Form No. 3328–130

48in Side Discharge Mower

XT Series Garden Tractor

Model No. 78290–230000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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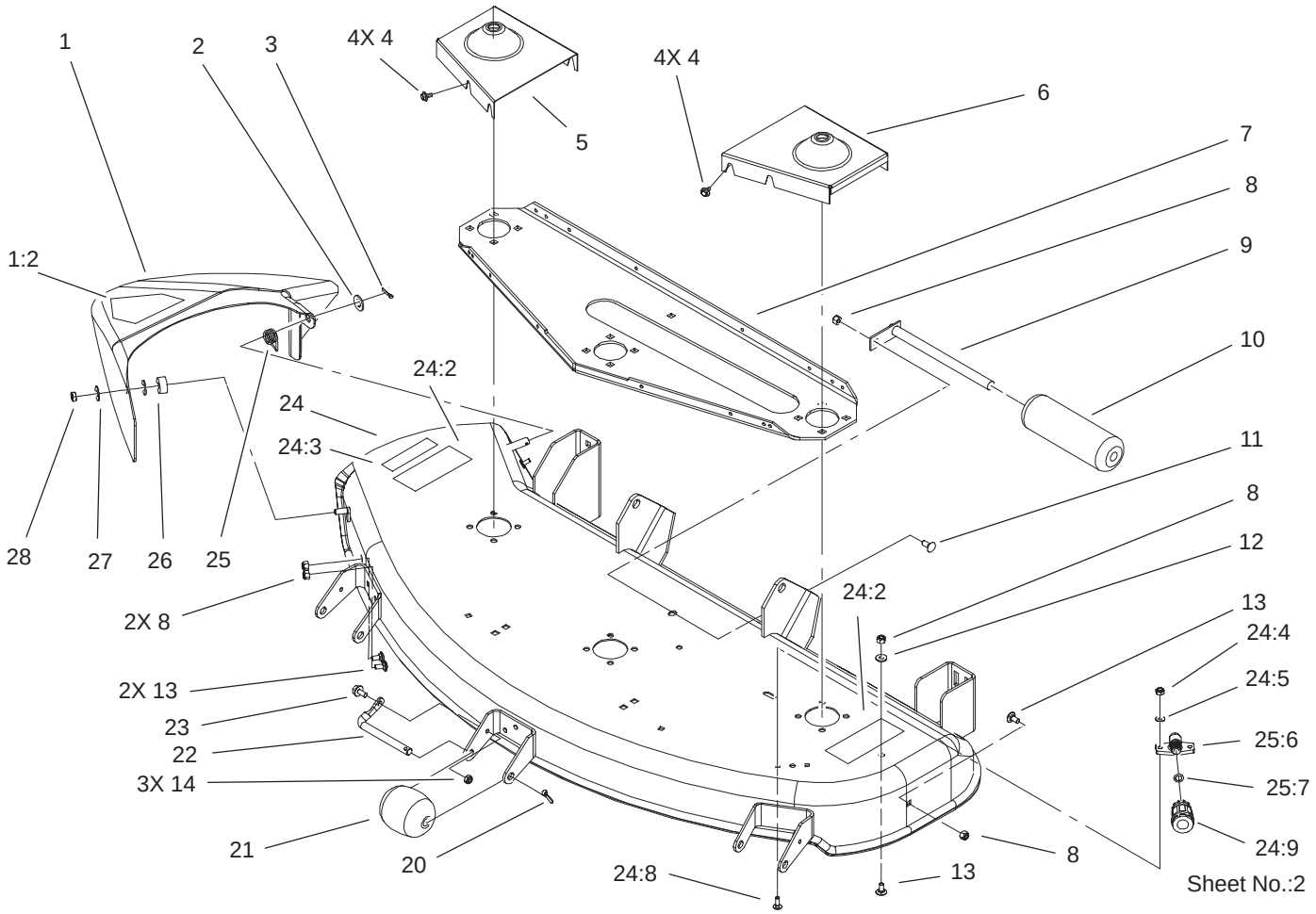
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

