Form No. 3326-703

Z153

Z–Master® with 52” Side Discharge Mower

Model No. 74197—220000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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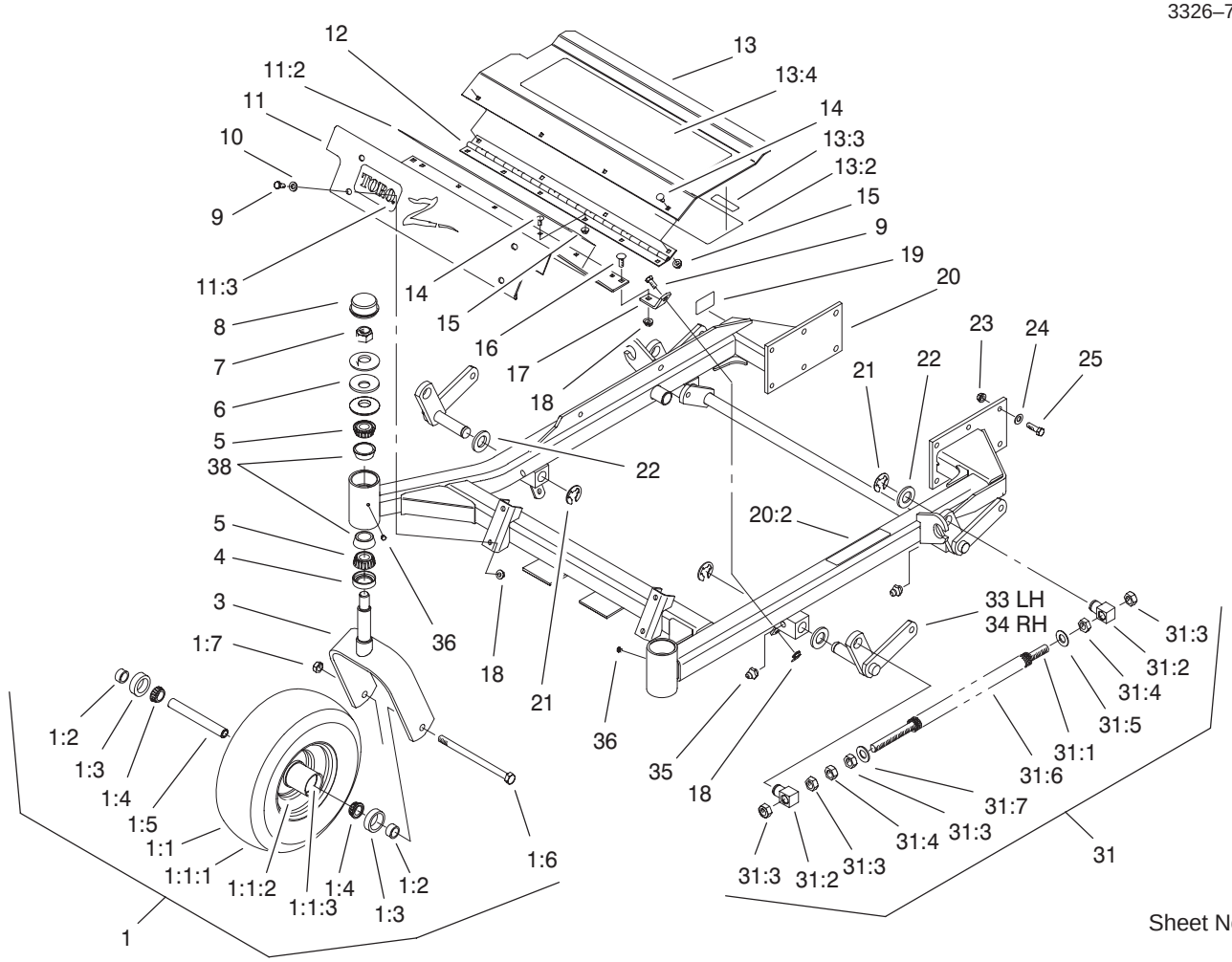
Accessories

Description	Model / Part No.
52” Deck Recycler Kit	59225
52” Mulching Kit	59227
52” Striping Kit	30121
Blade Assembly–Atomic 18 (3 required for improved mulching)	104–1301
Seat–Suspension, High	99–8522
High Sail Blades (3 required for improved bagging)	56–2390
Z–Stand Kit	105–1621
Steel Bagger	30107
Hitch Kit	99–8924

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HLH	hex lag head
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
INC	incorporated
LH	left hand
NI	nylon insert
PPH	Phillips pan head
PTH	Phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SQH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	Torx truss head
WH	wing head

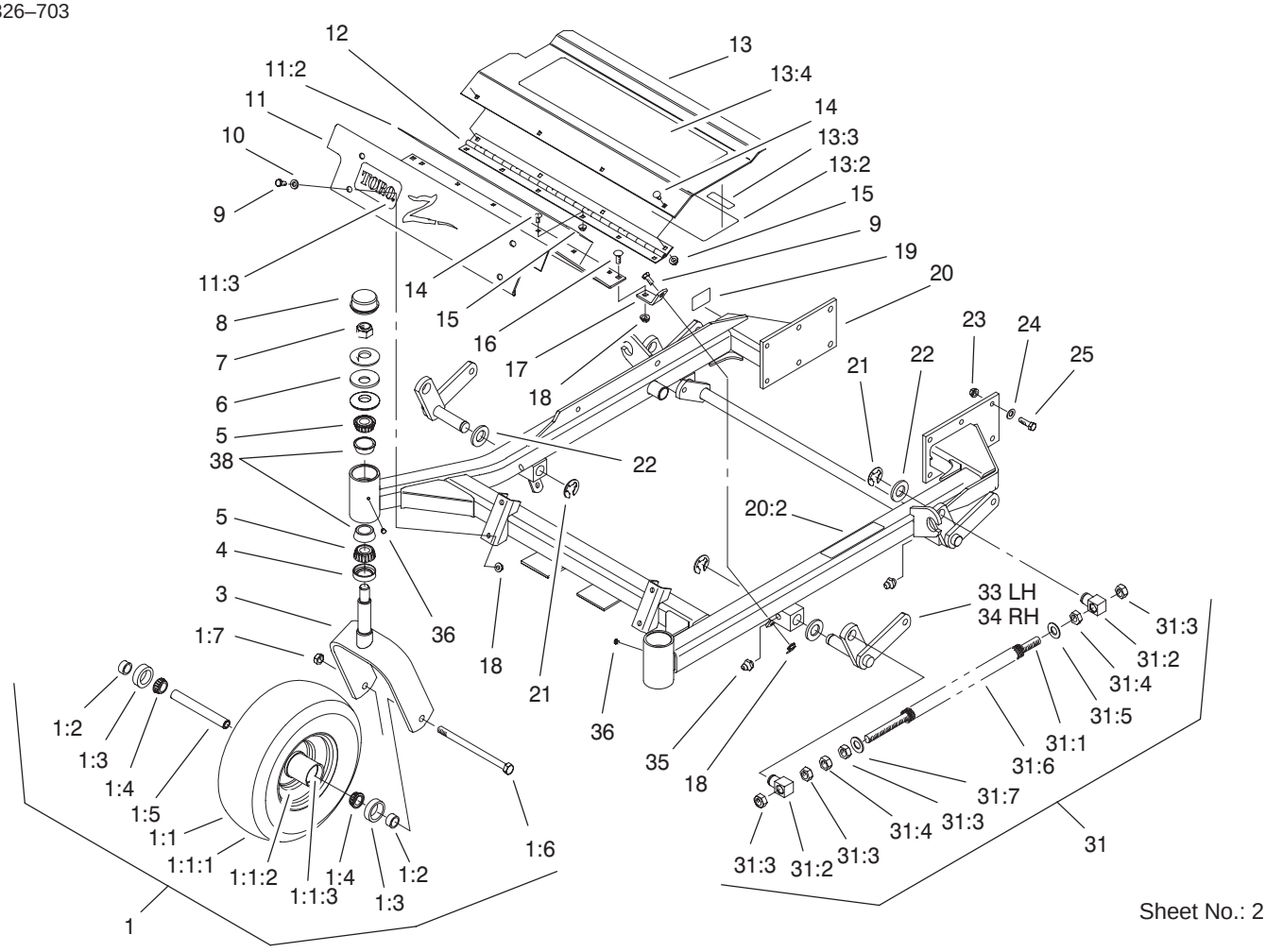


Sheet No.: 2

Front Frame Assembly

Ref. No.	Part No.	Qty.	Description
1	1–634662	2	Caster Wheel ASM
1:1	1–633582	1	Wheel & Tire ASM
1:1:1	1–633002	1	Tire
1:1:2	1–633583	1	Wheel
1:1:3	1–633584	2	Bearing–Cup
1:2	1–633581	2	Spacer–Bearing
1:3	1–633580	2	Seal–Bearing
1:4	1–633585	2	Bearing–Cone, Taper
1:5	1–633579	1	Spacer–Caster, Front
1:6	325–36	1	Screw–HH
1:7	3296–45	1	Nut–Lock, NI
3	1–632511–01	2	Caster
4	1–543511	2	Seal–Grease
5	254–94	4	Bearing–Cone, Taper
6	1–633508	6	Washer–Bellville
7	3296–51	2	Nut–Lock, NI
8	1–543513	2	Cap–Grease
9	322–3	6	Screw–HH
10	3256–23	4	Washer–Flat
11	99–3940	1	Floorpan–Front
11:2	1–633553	1	Pad–Antiskid
11:3	1–633737	1	Decal–Z–Master
12	1–653049	1	Hinge–Floorpan
13	99–3930	1	Footrest ASM
13:2	99–3924	1	Decal–Service
13:3	98–5954	1	Decal–Missing, Cover

