Form No. 3451-484 Rev A

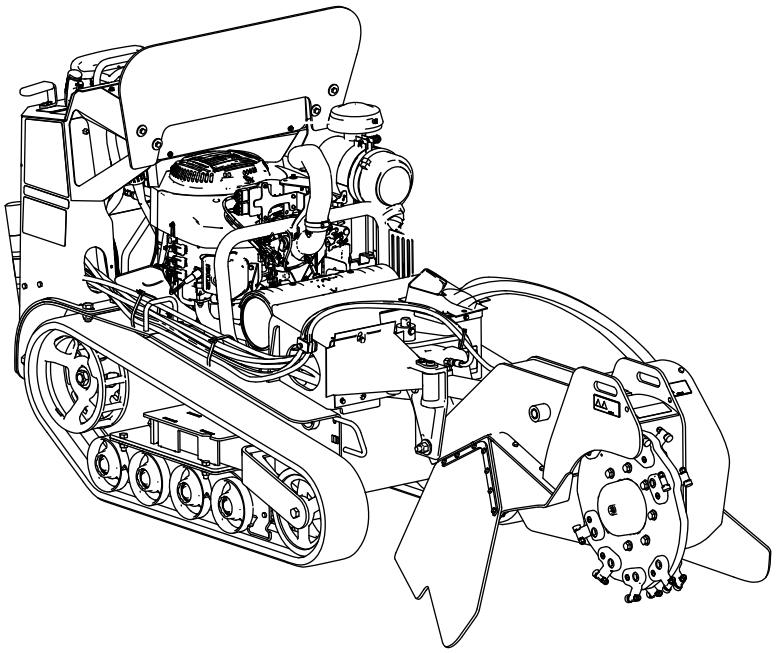
TORO®

Count on it.

Operator's Manual

STX-38 EFI Stump Grinder with Intelli-Sweep®

Model No. 23214—Serial No. 410500000 and Up



Register at www.Toro.com.
Original Instructions (EN)

CE UK CA

3451-484

This product complies with all relevant European directives; for details, please see the separate product specific Declaration of Conformity (DOC) sheet.

It is a violation of California Public Resource Code Section 4442 or 4443 to use or operate the engine on any forest-covered, brush-covered, or grass-covered land unless the engine is equipped with a spark arrester, as defined in Section 4442, maintained in effective working order or the engine is constructed, equipped, and maintained for the prevention of fire.

The enclosed engine owner's manual is supplied for information regarding the US Environmental Protection Agency (EPA) and the California Emission Control Regulation of emission systems, maintenance, and warranty. Replacements may be ordered through the engine manufacturer.

⚠ WARNING

CALIFORNIA
Proposition 65 Warning

The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Wash hands after handling.

Use of this product may cause exposure to chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

Introduction

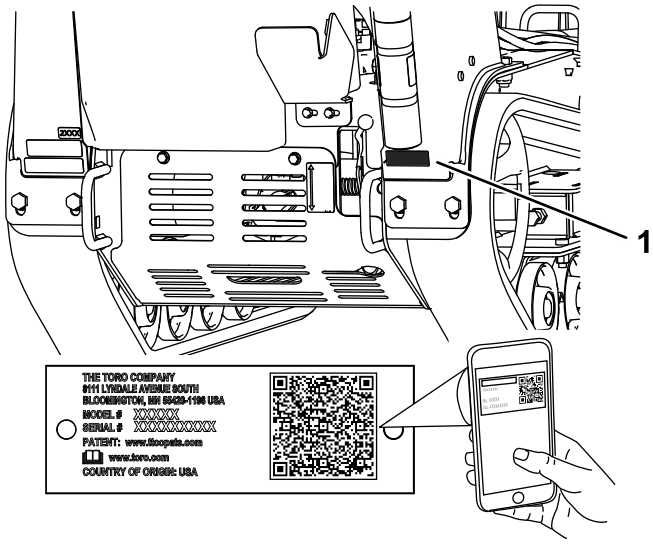
This machine is designed to grind and remove tree stumps and surface roots. It is not intended to cut rock or any other material other than wood and the soil around a stump. Using this product for purposes other than its intended use could prove dangerous to you and bystanders.

Read this information carefully to learn how to operate and maintain your product properly and to avoid injury and product damage. You are responsible for operating the product properly and safely.

Visit www.Toro.com for product safety and operation training materials, accessory information, help finding a dealer, or to register your product.

Whenever you need service, genuine Toro parts, or additional information, contact an Authorized Service Dealer or Toro Customer Service and have the model and serial numbers of your product ready. Figure 1 illustrates the location of the model and serial numbers on the product. Write the numbers in the space provided.

Important: **With your mobile device, you can scan the QR code on the serial number decal (if equipped) to access warranty, parts, and other product information.**



g247193

Figure 1

1. Model and serial number plate

Model No. _____

Serial No. _____

This manual identifies potential hazards and has safety messages identified by the safety-alert symbol (Figure 2), which signals a hazard that may cause serious injury or death if you do not follow the recommended precautions.



g000502

Figure 2

1. Safety-alert symbol

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8111 Lyndale Avenue South
Bloomington, MN 55420

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This manual uses 2 words to highlight information. **Important** calls attention to special mechanical information and **Note** emphasizes general information worthy of special attention.

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Safety

General Safety

⚠ DANGER

There may be buried utility lines in the work area. Digging into them may cause a shock or an explosion.

Have the property or work area marked for buried lines and do not dig in marked areas. Contact your local marking service or utility company to have the property marked (for example, in the US, call 811 or in Australia, call 1100 for the nationwide marking service).

This product is capable of amputating hands and feet. Always follow all safety instructions to avoid serious injury or death.

- Have the property or work area marked for buried lines and other objects, and do not dig in marked areas.
- Keep your hands and feet away from moving teeth or other parts.
- Keep bystanders and pets away from the machine.
- Read and understand the content of this *Operator's Manual* before starting the engine.
- Never allow children or untrained people to operate the machine.
- Do not operate the machine without the guards and other safety protective devices in place and working on the machine.
- Use your full attention while operating the machine. Do not engage in any activity that causes distractions; otherwise, injury or property damage may occur.
- Stop the machine, shut off the engine, and remove the key before servicing, fueling, or unclogging the machine.

Improperly using or maintaining this machine can result in injury. To reduce the potential for injury, comply with these safety instructions and always pay attention to the safety-alert symbol ⚠, which means Caution, Warning, or Danger—personal safety instruction. Failure to comply with these instructions may result in personal injury or death.

Safety and Instructional Decals

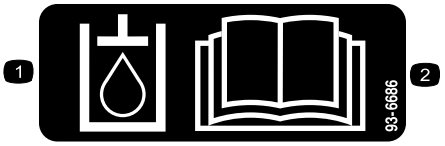
Safety decals and instructions are easily visible to the operator and are located near any area of potential danger. Replace any decal that is damaged or missing.



Battery Symbols

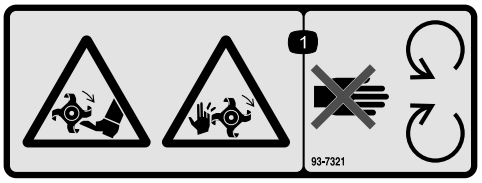
Some or all of these symbols are on your battery.

1. Explosion hazard
2. No fire, open flame, or smoking
3. Caustic liquid/chemical burn hazard
4. Wear eye protection.
5. Read the *Operator's Manual*.
6. Keep bystanders away from the battery.
7. Wear eye protection; explosive gases can cause blindness and other injuries.
8. Battery acid can cause blindness or severe burns.
9. Flush eyes immediately with water and get medical help fast.
10. Contains lead; do not discard



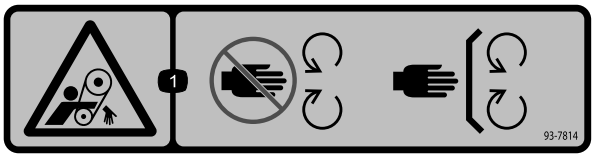
93-6686

1. Hydraulic fluid
2. Read the *Operator's Manual*.



93-7321

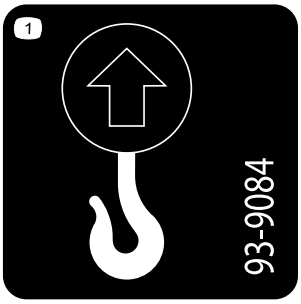
1. Cutting/dismemberment hazard of hands and feet, rotating knives/blades—stay away from moving parts.



decal93-7814

93-7814

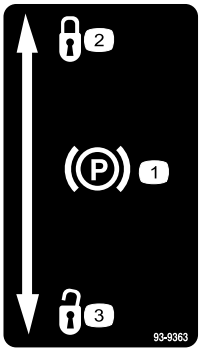
1. Entanglement hazard, belt—stay away from moving parts; keep all guards and shields in place.



decal93-9084

93-9084

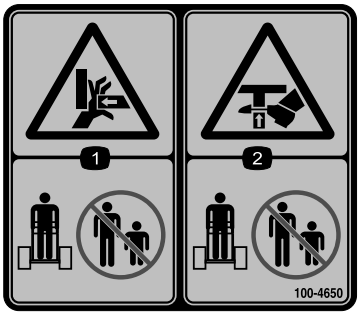
1. Lift point/Tie-down point



decal93-9363

93-9363

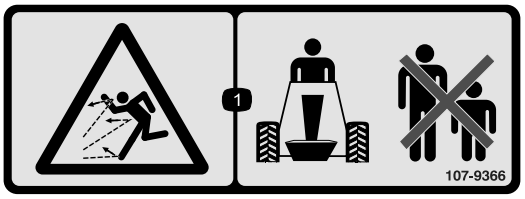
1. Parking brake
2. Locked
3. Unlocked



decal100-4650

100-4650

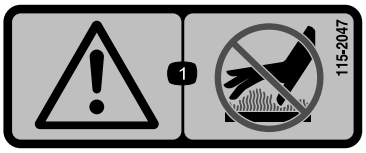
1. Crushing hazard of hand—keep bystanders away.
2. Crushing hazard of foot—keep bystanders away.



decal107-9366

107-9366

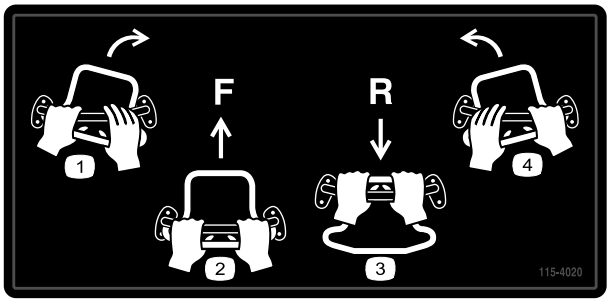
1. Thrown object hazard—keep bystanders away from the machine.



decal115-2047

115-2047

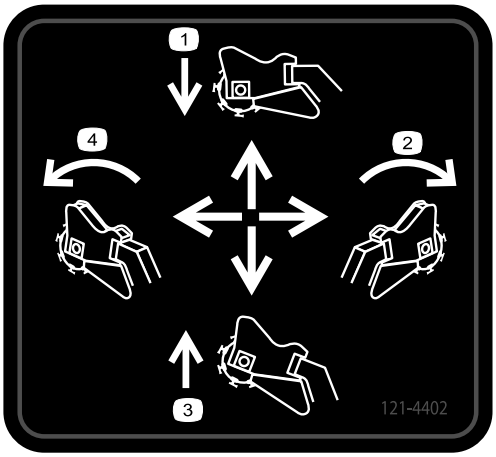
1. Warning—do not touch the hot surface.



decal115-4020

115-4020

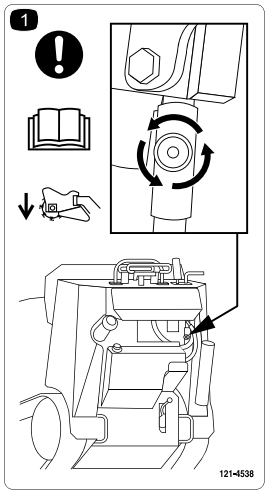
1. Turn right
2. Forward
3. Reverse
4. Turn left



decal121-4402

121-4402

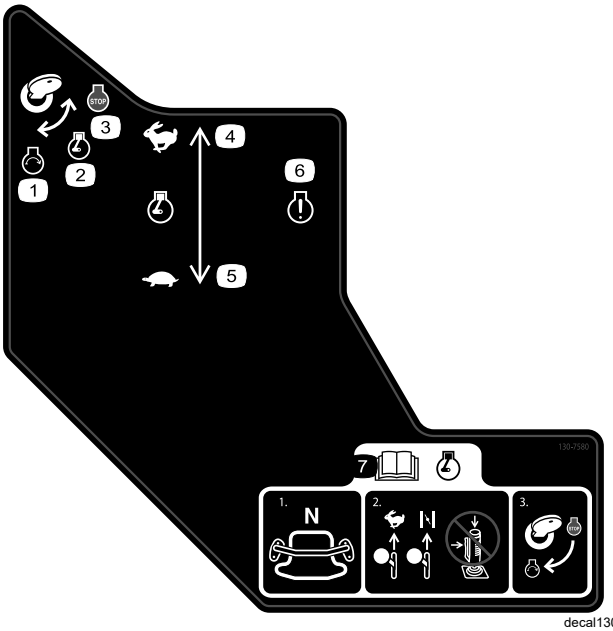
1. Push forward to lower the stump grinder.
2. Move right to move the stump grinder to the right.
3. Pull back to raise the stump grinder.
4. Move left to move the stump grinder to the left.



decal121-4538

121-4538

1. Attention—read the *Operator's Manual*; release the valve to lower the grinder head before using the machine for the first time.



decal130-7580

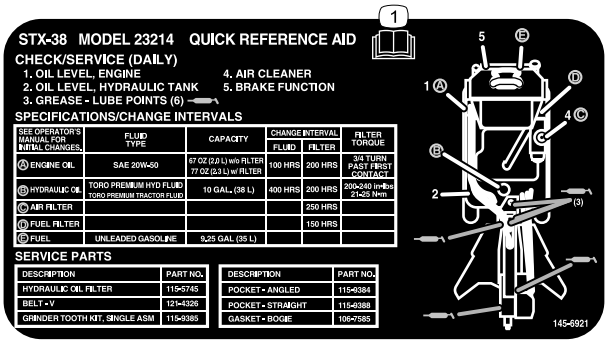
130-7580

1. Engine—start
2. Engine—run
3. Engine—stop
4. Engine speed—fast
5. Engine speed—slow
6. Engine indicator light
7. Read the *Operator's Manual* before starting the engine—1) Ensure that the traction control is in the neutral position; 2) Move the throttle lever to the Fast position, close the choke (if applicable), and do not operate the joystick; 3) Turn the key to start the engine.



decal133-8062

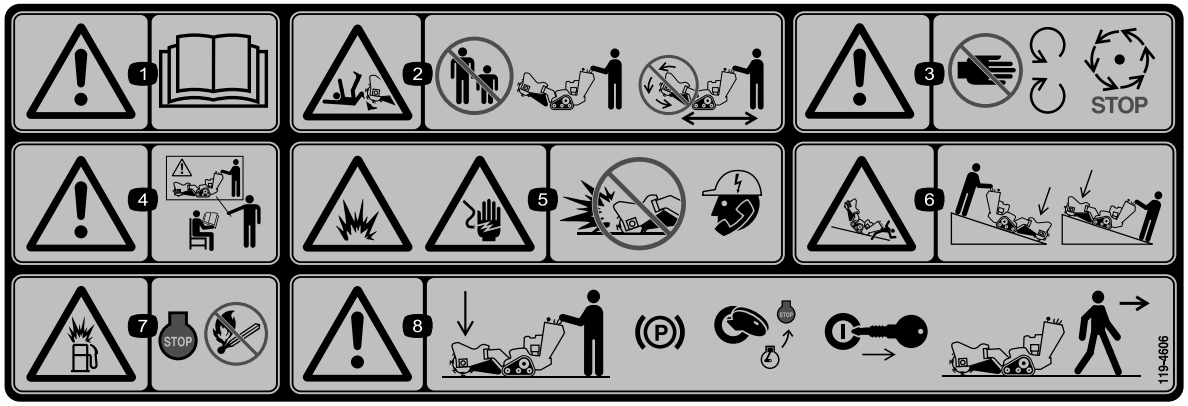
133-8062



decal145-6921

145-6921

1. Read the *Operator's Manual*.



decal119-4606

119-4606

1. Warning—read the *Operator's Manual*.
2. Cutting/dismemberment hazard; grinder—keep bystanders away from the machine; do not operate the grinder head while transporting the machine.
3. Warning—stay away from moving parts; wait for all moving parts to stop.
4. Warning—do not operate this machine unless you are trained.
5. Explosion and electric shock hazard—do not dig in areas with buried utility lines; contact local power organizations before digging.
6. Tipping/crushing hazard—lower the cutter head when operating on slopes.
7. Explosion hazard, fueling—shut off the engine and extinguish all flames when fueling.
8. Warning—lower the grinder head, engage the parking brake (if applicable), shut off the engine, and remove the key before leaving the machine.



decal121-4382

121-4382

1. Read the *Operator's Manual* for information on operating the grinder—1) Grind horizontally along the edge of the stump; 2) Lower the grinder slightly into the stump; 3) Grind horizontally down to ground level; 4) Move the grinder forward.
2. Do not start grinding in the middle of the stump; start grinding at the edge of the stump.
3. 1) To power the grinder, press the safety lock and the trigger together; 2) To keep the grinder running, hold the trigger.

