



44 Inch Side Discharge Mower Groundsmaster® 120 Attachment

Model No. 30544TE—220000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

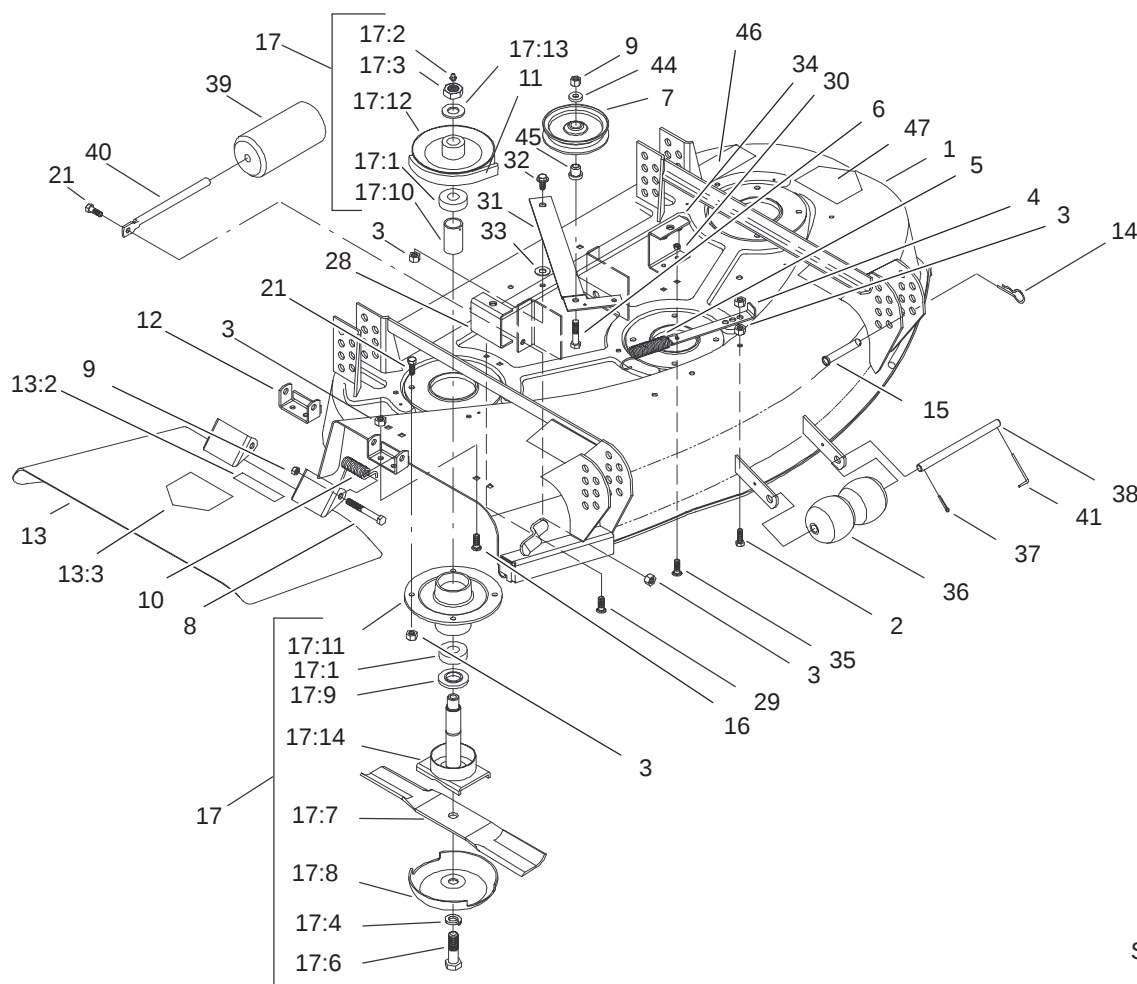
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	HYD	hydraulic
ASM	assembly	INC	incorporated
CARR	carriage	LH	left hand
DEG	degrees	NI	nylon insert
FH	flat head	PPH	Phillips pan head
GA	gauge	PTH	Phillips truss head
HF	hex flange	PTO	power take off
HH	hex head	RH	right hand
HHF	hex head flange	SFH	slotted fillister head
HLH	hex lag head	SHH	slotted hex head
HJ	hex jam	SQH	square head
HOC	height-of-cut	SHWH	slotted hex washer head
HS	hex socket	SPH	slotted pan head
HSBH	hex socket button head	SRH	slotted round head
HSFH	hex socket flat head	STD	standard
HSH	hex socket head	TAP	self tapping
HWH	hex washer head	TTH	Torx truss head
HWHTF	hex washer head thread forming	WH	wing head