Ref. No.	Part No.	Qty.	Description
13:4	1–633553	1	Pad–Antiskid
14	3229–10	10	Screw–CARR
15	32128–33	10	Nut–HF
16	3230–1	2	Screw–CARR
17	99–3870–01	2	Bracket–Floorpan
18	32128–20	8	Nut–HF
19	105–2625	1	Decal–Safety STD
20	99–3931	1	Front Frame ASM
20:2	1–633818	1	Decal–Warning
21	32151–103	6	Ring–Snap
22	3256–29	6	Washer–Flat
23	3290–357	12	Nut–HHF
24	98–5975	12	Washer–Belleville
25	323–7	12	Screw–HH
31	103–1987	2	ASM,Front Spring
31:1	1–653011	1	Rod–Lift, Deck
31:2	1–633441	2	Swivel–Deck Mount, Rear
31:3	3217–11	4	Nut–Hex
31:4	3218–6	2	Nut–Jam
31:5	1–805517	1	Washer
31:6	1–653009	1	Spring–Compression
31:7	3256–27	1	Washer–Flat
33	99–3871–01	1	LH Lift Arm ASM
34	99–3872–01	1	RH Lift Arm ASM
35	302–19	4	Fitting–Grease

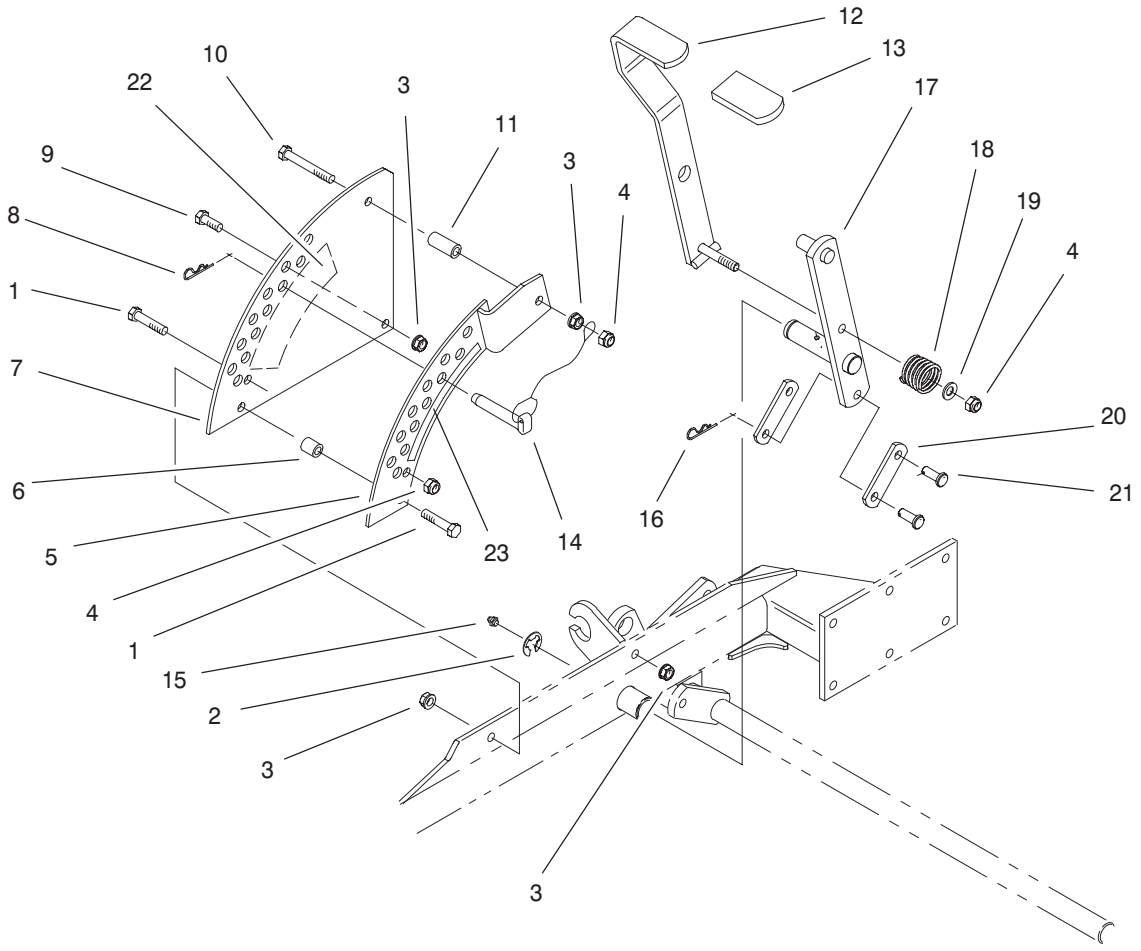


Sheet No.: 2

Front Frame Assembly

Ref. No.	Part No.	Qty.	Description
36	1–811010	2	Plug
38	254–72	4	Bearing–Cup, Tapered

Ref. No.	Part No.	Qty.	Description

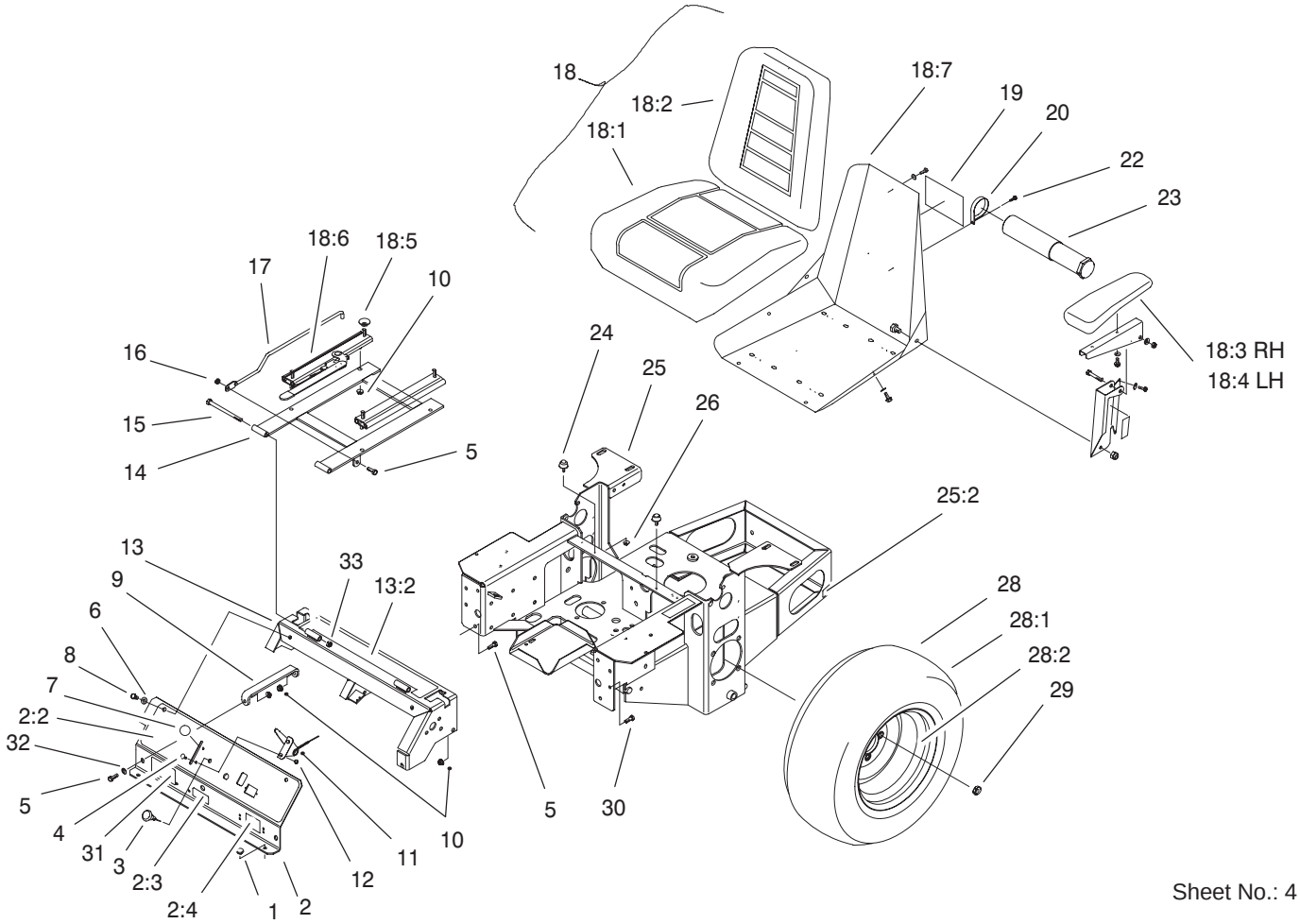


Sheet No.: 3

Height of Cut Assembly

Ref. No.	Part No.	Qty.	Description
1	323–9	2	Screw–HH
2	32151–103	1	Ring–Snap
3	3290–357	3	Nut–HHF
4	3296–39	3	Nut–Lock, NI
5	1–652235–01	1	Plate–Lift, Deck
6	1–633080	1	Bushing–Lever, Lift
7	1–653230–01	1	Plate–Lift, Deck
8	1–806005	1	Pin–Cotter
9	323–6	1	Screw–HH
10	323–13	1	Screw–HH
11	1–633082	1	Bushing–Lever, Lift
12	103–2078–03	1	Handle–Lift
13	1–633295	1	Grip–Lever, Lift
14	1–633097	1	Pin–Hitch W/Lanyard
15	302–19	1	Fitting–Grease
16	1–806003	2	Pin–Cotter, Hair
17	99–3922–03	1	Arm–Lift
18	1–633325	1	Spring–Compression
19	3256–24	1	Washer–Flat
20	1–633068	2	Arm–Lift, Deck
21	1–808284	2	Pin–Clevis
22	1–653140	1	Decal,Deck Height Outer
23	1–653147	1	Decal–Deck Height, Inner

