



44in Side Discharge Mower

Groundsmaster® 120

Model No. 30544—230000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

Contents

Description	Page	Description	Page
Deck and Spindle Assembly	3	Carrier Frame Assembly	6
Cover, Gearbox, Gage and Wheel Assembly ..	5		

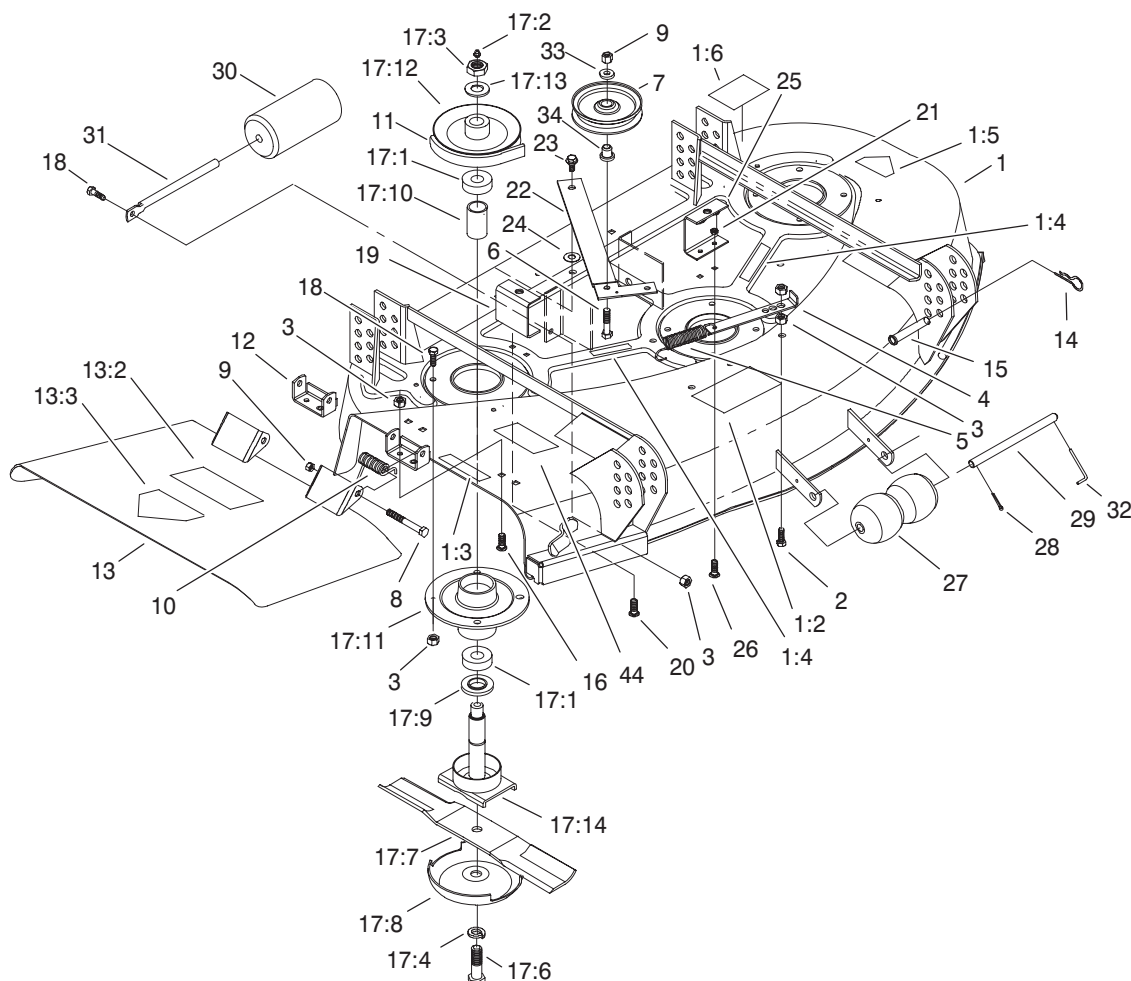
Accessories

Description	Model / Part No.	Description	Model / Part No.
High Sail Blades		Blowout Baffle Kit	60-9030
(3 required for improved bagging)	55-4940-03	Leaf Mulcher Kit	30752
Bagging System	30751	44" Recycler Kit	59220

