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Parts Catalog

Debris Blower, Groundsmaster® 200/3280-D/3320 Series Traction Unit

Model No. 30823—Serial No. 310000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

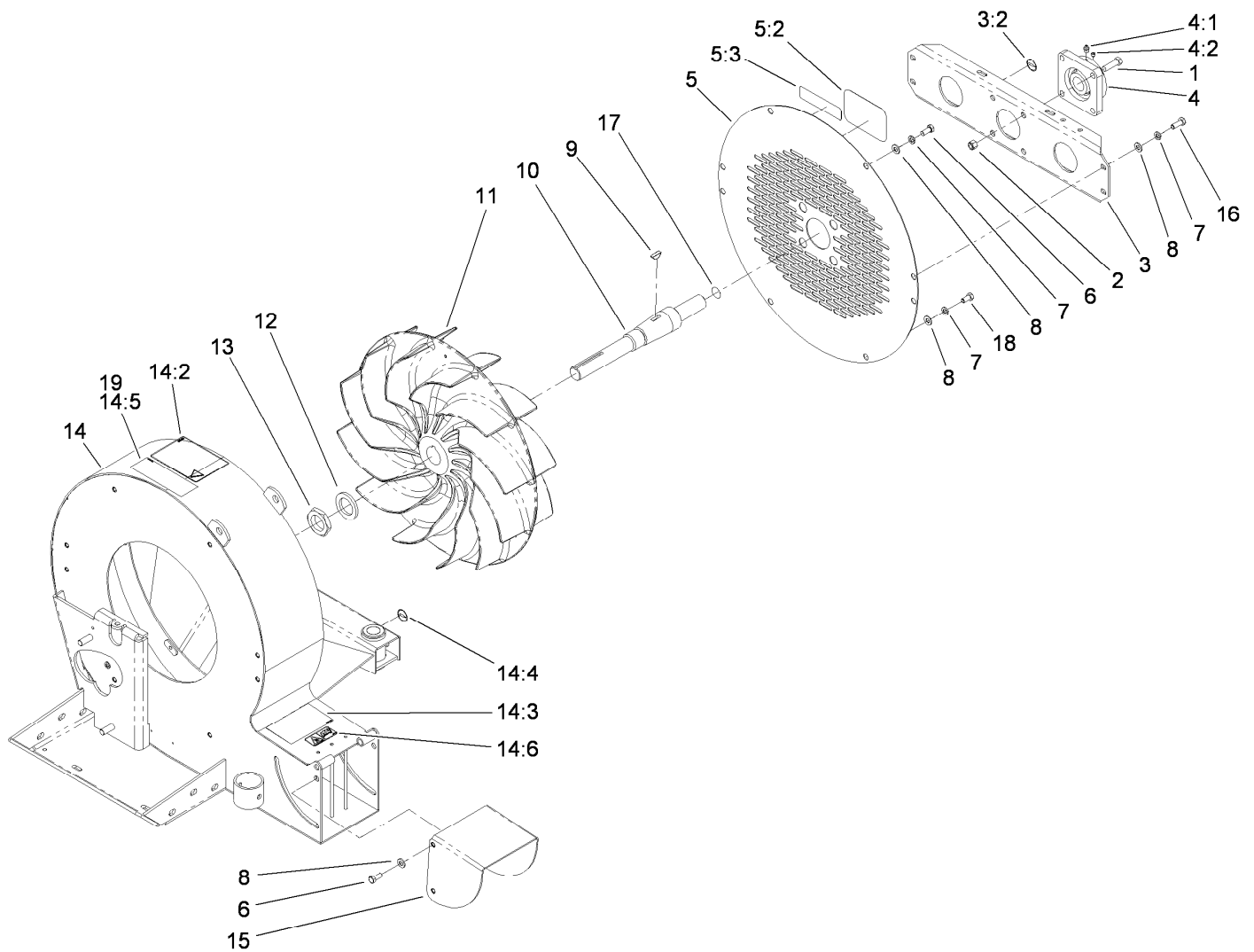
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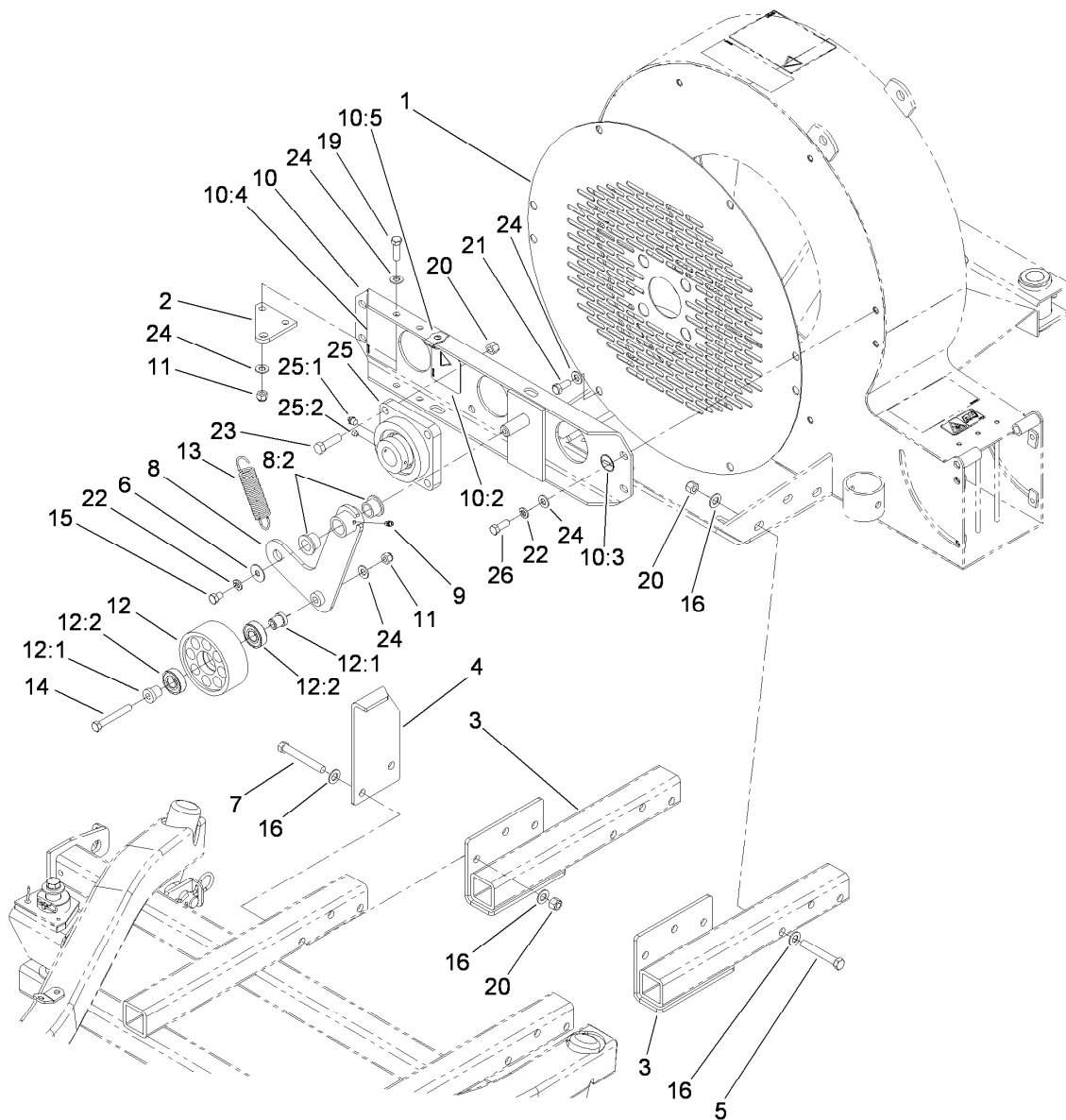
Caster Wheel Assembly 7



