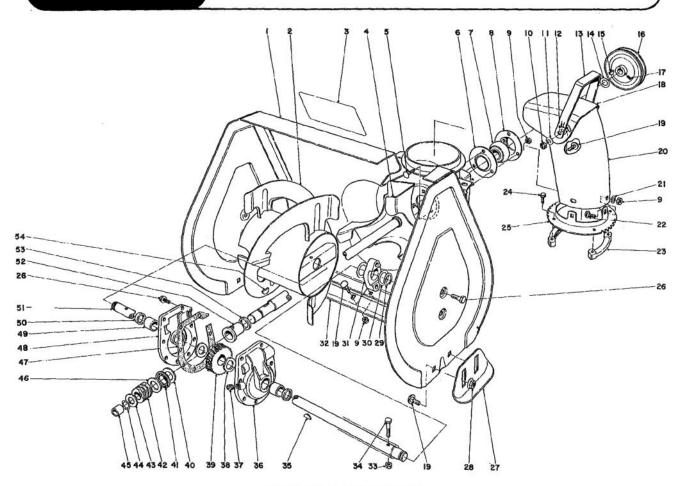
TORO<sub>®</sub>

MODEL NO. 38010-0000001 & UP

PARTS CATALOG

### **421 SNOWTHROWER**

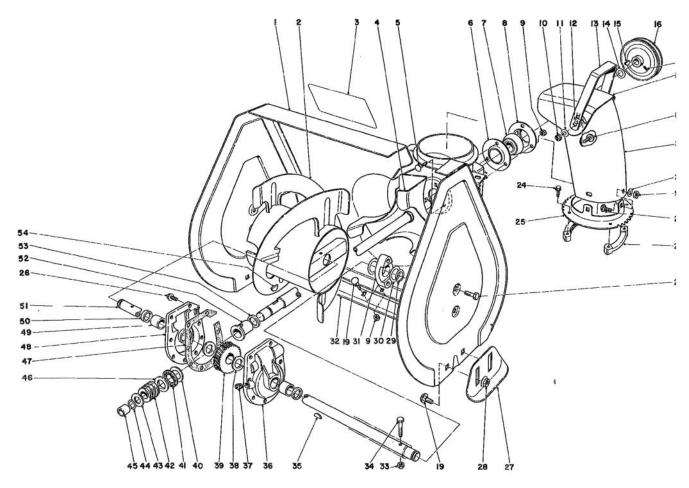


#### **AUGER ASSEMBLY**

Ref. No.	Part No.	Description	No. Used
1	37-6650	Auger Housing	1
2	39-1190	Auger L.H.	1
*	39-1160 Auger N.H.		1
3			1
4	37-6990 Shaft & Impeller		1
5	3230-10	Carriage Bolt	3
6	26-6110	Bearing Flange Front	1
7	26-6100	Ball Bearing	1
8	26-6120	Bearing Flange Rear	1
9	3296-29	Locknut	11
10	32152-1	Locknut	2
11	3290-340	Washer Belleville	2 2
12	20-4320	Washer Rubber	2
13	37-8930	Handle Deflector	1
14	3-0737	Washer	1

Ref. No.	Part No.	Description	No. Used
15	3257-5	Key	1
16	37-6890	-6890 Pulley	
17	3242-4	Set Screw	2
18	37-8920	Deflector	1
19	3230-1	Carriage Bolt	11
20	37-8910	Chute - Discharge	] 1
21	3256-23	Washer	3
22	3230-18	Carriage Bolt	3
23	37-6490	Retainer - Chute Ring	3
24	27-0220	Self Tapping Screw	6
25	37-8940	Chute Ring	1
26	32144-11	Self Tapping Screw	12
27	3-3866	Skid	2
28	32128-20	Flange Nut	4
29	32151-36	Snap Ring	2

