Form No. 3328–112

TORO®

417XT and 419XT

Wheel Horse® Garden Tractor

Model No. 72201—Serial No. 230000001 and Up
Model No. 72202—Serial No. 230000001 and Up

PROTOTYPE

Operator's Manual

Domestic English (EN)

Warning

CALIFORNIA

Proposition 65 Warning

The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

The enclosed Engine Owner's Manual is supplied for information regarding The U.S. Environmental Protection Agency (EPA) and the California Emission Control Regulation of emission systems, maintenance and warranty.

Keep this engine Owner's Manual with your unit. Should this engine Owner's Manual become damaged or illegible, replace immediately. Replacements may be ordered through the engine manufacturer.

This spark ignition system complies with Canadian ICES–002.

Ce système d'allumage par étincelle de véhicule est conforme à la norme NMB–002 du Canada.

Contents

	Page
Introduction	2
Safety	3
Safe Operating Practices	3
Toro Riding Mower Safety	5
Slope Chart	7
Safety and Instruction Decals	9
Gasoline and Oil	12
Recommended Gasoline	12
Using Stabilizer/Conditioner	12
Filling the Fuel Tank	12
Check Engine Oil Level	12
Setup	13
Loose Parts	13
Checking the Tire Pressure	13
Activating and Installing the Battery	13
Checking the Engine Oil	14
Checking the Tractor Lubrication	14
Learn to Operate the Tractor	14
Test Driving the Tractor	14
Checking the Safety System	14
Operation	15
Think Safety First	15
Controls for Model 72201	15
Controls for Model 72202	15
Operating the Parking Brake	15
Starting and Stopping the Engine	16
Operating the Power Take Off (PTO)	17
The Safety Interlock System	17
Indicator Control Module	19
Driving Forward or Backward	19
Stopping the Machine	20
Using the Attachment Power Lift	20
Operating the Attachment Lift Lever	20
Positioning the Seat	21
Headlights	21
Positioning the Tilt Steering Wheel	21
Using the Cruise Control	21
Pushing the Machine by Hand	22
Maintenance	23
Recommended Maintenance Schedule	23
Servicing the Engine Oil	24
Cleaning the Cooling System	25
Servicing the Air Cleaner	25
Servicing the Spark Plug	26
Greasing and Lubrication	27
Checking the Tire Pressure	28
Servicing the Brake	28
Servicing the Fuel Tank	28
Servicing the Fuel Filter	29
Servicing the Front Wheel Toe-In	29
Transaxle Fluid	30
Servicing the Fuses	30
Servicing the Headlights	30
Servicing the Battery	31
Wiring Schematic	34
Wiring Schematic	35
Cleaning and Storage	36
Troubleshooting	37
The Toro Total Coverage Guarantee	40

PROTOTYPE

Introduction

Important The engine in this product is not equipped with a spark arrester muffler. It is a violation of California Public Resource Code Section 4442 to use or operate this engine on any forest-covered, brush-covered, or grass-covered land as defined in CPRC 4126. Other states or federal areas may have similar laws.

Thank you for purchasing a Toro product.

© 2003 by The Toro Company
8111 Lyndale Avenue South
Bloomington, MN 55420-1196

All Rights Reserved
Printed in the USA

All of us at Toro want you to be completely satisfied with your new product, so feel free to contact your local Authorized Service Dealer for help with service, genuine replacement parts, or other information you may require.

Whenever you contact your Authorized Service Dealer or the factory, always know the model and serial numbers of your product. These numbers will help the Service Dealer or Service Representative provide exact information about your specific product. You will find the model and serial number plate at the location shown in Figure 1.

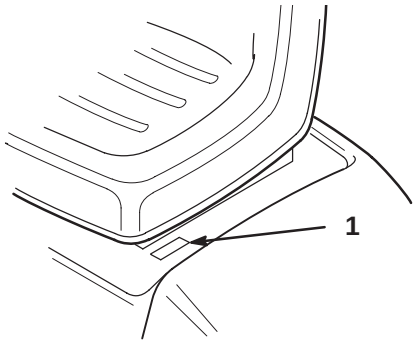


Figure 1

1. Model and serial number plate

For your convenience, write the product model and serial numbers in the space below.

Model No: _____

Serial No. _____

Read this manual carefully to learn how to operate and maintain your product correctly. Reading this manual will help you and others avoid personal injury and damage to the product. Although we design, produce and market safe, state-of-the-art products, you are responsible for using the product properly and safely. You are also responsible for training persons, who you allow to use the product, about safe operation.

The warning system in this manual identifies potential hazards and has special safety messages that help you and others avoid personal injury, even death. ***Danger***, ***Warning***, and ***Caution*** are signal words used to identify the level of hazard. However, regardless of the hazard, be extremely careful.

Danger signals an extreme hazard that will cause serious injury or death if the recommended precautions are not followed.

Warning signals a hazard that may cause serious injury or death if the recommended precautions are not followed.

Caution signals a hazard that may cause minor or moderate injury if the recommended precautions are not followed.

Two other words are also used to highlight information. *Important* calls attention to special mechanical information, and *Note* emphasizes general information worthy of special attention.

Determine the left and right side of the machine from the normal operating position.

Safety

This machine meets or exceeds the B71.1–1998 specifications of the American National Standards Institute, in effect at the time of production. However, improper use or maintenance by the operator or owner can result in injury. To reduce the potential for injury, comply with these safety instructions and always pay attention to the safety alert ⚠ symbol, which means CAUTION, WARNING, or DANGER—"personal safety instruction." Failure to comply with the instruction may result in personal injury or death.

Safe Operating Practices

The following instructions are from ANSI standard B71.1—1998.

This product is capable of amputating hands and feet and throwing objects. Always follow all safety instructions to avoid serious injury or death.

General Operation

- Read, understand, and follow all instructions in the operator's manual and on the machine before starting.
- Allow only responsible adults who are familiar with the instructions to operate the machine.
- Clear the area of objects such as rocks, toys, wire, etc., which could be picked up and thrown by the blade.
- Be sure the area is clear of other people before mowing. Stop the machine if anyone enters the area.
- Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Be aware of the mower discharge direction and do not point it at anyone. Do not operate the mower without either the entire grass catcher or the guard in place.
- Slow down before turning.

PROTOTYPE

- Never leave a running machine unattended. Always turn off blades, set parking brake, stop engine, and remove keys before dismounting.
- Turn off blades when not mowing.
- Stop the engine before removing the grass catcher or unclogging the chute.
- Mow only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Watch for traffic when operating near or crossing roadways.
- Use extra care when loading or unloading the machine into a trailer or truck.
- Always wear safety goggles or safety glasses with side shields when operating mower.
- Data indicates that operators, age 60 years and above, are involved in a large percentage of riding mower–related injuries. These operators should evaluate their ability to operate the riding mower safely enough to protect themselves and others from serious injury.

Slope Operation

Slopes are a major factor related to loss-of-control and tip-over accidents, which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

- Mow up and down slopes, not across.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts or bumps. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Use slow speed. Choose a low gear so that you will not have to stop or shift while on the slope.
- Follow Toro's recommendations for wheel weight or counterweights to improve stability.
- Use extra care with grass catchers or other attachments. These can change the stability of the machine.
- Keep all movement on slopes slow and gradual. Do not make sudden changes in speed or direction.
- Avoid starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly straight down the slope.
- Do not turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.
- Do not mow near drop-offs, ditches, or embankments. The machine could suddenly turn over if a wheel goes over the edge of a cliff or ditch, or if an edge caves in.
- Do not mow on wet grass. Reduced traction could cause sliding.
- Do not try to stabilize the machine by putting your foot on the ground.
- Do not use a grass catcher on steep slopes.

Children

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. Never assume that children will remain where you last saw them.

- Keep children out of the mowing area and under the watchful care of another responsible adult.
- Be alert and turn the machine off if children enter the area.
- Before and while backing, look behind and down for small children.
- Never carry children, even with the blades off. They may fall off and be seriously injured or interfere with safe machine operation.
- Never allow children to operate the machine.
- Use extra care when approaching blind corners, shrubs, trees, the end of a fence or other objects that may obscure vision.

Service

- Use extra care when handling gasoline and other fuels. They are flammable and vapors are explosive.
  - Use only an approved container.
  - Never remove the gas cap or add fuel when the engine is running. Allow the engine to cool before refueling. Do not smoke.
  - Never refuel the machine indoors.
  - Never store the machine or fuel container inside where there is an open flame, such as near a water heater or furnace.
- Never run a machine inside a closed area.
- Keep nuts and bolts tight, especially the blade attachment bolts. Keep equipment in good condition.
- Never tamper with safety devices. Check their proper operation regularly.
- Keep the machine free of grass, leaves, or other debris build-up. Clean up oil or fuel spillage. Allow the machine to cool before storing.
- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.

PROTOTYPE

- Grass catcher components are subject to wear, damage and deterioration, which could expose moving parts or allow objects to be thrown. Frequently check components and replace with manufacturer's recommended parts, when necessary.
- Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
- Use only genuine Toro replacement parts to ensure that original standards are maintained.

Toro Riding Mower Safety

The following list contains safety information specific to Toro products or other safety information that you must know that is not included in the ANSI standards.

Warning

Engine exhaust contains carbon monoxide, which is an odorless, deadly poison that can kill you. It is also known to the State of California to cause birth defects.

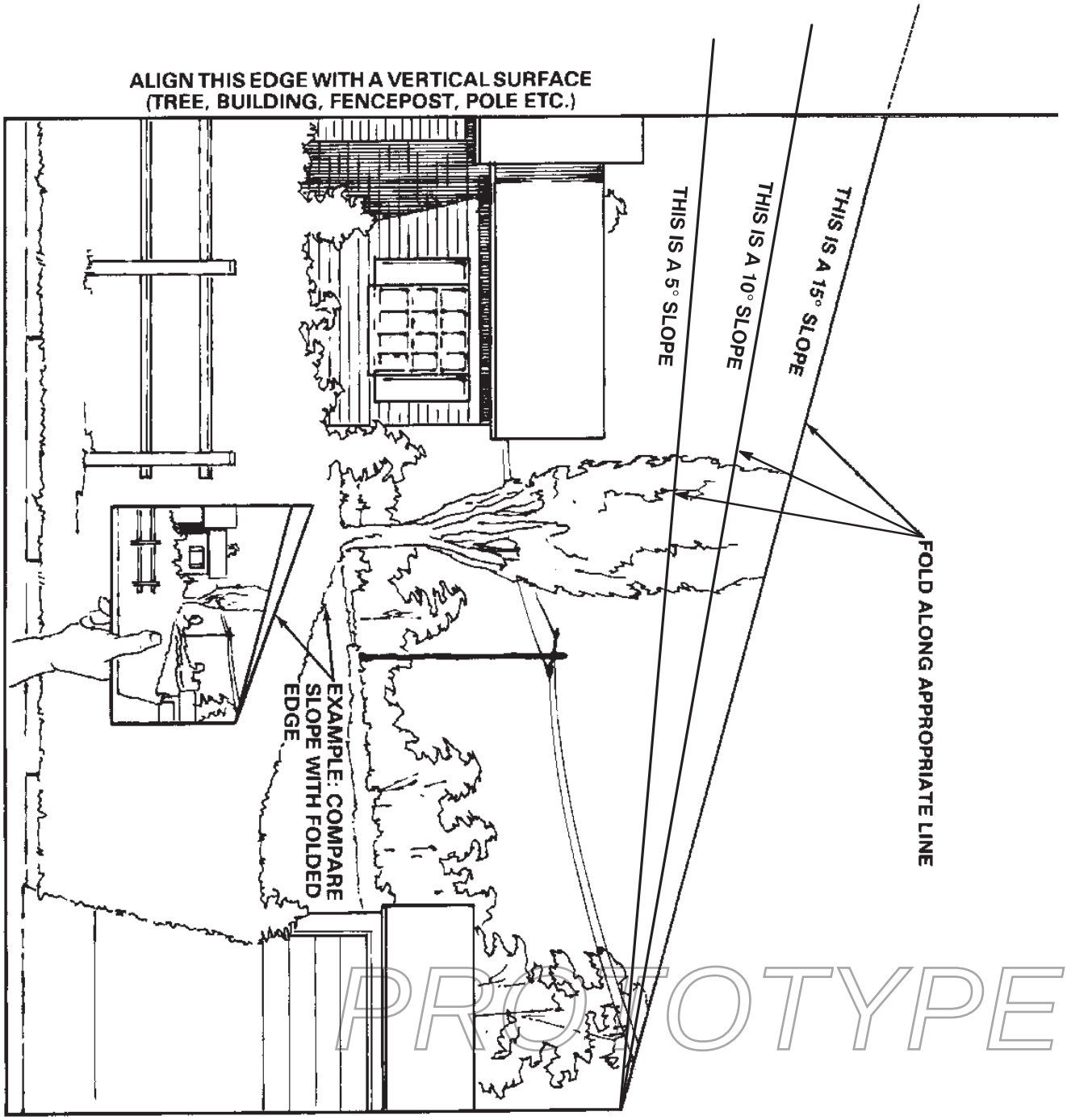
Do not run engine indoors or in an enclosed area.