Setup

Checking the Fluid Levels

Before starting the engine for the first time, check the engine-oil and hydraulic-fluid levels. Refer to the following sections for more information:

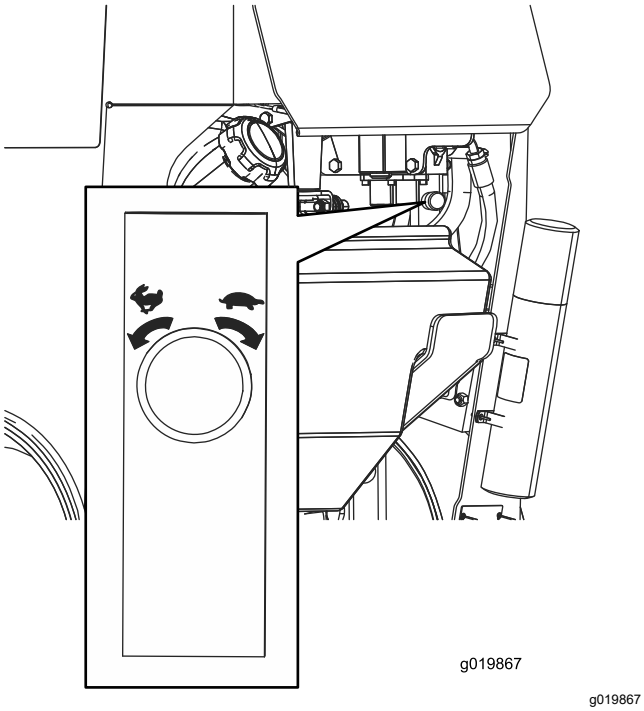
- Checking the Engine-Oil Level (page 22)
- Checking the Hydraulic-Fluid Level (page 36)

Charging the Battery

Charge the battery; refer to Charging the Battery (page 28) for more information.

Opening the Lift Valve

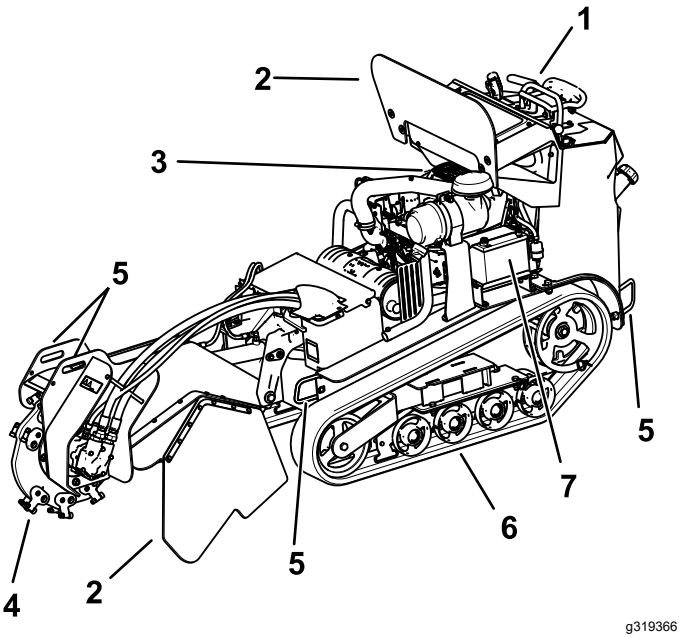
Before you can raise the grinder and move the machine, you must open the lift valve located under the control panel (Figure 3). Turn the knob counter clockwise to allow you to lift the grinder. The farther you turn the knob, the faster the head raises and lowers when activated.



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Figure 3

Product Overview



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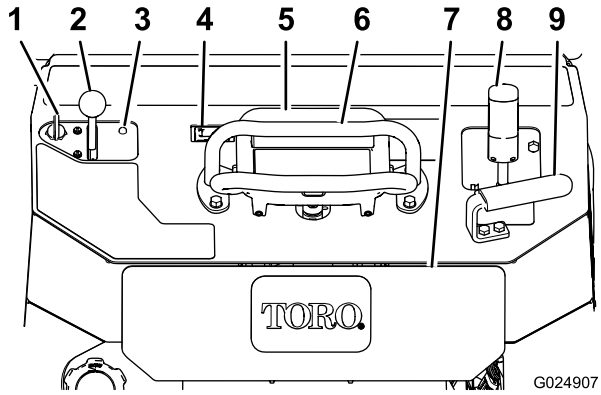
Figure 4

1.	Control panel	3.	Engine	5.	Tie-down loop	7.	Battery
2.	Chip shield	4.	Grinder	6.	Track		

Controls

Become familiar with all the controls (Figure 5) before you start the engine and operate the machine.

Control Panel



g024907

Figure 5

1.	Key switch	6.	Reference bar
2.	Throttle lever	7.	Reverse safety plate
3.	Engine indicator light	8.	Grinder control lever
4.	Hour meter	9.	Handle
5.	Traction control		

Key Switch

The key switch, used to start and shut off the engine, has 3 positions: OFF, RUN, and START. Refer to Starting the Engine (page 15).

Throttle Lever

Move the control forward to increase the engine speed and rearward to decrease the engine speed.

Hour Meter

The hour meter displays the number of hours of operation that have been logged on the machine.

Reference Bar

When driving the machine, use the reference bar as a handle and a leverage point for controlling the machine. To ensure smooth, controlled operation, do not take both hands off the reference bar while operating the machine.

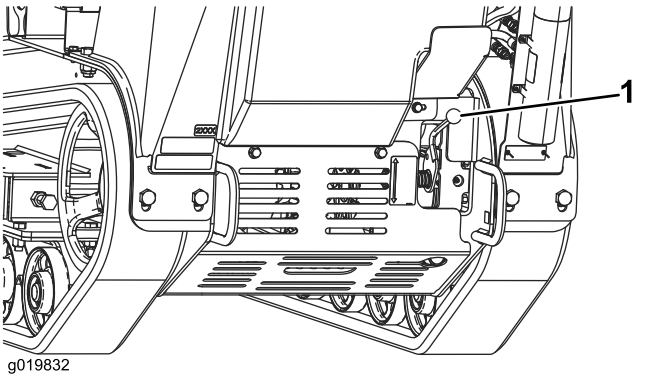
Engine-Indicator Light

The engine-indicator light illuminates when there is a fault in the engine electronic-control unit.

If the light illuminates, contact a Kohler engine dealer for diagnosis and service.

Parking-Brake Lever

To engage the parking brake, lift the lever upward. To disengage the parking brake, push the lever downward.

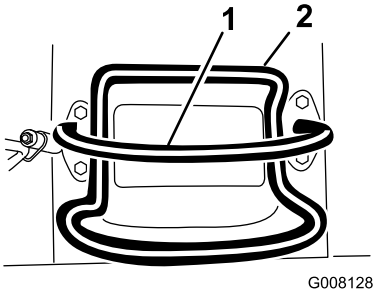


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Figure 6

1. Parking-brake lever

Traction Control

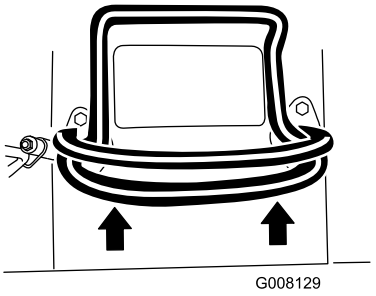


g008128

Figure 7

1. Reference bar
2. Traction control

- To move forward, move the traction control forward (Figure 8).

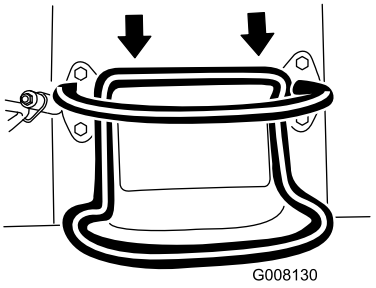


g008129

Figure 8

- To move rearward, move the traction control rearward (Figure 9).

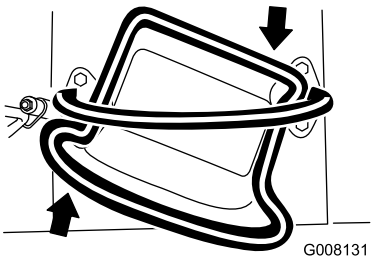
Important: **When reversing, look behind you for obstructions and keep your hands on the reference bar.**



g008130

Figure 9

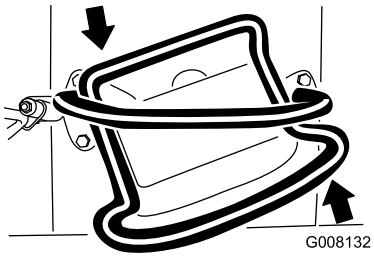
- To turn right, rotate the traction control clockwise (Figure 10).



g008131

Figure 10

- To turn left, rotate the traction control counterclockwise (Figure 11).



g008132

Figure 11

- To stop the machine, release the traction control (Figure 7).

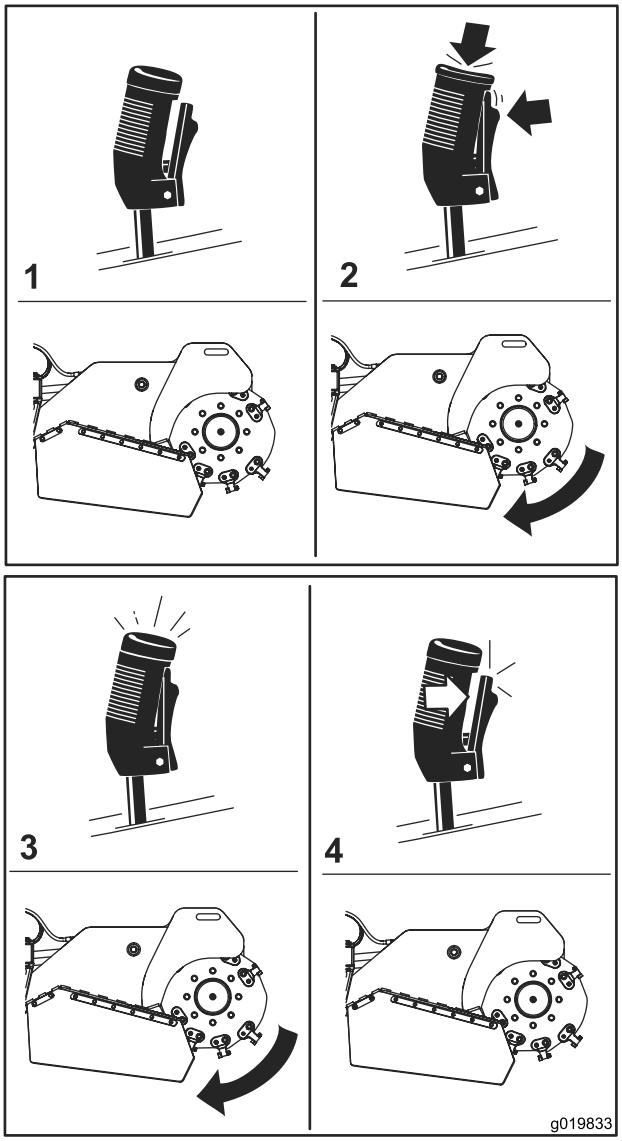
Note: The farther you move the traction control in any direction, the faster the machine moves in that direction.

Grinder Control

Operate the grinder using the grinder control lever as follows:

- To start the grinder (Figure 12), squeeze the trigger and then press the red button on the top of the lever. Once the grinder has started, you can release the red button.
- To stop the grinder (Figure 12), release the trigger for more than a half second.

  Note: If you are operating the grinder and momentarily release the trigger (i.e., less than a half second), the grinder continues to operate.



g019833

Figure 12

1. Neutral
2. Start the grinder
3. Run the grinder
4. Stop the grinder

- To raise the grinder, pull the lever rearward (Figure 13).

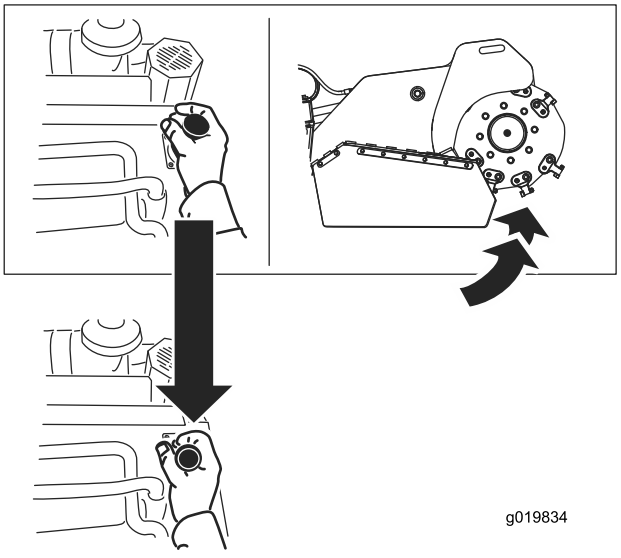


Figure 13

- To lower the grinder, push the lever forward (Figure 14).

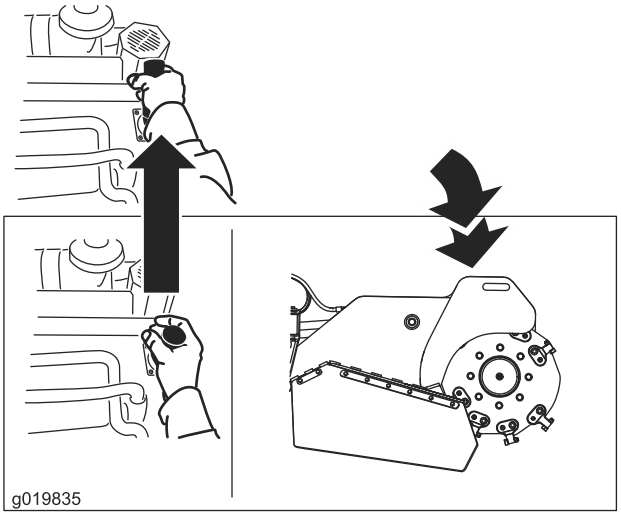


Figure 14

- To rotate the grinder to the right or left, move the lever in the desired direction (Figure 15).

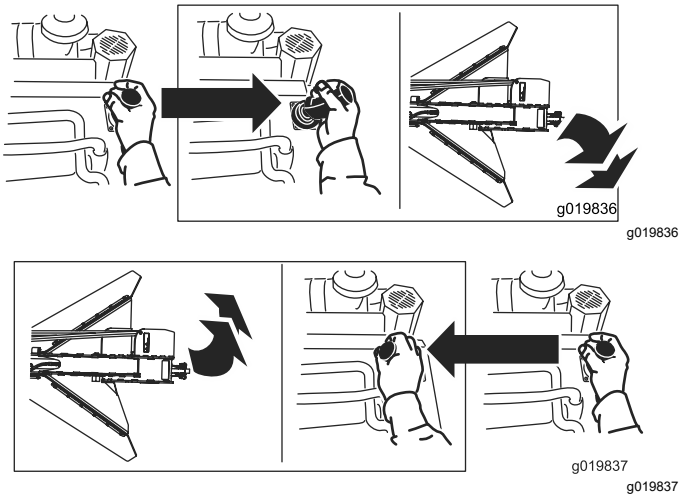


Figure 15

Lift/Lower Speed Control

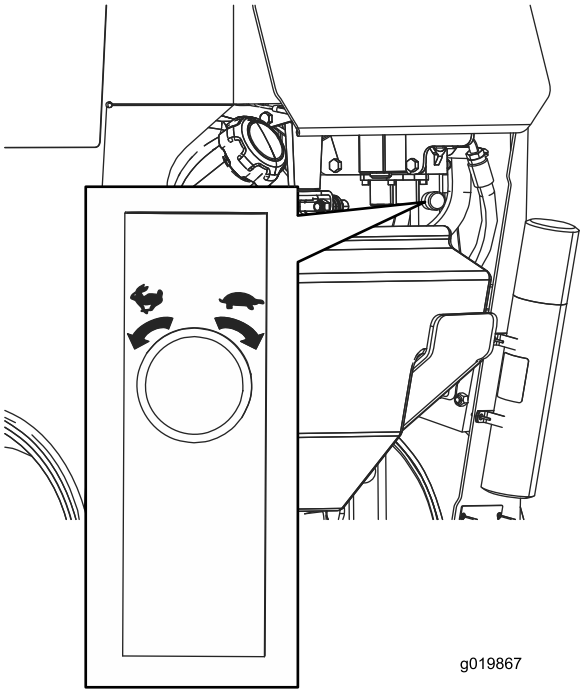
You can change how quickly the grinder head raises and lowers using the lift/lower speed control, located under the right side of the control panel (Figure 16). Rotate the dial counter clockwise to increase the speed or rotate it clockwise to reduce the speed.

