



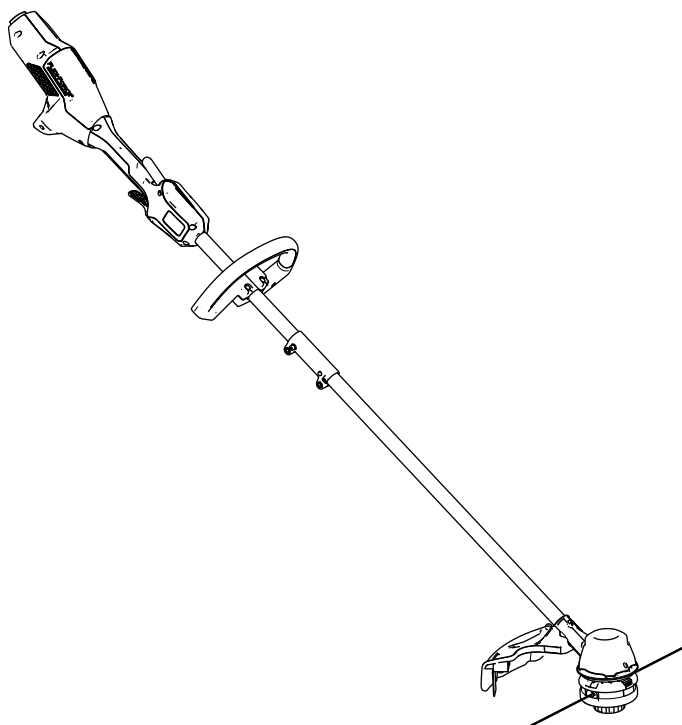
Count on it.

Form No. 3460-819 Rev A

Operator's Manual

Flex-Force Power System™ 60V MAX String Trimmer

Model No. 51835T—Serial No. 323000001 and Up





For assistance, please see www.Toro.com/support for instructional videos or contact your Authorized Service Dealer before returning this product.

This product complies with all relevant European directives; for details, please see the separate product specific Declaration of Conformity (DOC) sheet.

Introduction

This trimmer is intended to be used by residential homeowners to trim grass as needed outdoors. It is designed to use Toro 60V lithium-ion battery packs. These battery packs are designed to be charged only by Toro 60V lithium-ion battery chargers. Using this product for purposes other than its intended use could prove dangerous to you and bystanders.

Important: If you are using this machine with a battery pack that is 4.0 Ah or greater you must install quick-release harness Model 139-5334 (not included) for proper support and balance.

Do not use other harnesses or multiple harnesses when operating the machine.

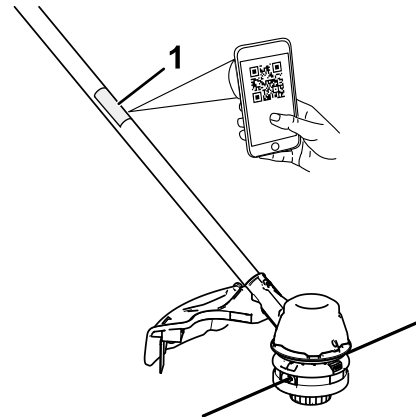
Model 51835T does not include a battery or a charger.

Read this information carefully to learn how to operate and maintain your product properly and to avoid injury and product damage. You are responsible for operating the product properly and safely.

Visit www.Toro.com for product safety and operation training materials, accessory information, help finding a dealer, or to register your product.

Whenever you need service, genuine the manufacturer parts, or additional information, contact an Authorized Service Dealer or the manufacturer Customer Service and have the model and serial numbers of your product ready. [Figure 1](#) identifies the location of the model and serial numbers on the product. Write the numbers in the space provided.

Important: With your mobile device, you can scan the QR code on the serial number decal (if equipped) to access warranty, parts, and other product information.



g410474

Figure 1

1. Model number, serial number, and QR code location

Model No. _____

Serial No. _____

Safety-Alert Symbol

The safety-alert symbol (Figure 2) shown in this manual and on the machine identifies important safety messages that you must follow to prevent accidents.



Figure 2
Safety-alert symbol

g000502

The safety-alert symbol appears above information that alerts you to unsafe actions or situations and is followed by the word **DANGER**, **WARNING**, or **CAUTION**.

DANGER indicates an imminently hazardous situation which, if not avoided, **will** result in death or serious injury.

WARNING indicates a potentially hazardous situation which, if not avoided, **could** result in death or serious injury.

CAUTION indicates a potentially hazardous situation which, if not avoided, **may** result in minor or moderate injury.

This manual uses two other words to highlight information. **Important** calls attention to special mechanical information and **Note** emphasizes general information worthy of special attention.

Safety

IMPORTANT SAFETY INSTRUCTIONS

WARNING

When using electric gardening tools, always read and follow basic safety warnings and instructions to reduce the risk of fire, electric shock, and personal injury, including the following:

Read All Instructions

I. Training

1. The operator of the tool is responsible for any accidents or hazards occurring to others or their property.
2. Do not allow children to use or play with the tool, battery pack, or the battery charger; local regulations may restrict the age of the operator.
3. Do not allow children or untrained people to operate or service this device. Allow only people who are responsible, trained, familiar with the instructions, and physically capable to operate or service the device.
4. Before using the tool, battery pack, and battery charger, read all the instructions and cautionary markings on these products.
5. Become familiar with the controls and proper use of the tool, battery pack, and battery charger.

