



# Center Bed Racking Kit

Workman® UTX Passenger or MDX Utility Vehicle with a Steel Cargo Bed

Model No. 08142

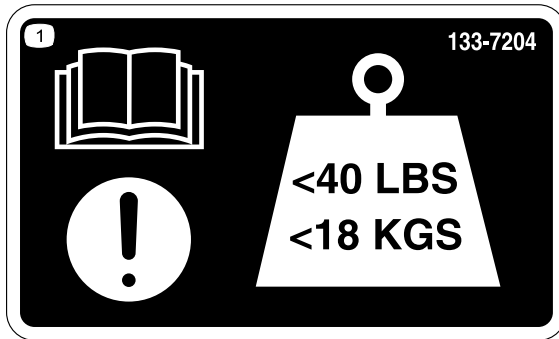
## Installation Instructions

# Safety

## Safety and Instructional Decals



Safety decals and instructions are easily visible to the operator and are located near any area of potential danger. Replace any decal that is damaged or missing.



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**133-7204**

1. Attention—read the *Operator's Manual*; do not exceed load weights of 18 kg (40 lbs).



# Installation

## Loose Parts

Use the chart below to verify that all parts have been shipped.

Description	Qty.	Use
No parts required	—	Prepare the machine.
Left side rack	1	Install the center bed racking kit.
Right side rack	1	
Center bar	1	
Screen	1	
Carriage bolt (5/16 x 3/4 inch)	27	
Locknut (5/16 inch)	27	
Load limit decal 133-7204	2	

## Preparing the Machine

1. Park the machine on a level surface.
2. Shift the transmission lever to the P (Park) position.
3. Shut off the engine and remove the key.

## Installing the Center Bed Racking Kit

1. Loosely secure the left side rack and right side rack to the center bar using 8 carriage bolts (5/16 x 3/4 inch) and 8 locknuts (5/16 inch) as shown in [Figure 1](#).

