



Form No. 3455-196 Rev A

**Count on it.**

# Parts Catalog

## MB TX 2500 Tracked Mud Buggy

Model No. 68138—Serial No. 412337958 and Up



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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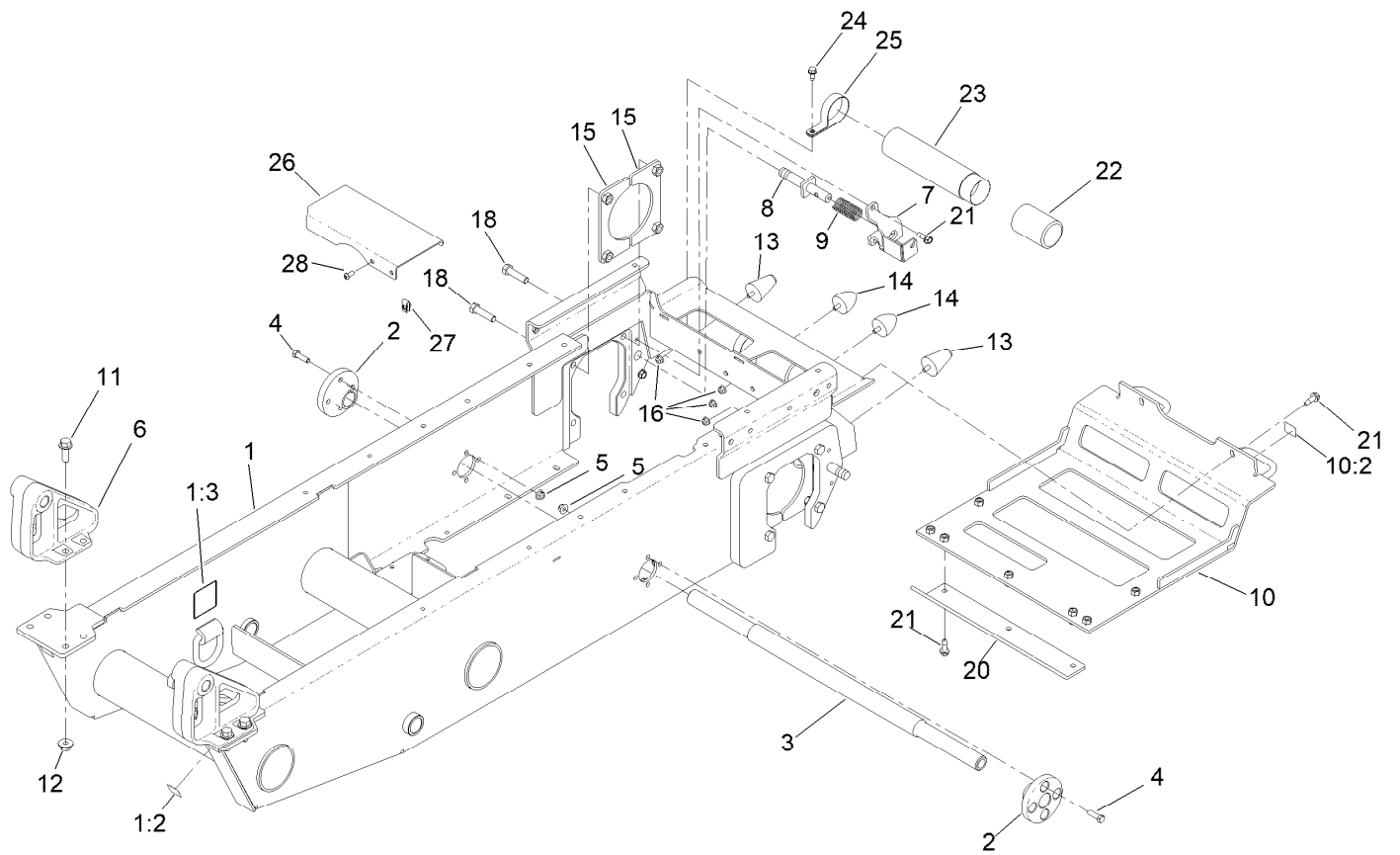
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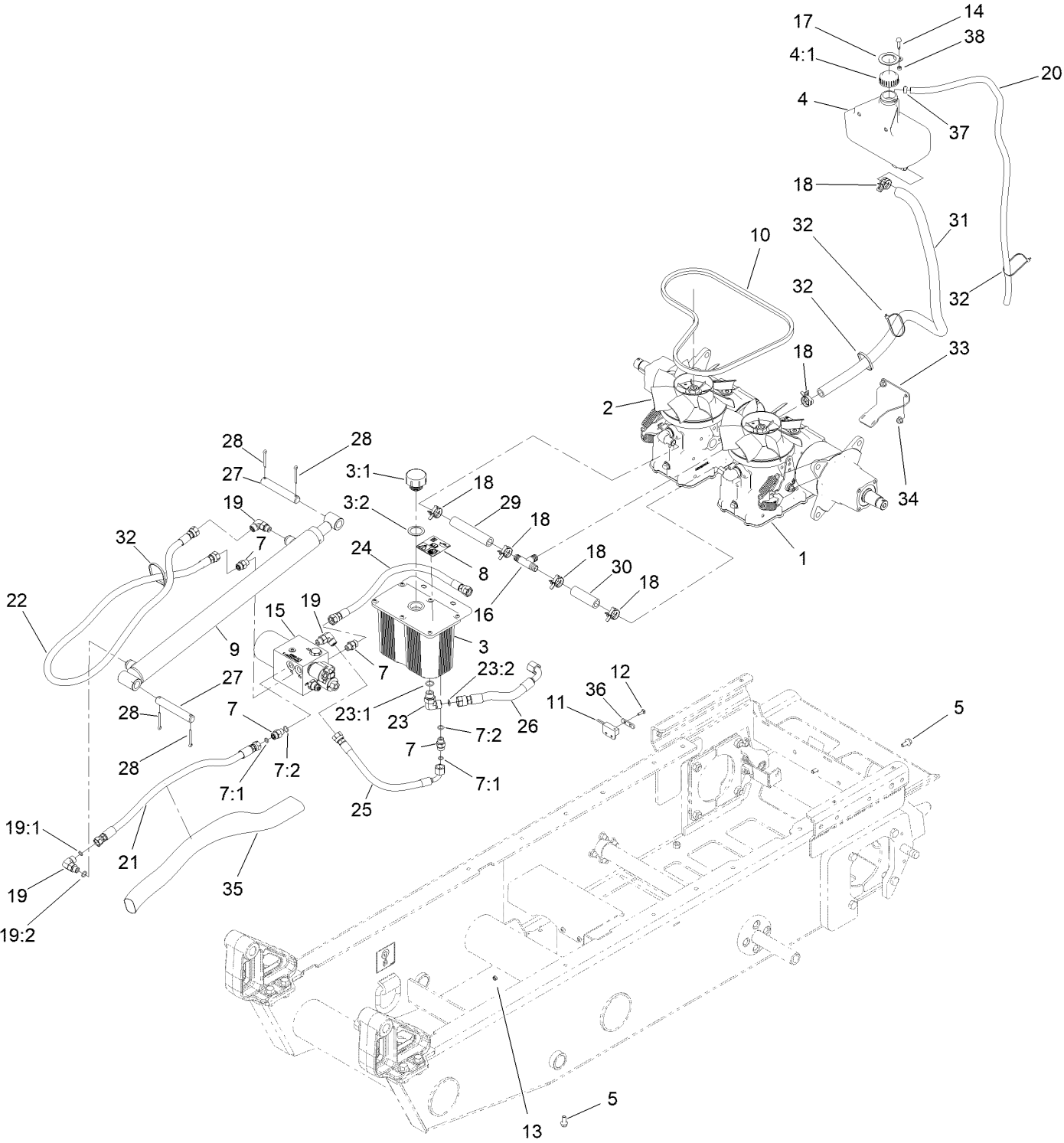
# Frame Assembly



## Frame Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       |
|-------------|--------------------|-------------|---------------------|-------------|--------------------|-------------|--------------------------|
| 1           | 139-7198           | 1           | Frame ASM- Straight | 13          | 114-1925           | 2           | Bumper-Rubber            |
| 1:2         | 125-4967           | 2           | Decal-Lift Here     | 14          | 114-1926           | 2           | Bumper-Rubber            |
| 1:3         | 132-9051           | 2           | Decal-Tiedown       | 15          | 132-8936-0P        | 4           | Hydro Mounting Plate ASM |
| 2           | 132-9075           | 2           | Hub-Mount, Track    | 16          | 104-8300           | 4           | Nut-HF, NI               |
| 3           | 125-0425           | 1           | Shaft-Track         | 18          | 325-8              | 8           | Screw-HH                 |
| 4           | 323-7              | 8           | Screw-HH            | 20          | 136-4611-03        | 1           | Plate-Skid               |
| 5           | 104-8301           | 8           | Nut-HF, NI          | 21          | 105-6245           | 13          | Screw-Tapping            |
| 6           | 132-9025-03        | 2           | Pivot-Dump          | 22          | 104-7048           | 1           | Cap-Housing              |
| 7           | 130-5284-03        | 2           | Bracket-Brake       | 23          | 104-7050           | 1           | Tube-Manual              |
| 8           | 132-8866           | 2           | Shaft-Brake         | 24          | 32144-70           | 2           | Screw-HWHTF              |
| 9           | 125-0344           | 2           | Spring-Compression  | 25          | 2412-133           | 2           | Clamp-R                  |
| 10          | 136-4651           | 1           | Plate-Side          | 26          | 144-7389-03        | 1           | Bracket, Manifold Shield |
| 10:2        | 132-9051           | 2           | Decal-Tiedown       | 27          | 115-7721           | 2           | Nut-Clip, U              |
| 11          | 130-6482           | 8           | Screw-HHF           | 28          | 3274-55            | 2           | Screw-HSBH               |
| 12          | 32128-52           | 8           | Nut-Lock, Flange    |             |                    |             |                          |

