



Form No. 3461-905 Rev A

Count on it.

Parts Catalog

Universal Groomer Drive Kit

Reelmaster® 22-inch or 27-inch EdgeSeries™
Cutting Units with 7-inch Reel

Model No. 03768—Serial No. 323000122 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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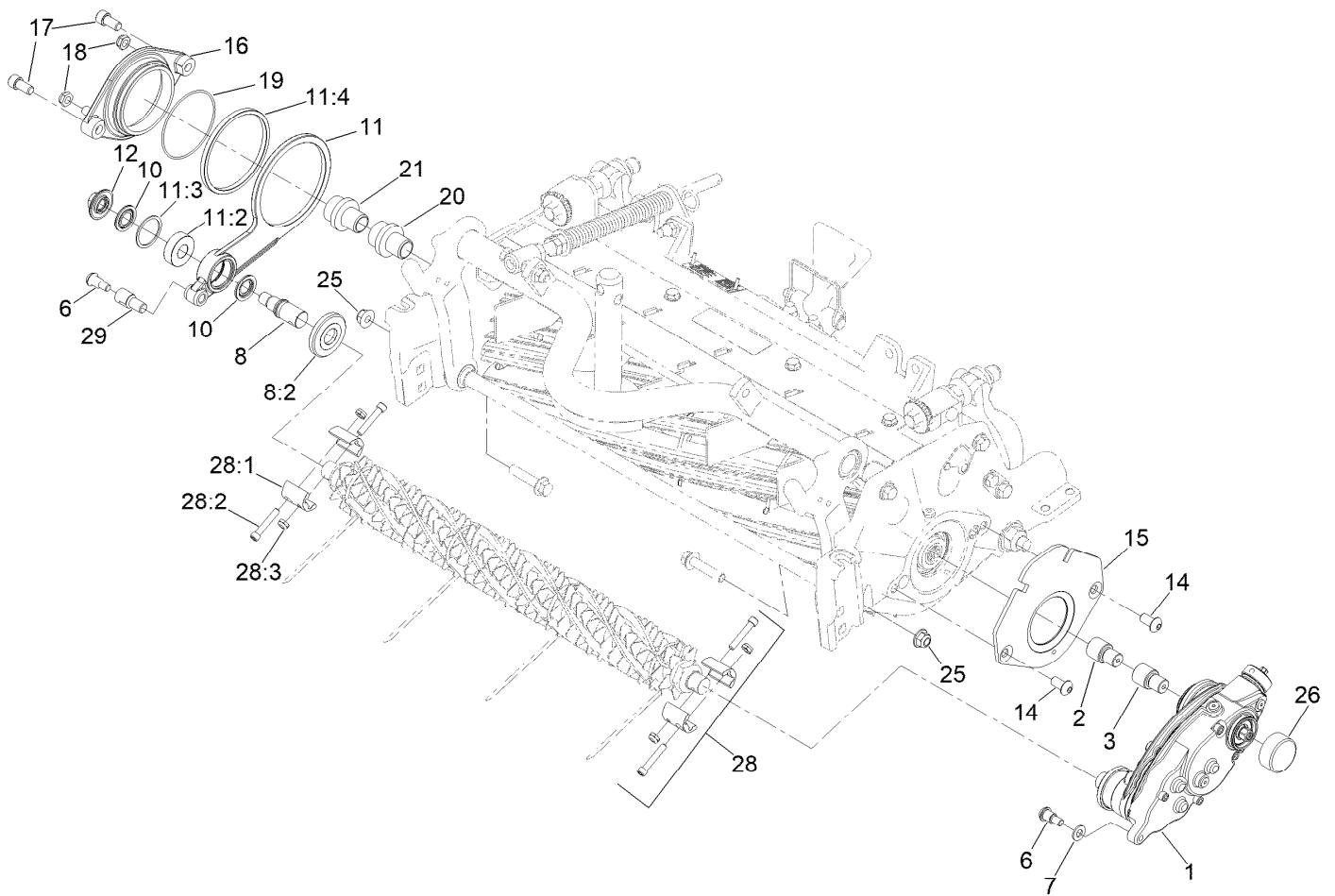
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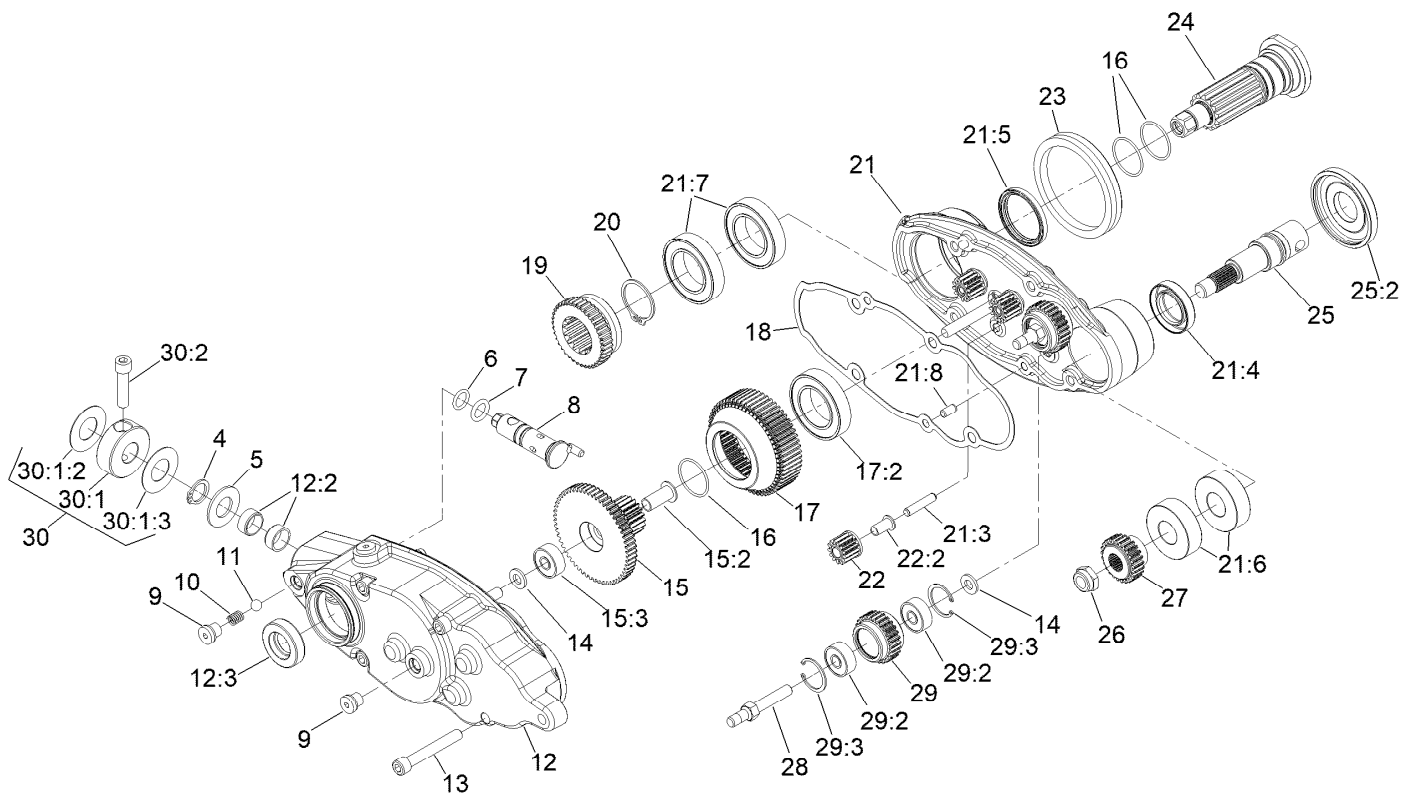
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Groomer Assembly

