



Z287L

Z-Master[®] with 72in SFS Side Discharge Mower

Model No. 74214—230000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

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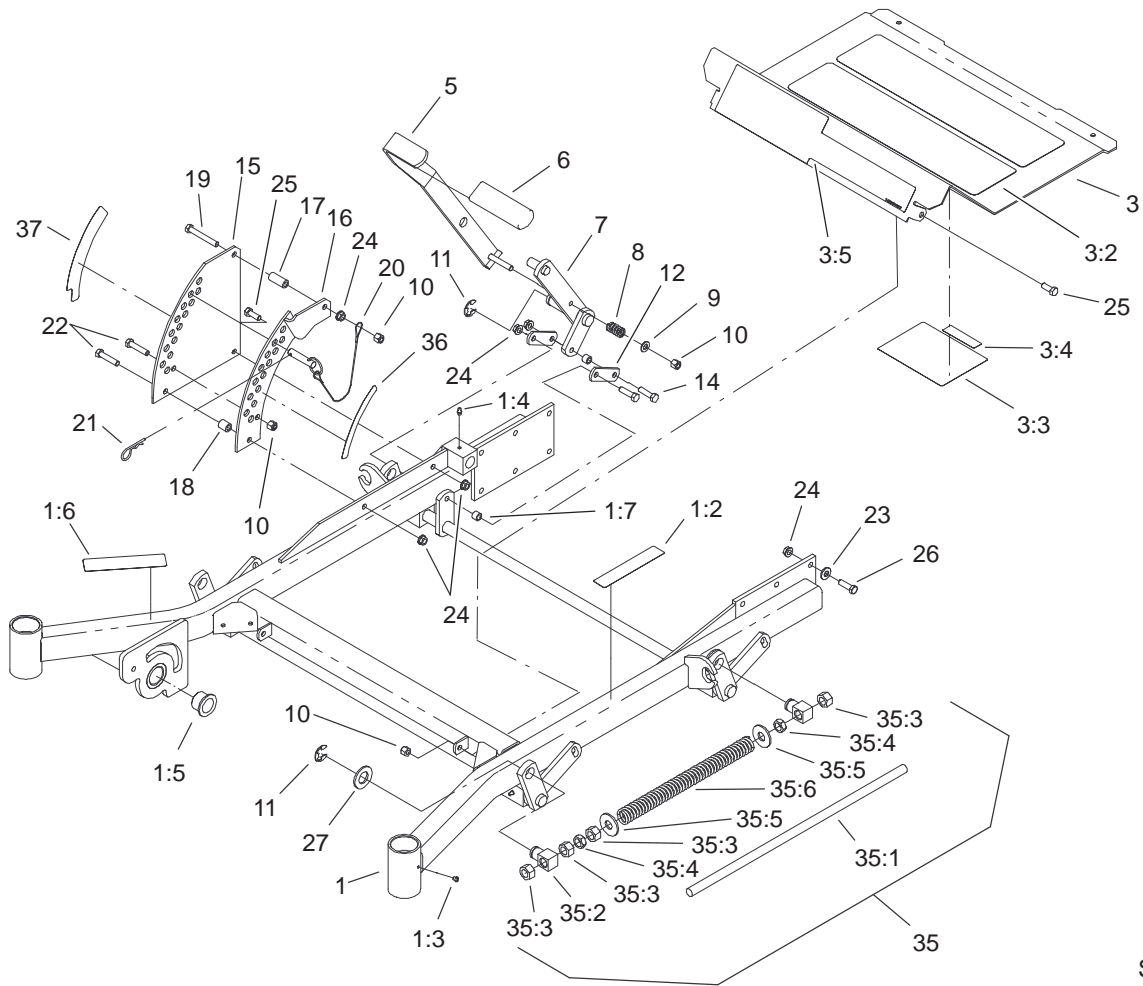
Accessories

| Description | Model / Part No. | Description | Model / Part No. |
|--------------------|-------------------------|---------------------------------|-------------------------|
| Striping Kit | 30163 | Muffler with Arrester Kit | 105–1678 |
| Hitch Kit | 99–8925 | Z Recycler Kit | 100–9678 |
| Atomic Blade | 104–1304 | | |

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

| Abbreviation | Meaning | Abbreviation | Meaning |
|---------------------|-----------------------------------|---------------------|-------------------------|
| AR | as required | HYD | hydraulic |
| ASM | assembly | INC | incorporated |
| CARR | carriage | LH | left hand |
| DEG | degrees | NI | nylon insert |
| FH | flat head | PPH | Phillips pan head |
| GA | gauge | PTH | Phillips truss head |
| HF | hex flange | PTO | power take off |
| HH | hex head | RH | right hand |
| HHF | hex head flange | SFH | slotted fillister head |
| HLH | hex lag head | SHH | slotted hex head |
| HJ | hex jam | SQH | square head |
| HOC | height-of-cut | SHWH | slotted hex washer head |
| HS | hex socket | SPH | slotted pan head |
| HSBH | hex socket button head | SRH | slotted round head |
| HSFH | hex socket flat head | STD | standard |
| HSH | hex socket head | TAP | self tapping |
| HWH | hex washer head | TTH | Torx truss head |
| HWHTF | hex washer head thread forming | WH | wing head |



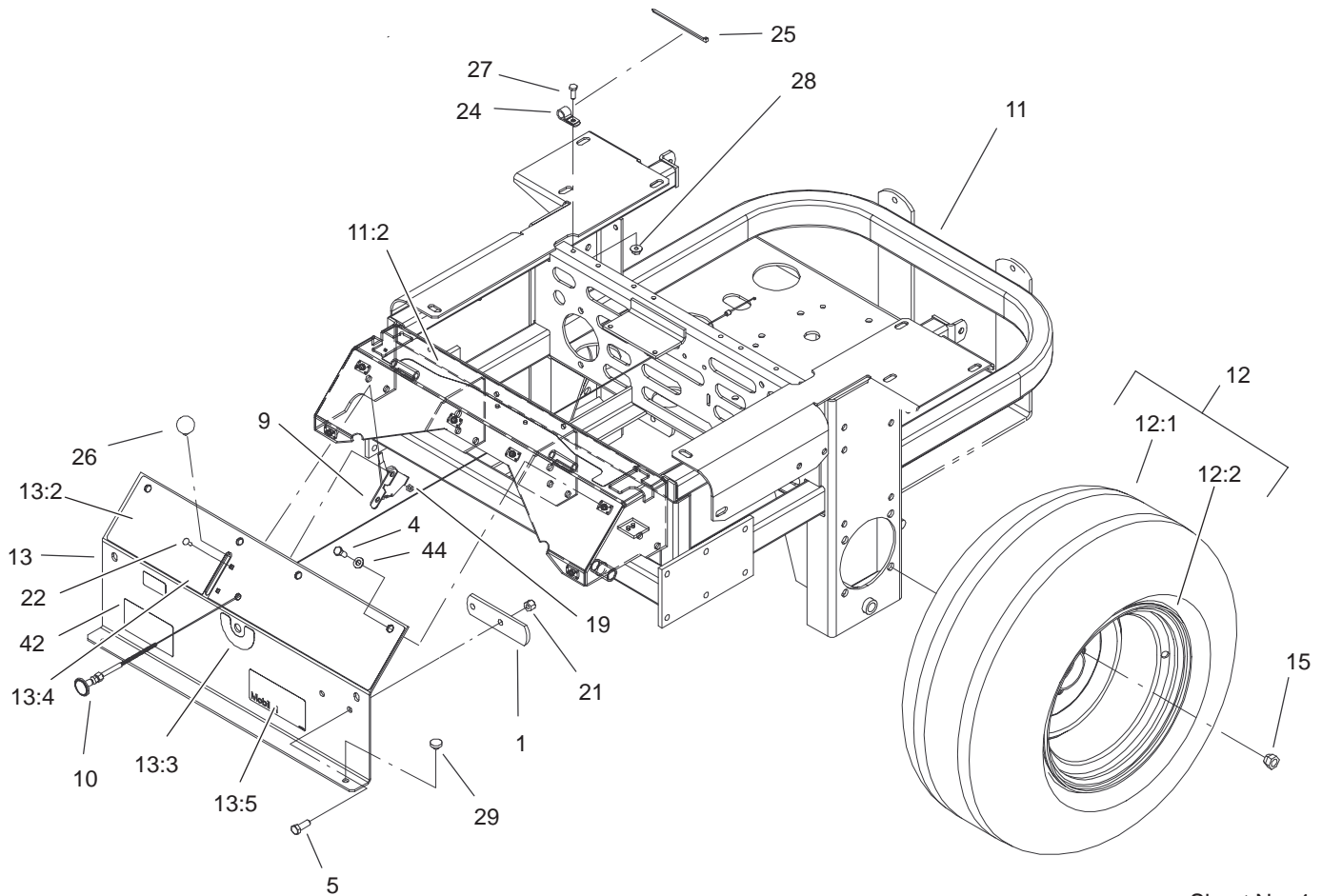
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Front Frame Assembly

| Ref. No. | Part No. | Qty. | Description |
|----------|-------------|------|----------------------|
| 1 | 104-5133 | 1 | Frame ASM |
| 1:2 | 1-633818 | 1 | Decal-Warning |
| 1:3 | 1-811010 | 2 | Plug |
| 1:4 | 302-19 | 5 | Fitting-Grease |
| 1:5 | 94-1291 | 2 | Bushing-Special |
| 1:6 | 104-7759 | 1 | Decal-Warning |
| 1:7 | 103-1918 | 1 | Bushing |
| 3 | 100-6509 | 1 | Floorpan ASM |
| 3:2 | 1-633553 | 3 | Pad-Antiskid |
| 3:3 | 1-633766 | 1 | Decal-Check |
| 3:4 | 98-5954 | 1 | Decal-Missing, Cover |
| 3:5 | 1-633737 | 1 | Decal-Z Master |
| 5 | 103-2083-03 | 1 | Lever-Lift |
| 6 | 1-633295 | 1 | Grip-Lever, Lift |
| 7 | 103-2064-03 | 1 | Arm-Lift, Deck |
| 8 | 1-633325 | 1 | Spring-Compression |
| 9 | 3256-24 | 1 | Washer-Flat |
| 10 | 3296-39 | 5 | Nut-Lock, NI |
| 11 | 32151-103 | 5 | Ring-Snap |
| 12 | 1-633068 | 2 | Arm-Lift, Deck |
| 14 | 323-29 | 2 | Screw-HH |
| 15 | 1-633889-01 | 1 | Plate-Lift, Deck |
| 16 | 1-632899-01 | 1 | Plate-Lift, Deck |
| 17 | 1-633082 | 1 | Bushing-Lever, Lift |
| 18 | 1-633080 | 1 | Bushing-Lever, Lift |
| 19 | 323-13 | 1 | Screw-HH |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------------------|
| 20 | 1-633097 | 1 | Pin-Hitch W/Lanyard |
| 21 | 1-806005 | 1 | Pin-Hair |
| 22 | 323-9 | 2 | Screw-HH |
| 23 | 98-5975 | 12 | Washer-Belleville |
| 24 | 3290-357 | 17 | Nut-HHF |
| 25 | 323-6 | 3 | Screw-HH |
| 26 | 323-7 | 12 | Screw-HH |
| 27 | 3256-29 | 4 | Washer-Flat |
| ☆35 | | 2 | Front Frame Spring ASM |
| 35:1 | 1-633096 | 1 | Rod-Lift, Deck |
| 35:2 | 1-633441 | 2 | Swivel-Deck Mount, Rear |
| 35:3 | 3217-11 | 4 | Nut-Hex |
| 35:4 | 3218-6 | 2 | Nut-Jam |
| 35:5 | 3256-7 | 2 | Washer-Flat |
| 35:6 | 1-633064 | 1 | Spring-Support, Deck |
| 36 | 1-633706 | 1 | Decal-Height, Deck |
| 37 | 1-633345 | 1 | Decal-Height, Deck |