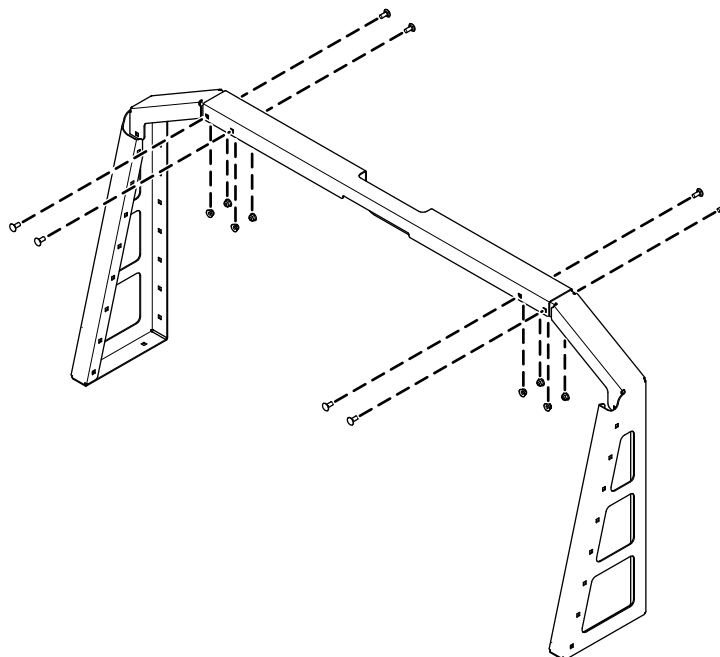
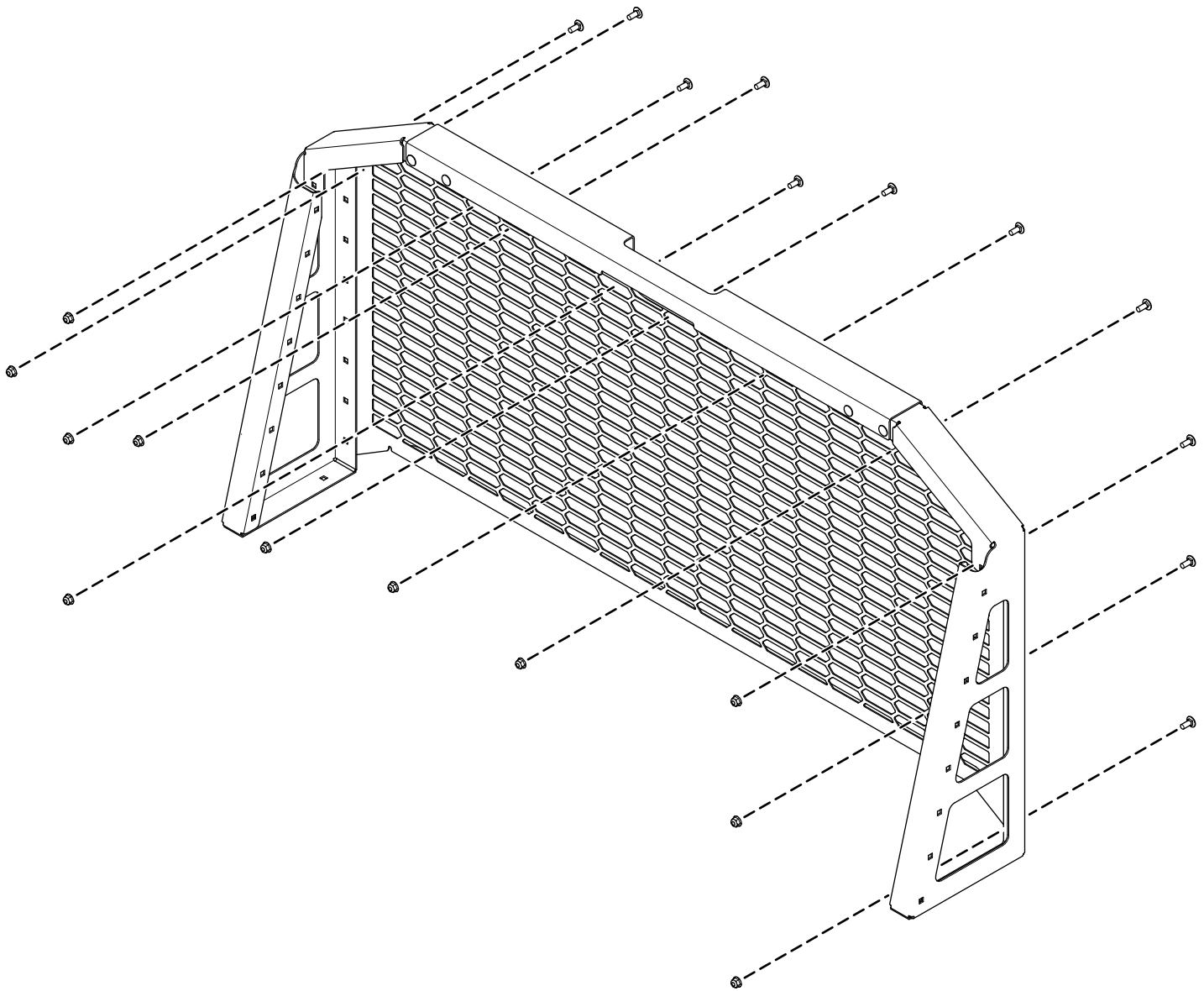


