



Form No. 3441-167 Rev F

**Count on it.**

# Parts Catalog

## TimeCutter® 34in Riding Mower

Model No. 75734—Serial No. 400000000 and Up



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# Contents

Frame Assembly. . . . . 4

Deck Lift Assembly. . . . . 6

Tire and Caster Assembly. . . . . 8

Traction Drive Assembly. . . . . 10

LH Hydro Transmission Assembly No. 139-7450. . . . . 12

RH Hydro Transmission Assembly No. 139-7451. . . . . 14

Brake Assembly. . . . . 16

Tire Assembly. . . . . 18

Seat Pan Assembly. . . . . 20

Seat Assembly No. 147-5157. . . . . 22

Motion Control Assembly. . . . . 24

Engine and Muffler Assembly. . . . . 26

Fuel Pod Assembly. . . . . 28

Electrical Assembly. . . . . 30

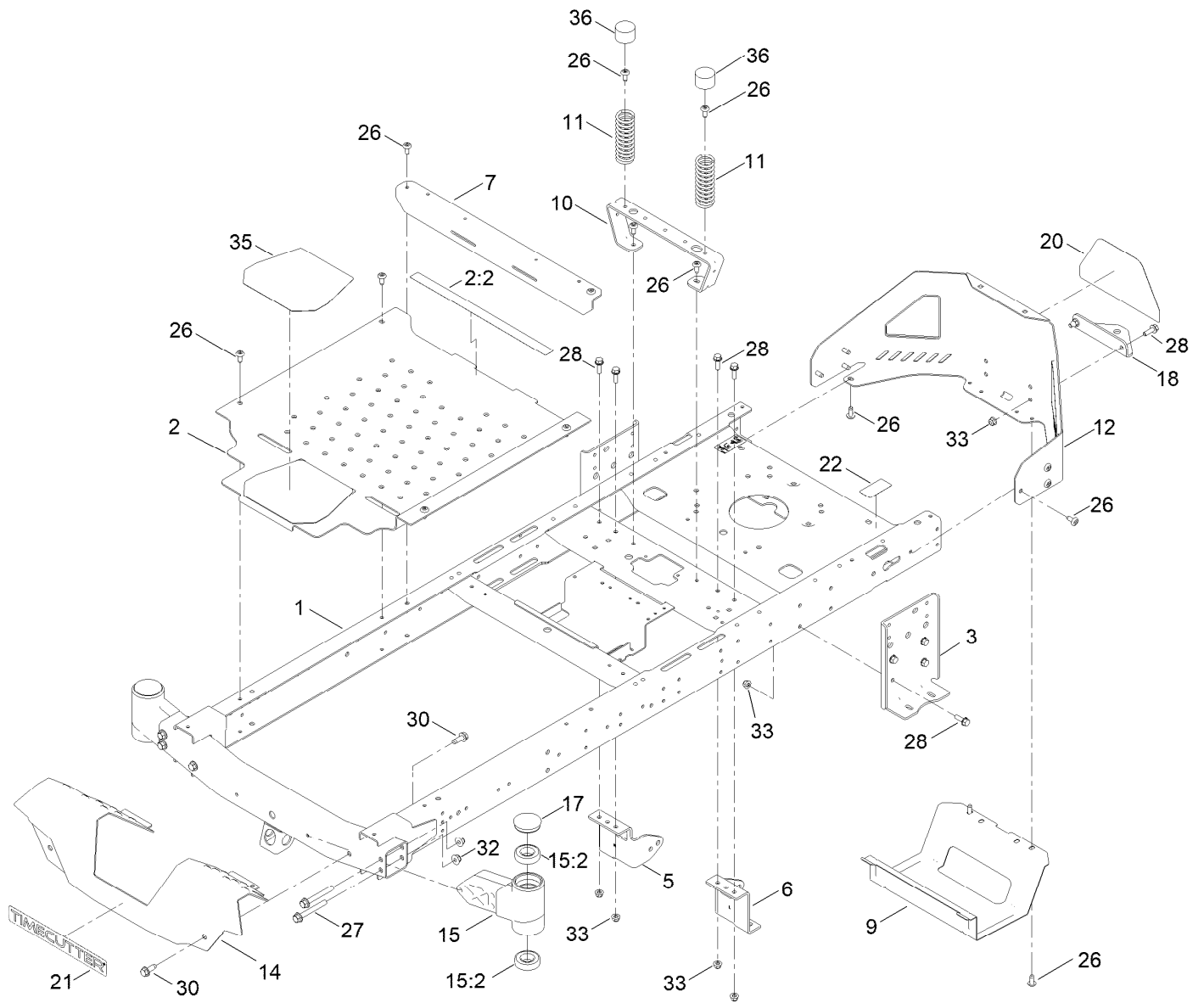
34in Deck and Decal Assembly. . . . . 32

Frame Decal Assembly. . . . . 34

Clutch Assembly. . . . . 36

Attachments and Accessories. . . . . 38

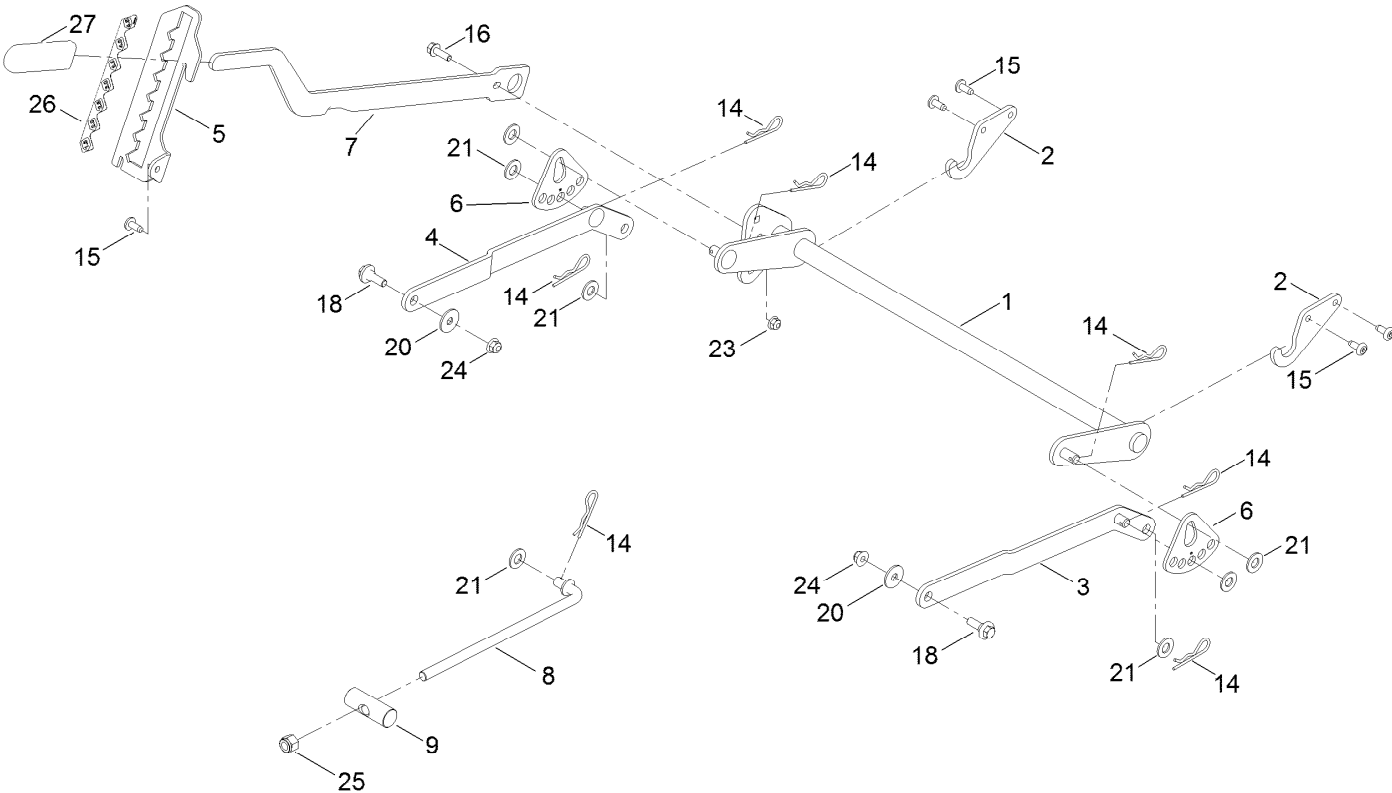
# Frame Assembly



## Frame Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>         | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|----------------------------|-------------|--------------------|-------------|--------------------|
| 1           | 137-9820-01        | 1           | Frame Assembly             | 17          | 138-7200           | 2           | Cap-Grease         |
| 2           | 140-5045           | 1           | Pan-Floor ASM              | 18          | 117-1232-03        | 1           | Bracket-Hitch      |
| 2:2         | 135-3295           | 1           | Decal-Warning              | 20          | 139-5890           | 1           | Decal-Timecutter   |
| 3           | 138-7520-01        | 2           | Plate-Mount, Hydro         | 21          | 139-2387           | 1           | Decal-Timecutter   |
| 5           | 137-7020-01        | 1           | Mount-Hydro, Front (Right) | 22          | 121-2989           | 2           | Decal-Bypass       |
| 6           | 139-3211-01        | 1           | Mount-Hydro, Front (Left)  | 26          | 138-9753           | 20          | Screw              |
| 7           | 138-9791-01        | 1           | Brace-Cross                | 27          | 139-2429           | 4           | Screw-HHF          |
| 9           | 138-0867-03        | 1           | Guard-Muffler              | 28          | 3234-29            | 14          | Screw-HHF          |
| 10          | 138-6036-03        | 1           | Support-Seat               | 30          | 139-2428           | 4           | Screw-HWH          |
| 11          | 138-2548           | 2           | Spring-Compression         | 32          | 139-2430           | 4           | Nut-HF, NI         |
| 12          | 138-9820-03        | 1           | Guard-Engine               | 33          | 104-8300           | 14          | Nut-HF, NI         |
| 14          | 138-9827-01        | 1           | Footrest                   | 35          | 139-3220           | 1           | Tread-Step         |
| 15          | 140-2098           | 2           | Axle Stub ASM              | 36          | 701178             | 2           | Cap-Protector      |
| 15:2        | 109-3678           | 2           | Bearing-Ball               |             |                    |             |                    |