☆ Not serviced separately

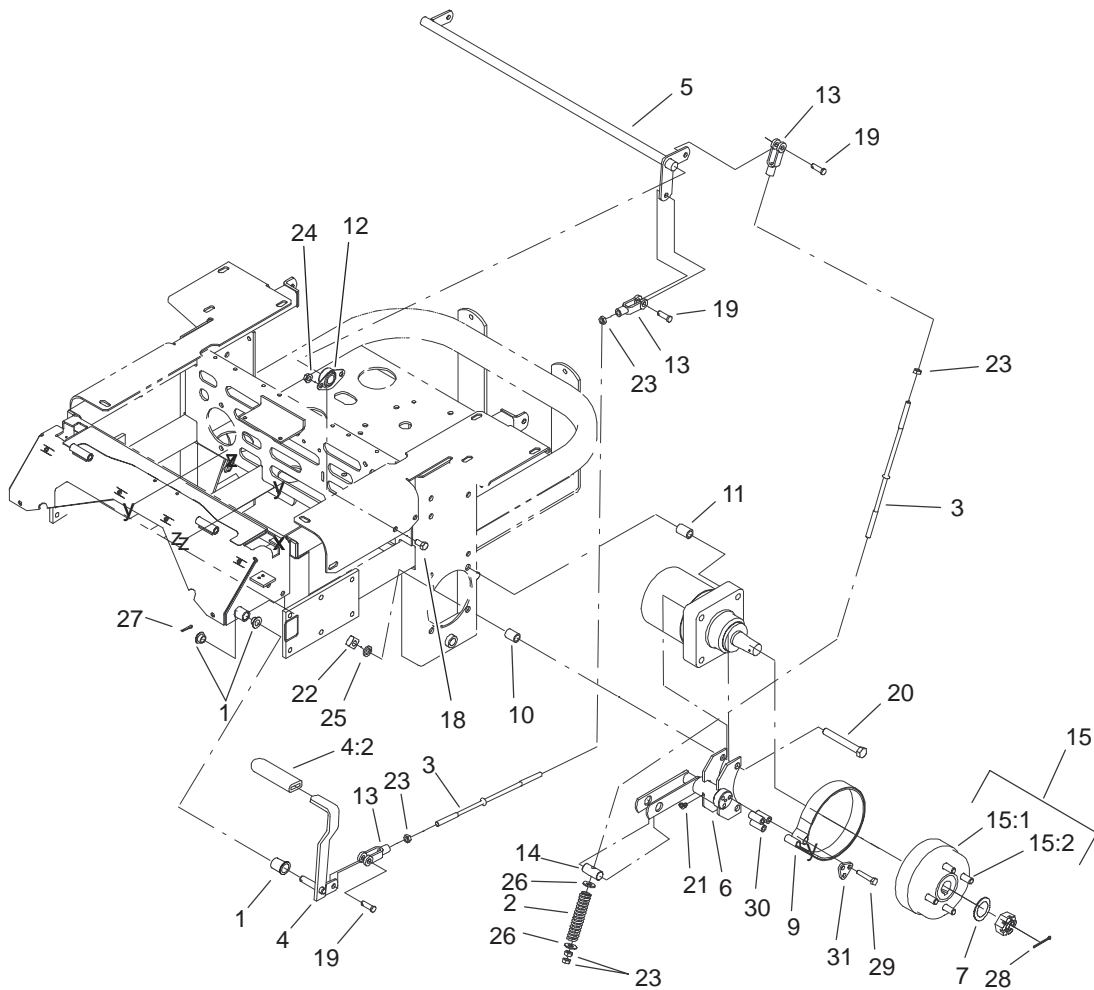


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Main Frame Assembly

| Ref. No. | Part No. | Qty. | Description |
|----------|-------------|------|-----------------------|
| 1 | 1-633964-03 | 1 | Stop-Brake, Park |
| 4 | 322-3 | 6 | Screw-HH |
| 5 | 323-6 | 2 | Screw-HH |
| 9 | 1-633696 | 1 | Cable-Throttle |
| 10 | 1-603336 | 1 | Control-Choke |
| 11 | 105-3648 | 1 | Main Frame ASM |
| 11:2 | 103-2433 | 1 | Decal-Console, Top |
| 12 | 1-633970 | 2 | Wheel And Tire ASM |
| 12:1 | 1-633993 | 1 | Tire |
| 12:2 | 1-633992 | 1 | Wheel |
| 13 | 99-4623 | 1 | Console ASM |
| 13:2 | 100-4311 | 1 | Decal-Panel, Control |
| 13:3 | 103-0262 | 1 | Decal-Valve, Fuel |
| 13:4 | 98-4387 | 1 | Decal-Protection, Ear |
| 13:5 | 104-8172 | 1 | Decal-Mobil 1 |
| 15 | 242-50 | 8 | Nut-Lug |
| 19 | 3296-2 | 2 | Nut-Lock |
| 21 | 3296-39 | 2 | Nut-Lock, NI |
| 22 | 1-807513 | 2 | Bolt-CARR |
| 24 | 1-513762 | 1 | Clip-Loom |
| 25 | 1-303335 | 1 | Tie-Plastic |
| 26 | 1-513592 | 1 | Knob-Ball |
| 27 | 321-4 | 1 | Screw-HH |
| 28 | 32128-33 | 1 | Nut-HF |
| 29 | 1-513658 | 2 | Bumper-Catcher, Grass |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
| 42 | 104-7787 | 1 | Decal-Z287I |
| 44 | 3256-23 | 6 | Washer-Flat |



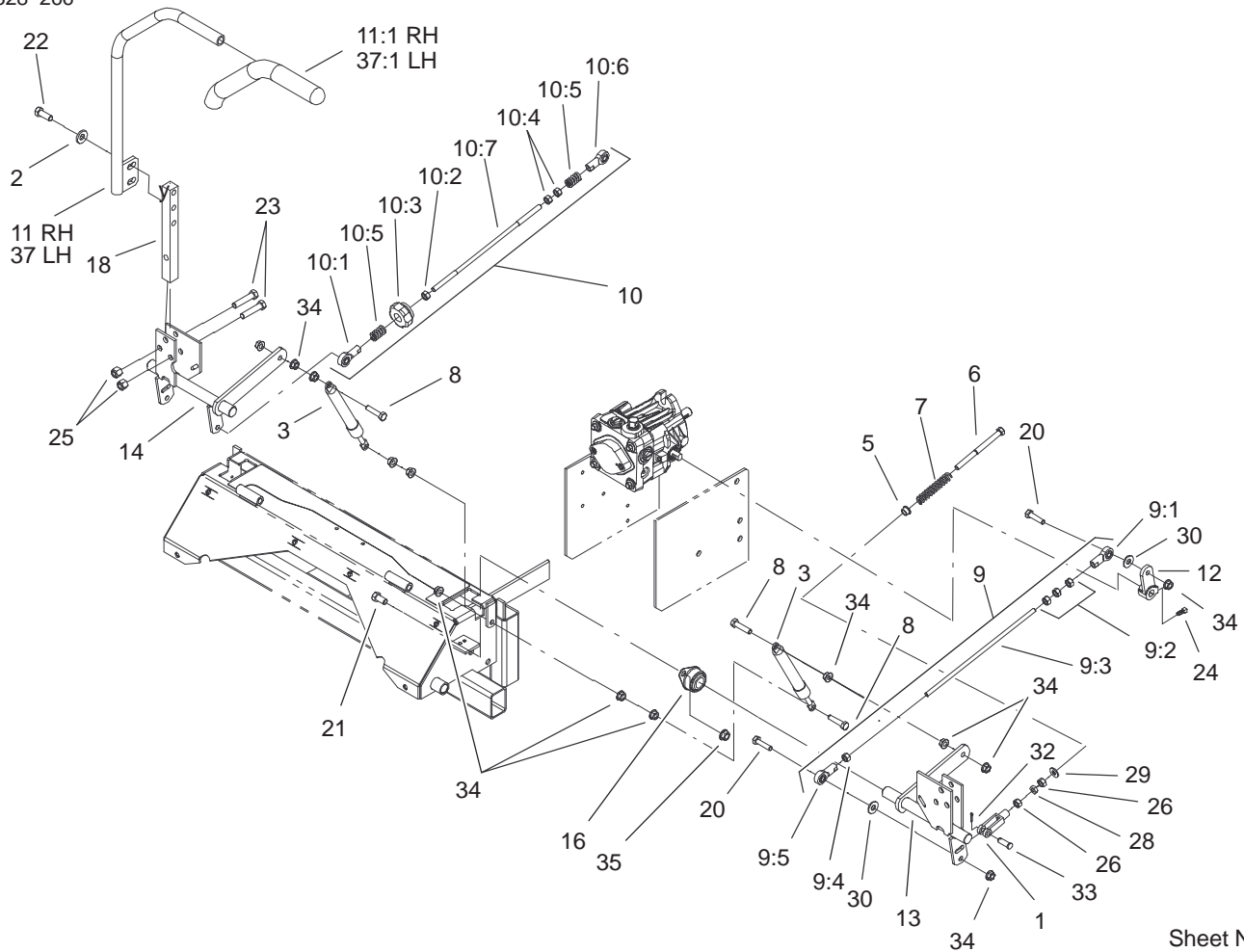
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Brake and Wheel Hub Assembly

| Ref. No. | Part No. | Qty. | Description |
|----------|-------------|------|----------------------|
| 1 | 1-513140 | 2 | Bearing-Control |
| 2 | 1-633454 | 2 | Spring-Brake |
| 3 | 1-633477 | 3 | Rod-Brake |
| 4 | 1-634500 | 1 | Brake Lever ASM |
| 4:2 | 1-633268 | 1 | Grip-Lever, Brake |
| 5 | 1-632217-03 | 1 | Shaft-Brake |
| 6 | 103-0354-03 | 2 | Bracket-Brake |
| 7 | 1-523157 | 2 | Washer-Spacer |
| 9 | 103-0355 | 2 | Band-Brake |
| 10 | 1-633060 | 4 | Spacer-Wheel, Short |
| 11 | 1-633062 | 4 | Spacer-Wheel, Long |
| 12 | 1-633102 | 2 | Bearing-Flange, Side |
| 13 | 1-633131 | 4 | Yoke-Linkage, Brake |
| 14 | 1-633144 | 2 | Pin-Trunion |
| 15 | 103-0590 | 2 | Hub-Wheel |
| 15:1 | 103-0589 | 1 | Hub-Wheel |
| 15:2 | 1-633926 | 4 | Stud-Wheel |
| 18 | 323-4 | 4 | Screw-HH |
| 19 | 103-2399 | 4 | Pin-Spring, Clevis |
| 20 | 325-20 | 8 | Screw-HH |
| 21 | 302-19 | 2 | Fitting-Grease |
| 22 | 103-0131 | 8 | Nut-Square |
| 23 | 3219-3 | 8 | Nut-HH |
| 24 | 3290-357 | 4 | Nut-HHF |
| 25 | 3253-7 | 8 | Washer-Lock |
| 26 | 3256-4 | 4 | Washer-Flat |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|----------------------|
| 27 | 3272-10 | 1 | Pin-Cotter |
| 28 | 1-806800 | 2 | Pin-Cotter |
| 29 | 322-9 | 6 | Screw-HH |
| 30 | 103-0384 | 6 | Spacer |
| 31 | 103-0374 | 2 | Retainer-Band, Brake |

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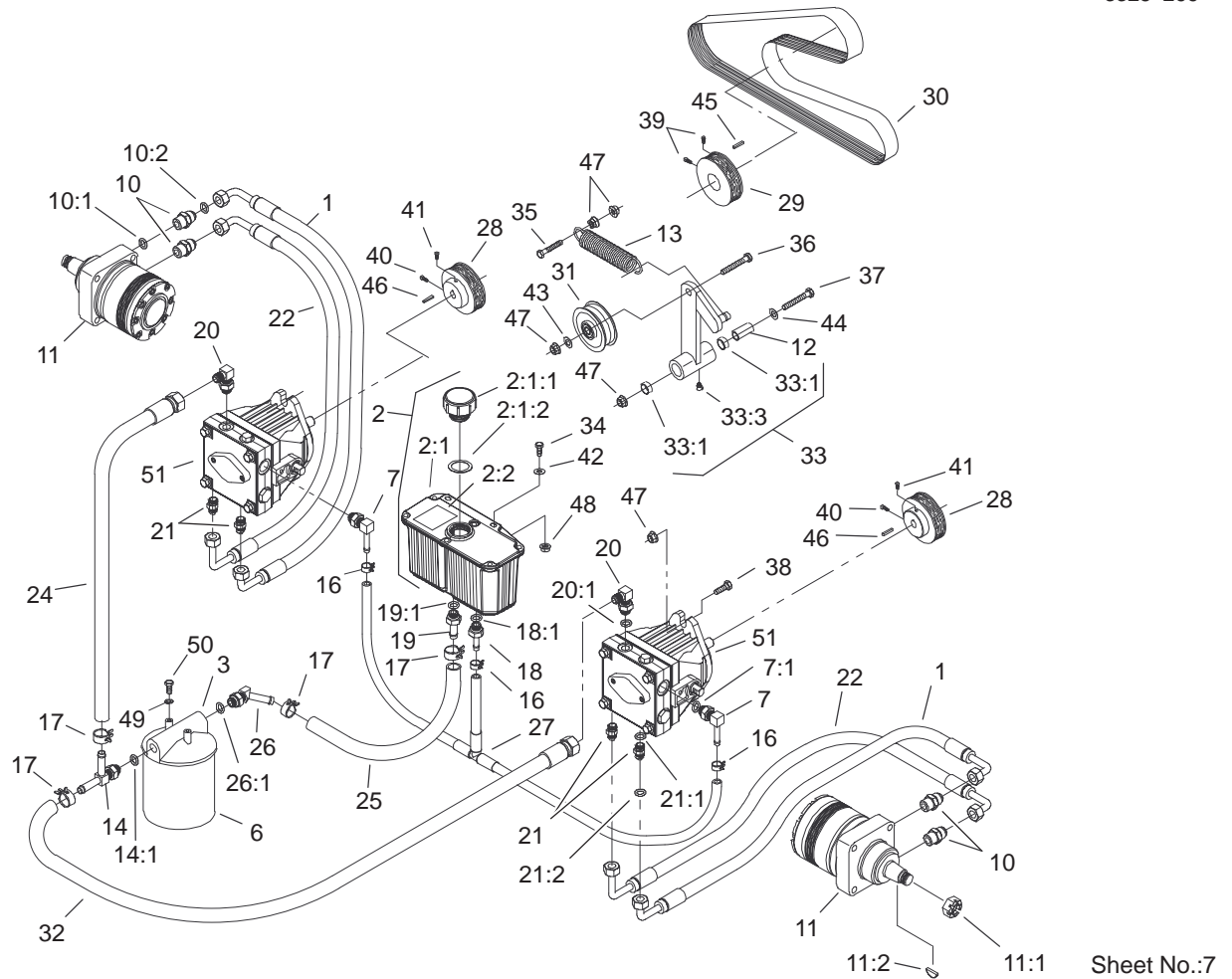
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Steering Controls Assembly