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

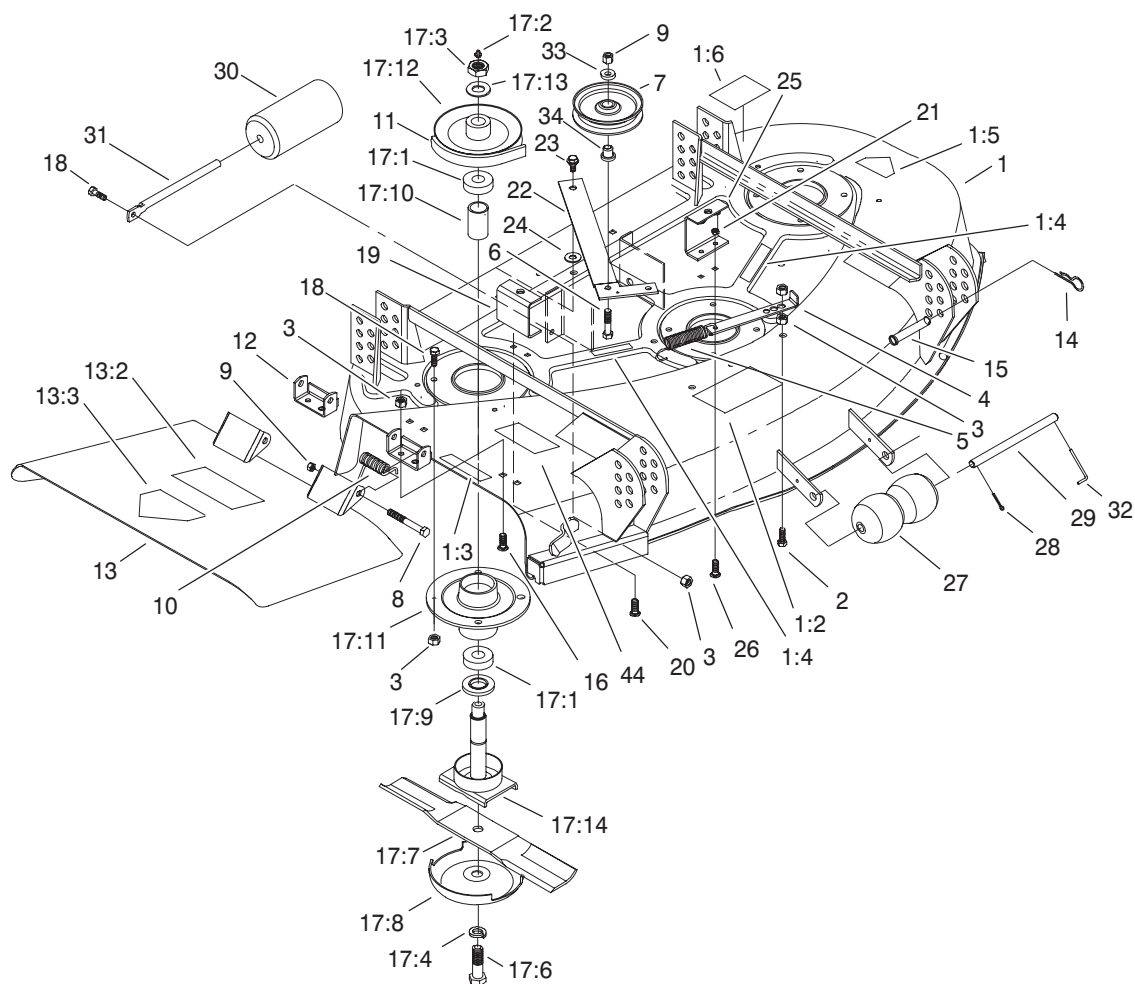
Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	HYD	hydraulic
ASM	assembly	INC	incorporated
CARR	carriage	LH	left hand
DEG	degrees	NI	nylon insert
FH	flat head	PPH	Phillips pan head
GA	gauge	PTH	Phillips truss head
HF	hex flange	PTO	power take off
HH	hex head	RH	right hand
HHF	hex head flange	SFH	slotted fillister head
HLH	hex lag head	SHH	slotted hex head
HJ	hex jam	SQH	square head
HOC	height-of-cut	SHWH	slotted hex washer head
HS	hex socket	SPH	slotted pan head
HSBH	hex socket button head	SRH	slotted round head
HSFH	hex socket flat head	STD	standard
HSH	hex socket head	TAP	self tapping
HWH	hex washer head	TTH	Torx truss head
HWHTF	hex washer head thread forming	WH	wing head



Sheet No.:2

Deck and Spindle Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	94-6024	1	Deck	17:2	302-2	1	Fitting-Grease
1:2	66-1340	2	Decal-Danger	17:3	32146-20	1	Nut-Jam
1:3	66-6380	1	Decal-Danger	17:4	3253-8	1	Washer-Lock
1:4	67-5360	2	Decal-Danger	17:6	51-4060	1	Screw-Blade
1:5	43-8480	1	Decal-Danger	17:7	54-0010	1	Blade
1:6	68-8340	1	Decal-Torque	17:8	67-7561	1	Cup-Scalp, Anti
2	322-5	1	Screw-HH	17:9	67-7570	1	Spacer-Spindle
3	32152-1	20	Nut-Lock, NI	17:10	67-7580	1	Spacer-Bearing
4	54-1180-01	1	Anchor-Spring, Deck	17:11	67-7590	1	Housing-Spindle
5	54-1160	1	Spring-Extension, Deck	17:12	67-7690	1	Pulley-Deck
6	3211-8	1	Screw-HH	17:14	71-2780	1	Shaft-Spindle
7	65-5940	1	Pulley-Idler	18	322-4	13	Screw-HH
8	3211-15	2	Screw-HH	19	55-7050-03	1	Bracket-Cover, RH
9	3296-5	3	Nut-Lock, NI	20	3229-11	2	Screw-CARR
10	40-6230	2	Spring	21	3296-16	4	Nut-Lock, NI
11	54-1370	1	V-Belt-Deck	22	55-7430-01	1	Lever-Deck
12	29-5590-01	2	Bracket-Pivot	23	19-1470	1	Screw-Shoulder
13	98-5049	1	Deflector ASM	24	23-1120	1	Washer
13:2	93-7317	1	Decal-Danger	25	55-7060-03	1	Bracket-Cover, LH
13:3	93-7316	1	Decal-Danger	26	3229-3	2	Screw-CARR
14	3290-355	4	Pin-Hair	27	29-4820	2	Roller
15	283-55	4	Pin-Clevis	28	3272-11	1	Pin-Cotter
16	3230-20	4	Screw-CARR	29	40-6400	1	Shaft-Roller
17	13-1899	3	Outer Spindle ASM	30	36-1740	1	Roller-Deck
17:1	251-257	2	Bearing-Ball	31	62-4480	1	Rod-Roller
				32	57-0690	1	Pin-Special