- Stop the engine, disconnect spark plug wire(s) and remove key before performing any service, repairs, maintenance or adjustments.
- Slow down before turning. Sharp turns on any terrain may cause loss of control.
- Never leave a running machine unattended. Always turn off blades, set parking brake, stop engine, and remove the ignition and KeyChoice® keys before dismounting.
- Keep hands, feet, hair and loose clothing away from attachment discharge area, underside of mower and any moving parts while engine is running.
- Do not touch equipment or attachment parts which may be hot from operation. Allow to cool before attempting to maintain, adjust or service.
- Battery acid is poisonous and can cause burns. Avoid contact with skin, eyes and clothing. Protect your face, eyes and clothing when working with a battery.
- Battery gases can explode. Keep cigarettes, sparks and flames away from battery.
- Use only genuine replacement parts to ensure that original standards are maintained.
- Use only Toro approved attachments. Warranty may be voided if used with unapproved attachments.
- Do not mow across hillsides or slopes greater than 5 degrees.
- Do not mow down hillsides or slopes greater than 15 degrees.
- Do not mow up hillsides or slopes greater than 10 degrees.
- If a steep slope must be ascended, back up the hill, and drive forward down the hill, keeping the machine in gear.
- Avoid turning on slopes. If you must turn, turn slowly and gradually downhill, if possible.
- Do not use a grass catcher on steep slopes. Heavy grass bags could cause loss of control or overturn the machine.
- If loading the machine onto a trailer or truck, use a single, full-width ramp only. The ramp angle should not exceed 15 degrees.

PROTOTYPE

PROTOTYPE

Slope Chart



PROTOTYPE

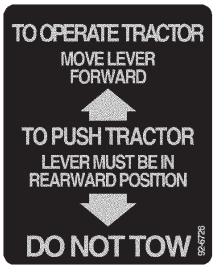
PROTOTYPE

Safety and Instruction Decals

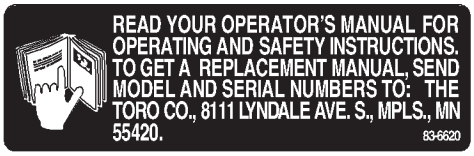
Safety decals and instructions are easily visible to the operator and are located near any area of potential danger. Replace any decal that is damaged or lost.



112168



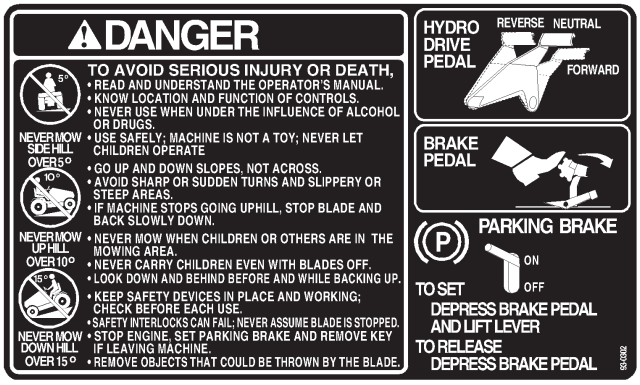
92-6726



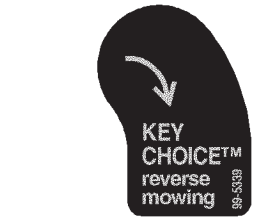
83-6620



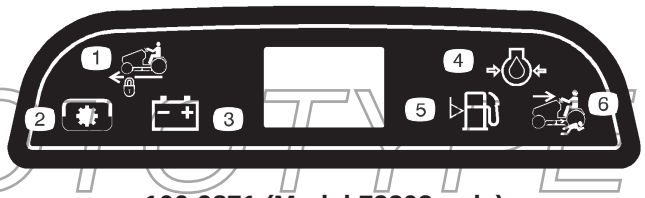
99-2985



93-0302



99-5339



106-9871 (Model 72202 only)

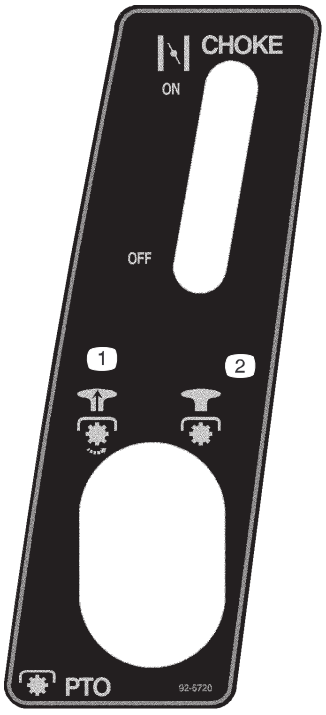
1. Cruise control, locked
2. Power Take-off (PTO)
3. Battery
4. Engine oil pressure
5. Fuel level
6. Mowing in reverse enabled.

PROTOTYPE



99-8036 (Model 72201 only)

1. Mowing in reverse enabled.
2. Battery
3. Engine oil pressure
4. Power Take-off (PTO)

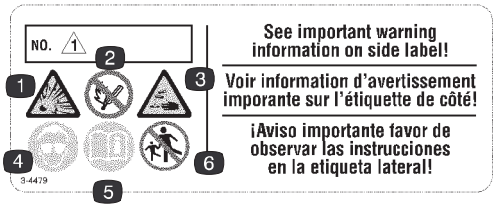


92-6720

1. Pull the knob out to start the PTO.
2. Push the knob in to stop the PTO.



92-6721



104-4163

1. Explosion hazard
2. No fire, open flames, or smoking.
3. Caustic liquid/chemical burn hazard
4. Wear eye protection
5. Read the *Operator's Manual.*
6. Keep bystanders a safe distance from the battery.

PROTOTYPE



104-5091

1. Contains lead; do not discard.
2. Recycle
3. Wear eye protection; explosive gases can cause blindness and other injuries
4. No sparks, flame, or smoking
5. Sulfuric acid can cause blindness or severe burns.
6. Flush eyes immediately with water and get medical help fast.
7. Maximum fill line
8. Minimum fill line
9. Instructions for activating the battery

PROTOTYPE

Gasoline and Oil

Recommended Gasoline

Use UNLEADED Regular Gasoline suitable for automotive use (85 pump octane minimum). Leaded regular gasoline may be used if unleaded regular is not available.

Important Never use methanol, gasoline containing methanol, or gasohol containing more than 10% ethanol because the fuel system could be damaged. Do not mix oil with gasoline.

Danger

In certain conditions, gasoline is extremely flammable and highly explosive. A fire or explosion from gasoline can burn you and others and can damage property.

- **Fill the fuel tank outdoors, in an open area, when the engine is cold. Wipe up any gasoline that spills.**
- **Never fill the fuel tank inside an enclosed trailer.**
- **Do not fill the fuel tank completely full. Add gasoline to the fuel tank until the level is 1/4 to 1/2 inch (6 to 13 mm) below the bottom of the filler neck. This empty space in the tank allows gasoline to expand.**
- **Never smoke when handling gasoline, and stay away from an open flame or where gasoline fumes may be ignited by a spark.**
- **Store gasoline in an approved container and keep it out of the reach of children. Never buy more than a 30-day supply of gasoline.**
- **Always place gasoline containers on the ground away from your vehicle before filling.**
- **Do not fill gasoline containers inside a vehicle or on a truck or trailer bed because interior carpets or plastic truck bed liners may insulate the container and slow the loss of any static charge.**
- **When practical, remove gas–powered equipment from the truck or trailer and refuel the equipment with its wheels on the ground.**
- **If this is not possible, then refuel such equipment on a truck or trailer from a portable container, rather than from a gasoline dispenser nozzle.**
- **If a gasoline dispenser nozzle must be used, keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete.**

Warning

Gasoline is harmful or fatal if swallowed. Long–term exposure to vapors can cause serious injury and illness.

- **Avoid prolonged breathing of vapors.**
- **Keep face away from nozzle and gas tank or conditioner opening.**
- **Keep gas away from eyes and skin.**

Using Stabilizer/Conditioner

Use a fuel stabilizer/conditioner in the machine to provide the following benefits:

- Keeps gasoline fresh during storage of 90 days or less. For longer storage it is recommended that the fuel tank be drained.
- Cleans the engine while it runs
- Eliminates gum-like varnish buildup in the fuel system, which causes hard starting

Important Do not use fuel additives containing methanol or ethanol.

Add the correct amount of gas stabilizer/conditioner to the gas.

Note: A fuel stabilizer/conditioner is most effective when mixed with fresh gasoline. To minimize the chance of varnish deposits in the fuel system, use fuel stabilizer at all times.

Filling the Fuel Tank

1. Shut the engine off and set the parking brake.
2. Clean around fuel tank cap and remove the cap. Add unleaded regular gasoline to fuel tank, until the level is 1/4 to 1/2 inch (6 to 13 mm) below the bottom of the filler neck. This space in the tank allows gasoline to expand. Do not fill the fuel tank completely full.
3. Install fuel tank cap securely. Wipe up any gasoline that may have spilled.

Check Engine Oil Level

Before you start the engine and use the machine, check the oil level in the engine crankcase; refer to Checking the Engine Oil Level, page 24.

PROTOTYPE

Setup

Note: Determine the left and right sides of the machine from the normal operating position.

Loose Parts

Note: Use the chart below to verify all parts have been shipped.

Description	Qty.	Use
Bolt, 1/4 x 3/4 inch	2	Activating and installing the battery
Hex Nut, 1/4 inch	2	
Key	1	Use in ignition switch.
Operator's Manual	1	Read before operating tractor
Riding Mower Safety Video	1	View before operating tractor

Checking the Tire Pressure

Refer to Checking the Tire Pressure on page 28. Check the front and rear tire pressure. The recommended front and rear tire pressure is 20 psi (83 kPa).

Activating and Installing the Battery

Bulk electrolyte with 1.265 specific gravity must be purchased from a local battery supply outlet.

Danger

Battery electrolyte contains sulfuric acid which is a deadly poison and causes severe burns.

- **Do not drink electrolyte and avoid contact with skin, eyes or clothing. Wear safety glasses to shield your eyes and robber gloves to protect your hands.**
- **Fill the battery where clean water is always available for flushing the skin.**
- **Follow all instructions and comply with all safety messages on the electrolyte container.**

1. Remove the battery from the tractor.

2. Clean the top of the battery with a paper towel.

Note: Never fill the battery with electrolyte while the battery installed in the tractor. Electrolyte could be spilled on other parts and cause corrosion.

3. Remove the vent caps from the battery (Fig. 2).

4. Slowly pour electrolyte into each battery cell until the level is up to the upper line on the battery case (Fig. 2).

Important Do not overfill the battery because electrolyte (sulfuric acid) can cause severe corrosion and damage to the chassis.

5. Wait five to ten minutes after filling the battery cells. Add electrolyte, if necessary, until the electrolyte level is up to the upper line on the battery case (Fig. 2).

6. Install battery filler caps.

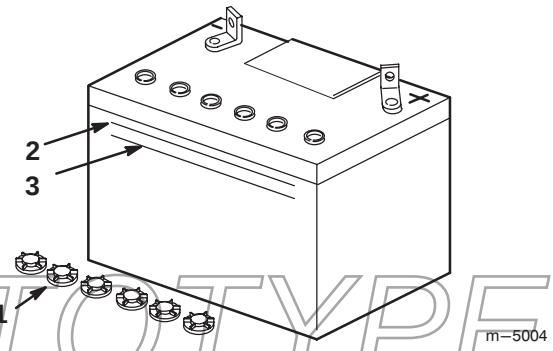


Figure 2

1. Filler caps
2. Upper line
3. Lower line

Warning

Charging the battery produces gasses that can explode.

Never smoke near the battery and keep sparks and flames away from battery.

PROTOTYPE

Note: Make sure the vent caps are installed in battery.

7. Charge the battery for 1 hour at 10 amps or 2 hours at 5 amps.
8. When the battery is fully charged, unplug the charger from the electrical outlet, then disconnect the charger leads from the battery posts (Fig. 3).

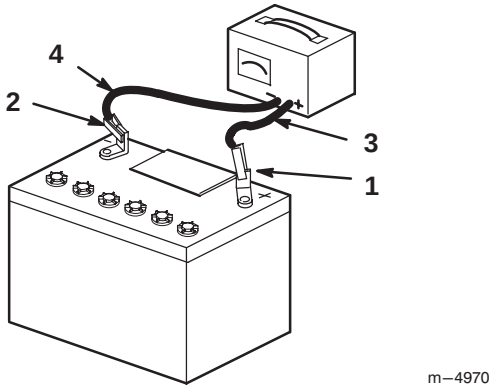


Figure 3

1. Positive Battery Post
2. Negative Battery Post
3. Red (+) Charger Lead
4. Black (–) Charger Lead

9. Install the battery in the tractor and connect the battery cables. Refer to the Installing the Battery on page 32.

Note: Do not run the tractor with the battery disconnected, electrical damage may occur.

Checking the Engine Oil

Important The tractor is shipped from the factory with oil in the engine crankcase

Check the oil level and add only enough oil to raise the level to the full mark on the dipstick. Refer to Checking the Engine Oil on page 24.

Checking the Tractor Lubrication

Check the tractor to ensure it is lubricated. Refer to Greasing and Lubrication on page 27.

Learn to Operate the Tractor

Learn how to operate the tractor. Read the Operation section starting on page 15.

Test Driving the Tractor

1. Fill the tank with unleaded regular gasoline; Gasoline and Oil, page 12. Open the fuel shutoff valve and check the fuel hose and fittings for leaks.
2. As applicable, check and test the operation of the following:
   - Engine, choke and throttle controls
   - Headlights
   - Indicator lights
   - PTO clutch and brake
   - Lift system
   - Parking brake
   - Steering
   - Tractor operation in forward and reverse

Checking the Safety System

Caution

If safety interlock switches are disconnected or damaged the machine could operate unexpectedly causing personal injury.