If you must stop the machine with the grinder head raised, turn the control dial all the way clockwise to lock the grinder head before leaving the machine or performing any maintenance

⚠ CAUTION

If you leave the grinder head in the raised position without turning the lift/lower speed control dial all the way clockwise, the grinder could lower, crushing you or bystanders.

Whenever possible, lower the grinder to the ground before shutting off the engine. If you must keep the grinder head raised, turn the lift/lower speed control dial all the way clockwise to lock the grinder.



g019867

Figure 16

Specifications

Note: Specifications and design are subject to change without notice.

Width	86 cm (34 inches)
Length	241 cm (95 inches)
Height	130 cm (51 inches)
Weight	794 kg (1,750 lb)

Attachments/Accessories

A selection of Toro approved attachments and accessories is available for use with the machine to enhance and expand its capabilities. Contact your Authorized Service Dealer or authorized Toro distributor or go to www.Toro.com for a list of all approved attachments and accessories.

To ensure optimum performance and continued safety certification of the machine, use only genuine Toro replacement parts and accessories. Replacement parts and accessories made by other manufacturers could be dangerous, and such use could void the product warranty.

Operation

Note: Determine the left and right sides of the machine from the normal operating position.

Before Operation

Before Operation Safety

General Safety

- Have the property or work area marked for buried lines and other objects, and do not dig in marked areas; note the location of unmarked objects and structures, such as underground storage tanks, wells, and septic systems.
- Inspect the area where you will use the equipment.
  - Evaluate the terrain to determine what accessories and attachments you need to properly and safely perform the job.
  - Remove all debris.
  - Ensure that the area is clear of bystanders before operating the machine.
  - Stop the machine if anyone enters the area.
- Become familiar with the safe operation of the equipment, operator controls, and safety decals.
  - The owner is responsible for training all operators and mechanics.
  - Never allow children or untrained people to operate or service the machine. Local regulations may restrict the age or require certified training of the operator.
  - Know how to stop the machine and shut off the engine quickly.
  - Check that the operator's presence controls, safety switches, and shields are attached and functioning properly. Do not operate the machine unless they are functioning properly.
  - Locate the pinch-point areas marked on the machine and attachments; keep your hands and feet away from these areas.
  - Stop the machine, shut off the engine, and remove the key before leaving the operating position.

Fuel Safety

- Use extreme care in handling fuel. It is flammable and its vapors are explosive.
- Extinguish all cigarettes, cigars, pipes, and other sources of ignition.
- Use only an approved fuel container.

- Do not remove the fuel cap or fill the fuel tank while the engine is running or hot.
- Do not add or drain fuel in an enclosed space.
- Do not store the machine or fuel container where there is an open flame, spark, or pilot light, such as on a water heater or other appliance.
- If you spill fuel, do not attempt to start the engine; avoid creating any source of ignition until the fuel vapors have dissipated.
- Do not fill containers inside a vehicle or on a truck or trailer bed with a plastic liner. Always place containers on the ground, away from your vehicle before filling.
- Remove the equipment from the truck or trailer and refuel it while it is on the ground. If this is not possible, then refuel from a portable container rather than a fuel-dispenser nozzle.
- Keep the fuel-dispenser nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.

Adding Fuel

Recommended Fuel

- For best results, use only clean, fresh (less than 30 days old), unleaded gasoline with an octane rating of 87 or higher ((R+M)/2 rating method).
- **Ethanol**: Gasoline with up to 10% ethanol (gasohol) or 15% MTBE (methyl tertiary butyl ether) by volume is acceptable. Ethanol and MTBE are not the same. Gasoline with 15% ethanol (E15) by volume is not approved for use. **Never use gasoline that contains more than 10% ethanol by volume**, such as E15 (contains 15% ethanol), E20 (contains 20% ethanol), or E85 (contains up to 85% ethanol). Using unapproved gasoline may cause performance problems and/or engine damage which may not be covered under warranty.
- **Do not** use gasoline containing methanol.
- **Do not** store fuel either in the fuel tank or fuel containers over the winter unless you use a fuel stabilizer.
- **Do not** add oil to gasoline.

Using Stabilizer/Conditioner

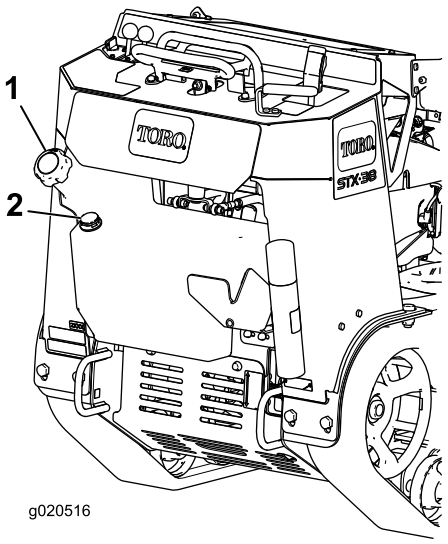
Use fuel stabilizer/conditioner in the machine to keep the fuel fresh longer when used as directed by the fuel-stabilizer manufacturer.

Important: **Do not use fuel additives containing methanol or ethanol.**

Add the amount of fuel stabilizer/conditioner to fresh fuel as directed by the fuel-stabilizer manufacturer.

Filling the Fuel Tank

1. Park the machine on a level surface, engage the parking brake (if equipped), and lower the grinder.
2. Shut off the engine, remove the key, and allow the engine to cool.
3. Clean around the fuel-tank cap and remove it (Figure 17).



g020516

Figure 17

1. Fuel-tank cap
2. Fuel gauge

4. Add fuel to the tank until the level is 6 to 13 mm (1/4 to 1/2 inch) below the bottom of the filler neck.

   Important: **This space in the tank allows fuel to expand. Do not fill the fuel tank completely full.**
5. Install the fuel-tank cap securely, turning it until it clicks.
6. Wipe up any spilled fuel.

Performing Daily Maintenance

Before starting the machine each day, perform the Each Use/Daily procedures listed in Maintenance (page 18).

During Operation

During Operation Safety

General Safety

- Keep your hands and feet away from moving teeth or other parts.
  - Keep bystanders and pets away from the machine and never carry passengers.
  - Wear appropriate clothing, including eye protection, long pants, substantial slip-resistant footwear, and hearing protection.
  - Tie back long hair and do not wear loose clothing or loose jewelry.
  - Stop grinding if anyone enters the area.
- Operate the machine only in areas where there is sufficient clearance for you to safely maneuver.
- Be aware of obstacles in close proximity to you. Failure to maintain adequate distance from trees, walls, and other barriers may result in injury as the machine backs up during operation if you are not attentive to the surroundings.
- Look behind and down before backing up to ensure that the path is clear.
- Use your full attention while operating the machine. Do not engage in any activity that causes distractions; otherwise, injury or property damage may occur.
- Never jerk the controls; use a steady motion.
- The owner/user can prevent and is responsible for accidents that may cause personal injury or property damage.
- Do not operate the machine when you are tired, ill, or under the influence of alcohol or drugs.
- Operate the machine only in good light.
- Ensure that all the drives are in neutral and engage the parking brake before starting the engine. Start the engine only from the operator's position.
- Use care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.
- Stop the grinder when you are not grinding.
- Stop the machine, shut off the engine, remove the key, and inspect the machine if you strike an object. Make any necessary repairs before resuming operation.
- Never run an engine in an enclosed area.
- Never leave a running machine unattended. Before leaving the operating position, do the following:
  - Park the machine on a level surface.
  - Lower the grinder to the ground.
  - Engage the parking brake.
  - Shut off the engine and remove the key.
- Check for overhead clearance (i.e., electrical wires, branches, and doorways) before driving under any objects and do not contact them.
- Do not operate the machine when there is the risk of lightning.
- Use only Toro-approved attachments and accessories.

Slope Safety

- Operate up and down slopes with the front of the machine uphill.
- Raising the grinder on a slope affects the stability of the machine. Keep the grinder in the lowered position when on slopes.
- Slopes are a major factor related to loss-of-control and tip-over accidents, which can result in severe injury or death. Operating the machine on any slope or uneven terrain requires extra caution.
- Establish your own procedures and rules for operating on slopes. These procedures must include surveying the site to determine which slopes are safe for machine operation. Always use common sense and good judgment when performing this survey.
- Slow down and use extra care on hillsides. Ground conditions can affect the stability of the machine.
- Avoid starting or stopping the machine on a slope.
- Avoid turning on slopes. If you must turn, turn slowly and keep the heavy end of the machine uphill.
- Keep all movements on slopes slow and gradual. Do not make sudden changes in speed or direction.
- If you feel uneasy operating the machine on a slope, do not do it.
- Watch for holes, ruts, or bumps, as uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Use caution when operating on wet surfaces. Reduced traction could cause sliding.
- Evaluate the area to ensure that the ground is stable enough to support the machine.
- Use caution when operating the machine near the following:
  - Drop-offs
  - Ditches
  - Embankments
  - Bodies of water

  The machine could suddenly roll over if a track goes over the edge or the edge caves in. Maintain

a safe distance between the machine and any hazard.

- If the machine starts to tip, let go of the controls and step away from the machine.
- Do not park the machine on a hillside or slope.

Starting the Engine

1. Move the throttle lever midway between the SLOW and FAST positions (Figure 18).

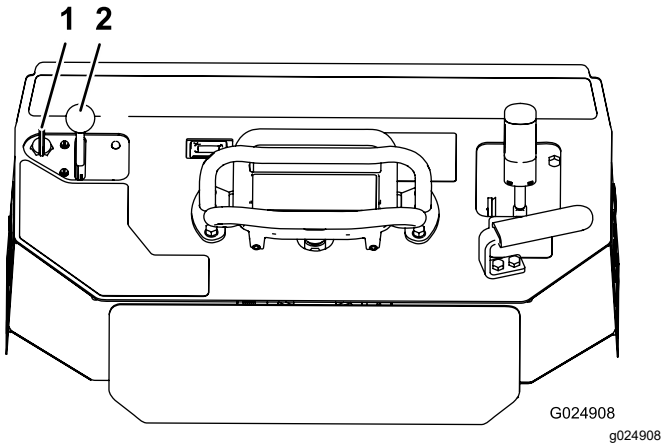


Figure 18

1. Key
2. Throttle lever

2. Turn the key to the ON position (Figure 18). When the engine starts, release the key.

   Important: **Do not engage the starter for more than 10 seconds at a time. If the engine fails to start, allow a 30-second cooldown period between attempts. Failure to follow these instructions can burn out the starter motor.**

3. Move the throttle lever to the desired setting (Figure 18).

   Important: **If the engine is run at high speeds when the hydraulic system is cold (i.e., when the ambient air temperature is near freezing or lower), hydraulic system damage could occur. When starting the engine in cold conditions, allow the engine to run in the middle throttle position for 2 to 5 minutes before moving the throttle to fast (rabbit). At normal to high ambient temperatures, run the machine at full throttle for the best performance and cooling.**

   Note: If the outdoor temperature is below freezing, store the machine in a garage to keep it warmer and aid in starting.

Driving the Machine

Use the traction controls to move the machine. The farther you move the traction controls in any direction, the faster the machine moves in that direction. Release the traction controls to stop the machine.

⚠ CAUTION

When reversing, you may back into stationary objects or over bystanders and cause serious personal injury or death.

Look behind you for obstructions or bystanders and keep your hands on the reference bar.

The throttle control regulates the engine speed as measured in rpm (revolutions per minute). Place the throttle lever in the FAST position for best performance. You can, however, use the throttle position to operate at slower speeds.

Shutting off the Engine

1. Park the machine on a level surface, engage the parking brake (if applicable), and lower the grinder.
2. Move the throttle lever to the SLOW position.
3. If the engine has been working hard or is hot, let it idle for a minute before turning the key switch to the OFF position.

   Note: This helps to cool the engine before you shut it off. In an emergency, you can shut off the engine immediately.

4. Turn the key switch to the OFF position and remove the key.

⚠ CAUTION

A child or untrained bystander could attempt to operate the machine and be injured.

Remove the key from the switch when leaving the machine, even if just for a few seconds.

Grinding a Stump

1. Start the engine, raise the grinder, set the throttle lever to the FAST position, and move the machine to the stump to be ground.
2. Use the grinder control lever and the traction control to position the grinder to the side of the front of the stump, about 2 cm (1 inch) below the surface (Figure 19).
3. Start the grinder and wait for it to get up to full speed.
4. Use the grinder control lever to swing the grinder slowly across the face of the stump, cutting away a swath of chips (Figure 19).

   Important: **The grinder automatically slows down the speed at which it swings into the stump to maintain the optimum flywheel speed and not bog down in the wood.**

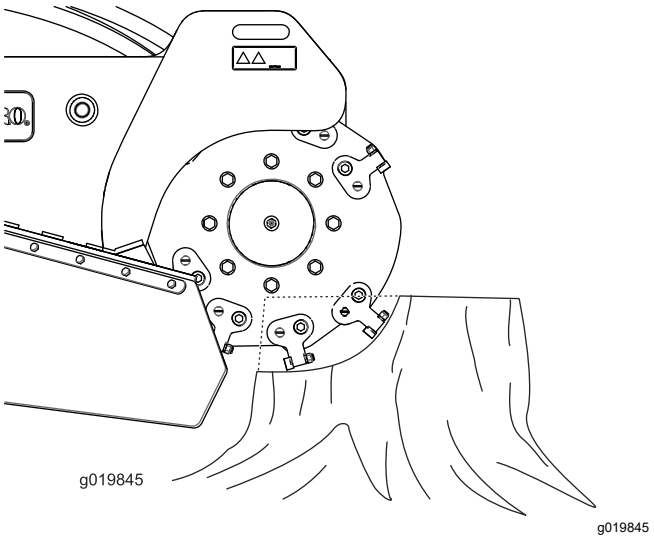


Figure 19

5. Lower the grinder about an inch and swing it back over the stump.
6. Repeat steps 4 and 5 until you have reached ground level.
7. Raise the grinder so that it is about 2.5 cm (1 inch) below the top of the remaining stump, move the machine forward a few centimeters (inches), and repeat steps 4 through 6 until you have ground away the entire stump.
8. If there are any large roots to be ground, position the grinder over each root and use the traction control and grinder control to move the grinder along the root, grinding it away.
9. Clean debris from the grinder, drives, mufflers, and engine after each use.

Operating Tips

- Clean the area of trash, branches, and rocks before operating to prevent equipment damage.
- Always use full throttle (maximum engine speed) when grinding.
- Cut the edges of the stump for more efficient grinding. Once your cutting swath is close to 1/4 of the wheel diameter, lower the grinder and begin cutting on the edge again.

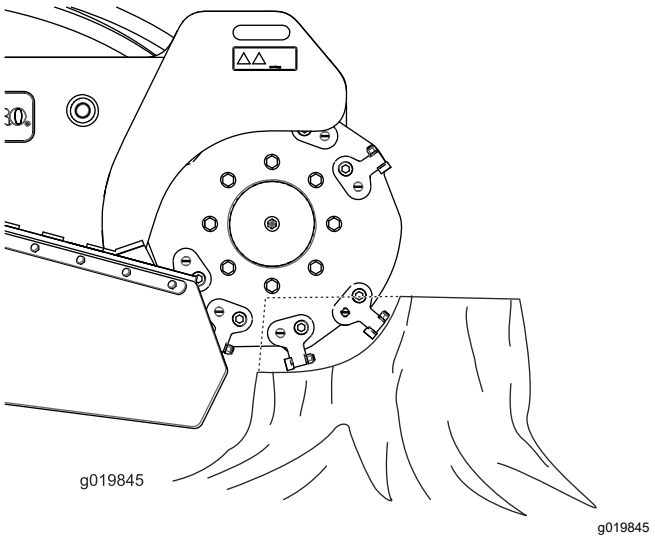


Figure 20

- Listen to the engine and watch the grinder wheel speed to maintain the speed of the wheel. Slow down the head sweep by feathering the joystick as cutting becomes difficult.
- As you grind from left to right, most of the debris goes to the left of the grinder wheel. When you grind from the right to left, the debris goes to the right.
- You may also grind a stump from the side to lessen turf damage.

After Operation

After Operation Safety

General Safety

- Park the machine on a level surface, disengage the grinder hydraulics, lower the grinder, engage the parking brake, shut off the engine, and remove the key. Wait for all movement to stop and allow the machine to cool before adjusting, servicing, cleaning, or storing it.
- Clean debris from the drives, mufflers, and engine to help prevent fires. Clean up oil or fuel spills.

- Keep all parts in good working condition and all hardware tightened.
- Use care when loading or unloading the machine into a trailer or truck.