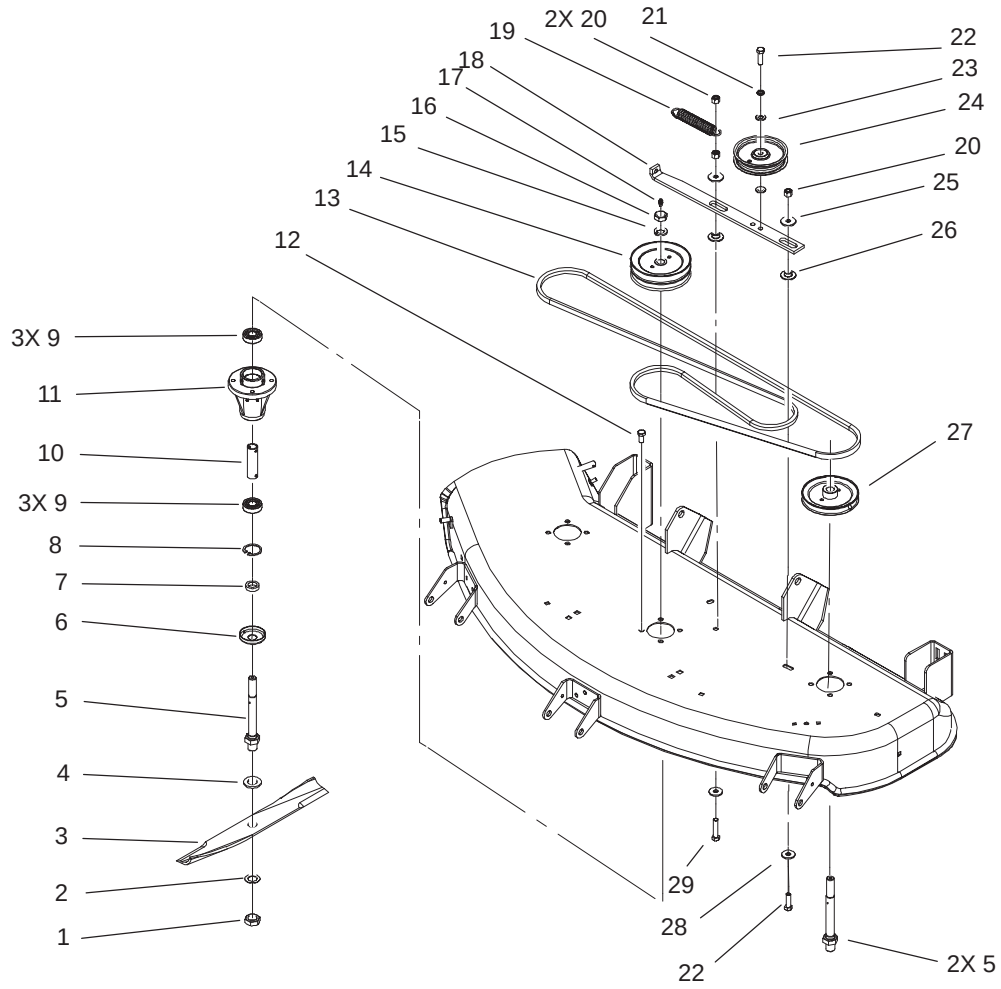
Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HLH	hex lag head
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
INC	incorporated
LH	left hand
NI	nylon insert
PPH	Phillips pan head
PTH	Phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SQH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	Torx truss head
WH	wing head



Reinforcement Plate Assembly

Ref. No.	Part No.	Qty.	Description
1	99–3708	1	Chute ASM
1:2	93–1122	1	Decal–Danger
2	3256–26	1	Washer–Flat
3	3272–10	1	Pin–Cotter
4	46–8560	8	Screw–Hhftf
5	95–3949–01	1	Cover–Belt, RH
6	95–3950–01	1	Cover–Belt, LH
7	106–5815–01	1	Plate–Reinforcement ,Deck
8	3296–29	5	Nut–Lock, NI
9	113603	1	Roller–Shaft
10	113349	1	Roller–Anti Scalp
11	3230–1	1	Bolt–CARR
12	3256–2	1	Washer–Flat
13	3230–18	4	Screw–CARR
14	3296–16	5	Nut–Lock, NI
20	3272–21	3	Pin–Cotter
21	94–1599	3	Roller
22	110847–03	3	Shaft–Roller
23	321–4	3	Screw–HH
24	106–5812	1	48in Deck/Decal ASM
24:2	92–7108	2	Decal–Danger
24:3	92–7109	1	Decal–Caution
24:4	3296–16	2	Nut–Lock, NI
24:5	3256–1	2	Washer–Flat
24:6	95–2747	1	Fitting–Washout