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|------------------------|
| 1 | 1-303105 | 2 | Yoke-Adjustable |
| 2 | 98-5975 | 4 | Washer-Belleville |
| 3 | 103-2913 | 2 | Damper-Control, Motion |
| 5 | 1-603735 | 2 | Bushing-Flanged |
| 6 | 1-603737 | 2 | Bolt-Return, Neutral |
| 7 | 1-603807 | 2 | Spring-Return, Neutral |
| 8 | 1-403180 | 4 | Screw-HH |
| ☆9 | | 1 | Rod/Balljoint ASM |
| 9:1 | 1-543017 | 1 | Balljoint-RH |
| 9:2 | 3219-2 | 3 | Nut-Hex |
| 9:3 | 1-633153 | 1 | Linkage-Pump/Lever |
| 9:4 | 1-804524 | 1 | Nut |
| 9:5 | 1-633152 | 1 | Balljoint-Thread, LH |
| ☆10 | | 1 | Tracking Rod ASM |
| 10:1 | 1-543017 | 1 | Balljoint-RH |
| 10:2 | 3219-2 | 1 | Nut-Hex |
| 10:3 | 103-3060 | 1 | Knob-Tracking |
| 10:4 | 1-804524 | 2 | Nut |
| 10:5 | 1-323245 | 2 | Spring-Compression |
| 10:6 | 1-633152 | 1 | Balljoint-Thread, LH |
| 10:7 | 103-3064 | 1 | Link-Rod, Tracking |
| 11 | 103-0632 | 1 | RH Lever ASM |
| 11:1 | 1-633257 | 1 | Grip-Control, Motion |
| 12 | 1-632208 | 2 | Arm-Control, Pump |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|----------------------|
| 13 | 1-642319 | 1 | Control-Motion, LH |
| 14 | 1-642320 | 1 | Control-Motion, RH |
| 16 | 1-633102 | 4 | Bearing-Flange, Side |
| 18 | 103-0407 | 2 | Arm-Shaft, Control |
| 20 | 322-6 | 4 | Screw-HH |
| 21 | 323-4 | 8 | Screw-HH |
| 22 | 323-6 | 4 | Screw-HH |
| 23 | 323-9 | 6 | Screw-HH |
| 24 | 1-803022 | 2 | Screw-Set |
| 25 | 3296-39 | 6 | Nut-Lock, NI |
| 26 | 3219-2 | 4 | Nut-Hex |
| 28 | 3220-2 | 2 | Nut |
| 29 | 3256-2 | 2 | Washer-Flat |
| 30 | 3256-3 | 4 | Washer-Flat |
| 32 | 3272-5 | 2 | Pin-Cotter |
| 33 | 1-808280 | 2 | Pin-Clevis |
| 34 | 32128-20 | 16 | Nut-HF |
| 35 | 3290-357 | 8 | Nut-HHF |
| 37 | 103-0631 | 1 | LH Lever ASM |
| 37:1 | 1-633257 | 1 | Grip-Control, Motion |

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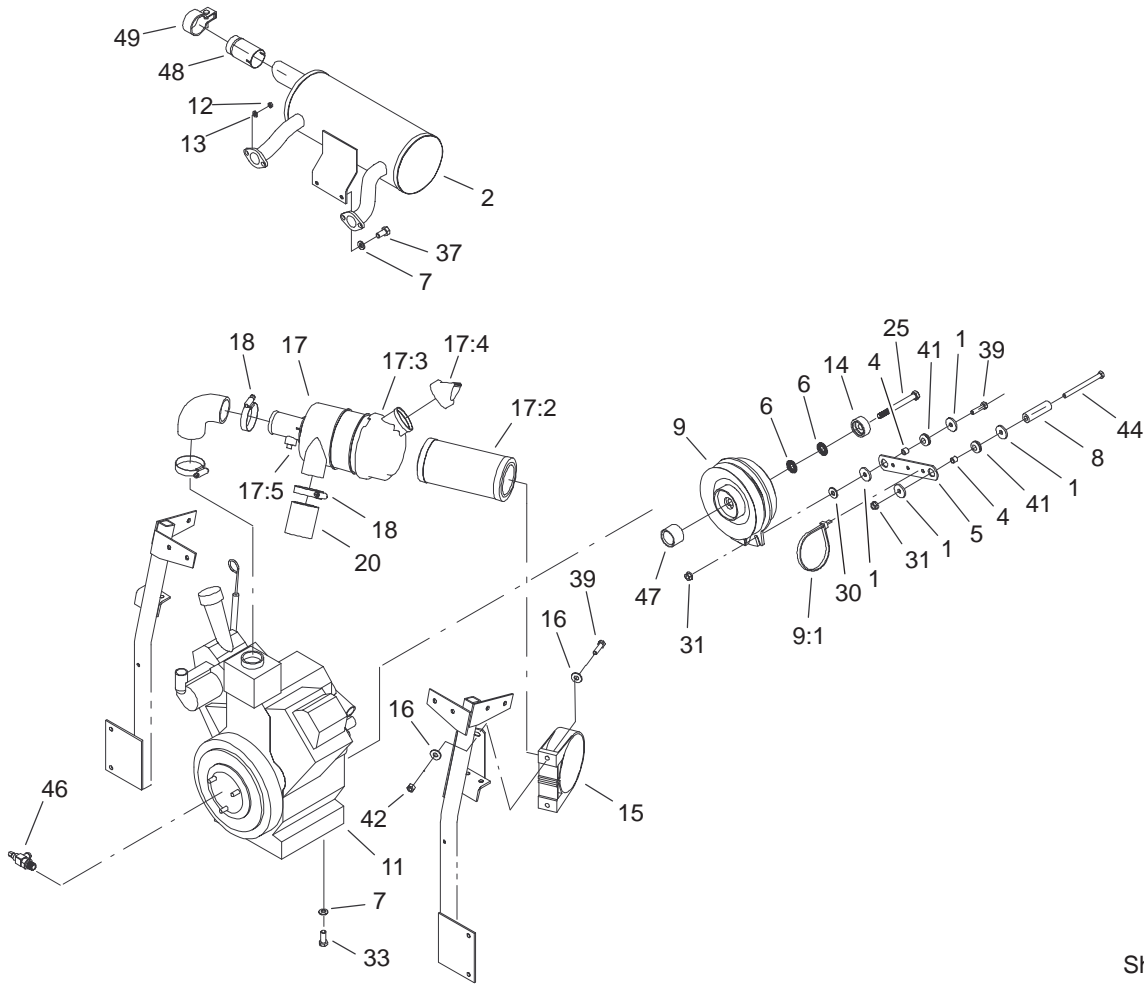
Hydraulic System Assembly

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|----------------------|
| 1 | 1-633776 | 2 | Upper Hose ASM |
| 2 | 103-1947 | 1 | HYD Reservoir ASM |
| ☆2:1 | | 1 | Reservoir-HYD |
| 2:1:1 | 103-1948 | 1 | Cap-Reservoir, HYD |
| 2:1:2 | 103-1949 | 1 | Gasket-Cap |
| 2:2 | 1-523552 | 1 | Decal-Tank, HYD |
| 3 | 104-7836 | 1 | Head-Filter |
| 6 | 1-633750 | 1 | Filter-HYD |
| 6 | 1-633752 | 1 | Filter-HYD, Winter |
| 7 | 103-1799 | 2 | Elbow-90° |
| 7:1 | 237-42 | 1 | O-Ring |
| 10 | 1-633786 | 4 | Fitting-90° |
| 10:1 | 237-80 | 1 | O-Ring |
| 10:2 | 1-603992 | 1 | O-Ring |
| 11 | 1-523328 | 2 | Motor-Wheel |
| 11:1 | 1-809036 | 1 | Nut-HH |
| 11:2 | 3257-42 | 1 | Key-Woodruff |
| *11:99 | 1-000099 | 1 | Seal Kit |
| *11:99 | 1-000139 | 1 | Bearing Kit |
| *11:99 | 103-2748 | 1 | Drive Link Kit |
| 12 | 1-603384 | 1 | Bushing-Pivot, Idler |
| 13 | 1-633151 | 1 | Spring-Extension |
| 14 | 103-1828 | 1 | Adapter-Run, Tee |
| 14:1 | 237-42 | 1 | O-Ring |
| 16 | 103-1716 | 3 | Clamp-Hose |
| 17 | 103-1988 | 4 | Clamp-Hose |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|------------------|
| 18 | 103-1801 | 1 | Adapter-Straight |
| 18:1 | 237-42 | 1 | O-Ring |
| 19 | 103-1912 | 1 | Adapter-Straight |
| 19:1 | 237-42 | 1 | O-Ring |
| 20 | 103-1802 | 2 | Elbow-HYD, 90° |
| 20:1 | 237-42 | 1 | O-Ring |
| 21 | 1-603990 | 4 | Fitting-Straight |
| 21:1 | 237-79 | 1 | O-Ring |
| 21:2 | 1-603992 | 1 | O-Ring |
| 22 | 103-1863 | 2 | Hose-Lower |
| 24 | 103-1826 | 1 | HYD Hose ASM |
| 25 | 103-1808 | 1 | Hose-HYD |
| 26 | 103-1807 | 1 | Elbow-45° |
| 26:1 | 237-42 | 1 | O-Ring |
| 27 | 103-1806 | 1 | HYD Hose ASM |
| 28 | 1-633568 | 2 | Sheave |
| 29 | 1-633567 | 1 | Sheave |
| 30 | 1-633749 | 1 | Belt-Drive, Pump |
| 31 | 1-633167 | 1 | Sheave-Idler |
| 32 | 103-1827 | 1 | HYD Hose ASM |
| 33 | 1-634277 | 1 | Bearing Arm ASM |
| 33:1 | 1-513034 | 2 | Sleeve-Bearing |
| 33:3 | 302-40 | 1 | Fitting-Grease |
| 34 | 321-6 | 2 | Screw-HH |
| 35 | 323-8 | 1 | Screw-HH |
| 36 | 323-9 | 1 | Screw-HH |

☆ Not serviced separately

* Not illustrated



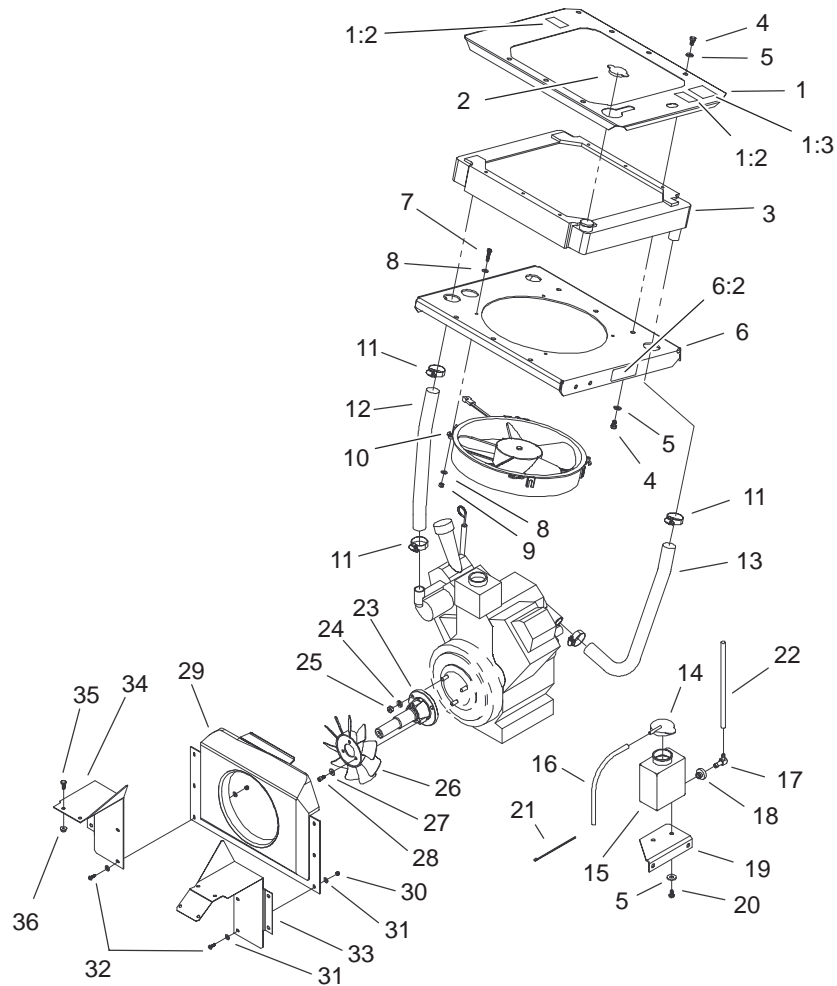
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Engine, Clutch and Air Cleaner Assembly