Moving a Non-Functioning Machine

Important: **Do not tow or pull the machine without first opening the tow valves, or you will damage the hydraulic system.**

1. Engage the parking brake and lower the grinder.
2. Shut off the engine and remove the key.
3. Remove the bottom shield.
4. Using a wrench, turn the tow valves on the hydraulic pumps twice counter-clockwise (Figure 21).

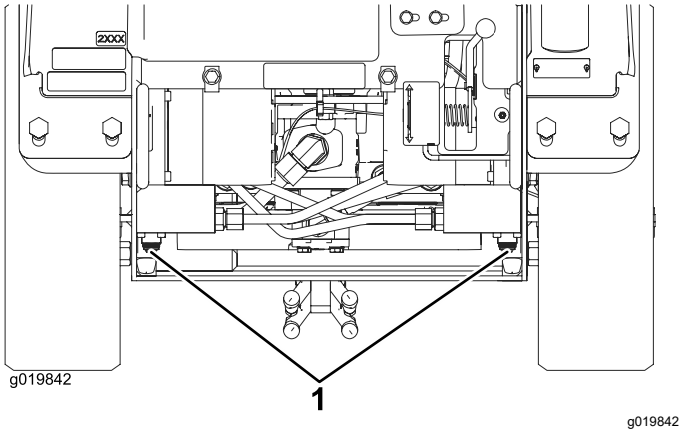


Figure 21

1. Tow valves

5. Install the bottom shield and tow the machine as required.
6. After repairing the machine, close the tow valves before operating it.

Securing the Machine for Transport

Important: **Do not operate or drive the machine on roadways.**

1. Park the machine on a level surface, engage the parking brake (if applicable), and lower the grinder.
2. Shut off the engine and remove the key.
3. Secure the machine to a trailer with chains or straps using the tie-down/lift loops at the front and rear of the machine (Figure 22 and Figure 23). Refer to your local ordinances for trailer and tie-down requirements.

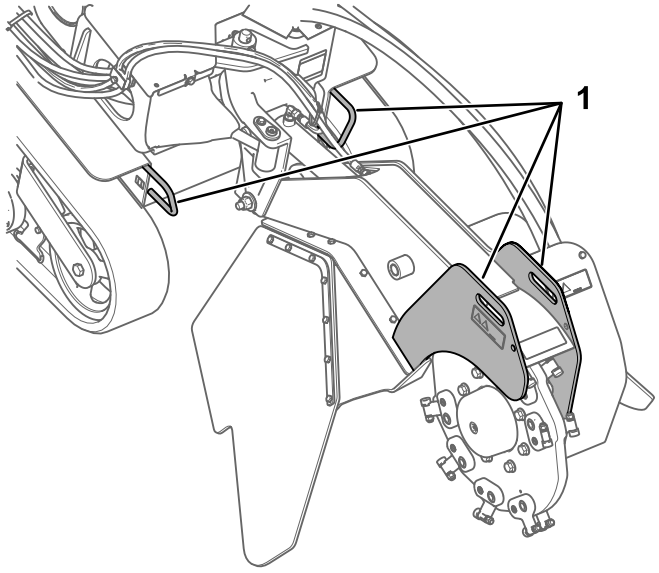


Figure 22

1. Front tie-down/lift loops

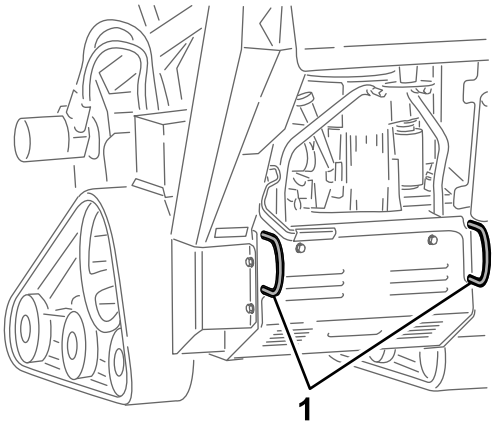


Figure 23

1. Rear tie-down/lift loops

Lifting the Machine

You can lift the machine using the tie-down/lift loops as lift points (Figure 22 and Figure 23).

Maintenance

Note: Determine the left and right sides of the machine from the normal operating position.

⚠ CAUTION

If you leave the key in the key switch, someone could accidently start the engine and seriously injure you or other bystanders.

Remove the key from the key switch and disconnect the wires from the spark plugs before you do any maintenance. Set the wires aside so that they do not accidentally contact the spark plugs.

Maintenance Safety

- Park the machine on a level surface, disengage the grinder hydraulics, lower the grinder, engage the parking brake, shut off the engine, and remove the key. Wait for all movement to stop and allow the machine to cool before adjusting, servicing, cleaning, or storing it.
- Clean up oil or fuel spills.
- Do not allow untrained personnel to service the machine.
- Use jack stands to support the components when required.
- Carefully release pressure from components with stored energy.
- Disconnect the battery before making any repairs.
- Keep your hands and feet away from the moving parts. If possible, do not make adjustments with the engine running.
- Keep all parts in good working condition and all hardware tightened. Replace all worn or damaged decals.
- Do not tamper with the safety devices.
- Use only genuine Toro replacement parts.

Recommended Maintenance Schedule(s)

Maintenance Service Interval	Maintenance Procedure
After the first 50 hours	• Check and adjust the track tension.
Before each use or daily	• Grease the machine. (Grease it immediately after every washing.) • Check the engine-oil level. • Check the condition of and clean the tracks. • Clean the engine screen. • Check the condition of the teeth; rotate or replace any that are worn or damaged and torque the nuts for all teeth. • Check for loose fasteners.
After each use	• Remove debris from the machine.
Every 25 hours	• Check the battery electrolyte level. • Check the hydraulic-fluid level.
Every 100 hours	• Change the engine oil (more often in dirty or dusty conditions). • Check and adjust the track tension. • Check the hydraulic lines for leaks, loose fittings, kinked lines, loose mounting supports, wear, weather, and chemical deterioration and repair if necessary.
Every 150 hours	• Inspect the primary filter. • Replace the low-pressure fuel filter (more often in dirty or dusty conditions).
Every 200 hours	• Change the engine-oil filter. • Replace the hydraulic filter.
Every 250 hours	• Replace the primary air filter (more often in dusty or sandy conditions). • Check and grease the road wheels.
Every 300 hours	• Check the inner air filter.

Maintenance Service Interval	Maintenance Procedure
Every 400 hours	• Change the hydraulic fluid.
Every 500 hours	• Replace and gap the spark plug(s).
Every 600 hours	• Replace the inner air filter.
Every 1,500 hours	• Replace all moving hydraulic hoses.
Yearly or before storage	• Check and adjust the track tension. • Touch up chipped paint.

Important: **Refer to your engine owner's manual for additional maintenance procedures.**

Pre-Maintenance Procedures

Important: **The fasteners on the covers of this machine are designed to remain on the cover after removal. Loosen all fasteners on each cover a few turns so that the cover is loose but still attached, then go back and loosen them until the cover comes free. This prevents you from accidentally stripping the bolts free of the retainers.**

Removing the Front Cover

Important: **The fasteners on the covers of this machine are designed to remain on the cover after removal. Loosen all fasteners on each cover a few turns so that the cover is loose but still attached, then go back and loosen them until the cover comes free. This prevents you from accidentally stripping the bolts free of the retainers.**

1. Park the machine on a level surface, engage the parking brake, and lower the grinder.
2. Shut off the engine, remove the key, and allow the engine to cool.

⚠ WARNING

If the machine has been running, both the cover and the muffler under the cover will be hot and can cause severe burns if you touch them.

Allow the machine to cool before removing the cover.

3. Remove the front bolt and loose then left bolt securing the front cover to the machine (Figure 24).

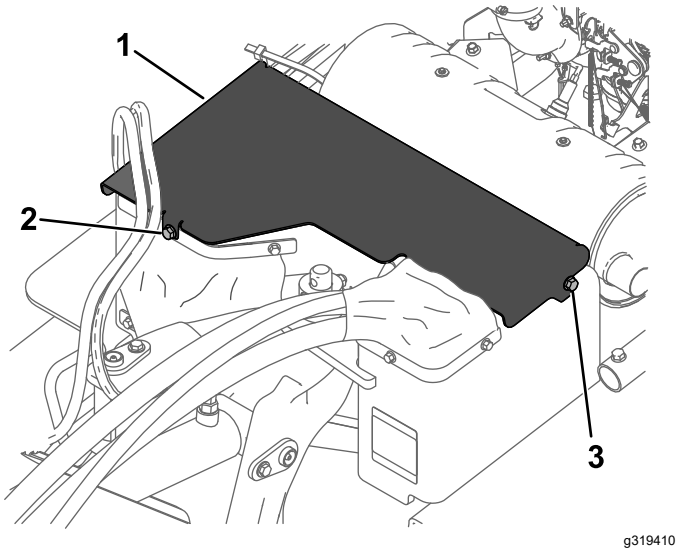


Figure 24

1. Cover
2. Remove this bolt.
3. Loosen this bolt.

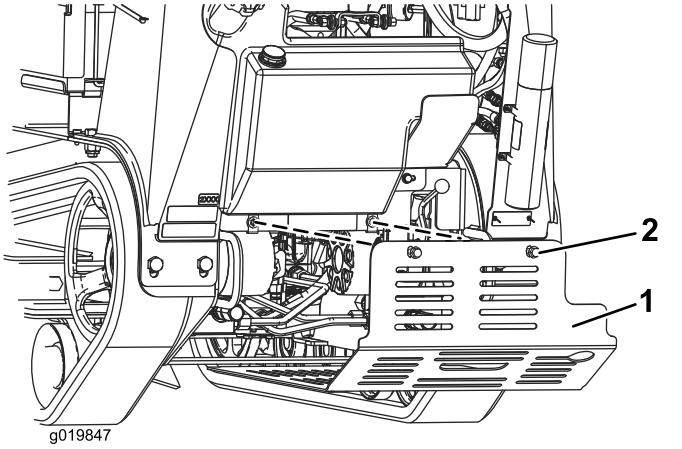
4. Slide the cover forward slightly and pull up to remove the cover (Figure 24).
5. To install the front cover, slide the front cover into place and secure it with the 2 bolts (Figure 24).

Removing the Bottom Shield

Important: **The fasteners on the covers of this machine are designed to remain on the cover after removal. Loosen all fasteners on each cover a few turns so that the cover is loose but still attached, then go back and loosen them until the cover comes free. This prevents you from accidentally stripping the bolts free of the retainers.**

1. Park the machine on a level surface, engage the parking brake (if applicable), and lower the grinder.
2. Shut off the engine and remove the key.

3. Loosen the 2 bolts securing the bottom shield sequentially until the shield is free (Figure 25).



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Figure 25

1. Bottom shield
2. Bolts

4. Pull the shield back and out of the machine.
5. To install the shield before operating the machine, slide the bottom shield into the machine so that it rests on all 4 tabs and secure it with the 2 bolts you loosened previously (Figure 25).

   Note: You may need to lift up on the bottom shield to ensure that it rests on the front tabs.

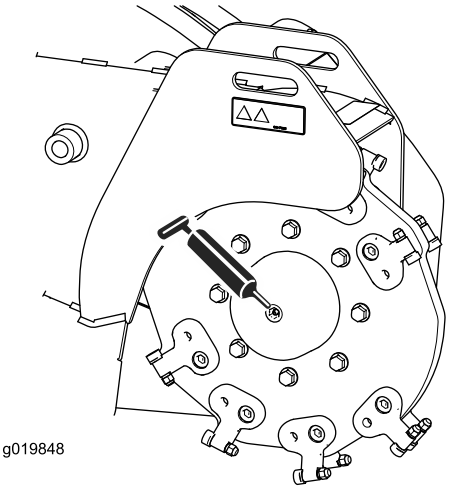
Lubrication

Greasing the Machine

Service Interval: Before each use or daily (Grease it immediately after every washing.)

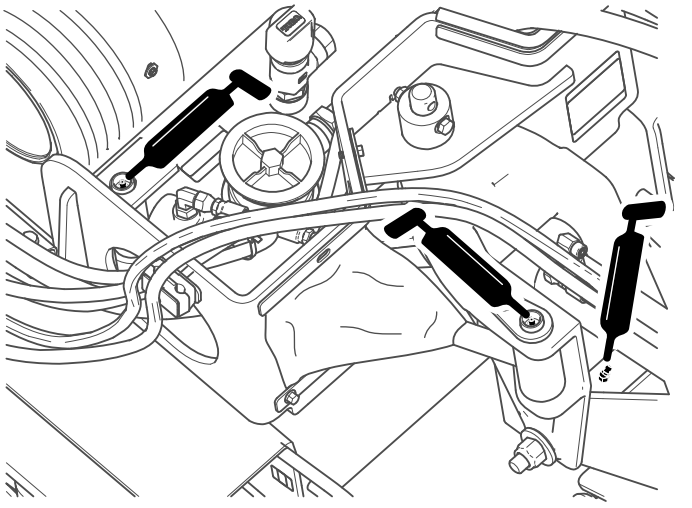
Grease Type: General-purpose grease

1. Park the machine on a level surface, engage the parking brake, and lower the grinder.
2. Shut off the engine and remove the key.
3. Clean the grease fittings with a rag.
4. Connect a grease gun to each fitting (Figure 26 through Figure 28).
5. Pump grease into the fittings until grease begins to ooze out of the bearings (approximately 3 pumps).
6. Wipe up any excess grease.



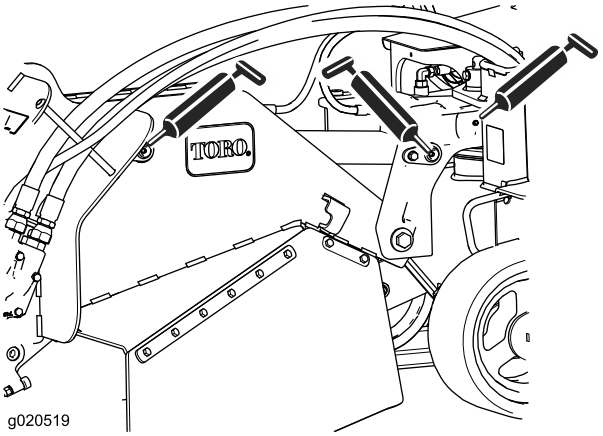
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Figure 26



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Figure 27



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Figure 28

Engine Maintenance

Engine Safety

- Shut off the engine before checking the oil or adding oil to the crankcase.
- Do not change the engine governor setting or overspeed the engine.
- Keep your hands, feet, face, clothing, and other body parts away from the muffler and other hot surfaces.

Servicing the Air Cleaner

Service Interval: Every 150 hours—Inspect the primary filter.

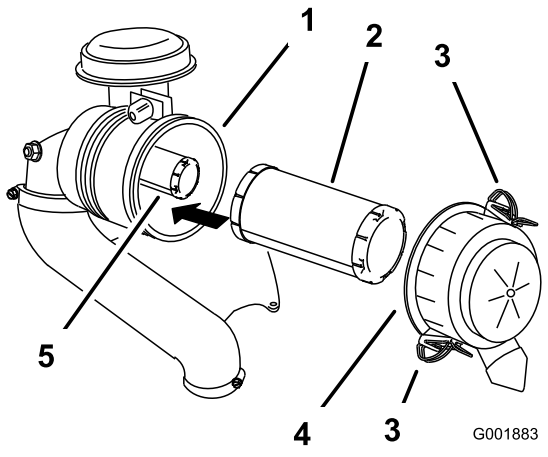
Every 250 hours—Replace the primary air filter (more often in dusty or sandy conditions).

Every 300 hours—Check the inner air filter.

Every 600 hours—Replace the inner air filter.

Removing the Filters

1. Park the machine on a level surface, engage the parking brake (if applicable), and lower the grinder.
2. Shut off the engine and remove the key.
3. Release the latches on the air cleaner and pull the air-cleaner cover off the air-cleaner body (Figure 29).



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Figure 29

1. Air-cleaner body
2. Primary filter
3. Latch
4. Air-cleaner cover
5. Safety filter

4. Clean the inside of the air-cleaner cover with compressed air.
5. Gently slide the primary filter out of the air-cleaner body (Figure 29).

Note: Avoid knocking the filter into the side of the body.

6. Remove the safety filter only if you intend to replace it.

   Important: **Do not attempt to clean the safety filter. If the safety filter is dirty, then the primary filter is damaged. Replace both filters.**

Servicing the Primary Filter

Inspect the primary filter for damage by looking into the filter while shining a bright light on the outside of the filter.

Note: Holes in the filter appear as bright spots. If the filter is dirty, bent, or damaged, replace it. Do not clean the primary filter.

Servicing the Safety Filter

Replace the safety filter; never clean it.

Important: **Do not attempt to clean the safety filter. If the safety filter is dirty, then the primary filter is damaged. Replace both filters.**

Installing the Filters

Important: **To prevent engine damage, always operate the engine with both air filters and the cover installed.**

1. If you are installing new filters, check each filter for shipping damage.

   Note: Do not use a damaged filter.

