Form No. 3327–291

LAWN-BOY®

824E

Snowthrower

Model No. 28232–220000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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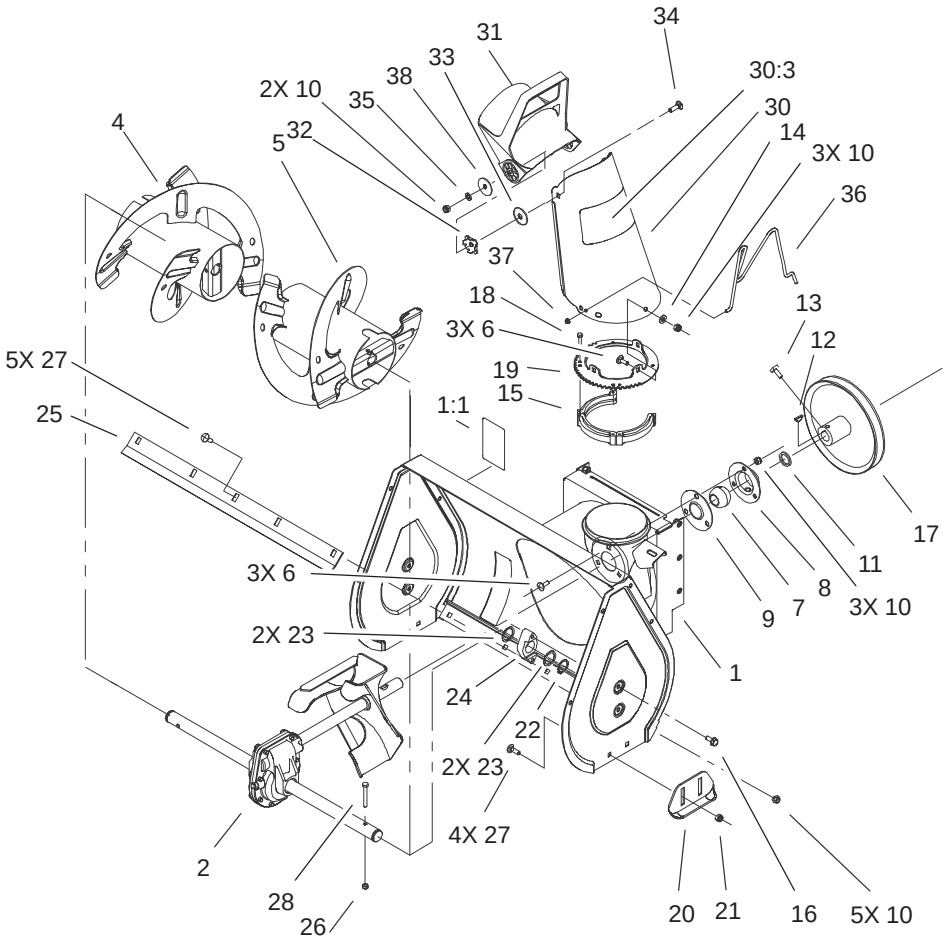
Accessories

Description	Model / Part No.
Tire Chain Kit	Part No. 56–2700
Light Kit	Part No. 66–7941
Drift Breaker Kit	Part No. 37–7021

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HLH	hex lag head
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
INC	incorporated
LH	left hand
NI	nylon insert
PPH	Phillips pan head
PTH	Phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SQH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	Torx truss head
WH	wing head

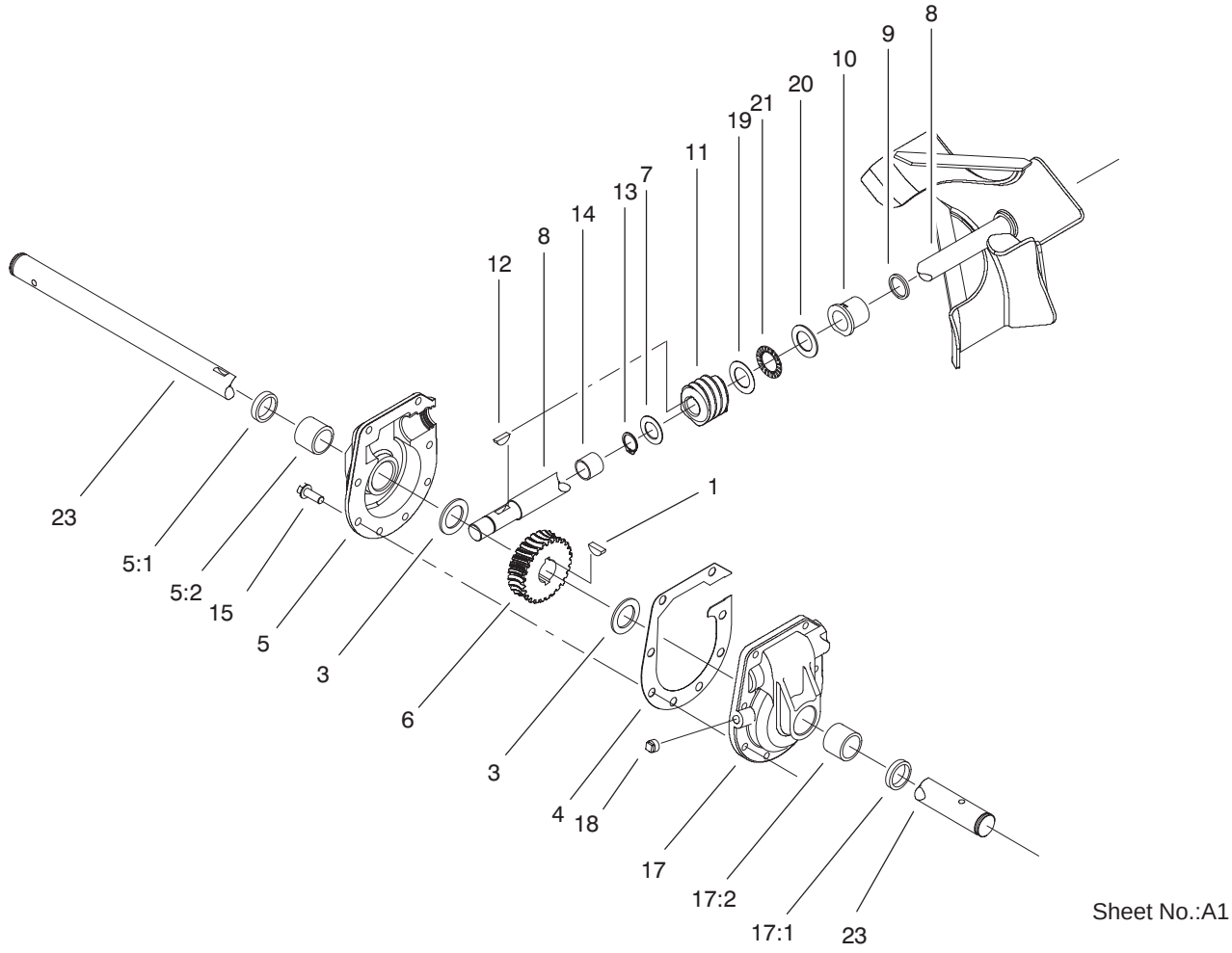


Sheet No.:2

Auger and Housing Assembly

Ref. No.	Part No.	Qty.	Description
1	104–9749	1	24” Auger Hsg ASM
1:1	53–7670	1	Decal–Warning, Auger
2	95–2674	1	Gear Case ASM
4	74–1600–03	1	Auger–RH
5	74–1590–03	1	Auger–LH
6	3230–18	6	Screw–CARR
7	63–3450	1	Bearing–Ball
8	26–6110	1	Flange–Cup, Bearing
9	26–6120	1	Flange–Cup, Bearing
10	3296–29	13	Nut–Lock, NI
11	3–0737	1	Washer
12	3257–23	1	Key–Woodruff
13	3242–4	2	Screw–Set, SQH
14	3256–23	3	Washer–Flat
15	37–6490	3	Ring–Chute, Retainer
16	32144–70	4	Screw–HH
17	95–2677	1	Pulley–Impeller
18	27–0220	6	Screw–Special
19	37–8941–03	1	Ring–Chute
20	40–8160–02	2	Skid
21	32128–20	4	Nut–HF
22	32151–36	2	Ring–Retaining
23	5–1550	4	Washer
24	37–6550	2	Bearing–Auger
25	100–5472–02	1	Scraper Blade
26	3296–42	2	Nut–Lock, NI