Ref. No.	Part No.	Qty.	Description
24:7	46–6290	1	O–Ring
24:8	3229–1	2	Screw–CARR
24:9	95–3270	1	Connector–Hose
25	93–1630	1	Spring–Deflector
26	116080	1	Bushing–Pivot
27	93–1633	2	Washer
28	9152366	1	Nut–HJ

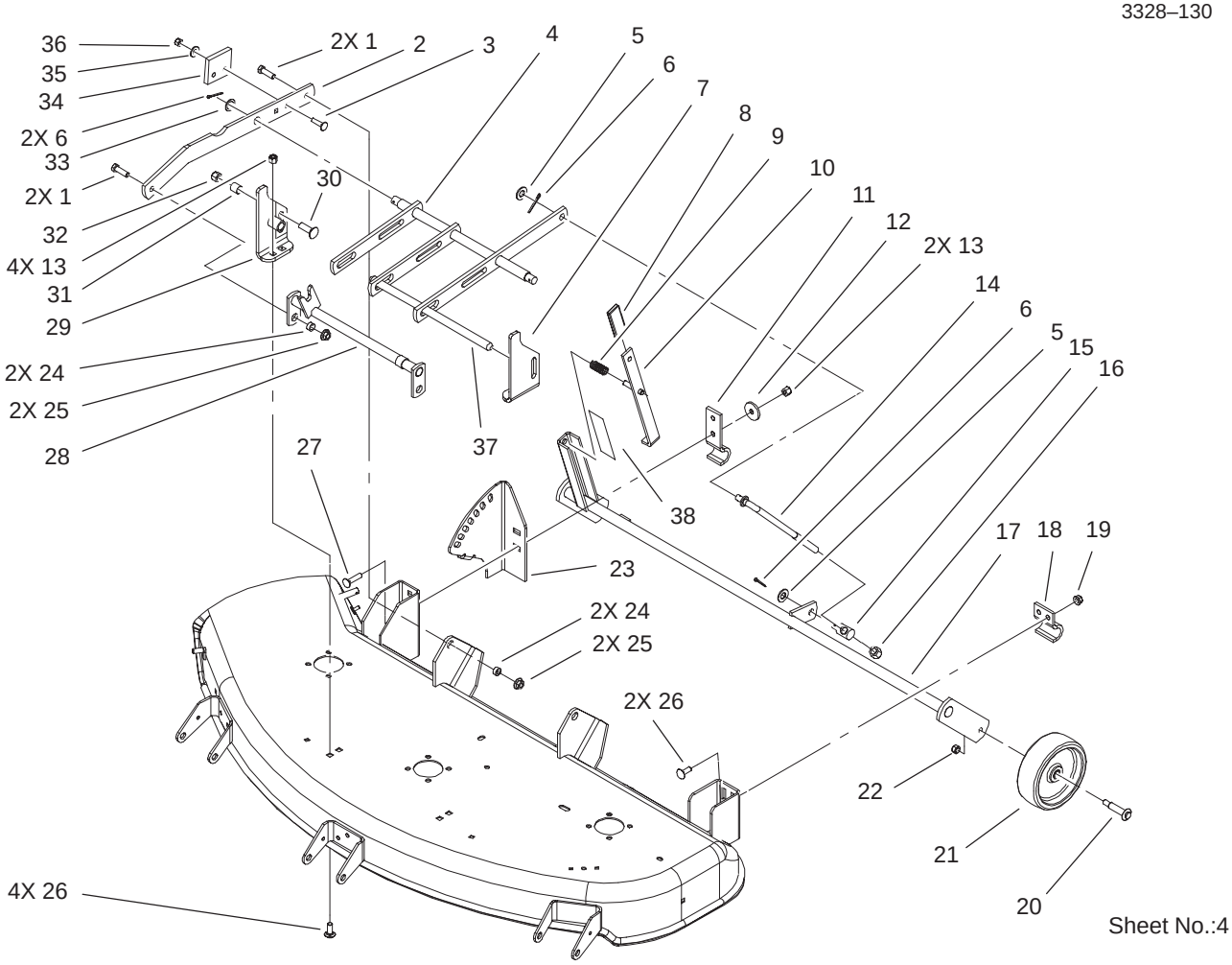


Sheet No.:3

Spindle and Blade Assembly

Ref. No.	Part No.	Qty.	Description
1	3220–7	3	Nut–Jam
2	9202574	3	Washer–Flat
3	106078	3	Blade
4	3256–28	3	Washer–Flat
5	112674	3	Shaft–Spindle
6	106067	3	Cup–Spindle
7	106068	3	Spacer–Blade
8	32120–42	3	Ring–Retaining
9	109966	6	Bearing–Ball
10	116085	3	Tube