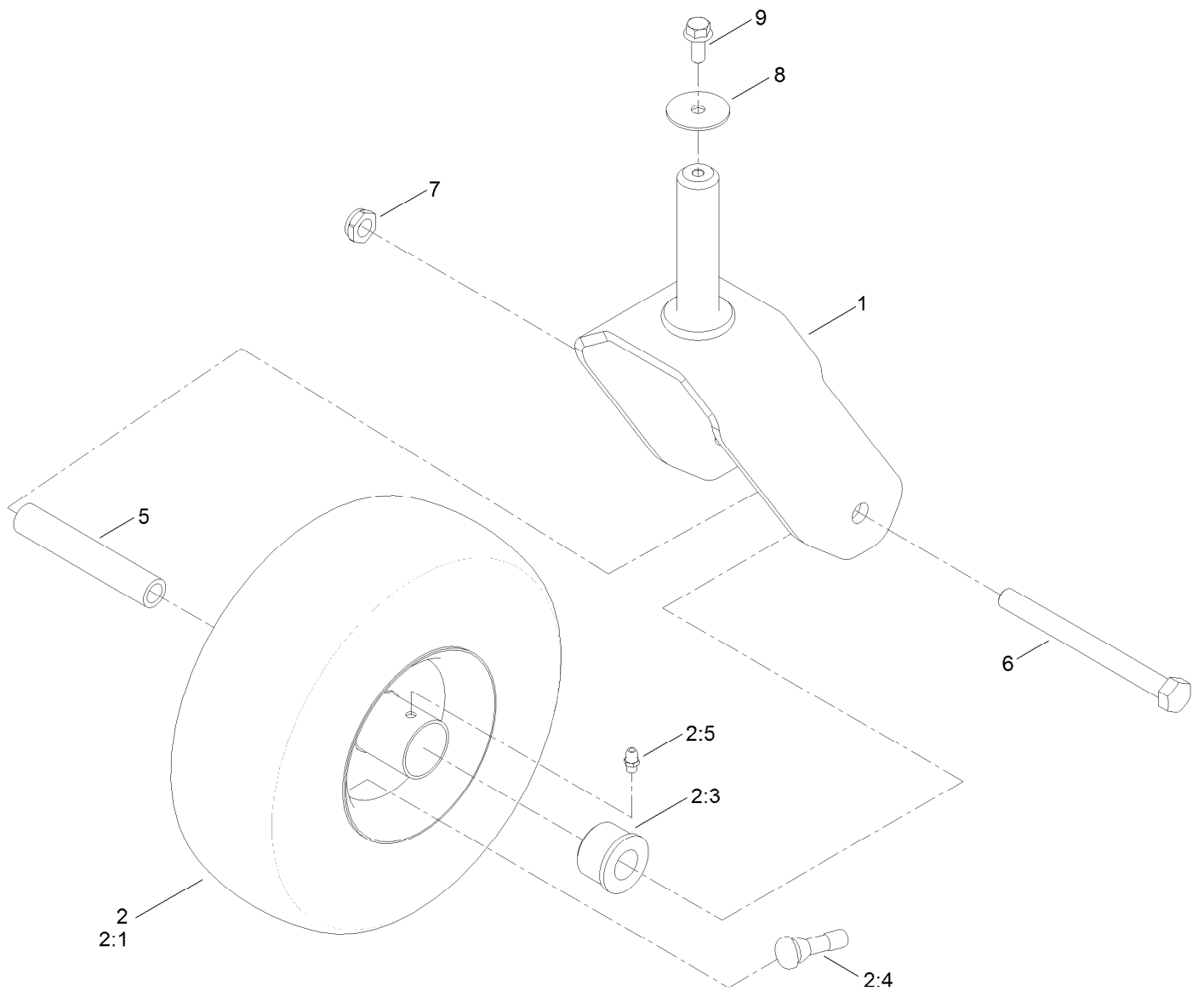
# Deck Lift Assembly



## Deck Lift Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|-------------------------|-------------|--------------------|-------------|--------------------|
| 1           | 137-7093-03        | 1           | Deck Lift ASM           | 15          | 138-9753           | 5           | Screw              |
| 2           | 138-6021           | 2           | Bracket-Pivot, Decklift | 16          | 3234-29            | 1           | Screw-HHF          |
| 3           | 137-9844           | 1           | LH Arm ASM              | 18          | 137-9847           | 2           | Screw-Shoulder     |
| 4           | 137-9846           | 1           | RH Arm ASM              | 20          | 93-8806            | 2           | Washer-Hardened    |
| 5           | 139-2350-01        | 1           | Bracket-HOC             | 21          | 3256-26            | 7           | Washer-Flat        |
| 6           | 138-2564           | 2           | Plate-Adjustment, HOC   | 23          | 104-8300           | 1           | Nut-HF, NI         |
| 7           | 137-7087-03        | 1           | Lever-Lift              | 24          | 104-8301           | 2           | Nut-HF, NI         |
| 8           | 138-6050           | 1           | Rod-Mount, Deck         | 25          | 3296-19            | 1           | Nut-Hex            |
| 9           | 119-8810           | 1           | Pin-Pivot               | 26          | 139-2392           | 1           | Decal-HOC          |
| 14          | 1-806005           | 7           | Pin-Cotter              | 27          | 1-633268           | 1           | Grip-Lever         |

# Tire and Caster Assembly



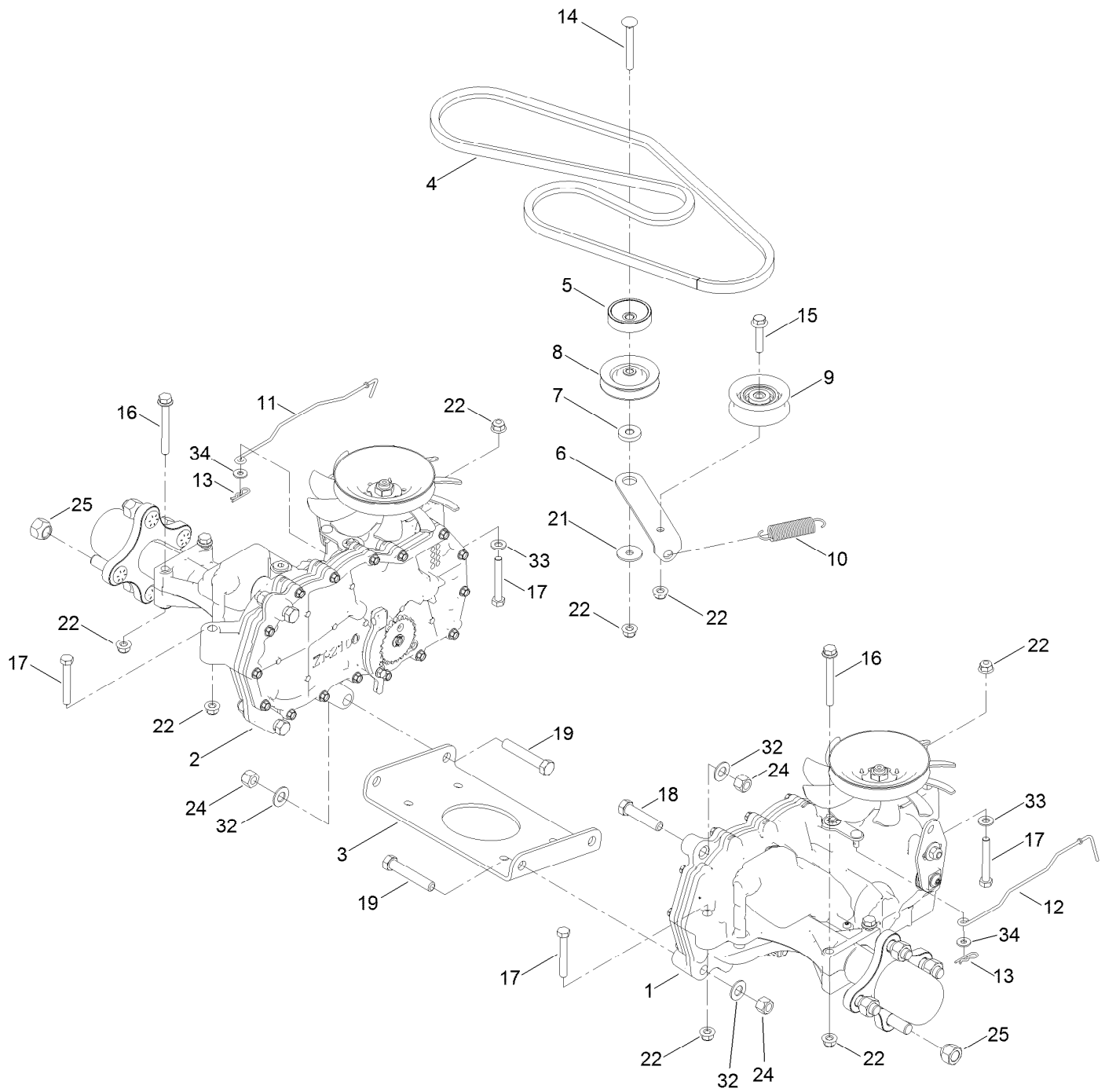
## Tire and Caster Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|--------------------|
| 1           | 139-3274-01        | 2           | Fork ASM           | 2:99        | 105-0844           | 1           | Tube-Inner●■       |
| 2           | 139-5842           | 2           | Tire ASM           | 5           | 138-7240           | 2           | Bushing-Spanner    |
| 2:1         | 140-2736           | 1           | Tire               | 6           | 325-22             | 2           | Screw-HH           |
| 2:3         | 114-1640           | 2           | Bushing-Flange     | 7           | 3296-45            | 2           | Nut-Hex            |
| 2:4         | 232-27             | 1           | Stem-Valve         | 8           | 3256-68            | 2           | Washer-Flat        |
| 2:5         | 302-5              | 1           | Fitting-Grease     | 9           | 3234-47            | 2           | Screw-HHF          |