# Hydraulic Pump Assembly

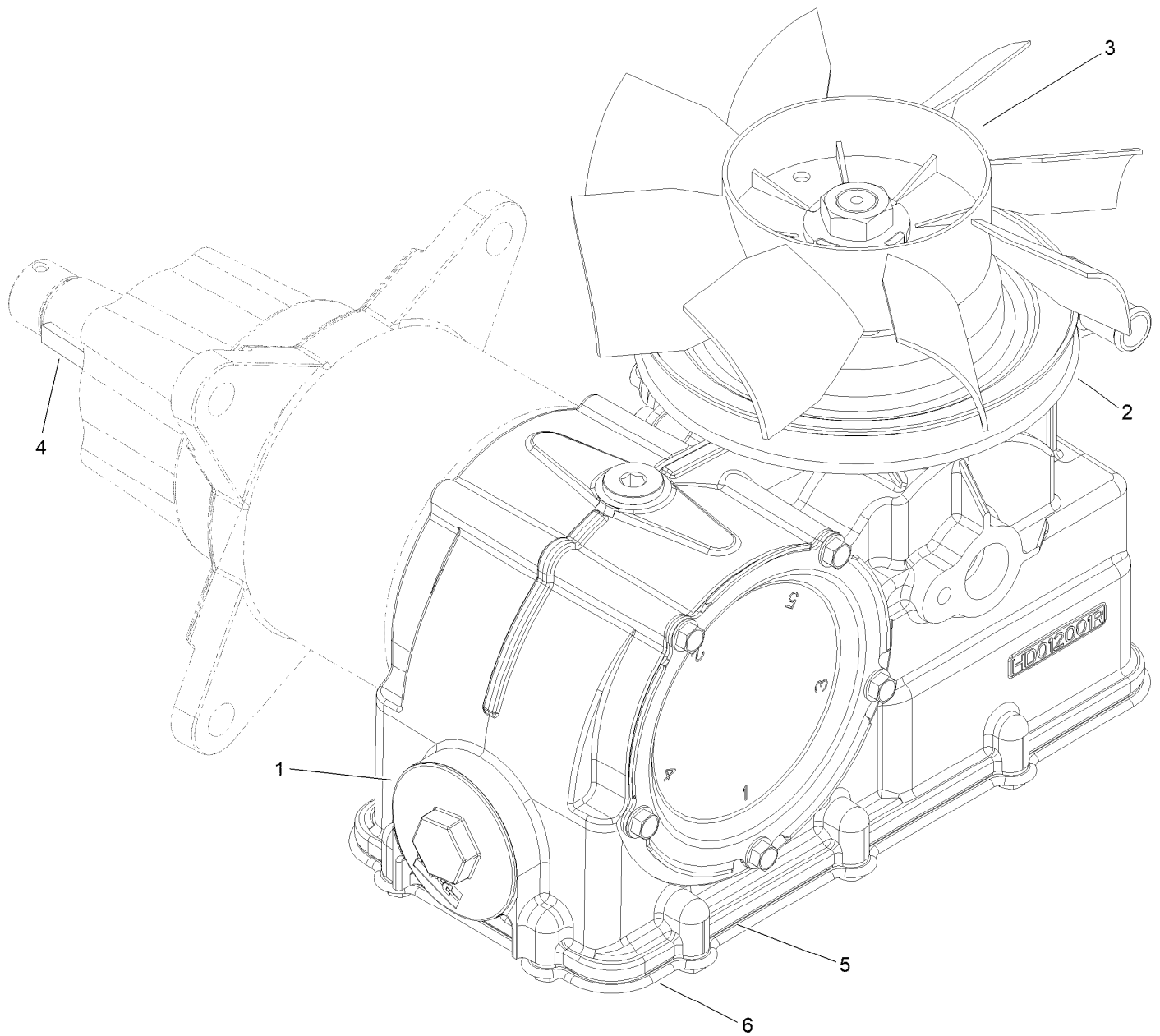


## Hydraulic Pump Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>             |
|-------------|--------------------|-------------|------------------------|-------------|--------------------|-------------|--------------------------------|
| 1           | 132-8802           | 1           | LH Hydro Transaxle ASM | 19:1        | 237-22             | 1           | O-Ring                         |
| 2           | 132-8803           | 1           | RH Hydro Transaxle ASM | 19:2        | 237-42             | 1           | O-Ring                         |
| 3           | 109-0448           | 1           | Tank-Hydraulic         | 20          | 132-7563           | 1           | Hose-Breather,<br>Transmission |
| 3:1         | 103-1948           | 1           | Cap-Reservoir, HYD     | 21          | 132-8941           | 1           | Hose-Hydraulic                 |
| 3:2         | 103-1949           | 1           | Gasket-Cap             | 22          | 144-7464           | 1           | Hose ASM-HYD                   |
| 4           | 138-3164           | 1           | Tank-Hydraulic         | 23          | 340-98             | 1           | Fitting-Elbow, 90 DEG          |
| 4:1         | 133-8677           | 1           | Cap-Vented             | 23:1        | 237-79             | 1           | O-Ring                         |
| 5           | 3234-47            | 5           | Screw-HHF              | 23:2        | 237-30             | 1           | O-Ring                         |
| 7           | 340-2              | 4           | Fitting-Straight       | 24          | 144-7465           | 1           | Hose ASM-HYD                   |
| 7:1         | 237-22             | 1           | O-Ring                 | 25          | 144-7466           | 1           | Hose ASM-HYD                   |
| 7:2         | 237-42             | 1           | O-Ring                 | 26          | 144-7468           | 1           | Hose ASM-HYD                   |
| 8           | 115-4212           | 1           | Decal-Warning          | 27          | 105-7456           | 2           | Pin-Pivot                      |
| 9           | 132-8835           | 1           | Cylinder-Hydraulic     | 28          | 3272-23            | 4           | Pin-Cotter                     |
| 9:1         | 132-9084           | 1           | Seal Kit ●             | 29          | 132-8933           | 1           | Hose-HYD, Hydro                |
| 10          | 138-7157           | 1           | Belt And Spring Kit    | 30          | 132-8934           | 1           | Hose-HYD, Hydro                |
| 11          | 100-1270           | 1           | Switch-Proximity       | 31          | 132-8935           | 1           | Hose-HYD, Hydro                |
| 12          | 3229-20            | 2           | Screw-CARR             | 32          | 3290-378           | 4           | Tie-Cable                      |
| 13          | 3296-2             | 2           | Nut-Lock, NI           | 33          | 132-9032-03        | 1           | Bracket-Hose Retainer          |
| 14          | 137-3711           | 1           | Screw                  | 34          | 104-8300           | 2           | Nut-HF, NI                     |
| 15          | 132-8989           | 1           | Hydraulic Manifold ASM | 35          | 100-6127           | 1           | Sleeve-Protective              |
| 16          | 132-5127           | 1           | Tee                    | 36          | 132-9092           | 1           | Plate-Switch, Proximity        |
| 17          | 136-0549-01        | 1           | Lock-Tank              | 37          | 92-2379            | 1           | Clamp-Hose                     |
| 18          | 144-2248           | 6           | Clamp-Sc Band          | 38          | 126-0416           | 1           | Spacer                         |
| 19          | 340-77             | 3           | Fitting-Elbow, 90 DEG  |             |                    |             |                                |

● Not illustrated

# LH Hydro Transaxle Assembly No. 132-8802



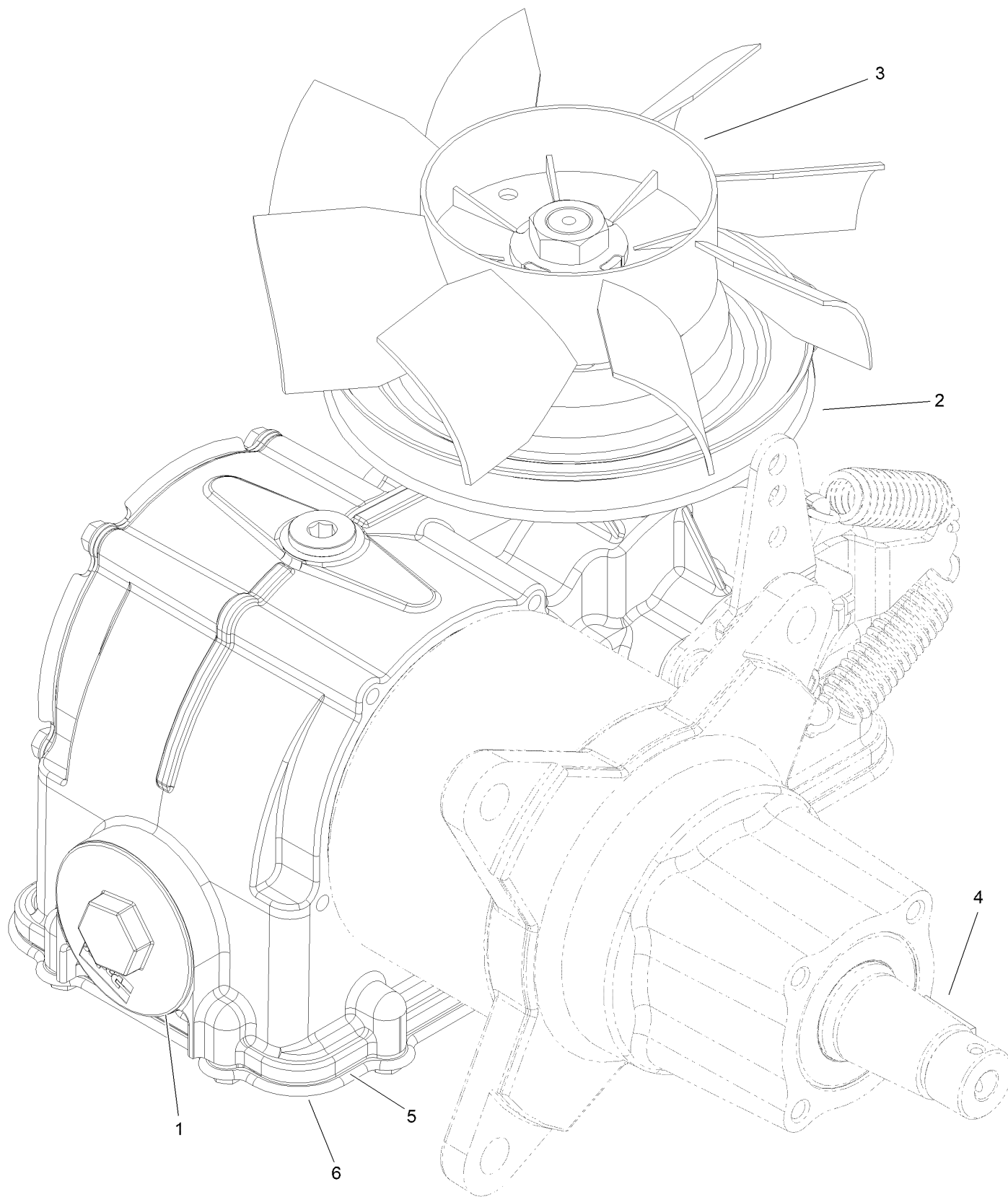
# LH Hydro Transaxle Assembly No. 132-8802 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   |
|-------------|--------------------|-------------|----------------------|
| 1           | 137-3772           | 1           | Filter               |
| 2           | 137-3773           | 1           | Pulley               |
| 3           | 137-3774           | 1           | Fan (8.3 Inch)       |
| 4           | 3257-42            | 1           | Key-Woodruff         |
| 5           | 140-1148           | 1           | Gasket-Cover, Bottom |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 6           | 139-7233           | 1           | Cover-Service      |
| 7           | 145-1155           | 1           | Kit-Seal, Motor ●  |
| 8           | 145-1156           | 1           | Seal-Shaft ●       |
| 9           | 145-1166           | 1           | Rtn ASM (LH) ●     |

