



Form No. 3450-436 Rev D

**Count on it.**

# Parts Catalog

## Titan® MR 6000

### Riding Mower

Model No. 75318TA—Serial No. 411460000 and Up



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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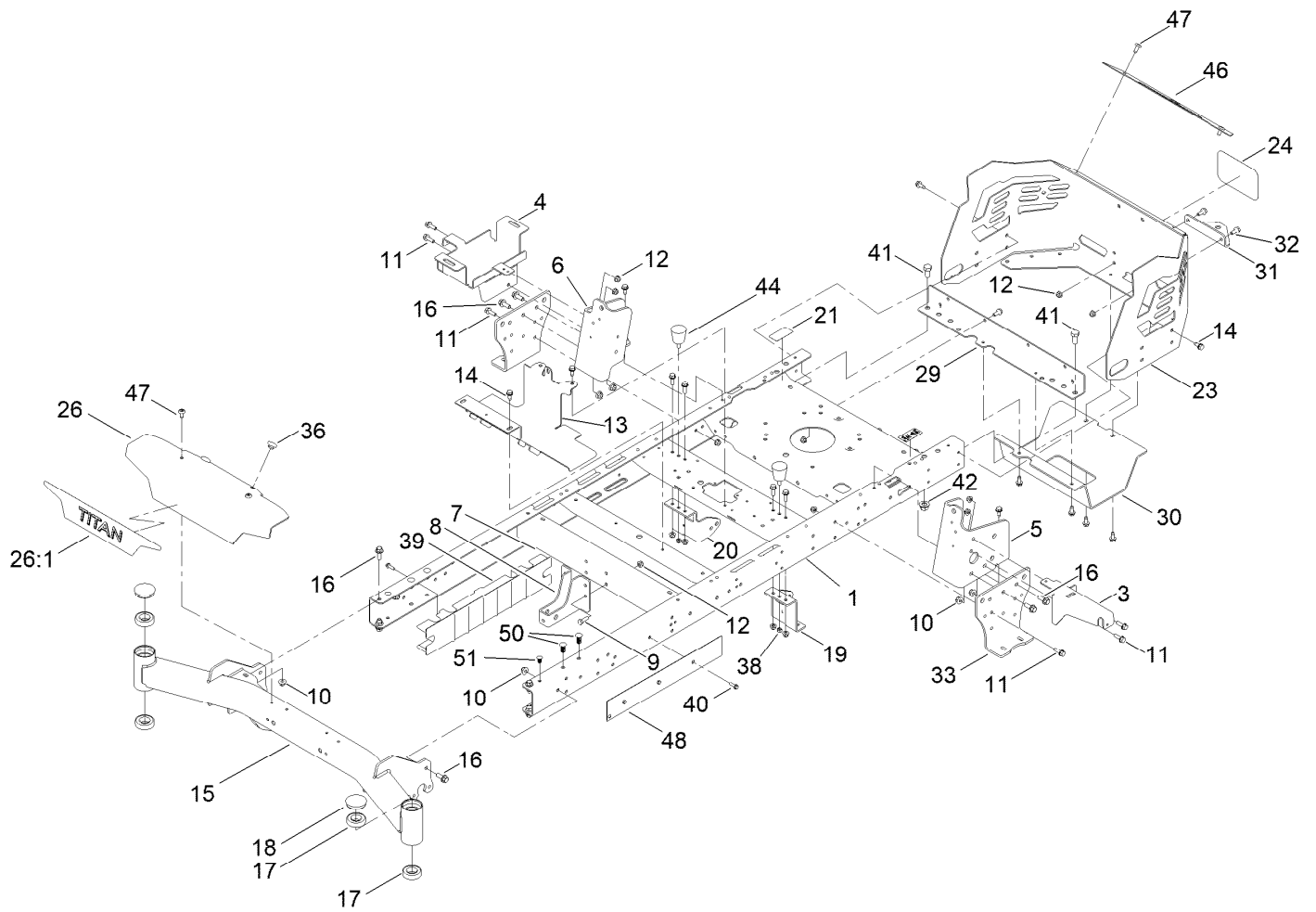
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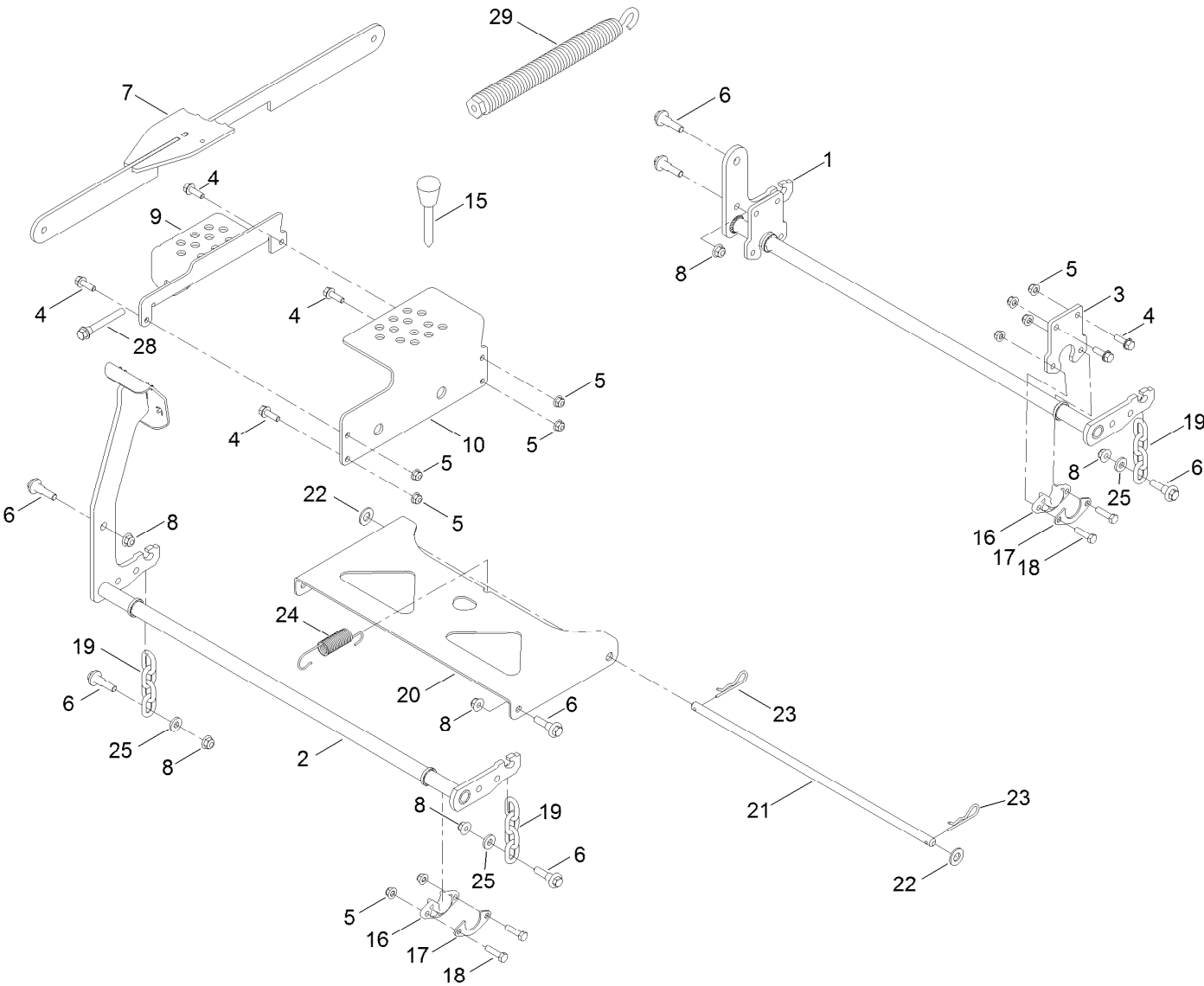
# Frame Assembly



## Frame Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>          | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     |
|-------------|--------------------|-------------|-----------------------------|-------------|--------------------|-------------|------------------------|
| 1           | 137-7023-01        | 1           | Frame ASM                   | 23          | 140-1031-03        | 1           | Guard-Engine           |
| 3           | 133-7051-03        | 1           | Bracket-Support, Pod (LH)   | 24          | 99-4693            | 1           | Decal                  |
| 4           | 139-3570           | 1           | Tray-Battery                | 26          | 140-0365-01        | 1           | Plate-Front            |
| 5           | 137-5068-01        | 1           | Bracket-Mounting, LH        | 26:1        | 139-7469           | 1           | Decal-Titan            |
| 6           | 137-5069-01        | 1           | Bracket-Mounting, RH        | 29          | 137-7016-01        | 1           | Crossmember-Rear, Wide |
| 7           | 133-4413-01        | 1           | Brace-Cross, Lower          | 30          | 133-4429-03        | 1           | Guard-Muffler          |
| 8           | 137-7022-01        | 1           | Bracket-Mount Damper, Lower | 31          | 117-1232-03        | 1           | Bracket-Hitch          |
| 9           | 322-5              | 4           | Screw-HH                    | 32          | 3234-47            | 6           | Screw-HHF              |
| 10          | 104-8301           | 10          | Nut-HF, NI                  | 33          | 133-1201-03        | 2           | Mount-Hydro            |
| 11          | 3234-29            | 20          | Screw-HHF                   | 36          | 135-0505           | 2           | Bumper-Seat            |
| 12          | 104-8300           | 30          | Nut-HF, NI                  | 38          | 3296-42            | 4           | Nut-Lock, NI           |
| 13          | 133-4485-03        | 1           | Bracket-Mount               | 39          | 137-5093           | 2           | Guard-Rail             |
| 14          | 32144-70           | 20          | Screw-HWHTF                 | 40          | 46-8091            | 6           | Screw-HWH              |
| 15          | 139-5839-01        | 1           | Front Axle ASM              | 41          | 325-4              | 2           | Screw-HH               |
| 16          | 3234-42            | 10          | Screw-HHF                   | 42          | 99-5107            | 2           | Nut-Lock               |
| 17          | 109-3678           | 4           | Bearing-Ball                | 44          | 132-5058           | 2           | Bumper-Rubber          |
| 18          | 138-7200           | 2           | Cap-Grease                  | 46          | 140-1032-01        | 1           | Trim-Guard, Engine     |
| 19          | 139-3211-01        | 1           | Mount-Hydro, Front (Left)   | 47          | 138-9753           | 4           | Screw                  |
| 20          | 137-7020-01        | 1           | Mount-Hydro, Front (Right)  | 48          | 140-0366-01        | 1           | Plate-Frame            |
| 21          | 121-2989           | 2           | Decal-Bypass                | 50          | 140-2149           | 4           | Rivet-Push             |
|             |                    |             |                             | 51          | 133-0875           | 2           | Rivet-Push             |