<sup>\*</sup>Not Illustrated

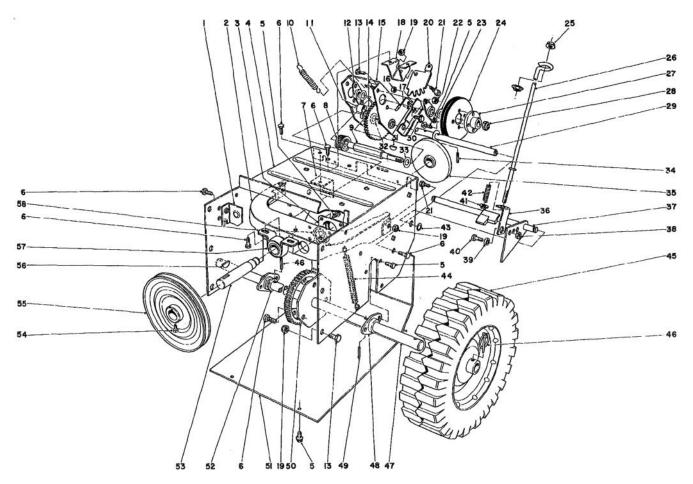


## **AUGER ASSEMBLY (Continued)**

Ref. No.	Part No.	Description	No. Used
30	5-1550	Thrust Washer	4
31	37-6550	Auger Bearing	2
32	39-1550	Scraper Blade	1
33	32152-4	Locknut	2
34	321-10	Capscrew	2
35	3257-33	Woodruff Key	1
36	37-8850	Gear Case R.H.	
		(Incl. Ref. #49 & 50)	1
37	281-1	Pipe Plug	1
38	252-71	Thrust Bearing	2
39	23-9050	Gear	1
40	257-3	Thrust Washer	1
41	252-76	Needle Thrust Bearing	1
42	5-7170	Worm	1
		,	

Ref. No.	Part No.	Description	No. Used
43	3-8664	Washer	1
44	32120-72	Retaining Ring	1
45	256-32	Bushing	1
46	252-80	Thrust Washer	1 1
47	19-8520	Gasket	1
48	37-8860	Gear Case L.H.	
		(Incl. Ref. #49 & 50)	1
49	256-237	Bushing	2
50	7-0045	Oil Seal	2
51	37-6800	Shaft - Auger	1
52	37-6560	Bushing - Input	2 2 1 1 1
53	237-87	Seal	1
54	3257-23	Key - Woodruff	
*	37-6960	Gear Case Assembly Complete	1

<sup>\*</sup>Not Illustrated

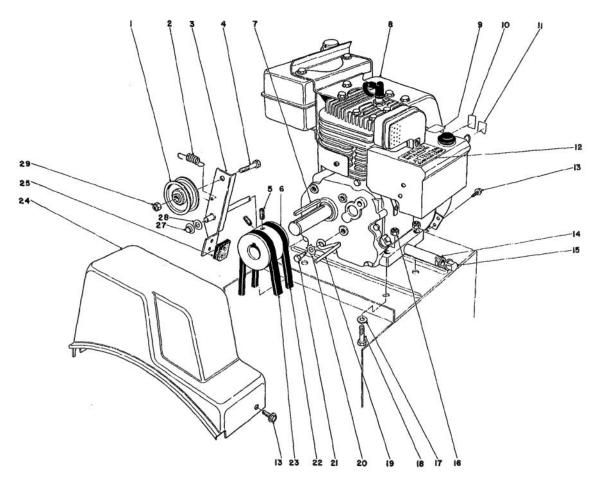


## TRACTION ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	37-9060	Mounting - Clutch Rod Front	1
2	37-6740	Frame - Friction Plate	1
3	37-6730	Cup — Bearing	1
4	37-8900	Traction Frame	1
5	12-3270	Self Tapping Screw	16
2 3 4 5 6 7 8 9 10	32144-11	Self Tapping Screw	16 12
7	37-9070	Mounting Clutch Rear	1
8	37-6500	Sliding Gear	1
9	37-6780	Hex Shaft	1
10	37-8880	Spring — Traction Disengage	1 1 2 10
11	256-86	Bushing	1
12	20-1620	Bearing Friction Wheel	2
13	322-2	Capscrew	10
14	37-9160	Intermediate Gear	
		(Incl. Ref. #11)	1
15	39-1230	Bracket Sliding	1
16	3296-16	Locknut	1
17	39-1250	Cam Receiver	1
18	37-8790	Mounting Quadrant Gear	1
19	3296-29	Locknut	9
20	37-8800	Quadrant Gear	1
21	37-8770	Shoulder Bolt	3
22 23	32152-1	Locknut	4
23	36-4790	Thrust Washer	2
24	37-6570	Friction Wheel	1
25	32128-33	Flange Nut	2
26	39-3060	Lower Traction Rod	1 1 1 9 1 3 4 2 1 2 1 1
27	39-1520	Hub - Friction Wheel Mount	1
28	3296-48	Locknut	1
29	37-6760	Shaft - Pivot	1