● Not illustrated

■ Optional Equipment

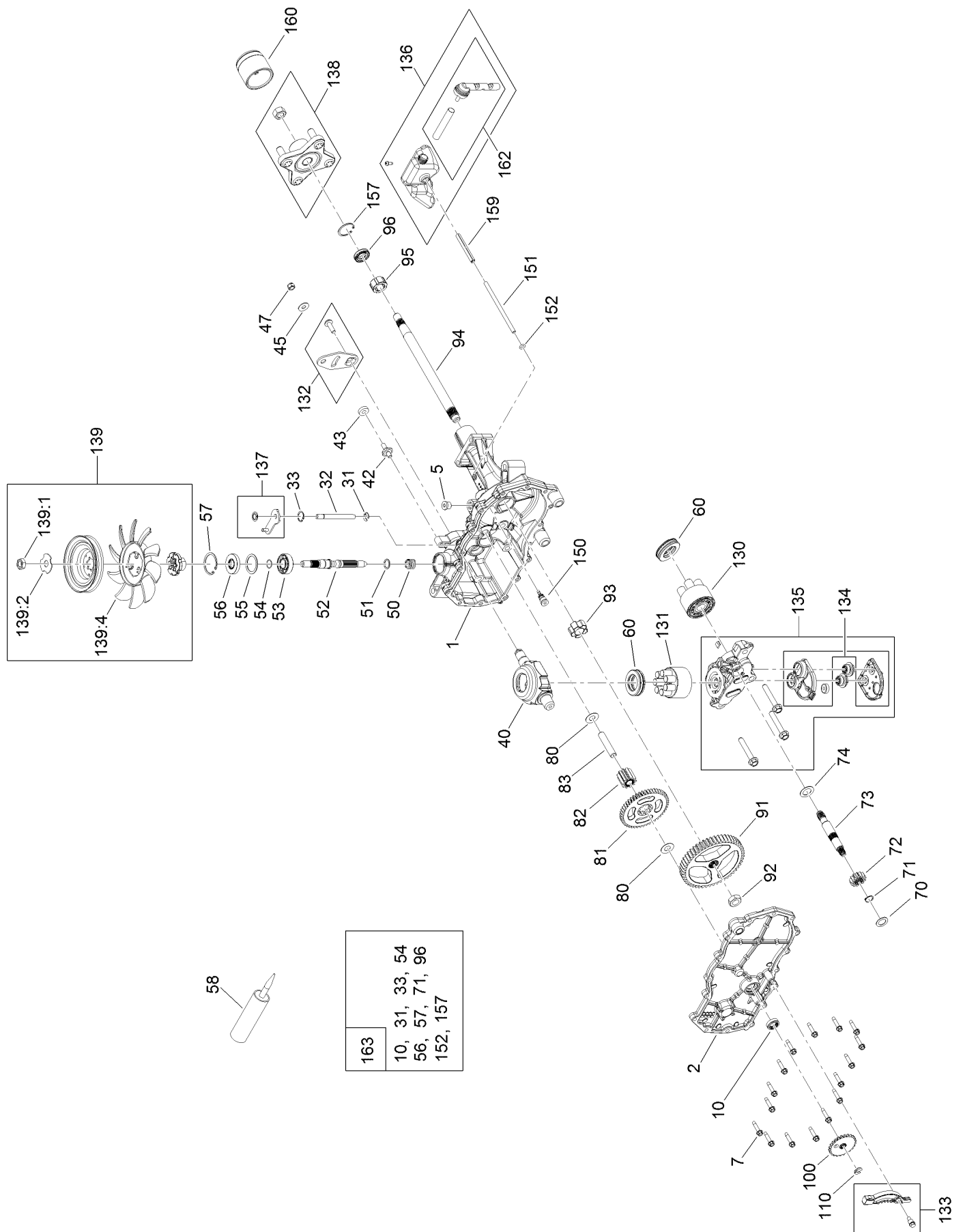
# Traction Drive Assembly



## Traction Drive Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|------------------------|-------------|--------------------|-------------|--------------------|
| 1           | 139-7450           | 1           | LH Hydro Transaxle ASM | 14          | 3230-8             | 1           | Screw-CARR         |
| 2           | 139-7451           | 1           | RH Hydro Transaxle ASM | 15          | 115-1794           | 1           | Screw-HHF          |
| 3           | 138-2571-03        | 1           | Crossplate-Hydro       | 16          | 138-7590           | 4           | Screw-HHF          |
| 4           | 139-2399           | 1           | V-Belt                 | 17          | 322-11             | 4           | Screw-HH           |
| 5           | 138-9809           | 1           | Spacer                 | 18          | 324-8              | 2           | Screw-HH           |
| 6           | 138-7276           | 1           | Arm-Idler              | 19          | 324-10             | 4           | Screw-HH           |
| 7           | 138-7277           | 1           | Spacer-Arm, Idler      | 21          | 5-4460             | 1           | Washer-Pivot       |
| 8           | 68-0030            | 1           | Idler                  | 22          | 104-8300           | 10          | Nut-HF, NI         |
| 9           | 138-7597           | 1           | Pulley-Idler, Flat     | 24          | 3296-48            | 6           | Nut-Hex            |
| 10          | 137-7040           | 1           | Spring-Return, Pedal   | 25          | 242-50             | 8           | Nut-Lug            |
| 11          | 138-7245           | 1           | Rod-Bypass, RH         | 32          | 3256-25            | 6           | Washer-Flat        |
| 12          | 138-7243           | 1           | Rod-Bypass, LH         | 33          | 3256-23            | 2           | Washer-Plain       |
| 13          | 3290-307           | 2           | Pin-Cotter             | 34          | 119-8952           | 2           | Washer             |

# LH Hydro Transmission Assembly No. 139-7450

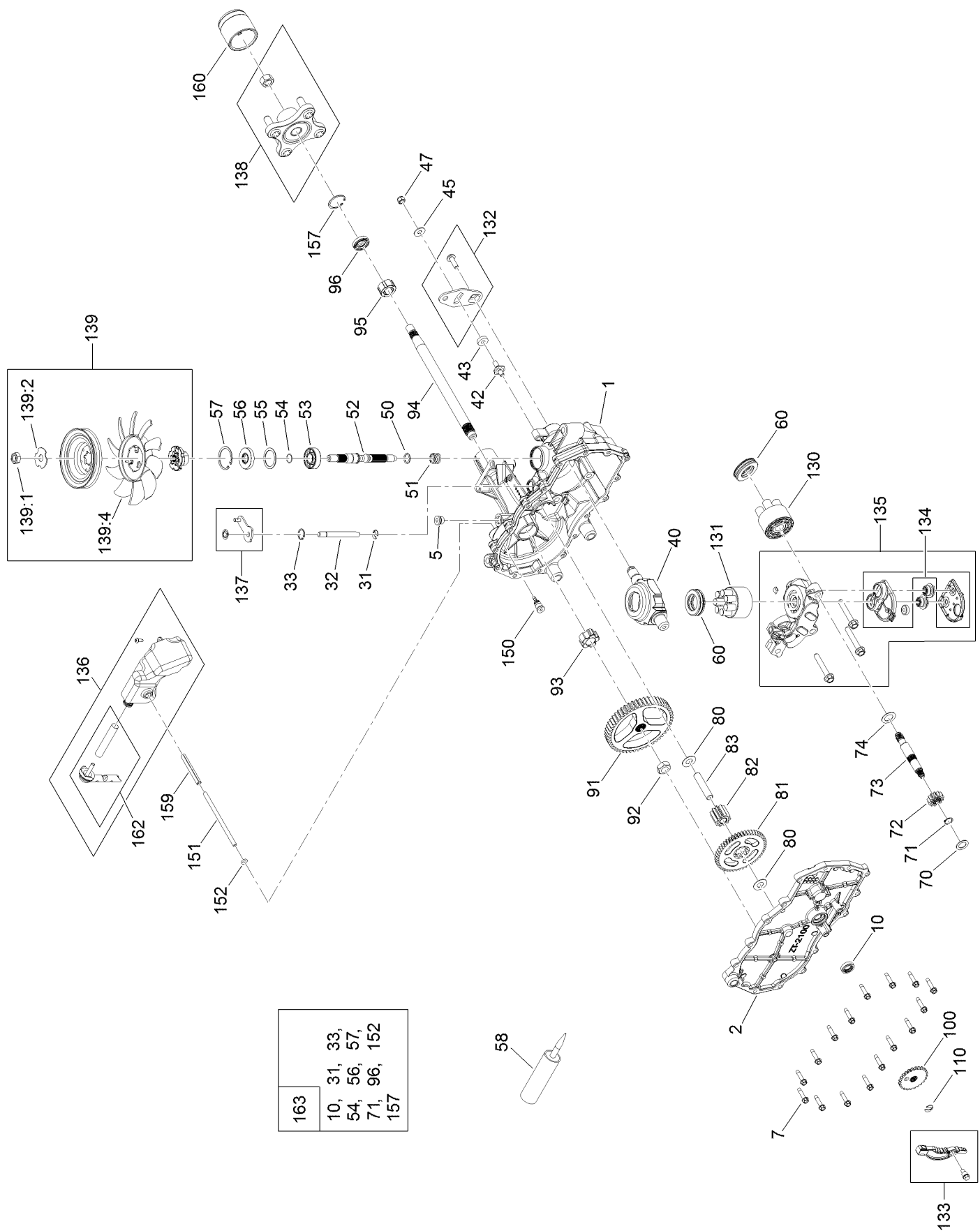


# LH Hydro Transmission Assembly No. 139-7450 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>        |
|-------------|--------------------|-------------|--------------------------|-------------|--------------------|-------------|---------------------------|
| 1           | 120-5532           | 1           | Main Housing ASM         | 83          | 104-5329           | 1           | Pin-Jackshaft             |
| 2           | 120-5534           | 1           | Housing Side Kit         | 91          | 120-5539           | 1           | Gear-Bull                 |
| 5           | 104-2189           | 1           | Plug-Thread, Straight    | 92          | 104-2142           | 1           | Nut-HJ                    |
| 7           | 117-5359           | 16          | Screw-HHF                | 93          | 115-8314           | 1           | Bushing-Inboard           |
| 10          |                    | 1           | Seal-Lip ●               | 94          | 120-5540           | 1           | Shaft-Axle                |
| 31          | 106-8677           | 1           | Ring-Retaining, External | 95          | 120-5541           | 1           | Bearing-Sleeve            |
| 32          | 106-8678           | 1           | Rod-Bypass               | 96          | 120-5542           | 1           | Seal-Lip                  |
| 33          | 106-8679           | 1           | Ring-Retaining, Internal | 100         | 106-8694           | 1           | Disc-Brake, Cog           |
| 40          | 104-5304           | 1           | Swashplate-Trunnion      | 110         | 106-8677           | 1           | Ring-Retaining, External  |
| 42          | 104-2116           | 1           | Stud                     | 130         | 103-2666           | 1           | Cylinder Block Kit        |
| 43          | 112-9853           | 1           | Puck-Friction            | 131         | 110-8561           | 1           | Pump Block ASM            |
| 45          | 114-8491           | 1           | Washer                   | 132         | 117-5362           | 1           | Control Arm Kit           |
| 47          | 105-1872           | 1           | Nut                      | 133         | 106-8688           | 1           | Brake Arm Kit             |
| 50          | 133-1793           | 1           | Spring-Block             | 134         | 112-9861           | 1           | Center Section Filter Kit |
| 51          | 120-5538           | 1           | Washer                   | 135         | 114-1634           | 1           | Filter Kit                |
| 52          | 104-5306           | 1           | Shaft-Input              | 136         | 121-5730           | 1           | RH Expansion Tank Kit     |
| 53          | 104-5311           | 1           | Bearing-Ball             | 137         | 120-5549           | 1           | Bypass Kit                |
| 54          | 104-5307           | 1           | Ring-Retaining           | 138         | 121-5731           | 1           | Hub Kit                   |
| 55          | 104-5308           | 1           | Spacer                   | 139         | 135-7349           | 1           | Fan And Pulley Kit        |
| 56          | 104-5310           | 1           | Seal-Lip                 | 139:1       | 116-9714           | 1           | Nut-HJ                    |
| 57          | 104-5309           | 1           | Ring-Retaining           | 139:2       | 116-9708           | 1           | Washer-Slotted            |
| 58          | 104-2147           | 1           | Sealant                  | 139:4       | 135-7364           | 1           | Fan 7.0 X 10 Blade        |
| 60          | 94-6922            | 2           | Bearing-Thrust           | 150         | 104-5349           | 1           | Fitting-SAE               |
| 70          | 104-5339           | 1           | Washer-Flat              | 151         | 115-8302           | 1           | Hose                      |
| 71          | 104-5340           | 1           | Ring-Retaining           | 152         | 104-5361           | 1           | O-Ring                    |
| 72          | 104-5316           | 1           | Gear-Pinnion, 13T        | 157         | 120-7102           | 1           | Ring-Retaining            |
| 73          | 106-8683           | 1           | Shaft-Motor              | 159         | 121-5728           | 1           | Case-Tube                 |
| 74          | 104-5360           | 1           | Washer                   | 160         | 125-0041           | 1           | Cap-Axle                  |
| 80          | 119-5541           | 1           | Washer                   | 162         | 139-3278           | 1           | Breather ASM Kit          |
| 81          | 104-5317           | 1           | Gear-10T/48T             | 163         | 120-7103           | 1           | Seal And Ring Kit         |
| 82          | 104-5318           | 1           | Gear-Jackshaft, 10T      |             |                    |             |                           |