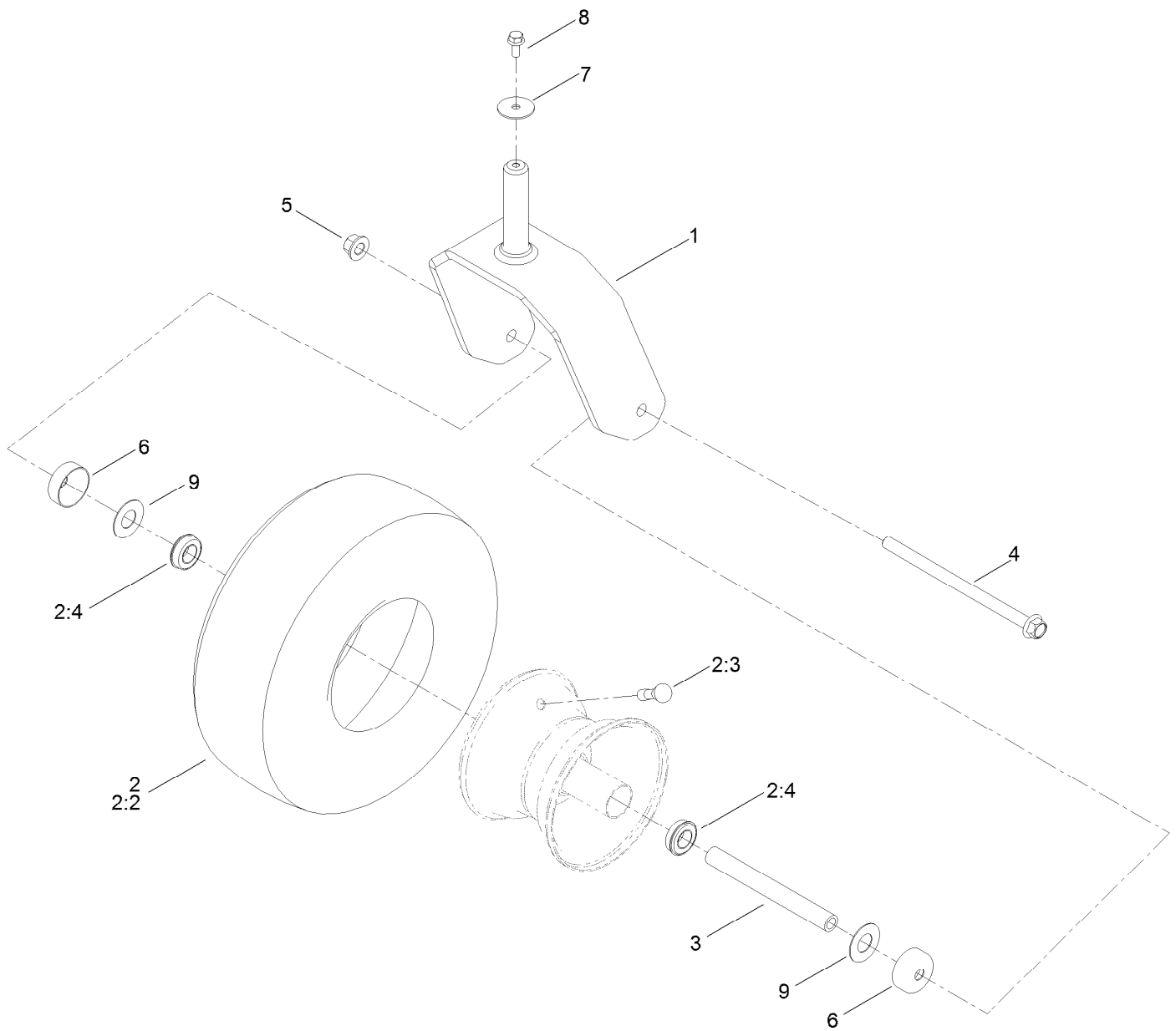
# Deck Lift Assembly



## Deck Lift Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     |
|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|------------------------|
| 1           | 137-2020-03        | 1           | Pivot-Rear         | 17          | 138-7204           | 4           | Gusset-Deck Lift       |
| 2           | 133-4430-03        | 1           | Pivot-Front        | 18          | 322-6              | 8           | Screw-HH               |
| 3           | 137-2021-03        | 2           | Plate              | 19          | 138-7205           | 4           | Chain-Decklift, 4-Link |
| 4           | 3234-29            | 8           | Screw-HHF          | 20          | 133-4311-01        | 1           | Pan-Pivot, Deck        |
| 5           | 104-8300           | 16          | Nut-HF, NI         | 21          | 133-7071           | 1           | Rod-Pivot, Deck        |
| 6           | 130-0742           | 9           | Bolt-Shoulder      | 22          | 3256-26            | 2           | Washer-Flat            |
| 7           | 139-3553-03        | 1           | Lift Link ASM      | 23          | 1-806005           | 2           | Pin-Cotter             |
| 8           | 104-8301           | 9           | Nut-HF, NI         | 24          | 138-7206           | 1           | Spring-Extension       |
| 9           | 139-3557-03        | 1           | Plate-HOC, Lower   | 25          | 138-7207           | 4           | Spacer-Hub, Blower     |
| 10          | 139-3556-03        | 1           | Plate-HOC, Upper   | 28          | 92-7674            | 1           | Bolt-Shoulder          |
| 15          | 140-2146           | 1           | HOC Pin ASM        | 29          | 116-0886           | 1           | Spring-Extension       |
| 16          | 139-5872           | 4           | Bearing-Flange     |             |                    |             |                        |

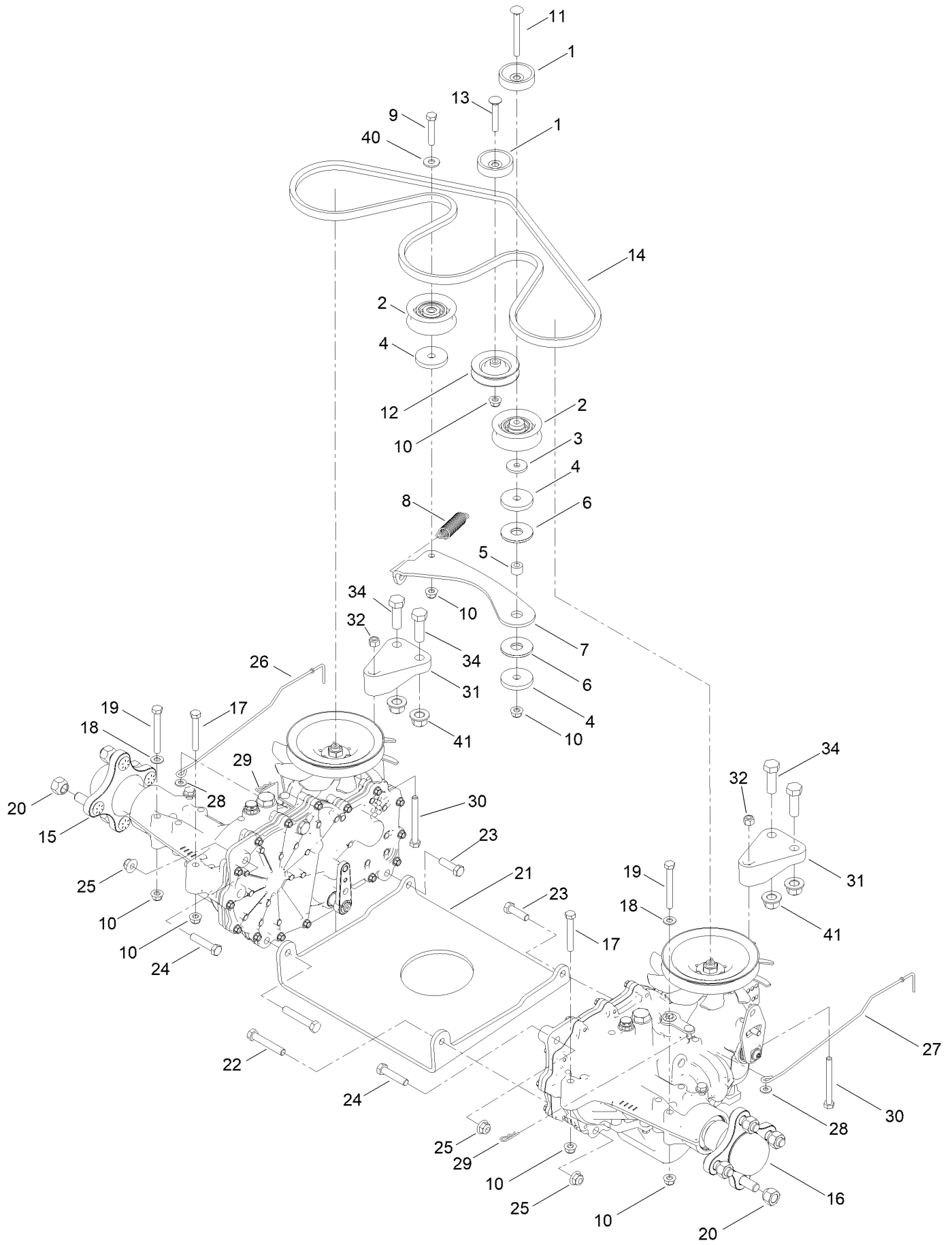
# Fork and Caster Wheel Assembly



## Fork and Caster Wheel Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|--------------------|
| 1           | 139-7537-01        | 2           | Fork-Caster        | 4           | 126-5389           | 2           | Screw-HHF          |
| 2           | 139-7532           | 2           | Tire And Wheel ASM | 5           | 99-5107            | 2           | Nut-Lock           |
| 2:2         | 126-5959           | 1           | Tire               | 6           | 138-7208           | 4           | Guard-Seal         |
| 2:3         | 232-27             | 1           | Stem-Valve         | 7           | 3256-68            | 2           | Washer-Flat        |
| 2:4         | 136-4190           | 2           | Bearing            | 8           | 3234-47            | 2           | Screw-HHF          |
| 3           | 133-4487           | 2           | Spanner-Wheel      | 9           | 136-5590           | 4           | Washer             |

# Traction Drive Assembly



## Traction Drive Assembly (continued)

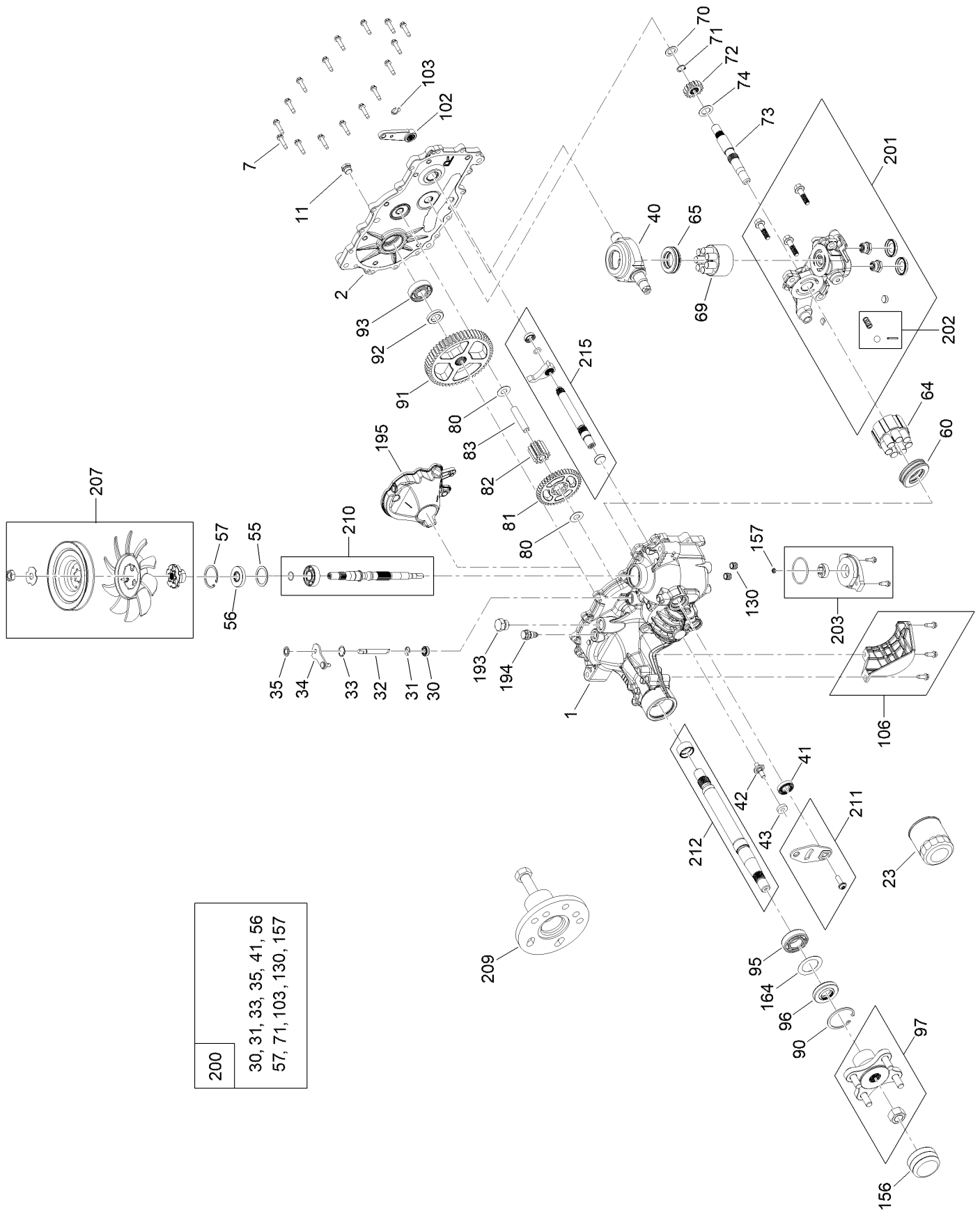
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>           | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  |
|-------------|--------------------|-------------|------------------------------|-------------|--------------------|-------------|---------------------|
| 1           | 119-3353           | 2           | Spacer                       | 18          | 3256-23            | 6           | Washer-Plain        |
| 2           | 138-7597           | 2           | Pulley-Idler, Flat           | 19          | 322-13             | 4           | Screw-HH            |
| 3           | 1-613235           | 1           | Washer                       | 20          | 242-50             | 8           | Nut-Lug             |
| 4           | 110-9981           | 3           | Washer-Plain                 | 21          | 130-0718-01        | 1           | Plate-Cross, Hydro  |
| 5           | 138-7209           | 1           | Bushing                      | 22          | 323-11             | 2           | Screw-HH            |
| 6           | 114-0463           | 2           | Washer-Friction, Composite   | 23          | 323-7              | 2           | Screw-HH            |
| 7           | 133-4423           | 1           | Arm-Idler                    | 24          | 323-9              | 2           | Screw-HH            |
| 8           | 137-7040           | 1           | Spring-Return, Pedal         | 25          | 104-8301           | 6           | Nut-HF, NI          |
| 9           | 322-9              | 1           | Screw-HH                     | 26          | 139-5855           | 1           | Rod-Bypass, RH      |
| 10          | 104-8300           | 9           | Nut-HF, NI                   | 27          | 139-5854           | 1           | Rod-Bypass, LH      |
| 11          | 119-9784           | 1           | Screw-CARR                   | 28          | 3256-22            | 2           | Washer-Flat         |
| 12          | 119-8822           | 1           | Pulley-Idler                 | 29          | 3290-307           | 2           | Pin-Cotter          |
| 13          | 3230-6             | 1           | Bolt-CARR                    | 30          | 322-14             | 2           | Screw-HH            |
| 14          | 133-4371           | 1           | V-Belt                       | 31          | 133-1247           | 2           | Support-Hydro, Rear |
| 15          | 140-8310           | 1           | RH Hydro Transmission<br>ASM | 32          | 3296-29            | 2           | Nut-Lock, NI        |
| 16          | 140-8311           | 1           | LH Hydro Transmission<br>ASM | 34          | 325-6              | 4           | Screw-HH            |
| 17          | 322-11             | 2           | Screw-HH                     | 40          | 3256-3             | 1           | Washer-Flat         |
|             |                    |             |                              | 41          | 99-5107            | 4           | Nut-Lock            |