Ref. No.	Part No.	Description	No. Used
No.  30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 55 55 57 58 *	11-9760 3257-24 10-9280 5-7570 32121-45 38-0800 39-1220 32152-4 38-4510 321-4 32128-10 38-4520 32151-61 37-8870 38-1400 3290-243 37-6520 37-6850 32121-31 37-6520 37-6830 3-8664 37-6750 3242-4 38-5650 3257-23 38-4470 38-7820 37-7010	Self Tapping Screw Key Thrust Washer Thrust Washer Roll Pin Friction Plate Bracket Traction Traction Engagement Arm Locknut Spacer — Traction Bracket Capscrew Flange Locknut Spring Compression Retaining Ring Spring — Friction Plate Frame Wheel Klik Pin Axle Shaft Axle Bearing Roll Pin Axle Gear Bottom Cover Thrust Washer Shaft Friction Plate Set Screw Pulley Key Bushing Assembly Bearing Tire Chain Kit (Optional)	Used  1 1 2 2 1 1 1 1 1 1 2 1 2 1 1 1 1 1 1
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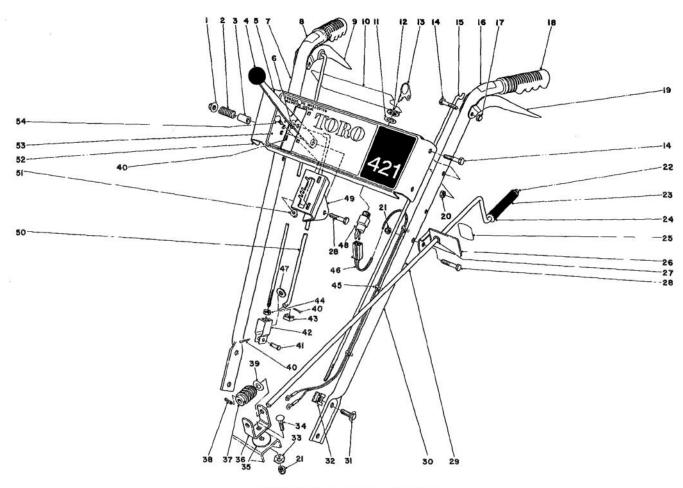
<sup>\*</sup>Not Illustrated



## **ENGINE ASSEMBLY**

Ref. No.	Part No.	Description	No. Used
1	3-4244	Idler Pulley	1
2	10-3890	Spring — Auger Disengage	1
3	39-5300	Auger Clutch (Incl. Ref. #25)	1
4	323-29	Capscrew	1
5	3246-14	Set Screw	2
6	37-6720	Engine Pulley	
7	5-0930	Key	1
8	221-639	Engine	1
9	39-3860	Decal - Primer	1
10	37-8890	Decal — Throttle	1 1 1 1 1 1 3
11	39-3850	Decal — Choke	1
12	29-6390	Decal - Hot Surface Warning	1
13	12-3270	Self Tapping Screw	3
14	289-8	Pipe Nipple	1

Ref. No.	Part No.	Description	No. Used
15	288-2	Pipe Cap	1
16	3296-29	Locknut	4
17	3256-23	Washer	4
18	322-7	Capscrew	4
19	37-8990	Belt Retainer	1
20	3255-8	Lockwasher	1
21	3210-2	Capscrew	1
22	37-9090	V-Belt Traction	1
23	37-9080	V-Belt Auger	1
24	37-6900	Belt Cover	1
25	39-5720	Brake Pad & Cushion Assy.	1
27	3290-320	Push-on	1
28	3256-24	Washer	1
29	32152-2	Locknut	1

