

AUGER ASSEMBLY

| Ref. <br> No. | Part No. | Description | No. <br> Used |
| :---: | :--- | :--- | :---: |
| 1 | $37-6650$ | Auger Housing | 1 |
| 2 | $39-1190$ | Auger L.H. | 1 |
| $*$ | $39-1180$ | Auger R.H. | 1 |
| 3 | $29-6350$ | Decal - Auger Warning | 1 |
| 4 | $37-6990$ | Shaft \& Impeller | 1 |
| 5 | $3230-10$ | Carriage Bolt | 3 |
| 6 | $26-6110$ | Bearing Flange Front | 1 |
| 7 | $26-6100$ | Ball Bearing | 1 |
| 8 | $26-6120$ | Bearing Flange Rear | 1 |
| 9 | $3296-29$ | Locknut | 11 |
| 10 | $32152-1$ | Locknut | 2 |
| 11 | $3290-340$ | Washer Belleville | 2 |
| 12 | $20-4320$ | Washer Rubber | 2 |
| 13 | $37-8930$ | Handle Deflector | 1 |
| 14 | $3-0737$ | Washer | 1 |


| Ref. <br> No. | Part No. | Description | No. <br> Used |
| :--- | :--- | :--- | ---: |
| 15 | $3257-5$ | Key | 1 |
| 16 | $37-6890$ | Pulley | 1 |
| 17 | $3242-4$ | Set Screw | 2 |
| 18 | $37-8920$ | Deflector | 1 |
| 19 | $3230-1$ | Carriage Bolt | 11 |
| 20 | $37-8910$ | Chute - Discharge | 1 |
| 21 | $3256-23$ | Washer | 3 |
| 22 | $3230-18$ | Carriage Bolt | 3 |
| 23 | $37-6490$ | Retainer - Chute Ring | 3 |
| 24 | $27-0220$ | Self Tapping Screw | 6 |
| 25 | $37-8940$ | Chute Ring | 1 |
| 26 | $32144-11$ | Self Tapping Screw | 12 |
| 27 | $3-3866$ | Skid | 2 |
| 28 | $32128-20$ | Flange Nut | 4 |
| 29 | $32151-36$ | Snap Ring | 2 |

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AUGER ASSEMBLY (Continued)

| Ref. <br> No. | Part No. | Description | No. Used |
| :---: | :---: | :---: | :---: |
| 30 | 5-1550 | Thrust Washer | 4 |
| 31 | 37-6550 | Auger Bearing | 2 |
| 32 | 39-1550 | Scraper Blade | 1 |
| 33 | 32152-4 | Locknut | 2 |
| 34 | 321-10 | Capscrew | 2 |
| 35 | 3257-33 | Woodruff Key | 1 |
| 36 | $37-8850$ | Gear Case R.H. (Incl. Ref. \#49 \& 50) | 1 |
| 37 | 281-1 | Pipe Plug | 1 |
| 38 | 252.71 | Thrust Bearing | 2 |
| 39 | 23-9050 | Gear | 1 |
| 40 | 257.3 | Thrust Washer | 1 |
| 41 | 252.76 | Needle Thrust Bearing | 1 |
| 42 | 5-7170 | Worm | 1 |


| Ref. No. | Part No. | Description | No. Used |
| :---: | :---: | :---: | :---: |
| 43 | 3-8664 | Washer | 1 |
| 44 | 32120-72 | Retaining Ring | 1 |
| 45 | 256-32 | Bushing | 1 |
| 46 | 252-80 | Thrust Washer | 1 |
| 47 | 19-8520 | Gasket | 1 |
| 48 | 37-8860 | Gear Case L.H. (Incl. Ref. \#49 \& 50) | 1 |
| 49 | 256-237 | Bushing | 2 |
| 50 | 7-0045 | Oil Seal | 2 |
| 51 | 37.6800 | Shaft - Auger | 1 |
| 52 | 37-6560 | Bushing - Input | 1 |
| 53 | 237.87 | Seal | 1 |
| 54 | 3257-23 | Key - Woodruff | 1 |
| * | 37-6960 | Gear Case Assembly Complete | 1 |