Figure 1

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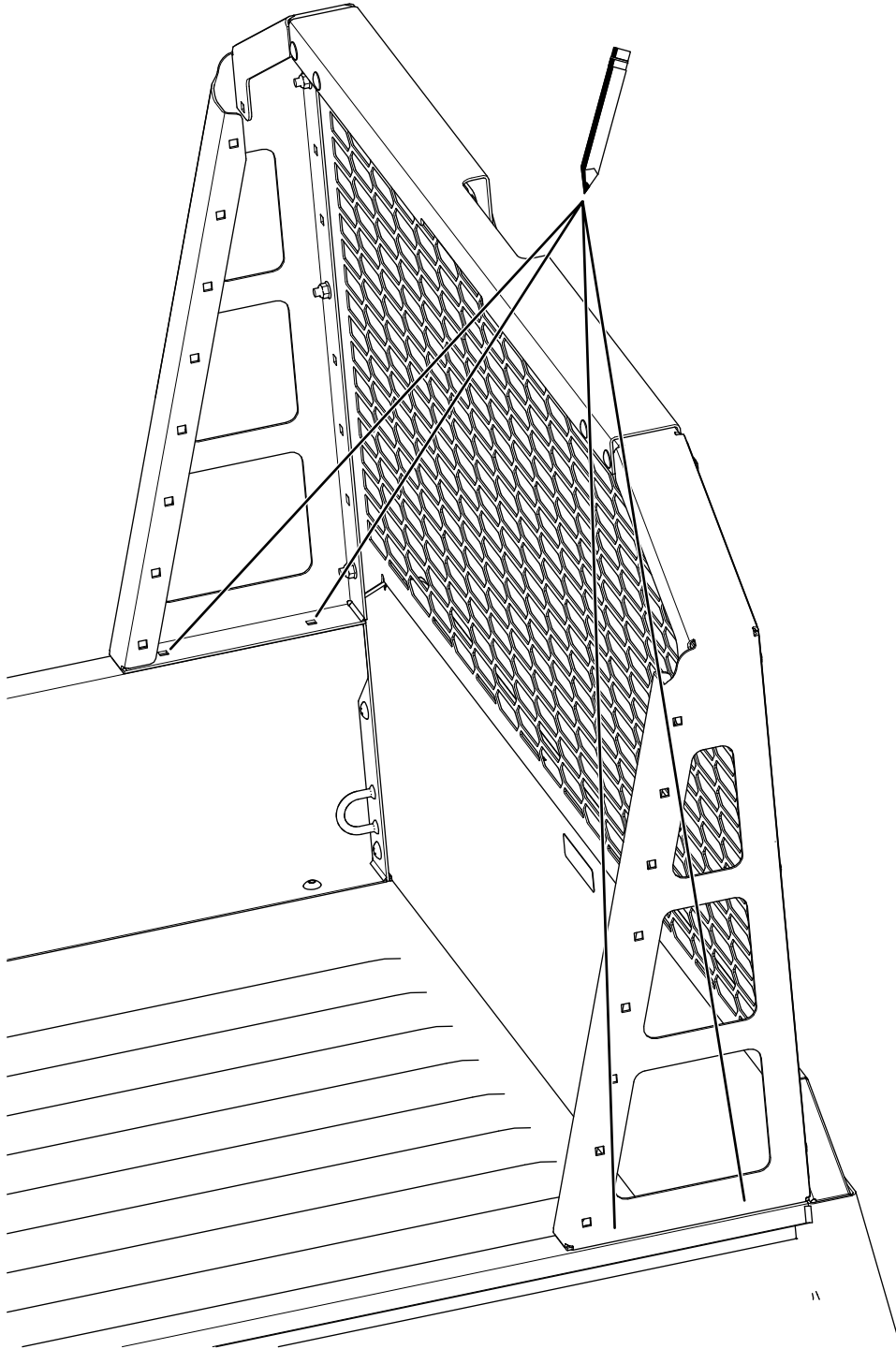
2. Loosely secure the screen to the rack framing using 11 carriage bolts (5/16 x 3/4 inch) and 11 locknuts (5/16 inch) as shown in [Figure 2](#).