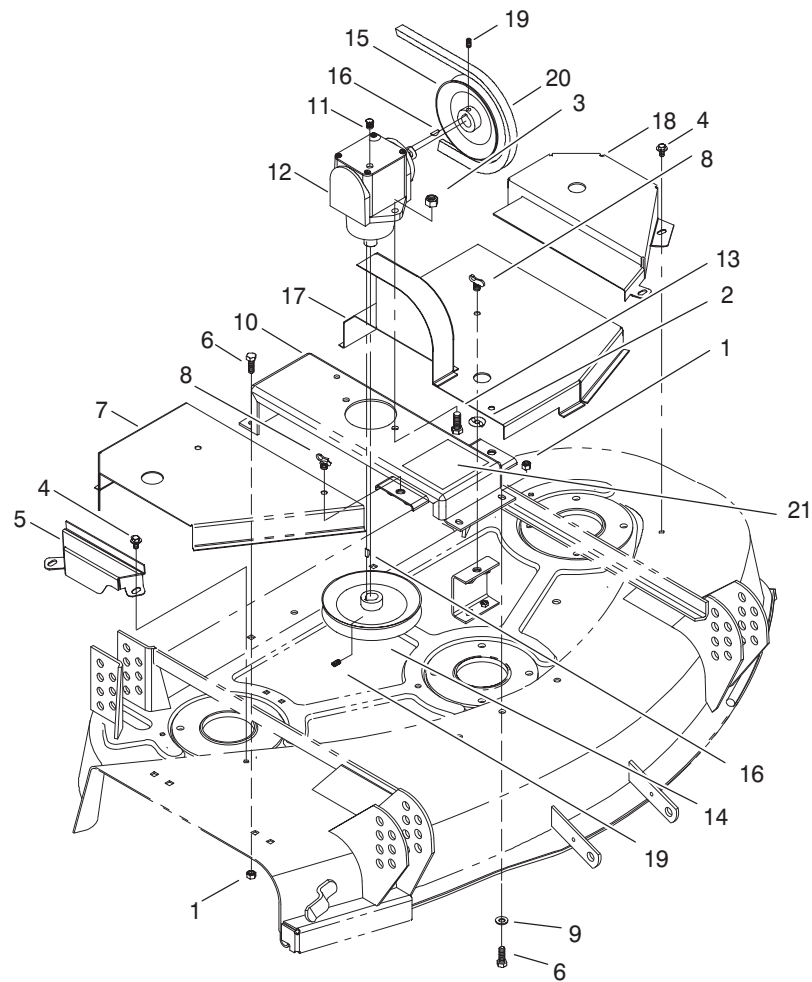


Sheet No.:2

Deck and Spindle Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
33	7-0081	1	Washer-Flat
34	65-5950	1	Bushing-Pulley

Ref. No.	Part No.	Qty.	Description



Sheet No.:3

Cover, Gearbox, Gage and Wheel Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	32152-1	4	Nut-Lock, NI				
2	249-35	4	Ring-Snap				
3	32152-2	2	Nut-Hex				
4	46-8560	5	Screw-HHF				
5	54-2250-01	1	Cover-Deck, RH				
6	322-4	4	Screw-HH				
7	105-4633	1	RH Cover ASM				
8	249-36	4	Stud-Head, Wing				
9	3256-23	2	Washer-Flat				
10	105-4605-01	1	Bracket-Gearbox				
11	302-14	1	Vent				
12	54-2320	1	Gearbox-Drive, Deck				
13	323-6	2	Screw-HH				
14	54-2350	1	Pulley-Output, Gearbox				
15	54-2360	1	Pulley-Input, Gearbox				
16	3257-30	2	Key-Woodruff				
17	105-4634	1	Center Cover ASM				
18	105-4635	1	LH Cover ASM				
19	3245-9	4	Screw-Set				
20	94-6140	1	V-Belt, Pump				
21	106-0695	1	Decal				

Maintenance Record

[illegible]