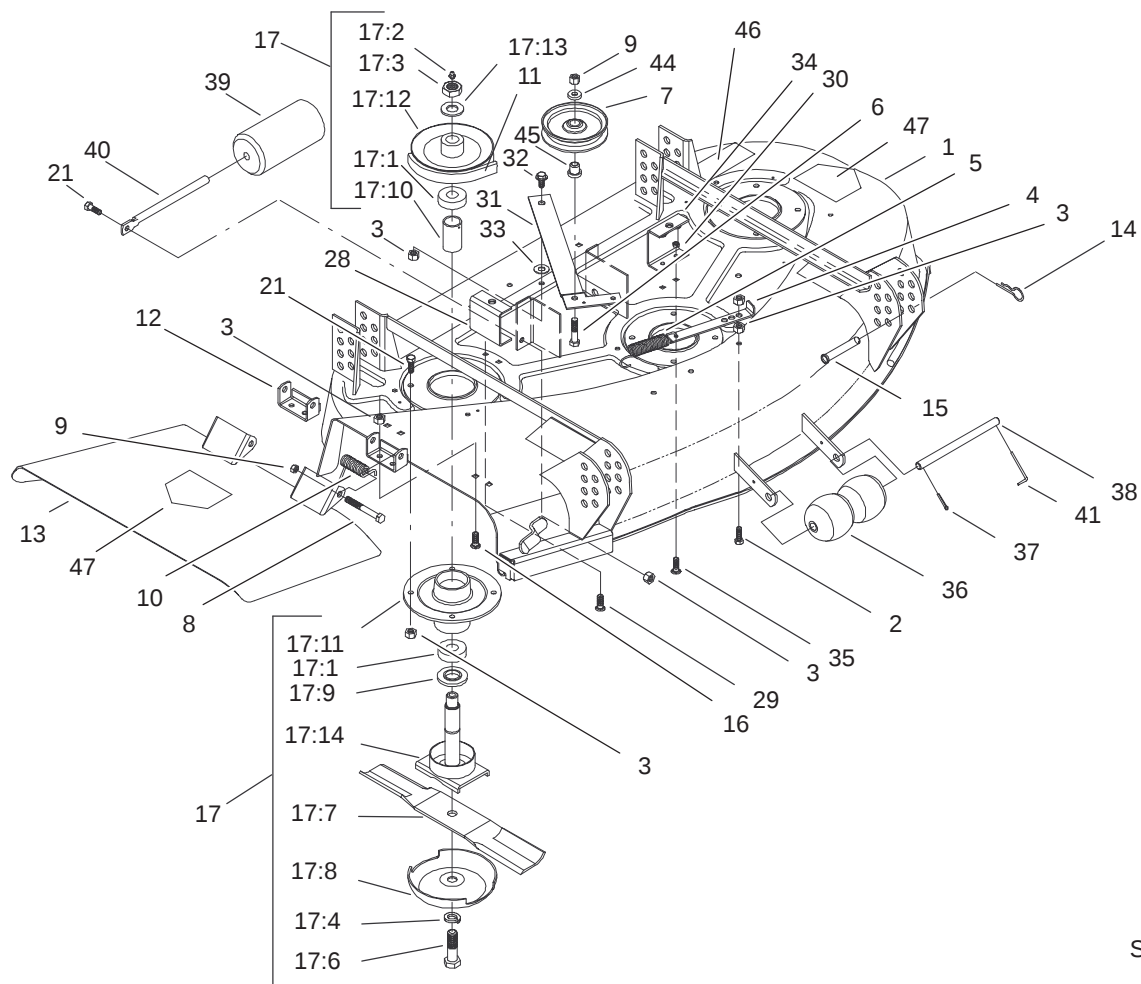


Sheet No.: 2

Deck and Spindle Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	94-6024	1	Deck	17:7	54-0010	1	Blade
2	322-3	1	Screw-HH	17:8	67-7561	1	Cup-Scalp, Anti
3	32152-1	20	Nut-Lock, NI	17:9	67-7570	1	Spacer-Spindle
4	54-1180-01	1	Anchor-Spring, Deck	17:10	67-7580	1	Spacer-Bearing
5	54-1160	1	Spring-Extension, Deck	17:11	67-7590	1	Housing-Spindle
6	3211-8	1	Screw-HH	17:12	67-7690-03	1	Outer Pulley ASM
7	65-5940	1	Pulley-Idler	17:13	7-4150	1	Washer-Pinion
8	3211-15	2	Screw-HH	17:14	71-2780	1	Shaft-Spindle
9	3296-5	3	Nut-Lock, NI	21	322-4	13	Screw-HH
10	40-6230	2	Spring	28	55-7050-03	1	Bracket-Cover, RH
11	54-1370	1	V-Belt-Deck	29	3229-11	2	Screw-CARR
12	29-5590-01	2	Bracket-Pivot	30	3296-16	4	Nut-Lock, NI
13	98-5049	1	Deflector ASM	31	55-7430-01	1	Lever-Deck
13:2	93-7317	1	Decal-Danger	32	19-1470	1	Screw-Shoulder
13:3	93-7316	1	Decal-Danger, Int'l	33	23-1120	1	Washer
14	3290-355	4	Pin-Hair	34	55-7060-03	1	Bracket-Cover, LH
15	283-55	4	Pin-Clevis	35	3229-3	2	Screw-CARR
16	3230-20	4	Screw-CARR	36	29-4820	2	Roller
☆17			Outer Spindle ASM	37	3272-11	1	Pin-Cotter
17	67-7660	3	Spindle Housing ASM	38	40-6400	1	Shaft-Roller
17:1	251-257	2	Bearing	39	36-1740	1	Roller-Deck
17:2	302-2	1	Fitting-Grease	40	62-4480	1	Rod-Roller
17:3	32146-20	1	Nut-Jam	41	57-0690	1	Pin-Special
17:4	3253-8	1	Washer-Lock	44	7-0081	1	Washer-Flat
17:6	51-4060	1	Screw-Blade	45	65-5950	1	Bushing-Pulley