**Figure 2**

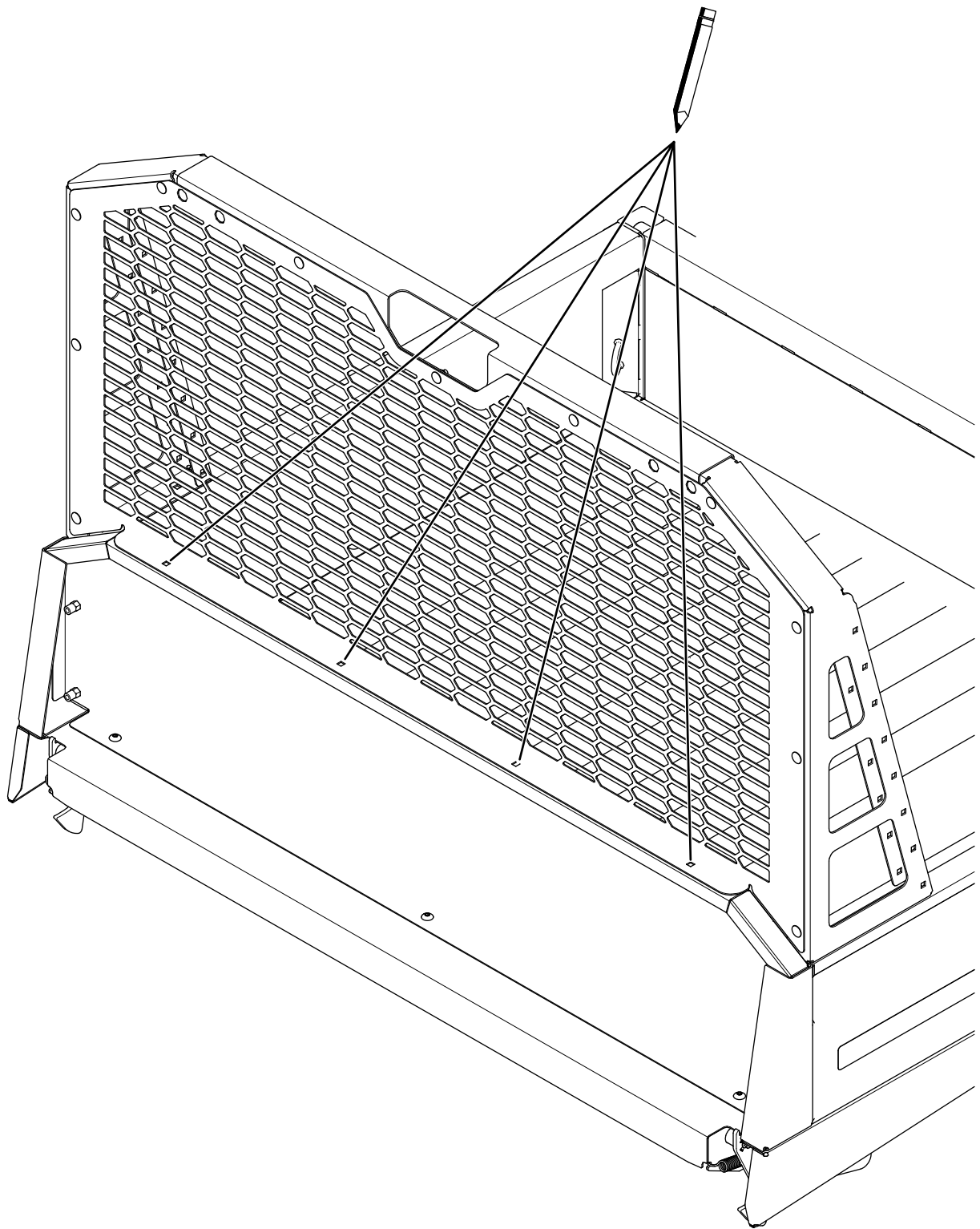
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3. Align the rack assembly with the cargo bed and ensure that it is aligned with the front and outside of the cargo bed.
4. Using the left side rack and right side rack as the template, mark the locations for drilling.