Ref. No.	Part No.	Qty.	Description

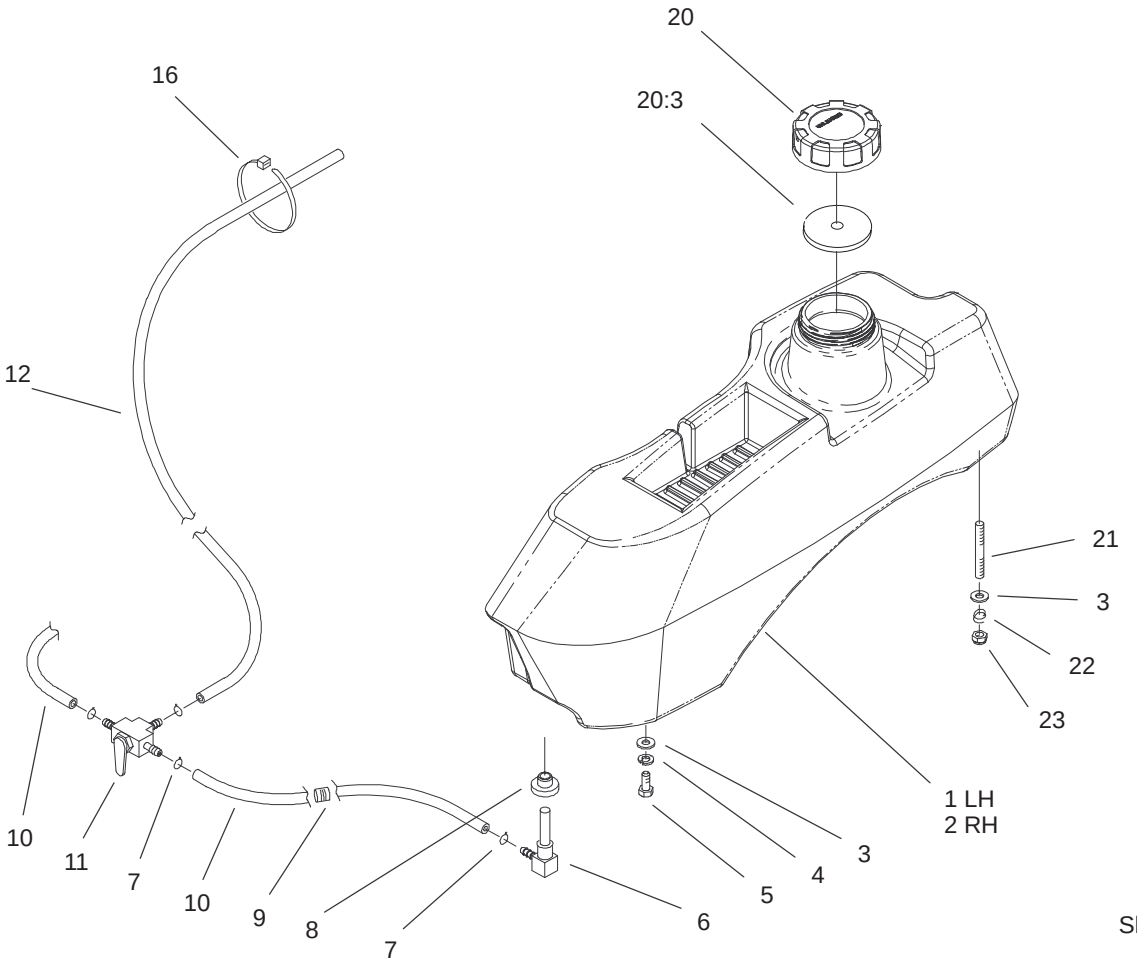


Sheet No.: 4

Main Frame Assembly

Ref. No.	Part No.	Qty.	Description
1	1–513658	2	Bumper–Catcher, Grass
2	99–3932	1	Control Panel ASM
2:2	99–3942	1	Decal–Panel, Control
2:3	103–0262	1	Decal–Valve, Fuel
2:4	98–4387	1	Decal–Protection, Ear
3	1–603336	1	Control–Choke
4	1–807513	2	Bolt–CARR
5	322–5	3	Screw–HH
6	3256–23	2	Washer–Flat
7	1–513592	1	Knob–Ball, Red
8	322–3	3	Screw–HH
9	1–653089–03	1	Bracket
10	32128–20	12	Nut–HF
11	1–633696	1	Cable–Throttle
12	3296–2	2	Nut–Lock
13	105–6123	1	Console ASM
13:2	103–1997	1	Decal–Top Console
14	1–632187–03	1	Frame–Seat
15	323–39	2	Screw–HH
16	3296–29	1	Nut–Lock, NI
17	103–1731	1	Rod,Seat Retainer
18	1–633705	1	Seat W/Tracks
18:1	103–0290	1	Cushion–Bottom, Seat
18:2	104–7754	1	Cushion–Back, Seat
18:3	1–633710	1	Cushion–Armrest, RH

Ref. No.	Part No.	Qty.	Description
18:4	1–633711	1	Cushion–Armrest, LH
18:5	1–543401	4	Spacer–Track
18:6	1–643255	1	Grip–Track, Seat
18:7	1–633859	1	Frame–Seat
19	99–4693	1	Decal–Toro
20	2412–120	2	R–Clamp
22	32104–76	2	Screw
23	74–0720	1	Tube–Manual
24	1–523420	2	Bumper
25	105–6121	1	Main Frame ASM
25:2	65–2690	2	Decal–Surface, Hot
26	3296–42	2	Nut–Lock, NI
28	1–653159	2	ASM,Wheel & Tire
28:1	1–653160	1	Tire
28:2	1–653161	1	Wheel
29	242–50	8	Nut–Lug
30	322–2	6	Screw–HH
31	100–3969	1	Decal–Z153
32	3256–3	2	Washer–Flat
33	3296–39	2	Nut–Lock, NI