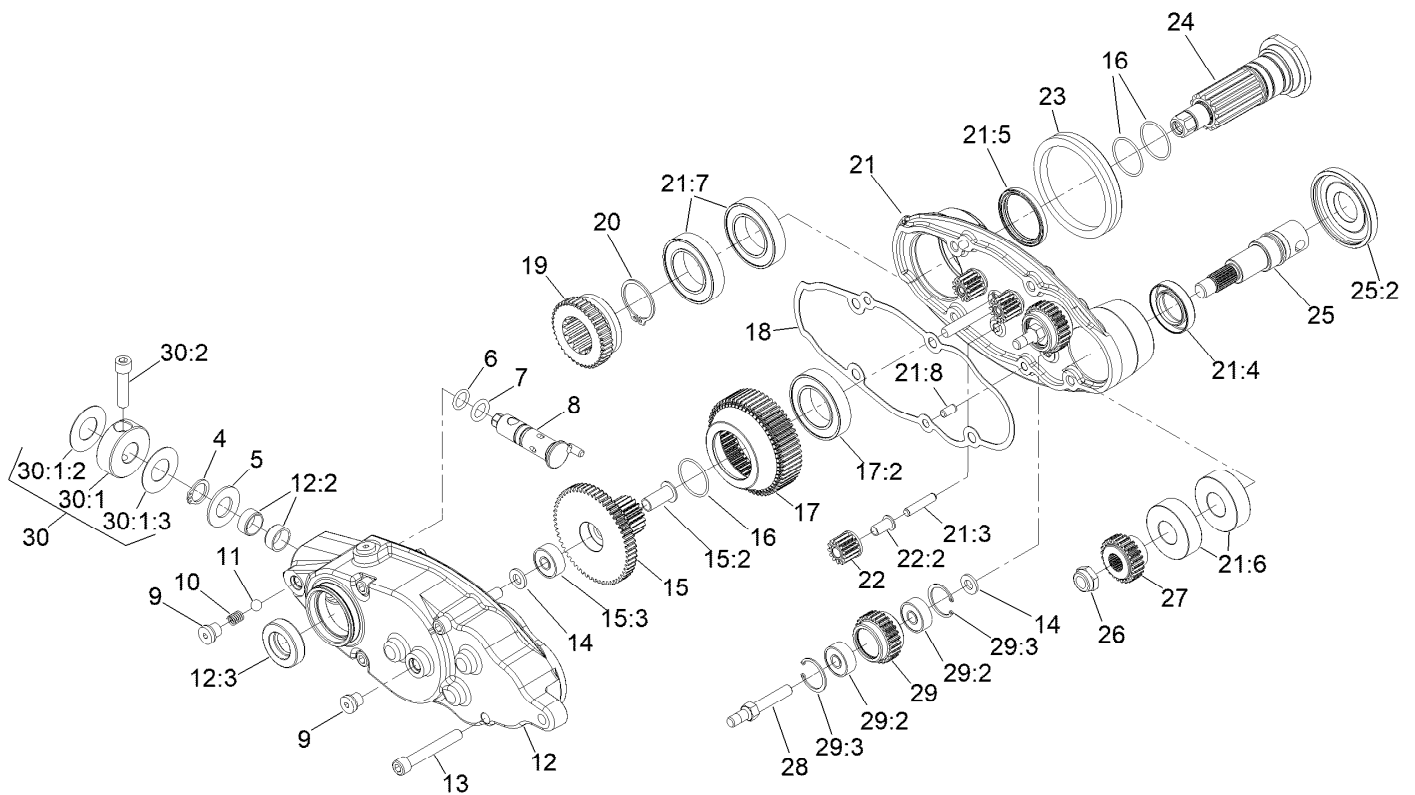
Ref.	Part Number	Qty.	Description
1	140-5620	5	Groomer Drive Box ASM (7In)
2	137-0822	2	Adapter-Fairway, RH
3	137-0823	3	Adapter-Fairway, LH
6	137-0869	10	Screw-Shoulder,Bh
7	94-6936	5	Washer-Hardened
8	137-0964	5	Stub Shaft ASM
8:2	133-9109	1	Shield
10	115-6923	10	Shield-Bearing, Flocked
11	131-1804	5	Idler Assembly
11:2	115-6869	1	Bearing-Ball, Stainless
11:3	120-2893	1	Ring-Retaining, Spiral
11:4	132-0705	1	Bushing-Straight
12	120-2888	5	Nut-Flange
14	3274-80	10	Screw-HH
15	132-0714-03	5	Bracket-Weight, 7 Inch Fairway