| Ref. No. | Part No. | Qty. | Description |
|----------|-------------|------|------------------------------|
| 1 | 1-613235 | 4 | Washer |
| 2 | 103-0059 | 1 | Muffler |
| 4 | 1-633545 | 2 | Spacer-Grommet |
| 5 | 1-633543-03 | 1 | Strap-Clutch, Brake |
| 6 | 1-603610 | 2 | Washer-Spring |
| 7 | 1-303334 | 6 | Washer-Spring |
| 8 | 1-643008 | 1 | Spacer-Anchor, Clutch |
| 9 | 103-1364 | 1 | Clutch |
| 9:1 | 1-303335 | 1 | Tie-Plastic |
| ☆11 | | 1 | Engine-Kawasaki, FD750D-AS03 |
| 12 | 33013-00 | 4 | Nut-Hex |
| 13 | 1-805004 | 4 | Washer-Lock |
| 14 | 103-0152 | 1 | Keeper-Clutch |
| 15 | 95-5806 | 1 | Bracket-Mounting |
| 16 | 3256-3 | 4 | Washer-Flat |
| 17 | 95-5805 | 1 | Air Cleaner ASM |
| 17:2 | 93-2195 | 1 | Filter |
| 17:3 | 94-3652 | 1 | Cover ASM |
| 17:4 | 94-1414 | 1 | Valve-Vacuator |
| 17:5 | 285-17 | 1 | Plug-Pipe |
| 18 | 1-643009 | 2 | Clamp-Hose |
| 20 | 1-643084 | 1 | Hose-Inlet, Air |
| 25 | 48-7570 | 1 | Screw-HH |
| 30 | 3256-3 | 1 | Washer-Flat |

| Ref. No. | Part No. | Qty. | Description |
|----------|-----------|------|------------------|
| 31 | 32128-20 | 2 | Nut-HF |
| 33 | 33115-025 | 4 | Screw-HH |
| 37 | 33115-020 | 2 | Screw-HH |
| 39 | 322-6 | 3 | Screw-HH |
| 41 | 1-633630 | 2 | Grommet-Brake |
| 42 | 3296-29 | 2 | Nut-Lock, NI |
| 44 | 322-19 | 1 | Screw-HH |
| 46 | 103-3068 | 1 | Valve-Drain, Oil |
| 47 | 103-0114 | 1 | Spacer-Clutch |
| 48 | 103-1511 | 1 | Arrestor-Spark |
| 49 | 103-1512 | 1 | Clamp-Muffler |

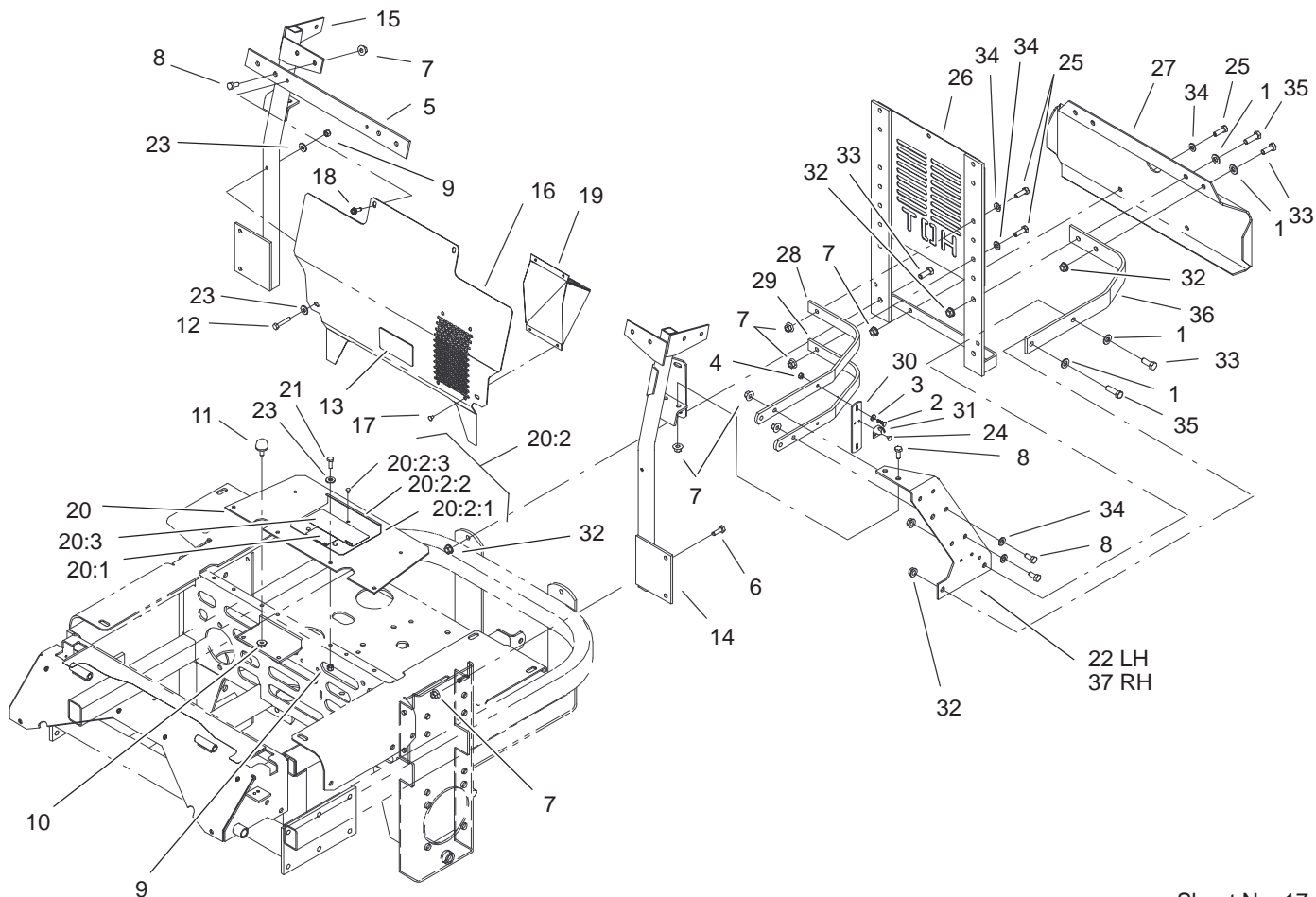
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Sheet No.:15

Cooling System Assembly

| Ref. No. | Part No. | Qty. | Description | Ref. No. | Part No. | Qty. | Description |
|----------|-------------|------|----------------------------|----------|-------------|------|-----------------------------|
| 1 | 104-7843 | 1 | Radiator Trim Plate ASM | 20 | 321-2 | 2 | Screw-HH |
| 1:2 | 65-2690 | 2 | Decal-Surface, Hot | 21 | 1-303287 | 3 | Tie-Plastic |
| 1:3 | 104-2449 | 1 | Decal-Coolant, Havoline | 22 | 1-643129 | 1 | Hose |
| 2 | 1-643161 | 1 | Cap-Radiator | 23 | 1-633851 | 1 | Extension-Crankshaft |
| 3 | 103-1046 | 1 | Radiator-Mount, Horiz. | 24 | 1-805005 | 3 | Washer-Lock |
| 4 | 322-1 | 12 | Screw-HH | 25 | 33014-00 | 3 | Nut-Hex |
| 5 | 3256-23 | 14 | Washer-Flat | 26 | 1-633869 | 1 | Fan-Pump, Cooling |
| 6 | 100-4301 | 1 | Fan Mounting Plate ASM | 27 | 3256-22 | 3 | Washer-Flat |
| 6:2 | 1-643253 | 2 | Decal-Fan, Radiator | 28 | 1-809095 | 3 | Screw-HSH |
| 7 | 1-803067 | 4 | Screw | 29 | 103-0098 | 1 | Shroud-Fan, HYD |
| 8 | 3256-16 | 8 | Washer-Flat | 30 | 3296-2 | 6 | Nut-Lock |
| 9 | 1-804254 | 4 | Nut | 31 | 3256-14 | 12 | Washer-Flat |
| 10 | 1-633831 | 1 | Fan | 32 | 3290-500 | 6 | Screw-PPH |
| 11 | 1-633989 | 4 | Clamp-Hose | 33 | 103-0895-03 | 1 | Shield-LH |
| 12 | 103-0074 | 1 | Hose-Inlet, Radiator | 34 | 1-633794-03 | 1 | Baffle-Engine Shield, RH |
| 13 | 103-0075 | 1 | Hose-Outlet, Radiator | 35 | 321-4 | 6 | Screw-HH |
| 14 | 1-643164 | 1 | Cap-Tank, Overflow | 36 | 32128-33 | 6 | Nut-HF |
| 15 | 1-643163 | 1 | Tank-Overflow | | | | |
| 16 | 1-643131 | 1 | Hose | | | | |
| 17 | 1-643259 | 1 | Fitting-Elbow | | | | |
| 18 | 1-513645 | 1 | Bushing-Valve, Fuel | | | | |
| 19 | 103-2603-03 | 1 | Bracket-Bottle | | | | |



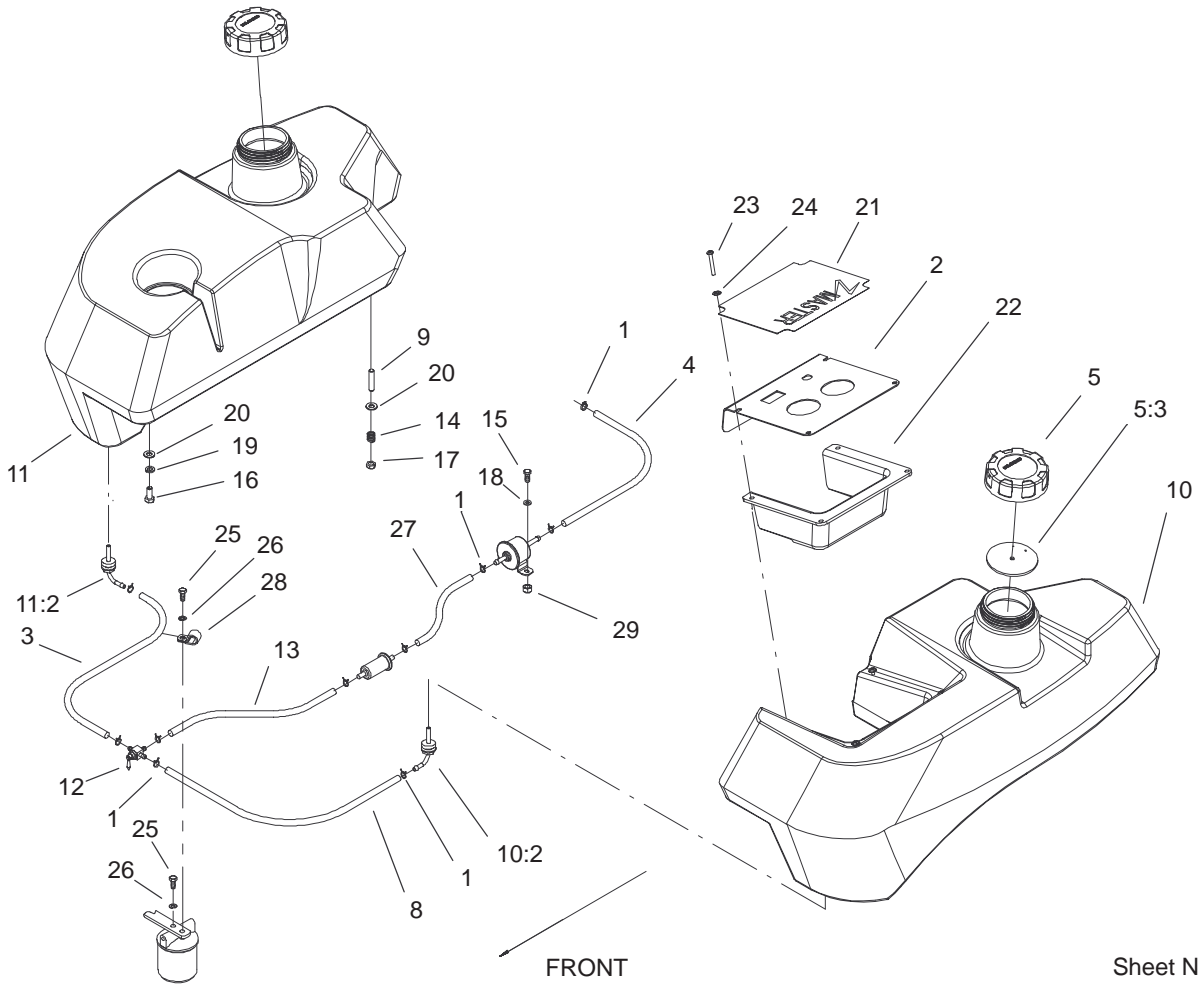
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Cooling Mounting Frame Assembly