# RH Hydro Transmission Assembly No. 140-8310 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>                |
|-------------|--------------------|-------------|--------------------------|-------------|--------------------|-------------|-----------------------------------|
| 1           | 140-8347           | 1           | LH Main Housing Kit      | 83          | 104-5329           | 1           | Pin-Jackshaft                     |
| 2           | 140-8350           | 1           | LH Side Cover Kit        | 90          | 104-2169           | 1           | Ring-Retaining                    |
| 7           | 117-5359           | 16          | Screw-HHF                | 91          | 114-1694           | 1           | Gear-54T                          |
| 11          | 135-1140           | 1           | Plug-Straight            | 92          | 120-7975           | 1           | Spacer                            |
| 23          | 109-3321           | 1           | Element-Oil Filter, HYD  | 93          | 137-2004           | 1           | Bearing Kit                       |
| 30          | 139-7497           | 1           | Seal-Lip                 | 95          | 130-8477           | 1           | Bearing-Ball                      |
| 31          | 106-8677           | 1           | Ring-Retaining, External | 96          | 104-2144           | 1           | Seal                              |
| 32          | 114-1685           | 1           | Rod-Bypass               | 97          | 109-5939           | 1           | Hub Kit                           |
| 33          | 106-8679           | 1           | Ring-Retaining, Internal | 102         | 125-0021           | 1           | Handle-Brake                      |
| 34          | 107-2490           | 1           | Arm-Bypass               | 103         | 131-0906           | 1           | Ring-Retaining, EXT               |
| 35          | 106-8681           | 1           | Ring-Retaining, External | 106         | 139-7498           | 1           | Filter Guard Kit                  |
| 40          | 104-5304           | 1           | Swashplate-Trunnion      | 130         | 126-3251           | 2           | Tube-Charge                       |
| 41          | 104-5313           | 1           | Seal-Lip                 | 156         | 115-5057           | 1           | Cover-Nut, Axle                   |
| 42          | 104-2116           | 1           | Stud                     | 157         | 126-1930           | 1           | Gerotor Seal Kit                  |
| 43          | 112-9853           | 1           | Puck-Friction            | 164         | 121-5745           | 1           | Spacer                            |
| 55          | 104-5308           | 1           | Spacer                   | 193         | 140-8343           | 1           | Plug                              |
| 56          | 104-5310           | 1           | Seal-Lip                 | 194         | 140-8356           | 1           | Breather Fitting ASM              |
| 57          | 104-5309           | 1           | Ring-Retaining           | 195         | 140-8358           | 1           | LH Internal Expansion Tank<br>ASM |
| 60          | 112-4154           | 1           | Bearing-Thrust           | 200         | 140-8351           | 1           | Seal Kit                          |
| 64          | 139-4074           | 1           | Cylinder Block ASM Kit   | 201         | 137-2012           | 1           | LH Charge Center Section<br>Kit   |
| 65          | 94-6922            | 1           | Bearing-Thrust           | 202         | 114-8464           | 1           | Charge Relief Kit                 |
| 69          | 110-8561           | 1           | Pump Block ASM           | 203         | 114-8465           | 1           | Charge Kit                        |
| 70          | 104-5339           | 1           | Washer-Flat              | 207         | 135-7343           | 1           | Fan And Pulley Kit                |
| 71          | 104-5340           | 1           | Ring-Retaining           | 209         | 114-8467           | 1           | Puller-Hub, 4 Bolt                |
| 72          | 114-1690           | 1           | Gear-14T                 | 210         | 139-7502           | 1           | Input Shaft Kit                   |
| 73          | 114-1691           | 1           | Shaft-Motor              | 211         | 117-5362           | 1           | Control Arm Kit                   |
| 74          | 104-5360           | 1           | Washer                   | 212         | 114-8470           | 1           | Axle Shaft Kit                    |
| 80          | 94-1933            | 2           | Washer                   | 215         | 140-8353           | 1           | Inboard Kit                       |
| 81          | 114-1692           | 1           | Gear-45T                 |             |                    |             |                                   |
| 82          | 114-1693           | 1           | Gear-11T                 |             |                    |             |                                   |

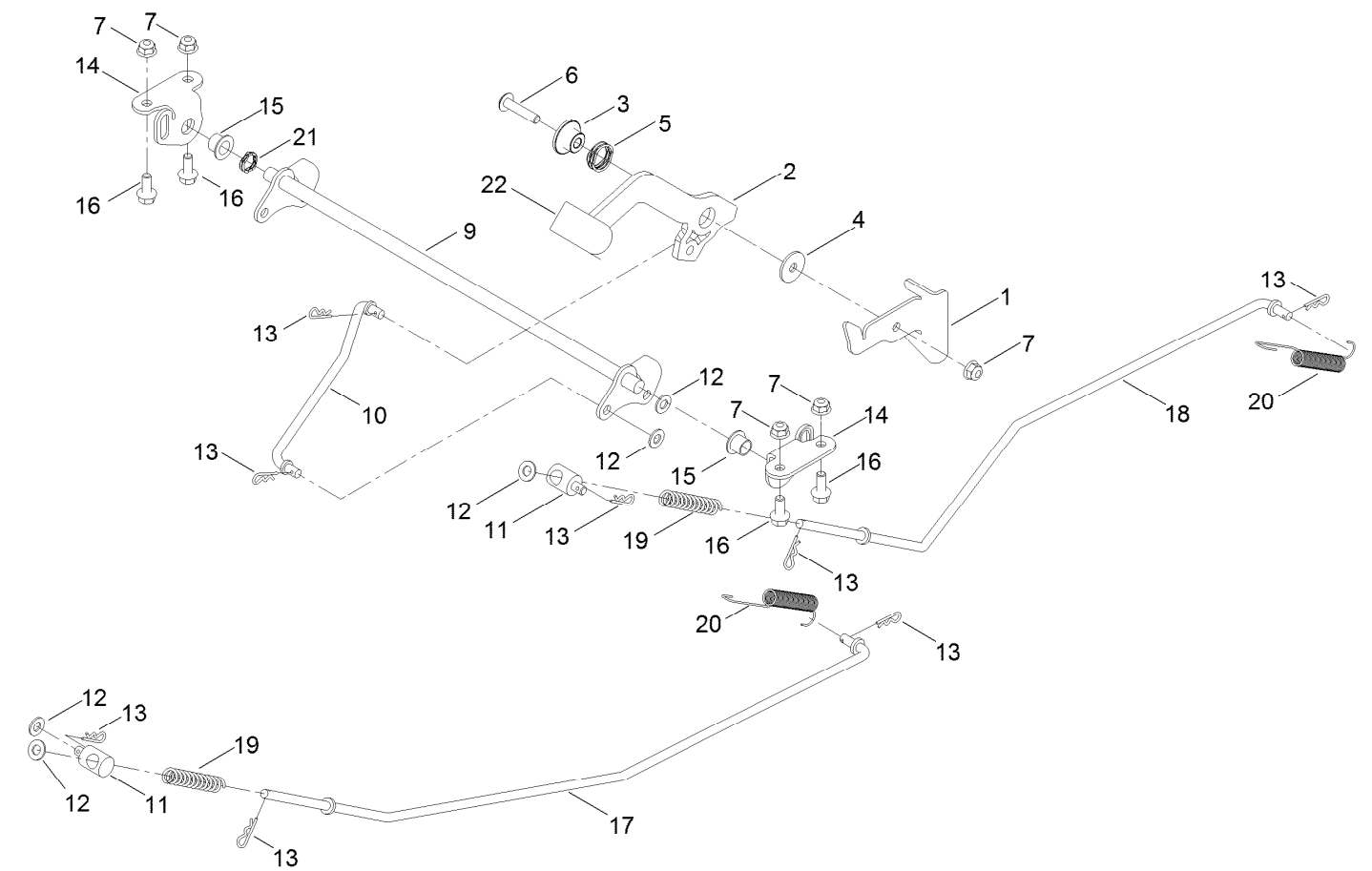
# LH Hydro Transmission Assembly No. 140-8311



# LH Hydro Transmission Assembly No. 140-8311 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>                |
|-------------|--------------------|-------------|--------------------------|-------------|--------------------|-------------|-----------------------------------|
| 1           | 140-8345           | 1           | RH Main Housing Kit      | 83          | 104-5329           | 1           | Pin-Jackshaft                     |
| 2           | 140-8349           | 1           | RH Side Cover Kit        | 90          | 104-2169           | 1           | Ring-Retaining                    |
| 7           | 117-5359           | 16          | Screw-HHF                | 91          | 114-1694           | 1           | Gear-54T                          |
| 11          | 135-1140           | 1           | Plug-Straight            | 92          | 120-7975           | 1           | Spacer                            |
| 23          | 109-3321           | 1           | Element-Oil Filter, HYD  | 93          | 137-2004           | 1           | Bearing Kit                       |
| 30          | 139-7497           | 1           | Seal-Lip                 | 95          | 130-8477           | 1           | Bearing-Ball                      |
| 31          | 106-8677           | 1           | Ring-Retaining, External | 96          | 104-2144           | 1           | Seal                              |
| 32          | 114-1685           | 1           | Rod-Bypass               | 97          | 109-5939           | 1           | Hub Kit                           |
| 33          | 106-8679           | 1           | Ring-Retaining, Internal | 102         | 125-0021           | 1           | Handle-Brake                      |
| 34          | 112-9852           | 1           | Arm-Bypass               | 103         | 131-0906           | 1           | Ring-Retaining, EXT               |
| 35          | 106-8681           | 1           | Ring-Retaining, External | 106         | 139-7499           | 1           | Filter Guard Kit                  |
| 40          | 104-5304           | 1           | Swashplate-Trunnion      | 130         | 126-3251           | 2           | Tube-Charge                       |
| 41          | 104-5313           | 1           | Seal-Lip                 | 156         | 115-5057           | 1           | Cover-Nut, Axle                   |
| 42          | 104-2116           | 1           | Stud                     | 157         | 126-1930           | 1           | Gerotor Seal Kit                  |
| 43          | 112-9853           | 1           | Puck-Friction            | 164         | 121-5745           | 1           | Spacer                            |
| 55          | 104-5308           | 1           | Spacer                   | 193         | 140-8343           | 1           | Plug                              |
| 56          | 104-5310           | 1           | Seal-Lip                 | 194         | 140-8356           | 1           | Breather Fitting ASM              |
| 57          | 104-5309           | 1           | Ring-Retaining           | 195         | 140-8357           | 1           | RH Internal Expansion Tank<br>ASM |
| 60          | 112-4154           | 1           | Bearing-Thrust           | 200         | 140-8351           | 1           | Seal Kit                          |
| 64          | 139-4074           | 1           | Cylinder Block ASM Kit   | 201         | 137-2005           | 1           | RH Charge Center Section<br>Kit   |
| 65          | 94-6922            | 1           | Bearing-Thrust           | 202         | 114-8464           | 1           | Charge Relief Kit                 |
| 69          | 110-8561           | 1           | Pump Block ASM           | 203         | 114-8465           | 1           | Charge Kit                        |
| 70          | 104-5339           | 1           | Washer-Flat              | 207         | 135-7343           | 1           | Fan And Pulley Kit                |
| 71          | 104-5340           | 1           | Ring-Retaining           | 209         | 114-8467           | 1           | Puller-Hub, 4 Bolt                |
| 72          | 114-1690           | 1           | Gear-14T                 | 210         | 139-7502           | 1           | Input Shaft Kit                   |
| 73          | 114-1691           | 1           | Shaft-Motor              | 211         | 117-5362           | 1           | Control Arm Kit                   |
| 74          | 104-5360           | 1           | Washer                   | 212         | 114-8470           | 1           | Axle Shaft Kit                    |
| 80          | 94-1933            | 2           | Washer                   | 215         | 140-8352           | 1           | Inboard Kit                       |
| 81          | 114-1692           | 1           | Gear-45T                 |             |                    |             |                                   |
| 82          | 114-1693           | 1           | Gear-11T                 |             |                    |             |                                   |

