Form No. 3462-740 Rev A

TORO®

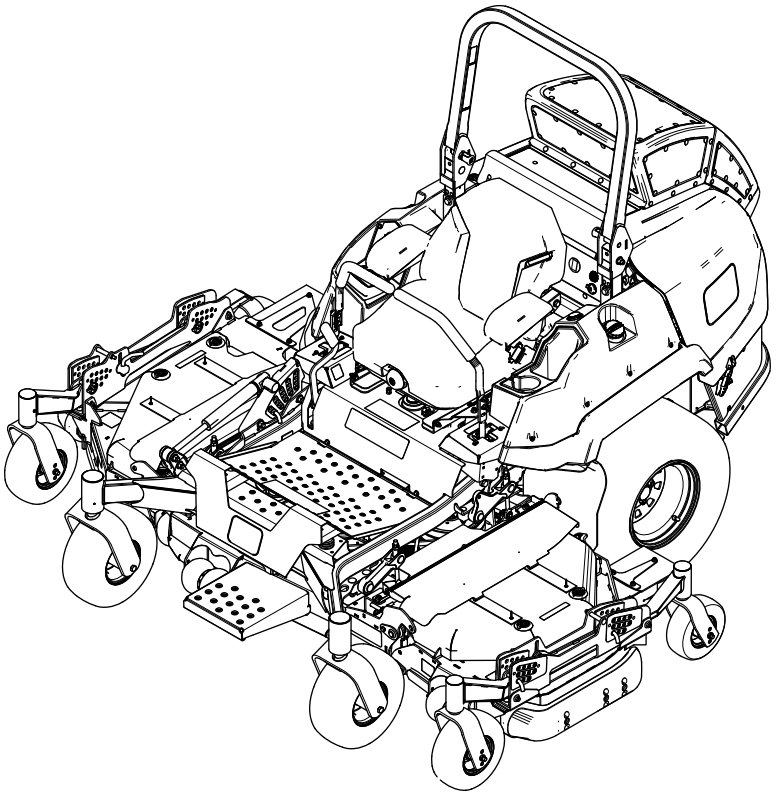
Count on it.

Operator's Manual

Z Master® Professional 7500-D Series Riding Mower

With 96in TURBO FORCE® Rear Discharge Mower

Model No. 72098—Serial No. 411400000 and Up



Register at www.Toro.com.
Original Instructions (EN)

3462-740

It is a violation of California Public Resource Code Section 4442 or 4443 to use or operate the engine on any forest-covered, brush-covered, or grass-covered land unless the engine is equipped with a spark arrester, as defined in Section 4442, maintained in effective working order or the engine is constructed, equipped, and maintained for the prevention of fire.

The enclosed engine owner's manual is supplied for information regarding the US Environmental Protection Agency (EPA) and the California Emission Control Regulation of emission systems, maintenance, and warranty. Replacements may be ordered through the engine manufacturer.

Gross or Net Torque: The gross or net torque of this engine was laboratory rated by the engine manufacturer in accordance with the Society of Automotive Engineers (SAE) J1940 or J2723. As configured to meet safety, emission, and operating requirements, the actual engine torque on this class of mower will be significantly lower. Please refer to the engine manufacturer's information included with the machine.

This product complies with all relevant European directives; for details, please see the separate product specific Declaration of Conformity (DOC) sheet. The gross or net torque of this engine was laboratory rated by the engine manufacturer in accordance with the Society of Automotive Engineers (SAE) J1940 or J2723. As configured to meet safety, emission, and operating requirements, the actual engine torque on this class of mower will be significantly lower. Please refer to the engine manufacturer's information included with the machine.

The enclosed engine owner's manual is supplied for information regarding the US Environmental Protection Agency (EPA) and the California Emission Control Regulation of emission systems, maintenance, and warranty. Replacements may be ordered through the engine manufacturer.

⚠ WARNING

CALIFORNIA
Proposition 65 Warning

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Wash hands after handling.

Use of this product may cause exposure to chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

© 2023—The Toro® Company
8111 Lyndale Avenue South
Bloomington, MN 55420

Contact us at www.Toro.com.
Printed in the USA
All Rights Reserved

Introduction

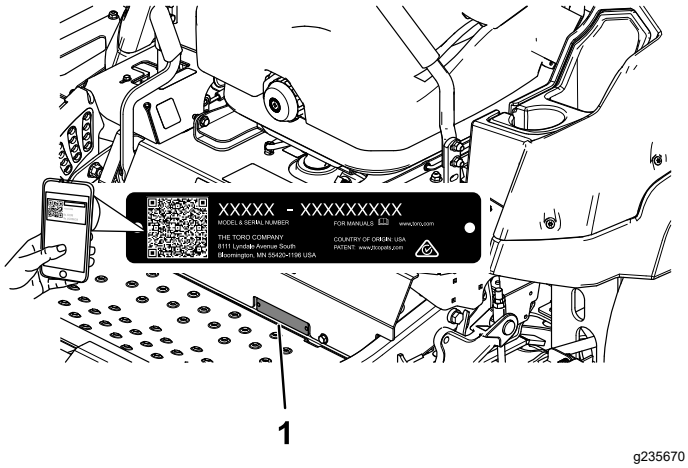
This rotary-blade, riding lawn mower is intended to be used by professional, hired operators. It is designed primarily for cutting grass on well-maintained lawns on residential or commercial properties. Using this product for purposes other than its intended use could prove dangerous to you and bystanders.

Read this information carefully to learn how to operate and maintain your product properly and to avoid injury and product damage. You are responsible for operating the product properly and safely.

Visit www.Toro.com for product safety and operation training materials, accessory information, help finding a dealer, or to register your product.

Whenever you need service, genuine Toro parts, or additional information, contact an Authorized Service Dealer or Toro Customer Service and have the model and serial numbers of your product ready. Figure 1 identifies the location of the model and serial numbers on the product. Write the numbers in the space provided.

Important: **With your mobile device, you can scan the QR code (if equipped) on the serial number decal to access warranty, parts, and other product information.**



g235670

Figure 1

1. Model and serial number location

Model No. _____

Serial No. _____

This manual uses 2 words to highlight information. **Important** calls attention to special mechanical information and **Note** emphasizes general information worthy of special attention.

The safety-alert symbol (Figure 2) appears both in this manual and on the machine to identify important safety messages that you must follow to avoid accidents. This symbol will appear with the word **Danger**, **Warning**, or **Caution**.

- **Danger** indicates an imminently hazardous situation which, if not avoided, **will** result in death or serious injury.
- **Warning** indicates a potentially hazardous situation which, if not avoided, **could** result in death or serious injury.
- **Caution** indicates a potentially hazardous situation which, if not avoided, **may** result in minor or moderate injury.



sa-black

Figure 2

Safety-alert symbol

Contents

Safety 5
General Safety 5
Slope Indicator 6
Safety and Instructional Decals 7
Product Overview 13
Controls 14
Horizon Display Monitor 14
Specifications 16
Attachments/Accessories 16
Before Operation 16
Before Operation Safety 16
Adding Fuel 17
Performing Daily Maintenance 18
Breaking in a New Machine 18
Using the Rollover Protection System (ROPS) 18
Using the Safety-Interlock System 19
Positioning the Seat 20
Unlatching the Seat 20
Changing the Seat Suspension 20
During Operation 21
During Operation Safety 21
Operating the Parking Brake 23
Lowering the Wing Decks 24
Operating the Mower Blade-Control Switch (PTO) 24
Starting the Engine 25
Shutting Off the Engine 25
Raising and Locking the Wing Decks 26
Using the Motion-Control Levers 26
Driving the Machine 27
Adjusting the Height of Cut 28
Adjusting the Anti-Scalp Rollers 29
Adjusting the Skids 30
Operating with the Overheat Sensor 30
Operating Tips 30
After Operation 31
After Operation Safety 31
Using the Drive-Wheel Release Valves 32
Transporting the Machine 32
Maintenance 35
Maintenance Safety 35
Recommended Maintenance Schedule(s) 35
Lubrication 37
Greasing the Machine 37
Lubricating the Drive U-Joints and Splined Slip Joint 38
Lubricating the Mower Deck-Lift Pivots 38
Greasing the Caster Pivots 38
Greasing the Caster-Wheel Hubs 39
Engine Maintenance 40
Engine Safety 40
Servicing the Air Cleaner 40
Servicing the Engine Oil 41
Inspecting the Engine-Valve Clearance 42
Fuel System Maintenance 43
Draining the Fuel Filter/Water Separator 43
Replacing the Water Separator 44
Checking the Fuel Lines and Connections 44
Electrical System Maintenance 44
Electrical System Safety 44
Servicing the Battery 44
Servicing the Fuses 47
Drive System Maintenance 47
Checking the Seat Belt 47
Adjusting the Tracking 47
Checking the Tire Pressure 49
Checking the Wheel Lug Nuts 49
Adjusting the Frame Caster-Pivot Bearing 49
Cooling System Maintenance 50
Cooling System Safety 50
Checking the Engine-Coolant Level 50
Cleaning the Radiator 50
Changing the Engine Coolant 51
Brake Maintenance 52
Adjusting the Parking Brake 52
Belt Maintenance 53
Inspecting the Belts 53
Replacing the Mower Belts 53
Checking the Alternator-Belt Tension 55
Controls System Maintenance 55
Adjusting the Control-Handle Position 55
Adjusting the Motion-Control Linkage 56
Adjusting the Motion-Control Damper 57
Hydraulic System Maintenance 57
Hydraulic System Safety 57
Servicing the Hydraulic System 57
Mower Deck Maintenance 59
Blade Safety 59
Servicing the Cutting Blades 59
Leveling the Mower Deck 61
Checking the Deck Drive Gearbox-Oil Level 64
Changing the Deck Drive Gearbox Oil 65
Checking the Wing Deck Bushings 65
Changing the Wing Deck Bushings 65
Adjusting the Wing Deck Caster-Pivot Bearings 67
Cleaning 68
Cleaning the Engine and Exhaust System Area 68
Cleaning the Machine and Mower Deck 68
Disposing of Waste 68
Storage 69
Storage Safety 69
Cleaning and Storage 69
Troubleshooting 70
Schematics 72

Safety

This machine has been designed in accordance with ANSI standard B71.4-2017.

General Safety

This product is capable of amputating hands and feet and of throwing objects. Always follow all safety instructions to avoid serious personal injury or death.

- Read and understand the contents of this *Operator's Manual* before starting the engine.
- Keep bystanders and children away.
- Do not allow children or untrained people to operate or service the machine. Allow only people who are responsible, trained, familiar with the instructions, and physically capable to operate or service the machine.
- Always keep the roll bar in the fully raised and locked position and use the seat belt.
- Do not operate the machine near drop-offs, ditches, embankments, water, or other hazards, or on slopes greater than 15°.
- Do not put your hands or feet near moving components of the machine.
- Do not operate the machine without all guards, safety switches, and other safety protective devices in place and functioning properly.
- Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operator's position. Allow the machine to cool before servicing, adjusting, fueling, cleaning, or storing it.

Slope Indicator

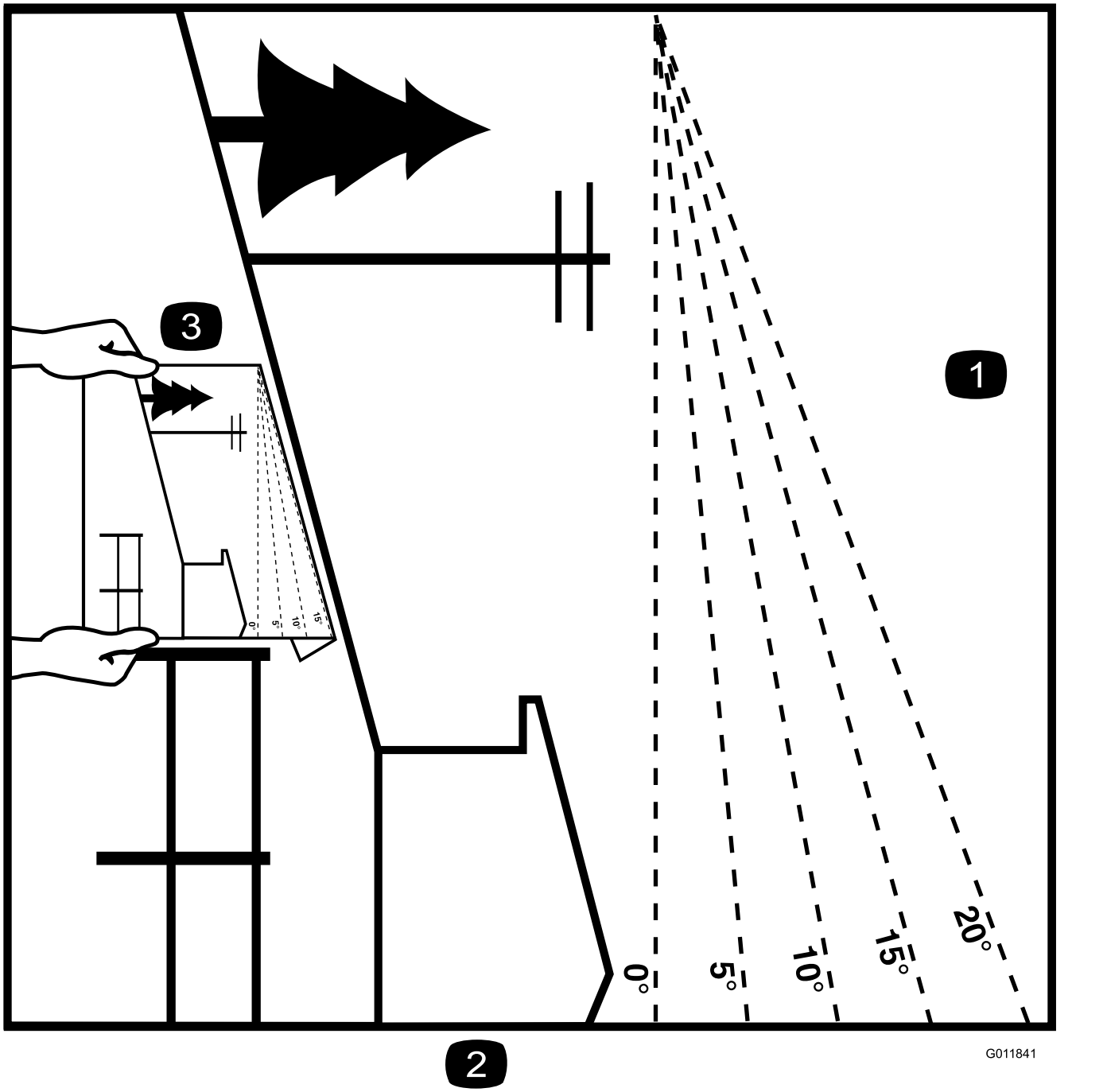


Figure 3

You may copy this page for personal use.

1. The maximum slope you can operate the machine on is **15 degrees**. Use the slope chart to determine the degree of slope of hills before operating. **Do not operate this machine on a slope greater than 15 degrees.** Fold along the appropriate line to match the recommended slope.
2. Align this edge with a vertical surface, a tree, building, fence pole, etc.
3. Example of how to compare slope with folded edge

Safety and Instructional Decals

Safety decals and instructions are easily visible to the operator and are located near any area of potential danger. Replace any decal that is damaged or missing.

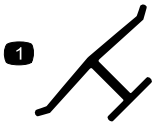


decalbatterysymbols

Battery Symbols

Some or all of these symbols are on your battery.

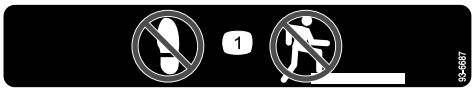
1. Explosion hazard
2. No fire, open flame, or smoking
3. Caustic liquid/chemical burn hazard
4. Wear eye protection.
5. Read the *Operator's Manual*.
6. Keep bystanders away from the battery.
7. Wear eye protection; explosive gases can cause blindness and other injuries.
8. Battery acid can cause blindness or severe burns.
9. Flush eyes immediately with water and get medical help fast.
10. Contains lead; do not discard



decaloemmarkt

Manufacturer's Mark

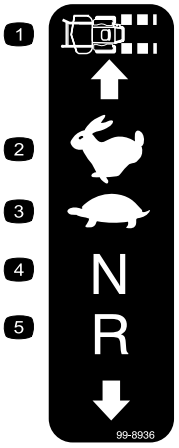
1. Indicates the blade is identified as a part from the original machine manufacturer.



decal93-6687

93-6687

1. Do not step here.



decal99-8936

99-8936

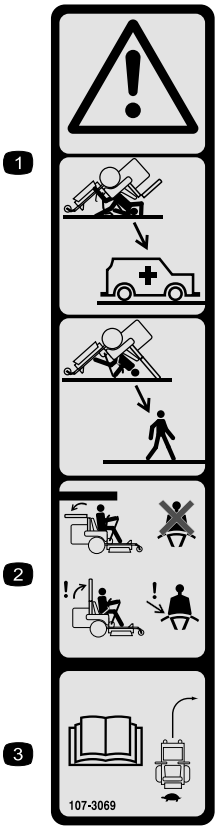
1. Machine speed
2. Fast
3. Slow
4. Neutral
5. Reverse



decal106-5517

106-5517

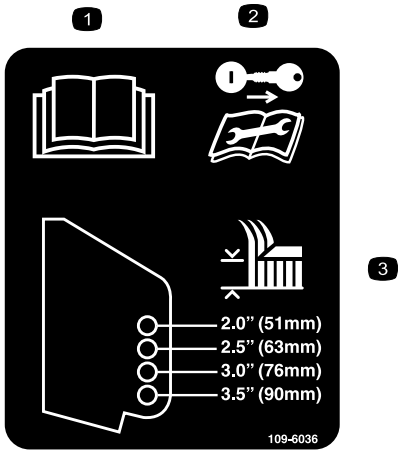
1. Warning—do not touch the hot surface.



decal107-3069

107-3069

1. Warning–there is no rollover protection when the roll bar is down.
2. To avoid injury or death from a rollover accident, keep the roll bar in the fully raised and locked position and wear the seat belt. Lower the roll bar only when absolutely necessary; do not wear the seat belt when the roll bar is down.
3. Read the *Operator's Manual*; drive slowly and carefully.

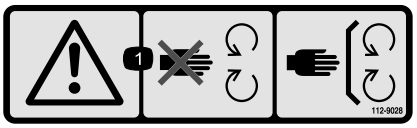


decal109-6036

109-6036

Rear Discharge Machines Only

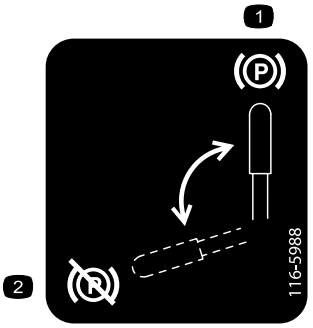
1. Read the *Operator's Manual*.
2. Remove the key and read the instructions before servicing or performing maintenance.
3. Height of cut



decal112-9028

112-9028

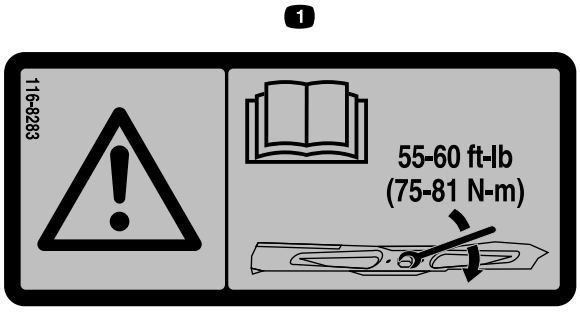
1. Warning—stay away from moving parts; keep all guards and shields in place.



decal116-5988

116-5988

1. Parking brake—engaged
2. Parking brake—disengaged



decal116-8283

116-8283

1. Warning—read the *Operator's Manual* for instructions on torquing the blade bolt/nut to 75 to 81 N·m (55 to 60 ft-lb).



decal133-8062

133-8062



decal117-3276

117-3276

1. Engine coolant under pressure
2. Explosion hazard—read the *Operator's Manual*.
3. Warning—do not touch the hot surface.
4. Warning—read the *Operator's Manual*.

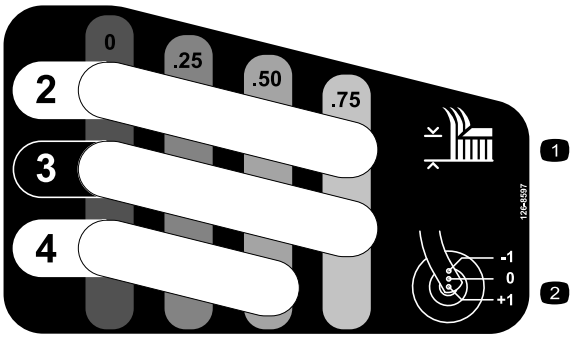


decal126-8383

126-8383

Note: This machine complies with the industry standard stability test in the static lateral and longitudinal tests with the maximum recommended slope indicated on the decal. Review the instructions for operating the machine on slopes in the *Operator's Manual* as well as the conditions in which you would operate the machine to determine whether you can operate the machine in the conditions on that day and at that site. Changes in the terrain can result in a change in slope operation for the machine.

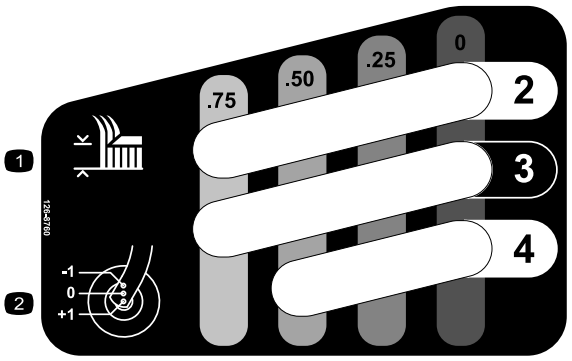
1. Warning—read the *Operator's Manual*; do not operate this machine unless you are trained; wear hearing protection.
2. Cutting/dismemberment hazard of the hand, mower blade; entanglement hazard of the hand, belt—stay away from moving parts; keep all guards and shields in place.
3. Ramp hazard—do not use dual ramps when loading onto a trailer; use 1 ramp wide enough for the machine; use a ramp with a slope less than 15°; back up the ramp when loading the machine and drive forward off the ramp when unloading.
4. Runover/backover hazard—do not carry passengers; look behind you when mowing in reverse.
5. Thrown object hazard—keep bystanders away.
6. Tipping hazard—do not use the machine near drop-offs or on slopes greater than 15°; only operate across slopes less than 15°.



decal126-8597

126-8597

1. Height of cut
2. Range adjustment

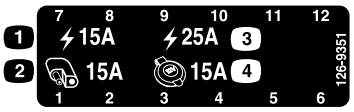


decal126-8760

126-8760

For Models with 244 cm (96-inch) Decks

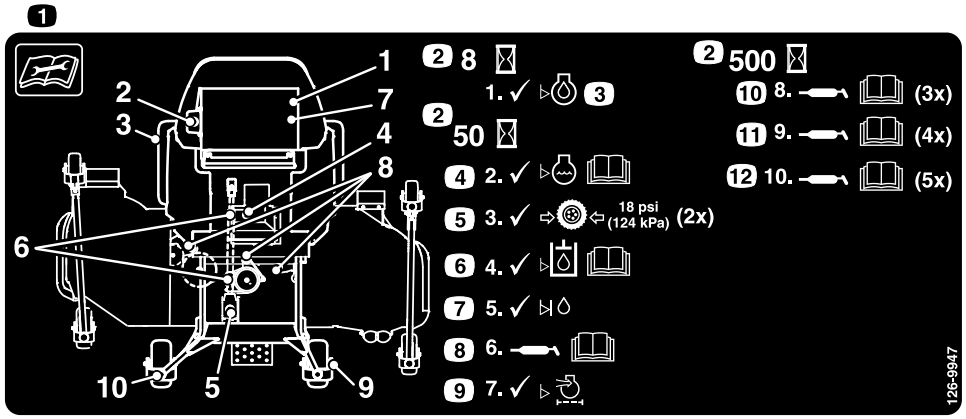
1. Height of cut
2. Range adjustment



decal126-9351

126-9351

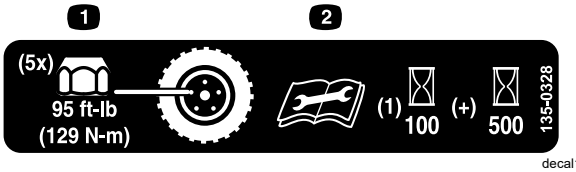
1. Chassis (15 A)
2. Accessory (15 A)
3. Main (25 A)
4. Power point (15 A)



decal126-9947

126-9947

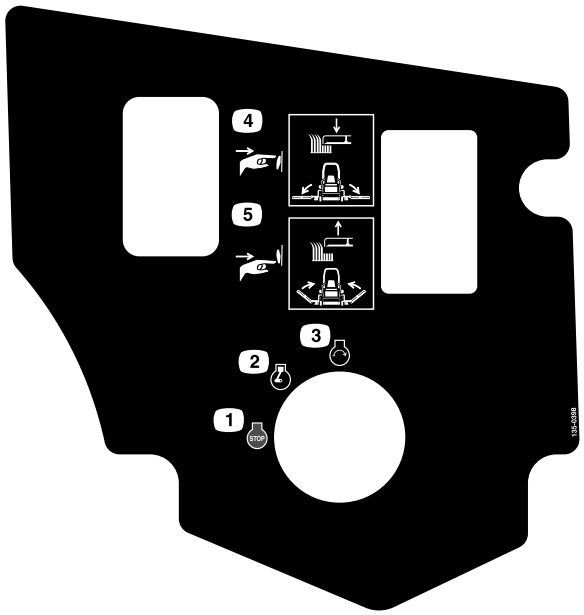
1. Read and understand the *Operator's Manual* before servicing the machine.
2. Time interval
3. Check the engine-oil level.
4. Check the coolant level; refer to the *Operator's Manual* for further instructions.
5. Check the tire pressure (2 locations).
6. Check the hydraulic-fluid level; refer to the *Operator's Manual* for further instructions.
7. Check the oil level in the jackshaft.
8. Grease the deck drive PTO; refer to the *Operator's Manual* for further instructions.
9. Check the air cleaner.
10. Grease the idler pivots (3 locations); refer to the *Operator's Manual* for further instructions.
11. Grease the front caster wheel bearings (4 locations); refer to the *Operator's Manual* for further instructions.
12. Grease the front caster pivots (5 locations); refer to the *Operator's Manual* for further instructions.



decal135-0328

135-0328

1. Torque the wheel lug nuts to 129 N·m (95 ft-lb).
2. Read and understand the *Operator's Manual* before performing any maintenance; check the torque after the first 100 hours, then every 500 hours, thereafter.



decal135-0398

135-0398

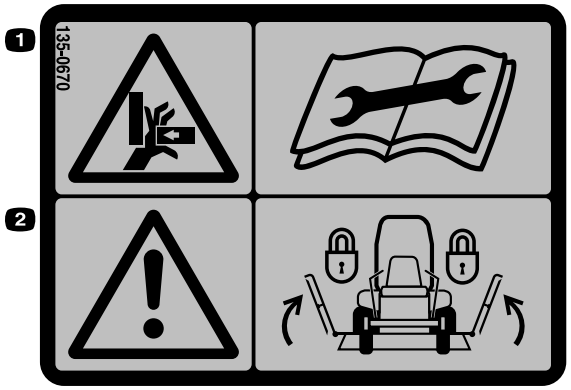
1. Engine—Off
2. Engine—On
3. Engine—Start
4. Press the top of the button to lower the center deck and outer wing decks.
5. Press the bottom of the button to raise the center deck and outer wing decks.



decal135-0664

135-0664

1. Thrown object hazard—keep bystanders away.
2. Cutting/dismemberment hazard of hands and feet—stay away from moving parts; keep all guards and shields in place.