☆ Not serviced separately

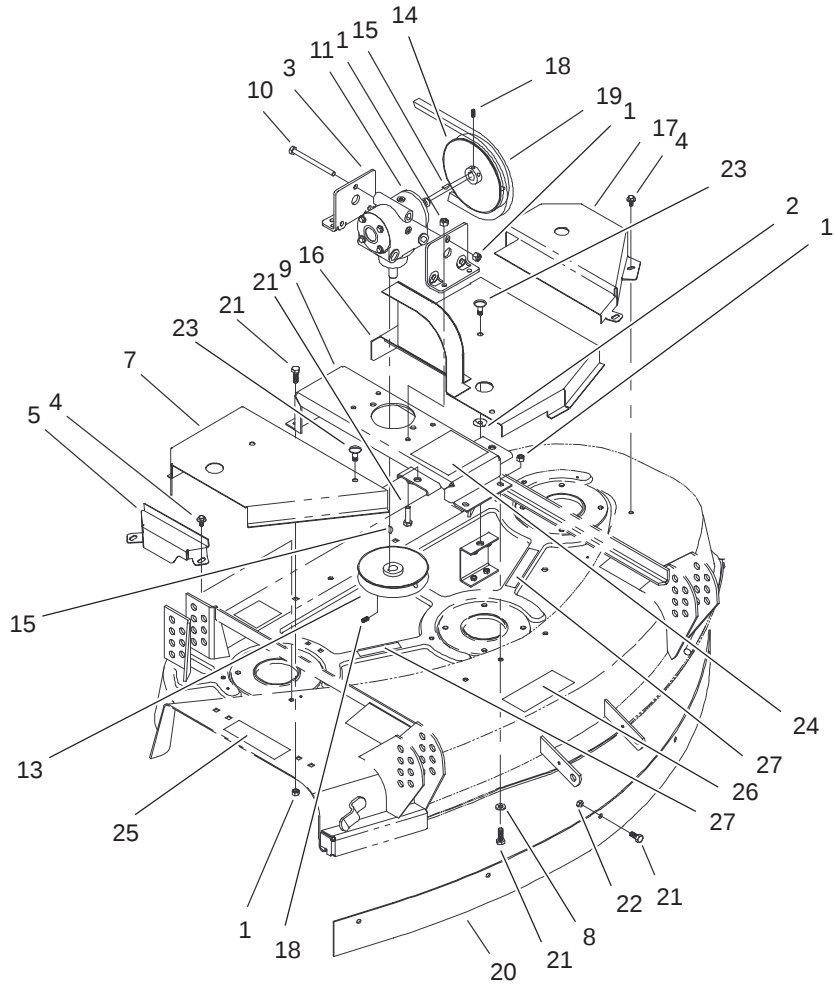


Sheet No.: 2

Deck and Spindle Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
46	93-7818	1	Decal-,Torque, Blade Bolt
47	93-7316	2	Decal-Danger, Int'l