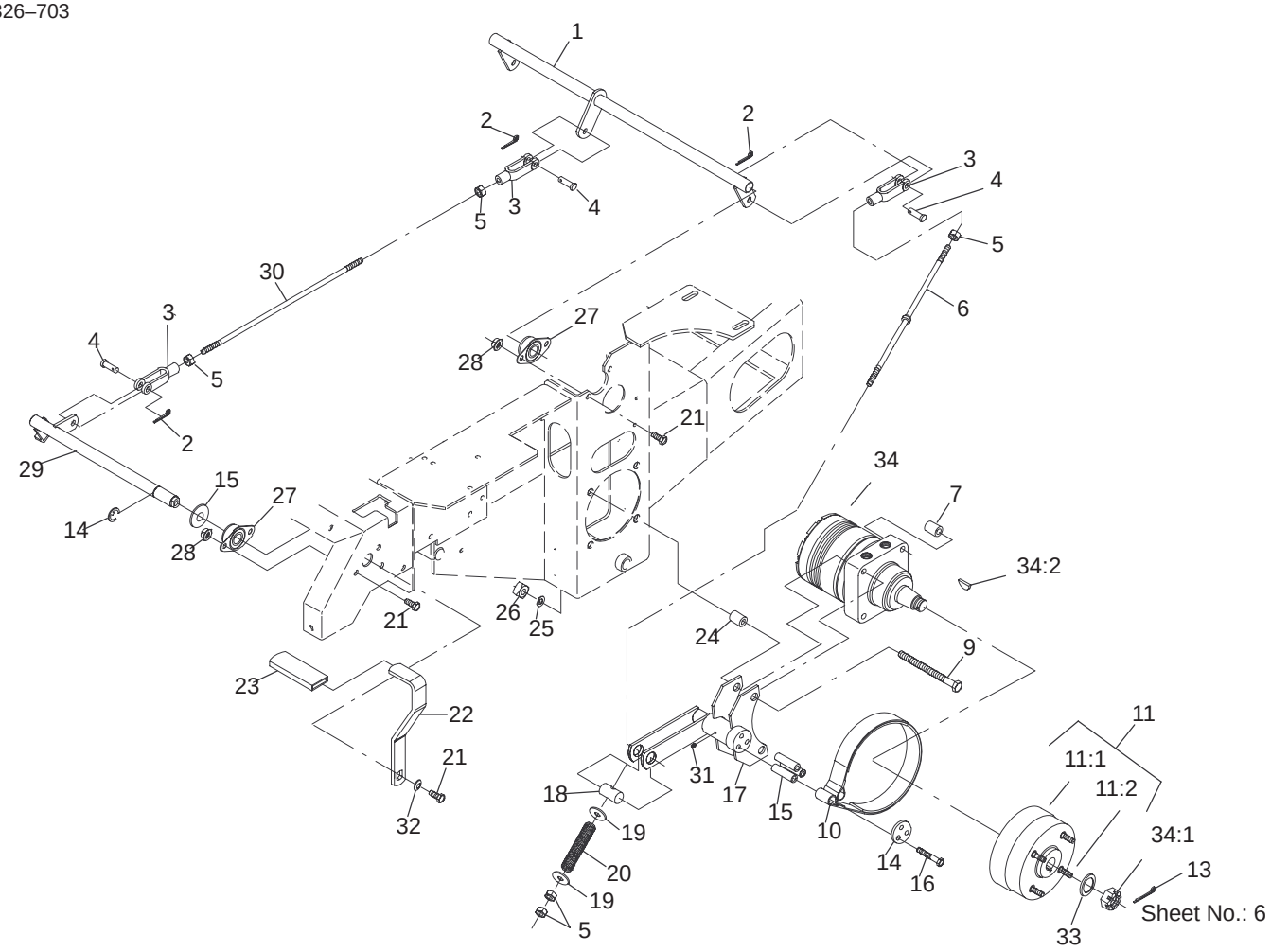


Sheet No.: 5

Fuel System Assembly

Ref. No.	Part No.	Qty.	Description
1	104–5120	1	Tank–Fuel, LH
2	104–5121	1	Tank–Fuel, RH
3	3256–23	8	Washer–Flat
4	1–805005	4	Washer–Lock
5	322–3	4	Screw–HH
6	1–543277	2	Elbow–Tank, Fuel
7	1–303077	6	Clamp–Line, Fuel
8	1–513645	2	Bushing–Valve, Fuel
9	1–543296	2	Grommet–Line, Fuel
10	1–543526	2	Hose–Fuel
11	1–633347	1	Valve–Fuel
12	103–0216	1	Hose–Fuel
16	1–303335	1	Tie–Plastic
20	88–3980	2	Gas Cap ASM
20:3	88–4010	1	Gasket–Cap, Gas
21	1–633023	4	Stud
22	1–633349	4	Spring–Tank, Fuel
23	3296–47	4	Nut–Lock, NI

Ref. No.	Part No.	Qty.	Description

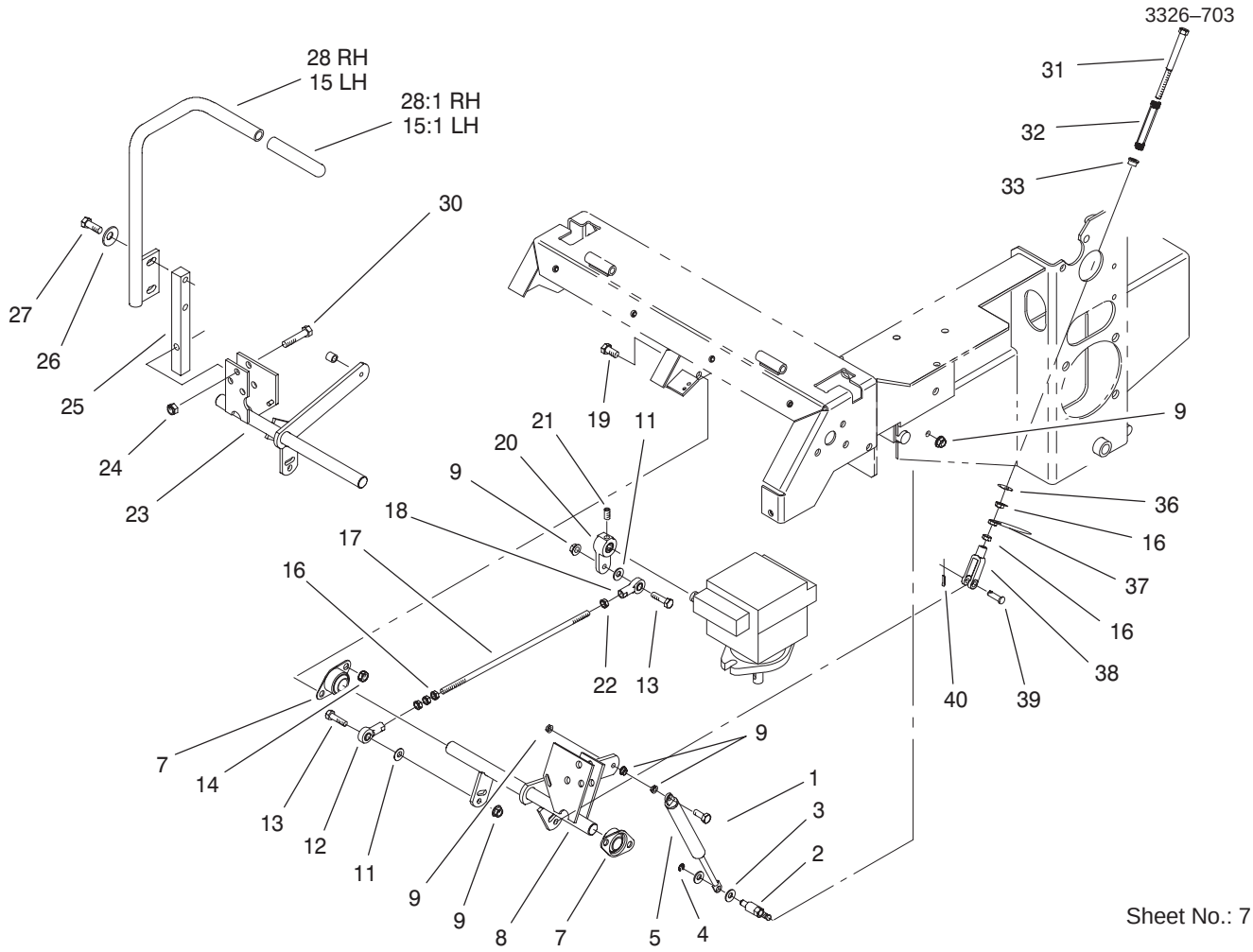


Parking Brake System Assembly

Ref. No.	Part No.	Qty.	Description
1	1–652073–03	1	Crank–Brake, Park
2	3272–10	4	Pin–Cotter
3	1–633131	4	Yoke–Linkage, Brake
4	1–808285	4	Pin–Clevis
5	3219–3	8	Nut–HH
6	103–0356	2	Rod–Brake
7	1–653068	4	Spacer–Wheel
9	325–13	8	Screw–HH
10	103–0355	2	Band–Brake
11	103–0590	2	Hub–Wheel W/Studs
11:1	103–0589	1	Hub–Wheel
11:2	1–633926	4	Stud–Wheel
13	1–806800	2	Pin–Cotter
14	103–0374	2	Retainer–Band, Brake
15	103–0384	6	Spacer
16	322–9	6	Screw–HH
17	103–0352–03	2	Bracket–Brake
18	1–633144	2	Pin–Trunion
19	3256–4	4	Washer–Flat
20	1–633454	2	Spring–Brake
21	323–4	9	Screw–HH
22	1–653074–03	1	Handle–Brake, Park
23	1–633268	1	Grip–Lever, Brake
24	1–653069	4	Spacer–Wheel
25	3253–7	8	Washer–Lock
26	103–0131	8	Nut–Square

Ref. No.	Part No.	Qty.	Description
27	1–633102	4	Bearing–Flange, Side
28	3290–357	8	Nut–HHF
29	1–652085	1	Shaft–Brake, Parking
30	1–653061	1	Linkage–Handle, Brake
31	1481	2	Fitting–Grease
32	98–5975	1	Washer–Belleville
33	1–523157	2	Washer–Spacer
34	1–523328	2	Motor–Wheel
34:1	1–809036	1	Nut–HH
34:2	3257–42	1	Key–Woodruff
*34:99	1–000099	1	Kit–Seal
*34:99	1–000139	1	Kit–Bearing

