



48in Side Discharge Mower

5xi Garden Tractors

Model No. 78449-230000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

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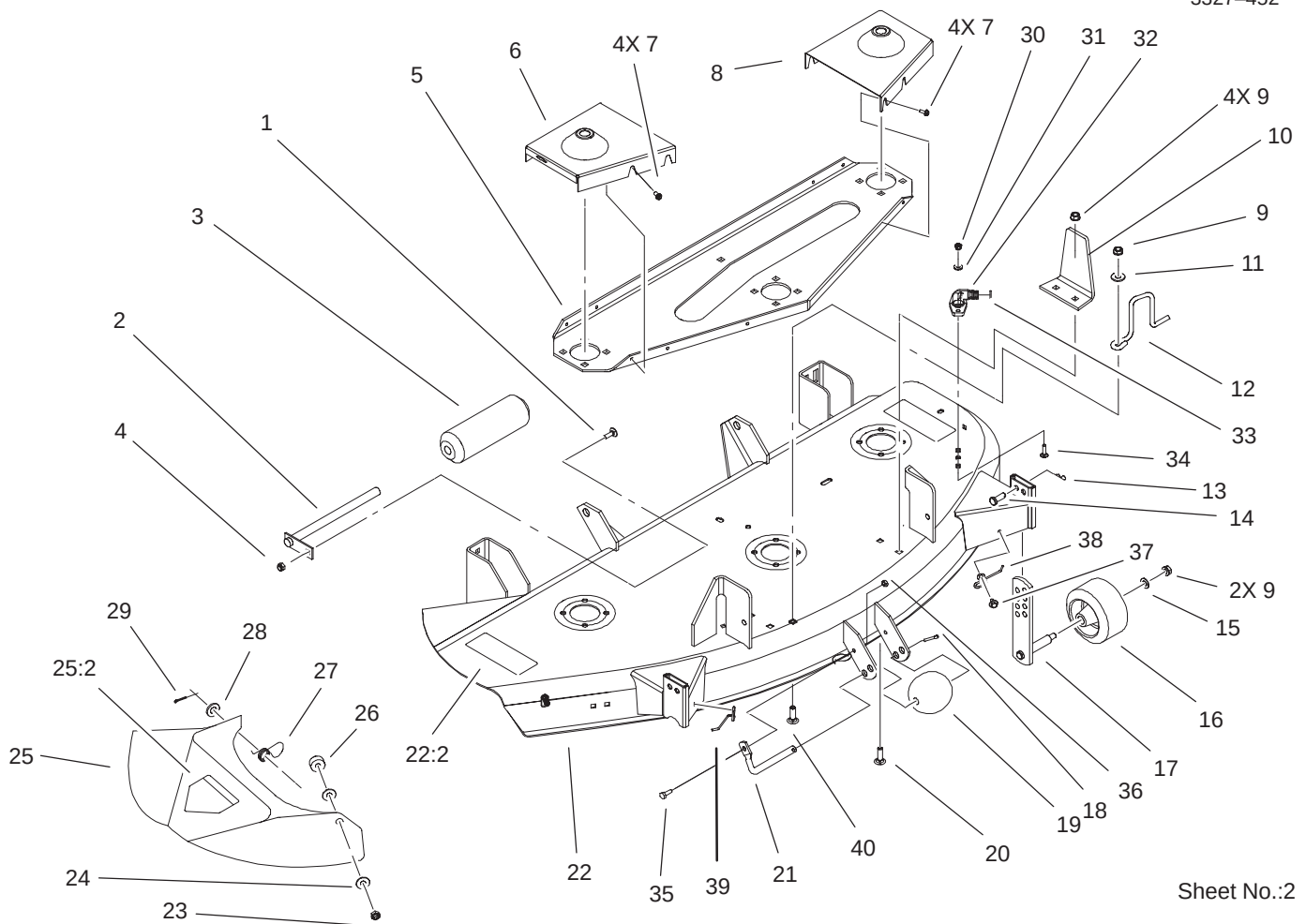
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	HYD	hydraulic
ASM	assembly	INC	incorporated
CARR	carriage	LH	left hand
DEG	degrees	NI	nylon insert
FH	flat head	PPH	Phillips pan head
GA	gauge	PTH	Phillips truss head
HF	hex flange	PTO	power take off
HH	hex head	RH	right hand
HHF	hex head flange	SFH	slotted fillister head
HLH	hex lag head	SHH	slotted hex head
HJ	hex jam	SQH	square head
HOC	height-of-cut	SHWH	slotted hex washer head
HS	hex socket	SPH	slotted pan head
HSBH	hex socket button head	SRH	slotted round head
HSFH	hex socket flat head	STD	standard
HSH	hex socket head	TAP	self tapping
HWH	hex washer head	TTH	Torx truss head
HWHTF	hex washer head thread forming	WH	wing head