Ref. No.	Part No.	Qty.	Description
27	3230–1	9	Screw–CARR
28	321–10	2	Screw–HH
30	105–2979	1	Chute ASM
30:3	105–2978	1	Decal–Discharg Danger
31	56–2680	1	Chute–Deflector
32	55–8950	2	Plate–Friction
33	20–4320	2	Washer–Rubber
34	3230–22	2	Screw–CARR
35	3290–456	2	Washer–Belleville
36	56–2670	1	Wire–Chute
37	3290–326	1	Nut–Push
38	3256–68	2	Washer–Flat

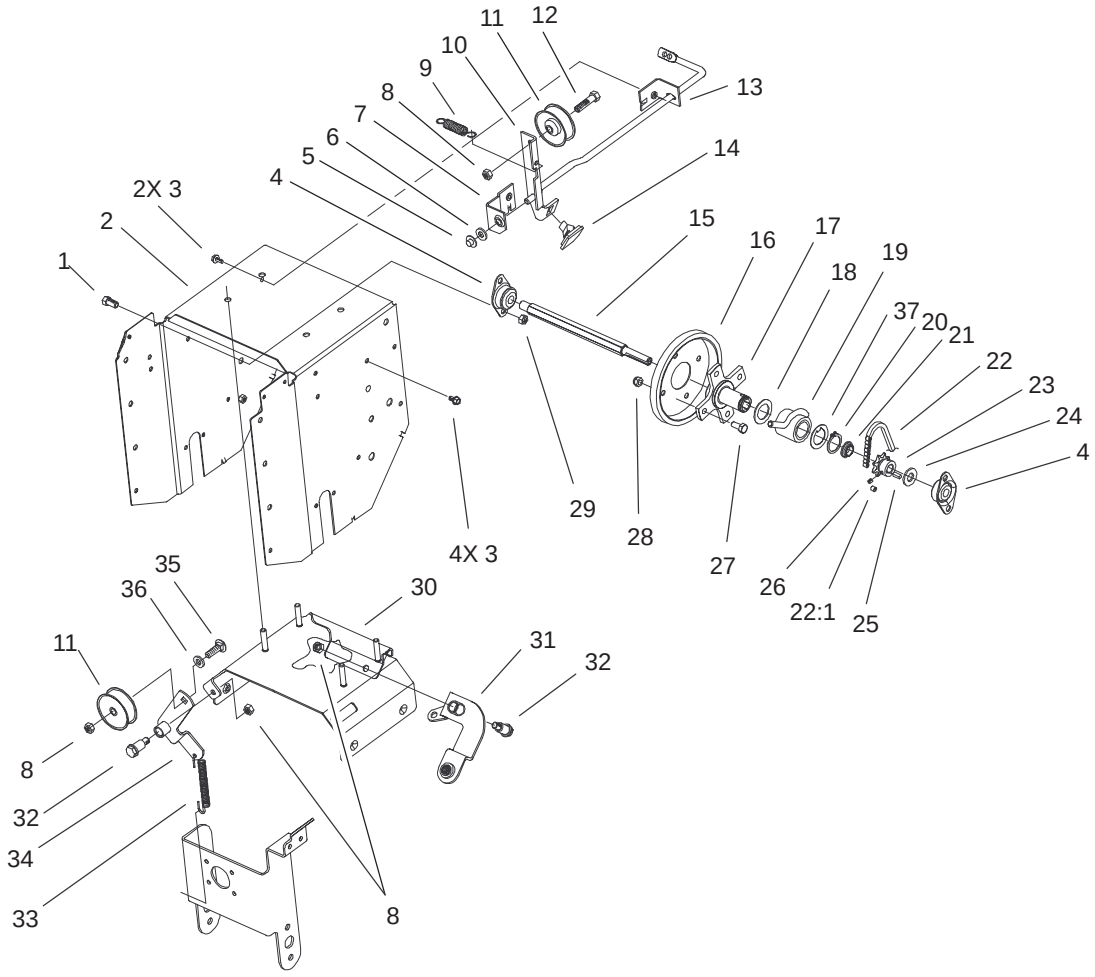


Sheet No.:A1

Gear Case Assembly

Ref. No.	Part No.	Qty.	Description
1	3257–33	1	Key–Woodruff
3	252–71	2	Washer–Thrust
4	51–0460	1	Gasket–Gear Box
5	14–2449	1	Case–RH Gear
5:1	7–0045	1	Seal–Oil
5:2	256–237	1	Bushing
6	5–7180	1	Gear–Worm 27t
7	3–8664	1	Washer–Thrust
8	95–2675–03	1	Impeller
9	237–87	1	Ring–Quad
10	37–6560	1	Bushing–Input
11	5–7170	1	Gear
12	3257–23	1	Key–Woodruff
13	32120–72	1	Ring–Snap
14	256–32	1	Bushing
15	32144–41	8	Screw–Taptite
17	14–2459	1	Case–LH Gear
17:1	7–0045	1	Seal–Oil
17:2	256–237	1	Bushing
18	281–1	1	Plug–Pipe, SQH
19	252–80	1	Washer–Thrust
20	257–3	1	Washer–Thrust
21	252–76	1	Bearing–Thrust
23	37–6801	1	Shaft–Auger
24	7–0045	2	Seal–Oil
25	256–237	2	Bushing

