Form No. 3327–544

Finger Deck

Versa Vac

Model No. 07081 – 220000001 and Up

Parts Catalog

PROTOTYPE

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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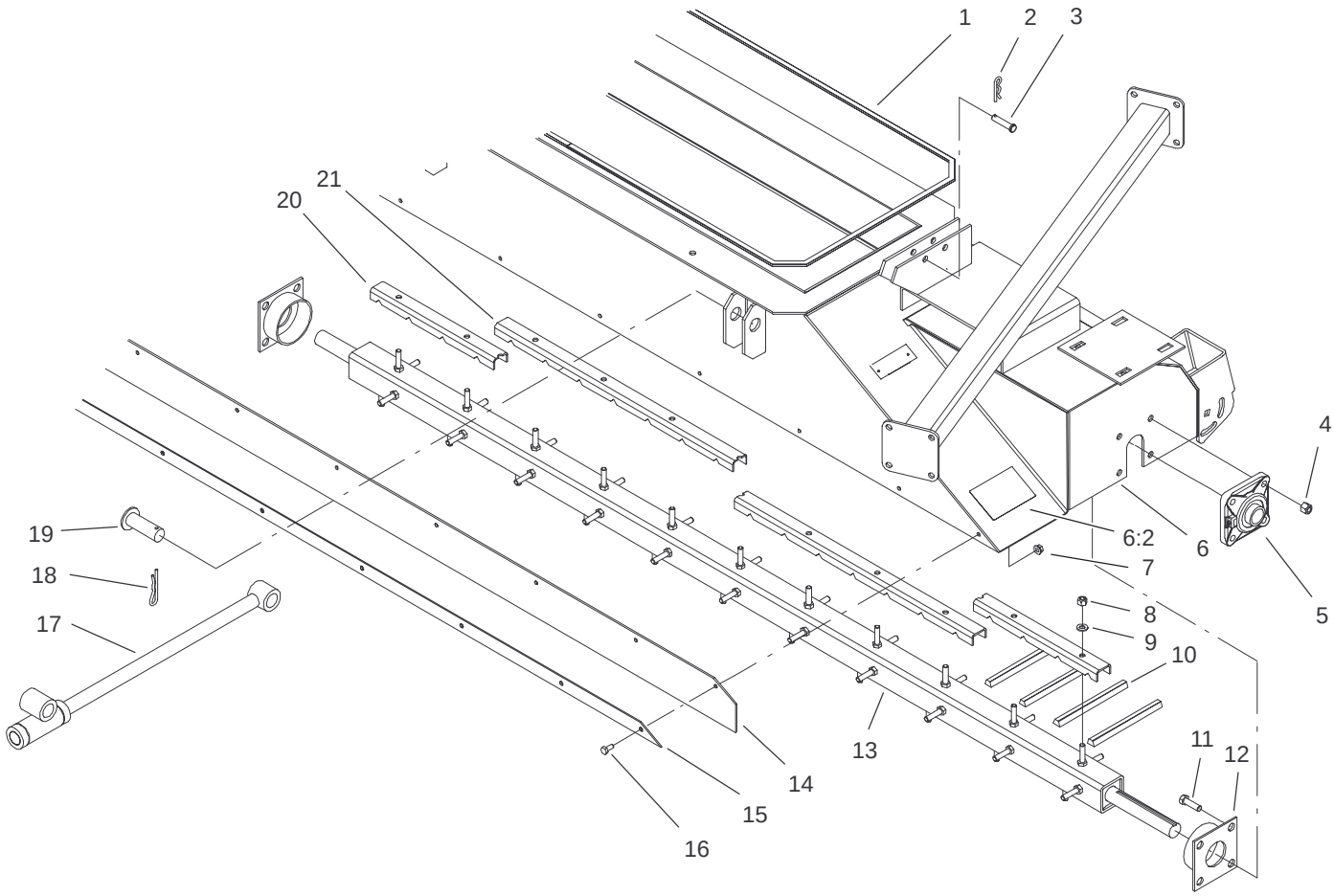
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HLH	hex lag head
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
INC	incorporated
LH	left hand
NI	nylon insert
PPH	Phillips pan head
PTH	Phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SQH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	Torx truss head
WH	wing head