2. If you are replacing the safety filter, carefully slide it into the filter body (Figure 29).
3. Carefully slide the primary filter over the safety filter (Figure 29).

   Note: Ensure that the primary filter is fully seated by pushing on its outer rim while installing it.

   Important: **Do not press on the soft inside area of the filter.**

4. Install the air-cleaner cover with the side indicated as **up** facing upward and secure the latches (Figure 29).

Servicing the Engine Oil

Service Interval: Before each use or daily—Check the engine-oil level.

Every 100 hours/Yearly (whichever comes first)—Change the engine oil (more often in dirty or dusty conditions).

Every 200 hours—Change the engine-oil filter.

Engine-Oil Specifications

Oil Type: Detergent oil (API service class SJ or higher)

Oil Capacity: 2.0 L (67 fl oz) without filter;

2.3 L (77 fl oz) with filter

Viscosity: See the table below.

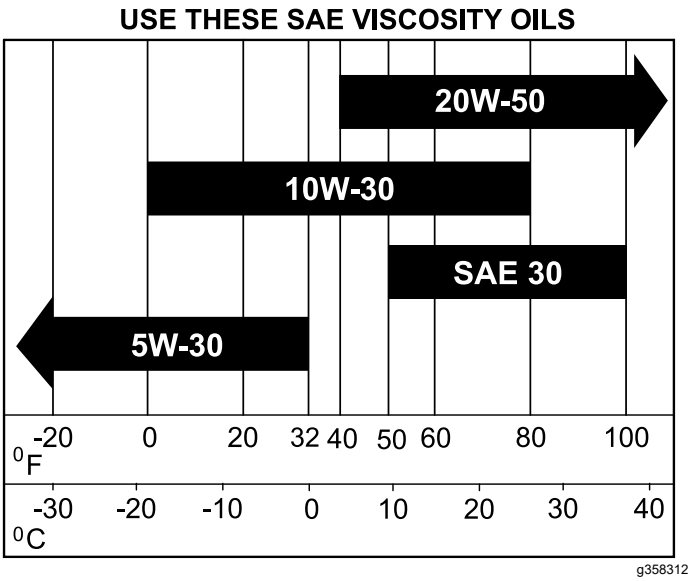
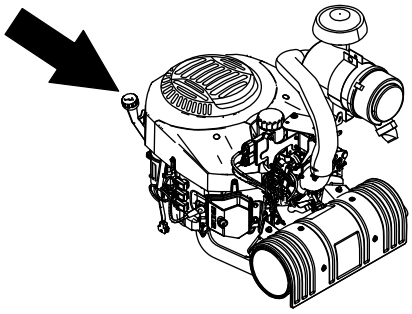


Figure 30

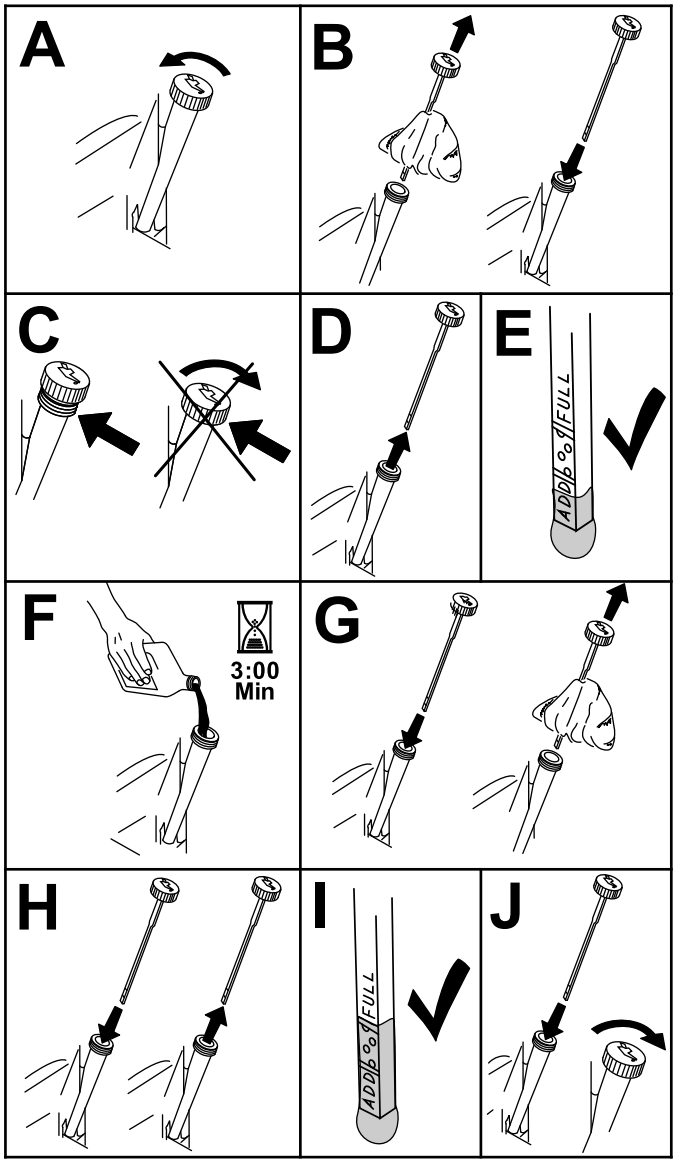
Note: Synthetic oils provide better starting in extreme cold below -23°C (-10°F).

Checking the Engine-Oil Level

1. Park the machine on a level surface, engage the parking brake (if applicable), and lower the grinder.
2. Shut off the engine and remove the key.



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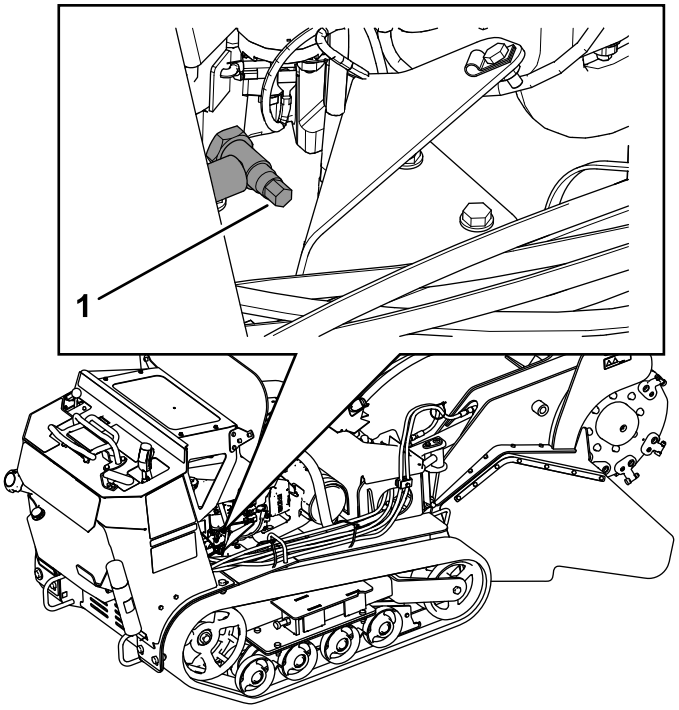
Figure 31

Changing the Engine Oil

Note: Dispose of the used oil at a recycling center.

1. Start the engine and let it run 5 minutes.

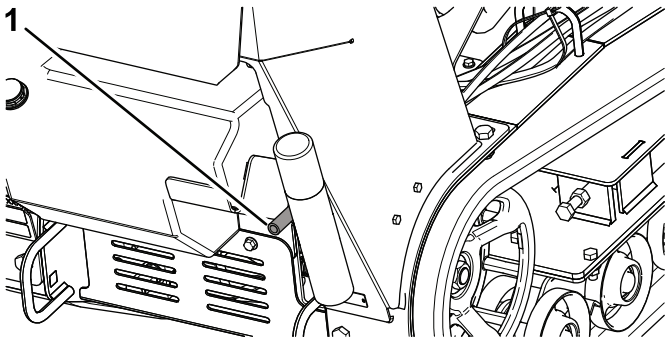
   Note: This warms the oil so that it drains better.
2. Park the machine so that the rear is slightly lower than the front to ensure the oil drains completely.
3. Engage the parking brake and lower the grinder.
4. Shut off the engine and remove the key.
5. Place a pan below the drain hose. Rotate the oil drain valve to allow oil to drain (Figure 32 and Figure 33).



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Figure 32

1. Oil-drain valve



G024912

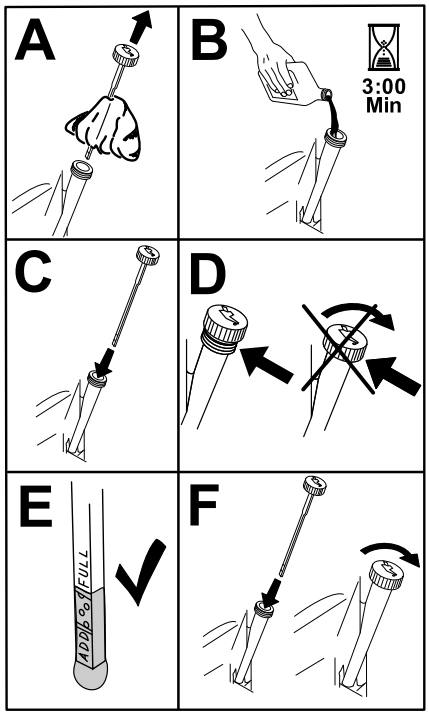
g024912

Figure 33

1. Oil-drain hose

6. When oil has drained completely, close the drain valve.

7. Dispose of the used oil at a recycling center
8. Slowly pour approximately 80% of the specified oil into the filler tube and slowly add the additional oil to bring it to the **Full** mark (Figure 34).



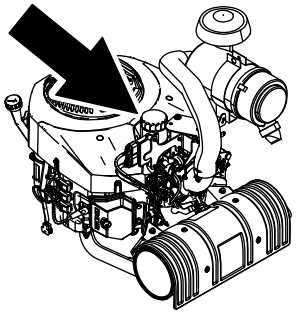
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Figure 34

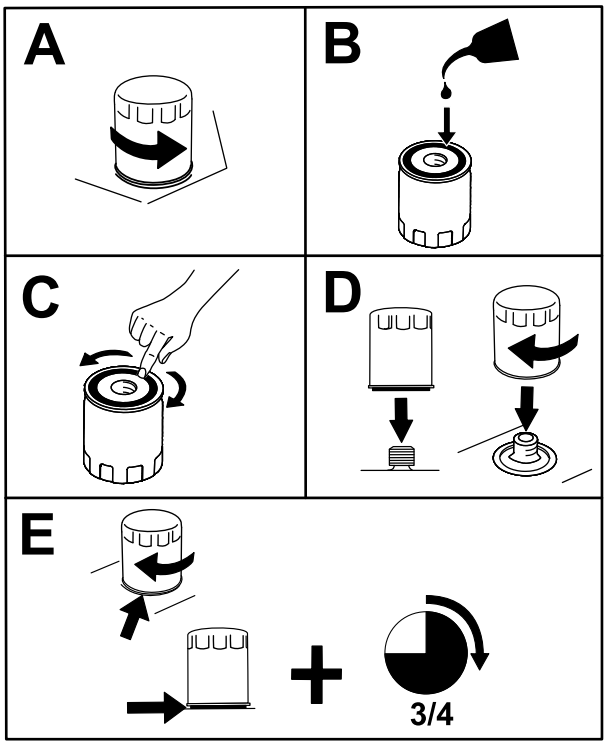
9. Start the engine and drive to a flat area. Check the oil level again.

Changing the Engine-Oil Filter

1. Drain the oil from the engine; refer to Changing the Engine-Oil Filter (page 24).
2. Change the engine-oil filter (Figure 35).



g247314



g247326

Figure 35

Note: Ensure that the oil-filter gasket touches the engine, and then turn the oil filter an extra 3/4 turn.

3. Fill the crankcase with the proper type of new oil; refer to Engine-Oil Specifications (page 22).

Servicing the Spark Plug(s)

Service Interval: Every 500 hours/Yearly (whichever comes first)

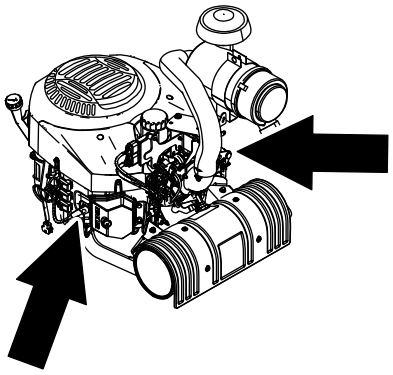
Make sure that the air gap between the center and side electrodes is correct before installing the spark plug. Use a spark plug wrench for removing and installing the spark plug(s) and a gapping tool/feeler gauge to check and adjust the air gap. Install new spark plug(s) if necessary.

Type : Champion® XC10YC or equivalent

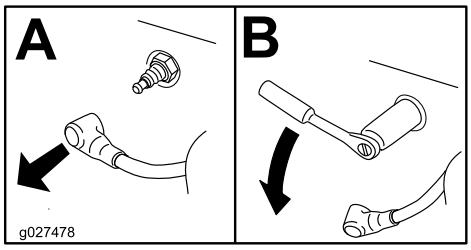
Air Gap: 0.76 mm (0.030 inch)

Removing the Spark Plug(s)

1. Park the machine on a level surface, engage the parking brake (if applicable), and lower the grinder.
2. Shut off the engine and remove the key.
3. Locate and remove the spark plug(s) as shown in Figure 36.



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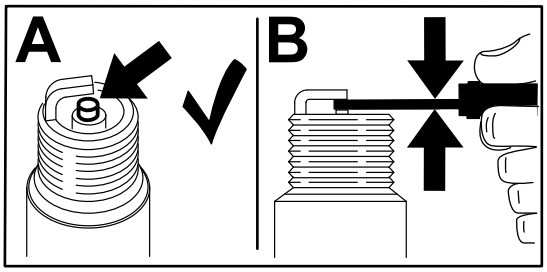
Figure 36

Checking the Spark Plug(s)

Important: **Do not clean the spark plug(s). Always replace the spark plug(s) when it has: a black coating, worn electrodes, an oily film, or cracks.**

If you see light brown or gray on the insulator, the engine is operating properly. A black coating on the insulator usually means the air cleaner is dirty.

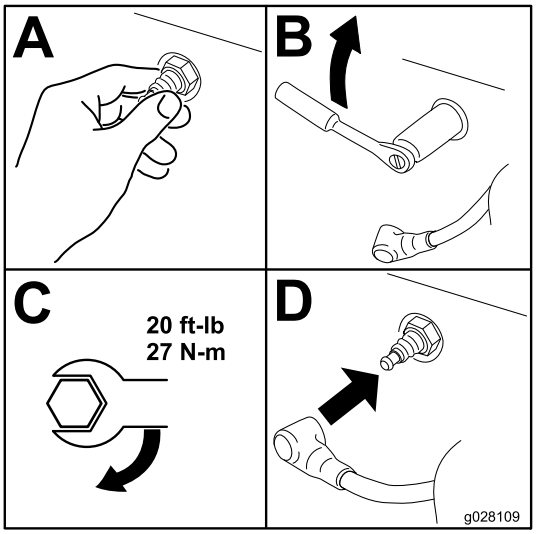
Set the gap to 0.75 mm (0.03 inch).



g206628

Figure 37

Installing the Spark Plug(s)



g028109

Figure 38

Fuel System Maintenance

⚠ DANGER

In certain conditions, fuel is extremely flammable and highly explosive. A fire or explosion from fuel can burn you and others and can damage property.

Refer to Fuel Safety (page 12) for a complete list of fuel related precautions.

Draining the Fuel Tank

1. Park the machine on a level surface, engage the parking brake, and lower the grinder.
2. Shut off the engine and remove the key.
3. Turn the fuel-shutoff valve to the closed position (Figure 27).

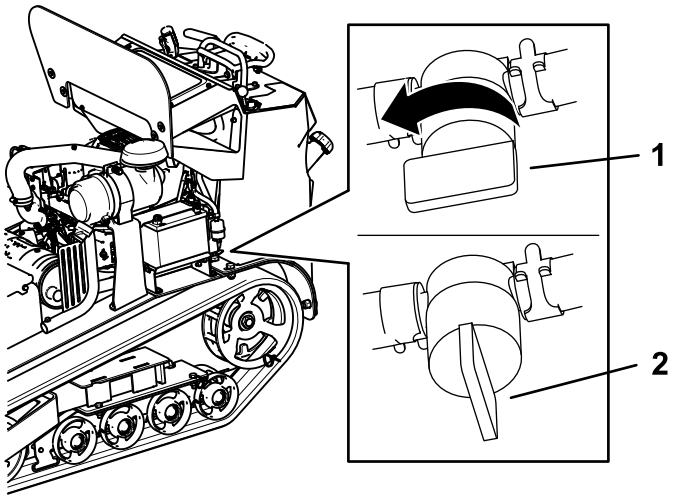


Figure 39

1. Fuel-shutoff valve—open position
2. Fuel-shutoff valve—closed position

4. Squeeze the ends of the hose clamp on the engine side of the valve together and slide it up the fuel line away from the valve.
5. Pull the fuel line off the valve.
6. Open the fuel-shutoff valve and allow the fuel to drain into a fuel can or drain pan.