- **Do not tamper with the interlock switches.**
- **Check the operation of the interlock switches daily and replace any damaged switches before operating the machine.**

Refer to Checking the Safety Interlock System on page 17.

PROTOTYPE

Operation

Think Safety First

Please carefully read all the safety instructions. Knowing this information could help you, your family, pets or bystanders avoid injury.

Controls for Model 72201

Become familiar with all the controls (Fig. 1) before you start the engine and operate the machine.

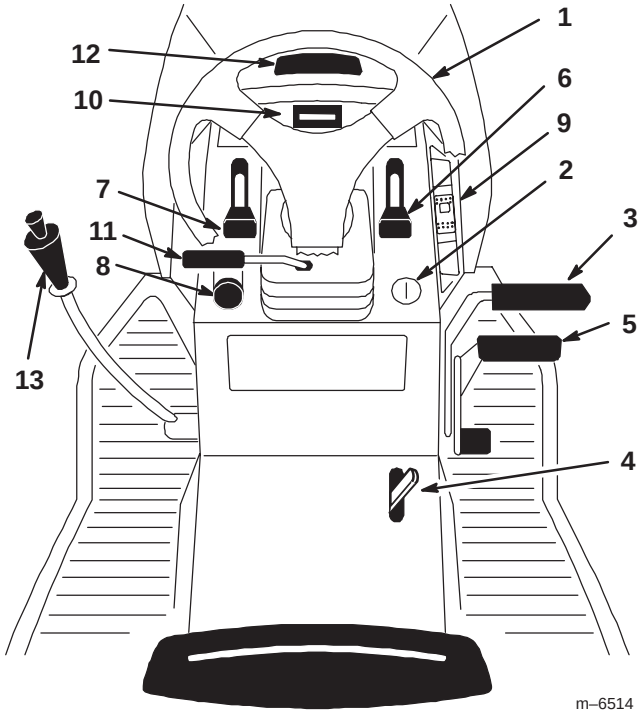


Figure 1

1. Steering wheel
2. Ignition switch
3. Brake pedal
4. Parking brake lever
5. Ground speed selector
6. Throttle lever
7. Choke lever
8. Power take off (PTO)
9. Cruise control switch
10. Indicator control module/Hourmeter
11. Tilt wheel lever
12. Hood opening
13. Attachment lift

Controls for Model 72202

Become familiar with all the controls (Fig. 2) before you start the engine and operate the machine.

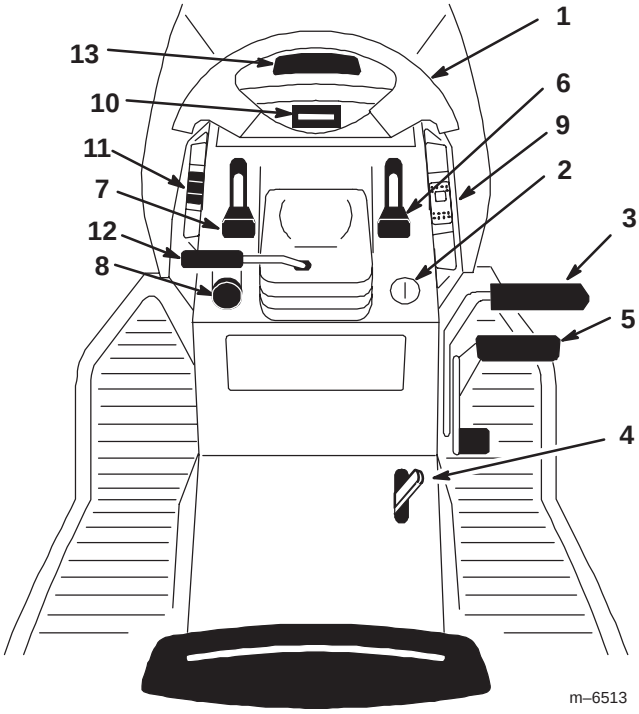


Figure 2

1. Steering wheel
2. Ignition switch
3. Brake pedal
4. Parking brake lever
5. Ground speed selector
6. Throttle lever
7. Choke lever
8. Power take off (PTO)
9. Cruise control switch
10. Indicator control module/Hourmeter
11. Attachment lift switch
12. Tilt wheel lever
13. Hood opening

Operating the Parking Brake

Always set the parking brake when you stop the machine or leave it unattended.

PROTOTYPE

Setting the Parking Brake

1. Push the brake pedal (Fig. 3) down and hold it in the depressed position.

2. Push the parking brake lever (Fig. 3) forward and gradually take your foot off the brake pedal. The brake pedal should stay in the depressed (locked) position.

Releasing the Parking Brake

1. Push down on the brake pedal (Fig. 3). The parking brake lever should release.
2. Gradually release the brake pedal.

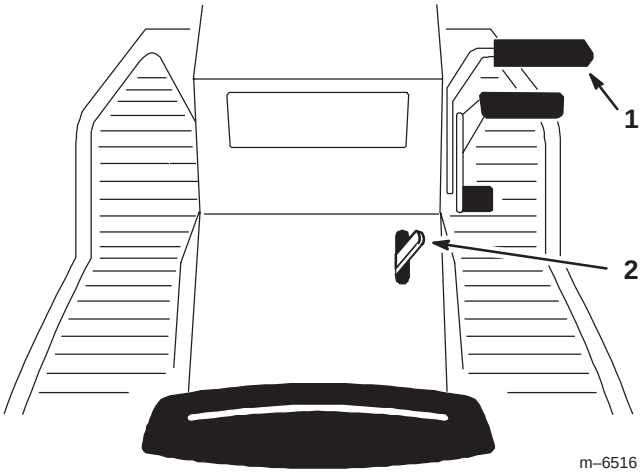


Figure 3

1. Brake pedal
2. Parking brake lever

Starting and Stopping the Engine

Starting the Engine

1. Sit down on the seat.
2. Set the parking brake; refer to Setting the Parking Brake, page 15.

Note: The engine will not start unless you set the parking brake or fully depress the brake pedal.

3. Push the PTO (power take off) to the off position (Fig. 4).
4. Move the choke lever to the on position (Fig. 4).

Note: An engine that has been running and is warm may not require step 4.

5. Move throttle lever to the fast position (Fig. 4).
6. Turn the ignition key and hold it in the start position (Fig. 5). When the engine starts, release the key.

Important If the engine does not start after 10 seconds of continuous cranking, turn the ignition key to off and let the starter motor cool for 60 seconds; refer to Troubleshooting, page 37.

7. After the engine starts, move the choke lever to off (Fig. 4). If the engine stalls or hesitates, move the choke lever back to **on** for a few seconds. Then move the throttle lever to desired setting. Repeat this as required.

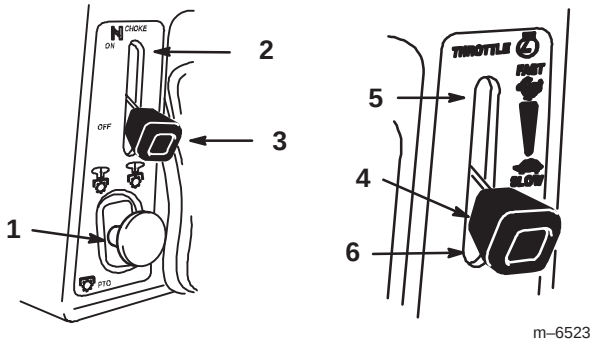


Figure 4

1. PTO—Off
2. Choke–On
3. Choke–Off
4. Throttle lever
5. Fast
6. Slow

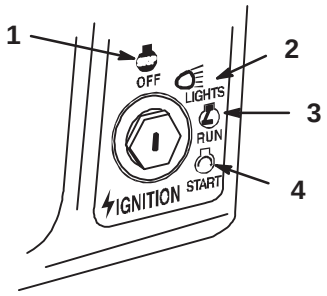


Figure 5

1. Off
2. Lights
3. Run
4. Start

Stopping the Engine

1. Push the PTO (power take off) to off (Fig. 4).
2. Move the throttle lever between half and full throttle (Fig. 4).
3. Turn the ignition key to off (Fig. 5).

PROTOTYPE

Operating the Power Take Off (PTO)

The power take off (PTO) engages and disengages power to the electric clutch.

While the ignition key is in **run** or **lights** position and the power take off (PTO) is engaged **on**, the PTO light, in the Indicator Module, will be **on**. When this light is **on** it is a reminder; the starter will not crank and to turn the off PTO before getting off.

Engaging the Power Take Off (PTO)

1. Pull the power take off (PTO) to **on** (Fig. 6).

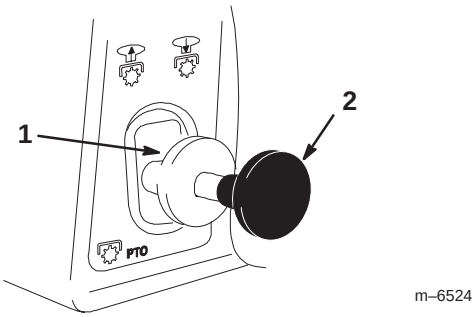


Figure 6

1. Off—disengaged
2. On—engaged

Disengaging the Power Take Off (PTO)

1. Push the power take off (PTO) to off (Fig. 6).

The Safety Interlock System

Caution

If safety interlock switches are disconnected or damaged the machine could operate unexpectedly causing personal injury.

- **Do not tamper with the interlock switches.**
- **Check the operation of the interlock switches daily and replace any damaged switches before operating the machine.**

Understanding the Safety Interlock System

The safety interlock system is designed to prevent the engine from starting unless:

- You are sitting on the seat.
- The brake pedal is depressed.
- The power take off (PTO) is off.
- The hydro control pedal is in the neutral position.

The safety interlock system is designed to stop the engine if:

- You rise from the seat when the brake pedal is released
- You rise from the seat when the power take off (PTO) is on.

The safety interlock system is designed to stop the power take off (PTO) if:

- You shift into reverse with the power take off (PTO) engaged.

Testing the Safety Interlock System

Test the safety interlock system before you use the machine each time. If the safety system does not operate as described below, have an Authorized Service Dealer repair the safety system immediately.

1. Set the parking brake. Move the power take off (PTO) to the On position. Now turn the ignition key to start while sitting on the seat; **the engine should not crank.**

2. Push the power take off (PTO) to the off position and release the parking brake. Now turn the ignition key to the Start position while sitting on the seat; **the engine should not crank.**

3. Set the parking brake and move the power take off (PTO) to the Off position. Rise from the seat and turn the ignition key to the Start position; **the engine should not crank.**

4. Set the parking brake and move the power take off (PTO) to the Off position. While sitting in the seat, start the engine. While the engine is running, release the parking brake and rise slightly from the seat; **the engine should stop.**

5. et the parking brake and move the power take off (PTO) to the Off position. While sitting in the seat, start the engine. While the engine is running, move the power take off (PTO) to the On position and rise slightly from the seat; **the engine should stop.**

6. With the parking brake released, turn the ignition key to the RUN run position without starting the engine. Pull the PTO switch to on. You should hear an audible click indicating the PTO is activated and the PTO light

PROTOTYPE

will illuminate. Move the foot pedal to reverse. You should hear an audible click indicating the PTO is deactivated and the PTO light should turn off.

7. With the parking brake released, turn the ignition switch to RUN without starting the engine. Pull the PTO switch to on. Turn the KeyChoice key and release. The Operating-in-Reverse warning light should illuminate. Move the foot pedal to reverse. The PTO and PTO light on the dash should remain on. Push the PTO switch to off. The PTO light and the Operating-in-Reverse warning light should turn off.

Setting the KeyChoice® Switch to Operate in Reverse

An interlock feature on the tractor prevents the power take off (PTO) from operating when backing up. If you shift into reverse with the PTO engaged (i.e., with mower blades or other attachment running), the PTO will disengage. **Do not mow in reverse unless absolutely necessary.**

If you need to use the PTO while backing up, you can turn off this interlock feature using the KeyChoice switch located near the seat bracket (Fig. 7).

Danger

You could back over a child or bystander while the mower blade(s) or other attachment is engaged and cause serious injury or death.

- **Do not mow in reverse unless absolutely necessary.**
- **Do not insert the KeyChoice key unless it is absolutely necessary.**
- **Always look backward and down before backing up.**
- **Use the KeyChoice switch only if you are certain no children or other bystanders will enter the mowing area.**
- **Be very observant after deactivating the interlock because the sound of the engine may prevent you from noticing that a child or bystander has entered the work area.**
- **Always remove both the ignition and KeyChoice keys and put them in a safe place out of the reach of children or unauthorized users when leaving the unit unattended.**

1. Engage the PTO.
2. Insert the KeyChoice key into the switch (Fig. 7).

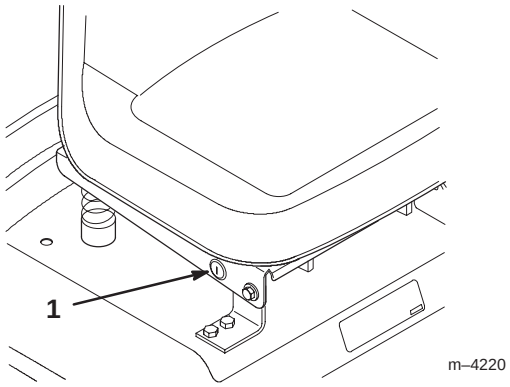


Figure 7

1. KeyChoice switch

3. Turn the KeyChoice key.

   A red light on the front console (Fig. 8 and 9) turns on, indicating that the interlock is disabled.