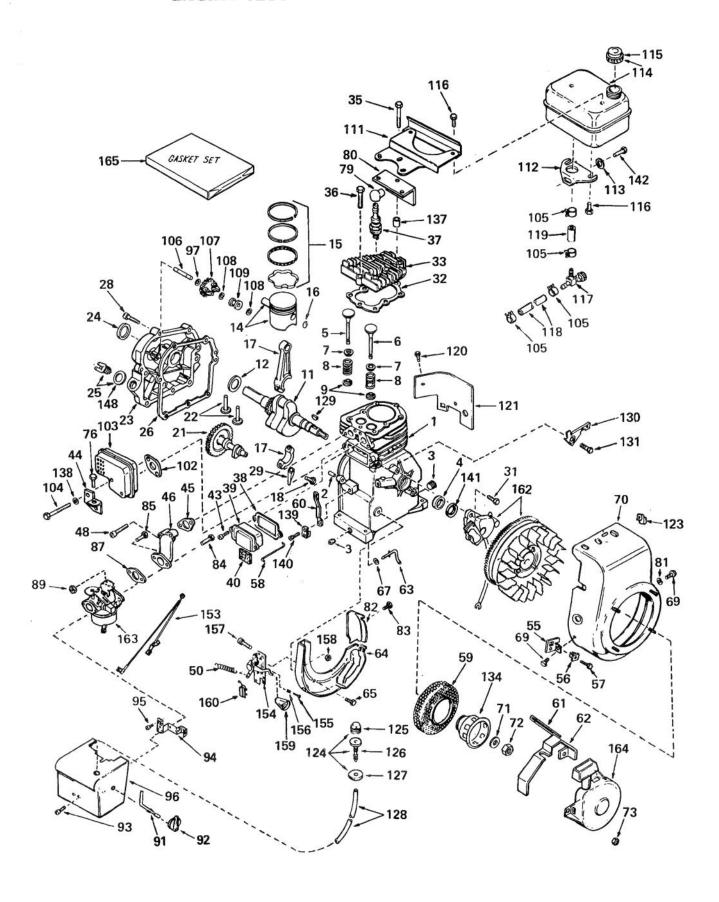


## HANDLE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	32128-13	Locknut	1
2	37-9150	Spring	1
2 3 4	37-8840	Spacer - Speed Control	1
4	233-21	Knob	1
5 6	37-8820	Speed Selector	1
6	3256-2	Washer	1 1
7 8 9	37-8710	Handle Ring	1
8	39-1130	Decal - Auger Engage	1
9	39-4810	Lever - Auger Control	1
10	37-9140	Decal - Escutcheon Back	1
11	3254-5	Lockwasher	1
12	218-461	Nut	1
13	33-2010	Key	2
14	321-37	Capscrew	6
15	39-3070	Link Upper	2
16	39-1140	Decal - Traction Engage	1
17	32111-7	Cap Nut	2
18	37-9110	Grips	2
19	39-4820	Lever — Traction Control	1
20	32152-4	Locknut	1 4
21	3296-29	Locknut	2
22	3290-320	Push-on Speed Nut	1
23	20-2060	Chute Control Grip	111111262122142111111111
24	3256-24	Washer	1 1
25	29-6370	Decal - Chute Direction	1 1
26	25-6090	Bracket - Chute Control Mtg.	1
27	256-249	Nyliner	1 1

Ref. No.	Part No.	Description	No. Used
28	322-7	Capscrew	1
29	8-8570	Rod - Chute Control	1
30	37-8720	Handle Left	1 1
31	3234-14	Flange Screw	1 4
32	3290-196	Retained Nut	4
33	3290-238	Pyramidal Washer	1
34	3230-2	Carriage Bolt	1
35	3-6715	Spacer	1
36	11-7110	Bracket Worm	1 1
37	8-8600	Worm Gear Chute	1
38	32121-50	Roll Pin	1
39	3290-212	Spring Washer	1
40	3272-4	Cotter Pin	1
41	283-3	Clevis Pin	1 1 1
42	39-3080	Clevis	1
43	32115-5	Retained Nut	1
44	3218-1	Jam Nut	1
45	3290-378	Tie Wrap	1 2
46	37-8980	Wire Assembly	1
47	3256-23	Washer	l i
48	29-5560	Key Switch	li
49	39-1280	Mount - Speed Selector	li
50	39-7570	Rod - Speed Selector	1 1 2 1 1 1 2 1 1 1 2 1 1
51	32128-32	Flange Locknut	2
52	39-1260	Panel - Escutcheon	1
53	39-1270	Decal - Escutcheon	i
54	3229-22	Carriage Bolt	1 2