● Not illustrated

# RH Hydro Transaxle Assembly No. 132-8803



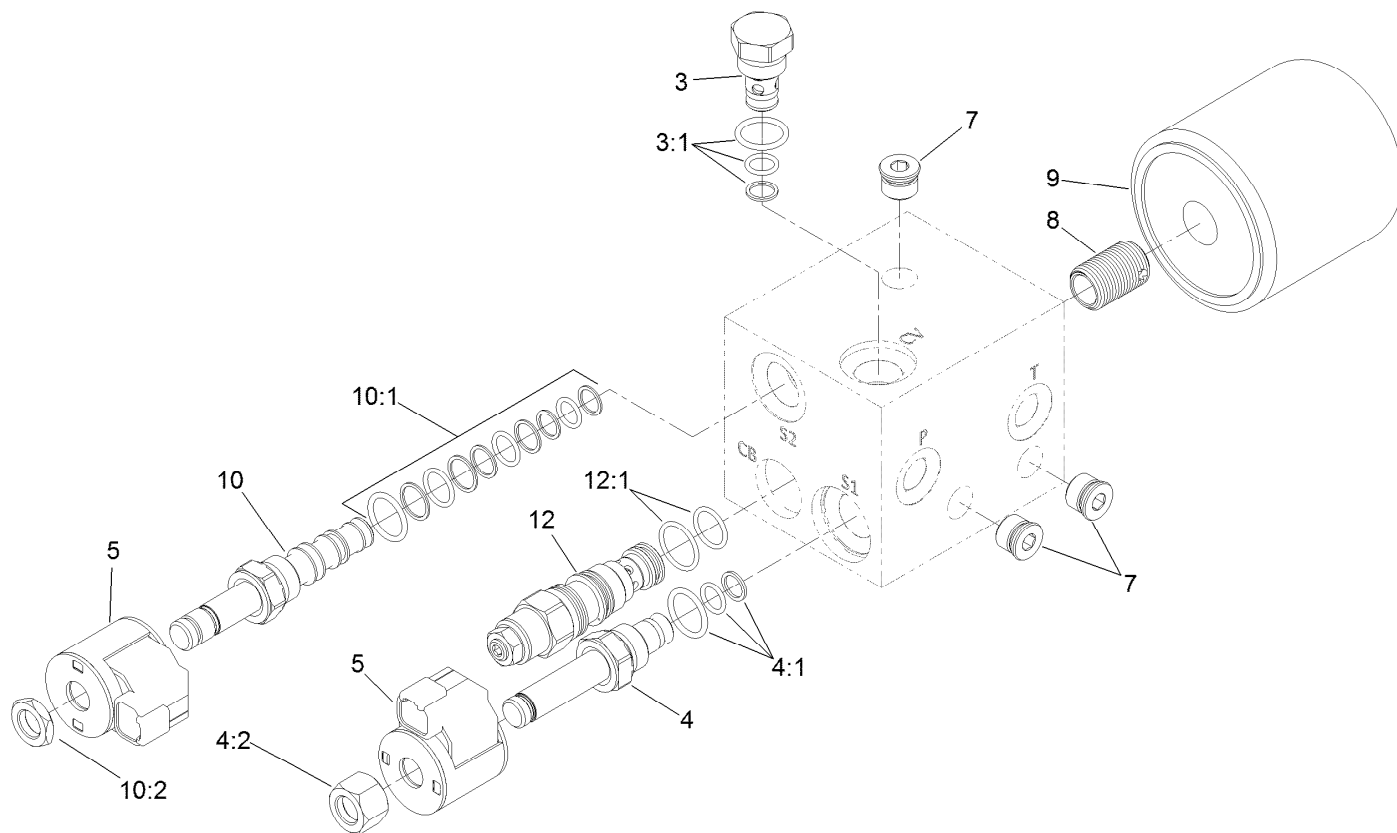
# RH Hydro Transaxle Assembly No. 132-8803 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   |
|-------------|--------------------|-------------|----------------------|
| 1           | 137-3772           | 1           | Filter               |
| 2           | 137-3773           | 1           | Pulley               |
| 3           | 137-3774           | 1           | Fan (8.3 Inch)       |
| 4           | 3257-42            | 1           | Key-Woodruff         |
| 5           | 140-1148           | 1           | Gasket-Cover, Bottom |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 6           | 139-7233           | 1           | Cover-Service      |
| 7           | 145-1155           | 1           | Kit-Seal, Motor ●  |
| 8           | 145-1156           | 1           | Seal-Shaft ●       |
| 9           | 145-1167           | 1           | Rtn ASM (RH) ●     |

● Not illustrated

# Hydraulic Manifold Assembly No. 132-8989

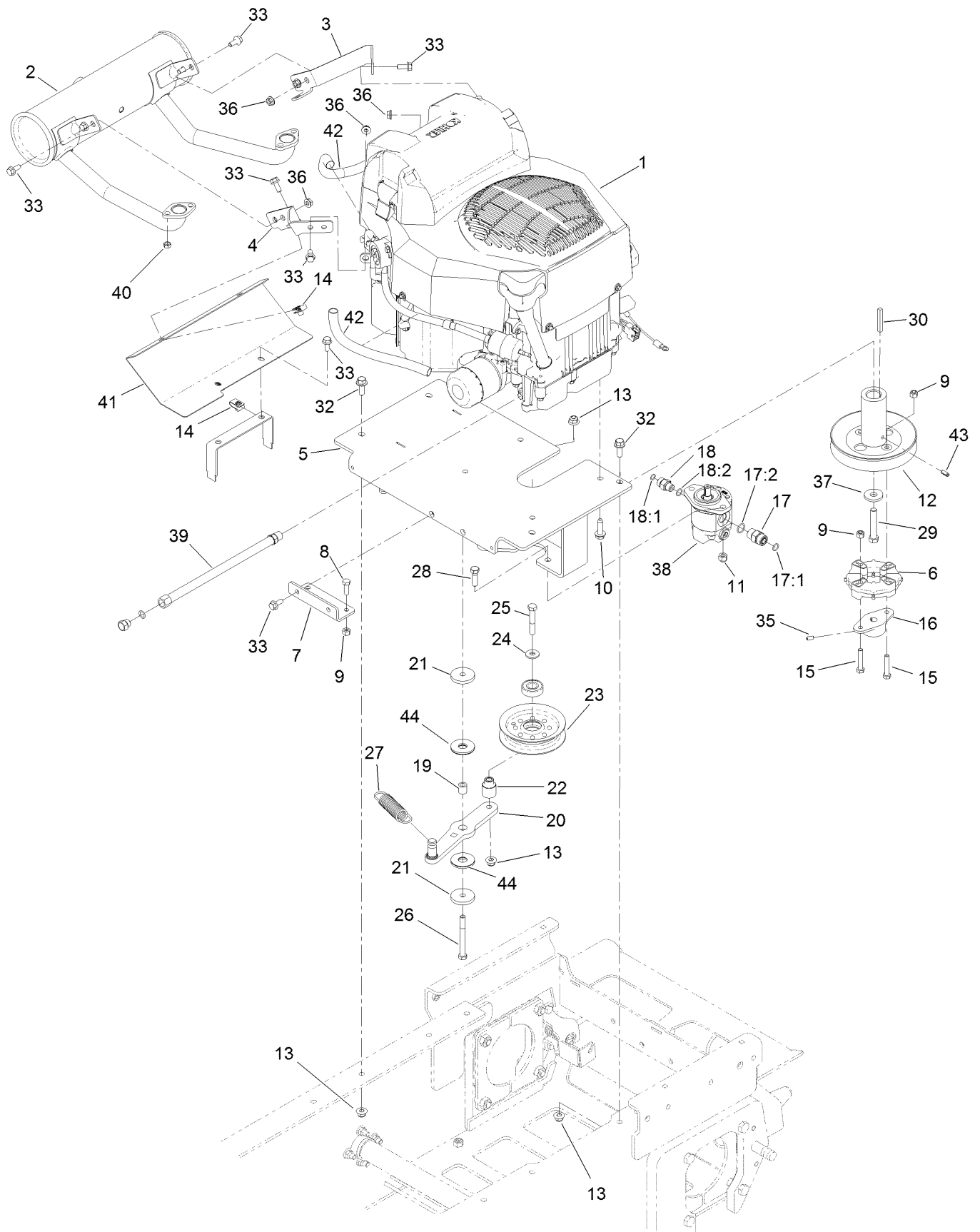


## Hydraulic Manifold Assembly No. 132-8989 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 3           | 105-9321           | 1           | Check Valve ASM    |
| 3:1         | 105-9156           | 1           | Seal Kit           |
| 4           | 107-7517           | 1           | Valve-Solenoid     |
| 4:1         | 105-9156           | 1           | Seal Kit           |
| 4:2         | 107-7812           | 1           | Nut-Solenoid       |
| 5           | 119-8036           | 2           | Coil               |
| 7           | 112-9213           | 3           | Plug               |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     |
|-------------|--------------------|-------------|------------------------|
| 8           | 127-3885           | 1           | Nipple-Filter          |
| 9           | 1-633750           | 1           | Filter-Oil, HYD        |
| 10          | 120-1665           | 1           | Valve-Solenoid         |
| 10:1        | 112-6520           | 1           | Seal Kit               |
| 10:2        | 110-2634           | 1           | Nut-Coil               |
| 12          | 114-5082           | 1           | Valve-Balance, Counter |
| 12:1        | 114-5083           | 1           | Seal Kit               |