11	114568	3	Housing–Spindle
12	9080326	12	Screw–HH
13	1594	1	V–Belt
14	110147	1	Pulley–Mower 48”
15	3253–8	3	Washer–Lock
16	3220–6	3	Nut–Jam
17	302–5	3	Fitting–Grease
18	106120	1	Bar–Idler Support
19	100071	1	Spring–Extension
20	3296–39	3	Nut–Lock, NI
21	3253–21	1	Washer–Lock
22	323–7	2	Screw–HH
23	3256–24	2	Washer–Flat
24	93–1622	1	Pulley–Idler
25	107675	2	Washer
26	107674	2	Spacer–Bushing

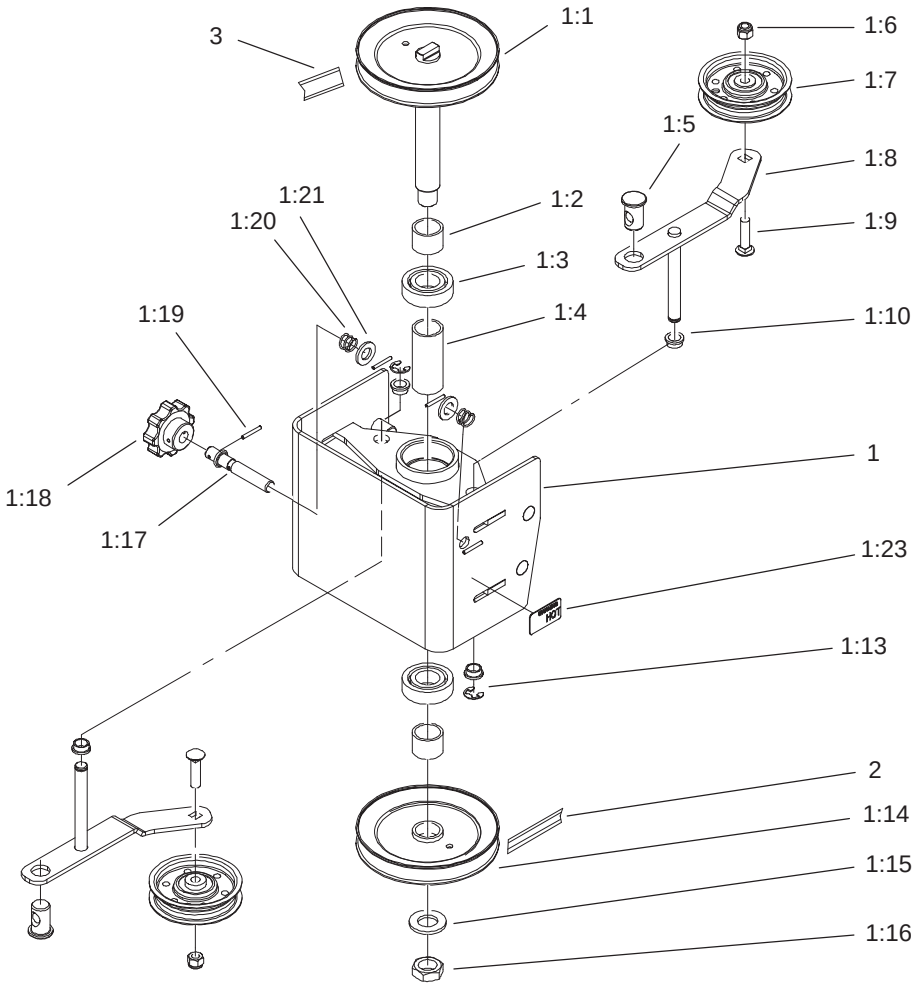
Ref. No.	Part No.	Qty.	Description
27	110146	2	Pulley–Blade, Drive
28	52–2861	2	Washer
29	323–9	1	Screw–HH