Ref.	Part Number	Qty.	Description
16	108-4236	5	Hub-Pivot, Non Drive
17	131-8573	10	Screw-HSH
18	3296-59	10	Nut-Lock, NI
19	112-6967	5	O-Ring
20	130-4100	3	Insert-Threaded, Extended (RH)
21	130-4101	2	Insert-Threaded, Extended (LH)
25	104-8301	10	Nut-HF, NI
26	137-0902	5	Cap-Round
28	140-5554	1	Kit-Clamp-Groomer Cartridge
28:1	137-0814	2	Clamp-Shaft
28:2	3296-56	2	Nut-Lock, NI
28:3	140-5533	2	Screw-HSH
29	137-0877	5	Pin-Spring



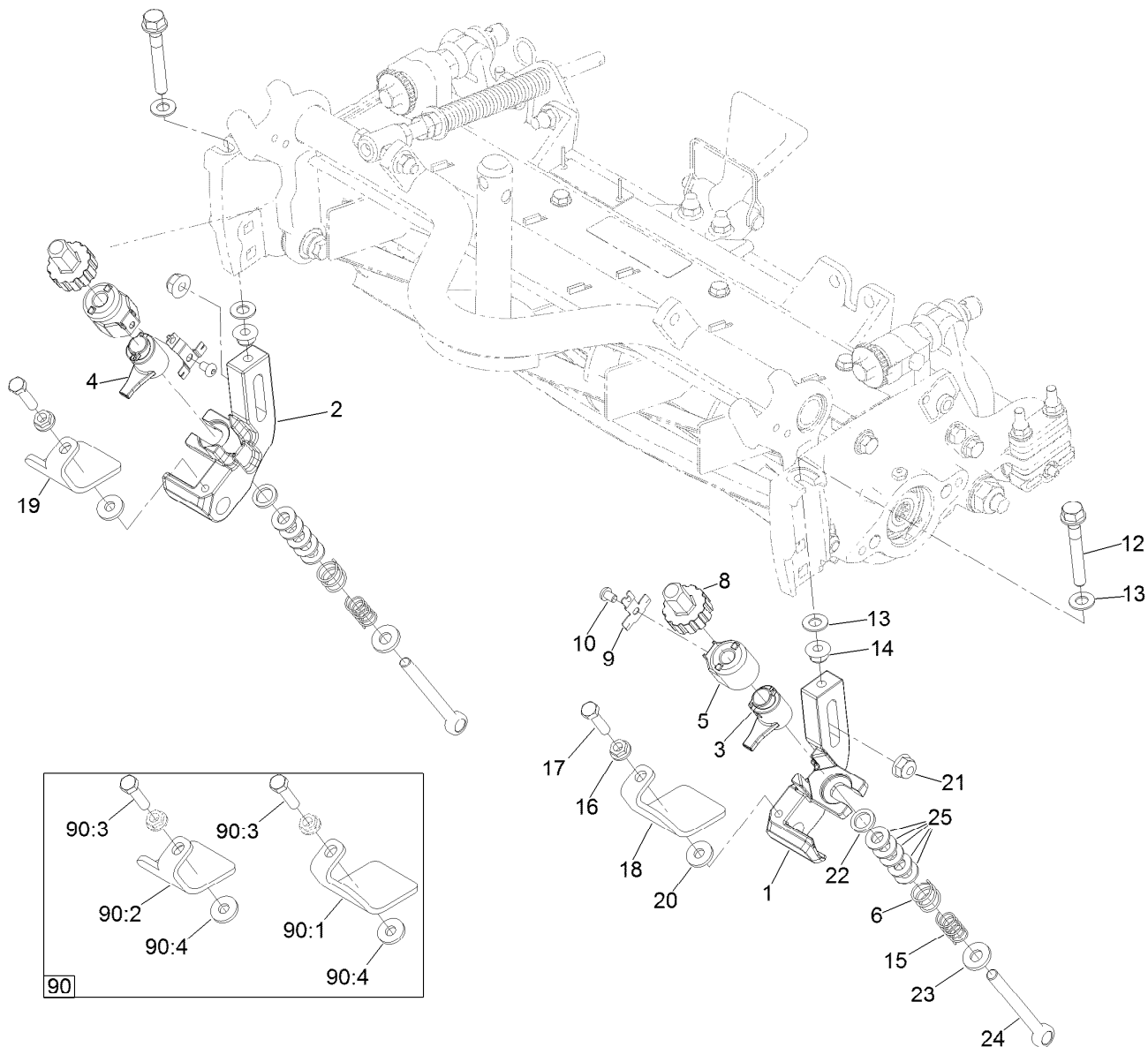
Groomer Drive Box Assembly No. 140-5620

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
4	32151-61	1	Ring-Retaining	20	120-2878	1	Ring-Retaining, EXT
5	47-2910	1	Washer-Thrust	21	131-1897	1	7 Inch Housing ASM
6	237-22	1	O-Ring	21:3	120-2885	3	Pin-Planet
7	131-1879	1	O-Ring Seal	21:4	131-1829	1	Seal-Oil
8	120-2881	1	Shaft-Actuator, Clutch	21:5	133-4596	1	Seal-Oil
9	131-1825	4	Plug-ORB	21:6	115-6869	2	Bearing-Ball, Stainless
10	105-2443	1	Spring-Detent	21:7	132-0745	2	Bearing
11	105-2442	1	Ball-Detent	21:8	121-9249	2	Pin-Dowel