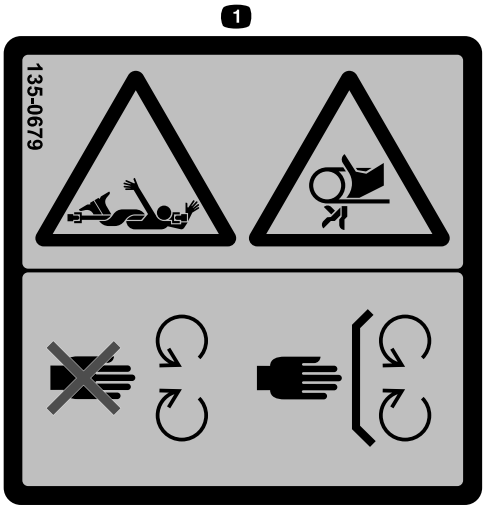


decal135-0670

135-0670

For Models with 244 cm (96-inch) Decks

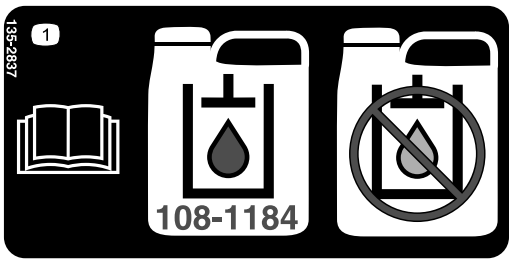
1. Crushing hazard, hand—read the instructions before servicing or performing maintenance.
2. Warning—lock the deck wings and read the instructions before servicing or performing maintenance.



decal135-0679

135-0679

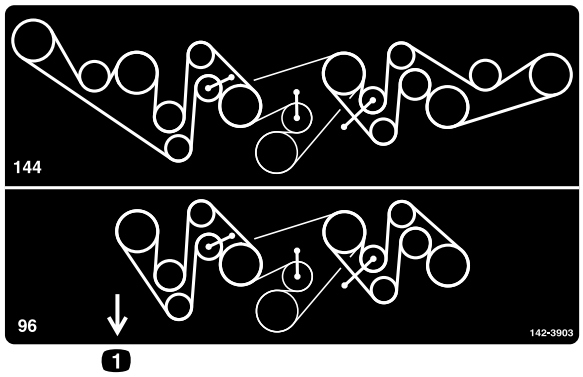
1. Rotating driveline hazard/entanglement hazard; belt—stay away from moving parts; keep all guards and shields in place.



decal135-2837

135-2837

1. Read the *Operator's Manual* for more information; Use red Toro wet-clutch transmission fluid; do not use green hydraulic fluid.



decal142-3903

142-3903

1. Front of the mower deck

Product Overview

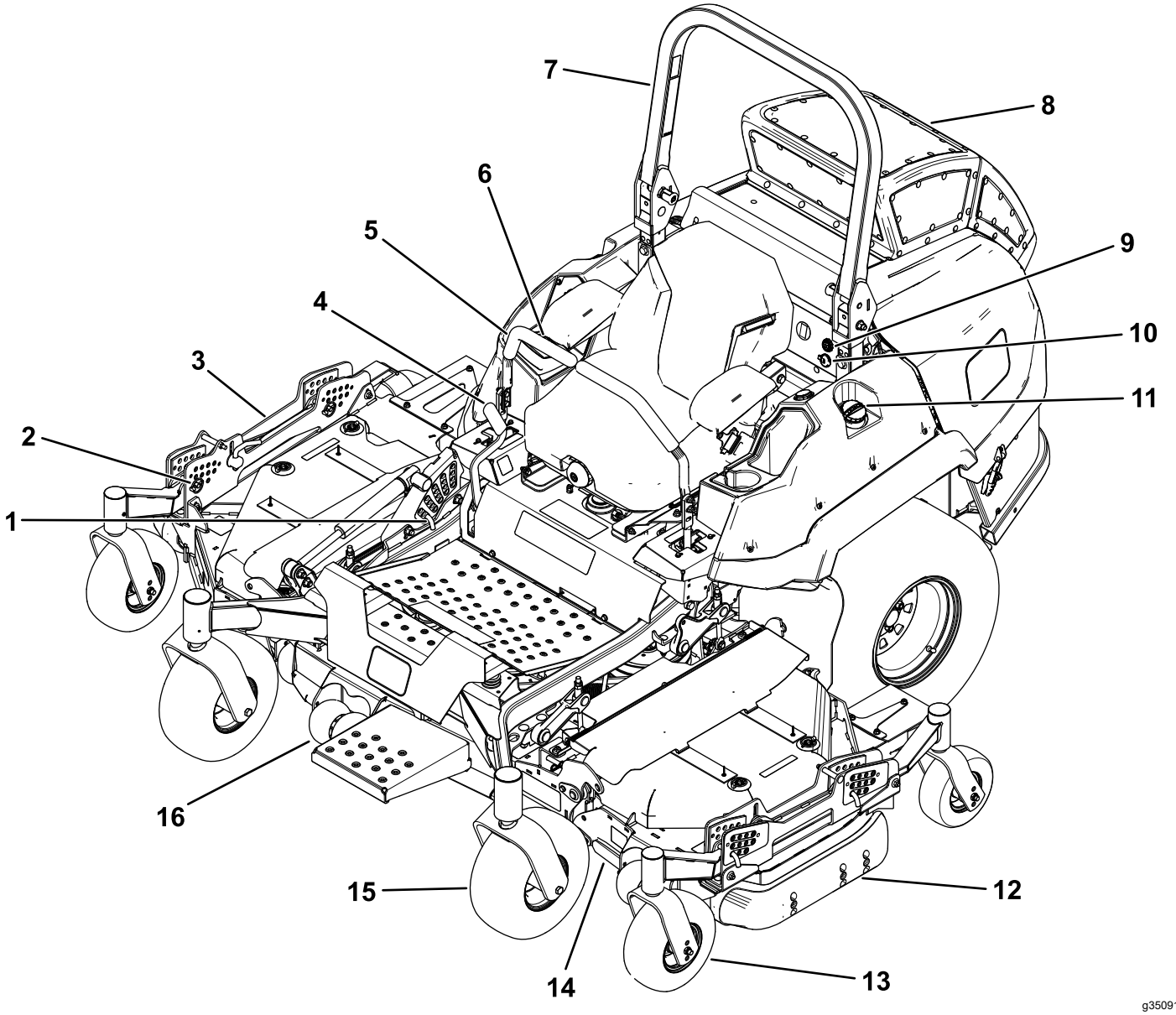


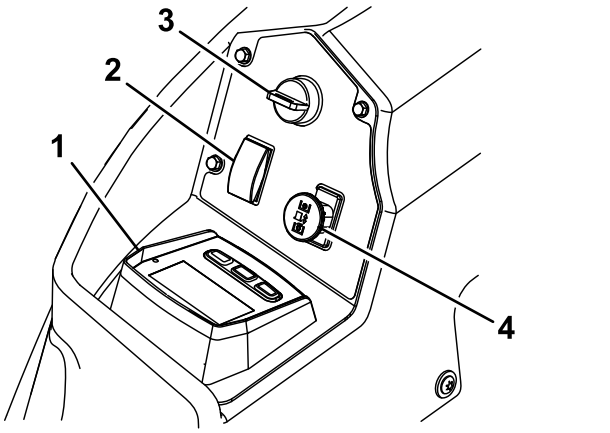
Figure 4

1. Center deck height-of-cut pin
2. Wing deck height-of-cut pin
3. Wing deck
4. Parking-brake lever
5. Motion-control lever
6. Display monitor
7. Roll bar
8. Hood/hood screens
9. Audible alarm
10. Power point
11. Fuel-tank cap
12. Skid
13. Wing deck caster wheel
14. Center deck
15. Center deck caster wheel
16. Anti-scalp roller

Controls

Become familiar with all the controls before you start the engine and operate the machine.

Control Panel



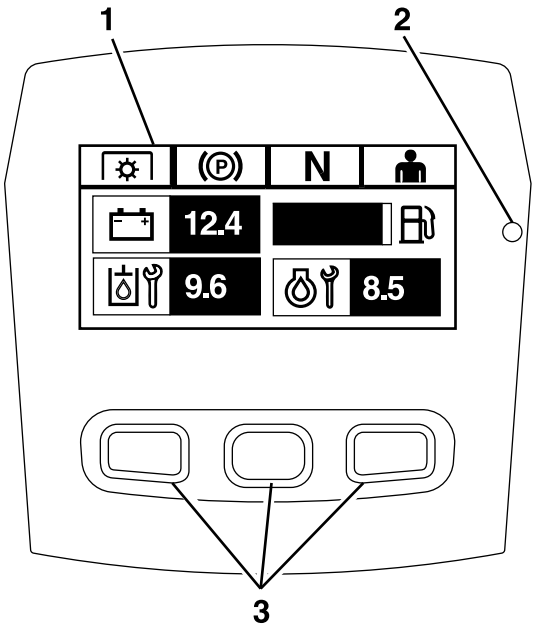
g225792

Figure 5

1. Horizon display monitor
2. Deck lift and wing deck fold/unfold switch
3. Key switch
4. Blade-control switch (power takeoff)

Horizon Display Monitor

Refer to the *Software Guide* for detailed information explaining the operator interface that allows you to access information, reset counters, modify system settings, and troubleshoot the equipment.



g228164

Figure 6

Horizon Display Monitor

1. Screen
2. LED status light
3. Buttons

Information Screen

The information screen displays information relative to machine operation; refer to the *Software Guide* for more information.

Buttons

The multi-functional buttons are located at the bottom of the panel. The icons displayed on the information screen above the buttons indicate the current function. The buttons allow you to select the engine speed and navigate through system menus.

Refer to the *Software Guide* for more information.

LED Status Light

The LED status light is multi-colored to indicate the system status and is located on the right side of the panel. During startup, the LED illuminates red to orange to green to verify functionality.

- **Solid green**—indicates normal operating activity
- **Blinking red**—indicates an active fault
- **Blinking green and orange**— indicates that a clutch reset is required

Refer to the *Software Guide* for more information.

Alarm

If an error occurs, an error message displays, the LED turns red, and the alarm sounds audibly as follows:

- A fast chirp sound indicates critical errors.
- A slow chirping sound indicates less critical errors, such as required maintenance or service intervals.

  Note: During startup, the alarm sounds briefly to verify functionality.

Refer to the *Software Guide* for more information.

Hour Meter

The hour meter records the number of hours the engine has operated. It operates when the engine is running. Use these times for scheduling regular maintenance (Figure 5).

Hours are displayed in **Engine-Off** screen or in the **Engine Hour Counter** menu.

Refer to the *Software Guide* for more information.

Key Switch

Use the key switch to start the engine. It has 3 positions: START, RUN, and OFF.

Note: The LCD indicators appear when each control meets the “safe to start” mode (e.g., the indicator turns on when you are in the seat).

Note: The engine ECU controls the glow plugs during cold starts. If the coolant temperature is too low, the glow symbol displays on the monitor and the starter does not crank when you turn the engine to the START position. The glow plugs activate in the ON or START position. Once the glow has been on long enough for the coolant temperature, the glow symbol on the monitor disappears and the engine cranks when turned to the START position.

Throttle Control

The throttle controls the engine speed, and there are 3 speeds: Maximum, Efficient, and Low.

Refer to the *Software Guide* for more information.

Blade-Control Switch (Power Takeoff)

The blade-control switch (PTO) engages and disengages power to the mower blades (Figure 5).

The LCD indicator appears on the information screen when the PTO switch is disengaged.

Note: Machines equipped with the Horizon Display Monitor have a clutch saver, which allows the throttle to automatically reduce the engine speed when you disengage the PTO switch. Engaging and disengaging the PTO switch changes the engine throttle between the MOW and TRANSPORT modes.

Note: The system allows you to start the machine with the PTO switch engaged, but does not engage the blades. Engaging the PTO requires you to reset the PTO switch by disengaging, then engaging it.

Important: **You must unfold the wing decks before you can engage the PTO.**

Deck Lift and Wing Deck Fold/Unfold Switch

Press the switch rearward to raise the center deck and to fold the wing decks.

Press the switch forward to lower the center deck and to unfold the wing decks.

Motion-Control Levers

Use the motion-control levers to drive the machine forward, reverse, and turn either direction (Figure 4).

Neutral-Lock Position

Move the motion-control levers outward from the center to the NEUTRAL-LOCK position when exiting the machine (Figure 24). Always position the motion-control levers into the NEUTRAL-LOCK position when you stop the machine or leave it unattended.

Parking-Brake Lever

Whenever you shut off the engine, engage the parking brake to prevent accidental movement of the machine.

Specifications

Cutting width	243.8 cm (96 inches)
Overall width	Working width—257.3 cm (101-5/16 inches)
	Transport width set at the 3 inches height of cut—184.2 cm (72-1/2 inches)
Overall length	247.1 cm (97-1/4 inches)
Overall height	Roll bar up—182.4 cm (71-13/16 inches)
	Roll bar down—129.5 cm (51 inches)
Tread width (center-to-center of tires, widthwise)	Drive wheels—117 cm (46-1/16 inches)
	Caster wheels—120.7 cm (47-1/2 inches)
Wheel base (center of the caster tire to the center of the drive tire)	143 cm (56-5/16 inches)
Overall weight	1172 kg (2,584 lb)

Attachments/Accessories

A selection of Toro approved attachments and accessories is available for use with the machine to enhance and expand its capabilities. Contact your Authorized Service Dealer or authorized Toro distributor or go to www.Toro.com for a list of all approved attachments and accessories.

To ensure optimum performance and continued safety certification of the machine, use only genuine Toro replacement parts and accessories. Replacement parts and accessories made by other manufacturers could be dangerous, and such use could void the product warranty.

Operation

Note: Determine the left and right sides of the machine from the normal operating position.

Before Operation

Before Operation Safety

General Safety

- Do not allow children or untrained people to operate or service the machine. Local regulations may restrict the age of the operator. The owner is responsible for training all operators and mechanics.
- Inspect the area where you will use the machine, and remove all objects that could interfere with the operation of the machine or that the machine could throw.
- Become familiar with the safe operation of the equipment, operator controls, and safety signs.
- Check that operator-presence controls, safety switches, and guards are attached and working properly. Do not operate the machine unless they are functioning properly.
- Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operator's position. Allow the machine to cool before servicing, adjusting, fueling, cleaning, or storing it.
- Before mowing, inspect the machine to ensure that the cutting assemblies are working properly.
- Evaluate the terrain to determine the appropriate equipment and any attachments or accessories required to operate the machine properly and safely.
- Wear appropriate clothing, including eye protection; long pants; substantial, slip-resistant footwear; and hearing protection. Tie back long hair and do not wear loose clothing or loose jewelry.
- Do not carry passengers on the machine.
- Keep bystanders and pets away from the machine during operation. Shut off the machine and attachment(s) if anyone enters the area.
- Do not operate the machine unless all guards and safety devices, such as the deflectors, are in place and functioning properly. Replace worn or deteriorated parts when necessary.

Fuel Safety

- Fuel is extremely flammable and highly explosive. A fire or explosion from fuel can burn you and others and can damage property.
  - To prevent a static charge from igniting the fuel, remove the machine from the truck or trailer and refuel it on the ground, away from all vehicles. If this is not possible, place a portable fuel container on the ground, away from all vehicles, and fill it; then refuel the machine from the fuel container rather than from a fuel-dispenser nozzle.
  - Fill the fuel tank outdoors on level ground, in an open area, and when the engine is cold. Wipe up any fuel that spills.
  - Do not handle fuel when smoking or around an open flame or sparks.
  - Do not remove the fuel cap or add fuel to the tank while the engine is running or hot.
  - If you spill fuel, do not attempt to start the engine. Avoid creating a source of ignition until the fuel vapors have dissipated.
  - Store fuel in an approved container and keep it out of the reach of children.
- Fuel is harmful or fatal if swallowed. Long-term exposure to vapors can cause serious injury and illness.
  - Avoid prolonged breathing of vapors.
  - Keep your hands and face away from the nozzle and the fuel-tank opening.
  - Keep fuel away from your eyes and skin.
- Do not store the machine or fuel container where there is an open flame, spark, or pilot light, such as on a water heater or on other appliances.
- Do not operate the machine without the entire exhaust system in place and in proper working condition.
- Keep the fuel-dispenser nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.
- If you spill fuel on your clothing, change your clothing immediately.
- Do not overfill the fuel tank. Replace the fuel cap and tighten it securely.
- Clean grass and debris from the cutting unit, muffler, drives, and engine compartment to help prevent fires. Clean up oil or fuel spills.

Adding Fuel

Recommended Fuel

The engine runs on clean, fresh diesel fuel with a minimum cetane rating of 40. Purchase fuel in quantities that can be used within 30 days to ensure fuel freshness.

Use summer-grade diesel fuel (No. 2-D) at temperatures above -7°C (20°F) and winter-grade diesel fuel (No. 1-D or No. 1-D/2-D blend) below -7°C (20°F). Use of winter-grade diesel fuel at lower temperatures provides lower flash point and pour point characteristics, therefore easing startability and lessening chances of chemical separation of the fuel due to lower temperatures (wax appearance, which may plug filters).

Using summer-grade diesel fuel above -7°C (20°F) contributes toward longer life of the pump components.

Important: **Do not use kerosene or gasoline instead of diesel fuel. Failure to observe this caution will damage the engine.**

Biodiesel Ready

This machine can also use a biodiesel blended fuel of up to B20 (20% biodiesel, 80% petrodiesel). The petrodiesel portion should be ultra low sulfur.

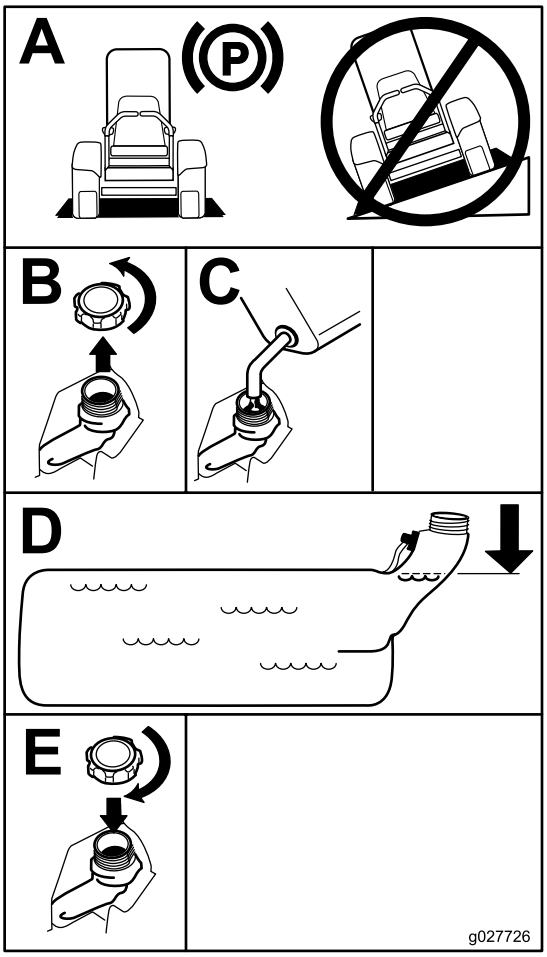
Observe the following precautions:

- The biodiesel portion of the fuel meet specification ASTM D6751 or EN14214.
- The blended fuel composition should meet ASTM D975 or EN590.
- Painted surfaces may be damaged by biodiesel blends.
- Use B5 (biodiesel content of 5%) or lesser blend in cold weather.
- Monitor seals, hoses, gaskets in contact with fuel as they may degrade over time.
- Fuel filter plugging may be expected for a time after converting to biodiesel blends.
- Contact your distributor for more information on biodiesel.

Filling the Fuel Tank

1. Park the machine on a level surface.
2. Engage the parking brake.
3. Shut off the engine and remove the key.
4. Clean around the fuel-tank cap.
5. Fill the fuel tank to the bottom of the filler neck (Figure 7).

Note: Do not fill the fuel tank completely full. The empty space in the tank allows the fuel to expand.



g027726

Figure 7

Performing Daily Maintenance

Before starting the machine each day, perform the Each Use/Daily procedures listed in Maintenance (page 35).

Breaking in a New Machine

New engines take time to develop full power. Mower decks and drive systems have higher friction when new, placing additional load on the engine. Allow 40 to 50 hours of break-in time for new machines to develop full power and best performance.

Using the Rollover Protection System (ROPS)

⚠ WARNING

To avoid injury or death from rollover, keep the roll bar in the fully raised, locked position and use the seat belt.

Ensure that the seat is secured to the machine.

⚠ WARNING

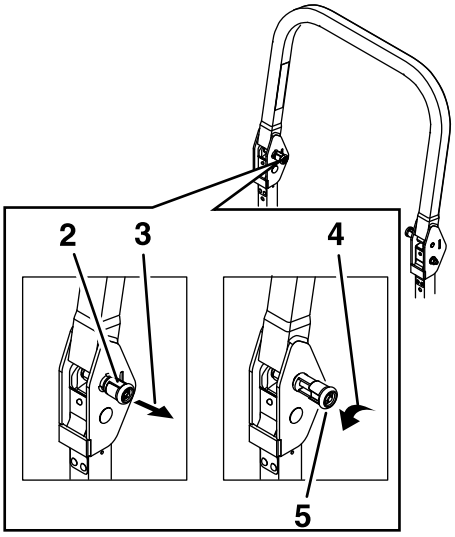
There is no rollover protection when the roll bar is in the down position.

- **Lower the roll bar only when absolutely necessary.**
- **Do not wear the seat belt when the roll bar is in the down position.**
- **Drive slowly and carefully.**
- **Raise the roll bar as soon as clearance permits.**
- **Check carefully for overhead clearances (i.e., branches, doorways, electrical wires) before driving under any objects and do not contact them.**

Lowering the Roll Bar

Important: **Lower the roll bar only when absolutely necessary.**

1. To lower the roll bar, apply forward pressure to the upper part of the roll bar.
2. Pull both knobs out and rotate them 90 degrees so they are not engaged (Figure 8).
3. Lower the roll bar to the down position (Figure 8).



g225804

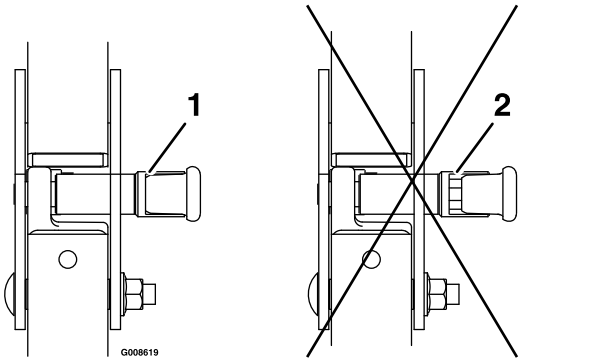
Figure 8

1. Upper part of the roll bar
2. Knob in the latched position
3. Pull the knob to unlatch.
4. Rotate the knob out 90° to hold it in the unlatched position.
5. Knob in the unlatched position

Raising the Roll Bar

Important: **Always use the seat belt with the roll bar in the raised position.**

1. Raise the roll bar to the operating position and rotate the knobs until they move partially into the grooves (Figure 9).
2. Raise the roll bar to the full upright position while pushing on the upper roll bar so that the pins snap into position when the holes align with the pins (Figure 9).
3. Push on the roll bar and ensure that both pins are engaged (Figure 9).



g008619

Figure 9

1. Engaged
2. Partially engaged—do not operate the machine with the ROPS in this position.

Using the Safety-Interlock System

⚠ WARNING

If the safety-interlock switches are disconnected or damaged, the machine could operate unexpectedly, causing personal injury.

- **Do not tamper with the interlock switches.**
- **Check the operation of the interlock switches daily and replace any damaged switches before operating the machine.**

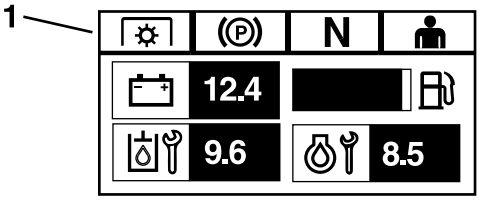
Understanding the Safety-Interlock System

The safety-interlock system is designed to prevent the engine from starting unless:

- The parking brake is engaged.
- The blade-control switch (PTO) is disengaged.
- The motion-control levers are in the NEUTRAL-LOCK position.

The safety-interlock system also is designed to shut off the engine when the motion-control levers are moved from the NEUTRAL-LOCK position with the parking brake engaged or if you rise from the seat when the PTO is engaged.

The Horizon Display Monitor has indicators to notify the user when the interlock component is in the correct position. When the component is in the correct position, an indicator displays on the screen.



g230650

Figure 10

1. Indicators display when the interlock components are in the correct position

Testing the Safety-Interlock System

Service Interval: Before each use or daily

Test the safety-interlock system before you use the machine each time. If the safety system does not

operate as described below, have an Authorized Service Dealer repair the safety system immediately.

1. Sit on the seat, engage the parking brake, and move the blade-control switch (PTO) to the ON position. Try starting the engine; the engine should not start.
2. Sit on the seat, engage the parking brake, and move the blade-control switch (PTO) to the OFF position. Move either motion-control lever out of the NEUTRAL-LOCK position. Try starting the engine; the engine should not start. Repeat for the other control lever.
3. Sit on the seat, engage the parking brake, move the blade-control switch (PTO) to the OFF position, and move the motion-control levers to the NEUTRAL-LOCK position. Now start the engine. While the engine is running, disengage the parking brake, engage the blade-control switch (PTO), and rise slightly from the seat; the engine should shut off.
4. Sit on the seat, engage the parking brake, move the blade-control switch (PTO) to the OFF position, and move the motion-control levers to the NEUTRAL-LOCK position. Now start the engine. While the engine is running, center either motion control and move (forward or reverse); the engine should shut off. Repeat for other motion control.
5. Sit on the seat, disengage the parking brake, move the blade-control switch (PTO) to the OFF position, and move the motion-control levers to the NEUTRAL-LOCK position. Try starting the engine; the engine should not start.

Positioning the Seat

The seat can move forward and backward. Position the seat where you have the best control of the machine and are most comfortable (Figure 11).

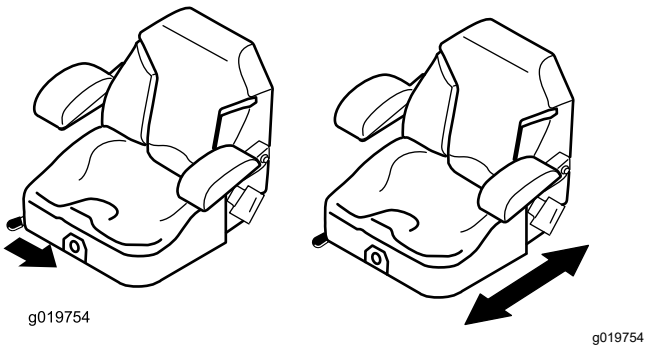


Figure 11

Unlatching the Seat

To unlatch the seat, push the seat latch forward (Figure 12).

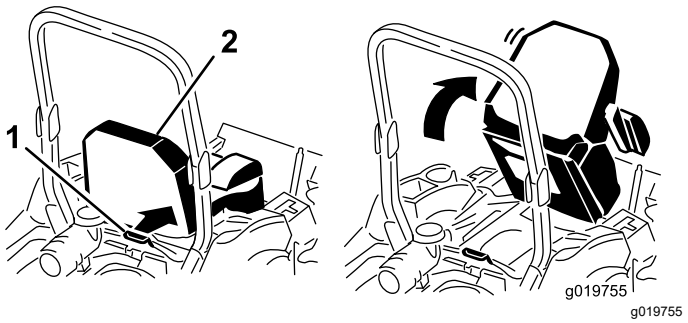


Figure 12

1. Seat latch
2. Seat

Changing the Seat Suspension

The seat is adjustable to provide a smooth and comfortable ride. Position the seat where you are most comfortable.

To adjust it, turn the knob in front either direction to provide the best comfort (Figure 13).