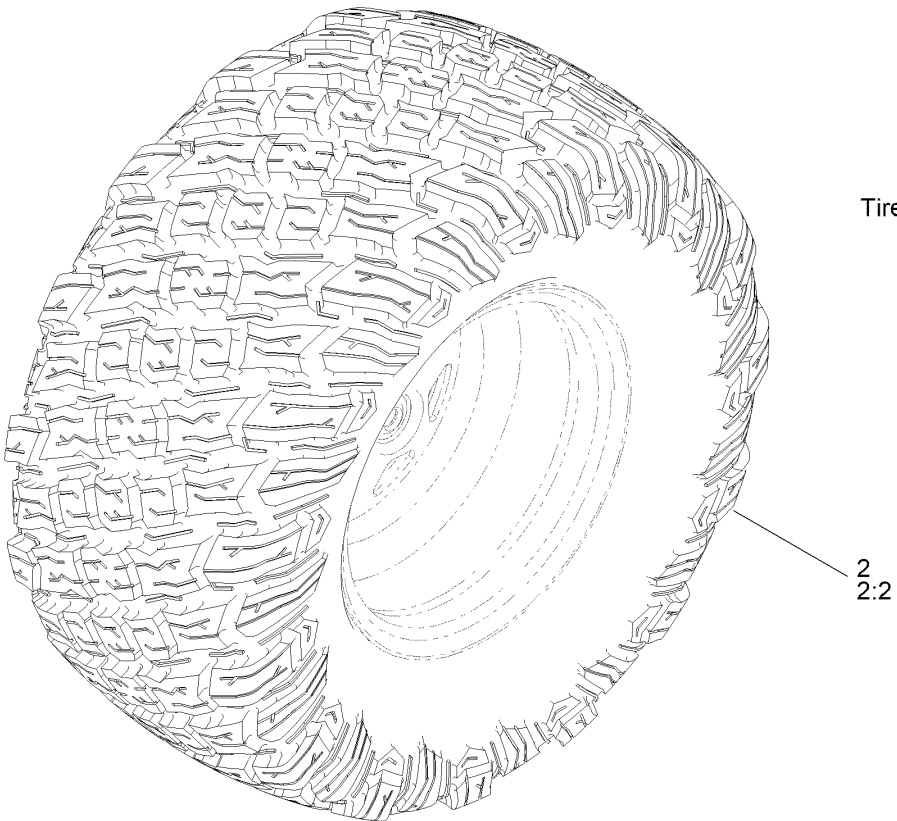
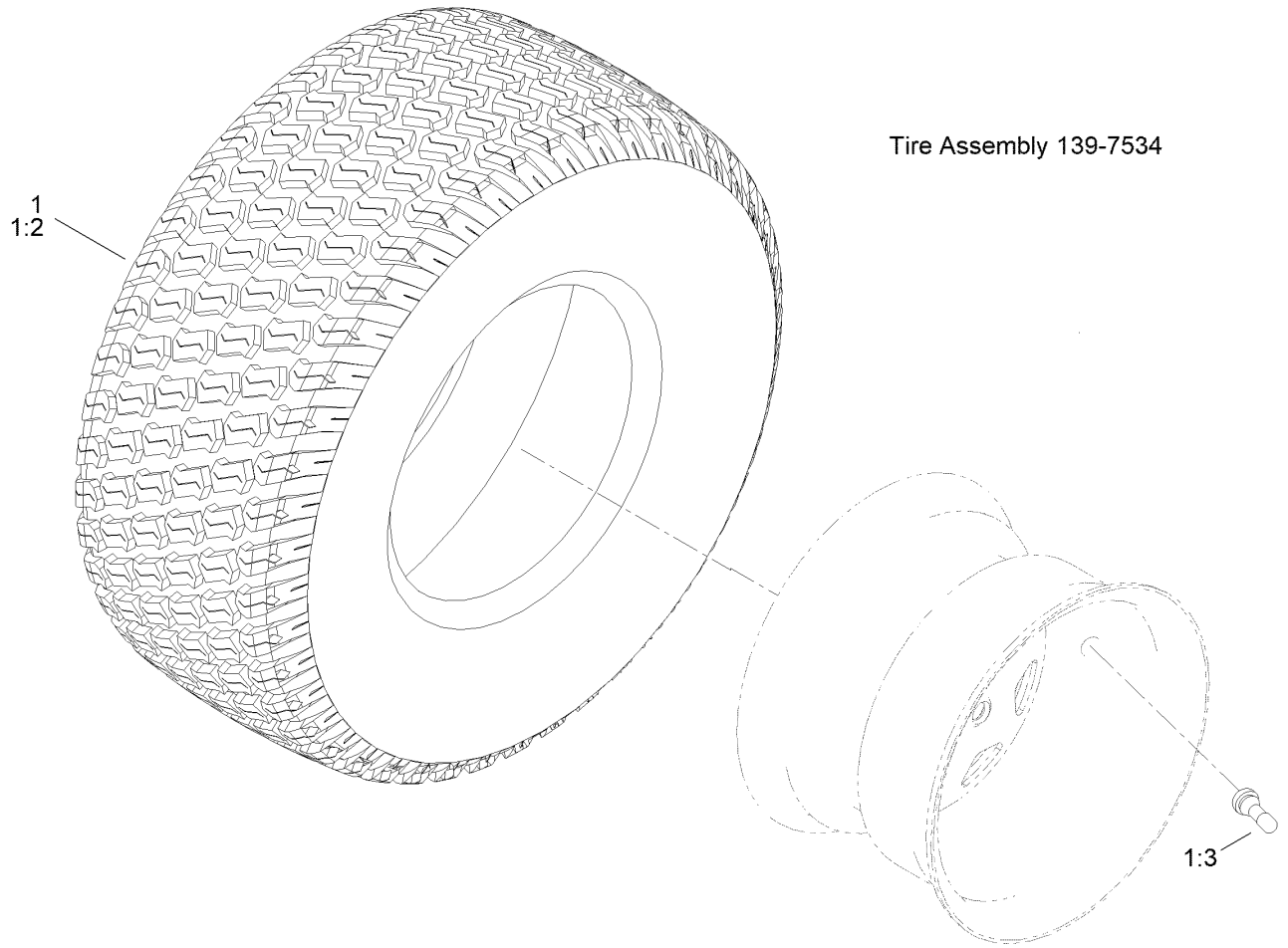
# Brake Assembly



## Brake Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       |
|-------------|--------------------|-------------|-------------------------|-------------|--------------------|-------------|--------------------------|
| 1           | 136-5554           | 1           | Detent-Brake            | 13          | 3290-307           | 8           | Pin-Cotter               |
| 2           | 140-0412           | 1           | Handle-Brake, Parking   | 14          | 139-5878-03        | 2           | Plate-Support, Bellcrank |
| 3           | 139-3572           | 1           | Bushing-Flange          | 15          | 125-5239           | 2           | Bushing-Flange           |
| 4           | 5-4460             | 1           | Washer-Pivot            | 16          | 3234-47            | 4           | Screw-HHF                |
| 5           | 120-5116           | 1           | Washer-Wave             | 17          | 133-9343           | 1           | Rod-Brake, RH            |
| 6           | 126-7439           | 1           | Screw-Torx              | 18          | 133-9344           | 1           | Rod-Brake, LH            |
| 7           | 104-8300           | 5           | Nut-HF, NI              | 19          | 1-603807           | 2           | Spring-Return, Neutral   |
| 9           | 133-9338           | 1           | Bellcrank-Brake         | 20          | 110769             | 2           | Spring-Extension         |
| 10          | 133-9342           | 1           | Rod-Brake, Intermediate | 21          | 137-5011           | 1           | Spring-Wave              |
| 11          | 138-7212           | 2           | Fitting-Rod             | 22          | 140-0413           | 1           | Grip-Handle              |
| 12          | 3256-23            | 5           | Washer-Plain            |             |                    |             |                          |

# Tire Assembly



## Tire Assembly (continued)

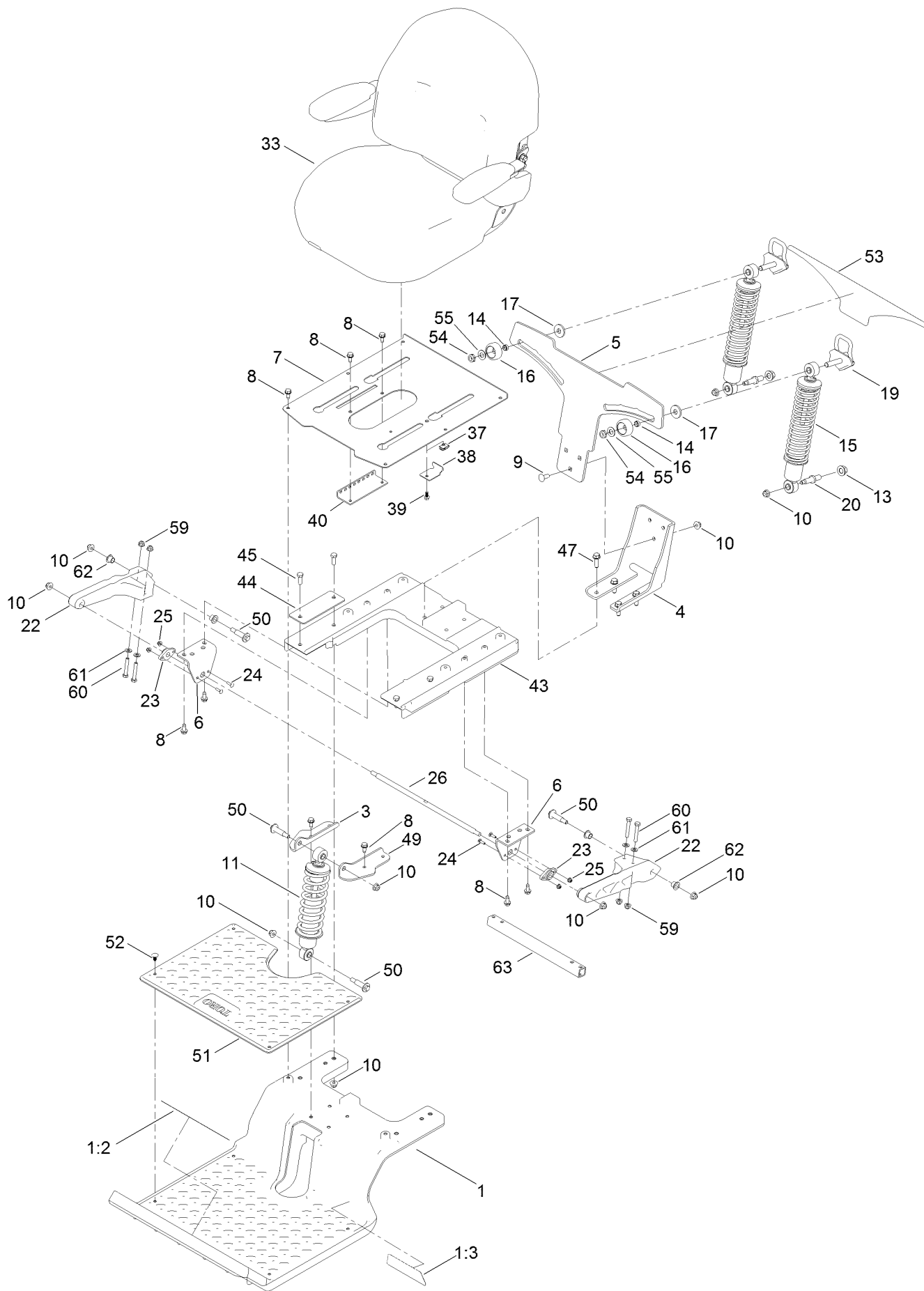
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 139-7534           | 2           | Tire And Wheel ASM |
| 1:2         | 139-7536           | 1           | Tire               |
| 1:3         | 232-27             | 1           | Stem-Valve         |
| 1:99        | 105-4070           | 1           | Tube-Inner ■●      |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 2           | 145-0495           | 2           | Tire ASM           |
| 2:2         | 145-0494           | 1           | Tire               |
| 2:3         | 232-27             | 1           | Stem-Valve ●       |
| 2:99        | 105-4070           | 1           | Tube-Inner ●       |

