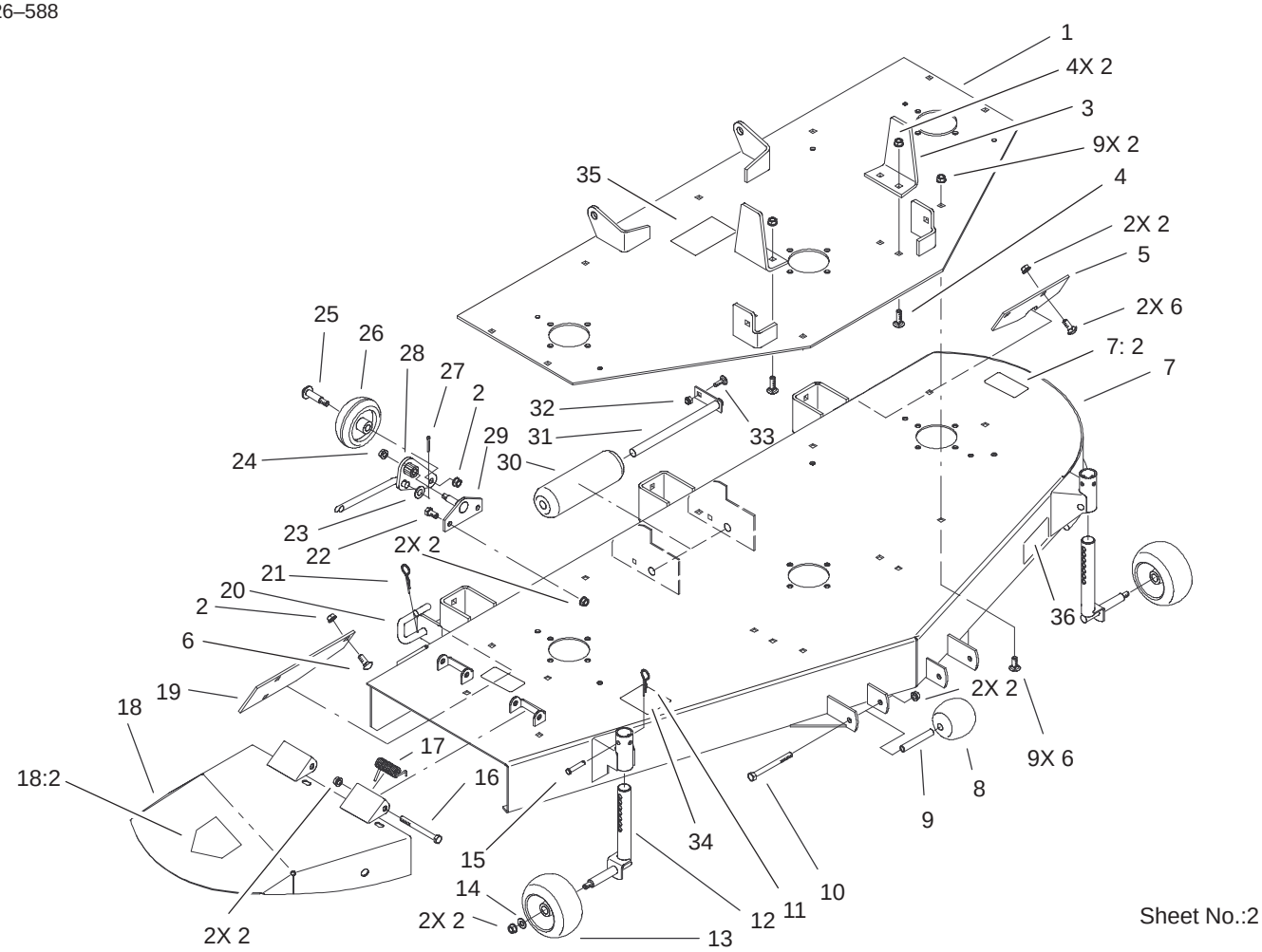


Sheet No.:2

Deck, Plate and Chute Assembly

Ref. No.	Part No.	Qty.	Description
1	94–2369–01	1	Plate
2	3296–39	25	Nut–Lock, NI
3	94–7642–01	2	Bracket–Guide
4	3231–25	4	Screw–CARR
5	79–1230–03	1	Plate–Wear LH
6	3231–2	12	Screw–CARR
7	99–6133	1	Deck/Decal ASM (only on: 78395)
7	98–5047	1	Deck W/Decal Eur ASM (only on: 78469)
7:2	92–7108	2	Decal–Danger (only on: 78395)
7:2	93–7317	2	Decal–Danger (only on: 78469)
8	29–4820	2	Roller
9	94–2500	2	Tube–Wheel Spacer
10	323–16	2	Screw–HH
11	3290–467	2	Pin–Hair
12	94–2364	2	Support–Gage Wheel
13	68–2730	2	Wheel–Gage
14	3256–24	2	Washer–Flat
15	94–3829	2	Pin–Clevis
16	323–42	2	Screw–HH
17	40–6230	2	Spring