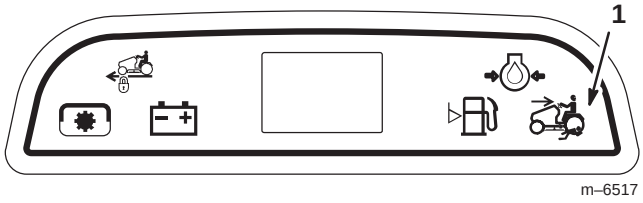


Figure 8

1. Operating-in-reverse light—Model 72202

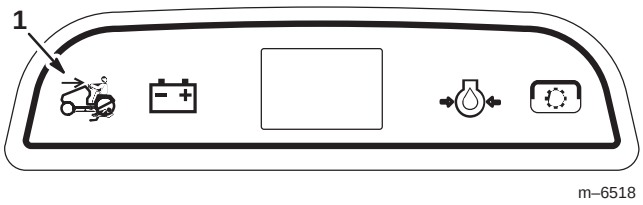


Figure 9

1. Operating-in-reverse light—Model 72201

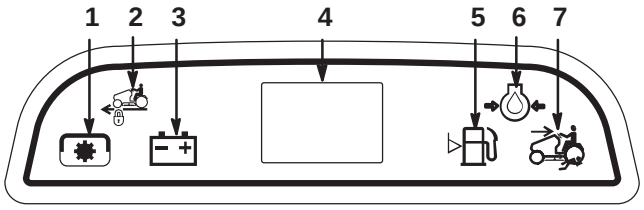
4. Shift into reverse and complete your task.
5. Stop the PTO, which will turn off the red light on the console, to activate the interlock.
6. Remove the KeyChoice key and put it in a safe place out of reach of children.

PROTOTYPE

Indicator Control Module

The indicator control module (Fig. 10) contains lights for:

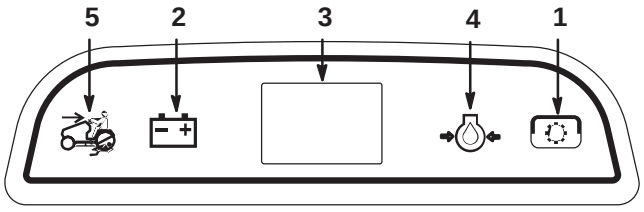
- Operating in reverse
- Power take off (PTO)
- Battery
- Oil pressure
- Hourmeter (LED)
- Cruise control (Model 72202 only)
- Fuel level (Model 72202 only)



m–6517

Figure 10 (Model 72202)

1. Power take off (PTO)
2. Cruise control
3. Battery
4. Hourmeter
5. Fuel level
6. Oil Pressure
7. Operating-in-Reverse



m–6518

Figure 11 (Model 72201)

1. Power take off (PTO)
2. Battery
3. Hourmeter
4. Oil pressure
5. Operating-in-Reverse

Following are the conditions when indicator lights will be **on**. At other times the lights should be off.

Operating in Reverse

The Operating–in–Reverse light will illuminate whenever the KeyChoice switch is used to deactivate the operating-in-reverse interlock. It is a reminder that the interlock system is deactivated. The light goes out whenever the power take off (PTO) is disengaged or the engine is shut off.

PTO (Power Take Off)

The PTO (power take off) light will be **on** when the ignition key is in the **run** or **lights** positions and the PTO (power take off) is engaged **on**. When this light is **on** it is a reminder; the starter will not crank and turn off the PTO before getting off.

Hourmeter

The hourmeter records the number of hours the engine has operated (Fig. 10). It is turned on when the ignition switch is in the **run** or **lights** positions. Use the times for scheduling regular maintenance.

Battery

The battery light will be **on** when the ignition key is in the **run** or **lights** positions if the battery voltage is below 11.2 volts. When this light comes on it is important to have your battery and electrical system checked and the problem corrected.

Fuel Level

The fuel level light will be **on** when the ignition key is in the **run** or **lights** positions and the fuel level is low, approximately one pint remaining.

Oil

The oil light will be **on** when the ignition key is in the **run** or **lights** positions and the engine is not running, after the engine is started the light should go out. When the engine is running if the oil pressure drops below a safe operating level the light comes **on**. When the light comes on while the engine is running, **Stop engine immediately and correct the cause of low oil pressure.**

Driving Forward or Backward

PROTOTYPE

The throttle control regulates the engine speed as measured in rpm (revolutions per minute). Place the throttle control in the fast position for best performance.

To go forward or backward, release the parking brake: refer to Releasing the Parking Brake, page 16. Place your foot on the traction control pedal and slowly press on the top of the traction control pedal to move forward or on the bottom of the traction control pedal to move backward (Fig. 12). The farther you move the traction control pedal in either direction, the faster the machine will move in that direction.

Note: For reverse motion, with the PTO engaged, the operating-in-reverse interlock must be deactivated by the KeyChoice switch located on the seat bracket on the right hand side just below the seat.

To slow down, release the pressure on the traction control pedal.

Important To avoid transmission damage, always release the parking brake before moving the traction control pedal.

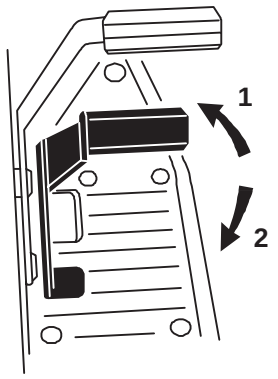


Figure 12

1. Forward
2. Backward

Stopping the Machine

To stop the machine, release the traction control pedal, disengage the power take off (PTO), and turn the ignition key to off. Also set the parking brake if you leave the machine unattended; refer to Setting the Parking Brake, page 15. Remember to remove the key from the ignition switch.

Caution

Children or bystanders may be injured if they move or attempt to operate the tractor while it is unattended.

Always remove the ignition and KeyChoice keys and set the parking brake when leaving the machine unattended, even if just for a few minutes.

Using the Attachment Power Lift

The attachment power lift (Fig. 13) is used to raise and lower attachments.

Raising Attachments

1. Turn key to the **on** or **run** position (Fig. 13).
2. Push the lift switch in the **up** direction to raise the attachment lift (Fig. 13). This will lift and hold the attachment in the up, or raised position.

Lowering Attachments

1. Turn key to the **on** or **run** position (Fig. 13).
2. Push the lift switch in the down direction to lower the attachment lift (Fig. 13). This will lower the attachment lift.

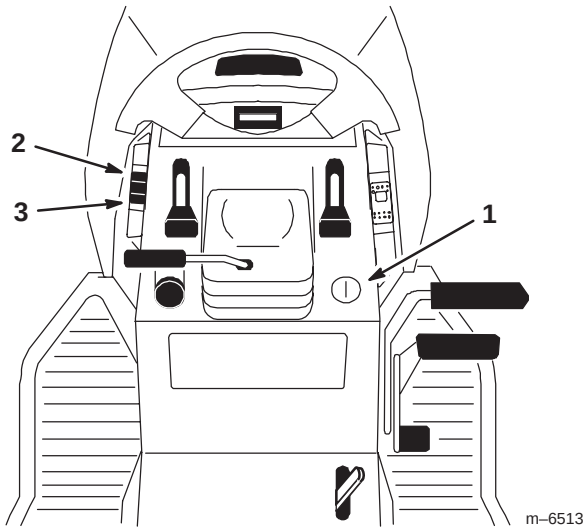


Figure 13

1. Key
2. Lift switch —up
3. Lift switch —down

Operating the Attachment Lift Lever

The attachment lift lever (Fig. 14) is used to raise and lower various attachments.

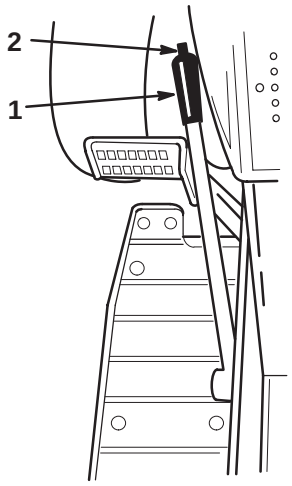
PROTOTYPE

Raising an Attachment

1. Depress the clutch and brake pedals to stop the machine.
2. Pull attachment lift lever rearward until latch locks. In this position the lift will hold the attachment in the up, or raised position.

Lowering an Attachment

1. Depress the clutch and brake pedals to stop the machine.
2. Pull attachment lift lever rearward, to release lift pressure, and push the button on top to release the latch. Move lift lever forward to lower attachment.



m–6531

Figure 14

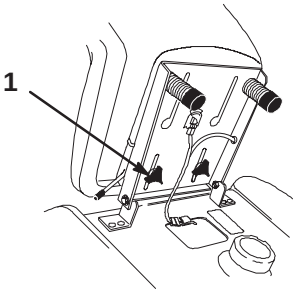
1. Lift lever
2. Button

Positioning the Seat

The seat can move forward and backward. Position the seat where you have the best control of the machine and are most comfortable.

1. Raise the seat and loosen the adjustment knobs (Fig. 15).

2. Slide the seat to the desired position and tighten the knobs.



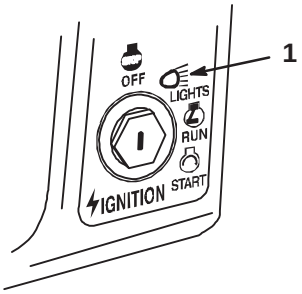
m–4982

Figure 15

1. Adjustment knob

Headlights

The headlights are turned on with a separate position, lights, of the ignition switch (Fig. 16). The lights are on while the ignition switch is in the lights position even with the engine off. Remove the key when the machine is left unattended so lights can not be turned or discharging the battery.



1208

Figure 16

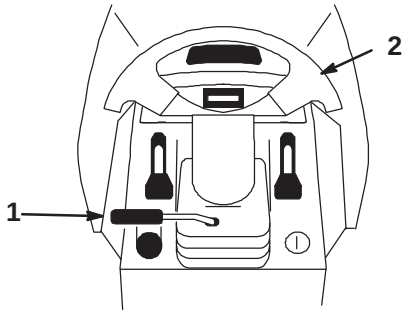
1. Lights

Positioning the Tilt Steering Wheel

The steering wheel has four tilt locations. Position the steering wheel where you have the best control of the machine and are most comfortable.

1. Lift the tilt lever to release the lock (Fig. 17).

2. Move the steering wheel to a comfortable position; then release the lever to lock.



1203b

Figure 17

1. Tilt lever
2. Steering wheel

PROTOTYPE

Using the Cruise Control

A three position switch, located on the dash (Fig.18), with the functions of: Lock–Set (spring loaded), On and Unlock–Off controls the engagement. Cruise control maintains the traction control position without foot pressure. Cruise control is intended for operation in the forward direction only. Do not use cruise control in reverse.

Engaging the Cruise Control

1. Begin driving tractor: Refer to Driving Forward or Backward, page 19. While holding your foot steady on the traction control, push the cruise control switch (Fig. 18) to the **lock–set** position.

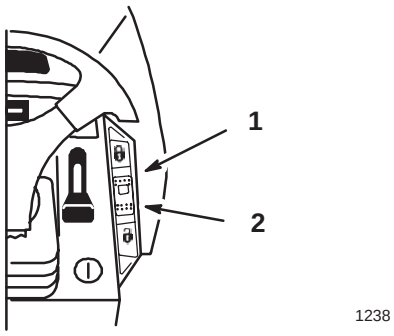


Figure 18

1. Lock–Set
2. Unlock–Off

2. This locks the traction control in position and your foot can then be removed from the traction control. A constant ground speed will be maintained.

Disengaging the Cruise Control

1. While holding your foot steady on the traction control, move the cruise control switch (Fig. 18) to the **unlock–off** position.
2. This unlocks the traction control and your foot then operates the traction control.
3. For quick stops, just press on the brake pedal. This automatically disengages the cruise control and applies the brake at the same time.

Pushing the Machine by Hand

Important Always push the machine by hand. Never tow the machine because transaxle damage may occur.

PROTOTYPE

To Push the Machine

1. Disengage the power take off (PTO) and turn the ignition key to off.
2. Move the drive control rod to the **push** position. This disengages the drive system and allows the wheels to turn freely (Fig. 19).

To Operate the Machine

1. Move the drive control rod to the **operate** position (Fig. 19).

Note: The machine will not drive unless the drive control rod is in the **operate** position.