Fan Assembly

Ref.	Part Number	Qty.	Description
1	324-6	4	Screw-HH
2	3296-48	4	Nut-Hex
3	99-4481	1	Plate-Bearing, Front
3:2	58-6520	1	Decal-Grease
4	94-8987	1	Bearing
4:1	302-52	1	Fitting-Grease
4:2	106-9662	1	Screw-Set, HSH
5	99-4479	1	Screen-Front
5:2	67-1300	1	Decal
5:3	93-9083	1	Decal-Caution
6	323-5	6	Screw-HH
7	3253-21	8	Washer-Lock
8	3256-24	12	Washer-Flat
9	3257-42	1	Key-Woodruff
10	100-4070	1	Shaft-Fan

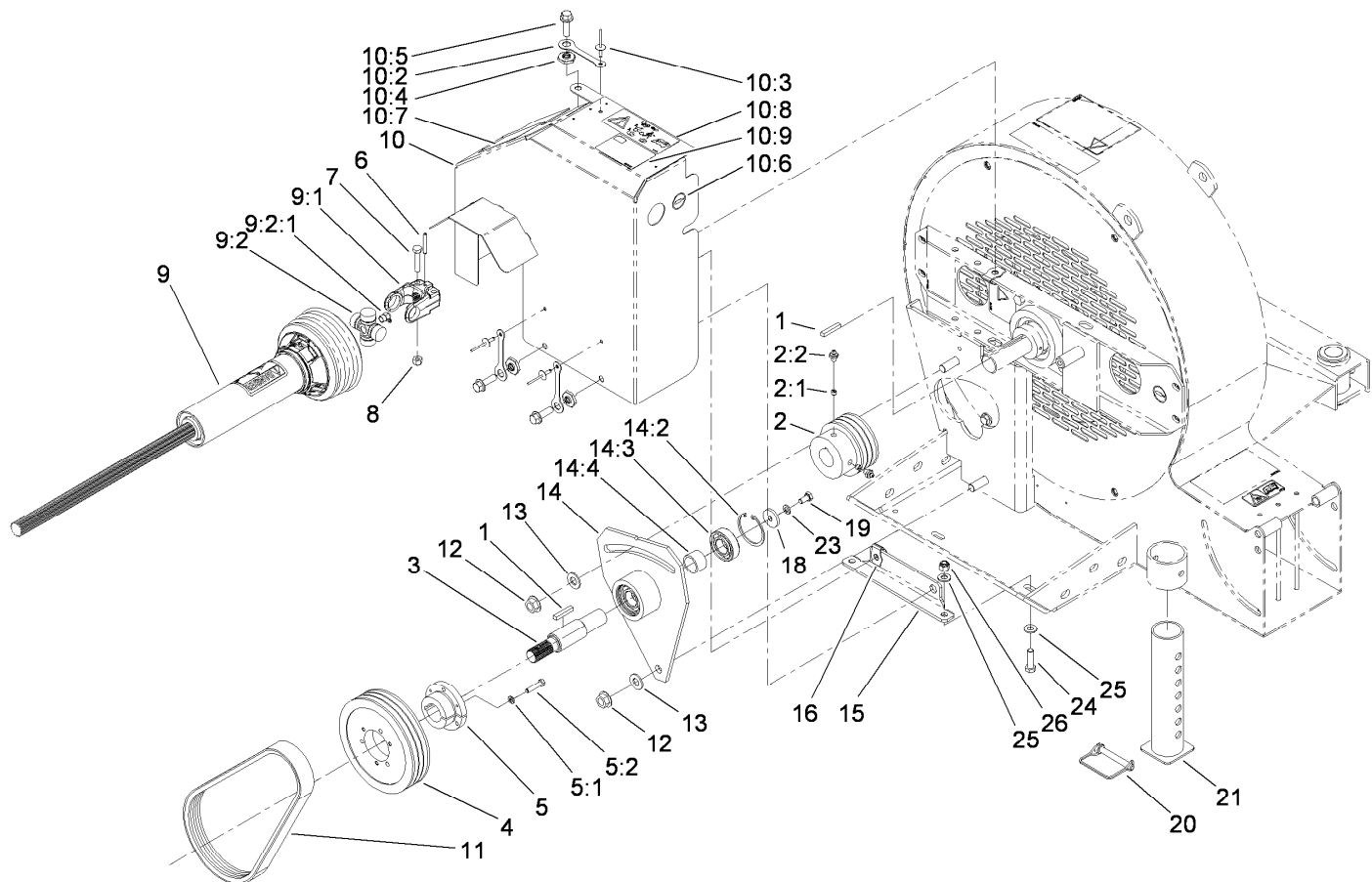
Ref.	Part Number	Qty.	Description
11	94-8950	1	Fan
12	77-0950	1	Washer-Castor
13	3218-17	1	Nut-Jam
14	104-0268	1	Housing ASM
14:2	98-3110	1	Decal-Caution
14:3	93-6674	1	Decal-Warning
14:4	58-6520	2	Decal-Grease
14:5	105-0707	1	Decal-Warning
14:6	105-0708	1	Decal-Danger
15	98-1140-01	1	Chute Fan ASM
16	323-6	4	Screw-HH
17	98-3111	1	Decal-Rotating
18	323-4	2	Screw-HH
19	105-0698	1	Decal-Caution