II. Preparation

1. Keep bystanders and children away from the operating area.
2. Use only the battery pack specified by Toro. Using other accessories and attachments may increase the risk of injury and fire.
3. Plugging the battery charger into an outlet that is not 100 to 240 V can cause a fire or electric shock. Do not plug the battery charger into an outlet other than 100 to 240 V. For a different style of connection, use an attachment plug adapter of the proper configuration for the power outlet if needed.
4. Do not use a damaged or modified battery pack or battery charger, which may exhibit unpredictable behavior that results in fire, explosion, or risk of injury.
5. If the supply cord to the battery charger is damaged, contact an Authorized Service Dealer to replace it.

6. Charge the battery pack with only the battery charger specified by Toro. A charger suitable for one type of battery pack may create a risk of fire when used with another battery pack.
7. Charge the battery pack in a well-ventilated area only.
8. Follow all charging instructions and do not charge the battery pack outside of the temperature range specified in the instructions. Otherwise, you may damage the battery pack and increase the risk of fire.
9. Do not operate the tool without all guards and other safety protective devices in place and functioning properly on the tool.
10. Dress properly—Wear appropriate clothing, including eye protection; long pants; substantial, slip-resistant footwear; and hearing protection. Tie back long hair and do not wear loose jewelry that can get caught in moving parts. Wear a dust mask in dusty operating conditions.
11. Do not overreach—Keep proper footing and balance at all times, especially on slopes. Walk, never run with the tool.
12. Stay alert—Watch what you are doing and use common sense when operating the tool. Do not use the tool while ill, tired, or under the influence of alcohol or drugs.
13. Ensure that the ventilation openings are kept clear of debris.
14. Under abusive conditions, the battery pack may eject liquid; avoid contact. If you accidentally come into contact with the liquid, flush with water. If the liquid contacts your eyes, seek medical help. Liquid ejected from the battery pack may cause irritation or burns.
15. Do not expose a battery pack or tool to fire or excessive temperature. Exposure to fire or temperature above 130°C (265°F) may cause explosion.
16. CAUTION—A mistreated battery pack may present a risk of fire, explosion, or chemical burn.
 - Do not disassemble the battery pack.
 - Replace the battery pack with a genuine Toro battery pack only; using another type of battery pack may cause a fire or risk of injury.
 - Keep battery packs out of the reach of children and in the original packaging until you are ready to use them.

III. Operation

1. Avoid dangerous environments—Do not use the tool in rain or in damp or wet locations.
2. Use the proper tool for your application—Using the tool for purposes other than its intended use could prove dangerous to you and bystanders.
3. Prevent unintentional starting—Ensure that the switch is in the OFF position before connecting to the battery pack and handling the tool. Do not carry the tool with your finger on the switch or energize the tool with the switch in the ON position.
4. Operate the tool only in daylight or good artificial light.
5. If the tool strikes an object or starts to vibrate, immediately shut off the tool, wait for all moving parts to stop, and disconnect the battery before examining the tool for damage. Make all necessary repairs before resuming operation.
6. Remove the battery pack from the tool before adjusting it or changing accessories.
7. Keep your hands and feet away from the cutting area and all moving parts.
8. Shut off the tool, remove the battery pack from the tool, and wait for all movement to stop before adjusting, servicing, cleaning, or storing the tool.
9. Remove the battery pack from the tool whenever you leave it unattended.
10. Do not force the tool—Allow the tool to do the job better and safer at the rate for which it was designed.

IV. Maintenance and Storage

1. Maintain the tool with care—Keep it clean and in good repair for best performance and to reduce the risk of injury. Follow the instructions for lubricating and changing accessories. Keep handles dry, clean, and free from oil and grease.
2. When the battery pack is not in use, keep it away from metal objects such as paper clips, coins, keys, nails, and screws that can make a connection from 1 terminal to another. Shorting the battery terminals may cause burns or a fire.
3. Keep your hands and feet away from moving parts.
4. Shut off the tool, remove the battery pack from the tool, and wait for all movement to stop before adjusting, servicing, cleaning, or storing the tool.
5. Check the tool for damaged parts—If there are damaged guards or other parts, determine whether it will operate properly. Check for misaligned and binding moving parts, broken parts, mounting, and any other condition that may affect its operation. Unless indicated in the

instructions, have an Authorized Service Dealer repair or replace a damaged guard or part.

6. Do not replace the existing non-metallic cutting means on the tool with a metallic cutting means.
7. Do not attempt to service or repair the tool, battery pack, or battery charger except as indicated in the instructions. Have an Authorized Service Dealer perform service using identical replacement parts to ensure that the product is safely maintained.
8. Store an idle tool indoors in a place that is dry, secure, and out of the reach of children.
9. Do not dispose of the battery in a fire. The cell may explode. Check with local codes for possible special disposal instructions.

SAVE THESE INSTRUCTIONS

Safety and Instructional Decals



Safety decals and instructions are easily visible to the operator and are located near any area of potential danger. Replace any decal that is damaged or missing.



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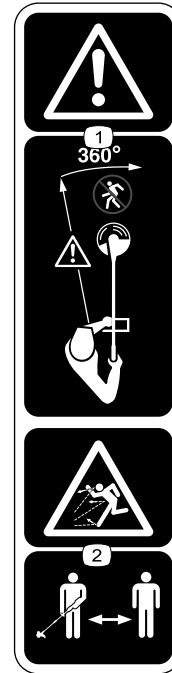
1. Do not discard improperly.



decal139-8262

139-8262

1. Warning—read the *Operator's Manual*; wear eye protection; wear hearing protection; do not expose to rain.



decal139-8263

139-8263

1. Warning—keep bystanders away from the machine in all directions.
2. Thrown object hazard—keep bystanders away.

Setup

Loose Parts

Use the chart below to verify that all parts have been shipped.