| Ref. No. | Part No. | Qty. | Description |
|----------|-------------|------|---------------------------------|
| 1 | 3256-24 | 6 | Washer-Flat |
| 2 | 1-803069 | 4 | Screw |
| 3 | 3256-14 | 4 | Washer-Flat |
| 4 | 3296-2 | 4 | Nut-Lock |
| 5 | 1-633878-03 | 1 | Crossbar |
| 6 | 322-4 | 4 | Screw-HH |
| 7 | 32128-20 | 12 | Nut-HF |
| 8 | 322-3 | 8 | Screw-HH |
| 9 | 3296-42 | 6 | Nut-Lock, NI |
| 10 | 32128-33 | 2 | Nut-HF |
| 11 | 1-523420 | 2 | Bumper |
| 12 | 321-9 | 2 | Screw-HH |
| 13 | 1-643339 | 1 | Decal-Routing, Belt |
| 14 | 103-0107-03 | 1 | Brace-Radiator, LH |
| 15 | 1-632985-03 | 1 | Brace-Radiator, RH |
| 16 | 103-2870-03 | 1 | Deflector-Air |
| 17 | 3269-3 | 4 | Rivet-Pop |
| 18 | 49-2040 | 2 | Screw-Tapping |
| 19 | 103-0110-03 | 1 | Plenum-Intake, Air Shield ASM |
| 20 | 1-644276 | 1 | Decal-Important Shield/Lift ASM |
| 20:1 | 1-633462 | 1 | Shield-Engine |
| 20:2 | 1-634308 | 1 | Lift-Shield |
| 20:2:1 | 103-1308 | 1 | Rivet-Pop |
| 20:2:2 | 1-633300-03 | 1 | Rivet-Pop |
| 20:2:3 | 1-803035 | 3 | Decal-Devices, |
| 20:3 | 103-0368 | 1 | |

| Ref. No. | Part No. | Qty. | Description |
|----------|-------------|------|---------------------------|
| 21 | 321-4 | 4 | Rotating Screw-HH |
| 22 | 103-0896-03 | 1 | Plate-Side, LH |
| 23 | 3256-2 | 6 | Washer-Flat |
| 24 | 923786 | 4 | Rivet-Pop |
| 25 | 322-5 | 9 | Screw-HH |
| 26 | 1-632873-03 | 1 | Mount-Radiator, Rear |
| 27 | 1-633886-03 | 1 | Guard-Bumper |
| 28 | 1-633897-03 | 2 | Rib-Top |
| 29 | 1-633898-03 | 2 | Rib-Bottom |
| 30 | 1-633877-03 | 2 | Bar-Hook, Latch |
| 31 | 1-643189 | 2 | Keeper-Latch, Rubber |
| 32 | 3290-357 | 10 | Nut-HHF |
| 33 | 323-6 | 6 | Screw-HH |
| 34 | 3256-23 | 11 | Washer-Flat |
| 35 | 323-7 | 4 | Screw-HH |
| 36 | 1-633896-03 | 2 | Bar-Mount Frame, Radiator |
| 37 | 103-0897-03 | 1 | Plate-Side, RH |

☆ Not serviced separately

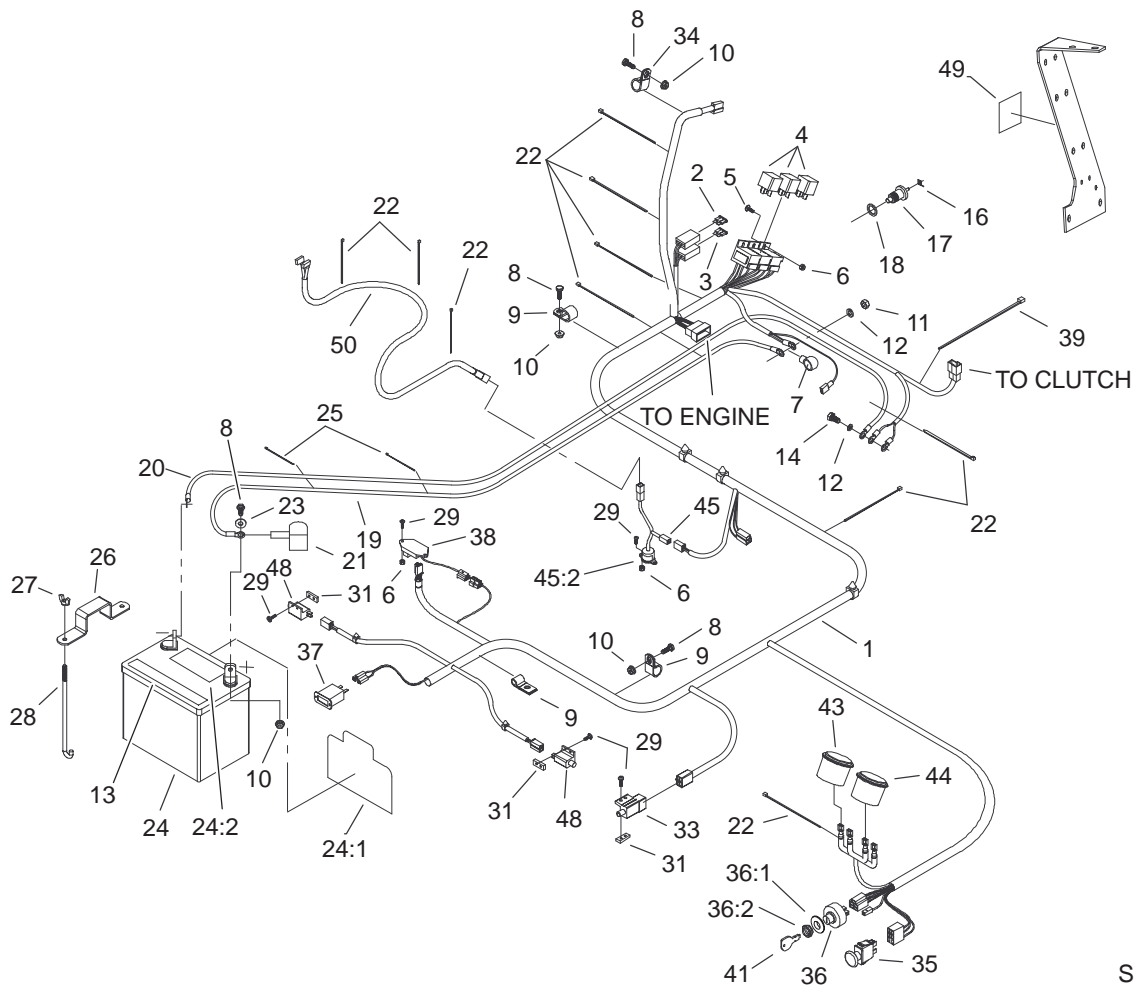


Sheet No.:24

Fuel System Assembly

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|------------------------|
| 1 | 1-303077 | 10 | Clamp-Line, Fuel |
| 2 | 99-4617-03 | 1 | Panel-Control |
| 3 | 103-2885 | 1 | Hose-Fuel |
| 4 | 103-1335 | 1 | Hose-Fuel |
| 5 | 88-3980 | 2 | Gas Cap ASM |
| 5:3 | 88-4010 | 1 | Gasket-Cap, Gas |
| 8 | 1-543456 | 1 | Hose-Fuel |
| 9 | 1-633023 | 6 | Stud |
| 10 | 105-3629 | 1 | LH Fuel Tank ASM |
| 10:2 | 103-2605 | 1 | Fitting-Fuel, Bulkhead |
| 11 | 105-3628 | 1 | RH Fuel Tank ASM |
| 11:2 | 103-2605 | 1 | Fitting-Fuel, Bulkhead |
| 12 | 1-633347 | 1 | Valve-Fuel |
| 13 | 1-303426 | 1 | Hose-Line, Fuel |
| 14 | 1-633349 | 6 | Spring-Tank, Fuel |
| 15 | 321-4 | 2 | Screw-HH |
| 16 | 322-3 | 2 | Screw-HH |
| 17 | 3296-47 | 6 | Nut-Lock, NI |
| 18 | 3256-2 | 2 | Washer-Flat |
| 19 | 1-805005 | 2 | Washer-Lock |
| 20 | 3256-23 | 8 | Washer-Flat |
| 21 | 99-4612 | 1 | Decal-Panel, Control |
| 22 | 99-4940 | 1 | Shield-Panel, Control |
| 23 | 1-803071 | 4 | Screw |
| 24 | 1-303435 | 4 | Washer-Spring |
| 25 | 321-3 | 2 | Screw-HH |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
| 26 | 1-805004 | 2 | Washer-Lock |
| 27 | 1-643270 | 1 | Hose-Fuel |
| 28 | 1-513762 | 1 | Clip-Loom |
| 29 | 32128-33 | 2 | Nut-HF |

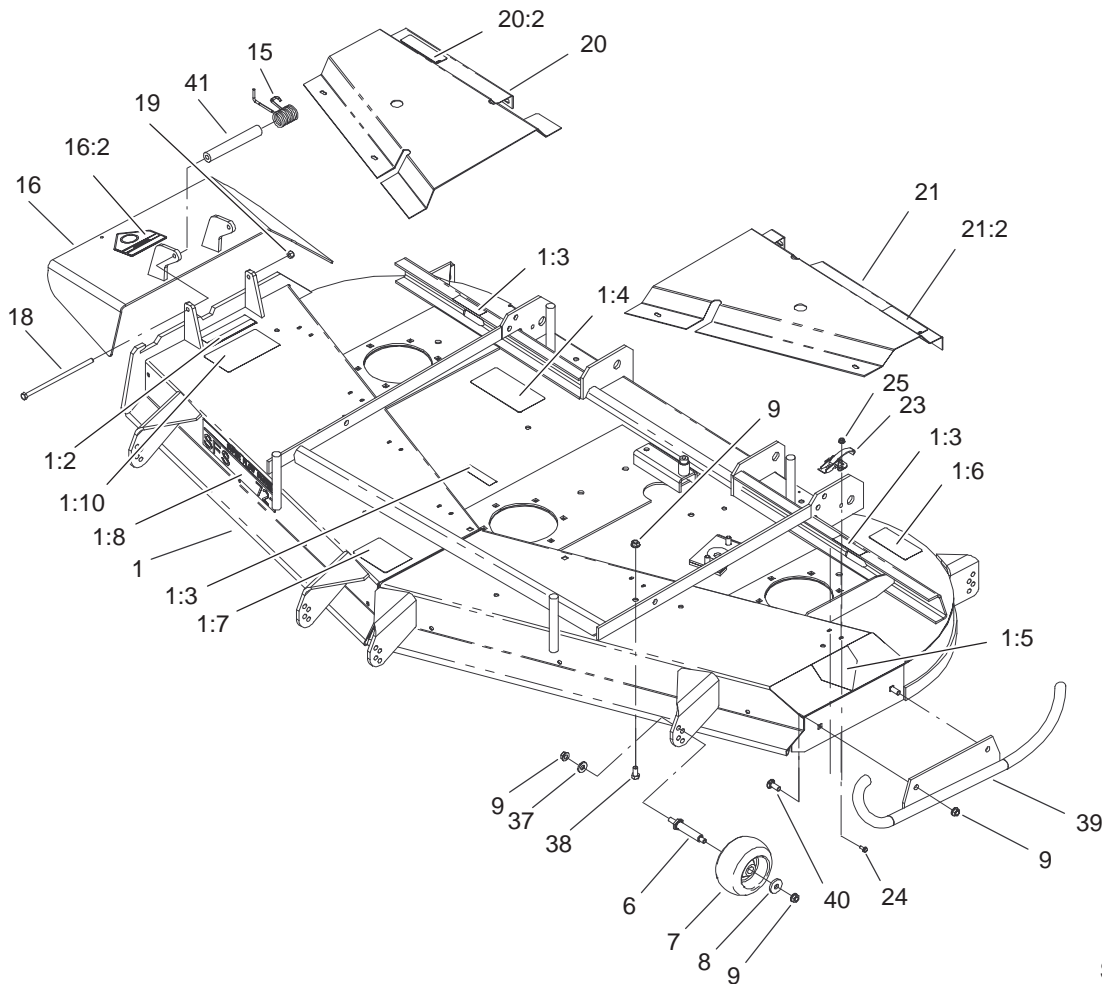


Sheet No.:29

Electrical System Assembly

| Ref. No. | Part No. | Qty. | Description |
|----------|-----------|------|-------------------------|
| 1 | 104-7757 | 1 | Harness-Wire |
| 2 | 1-816001 | 1 | Fuse-Type, Blade |
| 3 | 1-816003 | 1 | Fuse-Blade Type, 30 Amp |
| 4 | 1-643275 | 3 | Relay |
| 5 | 1-803071 | 2 | Screw |
| 6 | 3296-2 | 2 | Nut-Lock |
| 7 | 1-543393 | 1 | Insulator-Solenoid |
| 8 | 321-4 | 5 | Screw-HH |
| 9 | 1-633396 | 3 | Clip-Loom |
| 10 | 32128-33 | 5 | Nut-HF |
| 11 | 33014-00 | 1 | Nut-Hex |
| 12 | 3256-23 | 2 | Washer-Flat |
| 13 | 105-3646 | 1 | Decal-Warning, Battery |
| 14 | 33114-016 | 1 | Screw-HH |
| 16 | 1-643145 | 1 | Tab |
| 17 | 103-0283 | 1 | Sender-Temperature |
| 18 | 1-643153 | 1 | Washer-Aluminum |
| 19 | 1-523279 | 1 | Wire-Battery, Positive |
| 20 | 1-633307 | 1 | Wire-Ground |
| 21 | 1-543391 | 1 | Insulator-Battery |
| 22 | 1-303335 | 10 | Tie-Plastic |
| 23 | 3256-2 | 2 | Washer-Flat |
| 24 | 105-1692 | 1 | Battery |
| 24:1 | 104-4163 | 1 | Decal-Battery |

| Ref. No. | Part No. | Qty. | Description |
|----------|-------------|------|-----------------------|
| 24:2 | 104-4164 | 1 | Decal-Battery |
| 25 | 1-303287 | 2 | Tie-Plastic |
| 26 | 1-633652-03 | 1 | Strap-Holddown |
| 27 | 1-543792 | 2 | Wingnut |
| 28 | 1-633651 | 2 | Bolt-Holddown |
| 29 | 3290-500 | 10 | Screw-PPH |
| 31 | 1-633181 | 3 | Plate-Tapped |
| 33 | 1-633111 | 1 | Switch |
| 34 | 1-513762 | 1 | Clip-Loom |
| 35 | 1-633673 | 1 | Switch-Delta |
| 36 | 88-9830 | 1 | Key Switch ASM |
| 36:1 | 3254-5 | 1 | Washer-Lock, Internal |
| 36:2 | 218-461 | 1 | Nut-HH |
| 37 | 1-513374 | 1 | Meter-Hour |
| 38 | 100-6186 | 1 | Module-Delay, Seat |
| 39 | 1-643115 | 1 | Tie-Plastic |
| 41 | 63-8360 | 2 | Key-Ignition |
| 43 | 1-643037 | 1 | Gauge-Voltmeter |
| 44 | 1-643021 | 1 | Gauge-Temperature |
| 45 | 1-644427 | 1 | Tilt Switch ASM |
| 45:2 | 1-643401 | 1 | Decal-Switch, Mercury |
| 48 | 1-513051 | 2 | Switch-Open, Normally |
| 49 | 103-1027 | 1 | Decal-Relay |
| 50 | 103-1227 | 1 | Harness-Wiring, Seat |