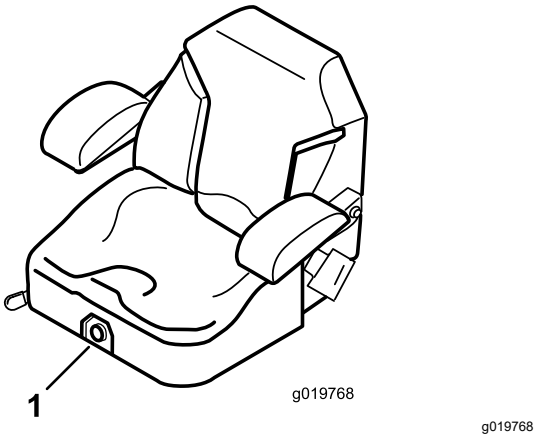


Figure 13

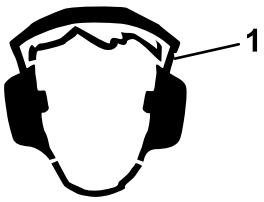
1. Seat-suspension knob

During Operation

During Operation Safety

General Safety

- The owner/operator can prevent and is responsible for accidents that may cause personal injury or property damage.
- Use your full attention while operating the machine. Do not engage in any activity that causes distractions; otherwise, injury or property damage may occur.
- Do not operate the machine while ill, tired, or under the influence of alcohol or drugs.
- Contacting the blade can result in serious personal injury. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position. When you turn the key to the OFF position, the engine should shut off and the blade should stop. If not, stop using your machine immediately and contact an Authorized Service Dealer.
- Operate the machine only in good visibility and appropriate weather conditions. Do not operate the machine when there is the risk of lightning.
- Keep your hands and feet away from the cutting units. Keep clear of the discharge opening.
- Do not mow in reverse unless it is absolutely necessary. Always look down and behind you before moving the machine in reverse.
- Use extreme care when approaching blind corners, shrubs, trees, or other objects that may block your view.
- Stop the blades whenever you are not mowing.
- If the machine strikes an object or starts to vibrate, immediately shut off the engine, remove the key (if equipped), and wait for all moving parts to stop before examining the machine for damage. Make all necessary repairs before resuming operation.
- Slow down and use caution when making turns and crossing roads and sidewalks with the machine. Always yield the right-of-way.
- Before you leave the operating position, do the following:
  - Park the machine on a level surface.
  - Disengage the power takeoff and lower the attachments.
  - Engage the parking brake.
  - Shut off the engine and remove the key.
  - Wait for all moving parts to stop.
- Operate the engine only in well-ventilated areas. Exhaust gases contain carbon monoxide, which is lethal if inhaled.
- Never leave a running machine unattended.
- Attach towed equipment to the machine only at the hitch point.
- Do not operate the machine unless all guards and safety devices, such as the deflectors, are in place and functioning properly. Replace worn or deteriorated parts when necessary.
- Use only accessories and attachments approved by Toro.
- This machine produces sound levels in excess of 85 dBA at the operator's ear and can cause hearing loss through extended periods of exposure.



g229846

Figure 14

1. Wear hearing protection.

- Clean grass and debris from the cutting unit, drives, muffler, and engine to help prevent fires.
- Start the engine with your feet well away from the blades.
- Be aware of the mower discharge path and direct the discharge away from others. Avoid discharging material against a wall or obstruction because the material may ricochet back toward you.
- Stop the blades, slow down the machine, and use caution when crossing surfaces other than grass or when transporting the machine to and from the operating area.
- Do not change the engine governor speed or overspeed the engine.
- Children are often attracted to the machine and the mowing activity. Never assume that children will remain where you last saw them.
- Keep children out of the operating area and under the watchful care of a responsible adult other than the operator.
- Be alert and shut off the machine if children enter the operating area.
- Before backing up or turning the machine, look down and all around for small children.
- Do not carry children on the machine, even when the blades are not moving. Children could fall

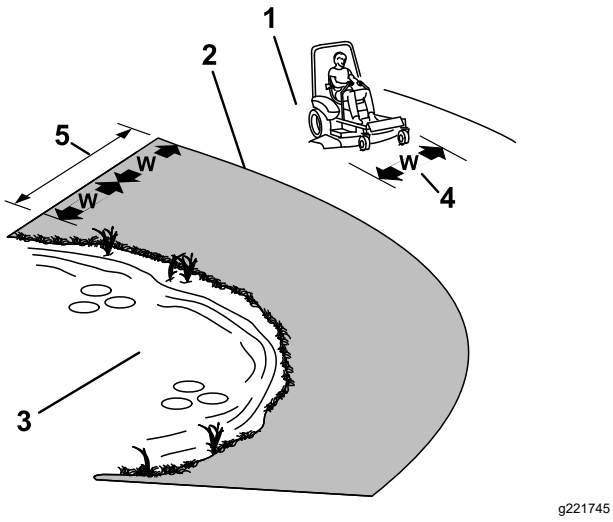
off and be seriously injured or prevent you from safely operating the machine. Children who have been given rides in the past could appear in the operating area without warning and be run over or backed over by the machine.

Rollover Protection System (ROPS) Safety

- The ROPS is an integral and effective safety device. Do not remove or alter the ROPS.
- There is no rollover protection when the roll bar is down.
- Keep the roll bar in the fully raised and locked position and always wear your seat belt whenever the roll bar is up.
- Ensure that the seat belt can be released quickly in the event of an emergency.
- Lower the roll bar only when absolutely necessary. Do not wear the seat belt when the roll bar is down.
- Raise the roll bar as soon as clearance permits.
- Wheels dropping over edges, ditches, steep banks, or water can cause rollovers, which may result in serious injury or death.
- Check carefully for overhead clearances before driving under any objects and do not contact them.
- In the event of a rollover, take the machine to an Authorized Service Dealer and have the ROPS inspected.
- Replace damaged ROPS components. Do not repair or alter them.
- Use only accessories and attachments installed on the ROPS that are approved by Toro.

Slope Safety

- Slopes are a major factor related to loss of control and rollover accidents, which can result in severe injury or death. The operator is responsible for safe slope operation. Operating the machine on any slope requires extra caution. Before using the machine on a slope, do the following:
  - Review and understand the slope instructions in the manual and on the machine.
  - Use an angle indicator to determine the approximate slope angle of the area.
  - Never operate on slopes greater than 15°.
  - Evaluate the site conditions of the day to determine if the slope is safe for machine operation. Use common sense and good judgment when performing this evaluation. Changes in the terrain, such as moisture, can quickly affect the operation of the machine on a slope.
- Identify hazards at the base of the slope. Do not operate the machine near drop-offs, ditches, embankments, water, or other hazards. The machine could suddenly roll over if a wheel goes over the edge or the edge collapses. Keep a safe distance (twice the width of the machine) between the machine and any hazard. Use a walk-behind machine or a hand trimmer to mow the grass in these areas.
- Avoid starting, stopping, or turning the machine on slopes. Avoid making sudden changes in speed or direction; turn slowly and gradually.
- Do not operate a machine under any conditions where traction, steering, or stability is in question. Be aware that operating the machine on wet grass, across slopes, or downhill may cause the machine to lose traction. Loss of traction to the drive wheels may result in sliding and a loss of braking and steering. The machine can slide even if the drive wheels are stopped.
- Remove or mark obstacles such as ditches, holes, ruts, bumps, rocks, or other hidden hazards. Tall grass can hide obstacles. Uneven terrain could overturn the machine.
- Use extra care while operating with accessories or attachments. These can change the stability of the machine and cause a loss of control. Follow directions for counterweights.
- If possible, keep the deck lowered to the ground while operating on slopes. Raising the deck while operating on slopes can cause the machine to become unstable.



g221745

Figure 15

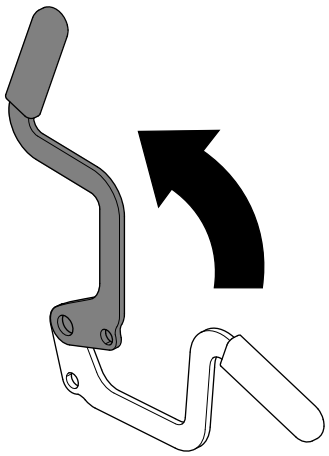
1. Safe Zone—use the machine here on slopes less than 15° or flat areas.
2. Danger Zone—use a walk-behind mower and/or a hand trimmer on slopes greater than 15° and near drop-offs or water.
3. Water
4. W = Width of the machine
5. Keep a safe distance (twice the width of the machine) between the machine and any hazard.

Operating the Parking Brake

Always engage the parking brake when you stop the machine or leave it unattended.

Engaging the Parking Brake

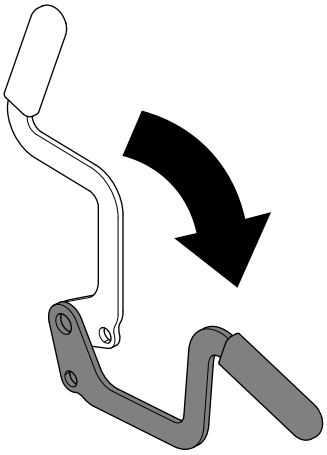
Park the machine on a level surface.



g227611

Figure 16

Disengaging the Parking Brake



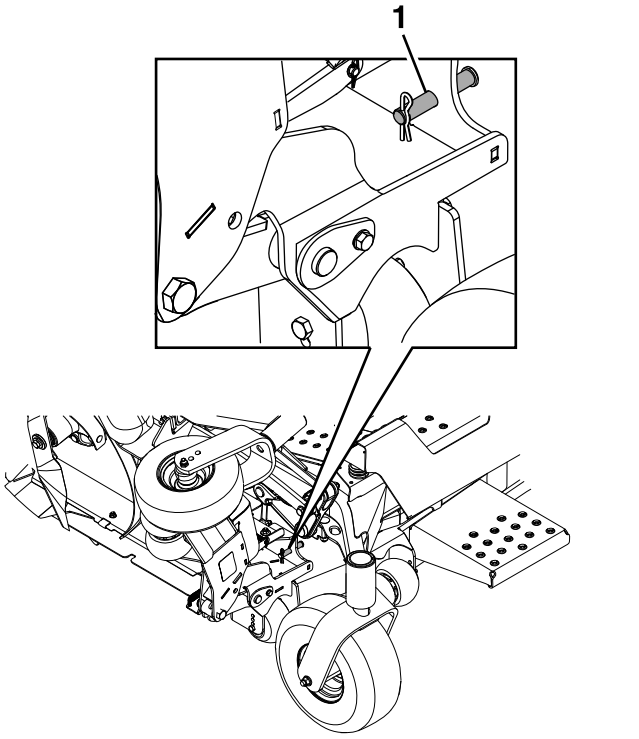
g227610

Figure 17

Lowering the Wing Decks

Important: **You must unfold the wing decks before you can engage the PTO.**

1. Remove the clevis pin and hairpin cotter that secures each wing in the upright position and place them in the storage position (Figure 18).



g212197

Figure 18

1. Pin storage location

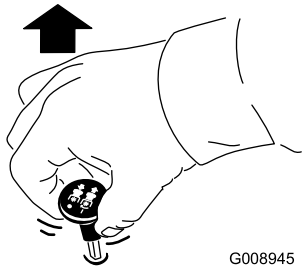
2. Ensure that all persons are clear of the deck wings.
3. Press and hold the bottom of the deck-lift switch; the center deck lowers first, then the outer wings.

Operating the Mower Blade-Control Switch (PTO)

The blade-control switch (PTO) starts and stops the mower blades and any powered attachments.

Engaging the Blade-Control Switch (PTO)

Note: Engaging the blade-control switch (PTO) with the throttle position at half or less causes excessive wear to the drive belts.

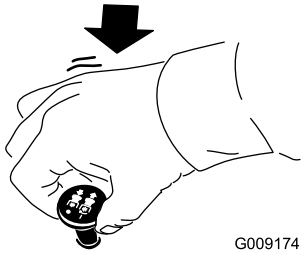


G008945

g008945

Figure 19

Disengaging the Blade-Control Switch (PTO)



G009174

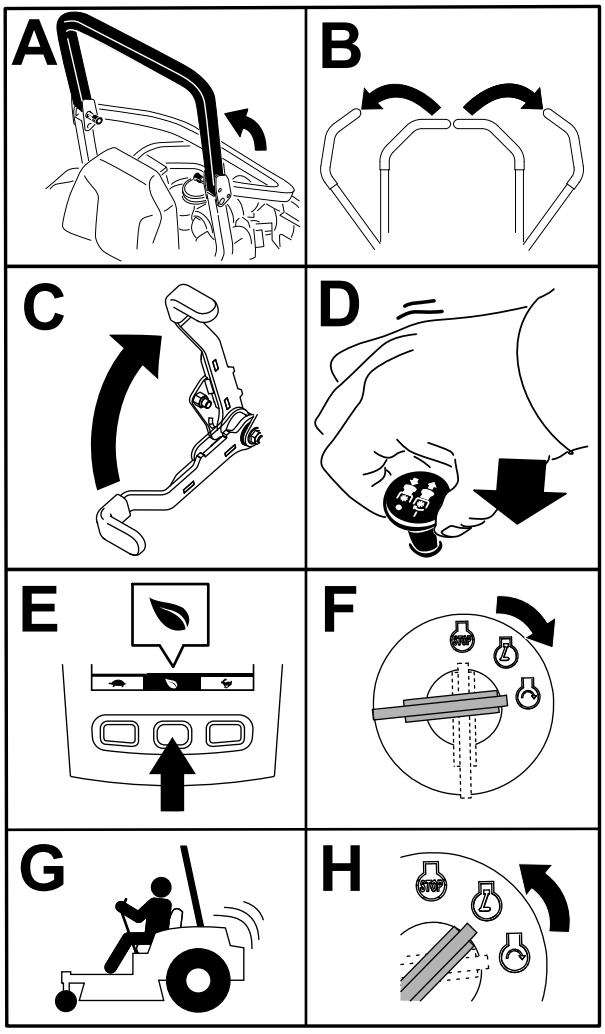
g009174

Figure 20

Starting the Engine

Important: **Do not engage the starter for more than 5 seconds at a time. If the engine fails to start, wait 15 seconds between attempts. Failure to follow these instructions can burn out the starter motor.**

Note: You may need multiple attempts to start the engine the first time after adding fuel to an empty fuel system.



g230704

Figure 21

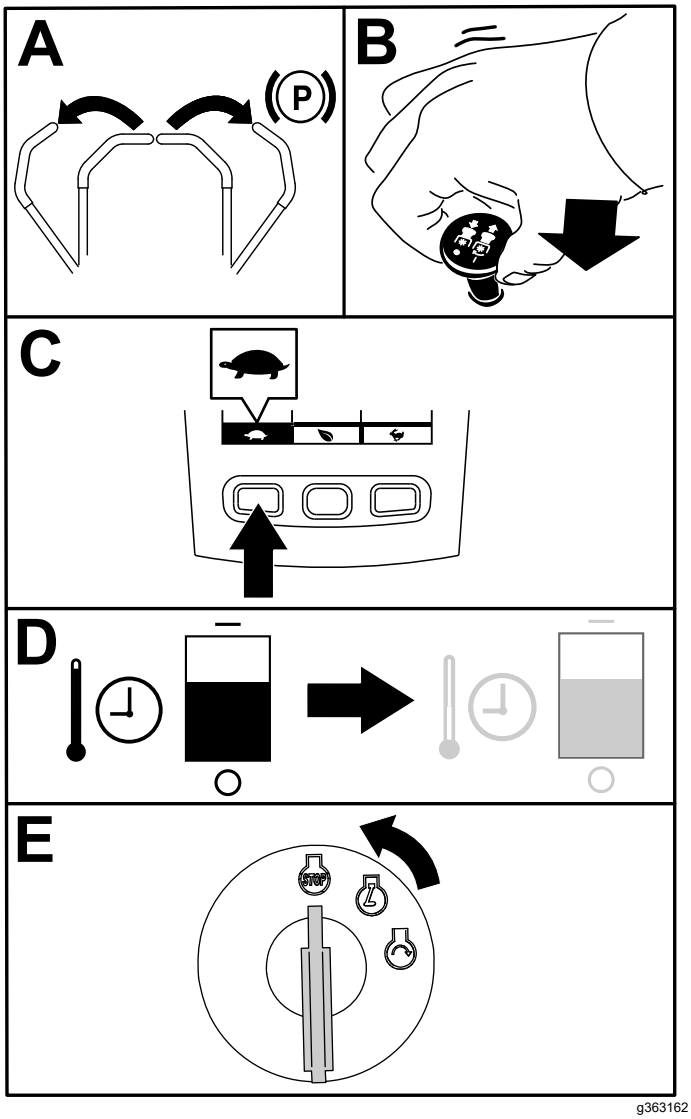
Shutting Off the Engine

⚠ CAUTION

Children or bystanders may be injured if they move or attempt to operate the machine while it is unattended.

Always remove the key and engage the parking brake when leaving the machine unattended.

Wait until the recommended engine cool-down time symbol (D of Figure 22) disappears from the display before shutting off the engine.

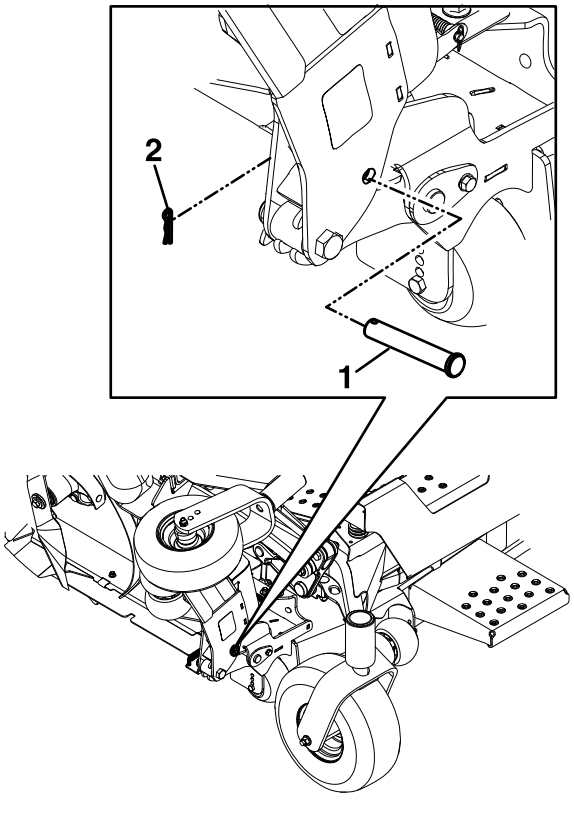


g363162

Figure 22

Raising and Locking the Wing Decks

1. Ensure that all persons are clear of the deck wings.
2. Press and hold the bottom of the deck-lift switch; the center deck lowers first, then the outer wings.
3. Park the machine on a level surface, disengage the blade-control switch, and engage the parking brake.
4. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
5. Remove the clevis pin and hairpin cotter from the storage location and secure each wing in the upright position (Figure 23).

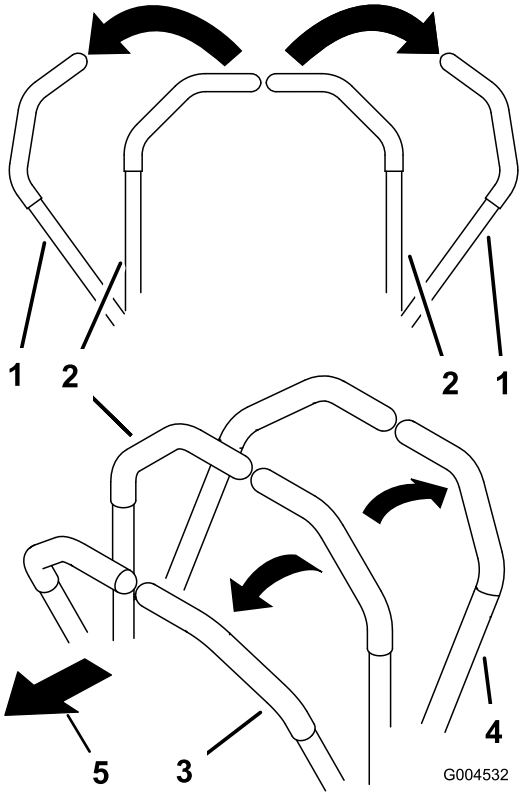


g212236

Figure 23

1. Clevis pin
2. Hairpin cotter

Using the Motion-Control Levers



g004532

Figure 24

1. Motion-control levers—NEUTRAL-LOCK position
2. Center, unlocked position
3. Forward
4. Reverse
5. Front of the machine

Driving the Machine

The drive wheels turn independently, powered by hydraulic motors on each axle. You can turn 1 side in reverse while you turn the other forward, causing the machine to spin rather than turn. This greatly improves the machine maneuverability but may require some time for you to adapt to how it moves.

The throttle control regulates the engine speed as measured in rpm (revolutions per minute). Place the throttle control in the FAST position for best performance. Always operate in the full throttle position when mowing.

⚠ WARNING

The machine can spin very rapidly. You may lose control of the machine and cause personal injury or damage to the machine.

- **Use caution when making turns.**
- **Slow the machine down before making sharp turns.**

Driving Forward

Note: The engine shuts off when you move the traction-control with the parking brake engaged.

To stop the machine, pull the motion-control levers to the NEUTRAL position.

1. Disengage the parking brake.
2. Move the motion-control levers to the center, unlocked position.
3. To go forward, slowly push the motion-control levers forward (Figure 25).

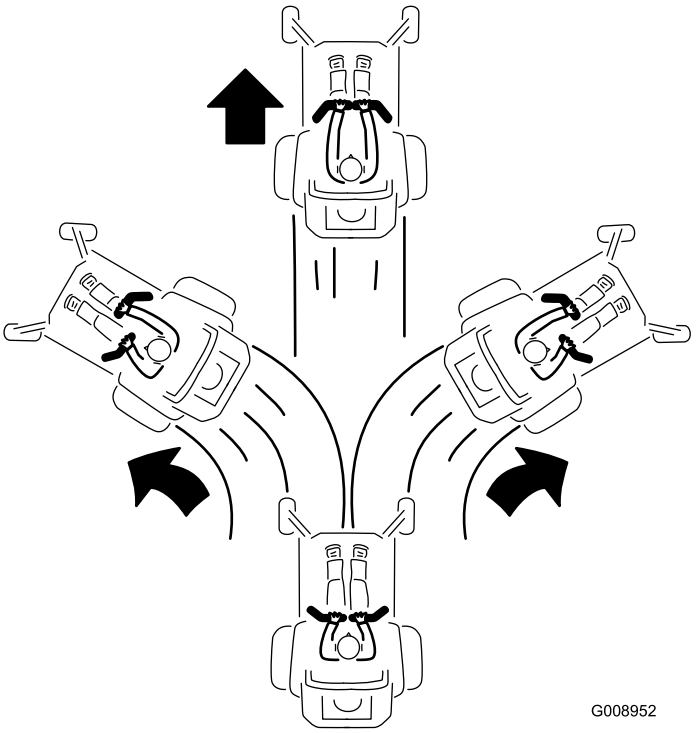


Figure 25

Driving in Reverse

1. Move the motion-control levers to the center, unlocked position.
2. To go in reverse, slowly pull the motion-control levers rearward (Figure 26).

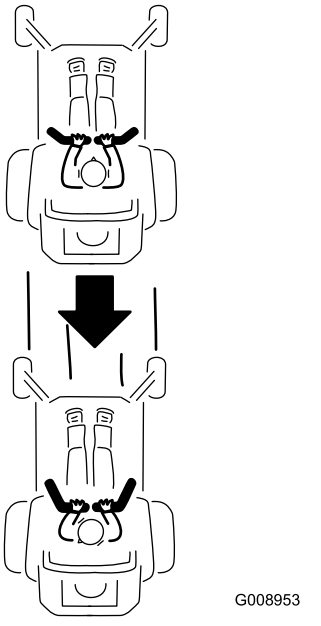


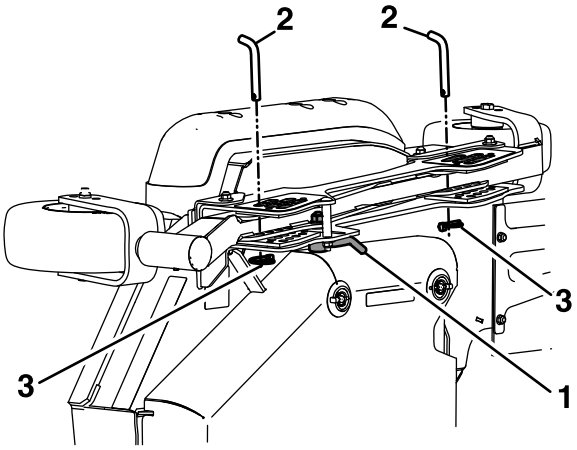
Figure 26

Adjusting the Height of Cut

The cutting height of the mower deck can be adjusted from 2.54 cm to 14 cm (1 to 5-1/2 inches) in 6.4 mm (1/4 inch) increments.

1. Park the machine on a level surface, disengage the blade-control switch, and engage the parking brake.
2. Press the top of deck-lift switch to raise the center deck and wing decks.
3. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
4. Adjust the center deck by performing the following procedure:
   A. Remove the height-of-cut pin from the deck-lift plate on the right side of the center deck.
   B. Insert the height-of-cut pin into the hole corresponding to the desired cutting height.

      See the decal on the side of the deck-lift plate for the cutting heights.
5. Adjust the side wing decks by performing the following procedure:
   A. Ensure that the wing decks are locked in place.
   B. Unlock the cam locks located on the height-of-cut channel on the wing deck (Figure 27).



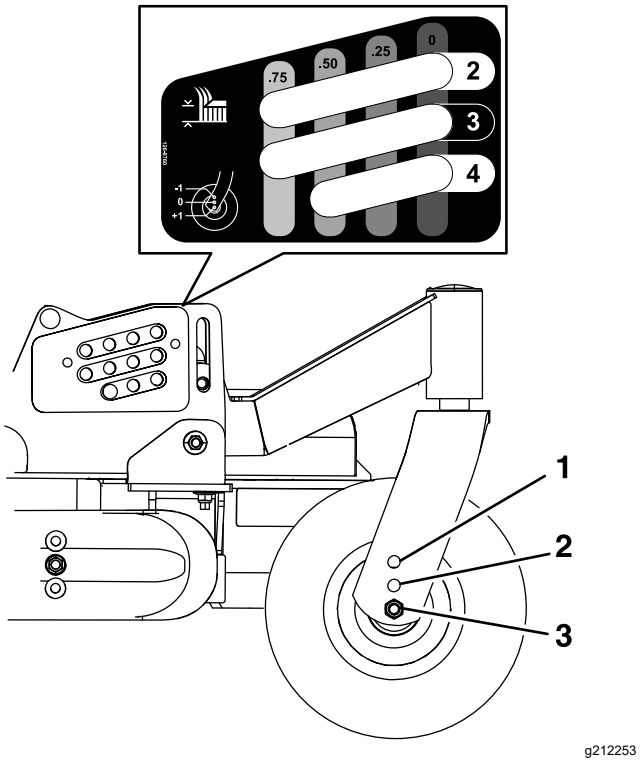
g239055

Figure 27

1. Cam lock
2. Height-of-cut pin
3. Lynch pin

   C. Remove the lynch pin from the height-of-cut pin on both the front and rear channels.
   D. Move the wing deck to the appropriate height and install the height-of-cut pins and lynch pins (Figure 27).
   E. Lock the cam lock.
   F. Repeat for the other wing deck.
6. If you desire additional height-of-cut range, adjust the front and rear gauge wheels on the wing deck as follows:
   A. Remove the mounting hardware from the gauge wheel.
   B. Adjust the front and rear gauge wheels to the appropriate hole location (see the chart below and Figure 28) and install the mounting hardware.

Hole Location	Height-of-Cut Range
Top hole (-1 on the decal)	25 to 89 mm (1 to 3-1/2 inches)
Middle hole (0 on the decal)	51 to 114 mm (2 to 4-1/2 inches)
Bottom hole (+1 on the decal)	76 to 140 mm (3 to 5-1/2 inches)



g212253

Figure 28

Height-of-cut range

1. Top hole (-1 on the decal)
2. Middle hole (0 on the decal)
3. Bottom hole (+1 on the decal)

   C. Repeat for the other wing deck.

Adjusting the Anti-Scalp Rollers

For maximum deck flotation, install the rollers 1 hole position lower. Rollers should maintain a 6 mm (1/4 inch) clearance to the ground. Do not adjust the rollers to support the deck.

1. Park the machine on a level surface.
2. Disengage the blade-control switch (PTO), move the motion-control levers to the NEUTRAL-LOCK position, and engage the parking brake.
3. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
4. After adjusting the height of cut, adjust the anti-scalp rollers by removing the mounting hardware (Figure 29).

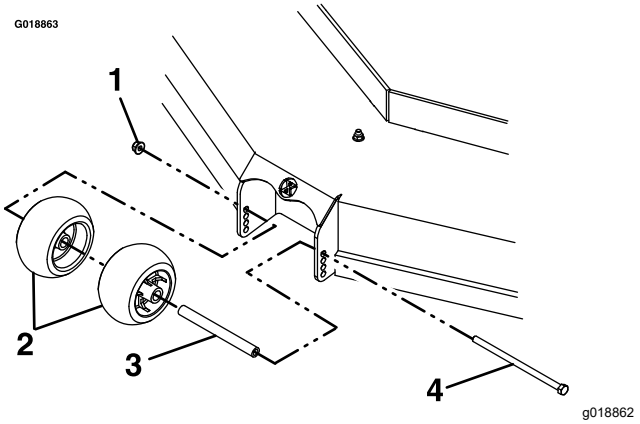


Figure 29

1. Locknut (3/8 inch)
2. Anti-scalp rollers
3. Spacer
4. Bolt

5. Place the rollers in 1 of the positions shown in Figure 30.

   Note: The rollers will maintain 19 mm (3/4 inch) clearance to the ground to minimize gouging and roller wear or damage. For cutting heights above 90 mm (3-1/2 inches), use the bottom hole. The rollers are still effective against scalping.

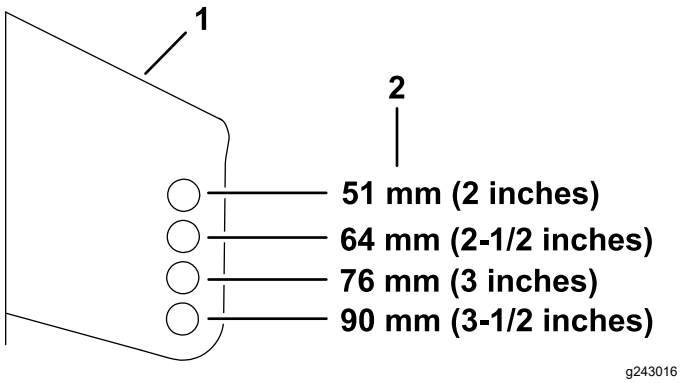


Figure 30

1. Anti-scalp roller mounting bracket
2. Cutting height

6. Torque the locknut (3/8 inch) to 41 to 47 N·m (30 to 35 ft-lb) as shown in Figure 29.

Note: The 96-inch deck has 13 anti-scalp roller locations (Figure 31).