Sheet No.:4

Deck Suspension Assembly

Ref. No.	Part No.	Qty.	Description
1	323–7	4	Screw–HH
2	106–5641–03	2	Bar–Draft
3	3230–3	4	Screw–CARR
4	92–0981–03	1	Bar–Leveler
5	3256–26	2	Washer–Flat
6	3272–12	4	Pin–Cotter
7	106–5603–03	1	Bracket–Front Deck, LH
8	102597	1	Grip
9	101853	1	Spring–Compression
10	94–7965–01	1	Lever–HOC
11	110837–03	1	Bracket–Pivot
12	98–3479	1	Washer–Support
13	3296–39	6	Nut–Lock, NI
14	106–4098	1	Rod–Adjustment
15	94–7802	1	Trunnion
16	3296–23	1	Nut–Lock, NI
17	106–4096–01	1	Wheel Support–48 In
18	94–7543–03	1	Clamp
19	32128–40	2	Nut–Flange
20	92–1057	2	Bolt–Shoulder
21	95–4102	2	Wheel
22	32146–2	2	Nut–Lock, Nyl–Patch
23	106–5605–01	1	Bracket–Quadrant,48 In
24	114127	4	Spacer
25	102809	4	Locknut–Flange
26	3231–2	6	Screw–CARR
27	3231–4	2	Screw–CARR
28	106–5644–03	1	Hitch ASM
29	106–5604–03	1	Bracket–Front Deck, RH
30	3232–3	2	Screw–CARR
31	9793604	2	Spacer
32	3296–48	2	Nut–Lock, NI
33	3256–69	2	Washer–Flat
34	102322	2	Bumper
35	3256–3	4	Washer–Flat
36	3296–29	4	Nut–Lock, NI
37	102570–03	1	Shaft–Front
38	111655	1	Decal–HOC