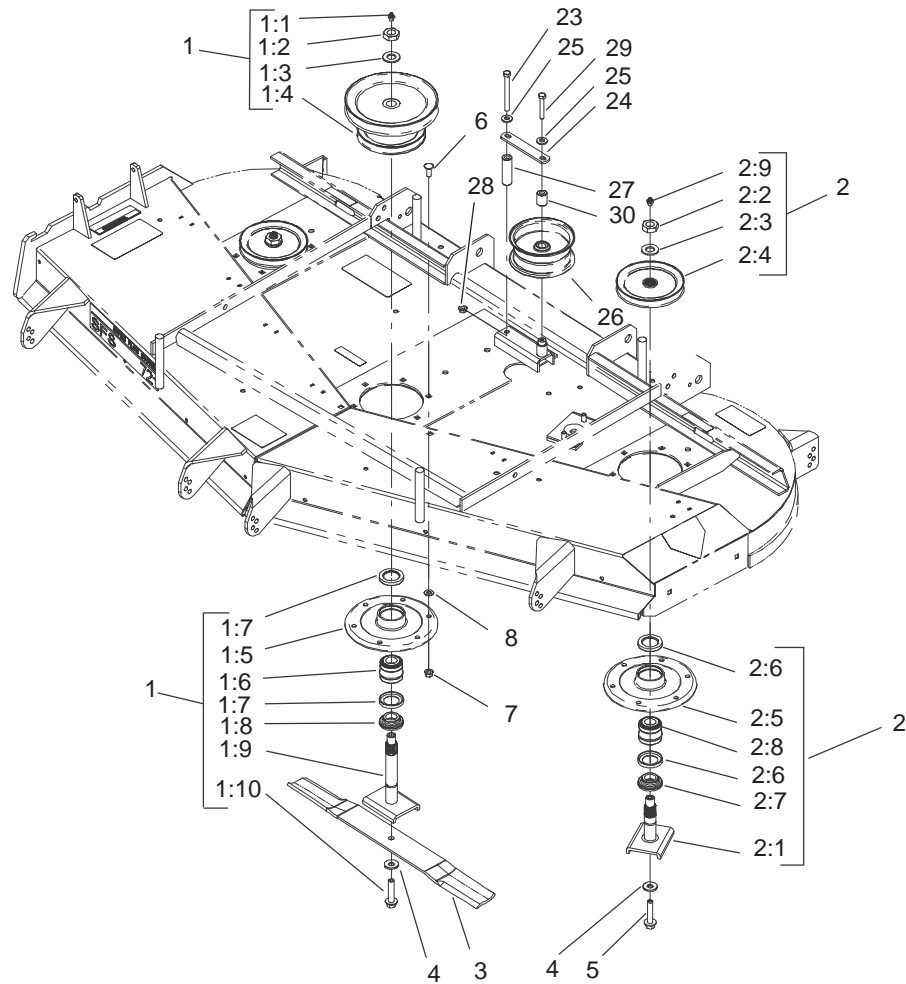


Sheet No.:71

Deck, Decal and Wheel Assembly

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|--------------------------|
| 1 | 105-1698 | 1 | Deck ASM |
| 1:2 | 104-8569 | 1 | Decal-Warning |
| 1:3 | 98-5954 | 3 | Decal-Missing, Cover |
| 1:4 | 99-4686 | 1 | Decal-Routing, Belt |
| 1:5 | 43-8480 | 1 | Decal-Danger |
| 1:6 | 93-7818 | 1 | Decal-Torque, Blade Bolt |
| 1:7 | 98-3798 | 1 | Decal-Wheel, Gage |
| 1:8 | 98-5995 | 1 | Decal-Deck |
| 1:10 | 66-1340 | 1 | Decal-Danger |
| 6 | 99-2842 | 6 | Spacer |
| 7 | 68-2730 | 6 | Wheel-Gage |
| 8 | 1-373034 | 6 | Washer |
| 9 | 3290-357 | 18 | Nut-HHF |
| 15 | 104-8554 | 1 | Spring-Torsion |
| 16 | 105-3605 | 1 | Deflector ASM |
| 16:2 | 93-1122 | 1 | Decal-Danger |
| 18 | 322-50 | 1 | Screw-HH |
| 19 | 3296-29 | 1 | Nut-Lock, NI |
| 20 | 100-6527 | 1 | RH Cover ASM |
| 20:2 | 67-5360 | 1 | Decal-Danger |
| 21 | 99-2623 | 1 | LH Cover ASM |
| 21:2 | 67-5360 | 1 | Decal-Danger |
| 23 | 249-21 | 4 | Clamp-Slotted |
| 24 | 3290-321 | 8 | Screw-HWH |
| 25 | 32128-17 | 8 | Nut-Lock, Flange |

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|-------------------|
| 37 | 98-5975 | 6 | Washer-Belleville |
| 38 | 323-2 | 6 | Screw-HH |
| 39 | 98-7923-01 | 1 | Skid |
| 40 | 3231-21 | 2 | Screw-CARR |
| 41 | 105-4622 | 1 | Spacer |



Sheet No.:72

Deck, Pulley and Deflector Assembly

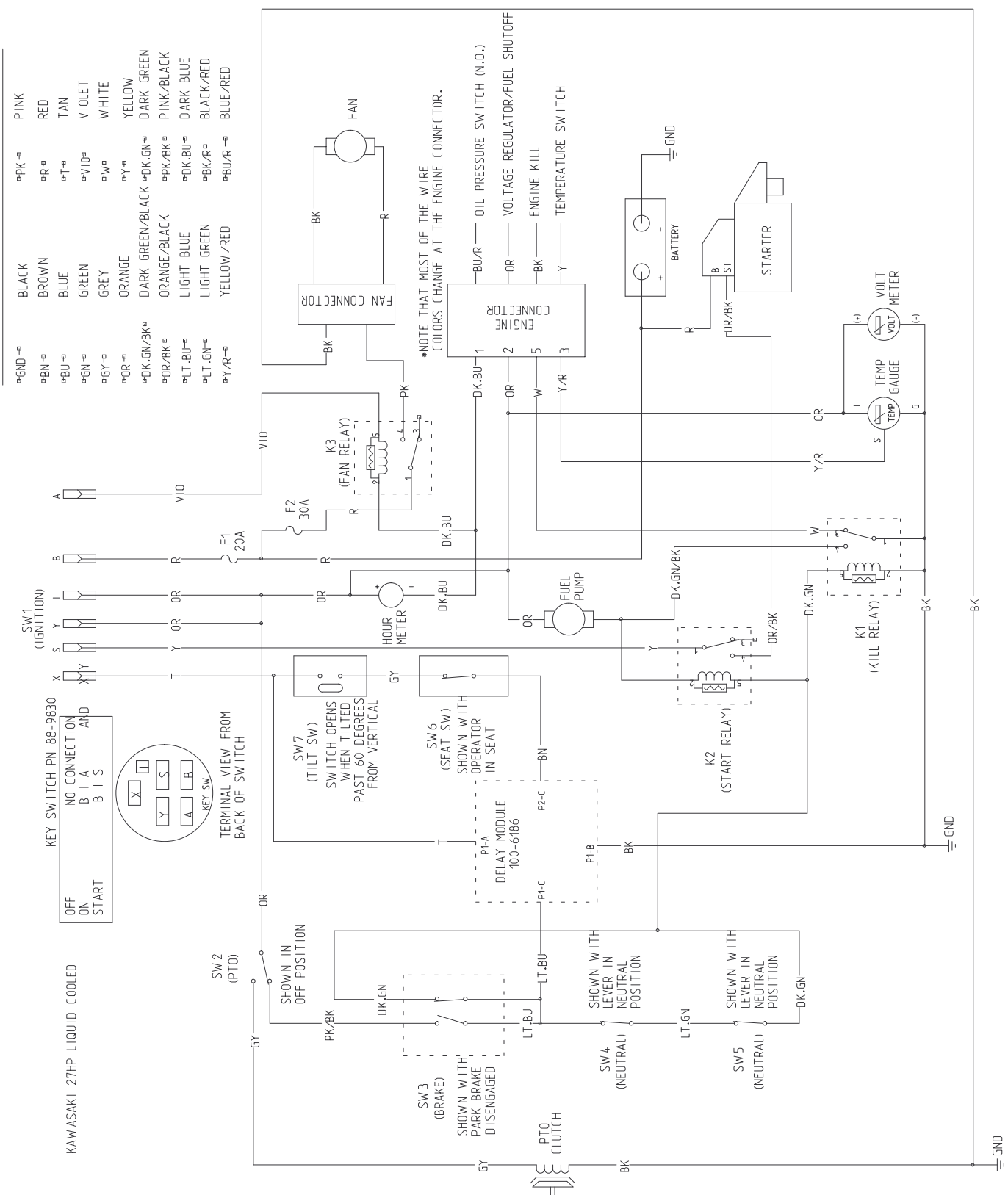
| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|---------------------|
| 1 | 105-1691 | 1 | Spindle Housing ASM |
| 1:1 | 302-2 | 1 | Fitting-Grease |
| 1:2 | 32146-20 | 1 | Nut-Jam |
| 1:3 | 92-5836 | 1 | Washer |
| 1:4 | 100-4309 | 1 | Pulley ASM |
| 1:5 | 61-4160 | 1 | Housing |
| 1:6 | 46-8530 | 1 | Bearing ASM |
| 1:7 | 253-139 | 2 | Seal-Oil |
| 1:8 | 27-0950 | 1 | Spacer |
| 1:9 | 105-1686 | 1 | Spindle Shaft ASM |
| 1:10 | 92-5816 | 1 | Bolt-Blade |
| 2 | 99-4642 | 2 | Outer Spindle ASM |
| 2:1 | 27-0920 | 1 | Shaft |
| 2:2 | 32146-20 | 1 | Nut-Jam |
| 2:3 | 7-4150 | 1 | Washer |
| 2:4 | 99-4615 | 1 | Pulley And Hub ASM |
| 2:5 | 61-4160 | 1 | Housing |
| 2:6 | 253-139 | 2 | Seal-Oil |
| 2:7 | 27-0950 | 1 | Spacer |
| 2:8 | 46-8530 | 1 | Bearing ASM |
| 2:9 | 302-2 | 1 | Fitting-Grease |
| 3 | 94-1861 | 3 | Blade |
| 4 | 1-513435 | 3 | Washer-Spring |
| 5 | 92-5816 | 2 | Bolt-Blade |
| 6 | 3231-22 | 18 | Screw-CARR |
| 7 | 32128-21 | 18 | Nut-HF |