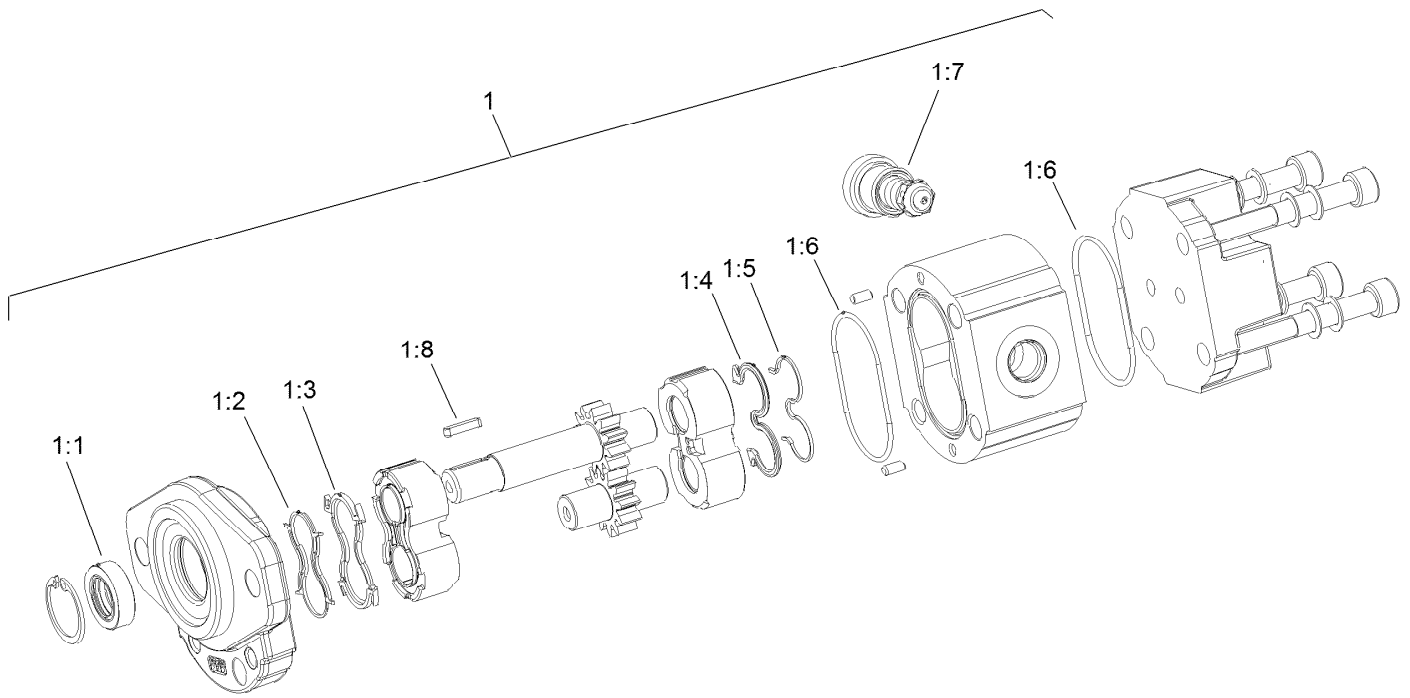
# Engine Assembly



## Engine Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>                | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>         |
|-------------|--------------------|-------------|-----------------------------------|-------------|--------------------|-------------|----------------------------|
| 1           | 139-7245           | 1           | Engine-Kohler, Zt740<br>[service] | 20          | 132-9086-03        | 1           | Arm-Idler                  |
| 2           | 132-8995           | 1           | Muffler-Kohler                    | 21          | 110-9981           | 2           | Washer-Plain               |
| 3           | 132-8916-03        | 1           | Bracket-Muffler                   | 22          | 132-9080           | 1           | Bushing-Idler              |
| 4           | 132-8917-03        | 1           | Bracket-Muffler                   | 23          | 116-3626           | 1           | Pulley-Idler               |
| 5           | 132-8907-0P        | 1           | Engine Plate ASM (Welded)         | 24          | 80-6990            | 1           | Washer-Hardened            |
| 6           | 119-0652           | 1           | Coupler-Rubber                    | 25          | 323-12             | 1           | Screw-HH                   |
| 7           | 132-8940-03        | 1           | Bracket-Tank, Hydro               | 26          | 323-15             | 1           | Screw-HH                   |
| 8           | 322-5              | 2           | Screw-HH                          | 27          | 138-7110           | 1           | Spring-Extension           |
| 9           | 3296-29            | 6           | Nut-Lock, NI                      | 28          | 323-6              | 2           | Screw-HH                   |
| 10          | 32144-109          | 4           | Screw-Thd                         | 29          | 3212-10            | 1           | Screw-HH                   |
| 11          | 125-5069           | 2           | Nut-Hex                           | 30          | 103-4177           | 1           | Key                        |
| 12          | 132-8938           | 1           | Pulley-Engine                     | 32          | 3234-42            | 4           | Screw-HHF                  |
| 13          | 104-8301           | 6           | Nut-HF, NI                        | 33          | 3234-47            | 14          | Screw-HHF                  |
| 14          | 115-7721           | 4           | Nut-Clip, U                       | 35          | 3245-9             | 2           | Screw-Set, HSH             |
| 15          | 322-9              | 4           | Screw-HH                          | 36          | 32128-26           | 8           | Nut-HF                     |
| 16          | 132-9033           | 1           | Hub-Pump                          | 37          | 110-6147           | 1           | Washer-Flat                |
| 17          | 340-4              | 1           | Fitting-Straight                  | 38          | 132-8954           | 1           | Pump-Gear                  |
| 17:1        | 237-30             | 1           | O-Ring                            | 39          | 117-1261           | 1           | Hose-Drain, Oil            |
| 17:2        | 237-79             | 1           | O-Ring                            | 40          | 114-3549           | 4           | Nut                        |
| 18          | 340-2              | 1           | Fitting-Straight                  | 41          | 139-7232-03        | 1           | Shield-Muffler             |
| 18:1        | 237-22             | 1           | O-Ring                            | 42          | 136-4617           | 2           | Sleeve-Thermal             |
| 18:2        | 237-42             | 1           | O-Ring                            | 43          | 32121-134          | 1           | Pin-Roll                   |
| 19          | 75-5270            | 1           | Spacer-Knob, Seat                 | 44          | 114-0463           | 2           | Washer-Friction, Composite |

# Hydraulic Gear Pump Assembly No. 132-8954



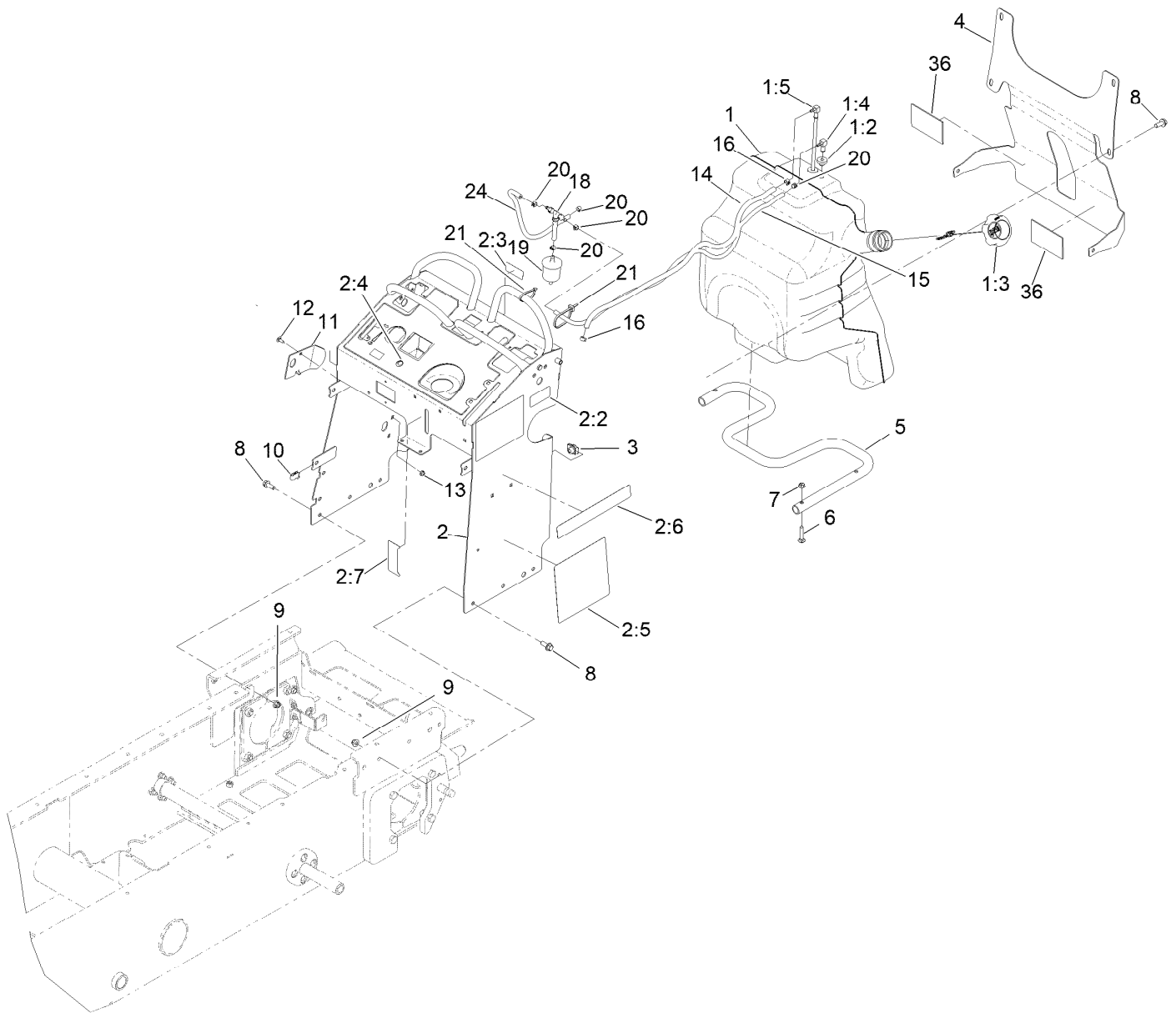
# Hydraulic Gear Pump Assembly No. 132-8954 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 132-8969           | 1           | Seal-Kit           |
| 1:1         |                    | 1           | Shaft Seal ●       |
| 1:2         |                    | 1           | Anti Extrusion ●   |
| 1:3         |                    | 1           | Upper Seal ●       |
| 1:4         |                    | 1           | Seal ●             |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1:5         |                    | 1           | Anti Extrusion ●   |
| 1:6         |                    | 2           | O-Ring Seal ●      |
| 1:7         |                    | 1           | O-Ring Seal ●      |
| 1:8         |                    | 1           | Key ●              |