**Figure 3**

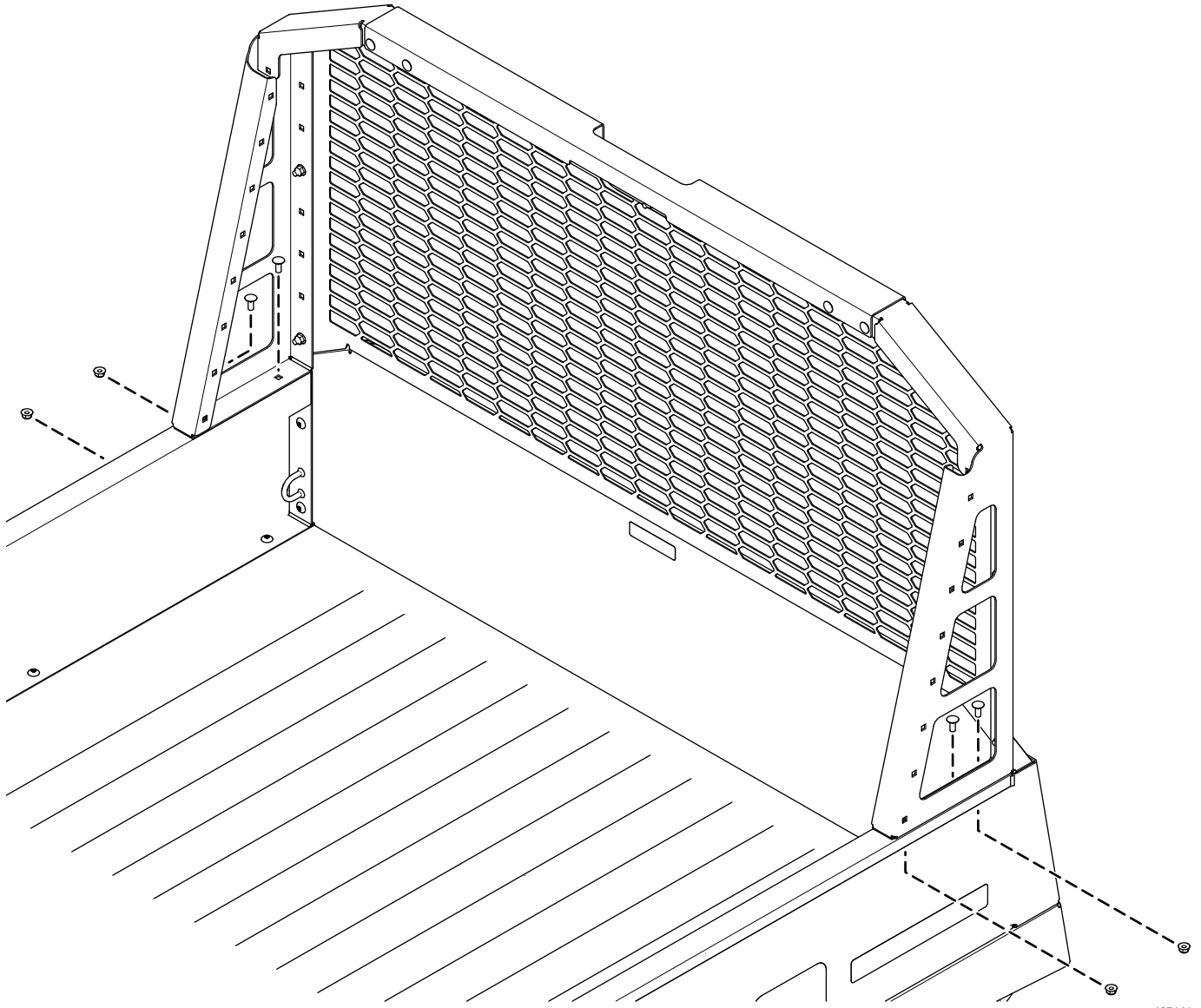
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