Procedure	Description	Qty.	Use
1	Allen wrench	1	Unfold the shaft.
2	Auxiliary handle assembly	1	Install the auxiliary handle.
3	Guard	1	Install the guard.

1

Unfolding the Shaft

Parts needed for this procedure:

1	Allen wrench
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Procedure

1. Unfold the shaft (A of [Figure 3](#)).
2. Align the locking button on the lower shaft with the slotted hole on the upper shaft and slide the 2 shafts together (B and C of [Figure 3](#)).
Note: The locking button clicks into the slotted hole when both shafts are secured (D of [Figure 3](#)).
3. Using the provided Allen wrench, tighten the screw on the shaft connector until it is secure (E of [Figure 3](#)).

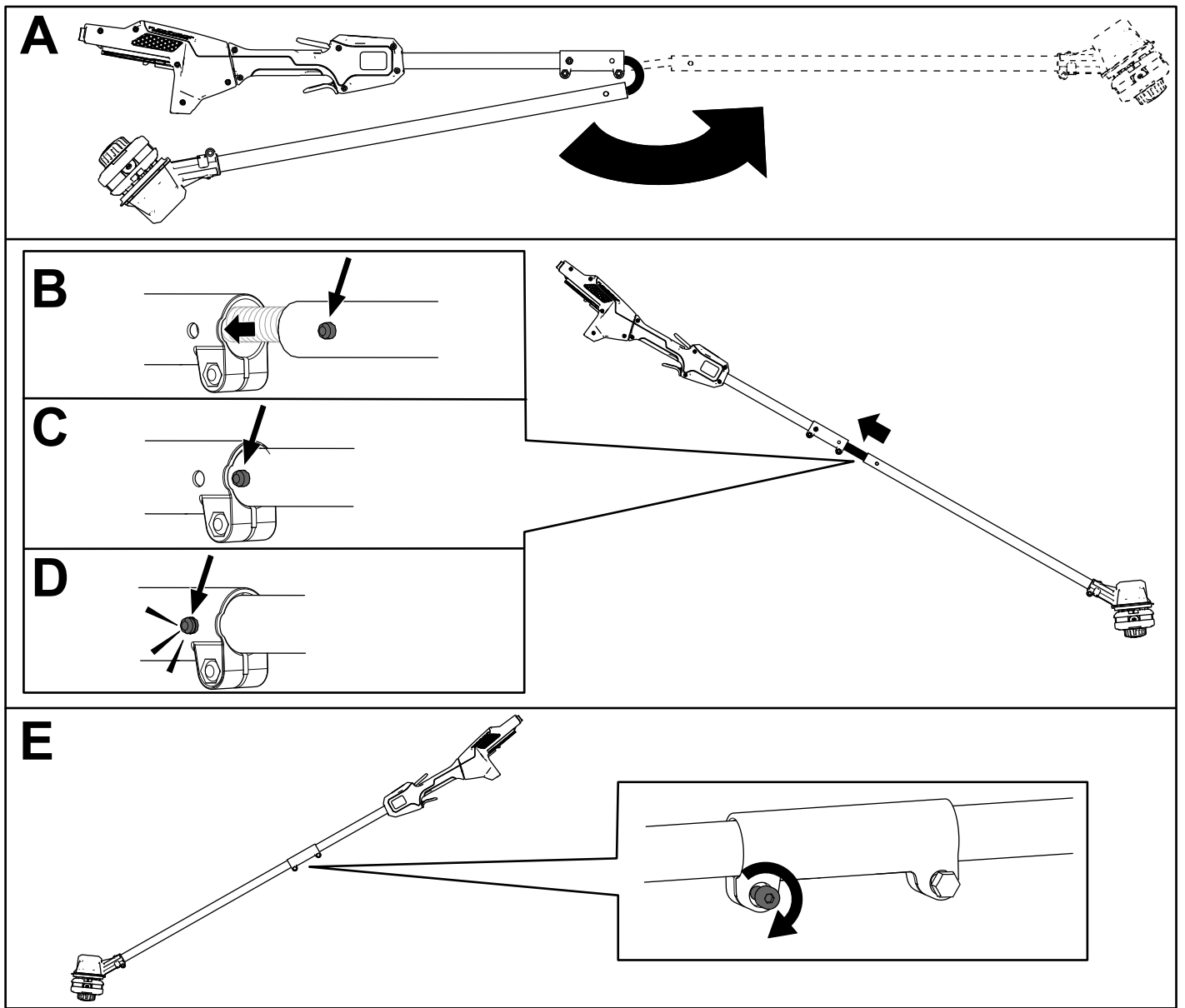


Figure 3

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2

Installing the Auxiliary Handle

Parts needed for this procedure:

1	Auxiliary handle assembly
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Procedure

1. Separate the auxiliary handle from the handle plate by removing the 4 socket head screws using the provided Allen wrench (A of [Figure 4](#)).
2. Line up the guides on the auxiliary handle plate to the guide on the bottom of the trimmer shaft (B of [Figure 4](#)).
3. Line up the auxiliary handle with auxiliary handle plate on the trimmer shaft (C of [Figure 4](#)).
4. Secure the auxiliary handle to the handle plate with the 4 socket head screws previously removed (D of [Figure 4](#)).