Ref. No.	Part No.	Qty.	Description
18	98–5046	1	Deflector W/Decal ASM (only on: 78469)
18	92–6508	1	Chute/Decal ASM (only on: 78395)
18:2	93–1122	1	Decal–Danger (only on: 78395)
18:2	93–7316	1	Decal–Danger, Int'l (only on: 78469)
19	79–1240–03	1	Plate–Wear RH
20	94–7806	1	Rod – Wheel Pivot
21	9335064	1	Pin–Cotter, Hair
22	323–6	2	Screw–HH
23	3256–26	1	Washer–Flat
24	102809	1	Locknut–Flange
25	56–6591	1	Bolt–Wheel
26	701756	1	Wheel–Gage
27	3272–12	1	Pin–Cotter
28	94–7594	1	Arm–Pivot
29	94–7597	1	Plate–Pivot
30	113349	1	Roller–Anti Scalp
31	113603	1	Roller–Shaft
32	3296–29	1	Nut–Lock, NI
33	3230–1	1	Screw–CARR
34	98–3481	1	Decal–Belt Routing

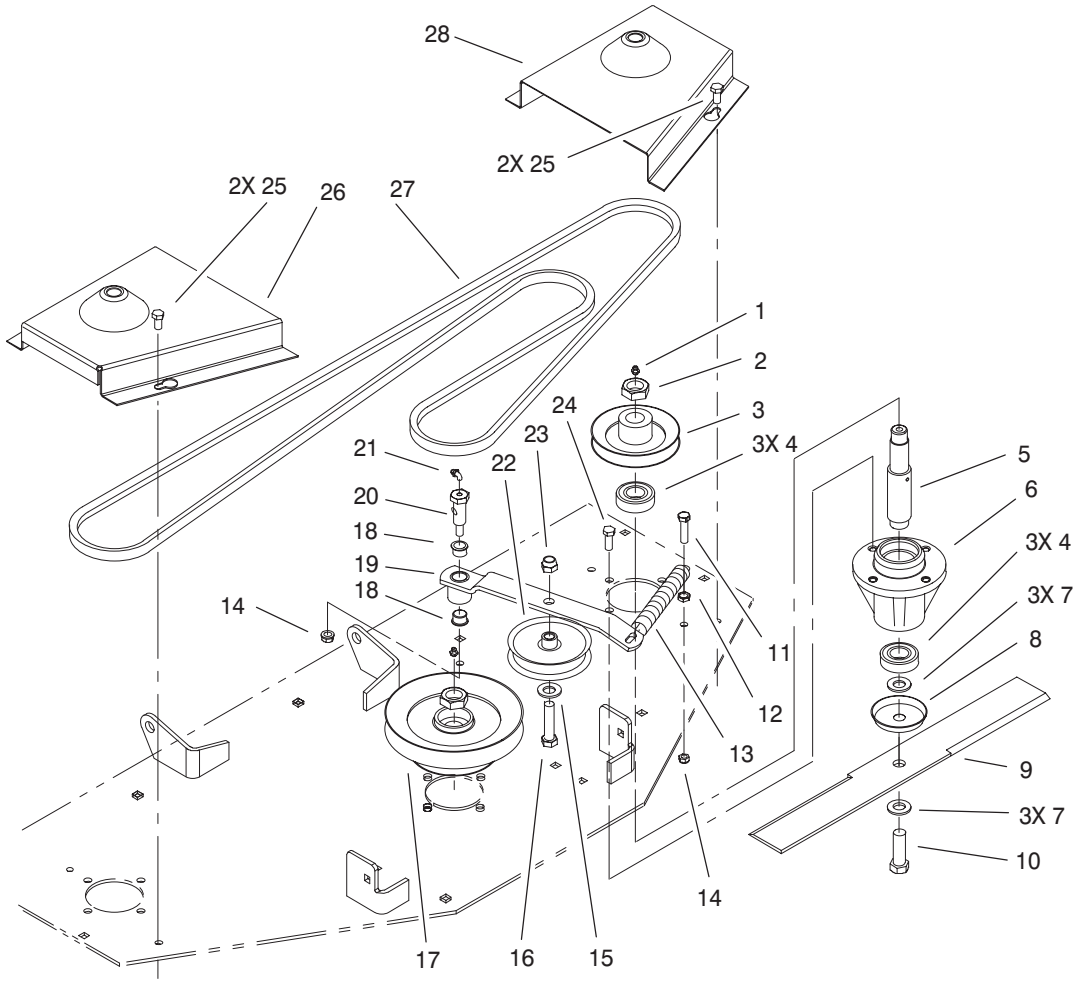


Sheet No.:2

Deck, Plate and Chute Assembly (continued)