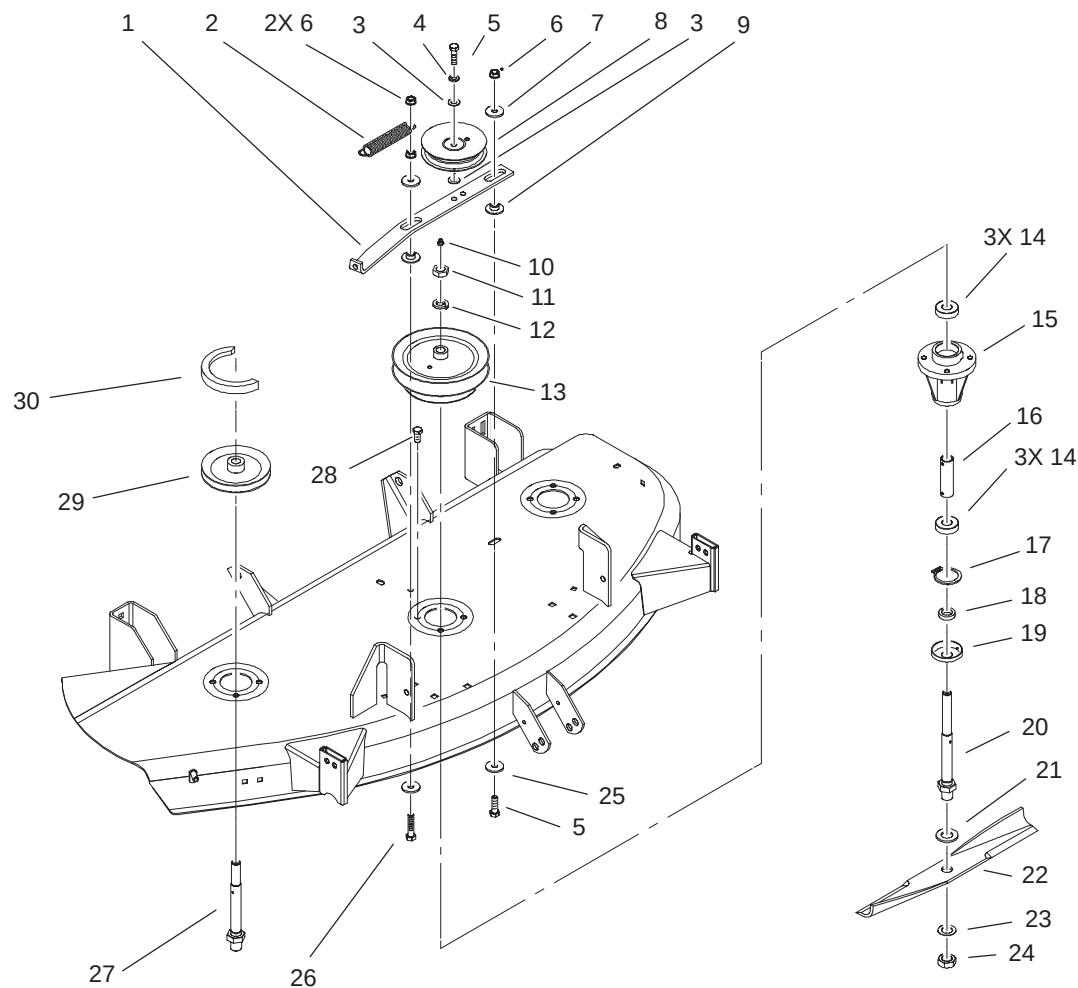
PROTOTYPE



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Reinforcement Plate Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	3230-1	1	Bolt-CARR	25:2	93-7316	1	Decal-Danger
2	113603	1	Roller-Shaft	26	116080	1	Bushing-Pivot
3	113349	1	Roller-Anti Scalp	27	93-1630	1	Spring-Deflector
4	3296-29	1	Nut-Lock, NI	28	3256-26	1	Washer-Flat
5	95-3879-01	1	Plate-Reinforce	29	3272-10	1	Pin-Cotter
6	95-3949-01	1	Cover-Belt, RH	30	3296-16	2	Nut-Lock, NI
7	46-8560	8	Screw-Hhftf	31	3256-1	2	Washer-Flat
8	95-3950-01	1	Cover-Belt, LH	32	95-2747	1	Fitting-Washout
9	3296-39	7	Nut-Lock, NI	33	46-6290	1	O-Ring
10	94-7642-01	2	Bracket-Guide	34	3229-1	2	Screw-CARR
11	3256-41	1	Washer-Flat	35	321-4	1	Screw-HH
12	95-3953	1	Guide-Belt	36	3296-42	1	Nut-Lock, NI
13	9335054	2	Pin-Hair	37	46-8560	2	Screw-Hhftf
14	283-2	2	Pin-Clevis	38	98-5032	1	Spring-Gage Wheel, LH
15	3256-24	2	Washer-Flat	39	98-5033	1	Spring-Gage Wheel, RH
16	68-2730	2	Wheel-Gage	40	3231-22	1	Screw-CARR
17	68-2350	2	Gage-Wheel				
18	3272-21	1	Pin-Cotter				
19	29-4820	1	Roller				
20	3231-25	4	Screw-CARR				
21	118960-03	1	Shaft-Roller				
22	105-1528	1	48in Deck/Decal ASM				
22:2	93-7317	2	Decal-Danger				
23	9152366	1	Nut-HJ				
24	93-1633	2	Washer				
25	99-3707	1	Chute ASM				