* Not illustrated

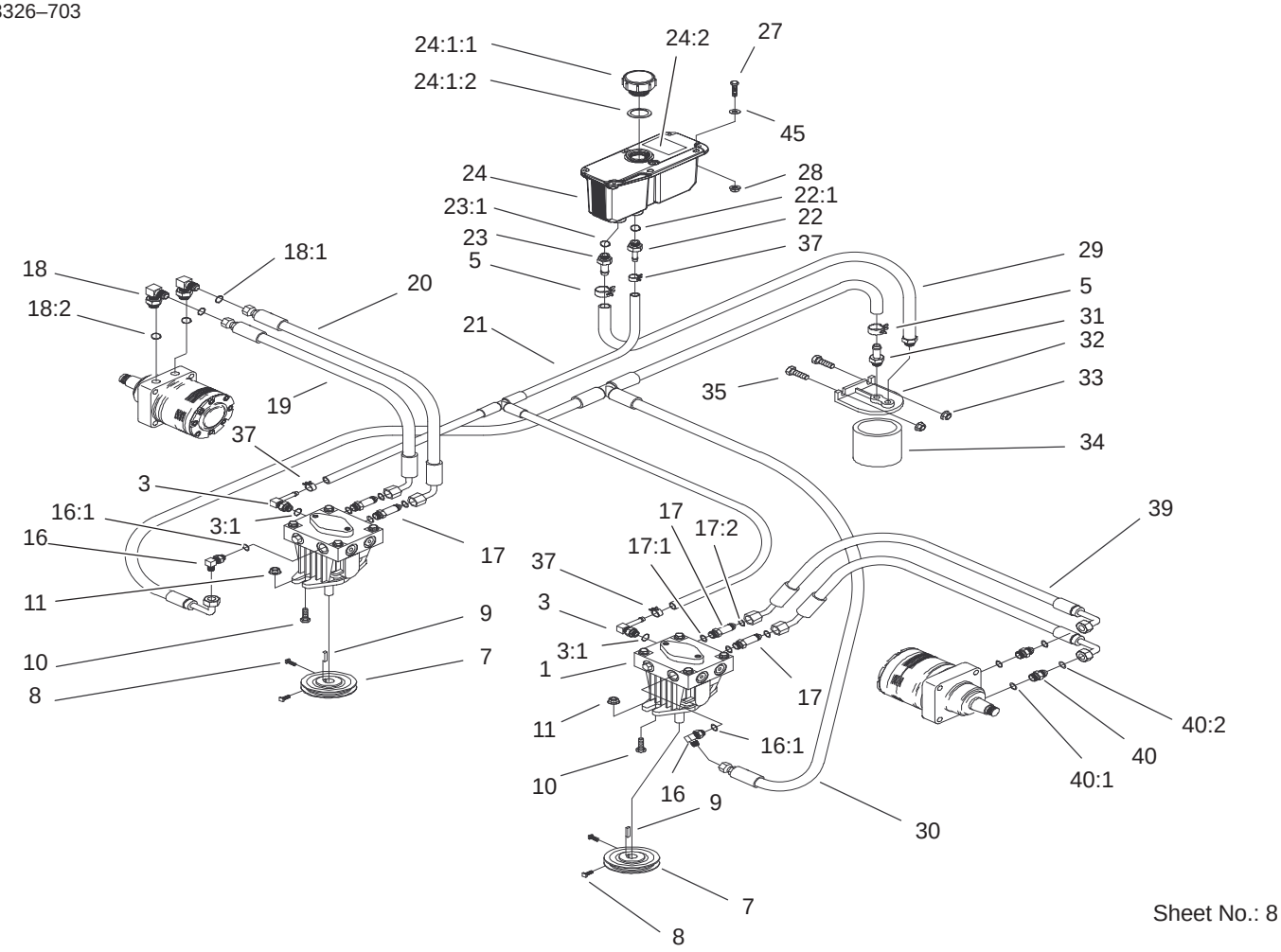


Sheet No.: 7

Motion Control System Assembly

Ref. No.	Part No.	Qty.	Description
1	1–403180	2	Screw–HH
2	1–653316	2	Pin–Dampner
3	3256–23	4	Washer–Flat
4	32120–35	2	E–Ring
5	1–523027	2	Damper–Control
7	1–633102	4	Bearing–Flange, Side
8	103–2199	1	LH Motion Control ASM
9	32128–20	12	Nut–HF
11	3256–3	4	Washer–Flat
12	1–543017	2	Balljoint–RH
13	322–6	4	Screw–HH
14	3290–357	8	Nut–HHF
15	103–0631	1	LH Lever ASM
15:1	1–633257	1	Grip–Control, Motion
16	3219–2	10	Nut–Hex
17	1–653046	2	Linkage–Pump/Lever
18	1–633152	2	Balljoint–Thread, LH
19	323–4	8	Screw–HH
20	1–653092	2	Arm–Control, Pump
21	1–803022	2	Screw
22	1–804524	2	Nut
23	103–2200	1	RH Motion Control ASM
24	3296–39	6	Nut–Lock, NI
25	103–0407	2	Arm–Shaft, Control

Ref. No.	Part No.	Qty.	Description
26	98–5975	4	Washer–Belleville
27	323–6	4	Screw–HH
28	103–0632	1	RH Lever ASM
28:1	1–633257	1	Grip–Control, Motion
30	323–9	6	Screw–HH
31	1–603737	2	Bolt–Return, Neutral
32	1–603807	2	Spring–Return, Neutral
33	1–603735	2	Bushing–Flanged
36	3256–2	2	Washer–Flat
37	3220–2	2	Nut
38	1–303105	2	Yoke–Adjustable
39	1–808280	2	Pin–Clevis
40	3272–5	2	Pin–Cotter



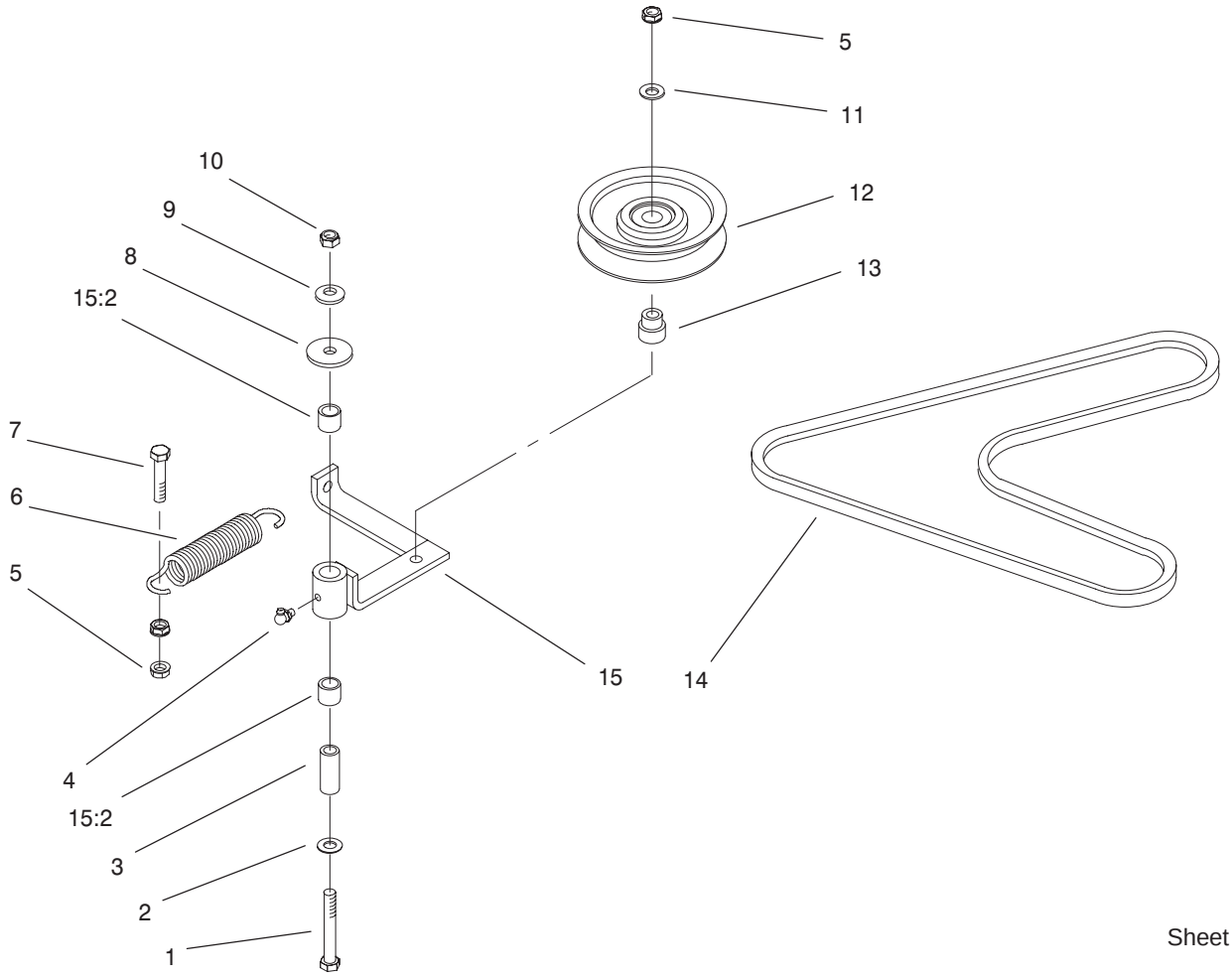
Sheet No.: 8

Hydraulic System Assembly

Ref. No.	Part No.	Qty.	Description
1	103–1942	2	Pump–Hydraulic
3	103–1799	2	Elbow–90°
3:1	237–42	1	O–Ring
5	103–1988	2	Clamp–Hose
7	1–413010	2	Sheave,4.25 W/Hub
8	1–803050	4	Screw–Set
9	1–807272	2	Key–Machine
10	323–7	4	Screw–HH
11	3290–357	4	Nut–HHF
16	103–1802	2	Elbow–90°
16:1	237–42	1	O–Ring
17	103–1940	4	Adapter,Straight
17:1	237–79	1	O–Ring
17:2	1–603992	1	O–Ring
18	1–633605	2	Fitting–Connector
18:1	1–603992	1	O–Ring
18:2	237–80	1	O–Ring
19	1–653186	1	Hose,Front
20	1–653187	1	Hose,RH Rear
21	103–1800	1	HYD Hose ASM
22	103–1801	1	Adapter–Straight
22:1	237–42	1	O–Ring
23	103–1912	1	Adapter,Straight
23:1	237–42	1	O–Ring
24	103–1947	1	HYD Reservoir ASM
☆24:1		1	HYD Reservoir ASM

Ref. No.	Part No.	Qty.	Description
24:1:1	103–1948	1	Cap–Tank, Hydraulic
24:1:2	103–1949	1	Gasket,Tank Cap
24:2	1–523552	1	Decal–Tank, Hydraulic
27	321–14	2	Screw–HH
28	32128–33	2	Nut–HF
29	103–1805	1	HYD Hose ASM
30	103–1803	1	HYD Hose ASM
31	103–1804	1	Adapter–Straight
32	1–603720	1	Head–Filter
33	32128–20	2	Nut–HF
34	1–633750	1	Filter–HYD
34	1–633752	1	Filter–HYD, Winter
35	322–5	2	Screw–HH
37	103–1716	3	Clamp–Hose
39	103–1680	2	Hose–LH
40	1–603991	2	Fitting–Straight
40:1	237–80	1	O–Ring
40:2	1–603992	1	O–Ring
45	3256–22	2	Washer–Flat