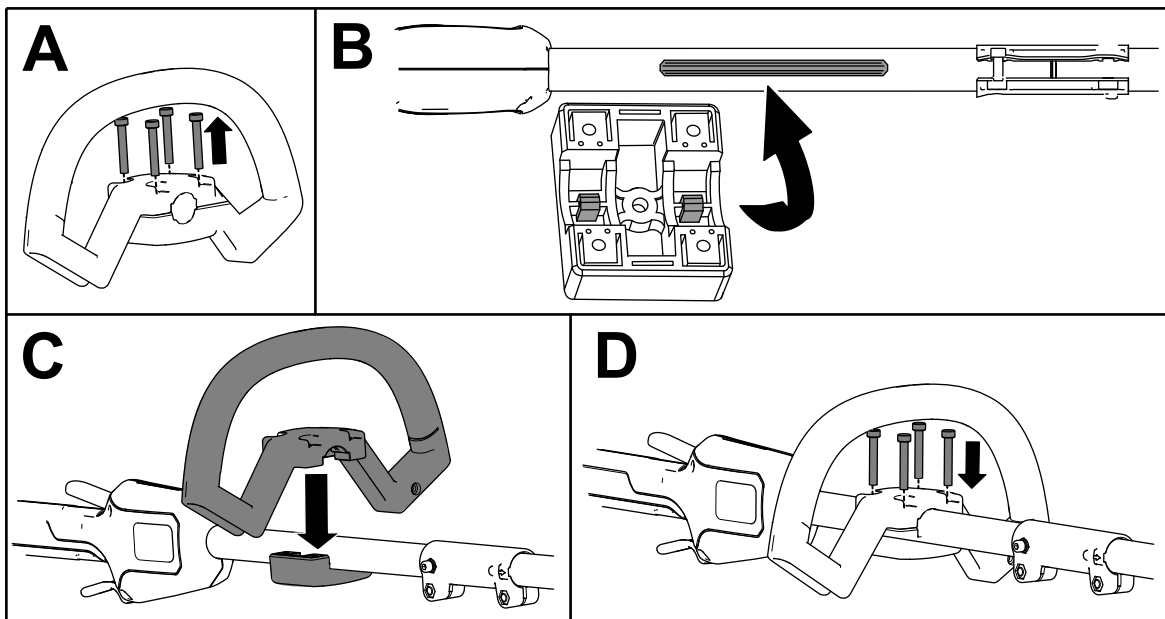


Figure 4

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3

Installing the Guard

Parts needed for this procedure:

1	Guard
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Procedure

1. Using the provided Allen wrench, remove the 2 socket head screws, 2 washers, and 2 spacers from the trimmer base (A of [Figure 5](#)).
2. Align the guard onto the trimmer base (B of [Figure 5](#)).
3. Secure the guard onto the base of the trimmer with the 2 socket head screws, 2 washers, and 2 spacers previously removed (C of [Figure 4](#)).