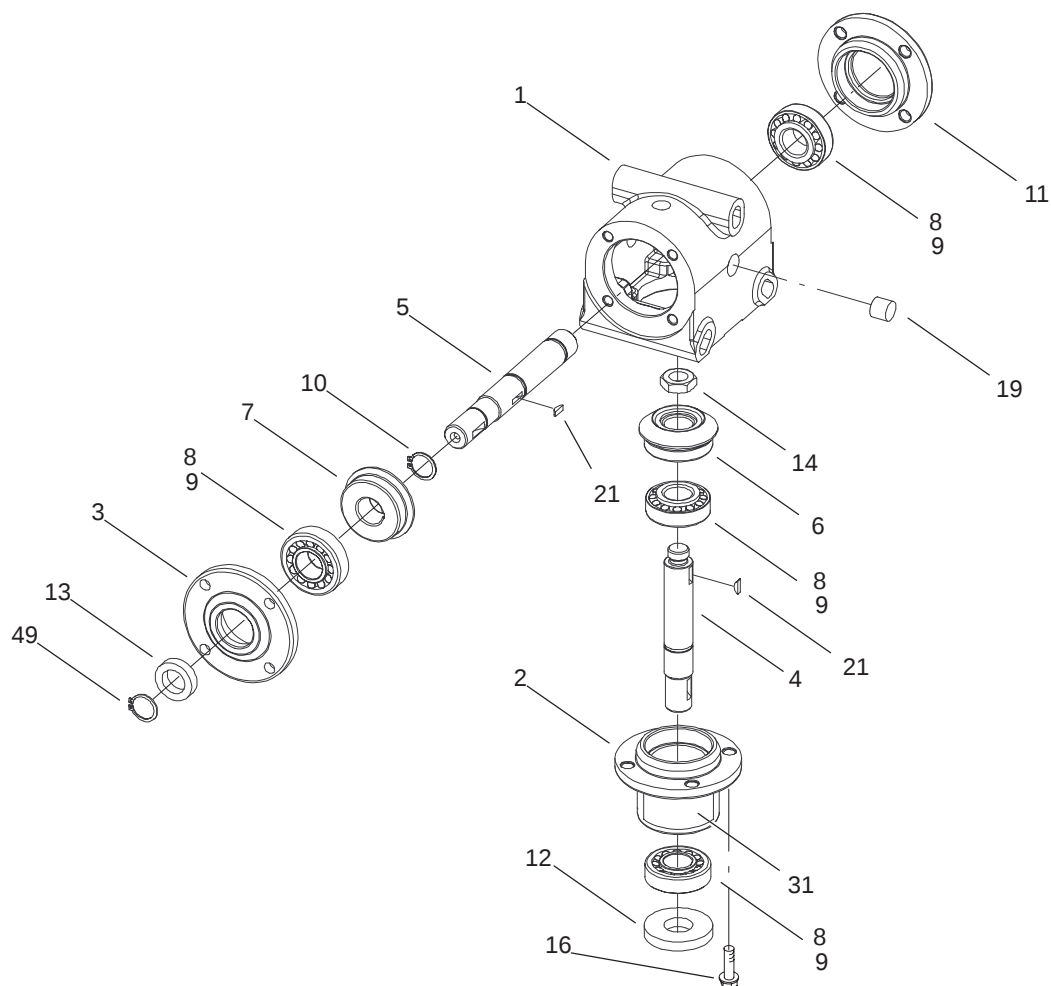
Ref. No.	Part No.	Qty.	Description



Sheet No.: 3

Cover and Gearbox Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	3296-29	11	Nut-Lock, NI				
2	249-35	4	Ring-Snap				
3	105-4604-01	2	Bracket-Mounting, Gearbox				
4	46-8560	5	Screw-HHF				
5	54-2250-01	1	Cover-Deck, RH				
7	105-4633	1	RH Cover ASM				
8	3256-23	2	Washer-Flat				
9	105-4605-01	1	Bracket-Gearbox				
10	322-19	3	Screw-HH				
11	105-4600	1	Gearbox-90°				
13	105-4601	1	Pulley				
14	105-4602	1	Pulley				
15	3257-30	2	Key-Woodruff				
16	105-4634	1	Center Cover ASM				
17	105-4635	1	LH Cover ASM				
18	3245-9	4	Screw-Set				
19	54-1360	1	V-Belt-Drive, Deck				
20	93-9485-01	1	Baffle-Front				
21	322-3	13	Screw-HH				
22	3296-47	5	Nut-Lock, NI				
23	94-1293	4	Fastener-1/4 Turn				
24	54-2760	1	Decal-44 Inch				
25	93-7828	1	Decal-Danger, Int'l				
26	93-7824	1	Decal-Danger, Int'l				
27	93-7273	2	Decal-Danger				