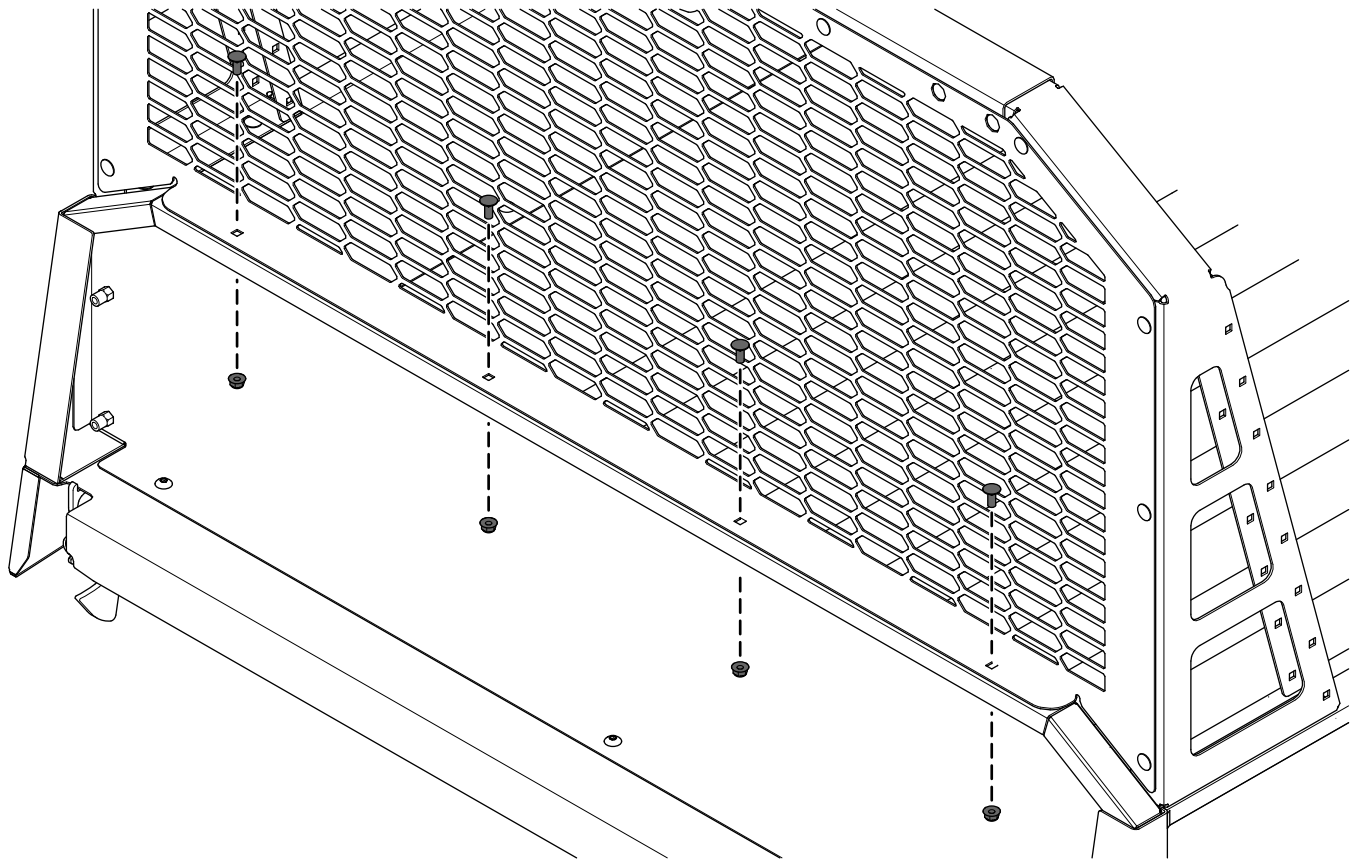
**Figure 4**