   Note: If desired, you can replace the fuel filter at this time; refer to Replacing the Low-pressure Fuel Filter (page 26).
7. Install the fuel line onto the fuel-shutoff valve. Slide the hose clamp close to the valve to secure the fuel line.
8. Wipe up any spilled fuel.

Replacing the Low-pressure Fuel Filter

Service Interval: Every 150 hours/Yearly (whichever comes first) (more often in dirty or dusty conditions).

Never install a dirty filter if it is removed from the fuel line.

Note: Note how the fuel filter is installed in order to install the new filter correctly.

Note: Wipe up any spilled fuel.

1. Park the machine on a level surface, engage the parking brake, and lower the grinder.
2. Shut off the engine and remove the key.
3. Turn the fuel-shutoff valve to the closed position.
4. Squeeze the ends of the hose clamps together and slide them away from the filter (Figure 40).

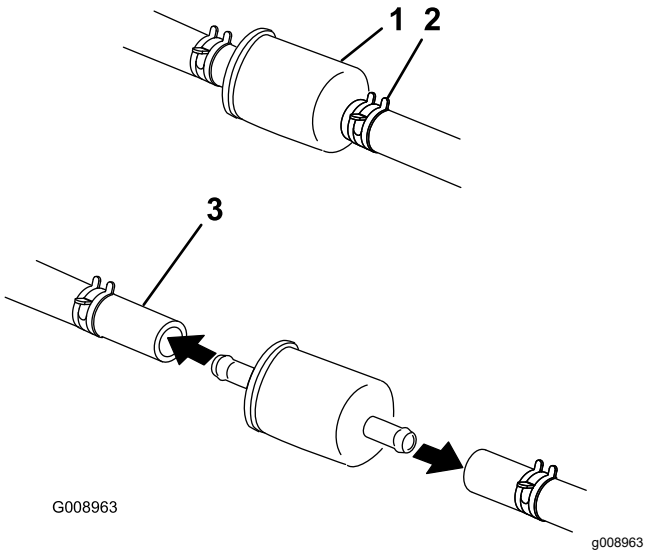


Figure 40

1. Fuel filter
2. Hose clamp
3. Fuel line

5. Remove the filter from the fuel lines.
6. Install a new filter and move the hose clamps close to the filter.
7. Turn the fuel-shutoff valve to the open position.
8. Check for fuel leaks and repair if needed.
9. Wipe up any spilled fuel.

Servicing the High-Pressure Fuel Filter

Do not attempt to service the high-pressure fuel filter. The high-pressure filter is integrated within the fuel-pump module. The fuel filter and other components inside the fuel-pump module are not serviceable.

Important: **Do not attempt to open the fuel-pump module.**

Ensure that an Authorized Service Dealer replaces the fuel-pump module with the high-pressure fuel filter.

Electrical System Maintenance

Electrical System Safety

- Disconnect the battery before repairing the machine. Disconnect the negative terminal first and the positive last. Connect the positive terminal first and the negative last.
- Charge the battery in an open, well-ventilated area, away from sparks and flames. Unplug the charger before connecting or disconnecting the battery. Wear protective clothing and use insulated tools.
- Battery acid is poisonous and can cause burns. Avoid contact with skin, eyes, and clothing. Protect your face, eyes, and clothing when working with a battery.
- Battery gases can explode. Keep cigarettes, sparks, and flames away from the battery.

Servicing the Battery

Service Interval: Every 25 hours—Check the battery electrolyte level.

Always keep the battery clean and fully charged. Use a paper towel to clean the battery case. If the battery terminals are corroded, clean them with a solution of 4 parts water and 1 part baking soda. Apply a light coating of grease to the battery terminals to reduce corrosion.

Voltage: 12 V with 350 A (cold cranking) at -18°C (0ºF).

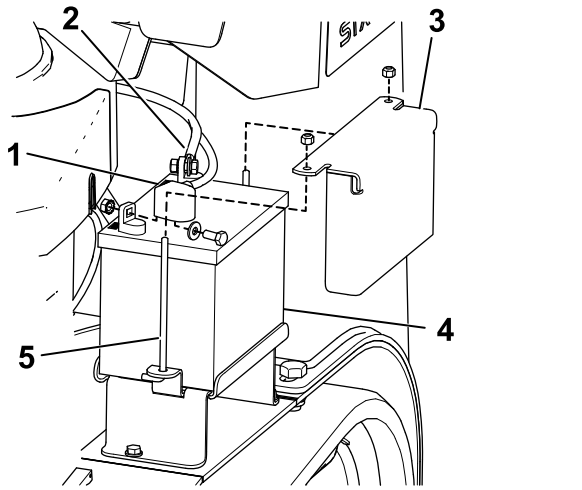
⚠ WARNING

Battery terminals or metal tools could short against metal machine components, causing sparks. Sparks can cause the battery gasses to explode, resulting in personal injury.

- **When removing or installing the battery, do not allow the battery terminals to touch any metal parts of the machine.**
- **Do not allow metal tools to short between the battery terminals and metal parts of the machine.**

Removing the Battery

1. Park the machine on a level surface, engage the parking brake, and lower the grinder.
2. Shut off the engine and remove the key.
3. Lift the black rubber cover on the negative cable. Disconnect the negative battery cable from the negative (-) battery terminal (Figure 41).



g319437

Figure 41

1. Negative cable (rubber cover shown on)
2. Positive cable (rubber cover shown off)
3. Battery hold-down plate
4. Battery
5. J-bolt

4. Slide the red terminal boot off the positive (red) battery terminal. Then remove the positive (red) battery cable (Figure 41).
5. Remove the hold down plate, j-bolts, and locknuts securing the battery (Figure 41) and remove the battery.

Charging the Battery

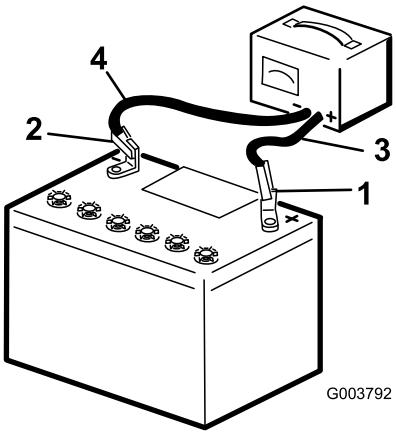
⚠ WARNING

Charging the battery produces gasses that can explode.

Never smoke near the battery and keep sparks and flames away from battery.

Important: **Always keep the battery fully charged (1.265 specific gravity). This is especially important to prevent battery damage when the temperature is below 0°C (32°F).**

1. Remove the battery from the machine; refer to Removing the Battery (page 28).
2. Charge the battery at a rate of 3 to 4 A for 4 to 8 hours (Figure 42). Do not overcharge the battery.



g003792

Figure 42

1. Positive battery post
2. Negative battery post
3. Red (+) charger lead
4. Black (-) charger lead

3. When the battery is fully charged, unplug the charger from the electrical outlet, then disconnect the charger leads from the battery posts (Figure 42).

Cleaning the Battery

Note: Keep the terminals and the entire battery case clean, because a dirty battery discharges slowly.

1. Park the machine on a level surface, engage the parking brake, and lower the grinder.
2. Shut off the engine and remove the key.
3. Remove the battery from the machine; Removing the Battery (page 28).
4. Wash the entire case with a solution of baking soda and water.
5. Rinse the battery with clear water.
6. Coat the battery posts and cable connectors with Grafo 112X (skin-over) grease (Toro Part No. 505-47) or petroleum jelly to prevent corrosion.
7. Install the battery; refer to Installing the Battery (page 29).

Installing the Battery

1. Using the fasteners previously removed, install the positive (red) battery cable to the positive (+) battery terminal (Figure 41).
2. Slide the red terminal boot onto the positive battery post.
3. Using the fasteners previously removed, install the negative (black) battery cable to the negative (-) battery terminal (Figure 41).
4. Secure the battery using the bar and wing nuts (Figure 41).

Important: **Ensure that the battery cables do not contact any sharp edges or each other.**

Servicing a Replacement Battery

The original battery is maintenance-free and does not require service. For servicing a replacement battery, refer to the battery manufacturer's instructions.

Replacing the Fuses

There are 4 fuses in the electrical system. They are under the control panel on the left side (Figure 43).

Start circuit	30 A
Not used	5 A
Cooler fan circuit	20 A
Headlight (optional)	15 A

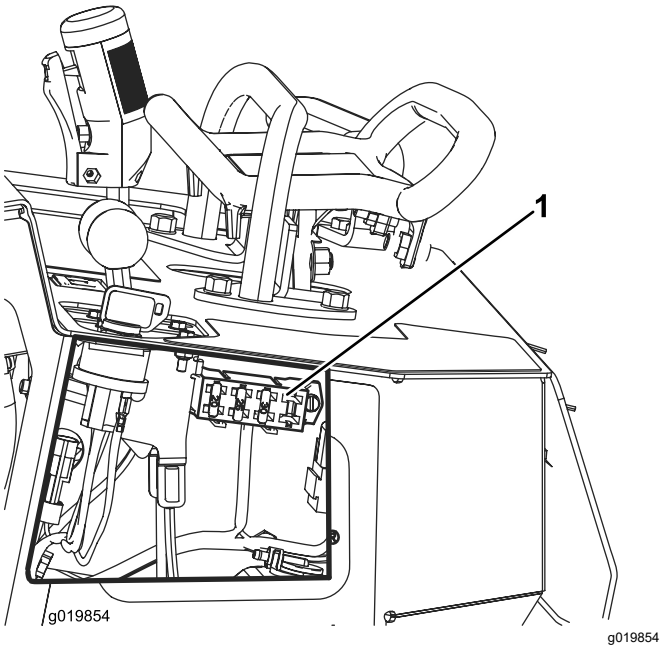


Figure 43

1. Fuse block

Drive System Maintenance

Servicing the Tracks

Cleaning the Tracks

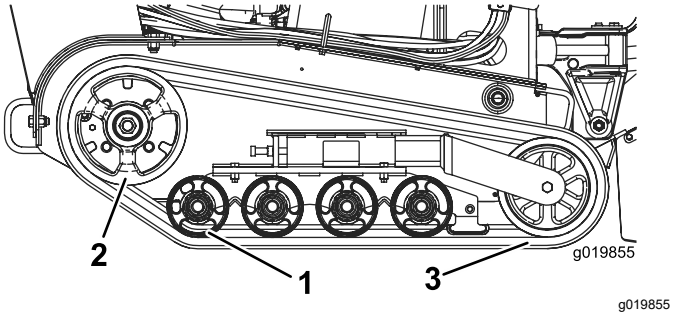
Service Interval: Before each use or daily

Check the tracks for excessive wear and clean them periodically. If the tracks are worn, replace them.

1. Park the machine on a level surface, engage the parking brake (if applicable), and lower the grinder.
2. Shut off the engine and remove the key.
3. Using a water hose or pressure washer, remove dirt from each track system.

Important: **Ensure that you use high-pressure water to wash only the track area. Do not use a high-pressure washer to clean the rest of the machine. High-pressure washing can damage the electrical system and hydraulic valves or deplete grease.**

Important: **Ensure that you fully clean the road wheels and the drive wheel (Figure 44). The road wheels should rotate freely when clean.**



g019855

Figure 44

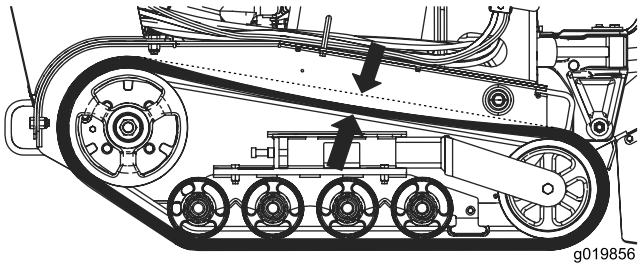
1. Road wheels
2. Drive wheel
3. Track

Checking and Adjusting the Track Tension

Service Interval: After the first 50 hours

Every 100 hours

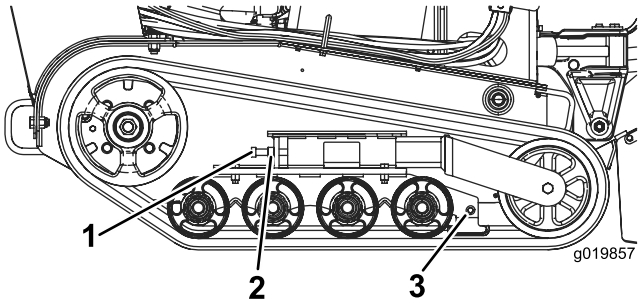
To check the tension of each track, place 20.4 kg (45 lb) on the track midway between the front road wheel and the drive wheel. The track should flex no more than 0.6 to 1 cm (1/4 to 3/8 inch). If it does, adjust the track tension using the following procedure:



g019856

Figure 45

1. Park the machine on a level surface, engage the parking brake (if applicable), and lower the grinder.
2. Shut off the engine and remove the key.
3. Loosen the jam nut on the track tensioning bolt and the clamp bolts on the tension arm (Figure 46).



g019857

Figure 46

1. Tensioning bolt
2. Jam nut
3. Clamp bolts

4. Torque the tensioning bolt to 32.5 to 40 N·m (24 to 30 ft-lb) to tighten the track (Figure 46).
5. Ensure that the track deflects less than 0.6 to 1 cm (1/4 to 3/8 inch) when 20.6 kg (45 lb) of force is applied to the track span. Adjust the torque on the tensioning bolt as needed.
6. Tighten the jam nut.
7. Tighten the clamp bolts and torque to 102 N·m (75 ft-lb).

Replacing the Tracks

When the tracks are badly worn, replace them.

1. Park the machine on a level surface, engage the parking brake, and lower the grinder.
2. Shut off the engine and remove the key.
3. Lift/support the side of the unit to be worked on so that the track is 7.6 to 10 cm (3 to 4 inches) off the ground.
4. Back out the tensioning bolt and jam nut (Figure 46).
5. Push the tensioning wheel rearward as far as it will go (Figure 47).

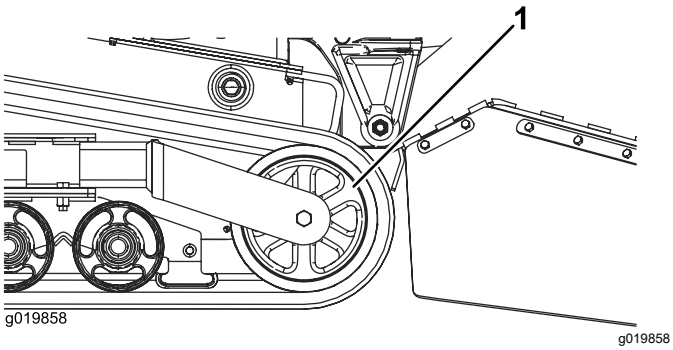


Figure 47

1. Tensioning wheel

6. Begin removing the track at the top of the tensioning wheel, peeling it off the wheel while rotating the track forward.
7. When the track is off of the tensioning wheel, remove it from the machine (Figure 47).
8. Beginning at the drive wheel, coil the new track around the wheel, ensuring that the lugs on the track fit between the spacers on the wheel (Figure 44).
9. Push the track under and between the rear and center road wheels (Figure 44).
10. Starting at the bottom of the tensioning wheel, install the track around the wheel by rotating the track rearward while pushing the lugs into the wheel.
11. Install the tensioning bolt and jam nut.
12. Torque the tensioning bolt to 32.5 to 40 N·m (24 to 30 ft-lb) to tighten the track.
13. Ensure that the track deflects less than 0.6 to 1 cm (1/4 to 3/8 inch) when 20.6 kg (45 lb) of force is applied to the track span. Adjust the torque on the tensioning bolt as needed.
14. Tighten the jam nut.
15. Lower the machine to the ground.
16. Repeat the procedure to replace the other track.

Checking and Greasing the Road Wheels

Service Interval: Every 250 hours

1. Park the machine on a level surface, engage the parking brake, and lower the grinder.
2. Shut off the engine and remove the key.
3. Remove the tracks; refer to Replacing the Tracks (page 31).
4. Remove the 4 bolts and nuts securing each lower track guide which contains the road wheels, and remove them (Figure 48).