PROTOTYPE



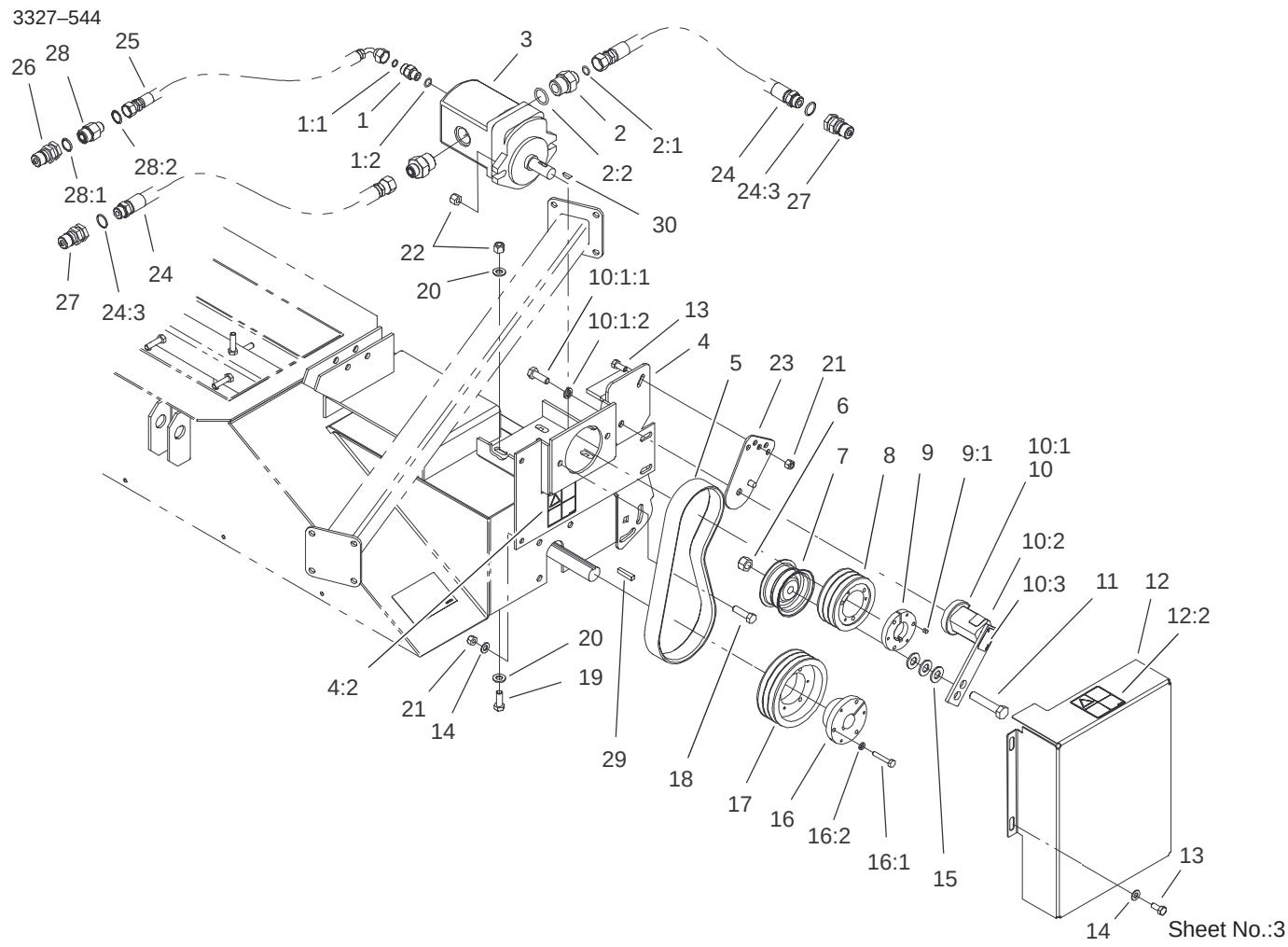
Sheet No.:2

Rotor and Skirt Assembly

Ref. No.	Part No.	Qty.	Description
1	105–4843	1	Trim–Versa Vac
2	3290–355	2	Pin–Hair
3	283–15	2	Pin–Clevis
4	3296–39	8	Nut–Lock, NI
5	BD733–00	2	Bearing–Flange
6	105–7857	1	Deck ASM
6:2	106–0188	2	Decal–Caution
7	32128–32	9	Nut–HHF
8	3296–29	44	Nut–Lock, NI
9	3256–23	44	Washer–Flat
10	SV166–00	88	Finger–Belt
11	323–7	8	Screw–HH
12	RS205–00–01	2	Guard–Bearing, Shaft
13	SV161–00–03	1	Rotor–Rubber Finger
14	SVP14300	1	Skirt–Deck, Brush
15	SV145–00–01	1	Plate–Skirt
16	321–3	9	Screw–HH
17	SV122–00–01	2	Rod–Radius, Long
18	9335064	2	Pin–Cotter, Hair
19	RS218–00	1	Pin–Clevis
20	SV159–00–03	8	Pincher–Belt, End
21	SV165–00–03	8	Pincher–Belt, Middle