### **ENGINE TECUMSEH MODEL HS40-55513F**

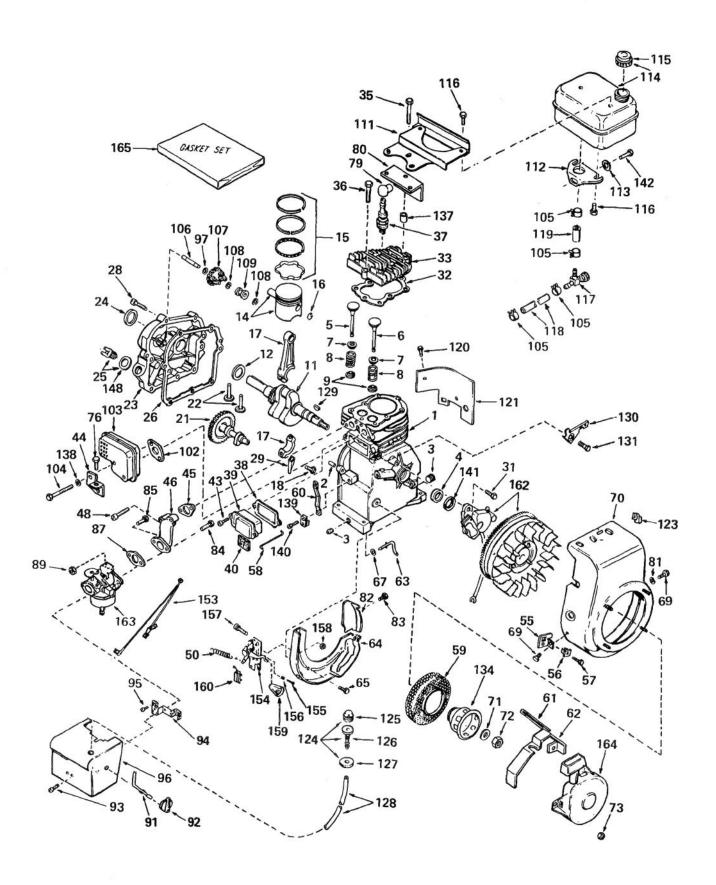


### **ENGINE TECUMSEH MODEL HS40-55513F**

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No Use
1	33014A	Cylinder Assembly		37	34251	Resistor Spark Plug (Canadian	
10000	Maria de Carrello de la composition della compos	(Incl. Ref. #2, 3 & 4)	1		Canada	Regulations require RJ-17LM	l
2	26727	Pin, Dowel	2			resistor spark plug)	1
3	27642	Plug, Sq. Hd. Pipe, 1/4-18		38	*31619	Gasket, Valve Spring Cover	1
15778		(Oil Drain)	2	39	31337	Breather Assembly	
4	32600	Seal, Oil	1			(Incl. Ref. #38 & 40)	1
5	32644	Valve, Intake (Std.)	- 1	40	31410	Element, Breather	1
ŭ	020	(Incl. Ref. #7, 8 & 9)	1	43	650128	Screw, Fil. Hd. Sems	1 :
5	32645	Valve, Intake (1/32" Oversize)		44	33333	Bracket, Carburetor Cover	1
ŭ	020.0	(Incl. Ref. #7, 8 & 9)	1	45	*32649	Gasket, Intake	1
6	29313B	Valve, Exhaust (Std.)	. 1	46	32859	Pipe, Intake	1
U	200100	(Incl. Ref. #7, 8 & 9)	1	48	650664	Screw, Fil. Hd. Sems	1
6	29315B	Valve, Exhaust (1/32" Oversize)	•	50	31426	Spring, Extension	
0	293100	(Incl. Ref. #7, 8 & 9)	1	55	34126	Bracket, Grommet Mounting	
7	21671	1			1	■ 1,000 U.S. 1,000 U.	ı
7	31671	Cap, Upper Valve Spring	2	56	28545	Grommet	
8	31672	Spring, Valve	2	57	650643	Screw, Pan Hd. Self-Tap	
9	31673	Cap, Lower Valve Spring	2	58	32698	Link, Governor-to-Throttle	
11	32890	Crankshaft Assembly	1	59	33668	Screen, Starter Cup	
12	32323	Washer, Thrust	1	60	32871	Lever, Governor	
14	32603B	Piston & Pin Assembly		61	32576	Seal, Snow Guard	
		(Incl. Ref. #16) (Std.)	1	62	34127	Guard, Starter	
14	34520	Piston, Pin & Ring Assembly		63	31334	Rod, Governor	
	1	(Incl. Ref. #15 & 16) (Std.)	1	64	†33342	Baffle, Blower Housing	]
14	32604B	Piston & Pin Assembly (Incl.		65	650561	Screw, Hex Washer Hd. Durlock	
		Ref. #16) (.010 Oversize)	1	67	28277	Washer, Flat	
14	34521	Piston, Pin & Ring Assy. (Incl.		69	29212	Screw, Hex Hd. Sems	
		Ref. #15 & 16) (.010 Oversize)	1	70	33663B	Housing, Blower	
14	32605B	Piston & Pin Assembly (Incl.		71	650763	Washer, Belleville	
		Ref. #16) (.020 Oversize)	1	72	650607	Nut, Flywheel	
14	34522	Piston, Pin & Ring Assy. (Incl.		73	29752	Nut & Lockwasher Assembly	1
		Ref. #15 & 16) (.020 Oversize)	1	76	650735	Screw, Hex Hd. Sems Taptite	
15	32606	Ring Set, Piston (Std.)	1	79	610118	Cover, Spark Plug	
15	32607	Ring Set, Piston (.010 Oversize)	1	80	33344	Baffle, Heat	
15	32608	Ring Set, Piston (.020 Oversize)	1	81	650168	Washer, Flat	
16	20381	Ring, Piston Pin Retaining	2	82	33341	Baffle, Extension	
17	32875	Rod Assembly, Connecting	1. <del></del> -1	83	650701	Screw, Hex Washer Hd.	1
1.0	020.0	(Incl. Ref. #18 & 29)	1		1000,01	Shakeproof Self-Drilling	1
18	32610A	Screw, Connecting Rod	2	84	6202	Screw, Hex Hd.	1
21	33158	Camshaft (Compression Release)	1	85	650601	Screw, Fil. Hd.	
22	27241	Lifter, Valve	2	87	*26756	Gasket, Carburetor	1
23	32700A	Cover, Cylinder	_	89	29752	Nut & Lockwasher Assembly	
25	327007	(Incl. Ref. #24, 25, 106 & 148)	1	91	34582	[ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ]	
24	27007	Mark 1981 1981 1981 1981 1981 1981		[		Rod, Choke	1
24	27897 27625	Seal, Oil Plug, Oil Filler (Incl. Ref. #148)	1 2	92	34585 650257	Knob, Control	
25	ACC. STORY		1 22 2	1 1 5		Screw, Pan Hd. Sems	
26	*27677	Gasket, Cylinder Cover	1 7	94	34583	Bracket, Choke	1
28	30564	Screw, Hex Hd. Sems	7	95	28820	Screw, Fil. Hd. Sems	
29	32654	Dipper, Oil	1	96	34134	Cover, Carburetor	
31	650489	Screw, Hex Hd. Sems	2	97	30590A	Washer, Flat	1
32	*33015	Gasket, Cylinder Head	1	102	*26754	Gasket, Muffler	
33	33016	Head, Cylinder	1	103	32648	Muffler	
35	650694A	Screw, Hex Flange Hd.	5	104	650327	Screw, Fil. Hd. Sems	
36	6021A	Screw, Hex Flange Hd.	3	105	26460	Clamp, Fuel Line	
37	33636	Plug, Spark (Champion J-8 or		106	30574	Shaft, Mechanical Governor	
	10	Equivalent) Except for Canada	1				1