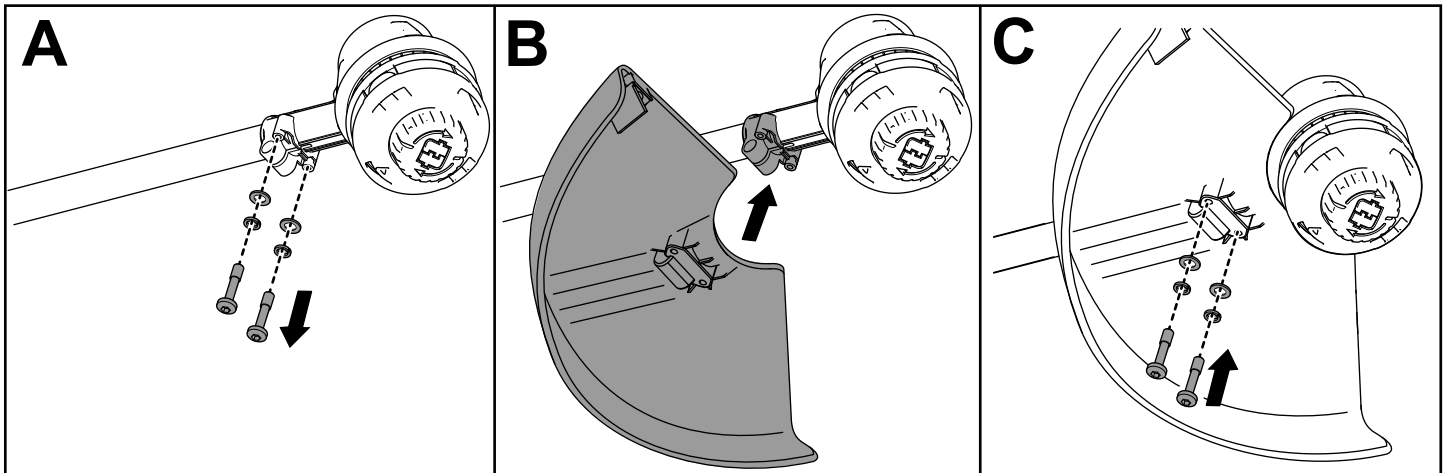


Figure 5

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Product Overview

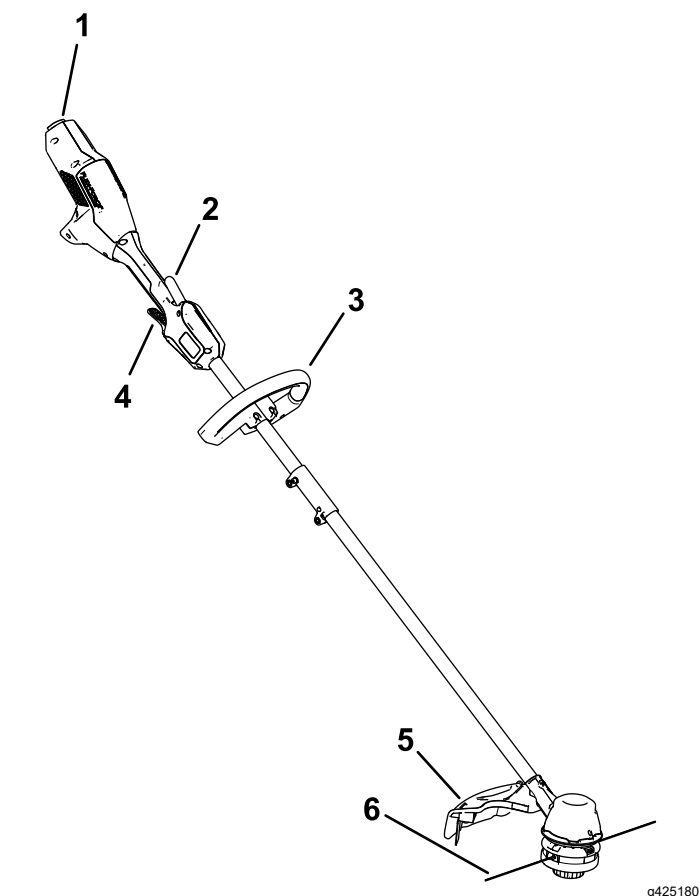


Figure 6

- | | |
|---------------------|----------------|
| 1. Battery latch | 4. Run trigger |
| 2. Lockout trigger | 5. Guard |
| 3. Auxiliary handle | 6. String |

Specifications

Model	51835T
Rated Voltage	60V DC maximum, 54 VDC nominal usage
Charger Type	Toro 60V lithium-ion chargers
Battery Type	Toro 60V lithium-ion batteries*

If you are using this machine with a battery pack that is 4.0 Ah or greater, you must install quick-release harness Model 139-5334 (not included).

Appropriate Temperature Ranges

Charge/store the battery pack at	5°C (41°F) to 40°C (104°F)*
Use the battery pack at	-30°C (-22°F) to 49°C (120°F)
Use the trimmer at	0°C (32°F) to 49°C (120°F)
Store the trimmer at	0°C (32°F) to 49°C (120°F)*

*Charging time will increase if you do not charge the battery within this range.

Store the tool, battery pack, and battery charger in an enclosed clean, dry area.

Attachments/Accessories

A selection of Toro approved attachments and accessories is available for use with the machine to enhance and expand its capabilities. Contact your Authorized Service Dealer or authorized Toro distributor or go to www.Toro.com for a list of all approved attachments and accessories.

To ensure optimum performance and continued safety certification of the machine, use only genuine Toro replacement parts and accessories. Replacement parts and accessories made by other manufacturers could be dangerous.

Operation

Starting the Trimmer

1. Make sure that the vents on the trimmer are clear of any dust and debris.

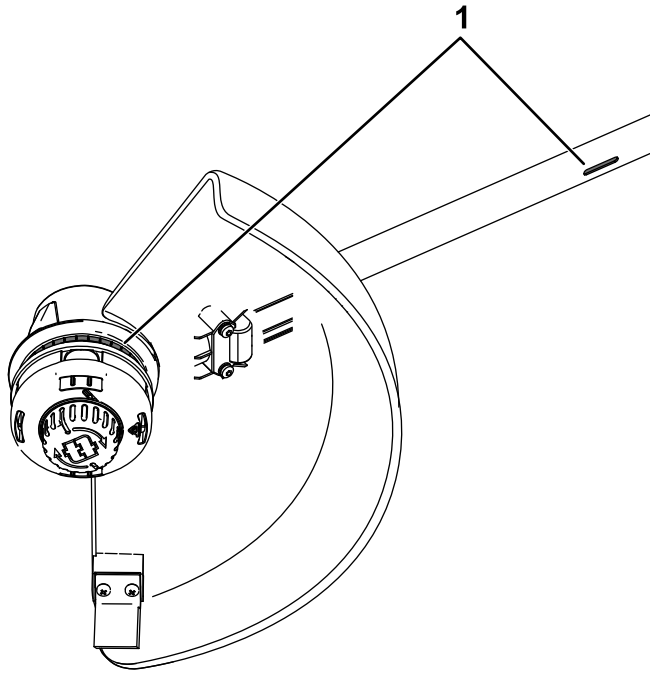


Figure 7

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1. Trimmer venting areas

2. Align the cavity in the battery pack with the tongue on the handle housing (Figure 8).
3. Push the battery pack into the handle until the battery locks into the latch (Figure 8).

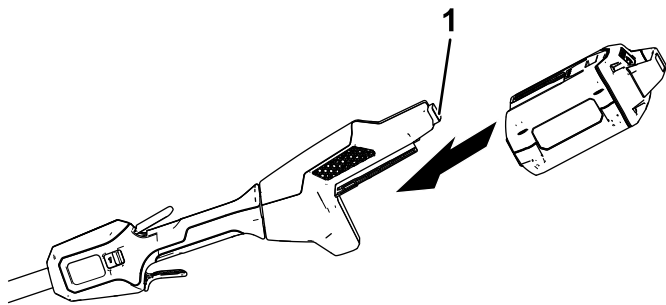


Figure 8

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1. Battery latch

4. To start the trimmer, squeeze the lockout trigger, then squeeze the variable-speed trigger (Figure 9).

Note: Slide the speed range switch to change the speed of the trimmer.