Lift Arm and Idler Assembly

Ref.	Part Number	Qty.	Description
1	98-5877-01	1	Screen
2	100-4092-01	1	Mount-Spring
3	115-4902-01	2	Arm
4	115-4901-01	1	Stop
5	324-12	10	Screw-HH
6	3256-35	1	Washer-Flat
7	324-13	2	Screw-HH
8	110-9655	1	Idler Arm ASM
8:2	256-244	2	Bushing
9	302-5	1	Fitting-Grease
10	104-0270	1	Mount-Bearing
10:2	99-4486	1	Decal-Warning
10:3	58-6520	1	Decal-Grease
10:4	105-0709	1	Decal-Warning
10:5	105-4886	1	Nut-Tinnerman
11	3296-39	3	Nut-Lock, NI
12	92-0625	1	Flat Pulley ASM

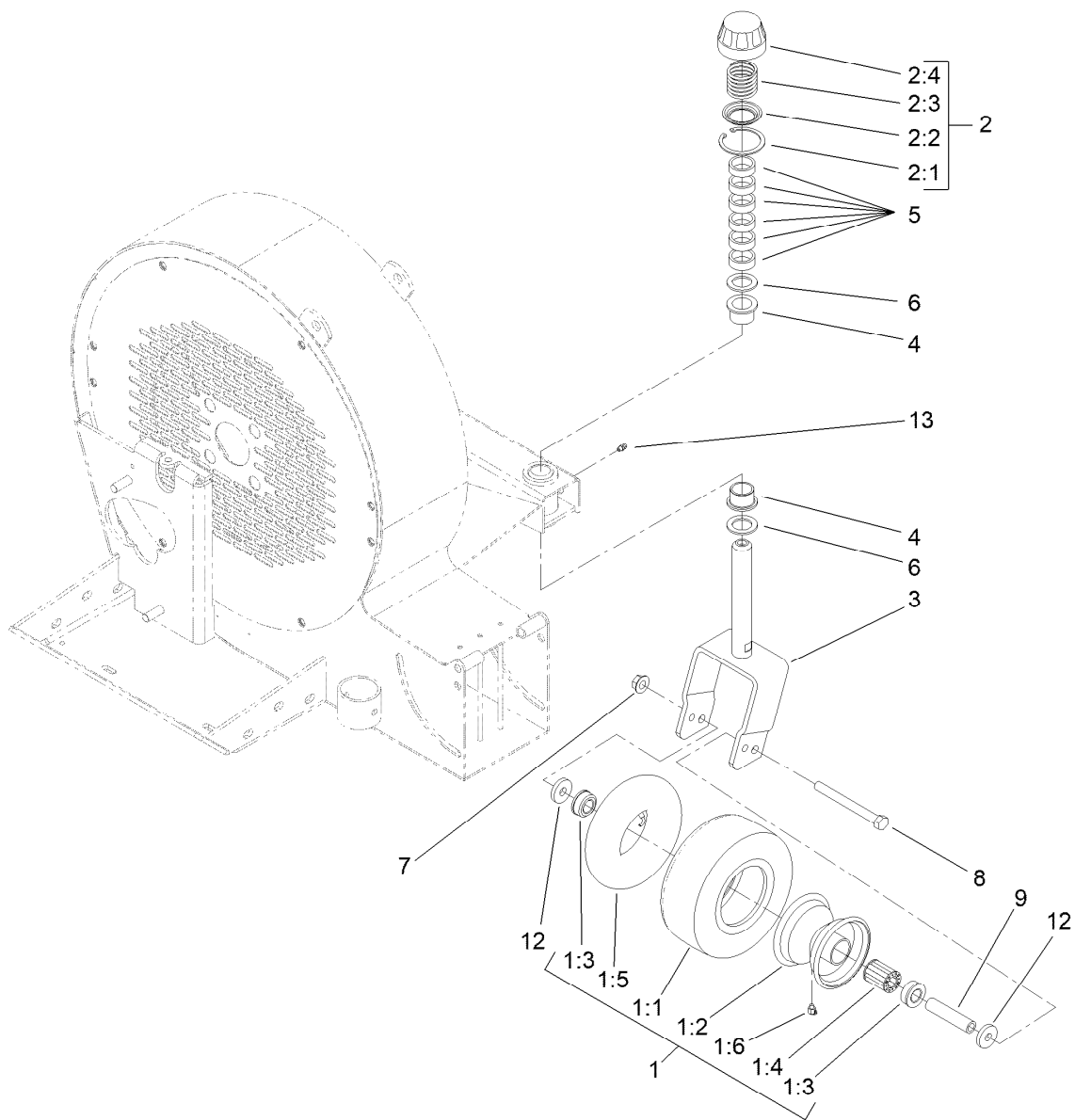
Ref.	Part Number	Qty.	Description
12:1	100-2587	2	Spacer-Bearing
12:2	38-7820	2	Bearing-Ball
13	104-0265	1	Spring-Extension
14	323-14	1	Screw-HH
15	323-2	1	Screw-HH
16	3256-25	24	Washer-Flat
19	323-7	2	Screw-HH
20	3296-48	12	Nut-Hex
21	323-5	4	Screw-HH
22	3253-21	9	Washer-Lock
23	324-6	4	Screw-HH
24	3256-24	16	Washer-Flat
25	94-8987	1	Bearing
25:1	302-52	1	Fitting-Grease
25:2	106-9662	1	Screw-Set, HSH
26	323-6	4	Screw-HH