5. Remove the rack assembly from the cargo bed.
6. Center-punch the marked locations on the cargo bed.
7. Drill 8 holes (9 mm or 11/32 inch) in the cargo bed.
8. Place the rack assembly on the cargo bed and loosely secure the rack assembly to the cargo bed using 8 carriage bolts (5/16 x 3/4 inch) and 8 locknuts (5/16 inch) as shown in [Figure 5](#) and [Figure 6](#).



**Figure 5**

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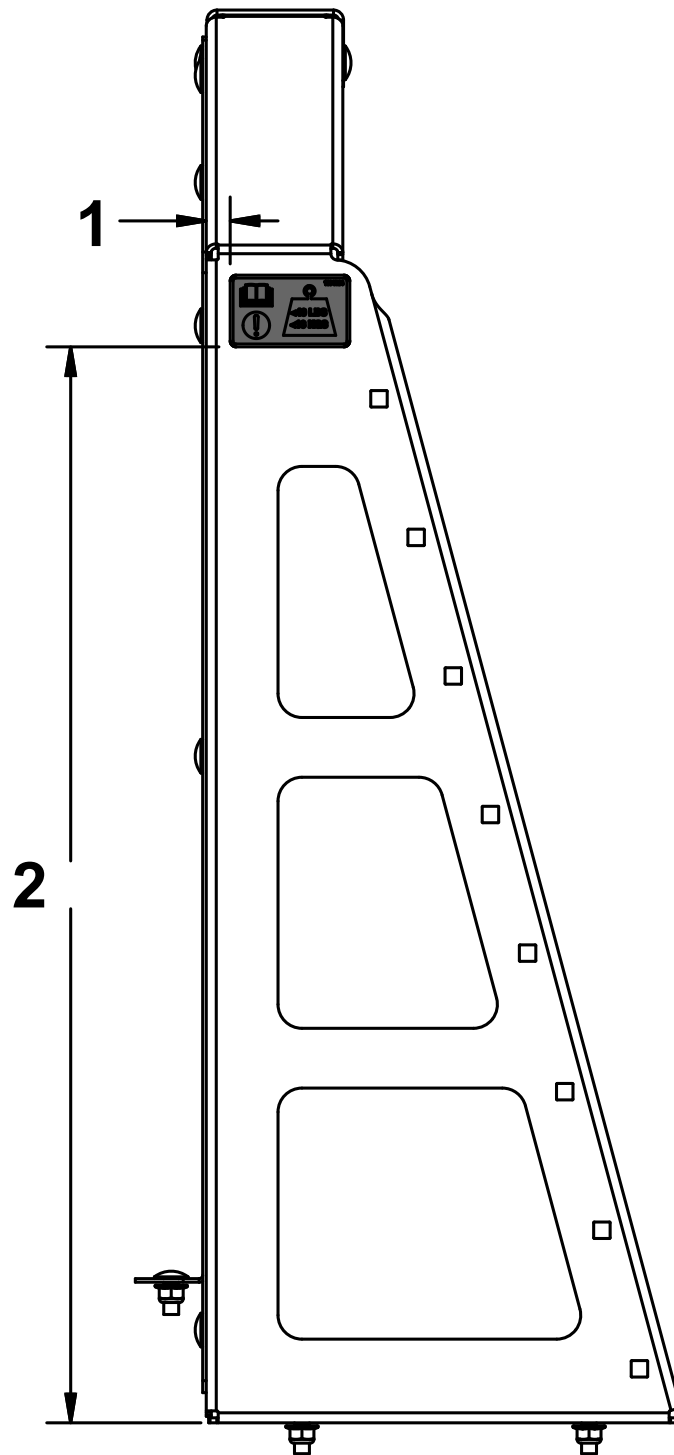


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**Figure 6**

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9. Torque all the fasteners to 20 to 25 N·m (180 to 220 in-lb).

10. Clean the surface and apply a load limit decal to the left side rack using the approximate dimensions shown in [Figure 7](#).



**Figure 7**

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1. 13 mm (1/2 inch)

2. 57 cm (22-1/2 inches)