Ref. No.	Part No.	Qty.	Description

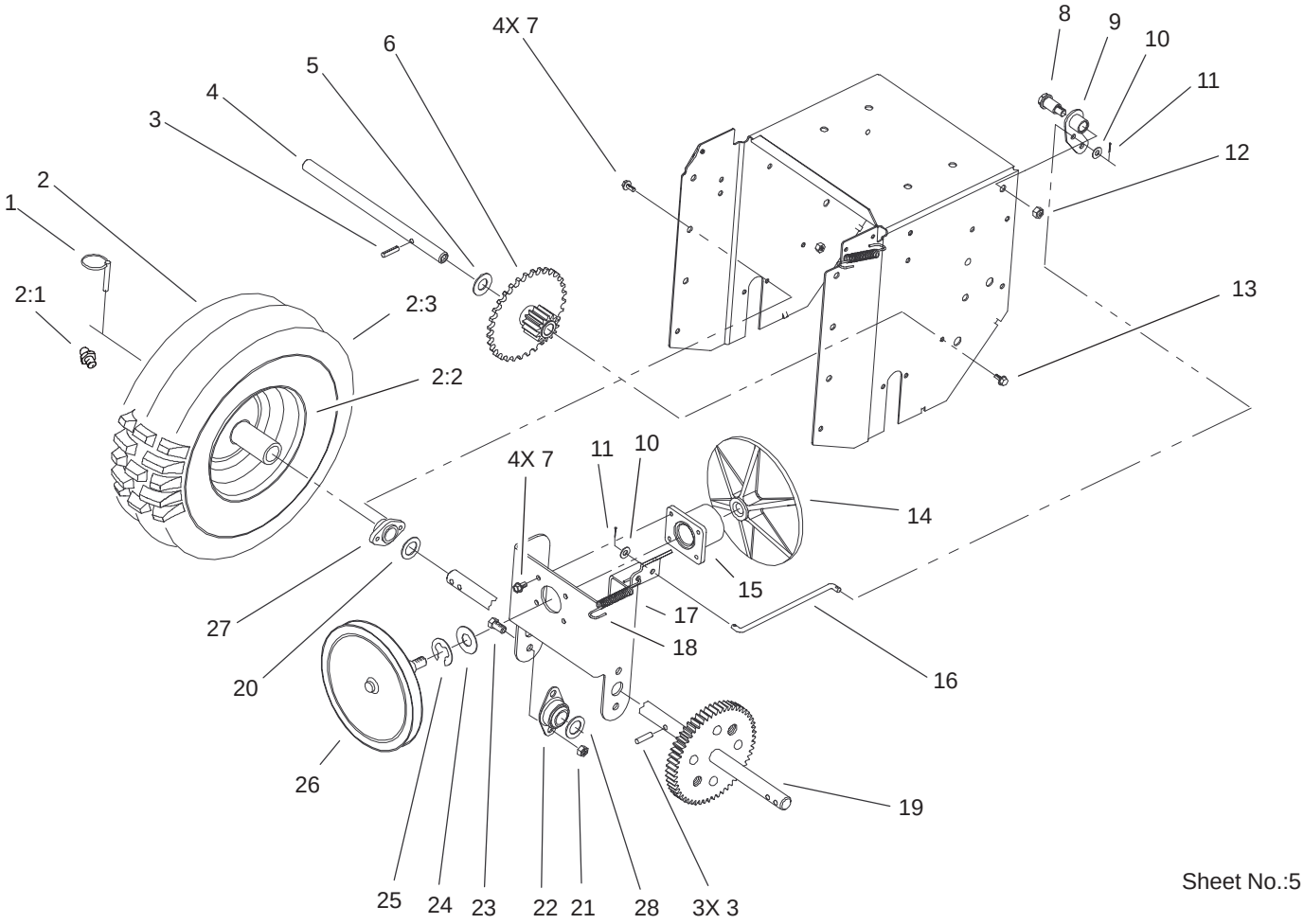


Sheet No.:4

Upper Traction Assembly

Ref. No.	Part No.	Qty.	Description
1	323–4	4	Screw–HH
2	95–6157–02	1	Frame–Traction
3	32144–4	6	Screw–HWH
4	94–8824	2	Bearing – Triangle
5	3290–320	1	Retainer–Push On
6	3256–24	1	Washer–Flat
7	94–8829	1	Mounting–Clutch Rod Bracket
8	3296–59	4	Nut–Lock, NI
9	53–7570	1	Spring
10	94–9942–03	1	Clutch–Auger
11	3–4244	2	Pulley–Idler
12	323–29	1	Screw–HH
13	94–8841	1	Mounting–Rear Clutch Rod
14	66–8060	1	Pad–Brake
15	94–8816	1	Shaft – Hex
16	40–8170	1	Friction Wheel
17	95–7931	1	Hub–Traction Disc
18	9547	1	Washer–Thrust
19	94–8883	1	Slider Ring ASM
20	32151–36	1	Ring–Retaining
21	94–8862	1	Spacer
22	20–1810	1	Roller–Chain
22:1	2710–6	1	Link–Connecting
23	5–9820	1	Sprocket

Ref. No.	Part No.	Qty.	Description
24	611878	1	Washer–Thrust
25	94–8850	1	Key – Square
26	3245–32	2	Screw–HS
27	322–3	4	Screw–HH
28	3296–29	4	Nut–Lock, NI
29	3296–39	4	Nut–Lock, NI
30	94–8851–03	1	Brace
31	99–9315	1	Shift Arm ASM
32	94–8859	2	Bolt – Shoulder
33	94–8870	1	Spring – Extension Idler
34	94–8864	1	Bracket–Idler Hub
35	3231–26	1	Screw–CARR
36	9202594	1	Washer
37	98–2252	1	Washer – Thrust

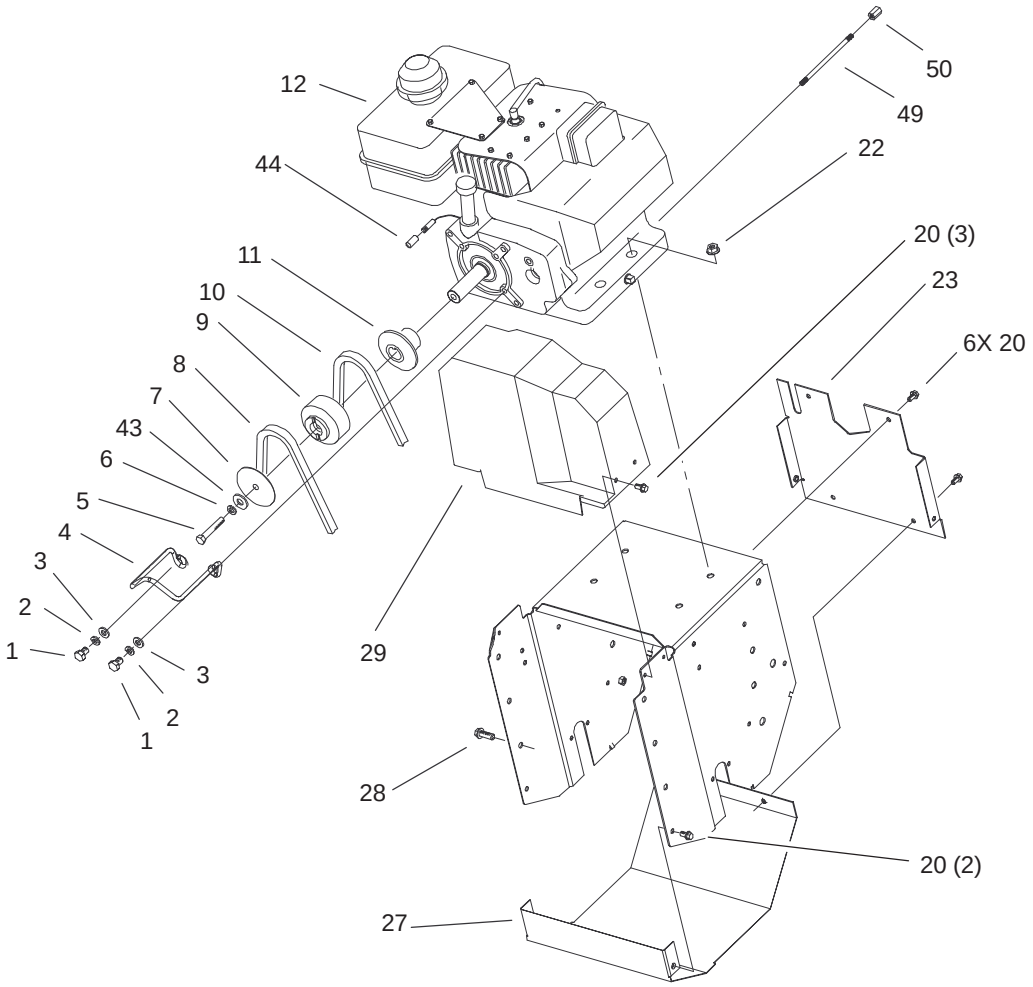


Sheet No.:5

Lower Traction Assembly

Ref. No.	Part No.	Qty.	Description
1	3290–243	2	Pin–Lynch
2	98–2287	2	Wheel And Tire ASM
2:1	232–27	1	Stem–Valve
2:2	241–131	1	Rim–Wheel
2:3	700457	1	Tire
3	32121–9	4	Pin–Spring
4	94–8814	1	Shaft – Intermediate
5	7–3590	1	Washer
6	94–8856	1	Gear/Bushing ASM
7	32144–4	8	Screw–HWH
8	94–8859	1	Bolt – Shoulder
9	94–8822	1	Hub–Pivot
10	3256–67	2	Washer–Flat
11	3272–4	2	Pin–Cotter
12	3296–59	1	Nut–Lock, NI
13	32144–14	2	Screw–HWH
14	94–8857	1	Disc – Friction
15	94–8845	1	ASM – Bearing Hub
16	94–8818	1	Rod – Engage
17	94–8833–03	1	Frame–Friction Plate
18	94–8813	1	Spring – Engage
19	94–8855	1	Axle
20	3–8664	2	Washer–Thrust
21	3296–39	4	Nut–Lock, NI
22	68–2970	2	Bushing
23	323–4	4	Screw–HH

Ref. No.	Part No.	Qty.	Description
24	252–80	1	Washer–Thrust
25	32151–103	1	Ring–Snap
26	94–8823	1	Pulley/Shaft ASM
27	37–6850	2	Bearing–Axle
28	3–6498	2	Washer–Thrust