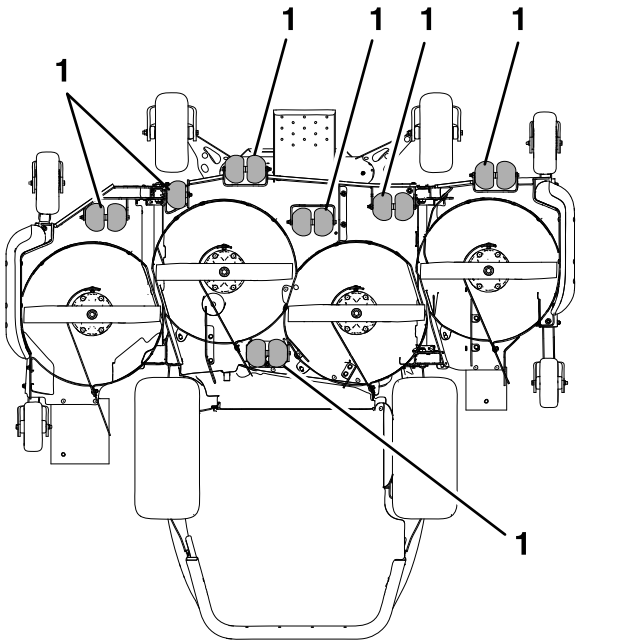


Figure 31

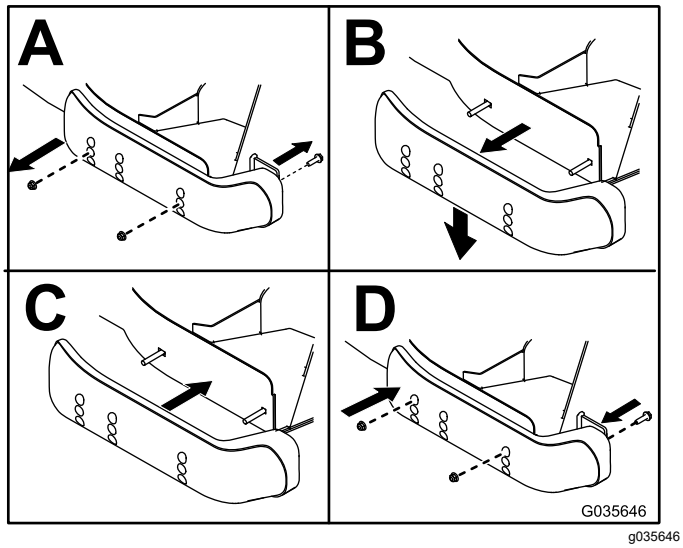
Underside of the mower deck

1. Anti-scalp roller

Adjusting the Skids

Mount the skids in the lower position when operating at heights of cut greater than 51 mm (2 inches) and in a higher position when operating at heights of cut lower than 51 mm (2 inches).

Adjust the skids as shown in Figure 32.



g035646

Figure 32

Operating with the Overheat Sensor

The PTO disengages, an alarm sounds, and a bar graph displays the engine temperature when it reaches an overheat condition. The PTO does not engage until the engine has cooled and you manually shut off the PTO and engage it.

Note: If the engine-coolant level is below the indicator line on the overflow bottle when the engine is cold, the coolant temperature gauge may not register correctly during operation and/or the audible alarm may not sound if the engine overheats.

Operating Tips

Using the Fast Throttle Setting

For best mowing and maximum air circulation, operate the engine at the FAST position. Air is required to thoroughly cut grass clippings, so do not set the height-of-cut so low as to totally surround the mower deck in uncut grass. Always try to have 1 side of the mower deck free from uncut grass, which allows air to be drawn into the mower deck.

Cutting a Lawn for the First Time

Cut grass slightly longer than normal to ensure that the cutting height of the mower deck does not scalp any uneven ground. However, the cutting height used in the past is generally the best one to use. When cutting grass longer than 15 cm (6 inches) tall, you may want to cut the lawn twice to ensure an acceptable quality of cut.

Cutting a Third of the Grass Blade

It is best to cut only about a third of the grass blade. Cutting more than that is not recommended unless grass is sparse, or it is late fall when grass grows more slowly.

Alternating the Mowing Direction

Alternate the mowing direction to keep the grass standing straight. This also helps disperse clippings, which enhances decomposition and fertilization.

Mowing at Correct Intervals

Grass grows at different rates at different times of the year. To maintain the same cutting height, mow more often in early spring. As the grass growth rate slows in mid summer, mow less frequently. If you cannot mow for an extended period, first mow at a high cutting height, then mow again 2 days later at a lower height setting.

Using a Slower Cutting Speed

To improve cut quality, use a slower ground speed in certain conditions.

Avoiding Cutting Too Low

When mowing uneven turf, raise the cutting height to avoid scalping the turf.

Stopping the Machine

If you must stop the forward motion of the machine while mowing, a clump of grass clippings may

drop onto your lawn. To avoid this, move onto a previously cut area with the blades engaged or you can disengage the mower deck while moving forward.

Keeping the Underside of the Mower Deck Clean

Clean clippings and dirt from the underside of the mower deck after each use. If grass and dirt build up inside the mower deck, cutting quality will eventually become unsatisfactory.

Maintaining the Blade(s)

Maintain a sharp blade throughout the cutting season because a sharp blade cuts cleanly without tearing or shredding the grass blades. Tearing and shredding turns grass brown at the edges, which slows growth and increases the chance of disease. Check the mower blades after each use for sharpness, and for any wear or damage. File down any nicks and sharpen the blades as necessary. If a blade is damaged or worn, replace it immediately with a genuine Toro replacement blade.

After Operation

After Operation Safety

General Safety

- Engage the parking brake, shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operator's position. Allow the machine to cool before servicing, adjusting, fueling, cleaning, or storing it.
- Clean grass and debris from the cutting unit, muffler, drives, and engine compartment to help prevent fires. Clean up oil or fuel spills.
- Shut off the fuel and remove the key before storing or transporting the machine.

Using the Drive-Wheel Release Valves

⚠ WARNING

Hands may become entangled in the rotating drive components below the engine deck, which could result in serious injury.

Shut off the engine, remove the key, and allow all moving parts to stop before accessing the drive-wheel release valves.

⚠ WARNING

The engine and hydraulic-drive units can become very hot. Touching a hot engine or hydraulic-drive units can cause severe burns.

Allow the engine and hydraulic-drive units to cool completely before accessing the drive-wheel release valves.

⚠ WARNING

The machine could unintentionally move while the bypass levers are locked forward in the slot and injure you or bystanders.

Lock the bypass levers rearward after moving the machine.

1. Park the machine on a level surface, disengage the blade-control switch, and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Use the drive-wheel release valves to release the hydrostatic drive system, which allows you to push the machine without the running the engine.
4. Rotate each bypass valve counterclockwise 1 turn to release; rotate each bypass valve clockwise to reset the system (Figure 33).

   Important: **Do not overtighten. Do not tow the machine.**

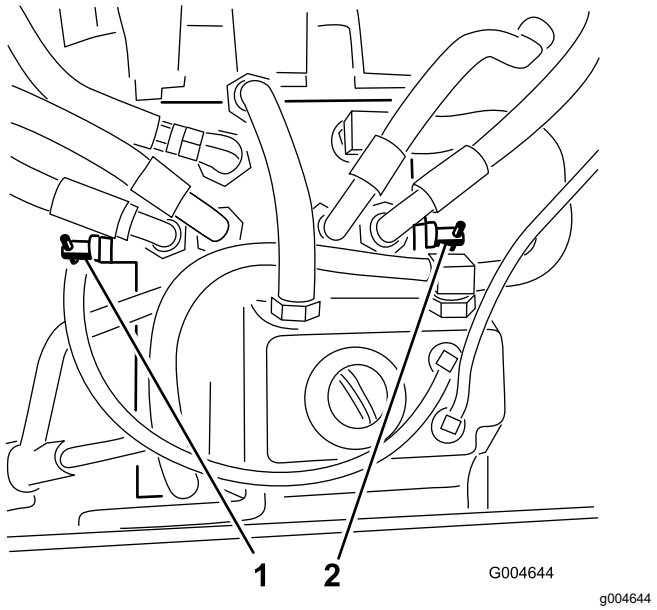


Figure 33

1. Right bypass valve
2. Left bypass valve

Transporting the Machine

Use a heavy-duty trailer or truck to transport the machine. Use a full-width ramp. Ensure that the trailer or truck has all the necessary brakes, lighting, and marking as required by law. Please carefully read all the safety instructions. Knowing this information could help you or bystanders avoid injury. Refer to your local ordinances for trailer and tie-down requirements.

⚠ WARNING

Driving on the street or roadway without turn signals, lights, reflective markings, or a slow-moving-vehicle emblem is dangerous and can lead to accidents, causing personal injury.

Do not drive the machine on a public street or roadway.

Selecting a Trailer

⚠ WARNING

Loading a machine onto a trailer or truck increases the possibility of tip-over and could cause serious injury or death (Figure 34).

- **Use only a full-width ramp; do not use individual ramps for each side of the machine.**
- **Do not exceed a 15-degree angle between the ramp and the ground or between the ramp and the trailer or truck.**
- **Ensure that the length of the ramp is at least 4 times as long as the height of the trailer or truck bed to the ground. This ensures that the ramp angle does not exceed 15 degrees on flat ground.**

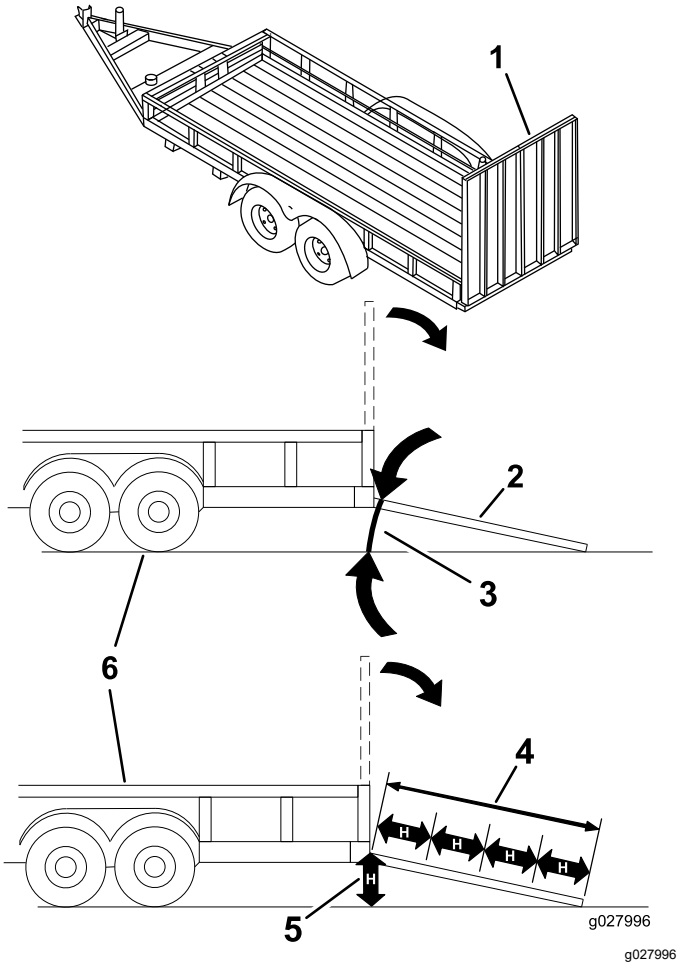


Figure 34

1. Full-width ramp in stowed position
2. Side view of full-width ramp in loading position
3. Not greater than 15 degrees
4. Ramp is at least 4 times as long as the height of the trailer or truck bed to the ground
5. H=height of the trailer or truck bed to the ground
6. Trailer

Loading the Machine

⚠ WARNING

Loading a machine onto a trailer or truck increases the possibility of tip-over and could cause serious injury or death.

- **Use extreme caution when operating a machine on a ramp.**
- **Back the machine up the ramp and drive it forward down the ramp.**
- **Avoid sudden acceleration or deceleration while driving the machine on a ramp as this could cause a loss of control or a tip-over situation.**

1. If using a trailer, connect it to the towing vehicle and connect the safety chains.
2. If applicable, connect the trailer brakes and lights.
3. Lower the ramp, ensuring that the angle between the ramp and the ground does not exceed 15 degrees (Figure 34).
4. Back the machine up the ramp (Figure 35).

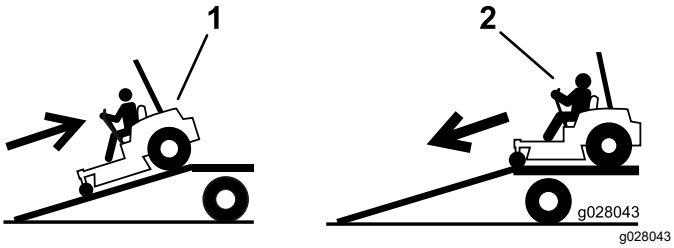


Figure 35

1. Back the machine up the ramp.
2. Drive the machine forward down the ramp.

5. Shut off the engine, remove the key, and engage the parking brake.
6. Tie down the machine near the front caster wheels and the rear frame with straps, chains, cable, or ropes (Figure 36). Refer to local regulations for tie-down requirements.

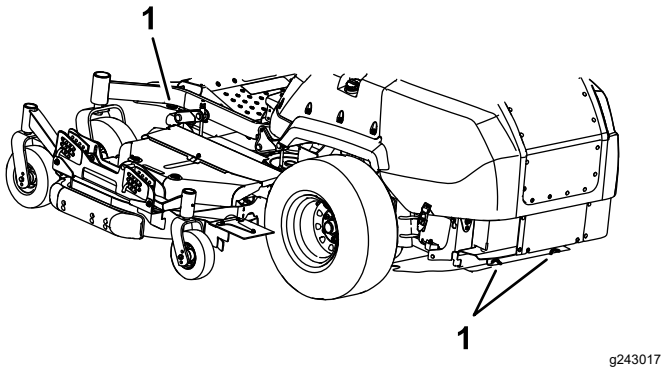


Figure 36

1. Tie-down points

Unloading the Machine

1. Lower the ramp, ensuring that the angle between the ramp and the ground does not exceed 15 degrees (Figure 34).
2. Drive the machine forward down the ramp (Figure 35).

Maintenance

Maintenance Safety

- If you leave the key in the switch, someone could accidently start the engine and seriously injure you or other bystanders. Remove the key from the switch before you perform any maintenance.
- Before you leave the operator's position, do the following:
  - Park the machine on a level surface.
  - Disengage the drives.
  - Engage the parking brake.
  - Shut off the engine and remove the key.
  - Allow machine components to cool before performing maintenance.
- Do not allow untrained personnel to service the machine.
- Keep your hands and feet away from moving parts or hot surfaces. If possible, do not make adjustments with the engine running.
- Carefully release pressure from components with stored energy.
- Check the parking brake operation frequently. Adjust and service it as required.
- Never tamper with safety devices. Check their proper operation regularly.
- Clean grass and debris from the cutting unit, muffler, drives, and engine compartment to prevent fires.
- Clean up oil or fuel spills and remove fuel-soaked debris.
- Do not rely on hydraulic or mechanical jacks to support the machine; support the machine with jack stands whenever you raise the machine.
- Keep all parts in good working condition and all hardware tightened, especially the blade-attachment hardware. Replace all worn or damaged decals.
- Disconnect the cable from the negative terminal of the battery before repairing the machine.
- To ensure optimum performance, use only genuine Toro replacement parts and accessories. Replacement parts and accessories made by other manufacturers could be dangerous, and such use could void the product warranty.

Recommended Maintenance Schedule(s)

Maintenance Service Interval	Maintenance Procedure
After the first 100 hours	• Check the wheel lug nuts. • Adjust the parking brake.
After the first 200 hours	• Change the engine oil and filter. • Change the hydraulic fluid and filter. • Change the deck drive gearbox oil.
Before each use or daily	• Check the safety-interlock system. • Check the engine-oil level. • Check the seat belt. • Check the engine-coolant level. • Check the hydraulic-fluid level. • Inspect the blades. • Clean the engine and exhaust system area. • Clean the grass and debris build-up from the machine and mower deck.
Every 50 hours	• Grease the drive U-joints and splined slip joint. • Drain the fuel filter/water separator. • Check the tire pressure • Clean the engine-cooling system (more often in dirty and dusty conditions). • Inspect the belts for cracks and wear. • Check the deck drive gearbox-oil level.
Every 100 hours	• Lubricate the mower deck-lift pivots. • Check the alternator-belt tension. • Check the wing deck bushings.

Maintenance Service Interval	Maintenance Procedure
Every 200 hours	• Grease the caster pivots (more often in dirty or dusty conditions). • Change the engine oil and filter if not using Toro Premium Engine Oil, but any oil meeting API classification CJ-4 or higher or as stated in Engine-Oil Specifications. • Adjust the frame caster-pivot bearing. • Adjust the wing deck caster-pivot bearings.
Every 400 hours	• Grease the deck-idler pivots. • Service the air cleaner (More frequently in extremely dusty or dirty conditions). • Change the engine oil and filter if using Toro Premium Engine Oil (API classification CK-4 or higher) (more often in dirty or dusty conditions). • Replace the fuel-filter canister for the water separator (more often in dirty and dusty conditions). • Check the fuel lines and connections. • Adjust the parking brake. • Change the hydraulic fluid and filter if using Mobil® 424 hydraulic fluid. • Change the deck drive gearbox oil.
Every 800 hours	• Inspect the engine-valve clearance. • Change the hydraulic fluid and filter if using Toro Premium Transmission/Hydraulic Tractor Fluid.
Every 2,000 hours	• Change the engine coolant.
Monthly	• Check the battery charge.
Yearly	• Grease the deck drive PTO. • Repack the caster-wheel bearings (more often in dirty or dusty conditions). • Greasing the caster-wheel hubs. • If you operate the machine less than 200 hours, change the engine oil and filter.

Important: **Refer to your engine owner's manual for additional maintenance procedures.**

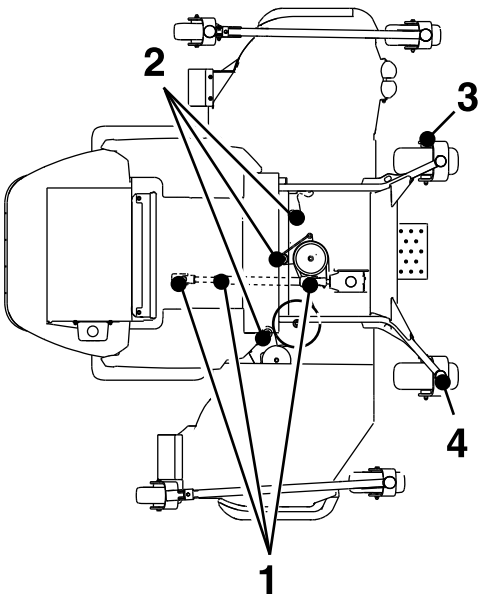
⚠ CAUTION

If you leave the key in the switch, someone could accidently start the engine and seriously injure you or other bystanders.

Shut off the engine and remove the key from the switch before you perform any maintenance.

Lubrication

Greasing the Machine



Service Interval: Every 400 hours/Yearly (whichever comes first)—Grease the deck-idler pivots.

Yearly—Grease the deck drive PTO.

Grease more frequently when operating conditions are extremely dusty or sandy.

Grease Type: No. 2 lithium or molybdenum grease

1. Park the machine on a level surface, disengage the blade-control switch, and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Clean the grease fittings with a rag.

   Note: Make sure that you scrape any paint off the front of the fitting(s).
4. Connect a grease gun to the fitting.
5. Pump grease into the fittings until grease begins to ooze out of the bearings.
6. Wipe up any excess grease.

Refer to the following chart for fitting locations and lubrication schedule.

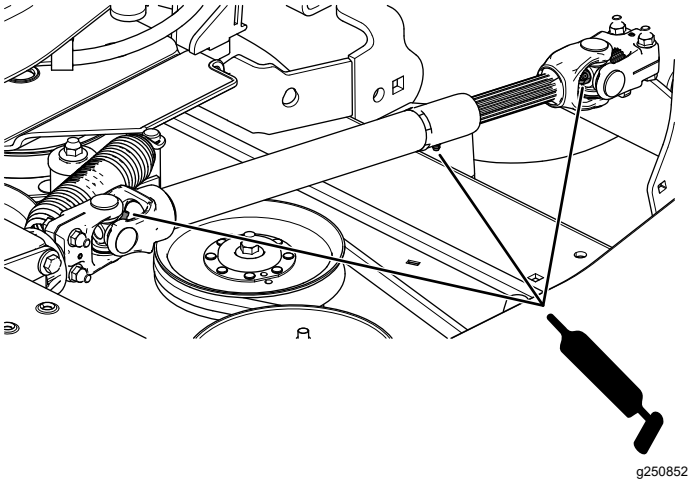
Lubrication Chart			
Fitting Locations	**Pumps**	**Number of Places**	**Service Interval**
1. Deck-drive PTO	1	3	Every 50 hours
2. Deck-idler pivots	1	1	Every 400 hours or yearly
3. Caster-wheel bearings	0	2	Yearly
4. Caster pivots	0	2	Every 400 hours or yearly

Lubricating the Drive U-Joints and Splined Slip Joint

Service Interval: Every 50 hours—Grease the drive U-joints and splined slip joint.

Note: For easier access to the drive U-joints and splined slip joint, remove the floor pan and fully lower the mower deck.

1. Park the machine on a level surface, disengage the blade-control switch, and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Clean the grease fittings with a rag.
4. Connect a grease gun to the fitting.
5. Pump grease into the fittings until grease begins to ooze out of the bearings.
6. Wipe up any excess grease.



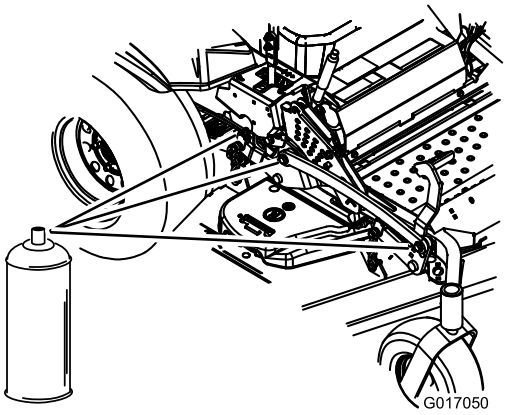
g250852

Figure 37

Lubricating the Mower Deck-Lift Pivots

Service Interval: Every 100 hours

Use light oil or spray lubricant to lubricate the deck-lift pivots.



g017050

Figure 38

Greasing the Caster Pivots

Service Interval: Every 200 hours/Yearly (whichever comes first) (more often in dirty or dusty conditions).

Yearly—Repack the caster-wheel bearings (more often in dirty or dusty conditions).

1. Park the machine on a level surface, disengage the blade-control switch, and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Remove the dust cap and adjust the caster pivots and keep the dust cap off until greasing is done; refer to Greasing the Machine (page 37).
4. Remove the hex plug.
5. Thread a grease fitting into the hole.
6. Pump grease into the fitting until it oozes out around the top bearing.
7. Remove the grease fitting from the hole. Install the hex plug and cap.

Greasing the Caster-Wheel Hubs

Service Interval: Yearly

1. Park the machine on a level surface, disengage the blade-control switch, and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Raise the mower for access.
4. Remove the caster wheel from the caster forks.
5. Remove the seal guards from the wheel hub.

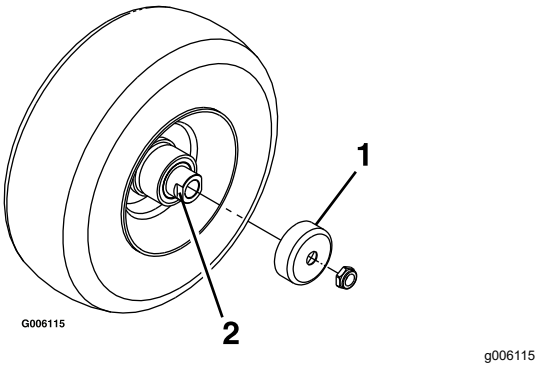


Figure 39

1. Seal guard
2. Spacer nut with wrench flats

6. Remove a spacer nut from the axle assembly in the caster wheel.

   Note: Thread-locking compound has been applied to lock the spacer nuts to the axle.

7. Remove the axle (with the other spacer nut still assembled to it) from the wheel assembly.
8. Pry out seals and inspect bearings for wear or damage and replace if necessary.
9. Pack the bearings with a general-purpose grease.
10. Insert 1 bearing and 1 new seal into the wheel.
11. If the axle assembly is missing both spacer nuts, apply a thread-locking compound to 1 spacer nut and thread it onto the axle with the wrench flats facing outward.

    Note: Do not thread the spacer nut all of the way onto the end of the axle. Leave approximately 3 mm (1/8 inch) from the outer surface of the spacer nut to the end of the axle inside the nut.

12. Insert the assembled nut and axle into the wheel on the side with the new seal and bearing.
13. With the open end of the wheel facing up, fill the area inside the wheel around the axle full of general-purpose grease.
14. Insert the second bearing and new seal into the wheel.
15. Apply a thread-locking compound to the second spacer nut, and thread it onto the axle with the wrench flats facing outward.
16. Torque the nut to 8 to 9 N·m (75 to 80 in-lb), loosen the nut, then torque it to 2 to 3 N·m (20 to 25 in-lb).

    Note: Make sure that the axle does not extend beyond either nut.

17. Install the seal guards over the wheel hub, and insert the wheel into the caster fork.
18. Install the caster bolt and tighten the nut fully.

Important: **To prevent seal and bearing damage, check the bearing adjustment often. Spin the caster tire. The tire should not spin freely (more than 1 or 2 revolutions) or have any side play. If the wheel spins freely, adjust the torque on the spacer nut until there is a slight amount of drag. Apply another layer of thread-locking compound.**

Engine Maintenance

Engine Safety

- Keep your hands, feet, face, other body parts, and clothing away from the muffler and other hot surfaces. Allow engine components to cool before performing maintenance.
- Do not change the engine governor speed or overspeed the engine.

Servicing the Air Cleaner

Service Interval: Every 400 hours

Checking the Air Cleaner

1. Park the machine on a level surface, disengage the blade-control switch (PTO), and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Check the air-cleaner body for damage, which could possibly cause an air leak.

   Replace a damaged air-cleaner body.
4. Check the air-intake system for leaks, damage, or loose hose clamps.
5. Service the air-cleaner filter and safety element when alerted (Figure 40).

   Important: **Do not over-service the air filter.**

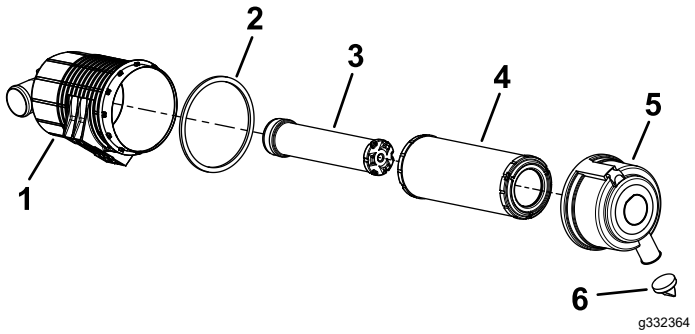


Figure 40

1. Air-cleaner body
2. Gasket
3. Safety element
4. Filter
5. Air-cleaner cover
6. Rubber outlet valve

6. Ensure that the cover seats correctly and seals with the air-cleaner body.

Servicing the Air Cleaner

Note: If the foam gasket in the cover is damaged, replace it.