☆ Not serviced



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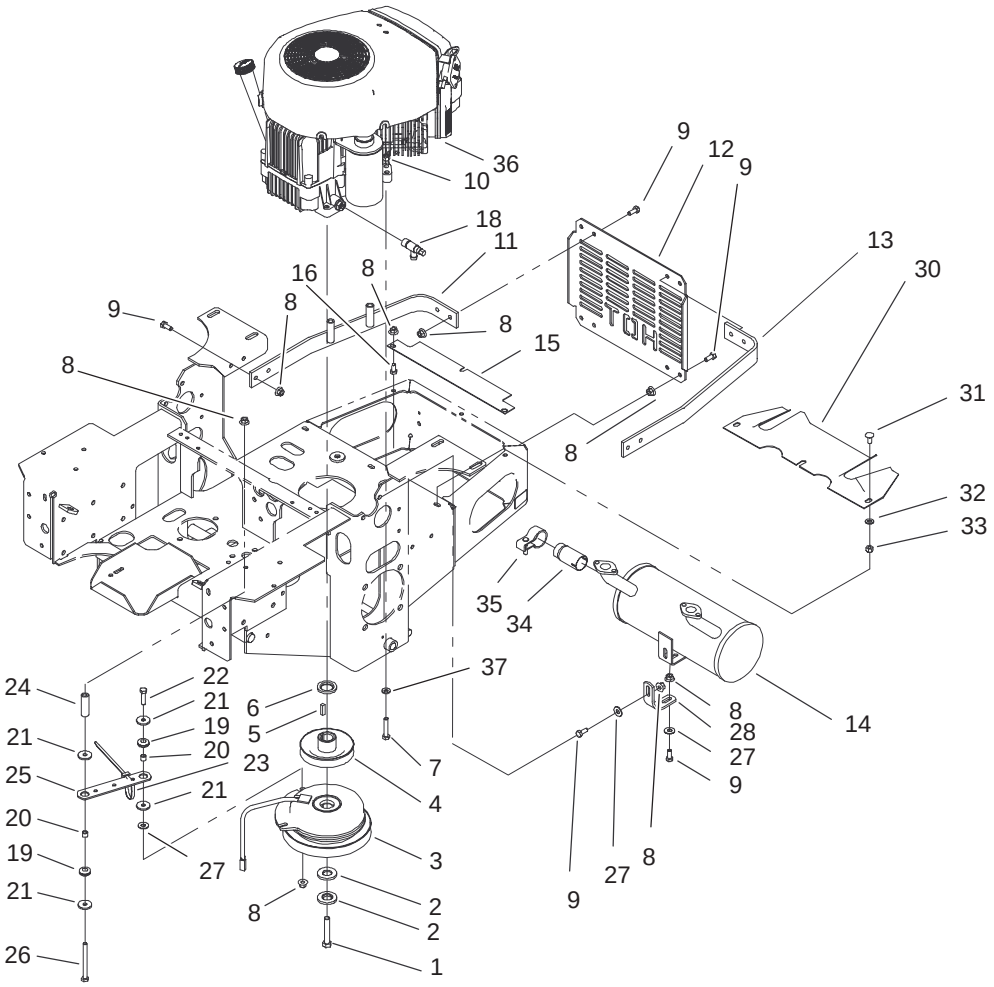
Pump, Idler and Belt Assembly

Ref. No.	Part No.	Qty.	Description
1	323–13	1	Screw–HH
2	3256–4	1	Washer–Flat
3	1–603044	1	Bushing
4	302–40	1	Fitting–Grease
5	3290–357	3	Nut–HHF
6	103–1767	1	Spring–Extension
7	323–9	2	Screw–HH
8	1–373034	1	Washer–Swivel
9	98–5975	1	Washer–Belleville
10	3296–39	1	Nut–Lock, NI
11	3256–24	1	Washer–Flat
12	1–603843	1	Pulley–Idler
13	1–603496	1	Bushing–Idler
14	1–653580	1	Belt–Pump
15	1–654143	1	Idler Arm
15:2	1–513034	2	Sleeve–Bearing

Ref. No.	Part No.	Qty.	Description



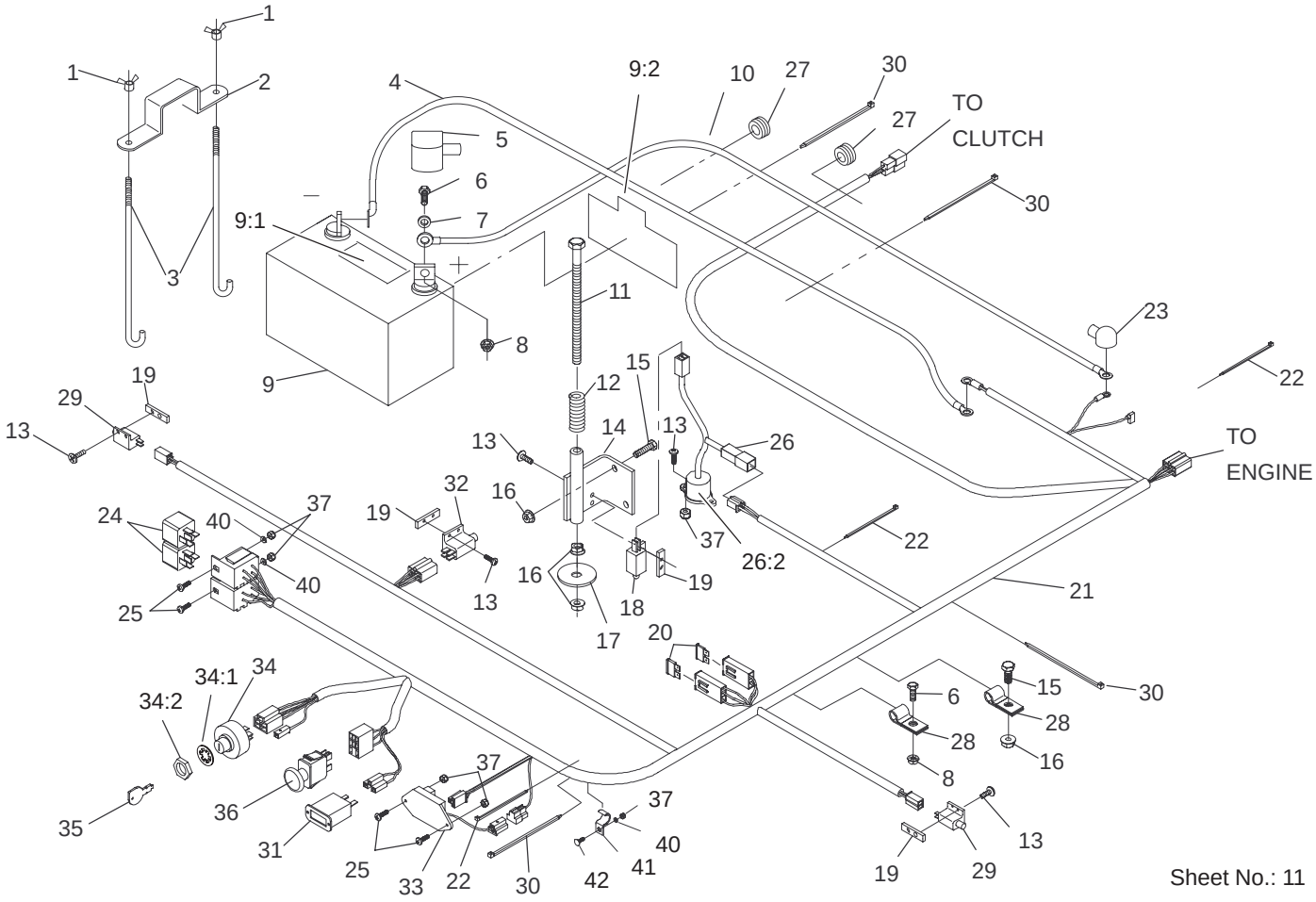
Sheet No.: 10

Engine and Clutch Assembly

Ref. No.	Part No.	Qty.	Description
1	3212–10	1	Screw–HH
2	1–603610	2	Washer–Spring
3	1–653048	1	Clutch–Stop
4	1–653035	1	Sheave W/Hub
5	1–807259	1	Key
6	103–2308	1	Spacer–Crankshaft
7	322–9	4	Screw–HH
8	32128–20	19	Nut–HF
9	322–3	14	Screw–HH
10	32128–20	4	Nut–HF
11	1–652146–03	1	Strap–Guard, Engine
12	1–653095–03	1	Shield–Engine
13	1–653093–03	1	Strap–Guard, Engine
14	103–1323	1	Muffler
15	103–1366–03	1	Deflector,Lower Frame
16	322–2	3	Screw–HH
18	103–1963	1	Valve,Oil Drain 3/8 Npt
19	1–633630	2	Grommet–Brake
20	1–633545	2	Spacer–Grommet
21	1–613235	4	Washer
22	322–6	1	Screw–HH
23	1–303335	2	Tie–Plastic
24	1–523406	1	Bushing–Mount, Seat
25	1–633543–03	1	Strap–Clutch, Brake
26	322–22	1	Screw–HH
27	3256–3	3	Washer–Flat

Ref. No.	Part No.	Qty.	Description
28	1–653196	1	Bracket–Support, Muffler
30	1–653539–03	1	Shield,Heat
31	3230–1	3	Screw–CARR
32	3256–23	3	Washer–Flat
33	3296–29	3	Nut–Lock, NI
34	103–1513	1	Arrester–Spark
35	103–1514	1	Clamp–Muffler
☆36		1	Engine–Kohler, Cv23s Ps–75554
37	1–303334	2	Washer–Spring