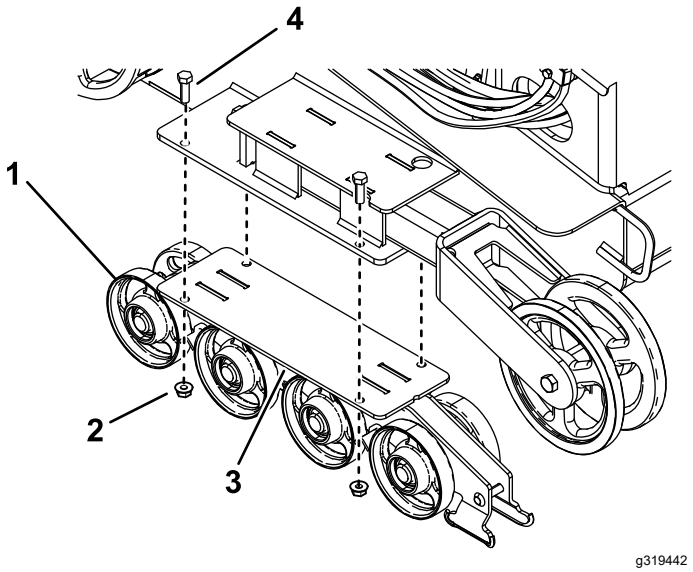


Figure 48

1. Road wheels
2. Nut (4; only 2 shown)
3. Lower track guide
4. Bolts (4; only 2 shown)

5. Remove the snap ring and cap from a road wheel (Figure 49).

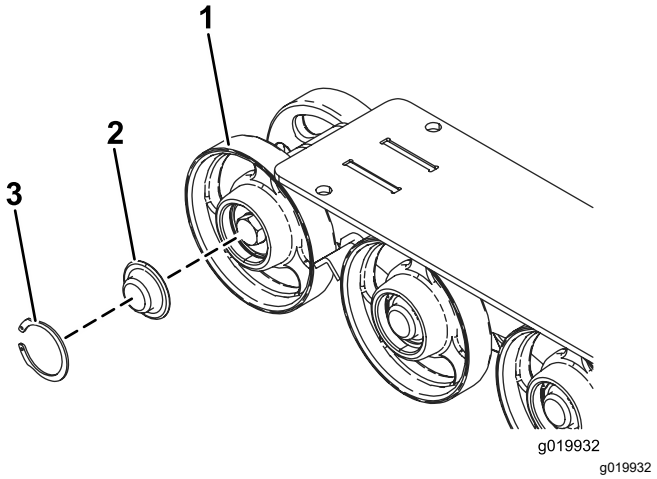


Figure 49

1. Road wheel
2. Road wheel cap
3. Snap ring

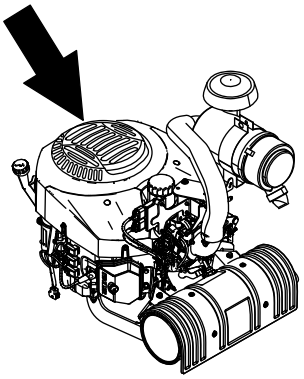
6. Check the grease under the cap and around the gasket (Figure 49). If it is dirty, gritty, or depleted, clean out all the grease, replace the gasket, and add new grease.
7. Ensure that the road wheel turns smoothly on the bearing. If it is frozen, contact your Authorized Service Dealer to replace the road wheel.
8. Place the greased road wheel cap over the bolt head (Figure 49).
9. Secure the road wheel cap with the snap ring (Figure 49).
10. Repeat steps 5 through 9 for all road wheels.
11. Install each track guide to the traction unit frame using the fasteners you removed previously. Torque the bolts to 91 to 112 N·m (67 to 83 ft-lb).
12. Install the tracks; refer to Replacing the Tracks (page 31).

Cooling System Maintenance

Cleaning the Engine Screen

Service Interval: Before each use or daily

Before each use, remove any buildup of grass, dirt, or other debris from the engine screen. This helps ensure adequate cooling and correct engine speed and reduces the possibility of overheating and mechanical damage to the engine.



g319443

Figure 50

Belt Maintenance

Replacing the Hydrostatic Pump Drive Belt

If the hydrostatic pump drive belt begins to squeal or is cracked, worn, or frayed, replace it. Contact your Authorized Service Dealer for a replacement belt.

1. Park the machine on a level surface, engage the parking brake, and lower the grinder.
2. Shut off the engine and remove the key.
3. Raise the back of the machine and support it on jack stands.
4. Remove the bottom shield; refer to Removing the Bottom Shield (page 19).
5. Loosen the set screw on the gear pump drive coupler (Figure 51).

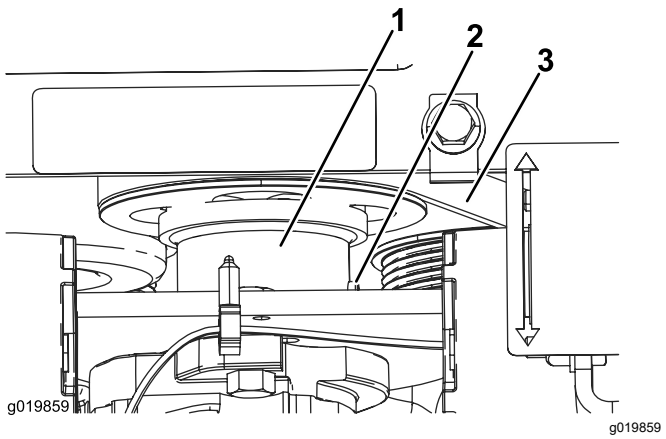


Figure 51

1. Pump-drive coupler
2. Set screw
3. Belt

6. Drop the coupler down away from the pulley.
7. Using a spring puller (available from your Authorized Service Dealer) or stiff metal hook, pull the end of the idler pulley spring off the spring bolt to release tension on the belt.
8. Remove the belt.
9. Route a new belt around the pulleys.
10. Install the idler pulley spring on the bolt.
11. Push the coupler up to engage the pulley.
12. Apply thread-locking compound to the coupler set-screw threads and torque it to 10 to 12.6 N·m (90 to 110 in-lb).
13. Install the bottom shield.

Controls System Maintenance

Adjusting the Traction-Control Alignment

The factory adjusts the traction controls before shipping the machine. However, after many hours of use, you may need to adjust the traction-control alignment, the neutral position of the traction control, and the tracking of the traction control in the full forward position.

Important: **To adjust the controls properly, complete each procedure in the order listed.**

Adjusting the Traction-Control Reverse Position

If the traction control bar does not rest flush and square with the reference bar when in the full reverse position, immediately complete the following procedure:

1. Park the machine on a level surface, engage the parking brake (if applicable), and lower the grinder.
2. Shut off the engine and remove the key.
3. Pull back the traction control so that the front of the control contacts the reference bar (Figure 52).

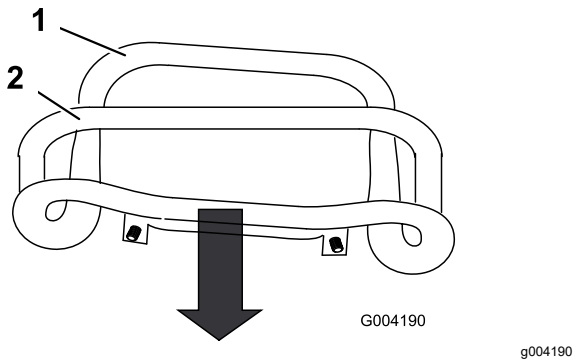


Figure 52

1. Front of the control (out of alignment)
2. Reference bar

4. If the front of the traction control does not rest square and flush with the reference bar, loosen the nut and bolt in the stem of the traction control (Figure 53).

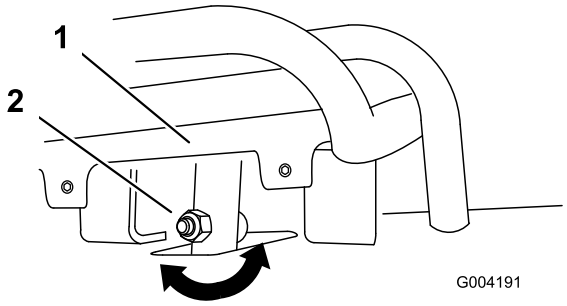


Figure 53

1. Traction control
2. Stem, bolt, and nut

5. Adjust the traction control so that it rests flush against the reference bar when it is pulled straight back (Figure 53 and Figure 54).

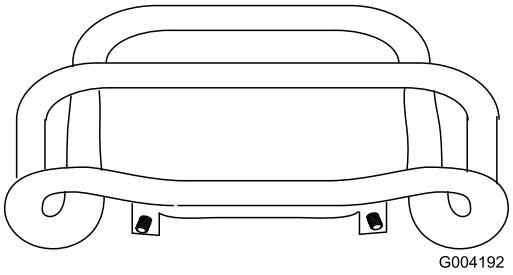


Figure 54

6. Tighten the flange nut and bolt in the traction control stem.
7. Start the engine.
8. Drive the machine in reverse with the traction control tight to the reference bar. If the machine does not back up straight, complete the following procedure:
   A. Shut off the engine
   B. Lift and support the machine so that both tracks are off the ground and are free to run.
   C. Loosen the flange nut and bolt in the stem of the traction control (Figure 53).
   D. Loosen the jam nuts on the traction rods, under the control panel (Figure 55).

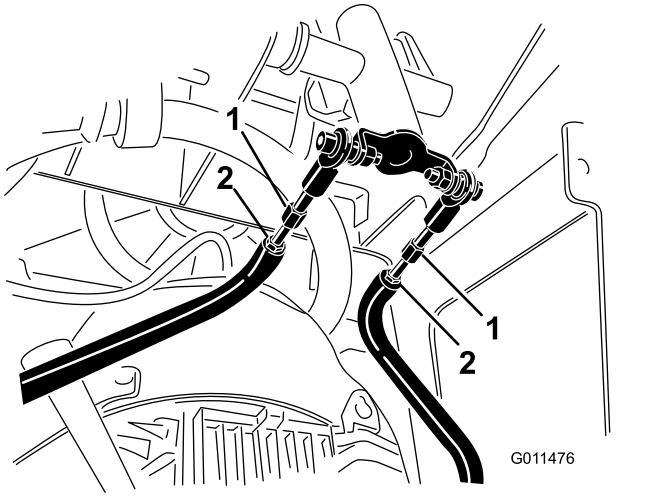


Figure 55

1. Traction rod
2. Jam nut

E. Start the machine and set the throttle to about the 1/3 open position.

⚠ WARNING

When the machine is running, you could be caught and injured in moving parts or burned on hot surfaces.

Stay away from pinch points, moving parts, and hot surfaces when adjusting the running machine.

F. Have a helper hold the traction control tight to the reference bar in reverse.

G. Adjust the length of the traction rods until both tracks are running at the same speed.

Note: You can also adjust the maximum reverse speed of the tracks at this time.

H. Tighten the jam nuts.

I. Adjust the traction control so that it rests flush against the reference bar when it is pulled straight back (Figure 53 and Figure 54).

J. Tighten the flange nut and bolt in the traction control stem.

K. Shut off the engine and lower the machine to the ground.

L. Drive the machine in full reverse, checking to see if the machine tracks straight. If it does not, note the direction the machine veers. Repeat the adjustment so that the machine tracks straight in reverse.

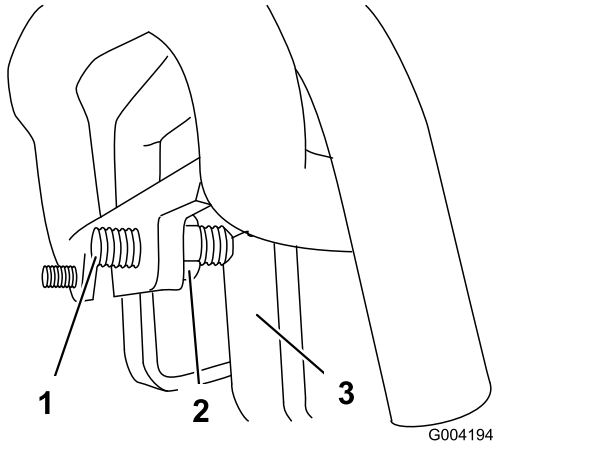
Adjusting the Traction-Control Neutral Position

If the machine creeps forward or backward when the traction control is in neutral and the machine is warm, you may need to adjust the return-to-neutral mechanism on the pumps; contact your Authorized Service Dealer.

Adjusting the Traction-Control Forward Position

If the machine does not drive straight when you hold the traction control forward against the reference bar, complete the following procedure:

1. Drive the machine with the traction control against the reference bar, noting which direction the machine veers.
2. Release the traction control.
3. If the machine veers to the **left**, loosen the **right** jam nut and adjust the tracking set screw on the front of the traction control (Figure 56).
4. If the machine veers to the **right**, loosen the **left** jam nut and adjust the tracking set screw on the front of the traction control (Figure 56).



g004194

Figure 56

1. Set screw
2. Jam nut
3. Stop

5. Repeat the procedure until the machine drives straight in the full forward position.

   Important: **Ensure that the set screws touch the stops in the full forward position to avoid overstroking the hydraulic pumps.**

Hydraulic System Maintenance

Hydraulic System Safety

- Seek immediate medical attention if fluid is injected into skin. Injected fluid must be surgically removed within a few hours by a doctor.
- Ensure that all hydraulic-fluid hoses and lines are in good condition and all hydraulic connections and fittings are tight before applying pressure to the hydraulic system.
- Keep your body and hands away from pinhole leaks or nozzles that eject high-pressure hydraulic fluid.
- Use cardboard or paper to find hydraulic leaks.
- Safely relieve all pressure in the hydraulic system before performing any work on the hydraulic system.

Hydraulic Fluid Specifications

Every 1,500 hours/Every 2 years (whichever comes first)—Replace all moving hydraulic hoses.

Hydraulic Tank Capacity: 38 L (10 US gallons)

Use only 1 of the following fluids in the hydraulic system:

- **Toro Premium Transmission/Hydraulic Tractor Fluid** (refer to your Authorized Service Dealer for more information)
- **Toro PX Extended Life Hydraulic Fluid** (refer to your Authorized Service Dealer for more information)
- If either of the above Toro fluids are not available, you may use another **Universal Tractor Hydraulic Fluid (UTHF)**, but they must be only **conventional, petroleum-based** products. The specifications must fall within the listed range for all the following material properties and the fluid should meet the listed industry standards. Check with your hydraulic fluid supplier to determine if the fluid meets these specifications.

  Note: Toro will not assume responsibility for damage caused by improper substitutions, so use only products from reputable manufacturers who will stand behind their recommendations.

Material Properties	
Viscosity, ASTM D445	cSt at 40°C: 55 to 62
	cSt at 100°C: 9.1 to 9.8

Viscosity index, ASTM D2270	140 to 152
Pour Point, ASTM D97	-37 to -43°C (-35 to -46°F)
Industry Standards	
API GL-4, AGCO Powerfluid 821 XL, Ford New Holland FNHA-2-C-201.00, Kubota UDT, John Deere J20C, Vickers 35VQ25 and Volvo WB-101/BM	

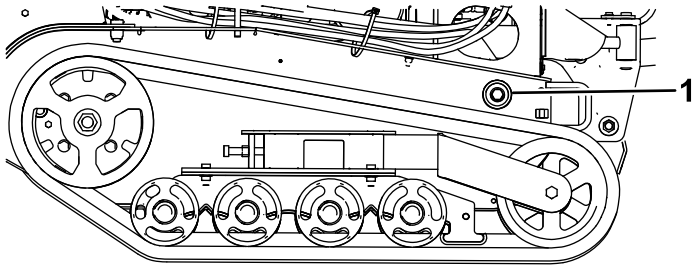
Note: Many hydraulic fluids are almost colorless, making it difficult to spot leaks. A red dye additive for the hydraulic system fluid is available in 20 ml (0.67 fl oz) bottles. One bottle is sufficient for 15 to 22 L (4 to 6 US gallons) of hydraulic fluid. Order Part No. 44-2500 from your Authorized Service Dealer.

Checking the Hydraulic-Fluid Level

Service Interval: Every 25 hours

Refer to Hydraulic Fluid Specifications (page 35) for hydraulic fluid specifications.

1. Park the machine on a level surface, engage the parking brake (if applicable), and lower the grinder.
2. Shut off the engine and remove the key.
3. Look into the glass bubble on the right side of the machine. If you cannot see hydraulic fluid in the bubble, continue this procedure to add fluid.

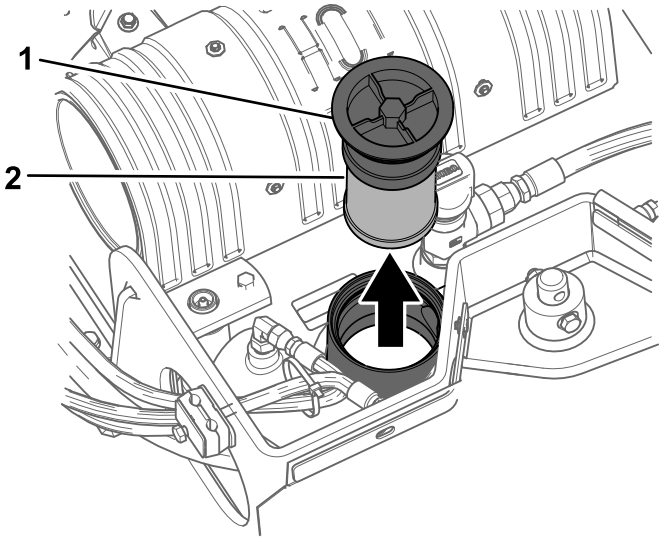


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Figure 57

1. Hydraulic-fluid check bubble

4. Remove the front cover; refer to Removing the Front Cover (page 19).
5. Clean the area around the filler neck of the hydraulic tank and remove the cap and filter from the filler neck using a socket (Figure 58).