Important: **Avoid using high-pressure air, which could force dirt through the filter into the intake tract.**

Important: **Do not clean the used filter to avoid damaging the filter media.**

Important: **Do not use a damaged filter.**

Important: **Do not apply pressure to the flexible center of the filter.**

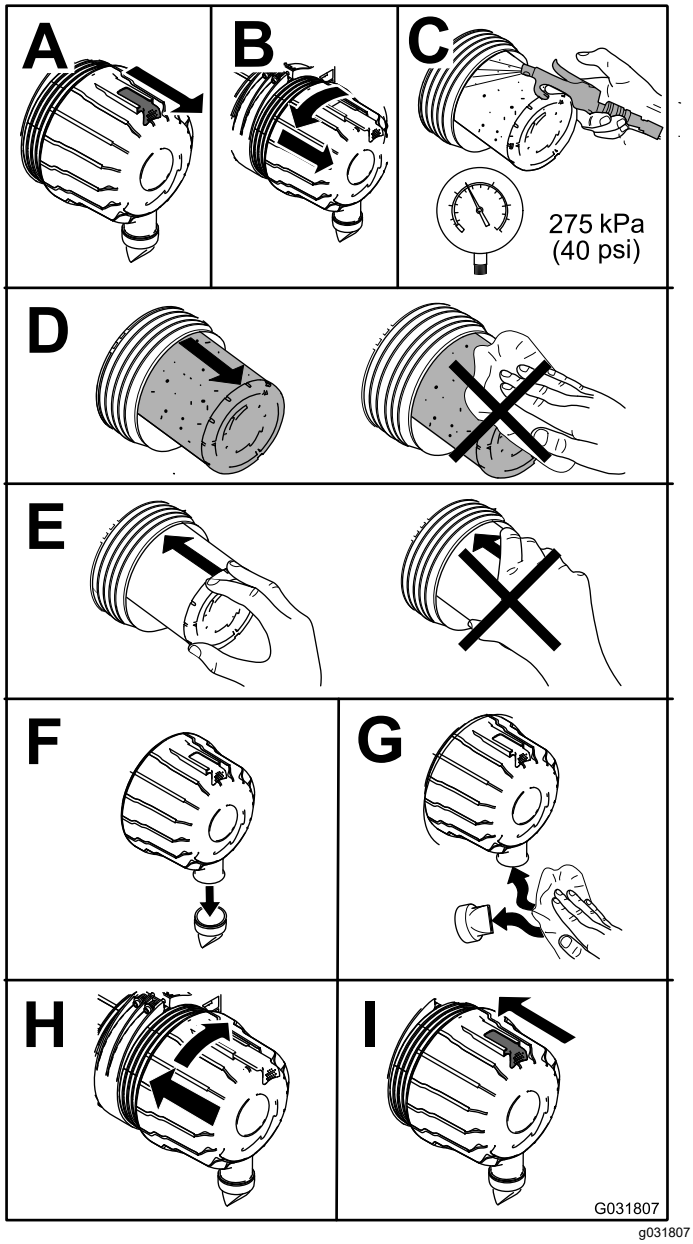


Figure 41

Servicing the Engine Oil

Service Interval: Before each use or daily

After the first 200 hours—Change the engine oil and filter.

Every 200 hours—Change the engine oil and filter **if not using** Toro Premium Engine Oil, but any oil meeting API classification CJ-4 or higher or as stated in Engine-Oil Specifications.

Every 400 hours—Change the engine oil and filter **if using** Toro Premium Engine Oil (API classification CK-4 or higher) (more often in dirty or dusty conditions).

Yearly—If you operate the machine less than 200 hours, change the engine oil and filter.

Engine-Oil Specifications

The engine ships with oil in the crankcase; however, check the oil level before and after you first start the engine. Check the oil level before operating the machine each day or each time you use the machine.

Crankcase capacity: 6.6 L (7 US qt) with the filter

Preferred engine oil: Toro Premium Engine Oil

If using an alternate oil, use high-quality, low-ash engine oil that meets or exceeds the following specifications:

- API service category CJ-4 or higher
- ACEA service category E6
- JASO service category DH-2

Important: **Using engine oil other than API classification CJ-4 or higher, ACEA E6, or JASO DH-2 may cause the diesel particulate filter to plug or cause engine damage.**

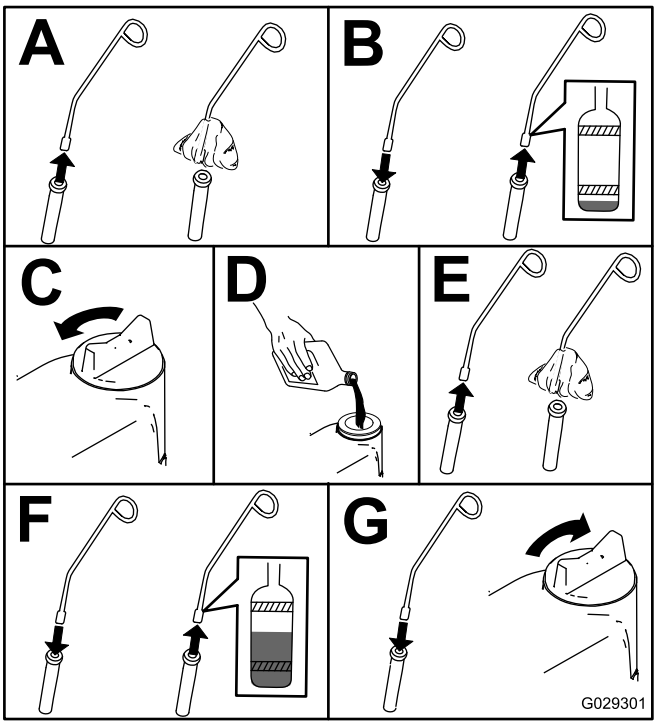
Use the following engine oil viscosity grade:

- SAE 10W-30 or 5W-30 (all temperatures)
- SAE 15W-40 (above 0° F)

Note: Toro Premium Engine oil is available from your distributor. See the *Parts Catalog* or contact an authorized Toro distributor for part numbers.

Checking the Engine-Oil Level

1. Park the machine on a level surface, disengage the blade-control switch (PTO), and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Open the hood.
4. Check the engine-oil level as shown in Figure 42.



g029301

Figure 42

Changing the Engine Oil and Filter

If possible, run the engine just before changing the oil because warm oil flows better and carries more contaminants than cold oil.

1. Park the machine on a level surface, disengage the blade-control switch (PTO), and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Open the hood.
4. Change the engine oil as shown in Figure 43.

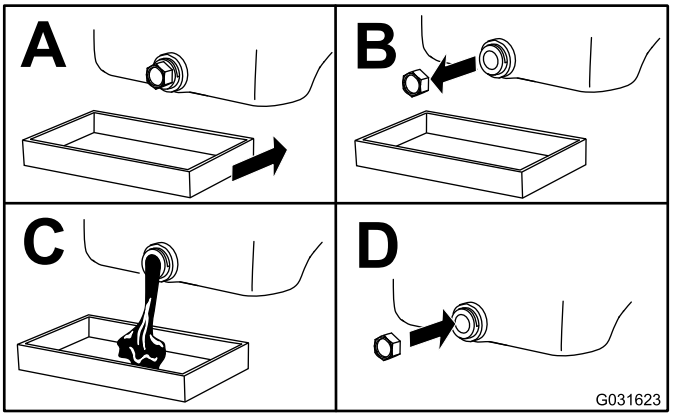


Figure 43

5. Replace the engine-oil filter as shown in Figure 44.

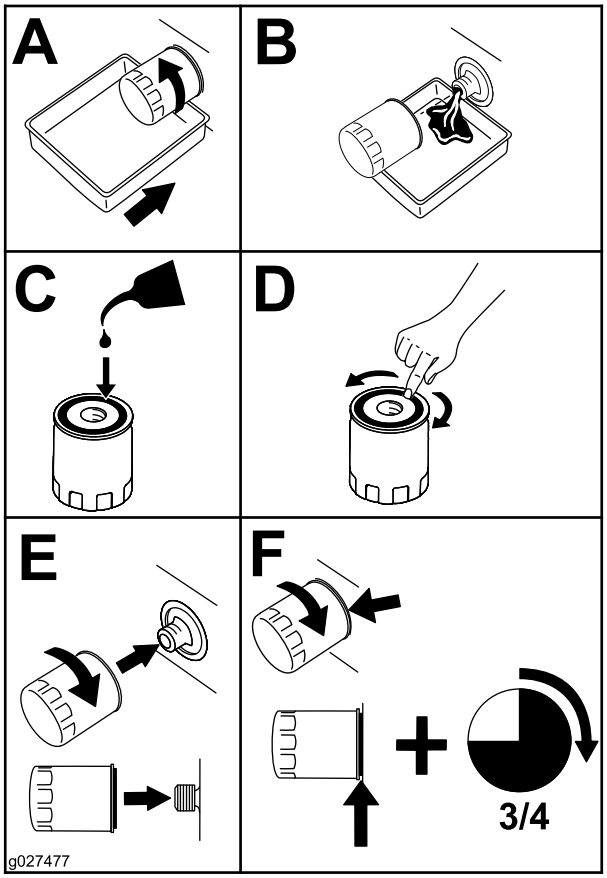


Figure 44

6. Fill the crankcase with oil; refer to Engine-Oil Specifications (page 41).

Inspecting the Engine-Valve Clearance

Service Interval: Every 800 hours

Inspect the engine-valve clearance. Refer to the engine owner's manual.

Fuel System Maintenance

⚠ DANGER

In certain conditions, fuel is extremely flammable and highly explosive. A fire or explosion from fuel can burn you and others and can damage property.

Refer to Fuel Safety (page 17) for a complete list of fuel related precautions.

⚠ WARNING

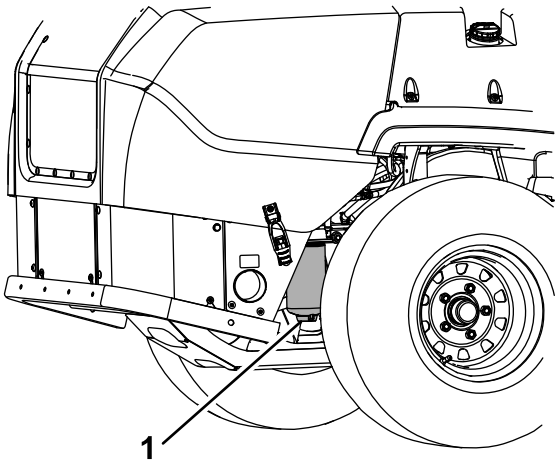
Fuel-system components are under high pressure. The use of improper components can result in system failure, fuel leakage, and possible explosion.

Use only approved fuel lines and fuel filters.

Draining the Fuel Filter/Water Separator

Service Interval: Every 50 hours—Drain the fuel filter/water separator.

1. Park the machine on a level surface, disengage the blade-control switch, and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Place a drain pan below the fuel filter/water separator.
4. Open the drain plug on the water separator approximately 1 turn to allow water and other contaminates to drain (Figure 45).



g231880

Figure 45

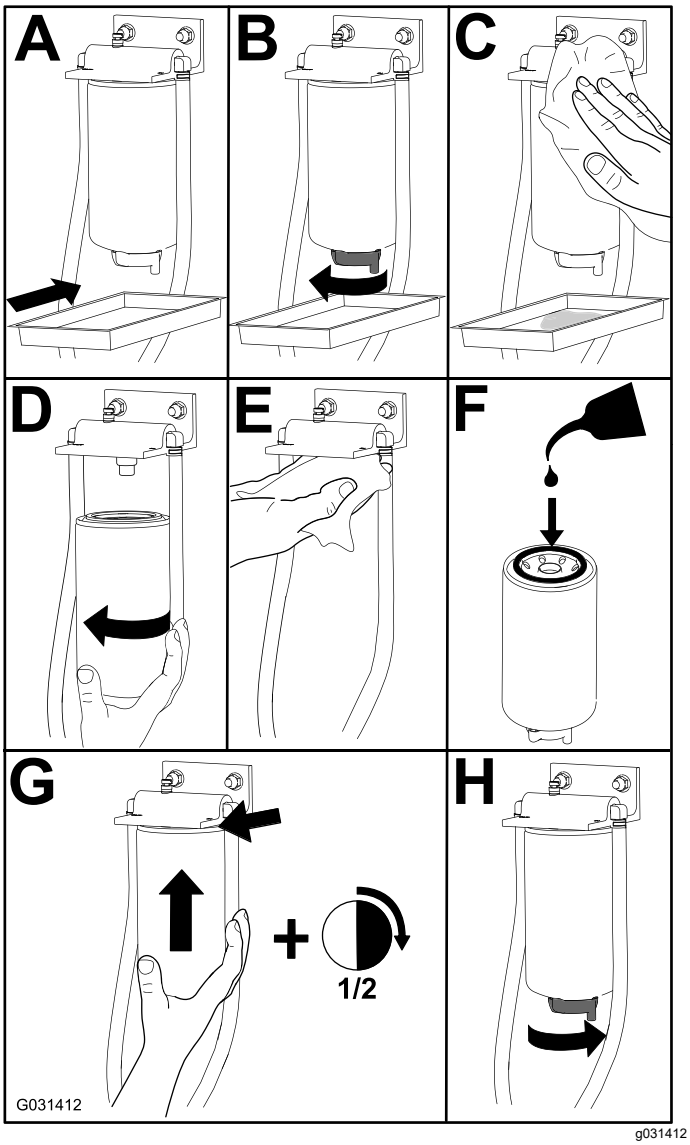
1. Fuel filter/water separator

5. Close the drain plug when only diesel fuel comes out.

   Important: **Water or other contaminants in fuel can damage the fuel pump and/or other engine components.**

Replacing the Water Separator

Service Interval: Every 400 hours—Replace the fuel-filter canister for the water separator (more often in dirty and dusty conditions).



g031412

Figure 46

Checking the Fuel Lines and Connections

Service Interval: Every 400 hours

Inspect the fuel lines for deterioration, damage, chaffing, or loose connections.

Electrical System Maintenance

Electrical System Safety

- Disconnect the cable from the negative terminal of the battery before repairing the machine.
- Charge the battery in an open, well-ventilated area, away from sparks and flames. Unplug the charger before connecting or disconnecting the battery. Wear protective clothing and use insulated tools.

Servicing the Battery

⚠ DANGER

Battery electrolyte contains sulfuric acid, which is fatal if consumed and causes severe burns.

Do not drink electrolyte and avoid contact with skin, eyes or clothing. Wear safety glasses to shield your eyes and rubber gloves to protect your hands.

Checking the Battery Charge

Service Interval: Monthly

Allowing the battery to stand for an extended period of time without charging it results in reduced performance and service life. To preserve optimum battery performance and life, charge the battery in storage when the open circuit voltage drops to 12.4 V.

Note: To prevent damage due to freezing, fully charge the battery before putting it away for winter storage.

Check the voltage of the battery with a digital voltmeter. Locate the voltage reading of the battery in the table below and charge the battery for the recommended time interval to bring the charge up to a full charge of 12.6 V or greater.

Important: **Ensure that the negative (–) battery cable is disconnected and the battery charger used for charging the battery has an output of 16 V and 7 A or less to avoid damaging the battery (see the chart for the recommended charger settings).**

Voltage Reading	Percent Charge	Maximum Charger Settings	Charging Interval
12.6 V or greater	100%	16 V/7 A	No charging required
12.4 V to 12.6 V	75% to 100%	16 V/7 A	30 minutes
12.2 V to 12.4 V	50% to 75%	16 V/7 A	1 hour
12.0 V to 12.2 V	25% to 50%	14.4 V/4 A	2 hours
11.7 V to 12.0 V	0% to 25%	14.4 V/4 A	3 hours
11.7 V or less	0%	14.4 V/2 A	6 hours or more

Charging the Battery

⚠ WARNING

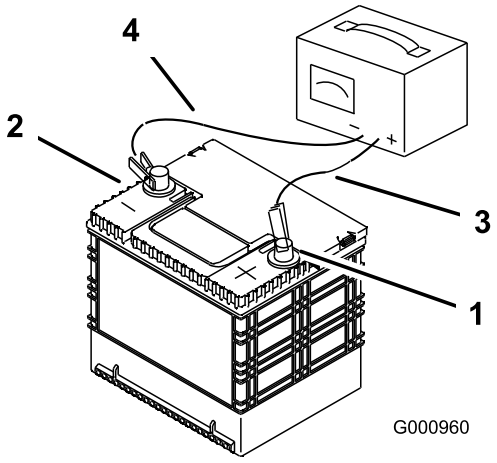
Charging the battery produces gasses that can explode.

Never smoke near the battery and keep sparks and flames away from battery.

Important: **Always keep the battery fully charged (1.265 specific gravity). This is especially important to prevent battery damage when the temperature is below 0°C (32°F).**

1. Make sure that the filler caps are installed in battery. Charge battery for 10 to 15 minutes at 25 to 30 A or 30 minutes at 10 A.
2. When the battery is fully charged, unplug the charger from the electrical outlet, then disconnect the charger leads from the battery posts (Figure 47).
3. Install the battery in the machine and connect the battery cables.

   Note: Do not run the machine with the battery disconnected, electrical damage may occur.



g000960

Figure 47

1. Positive battery post
2. Negative battery post
3. Red (+) charger lead
4. Black (-) charger lead

Jump-Starting the Machine

1. Check the weak battery for terminal corrosion (white, green, or blue “snow”).

   You must clean it off prior to jump-starting. Clean and tighten connections as necessary.

⚠ CAUTION

Corrosion or loose connections can cause unwanted electrical voltage spikes at anytime during the jump-starting procedure.

Do not attempt to jump-start with loose or corroded battery terminals; otherwise, damage may occur to the engine.

⚠ DANGER

Jump-starting a weak battery that is cracked, frozen, has low electrolyte level, or an open/shorted battery cell, can cause an explosion, resulting in serious injury.

Do not jump-start a weak battery if these conditions exist.

2. Ensure that the booster is a good and fully-charged lead acid battery at 12.6 V or greater. Use properly sized jumper cables (4 to 6 AWG) with short lengths to reduce voltage drop between systems. Ensure that the cables are color-coded or labeled for the correct polarity.

⚠ CAUTION

Connecting the jumper cables incorrectly (wrong polarity) can immediately damage the electrical system.

Be certain of battery-terminal polarity and jumper-cable polarity when connecting batteries.

Note: The following instructions are adapted from the SAE J1494 Rev. Dec. 2001 – Battery Booster Cables – Surface Vehicle Recommended Practice (SAE – Society of Automotive Engineers).

Important: **Ensure that the vent caps are tight and level. Place a damp cloth, if available, over any vent caps on both batteries. Ensure that the machines do not touch and that both electrical systems are shut off and at the same rated system voltage. These instructions are for negative ground systems only.**

3. Connect the positive (+) cable to the positive (+) terminal of the discharged battery that is wired to the starter or solenoid (Figure 48).

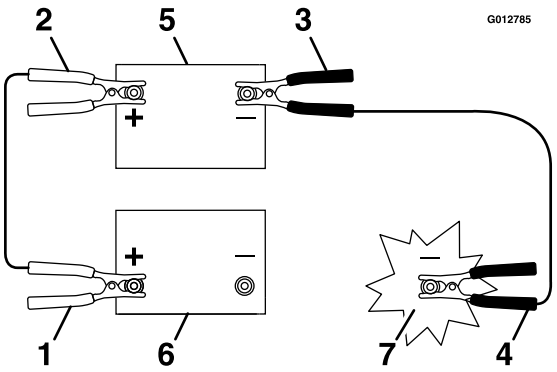


Figure 48

1. Positive (+) cable on the discharged battery
2. Positive (+) cable on the booster battery
3. Negative (–) cable on the booster battery
4. Negative (–) cable on the engine block
5. Booster battery
6. Discharged battery
7. Engine block

4. Connect the other end of the positive cable to the positive terminal of the booster battery.
5. Connect the black negative (–) cable to the other terminal (negative) of the booster battery.
6. Make the final connection on the engine block of the stalled machine (not to the negative post) away from the battery. Stand away from the machine.
7. Start the vehicle and remove the cables in the reverse order of connection (the engine block (black) connection is the first to disconnect).

Servicing the Fuses

The electrical system is protected by fuses. It requires no maintenance, however, if a fuse blows check component/circuit for malfunction or short.

1. Unlatch the engine hood and raise the engine hood to gain access to the fuse block.
2. To replace the fuses, pull out on the fuse to remove it.
3. Install a new fuse (Figure 49).

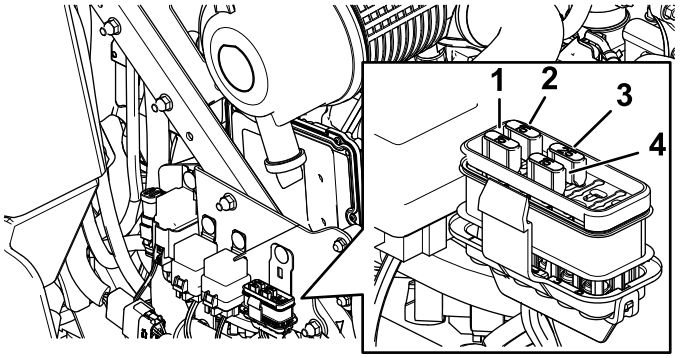


Figure 49

1. Accessory (15 A)
2. Chassis (15 A)
3. Main (25 A)
4. Power point (15 A)

Drive System Maintenance

Checking the Seat Belt

Service Interval: Before each use or daily

Inspect the seat belt for wear, cuts, and proper operation of the retractor and buckle. Replace the seat belt if it is damaged.

Adjusting the Tracking

1. Disengage the blade-control switch (PTO).
2. Drive to an open flat area, move the motion-control levers to the NEUTRAL-LOCK position.
3. Move the throttle midway between the FAST and SLOW positions.
4. Move both motion-control levers all the way forward until they both hit the stops in the T-slot.
5. Check which way the machine tracks.
6. Engage the parking brake, shut off the engine, and remove the key.
7. Adjust the stop plates as needed.
   - If the machine tracks to the right, loosen the bolts and adjust the left stop plate rearward on the left T-slot until the machine tracks straight (Figure 50).
   - If the machine tracks to the left, loosen the bolts and adjust the right stop plate rearward on the right T-slot until the machine tracks straight (Figure 50).
8. Tighten the stop plate (Figure 50).

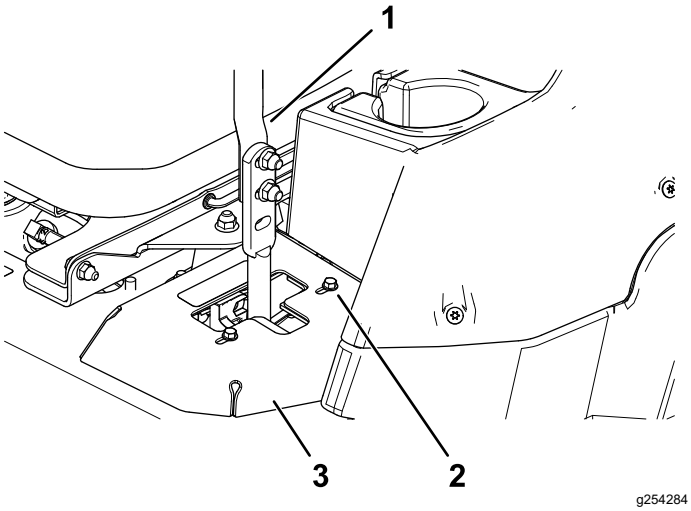


Figure 50

1. Control lever
2. Bolt
3. Stop plate

9. Align the levers in the front-to-rear position by bringing the levers together to the NEUTRAL position, and slide them until they are aligned, then tighten the bolts (Figure 51).

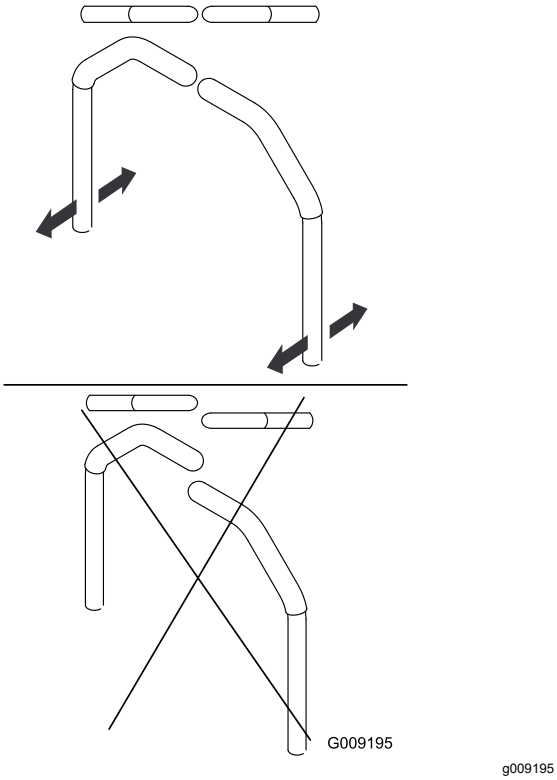


Figure 51

10. If alignment is needed, loosen the 2 motion-control lever mounting bolts on the misaligned side (Figure 52).

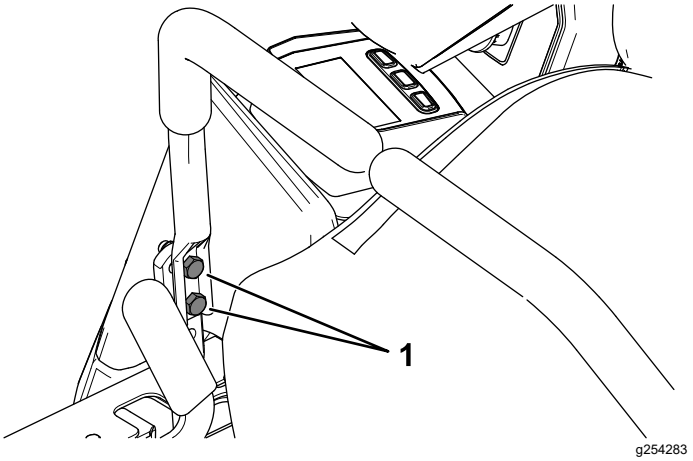


Figure 52

11. Move motion-control lever to meet the opposite side.
12. Tighten the 2 motion-control lever mounting bolts (Figure 52).

Checking the Tire Pressure

Service Interval: Every 50 hours/Monthly (whichever comes first)

Rear tire air pressure specification: 124 kPa (18 psi).

Note: The caster tires are semi-pneumatic tires and do not require air pressure maintenance.

⚠ DANGER

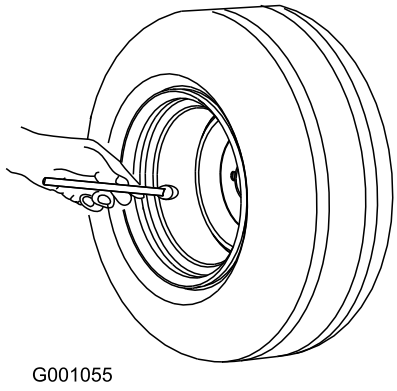
Low tire pressure decreases machine side-hill stability. This could cause a rollover, which may result in personal injury or death.

Do not under-inflate the tires.

Check the air pressure in the rear tires. Add or remove air as needed to set the air pressure in the tires to the tire air pressure specification.

Important: **Maintain pressure in all tires to ensure a good quality of cut and proper machine performance.**

Check the air pressure in all the tires before operating the machine.



g001055

Figure 53

Checking the Wheel Lug Nuts

Service Interval: After the first 100 hours—Check the wheel lug nuts.

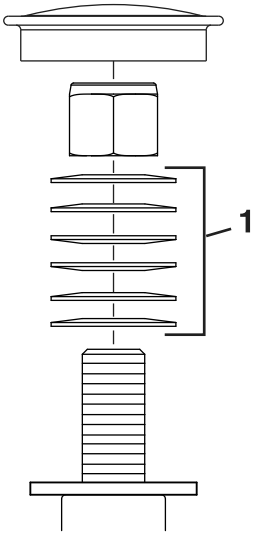
Torque the wheel lug nuts to 115 to 142 N·m (85 to 105 ft-lb).

Adjusting the Frame Caster-Pivot Bearing

Service Interval: Every 200 hours/Yearly (whichever comes first)

1. Park the machine on a level surface, disengage the blade-control switch, and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Remove the dust cap from the caster and tighten the locknut (Figure 54).
4. Tighten the locknut until the spring washers are flat, and then back off a 1/4 turn to properly set the preload on the bearings (Figure 54).

   Important: **Make sure that the spring washers are installed correctly as shown in Figure 54.**
5. Install the dust cap (Figure 54).



g228558

Figure 54

1. Spring disc washers

Cooling System Maintenance

Cooling System Safety

- Swallowing engine coolant can cause poisoning; keep out of reach from children and pets.
- Discharge of hot, pressurized coolant or touching a hot radiator and surrounding parts can cause severe burns.
  - Always allow the engine to cool at least 15 minutes before removing the radiator cap.
  - Use a rag when opening the radiator cap, and open the cap slowly to allow steam to escape.

Checking the Engine-Coolant Level

Service Interval: Before each use or daily

Coolant specification: 50/50 solution of water and permanent ethylene-glycol antifreeze

Cooling-system capacity: 7.6 L (8 US qt)

1. Park the machine on a level surface, disengage the blade-control switch, and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Open the hood.
4. Check the level of the coolant in the expansion tank (Figure 55).

   Note: The coolant level should be between the marks on the side of the tank.