Ref. No.	Part No.	Qty.	Description

PROTOTYPE



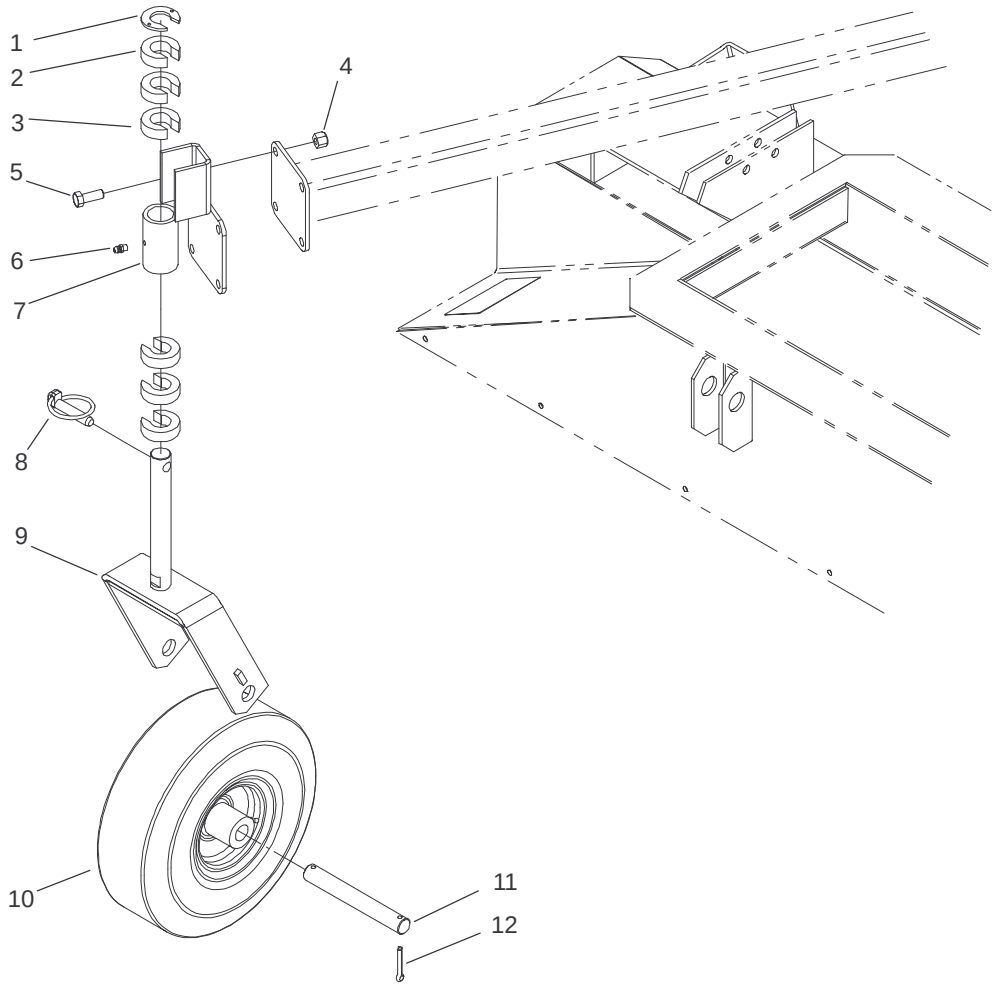
Drive Assembly

Ref. No.	Part No.	Qty.	Description
1	340–2	1	Fitting–Hyd, Straight
1:1	237–22	1	O–Ring
1:2	237–42	1	O–Ring
2	100–4240	2	Fitting–Adapter
2:1	237–30	1	O–Ring
2:2	237–81	1	O–Ring
3	SVA18400	1	Motor–Hydraulic
4	106–0181	1	Mount–Motor
4:2	105–4586	1	Decal–Shield
5	SVA19100	1	Belt
6	3296–23	1	Nut–Lock, NI
7	GF251–00	1	Pulley–Idler
8	GB504–00	1	Pulley (3.65)
9	SVA19300	1	Hub
9:1	3247–4	3	Screw–Set
10	106–0179	1	Tensioner–Idler ASM
☆10:1		1	Tensioner–Idler
10:1:1	33115–030	1	Screw–HH
10:1:2	48–9590	1	Washer–Lock
10:2	106–0177	1	Decal–Angle
10:3	106–0178	1	Decal–Align
11	325–10	2	Screw–HH
12	105–7855	1	Shield–Motor ASM
12:2	105–4586	1	Decal–Shield
13	322–3	5	Screw–HH
14	3256–23	4	Washer–Flat

Ref. No.	Part No.	Qty.	Description
15	3256–26	3	Washer–Flat
16	105–7856	1	Hub
16:1	321–9	3	Screw–HH
16:2	3253–3	3	Washer–Lock
17	105–7854	1	Pulley
18	323–29	2	Screw–HH