● Not serviced separately

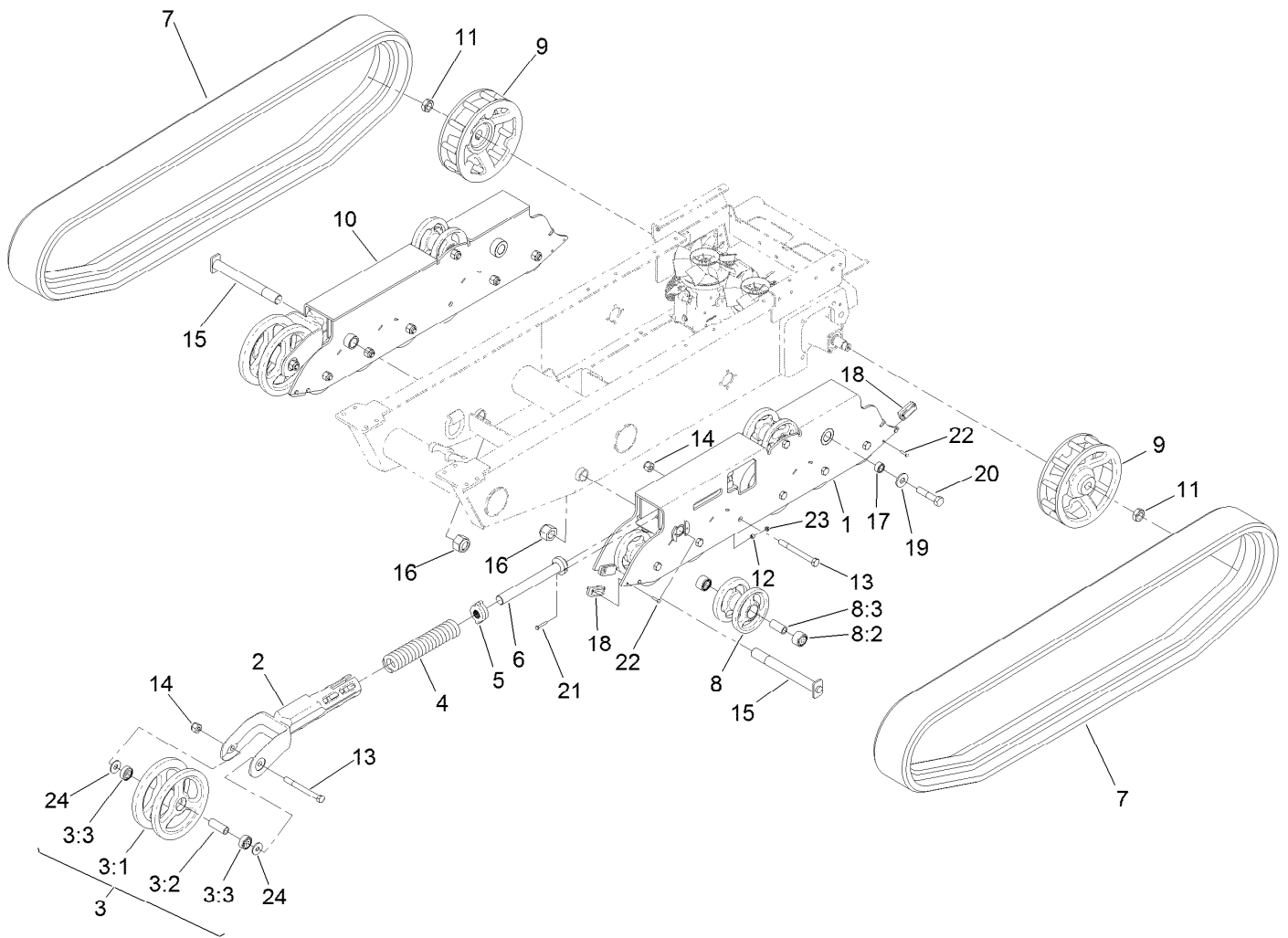
# Fuel Tank and Tower Assembly



## Fuel Tank and Tower Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|-----------------------|-------------|--------------------|-------------|--------------------|
| 1           | 132-7560           | 1           | Fuel Tank ASM         | 7           | 104-8300           | 3           | Nut-HF, NI         |
| 1:2         | 46-6560            | 2           | Bushing               | 8           | 3234-42            | 10          | Screw-HHF          |
| 1:3         | 137-4127           | 1           | Cap-Fuel              | 9           | 104-8301           | 6           | Nut-HF, NI         |
| 1:4         | 104-5228           | 1           | Fitting-Elbow, 90 DEG | 10          | 115-7721           | 5           | Nut-Clip, U        |
| 1:5         | 145-6195           | 1           | ASM, Tube-Fuel        | 11          | 131-7455           | 1           | Plate-Striker      |
| 2           | 139-7221           | 1           | Tower ASM             | 12          | 3229-11            | 1           | Screw-CARR         |
| 2:2         | 116-8775           | 1           | Decal-Fill, Fuel      | 13          | 104-7201           | 1           | Nut-HF, NI         |
| 2:3         | 132-9052           | 1           | Decal-Fuse            | 14          | 132-8929           | 1           | Hose-Fuel [32"]    |
| 2:4         | 139-7219           | 1           | Decal-Control Panel   | 15          | 110-3958           | 1           | Hose-Fuel          |
| 2:5         | 138-7146           | 1           | Decal-Service         | 16          | 2412-98            | 2           | Clamp-Hose         |
| 2:6         | 132-9057           | 2           | Decal                 | 18          | 116-5464           | 1           | Tee And Check      |
| 2:7         | 137-0575           | 1           | Decal-Level, Oil      | 19          | 120-2235           | 1           | Filter-Fuel        |
| 3           | 105-4886           | 4           | Nut-Tinnerman         | 20          | 2412-146           | 5           | Clamp-Hose         |
| 4           | 147-3226-03        | 1           | Bracket-Cross         | 21          | 3290-378           | 1           | Tie-Cable          |
| 5           | 132-5161-01        | 1           | Tube-Mount, Fuel Tank | 24          | 132-9046           | 1           | Hose-Vent          |
| 6           | 3230-5             | 3           | Bolt-CARR             | 36          | 98-1386            | 2           | Pad-Foam           |