☆ Not serviced

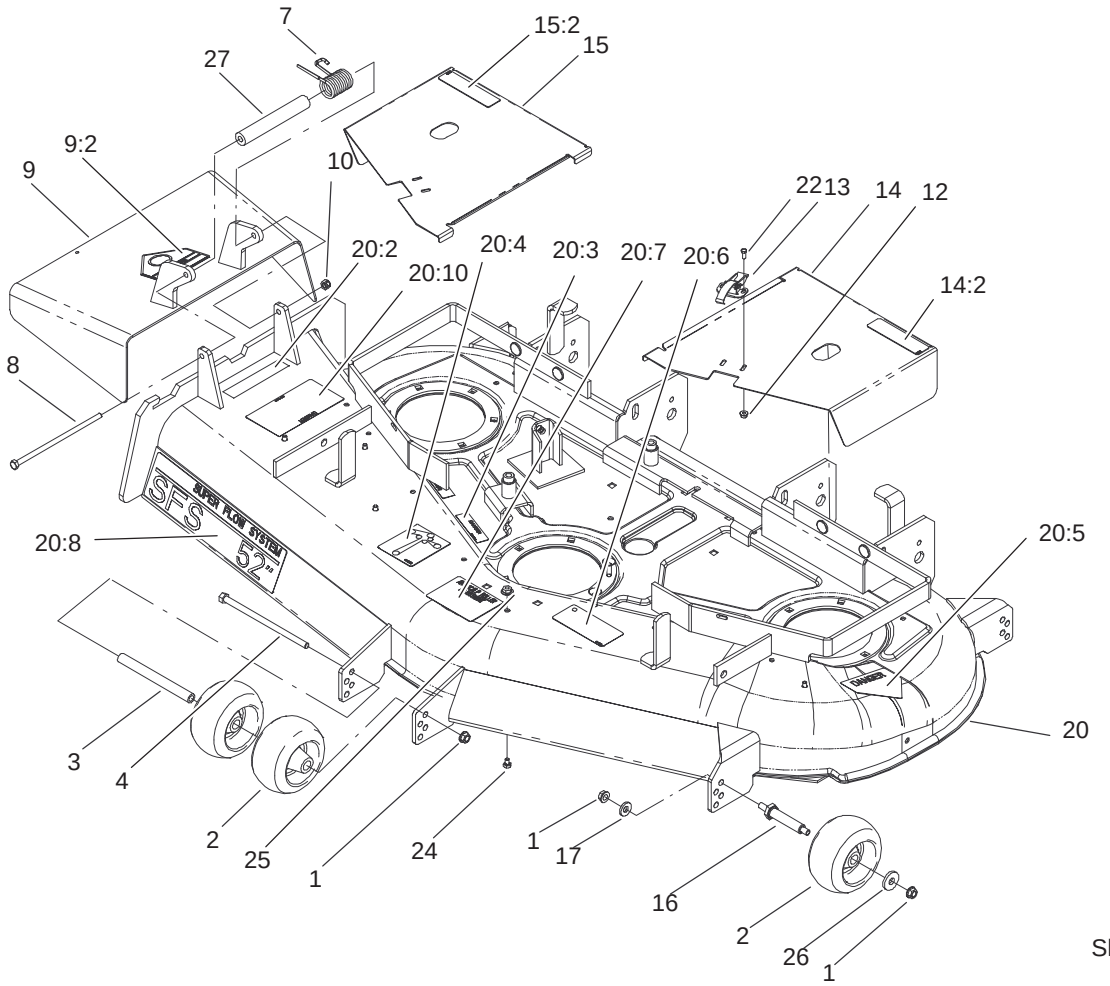


Sheet No.: 11

Electrical System Assembly

Ref. No.	Part No.	Qty.	Description
1	1–543792	2	Wingnut
2	1–633652–03	1	Strap–Holddown, Battery
3	1–633651	2	Bolt–Holddown
4	103–0705	1	Cable–Ground, Negative
5	1–543391	1	Insulator–Battery
6	321–4	3	Screw–HH
7	3256–2	2	Washer–Flat
8	32128–33	3	Nut–HF
9	105–1692	1	Battery – 230 Cca
9:1	104–4163	1	Decal–Battery
9:2	104–4164	1	Decal–Battery
10	1–523281	1	Wire–Starter
11	1–800282	1	Screw–HH
12	1–523415	1	Spring–Switch, Seat
13	3290–500	10	Screw–PPH
14	1–652072–03	1	Bracket–Switch, Seat
15	322–3	3	Screw–HH
16	32128–20	5	Nut–HF
17	1–653036	1	Washer
18	1–513152	1	Switch–Closed, Normally
19	1–633181	4	Plate–Tapped
20	1–816001	2	Fuse–Type, Blade
21	103–0595	1	Harness–Wire

Ref. No.	Part No.	Qty.	Description
22	1–303287	2	Tie–Plastic
23	1–543393	1	Insulator–Solenoid
24	1–643275	2	Relay
25	1–807513	4	Bolt–CARR
26	1–644427	1	Tilt Switch ASM
26:2	1–643401	1	Decal–Switch, Mercury
27	1–543286	2	Grommet
28	1–633396	2	Clip–Loom
29	1–513051	2	Switch–Open, Normally
30	1–303335	4	Tie–Plastic
31	1–513374	1	Meter–Hour
32	1–633111	1	Switch
33	100–6186	1	Module–Delay, Seat
34	88–9830	1	Key Switch ASM
34:1	3254–5	1	Washer–Lock, Internal
34:2	218–461	1	Nut–HH
35	63–8360	2	Key–Ignition
36	1–633673	1	Switch–Delta
37	3296–2	7	Nut–Lock
40	3256–14	1	Washer–Flat
41	103–1193	1	Clip–Half, Loom
42	1–807533	1	Bolt–CARR

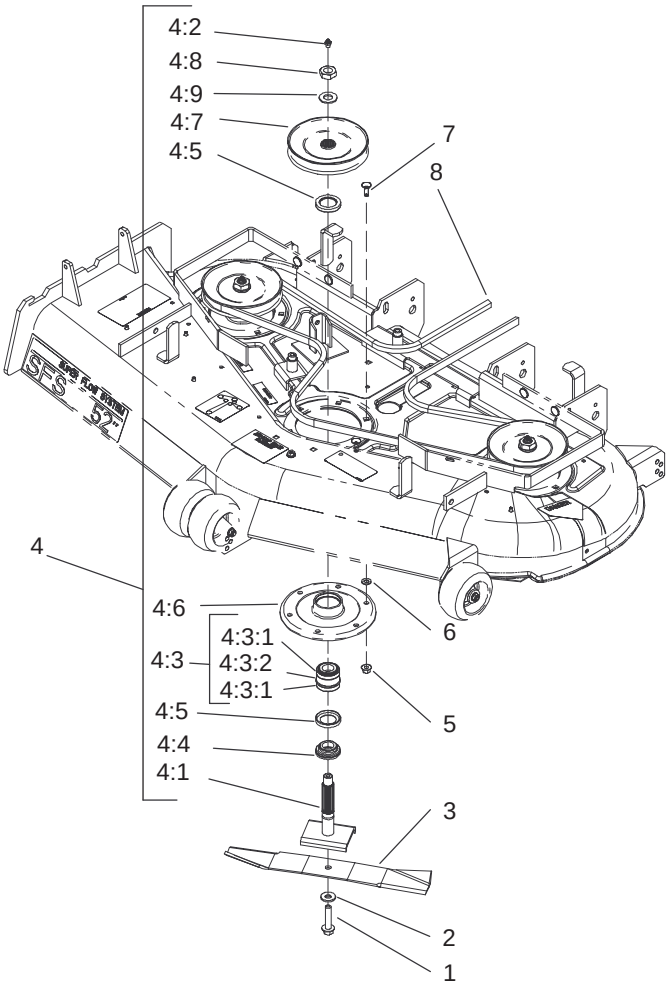


Sheet No.: 14

Deck Assembly

Ref. No.	Part No.	Qty.	Description
1	3290–357	9	Nut–HHF
2	68–2730	6	Wheel–Gage
3	98–5967	1	Spacer–Wheel
4	323–28	1	Screw–HH
7	104–8554	1	Spring–Torsion
8	322–50	1	Screw–Cap
9	105–4623	1	Deflector ASM
9:2	54–9220	1	Decal–Danger
10	3296–29	1	Nut–Lock, NI
12	32128–17	4	Nut–Lock, Flange
13	249–21	2	Clamp–Slotted
14	99–3896	1	LH Cover ASM
14:2	67–5360	1	Decal–Danger
15	99–3895	1	RH Cover ASM
15:2	67–5360	1	Decal–Danger
16	99–2842	4	Spacer–Wheel
17	98–5975	4	Washer–Belleville
20	105–3611	1	Deck ASM W/ Decals
20:2	104–8569	1	Decal–Warning, Deflector
20:3	98–5954	3	Decal–Missing, Cover
20:4	99–3943	1	Decal–Routing, Belt
20:5	43–8480	1	Decal–Danger
20:6	93–7818	1	Decal–Torque, Blade Bolt
20:7	98–3798	1	Decal–Wheel, Gage

Ref. No.	Part No.	Qty.	Description
20:8	98–5953	1	Decal–Sfs
20:10	66–1340	1	Decal–Danger
22	3290–321	4	Screw–HWH
24	321–1	6	Screw–HH
25	32128–33	6	Nut–HF
26	1–373034	4	Washer–Swivel
27	105–4622	1	Spacer – Mounting, Deflector