● Not serviced separately

# RH Hydro Transmission Assembly No. 139-7451

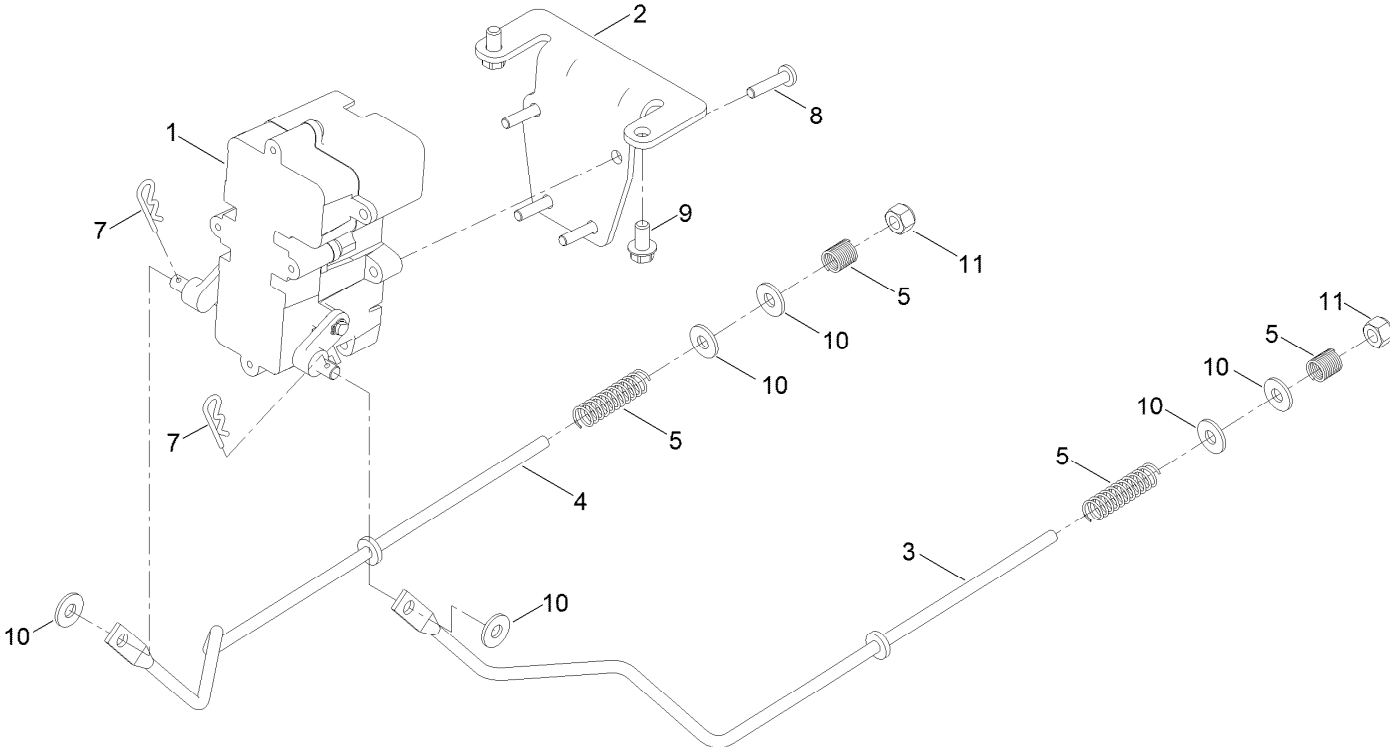


# RH Hydro Transmission Assembly No. 139-7451 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>        |
|-------------|--------------------|-------------|--------------------------|-------------|--------------------|-------------|---------------------------|
| 1           | 120-5531           | 1           | Main Housing ASM         | 83          | 104-5329           | 1           | Pin-Jackshaft             |
| 2           | 120-5533           | 1           | Housing Side Kit         | 91          | 120-5539           | 1           | Gear-Bull                 |
| 5           | 104-2189           | 1           | Plug-Thread, Straight    | 92          | 104-2142           | 1           | Nut-HJ                    |
| 7           | 117-5359           | 16          | Screw-HHF                | 93          | 115-8314           | 1           | Bushing-Inboard           |
| 10          |                    | 1           | Seal-Lip ●               | 94          | 120-5540           | 1           | Shaft-Axle                |
| 31          | 106-8677           | 2           | Ring-Retaining, External | 95          | 120-5541           | 1           | Bearing-Sleeve            |
| 32          | 106-8678           | 1           | Rod-Bypass               | 96          | 120-5542           | 1           | Seal-Lip                  |
| 33          | 106-8679           | 1           | Ring-Retaining, Internal | 100         | 106-8694           | 1           | Disc-Brake, Cog           |
| 40          | 104-5304           | 1           | Swashplate-Trunnion      | 110         | 106-8677           | 1           | Ring-Retaining, External  |
| 42          | 104-2116           | 1           | Stud                     | 130         | 103-2666           | 1           | Cylinder Block Kit        |
| 43          | 112-9853           | 1           | Puck-Friction            | 131         | 110-8561           | 1           | Pump Block ASM            |
| 45          | 114-8491           | 1           | Washer                   | 132         | 117-5362           | 1           | Control Arm Kit           |
| 47          | 105-1872           | 1           | Nut                      | 133         | 106-8688           | 1           | Brake Arm Kit             |
| 50          | 120-5538           | 1           | Washer                   | 134         | 112-9862           | 1           | Center Section Filter Kit |
| 51          | 133-1793           | 1           | Spring-Block             | 135         | 114-1634           | 1           | Filter Kit                |
| 52          | 104-5306           | 1           | Shaft-Input              | 136         | 121-5735           | 1           | LH Expansion Tank Kit     |
| 53          | 104-5311           | 1           | Bearing-Ball             | 137         | 107-2489           | 1           | Bypass Arm Kit            |
| 54          | 104-5307           | 1           | Ring-Retaining           | 138         | 121-5731           | 1           | Hub Kit                   |
| 55          | 104-5308           | 1           | Spacer                   | 139         | 135-7349           | 1           | Fan And Pulley Kit        |
| 56          | 104-5310           | 1           | Seal-Lip                 | 139:1       | 116-9714           | 1           | Nut-HJ                    |
| 57          | 104-5309           | 1           | Ring-Retaining           | 139:2       | 116-9708           | 1           | Washer-Slotted            |
| 58          | 104-2147           | 1           | Sealant                  | 139:4       | 135-7364           | 1           | Fan 7.0 X 10 Blade        |
| 60          | 94-6922            | 2           | Bearing-Thrust           | 150         | 104-5349           | 1           | Fitting-SAE               |
| 70          | 104-5339           | 1           | Washer-Flat              | 151         | 115-8302           | 1           | Hose                      |
| 71          | 104-5340           | 1           | Ring-Retaining           | 152         | 104-5361           | 1           | O-Ring                    |
| 72          | 104-5316           | 1           | Gear-Pinnion, 13T        | 157         | 120-7102           | 1           | Ring-Retaining            |
| 73          | 106-8683           | 1           | Shaft-Motor              | 159         | 121-5728           | 1           | Case-Tube                 |
| 74          | 104-5360           | 1           | Washer                   | 160         | 125-0041           | 1           | Cap-Axle                  |
| 80          | 119-5541           | 1           | Washer                   | 162         | 139-3278           | 1           | Breather ASM Kit          |
| 81          | 104-5317           | 1           | Gear-10T/48T             | 163         | 120-7103           | 1           | Seal And Ring Kit         |
| 82          | 104-5318           | 1           | Gear-Jackshaft, 10T      |             |                    |             |                           |

● Not serviced separately

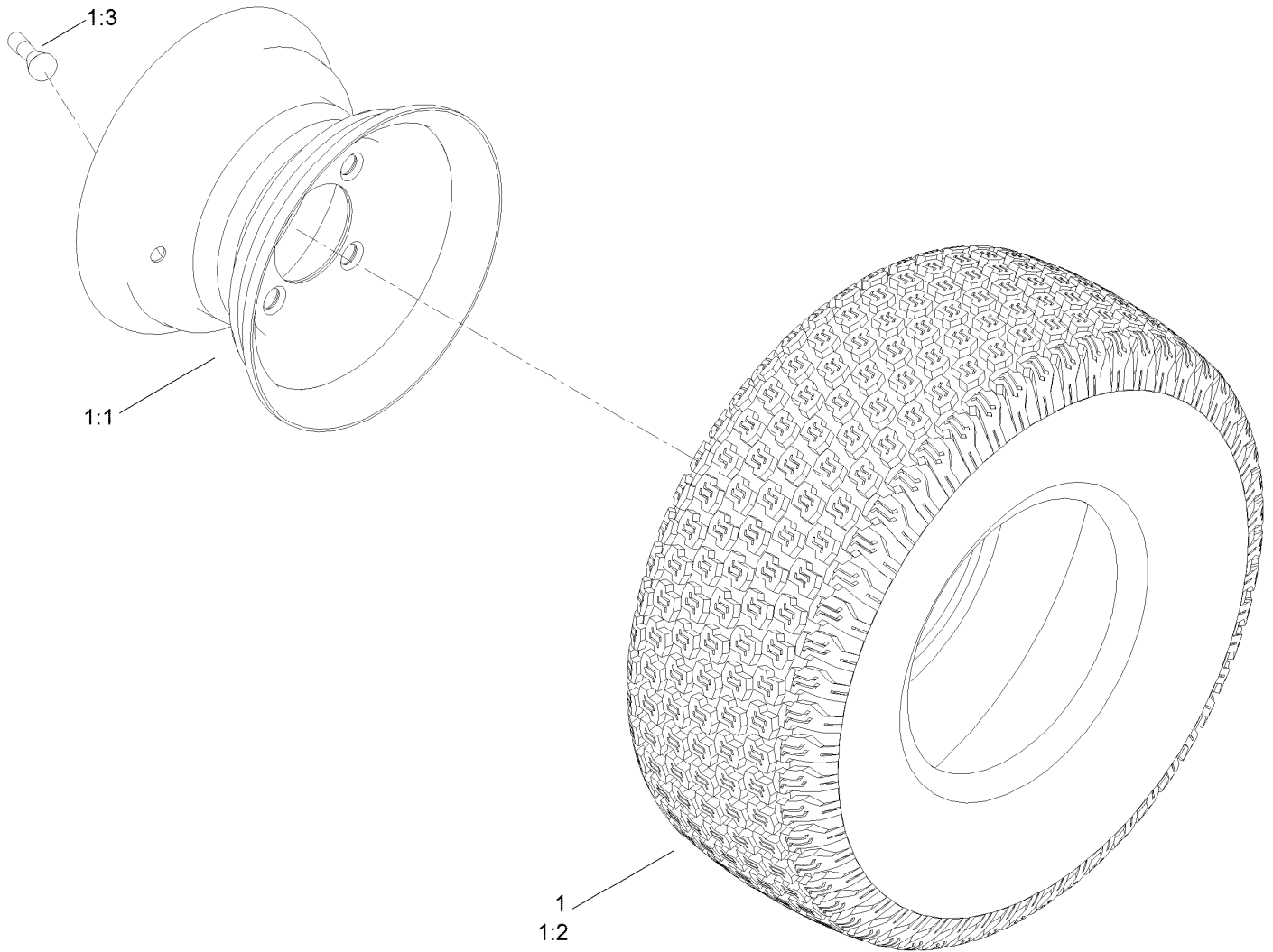
# Brake Assembly



## Brake Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|----------------------|-------------|--------------------|-------------|--------------------|
| 1           | 138-2514           | 1           | Brake Box ASM        | 7           | 3290-307           | 2           | Pin-Cotter         |
| 2           | 133-9284-03        | 1           | Bracket-Mount, Brake | 8           | 32144-36           | 4           | Screw-PPH          |
| 3           | 138-2591           | 1           | Rod-Brake, LH        | 9           | 32144-4            | 2           | Screw-HWH          |
| 4           | 138-2592           | 1           | Rod-Brake, RH        | 10          | 119-8952           | 6           | Washer             |
| 5           | 117-1169           | 4           | Spring-Compression   | 11          | 3296-42            | 2           | Nut-Lock, NI       |