● Not illustrated

■ Optional Equipment

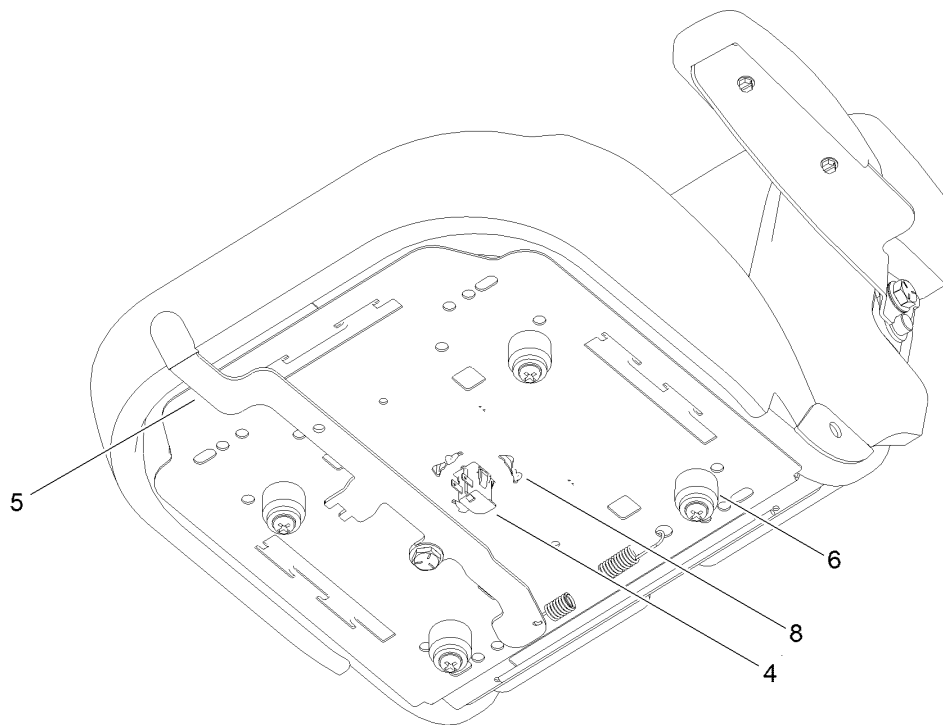
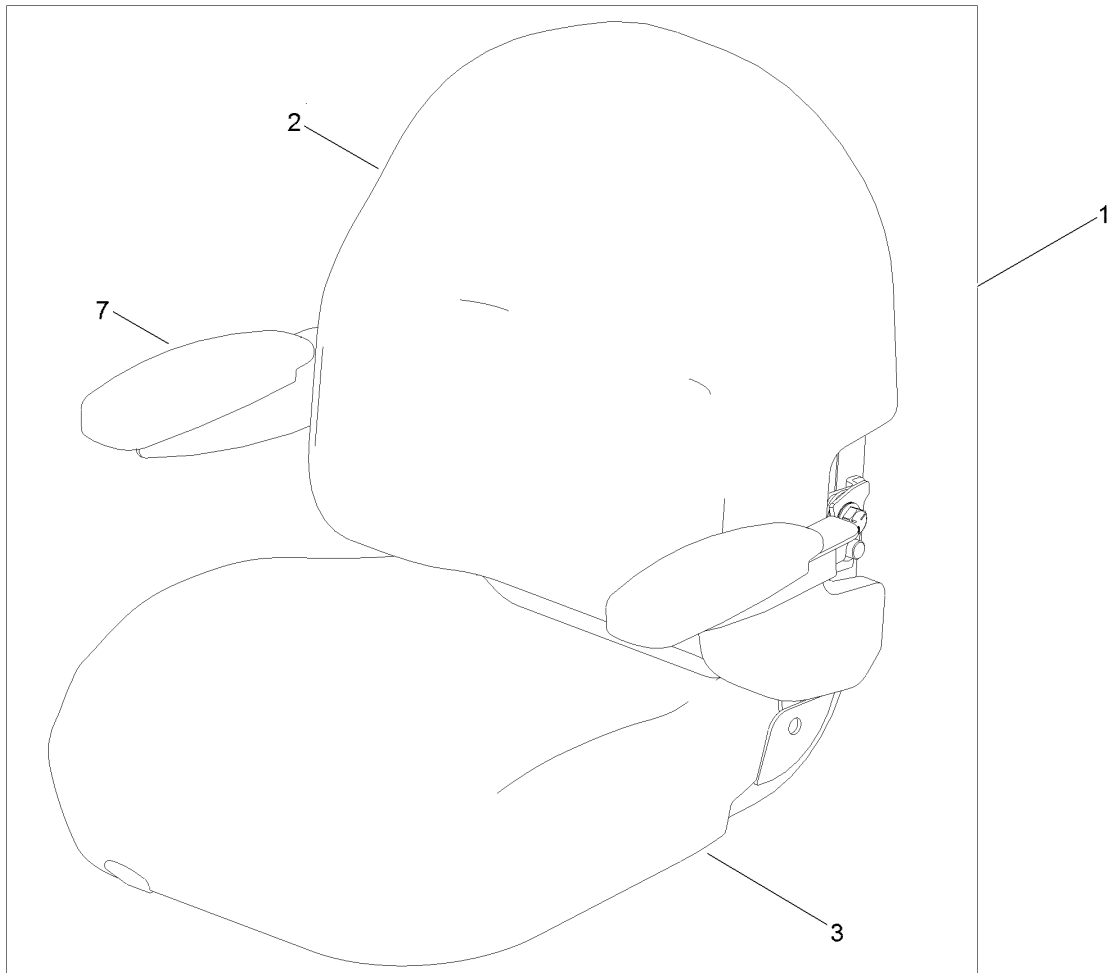
# Seat Assembly



## Seat Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>                 | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>                 |
|-------------|--------------------|-------------|------------------------------------|-------------|--------------------|-------------|------------------------------------|
| 1           | 136-9191           | 1           | Subframe-Front                     | 26          | 137-1968           | 1           | Rod-Pivot                          |
| 1:2         | 132-0869           | 1           | Decal-Danger                       | 33          | 140-2714           | 1           | Seat ASM                           |
| 1:3         | 136-7470           | 1           | Decal                              | 37          | 107069             | 1           | Clip                               |
| 3           | 133-9319-03        | 1           | Bracket-Shock Mount,<br>Upper (RH) | 38          | 138-7214           | 1           | Bracket-Stop, Seat                 |
| 4           | 133-4442-03        | 1           | Bracket-Mount, Lower               | 39          | 99-6810            | 1           | Screw-HHF                          |
| 5           | 133-4462-03        | 1           | Bracket-Mounting, Shock            | 40          | 131-4008-03        | 1           | Bracket-Latch, Seat                |
| 6           | 137-1967-03        | 2           | Bracket-Mount, Swing Arm           | 43          | 137-7031           | 1           | Subframe-Rear                      |
| 7           | 133-7029-03        | 1           | Pan-Seat                           | 44          | 133-7089-03        | 2           | Plate-Backer                       |
| 8           | 32144-70           | 16          | Screw-HWHTF                        | 45          | 323-6              | 4           | Screw-HH                           |
| 9           | 3231-22            | 3           | Screw-CARR                         | 47          | 32144-109          | 4           | Screw-Thd                          |
| 10          | 104-8301           | 15          | Nut-HF, NI                         | 49          | 133-9318-03        | 1           | Bracket-Shock Mount,<br>Upper (LH) |
| 11          | 133-5192           | 1           | Shock/Spring ASM                   | 50          | 136-7198           | 4           | Bolt-Shoulder                      |
| 13          | 99-5107            | 2           | Nut-Lock                           | 51          | 133-5190           | 1           | Floormat                           |
| 14          | 133-5109           | 2           | Bearing-Sleeve                     | 52          | 117-2382           | 4           | Plug-Plastic                       |
| 15          | 133-5193           | 2           | Shock/Spring ASM                   | 53          | 133-5198           | 1           | Decal-Adjustment, Ride             |
| 16          | 136-5636           | 2           | Knob-Lock, Cam                     | 54          | 3296-45            | 2           | Nut-Hex                            |
| 17          | 131-4699           | 2           | Washer-Plastic                     | 55          | 3-6803             | 2           | Washer-Adjusting                   |
| 19          | 133-5105           | 2           | Cam Lock ASM                       | 59          | 104-8300           | 4           | Nut-HF, NI                         |
| 20          | 133-4401           | 2           | Bolt-Shoulder                      | 60          | 322-10             | 4           | Screw-HH                           |
| 22          | 136-8979           | 2           | Trailing Arm                       | 61          | 3256-23            | 4           | Washer-Plain                       |
| 23          | 127-0146           | 2           | Bearing-Flange                     | 62          | 125-5239           | 4           | Bushing-Flange                     |
| 24          | 3229-20            | 4           | Screw-CARR                         | 63          | 137-1969-03        | 1           | Tube-Arm, Trailing                 |
| 25          | 120-4578           | 4           | Nut-HF                             |             |                    |             |                                    |

# Seat Assembly No. 140-2714

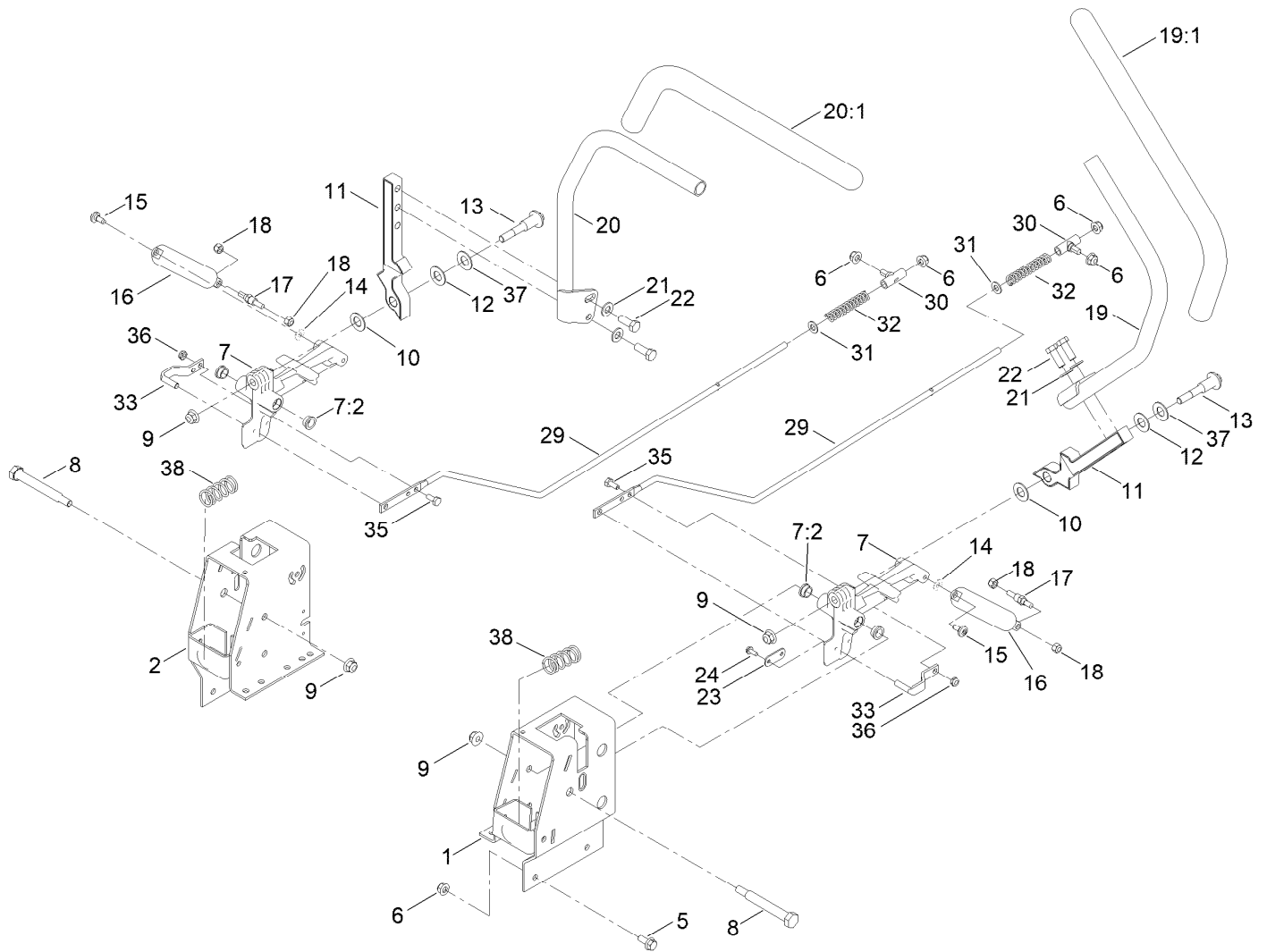


## Seat Assembly No. 140-2714 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 139-7548           | 1           | Seat ASM           |
| 2           | 140-2077           | 1           | Cover-Seat Back    |
| 3           | 140-2078           | 1           | Cover-Seat Base    |
| 4           | 82-2190            | 1           | Switch-Bail        |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   |
|-------------|--------------------|-------------|----------------------|
| 5           | 131-4153           | 1           | Track ASM            |
| 6           | 131-4154           | 1           | Bushing ASM          |
| 7           | 139-5823           | 1           | Arm Rest Kit         |
| 8           | 140-3468           | 1           | Cap-Switch, Actuator |