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Figure 58

1. Filler-neck cap
2. Hydraulic-fluid filter

6. If the level is low, add fluid until it is visible in the glass bubble.
7. Install the cap and filter on the filler neck and torque bolt on top to 21 to 25 N·m (200 to 240 in-lb).
8. Install the front cover; refer to Removing the Front Cover (page 19).

Replacing the Hydraulic Filter

Service Interval: Every 200 hours

1. Park the machine on a level surface, engage the parking brake (if applicable), and lower the grinder.
2. Shut off the engine and remove the key.
3. Remove the front cover; refer to Removing the Front Cover (page 19).
4. Remove and discard the old filter (Figure 58).
5. Install the replacement hydraulic filter and filler cap (Figure 58) and torque the bolt on top to 21 to 25 N·m (200 to 240 inch-lb).
6. Clean up any spilled fluid.
7. Install the top cover.

Changing the Hydraulic Fluid

Service Interval: Every 400 hours/Yearly (whichever comes first)

1. Park the machine on a level surface, engage the parking brake, and lower the grinder.
2. Shut off the engine and remove the key.
3. Allow the machine to cool completely.
4. Remove the top cover.
5. Remove the hydraulic-tank filler cap and filter (Figure 58).
6. Place a drain pan capable of holding 38 L (10 US gallons) under the hydraulic tank.
7. Remove the hydraulic tank drain plug and allow the fluid to drain into the pan (Figure 59).

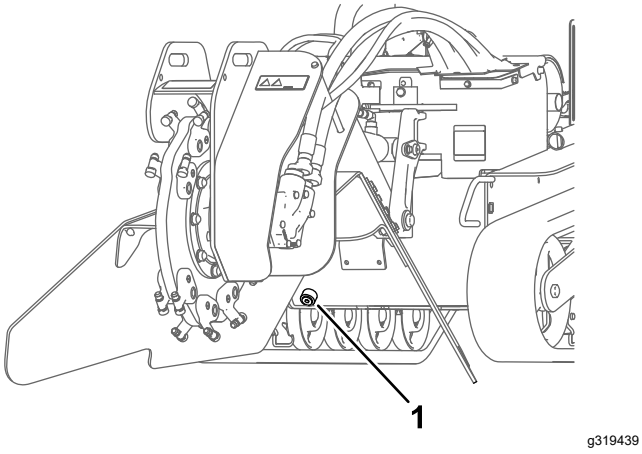


Figure 59

1. Hydraulic tank drain plug

8. When finished, install and tighten the drain plug.

   Note: Dispose of the used oil at a certified recycling center.
9. Fill the hydraulic tank with hydraulic fluid; refer to Hydraulic Fluid Specifications (page 35).
10. Install the hydraulic filter and filler cap (Figure 58) and torque bolt on top to 21 to 25 N·m (200 to 240 inch-lb).
11. Start the engine and let it run for a few minutes.
12. Shut off the engine.
13. Check the hydraulic fluid level and add any fluid if necessary; refer to Checking the Hydraulic-Fluid Level (page 36).
14. Clean up any spilled fluid.
15. Install the top cover.

Grinder Maintenance

Replacing the Teeth

Service Interval: Before each use or daily—Check the condition of the teeth; rotate or replace any that are worn or damaged and torque the nuts for all teeth.

Due to the high amount of wear placed on the teeth, you need to rotate and replace them periodically (Figure 60).

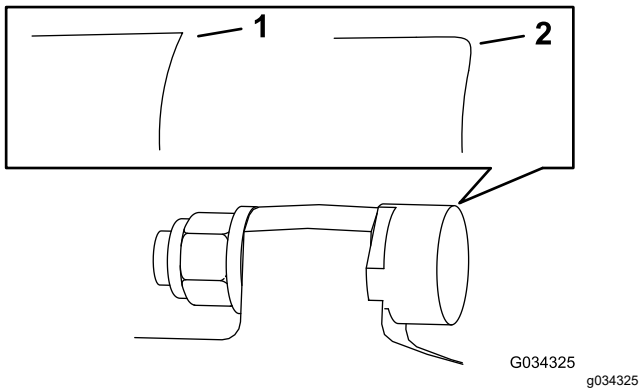


Figure 60

1. Sharp tooth
2. Worn tooth

Each tooth is indexed with 3 positions so you can rotate it twice, exposing a new sharp edge before replacing the tooth. To rotate a tooth, loosen the nut securing the tooth (Figure 61). Push the tooth forward and rotate it one third of a turn, bringing an unused edge to the outside. Torque the nut securing the tooth to 68 N·m (50 ft-lb).

To replace a tooth, remove the nut securing the tooth to remove it, then install a new tooth, spacer, and nut in the same position (Figure 61). Torque the nut securing the tooth to 68 N·m (50 ft-lb).

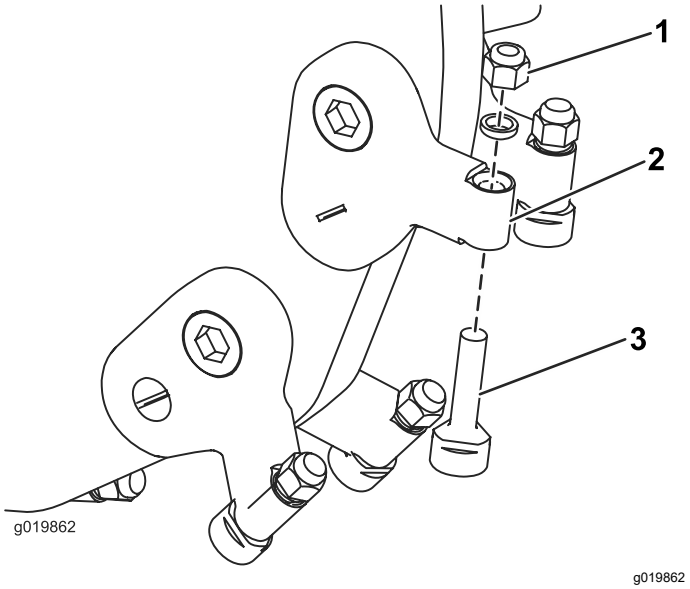


Figure 61

1. Nut
2. Tooth holder
3. Tooth

Cleaning

Removing Debris from the Machine

Service Interval: After each use

Important: **Operating the engine with blocked screens, dirty or plugged cooling fins, and/or cooling shrouds removed will result in engine damage from overheating.**

1. Park the machine on a level surface, engage the parking brake (if applicable), and lower the grinder.
2. Shut off the engine, remove the key, and wait for the engine to cool.
3. Wipe away debris from the air cleaner.
4. Clean any debris buildup on the engine and muffler with a brush or blower.

   Important: **It is preferable to blow dirt out, rather than washing it out. If you use water, keep it away from electrical items and hydraulic valves. Do not use a high-pressure washer. High-pressure washing can damage the electrical system and hydraulic valves or deplete grease.**
5. Clean debris from the oil cooler.

Storage

Storage Safety

- Allow the machine to cool before storing.
- Do not store the machine or fuel near flames.

Storage

Service Interval: Before each use or daily

Yearly or before storage

Yearly or before storage

1. Park the machine on a level surface, engage the parking brake, and lower the grinder.
2. Shut off the engine and remove the key.
3. Remove dirt and grime from the external parts of the entire machine, especially the engine. Clean dirt and chaff from the outside of the engine cylinder head fins and blower housing.

   Important: **You can wash the machine with mild detergent and water. Do not pressure-wash the machine. Avoid excessive use of water, especially near the control panel, engine, hydraulic pumps, and motors.**
4. Service the air cleaner; refer to Servicing the Air Cleaner (page 21).
5. Grease the machine; refer to Greasing the Machine (page 20).
6. Change the crankcase oil; refer to Servicing the Engine Oil (page 22).
7. Remove the spark plug and check the condition of it; refer to Servicing the Spark Plug(s) (page 25).
8. For storage over 30 days, prepare the machine as follows:
   A. Add fuel stabilizer/conditioner to fresh fuel in the tank. Follow the mixing instructions from the stabilizer manufacturer. Do not use an alcohol-based stabilizer (ethanol or methanol).
   B. Run the engine to distribute conditioned fuel through the fuel system for 5 minutes.
   C. Shut off the engine, allow it to cool, and drain the fuel tank using a pump type syphon.
   D. Start the engine and run it until it shuts off.
   E. Engage the choke.
   F. Start and run the engine until it does not start again.
   G. Dispose of fuel properly. Recycle as per local codes.

   Important: **Do not store fuel containing stabilizer/conditioner longer than the duration recommended by the fuel-stabilizer manufacturer.**
9. With the spark plug removed from the engine, pour 2 tablespoons of engine oil into the spark-plug hole.
10. Place a rag over the spark-plug hole to catch any oil spray, then use the starter or recoil handle to crank the engine and distribute the oil inside the cylinder.
11. Install the spark plug, but do not install the wire on the spark plug.
12. Charge the battery; refer to Charging the Battery (page 28).
13. Check and adjust the track tension; refer to Checking and Adjusting the Track Tension (page 30).
14. Check and tighten all fasteners. Repair or replace any part that is damaged.
15. Paint all scratched or bare metal surfaces with paint available from your Authorized Service Dealer.
16. Store the machine in a clean, dry garage or storage area. Remove the key from the ignition switch and keep it in a memorable place.
17. Cover the machine to protect it and keep it clean.

Troubleshooting

Problem	Possible Cause	Corrective Action
The starter does not crank.	1. The battery is discharged. 2. The electrical connections are corroded or loose. 3. The relay or switch is damaged.	1. Charge the battery or replace it. 2. Check the electrical connections for good contact. 3. Contact your Authorized Service Dealer.
The engine does not start, starts hard, or fails to keep running.	1. The fuel tank is empty. 2. The fuel-shutoff valve is closed. 3. The controls are not in neutral. 4. The air cleaner is dirty. 5. The spark-plug wire is loose or disconnected. 6. The spark plug is pitted, fouled, or the gap is incorrect. 7. Dirt, water, or stale fuel is in fuel system.	1. Fill the tank with fresh fuel. 2. Open the fuel-shutoff valve. 3. Move the controls to neutral. 4. Clean or replace the air-cleaner elements. 5. Install the wire on the spark plug. 6. Install a new, correctly gapped spark plug. 7. Contact your Authorized Service Dealer.
The engine loses power.	1. The engine load is excessive. 2. The air cleaner is dirty. 3. The oil level in the crankcase is low. 4. The cooling fins and air passages under the engine blower housing are plugged. 5. The spark plug is pitted, fouled, or the gap is incorrect. 6. Dirt, water, or stale fuel is in the fuel system.	1. Reduce the ground speed. 2. Clean or replace the air-cleaner elements. 3. Check and add oil to the crankcase. 4. Remove any obstructions from the cooling fins and air passages. 5. Install a new, correctly gapped spark plug. 6. Contact your Authorized Service Dealer.
The engine overheats.	1. The engine load is excessive. 2. The oil level in crankcase is low. 3. The cooling fins and air passages under the engine blower housing are plugged.	1. Reduce the ground speed. 2. Check and add oil to the crankcase. 3. Remove any obstructions from the cooling fins and air passages.
There is abnormal vibration.	1. The engine mounting bolts are loose.	1. Tighten the engine mounting bolts.
The machine does not drive.	1. The hydraulic-fluid level is low. 2. The tow valves are open. 3. The hydraulic system is damaged.	1. Check and add hydraulic fluid. 2. Close the tow valves. 3. Contact your Authorized Service Dealer.
The grinder does not turn.	1. A chunk of wood or a rock is caught in the grinder. 2. The grinder drive system is damaged. 3. The hydraulic system is obstructed, contaminated, or damaged.	1. Shut off the engine and remove the obstruction with a stick. 2. Contact your Authorized Service Dealer. 3. Contact your Authorized Service Dealer.
The grinder does not cut fast enough.	1. The teeth are worn. 2. The hydraulic system is overheated. 3. The hydraulic system is obstructed, contaminated, or damaged.	1. Rotate or replace the teeth. 2. Shut down and allow the system to cool. 3. Contact your Authorized Service Dealer.
The grinder head does not lower or raise.	1. The lift/lower control valve is closed.	1. Turn the control dial counterclockwise to open it.

Problem	Possible Cause	Corrective Action
The hydraulic fluid overflows or is very hot.	1. The cooling fan is not functioning.	1. Check the fuse and replace it if necessary.
The engine-indicator light is illuminated.	1. There is a fault in the engine electronic-control unit.	1. Refer to a Kohler engine dealer for diagnosis and service.

Notes:

EEA/UK Privacy Notice

Toro's Use of Your Personal Information

The Toro Company ("Toro") respects your privacy. When you purchase our products, we may collect certain personal information about you, either directly from you or through your local Toro company or dealer. Toro uses this information to fulfil contractual obligations - such as to register your warranty, process your warranty claim or to contact you in the event of a product recall - and for legitimate business purposes - such as to gauge customer satisfaction, improve our products or provide you with product information which may be of interest. Toro may share your information with our subsidiaries, affiliates, dealers or other business partners in connection these activities. We may also disclose personal information when required by law or in connection with the sale, purchase or merger of a business. We will never sell your personal information to any other company for marketing purposes.

Retention of your Personal Information

Toro will keep your personal information as long as it is relevant for the above purposes and in accordance with legal requirements. For more information about applicable retention periods please contact legal@toro.com.

Toro's Commitment to Security

Your personal information may be processed in the US or another country which may have less strict data protection laws than your country of residence. Whenever we transfer your information outside of your country of residence, we will take legally required steps to ensure that appropriate safeguards are in place to protect your information and to make sure it is treated securely.

Access and Correction

You may have the right to correct or review your personal data, or object to or restrict the processing of your data. To do so, please contact us by email at legal@toro.com. If you have concerns about the way in which Toro has handled your information, we encourage you to raise this directly with us. Please note that European residents have the right to complain to your Data Protection Authority.

California Proposition 65 Warning Information

What is this warning?

You may see a product for sale that has a warning label like the following:



WARNING: Cancer and Reproductive Harm—www.p65Warnings.ca.gov.

What is Prop 65?

Prop 65 applies to any company operating in California, selling products in California, or manufacturing products that may be sold in or brought into California. It mandates that the Governor of California maintain and publish a list of chemicals known to cause cancer, birth defects, and/or other reproductive harm. The list, which is updated annually, includes hundreds of chemicals found in many everyday items. The purpose of Prop 65 is to inform the public about exposure to these chemicals.

Prop 65 does not ban the sale of products containing these chemicals but instead requires warnings on any product, product packaging, or literature with the product. Moreover, a Prop 65 warning does not mean that a product is in violation of any product safety standards or requirements. In fact, the California government has clarified that a Prop 65 warning "is not the same as a regulatory decision that a product is 'safe' or 'unsafe.'" Many of these chemicals have been used in everyday products for years without documented harm. For more information, go to https://oag.ca.gov/prop65/faqs-view-all.

A Prop 65 warning means that a company has either (1) evaluated the exposure and has concluded that it exceeds the "no significant risk level"; or (2) has chosen to provide a warning based on its understanding about the presence of a listed chemical without attempting to evaluate the exposure.

Does this law apply everywhere?

Prop 65 warnings are required under California law only. These warnings are seen throughout California in a wide range of settings, including but not limited to restaurants, grocery stores, hotels, schools, and hospitals, and on a wide variety of products. Additionally, some online and mail order retailers provide Prop 65 warnings on their websites or in catalogs.

How do the California warnings compare to federal limits?

Prop 65 standards are often more stringent than federal and international standards. There are various substances that require a Prop 65 warning at levels that are far lower than federal action limits. For example, the Prop 65 standard for warnings for lead is 0.5 µg/day, which is well below the federal and international standards.

Why don't all similar products carry the warning?

- Products sold in California require Prop 65 labelling while similar products sold elsewhere do not.
- A company involved in a Prop 65 lawsuit reaching a settlement may be required to use Prop 65 warnings for its products, but other companies making similar products may have no such requirement.
- The enforcement of Prop 65 is inconsistent.
- Companies may elect not to provide warnings because they conclude that they are not required to do so under Prop 65; a lack of warnings for a product does not mean that the product is free of listed chemicals at similar levels.

Why does Toro include this warning?

Toro has chosen to provide consumers with as much information as possible so that they can make informed decisions about the products they buy and use. Toro provides warnings in certain cases based on its knowledge of the presence of one or more listed chemicals without evaluating the level of exposure, as not all the listed chemicals provide exposure limit requirements. While the exposure from Toro products may be negligible or well within the "no significant risk" range, out of an abundance of caution, Toro has elected to provide the Prop 65 warnings. Moreover, if Toro does not provide these warnings, it could be sued by the State of California or by private parties seeking to enforce Prop 65 and subject to substantial penalties.