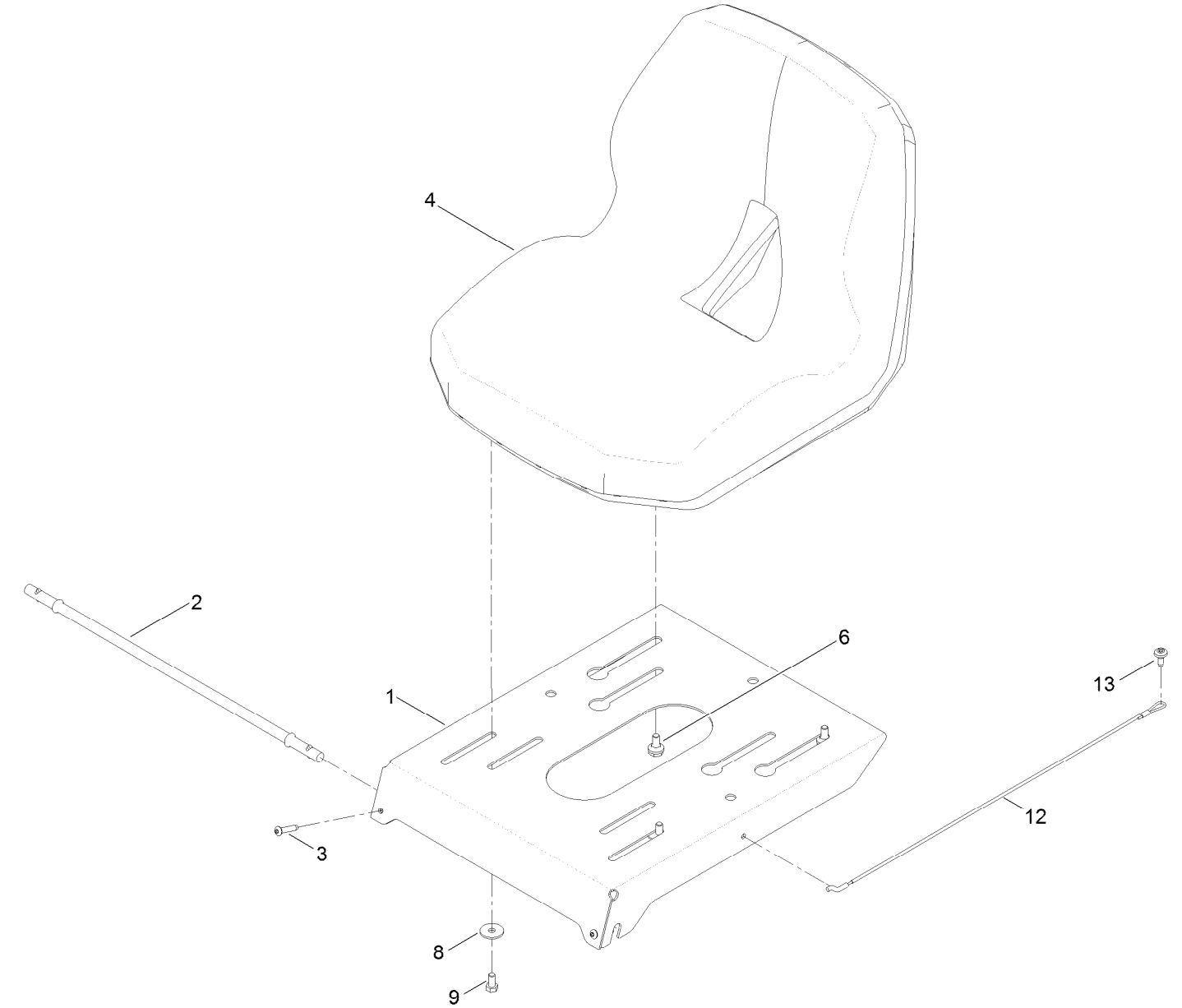
# Tire Assembly



## Tire Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|--------------------|
| 1           | 140-5021           | 2           | Tire ASM           | 1:2         | 140-5129           | 1           | Tire               |
| 1:1         | 140-5022           | 1           | Wheel              | 1:3         | 232-27             | 1           | Stem-Valve         |

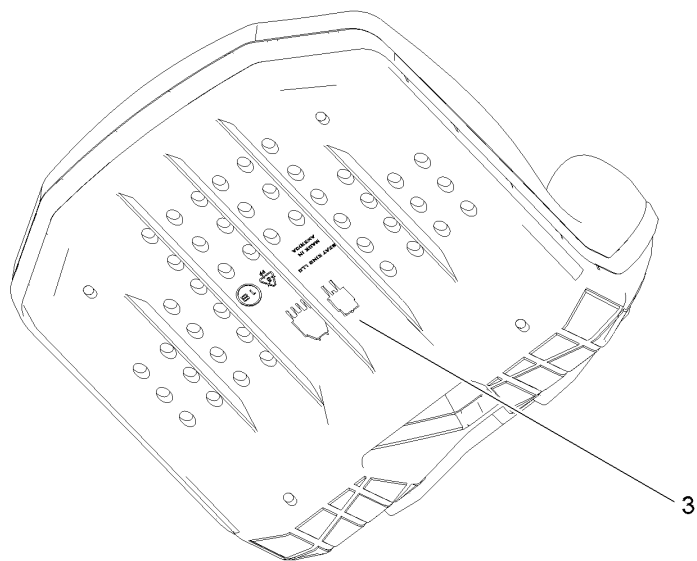
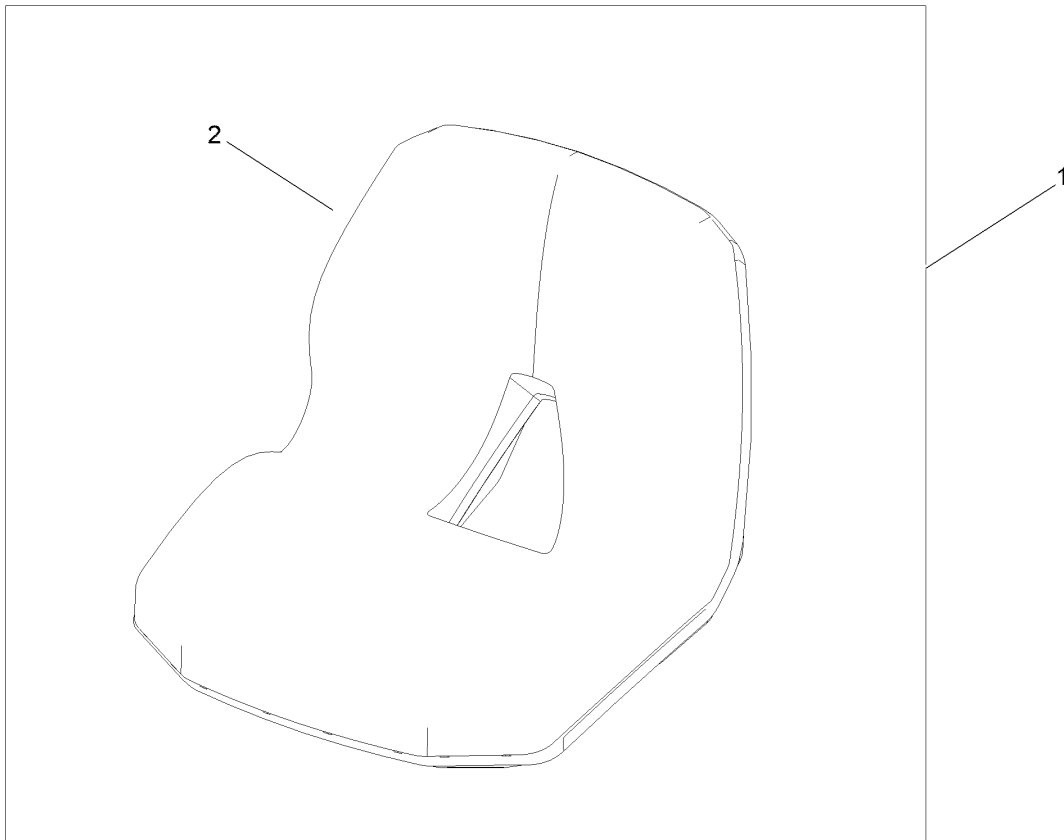
# Seat Pan Assembly



## Seat Pan Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|--------------------|
| 1           | 138-9781-03        | 1           | Pan-Seat           | 8           | 5-4460             | 2           | Washer-Pivot       |
| 2           | 138-7555           | 1           | Rod-Pivot          | 9           | 322-2              | 2           | Screw-HH           |
| 3           | 108-0035           | 2           | Screw              | 12          | 139-2398           | 1           | Cable-Lanyard      |
| 4           | 147-5157           | 1           | Seat-16 In         | 13          | 120-7950           | 1           | Screw-Torx         |
| 6           | 37-8771            | 2           | Bolt-Shoulder, HF  |             |                    |             |                    |

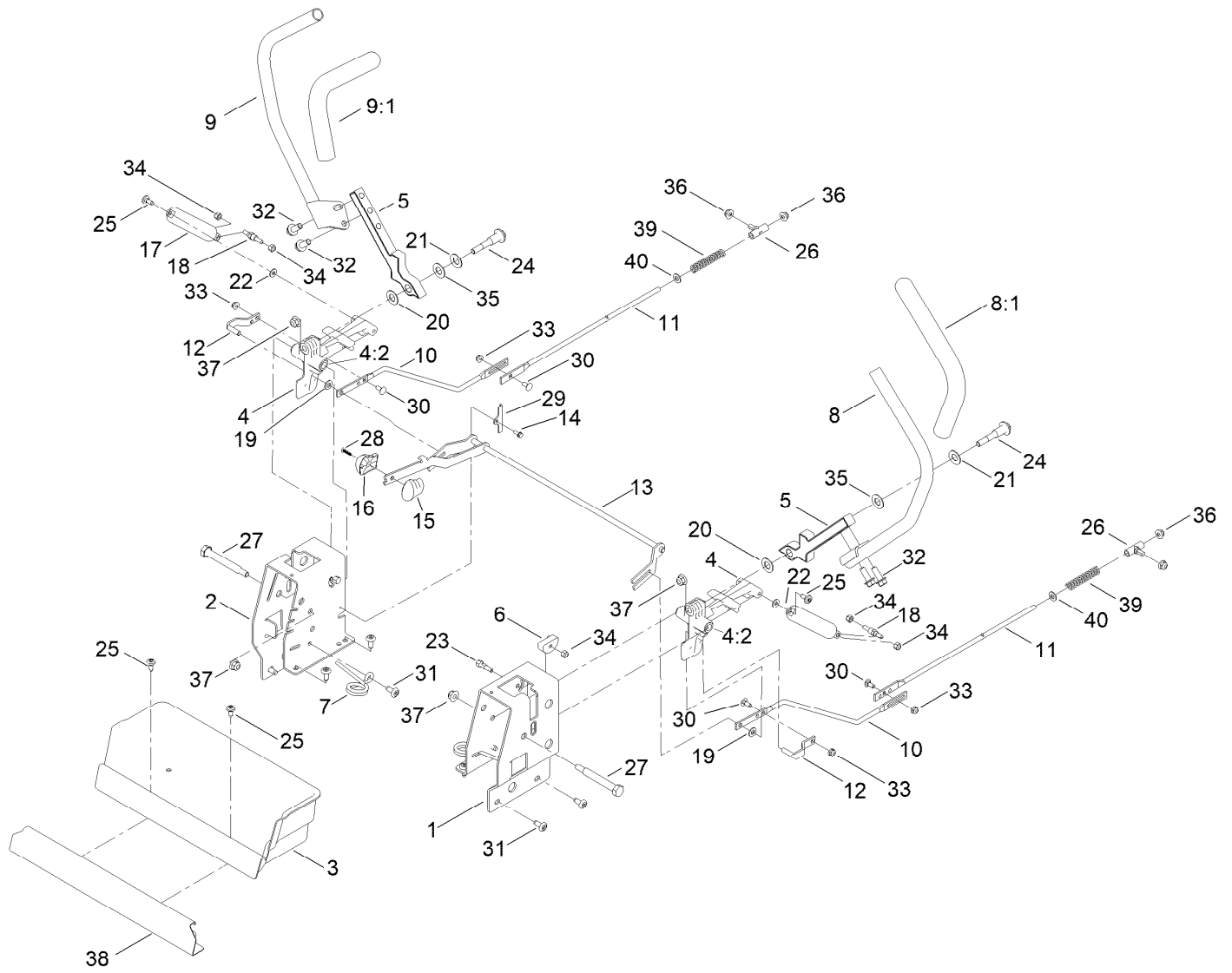
# Seat Assembly No. 147-5157



## Seat Assembly No. 147-5157 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 139-5891           | 1           | Seat-16 In         |
| 2           | 147-2983           | 1           | Cover-Seat         |
| 3           | 82-2190            | 1           | Switch-Bail        |