| Ref. <br> No. | Part No. | Description | No. <br> Used |
| :---: | :--- | :--- | :---: |
| 1 | $37-9060$ | Mounting - Clutch Rod Front | 1 |
| 2 | $37-6740$ | Frame - Friction Plate | 1 |
| 3 | $37-6730$ | Cup - Bearing | 1 |
| 4 | $37-8900$ | Traction Frame | 1 |
| 5 | $12-3270$ | Self Tapping Screw | 16 |
| 6 | $32144-11$ | Self Tapping Screw | 12 |
| 7 | $37-9070$ | Mounting Clutch Rear | 1 |
| 8 | $37-6500$ | Sliding Gear | 1 |
| 9 | $37-6780$ | Hex Shaft | 1 |
| 10 | $37-8880$ | Spring - Traction Disengage | 1 |
| 11 | $256-86$ | Bushing | 1 |
| 12 | $20-1620$ | Bearing Friction Wheel | 2 |
| 13 | $322-2$ | Capscrew | 10 |
| 14 | $37-9160$ | Intermediate Gear |  |
|  |  | (Incl. Ref. \#11) | 1 |
| 15 | $39-1230$ | Bracket Sliding | 1 |
| 16 | $3296-16$ | Locknut | 1 |
| 17 | $39-1250$ | Cam Receiver | 1 |
| 18 | $37-8790$ | Mounting Quadrant Gear | 1 |
| 19 | $3296-29$ | Locknut | 9 |
| 20 | $37-8800$ | Quadrant Gear | 1 |
| 21 | $37-8770$ | Shoulder Bolt | 3 |
| 22 | $32152-1$ | Locknut | 4 |
| 23 | 367790 | Thrust Washer | 2 |
| 24 | $37-6570$ | Friction Wheel | 1 |
| 25 | $32128-33$ | Flange Nut | 2 |
| 26 | $39-3060$ | Lower Traction Rod | 1 |
| 27 | $39-1520$ | Hub - Friction Wheel Mount | 1 |
| 28 | $3296-48$ | Locknut | 1 |
| 29 | $37-6760$ | Shaft - Pivot | 1 |


| Ref. <br> No. | Part No. | Description | No. <br> Used |
| :--- | :--- | :--- | :---: |
| 30 | $11-9760$ | Self Tapping Screw | 1 |
| 31 | $3257-24$ | Key | 1 |
| 32 | $10-980$ | Thrust Washer | 2 |
| 33 | $5-7570$ | Thrust Washer | 2 |
| 34 | $32121-45$ | Roll Pin | 2 |
| 35 | $38-0800$ | Friction Plate | 1 |
| 36 | $38-4490$ | Bracket Traction | 1 |
| 37 | $39-1220$ | Traction Engagement Arm | 1 |
| 38 | $32152-4$ | Locknut | 1 |
| 39 | $38-4510$ | Spacer - Traction Bracket | 1 |
| 40 | $321-4$ | Capscrew | 1 |
| 41 | $32128-10$ | Flange Locknut | 1 |
| 42 | $38-4520$ | Spring Compression | 1 |
| 43 | $32151-61$ | Retaining Ring | 2 |
| 44 | $37-8870$ | Spring - Friction Plate Frame | 1 |
| 45 | $38-1400$ | Wheel | 2 |
| 46 | $3290-243$ | Klik Pin | 2 |
| 47 | $37-6970$ | Axle Shaft | 1 |
| 48 | $37-6850$ | Axie Bearing | 2 |
| 49 | $32121-31$ | Roll Pin | 2 |
| 50 | $37-6520$ | Axle Gear | 1 |
| 51 | $37-6830$ | Bottom Cover | 1 |
| 52 | $3-8664$ | Thrust Washer | 2 |
| 53 | $37-6750$ | Shaft Friction Plate | 1 |
| 54 | $3242-4$ | Set Screw | 2 |
| 55 | $38-5650$ | Pulley | 1 |
| 56 | $3257-23$ | Key | 1 |
| 57 | $38-4470$ | Bushing Assembly | 1 |
| 58 | $38-7820$ | Bearing | 1 |
| $\#$ | $37-7010$ | Tire Chain Kit (Optional) | 1 |