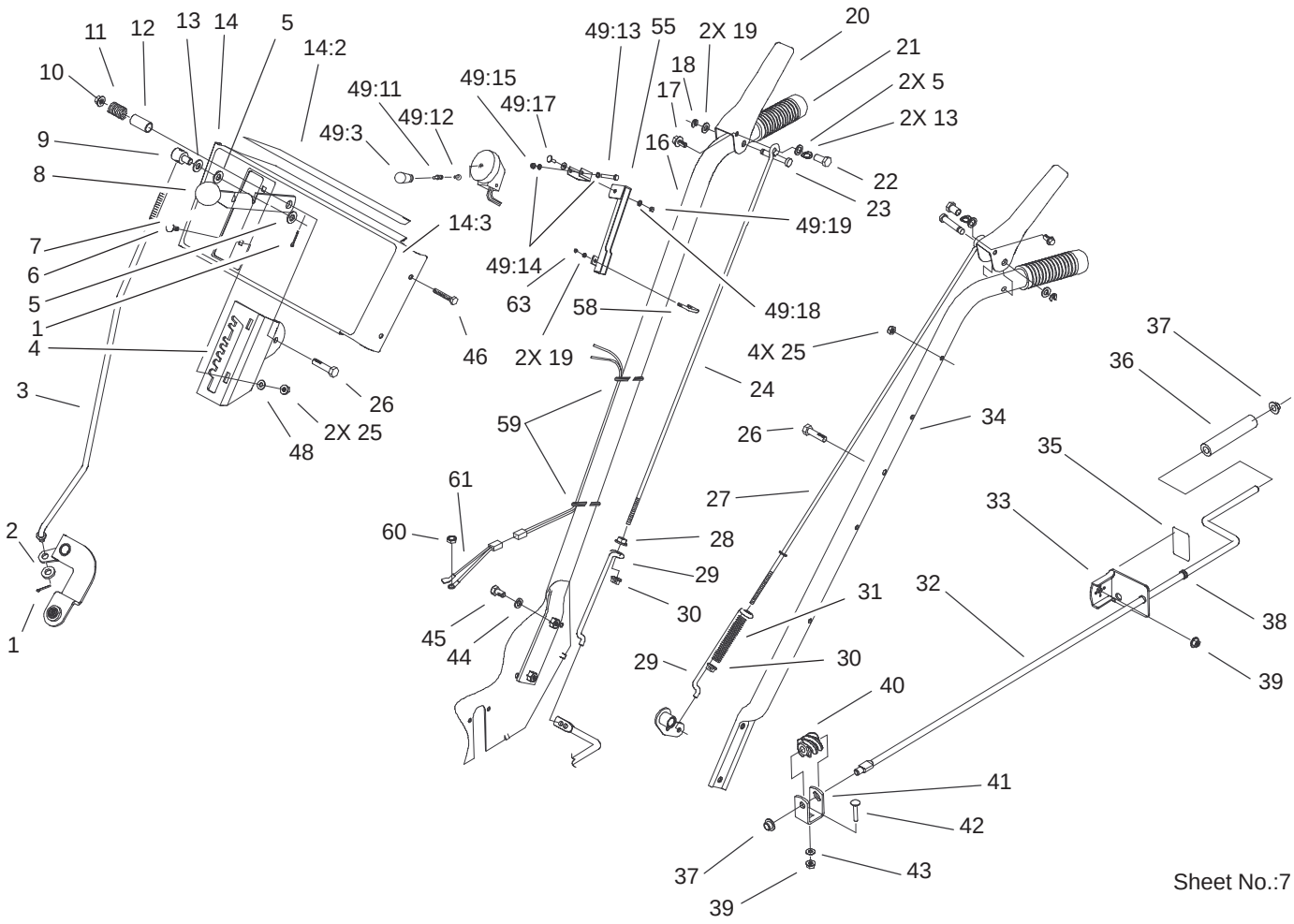
Sheet No.:6

Engine and Frame Assembly

Ref. No.	Part No.	Qty.	Description
1	3210–3	2	Screw–HH
2	3253–4	2	Washer–Lock
3	3256–23	2	Washer–Flat
4	95–7917	1	Guide – Belt
5	3212–8	1	Screw–HH
6	3253–6	1	Washer–Lock
7	62–0940	1	Sheave–Half, Impeller
8	26–9671	1	V–Belt
9	94–8849	1	Pulley – Engine Center
10	94–8812	1	V–Belt, Traction
11	62–0920	1	Sheave–Half, Traction
☆12		1	Engine–8hp Tecumseh Model Hmsk–80–155635V
20	32144–4	11	Screw–HWH
22	32128–20	4	Nut–HF
23	95–6156–02	1	Plate–Back
27	94–8844–02	1	Cover–Lower Traction
28	32144–14	6	Screw–HWH
29	94–8802	1	Cover – Upper Belt
43	3256–41	1	Washer–Flat
44	94–2782	1	Cap–Wire, Lite
49	289–34	1	Nipple–Pipe
50	288–2	1	Cap–Pipe

Ref. No.	Part No.	Qty.	Description

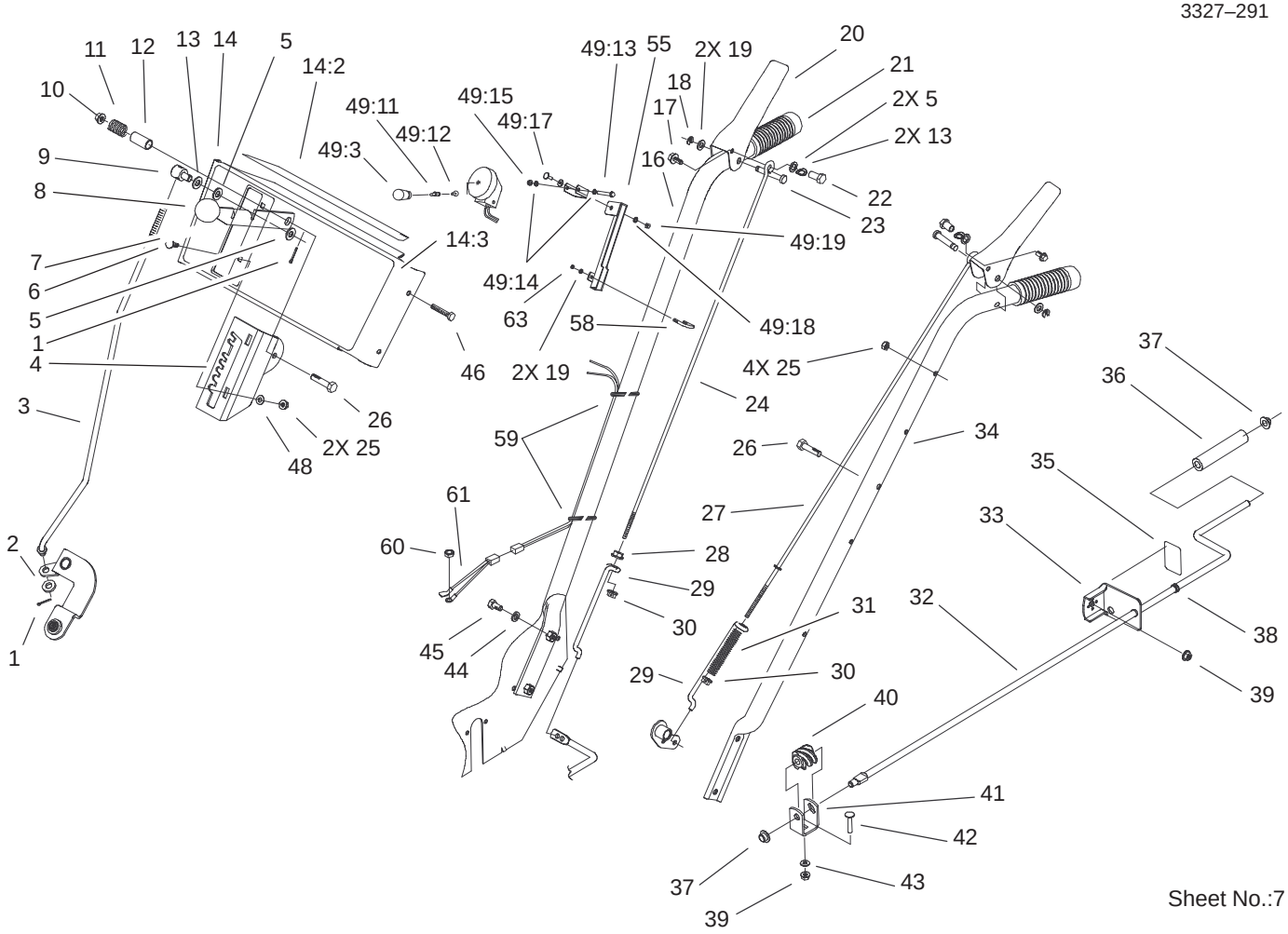
☆ Not serviced separately



Handle and Control Assembly

Ref. No.	Part No.	Qty.	Description
1	3272–4	2	Pin–Cotter
2	3256–38	1	Washer–Flat
3	94–9875	1	Rod – Shift
4	99–1799–03	1	Mount–Speed Selector
5	3256–24	4	Washer–Flat
6	3229–11	2	Screw–CARR
7	94–8806–03	1	Selector–Speed
8	233–21	1	Knob
9	101161	1	Trunion
10	32128–13	1	Nut–HF
11	37–9150	1	Spring
12	40–8130	1	Spacer
13	612586	3	Washer–Spring
14	105–2980	1	Control Panel ASM
14:2	105–2977	1	Decal–Escutcheon Back
14:3	105–2982	1	Decal–Control Panel
16	94–8804–03	1	Handle–Right
17	3234–13	2	Screw–HHF
18	32151–73	2	Ring–Clip
19	3256–23	4	Washer–Flat
20	94–8887–03	2	Handle–Control
21	74–1360	2	Grip–Handle
22	47–4990	2	Post–Linkage Mounting
23	52–5600	2	Pin–Lever, Control