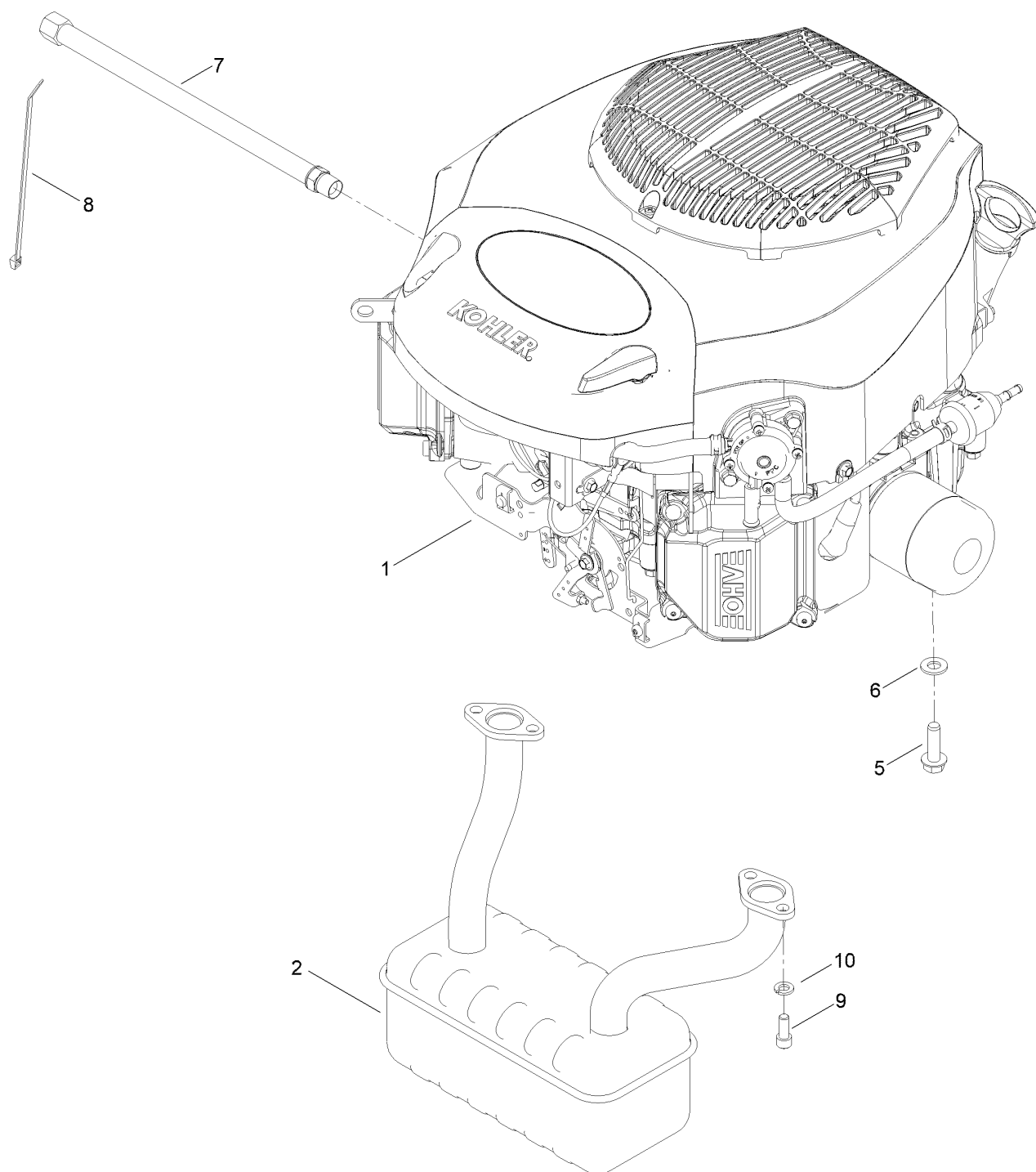
# Motion Control Assembly



## Motion Control Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    |
|-------------|--------------------|-------------|-----------------------|-------------|--------------------|-------------|-----------------------|
| 1           | 138-7598-03        | 1           | Plate-Control Box, LH | 20          | 120-2273           | 2           | Washer-Nylon          |
| 2           | 138-7599-03        | 1           | Plate-Control Box, RH | 21          | 119-8925           | 2           | Washer-Belleville     |
| 3           | 139-3279           | 1           | Box-Storage           | 22          | 119-8952           | 2           | Washer                |
| 4           | 119-3470           | 2           | Actuator Arm ASM      | 23          | 139-5811           | 2           | Bolt-Pivot, Eccentric |
| 4:2         | 256-156            | 2           | Bushing-Flange        | 24          | 117-1198           | 2           | Bolt-Pivot            |
| 5           | 133-9299-05        | 2           | Arm-Control           | 25          | 120-7950           | 4           | Screw-Torx            |
| 6           | 139-5803           | 2           | Eccentric             | 26          | 138-7218           | 2           | Mount-Rod, Hydro      |
| 7           | 138-7539           | 2           | Spring-Torsion        | 27          | 115-5099           | 2           | Bolt-Pivot            |
| 8           | 133-7055           | 1           | Handle-Control, LH    | 28          | 94-4496            | 1           | Screw-PPH             |
| 8:1         | 121-0726           | 1           | Grip                  | 29          | 32144-1            | 2           | Screw-Taptite         |
| 9           | 133-7057           | 1           | Handle-Control, RH    | 30          | 3229-11            | 4           | Screw-CARR            |
| 9:1         | 121-0726           | 1           | Grip                  | 31          | 138-9753           | 10          | Screw                 |
| 10          | 138-2580           | 2           | Rod-Hydro, Front      | 32          | 3234-42            | 4           | Screw-HHF             |
| 11          | 144-1818           | 2           | Rod-Hydro, Rear       | 33          | 104-7201           | 4           | Nut-HF, NI            |
| 12          | 121-1753           | 2           | Pin-Rod, Hydro        | 34          | 3296-42            | 6           | Nut-Lock, NI          |
| 13          | 138-9750           | 1           | Speed Control ASM     | 35          | 117-1240           | 2           | Washer                |
| 14          | 138-7541           | 2           | Plate-Retainer        | 36          | 119-4041           | 4           | Nut-HF                |
| 15          | 132-9368           | 1           | Knob-RH               | 37          | 104-8301           | 4           | Nut-HF, NI            |
| 16          | 132-9369           | 1           | Knob-LH               | 38          | 139-3280-01        | 1           | Plate-Kick            |
| 17          | 132-6853           | 2           | Damper-Non Cavitating | 39          | 138-7252           | 2           | Spring-Compression    |
| 18          | 138-7215           | 2           | Stud-Damper           | 40          | 120-9683           | 2           | Washer-Plain          |
| 19          | 93-6079            | 2           | Spacer-Nylon          |             |                    |             |                       |

# Engine and Muffler Assembly



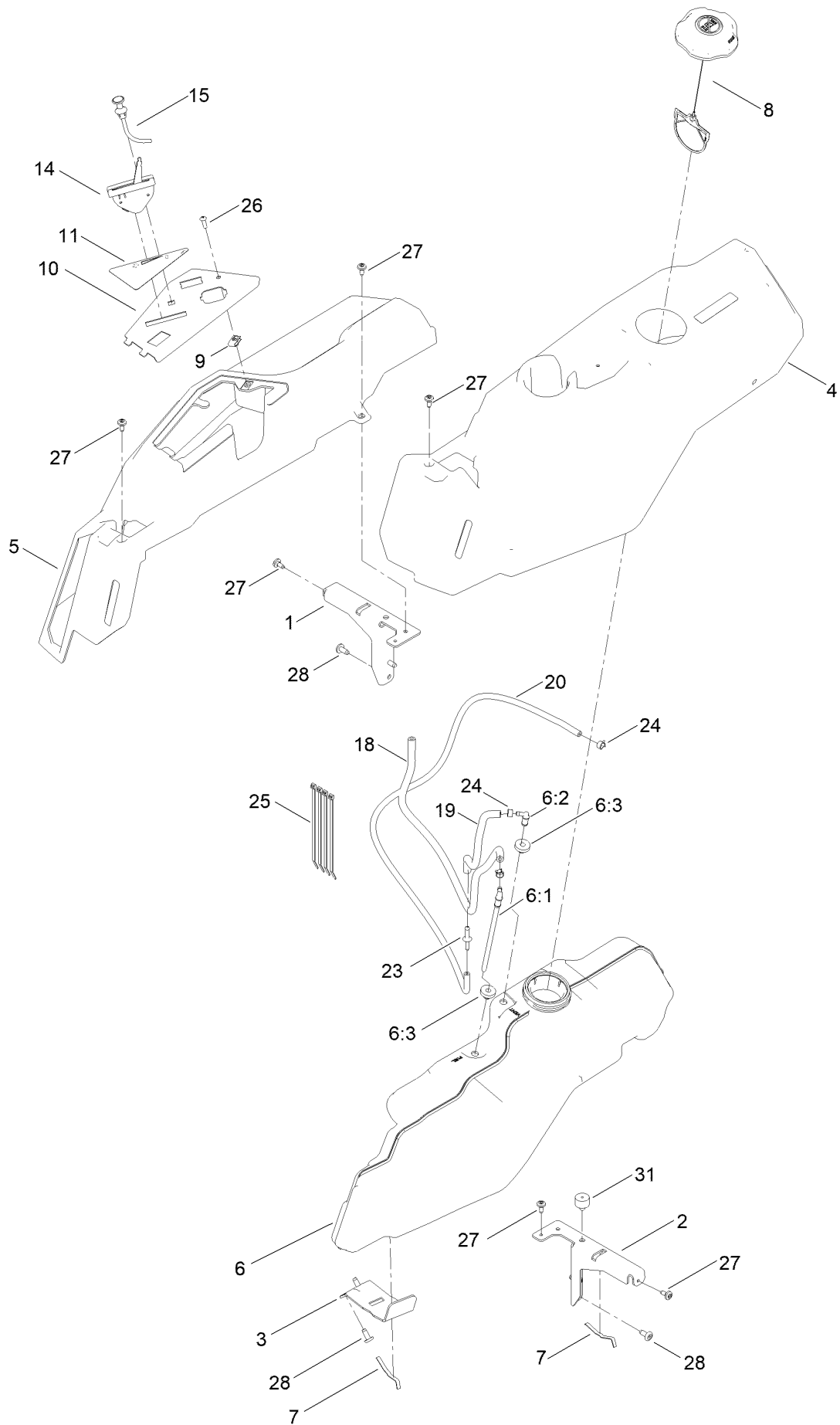
## Engine and Muffler Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>              | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|---------------------------------|-------------|--------------------|-------------|--------------------|
| 1           |                    | 1           | Engine-Kohler, Kt725-3097<br>▲■ | 6           | 3256-24            | 3           | Washer-Flat        |
| 1:1         | 110-6697           | 2           | Gasket-Exhaust ●                | 7           | 117-1261           | 1           | Hose-Drain, Oil    |
| 1:3         | 281-2              | 1           | Plug-Pipe, SQH ●                | 8           | 614249             | 1           | Tie-Cable          |
| 2           | 139-5868           | 1           | Muffler                         | 9           | 3274-10            | 4           | Screw-HSH          |
| 5           | 32144-109          | 4           | Screw-Thd                       | 10          | 3253-4             | 4           | Washer-Lock        |