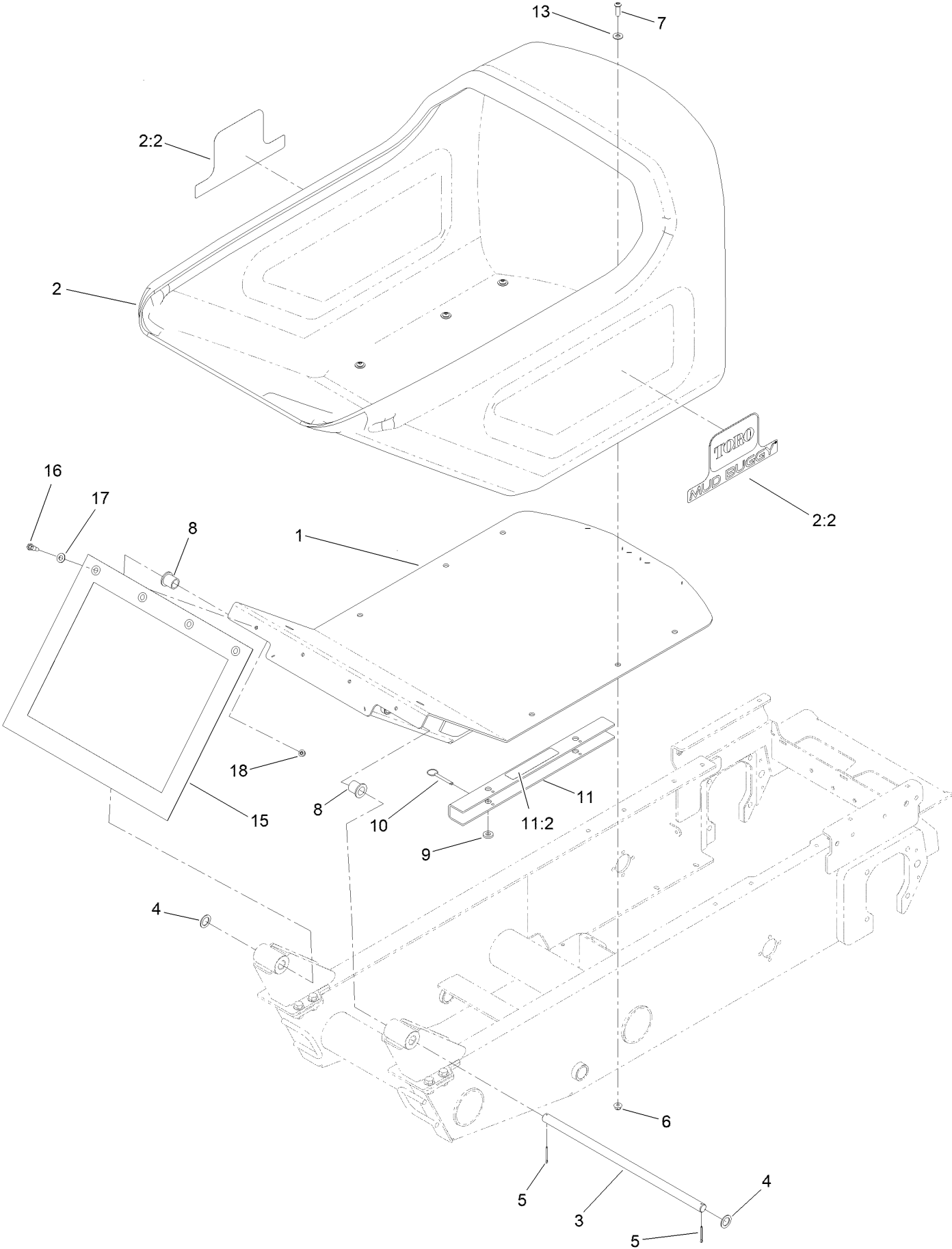
# Track Assembly



## Track Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>          |
|-------------|--------------------|-------------|-------------------------|-------------|--------------------|-------------|-----------------------------|
| 1           | 132-8813-03        | 1           | Mount-Wheel, LH         | 11          | 26-3790            | 2           | Nut-Lock                    |
| 2           | 108-4691-03        | 2           | Arm-Tensioner           | 12          | 98-4799            | 2           | Spacer                      |
| 3           | 104-5745           | 2           | Tensioner Wheel ASM     | 13          | 327-17             | 16          | Screw-HH                    |
| 3:1         | 104-5747-03        | 1           | Wheel-Tensioner         | 14          | 3296-24            | 16          | Nut-Hex                     |
| 3:2         | 98-9835            | 1           | Spacer-Wheel, Tensioner | 15          | 130-1050           | 2           | Pin-Track                   |
| 3:3         | 120-5378           | 2           | Bearing-Ball            | 16          | 125-0399           | 2           | Nut-HH                      |
| 4           | 95-3624            | 2           | Spring-Compression      | 17          | 132-8944           | 2           | Spacer-Track, Outside Mount |
| 5           | 108-4664           | 2           | Block-Tensioner         | 18          | 132-6053           | 8           | Block-Track                 |
| 6           | 127-9563           | 2           | Bolt-Tensioner          | 19          | 99-2659            | 2           | Washer                      |
| 7           | 137-8712           | 2           | Track                   | 20          | 328-5              | 2           | Screw-HH                    |
| 8           | 138-5231           | 14          | Wheel ASM               | 21          | 321-37             | 2           | Screw-HH                    |
| 8:2         | 138-0547           | 2           | Bearing-Ball            | 22          | 321-6              | 16          | Screw-HH                    |
| 8:3         | 130-7564           | 1           | Spacer-Wheel            | 23          | 32128-32           | 2           | Nut-HHF                     |
| 9           | 132-8893-03        | 2           | Wheel-Drive             | 24          | 3256-7             | 4           | Washer-Flat                 |
| 10          | 132-8814-03        | 1           | Mount-Wheel, RH         |             |                    |             |                             |

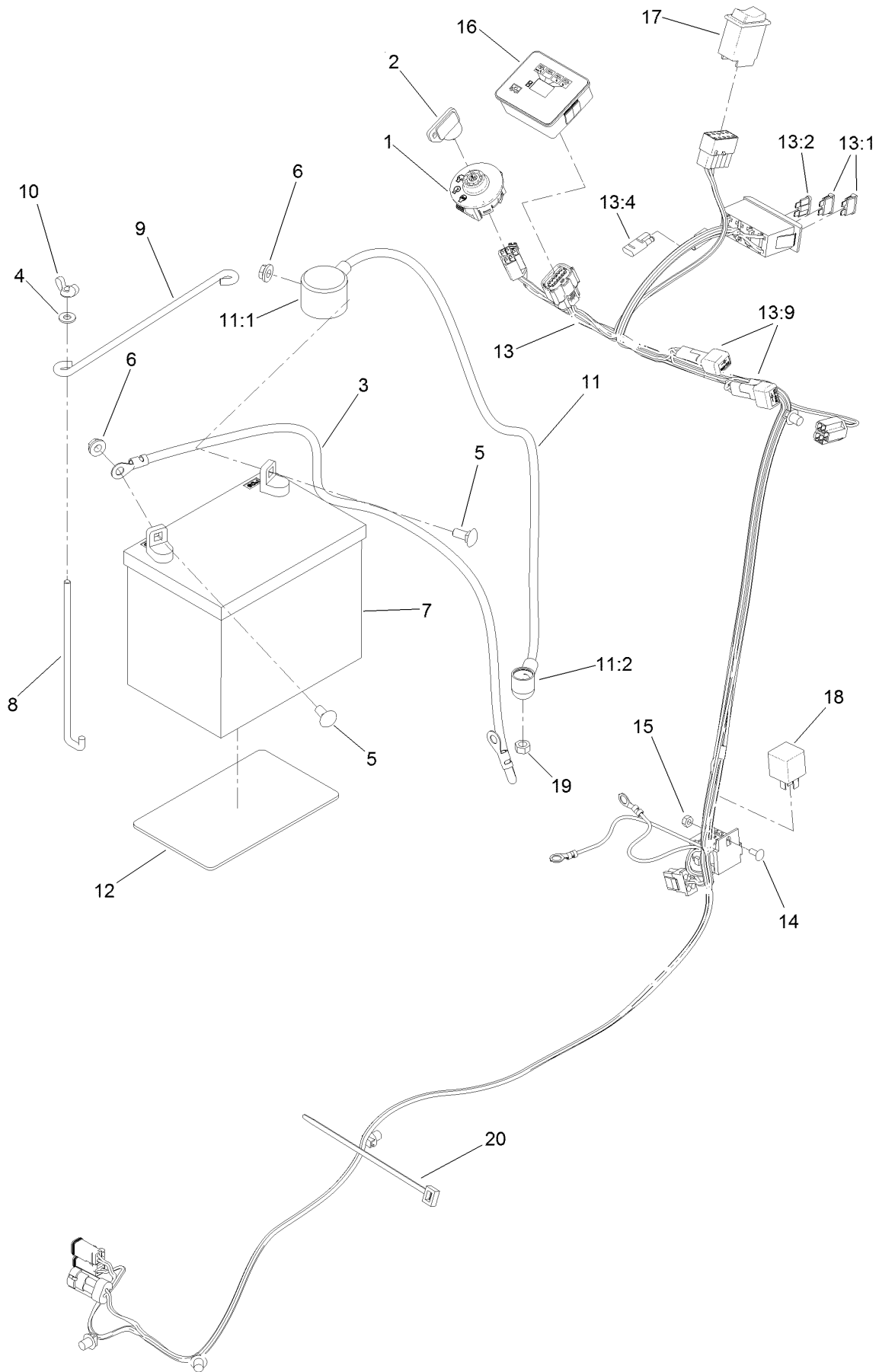
# Hopper Assembly



## Hopper Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|--------------------|
| 1           | 139-7207           | 1           | Frame-Hopper ASM   | 9           | 83-1470            | 2           | Washer-Neoprene    |
| 2           | 139-7240           | 1           | Hopper-Mortar, ASM | 10          | 108-0094           | 2           | Pin-Cotterless     |
| 2:2         | 139-7234           | 2           | Decal-Mud Buggy    | 11          | 130-5315           | 1           | Arm-Locking        |
| 3           | 132-8854           | 1           | Shaft-Pivot, Tub   | 11:2        | 115-4858           | 1           | Decal-Danger       |
| 4           | 99-4958            | 2           | Spacer             | 13          | 3256-4             | 6           | Washer-Flat        |
| 5           | 3272-13            | 2           | Pin-Cotter         | 15          | 132-9044           | 1           | Shield-Splatter    |
| 6           | 104-8301           | 6           | Nut-HF, NI         | 16          | 28-0540            | 4           | Bolt-Shoulder      |
| 7           | 3274-63            | 6           | Screw-HSBH         | 17          | 3256-25            | 4           | Washer-Flat        |
| 8           | 1-303514           | 2           | Bearing-Flanged    | 18          | 104-8300           | 4           | Nut-HF, NI         |