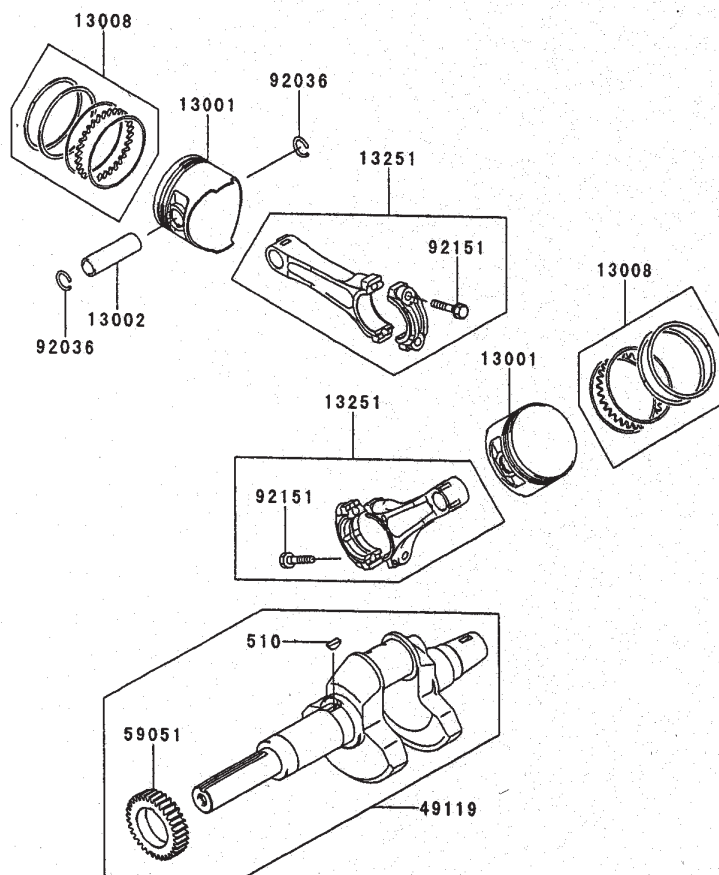
| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------------|
| 8 | 3256-24 | 4 | Washer-Flat |
| 23 | 323-42 | 1 | Screw-HH |
| 24 | 1-653189 | 1 | Plate |
| 25 | 98-5975 | 2 | Washer-Belleville |
| 26 | 1-413099 | 1 | Pulley-Idler |
| 27 | 99-4659 | 1 | Spacer-Bracket |
| 28 | 3290-357 | 1 | Nut-HHF |
| 29 | 323-11 | 1 | Screw-HH |
| 30 | 1-653190 | 1 | Spacer |

Electrical Schematic

WIRE COLOR CODES

| | | | |
|-------------|------------------|----------|------------|
| ⓂGND Ⓜ | BLACK | ⓂPK Ⓜ | PINK |
| ⓂBN Ⓜ | BROWN | ⓂR Ⓜ | RED |
| ⓂBU Ⓜ | BLUE | ⓂT Ⓜ | TAN |
| ⓂGN Ⓜ | GREEN | ⓂVIO Ⓜ | VIOLET |
| ⓂGY Ⓜ | GREY | ⓂW Ⓜ | WHITE |
| ⓂOR Ⓜ | ORANGE | ⓂY Ⓜ | YELLOW |
| ⓂDK.GN/BK Ⓜ | DARK GREEN/BLACK | ⓂDK.GN Ⓜ | DARK GREEN |
| ⓂOR/BK Ⓜ | ORANGE/BLACK | ⓂPK/BK Ⓜ | PINK/BLACK |
| ⓂLT.BU Ⓜ | LIGHT BLUE | ⓂDK.BU Ⓜ | DARK BLUE |
| ⓂLT.GN Ⓜ | LIGHT GREEN | ⓂBK/R Ⓜ | BLACK/RED |
| ⓂY/R Ⓜ | YELLOW/RED | ⓂBU/R Ⓜ | BLUE/RED |

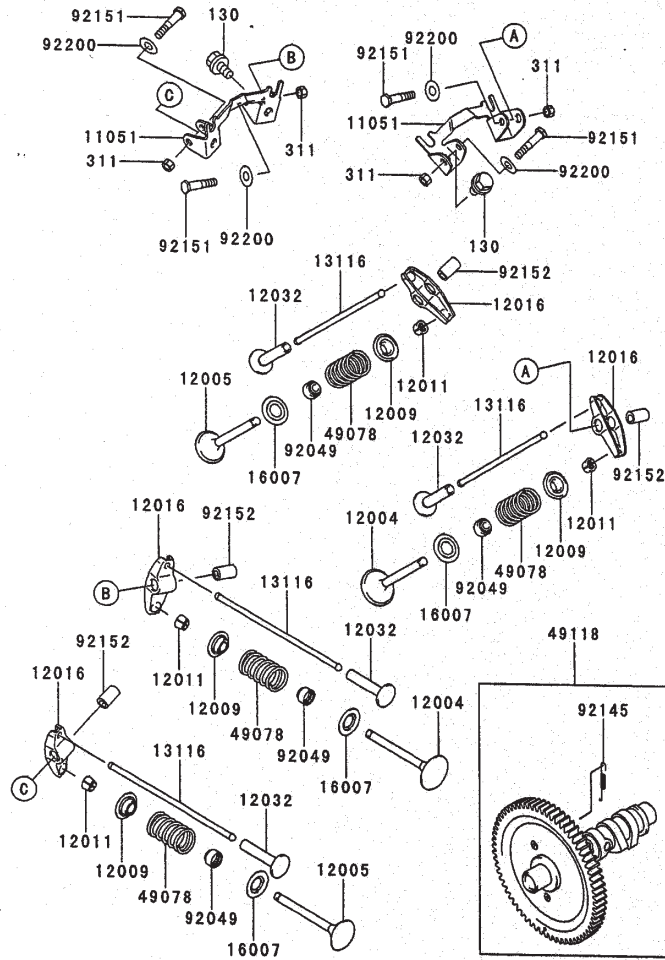




Piston/Crankshaft Assembly Kawasaki FD750D-AS03

| Ref. No. | Part No. | Qty. | Description | Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|--------------------|----------|----------|------|-------------|
| 13001 | 13001-2125 | 2 | Piston-Engine | | | | |
| 13002 | 13002-2069 | 2 | Pin-Piston | | | | |
| 13008 | 13008-6007 | 2 | Ring-Set-Piston | | | | |
| 13251 | 13251-2058 | 2 | Rod ASM-Connecting | | | | |
| 49119 | 49119-2198 | 1 | Crankshaft ASM | | | | |
| 59051 | 59051-2358 | 1 | Gear-Spur, 33T | | | | |
| 92036 | 92036-008 | 4 | Ring-Snap | | | | |
| 92151 | 92151-2150 | 4 | Bolt | | | | |
| 510 | 510A5100 | 1 | Key-Woodruff | | | | |

Obtain Parts from Kawasaki

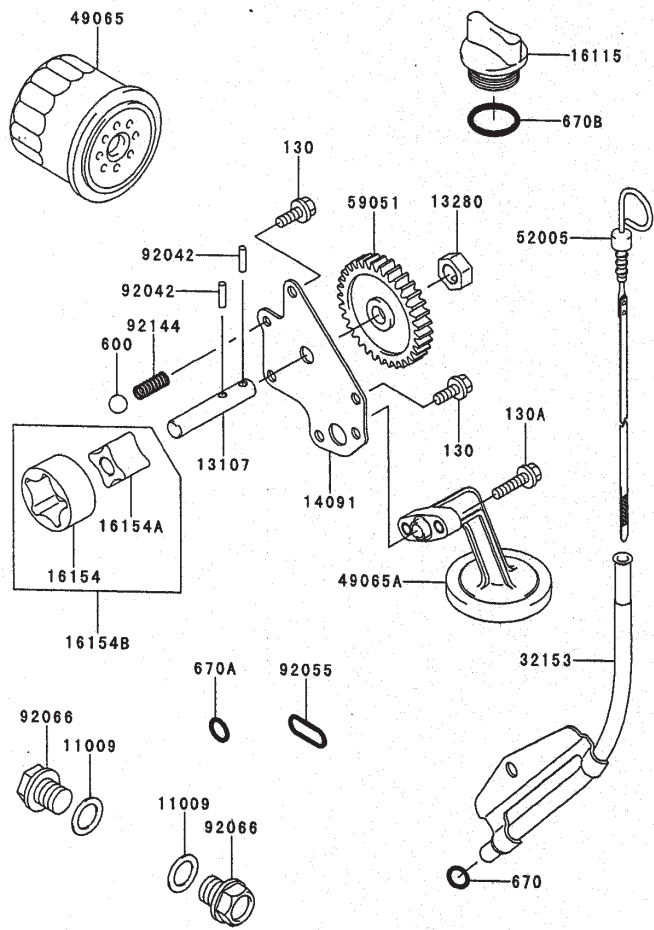


Valve/Camshaft Assembly Kawasaki FD750D-AS03

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|-----------------------|
| 11051 | 11051-2092 | 2 | Bracket |
| 12004 | 12004-2113 | 2 | Valve-Intake |
| 12005 | 12005-2100 | 2 | Valve-Exhaust |
| 12009 | 12009-2060 | 4 | Retainer-Valve Spring |
| 12011 | 12011-2052 | 8 | Collet |
| 12016 | 12016-2063 | 4 | Arm-Rocker |
| 12032 | 12032-2060 | 4 | Tappet |
| 13116 | 13116-2074 | 4 | Rod-Push |
| 16007 | 16007-2052 | 4 | Seat-Spring |
| 49078 | 49078-2060 | 4 | Spring-Engine Valve |
| 49118 | 49118-2138 | 1 | Camshaft |
| 92049 | 92049-2100 | 4 | Seal-Oil |
| 92145 | 92145-2085 | 1 | Spring |
| 92151 | 92151-2134 | 4 | Bolt |
| 92152 | 92152-2066 | 4 | Collar |
| 92200 | 92200-2128 | 4 | Washer |
| 130 | 130G0814 | 4 | Bolt-Flanged |
| 311 | 311B0600 | 4 | Nut-Hex |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
| | | | |

Obtain Parts from Kawasaki

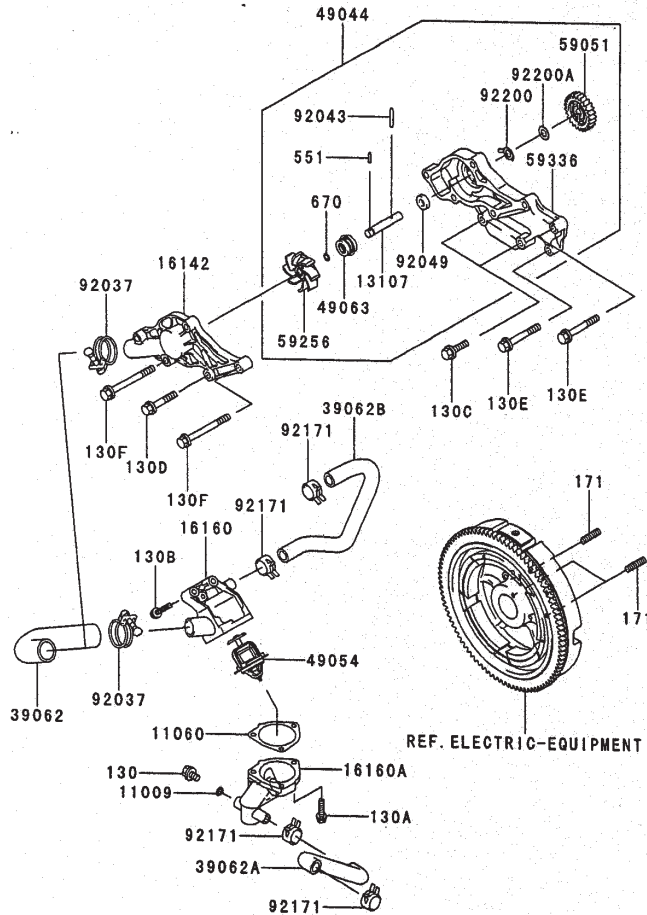


Lubrication Equipment Assembly Kawasaki FD750D-AS03

| Ref. No. | Part No. | Qty. | Description |
|----------|---------------|------|--------------------|
| 11009 | 11009-2566 | 2 | Gasket, Drain Plug |
| 13107 | 13107-2281 | 1 | Shaft, Oil Pump |
| 13280 | 13280-2061 | 1 | Holder, Oil Pump |
| 14091 | 14091-2065 | 1 | Cover, Oil Pump |
| 16115 | 16115-2126 | 1 | Cap-Oil Filler |
| 16154 | 16154-1075 | 1 | Rotor-Pump, Outer |
| 16154A | 16154-1076 | 1 | Rotor-Pump, Inner |
| 16154B | 16154-1079 | 1 | Rotor-Pump |
| 32153 | 32153-2076-9H | 1 | Pipe, Oil Gauge |
| 49065 | 49065-2071 | 1 | Filter-Oil |
| 49065A | 49065-2082 | 1 | Filter |
| 52005 | 52005-2132 | 1 | Gauge, Oil |
| 59051 | 59051-2354 | 1 | Gear-Spur, 33T |
| 92042 | 92042-014 | 2 | Pin |
| 92055 | 92055-2086 | 1 | O-Ring |
| 92066 | 92066-2099 | 2 | Plug, Drain |
| 92144 | 92144-2053 | 1 | Spring |
| 130 | 130G0616 | 3 | Bolt-Flanged |
| 130A | 130G0625 | 2 | Bolt-Flanged |
| 600 | 600A1300 | 1 | Ball-Steel |
| 670 | 670B2010 | 1 | O-Ring |
| 670A | 670B2011 | 1 | O-Ring |
| 670B | 670B3025 | 1 | O-Ring |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
| | | | |