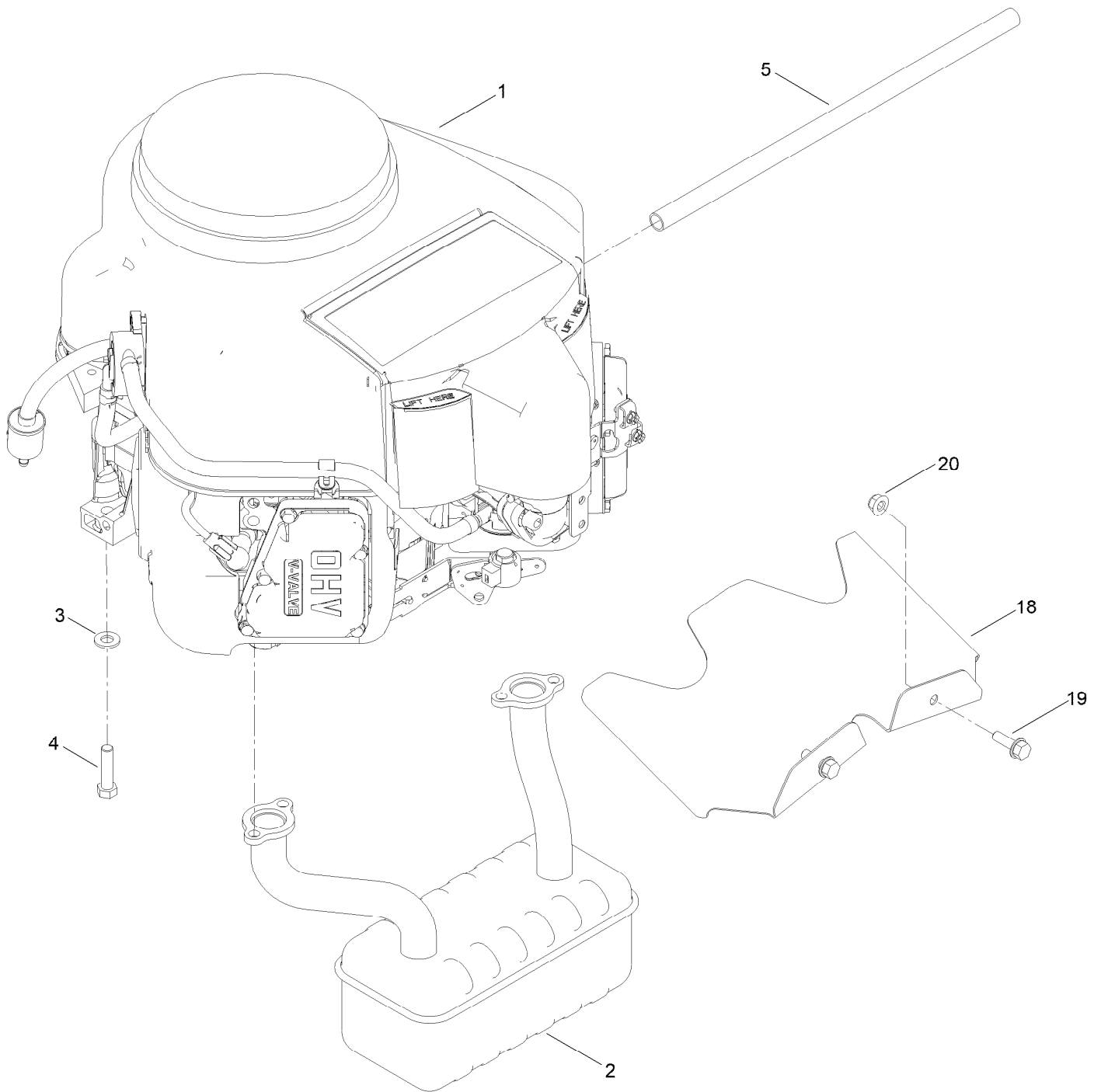
# Motion Control Assembly



## Motion Control Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|-----------------------|-------------|--------------------|-------------|--------------------|
| 1           | 136-5614-03        | 1           | Box-Control, LH       | 19          | 133-7055           | 1           | Handle-Control, LH |
| 2           | 136-5613-03        | 1           | Box-Control, RH       | 19:1        | 121-0726           | 1           | Grip               |
| 5           | 3234-47            | 8           | Screw-HHF             | 20          | 133-7057           | 1           | Handle-Control, RH |
| 6           | 104-8300           | 12          | Nut-HF, NI            | 20:1        | 121-0726           | 1           | Grip               |
| 7           | 119-3470           | 2           | Actuator Arm ASM      | 21          | 3256-24            | 4           | Washer-Flat        |
| 7:2         | 256-156            | 2           | Bushing-Flange        | 22          | 323-6              | 4           | Screw-HH           |
| 8           | 115-5099           | 2           | Bolt-Pivot            | 23          | 119-8948           | 2           | Plate-Stop, Hydro  |
| 9           | 104-8301           | 4           | Nut-HF, NI            | 24          | 32144-1            | 4           | Screw-Taptite      |
| 10          | 120-2273           | 2           | Washer-Nylon          | 29          | 138-7217           | 2           | Rod-Hydro          |
| 11          | 136-5570-05        | 2           | Arm-Control           | 30          | 138-7218           | 2           | Mount-Rod, Hydro   |
| 12          | 117-1240           | 2           | Washer                | 31          | 3256-23            | 2           | Washer-Plain       |
| 13          | 139-2556           | 2           | Bolt-Pivot            | 32          | 138-7252           | 2           | Spring-Compression |
| 14          | 119-8952           | 2           | Washer                | 33          | 121-1753           | 2           | Pin-Rod, Hydro     |
| 15          | 120-7950           | 2           | Screw-Torx            | 35          | 321-3              | 2           | Screw-HH           |
| 16          | 132-6853           | 2           | Damper-Non Cavitating | 36          | 3296-56            | 2           | Nut-Lock, NI       |
| 17          | 138-7215           | 2           | Stud-Damper           | 37          | 119-8925           | 2           | Washer-Belleville  |
| 18          | 3296-42            | 4           | Nut-Lock, NI          | 38          | 138-7219           | 2           | Spring-Return      |

# Engine and Muffler Assembly



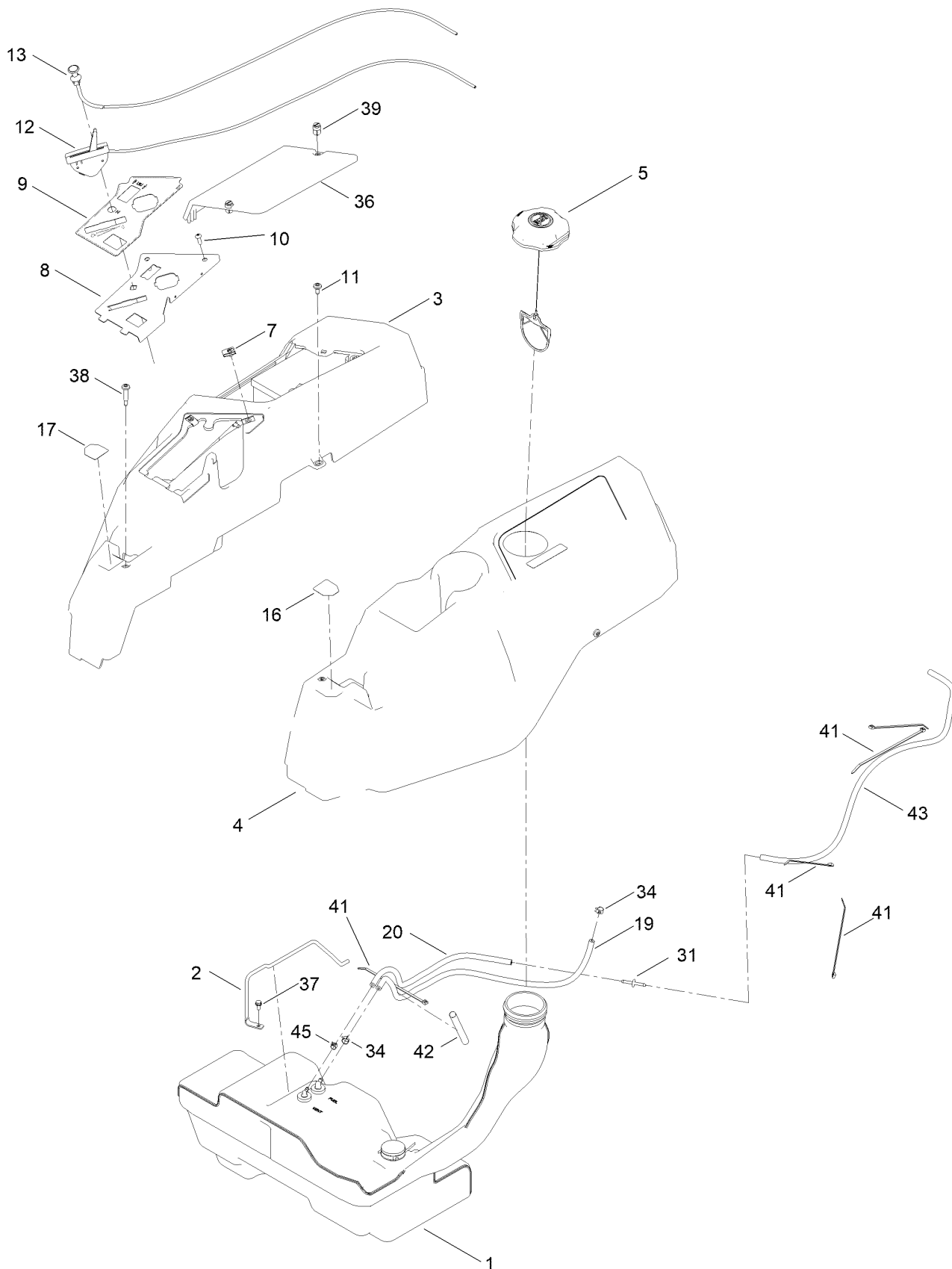
## Engine and Muffler Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>                  | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|-------------------------------------|-------------|--------------------|-------------|--------------------|
| 1           |                    | 1           | Engine-Kawasaki,<br>Fr730V-S09-R ■▲ | 3           | 3256-24            | 4           | Washer-Flat        |
| 1:1         | 1-653313           | 2           | Gasket-Exhaust ●                    | 4           | 323-50             | 4           | Bolt-HH            |
| 1:2         | 114-3549           | 4           | Nut ●                               | 5           | 106-7022           | 1           | Tube-Drain, Oil    |
| 1:3         | 114-3550           | 4           | Washer-Lock ●                       | 18          | 140-5126-03        | 1           | Shield-Heat        |
| 2           | 139-5867           | 1           | Muffler                             | 19          | 3234-29            | 2           | Screw-HHF          |
|             |                    |             |                                     | 20          | 104-8300           | 2           | Nut-HF, NI         |

● Not illustrated  
▲ Obtain parts from [www.kawpower.com](http://www.kawpower.com)

■ Not serviced separately

# Body Styling and Fuel Pod Assembly

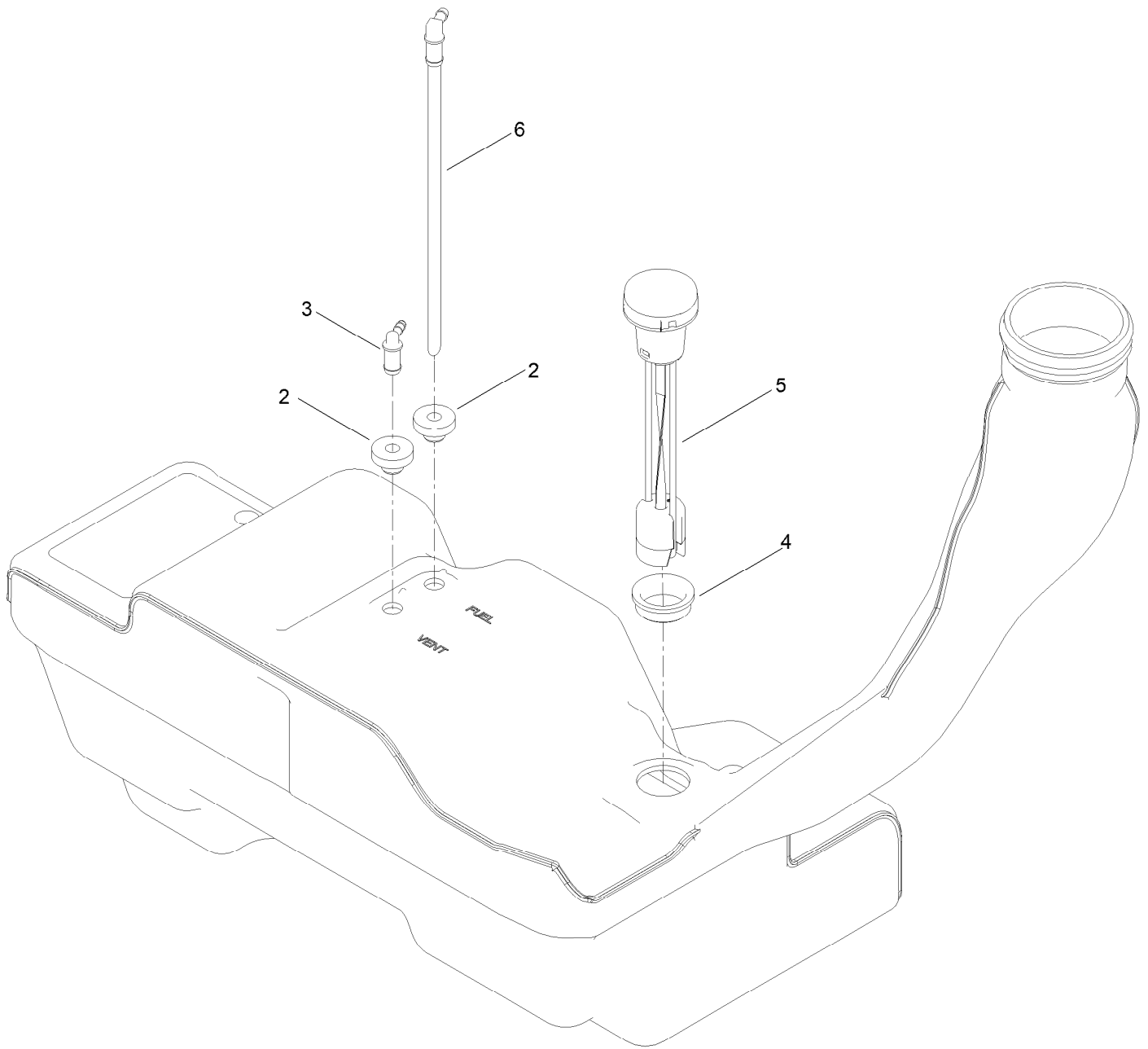


## Body Styling and Fuel Pod Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>        | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>         |
|-------------|--------------------|-------------|---------------------------|-------------|--------------------|-------------|----------------------------|
| 1           | 144-5303           | 1           | Tank-Fuel ASM             | 17          | 136-4244           | 1           | Decal-Lever, Control (RH)  |
| 2           | 136-4180           | 1           | Rod-Hold Down             | 19          | 109-0281           | 1           | Hose-Fuel                  |
| 3           | 133-9307           | 1           | Pod-RH                    | 20          | 138-3151           | 1           | Hose-Vent                  |
| 4           | 133-9315           | 1           | Pod-LH                    | 31          | 144-1983           | 1           | Adapter Orifice            |
| 5           | 137-4119           | 1           | Cap-Fuel, Ratcheting      | 34          | 2412-98            | 2           | Clamp-Hose                 |
| 7           | 107069             | 2           | Clip                      | 36          | 133-9308           | 1           | Cover-Battery              |
| 8           | 139-7486-03        | 1           | Panel-Control             | 37          | 32144-4            | 1           | Screw-HWH                  |
| 9           | 139-7473           | 1           | Decal-Panel, Control      | 38          | 136-4195           | 2           | Screw-Shoulder             |
| 10          | 3258-166           | 2           | Screw-PRH                 | 39          | 121-5840           | 2           | Fastener                   |
| 11          | 120-7950           | 4           | Screw-Torx                | 41          | 614249             | 5           | Tie-Cable                  |
| 12          | 139-5808           | 1           | Cable-Throttle            | 42          | 138-2522           | 1           | Sleeve-Fuel Line Protector |
| 13          | 139-2402           | 1           | Cable-Choke               | 43          | 117-9569           | 1           | Hose-Fuel ●                |
| 16          | 136-4243           | 1           | Decal-Lever, Control (LH) | 45          | 2412-80            | 1           | Clamp-Hose                 |