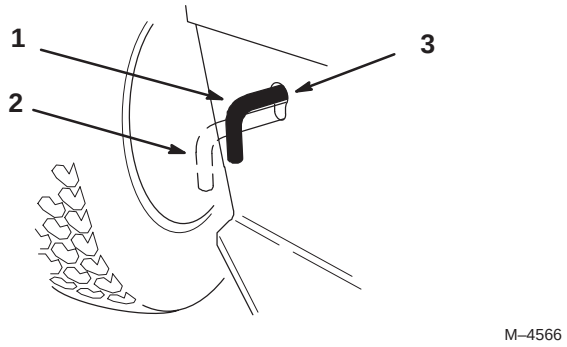


Figure 19

1. Operate position
2. Push position
3. Drive control rod

Maintenance

Recommended Maintenance Schedule

Maintenance Service Interval	Maintenance Procedure
After First 8 Hours	• Change oil[1]
Each Use	• Check oil level • Check safety system • Check brake • Clean air intake screen • Check battery electrolyte
Every 25 Hours	• Clean foam air cleaner[1] • Check tire pressure
Every 50 Hours	• Grease chassis[1] • Check belts for wear/cracks • Clean paper air cleaner
Every 100 Hours	• Check spark plug(s) • Change oil[1] • Replace fuel filter • Clean outside of engine
Every 200 Hours	• Change oil filter[1] • Replace paper air cleaner
Before Storage	• Perform all maintenance procedures listed above before storage • Drain gasoline • Paint chipped surfaces • Charge battery and disconnect cables • Check front wheel toe-in
After Storage	• Check safety system • Check brake • Check spark plug(s) • Check battery electrolyte • Check tire pressure

PROTOTYPE

[1]More often in dusty, dirty conditions

Important Refer to your engine operator's manual for additional maintenance procedures.

Caution

If you leave the key in the ignition switch, someone could accidently start the engine and seriously injure you or other bystanders.

Remove the key from the ignition and disconnect the wire from the spark plug before you do any maintenance. Set the wire aside so that it does not accidentally contact the spark plug.

Servicing the Engine Oil

Change the oil after the first 8 operating hours and every 100 operating hours thereafter.

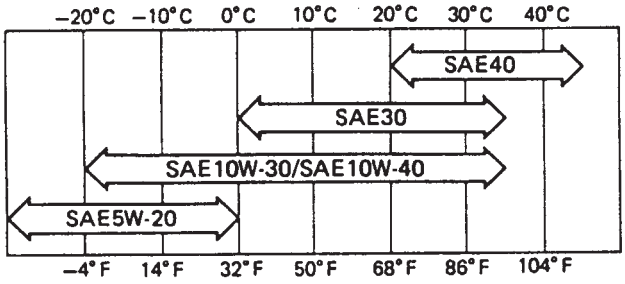
Oil Type: Detergent oil (API service SF, SG, SH or SJ)

Crankcase Capacity:

- when the oil filter is not removed, 51 oz. (1.5 l)
- when the oil filter is removed, 58 oz. (1.7 l)

Viscosity: See the table below.

USE THESE SAE VISCOSITY OILS



Checking the Oil Level

1. Park the machine on a level surface, disengage the PTO, stop the engine, and remove the key.
2. Clean around the oil dipstick (Fig. 20) so that dirt cannot fall into the filler hole and damage the engine.
3. Unscrew the oil dipstick and wipe the metal end clean (Fig. 20).
4. Slide the oil dipstick fully into the filler tube, but do not thread it onto the tube (Fig. 20). Pull the dipstick out and look at the metal end. If the oil level is low, slowly pour only enough oil into the filler tube to raise the level to the **full** mark on the dipstick.

Important Do not overfill the crankcase with oil because the engine may be damaged.

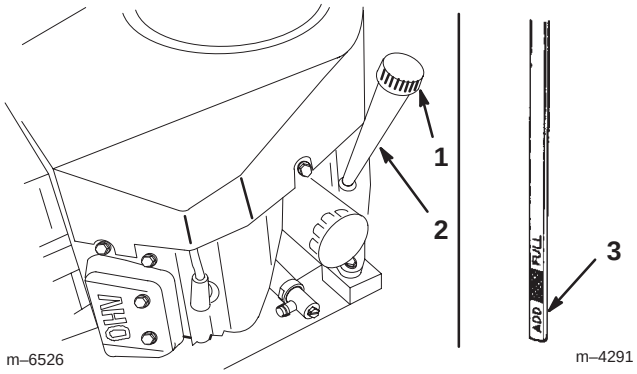


Figure 20

1. Oil dipstick
2. Filler tube
3. Dipstick end

Changing and Draining the Oil

1. Start the engine and let it run for five minutes. This warms the oil so that it drains better.
2. Park the machine so that the drain side is slightly lower than the opposite side to ensure that the oil drains completely. Then disengage the PTO, set the parking brake, stop the engine, and remove the key.
3. Place a pan below the oil drain. Use either a flat screw driver, 3/8 inch (10 mm) wrench to open valve (Fig. 21).
4. Rotate valve end counterclockwise to open valve (Fig. 21).
5. When oil has drained completely, rotate valve end clockwise to close the valve (Fig. 21).

Note: Dispose of the used oil at a certified recycling center.

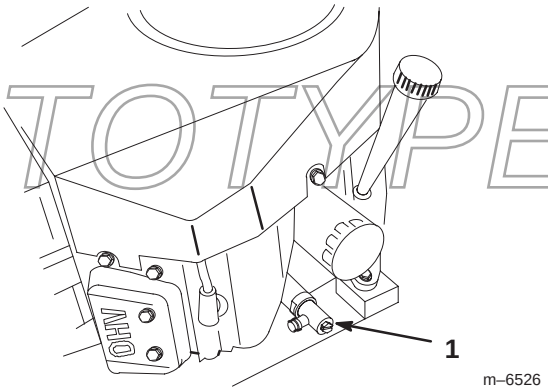


Figure 21

1. Oil drain

6. Clean around the oil dipstick and unscrew the cap (Fig. 20).

PROTOTYPE

7. Slowly pour approximately 80% of the specified oil into the filler cap (Fig. 20). Refer to Servicing the Engine Oil, page 24.
8. Check the oil level; refer to Checking the Oil Level, page 24.
9. Slowly add additional oil to bring it to the full mark.

Changing the Oil Filter

Replace the oil filter every 200 hours or every other oil change.

Note: Change the oil filter more frequently when operating conditions are extremely dusty or sandy.

1. Drain the oil from the engine; refer to Changing and Draining the Oil, page 24.
2. Remove the old filter (Fig. 22).
3. Apply a thin coat of new oil to the rubber gasket on the replacement filter.

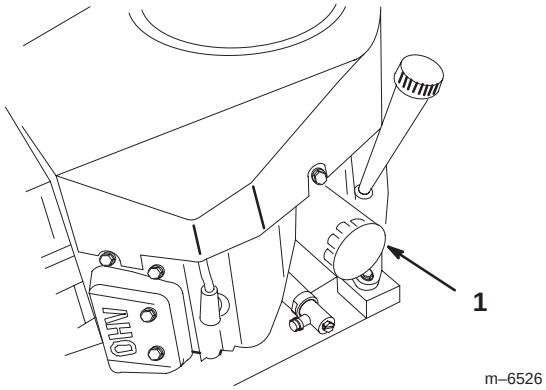


Figure 22

1. Oil filter

4. Install the replacement oil filter to the adapter. Turn the oil filter clockwise until the rubber gasket contacts the filter adapter, then tighten the filter an additional 3/4 turn (Fig. 22).
5. Fill the crankcase with the proper type of new oil; refer to Changing and Draining the Oil, page 24.

Cleaning the Cooling System

Clean the air intake screen from grass and debris before each use.

Clean the cooling fins and engine shrouds every 100 hours.

1. Disengage the PTO, set the parking brake, stop the engine, and remove the key.
2. Remove the air intake screen, cylinder covers, and fan housing.
3. Clean debris and grass from the parts.
4. Install the air intake screen, cylinder covers, and fan housing.

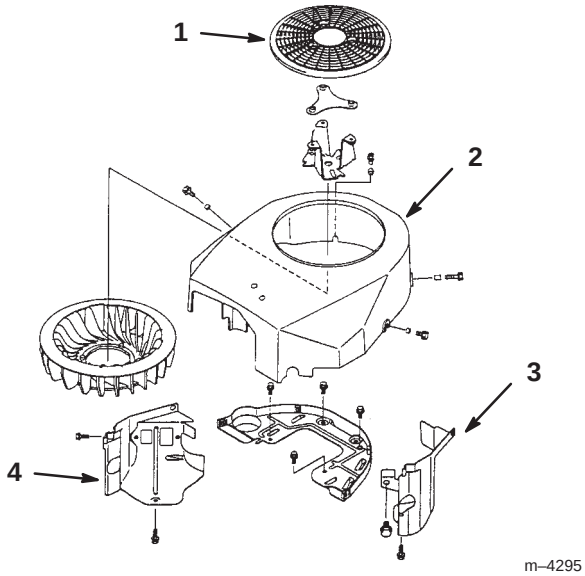


Figure 23

1. Air intake screen
2. Fan housing
3. Cylinder cover
4. Cylinder cover

Servicing the Air Cleaner

Foam Element: Clean and oil after every 25 operating hours.

Paper Element: Clean after every 50 operating hours. Replace after every 200 operating hours or yearly, whichever comes first.

Note: Service the air cleaner more frequently (every few hours) if operating conditions are extremely dusty or sandy.

PROTOTYPE

Removing the Foam and Paper Elements

1. Disengage the PTO and set the parking brake.
2. Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Clean around the air cleaner to prevent dirt from getting into the engine and causing damage. Unlatch the two side latches and remove the air cleaner cover (Fig. 24).
4. Carefully remove the foam element from the paper element (Fig. 24).
5. Unscrew the wing nut and remove the paper element (Fig. 24).

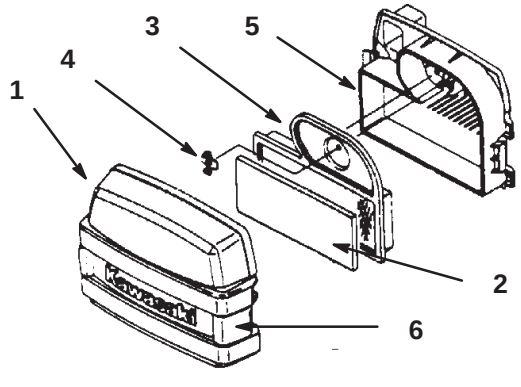


Figure 24

1. Cover
2. Foam element
3. Paper element
4. Wing nut
5. Air cleaner base
6. Latches

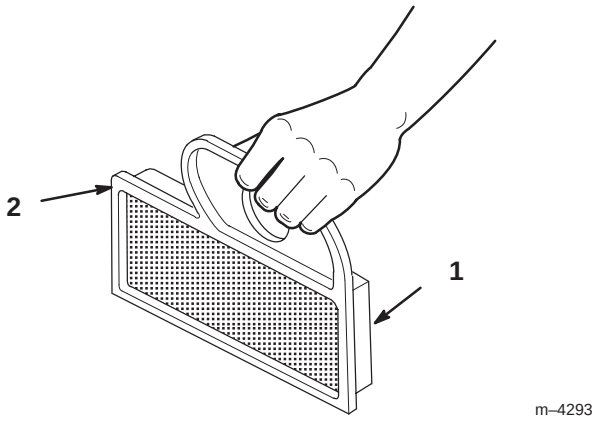


Figure 25

1. Paper element
2. Rubber seal

Cleaning the Foam Element

1. Wash the foam element in liquid soap and warm water (Fig. 24). When the element is clean, rinse it thoroughly.

2. Dry the element by squeezing it in a clean cloth (do not wring). Allow the element to air dry.

Important Replace the foam element if it is torn or worn.

Cleaning the Paper Element

1. Lightly tap the element on a flat surface to remove dust and dirt (Fig. 25).

2. Inspect the element for tears, an oily film, and damage to the rubber seal.

Important Never clean the paper element with pressurized air or liquids, such as solvent, gas, or kerosene. Replace the paper element if it is damaged or cannot be cleaned thoroughly.

Installing the Foam and Paper Elements

Important To prevent engine damage, always operate the engine with the complete foam and paper air cleaner assembly installed.

1. Carefully slide the foam element into the paper air cleaner element (Fig. 24).

2. Place the air cleaner assembly onto the air cleaner base and install the wing nut (Fig. 24).

3. Install the air cleaner cover and latch it (Fig. 24).

Servicing the Spark Plug

Check the spark plug(s) after every 100 operating hours. Make sure the air gap between the center and side electrodes is correct before installing the spark plug. Use a spark plug wrench for removing and installing the spark plug(s) and a gapping tool/feeler gauge to check and adjust the air gap. Install a new spark plug(s) if necessary.

Type: Champion RCJ8Y (or equivalent)

Air Gap: 0.030 inch (0.75 mm)

PROTOTYPE

Removing the Spark Plug(s)

1. Disengage the PTO and set the parking brake.

2. Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.

3. Pull the wire(s) off of the spark plug(s) (Fig. 26). Clean around the spark plug(s) to prevent dirt from falling into the engine and potentially causing damage.

4. Remove the spark plug(s) and metal washer.

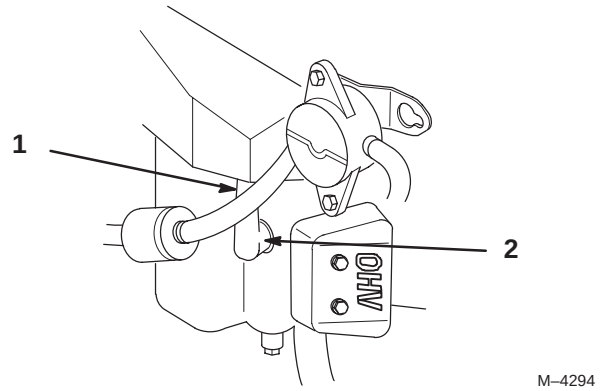


Figure 26

1. Spark plug wire installed
2. Spark plug

Checking the Spark Plug

1. Look at the center of the spark plug(s) (Fig. 27). If you see light brown or gray on the insulator, the engine is operating properly. A black coating on the insulator usually means the air cleaner is dirty.