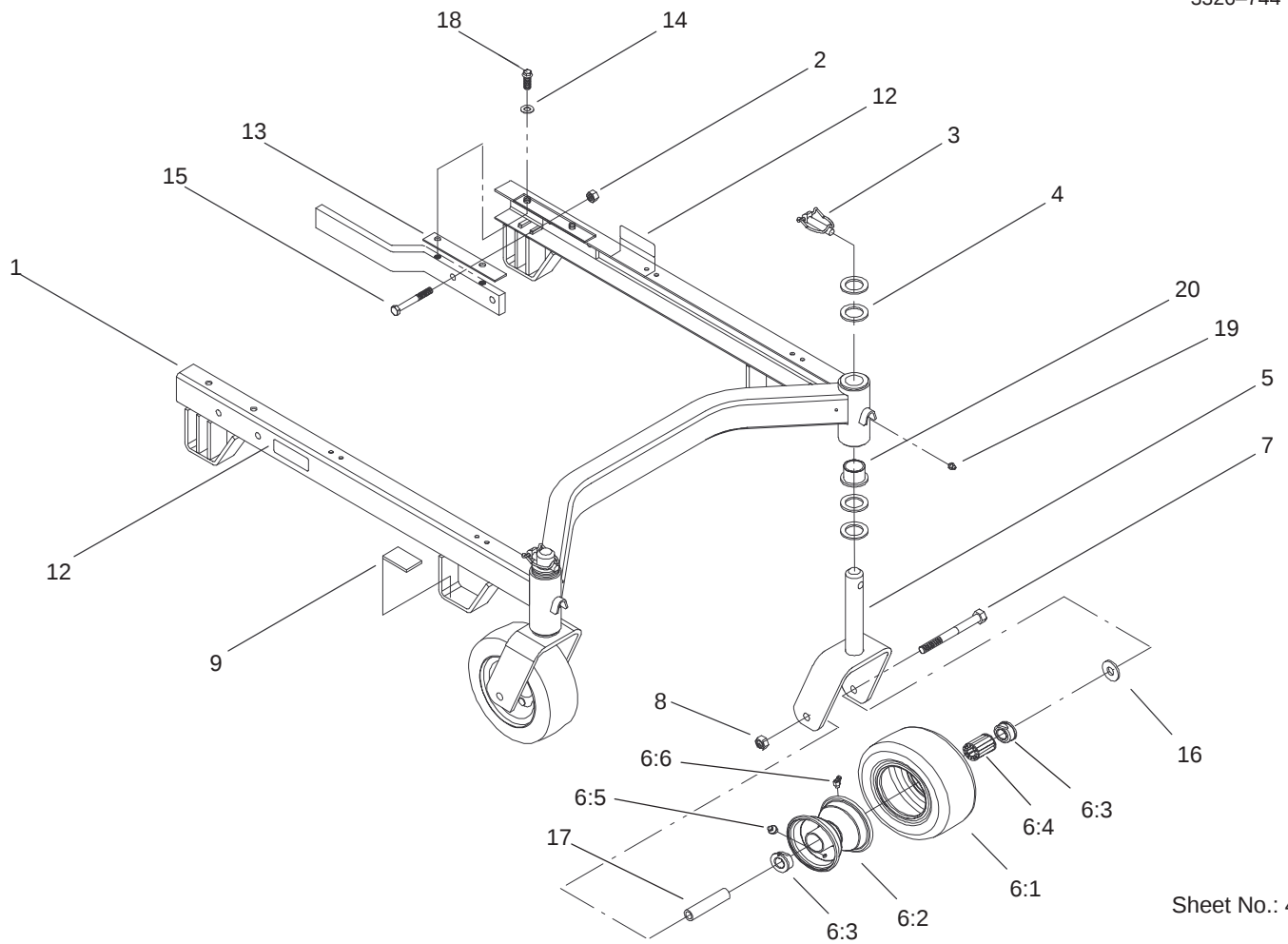


Sheet No.: A1
C-3024

Gearbox Assembly No. 105-4600

Ref. No.	Part No.	Qty.	Description
1	105-3135	1	Case-Special
2	105-3132	1	Housing-Pinion
3	105-3129	1	Cap-End, Open
4	105-3133	1	Shaft-Pinion, Special
5	105-3134	1	Shaft-Cross, Special
6	105-3127	1	Gear-Spiral, LH
7	105-3126	1	Gear-Spiral, RH
8	105-3124	4	Cup-Bearing
9	105-3125	4	Cone-Bearing
10	105-3139	3	Ring-Retaining
11	105-3131	1	Cap-End, Closed
12	105-3138	1	Seal
13	105-3136	1	Seal
14	105-3128	1	Nut
16	105-3137	12	Screw
19	100-4579	3	Plug
21	105-3141	2	Key-Woodruff
31	100-4584	1	Cover-Transparent
49	105-3142	1	Ring-Retaining

Ref. No.	Part No.	Qty.	Description



Sheet No.: 4

Carrier Frame and Caster Wheel Assembly

Ref. No.	Part No.	Qty.	Description
1	17-0509-01	1	Suspension
2	32152-2	4	Nut-Conelock
3	283-71	2	Pin-Lynch
4	3-6781	8	Washer-Thrust
5	98-2858-01	2	Fork-Caster, Front
6	98-2859	2	Castor Wheel ASM
6:1	98-2877	1	Tire-Tubeless
6:2	100-2348	1	Rim ASM
6:3	62-5580	2	Bearing-Outside
6:4	62-5570	1	Bearing-Roller
6:5	232-27	1	Stem-Valve
6:6	302-11	1	Fitting-Lube, 45°
7	325-19	2	Screw-HH
8	32153-5	2	Nut-Lock
9	74-0340	2	Cushion-Rubber
12	93-7819	2	Decal-HOC
13	62-6980	2	Shim-Carrier
14	3256-24	6	Washer-Flat
15	323-9	4	Screw-HH
16	3256-6	8	Washer-Flat
17	68-8980	2	Spanner-Tire
18	3234-25	4	Bolt-HF
19	302-5	2	Fitting-Grease
20	94-1291	4	Bushing-Special

Ref. No.	Part No.	Qty.	Description