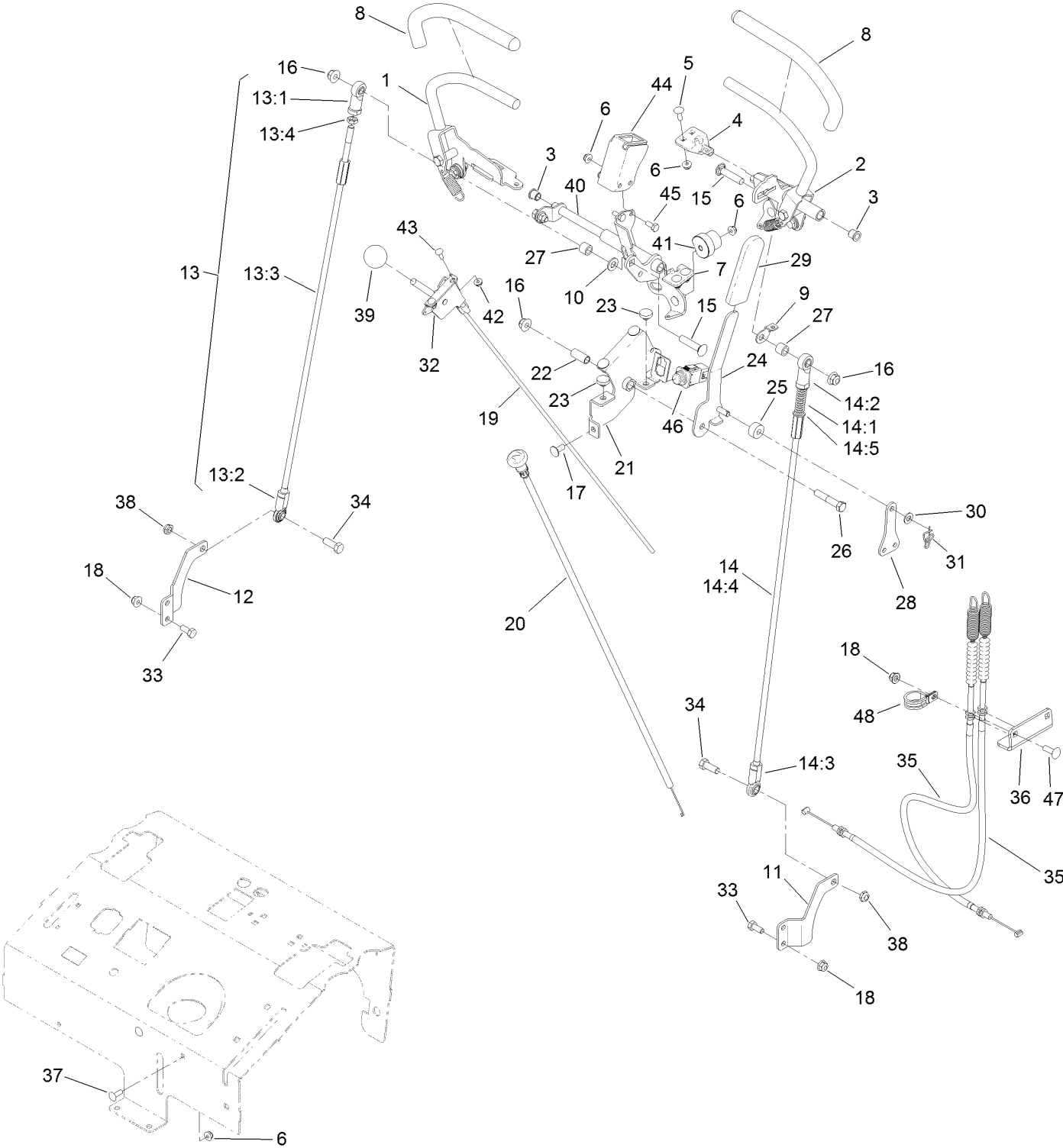
# Electrical Harness Assembly



## Electrical Harness Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>         | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    |
|-------------|--------------------|-------------|----------------------------|-------------|--------------------|-------------|-----------------------|
| 1           | 137-4101           | 1           | Switch-Ignition            | 12          | 62-4300            | 1           | Pad-Skid, Anti        |
| 2           | 63-8360            | 1           | Key-Ignition               | 13          | 138-3138           | 1           | Harness-Wire          |
| 3           | 117-7240           | 1           | Cable-Battery, Negative    | 13:1        | 109355             | 2           | Fuse-Blade, 15 Amp    |
| 4           | 3256-22            | 2           | Washer-Flat                | 13:2        | 114241             | 1           | Fuse-Blade, 7.5 Amp   |
| 5           | 3230-1             | 2           | Bolt-CARR                  | 13:4        | 116-0053           | 1           | Cap-Plug              |
| 6           | 32128-20           | 2           | Nut-HF                     | 13:9        | 100-4918           | 2           | Diode                 |
| 7           | 104-4657           | 1           | Battery (340 CCA, Wet)     | 14          | 1-807513           | 1           | Bolt-CARR             |
| 8           | 100-6435           | 2           | Post-Battery               | 15          | 3296-2             | 1           | Nut-Lock, NI          |
| 9           | 100-6434           | 1           | Rod-Hold Down, Battery     | 16          | 132-8959           | 1           | Module, Hour Meter    |
| 10          | 32103-22           | 2           | Nut-Wing                   | 17          | AU113664           | 1           | Switch-Rocker, 2 Pole |
| 11          | 109-7630           | 1           | Positive Battery Cable ASM | 18          | 1-643275           | 1           | Relay                 |
| 11:1        | 109-2407           | 1           | Insulator-Battery          | 19          | 33014-00           | 1           | Nut-Hex               |
| 11:2        | 1-543393           | 1           | Insulator-Solenoid         | 20          | 3290-378           | 1           | Tie-Cable             |