● Not illustrated

# Fuel Tank Assembly No. 144-5303

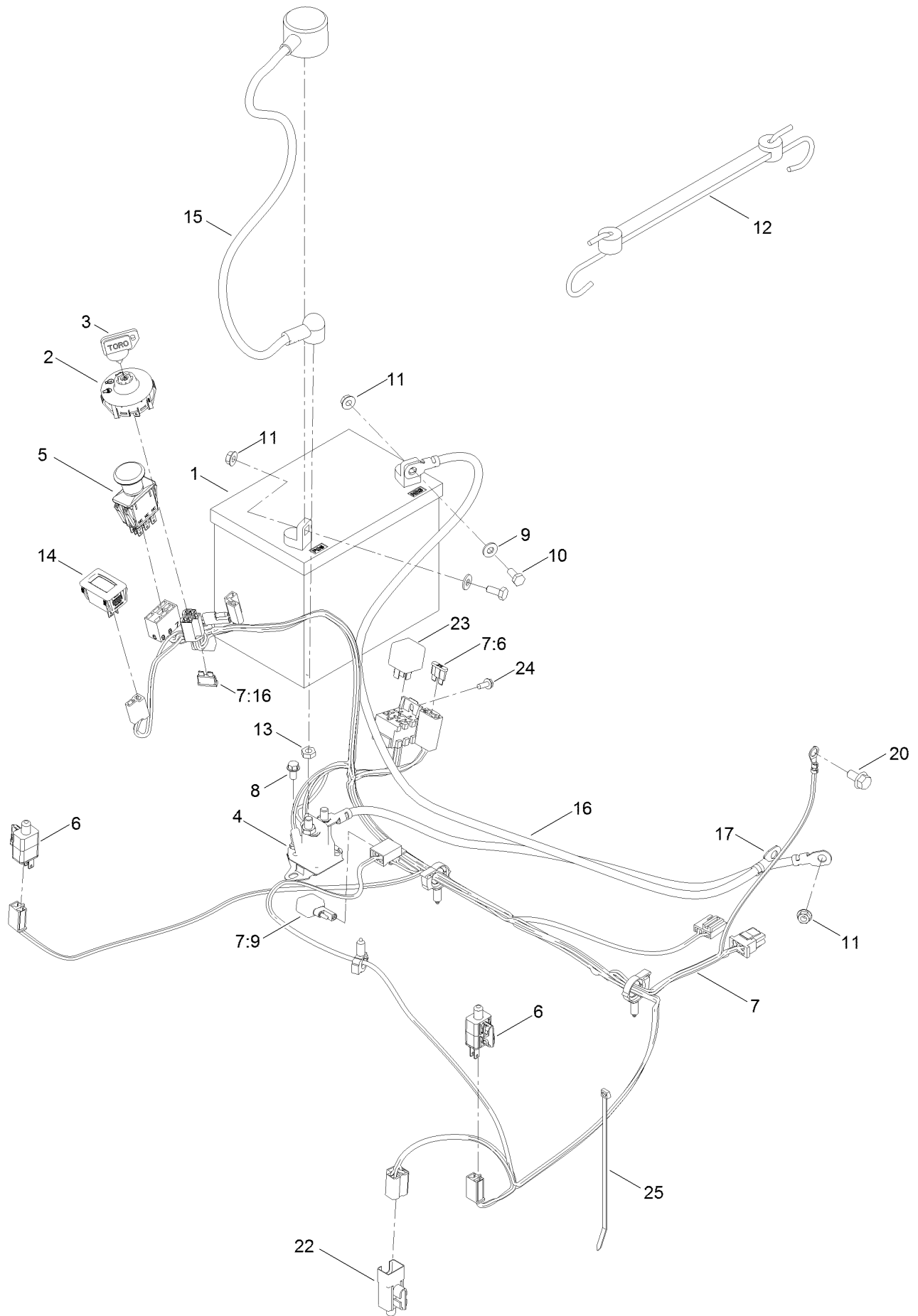


## Fuel Tank Assembly No. 144-5303 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 2           | 46-6560            | 2           | Bushing            |
| 3           | 144-5302           | 1           | Fitting-Elbow 90   |
| 4           | 133-9269           | 1           | Grommet-Fuel       |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      |
|-------------|--------------------|-------------|-------------------------|
| 5           | 133-9270           | 1           | Gauge-Fuel              |
| 6           | 121-0793           | 1           | Connector-Elbow, 90 DEG |

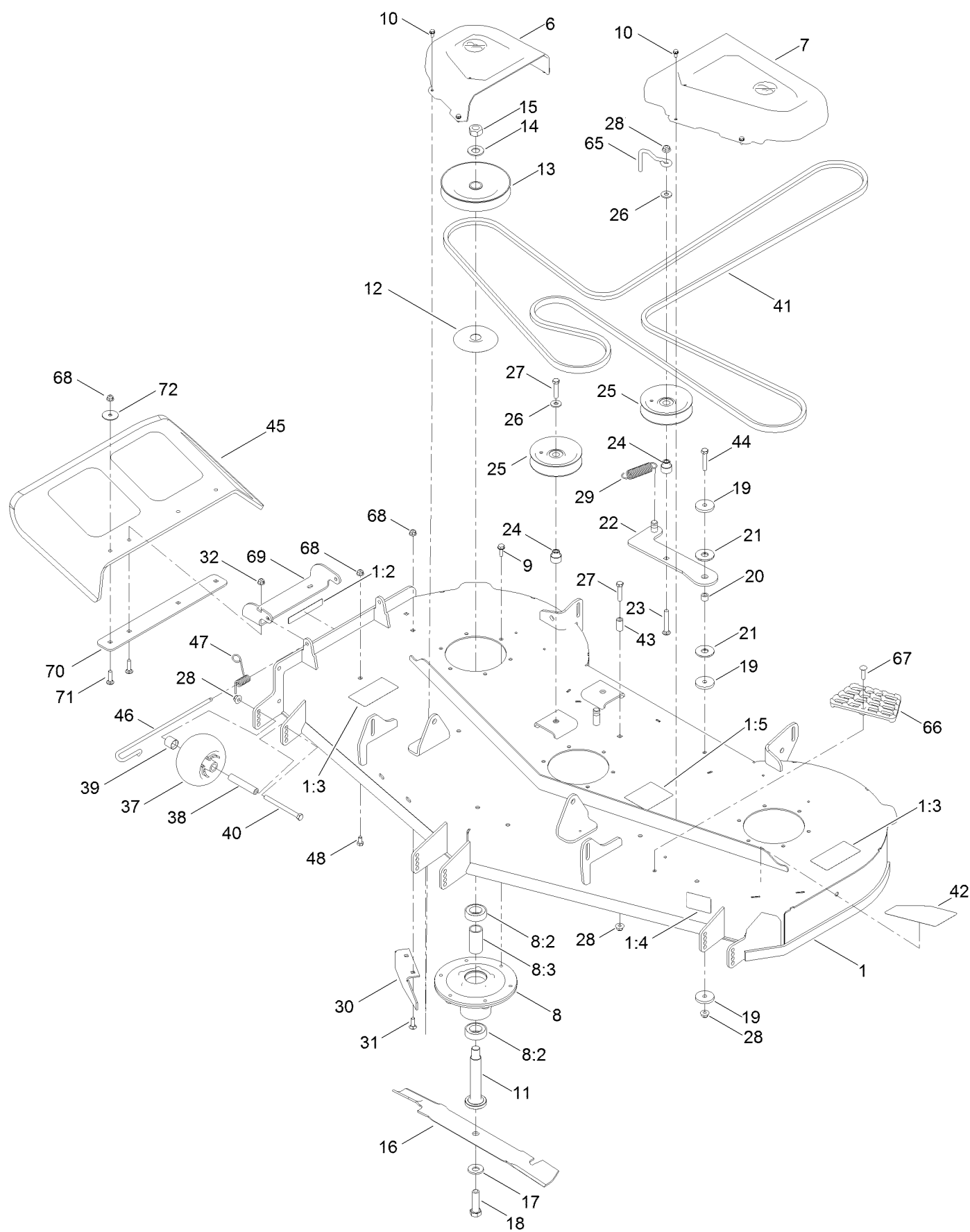
# Electrical Assembly



## Electrical Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      |
|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|-------------------------|
| 1           | 104-8162           | 1           | Battery            | 11          | 32128-33           | 3           | Nut-HF                  |
| 2           | 137-4100           | 1           | Switch-Ignition    | 12          | 104-2466           | 1           | Holddown-Battery        |
| 3           | 63-8360            | 1           | Key-Ignition       | 13          | 3220-2             | 2           | Nut-Jam                 |
| 4           | 117-1197           | 1           | Solenoid           | 14          | 120-2244           | 1           | Hourmeter               |
| 5           | 103-5221           | 1           | Switch-PTO         | 15          | 115-3864           | 1           | Cable-Battery, Positive |
| 6           | 110-6765           | 2           | Switch             | 16          | 136-7473           | 1           | Cable-Battery, Positive |
| 7           | 137-7002           | 1           | Harness-Wire       | 17          | 117-7240           | 1           | Cable-Battery, Negative |
| 7:6         | 109102             | 1           | Fuse-Blade, 25 Amp | 20          | 33104-016          | 1           | Screw-HHF               |
| 7:9         | 100-4918           | 1           | Diode              | 22          | 99-7408            | 1           | Switch-Reverse          |
| 7:16        | 109355             | 1           | Fuse-Blade, 15 Amp | 23          | 98-7249            | 1           | Relay                   |
| 8           | 32144-4            | 2           | Screw-HWH          | 24          | 32144-1            | 1           | Screw-Taptite           |
| 9           | 3256-22            | 2           | Washer-Flat        | 25          | 614249             | 1           | Tie-Cable               |
| 10          | 321-3              | 2           | Screw-HH           |             |                    |             |                         |