12	140-5621	1	Cover-Gearbox, 7 Inch	22	137-0962	3	Planet Gear ASM
12:2	121-4738	2	Bushing-Straight	22:2	120-2919	1	Bushing-Flange
12:3	137-0812	1	Seal-Oil	23	120-2876	1	Seal-V Ring
13	119-4035	4	Screw-HSH	24	137-0966	1	Shaft-Drive
14	120-2886	3	Washer-Thrust	25	137-0963	1	Driven Shaft ASM
15	137-0960	1	Gear-Sun ASM	25:2	133-9109	1	Shield
15:2	120-2921	1	Bushing-Flange	26	121-4600	1	Nut-Hex
15:3	117-8772	1	Bearing-Ball	27	137-0915	1	Gear-25T
16	132-0726	3	O-Ring	28	140-5558	2	Bolt-Idler
17	137-0961	1	Gear-Ring ASM	29	137-0972	2	Gear-Spur ASM
17:2	133-8286	1	Bearing	29:2	117-8772	2	Bearing-Ball
18	120-2899	1	Gasket-Housing, 7 Inch	29:3	93-7972	2	Ring-Retaining, Internal
19	120-2932	1	Gear-Driver	30	137-0959	1	Kit-Knob, Groomer Direction



Groomer Drive Box Assembly No. 140-5620 (continued)

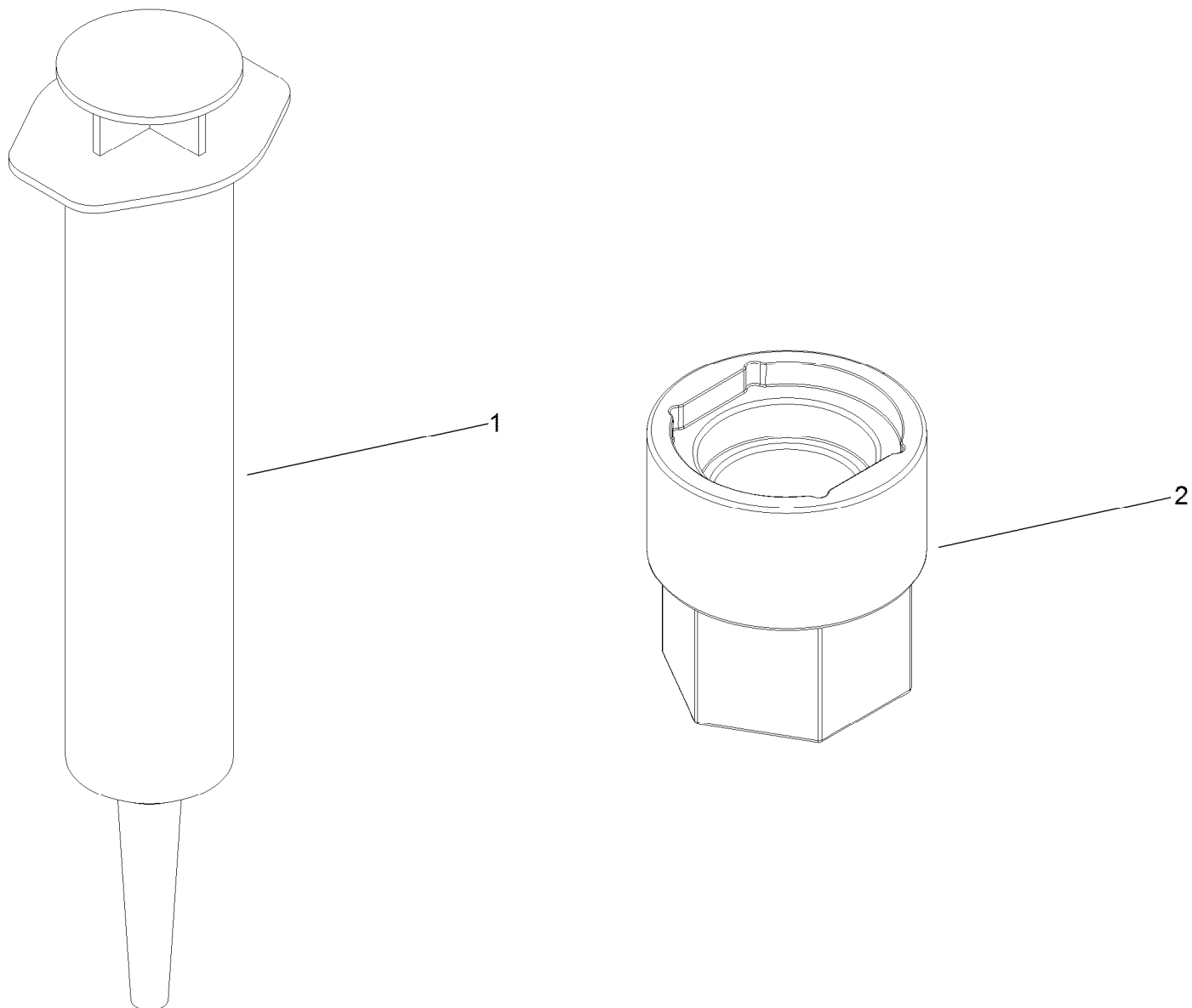
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
30:1	137-0958	1	Clutch Knob ASM	30:1:3	132-0727	1	Decal-Clutch, Drive (LH)
30:1:2	132-0719	1	Decal-Clutch, Drive (RH)	30:2	137-0956	1	Screw-HSH