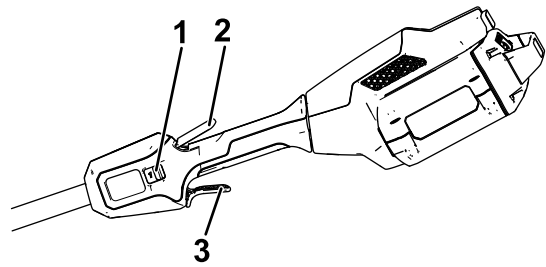


Figure 9

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1. Speed range switch
2. Lockout trigger
3. Variable-speed trigger

Shutting Off the Trimmer

To shut off the trimmer, release both triggers.

Whenever you are not using the trimmer or are transporting the trimmer to or from the work area, remove the battery pack.

Removing the Battery Pack from the Trimmer

Press the battery latch to release the battery pack and slide the battery pack out of the machine (Figure 10).

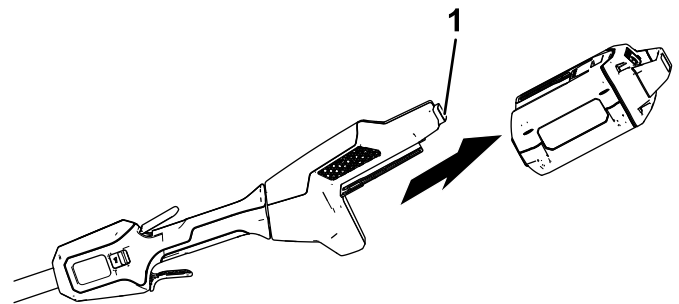


Figure 10

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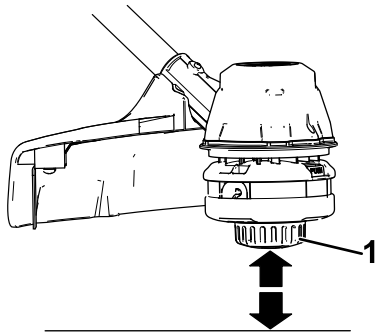
1. Battery latch

Advancing the Line Using the Bump Feed

1. Run the tool at full throttle.
2. Tap the bump button on the ground to advance the line. The line advances each time the bump button is tapped. Do not hold the bump button on the ground.

Note: The line trimming cut-off blade on the grass deflector cuts the line to the correct length.

Note: If the line is worn too short, you may not be able to advance the line by tapping it on the ground. If so, release both triggers and refer to [Advancing the Line Manually \(page 13\)](#).



g293135

Figure 11

1. Bump button

Advancing the Line Manually

Remove the battery pack from the trimmer, then push the bump button at the base of the spool retainer while pulling on the trimmer line to manually advance the line.

Adjusting the Cutting Swath

The trimmer comes from the factory with a cutting swath of 36.6 cm (14 inches) as shown in A of Figure 12. Refer to the following instructions to adjust the swath to 40.6 cm (16 inches) as shown in D of Figure 12.

1. Remove the swath blade from the bottom of the guard by removing the 2 screws holding it in place using the provided Allen wrench (B of Figure 12) and rotate the swath blade 180°.
2. Once the swath blade is rotated, install it onto the guard using the 2 screws previously removed (C of Figure 12).

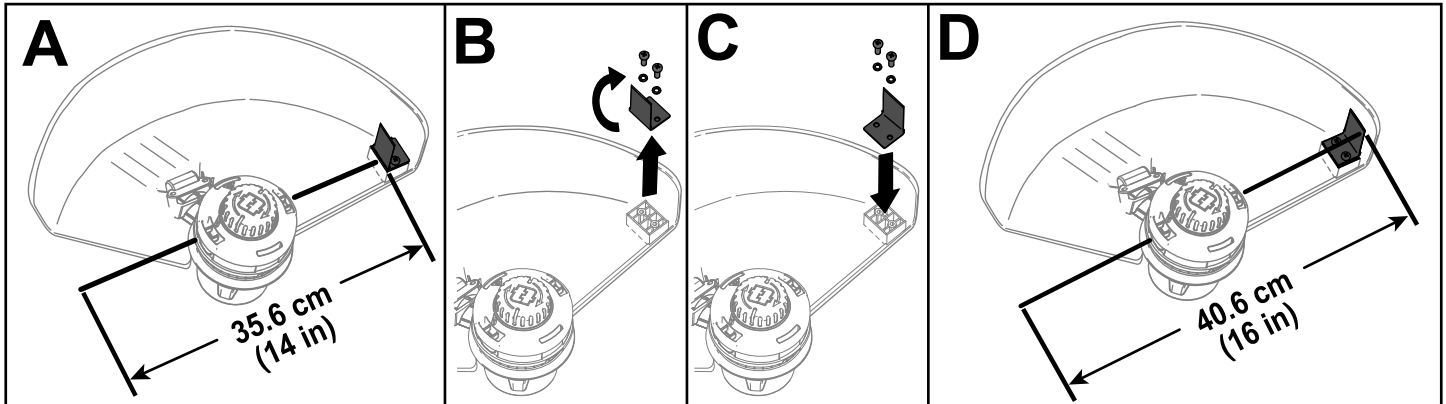


Figure 12

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Operating Tips

- Keep the trimmer tilted toward the area being cut; this is the best cutting area.
- The string trimmer cuts when you move it from left to right. This prevents the trimmer from throwing debris at you.
- Use the tip of the string to do the cutting; do not force the string head into uncut grass.
- Wire and picket fences can cause the string to wear rapidly and even break. Stone and brick walls, curbs, and wood can also cause the string to wear rapidly.
- Avoid trees and shrubs. The string can easily damage tree bark, wood moldings, siding, and fence posts.