Ref. No.	Part No.	Qty.	Description
35	98–3480	1	Decal–Belt Routing
36	93–7282	1	Decal–Wheel Adjustment

Ref. No.	Part No.	Qty.	Description

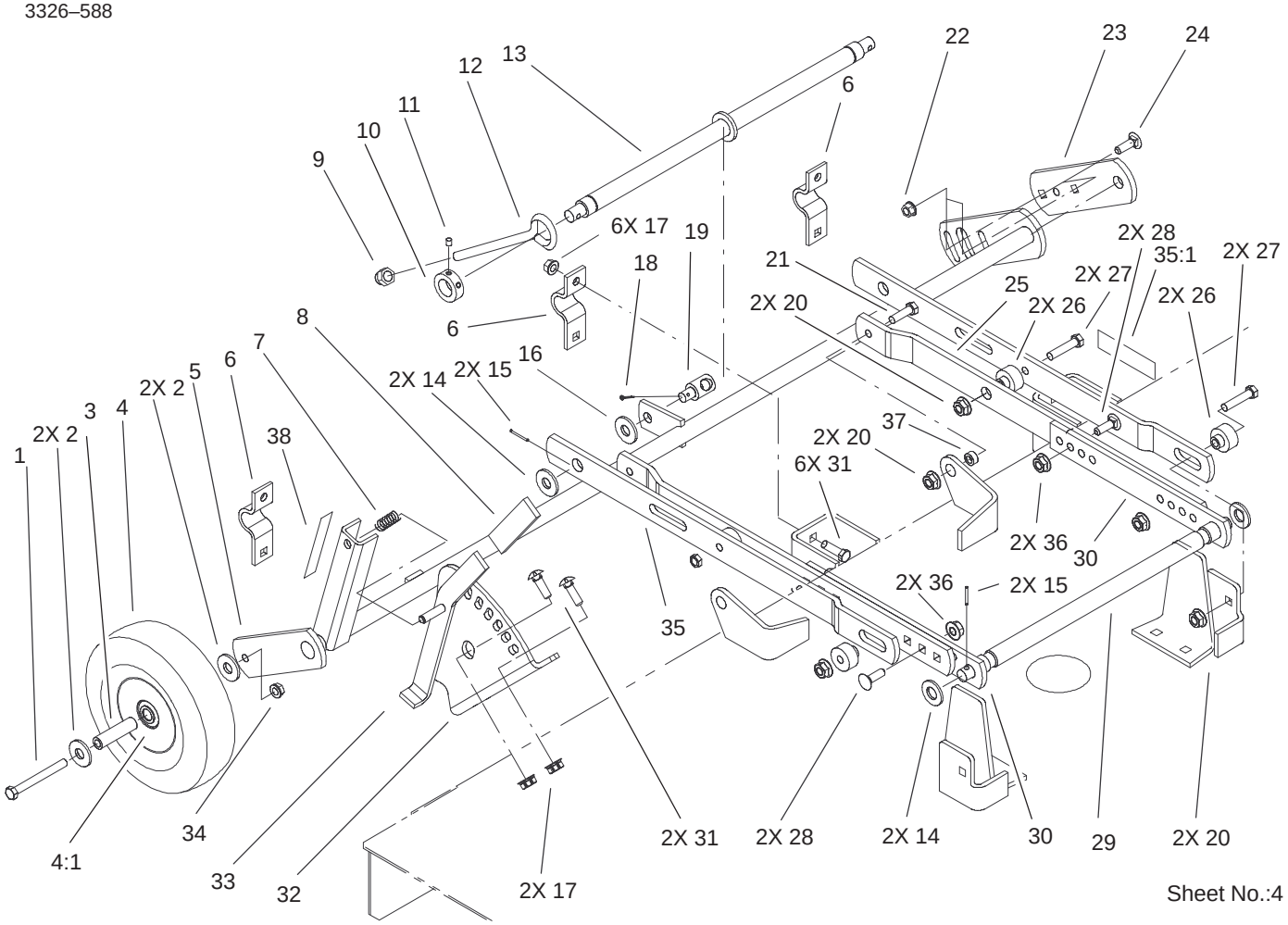


Sheet No.:3

Spindle and Blade Assembly

Ref. No.	Part No.	Qty.	Description
1	302–2	3	Fitting–Grease
2	3296–60	3	Nut–Lock, NI
3	94–7442	2	Pulley
4	113514	6	Bearing
5	94–2315	3	Shaft – Spindle
6	94–2314	3	Housing – Spindle
7	920260	6	Washer–Special
8	113512	3	Cup–Spindle
9	112947	3	Blade
10	327–6	3	Screw–HH
11	323–8	1	Screw–HH
12	3218–3	1	Nut–Jam
13	100071	1	Spring–Extension
14	3296–39	2	Nut–Lock, NI
15	3256–26	1	Washer–Flat
16	325–9	1	Screw–HH
17	104–0579	1	Pulley–Double
18	109859	2	Bushing
19	94–2319–03	1	Idler Arm
20	120060	1	Bolt–Shoulder
21	302–40	1	Fitting–Grease
22	114144	1	Pulley–Idler
23	3296–23	1	Nut–Lock, NI
24	3235–22	12	Screw–HH
25	9267154	4	Screw
26	94–2320–01	1	Cover–Belt, RH,

Ref. No.	Part No.	Qty.	Description
27	95–4229	1	Belt–V Deck
28	95–4241–01	1	Cover–Belt,LH,