Important Never clean the spark plug(s). Always replace the spark plug(s) when it has a black coating, worn electrodes, an oily film, or cracks.

2. Check the gap between the center and side electrodes (Fig. 27). Bend the side electrode (Fig. 27) if the gap is not correct.

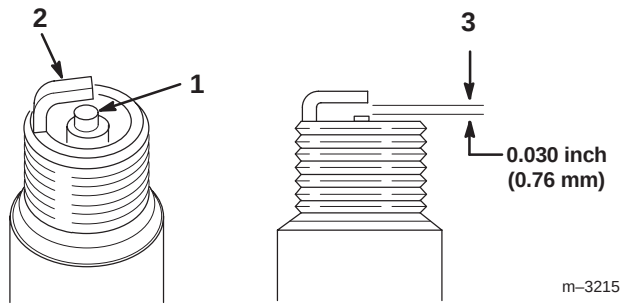


Figure 27

1. Center electrode insulator
2. Side electrode
3. Air gap (not to scale)

Installing the Spark Plug(s)

1. Install the spark plug(s). Make sure that the air gap is set correctly.

2. Tighten the spark plug(s) to 16 ft-lb (22 N·m).

3. Push the wire(s) onto the spark plug(s) (Fig. 26).

Greasing and Lubrication

Grease the machine after every 50 operating hours or yearly, whichever occurs first. Grease more frequently when operating conditions are extremely dusty or sandy.

Grease Type: General-purpose grease.

How to Grease

1. Disengage the power take off (PTO), set the parking brake, and turn the ignition key to off. Remove the ignition key.

2. Clean the grease fittings with a rag. Make sure to scrape any paint off the front of the fitting(s).

3. Connect a grease gun to the fitting. Pump grease into the fittings until grease begins to ooze out of the bearings.

4. Wipe up any excess grease.

Where to Add Grease

1. Lubricate the front wheels and spindles until grease begins to ooze out of the bearings (Fig. 28).

2. Lubricate the front axle pivot (Fig. 28).

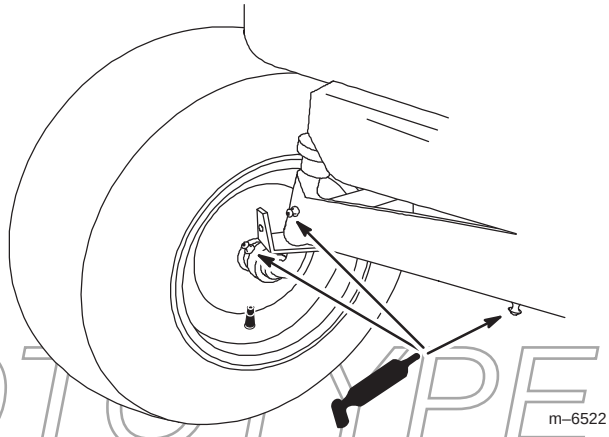


Figure 28

PROTOTYPE

Checking the Tire Pressure

Maintain the air pressure in the front and rear tires as specified. Check the pressure at the valve stem after every 25 operating hours or monthly, whichever occurs first (Fig. 29). Check the tires when they are cold to get the most accurate pressure reading.

Pressure: 20 psi (138 kPa) front and rear tires

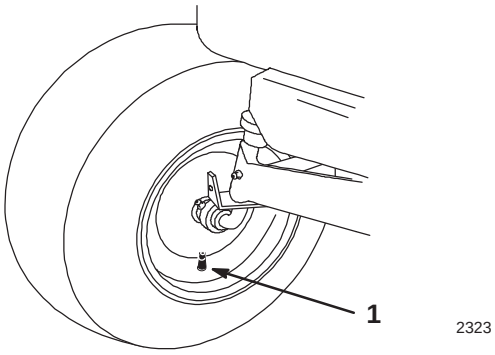


Figure 29

1. Valve stem

Servicing the Brake

Always set the parking brake when you stop the machine or leave it unattended. If the parking brake does not hold securely, an adjustment is required.

Checking the Brake

1. Park the machine on a level surface, disengage the PTO, and set the parking brake.
2. Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Rear wheels must lock and skid when you try to push the tractor forward. Adjustment is required if the wheels turn and do not lock; refer to Adjusting the Brake, page 28.
4. Release the brake and move the drive control rod to the push position; refer to Pushing the Machine by Hand, page 22. Wheels should rotate freely.
5. If both conditions are met no adjustment is required.

Adjusting the Brake

1. Check the brake before you adjust it; refer to Checking the Brake, page 28.
2. Release the parking brake; refer to Releasing the Parking Brake, page 16.
3. To adjust the brake remove the cotter pin and loosen the brake adjusting nut slightly (Fig. 30).
4. Carefully insert a 0.015 inch (0.38 mm) feeler gauge between the outer brake pad and rotor disk (Fig. 30).
5. Tighten the brake adjusting nut until slight resistance is felt on the feeler gauge when sliding it in and out. Install the cotter pin.
6. Check the brake operation again; refer to Checking the Brake, page 28.

Important With the parking brake released, the rear wheels must rotate freely when you push the mower. If the 0.015 inch (0.38 mm) clearance and free wheel rotation cannot be achieved contact your service dealer immediately.

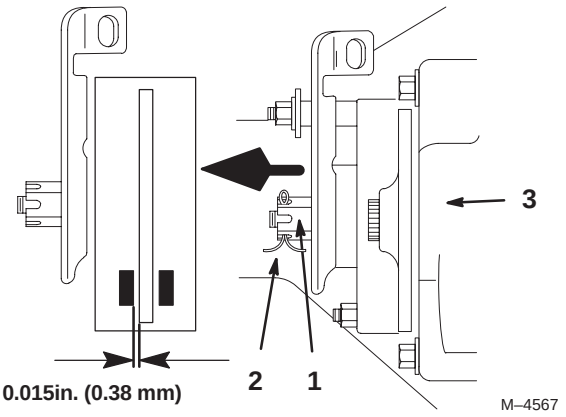


Figure 30

1. Brake adjusting nut
2. Cotter pin
3. Right Front of Transaxle

Servicing the Fuel Tank

Draining The Fuel Tank

Danger

In certain conditions, gasoline is extremely flammable and highly explosive. A fire or explosion from gasoline can burn you and others and can damage property.

- **Drain gasoline from the fuel tank when the engine is cold. Do this outdoors in an open area. Wipe up any gasoline that spills.**
- **Never smoke when draining gasoline, and stay away from an open flame or where a spark may ignite the gasoline fumes.**

1. Park the machine on a level surface, to ensure the fuel tank drains completely. Disengage the PTO and set the parking brake.

PROTOTYPE

2. Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.

3. Close the fuel shut–off valve at the fuel tank (Fig. 31).

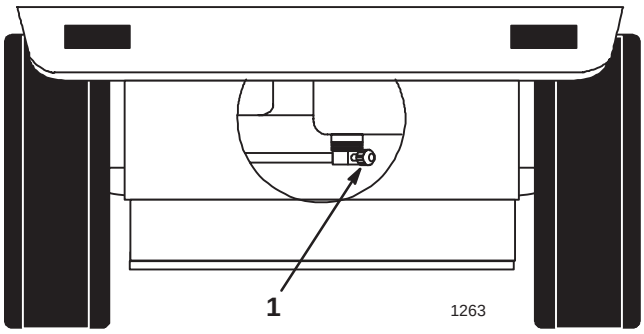


Figure 31

1. Fuel shut-off valve

4. Open the hood.

5. Squeeze the ends of the hose clamp together and slide it up the fuel line toward the fuel tank (Fig. 32).

6. Pull the fuel line off the filter (Fig. 32). Open fuel shut-off valve and allow gasoline to drain into an approved gas can.

Note: Now is the best time to install a new fuel filter because the fuel tank is empty.

7. Install the fuel line onto the filter. Slide the hose clamp close to the filter to secure the fuel line and filter; Refer to Replacing the Fuel Filter, page 29.

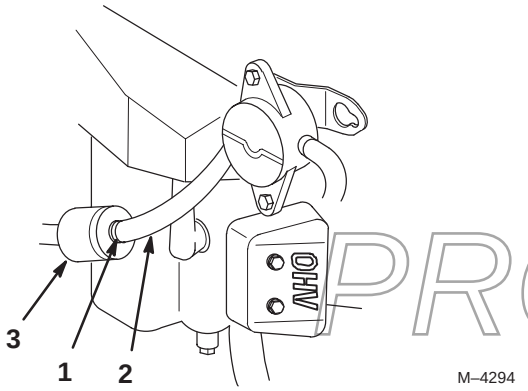


Figure 32

1. Hose clamp
2. Fuel line
3. Filter

Servicing the Fuel Filter

Replace the fuel filter after every 100 operating hours or yearly, whichever occurs first.

Replacing the Fuel Filter

Never install a dirty filter if it is removed from the fuel line.

1. Disengage the PTO and set the parking brake.

2. Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.

3. Close the fuel shut–off valve at the fuel tank (Fig. 31).

4. Open the hood.

5. Squeeze the ends of the hose clamps together and slide them away from the filter (Fig. 32).

6. Remove the filter from the fuel lines.

7. Install a new filter and move the hose clamps close to the filter (Fig. 32).

8. Open the fuel shut-off valve at the fuel tank (Fig. 31).

9. Close the hood.

Servicing the Front Wheel Toe-In

Maintain toe-in of the front wheels as specified. If uneven tire wear, lawn scuffing or hard steering develop adjustment may be required. Check the toe-in every year before storage (Fig. 33).

Specification: 1/8–1/4 (3mm–6mm) inch toe-in on front wheels.

Measuring the Toe-in

PROTOTYPE

1. Disengage the PTO and set the parking brake.

2. Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.

3. Push the front tires out, at the front, to remove normal looseness in the linkage.

4. Measure, between the rims, at the spindle level, in the front and rear of the wheels (Fig. 33).

5. The front measurement should be less than the rear, as specified.

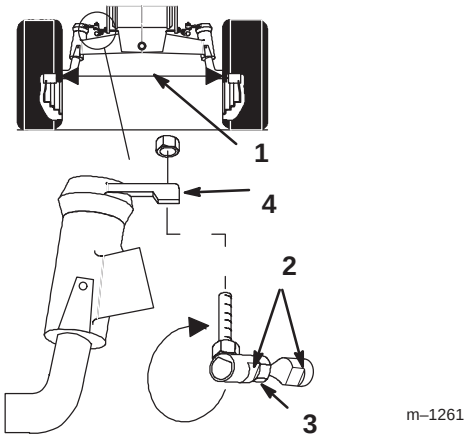


Figure 33

1. Measure here
2. Flats
3. Jam nut
4. Steering lever

Adjusting the Toe-In

1. Check the toe-in before you adjust it; refer to Measuring Toe-In, page 29.
2. Remove ball joint from one steering lever (Fig. 33).
3. Loosen jam nut securing ball joint to steering rod. Rotate ball joint one turn, clockwise to increase or counter clockwise to decrease toe-in.
4. Hold flats on ball joint to align with flats on tie rod and tighten jam nut (Fig. 33).
5. Install ball joint to steering lever and check the toe-in; refer to Measuring Toe-In, page 32.

Important If more than one turn is required to meet specifications, alternate between left and right steering rods to maintain steering wheel alignment.

Transaxle Fluid

Service Interval/Specification

The transaxle is a sealed system and no checking or changing of the fluid is required.

Important If any transaxle problems arise, contact your local Authorized Service Dealer for help and service.

Servicing the Fuses

Service Interval/Specification

The electrical system is protected by fuses. It requires no maintenance, however, if a fuse blows check component/circuit for malfunction or short. To replace fuses pull up on the fuse (Fig. 34) to remove or replace it.

Fuse: Main/Starter—F1–30 amp, blade-type
Alternator F2—25 amp, blade-type
Dash/Hour meter F3—10 amp, blade-type
Head lights F4—10 amp, blade-type
Power attachment lift F5—25 amp, blade-type (Model 72202 only)

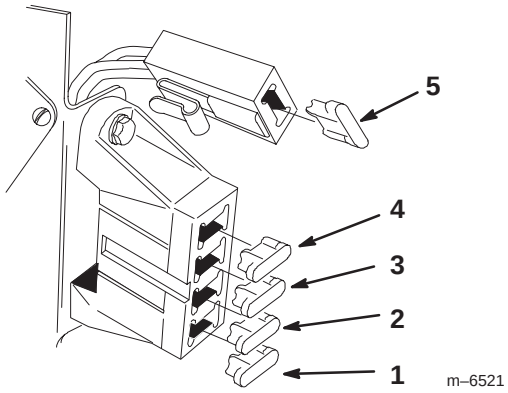


Figure 34

1. Main—30 amp
2. Alternator—25 amp
3. Dash/Hour meter—10 amp
4. Head lights—10 amp
5. Power attachment lift—25 amp (Model 72202 only)

Servicing the Headlights

Specification: Bulb #1156 Automotive Type

Removing the Bulb

1. Disengage the PTO and set the parking brake.
2. Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Open the hood. Pull wire connectors off both bulb holder terminals.
4. Rotate the bulb holder 1/4 turn counterclockwise and remove it from the reflector (Fig. 35).