Fan Drive Assembly

Ref.	Part Number	Qty.	Description
1	67-7490	2	Key-Square
2	99-4518	1	Overrunning Clutch ASM
2:1	3246-15	2	Screw-Set
2:2	302-2	2	Fitting-Grease
3	94-8973	1	Shaft
4	100-4041	1	Pulley
5	95-0882	1	Hub
5:1	3253-18	3	Washer-Lock
5:2	32104-96	3	Screw-HH
6	32121-34	1	Pin-Roll
7	322-7	2	Screw-HH
8	3296-29	2	Nut-Lock, NI
9	121-9412	1	Shaft Half ASM
9:1	54-9040	1	Yoke-End
9:2	54-9180	1	U-Joint Kit
9:2:1	62-3820	1	Fitting-Grease
10	119-4767	1	Belt Cover ASM
10:2	117-8339	3	Lanyard-3 Inch
10:3	114439	3	Rivet-Blind
10:4	117-8347	1	Nut-Shoulder
10:5	3234-24	3	Screw-HHF

Ref.	Part Number	Qty.	Description
10:6	58-6520	1	Decal-Grease
10:7	105-0709	1	Decal-Warning
10:8	98-3113	1	Decal-Caution
10:9	99-4487	1	Decal-Grease
11	100-4039	1	V-Belt
12	32128-23	2	Nut-HF
13	3256-26	2	Washer-Flat
14	110-9656	1	Tensioner ASM
14:2	32120-8	2	Ring-Snap
14:3	94-8978	2	Bearing
14:4	94-8972	1	Spacer-Bearing
15	119-4758-03	1	Bracket-Cover
16	105-4886	2	Nut-Tinnerman
18	71-5320	1	Washer-Support, Engine
19	33114-020	1	Screw-HH
20	93-4696	1	Pin-Hitch
21	100-4097-01	1	Stand ASM
23	3253-4	1	Washer-Lock
24	323-7	2	Screw-HH
25	3256-24	4	Washer-Flat
26	3296-39	2	Nut-Lock, NI



Caster Wheel Assembly

Ref.	Part Number	Qty.	Description
1	99-1268	2	Castor Wheel ASM
1:1	93-9939	1	Tire
1:2	100-2348	1	Rim ASM
1:3	62-5580	2	Bearing-Outside
1:4	62-5570	1	Bearing-Roller
1:5	100-5832	1	Tube
1:6	302-11	1	Fitting-Lube, 45 DEG
2	92-8862	2	HOC Cap ASM
2:1	92-5581	1	Ring-Rtng,Snap,Int,Flat
2:2	92-5583	1	Washer-Cap
2:3	92-5584	1	Spring-Compression

Ref.	Part Number	Qty.	Description
2:4	92-8861	1	Cap-HOC
3	98-7068-01	2	Castor Fork ASM
4	94-1291	4	Bushing
5	63-0070	12	Spacer
6	3-6781	4	Washer-Flat
7	32128-23	2	Nut-HF
8	325-19	2	Screw-HH
9	68-8980	2	Spanner-Tire
12	70-8040	4	Washer
13	302-5	2	Fitting-Grease



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