Height of Groom Assembly

Ref.	Part Number	Qty.	Description
1	137-0851	5	Bracket-HOC, LH
2	137-0850	5	Bracket-HOC, RH
3	133-9106	5	Up-Quick, LH
4	133-9101	5	Up-Quick, RH
5	133-9103	10	Cover-Up, Quick
6	120-2938	10	Spring-Compression
8	137-0828	10	Nut-Adjuster
9	137-0816	10	Spring-Detent
10	131-1883	10	Screw-HSBH
12	140-5523	10	Screw-HHF 5/8, Patch
13	48-9220	20	Washer-Flat
14	104-8301	10	Nut-HF, NI
15	120-2939	10	Spring-Compression
16	32128-20	10	Nut-HF
17	119-3626	10	Screw-HH

Ref.	Part Number	Qty.	Description
18	133-9145-03	5	Bumper-Groomer, LH
19	133-9146-03	5	Bumper-Groomer, RH
20	4-2390	10	Washer-Flat
21	133-7570	10	Nut-Flange, NI
22	62-7120	10	Washer
23	98-5975	10	Washer-Belleville
24	137-0874	10	Bolt-Eye
25	3256-24	10	Washer-Flat
90	133-9171	1	Fairway Skid Kit (Univ Groomer)
90:1	133-9145-03	1	Bumper-Groomer, LH
90:2	133-9146-03	1	Bumper-Groomer, RH
90:3	119-3626	2	Screw-HH
90:4	4-2390	2	Washer-Flat



Tools Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-0872	1	Tool-Syringe
2	137-0920	1	Tool-Drive Shaft Removal ●

● Optional Equipment

Attachments and Accessories

For 03768 Universal Groomer Drive Kit Reelmaster 22-inch or 27-inch EdgeSeries Cutting Units with 7-inch Reel

Product Name	Model/Part
Rear Roller Brush Kit with 7in Reel and Universal Groomer (27in)	03242
Weight Kit for Units with 5 Inch Electric Reel or 7 Inch Electric or Hydraulic Reel and Universal Groomer Only	03418
Weight Kit for Units with 5 Inch Electric Reel or 7 Inch Electric or Hydraulic Reel and Universal Groomer with Rear Roller Brush	03419
Rear Roller Brush Kit for Units with 7in Reel and Universal Groomer (22in)	03659
Grooming Brush (22In)	03767
Universal Groomer Cartridge, Reelmaster 3555, 3575, 5010, and 5010-H Series 22-inch EdgeSeries Cutting Units with Universal Groomer	03772
Universal Groomer Cartridge (27in)	03778
Broomer Kit (22In)	132-7125
Broomer Kit (27in)	133-8222

Notes:

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Count on it.