PROTOTYPE

5. Push and rotate the bulb counterclockwise until it stops (approx. 1/4 turn) and remove bulb from the bulb holder (Fig. 36).

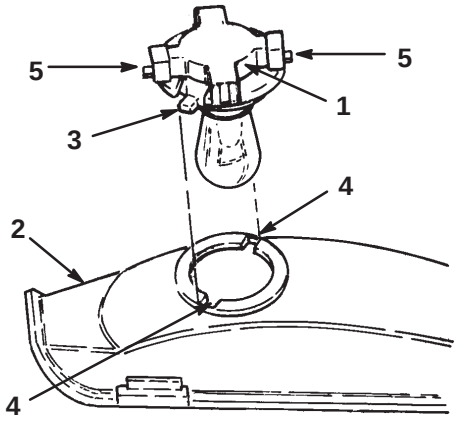


Figure 35

1. Bulb holder
2. Reflector
3. Tabs
4. Slots
5. Terminals

Installing the Bulb

1. The bulb has metal pins on the side of its base. Align the pins with the slots in the bulb holder and insert the base into the holder (Fig. 36). Push and rotate the bulb clockwise until it stops.

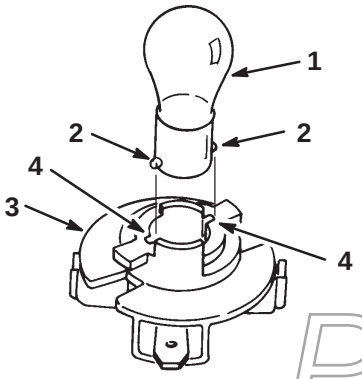


Figure 36

1. Bulb
2. Metal pins
3. Bulb holder
4. Slots

2. The bulb holder has two tabs (Fig. 35). Align the tabs with the slots in the reflector, insert the bulb holder into the reflector and rotate it 1/4 turn clockwise until it stops.

3. Push the wire connectors onto the terminals on the bulb holder.

Servicing the Battery

Warning

CALIFORNIA

Proposition 65 Warning

Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. *Wash hands after handling.*

Service Interval/Specification

Always keep the battery clean and fully charged. Use a paper towel to clean the battery case. If the battery terminals are corroded, clean them with a solution of four parts water and one part baking soda. Apply a light coating of grease to the battery terminals to prevent corrosion.

Voltage: 12 v, 340 Cold Cranking Amps

Removing the Battery

Warning

Battery terminals or metal tools could short against metal tractor components causing sparks. Sparks can cause the battery gasses to explode, resulting in personal injury.

- **When removing or installing the battery, do not allow the battery terminals to touch any metal parts of the tractor.**
- **Do not allow metal tools to short between the battery terminals and metal parts of the tractor.**

PROTOTYPE

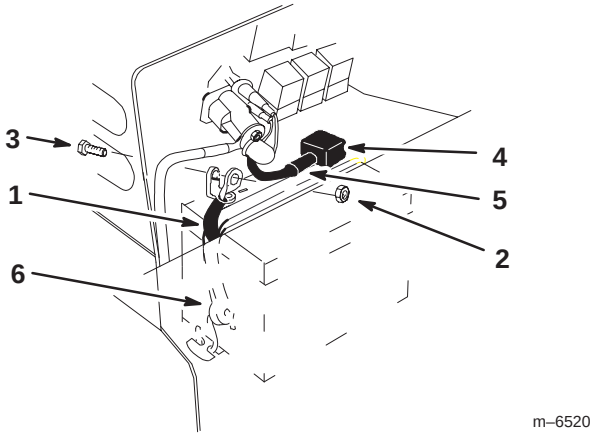
Warning

Incorrect battery cable routing could damage the tractor and cables causing sparks. Sparks can cause the battery gasses to explode, resulting in personal injury.

- **Always *disconnect* the negative (black) battery cable before disconnecting the positive (red) cable.**
- **Always *reconnect* the positive (red) battery cable before reconnecting the negative (black) cable.**

1. Disengage the PTO and set the parking brake.

2. Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Open the hood and locate the battery.
4. Remove the right side panel for clearance when removing battery (Fig. 38). Remove the screws and lift up the panel to clear the pin and slide panel tabs out from the steering tower.
5. Disconnect the negative (black) ground cable from the battery post (Fig. 37).
6. Lift the red cover up from the positive cable. Disconnect the positive cable (red cover) from the battery post (Fig. 37).
7. Remove the battery hold down strap (Fig. 37). Remove battery from the tractor.



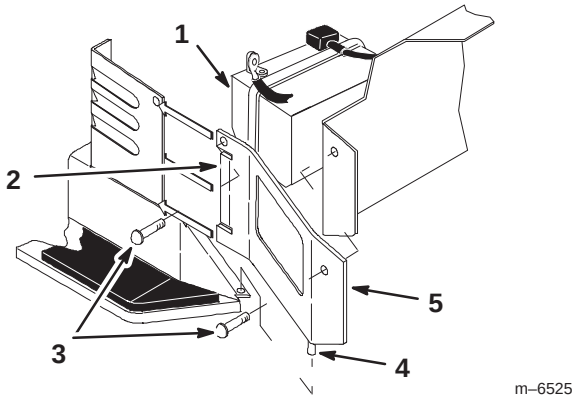
m–6520

Figure 37

1. Negative cable
2. Nut
3. Bolt
4. Rubber cover (red)
5. Positive cable
6. Battery hold down strap

Installing the Battery

1. Install the battery into the tractor (Fig. 38).
2. Secure battery with hold down strap (Fig. 37).
3. Using the bolt and nut, connect the positive (red cover) cable to the positive (+) battery post (Fig. 37). Slide the rubber cover over the battery post.
4. Using the bolt and nut, connect the negative (black) cable to the negative (–) battery post (Fig. 37).
5. Install the right side panel by sliding tabs into steering tower and inserting pin into flange of footrest. Secure with screws (Fig. 38).



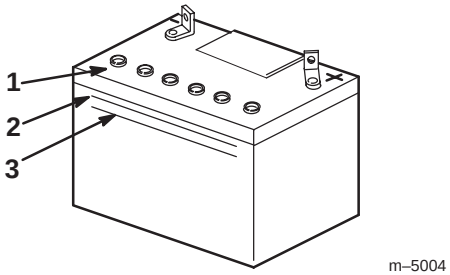
m–6525

Figure 38

1. Battery
2. Side panel tabs
3. Screw
4. Pin
5. Right side panel

Checking the Electrolyte Level

1. With the engine off, open the hood to locate the battery.
2. Look at the side of the battery. The electrolyte must be up to the **upper** line (Fig. 39). Do not allow the electrolyte to get below the **lower** line (Fig. 39).
3. If the electrolyte is low, add the required amount of distilled water; refer to Adding Water to the Battery, page 33.



m–5004

Figure 39

1. Filler caps
2. Upper line
3. Lower line

PROTOTYPE

Danger

Battery electrolyte contains sulfuric acid which is a deadly poison and causes severe burns.

- **Do not drink electrolyte and avoid contact with skin, eyes or clothing. Wear safety glasses to shield your eyes and robber gloves to protect your hands.**
- **Fill the battery where clean water is always available for flushing the skin.**
- **Follow all instructions and comply with all safety messages on the electrolyte container.**

Adding Water to the Battery

The best time to add distilled water to the battery is just before you operate the machine. This lets the water mix thoroughly with the electrolyte solution.

1. Remove the battery from the tractor.
2. Clean the top of the battery with a paper towel.

Note: Never fill the battery with distilled water while the battery installed in the tractor. Electrolyte could be spilled on other parts and cause corrosion.

3. Remove the vent caps from the battery (Fig. 39).
4. Slowly pour distilled water into each battery cell until the level is up to the **upper** line (Fig. 39) on the battery case.

Important Do not overfill the battery because electrolyte (sulfuric acid) can cause severe corrosion and damage to the chassis.

5. Wait five to ten minutes after filling the battery cells. Add distilled water, if necessary, until the electrolyte level is up to the **upper** line (Fig. 39) on the battery case.
6. Reinstall battery vent caps.

Charging the Battery

Warning

Charging the battery produces gasses that can explode.

Never smoke near the battery and keep sparks and flames away from battery.

Important Always keep the battery fully charged (1.265 specific gravity). This is especially important to prevent battery damage when the temperature is below 32°F (0°C).

1. Remove the battery from the chassis; refer to Removing the Battery, page 31.
2. Check the electrolyte level; refer to Checking Electrolyte Level, page 32.
3. Make sure the filler caps are installed in battery. Charge battery for a minimum of 6 to 10 amps for one hour. If the battery is in the fully discharged condition, then the charging requirement is 3 amps for 6 hours.

Important Never over charge the battery. Excessive charging will shorten the battery life.

4. When the battery is fully charged, unplug the charger from the electrical outlet, then disconnect the charger leads from the battery posts (Fig. 40).

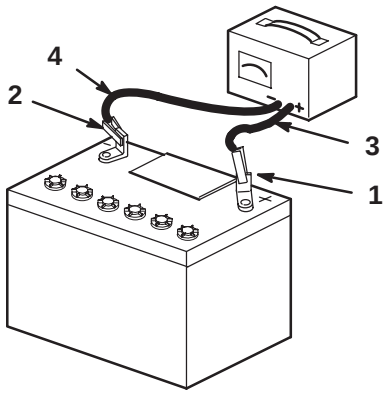


Figure 40

1. Positive Battery Post
2. Negative Battery Post
3. Red (+) Charger Lead
4. Black (–) Charger Lead

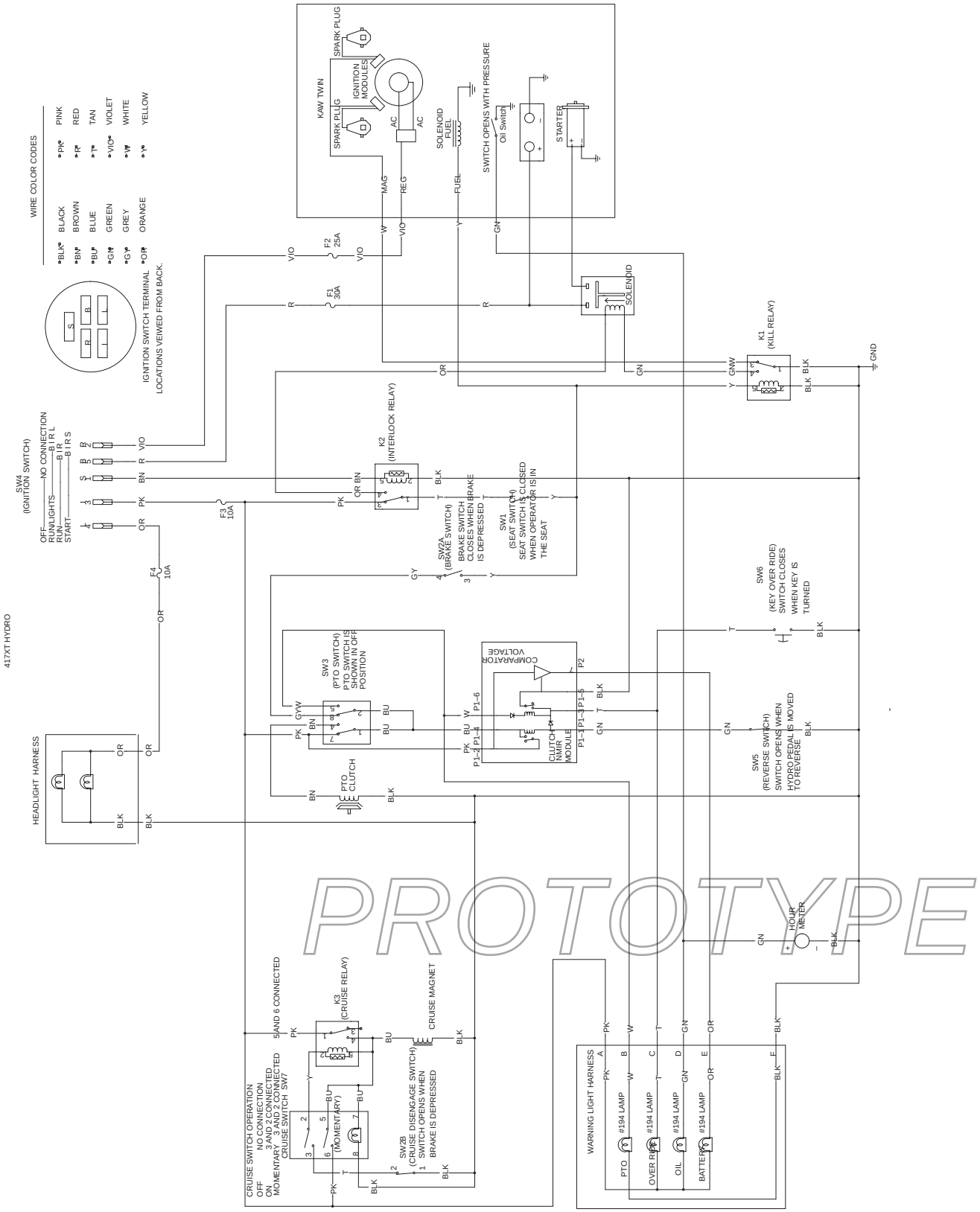
5. Install the battery in the tractor and connect the battery cables; refer to Installing the Battery, page 32.

Note: Do not run the tractor with the battery disconnected, electrical damage may occur.