● Not illustrated  
▲ Obtain parts from [www.kohlerplus.com](http://www.kohlerplus.com)

■ Not serviced separately

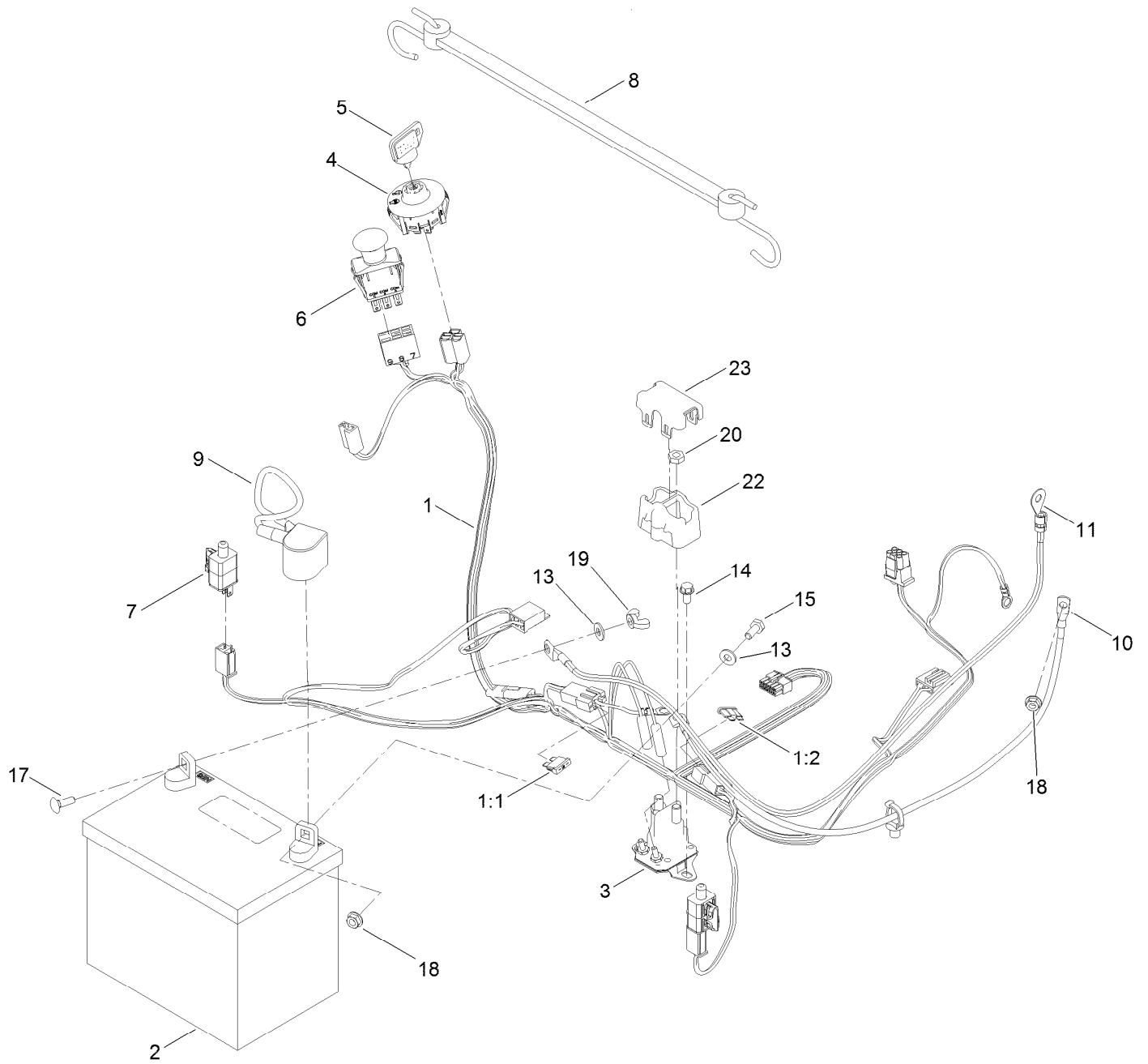
# Fuel Pod Assembly



## Fuel Pod Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   |
|-------------|--------------------|-------------|-------------------------|-------------|--------------------|-------------|----------------------|
| 1           | 138-6070-03        | 1           | Support-Pod, RH         | 11          | 139-2391           | 1           | Decal-Panel, Control |
| 2           | 138-6071-03        | 1           | Support-Pod, LH         | 14          | 139-3267           | 1           | Cable-Throttle       |
| 3           | 139-3271-03        | 1           | Support-Tank, Fuel      | 15          | 139-2402           | 1           | Cable-Choke          |
| 4           | 138-6074           | 1           | Pod-LH                  | 18          | 110-5702           | 1           | Hose-Fuel            |
| 5           | 138-6075           | 1           | Pod-RH                  | 19          | 109-0294           | 1           | Hose-Fuel            |
| 6           | 138-6072           | 1           | Fuel Tank ASM           | 20          | 140-2712           | 1           | Hose-Fuel            |
| 6:1         | 139-1091           | 1           | Connector-Elbow, 90 DEG | 23          | 117-5399           | 1           | Adaptor-Orifice      |
| 6:2         | 117-7400           | 1           | Fitting-Plastic         | 24          | 2412-98            | 3           | Clamp-Hose           |
| 6:3         | 46-6560            | 2           | Bushing                 | 25          | 614249             | 4           | Tie-Cable            |
| 7           | 609830             | 2           | Spring                  | 26          | 3258-166           | 1           | Screw-PRH            |
| 8           | 137-4119           | 1           | Cap-Fuel, Ratcheting    | 27          | 120-7950           | 6           | Screw-Torx           |
| 9           | 107069             | 1           | Clip                    | 28          | 138-9753           | 6           | Screw                |
| 10          | 139-2380-03        | 1           | Panel - Control         | 31          | 120-7893           | 1           | Bumper-Grommet       |

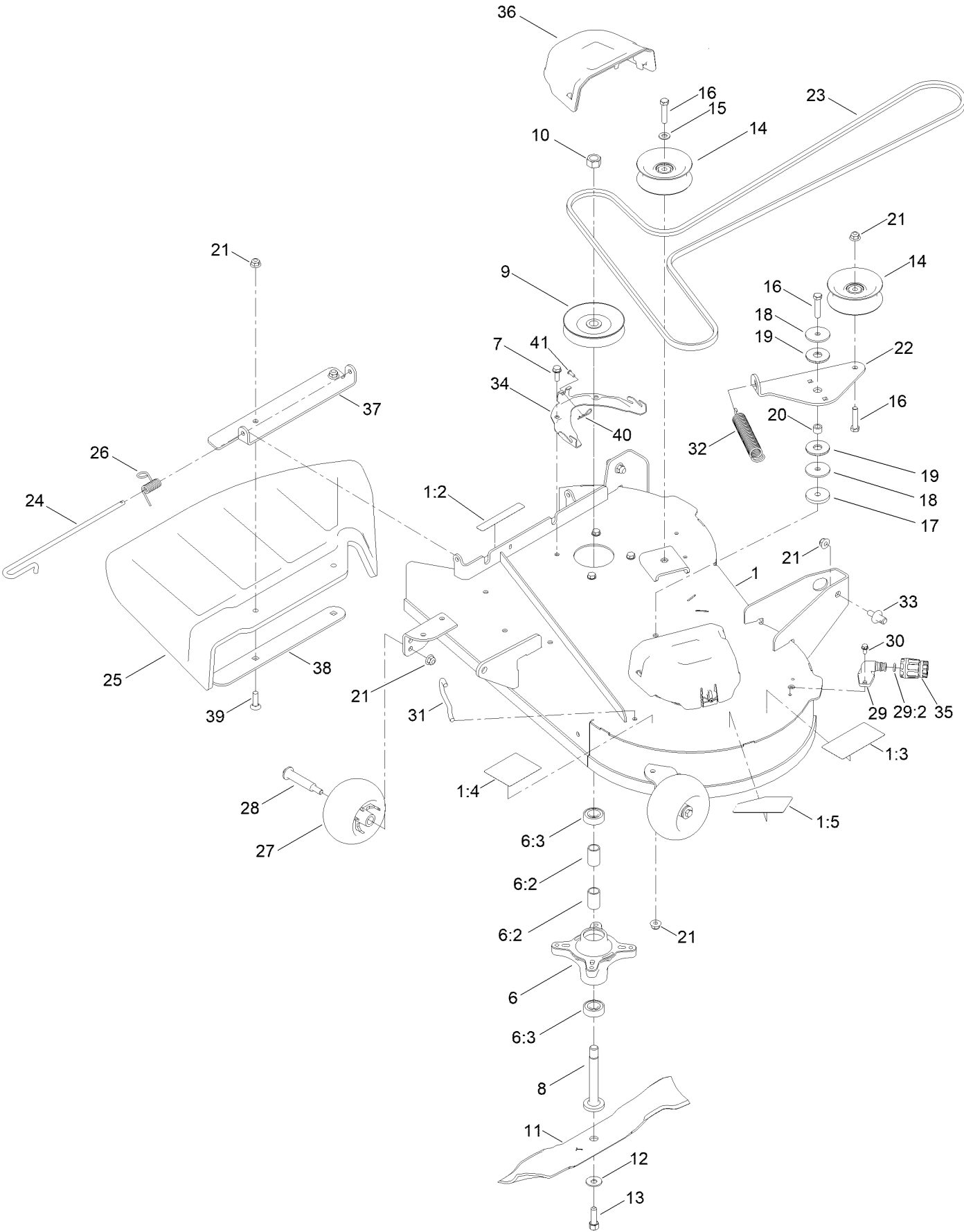
# Electrical Assembly



## Electrical Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    |
|-------------|--------------------|-------------|---------------------|-------------|--------------------|-------------|-----------------------|
| 1           | 138-2521           | 1           | Harness-Wire        | 10          | 139-2431           | 1           | Cable-Battery, Red (8 |
| 1:1         | 109355             | 1           | Fuse-Blade, 15 Amp  |             |                    |             | Gauge)                |
| 1:2         | 109102             | 1           | Fuse-Blade, 25 Amp  | 11          | 121-5726           | 1           | Cable-Battery, Black  |
| 2           | 105-1692           | 1           | Battery, 230CCA W/O | 13          | 3256-22            | 2           | Washer-Flat           |
|             |                    |             | Electrolyte         | 14          | 32144-4            | 2           | Screw-HWH             |
| 3           | 117-1197           | 1           | Solenoid            | 15          | 321-3              | 1           | Screw-HH              |
| 4           | 137-4100           | 1           | Switch-Ignition     | 17          | 3229-1             | 1           | Screw-CARR            |
| 5           | 63-8360            | 1           | Key-Ignition        | 18          | 32128-33           | 2           | Nut-HF                |
| 6           | 103-5221           | 1           | Switch-PTO          | 19          | 32103-22           | 1           | Nut-Wing              |
| 7           | 110-6765           | 2           | Switch              | 20          | 3220-2             | 2           | Nut-Jam               |
| 8           | 139-2381           | 1           | Strap-Rubber        | 22          | 140-2080           | 1           | Cover-Solenoid        |
| 9           | 140-2713           | 1           | Cable-Battery, Pos  | 23          | 140-2081           | 1           | Cap-Solenoid          |