<sup>†</sup>In original production the speed control assembly is riveted to the blower housing baffle. Replacement speed control assembly includes screws and nuts for mounting. Replacement baffle has threaded holes.

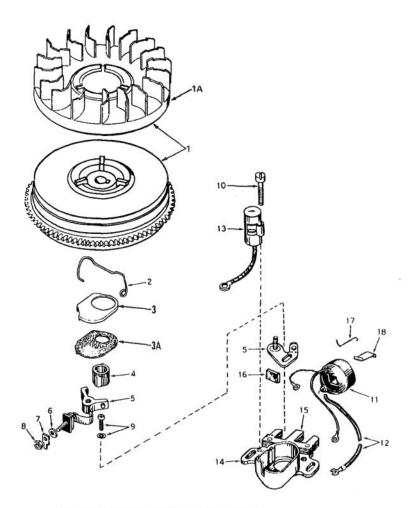
# **ENGINE TECUMSEH MODEL HS40-55513F (Continued)**



### **ENGINE TECUMSEH MODEL HS40-55513F (Continued)**

		FIRGUAL I FOOMSEN					or (Continued)	200
Ref.	Part No.	Description	No.		Ref.	Part No.	Description	No. Used
107	30591	Gear Assembly, Governor			137	28212	Spacer	2
		(Incl. Ref. #97)	1 1		138	16644	Washer, Lock	2
108	29193	Ring, Retaining	2		139	31335	Clamp, Governor Lever	1
109	20588A	Spool, Governor	1 1		140	650548	Screw, Hex Washer Hd.	1
111	28371B	Bracket, Fuel Tank - Upper	1 1		141	33876	Gasket, Stator	1
112	32762	Bracket, Fuel Tank - Lower	1		142	650805	Screw, Hex Hd. W/Belleville	1
113	650675	Washer, Flat	1 1				Washer	1
114	33120	Tank Assembly, Fuel			148	*29673	Gasket, Oil Fill	2
		(Incl. Ref. #115 & 116)	1		153	34241	Wire, Ground	1
115	30998B	Cap, Fuel Tank	1		154	133858A	Control Assembly, Speed (Incl.	
116	650665	Screw, Hex Washer Hd. Sems					Ref. #155 thru 158 & 160)	1
		Self-Tap	4		155	650549	Screw, Fil. Hd.	1
117	32961	Shut-off Valve, Fuel	1		156	31342	Spring, Compression	1
118	30705	Line, Fuel	1		157	†650139	Screw, Fil. Hd. Sems	2
119	29774	Line, Fuel	1		158	†30322	Nut & Lockwasher Assembly	2
120	650128	Screw, Fil. Hd. Sems	1		159	32410	Knob, Speed Control	1
121	29745	Extension, Blower Housing	1	8	160	610973	Terminal Assembly	1
123	27275	Clip, Wire Retaining	1		162	610944A	Magneto (The complete magne-	
124	32182	Primer Assembly					to is not available as an as-	1
		(Incl. Ref. #125, 126 & 127)	1		1		sembly. The magneto num-	1
125	32183	Bulb, Primer	1				ber is shown for reference	
126	32184	Body, Primer	1		1		purposes only. Order com-	l
127	32312	Retainer, Primer Bulb	1			1	ponent parts individually, as	1
128	32180B	Line, Primer	1		100	000440	shown in parts list.)	1
129	610951	Key, Flywheel	1		163	632113	Carburetor (Incl. Ref. #87)	1
130	34212	Bracket, Hold Down	1		164	590473	Starter Assembly, Rewind	1
131	30200	Screw, Hex Washer Hd.	1 .		165	33240	Gasket (Incl. Items	١.
124	33667	Self-Tap Sems	1				Marked *)	1
134	33007	Cup, Starter	'					1
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fin original production the speed control assembly is riveted to the blower housing baffle. Replacement speed control assembly includes screws and nuts for mounting. Replacement baffle has threaded holes.