PROTOTYPE

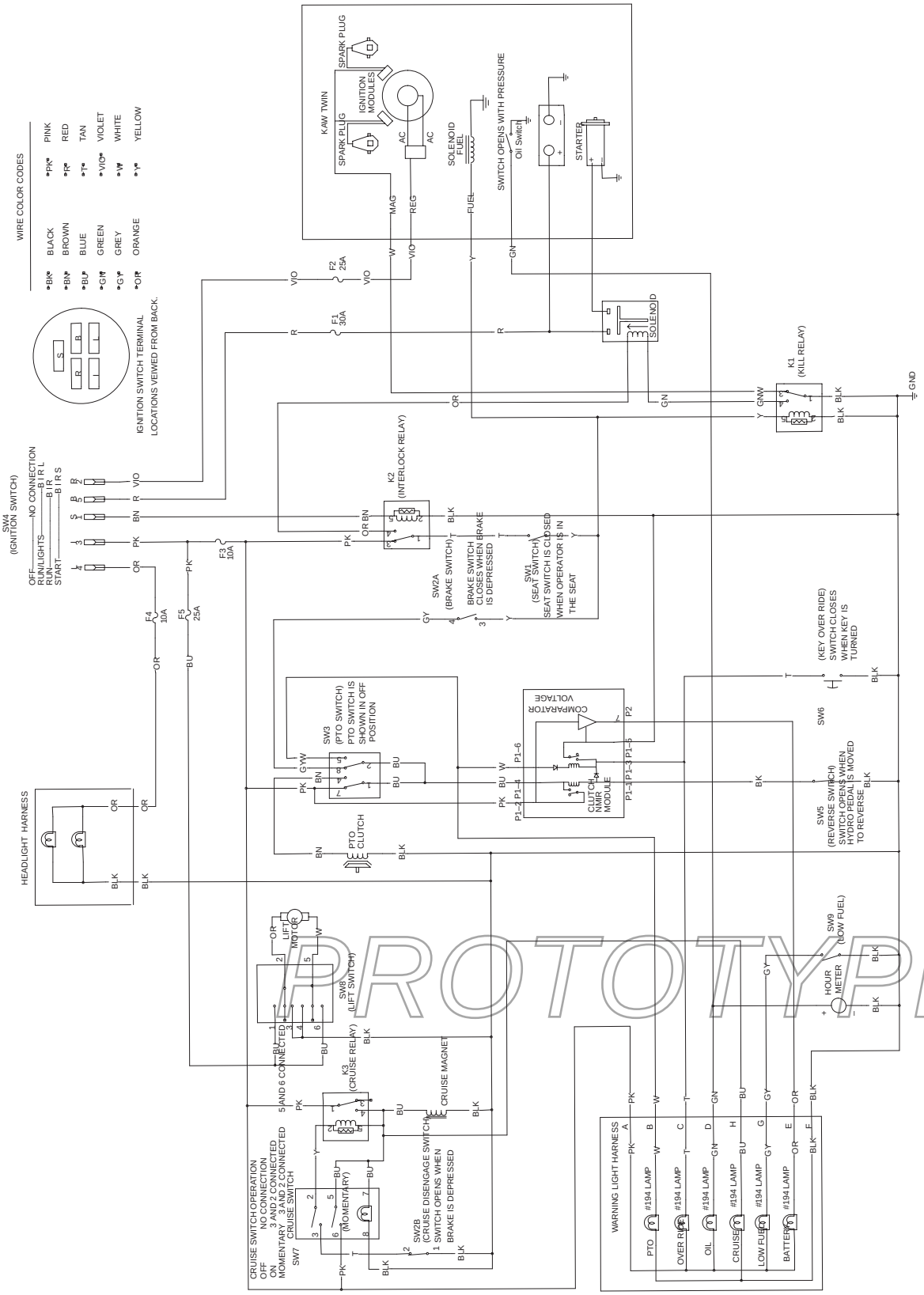
Wiring Schematic

(Model 72201)



Wiring Schematic

(Model 72202)



Cleaning and Storage

1. Disengage the power take off (PTO), set the parking brake, and turn the ignition key to off. Remove the ignition and KeyChoice keys.
2. Remove grass clippings, dirt, and grime from the external parts of the entire machine, especially the engine. Clean dirt and chaff from the outside of the engine's cylinder head fins and blower housing.

Important You can wash the machine with mild detergent and water. Do not pressure wash the machine. Avoid excessive use of water, especially near the control panel, lights, engine, and the battery.

3. Check the brake; refer to Servicing the Brake, page 28.
4. Service the air cleaner; refer to Servicing the Air Cleaner, page 25.
5. Grease the chassis; refer to Greasing and Lubrication, page 27.
6. Change the crankcase oil and filter; refer to Servicing the Engine Oil, page 24.
7. Check the tire pressure; refer to Checking the Tire Pressure, page 28.
8. Prepare the machine for storage when non–use occurs over 30 days. Prepare machine for storage as follows.

   A. Add a petroleum based stabilizer/conditioner to fuel in the tank. Follow mixing instructions from stabilizer manufacture. **Do not use an alcohol based stabilizer (ethanol or methanol).**

Note: A fuel stabilizer/conditioner is most effective when mixed with fresh gasoline and used at all times.

   B. Run engine to distribute conditioned fuel through the fuel system (5 minutes).

   C. Stop engine, allow to cool and drain the fuel tank; refer to Servicing the Fuel Tank, page 28.

   D. Restart engine and run it until it stops.

   E. Choke or prime the engine. Start and run engine until it will not start. Operate primer, if equipped on machine, several times to ensure fuel remains in primer system.

   F. Dispose of fuel properly. Recycle as per local codes.

Important Do not store stabilizer/conditioned gasoline over 90 days.

9. Remove the spark plug(s) and check its condition; refer to Servicing the Spark Plug, page 26. With the spark plug(s) removed from the engine, pour two tablespoons of engine oil into the spark plug hole. Now use the electric starter to crank the engine and distribute the oil inside the cylinder. Install the spark plug(s) and tighten it to 30 ft-lb (40 Nm). Do not install the wire on the spark plug(s).
10. Disconnect the negative battery cable. Clean the battery and battery terminals. Check the electrolyte level and charge it fully; refer to Servicing the Battery on page 31. Leave the negative battery cable disconnected from the battery during storage.

Important The battery must be fully charged to prevent it from freezing and being damaged at temperatures below 32°F (0°C). A fully charged battery can be stored one winter season without recharging.

11. Check and tighten all bolts, nuts, and screws. Repair or replace any part that is damaged.
12. Paint all scratched or bare metal surfaces. Paint is available from your Authorized Service Dealer.
13. Store the machine in a clean, dry garage or storage area. Remove the keys from the ignition and KeyChoice switches and keep it in a memorable place. Cover the machine to protect it and keep it clean.

PROTOTYPE

Troubleshooting

Problem	Possible Causes	Corrective Action
Starter does not crank	1. Blade control (PTO) is ENGAGED. 2. Parking brake is not on. 3. Operator is not seated. 4. Battery is dead. 5. Electrical connections are corroded or loose. 6. Fuse is blown. 7. Relay or switch is defective.	1. Move blade control (PTO) to DISENGAGED. 2. Set parking brake. 3. Sit on the seat. 4. Charge the battery. 5. Check electrical connections for good contact. 6. Replace fuse. 7. Contact Authorized Service Dealer.
Engine will not start, starts hard, or fails to keep running.	1. Fuel tank is empty. 2. Choke is not ON. 3. Air cleaner is dirty. 4. Spark plug wire is loose or disconnected. 5. Spark plug is pitted, fouled, or gap is incorrect. 6. Dirt in fuel filter. 7. Dirt, water, or stale fuel is in fuel system.	1. Fill fuel tank with gasoline. 2. Move choke lever to ON. 3. Clean or replace air cleaner element. 4. Install wire on spark plug. 5. Install new, correctly gapped spark plug. 6. Replace fuel filter. 7. Contact Authorized Service Dealer.
Engine loses power.	1. Engine load is excessive. 2. Air cleaner is dirty. 3. Oil level in crankcase is low. 4. Cooling fins and air passages under engine blower housing are plugged. 5. Spark plug is pitted, fouled, or gap is incorrect. 6. Vent hole in fuel cap is plugged. 7. Dirt in fuel filter. 8. Dirt, water, or stale fuel is in fuel system.	1. Reduce ground speed. 2. Clean air cleaner element. 3. Add oil to crankcase. 4. Remove obstruction from cooling fins and air passages. 5. Install new, correctly gapped spark plug. 6. Clean or replace the fuel cap. 7. Replace fuel filter. 8. Contact Authorized Service Dealer.
Engine overheats.	1. Engine load is excessive. 2. Oil level in crankcase is low. 3. Cooling fins and air passages under engine blower housing are plugged.	1. Reduce ground speed. 2. Add oil to crankcase. 3. Remove obstruction from cooling fins and air passages.

PROTOTYPE

Problem	Possible Causes	Corrective Action
Abnormal vibration.	1. Engine mounting bolts are loose. 2. Loose engine pulley, idler pulley, or blade pulley. 3. Engine pulley is damaged.	1. Tighten engine mounting bolts. 2. Tighten the appropriate pulley. 3. Contact Authorized Service Dealer.
Machine does not drive.	1. Drive control is in the push position. 2. Traction belt is worn, loose or broken. 3. Traction belt is off pulley.	1. Move drive control to the operate position. 2. Contact Authorized Service Dealer. 3. Contact Authorized Service Dealer.

PROTOTYPE

PROTOTYPE

TORO.

Consumer
Riding
Products

The Toro Total Coverage Guarantee

A Two-Year Full Warranty
(Limited Warranty for Commercial Use)

Conditions and Products Covered

The Toro Company and its affiliate, Toro Warranty Company, pursuant to an agreement between them, jointly promise to repair any Toro Product used for normal residential purposes* if defective in materials or workmanship. The following time periods apply from the date of purchase:

Products	Warranty Period
• All Products and Attachments	2 year full warranty
• 300, 400, and 5xi Series Tractors:	
Frame	5 year full warranty
Front Axle	5 year full warranty
Drive Shaft (5xi Series Only)	5 year full warranty
• All Batteries	1 year full warranty

This warranty covers both the cost of parts and labor, and transportation within a fifteen mile radius of the servicing dealer.

This warranty applies to all consumer riding products and their attachments.

* Normal residential purposes means use of the product on the same lot as your home. Use at more than one location is considered commercial use, and the commercial use warranty would apply.

Limited Warranty for Commercial Use

Toro Consumer Products and attachments used for commercial, institutional, or rental use are warranted against defects in materials or workmanship for the following time periods from the date of purchase:

Products	Warranty Period
• 300, 400, and 5xi Series Tractors:	
Liquid Cooled Gas Engines	1 year limited warranty
Air Cooled Gas and Diesel Engines	2 year limited warranty
All other items	1 year limited warranty
• TimeCutter Models	30 day limited warranty
• All other Riding Products	90 day limited warranty

Instructions for Obtaining Warranty Service

If you think that your Toro Product contains a defect in materials or workmanship, follow this procedure:

1. Contact any Toro Authorized or Master Service Dealer to arrange service at their dealership. To locate a dealer convenient to you, refer to the Yellow Pages of your telephone directory (look under “Lawn Mowers”) or access our website at www.Toro.com. U.S. Customers may also call 800-421-9684 to use our 24-hour Toro dealer locator system.
2. Bring the product and your proof of purchase (sales receipt) to the Service Dealer.

If for any reason you are dissatisfied with the Service Dealer’s analysis or with the assistance provided, contact us at:

Customer Care Department, Consumer Division
Toro Warranty Company
8111 Lyndale Avenue South
Bloomington, MN 55420-1196
800-348-2424 (U.S. customers)
877-484-9255 (Canada customers)

Owner Responsibilities

You must maintain your Toro Product by following the maintenance procedures described in the operator’s manual. Such routine maintenance, whether performed by a dealer or by you, is at your expense.

Items and Conditions Not Covered

There is no other express warranty except for special emission system coverage on some products. This express warranty does not cover:

- Cost of regular maintenance service or parts, such as filters, fuel, lubricants, tune-up parts, blade sharpening, brake and clutch adjustments.
- Any product or part which has been altered or misused or required replacement or repair due to normal wear, accidents, or lack of proper maintenance.
- Repairs necessary due to improper fuel, contaminants in the fuel system, or failure to properly prepare the fuel system prior to any period of non-use over three months.
- Pickup and delivery charges for distances beyond a fifteen mile radius from an Authorized Toro Service Dealer.

All repairs covered by this warranty must be performed by an Authorized Toro Service Dealer using Toro approved replacement parts.

General Conditions

Repair by an Authorized Toro Service Dealer is your sole remedy under this warranty.

Neither The Toro Company nor Toro Warranty Company is liable for indirect, incidental or consequential damages in connection with the use of the Toro Products covered by this warranty, including any cost or expense of providing substitute equipment or service during reasonable periods of malfunction or non-use pending completion of repairs under this warranty.

PROTOTYPE

Some states do not allow exclusions of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above exclusions and limitations may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Countries Other than the United States or Canada

Customers who have purchased Toro products exported from the United States or Canada should contact their Toro Distributor (Dealer) to obtain guarantee policies for your country, province, or state. If for any reason you are dissatisfied with your Distributor’s service or have difficulty obtaining guarantee information, contact the Toro importer. If all other remedies fail, you may contact us at Toro Warranty Company.

Part No. 374-0045 Rev. A