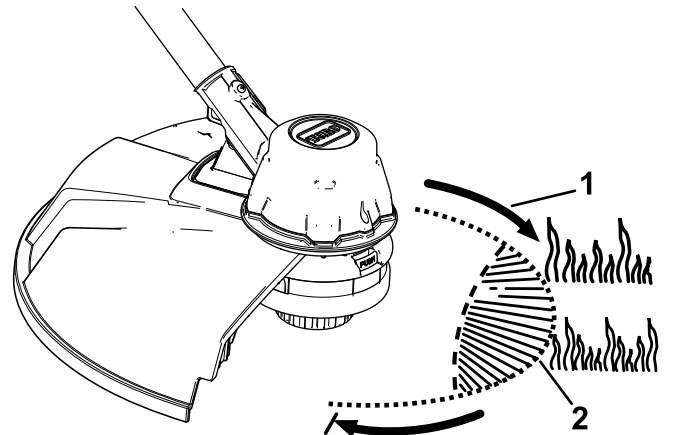


Figure 13

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1. Direction of rotation

2. String path

Maintenance

After each use of the trimmer, complete the following:

1. Remove the battery from the trimmer.
2. Wipe the trimmer clean with a damp cloth. Do not hose the trimmer down or submerge it in water.

⚠ CAUTION

The line cutoff blade on the deflector is sharp and can cut you.

Do not use your hands to clean the deflector shield and blade.

3. Wipe or scrape clean the cutting head area any time there is an accumulation of debris.
4. Check and tighten all fasteners. If any part is damaged or lost, repair or replace it.
5. Brush debris away from air intake vents and exhaust on motor housing to prevent the motor from overheating.

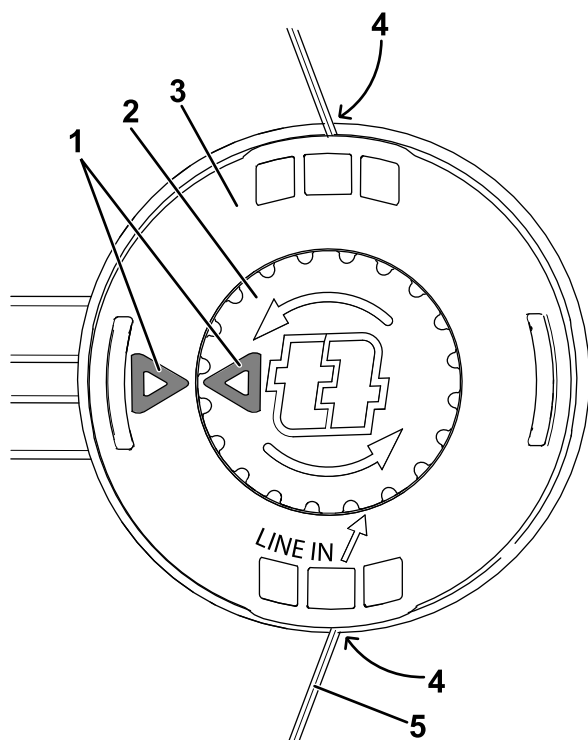
Replacing the String

Use only 2 mm (0.080 inch) monofilament string (Toro Part No. 88201) or 2.4 mm (0.095 inch) twisted monofilament string (Toro Part No. 88202).

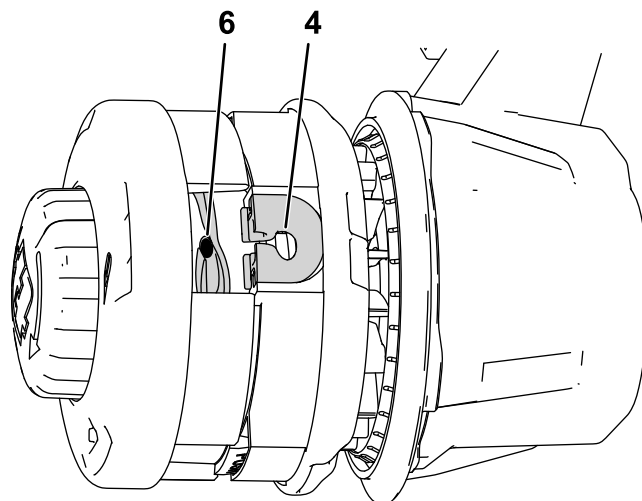
1. Remove the battery pack.
2. Remove any old string on the spool by repetitively pressing the bump button while pulling the line out equally from both sides of the trimmer.
3. Cut 1 piece of string according to the following specifications.
 - If you are using 2 mm (0.080 inch) string, cut one piece of line approximately 4.9 m (16 ft).
 - If you are using 2.4 mm (0.095 inch) twisted string, cut one piece of line approximately 3 m (10 ft).

Important: Do not use any other gauge or type of string, as this could damage the trimmer.