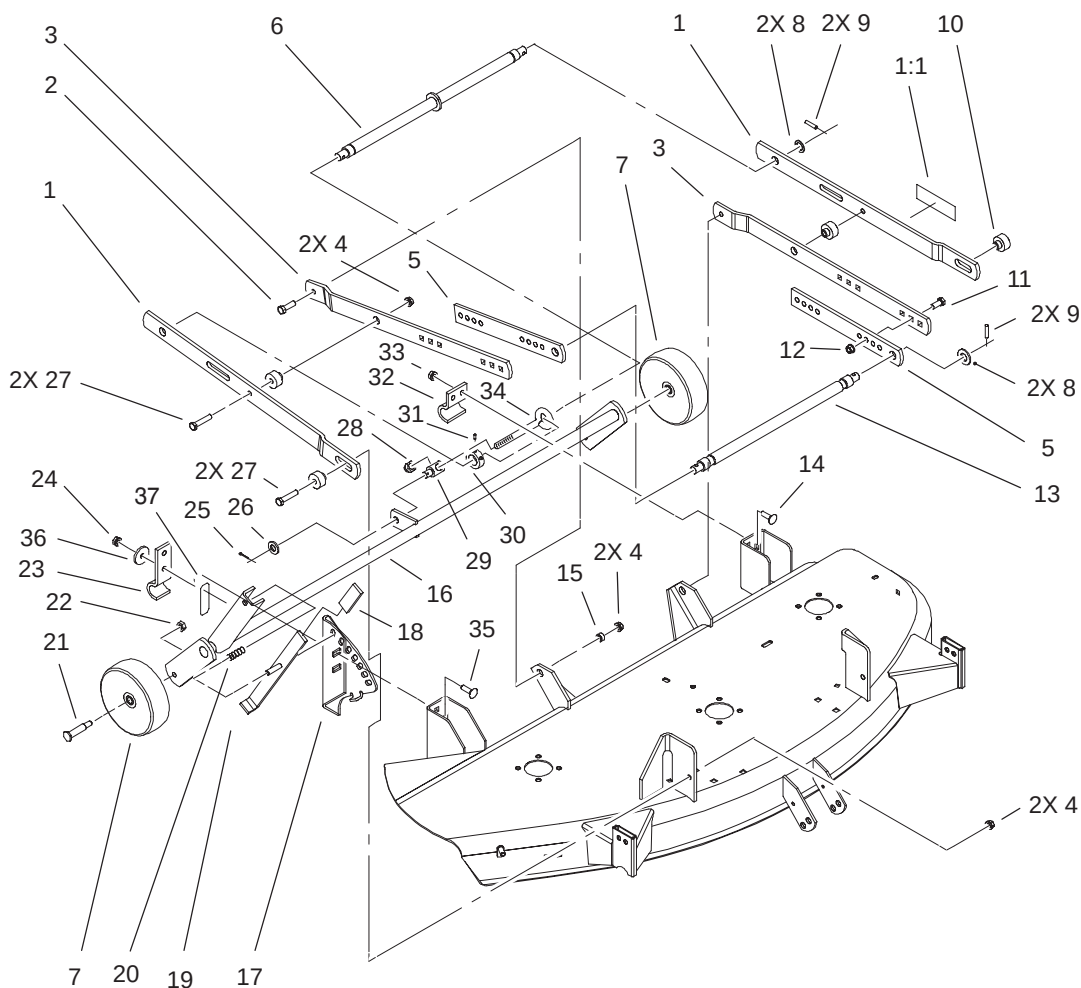


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Spindle and Blade Assembly

Ref. No.	Part No.	Qty.	Description
1	95-3876	1	Bar-Idler Support
2	100071	1	Spring-Extension
3	3256-24	2	Washer-Flat
4	3253-21	1	Washer-Lock
5	323-7	2	Screw-HH
6	3296-39	3	Nut-Lock, NI
7	107675	2	Washer
8	93-1622	1	Pulley-Idler
9	107674	2	Spacer-Bushing
10	302-5	3	Fitting-Grease
11	3220-6	3	Nut-Jam
12	3253-8	3	Washer-Lock
13	95-3958	1	Pulley-Double
14	109966	6	Bearing-Ball
15	114568	3	Housing-Spindle
16	116085	3	Tube
17	32120-42	3	Ring-Retaining
18	106068	3	Spacer-Blade
19	106067	3	Cup-Spindle
20	78-6710	1	Shaft-Spindle
21	3256-28	3	Washer-Flat
22	105-1494-03	2	Blade-16.25" (Outside)
22	105-1495-03	1	Blade-15.75" (Center)
23	9202574	3	Washer-Flat
24	3220-7	3	Nut-Jam