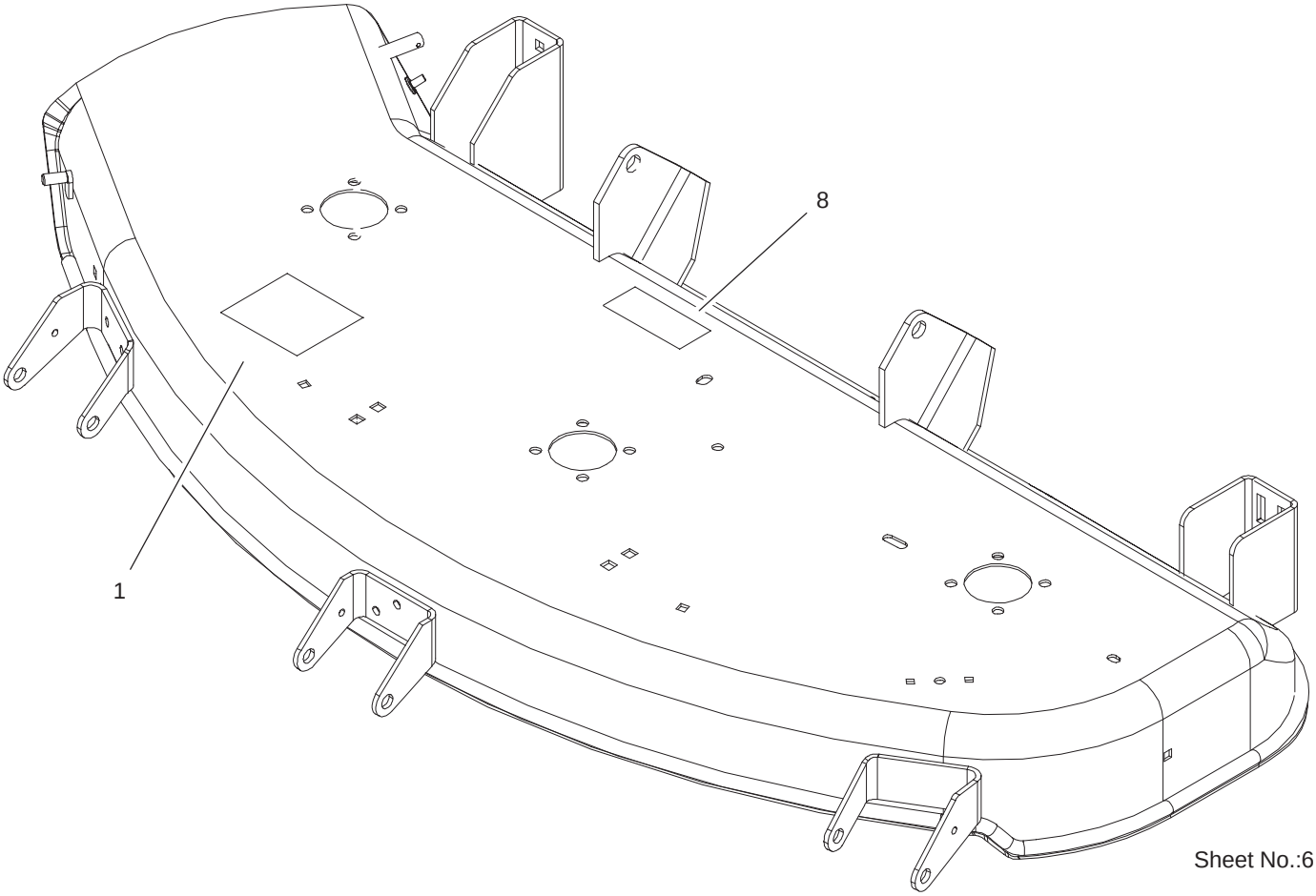


Sheet No.:5

Pulley Box Assembly

Ref. No.	Part No.	Qty.	Description
1	106–5562	1	Pulley Box ASM
1:1	106–5625	1	Upper Pulley ASM
1:2	106–5634	2	Spacer–Pulley
1:3	251–82	2	Bearing–Ball
1:4	106–5633	1	Spacer–Bearing
1:5	105–1397	2	Ferrule–Adjuster
1:6	3296–22	2	Nut–Lock NI
1:7	92–7101	2	Pulley–Flat Idler
1:8	106–5636	2	Idler Arm ASM
1:9	3231–4	2	Screw–CARR
1:10	256–156	4	Bushing–Flange
1:13	32120–47	2	Ring–Retaining, External
1:14	106–5627	1	Lower Pulley ASM
1:15	3256–28	1	Washer–Flat
1:16	3220–7	1	Nut–Jam
1:17	106–4024	2	Rod–Tension
1:18	105–1492	2	Knob–Adjusting
1:19	933156	4	Pin–Spirol, Roll
1:20	106–9892	2	Spring–Compression
1:21	106–9888	2	Washer–Flat
1:23	65–2690	2	Decal–Surface, Hot
2	106–5814	1	Belt–Drive, 48in
3	106–5631	1	Belt–PTO,Xt

Ref. No.	Part No.	Qty.	Description



Sheet No.:6

Decal Assembly

Ref. No.	Part No.	Qty.	Description
1	106–5801	1	Decal–Belt Routing (PTO)
8	98–3480	1	Decal–Belt Routing

Ref. No.	Part No.	Qty.	Description


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