4. Press and turn the knob on the string head until arrow on the knob aligns with arrow on the string head (Figure 14).
5. Insert 1 end of the line at an angle into the LINE IN eyelet and push the line through the string head track until it comes out through the eyelet on the other side. Pull the line through the string head until the line outside the string is evenly divided on each side.



g278518



g285202

Figure 14

Disassembled view shown for clarity

- | | |
|----------------|-----------|
| 1. Arrows | 4. Eyelet |
| 2. Knob | 5. String |
| 3. String head | 6. Track |

Important: Do not disassemble the trimmer head.

6. Hold the string head in place with one hand. With your other hand, rotate the knob in the direction shown by the arrows (counterclockwise).
7. Wind the line, leaving about 102 mm (4 inches) extending beyond the eyelet on each side.

Storage

Important: Store the tool, battery pack, and charger only in temperatures that are within the appropriate range; refer to [Specifications \(page 11\)](#).

Important: If you are storing the battery pack for the off-season, charge it until 2 or 3 LED indicators turn green on the battery. Do not store a fully charged or fully depleted battery. When you are ready to use the machine again, charge the battery pack until the left indicator light turns green on the charger or all 4 LED indicators turn green on the battery.

- Disconnect the product from the power supply (i.e., remove the plug from the power supply or the battery pack) and check for damage after use.
- Do not store the machine with the battery pack installed.
- Clean all foreign material from the product.
- When not in use, store the tool, battery pack, and battery charger out of the reach of children.
- Keep the tool, battery pack, and battery charger away from corrosive agents, such as garden chemicals and de-icing salts.
- To reduce the risk of serious personal injury, do not store the battery pack outside or in vehicles.
- Store the tool, battery pack, and battery charger in an enclosed clean, dry area.

Troubleshooting

Perform only the steps described in these instructions. All further inspection, maintenance, and repair work must be performed by an authorized service center or a similarly qualified specialist if you cannot solve the problem yourself.

Always remove the battery from the tool when troubleshooting, inspecting, maintaining, or cleaning the tool.

Problem	Possible Cause	Corrective Action
The tool does not run or does not run continuously.	<ol style="list-style-type: none"> 1. The battery is not fully installed in the tool. 2. The battery pack is not charged. 3. The battery pack is over or under the appropriate temperature range. 4. There is moisture on the leads of the battery pack. 5. The battery pack is damaged. 6. There is another electrical problem with the tool. 	<ol style="list-style-type: none"> 1. Remove and then replace the battery into the tool, making sure that it is fully installed and latched. 2. Remove the battery pack from the tool and charge it. 3. Move the battery pack to a place where it is dry and the temperature is between 5°C (41°F) and 40°C (104°F). 4. Allow the battery pack to dry or wipe it dry. 5. Replace the battery pack. 6. Contact an Authorized Service Dealer.
The tool does not reach full power or the motor housing is getting hot.	<ol style="list-style-type: none"> 1. The battery pack charge capacity is too low. 2. The air vents are blocked. 	<ol style="list-style-type: none"> 1. Remove the battery pack from the tool and fully charge the battery pack. 2. Clean the air vents.
The tool is producing excessive vibration or noise.	<ol style="list-style-type: none"> 1. There is debris under the grass shield or in the bump head housing on the trimmer. 2. The spool is not properly wound. 	<ol style="list-style-type: none"> 1. Clean any debris from under the grass shield or in the bump head housing. 2. Advance the line using the bump head and/or remove the line on the spool and wind the spool again.
The bump head does not advance the line.	<ol style="list-style-type: none"> 1. The trimmer is out of line. 2. The line is tangled in the bump head housing. 3. There is debris under the grass shield or in the bump head housing on the trimmer. 	<ol style="list-style-type: none"> 1. Add more line to the bump head. 2. Remove the bump head cover and untangle the line. 3. Clean any debris from under the grass shield or in the bump head housing.
The battery pack loses charge quickly.	<ol style="list-style-type: none"> 1. The battery pack is over or under the appropriate temperature range. 2. The trimmer is overloaded. 	<ol style="list-style-type: none"> 1. Move the battery pack to a place where it is dry and the temperature is between 5°C (41°F) and 40°C (104°F). 2. Trim at a slower pace.

Notes:

EEA/UK Privacy Notice

Toro's Use of Your Personal Information

The Toro Company ("Toro") respects your privacy. When you purchase our products, we may collect certain personal information about you, either directly from you or through your local Toro company or dealer. Toro uses this information to fulfil contractual obligations - such as to register your warranty, process your warranty claim or to contact you in the event of a product recall - and for legitimate business purposes - such as to gauge customer satisfaction, improve our products or provide you with product information which may be of interest. Toro may share your information with our subsidiaries, affiliates, dealers or other business partners in connection these activities. We may also disclose personal information when required by law or in connection with the sale, purchase or merger of a business. We will never sell your personal information to any other company for marketing purposes.

Retention of your Personal Information

Toro will keep your personal information as long as it is relevant for the above purposes and in accordance with legal requirements. For more information about applicable retention periods please contact legal@toro.com.

Toro's Commitment to Security

Your personal information may be processed in the US or another country which may have less strict data protection laws than your country of residence. Whenever we transfer your information outside of your country of residence, we will take legally required steps to ensure that appropriate safeguards are in place to protect your information and to make sure it is treated securely.

Access and Correction

You may have the right to correct or review your personal data, or object to or restrict the processing of your data. To do so, please contact us by email at legal@toro.com. If you have concerns about the way in which Toro has handled your information, we encourage you to raise this directly with us. Please note that European residents have the right to complain to your Data Protection Authority.



Count on it.