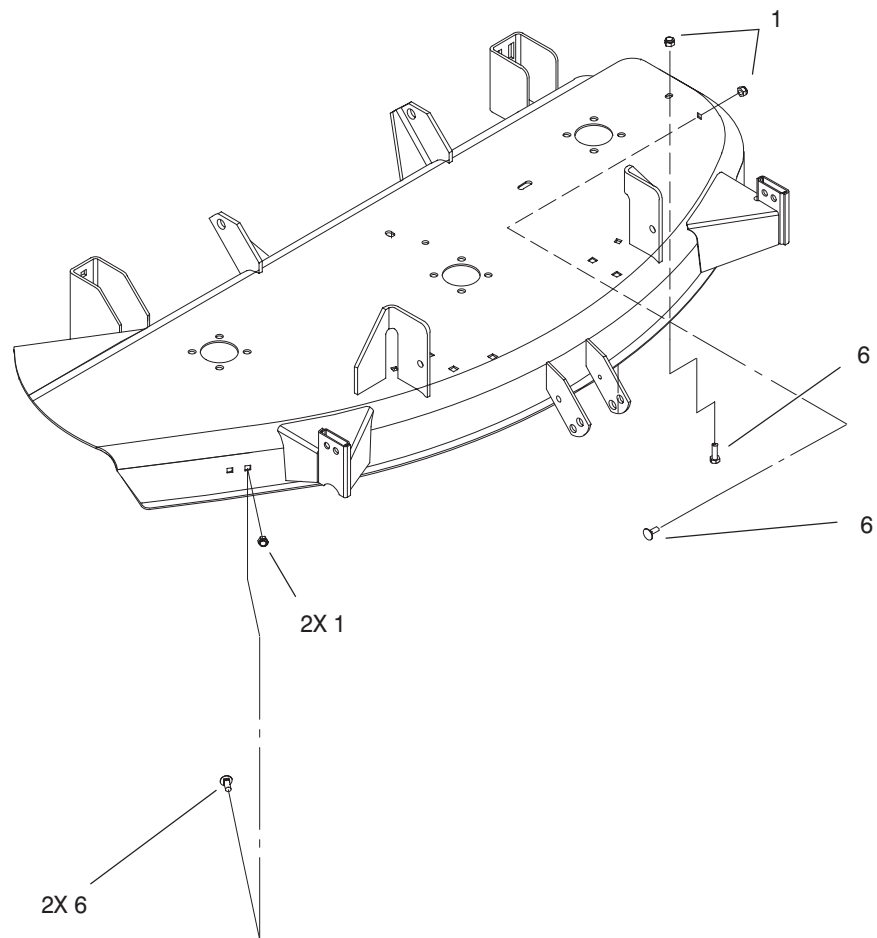
Ref. No.	Part No.	Qty.	Description
25	52-2861	2	Washer
26	323-9	1	Screw-HH
27	112674	2	Shaft-Spindle
28	9080326	12	Screw-HH
29	110146	2	Pulley-Blade, Drive
30	95-3878	1	V-Belt