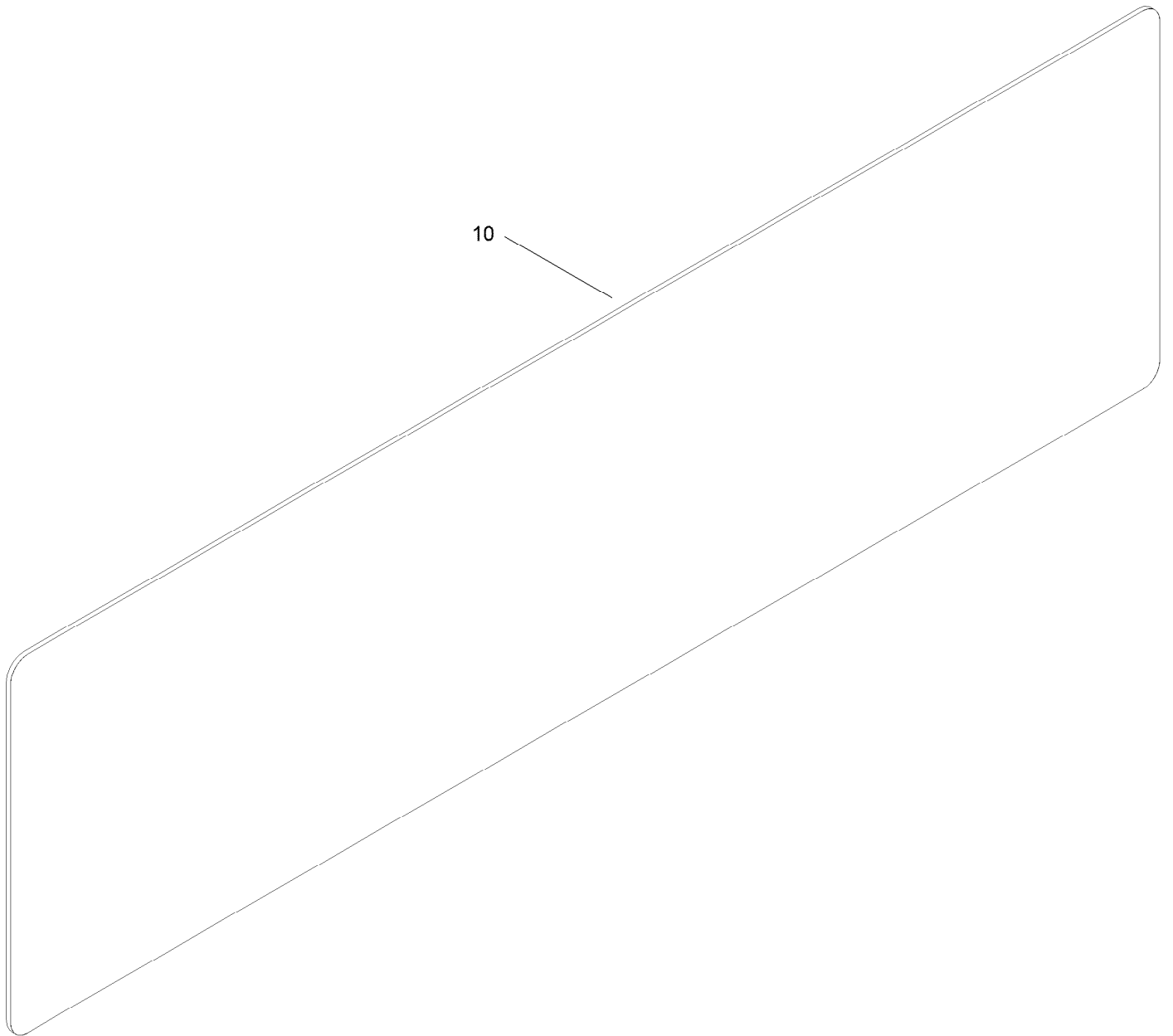
# 34in Deck and Decal Assembly



## 34in Deck and Decal Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>         | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      |
|-------------|--------------------|-------------|----------------------------|-------------|--------------------|-------------|-------------------------|
| 1           | 140-5140           | 1           | 34 Inch Deck And Decal ASM | 21          | 104-8301           | 8           | Nut-HF, NI              |
| 1:2         | 93-7009            | 1           | Decal-Danger               | 22          | 138-7262           | 1           | Arm-Idler               |
| 1:3         | 132-0872           | 2           | Decal-Danger, Deck         | 23          | 140-5141           | 1           | Belt-V                  |
| 1:4         | 105-7015           | 1           | Decal-Routing, Belt        | 24          | 138-7231           | 1           | Pin-Chute               |
| 1:5         | 140-5144           | 1           | Decal-Deck                 | 25          | 140-3548           | 1           | Deflector-Rubber        |
| 6           | 139-3214           | 2           | Spindle ASM                | 26          | 138-7232           | 1           | Spring-Torsion          |
| 6:2         | 120-7935           | 2           | Spacer                     | 27          | 1-603299           | 2           | Roller-Scalp, Anti      |
| 6:3         | 138-9770           | 2           | Bearing-Ball               | 28          | 112-3977           | 2           | Bolt-Shoulder           |
| 7           | 32144-41           | 8           | Screw-Taptite              | 29          | 133-9289           | 2           | Fitting-Washout         |
| 8           | 117-7268           | 2           | Shaft-Spindle              | 29:2        | 133-9290           | 1           | O-Ring                  |
| 9           | 127-0098           | 2           | Pulley ASM                 | 30          | 32144-4            | 2           | Screw-HWH               |
| 10          | 3219-6             | 2           | Nut-Hex                    | 31          | 138-7267           | 1           | Hook-Spring, Return     |
| 11          | 140-5134-03        | 2           | Blade 17.50 [black]        | 32          | 138-7265           | 1           | Spring Extension        |
| 12          | 3290-465           | 2           | Washer-Belleville          | 33          | 139-5871           | 2           | Pin-Deck                |
| 13          | 26-0671            | 2           | Screw-HH                   | 34          | 139-3272-03        | 2           | Bracket-Cover, Belt     |
| 14          | 132-9420           | 2           | Pulley-Idler, Flat         | 35          | 95-3270            | 1           | Connector-Hose          |
| 15          | 3256-24            | 1           | Washer-Flat                | 36          | 144-1905           | 2           | Cover-Belt              |
| 16          | 323-9              | 3           | Screw-HH                   | 37          | 144-1956-03        | 1           | Bracket-Deflector, Top  |
| 17          | 110-9981           | 1           | Washer-Plain               | 38          | 144-1957-03        | 1           | Plate-Deflector, Bottom |
| 18          | 63-7400            | 2           | Washer-Rebound             | 39          | 3231-28            | 2           | Screw-CARR              |
| 19          | 114-0463           | 2           | Washer-Friction, Composite | 40          | 144-1944           | 2           | Pin-Hair                |
| 20          | 115-4986           | 1           | Spacer                     | 41          | 94-6961            | 2           | Screw                   |

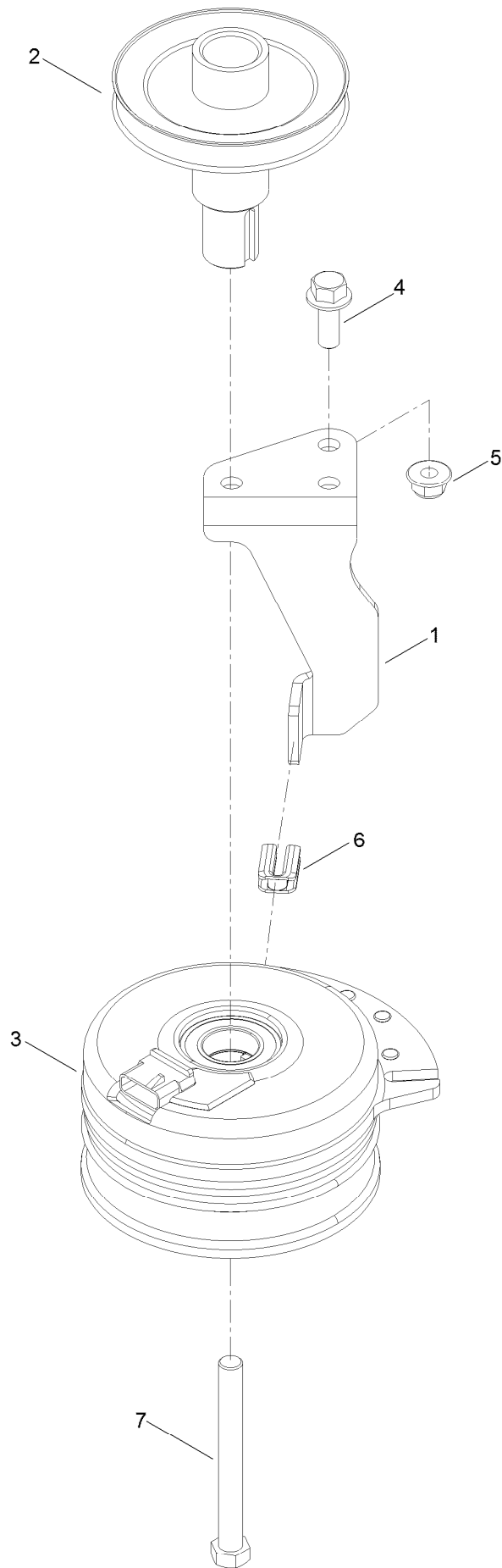
# Frame Decal Assembly



## Frame Decal Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 10          | 140-2099           | 1           | Decal              |

# Clutch Assembly



## Clutch Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|----------------------|-------------|--------------------|-------------|--------------------|
| 1           | 138-7275           | 1           | Stop-Clutch (Narrow) | 5           | 104-8301           | 1           | Nut-HF, NI         |
| 2           | 138-9792           | 1           | Pulley-Engine        | 6           | 120-2217           | 1           | Isolator-Clutch    |
| 3           | 117-7468           | 1           | Clutch-Electric      | 7           | 3212-16            | 1           | Screw-HH           |
| 4           | 3234-42            | 1           | Screw-HHF            |             |                    |             |                    |

# Attachments and Accessories

## For 75734 TimeCutter 34in Riding Mower

| Product Name                                   | Model/Part   |
|------------------------------------------------|--------------|
| Hourmeter Kit .....                            | 116-5461     |
| Seat Cover W/O Arm Rest - TC 18in.....         | 117-0096     |
| Jack Kit .....                                 | 127-6666     |
| Fuel Stabilizer .05 oz .....                   | 130-2393     |
| 4-Cycle Fuel, Snow And Lawn 32oz Can .....     | 131-3823     |
| Toro Premium Fuel Treatment 12 Oz Bottle ..... | 131-6572     |
| Front Weight Kit .....                         | 140-2050     |
| Assist Bar Kit .....                           | 140-2052     |
| LED Light Kit.....                             | 140-2056     |
| Deluxe Seat Kit.....                           | 140-2057     |
| Armrest Kit.....                               | 140-2058     |
| Deck Footlift Assist Kit .....                 | 140-2059     |
| Floormat Kit .....                             | 140-2060     |
| Jack Mount Kit .....                           | 140-2711     |
| 34in Recycling Kit .....                       | 140-3536     |
| Blade 17.50 Recycling .....                    | 140-5134-03P |
| 34in Bagging Enhancement Kit.....              | 140-8369     |
| 34in Striping Kit.....                         | 140-8374     |
| 10w30 4-Cycle Engine Oil (32oz Bottle).....    | 38280        |
| Toro 4-Cycle SAE 30 Oil (32oz Bottle) .....    | 38903        |
| Storage Cover .....                            | 490-7516     |
| 34in Residential Z Fab Bagger Gen 2 .....      | 79417        |
| ROPS Kit .....                                 | 79485        |
| Slope Sensor Kit.....                          | 79486        |

**Notes:**



**Count on it.**