19	323–6	4	Screw–HH
20	3256–24	8	Washer–Flat
21	3296–29	5	Nut–Lock, NI
22	3296–39	6	Nut–Lock, NI
23	105–4847–01	1	Stabilizer–Pin, ASM
24	105–0644	2	Hyd Hose ASM
24:3	237–79	1	O–Ring
25	105–0641	1	Hyd Hose ASM
26	63–1240	1	Nipple–Quick Disconnect
27	105–4170	2	Coupler–Male
28	340–2	1	Fitting–Straight
28:1	237–42	1	O–Ring
28:2	237–22	1	O–Ring
29	79–3370	1	Key
30	3257–32	1	Key–Woodruff

PROTOTYPE

☆ Not serviced separately



Sheet No.:4

Castor Wheel Assembly

Ref. No.	Part No.	Qty.	Description
1	SV170–00	8	Spacer–Slotted, Thin
2	SV126–01	24	Spacer–Slotted
3	RS202–09	8	Bushing–Flange
4	3296–39	16	Nut–Lock, NI
5	323–6	16	Screw–HH
6	302–5	4	Fitting–Grease
7	BL116–00–01	4	Mount–Wheel
8	283–71	4	Pin–Lynch
9	SV125–00–01	4	Yoke–Caster, Wheel
10	RS210–00	4	Wheel–Tire
11	RS211–00	4	Axle–Wheel, Caster
12	3272–22	8	Pin–Cotter

Ref. No.	Part No.	Qty.	Description

PROTOTYPE

Maintenance Record

Date								

PROTOTYPE

Maintenance Record

Date								

PROTOTYPE



PROTOTYPE