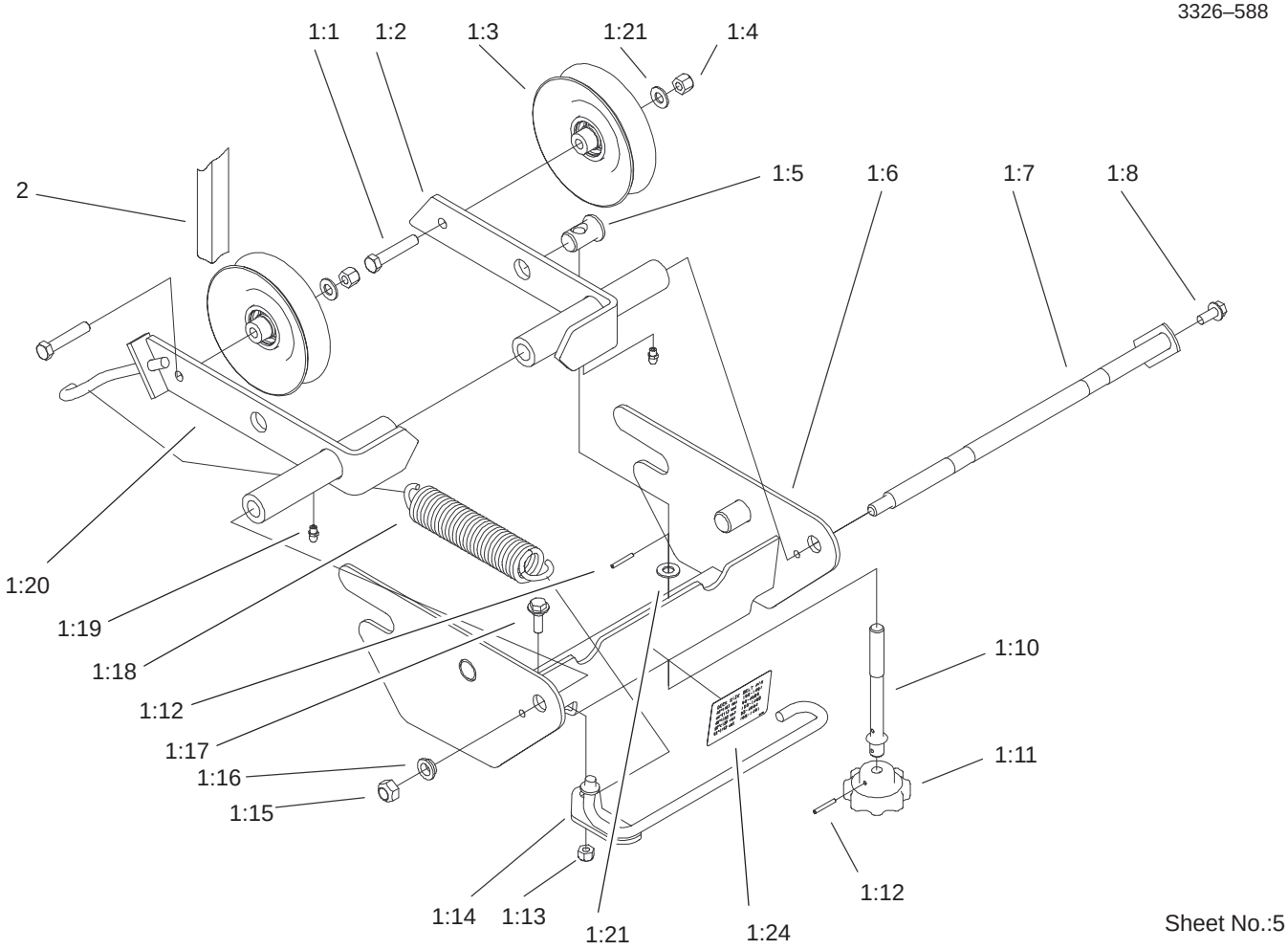


Sheet No.:4

Deck Suspension Assembly

Ref. No.	Part No.	Qty.	Description
1	323–15	2	Screw–HH
2	3256–24	4	Washer–Flat
3	109901	2	Spacer
4	114275	2	Gauge Wheel ASM
4:1	114276	2	Bearing–Ball
5	94–7584–01	1	Support–Wheel
6	94–7426–03	3	Clamp
7	101853	1	Spring–Compression
8	102597	1	Grip
9	3296–23	1	Nut–Lock, NI
10	94–7953	1	Collar
11	3245–2	2	Screw–Set, HSH
12	94–7954	1	Rod–Adjustment, Level
13	94–7943–03	1	Shaft–Leveler
14	3256–69	4	Washer–Flat
15	933216	4	Pin–Roll, Spirol
16	3256–26	1	Washer–Flat
17	3296–39	8	Nut–Lock, NI
18	3272–12	1	Pin–Cotter
19	94–7802	1	Trunnion
20	102809	6	Locknut–Flange
21	323–7	2	Screw–HH
22	32128–43	2	Nut–Flange
23	94–7580–01	1	Support–Gage Wheel
24	3231–2	2	Screw–CARR

Ref. No.	Part No.	Qty.	Description
25	94–7801–03	2	Draftbar
26	115706	4	Spacer
27	323–9	4	Screw–HH
28	3231–38	4	Screw–CARR
29	94–2130–03	1	Shaft–Draft Bar
30	94–7804–03	2	Draftbar–Adjustment
31	3231–25	8	Screw–CARR
32	94–2321–01	1	Quadrant–Deck
33	94–2046–01	1	Lever–HOC
34	32146–2	2	Nut–Lock, NI
35	98–5042	1	LH Leveler ASM (only on: 78469)
35	98–5043	1	RH Leveler ASM (only on: 78395)