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Deck Suspension Assembly

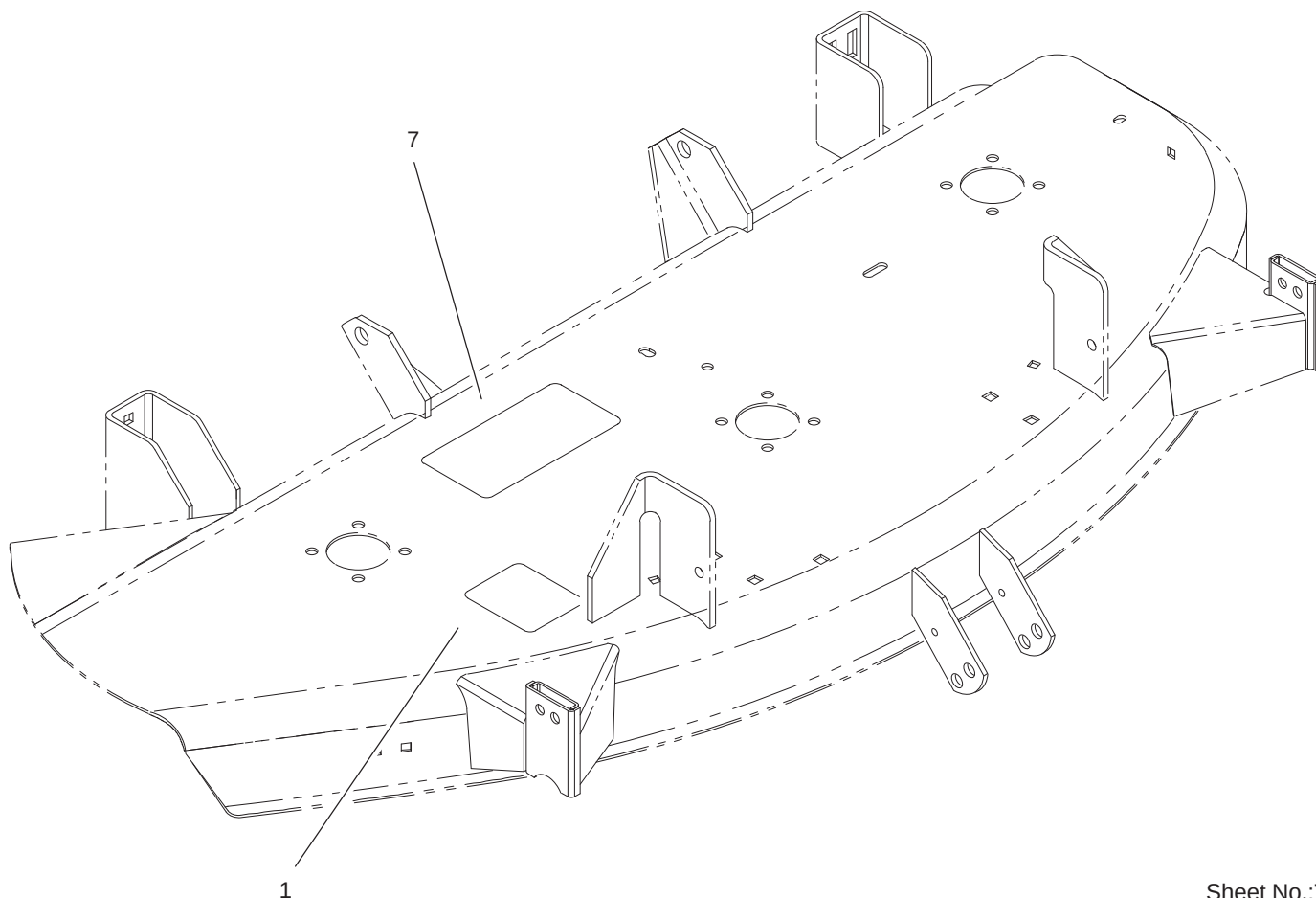
Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	98-5042	1	LH Leveler ASM	25	3272-12	1	Pin-Cotter
1	98-5044	1	RH Leveler ASM	26	3256-26	1	Washer-Flat
1:1	93-9367	1	Decal-Warning	27	323-9	4	Screw-HH
2	323-7	2	Screw-HH	28	3296-23	1	Nut-Lock, NI
3	94-7801-03	2	Draftbar	29	94-7802	1	Trunnion
4	102809	6	Locknut-Flange	30	94-7953	1	Collar
5	94-7804-03	2	Draftbar-Adjustment	31	3245-2	2	Screw-Set, HSH
6	94-7943-03	1	Shaft-Leveler	32	94-7543-03	1	Clamp
7	95-4102	2	Wheel	33	32128-40	2	Nut-Flange
8	3256-69	4	Washer-Flat	34	94-7954	1	Rod-Adjustment, Level
9	933216	4	Pin-Roll, Spirol	35	3231-4	2	Screw-CARR
10	115706	4	Spacer	36	98-3479	1	Washer-Support
11	3231-38	4	Screw-CARR	37	93-7282	1	Decal-Wheel Adjustment
12	32152-2	4	Nut-Hex				
13	94-2130-03	1	Shaft-Draftbar				
14	3231-2	2	Screw-CARR				
15	114127	2	Spacer				
16	95-3875-01	1	Support-Wheel				
17	94-7544-01	1	Quad-Deck				
18	102597	1	Grip				
19	94-7965-01	1	Lever-HOC				
20	101853	1	Spring-Compression				
21	92-1057	2	Bolt-Shoulder				
22	32146-2	2	Nut-Lock, Nyl-Patch				
23	110837-03	1	Bracket-Pivot				
24	3296-39	2	Nut-Lock, NI				



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Baffle Assembly

Ref. No.	Part No.	Qty.	Description
1	3296-29	4	Nut-Lock, NI
6	3230-18	4	Screw-CARR



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Decal Assembly

Ref. No.	Part No.	Qty.	Description
1	98-3481	1	Decal-Belt Routing
7	98-3480	1	Decal-Belt Routing

Ref. No.	Part No.	Qty.	Description
OTOTYPE			

PROTOTYPE

Maintenance Record

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Maintenance Record

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Maintenance Record

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