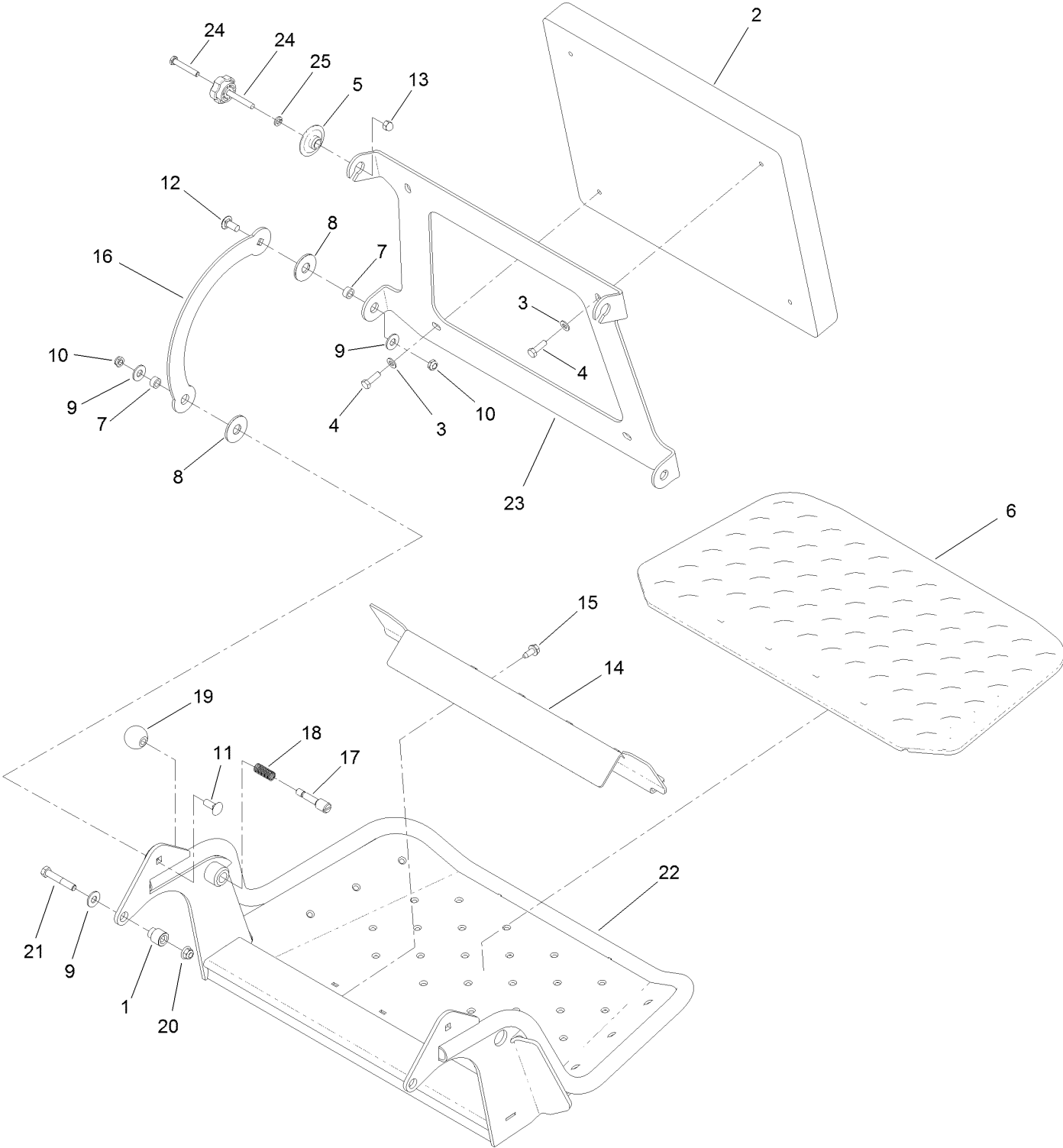
# Control Assembly



## Control Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>         | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     |
|-------------|--------------------|-------------|----------------------------|-------------|--------------------|-------------|------------------------|
| 1           | 132-9048           | 1           | RH Control Handle ASM      | 21          | 132-8919-03        | 1           | Bracket-Brake, Pivot   |
| 2           | 132-9047           | 1           | LH Control Handle ASM      | 22          | 131-3562           | 1           | Bearing-Sleeve         |
| 3           | 103-9928           | 2           | Bearing                    | 23          | 1-513658           | 2           | Bumper                 |
| 4           | 120-3288           | 1           | Tab-Pivot, LH              | 24          | 132-8920-03        | 1           | Handle-Arm, Brake      |
| 5           | 3229-1             | 4           | Screw-CARR                 | 25          | 132-9064           | 1           | Bushing-Brake          |
| 6           | 104-7201           | 10          | Nut-HF, NI                 | 26          | 323-10             | 1           | Screw-HH               |
| 7           | 120-3287           | 1           | Tab-Pivot, RH              | 27          | 93-9847            | 2           | Spacer                 |
| 8           | 119-0222           | 2           | Grip                       | 28          | 132-1188           | 1           | Yoke-Cable             |
| 9           | 132-7538           | 1           | Bracket-Adjustment, Speed  | 29          | 1-633268           | 1           | Grip-Lever             |
| 10          | 3256-24            | 1           | Washer-Flat                | 30          | 93-6079            | 1           | Spacer-Nylon           |
| 11          | 131-5748-0P        | 1           | Bracket-Hydro, LH (Primer) | 31          | 112-1491           | 1           | Pin-Cotter             |
| 12          | 131-5747-0P        | 1           | Bracket-Hydro, RH (Black)  | 32          | 110-5547           | 1           | Lever-Control          |
| 13          | 138-8642           | 1           | RH Control Rod ASM         | 33          | 322-3              | 5           | Screw-HH               |
| 13:1        | 92-7008            | 1           | End-Rod, Female            | 34          | 323-6              | 2           | Screw-HH               |
| 13:2        | 103-1167           | 1           | Joint-Ball End, LH         | 35          | 132-8921           | 2           | Cable-Brake            |
| 13:3        | 138-8641           | 1           | Rod-Control                | 36          | 132-8923-03        | 1           | Bracket-Cable, Brake   |
| 13:4        | 3220-3             | 1           | Nut-HJ                     | 37          | 3229-25            | 2           | Screw-CARR             |
| 14          | 138-8643           | 1           | LH Control Rod ASM         | 38          | 3296-59            | 2           | Nut-Lock, NI           |
| 14:1        | 1-603807           | 1           | Spring-Return, Neutral     | 39          | 1-603175           | 1           | Knob-Ball              |
| 14:2        | 92-7008            | 1           | End-Rod, Female            | 40          | 132-9029-03        | 1           | Pivot/Plate Switch ASM |
| 14:3        | 103-1167           | 1           | Joint-Ball End, LH         | 41          | 126-1499           | 2           | Cam                    |
| 14:4        | 138-8641           | 1           | Rod-Control                | 42          | 32128-17           | 2           | Nut-Lock, Flange       |
| 14:5        | 3256-45            | 2           | Washer-Flat                | 43          | 1-807533           | 2           | Bolt-CARR              |
| 15          | 3231-29            | 2           | Screw-CARR                 | 44          | 132-9027-03        | 1           | Bracket-Switch         |
| 16          | 104-8301           | 3           | Nut-HF, NI                 | 45          | 321-3              | 2           | Screw-HH               |
| 17          | 3230-23            | 3           | Bolt-CARR                  | 46          | 100-1268           | 1           | Switch-Plunger         |
| 18          | 104-8300           | 10          | Nut-HF, NI                 | 47          | 3230-22            | 2           | Screw-CARR             |
| 19          | 115-1211           | 1           | Cable-Control              | 48          | 2412-104           | 1           | Clamp-R                |
| 20          | 132-9035           | 1           | Cable-Choke                |             |                    |             |                        |

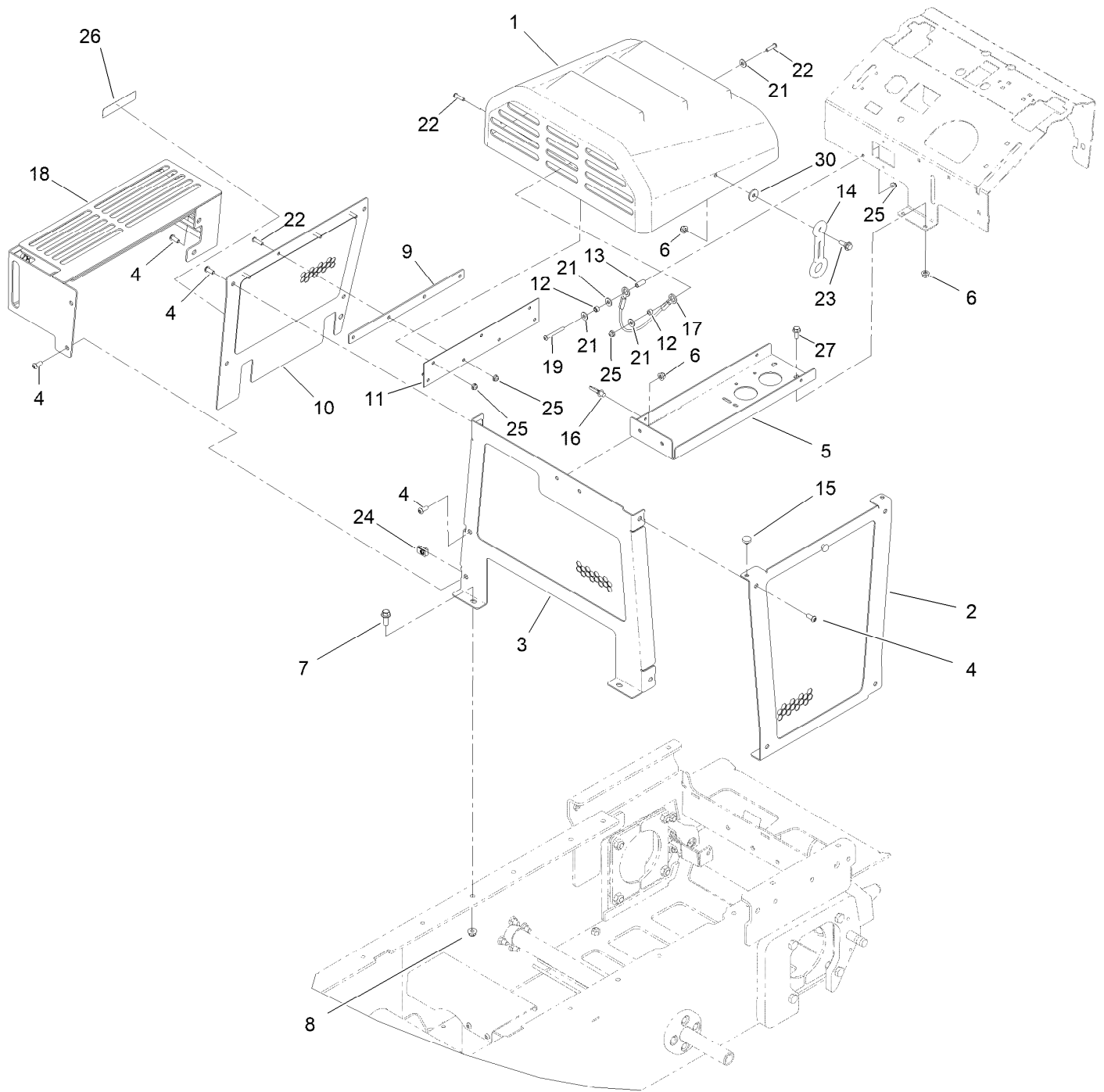
# Platform Assembly



## Platform Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>         | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|----------------------------|-------------|--------------------|-------------|--------------------|
| 1           | 132-7583           | 2           | Bushing-Flanged            | 14          | 136-5669-03        | 1           | Clamp-Shield       |
| 2           | 117-9739           | 1           | Pad-Cushion                | 15          | 32144-70           | 2           | Screw-HWHTF        |
| 3           | 3256-23            | 4           | Washer-Plain               | 16          | 114-1915-03        | 2           | Link-Pad           |
| 4           | 121-7999           | 4           | Screw-HH                   | 17          | 119-8650           | 1           | Pin-Latch          |
| 5           | 116-2886           | 2           | Slide-Bushing              | 18          | 114-5348           | 1           | Spring             |
| 6           | 126-7157           | 1           | Mat-Platform               | 19          | 1-603175           | 1           | Knob-Ball          |
| 7           | 111044             | 4           | Spacer                     | 20          | 104-8301           | 2           | Nut-HF, NI         |
| 8           | 114-0463           | 4           | Washer-Friction, Composite | 21          | 323-11             | 2           | Screw-HH           |
| 9           | 3256-4             | 6           | Washer-Flat                | 22          | 120-8475-03        | 1           | Platform           |
| 10          | 3296-59            | 4           | Nut-Lock, NI               | 23          | 120-8499-03        | 1           | Hinge-Pad          |
| 11          | 3231-2             | 2           | Bolt-CARR                  | 24          | 133-1426           | 2           | Knob               |
| 12          | 3231-27            | 2           | Screw-CARR                 | 25          | 3253-4             | 2           | Washer-Lock        |
| 13          | 137-4808           | 2           | Nut-Acorn                  |             |                    |             |                    |

# Hood Assembly



## Hood Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    |
|-------------|--------------------|-------------|-----------------------|-------------|--------------------|-------------|-----------------------|
| 1           | 132-8990           | 1           | Hood                  | 15          | 1-513658           | 2           | Bumper                |
| 2           | 132-8886-01        | 1           | Panel-Side, LH        | 16          | 32180-118          | 2           | Clip-Tie              |
| 3           | 132-8887-01        | 1           | Panel-Front           | 17          | 130-5726           | 1           | Lanyard               |
| 4           | 3274-55            | 14          | Screw-HSBH            | 18          | 136-4592-01        | 1           | Guard-Muffler         |
| 5           | 132-8876-03        | 1           | Platform-Battery      | 19          | 120-2011           | 1           | Screw-HSBH            |
| 6           | 104-8300           | 5           | Nut-HF, NI            | 21          | 3256-2             | 4           | Washer-Flat           |
| 7           | 3234-42            | 2           | Screw-HHF             | 22          | 3274-65            | 8           | Screw-HSBH            |
| 8           | 104-8301           | 2           | Nut-HF, NI            | 23          | 116-2670           | 1           | Screw-Shoulder        |
| 9           | 132-9050-03        | 1           | Plate-Spacer, Hood    | 24          | 115-7721           | 6           | Nut-Clip, U           |
| 10          | 132-3905-01        | 1           | Panel-Side, Upper     | 25          | 104-7201           | 9           | Nut-HF, NI            |
| 11          | 132-9021           | 1           | Hinge-Hood            | 26          | 133-8062           | 1           | Decal-Arrestor, Spark |
| 12          | 55-9370            | 2           | Spacer-Blade, Rotor   | 27          | 3234-47            | 2           | Screw-HHF             |
| 13          | 87-4710            | 1           | Spacer-Brake, Parking | 30          | 115-7109           | 1           | Washer-Flat           |
| 14          | ST47182            | 1           | Latch-Rubber          |             |                    |             |                       |

# Attachments and Accessories

## For 68138 MB TX 2500 Tracked Mud Buggy

| Product Name                      | Model/Part |
|-----------------------------------|------------|
| Light Kit.....                    | 137-0558   |
| Decal - HERC .....                | 145-6934   |
| Toro Red 12oz Aerosol Can .....   | 361-10     |
| New Red Paint - Gallon .....      | 361-11     |
| Semi-Gloss Black Spray Paint..... | 361-9      |
| Spark Arrestor .....              | 98-9099    |

**Notes:**

**Notes:**

**Notes:**



**Count on it.**