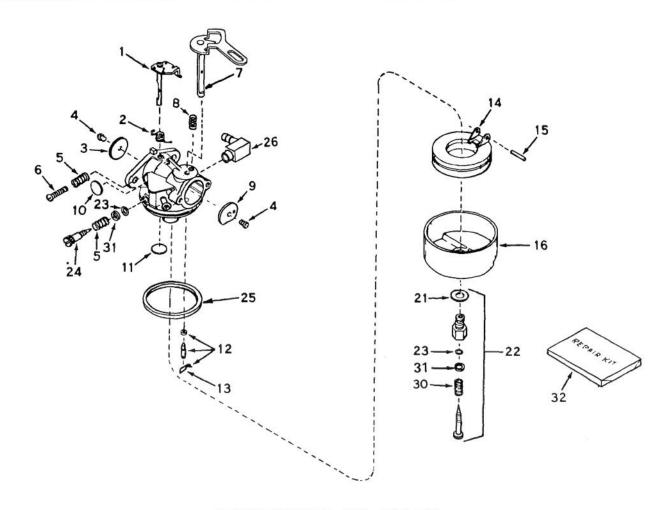


### **MAGNETO NO. 610944A**

Part No.	Description	No. Used		Ref. No.	Part No.	Description	No. Used
33701B	Flywheel (Incl. #1A, 3 & 3A)	1		10	610593	Screw, Condenser	1
610933	Fan	1		11	30560A	Coil Assy. (Incl. #12)	1
30551	Spring, Breaker Box		1	12	30554	Wire, Lead	1
	Dust Cover	1		13	30548B	Condenser	1
610947	Cover, Dust	1 1		14	30545	Core & Plate	1
610950	Gasket, Dust Cover	1 1		15	30561B	Stator Assy. (Incl. #2, 3,	
30992	Cam, Breaker	1				3A, 5 thru 14 &	
30547A	Contact Assy., Breaker	1 1				16 thru 18)	1
610385	Washer, Terminal	1		16	30549	Felt, Cam Wiper	1
33356	Tab, Ground Terminal	1		17	31311	Clip, Coil Locking	1
610408	Nut Terminal	1		18	29629	Spring, Coil Wedge	1
29181	Screw & Washer, Breaker	1					
	33701B 610933 30551 610947 610950 30992 30547A 610385 33356	33701B Flywheel (Incl. #1A, 3 & 3A) 610933 Fan 30551 Spring, Breaker Box Dust Cover 610947 Cover, Dust 610950 Gasket, Dust Cover 30992 Cam, Breaker 30547A Contact Assy., Breaker 610385 Washer, Terminal 33356 Tab, Ground Terminal 610408 Nut Terminal	33701B	33701B Flywheel (Incl. #1A, 3 & 3A) 1 610933 Fan 1 30551 Spring, Breaker Box Dust Cover 1 610947 Cover, Dust 1 610950 Gasket, Dust Cover 1 30992 Cam, Breaker 1 30547A Contact Assy., Breaker 1 610385 Washer, Terminal 1 33356 Tab, Ground Terminal 1 610408 Nut Terminal 1	Secription   Sec	Secription   Used   No.   Part No.	No.   Part No.   Description   Used   No.   Part No.   Description

<sup>\*</sup>The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only.

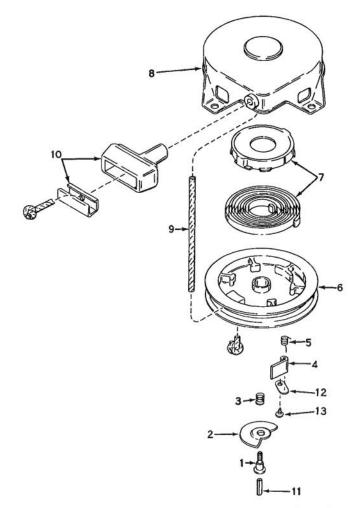
10 Order component parts individually, as shown in parts list.