Ref. No.	Part No.	Qty.	Description
24	94–8838	1	Rod–Upper Engage Auger
25	3296–42	6	Nut–Lock, NI
26	322–7	2	Screw–HH
27	94–8837	1	Rod – Upper Traction
28	32128–33	1	Nut–HF
29	94–8836	2	Rod – Lower Traction
30	32128–32	2	Nut–HHF
31	38–4520	1	Spring
32	40–8270	1	Rod–Control, Chute
33	25–6090	1	Bracket–Rod, Chute
34	95–2695–03	1	Left Handle
35	63–3510	1	Decal – Chute Direction
36	40–8230	1	Grip–Chute Control
37	3290–320	2	Retainer–Push On
38	256–249	1	Bushing
39	3296–29	2	Nut–Lock, NI
40	40–8250	1	Gear–Worm, Chute
41	40–8280	1	Bracket–Worm
42	3230–22	1	Screw–CARR
43	3290–238	1	Washer–Lock
44	3290–456	4	Washer–Belleville
45	32144–14	4	Screw–HWH
46	321–9	4	Screw–HH
48	3256–22	2	Washer–Flat



Sheet No.:7

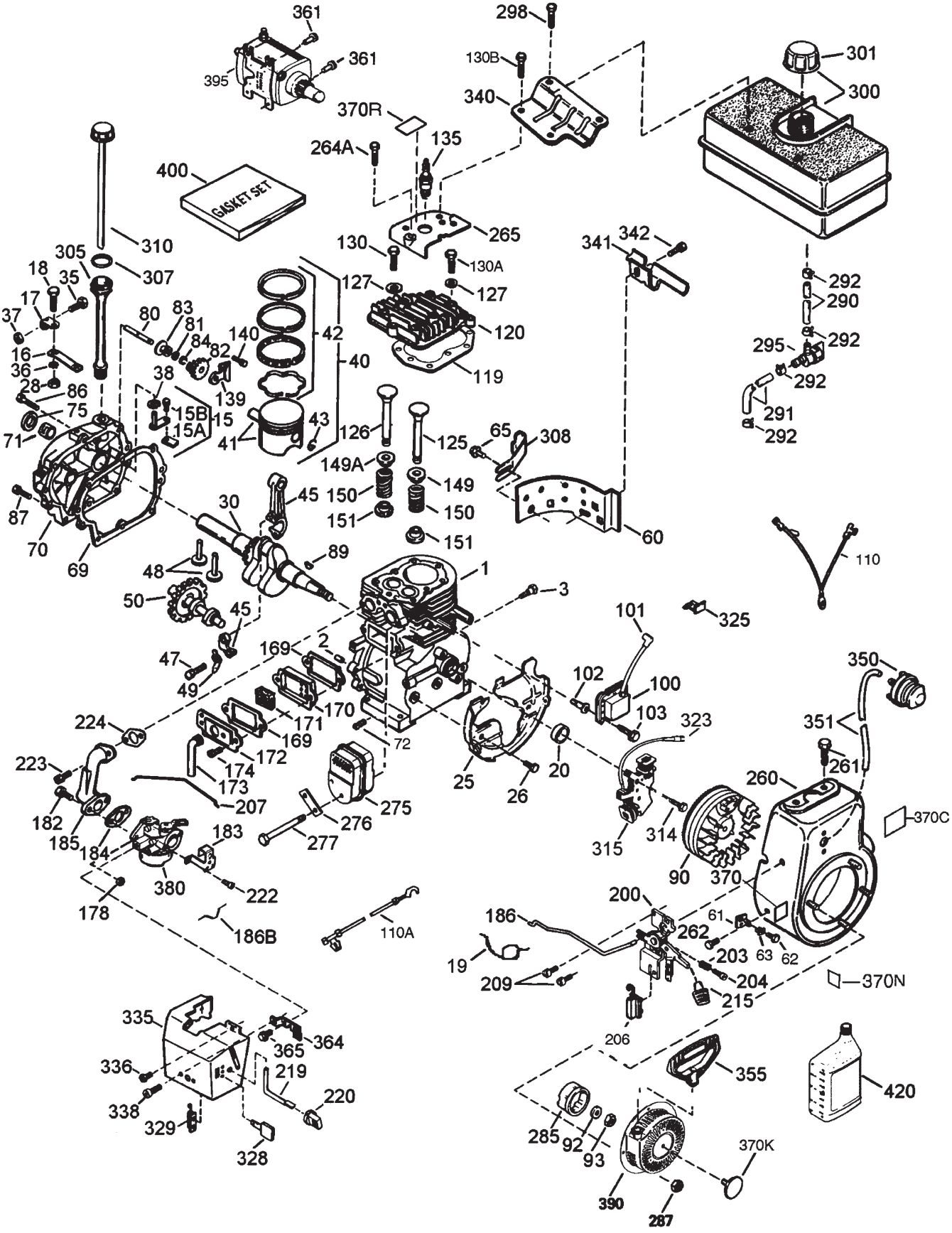
Handle and Control Assembly (continued)

Ref. No.	Part No.	Qty.	Description
*49	54–9871	1	Headlamp ASM
49:3	218–16	1	Beam–Sealed
49:11	218–553	1	Switch ASM
49:12	92–6033	1	Boot–Switch
49:13	322–13	1	Screw–HH
49:14	3255–8	2	Washer–Lock/Ext
49:15	32128–35	1	Nut–HF
49:17	3231–22	1	Screw–CARR
49:18	3253–21	1	Washer–Lock
49:19	3217–7	1	Nut–Hex
55	68–7110–03	1	Mount–Light
58	68–7140	1	U–Bolt
59	3290–378	2	Tie–Cable
60	3217–6	1	Nut–Hex
61	54–9810	1	Wire ASM
63	3296–29	2	Nut–Lock, NI

Ref. No.	Part No.	Qty.	Description

* Not illustrated

Engine Assembly
Tecumseh Model No. HMSK80–155635V



Sheet No.:

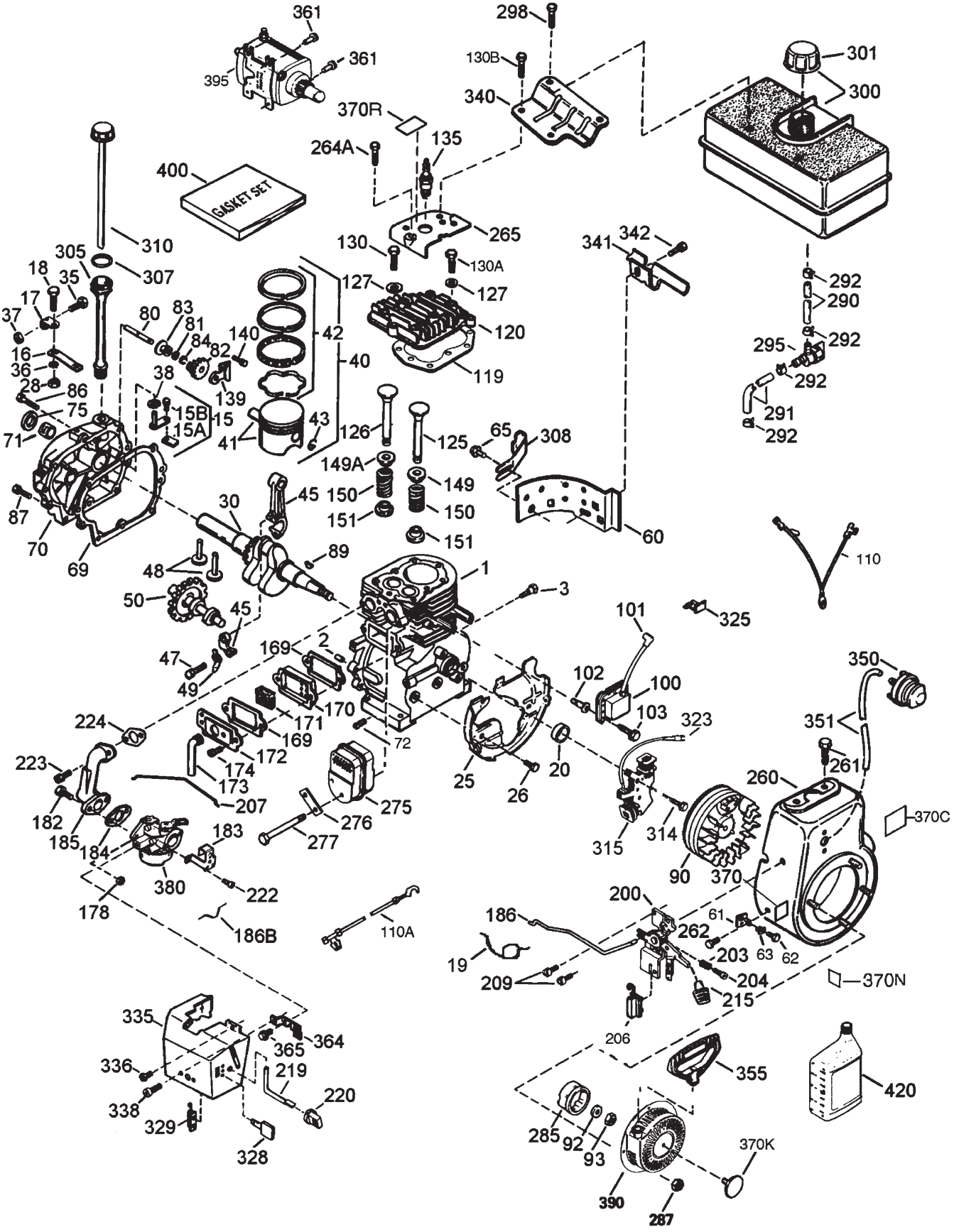
Engine Assembly
Tecumseh Model No. HMSK80–155635V

Ref. No.	Part No.	Qty.	Description
1	35385	1	Cylinder Asm (Incl. Ref. #2, 20, & 72)
2	27652	2	Dowel Pin
3	650820	2	Screw
15	30699C	1	Governor (Incl. Ref. #15A & 15B)
15A	30700	1	Governor Yoke
15B	650494	1	Screw
16	33454	1	Governor Lever
17	29916	1	Governor Lever Clamp
18	651028	1	Screw
19	34663	1	Spring – Speed Control
20	35319	1	Oil Seal
25	36460	1	Blower Housing Baffle
26	650561	2	Screw
28	30322	1	Lock Nut
30	35571A	1	Crankshaft
35	29826	1	Screw
36	29918	1	Lock Washer
37	29216	1	Lock Nut
38	29642	1	Retaining Ring
40	40011	1	Piston, Pin & Ring Set (Std.)
40	40012	1	Piston, Pin & Ring Set (.010” OS)
41	40009	1	Piston & Pin Asm (Std.) (Incl. Ref. #43)
41	40010	1	Piston & Pin Asm (.010” OS) (Incl. Ref. #43)
42	40013	1	Ring Set (Std.)
42	40014	1	Ring Set (.010” OS)
43	27888	2	Piston Pin Retaining Ring
45	36897	1	Connecting Rod Asm (Incl. Ref. #47, & 49)
47	651033	2	Connecting Rod Bolt
48	34034	2	Valve Lifter
49	36896	1	Oil Dipper
50	35375	1	Camshaft (MCR)
60	33273A	1	Blower Housing Extension
61	34126	1	Grommet Mounting Bracket
62	650760	1	Screw
63	28545	1	Grommet
65	650128	1	Screw
*69	35262A	1	Cylinder Cover Gasket
70	35376	1	Cylinder Cover (Incl. Ref. #71, 75, & 80)
71	35377	1	Crankshaft Bushing
72	27642	1	Oil Drain Plug
75	35319	1	Oil Seal

Ref. No.	Part No.	Qty.	Description
80	31845	1	Governor shaft
81	30590A	1	Washer
82	35378	1	Governor Gear Asm (Incl. Ref. #81)
83	30588A	1	Governor Spool
84	29193	1	Retaining Ring
86	650833	7	Screw
87	650832	1	Screw
89	32589	1	Flywheel Key
90	611093	1	Flywheel (W/Ring Gear)
92	650880	1	Lock Washer
93	650881	1	Flywheel Nut
100	35135	1	Solid State Ignition
101	610118	1	Spark Plug Cover
102	651024	2	Solid State Mounting Stud
103	651007	2	Screw, Torx T–15
110	35253	1	Ground Wire
110A	35305	1	Ground Wire
*119	36448	1	Cylinder Head Gasket
120	36449	1	Cylinder Head
125	27878A	1	Exhaust Valve (Std.) (Incl. Ref. #151)
125	27880A	1	Exhaust valve (1/32” OS) (Incl. Ref. #151)
126	34035	1	Intake Valve (Std.) (Incl. Ref. #151)
126	34036	1	Intake Valve (1/32” OS) (Incl. Ref. #151)
127	650691	2	Washer
130	6021A	7	Screw
130A	650727	2	Screw
130B	650713	2	Screw
135	35395		Resistor Spark Plug (RJ19LM)
139	33369	1	Governor Gear Bracket
140	650836	2	Screw
149	27882	1	Valve Spring Cap
149A	35862	1	Valve Spring Cap
150	27881	2	Valve Spring
151	32581	2	Valve Spring Keeper
*169	27896A	2	Valve Cover Gasket
170	28423	1	Breather Body
171	28424	1	Breather Element
172	28425	1	Valve Cover
173	35350	1	Breather Tube
174	650128	2	Screw
178	29752	2	Nut & Lock Washer
182	30088A	2	Screw
183	34587A	1	Choke Bracket
*184	33263	1	Carburetor To Intake Pipe Gasket
185	33877	1	Intake Pipe
186	34667	1	Governor Link
186B	36652	1	Spring – Choke