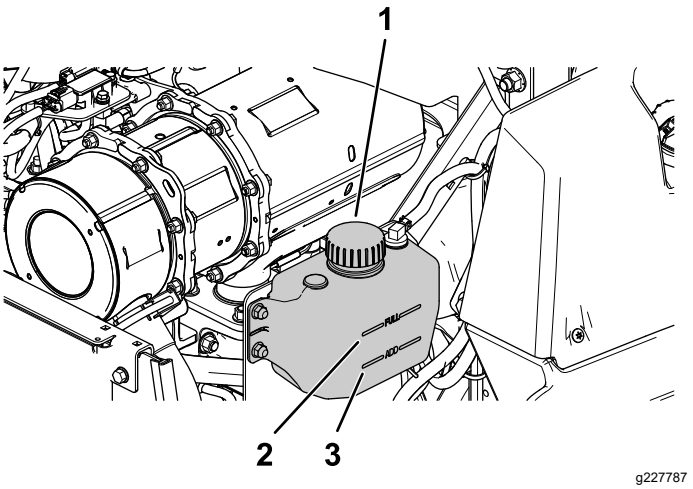


Figure 55

1. Expansion-tank cap
2. Full line
3. Add line

5. If coolant level is low, remove the expansion-tank cap, and add the specified coolant (Figure 55).

   Important: **Do not overfill.**
6. Install the expansion-tank cap.
7. Close the hood.

Cleaning the Radiator

Service Interval: Every 50 hours—Clean the engine-cooling system (more often in dirty and dusty conditions).

Clean the radiator to prevent the engine from overheating.

Note: If the mower deck or engine shuts off due to overheating, check the radiator for excessive buildup of debris.

1. Park the machine on a level surface, disengage the blade-control switch, and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Rotate the hood forward.
4. Using compressed air, blow out debris stuck between the fins of the entire radiator, both from the top down and bottom up.
5. If debris remains, it may be necessary to use water from a low-pressure hose.

   If the radiator is clean, proceed to step 7.
6. Cover the engine with a piece of cardboard or a plastic sheet. Squirt water through the fins. Blow through with low-pressure air from both directions.

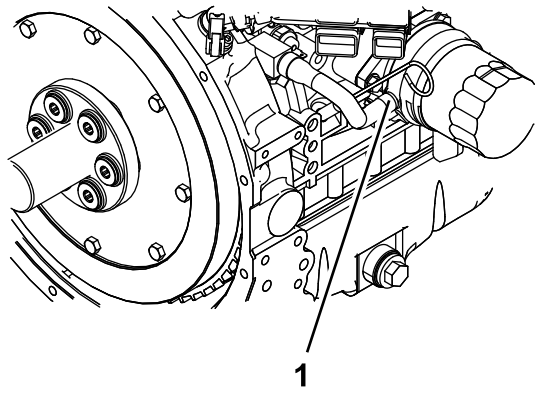
Note: If debris remains, repeat until clean.

7. Lower the hood.
8. Start the engine to ensure that the fan functions properly.

Changing the Engine Coolant

Service Interval: Every 2,000 hours/Every 2 years (whichever comes first)

1. Park the machine on a level surface, disengage the blade-control switch, and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Rotate the hood forward.
4. Drain the coolant when the engine is cool.
5. Remove the radiator cap, place a pan under the radiator, and remove the drain plug at the bottom of the radiator.
6. Remove the coolant hose from the oil cooler and drain the coolant from the engine block (Figure 56).



g233651

Figure 56

1. Coolant hose

7. Install the drain plugs and hoses.
8. Fill radiator with a 50/50 mix of water and ethylene glycol.

   Note: The use of Havoline® Xtended Life coolant is recommended.

   Allow some room (approximately 12.7 mm (1/2 inch)) for expansion. Add 50/50 coolant mix to the overflow bottle on the left side of the engine as required to bring the level up to the indicator line on the bottle.
9. Operate engine until the engine thermostat opens and the coolant is circulating through the radiator core.

   As air purges from the engine block and the coolant level drops, add additional coolant to the radiator.
10. When the radiator is completely full and no additional coolant can be added, continue running and install the radiator cap.

    Ensure that the cap is completely seated by pressing down firmly while turning, until the cap stops. Once the cap is installed, shut off the engine.

Brake Maintenance

Adjusting the Parking Brake

Service Interval: After the first 100 hours

Every 400 hours

Check to ensure that parking brake is adjusted properly. Follow this procedure also whenever you have removed or replaced a brake component.

1. Park the machine on a level surface, disengage the blade-control switch, and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Raise the rear of the machine up and support the machine with jack stands.
4. Remove the rear tires from the machine.
5. Remove any debris from the brake area.
6. Release the drive wheels; refer to Using the Drive-Wheel Release Valves (page 32).
7. Measure the length of the link assembly (Figure 57).

   Note: If the link assembly is attached in the **front** position, the length should be 219 mm (8-5/8 inches); if it is attached in the **rear** position, the length should be 232 mm (9-1/8 inches).

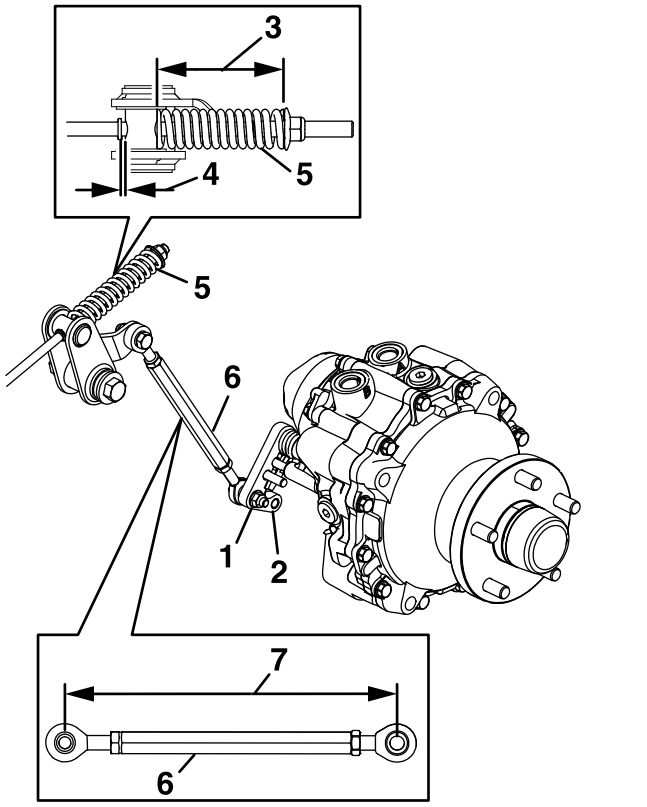


Figure 57

1. Front location
2. Rear location
3. 95 mm (3-3/4 inches)
4. Gap
5. Spring
6. Link assembly
7. Length

8. Measure the length of the spring (Figure 57).

   Note: The measurement should be 95 mm (3-3/4 inches).
9. When you achieve the correct spring length, check to see if there is a visible gap between the trunion and the shoulder.
10. Disengage the parking brake and turn the wheel hub by hand in both directions.

    Note: The wheel hub should move freely.
11. If a gap is needed or the wheel hub does move freely, do the following:

    A. Disengage the parking brake.

    B. Disconnect and fine-tune the rear linkage assembly.

    - Shorten the link to create a gap.
    - Lengthen the link to allow wheel hub movement.

    C. Connect the rear linkage assembly.
12. Engage the parking brake and check the gap.

13. Repeat steps 10 through 12 until a visible gap is achieved and the wheel hub rotates freely. Repeat this procedure for the other side.

    Note: The brake should fully disengage when the brake is in the released position.

14. Rotate the drive wheel release handle to the operating position; refer to Using the Drive-Wheel Release Valves (page 32).
15. Install the rear tires and torque the lug nuts to 115 to 142 N·m (85 to 105 ft-lb).
16. Remove the jack stands.

Belt Maintenance

Inspecting the Belts

Service Interval: Every 50 hours

Replace the belt if it is worn. The signs of a worn belt include squealing while the belt is rotating; the blades slipping while cutting grass; and frayed edges, burn marks, and cracks on the belt.

Replacing the Mower Belts

Replacing the Wing Deck Belts

Squealing when the belt is rotating, blades slipping when cutting grass, frayed belt edges, burn marks and cracks are signs of a worn mower belt. Replace the belt if any of these conditions are evident.

1. Park the machine on a level surface, disengage the blade-control switch, and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Lower the mower to the 76 mm (3 inches) height of cut.
4. Remove the 2 lynch pins from the outer belt cover and remove the outer cover (Figure 58).
5. Rotate the inside belt cover upward (Figure 58).

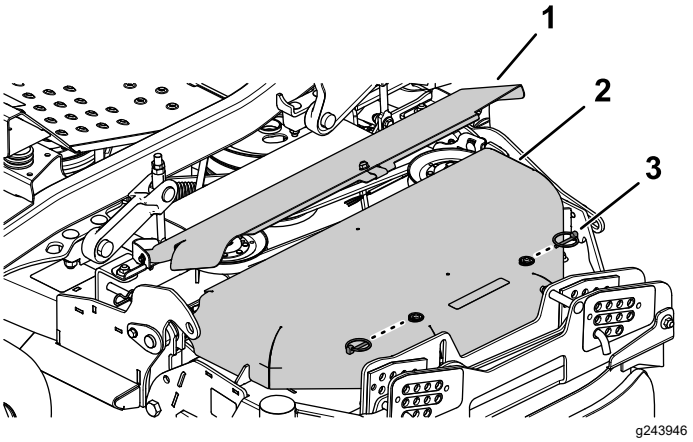


Figure 58

1. Inside belt cover
2. Outer belt cover
3. Lynch pin

6. Remove the floorboard.
7. Using a ratchet in the square hole in the idler arm, rotate the idler arm rearward to remove tension on the idler spring (Figure 59).
8. Remove the belt from the mower deck pulleys (Figure 59).

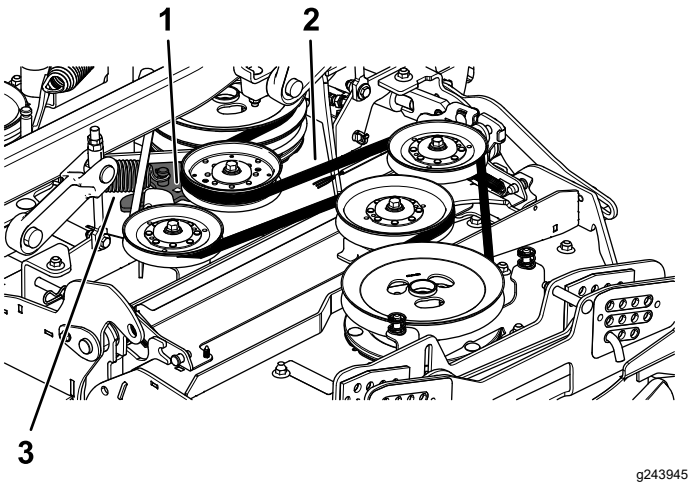


Figure 59

1. Square hole in the idler arm for the ratchet
2. Wing deck mower belt
3. Spring

9. Install the new belt around the mower deck pulleys.
10. Install the belt covers and floorboard.
11. Repeat this procedure for the other wing deck belt.

Replacing the Center Deck Belt

Squealing when the belt is rotating, blades slipping when cutting grass, frayed belt edges, burn marks and cracks are signs of a worn mower belt. Replace the belt if any of these conditions are evident.

1. Park the machine on a level surface, disengage the blade-control switch, and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Lower the mower to the 76 mm (3 inches) height of cut.
4. Remove the 2 wing deck belts; refer to Replacing the Wing Deck Belts (page 53).
5. Use a ratchet in the square hole in the idler arm to remove tension on the idler spring (Figure 60).
6. Remove the belt from the mower deck pulleys (Figure 60).

   Note: The belt comes off at the bottom of the gearbox pulley.

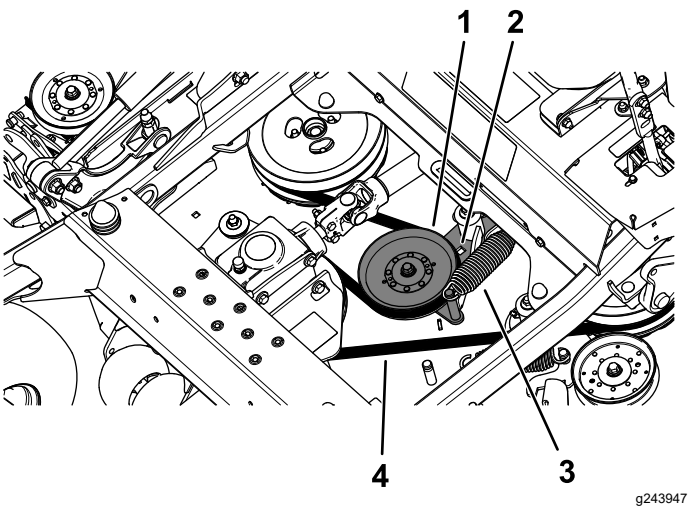


Figure 60

1. Spring-loaded idler pulley
2. Square hole in the idler arm for the ratchet
3. Spring
4. Center deck mower belt

7. Install the new belt around the mower deck pulleys.
8. Install the 2 wing decks belts; refer to Replacing the Wing Deck Belts (page 53).
9. Install the belt covers and floorboard.

Checking the Alternator-Belt Tension

Service Interval: Every 100 hours

1. Apply 44 N (10 lb) of force to the alternator belt, midway between the pulleys.
2. If the deflection is not 10 mm (3/8 inch), loosen the alternator mounting bolts (Figure 61).

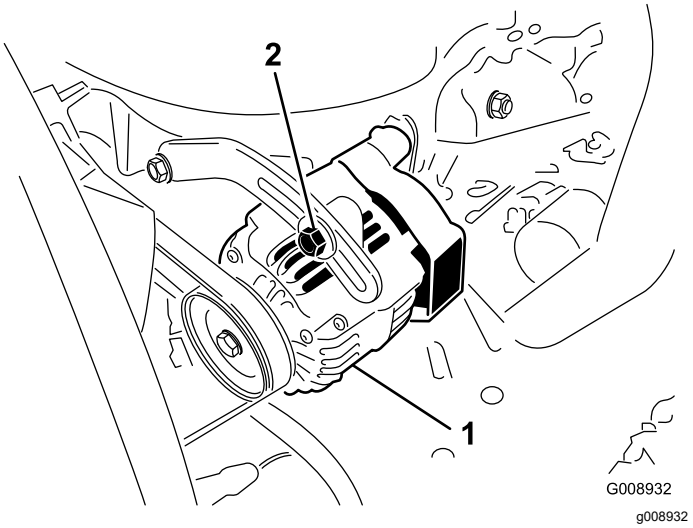


Figure 61

1. Mounting bolt
2. Alternator

3. Increase or decrease the alternator-belt tension.
4. Tighten the mounting bolts.
5. Check the deflection of the belt again to ensure that the tension is correct.

Controls System Maintenance

Adjusting the Control-Handle Position

There are 2 height positions for the control levers—high and low. Remove the bolts to adjust the height for the operator.

1. Park the machine on a level surface, disengage the blade-control switch (PTO), and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Loosen the bolts and flange nuts installed in the levers (Figure 62).
4. Align the levers in the front-to-rear position by bringing the levers together to the NEUTRAL position, and slide them until they are aligned, then tighten the bolts (Figure 63).

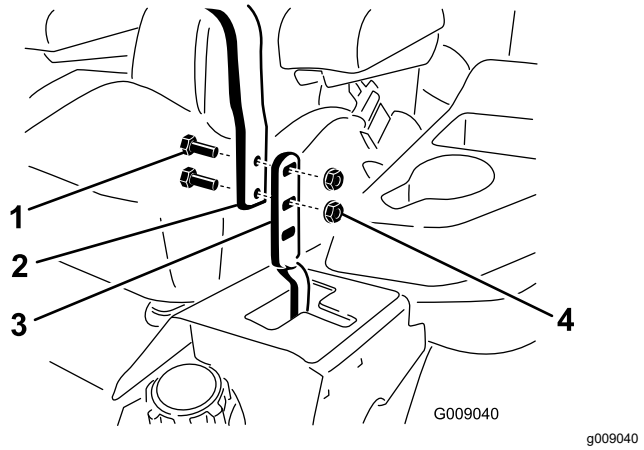
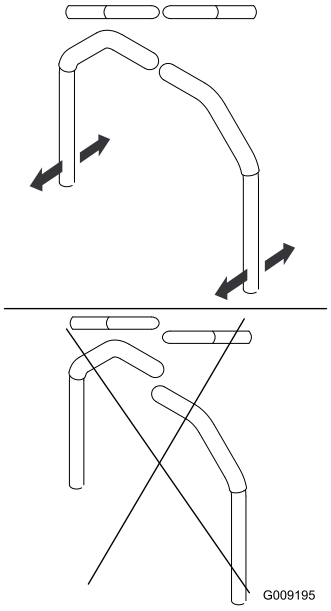


Figure 62

1. Bolt
2. Handle
3. Control lever
4. Nut



g009195

Figure 63

5. If the ends of the levers hit against each other, refer to Adjusting the Motion-Control Linkage (page 56).
6. Repeat to adjust the control levers.

Adjusting the Motion-Control Linkage

Located on either side of the machine, below the seat, are the pump-control linkages. Rotating the end nut with a 1/2-inch deep socket wrench allows fine tuning adjustments so that the machine does not move in neutral. Any adjustments should be made for neutral positioning only.

⚠ WARNING

To adjust the motion control, you must run the engine and turn the drive wheels. Contact with moving parts or hot surfaces may cause personal injury.

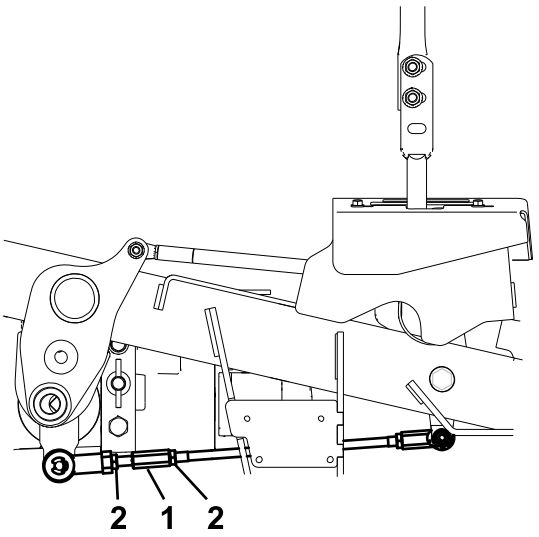
Keep your fingers, hands, and clothing clear of rotating components and hot surfaces.

1. Park the machine on a level surface, disengage the blade-control switch (PTO), and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Push the deck-lift pedal, remove the height-of-cut pin, and lower the mower deck to the ground
4. Raise the rear of the machine up and support it with jack stands (or equivalent support) just high enough to allow the drive wheels to turn freely.
5. Remove the electrical connection from the seat safety switch, located under the bottom cushion of the seat.

   Note: The switch is a part of the seat assembly.
6. **Temporarily** install a jumper wire across the terminals in the connector of the main wire harness.
7. Start the engine, run it at full throttle, and disengage the parking brake.

   Note: Before starting the engine, ensure that the parking brake is engaged and that the motion-control levers are out. You do not have to be in the seat.
8. Run the machine at least 5 minutes with the drive levers at full forward speed to bring the hydraulic fluid up to the operating temperature.

   Note: The motion-control levers must be in neutral while you are making any adjustments.
9. Bring the motion-control levers into the NEUTRAL position.
10. Adjust the pump control rod lengths by rotating the double nuts on the rod in the appropriate direction until the wheels slightly creep in reverse (Figure 64).



g228557

Figure 64

1. Turn here to adjust.
2. Loosen here (right-hand thread).

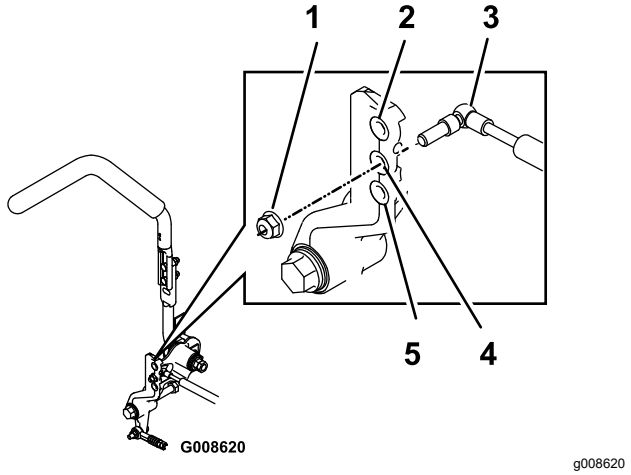
11. Move the motion-control levers to the REVERSE position and while applying slight pressure to the lever, allow the reverse-indicator springs to bring the levers back to neutral.

Note: The wheels should stop turning or slightly creep in reverse.

12. Shut off the machine.
13. Remove the jumper wire from the wire harness and plug the connector into the seat switch.
14. Remove the jack stands.
15. Raise the deck and install the height-of-cut pin.
16. Check and ensure that the machine does not creep in neutral with the parking brake disengaged.

Adjusting the Motion-Control Damper

You can adjust the top damper-mounting bolt to obtain the desired motion-control lever resistance. Refer to Figure 65 for mounting options.



g008620

Figure 65

Right Motion Control Shown

1. Torque the locknut to 23 N·m (17 ft-lb). The bolt must protrude past the end of the locknut after torquing.
2. Most resistance (firmest feel)
3. Damper
4. Medium resistance (medium feel)
5. Least resistance (softest feel)

Hydraulic System Maintenance

Hydraulic System Safety

- Seek immediate medical attention if fluid is injected into skin. Injected fluid must be surgically removed within a few hours by a doctor.
- Ensure that all hydraulic-fluid hoses and lines are in good condition and all hydraulic connections and fittings are tight before applying pressure to the hydraulic system.
- Keep your body and hands away from pinhole leaks or nozzles that eject high-pressure hydraulic fluid.
- Use cardboard or paper to find hydraulic leaks.
- Safely relieve all pressure in the hydraulic system before performing any work on the hydraulic system.

Servicing the Hydraulic System

Hydraulic-Fluid Specifications

Hydraulic-tank capacity: 15.1 L (16 US qt)

Recommended fluid: Toro Premium Transmission/Hydraulic Tractor Fluid (available in 5-gallon pails or 55-gallon drums. See the *Parts Catalog* or contact an authorized Toro distributor for part numbers.)

Alternate fluids: If the Toro fluid is not available, Mobil® 424 hydraulic fluid may be used.

Note: Toro does not assume responsibility for damage caused by improper substitutions.

Note: Many hydraulic fluids are almost colorless, making it difficult to spot leaks. A red dye additive for the hydraulic-system fluid is available in 20 ml (2/3 fl oz) bottles. 1 bottle is sufficient for 15 to 22 L (4 to 6 gallons) of hydraulic fluid. Order Part Number 44-2500 from your authorized Toro distributor.

Checking the Hydraulic-Fluid Level

Service Interval: Before each use or daily

Check the hydraulic-fluid level before you first start the engine and daily thereafter.

1. Park the machine on a level surface, disengage the blade-control switch, and engage the parking brake.

2. Move the motion-control levers to the NEUTRAL-LOCK position and start the engine.

   Note: Run the engine at the lowest possible rpm to purge any air in the system.

   Important: **Do not engage the PTO.**

3. Raise the deck to extend the lift cylinders, shut off the engine, and remove the key.
4. Raise the seat to access the hydraulic-fluid tank.
5. Remove the hydraulic-tank cap (Figure 66).

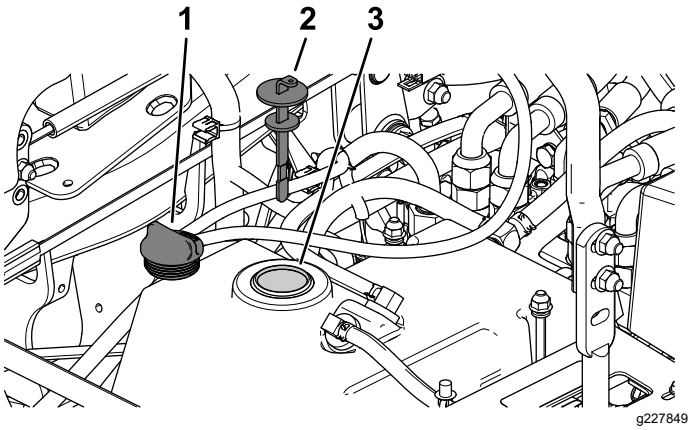


Figure 66

1. Hydraulic-tank cap
2. Dipstick
3. Filler neck

6. Remove the dipstick and wipe it with a clean rag (Figure 66).
7. Place the dipstick into the filler neck, remove it, and check the fluid level (Figure 67).

   Note: If the level is not within the notched area of the dipstick, add enough high-quality hydraulic fluid to raise the level to within the notched area.

   Important: **Do not overfill.**

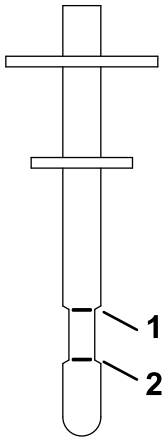


Figure 67

1. Full line
2. Add line

8. Replace the dipstick and thread the fill cap finger-tight onto the filler neck.
9. Check all hoses and fittings for leaks.

Changing the Hydraulic Fluid and Filter

Service Interval: After the first 200 hours—Change the hydraulic fluid and filter.

Every 400 hours—Change the hydraulic fluid and filter if using Mobil® 424 hydraulic fluid.

Every 800 hours—Change the hydraulic fluid and filter if using Toro Premium Transmission/Hydraulic Tractor Fluid.

1. Disengage the PTO, move the motion-control levers to the NEUTRAL-LOCK position, and engage the parking brake.
2. Move the throttle lever to the SLOW position, shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Raise the seat.
4. Place a large drain pan under the hydraulic reservoir, transmission case, and the left and right wheel motors (Figure 68).

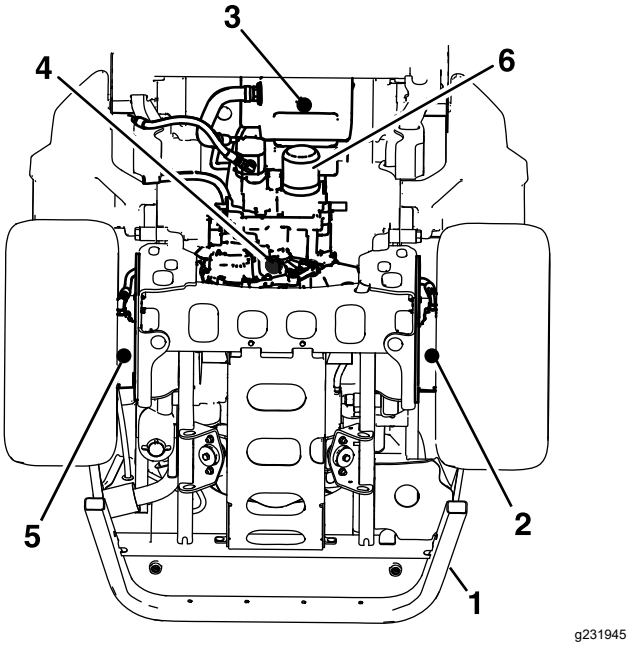


Figure 68

1. Rear frame
2. Left wheel motor drain plug
3. Hydraulic reservoir drain plug
4. Transmission case drain plug
5. Right wheel motor drain plug
6. Hydraulic-fluid filter

5. Remove the drain plugs from each area and allow the hydraulic fluid to drain (Figure 68).

6. Clean the area around the hydraulic-fluid filter and remove the filter (Figure 68).
7. Install a new hydraulic-fluid filter and turn the filter clockwise until the rubber seal contacts the filter adapter, then tighten the filter an additional 2/3 to 3/4 turn.
8. Install the 4 drain plugs.

   Note: The wheel motor drain plugs are magnetic; wipe them clean before installing.
9. Remove the fill-port plug on the top of each wheel motor (Figure 69).
   A. Fill each wheel motor with approximately 1.4 L (1.5 US qt) of Toro Premium Transmission/Hydraulic Tractor Fluid.
   B. Install the fill-port plugs.

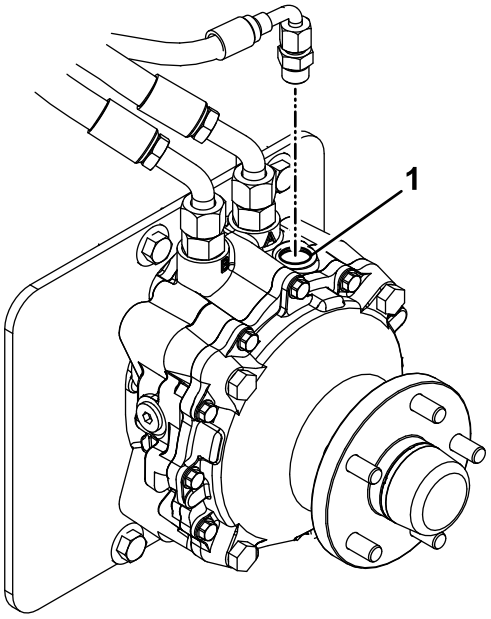


Figure 69

1. Fill port

10. Remove the reservoir cap and dipstick from the hydraulic-fluid tank.
11. Add 7.6 L (8 US qt) of fluid to the reservoir.
12. Raise the rear of machine up and support it with jack stands (or equivalent support) just high enough to allow the drive wheels to turn freely.
13. Start the engine and check for fluid leaks.