## CARBURETOR NO. 632113

Ref. No.	Part No.	Description	No. Used
1	631615	Shaft & Lever Assy., Throttle	1
2	632016	Spring, Throttle Return	1
3	631036	Shutter, Throttle	1
4	650506	Screw	2
5	630766	Spring, Idle Regulating Screw	2
6	650417	Screw, Idle Regulating	1
7	632108	Shaft & Lever Assy., Choke	1
8	630735	Spring, Choke Stop	1
9	631815	Shutter, Choke	1
10	*630748	Plug, Welch	1
11	*631027	Plug, Welch	1
12	*631021	Inlet Needle, Seat & Clip Assy. (Incl. #13)	1
13	631022	Clip, Inlet Needle	1

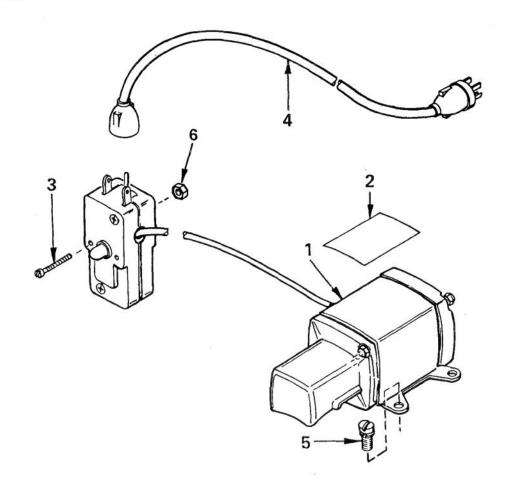
Ref. No.	Part No.	Description	No. Used
14	632019	Float, Carburetor	1
15	*631024	Shaft, Float	1
16	631867	Bowl, Float	1
21	27110	Gasket, Bowl-to-Body	1
22	*31839	Adjustment Screw Assy., Main (Incl. #21, 23, 30 & 31)	1
23	*630740	"O" Ring, Adjustment Screw	2
24	*631078	Screw, Idle Adjustment	1
25	*631028	Gasket, Bowl-to-Body	1
26	631807	Fitting, Fuel Inlet	1
30	630738	Spring, Main Adjustment Screw	1
31	630739	Washer, Flat	2
32	31840	Repair Kit (Incl. Items	
		Marked *)	1
	}		



## **REWIND STARTER NO. 590473**

Ref. No.	Part No.	Description	No. Used
1	590409A	Screw	1
2	590474	Cam, Dog	1
2 3 4	590411	Spring, Brake	1
4	590148	Dog, Starter	1
5	590475	Spring, Dog	1
6	590478	Pulley	1
7	590414	Spring & Keeper Assembly	1
	1	1	1

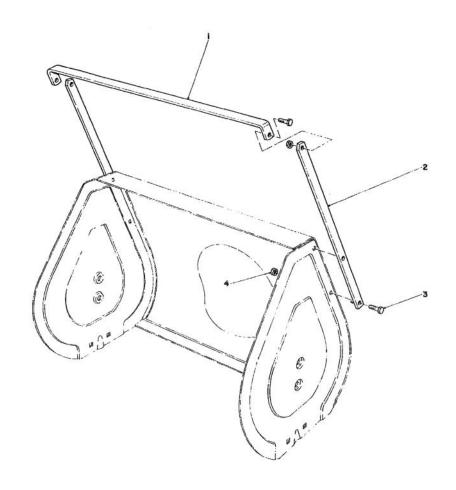
Ref. No.	Part No.	Description	No. Used
8	590415	Housing Assembly, Starter	
1		(Incl. #1)	1
9	590451A	Rope, Starter	1
10	590387	Handle, Assembly, Starter	1 1 1
11	590459	Pin, Centering	1
12	590476	Retainer, Dog	
13	590477	Screw	1



### STARTER MOTOR KIT MODEL 23-3790

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1†	33517A	Motor, Cranking (CSA		4†	32450A	Cord, Extension	1
		Approved) (Incl. #2 thru 6)	1 1	5†	650759	Screw, Hex Washer Hd.	3
21	34161	Decal	1	6†	650742	Nut & Lockwasher	2
3†	650741	Screw, Hex Hd. Self Tap	2				
		*					
				1			

†Note: Obtain individual replacement parts from your local Tecumseh Dealer.



## DRIFT BREAKER KIT NO. 37-7020

Ref. No.	Part No.	Description	No. Used
1	38-0760	Drift Breaker — Top	1
2	38-0750	Drift Breaker - Side	2

	Ref. No.	Part No.	Description	No. Used
	3 4	322-4 3296-29	Capscrew Locknut	6 6
L				