Obtain Parts from Tecumseh
*Included in Gasket Set 26450A

Engine Assembly (continued)
Tecumseh Model No. HMSK80–155635V



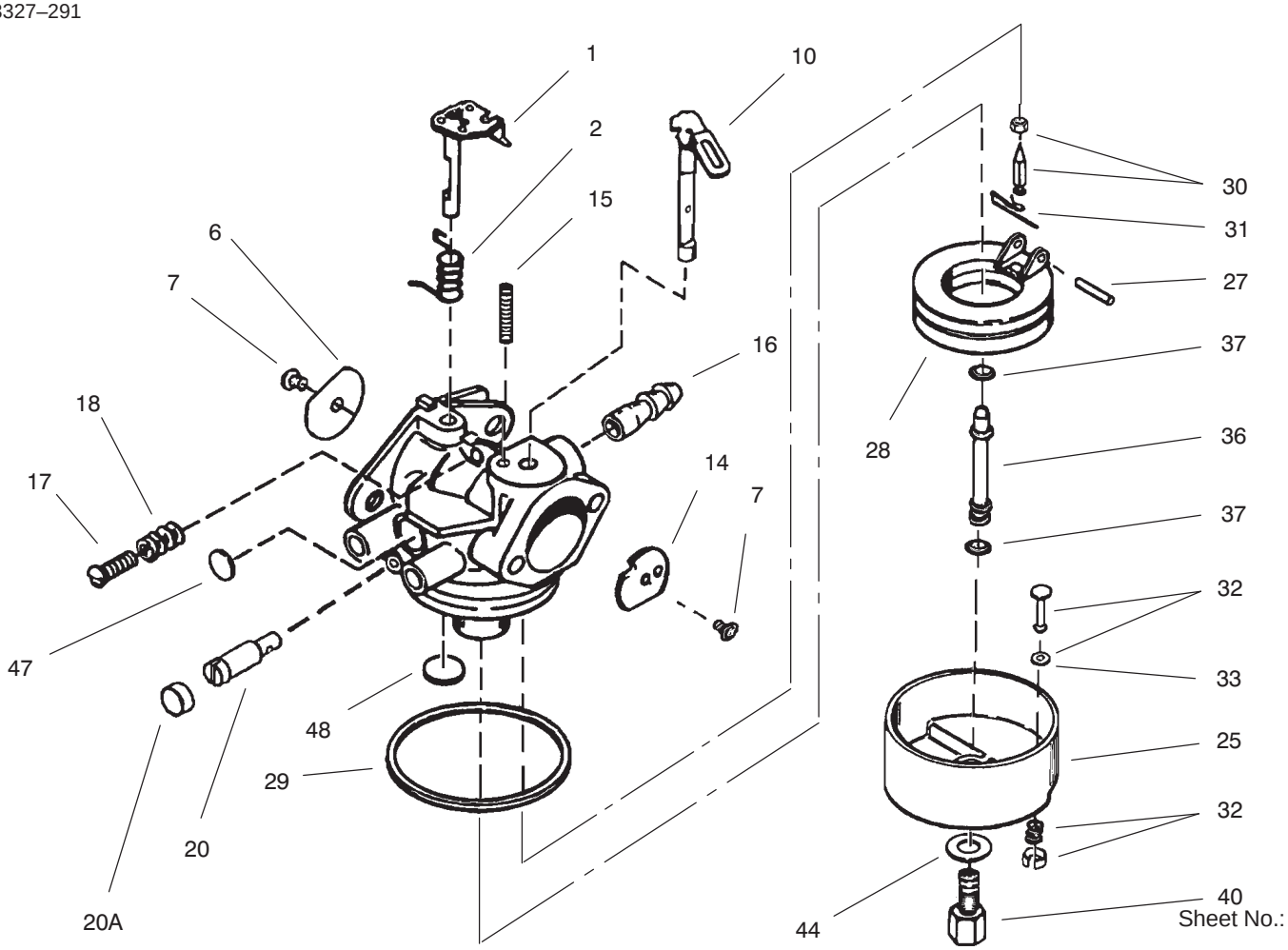
Sheet No.:

Engine Assembly (continued)
Tecumseh Model No. HMSK80–155635V

Ref. No.	Part No.	Qty.	Description
200	34677	1	Control Bracket (Incl. Ref.#19, 203, 204 & 206)
203	31342	1	Compression Spring
204	651029	1	Screw
206	610973	1	Terminal
207	33878	1	Throttle Link
209	650821	2	Screw
215	35440	1	Control Knob
219	34586	1	Choke rod
220	35438	1	Choke Knob
222	28820	2	Screw
223	650378	2	Screw, Torx T–30
*224	27915A	1	Intake Pipe Gasket
260	35447A	1	Blower Housing
261	650788	2	Screw
262	29747B	2	Screw, Torx T–40
264A	650802	1	Screw
265	33272B	1	Cylinder Head Cover
275	35056	1	Muffler
276	31588	1	Locking Plate
277	651002	2	Screw
285	35985B	1	Starter Cup
287	29752	4	Nut & Lock Washer
290	29774	1	Fuel Line
291	30705	1	Fuel Line
292	26460	4	Fuel Line Clamp
295	35857	1	Fuel shut–Off Valve
298	650665	2	Screw
300	34156A	1	Fuel Tank (Incl. Ref. #292 & 301)
301	36246	1	Fuel Cap
305	35554	1	Oil fill Tube
307	35499	1	”O” Ring
308	35540	1	Fill Tube Clip
310	36205	1	Dipstick
314	650873	1	Screw
315	611111	1	Alternator Coil (18 Watt) (Incl. Ref. #323)
323	611118	1	Terminal
325	29443	1	Wire Clip
328	35062	2	Ignition Keys
329	610973	1	Terminal
335	35057A	1	Carburetor Cover
336	650765	1	Screw
338	28942	2	Screw
340	34154	1	Fuel Tank Bracket
341	34155	1	Fuel Tank Bracket
342	650561	1	Screw
350	570682	1	Primer Bulb
351	32180C	1	Primer Line
355	590574	1	Starter Handle
361	650990	2	Screw, Torx T–30
364	33377	1	Carburetor Cover Bracket
365	650767	2	Screw

Ref. No.	Part No.	Qty.	Description
370	36261	1	Identification Decal
370C	36501	1	Primer Decal
370K	36695	1	Starter – Decal
370N	35077	1	Bilingual Decal
370R	37119	1	Warning Decal
380	640052	1	Carburetor (Incl. Ref. #184)
390	590733	1	Rewind Starter (Note: This engine could have been built with 590749 starter.)
395	33329D	1	Electric Starter Motor, 120 Volt (Optional)
400	36450A	1	Gasket Set
420	730226	1	SAE 5W30 4–Cyc. Eng. Oil

Obtain Parts from Tecumseh
*Included in Gasket Set 26450A

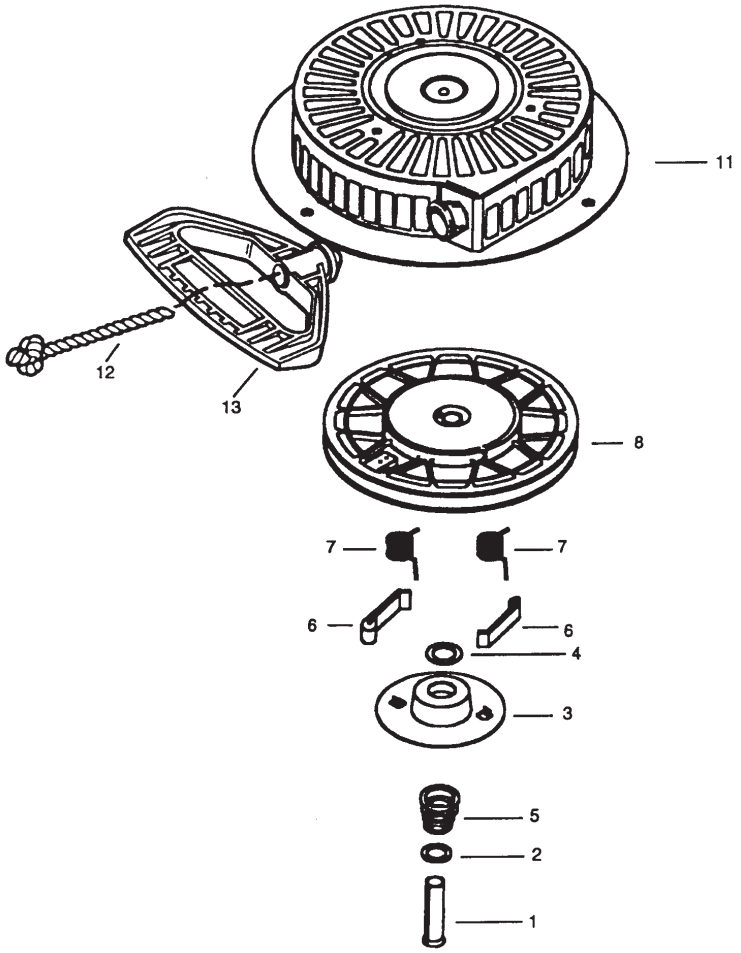


Carburetor Assembly
Tecumseh No. 640052

Ref. No.	Part No.	Qty.	Description
1	631776A	1	Shaft/Lever – Throttle
2	631970	1	Spring – Throttle Return
6	631778	1	Shutter – Throttle
7	650506	2	Screw – Shutter
10	632112	1	Shaft/Lever – Choke
14	632174	1	Shutter – Choke
15	630735	1	Spring – Choke Positioning
16	632164	1	Fitting – Fuel Inlet
17	650417	1	Screw – Idle Regulating
18	630766	1	Spring – Tension
20	640016	1	Screw – Idle Adjustment
21	640053	1	Cap – Screw Idler Adj.
25	631951	1	Float Bowl Assembly (Incl. Ref. #32 & 33)
27	631024	1	Shaft – Float
28	632019	1	Float – Carburetor
29	631028	1	Gasket – Bowl to Body

Ref. No.	Part No.	Qty.	Description
30	631021	1	Inlet Needle, Seat & Clip Asm (Incl. Ref. #31)
31	631022	1	Clip – Inlet Needle
32	27136A	1	Drain Assembly (Incl. Ref. #33)
33	27554	1	Gasket – Bowl Drain
36	640005	1	Main Nozzle Tube
37	632547	2	O–Ring–Main Nozzle Tube
40	640055	1	High Speed Bowl Nut
44	27110	1	Gasket – Bowl to Body
47	630748	1	Plug – Welch
48	631027	1	Plug – Welch