*Not Illustrated


| Ref. No. | Part No. | Description | No. Used |
| :---: | :---: | :---: | :---: |
| 1 | 3.4244 | Idler Pulley | 1 |
| 2 | 10-3890 | Spring - Auger Disengage | 1 |
| 3 | 39.5300 | Auger Clutch (Incl. Ref. \#25) | 1 |
| 4 | 323-29 | Capscrew | 1 |
| 5 | 3246-14 | Set Screw | 2 |
| 6 | 37-6720 | Engine Pulley | 1 |
| 7 | 5-0930 | Key | 1 |
| 8 | 221.639 | Engine | 1 |
| 9 | 39-3860 | Decal - Primer | 1 |
| 10 | 37-8890 | Decal - Throttle | 1 |
| 11 | 39.3850 | Decal - Choke | 1 |
| 12 | 29.6390 | Decal - Hot Surface Warning | 1 |
| 13 | 12.3270 | Self Tapping Screw | 3 |
| 14 | $289-8$ | Pipe Nipple | 1 |


| Ref. <br> No. | Part No. | Description | No. <br> Used |
| :---: | :--- | :--- | :---: |
| 15 | $288-2$ | Pipe Cap | 1 |
| 16 | $3296-29$ | Locknut | 4 |
| 17 | $3256-23$ | Washer | 4 |
| 18 | 322.7 | Capscrew | 4 |
| 19 | $37-8990$ | Belt Retainer | 1 |
| 20 | $3255-8$ | Lockwasher | 1 |
| 21 | $3210-2$ | Capscrew | 1 |
| 22 | $37-9090$ | V-Belt Traction | 1 |
| 23 | $37-9080$ | V-Belt Auger | 1 |
| 24 | $37-6900$ | Belt Cover | 1 |
| 25 | $39-5720$ | Brake Pad \& Cushion Assy. | 1 |
| 27 | $3290-320$ | Push-on | 1 |
| 28 | $3256-24$ | Washer |  |
| 29 | $32152-2$ | Locknut | 1 |
|  |  |  | 1 |
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## HANDLE ASSEMBLY

| Ref. <br> No. | Part No. | Description | No. <br> Used |
| :---: | :--- | :--- | :---: |
| 1 | $32128-13$ | Locknut |  |
| 2 | $37-9150$ | Spring | 1 |
| 3 | $37-8840$ | Spacer - Speed Control | 1 |
| 4 | $233-21$ | Knob | 1 |
| 5 | $37-8820$ | Speed Selector | 1 |
| 6 | $3256-2$ | Washer | 1 |
| 7 | $37-8710$ | Handle Ring | 1 |
| 8 | $39-1130$ | Decal - Auger Engage | 1 |
| 9 | $39-4810$ | Lever - Auger Control | 1 |
| 10 | $37-9140$ | Decal - Escutcheon Back | 1 |
| 11 | $3254-5$ | Lockwasher | 1 |
| 12 | $218-461$ | Nut | 1 |
| 13 | $33-2010$ | Kev | 1 |
| 14 | $321-37$ | Capscrew | 2 |
| 15 | $39-3070$ | Link Upper | 6 |
| 16 | $39-1140$ | Decal - Traction Engage | 2 |
| 17 | $32111-7$ | Cap Nut | 1 |
| 18 | $37-9110$ | Grips | 2 |
| 19 | $39-4820$ | Lever - Traction Control | 2 |
| 20 | $32152-4$ | Locknut | 1 |
| 21 | $3296-29$ | Locknut | 4 |
| 22 | $3290-320$ | Push-on Speed Nut | 2 |
| 23 | $20-2060$ | Chute Control Grip | 1 |
| 24 | $3256-24$ | Washer | 1 |
| 25 | $29-6370$ | Decal - Chute Direction | 1 |
| 26 | $25-6090$ | Bracket - Chute Control Mtg. | 1 |
| 27 | $256-249$ | Nyliner | 1 |