    Allow the engine to run for about 5 minutes, then shut it off.
14. After 2 minutes, check the level of the hydraulic fluid; refer to Checking the Hydraulic-Fluid Level (page 57).

Mower Deck Maintenance

Blade Safety

- Inspect the blades periodically for wear or damage.
- Use care when checking the blades. Wrap the blades or wear gloves, and use caution when servicing the blades. Only replace or sharpen the blades; never straighten or weld them.
- On multi-bladed machines, take care as rotating one blade can cause other blades to rotate.
- Replace worn or damaged blades and bolts in sets to preserve balance.

Servicing the Cutting Blades

To ensure a superior quality of cut, keep the blades sharp. For convenient sharpening and replacement, keep extra blades on hand.

Before Inspecting or Servicing the Blades

1. Park the machine on a level surface, disengage the blade-control switch, and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.

Inspecting the Blades

Service Interval: Before each use or daily

1. Inspect the cutting edges (Figure 70).
2. If the edges are not sharp or have nicks, remove and sharpen the blade; refer to Sharpening the Blades (page 61).
3. Inspect the blades, especially in the curved area.
4. If you notice any cracks, wear, or a slot forming in this area, immediately install a new blade (Figure 70).

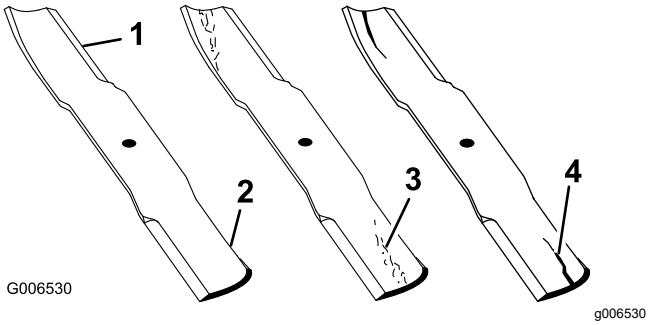


Figure 70

1. Cutting edge
2. Curved area
3. Wear/slot forming
4. Crack

Checking for Bent Blades

1. Disengage the blade-control switch (PTO), move the motion-control levers to the NEUTRAL-LOCK position, and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Rotate the blades until the ends face forward and backward (Figure 71).
4. Measure from a level surface to the cutting edge, position **A**, of the blades (Figure 71).

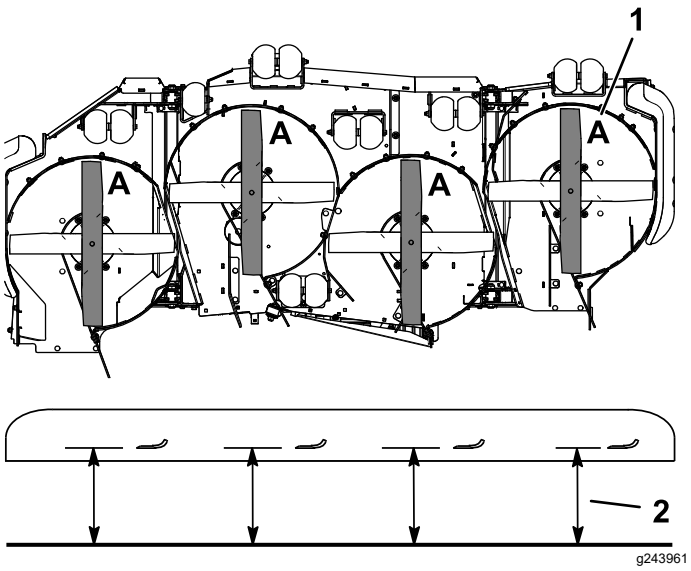


Figure 71

1. Position A
2. Measure here from the blade to a hard surface.

5. Rotate the opposite ends of the blades forward.
6. Measure from a level surface to the cutting edge of the blades at the same position as in step 4.

   Note: The difference between the dimensions obtained in steps 4 and 5 must not exceed 3 mm (1/8 inch).

Note: If this dimension exceeds 3 mm (1/8 inch), the blade is bent and must be replaced.

⚠ DANGER

A blade that is bent or damaged could break apart and could seriously injure or kill you or bystanders.

- **Always replace bent or damaged blade with a new blade.**
- **Never file or create sharp notches in the edges or surfaces of blade.**

Removing the Blades

Replace the blades if they hit a solid object, or if the blade is out of balance or bent.

1. Place a wrench on the flat of the spindle shaft or hold the blade end using a rag or thickly padded glove.
2. Remove the blade bolt, bushing, and blade from the spindle shaft (Figure 72).

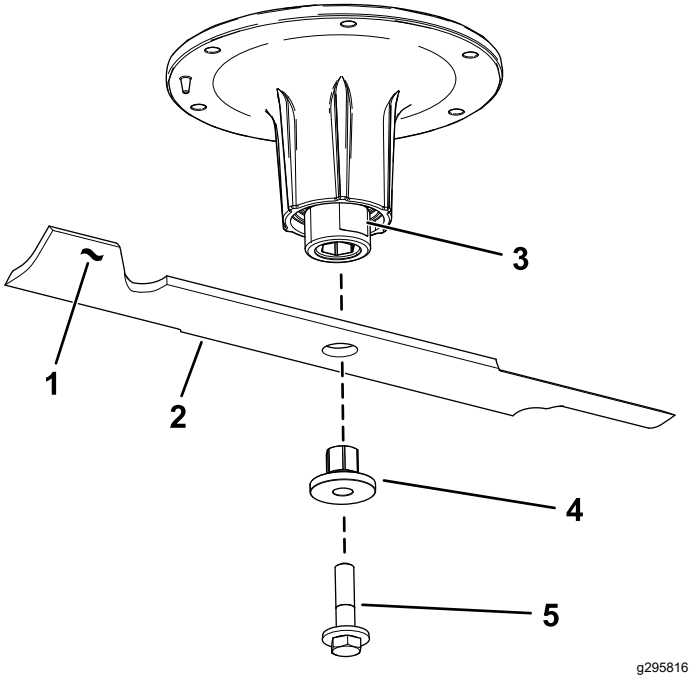


Figure 72

1. Sail area of the blade
2. Blade
3. Flat of the spindle shaft
4. Bushing
5. Blade bolt

Sharpening the Blades

1. Use a file to sharpen the cutting edge at both ends of the blade (Figure 73).

   Note: Maintain the original angle.

   Note: The blade retains its balance if the same amount of material is removed from both cutting edges.

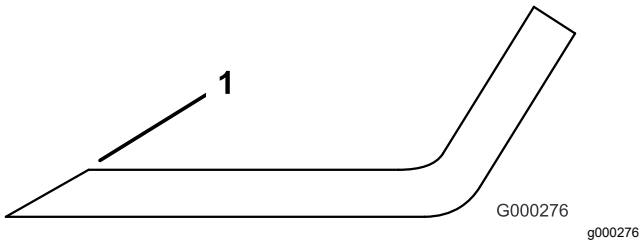


Figure 73

1. Sharpen at original angle.

2. Check the balance of the blade by putting it on a blade balancer (Figure 74).

   Note: If the blade stays in a horizontal position, the blade is balanced and can be used.

   Note: If the blade is not balanced, file some metal off the end of the sail area only (Figure 73).

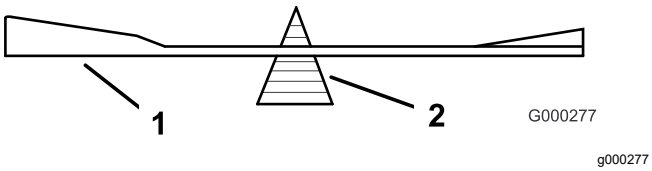


Figure 74

1. Blade
2. Balancer

3. Repeat this procedure until the blade is balanced.

Installing the Blades

1. Install the bushing through the blade with the bushing flange on the bottom (grass) side of the blade (Figure 75).

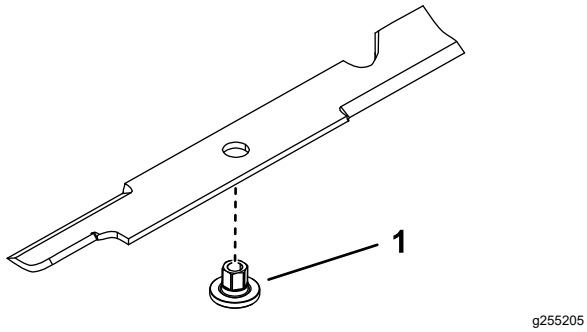


Figure 75

1. Bushing

2. Install the bushing/blade assembly into the spindle shaft (Figure 76).

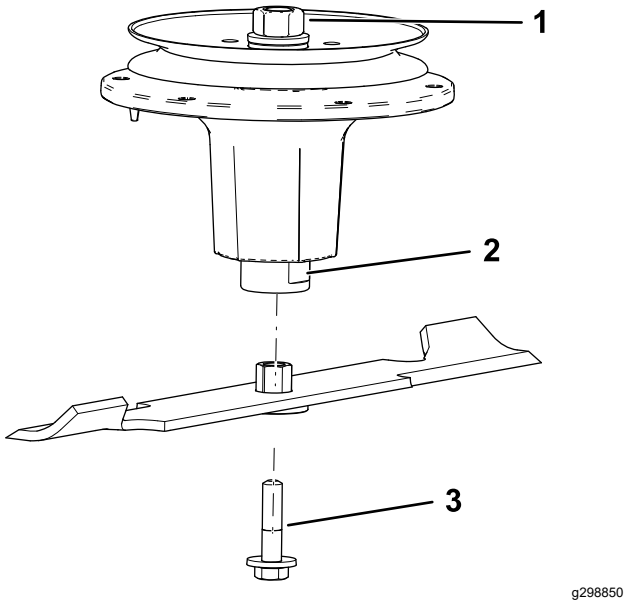


Figure 76

1. Top spindle nut
2. Flat of the spindle shaft
3. Blade bolt

3. Apply copper-based lubricant or grease to the threads of the blade bolt as needed to prevent seizing. Install the blade bolt finger-tight.
4. Place a wrench on the flat of the spindle shaft and torque the blade bolt to 75 to 81 N·m (55 to 60 ft-lb).

Leveling the Mower Deck

Setting up the Machine

Note: Ensure that the mower deck is level before matching the height of cut (HOC).

1. Park the machine on a level surface, disengage the blade-control switch, and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Check tire pressure of the drive tires.

   If needed, adjust to 124 kPa (18 psi).
4. Position the mower to the 102 mm (4 inches) height-of-cut position.

Leveling the Center Deck and Wing Decks

1. Raise the center deck and fold the wings by pressing down at the rear of the deck-lift switch.

Hold the switch down until both wings are completely folded.

2. Position the mower to the 102 mm (4 inches) height-of-cut position.
3. Unlock the left and right wing deck cam locks (Figure 77).
4. Remove and retain the wing deck height-of-cut lanyard (Figure 77).

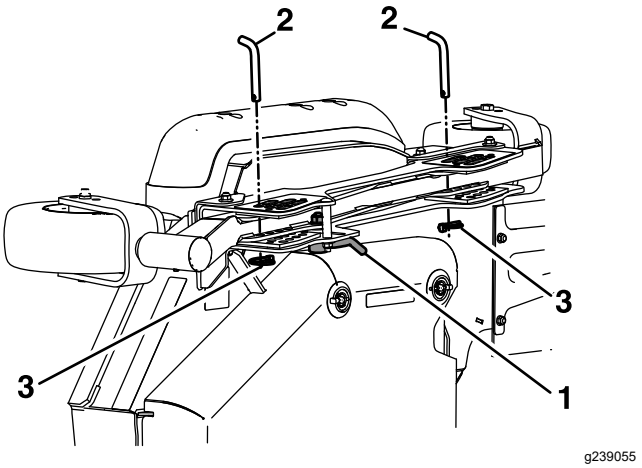


Figure 77

1. Cam lock
2. Clevis pin
3. Lanyard

5. Insert the height-of-cut pin into the 102 mm (4 inches) location and install the lanyard.
6. Lock the each wing deck cam lock.
7. Start the engine.

   Note: The parking brake must be engaged and the motion-control levers must be out to start the engine. The operator does not have to be in the seat. Ensure that all persons are clear of the deck wings.
8. Press and hold the front of the deck-lift switch until the center deck lowers and both wings are completely unfolded to the cutting height.
9. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
10. Measure from the level surface to the front tip of the left and right center deck blades (Figure 78).

    The measurement should read 102 mm (4 inches).

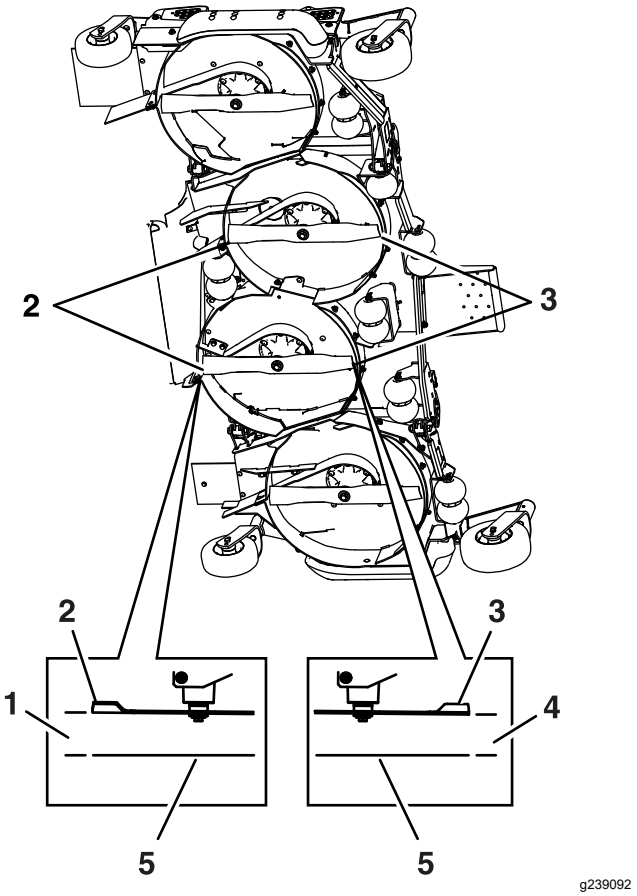


Figure 78

1. 108 mm (4-1/4 inches)
2. Rear blade tip
3. Front blade tip
4. 102 mm (4 inches)
5. Level surface

Adjusting the Center Deck

1. To increase the cutting height, turn the adjuster screw clockwise; to decrease, turn it counterclockwise.

   Loosen the jam nuts on the top of each deck adjuster. Fine-tune the adjuster on the front deck-lift assembly by turning it to get the correct height for the left and right, front blade tips on the center deck (Figure 79).
2. Measure the rear tip height.

   Fine-tune the rear adjusters as required. You can adjust the single-point adjustment to gain more adjustment.
3. Measure until all 4 sides are at the correct height.
4. Tighten all the nuts on the deck-lift arm assemblies.
5. If the 4 deck adjusters (Figure 79) do not have enough adjustment to achieve the accurate

height of cut with the desired rake, you can utilize the single-point adjustment to gain more adjustment.

6. To adjust the single-point system, first loosen the front and rear height-of-cut plate mounting bolts (Figure 79)

   Fine-tune the rear adjusters as required. You can adjust the single-point adjustment to gain more adjustment.

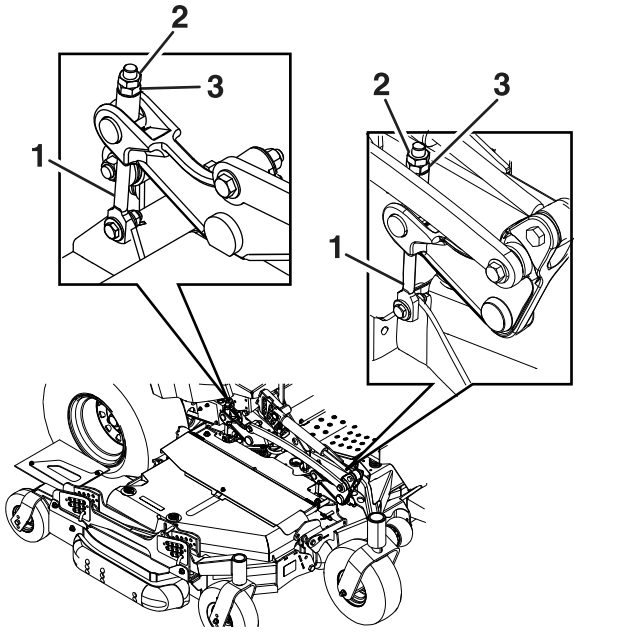


Figure 79

1. Adjuster link
2. Jam nut
3. Adjuster

7. If the deck is too low, tighten the single-point adjustment bolt by rotating it clockwise (Figure 80).

   If the deck is too high, loosen the single-point adjustment bolt by rotating it counterclockwise. Loosen the front and rear height-of-cut plate mounting bolts. Fine-tune the rear adjusters as required. You can adjust the single-point adjustment to gain more adjustment.

   Note: Loosen or tighten the single-point adjustment bolt enough to move the height-of-cut plate mounting bolts at least 1/3 the length of the available travel in their slots. This will attain some up and down adjustment on each of the 4 deck links.

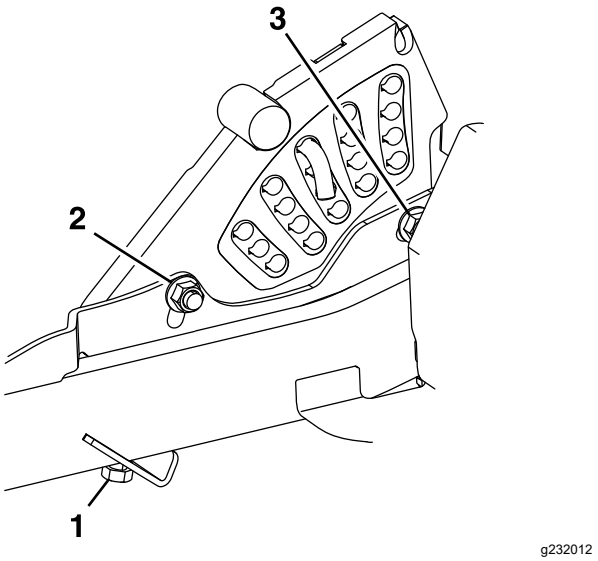


Figure 80

1. Single-point height adjustment bolt
2. Front height-of-cut plate mounting bolt
3. Rear height-of-cut plate mounting bolt

8. Torque the front and rear height-of-cut plate mounting bolts to 37 to 45 N·m (27 to 33 ft-lb).

Adjusting the Wing Decks

1. Measure from the level surface to the front tip of the left wing deck blade.

   Note: The measurement should read 102 mm (4 inches).

2. Measure from the level surface to the front tip of the right wing deck blade.

   Note: The measurement should read 102 mm (4 inches).

   Note: As with the center deck, in most conditions, you should adjust the rear tips on the wing blades 6.4 mm (1/4 inch) higher than the front.

3. The left and right wing decks have blade height adjustments with front and rear adjustment points. To adjust the wing-blade height, first loosen the front and rear height-of-cut hanger mounting nuts. There are 4 locations (2 on each side of the channel) as shown in Figure 81.

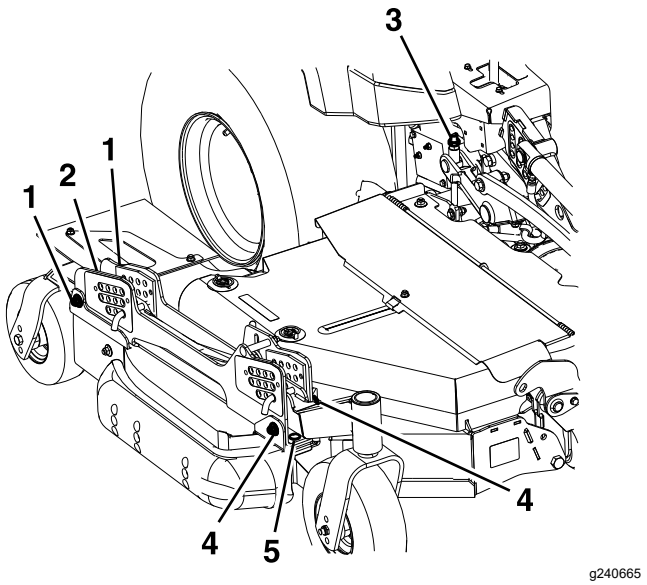


Figure 81

Right wing deck shown

1. Rear hanger-mounting nuts
2. Rear height-adjustment hardware location
3. Single-point rear adjustment
4. Front hanger-mounting nuts
5. Front height-adjustment hardware location

- If the deck is too low, tighten the front height-adjustment bolt (Figure 81) by rotating the bottom nut clockwise.
- If the deck is too high, loosen the front height-adjustment bolt (Figure 81) by rotating the bottom nut counterclockwise. Fine-tune the rear adjusters as required.

Adjust the rear wheel height (Figure 81) so that the rear wheel lightly touches the ground with minimal pressure.

4. Measure the back of the wing blades. If either has less than 1.5 mm (1/16 inch) rake, raise the rear of the deck by tightening the left and right rear adjustments (Figure 81) until all 4 blades have a minimum of 1.5 mm (1/16 inch) rake. Adjust the rear wing wheels so that they lightly touch the ground with minimal pressure. Tighten all 4 rear hanger-mount locations (Figure 81).
5. Tighten the front and rear height-of-cut hanger jam nuts.

Checking the Deck Drive Gearbox-Oil Level

Service Interval: Every 50 hours

Use **SAE 75W-90 synthetic** gear lube.

1. Park the machine on a level surface and engage the parking brake.
2. Lower the mower deck to the 25 mm (1 inch) height of cut.
3. Disengage the blade-control switch, shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
4. Lift the footrest to expose the top of the mower deck.
5. Remove the dipstick/fill plug from the top of the gearbox and ensure that the lubricant is between the marks on the dipstick (Figure 82).

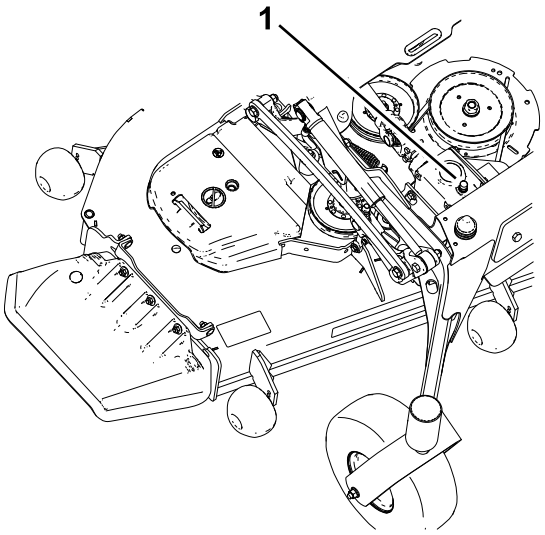


Figure 82

1. Fill plug/dipstick

6. If the oil level is low, add enough lubricant until the level is between the marks on the dipstick.

Important: **Do not overfill the gearbox; overfilling the gearbox may damage it.**

Changing the Deck Drive Gearbox Oil

Service Interval: After the first 200 hours

Every 400 hours

If the oil becomes contaminated, contact your Toro Distributor because the system must be flushed. Contaminated oil looks milky or black when compared to clean oil.

1. Park the machine on a level surface and engage the parking brake.
2. Lower the mower deck to the 25 mm (1 inch) height of cut.
3. Disengage the blade-control switch, shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
4. Lift the footrest to expose the top of the mower deck.
5. Remove the dipstick/fill plug from the top of the gearbox and ensure that the lubricant is between the marks on the dipstick (Figure 82).
6. Extract the oil through the fill port using a vacuum device or remove the gearbox from the deck and pour out the oil into a drain pan.
7. Install the gearbox (if it was removed to drain).
8. Add approximately 420 ml (14 fl oz), until the level is between the marks on the dipstick

   Important: **Do not overfill the gearbox; overfilling the gearbox may damage it.**

Checking the Wing Deck Bushings

Service Interval: Every 100 hours

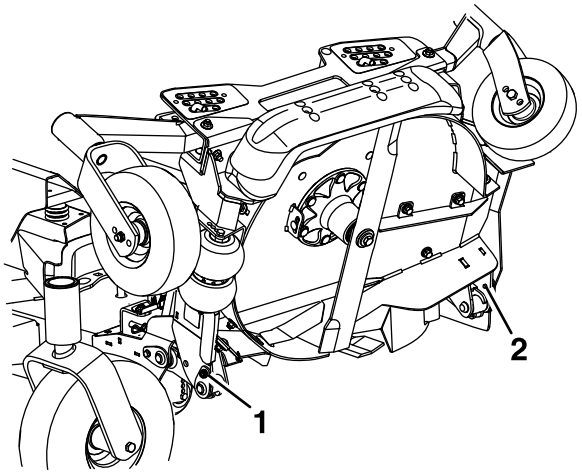
1. Disengage the blade-control switch (PTO), move the motion-control levers to the NEUTRAL-LOCK position, and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Raise the center deck and fold the wings by pressing down the deck-lift switch.

   Hold the switch down until both wing decks are completely folded.
4. Push on the front corners of the deck near the lower bushings.

   If the there is more than 3 mm (1/8 inch) of movement, you need to replace the bushings.

Changing the Wing Deck Bushings

1. Disengage the blade-control switch (PTO), move the motion-control levers to the NEUTRAL-LOCK position, and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Remove and retain the clevis pins and hairpin cotters from each wing deck storage location.
4. Ensure that all persons are clear of the deck wings.
5. Press and hold the top of the deck-control switch; the center deck will raise first, then the wing decks.
6. Secure each wing deck in the upright position using the clevis pins and hairpin cotters.
7. Loosen the bolts that secure the upper pivot pins to the deck but **do not** remove the bolts (Figure 83).



g351285

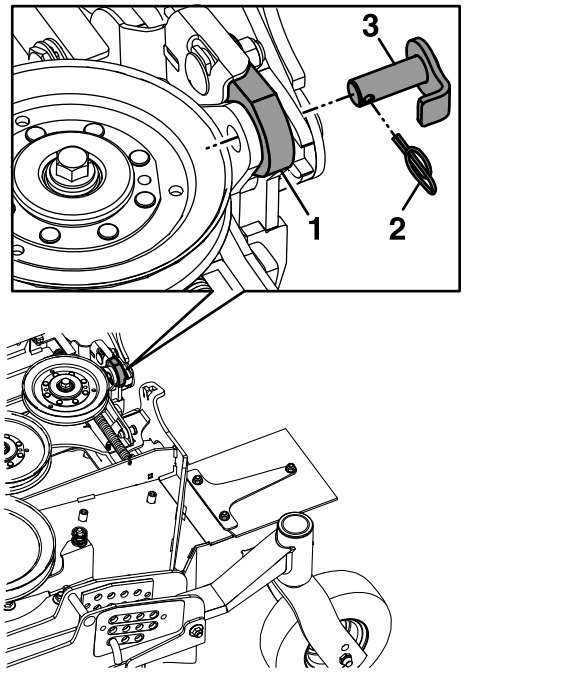
Figure 83

1. Front pivot pin
2. Rear pivot pin

8. Remove and retain the clevis pins and hairpin cotters from each wing deck.

   Remove the height-of-cut pin from the deck-lift plate on the right side of the center deck.
9. Lower the wing decks, but **do not** draw them into the operating position.
10. Remove and retain the left and right wing deck belt shield lynch pins, belt shield, and wing deck belts.
11. Remove and retain the locking cotter pins and cylinder pins that attach to the rod end of the deck-fold cylinders and wing decks (Figure 84).

Note: Do not pull the wing decks into the operating position in order to remove the cylinder pins.