Obtain Parts from Tecumseh



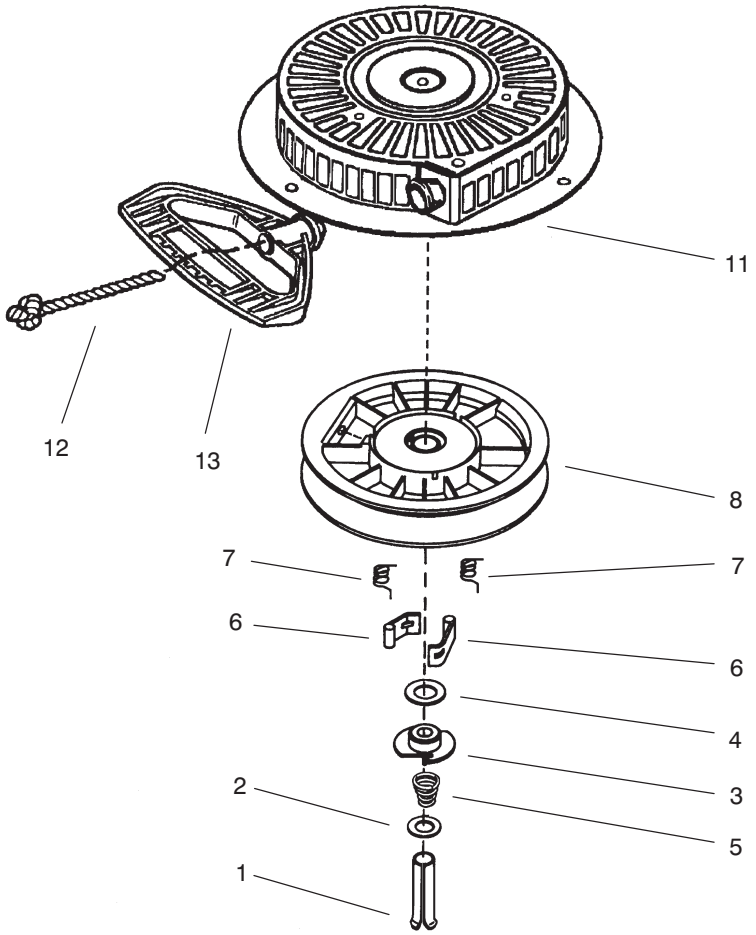
Sheet No.:

Recoil Starter Assembly
Tecumseh No. 590733

Ref. No.	Part No.	Qty.	Description
1	590599A	1	Pin – Spring (Incl. Ref. #4)
2	590600	1	Washer
3	590696	1	Retainer
4	590601	1	Washer
5	590697	1	Spring – Brake
6	590698	2	Dog – Starter
7	590699	2	Spring – Dog
8	590709	1	Pulley & Rewind Spring Assembly
11	590734	1	Starter Housing Asm
12	590535	1	Rope – Starter
‡13	590574	1	Handle – Mitten Grip

Ref. No.	Part No.	Qty.	Description

‡Not Included in Starter Assembly
Obtain Parts from Tecumseh



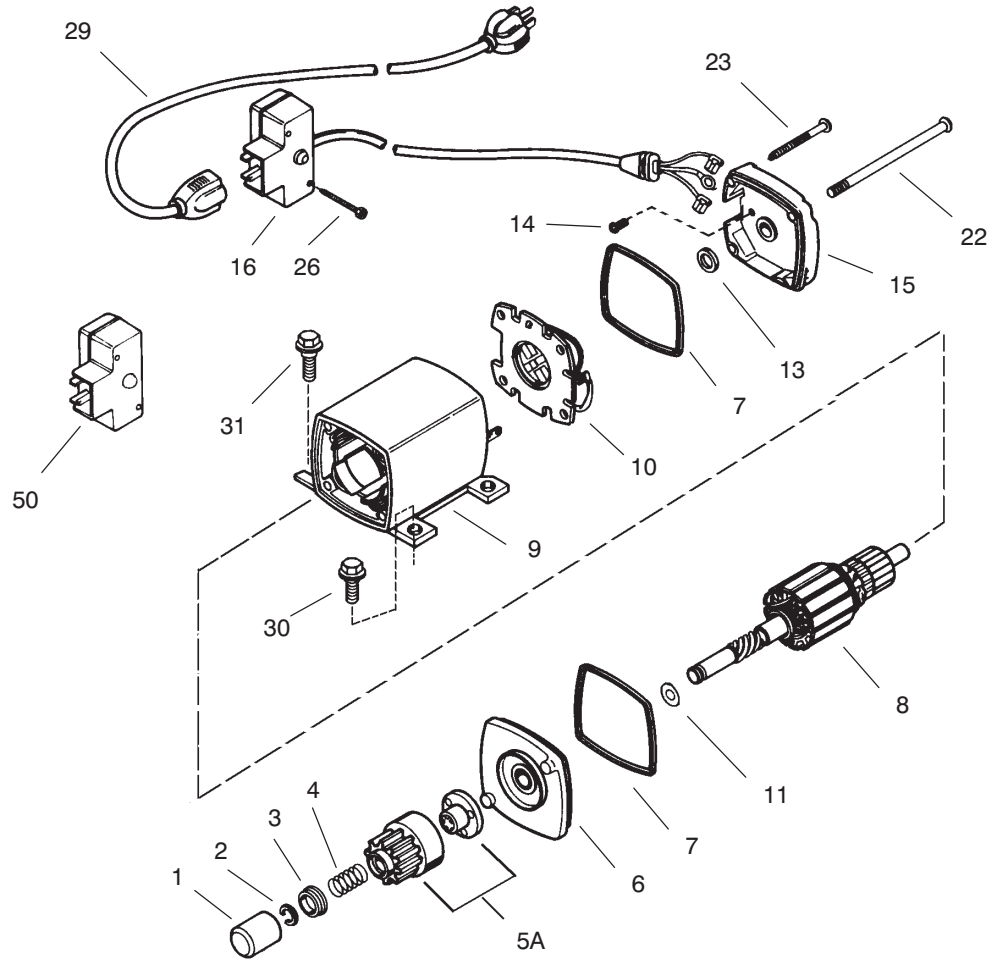
Sheet No.:

Recoil Starter Assembly (Optional)
Tecumseh No. 590749

Ref. No.	Part No.	Qty.	Description
1	590599A	1	Pin – Spring (Incl. Ref. #4)
2	590600	1	Washer
3	590679	1	Retainer
4	590601	1	Washer
5	590678	1	Spring – Brake
6	590680	2	Dog – Starter
7	590412	2	Spring – Dog
8	590682	1	Pulley & Rewind Spring Assembly
11	590750	1	Starter Housing Asm
12	590535	1	Rope – Starter
‡13	590574	1	Handle – Mitten Grip

Ref. No.	Part No.	Qty.	Description

‡Not Included in Starter Assembly
Obtain Parts from Tecumseh



Sheet No.:

Electric Starter Kit Assembly (Optional)
Tecumseh No. 33329D

Ref. No.	Part No.	Qty.	Description
1	33451	1	Dust Cover
2	33842	1	Retainer Ring
3	33430	1	Spring Retainer
4	33431	1	Anti–drift Spring
5A	37050	1	Gear and Nut (Incl. Ref.# 2)
6	35449	1	Drive End Cap Asm. (Incl. Ref.# 7)
7	35450	2	O–Ring
8	35915	1	Armature
9	35451A	1	Housing Assembly
10	35452A	1	Brush Card Assembly
11	35911	1	Thrust Washer
13	590500	1	Thrust Washer
14	33441	1	Ground Screw
15	35453	1	Commutator End Cap Asm. (Incl. Ref.# 7)
16	35454	1	Switch Box Assembly (Incl. Ref# 26)
22	35455	2	Case Bolt
23	35456	1	Ground Screw
26	650819	2	Screw
29	32450B	1	Extension Cord

Ref. No.	Part No.	Qty.	Description
30	30063	2	Screw – Torx
31	650820	2	Screw
50	730623	1	Switch Repair Kit

Obtain Parts from Tecumseh

Maintenance Record

Date								

Maintenance Record

Date								

LAWN-BOY®