| Ref. <br> No. | Part No. | Description | No. <br> Used |
| :--- | :--- | :--- | :---: |
| 28 | $322-7$ | Capscrew | 1 |
| 29 | $8-8570$ | Rod - Chute Control | 1 |
| 30 | $37-8720$ | Handle Left | 1 |
| 31 | $3234-14$ | Flange Screw | 4 |
| 32 | $3290-196$ | Retained Nut | 4 |
| 33 | $3290-238$ | Pyramidal Washer | 1 |
| 34 | $3230-2$ | Carriage Bolt | 1 |
| 35 | $3-6715$ | Spacer | 1 |
| 36 | $11-7110$ | Bracket Worm | 1 |
| 37 | $8-8600$ | Worm Gear Chute | 1 |
| 38 | $32121-50$ | Roll Pin | 1 |
| 39 | $3290-212$ | Spring Washer | 1 |
| 40 | $3272-4$ | Cotter Pin | 1 |
| 41 | $283-3$ | Clevis Pin | 1 |
| 42 | $39-3080$ | Clevis | 1 |
| 43 | $32115-5$ | Retained Nut | 1 |
| 44 | $3218-1$ | Jam Nut | 1 |
| 45 | $3290-378$ | Tie Wrap | 2 |
| 46 | $37-8980$ | Wire Assembly | 1 |
| 47 | $3256-23$ | Washer | 1 |
| 48 | $29-5560$ | Key Switch | 1 |
| 49 | $39-1280$ | Mount - Speed Selector | 1 |
| 50 | $39-7570$ | Rod - Speed Selector | 1 |
| 51 | $32128-32$ | Flange Locknut | 2 |
| 52 | $39-1260$ | Panel - Escutcheon | 1 |
| 53 | $39-1270$ | Decal - Escutcheon | 1 |
| 54 | $3229-22$ | Carriage Bolt | 2 |

## ENGINE TECUMSEH MODEL HS40-55513F



# ENGINE TECUMSEH MODEL HS40-55513F 


tIn original production the speed control assembly is riveted to the blower housing baffle. Replacement speed control assembly includes screws and nuts for mounting. Replacement baffle has threaded holes.

## ENGINE TECUMSEH MODEL HS40-55513F (Continued)



ENGINE TECUMSEH MODEL HS4O-55513F (Continued)

tIn original production the speed control assembly is riveted to the blower housing baffle. Replacement speed control assembly includes screws and nuts for mounting. Replacement baffle has threaded holes.


## MAGNETO NO. 610944A

| Ref. No. | Part No. | Description | No. Used | Ref. No. | Part No. | Description | No. Used |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 33701B | Flywheel (Incl. \#1A, 3 \& 3A) | 1 | 10 | 610593 | Screw, Condenser | 1 |
| 1 A | 610933 | Fan | 1 | 11 | 30560A | Coil Assy. (Incl. \#12) | 1 |
| 2 | 30551 | Spring, Breaker Box |  | 12 | 30554 | Wire, Lead | 1 |
|  |  | Dust Cover | 1 | 13 | 30548B | Condenser | 1 |
| 3 | 610947 | Cover, Dust | 1 | 14 | 30545 | Core \& Plate | 1 |
| 3A | 610950 | Gasket, Dust Cover | 1 | 15 | 30561B | Stator Assy. (Incl. \#2, 3, |  |
| 4 | 30992 | Cam, Breaker | 1 |  |  | 3A, 5 thru 14 \& |  |
| 5 | 30547A | Contact Assy., Breaker | 1 |  |  | 16 thru 18) | 1 |
| 6 | 610385 | Washer, Terminal | 1 | 16 | 30549 | Felt, Cam Wiper | 1 |
| 7 | 33356 | Tab, Ground Terminal | 1 | 17 | 31311 | Clip, Coil Locking | 1 |
| 8 | 610408 | Nut Terminal | 1 | 18 | 29629 | Spring, Coil Wedge | 1 |
| 9 | 29181 | Screw \& Washer, Breaker | 1 |  |  |  |  |