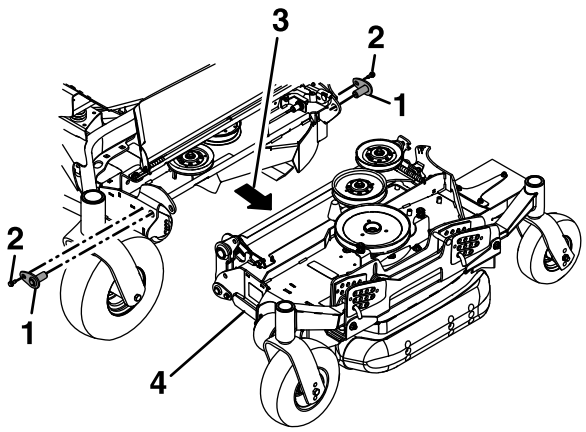


g350948

Figure 84

1. Cylinder rod end
2. Cotter pin
3. Cylinder pin

12. Remove and retain the bolts that secure the upper pivot pins to the deck and then remove the pivot pins (Figure 85).

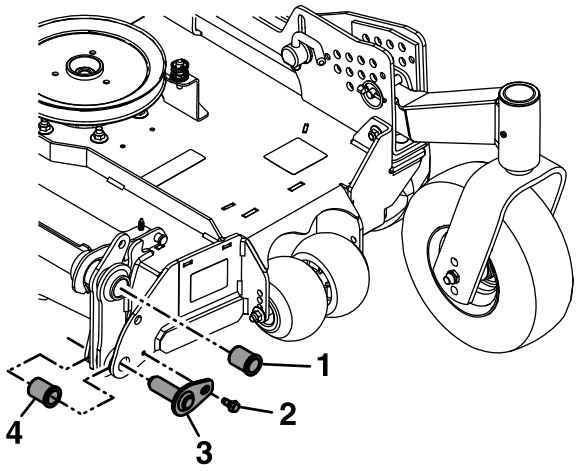


g351309

Figure 85

1. Upper pivot pins
2. Bolt
3. Pull outward
4. Left wing deck

13. Pull the wing deck outward to separate it from the center deck section (Figure 85).
14. Remove the flanged bushings from the upper pivot points and clean the bore (Figure 86).

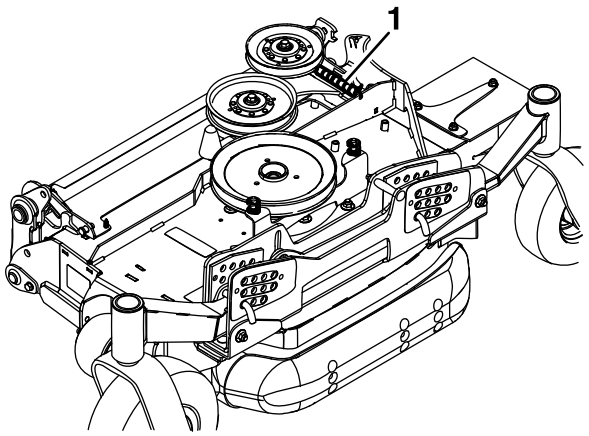


g351363

Figure 86

1. Upper pivot point bushing
2. Lower pivot point bolt
3. Deck pin assembly
4. Bushing

15. Apply a thin bead of Loctite® 680 to the entire circumference of the rear edge of the new bushings.
16. Insert and gently tap the new bushings into the opening and properly seat them into place.
17. Place a block of wood under the inside edge of the center deck to make it easier to work on the lower pivot point bushings.
18. Remove and retain the lower pivot point bolts (Figure 83 and Figure 86).
19. Remove and discard the flanged bushing from the front and rear of the wing deck and clean the bore.
20. Apply a thin bead of Loctite® 680 to the entire circumference of the rear edge of the new bushings.
21. Insert and gently tap the new bushings into the opening and properly seat them into place.
22. Install the lower deck pin assemblies and bolts into the lower deck pivot points and hand-tighten.
23. To ease installing the wing deck sections, carefully remove the exposed end of the spring that applies pressure to the rear of the wing deck cover (Figure 87).



g351417

Figure 87

1. Spring

24. Push the left wing deck back to the center deck.

    Align and install the upper pivot deck pins in the front and rear of the deck and secure it using the previously removed bolts (Figure 85).

25. Align the lift-cylinder arm and install the previously removed pin and ensure that the locking tab aligns with the associated opening in the mount.

    Install the locking cotter pin to secure.

26. Attach the spring that was removed in step 23 that applies pressure to the rear of the wing deck cover.

27. Install the wing deck belts.

28. Install the wing deck belt shields and secure them using the lynch pins.

29. Raise the wing decks to the TRANSPORT position and secure them using the clevis pins and hairpin cotters.

30. Install the height-of-cut pin.

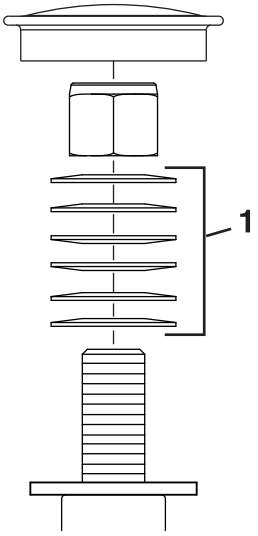
Adjusting the Wing Deck Caster-Pivot Bearings

Service Interval: Every 200 hours/Yearly (whichever comes first)

1. Park the machine on a level surface, disengage the blade-control switch, and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Remove the dust cap from the caster and tighten the locknut (Figure 88).
4. Tighten the locknut until the spring washers are flat, and then back off a 1/4 turn to properly set the preload on the bearings (Figure 88).

    Important: **Make sure that the spring washers are installed correctly as shown in Figure 88.**

5. Install the dust cap (Figure 88).



g228558

Figure 88

1. Spring disc washers

Cleaning

Cleaning the Engine and Exhaust System Area

Service Interval: Before each use or daily—Clean the engine and exhaust system area.

Important: **Do not use water to clean the engine. Use low-pressure compressed air. See the engine owner's manual.**

1. Park the machine on a level surface, disengage the blade-control switch (PTO), and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Open the hood.
4. Clean all debris from the hood screens.
5. Clean around the flywheel, cylinder head, injectors, and injector pump.
6. Clean all debris from the exhaust system area.
7. Wipe up any excessive grease or oil around the engine and exhaust area.

Cleaning the Machine and Mower Deck

Service Interval: Before each use or daily

1. Park the machine on a level surface, disengage the blade-control switch (PTO), and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Clean off any oil, debris, or grass build-up on the machine and mower deck, especially under the deck-belt shields, around the fuel tank, and around the engine and exhaust area.
4. Raise the center deck and wing decks. Lock each wing deck in the upright position.
5. Clean out any grass build-up from the underside of deck and in the discharge deflector.

Disposing of Waste

Engine oil, batteries, hydraulic fluid, and engine coolant are pollutants to the environment. Dispose of these according to your state and local regulations.

Storage

Storage Safety

- Shut off the engine, remove the key, and wait for all moving parts to stop before you leave the operator's position. Allow the machine to cool before adjusting, servicing, cleaning, or storing it.
- Do not store the machine or fuel near flames or drain the fuel indoors or inside an enclosed trailer.
- Do not store the machine or fuel container where there is an open flame, spark, or pilot light, such as on a water heater or on other appliances.

Cleaning and Storage

1. Disengage the blade-control switch (PTO), and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Remove grass clippings, dirt, and grime from the external parts of the entire machine, especially the engine and hydraulic system. Clean dirt and chaff from the outside of the engine cylinder head fins and blower housing.

   Important: **You can wash the machine with mild detergent and water. Do not pressure wash the machine. Avoid excessive use of water, especially near the control panel, engine, hydraulic pumps, and motors.**
4. Check the parking brake operation; refer to Adjusting the Parking Brake (page 52).
5. Service the air cleaner; refer to Servicing the Air Cleaner (page 40).
6. Grease the machine; refer to Lubrication (page 37).
7. Change the crankcase oil; refer to Servicing the Engine Oil (page 41).
8. Check the tire pressure; refer to Checking the Tire Pressure (page 49).
9. Change the hydraulic filters; refer to Changing the Hydraulic Fluid and Filter (page 58).
10. Charge the battery; refer to Charging the Battery (page 45).
11. Scrape any heavy buildup of grass and dirt from the underside of the mower, then wash the mower with a garden hose.

    Note: Run the machine with the blade-control switch (PTO) engaged and the engine at high idle for 2 to 5 minutes after washing.
12. Check the condition of the blades; refer to Servicing the Cutting Blades (page 59).
13. Prepare the machine for storage when non-use occurs over 30 days. Prepare the machine for storage as follows:

    A. Add a petroleum-based stabilizer/conditioner to fuel in the tank. Follow mixing instructions from the stabilizer manufacturer. Do not use an alcohol-based stabilizer (ethanol or methanol).

    Note: A fuel stabilizer/conditioner is most effective when mixed with fresh fuel and used at all times.

    B. Run the engine to distribute conditioned fuel through the fuel system for 5 minutes.

    C. Shut off the engine, allow it to cool, and drain the fuel tank.

    D. Start the engine and run it until it stops.

    E. Dispose of fuel properly. Recycle the fuel according to local codes.

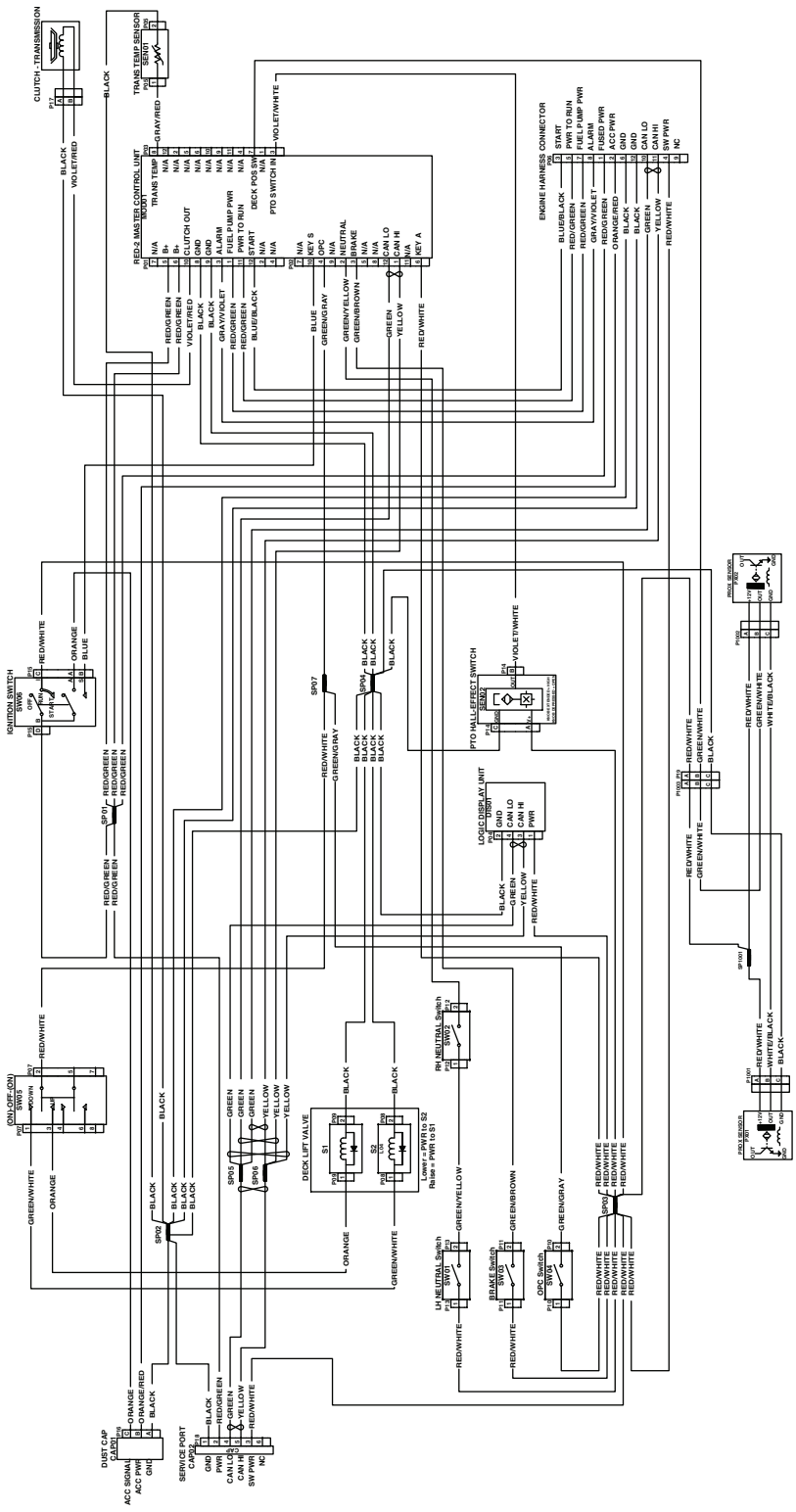
    Important: **Do not store fuel containing stabilizer/conditioner longer than the duration recommended by the fuel-stabilizer manufacturer.**
14. Check and tighten all bolts, nuts, and screws. Repair or replace any part that is damaged.
15. Paint all scratched or bare metal surfaces. Paint is available from your Authorized Service Dealer.
16. Store the machine in a clean, dry garage or storage area. Remove the key from the switch and keep it out of reach of children or other unauthorized users. Cover the machine to protect it and keep it clean.

Troubleshooting

Problem	Possible Cause	Corrective Action
The starter does not crank.	1. The blade-control switch is engaged. 2. The parking brake is disengaged. 3. The motion-control levers are not in the NEUTRAL-LOCK position. 4. You are not sitting in the operator's seat. 5. The battery is dead. 6. The electrical connections are corroded or loose. 7. A fuse is blown. 8. A relay or switch is damaged.	1. Disengage the blade-control switch. 2. Engage the parking brake. 3. Move the motion-control levers outward to the NEUTRAL-LOCK position. 4. Sit on the operator's seat. 5. Charge the battery. 6. Check the electrical connections for good contact. 7. Replace the fuse. 8. Contact an Authorized Service Dealer.
The engine does not start, starts hard, or fails to keep running.	1. The fuel tank is empty. 2. The oil level in the crankcase is low. 3. The throttle is not in the correct position. 4. There is dirt in fuel filter. 5. There is dirt, water, or stale fuel is in the fuel system. 6. The air cleaner is dirty. 7. The seat switch is not functioning properly. 8. The electrical connections are corroded, loose or faulty. 9. The relay or switch is broken.	1. Fill the fuel tank. 2. Add oil to the crankcase. 3. Be sure that the throttle control is midway between the SLOW and FAST positions. 4. Replace the fuel filter. 5. Contact an Authorized Service Dealer. 6. Clean or replace the air-cleaner element. 7. Check the seat switch indicator. Replace the seat if needed. 8. Check the electrical connections for good contact. Clean the connector terminals thoroughly with electrical contact cleaner, apply dielectric grease, and connect. 9. Contact an Authorized Service Dealer.
The engine loses power.	1. The engine load is excessive. 2. The air cleaner is dirty. 3. The oil level in the crankcase is low. 4. The cooling fins and the air passages above the engine are plugged. 5. The vent hole in the fuel cap is plugged. 6. There is dirt in the fuel filter. 7. There is dirt, water, or stale fuel in the fuel system.	1. Reduce the ground speed. 2. Clean the air-cleaner element. 3. Add oil to the crankcase. 4. Remove the obstruction from the cooling fins and the air passages. 5. Clean or replace the fuel cap. 6. Replace the fuel filter. 7. Contact an Authorized Service Dealer.
The engine overheats.	1. The engine load is excessive. 2. The oil level in the crankcase is low. 3. The cooling fins and air passages under the engine-blower housing are plugged. 4. The air cleaner is dirty. 5. Dirt, water, or stale fuel is in the fuel system.	1. Reduce the ground speed. 2. Add oil to the crankcase. 3. Remove the obstruction from the cooling fins and air passages. 4. Clean or replace the air-cleaner element. 5. Contact an Authorized Service Dealer
The machine pulls to the left or right (with the motion-control levers fully forward).	1. The tracking needs adjustment 2. The tire pressure in the drive tires is not correct.	1. Adjust the tracking. 2. Adjust the tire pressure in the drive tires.

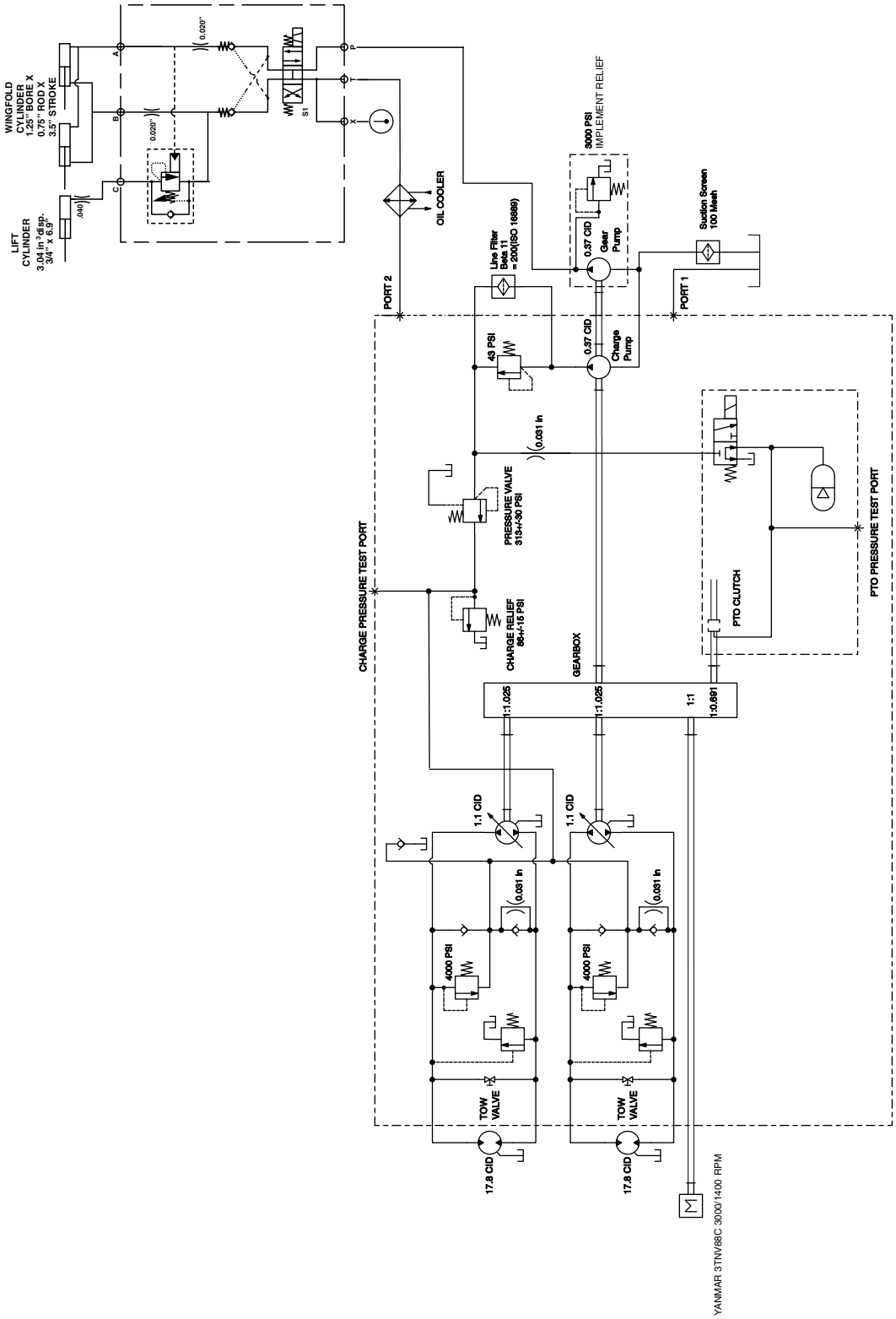
Problem	Possible Cause	Corrective Action
The machine does not drive.	1. The bypass valves are not closed tight. 2. The pump belt is worn, loose, or broken. 3. The pump belt is off a pulley. 4. The idler spring is broken or missing. 5. The hydraulic fluid level is low or too hot.	1. Tighten the bypass valves. 2. Change the belt. 3. Change the belt. 4. Replace the spring. 5. Add hydraulic fluid to the reservoirs or let it cool down.
The machine vibrates abnormally.	1. The cutting blade(s) is/are bent or unbalanced. 2. The blade mounting bolt is loose. 3. The engine mounting bolts are loose. 4. The engine pulley, idler pulley, or blade pulley is loose. 5. The engine pulley is damaged. 6. The blade spindle is bent. 7. The motor mount is loose or worn.	1. Install new cutting blade(s). 2. Tighten the blade mounting bolt. 3. Tighten the engine mounting bolts. 4. Tighten the appropriate pulley. 5. Contact an Authorized Service Dealer. 6. Contact an Authorized Service Dealer. 7. Contact an Authorized Service Dealer.
The cutting height is uneven.	1. The blade(s) is not sharp. 2. A cutting blade(s) is/are bent. 3. The mower is not level. 4. An anti-scalp roller (if applicable) is not set correctly. 5. The underside of the mower deck is dirty. 6. The tire pressure is incorrect. 7. A blade spindle is bent.	1. Sharpen the blade(s). 2. Install a new cutting blade(s). 3. Level the mower from side-to-side and front-to-rear. 4. Adjust the anti-scalp wheel height. 5. Clean the underside of the mower deck. 6. Adjust the tire pressure. 7. Contact an Authorized Service Dealer.
The blades do not rotate.	1. The mower deck belt is damaged, worn, loose, or broken. 2. The mower deck belt is off the pulley. 3. The pump drive belt is worn, loose, or broken. 4. The idler spring is broken or missing.	1. Install a new deck belt. 2. Install the mower belt on the deck pulley and check the idler pulley, idler arm, and spring for correct position and function. 3. Check the belt tension or install a new belt. 4. Replace the spring.
The clutch does not engage.	1. A fuse is blown. 2. There is low voltage supply at the clutch. 3. There is an inadequate current supply. 4. Engine has overheated. 5. The wing decks are not fully lowered.	1. Replace the fuse. Check the coil resistance, battery charge, charging system, and wire connections. Replace if necessary. 2. Check the coil resistance, battery charge, charging system, and wire connections. Replace if necessary. 3. Repair or replace the clutch-lead wire or electrical system. Clean the connector contacts. 4. The engine has overheated; determine the cause of overheating. 5. Lower the wing decks.

Schematics

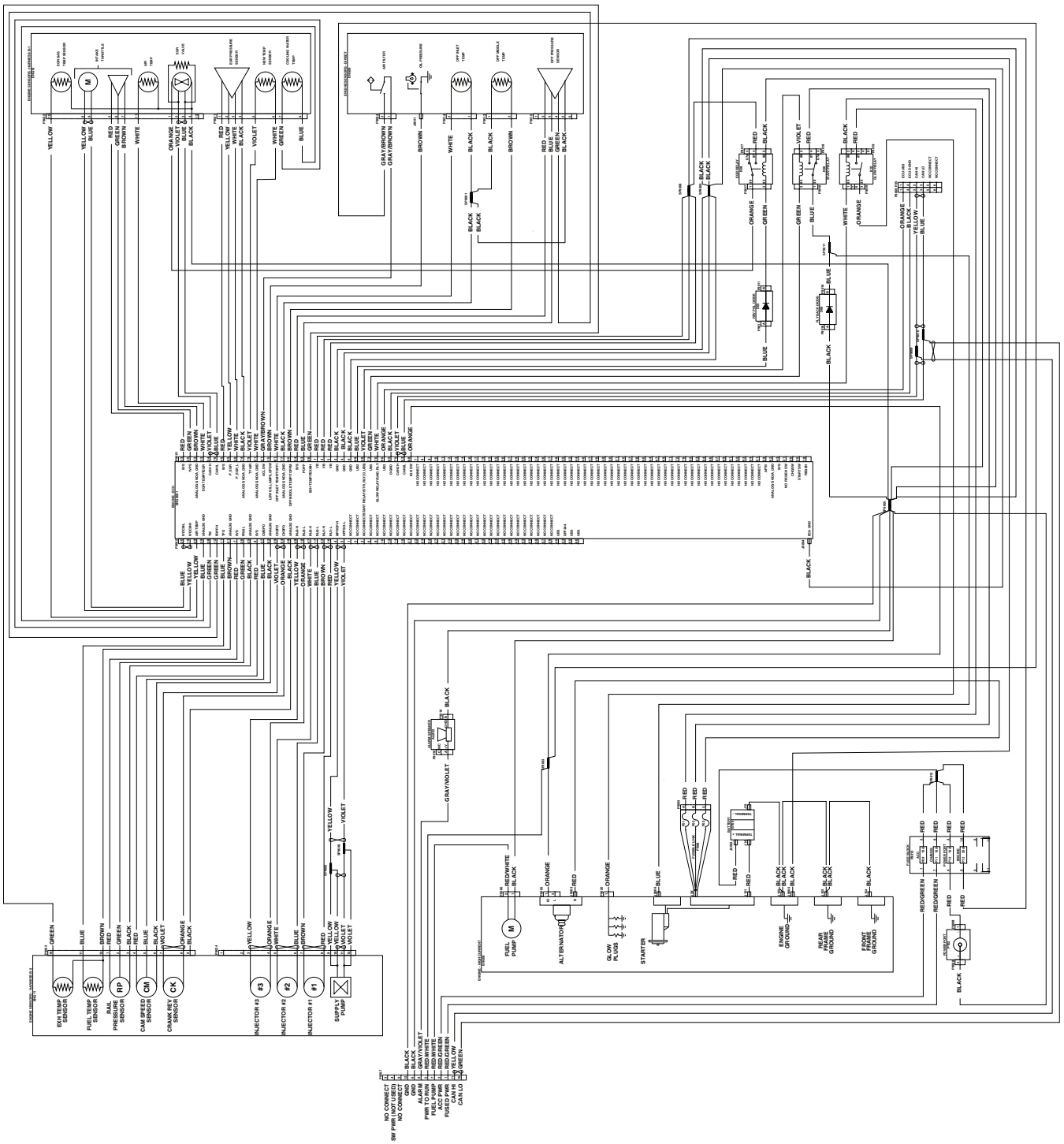


g241314

Electrical Schematic—Machine with Horizon Display Monitor (Rev. A)



Hydraulic Schematic (Rev. A)



g232910

Electrical Schematic—Yanmar Engine 3TNV88C (Rev. A)

Notes:

California Proposition 65 Warning Information

What is this warning?

You may see a product for sale that has a warning label like the following:



WARNING: Cancer and Reproductive Harm—www.p65Warnings.ca.gov.

What is Prop 65?

Prop 65 applies to any company operating in California, selling products in California, or manufacturing products that may be sold in or brought into California. It mandates that the Governor of California maintain and publish a list of chemicals known to cause cancer, birth defects, and/or other reproductive harm. The list, which is updated annually, includes hundreds of chemicals found in many everyday items. The purpose of Prop 65 is to inform the public about exposure to these chemicals.

Prop 65 does not ban the sale of products containing these chemicals but instead requires warnings on any product, product packaging, or literature with the product. Moreover, a Prop 65 warning does not mean that a product is in violation of any product safety standards or requirements. In fact, the California government has clarified that a Prop 65 warning "is not the same as a regulatory decision that a product is 'safe' or 'unsafe.'" Many of these chemicals have been used in everyday products for years without documented harm. For more information, go to https://oag.ca.gov/prop65/faqs-view-all.

A Prop 65 warning means that a company has either (1) evaluated the exposure and has concluded that it exceeds the "no significant risk level"; or (2) has chosen to provide a warning based on its understanding about the presence of a listed chemical without attempting to evaluate the exposure.

Does this law apply everywhere?

Prop 65 warnings are required under California law only. These warnings are seen throughout California in a wide range of settings, including but not limited to restaurants, grocery stores, hotels, schools, and hospitals, and on a wide variety of products. Additionally, some online and mail order retailers provide Prop 65 warnings on their websites or in catalogs.

How do the California warnings compare to federal limits?

Prop 65 standards are often more stringent than federal and international standards. There are various substances that require a Prop 65 warning at levels that are far lower than federal action limits. For example, the Prop 65 standard for warnings for lead is 0.5 µg/day, which is well below the federal and international standards.

Why don't all similar products carry the warning?

- Products sold in California require Prop 65 labelling while similar products sold elsewhere do not.
- A company involved in a Prop 65 lawsuit reaching a settlement may be required to use Prop 65 warnings for its products, but other companies making similar products may have no such requirement.
- The enforcement of Prop 65 is inconsistent.
- Companies may elect not to provide warnings because they conclude that they are not required to do so under Prop 65; a lack of warnings for a product does not mean that the product is free of listed chemicals at similar levels.

Why does Toro include this warning?

Toro has chosen to provide consumers with as much information as possible so that they can make informed decisions about the products they buy and use. Toro provides warnings in certain cases based on its knowledge of the presence of one or more listed chemicals without evaluating the level of exposure, as not all the listed chemicals provide exposure limit requirements. While the exposure from Toro products may be negligible or well within the "no significant risk" range, out of an abundance of caution, Toro has elected to provide the Prop 65 warnings. Moreover, if Toro does not provide these warnings, it could be sued by the State of California or by private parties seeking to enforce Prop 65 and subject to substantial penalties.