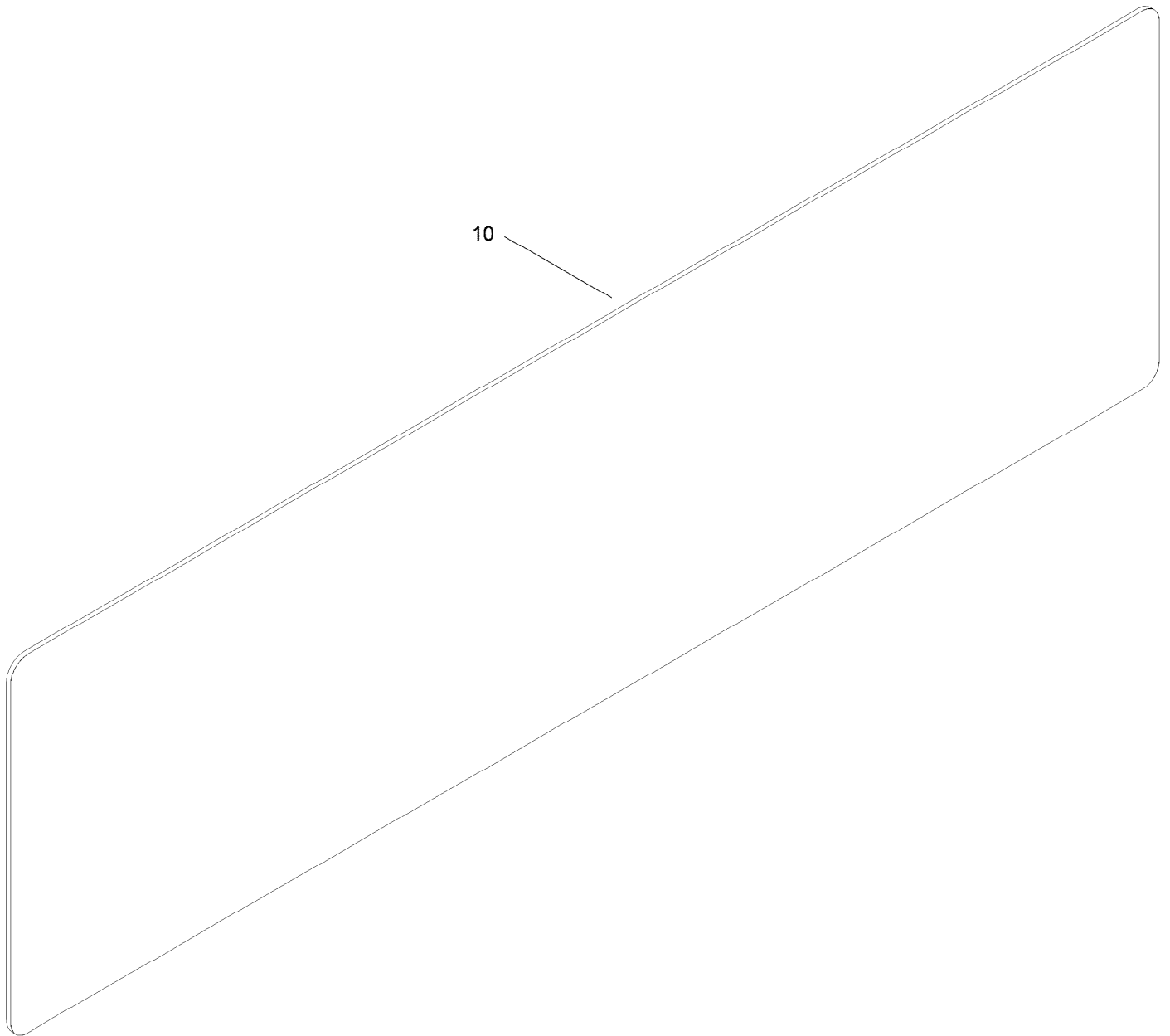
# 60 Inch Deck Assembly



## 60 Inch Deck Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>         | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       |
|-------------|--------------------|-------------|----------------------------|-------------|--------------------|-------------|--------------------------|
| 1           | 140-0354           | 1           | 60 Inch Deck ASM           | 26          | 80-6990            | 3           | Washer-Hardened          |
| 1:2         | 130-0731           | 1           | Decal-Danger               | 27          | 323-9              | 3           | Screw-HH                 |
| 1:3         | 132-0872           | 2           | Decal-Danger, Deck         | 28          | 104-8301           | 6           | Nut-HF, NI               |
| 1:4         | 130-0765           | 1           | Decal-Scalp, Anti          | 29          | 138-7228           | 1           | Spring-Extension         |
| 1:5         | 117-1194           | 1           | Decal-Routing, Belt        | 30          | 119-3388-03        | 1           | Baffle-Cutoff            |
| 6           | 133-9283           | 1           | Cover-Belt, RH             | 31          | 3230-22            | 2           | Screw-CARR               |
| 7           | 133-9282           | 1           | Cover-Belt, LH             | 32          | 104-8300           | 2           | Nut-HF, NI               |
| 8           | 139-2357           | 3           | Spindle ASM                | 37          | 1-603299           | 3           | Roller-Scalp, Anti       |
| 8:2         | 116-0720           | 2           | Bearing-Ball               | 38          | 138-7229           | 3           | Tube-Spanner             |
| 8:3         | 138-7220           | 1           | Spacer-Bearing             | 39          | 104-0892           | 3           | Spacer-Axle, Rear        |
| 9           | 32144-41           | 18          | Screw-Taptite              | 40          | 323-23             | 3           | Screw-HH                 |
| 10          | 32144-4            | 8           | Screw-HWH                  | 41          | 133-4372           | 1           | V-Belt                   |
| 11          | 115-2642           | 3           | Shaft-Spindle              | 42          | 139-3256           | 1           | Decal - Deck             |
| 12          | 138-7221           | 3           | Shield-Bearing             | 43          | 138-7230           | 1           | Spacer-Fender            |
| 13          | 140-2126           | 3           | Pulley                     | 44          | 323-10             | 1           | Screw-HH                 |
| 14          | 7-4150             | 3           | Washer                     | 45          | 117-1270           | 1           | Deflector                |
| 15          | 3219-7             | 3           | Nut-Hex                    | 46          | 138-7231           | 1           | Pin-Chute                |
| 16          | 115-9649-03        | 3           | Blade-Hi Flow              | 47          | 138-7232           | 1           | Spring-Torsion           |
| 17          | 125-1736           | 3           | Washer-Belleville          | 48          | 322-2              | 3           | Screw-HH                 |
| 18          | 51-4060            | 3           | Screw-Blade                | 65          | 136-5615           | 1           | Guide-Belt, Idler        |
| 19          | 110-9981           | 3           | Washer-Plain               | 66          | 126-4781-03        | 1           | Step-Deck                |
| 20          | 138-7225           | 1           | Spacer                     | 67          | 139-1702           | 1           | Bolt-Carriage            |
| 21          | 114-0463           | 2           | Washer-Friction, Composite | 68          | 104-8300           | 5           | Nut-HF, NI               |
| 22          | 138-7226           | 1           | Idler Arm ASM              | 69          | 114-1648-03        | 1           | Bracket-Deflector, Upper |
| 23          | 3231-31            | 1           | Screw-CARR                 | 70          | 115-5048-03        | 1           | Plate-Deflector          |
| 24          | 138-7227           | 3           | Bushing-Idler              | 71          | 3230-3             | 4           | Screw-CARR               |
| 25          | 132-4718           | 3           | Pulley-Idler, Flat         | 72          | 3256-68            | 2           | Washer-Flat              |

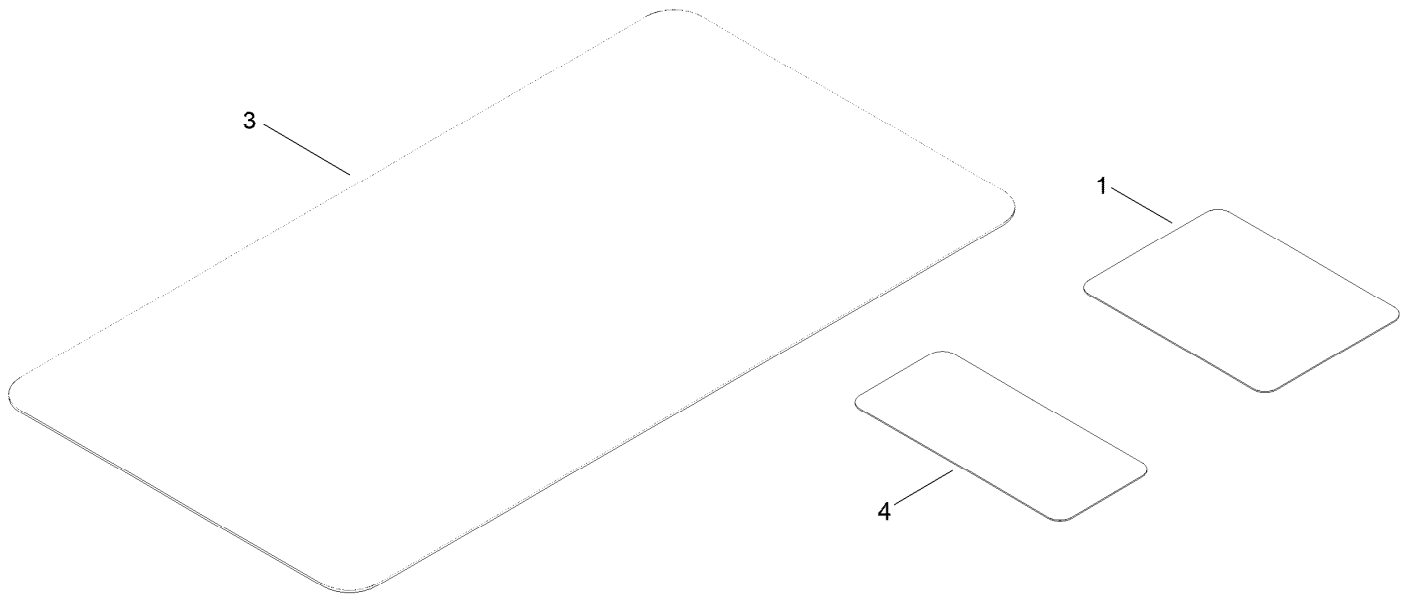
# Frame Decal Assembly



## Frame Decal Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 10          | 140-2099           | 1           | Decal              |

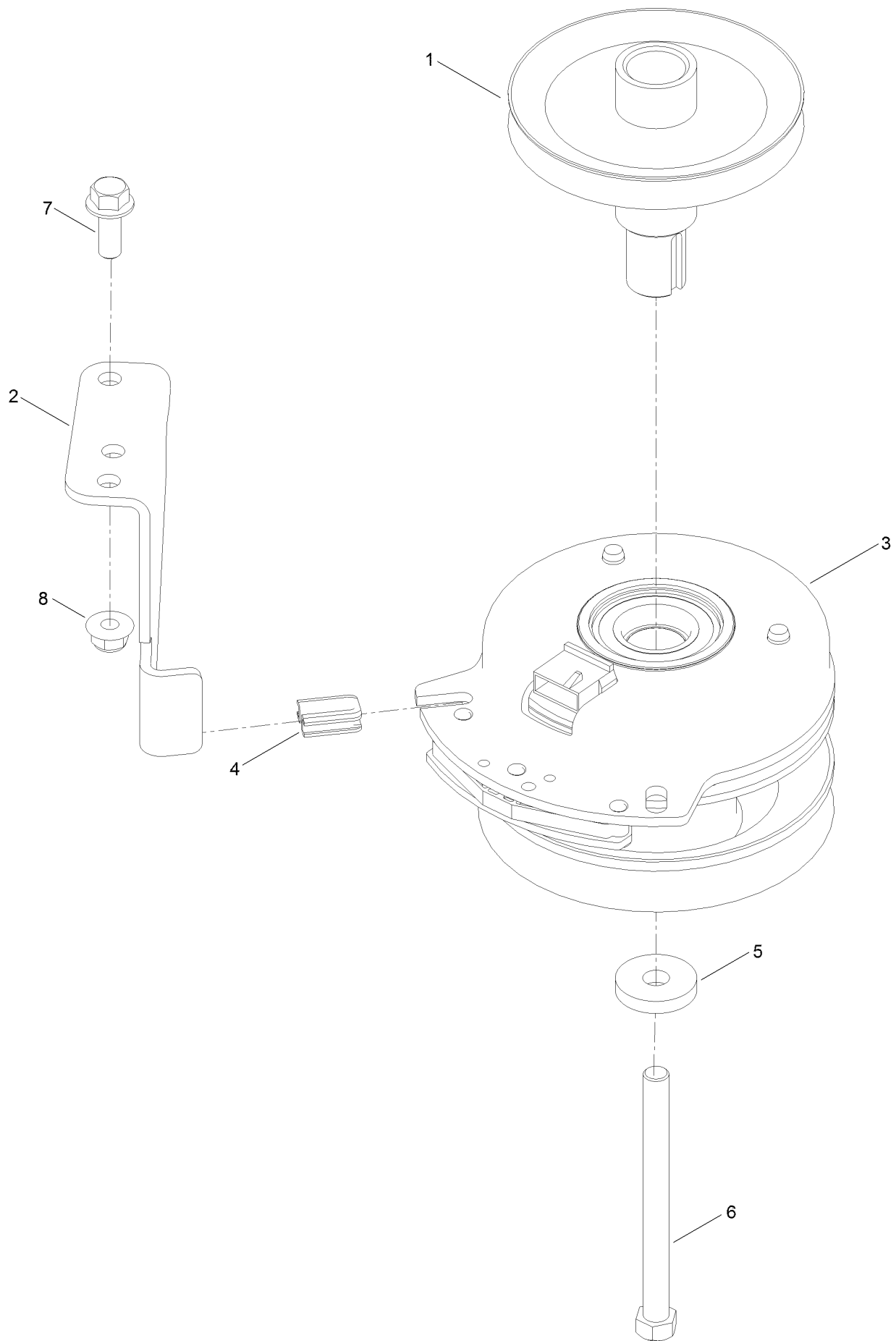
# Maintenance and HOC Decal Assembly



## Maintenance and HOC Decal Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>                |
|-------------|--------------------|-------------|-----------------------------------|
| 1           | 136-5596           | 1           | Decal-Maintenance                 |
| 3           | 139-3550           | 1           | Decal-HOC                         |
| 4           | 121-5684           | 1           | Decal-Location, Service<br>Dealer |

# Clutch Assembly



## Clutch Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|--------------------|
| 1           | 138-9831           | 1           | Pulley-Engine      | 5           | 112843             | 1           | Washer             |
| 2           | 137-7000           | 1           | Stop-Clutch (Wide) | 6           | 3212-19            | 1           | Screw-HH           |
| 3           | 127-3410           | 1           | Clutch-PTO         | 7           | 3234-42            | 1           | Screw-HHF          |
| 4           | 120-2217           | 1           | Isolator-Clutch    | 8           | 104-8301           | 1           | Nut-HF, NI         |

# Attachments and Accessories

## For 75318TA Titan MR 6000 Riding Mower

| Product Name                                   | Model/Part |
|------------------------------------------------|------------|
| Jack Kit .....                                 | 127-6666   |
| Fuel Stabilizer .05 oz .....                   | 130-2393   |
| 4-Cycle Fuel, Snow And Lawn 32oz Can .....     | 131-3823   |
| Toro Premium Fuel Treatment 12 Oz Bottle ..... | 131-6572   |
| 5 Gallon Bucket .....                          | 133-2533   |
| 60in Recycler Kit.....                         | 136-7490   |
| Light Kit.....                                 | 136-7493   |
| Sunshade .....                                 | 137-7011   |
| Product Cover.....                             | 137-7012   |
| Oil-30/10W-30 Synthetic (Quart).....           | 138-6053   |
| ROPS Kit .....                                 | 139-2638   |
| Bucket Mount Kit.....                          | 140-2066   |
| Jack Mount Kit .....                           | 140-2067   |
| HD Springs Kit .....                           | 140-2069   |
| HD Bagger Cover Kit .....                      | 140-5036   |
| Weight Kit .....                               | 140-5084   |
| Striping Kit 54/60" .....                      | 140-5120   |
| Leaf Bagging Enhancement Kit .....             | 140-5122   |
| Mount Kit .....                                | 140-5125   |
| Hydro Service Kit.....                         | 144-5347   |
| Flat Free Caster Wheel Kit.....                | 145-0489   |
| 10w30 4-Cycle Engine Oil (32oz Bottle).....    | 38280      |
| Toro 4-Cycle SAE 30 Oil (32oz Bottle) .....    | 38903      |
| Powered Bagger.....                            | 79346      |
| Residential Z Slope Sensor Kit .....           | 79400      |

**Notes:**



**Count on it.**