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CARBURETOR NO. 632113

| Ref. No. | Part No. | Description | No. Used |
| :---: | :---: | :---: | :---: |
| 1 | 631615 | Shaft \& Lever Assy., Throttle | 1 |
| 2 | 632016 | Spring, Throttle Return | 1 |
| 3 | 631036 | Shutter, Throttle | 1 |
| 4 | 650506 | Screw | 2 |
| 5 | 630766 | Spring, Idle Regulating Screw | 2 |
| 6 | 650417 | Screw, Idle Regulating | 1 |
| 7 | 632108 | Shaft \& Lever Assy., Choke | 1 |
| 8 | 630735 | Spring, Choke Stop | 1 |
| 9 | 631815 | Shutter, Choke | 1 |
| 10 | *630748 | Plug, Weich | 1 |
| 11 | *631027 | Plug, Welch | 1 |
| 12 | *631021 | Inlet Needle, Seat \& Clip Assy. (Incl. \#13) | 1 |
| 13 | 631022 | Clip, Inlet Needle | 1 |


| Ref. No. | Part No. | Description | No. Used |
| :---: | :---: | :---: | :---: |
| 14 | 632019 | Float, Carburetor | 1 |
| 15 | *631024 | Shaft, Float | 1 |
| 16 | 631867 | Bowl, Float | 1 |
| 21 | 27110 | Gasket, Bowl-to-Body | 1 |
| 22 | *31839 | Adjustment Screw Assy., Main (Incl. \#21, 23, 30 \& 31) | 1 |
| 23 | *630740 | "O" Ring, Adjustment Screw | 2 |
| 24 | *631078 | Screw, Idle Adjustment | 1 |
| 25 | *631028 | Gasket, Bowl-to-Body | 1 |
| 26 | 631807 | Fitting, Fuel Inlet | 1 |
| 30 | 630738 | Spring, Main Adjustment Screw | 1 |
| 31 | 630739 | Washer, Flat | 2 |
| 32 | 31840 | Repair Kit (Incl. Items Marked *) | 1 |



REWIND STARTER NO. 590473


| Ref. <br> No. | Part No. | Description | No. Used |
| :---: | :---: | :---: | :---: |
| 8 | 590415 | Housing Assembly, Starter (Incl. \#1) | 1 |
| 9 | 590451A | Rope, Starter | 1 |
| 10 | 590387 | Handle, Assembly, Starter | 1 |
| 11 | 590459 | Pin, Centering | 1 |
| 12 | 590476 | Retainer, Dog | 1 |
| 13 | 590477 | Screw | 1 |



STARTER MOTOR KIT MODEL 23-3790

| Ref. <br> No. | Part No. | Description | No. <br> Used |
| :---: | :--- | :--- | :---: |
| $1 t$ | 33517 A | Motor, Cranking (CSA <br> Approved) (Incl. \#2 thru 6) <br> 2t <br> $3 \dagger$ | 34161 <br> 650741 <br> Screw, Hex Hd. Self Tap |


| Ref. <br> No. | Part No. | Description | No. <br> Used |
| :---: | :--- | :--- | :---: |
| $4 \dagger$ | 32450 A | Cord, Extension | 1 |
| $5 \dagger$ | 650759 | Screw, Hex Washer Hd. <br> Nut \& Lockwasher | 3 |
|  |  |  | 2 |
|  |  |  |  |
|  |  |  |  |
|  |  |  |  |

†Note: Obtain individual replacement parts from your local Tecumseh Dealer.


DRIFT BREAKER KIT NO. 37-7020

| Ref. <br> No. | Part No. | Description | No. <br> Used |
| :---: | :---: | :---: | :---: |
| 1 | $38-0760$ | Drift Breaker - Top | 1 |
| 2 | $38-0750$ | Drift Breaker - Side | 2 |
|  |  |  |  |


| Ref. <br> No. | Part No. | Description | No. <br> Used |
| :---: | :--- | :--- | :---: |
| 3 | $322-4$ | Capscrew <br> Locknut | 6 |
| 4 | $3296-29$ |  | 6 |
|  |  |  |  |


[^0]:    *Not Illustrated

[^1]:    *The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. 10 Order component parts individually, as shown in parts list.