35	98–5044	1	RH Leveler ASM (only on: 78469)
35	98–5041	1	LH Leveler ASM (only on: 78395)
35:1	93–9367	1	Decal–Warning (only on: 78469)
35:1	98–3478	1	Decal–Warning (only on: 78395)
36	32152–2	4	Nut–Conelock
37	114127	2	Spacer
38	111655	1	Decal–HOC (only on: 78395)



Sheet No.:5

Pulley Box Assembly No. 104–4699

Ref. No.	Part No.	Qty.	Description
*1	104–4699	1	Pulley Box ASM
1:1	323–10	2	Screw–HH
1:2	105–1390–03	1	LH Tension Bracket ASM
1:3	94–2447	2	Pulley–Idler
1:4	3296–39	2	Nut–Lock, NI
1:5	105–1397	1	Ferrule–Adjuster
1:6	105–1388–03	1	Pulley Box ASM
1:7	94–2423	1	Rod–Pivot
1:8	32144–70	1	Screw–HH
1:10	105–1398	1	Rod–Tension
1:11	105–1492	1	Knob–Adjusting
1:12	933156	2	Pin–Spirol, Roll
1:13	3296–29	1	Nut–Lock, NI
1:14	94–7764	1	Tensioner–Idler
1:15	3296–48	1	Nut–Lock NI
1:16	105–1399	1	Spacer–Shoulder
1:17	19–1471	1	Screw–Shoulder
1:18	100–1196	1	Spring–Extension
1:19	302–5	2	Fitting–Grease
1:20	105–1393–03	1	RH Tension Bracket ASM
1:21	48–9220	2	Washer
1:23	9202634	1	Washer
1:24	105–1500	1	Decal–5xi Pulley Box
2	105–1491	1	Belt–V

Ref. No.	Part No.	Qty.	Description

* Not illustrated


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