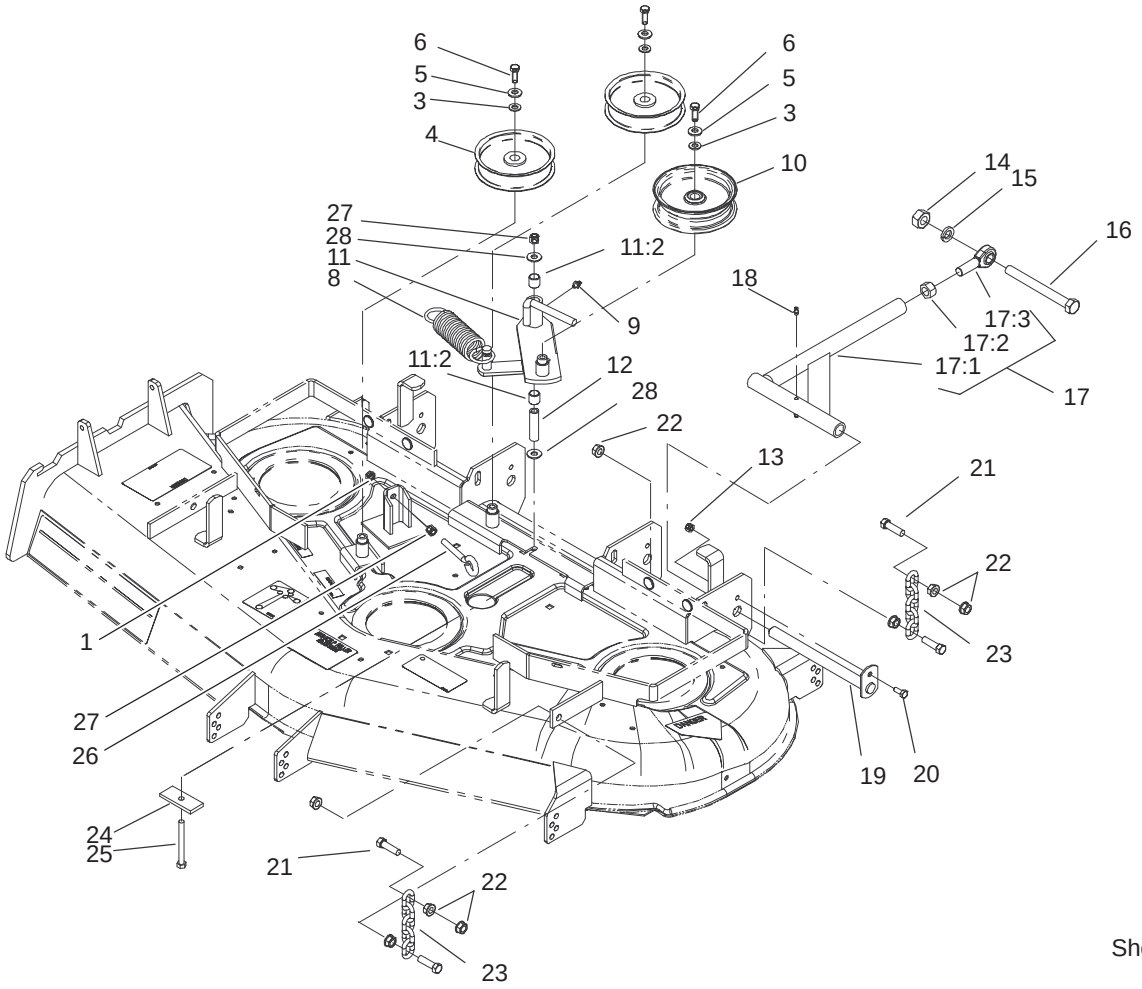


Sheet No.: 15

Deck Spindle Assembly

Ref. No.	Part No.	Qty.	Description
1	92–5816	3	Bolt–Blade
2	1–513435	3	Washer–Spring
3	56–2390	3	Blade
4	100–3976	3	Spindle Housing ASM
4:1	100–3972	1	Spindle Shaft ASM
4:2	302–2	1	Fitting–Grease
4:3	46–8530	1	Bearing ASM
4:4	27–0950	1	Spacer–Bearing, Spindle
4:5	253–139	2	Seal–Oil
4:6	61–4160	1	Housing–Spindle
4:7	100–3970	1	Pulley And Hub ASM
4:8	32146–20	1	Nut–Jam
4:9	7–4150	1	Washer–Pinion
5	32128–21	18	Nut–HF
6	3256–24	6	Washer–Flat
7	3231–22	18	Screw–CARR
8	99–3904	1	Belt–Deck

Ref. No.	Part No.	Qty.	Description



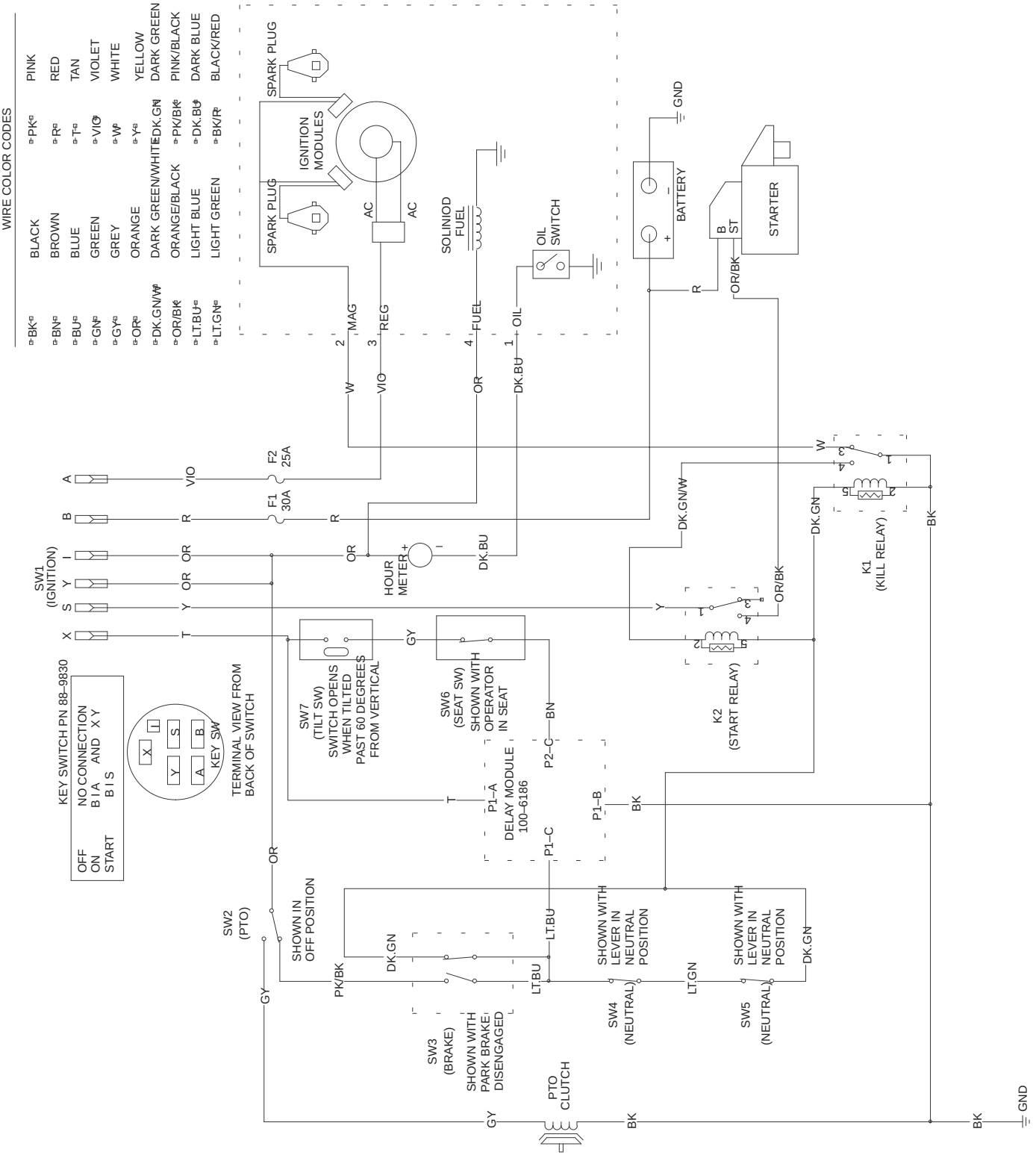
Sheet No.: 16

Idler, Pulley/Lift Strut, Chain Assembly

Ref. No.	Part No.	Qty.	Description
1	3217–7	1	Nut–Hex
3	3256–24	3	Washer–Flat
4	1–613098	2	Pulley–Idler
5	98–5975	3	Washer–Belleville
6	323–6	3	Screw–HH
8	1–633151	1	Spring–Extension
9	302–40	1	Fitting–Grease
10	1–413099	1	Pulley–Idler
11	99–3879	1	Arm–Idler W/Bushings
11:2	1–513034	2	Sleeve–Bearing
12	1–603384	1	Bushing–Pivot, Idler
13	3296–29	2	Nut–Lock, NI
14	3217–11	2	Nut–Hex
15	3253–8	2	Washer–Lock
16	1–800344	2	Screw
17	103–1081	2	Strut ASM
17:1	103–1072–01	1	Strut–Deck
17:2	3219–6	1	Nut–Hex
17:3	1–633029	1	Balljoint–Spherical
18	302–19	4	Fitting–Grease
19	1–632199–01	2	Pin–Strut, Deck
20	322–3	2	Screw–HH
21	324–6	8	Screw–HH
22	32128–37	16	Nut–HF
23	1–633447	4	Chain–Lift, Deck
24	99–3946–01	1	Plate–Retainer, Bolt

Ref. No.	Part No.	Qty.	Description
25	1–800805	1	Screw–HH
26	94–2547	1	Bolt–Eye
27	3296–39	2	Nut–Lock, NI
28	1–809107	2	Washer–Hardened

Electrical Schematic



Maintenance Record

Date								

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Date								

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