Obtain Parts from Kawasaki

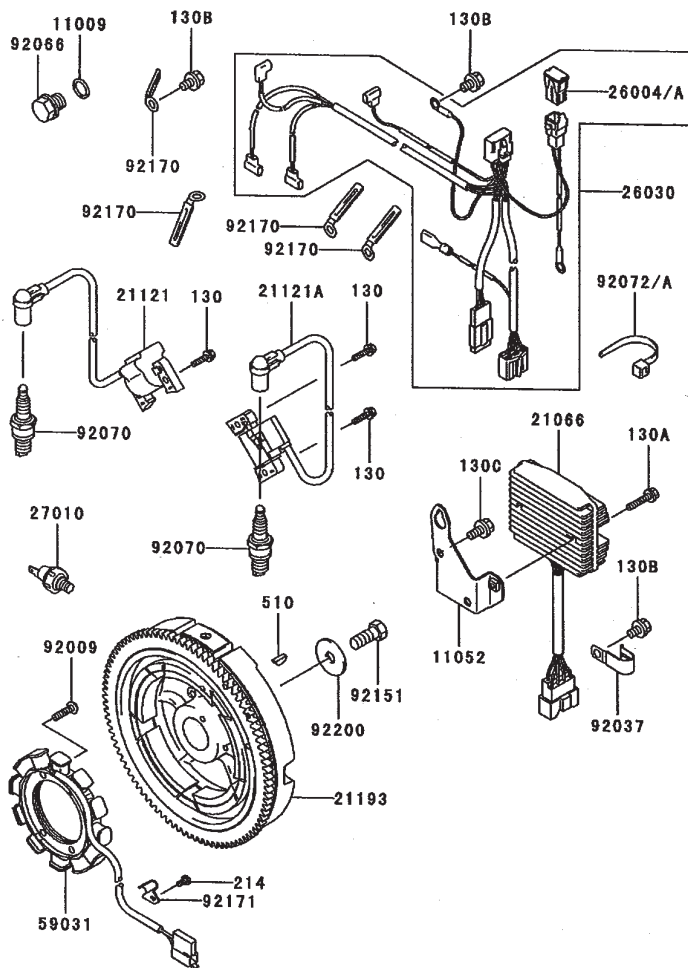


Cooling Equipment Assembly Kawasaki FD750D-AS03

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|-------------------|
| 11009 | 11009-3028 | 1 | Gasket |
| 11060 | 11060-2475 | 1 | Gasket-Thermostat |
| 13107 | 13107-2097 | 1 | Shaft-Impeller |
| 16142 | 16142-2077 | 1 | Cover-Pump |
| 16160 | 16160-2127 | 1 | Body-Upper |
| 16160A | 16160-6002 | 1 | Body-Valve |
| 39062 | 39062-2080 | 1 | Hose-Cooling |
| 39062A | 39062-2083 | 1 | Hose-Cooling |
| 39062B | 39062-2084 | 1 | Hose-Cooling |
| 49044 | 49044-2063 | 1 | Pump-Water |
| 49054 | 49054-2058 | 1 | Thermostat |
| 49063 | 49063-1054 | 1 | Seal-Mechanical |
| 59051 | 59051-2355 | 1 | Gear-Spur, 25T |
| 59256 | 59256-2069 | 1 | Impeller |
| 59336 | 59336-2078 | 1 | Case-Pump |
| 92037 | 92170-1284 | 2 | Clamp |
| 92043 | 92043-2237 | 1 | Pin |
| 92049 | 92049-2111 | 1 | Seal-Oil |
| 92171 | 92171-2056 | 4 | Clamp |
| 92200 | 92200-2134 | 1 | Washer |
| 92200A | 92200-2135 | 1 | Washer |
| 130 | 130C0812 | 1 | Bolt-Flanged |
| 130A | 130G0625 | 3 | Bolt-Flanged |
| 130B | 130G0635 | 2 | Bolt-Flanged |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|--------------|
| 130C | 130G0830 | 2 | Bolt-Flanged |
| 130D | 130G0845 | 1 | Bolt-Flanged |
| 130E | 130G0860 | 2 | Bolt-Flanged |
| 130F | 130G0880 | 4 | Bolt-Flanged |
| 171 | 171G0818 | 3 | Bolt-Stud |
| 551 | 551A0314 | 1 | Pin-Dowel |
| 670 | 670B1507 | 1 | O-Ring |

Obtain Parts from Kawasaki

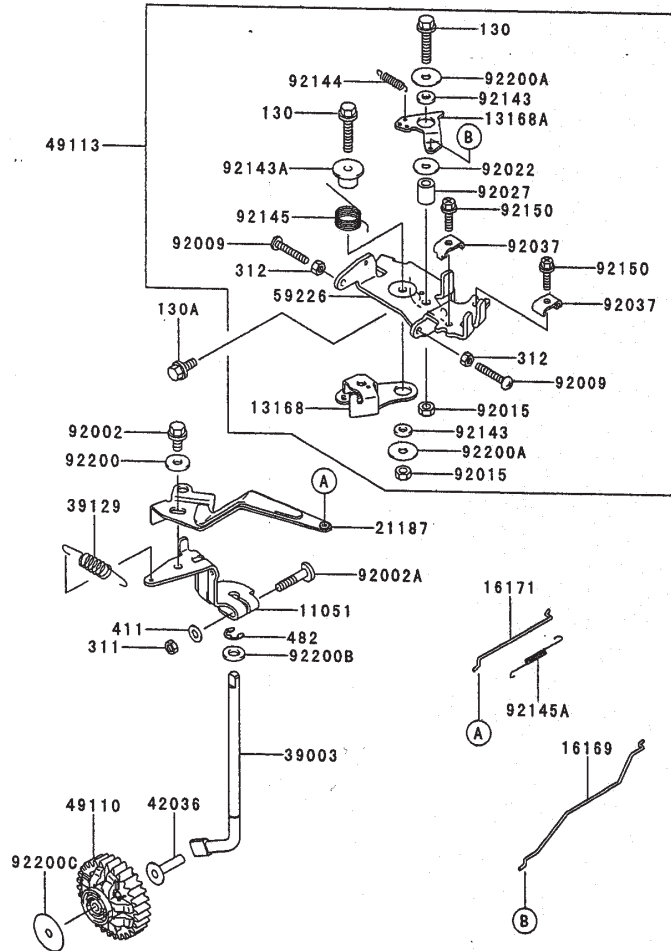


Electric Equipment Assembly Kawasaki FD750D-AS03

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|----------------------|
| 11009 | 11009-2766 | 1 | Gasket |
| 11052 | 11052-2058 | 1 | Bracket |
| 21066 | 21066-2079 | 1 | Regulator-Voltage |
| 21121 | 21121-2090 | 1 | Coil-Ignition, No. 1 |
| 21121A | 21121-2091 | 1 | Coil-Ignition, No. 2 |
| 21193 | 21193-2177 | 1 | Flywheel ASM |
| 26004 | 26004-1093 | 1 | Fuse ASM |
| 26030 | 26030-2320 | 1 | Harness |
| 27010 | 27010-7001 | 1 | Switch |
| 59031 | 59031-2127 | 1 | Coil-Charging |
| 92009 | 92009-2273 | 4 | Scerw |
| 92037A | 92037-2101 | 1 | Clamp |
| 92066 | 92066-2099 | 1 | Plug-Drain |
| 92070 | 92070-2110 | 2 | Plug-Spark, BPR2ES |
| 92072 | 92072-1195 | 1 | Band |
| 92151 | 92151-2097 | 1 | Bolt |
| 92170 | 92170-2060 | 4 | Clamp |
| 92171 | 92171-2060 | 1 | Clamp |
| 92200 | 92200-2119 | 1 | Washer |
| 130 | 130G0520 | 1 | Bolt-Flanged |
| 130A | 130G0630 | 2 | Bolt-Flanged |
| 130B | 130G0812 | 3 | Bolt-Flanged |
| 130C | 130G0816 | 2 | Bolt-Flanged |
| 214 | 214B0510 | 1 | Screw-Pan+ |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|--------------|
| 510 | 510A5100 | 1 | Key-Woodruff |

Obtain Parts from Kawasaki

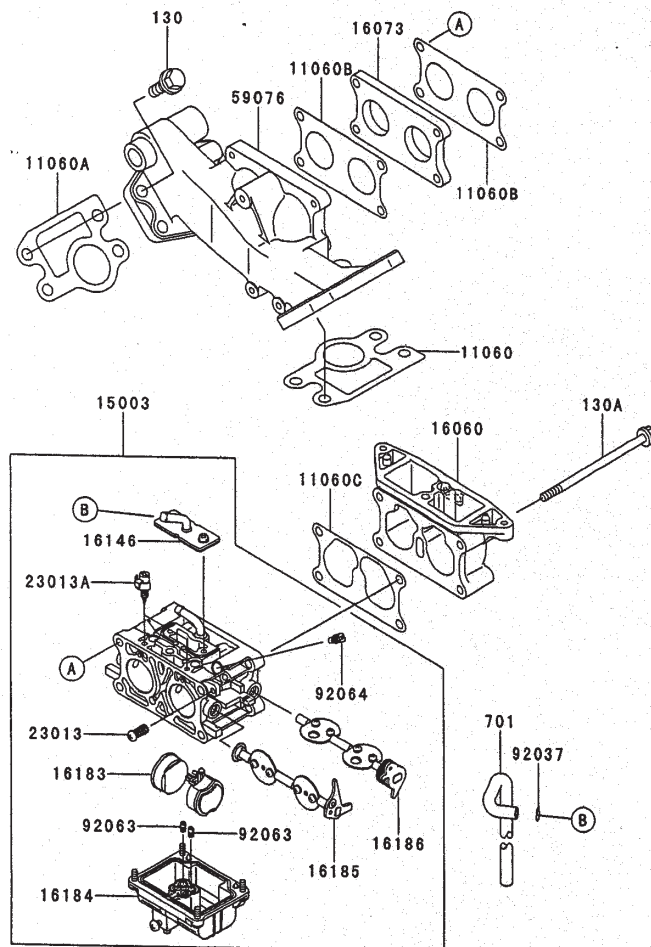


Control Equipment Assembly Kawasaki FD750D-AS03

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|--------------------|
| | 11051 | 1 | Bracket |
| | 13168 | 1 | Lever-Throttle |
| 13168A | 13168-2467 | 1 | Lever-Choke |
| | 16169 | 1 | Link-Choke |
| | 16171 | 1 | Link |
| | 21187 | 1 | Arm ASM |
| | 39003 | 1 | Arm-Pivot |
| | 39129 | 1 | Spring-Governor |
| | 42036 | 1 | Sleeve |
| | 49110 | 1 | Governor ASM |
| | 49113 | 1 | Panel-Comp-Control |
| | 59226 | 1 | Panel-Control |
| | 92002 | 1 | Bolt |
| 92002A | 92002-2269 | 1 | Bolt |
| | 92009 | 2 | Screw |
| | 92015 | 2 | Nut |
| | 92022 | 1 | Washer |
| | 92027 | 1 | Collar |
| | 92037 | 2 | Clamp |
| | 92143 | 2 | Collar |
| 92143A | 92143-2148 | 1 | Collar |
| | 92144 | 1 | Spring |
| | 92145 | 1 | Spring |
| 92145A | 92145-2095 | 1 | Spring |

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|----------------|
| | 92150 | 2 | Bolt |
| | 92200 | 1 | Washer |
| 92200A | 92200-2108 | 2 | Washer |
| | 92200B | 1 | Washer |
| 92200C | 92200-2122 | 1 | Washer |
| | 130 | 2 | Bolt-Flanged |
| | 130A | 2 | Bolt-Flanged |
| | 311 | 2 | Nut-Hex |
| | 312 | 2 | Nut-Hex |
| | 411 | 1 | Washer |
| | 482 | 1 | Circlip-Type E |

Obtain Parts from Kawasaki



Carburetor Assembly Kawasaki FD750D-AS03

| Ref. No. | Part No. | Qty. | Description | Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|--------------------|----------|----------|------|-------------|
| 11060 | 11060-2468 | 1 | Gasket-Intake | | | | |
| 11060A | 11060-2469 | 1 | Gasket-Intake | | | | |
| 11060B | 11060-2471 | 2 | Gasket-Intake Pipe | | | | |
| 11060C | 11060-2473 | 1 | Gasket-Carburetor | | | | |
| 15003 | 15003-2776 | 1 | Carburetor ASM | | | | |
| 16060 | 16060-2194 | 1 | Pipe-Intake | | | | |
| 16073 | 16073-2206 | 1 | Insulator | | | | |
| 16146 | 16146-2227 | 1 | Cover ASM | | | | |
| 16183 | 16183-2006 | 1 | Float ASM | | | | |
| 16184 | 16184-2004 | 1 | Float Chamber ASM | | | | |
| 16185 | 16185-2036 | 1 | Throttle Valve ASM | | | | |
| 16186 | 16186-2036 | 1 | Choke Valve ASM | | | | |
| 23013 | 23013-2059 | 1 | Screw ASM | | | | |
| 23013A | 23013-2060 | 1 | Screw ASM | | | | |
| 59076 | 59076-2065 | 1 | Manifold-Intake | | | | |
| 92037 | 92037-1610 | 1 | Clamp | | | | |
| 92063 | 92063-2400 | 2 | Jet-Main | | | | |
| 92064 | 92064-2113 | 2 | Jet-Pilot | | | | |
| 130 | 130G0825 | 8 | Bolt-Flanged | | | | |
| 130A | 130T06110 | 4 | Bolt-Flanged | | | | |
| 701 | 701Q061000 | 1 | Tube-PVC | | | | |

Obtain Parts from Kawasaki

